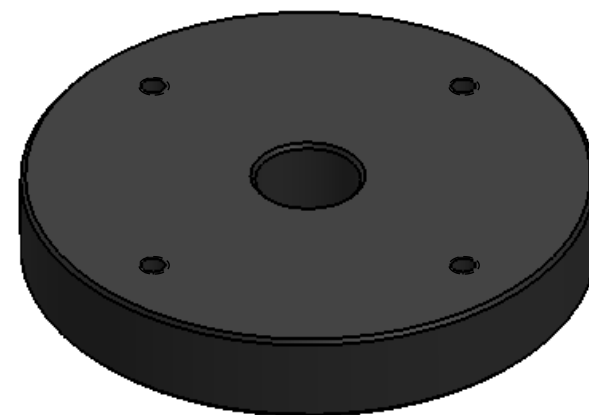
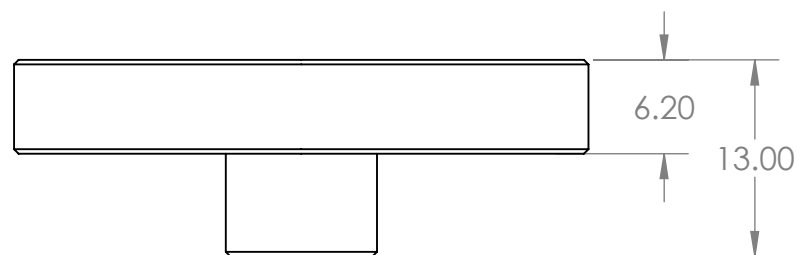
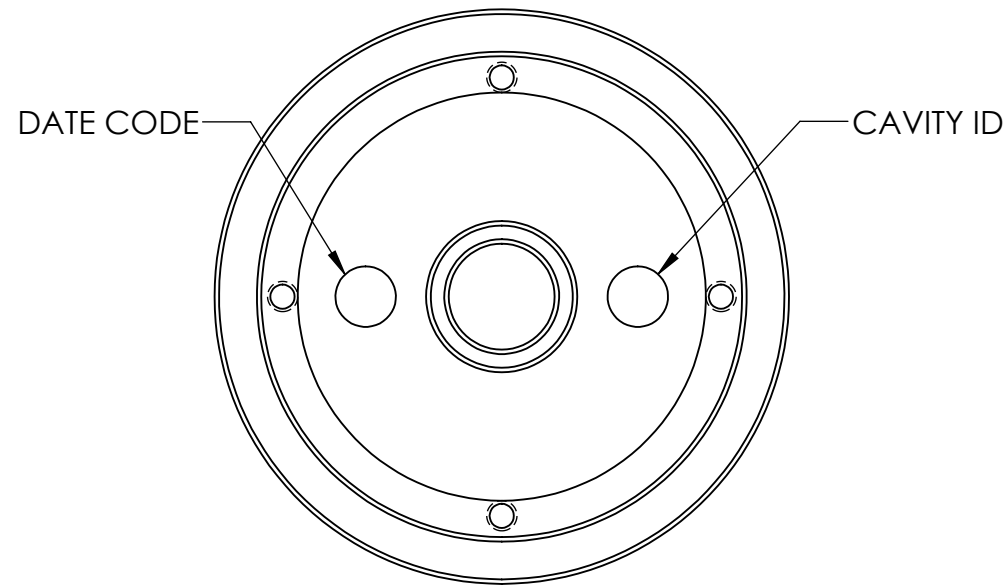
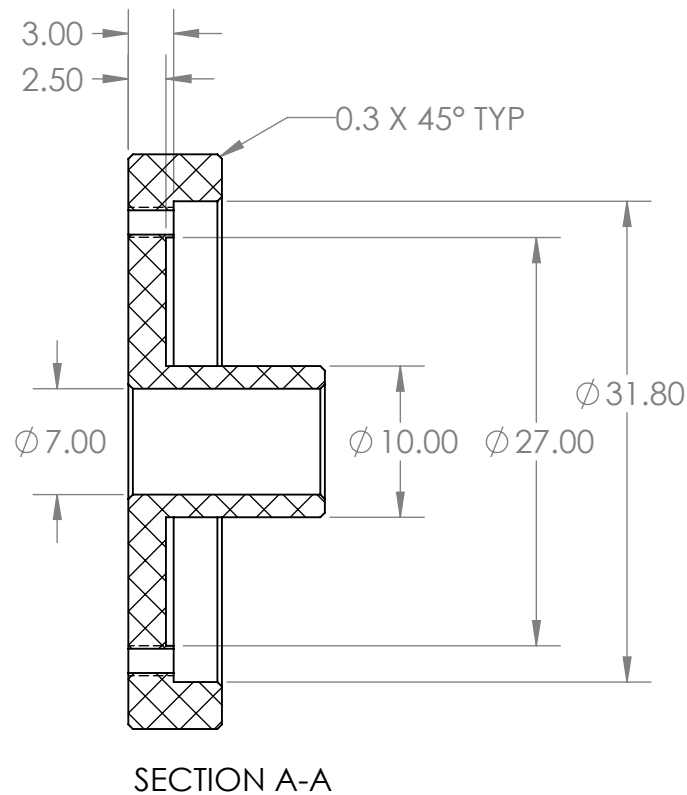
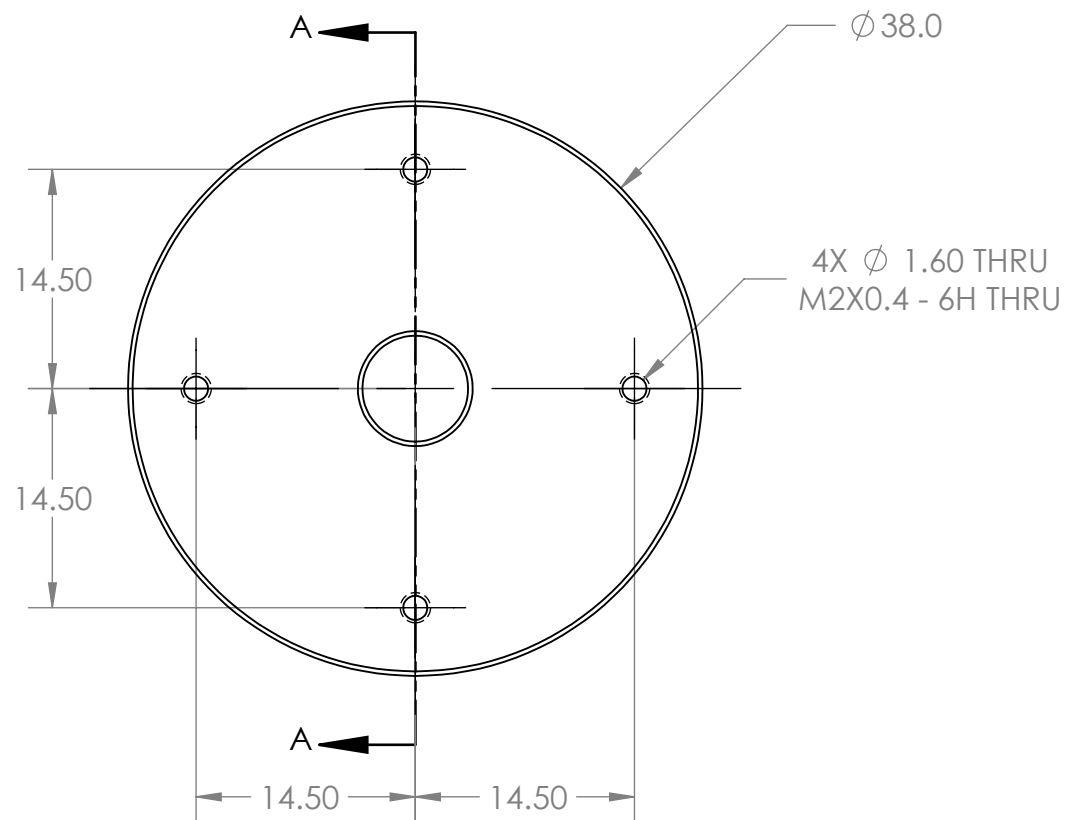


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
2	Added molding surface finish	1/2/2017	G.DeNinno
3	Added page #2 for indication of surface finish. Added outside radius on 1mm	1/12/2017	G.DeNinno



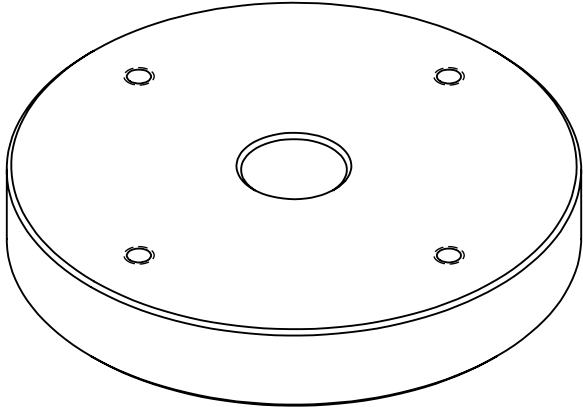
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MATERIAL: Nylon 66 30GF

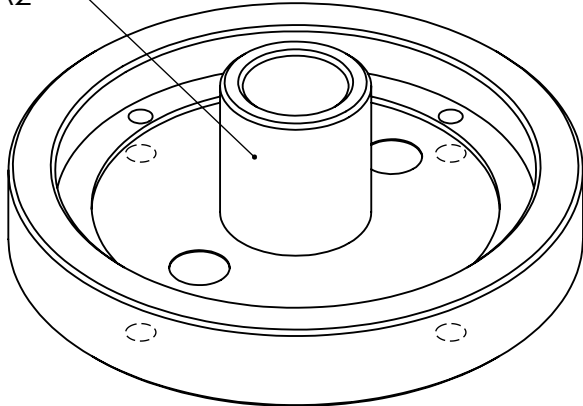
- NOTES:
1. ALL DIMENSIONS IN MILLIMETERS (mm) UNLESS OTHERWISE SPECIFIED.
 2. DIMENSIONS (IN PARENTHESIS) FOR REFERENCE ONLY.
 3. BREAK ALL CORNERS AND SHARP EDGES. NO BURRS ALLOWED.
 4. PART TO BE CLEAR AND FREE FROM ALL OILS AND FULIDS.

DEFAULT TOLERANCES	
DECIMALS	ANGULAR
X. = ±0.5 UP TO	Ø 10 = ±2.0°
X.X = ±0.2 OVER	Ø 10 UP TO
X.XX = ±0.12	Ø 50 = ±1.5°
X.XXX = ±0.050 OVER	Ø 50 = ±0.5°
DIMENSIONS IN MILLIMETERS—DO NOT SCALE DRAWING	

APPROVALS	DATE	DISCOVERY TECHNOLOGY INTERNATIONAL, INC 6968 Professional Parkway East, Sarasota, FL 34240 941-907-4444			
DRAWN G.DeNinno	12/15/2016	PM-1124R SP ROTOR			
CHECKED A.Dim	12/16/2016	SIZE B	MEC-000413		REV 3
APPROVED		SCALE 2:1		SHEET 1 OF 2	



TOP/OUTSIDE
SURFACE FINISH
SPI-B1



SURFACE FINISH
SPI-A2

BOTTOM/INSIDE
SURFACE FINISH
SPI-A2

APPROVALS	DATE	DISCOVERY TECHNOLOGY INTERNATIONAL, INC 6968 Professional Parkway East, Sarasota, FL 34240 941-907-4444			
DRAWN G.DeNinno	12/15/2016	PM-1124R SP ROTOR			
CHECKED A.Dim	12/16/2016	SIZE B	MEC-000413		REV 3
APPROVED		SCALE 2:1		SHEET 2 OF 2	