



SMAART 1K PRIMER GREY

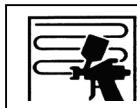
PRODUCT DESCRIPTION

Smaart 1K primer Grey with good anticorrosion properties and adhesion over steel. After curing, this filler provides a very hard surface with excellent sanding properties. Outstanding mechanical and chemical resistance of the filler surface.

SURFACE PREPARATION

The substrate must be clean, dry and free from grease. Sand slightly the surface and degrease with Smaart Degreaser. Remove non adhering old paintworks and primers. Sand aluminium and galvanized substrates with grain P 220, steel with P 120. After sanding clean again thoroughly with Smaart Degreaser.

APPLICATION METHOD



Application Method	Pressure/bar	Nozzle/mm	Spray Passes	Thinner (%)
Gravity Spray gun	1.6 - 2	1.0 -1.2	2 - 3	100
HVLP	1.6 - 2	1.0 -1.2	2 - 3	100

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Pot life:
NA



Hardener:
NA



Thinner:

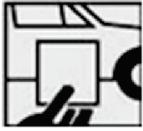
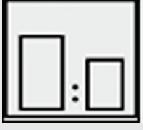
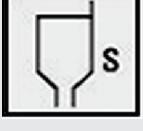
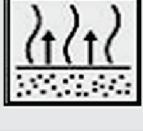


Drying Time:

Object temperature	Dust Dry/min	Set to touch	Ready for assembly	Sandable	Recoatable
30°C	10 - 15 min	30 - 40 min	NA	30 - 40 min	10 - 15 min

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TECHNICAL INFORMATION

	Colour : Grey / White
	Mixing Ratio : 1 : 1 (by Volume)
	Spraying Viscosity : 16 - 18 s FORD CUP #4
	Flash Off Time : 5 - 10 min
	Dry Coat Thickness : ---

Approx Coverage: 7 - 8 m²/l

Storage :	1 year from the date of manufacturing at 30° C, if stored in a dark / dry place in a tightly closed container.
VOC Regulation :	EU limit value for this product (category B/c): 540 g/l This product contains max. 190 g/l of VOC.
Processing Conditions :	From +15 °C and up to 80% relative air humidity. Ensure an adequate air ventilation.

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant precautions stated on the product label. We reserve our right to make additions, deletions or modifications to the information at any time without prior notification.