Santen Pharmaceutical Head Office

Grand Front Osaka Tower A, 4-20 Ofuka-cho, Kita-ku, Osaka 530-8552, Japan (Reception desk is on the 25th Floor.)

TEL +81-6-7664-8621



Access

2-minute walk from North Central Exit of JR Osaka station

4-miniute walk from Exit 3-A from Umeda station on Midosuji line of Osaka Subway

6-miniute walk west from Chyamachi Exit of Umeda station on Hankyu railway.