

Part #	Operator 1	
	1	2
1	0.63	0.59
2	1	1
3	0.83	0.77
4	0.86	0.94
5	0.59	0.51
6	0.98	0.98
7	0.96	0.96
8	0.86	0.83
9	0.97	0.97
10	0.64	0.72

Averages:

Overall Range Average (R double bar)	0.029333
Range of Operator Average (xD)	0.0555
Range of Parts Average	0.525

Trials, r	2
Operators , m	3
Parts, n	10
Tolerance	0.5

K1	4.56
K2	2.7
K3	1.62
D4	3.27

		% of Total Variation	Variance Ratio
EV	0.13376	15%	2.35%
AV	0.146835	17%	2.83%
R&R	0.198626	23%	5.17%
PV	0.8505	97%	94.83%
TV	0.873386		

Upper Limit	0.09592
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15%

Average	Range	Operator 2		Average	Range	Operator 1
		1	2			
0.61	0.04	0.56	0.56	0.56	0	0.51
1	0	1.04	0.96	1	0.08	1.05
0.8	0.06	0.8	0.76	0.78	0.04	0.81
0.9	0.08	0.82	0.78	0.8	0.04	0.81
0.55	0.08	0.43	0.43	0.43	0	0.46
0.98	0	1	1.04	1.02	0.04	1.04
0.96	0	0.94	0.9	0.92	0.04	0.95
0.845	0.03	0.72	0.74	0.73	0.02	0.81
0.97	0	0.98	0.94	0.96	0.04	1.03
0.68	0.08	0.56	0.52	0.54	0.04	0.84
0.8295	0.037			0.774	0.034	

% Tolerance

26.75%
29.37%
39.73%
170.10%

ator 3

2	Average	Range	Part Averages
0.54	0.525	0.03	0.565
1.01	1.03	0.04	1.01
0.81	0.81	0	0.796666667
0.81	0.81	0	0.836666667
0.49	0.475	0.03	0.485
1	1.02	0.04	1.006666667
0.95	0.95	0	0.943333333
0.81	0.81	0	0.795
1.03	1.03	0	0.986666667
0.81	0.825	0.03	0.681666667
	0.8285	0.017	