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DEFAULT TOLERANCES **DECIMALS ANGULAR** $=\pm 0.5$ UP TO $\phi 10 = \pm 2.0$ $X.X = \pm 0.2$ OVER ϕ 10 UP TO $X.XX = \pm 0.12$ $\phi 50 = \pm 1.5^{\circ}$

MATERIAL: Nivion 44 30CE

MATERIAL: Nyl	on 66 30GF	SURFACE FINISH: SPI-B1							
APPROVALS	DATE	DISCOVERY TECHNOLOGY INTERNATIONAL, INC 6968 Professional Parkway East, Sarasota, FL 34240 941-907-4444							
DRAWN G.DeNinno	12/15/2016	PM-1124R SP CARTRIDGE							
A.Dim APPROVED	12/16/2016	SIZE B		MEC-000412		REV 5			
		SCAL	E 3:1		SHEET 1 C)F 2			

ALL DIMENSIONS IN MILLIMETERS (mm) UNLESS OTHERWISE SPECIFIED.

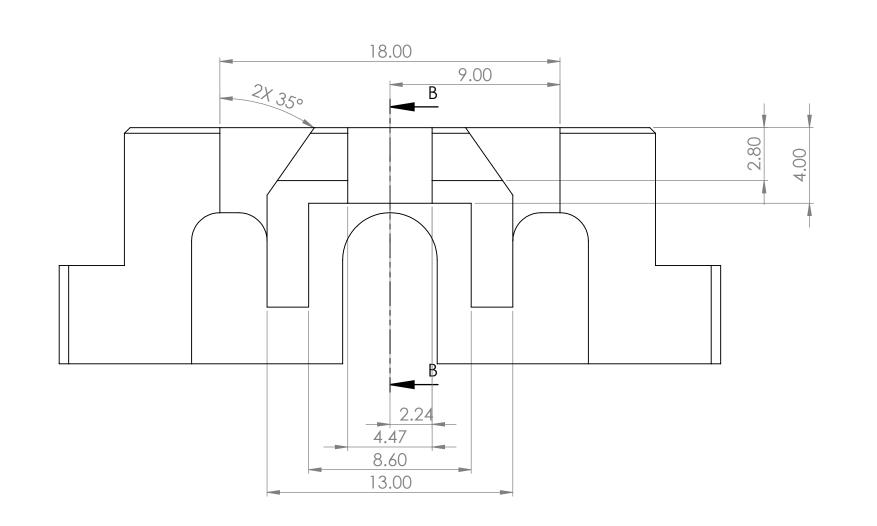
2.00

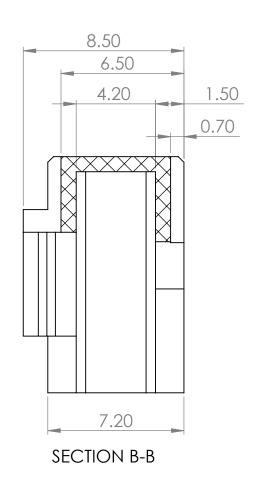
1.50

4.25

ciki.

- DIMENSIONS (IN PARENTHESIS) FOR REFERENCE ONLY.
 BREAK ALL CORNERS AND SHARP EDGES. NO BURRS ALLOWED.
- 3. 4. PART TO BE CLEAR AND FREE FROM ALL OILS AND FULIDS.





APPROVALS	DATE	DISCOVERY TECHNOLOGY INTERNATIONAL, INC 6968 Professional Parkway East, Sarasota, FL 34240 941-907-4444						
DRAWN G.DeNinno CHECKED	12/15/2016							
A.Dim APPROVED	12/16/2016	SIZE B		MEC-0004	12		REV 5	
· · · · · · · · · · · · · · · · · · ·		SCALE 5:1			·	SHEET 2 ()F 2	