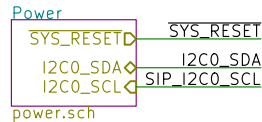
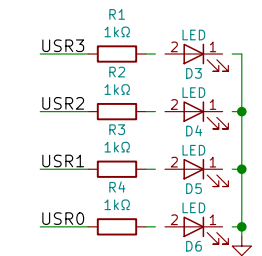


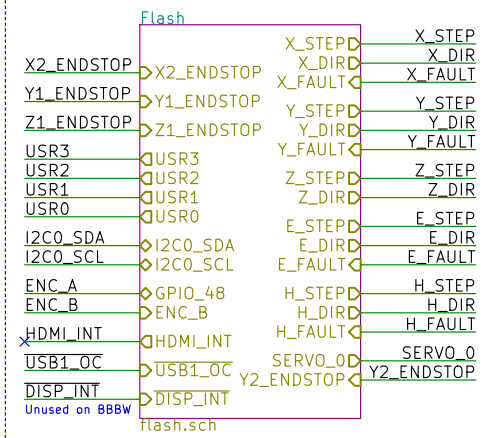
Power



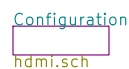
User LEDs



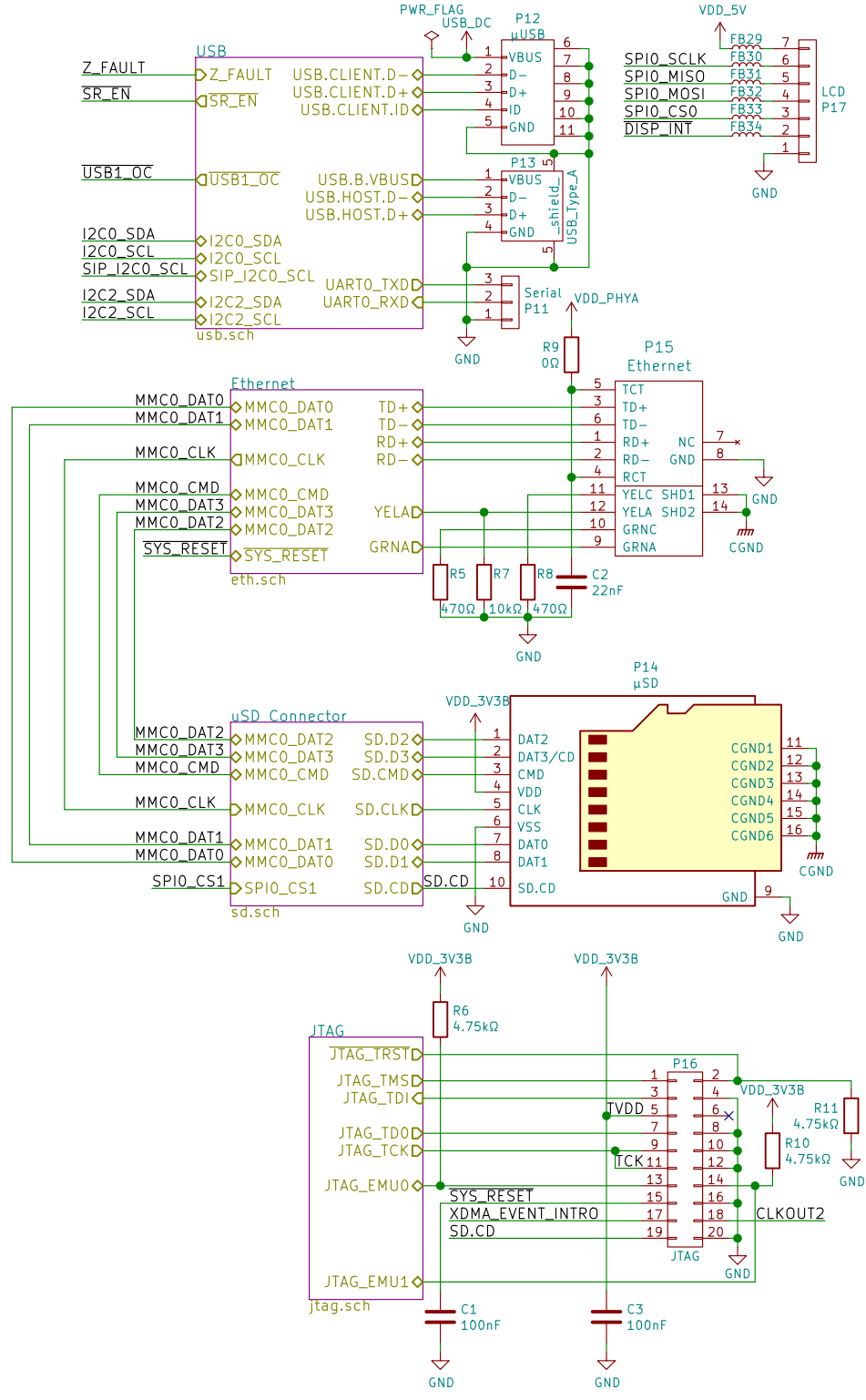
eMMC



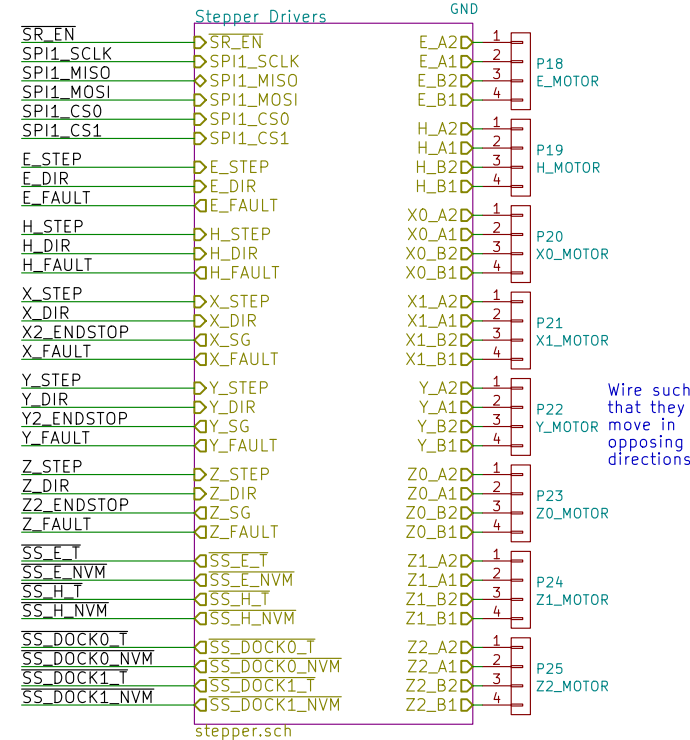
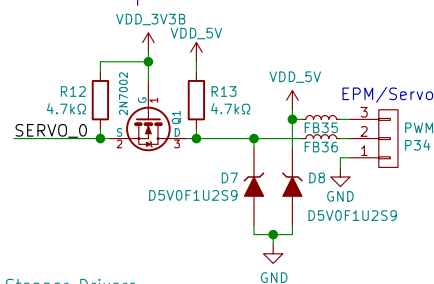
Boot Configuration



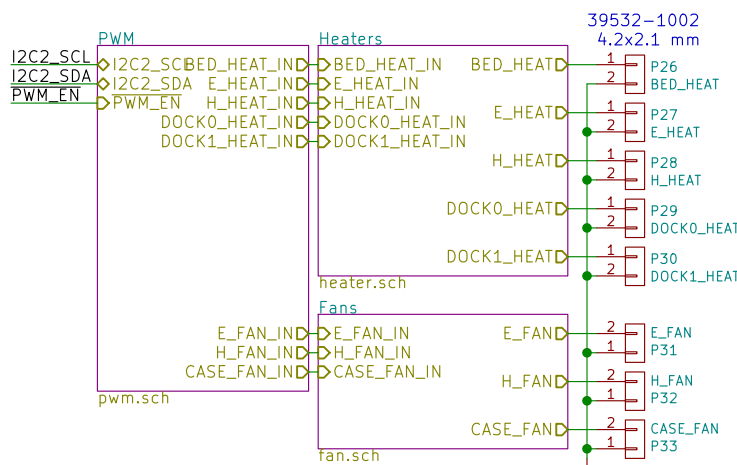
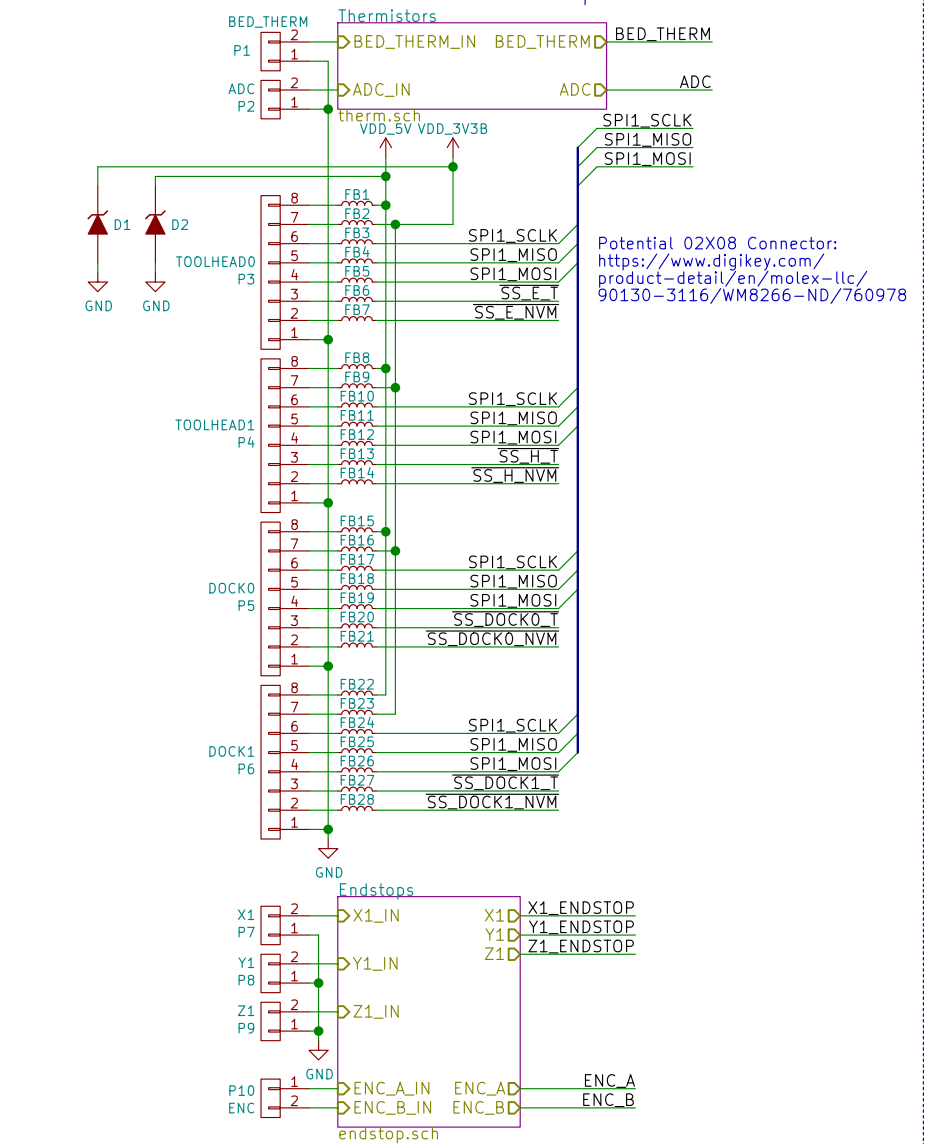
Interfaces



Output



Feedback Input



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Aleph Objects Inc.

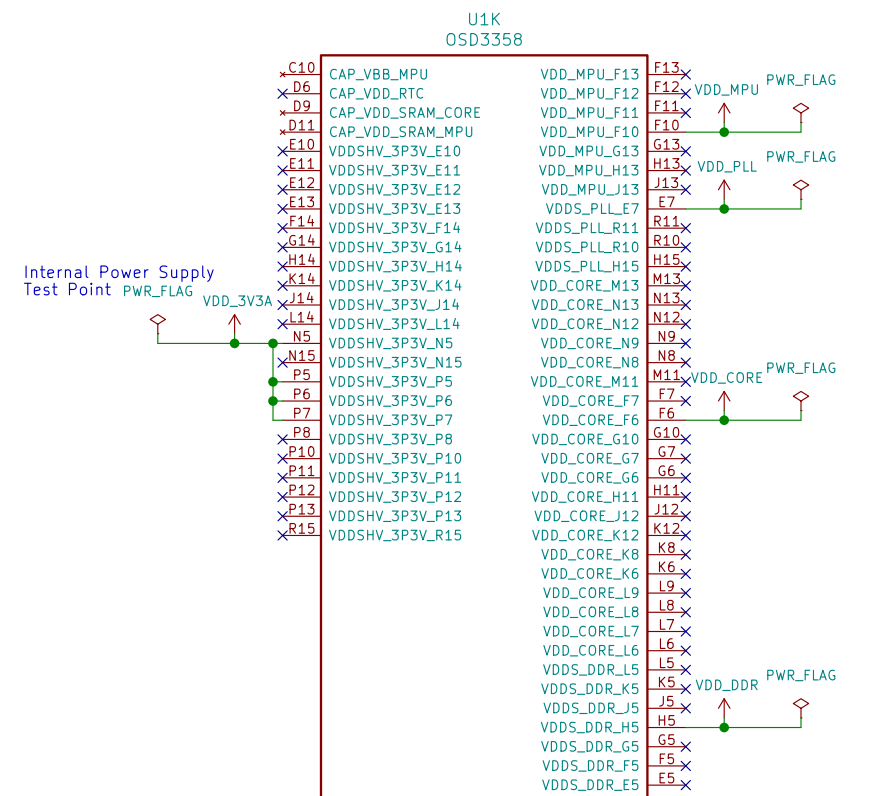
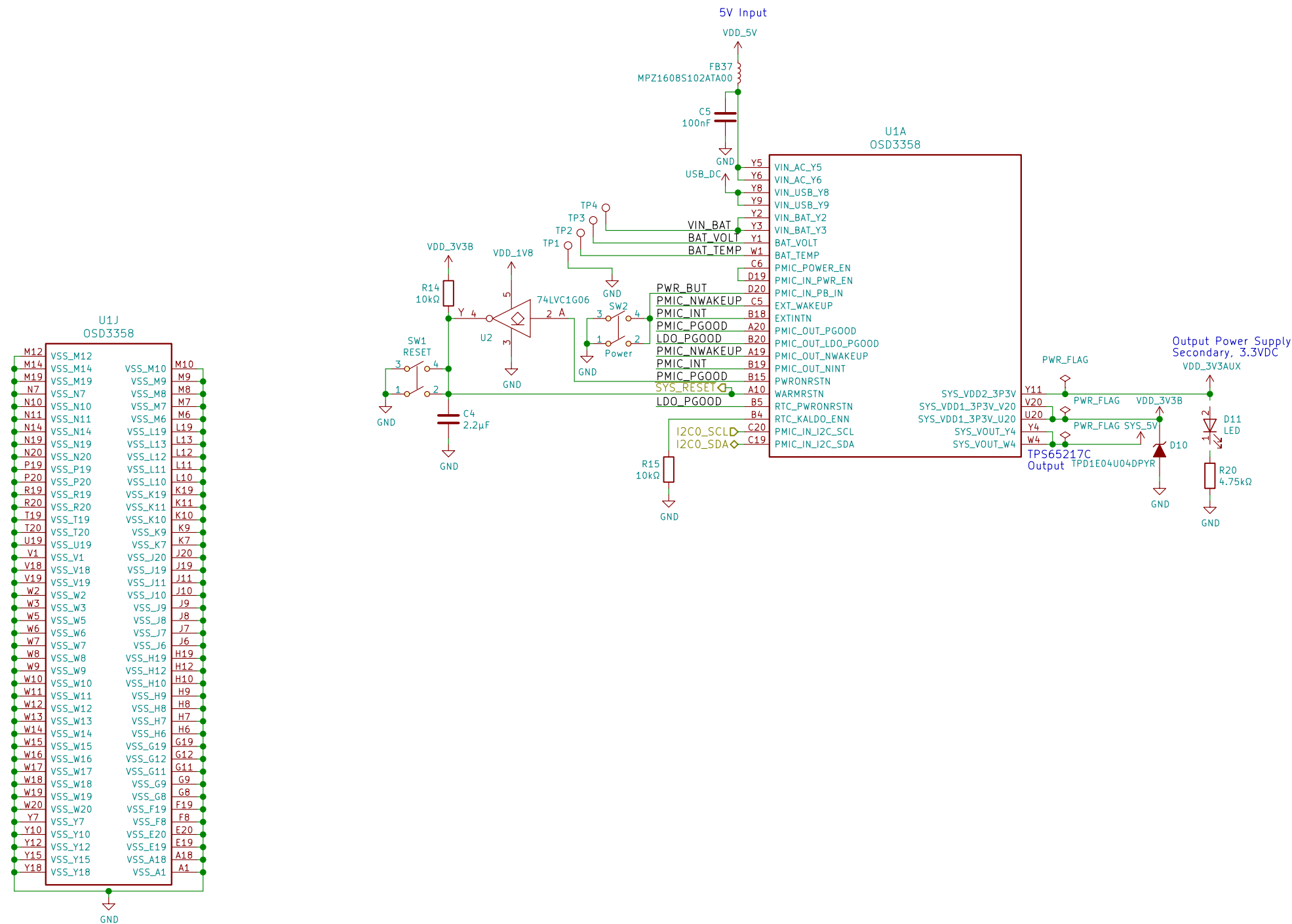
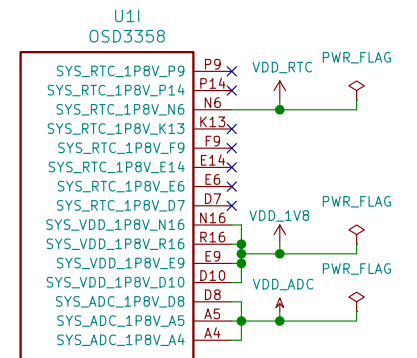
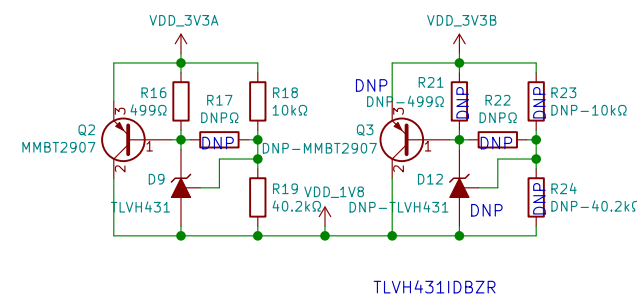
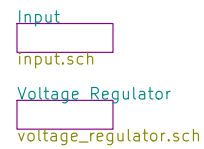
Sheet: /
File: KiMBo.sch

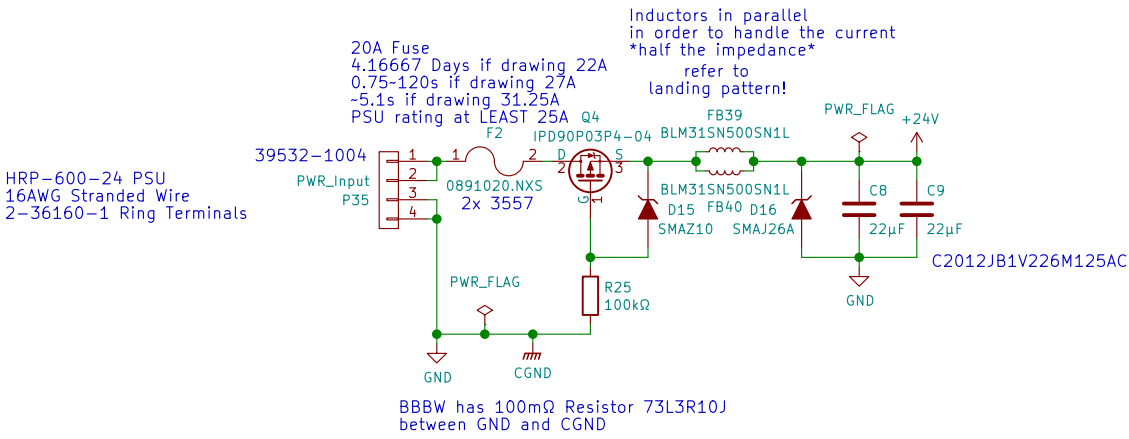
Title: KiMBo

Size: A3 Date: 2017-03-17

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Rev:
Id: 1/25





AWG	Diameter		Turns of wire, without insulation		Area		Copper wire							Fusing current ^{[15][16]}		
							Resistance ^[17] length ^[18]	Amperacity ^[17] at 20 °C insulation material temperature rating, or 16 AWG and smaller for single unbundled wires in equipment ^[18]								
	60 °C	75 °C	90 °C	Preece ^{[19][21][23]}	Onderdonk ^{[15][16]}											
	(in)	(mm)	(per in)	(per cm)	(kcmil)	(mm²)			(mΩ/m) ^[18]	(mΩ/ft) ^[18]	(A)		~10 s	1 s	32 ms	
16	0.0508	1.291	19.7	7.75	2.58	1.31	13.17	4.016	22°free air	13°Enclosed	18	117 A	398 A	2.2 kA		

Voltage Drop Calculator by Gerald Newton <http://www.electrian2.com>

The following calculator calculates the voltage drop, and voltage at the end of the wire for American Wire Gauge from 4/0 AWG to 30 AWG, aluminum or copper wire. (Note: It just calculates the voltage drop, consult the above table for rules-of-thumb, or your local or national electrical code or your electrician to decide what is legal!) Note that the voltage drop does not depend on the input voltage, just on the resistance of the wire and the load in amps.

Select Copper or Aluminum **Copper**

Select American Wire Gauge (AWG) Size **16 AWG**

Select Voltage **24 VDC or 1-phase AC**

Enter 1-way circuit length in feet (the calculation is for the round trip distance) **1.80446**

Enter Load in amps **13.5**

Click to Calculate

Voltage drop **0.203**

Voltage at load end of circuit **23.797**

Per Cent voltage drop **0.85**

Wire cross section in circular mils **2560**

PCB Calculator

Regulators | Track Width | Electrical Spacing | TransLine | RF Attenuators | Color Code | Board Classes

Parameters

Current **13.5** A

Temperature rise **23** deg C

Conductor length **550** mm

Resistivity **1.72e-8** Ohm-meter

If you specify the maximum current, then the trace widths will be calculated to suit.
If you specify one of the trace widths, the maximum current it can handle will be calculated. The width for the other trace to also handle this current will then be calculated.
The controlling value is shown in bold.

The calculations are valid for currents up to 35A (external) or 17.5A (internal), temperature rises up to 100 deg C, and widths of up to 400mil (10mm).
The formula, from IPC 2221, is
 $I = K \cdot dt^{0.44} \cdot (W \cdot H)^{0.725}$
where:
I = maximum current in amps
dt = temperature rise above ambient in deg C
W,H = width and thickness in mils

External layer traces

Trace width **6.46155** mm

Trace thickness **0.03556** mm

Cross-section area **0.229773** mm x mm

Resistance **0.0411711** Ohm

Voltage drop **0.55581** Volt

Power loss **7.50344** Watt

Internal layer traces

Trace width **16.8093** mm

Trace thickness **0.03556** mm

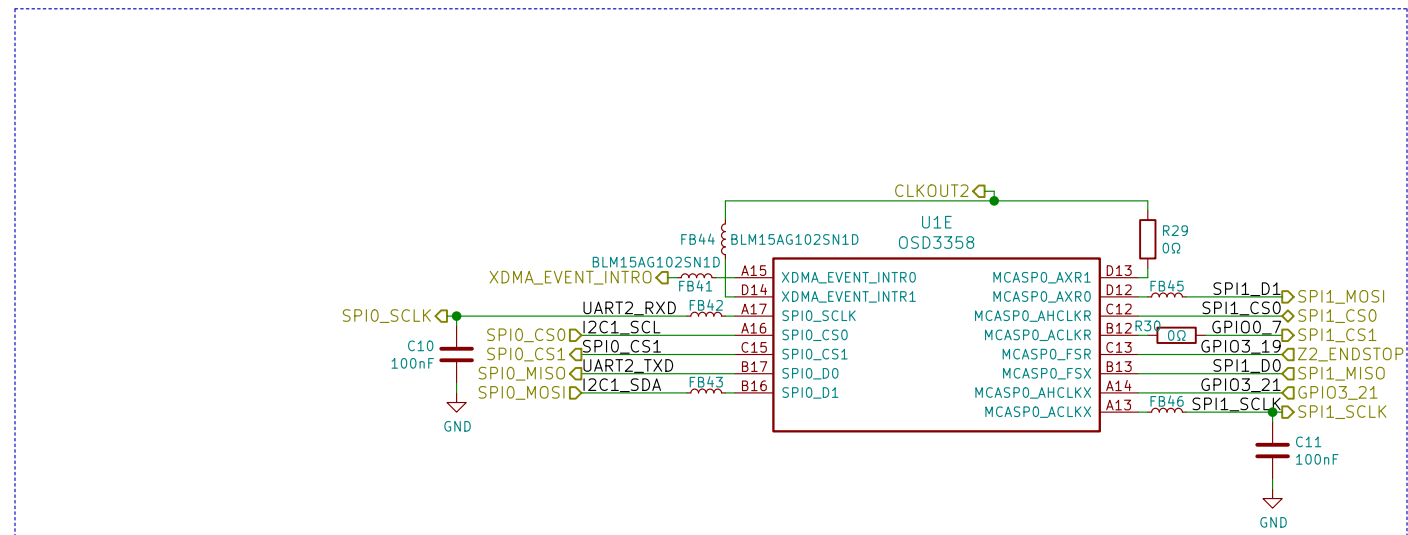
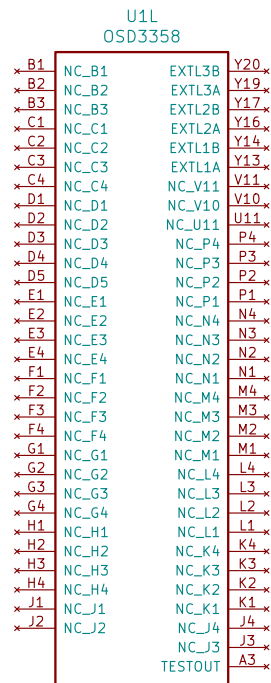
Cross-section area **0.597739** mm x mm

Resistance **0.0158263** Ohm

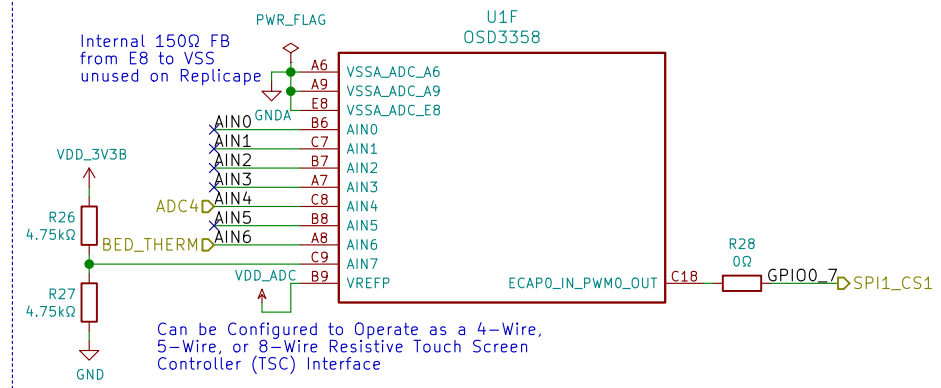
Voltage drop **0.213655** Volt

Power loss **2.88434** Watt

Unused



Analog I/O

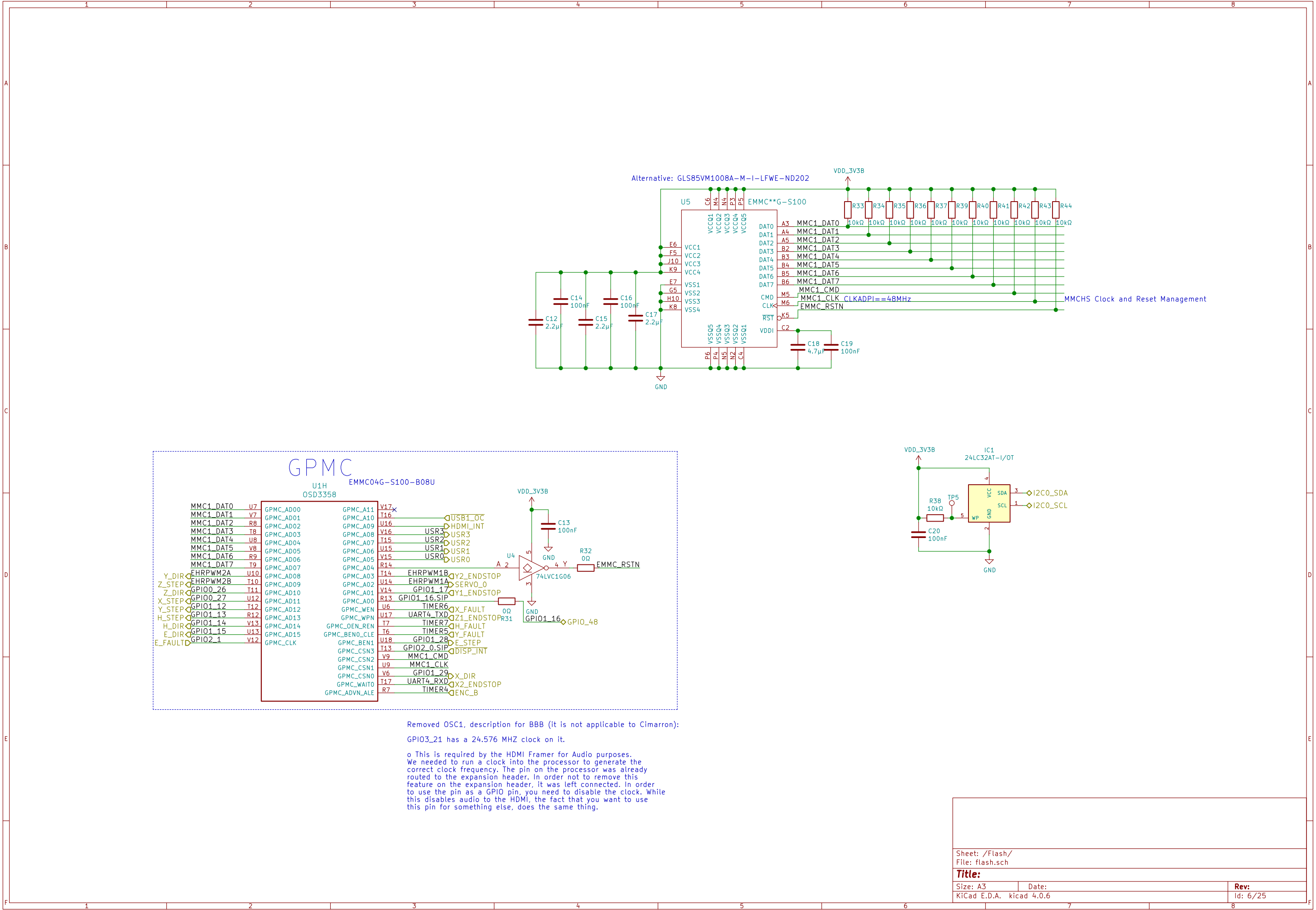


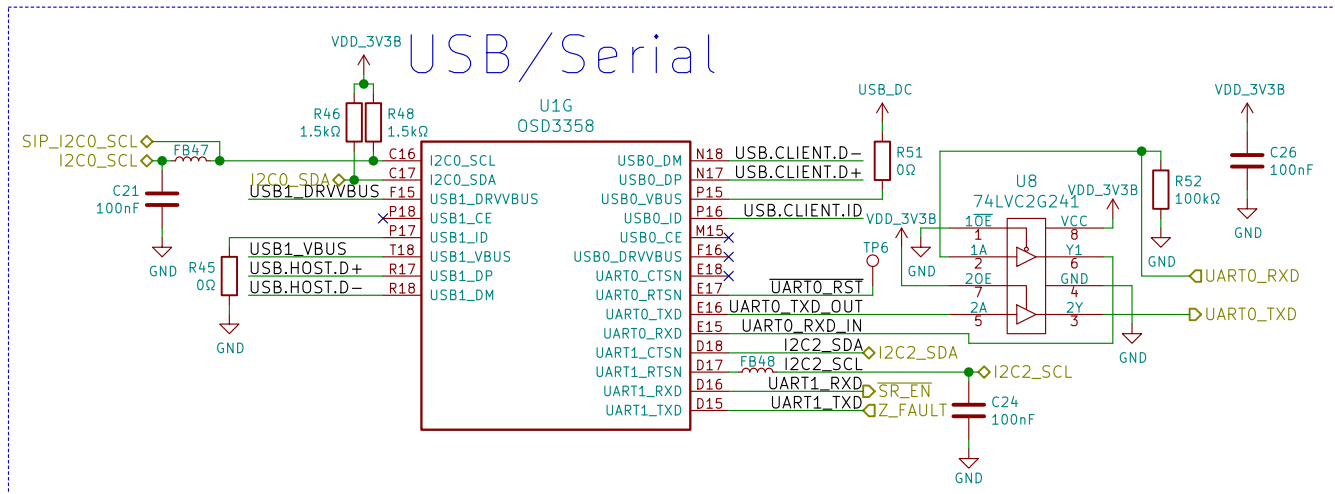
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File: mpu.sch

Title:

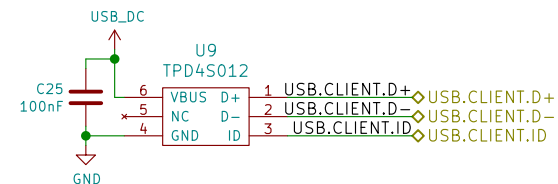
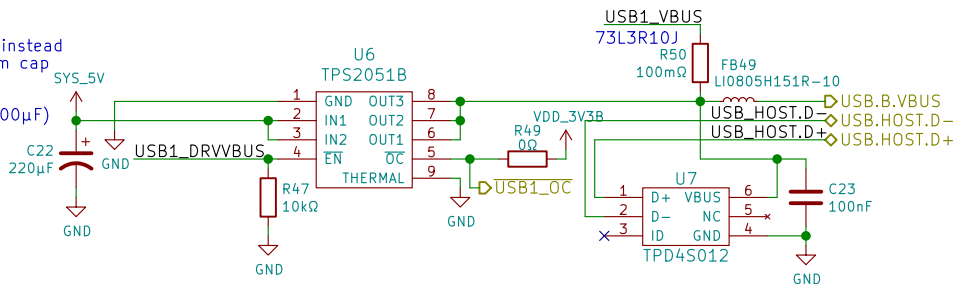
Size: A3 Date:
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Rev:
Id: 5/25





Used a tantalum cap instead of the large aluminium cap TAJD227M010RNJ instead of AVE107M06D16T-F (100μF)



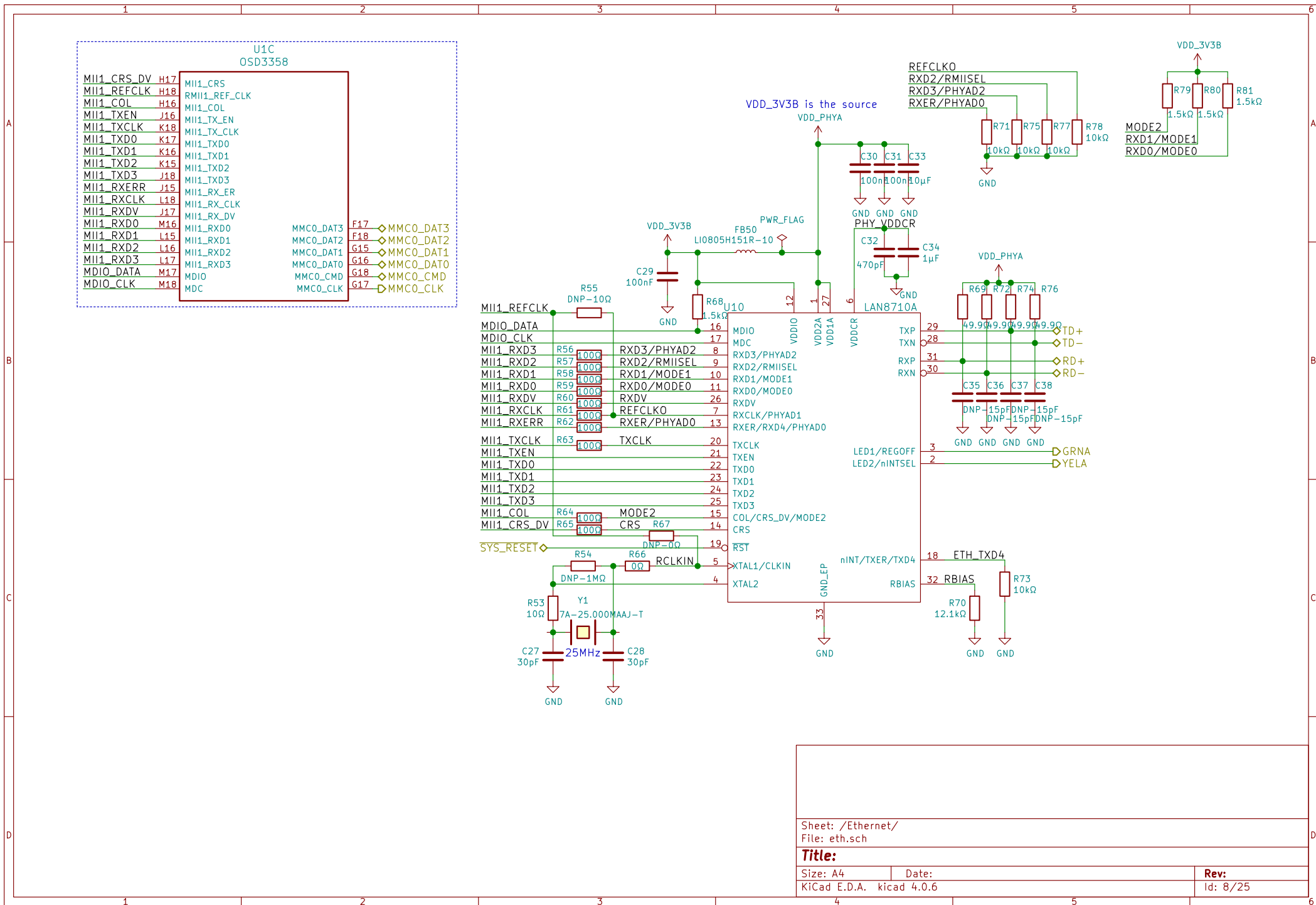
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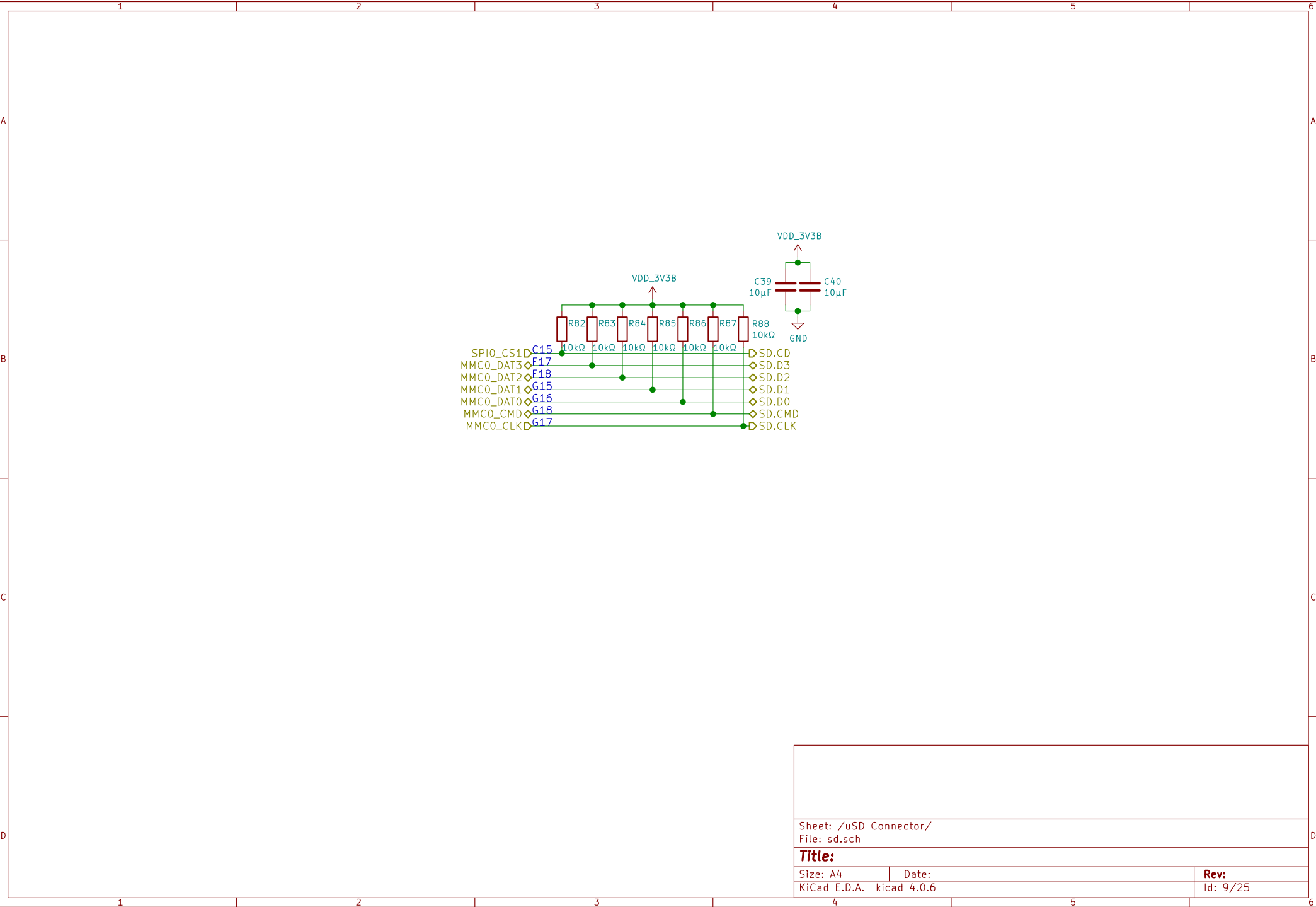
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Id: 7/25

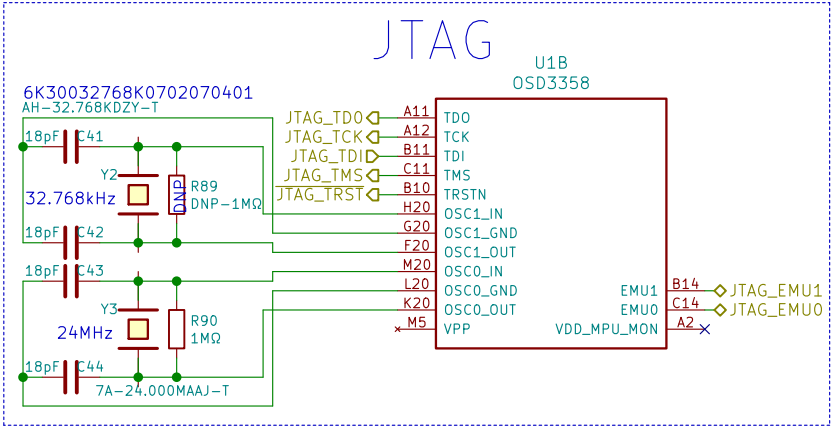




Sheet: /uSD Connector/ File: sd.sch		
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Size: A4	Date:	Rev:
KiCad E.D.A. kicad 4.0.6		Id: 9/25

<https://www.digikey.com/products/en/crystals-oscillators-resonators/crystals/171?k=&pkeyword=&pv46=14783&FV=8c0011%2C22c0060%2C8640003%2C1f140000%2Cffe000ab%2C402f3e&mnonly=0&newproducts=0&ColumnSort=0&page=1&quantity=0&ptm=0&fid=0&pageSize=25>

8.1.6.6 Spread Spectrum Clocking (SSC)



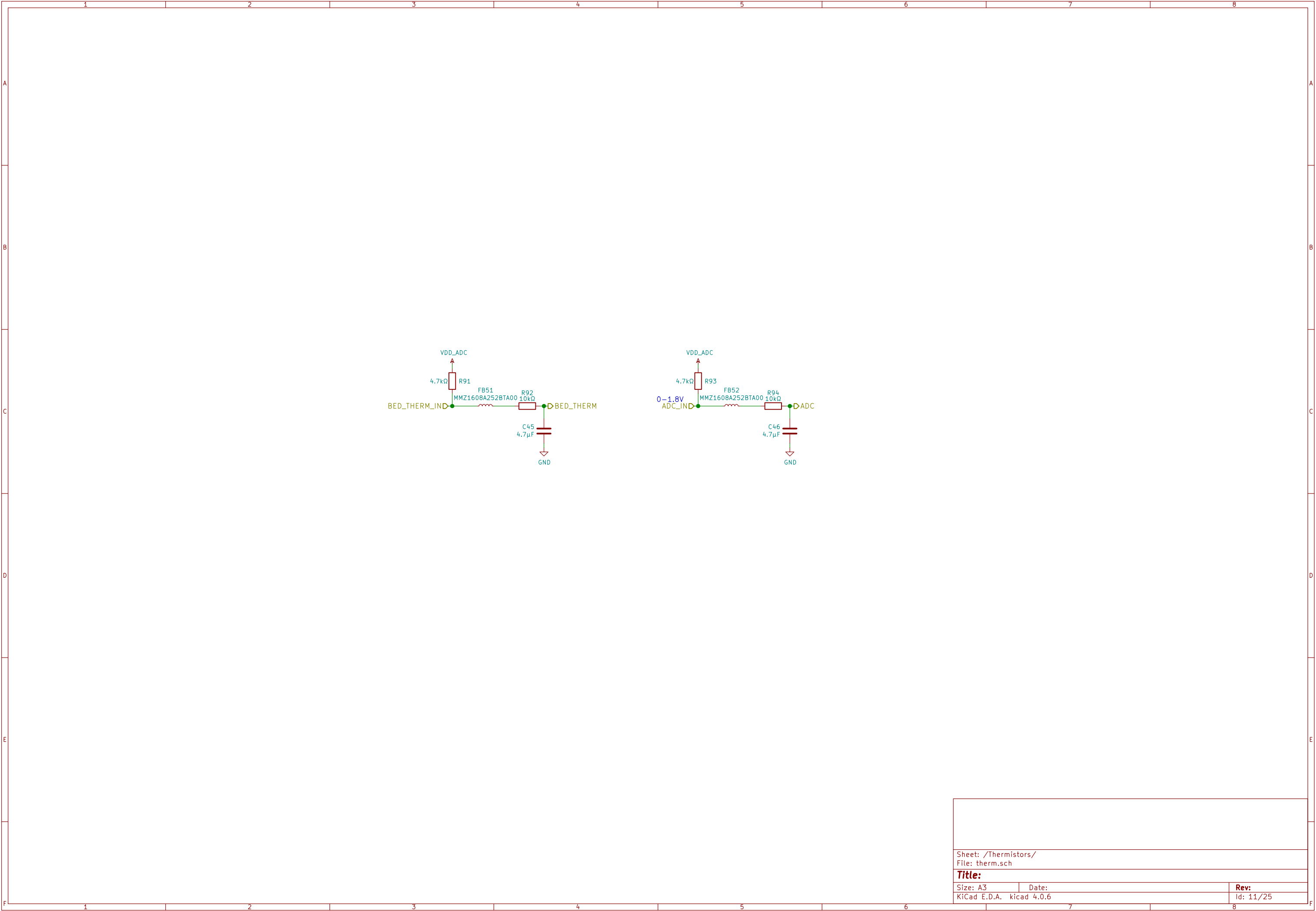
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Rev:
Id: 10/25



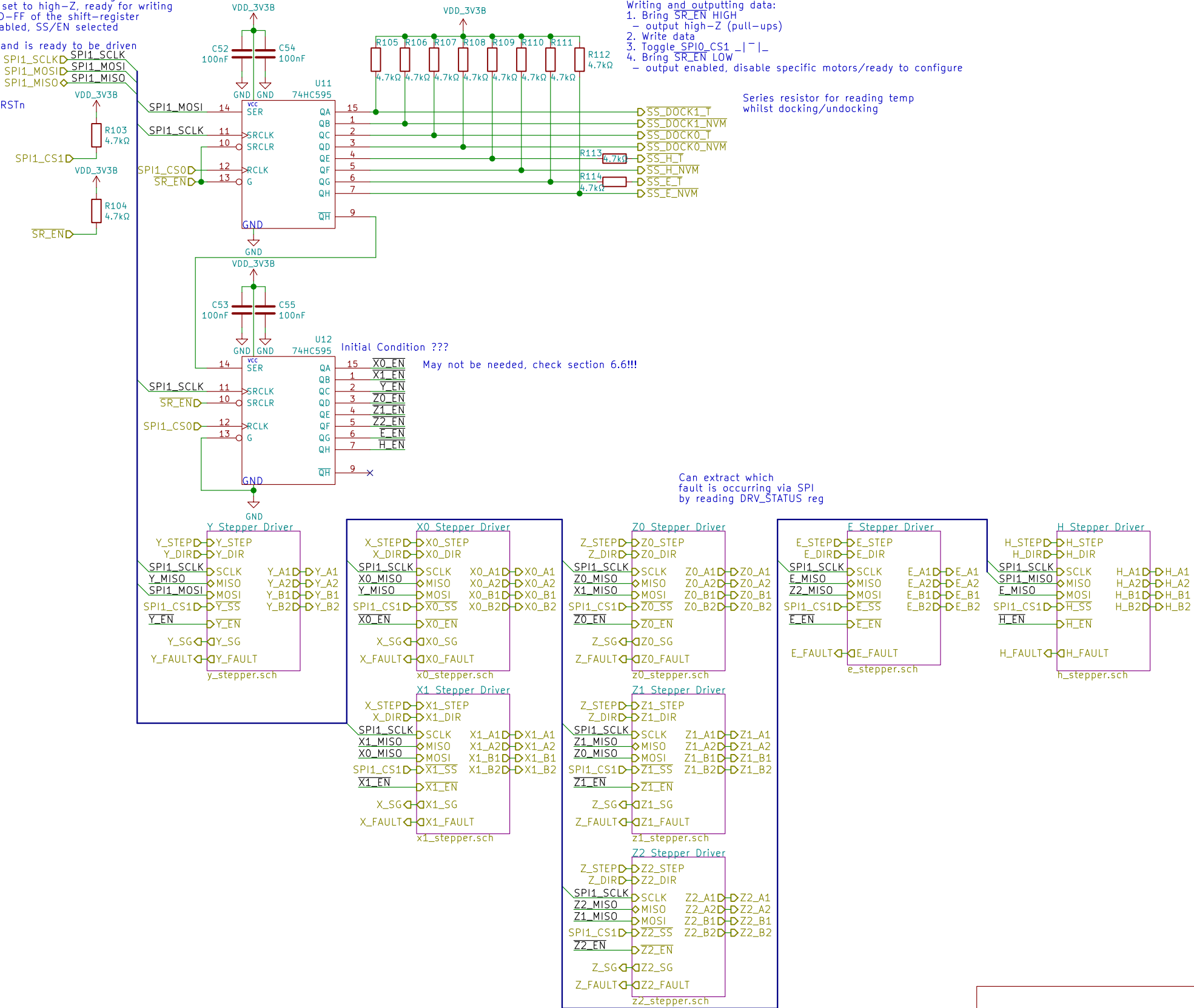
Sheet: /Thermistors/ File: therm.sch		
Title:		
Size: A3	Date:	Rev:
KiCad E.D.A. kicad 4.0.6	Id: 11/25	



When SR_EN transitions from LOW to HIGH each D-FF of the shift-register come out of their reset states and the output is set to high-Z, ready for writing
When SR_EN transitions from HIGH to LOW each D-FF of the shift-register goes into their reset states and the output is enabled, SS/EN selected

SPI0_CS1 captures the data in the shift register and is ready to be driven by the second stage of D-FFs

SR_EN (D16) reset state:
State of the terminal after the active low PWRONRSTn terminal transitions from low to high...
High-impedance with an active pullup resistor



Sheet: /Stepper Drivers/
File: stepper.sch

Title:

Size: A3
KiCad E.D.A. kicad 4.0.6

Date:

Rev:

Id: 13/25

Place sense resistors and all filter capacitors as close as possible to the related IC pins. Use a solid common GND for all GND connections, also for sense resistor GND. Connect 5VOUT filtering capacitor directly to 5VOUT and GNDA pin. See layout hints for more details. Low ESR electrolytic capacitors are recommended for VS filtering.

place a ceramic filtering capacitor (470nF) as close as possible (1–2mm) to VCC pin C58 with GND return going to ground plane. 100nF

Can extract which fault is occurring via SPI by reading DRV_STATUS reg

CHOICE OF R_{SENSE} AND RESULTING MAX. MOTOR CURRENT		
R_{SENSE} [Ω]	RMS current [A] (CS=31, $v_{sense}=0$)	RMS current [A] (CS=31, $v_{sense}=1$)
1.00	0.23	0.12
0.82	0.27	0.15
0.75	0.30	0.17
0.68	0.33	0.18
0.50	0.44	0.24
0.47	0.47	0.26
0.33	0.66	0.36
0.27	0.79	0.44
0.22	0.96	0.53
0.15	1.35	0.75
0.12	1.64	0.91
0.10	1.92*)	1.06

$$I_{rms} = (CS+1)/32 \times V_{fs}/(R_{sense}+20m\Omega) \times 1/\sqrt{2}$$

CS is the current scale setting as set by IHOLD IRUN and coolStep
VFS is the full scale voltage as determined by vsense control bit

```
Rsense = 100mOhm:
Vsense = 1 : 26.516504mA res : 397.747564mA range : 0.450780573A to 0.848528137A
Vsense = 0 : 47.877022mA res : 718.155325mA range : 0.813909368A to 1.532064693A
```

```
Rsense = 120mOhm:
Vsense = 1 : 22.728432mA res : 340.926484mA range : 0.386383348A to 0.727309832A
Vsense = 0 : 41.037447mA res : 615.561707mA range : 0.697636601A to 1.313198308A
```

```
Rsense = 150mOhm:
Vsense = 1 : 18.717532mA res : 280.762986mA range : 0.318198052A to 0.598961038A
Vsense = 0 : 33.795545mA res : 506.933170mA range : 0.574524260A to 1.081457430A
```

```
Rsense = 220mOhm:
Vsense = 1 : 13.258252mA res : 198.873782mA range : 0.225390287A to 0.424264069A
Vsense = 0 : 23.938511mA res : 359.077662mA range : 0.406954684A to 0.766032346A
```

```
Rsense = 220mOhm:
Vsense = 1 : 15.909903mA res : 238.648538mA range : 0.270468344A to 0.509116882A
Vsense = 0 : 28.726213mA res : 430.893195mA range : 0.488345621A to 0.919238816A
```

```
Rsense = 220mOhm:
Vsense = 1 : 15.775726mA res : 236.635888mA range : 0.26818734A to 0.504823228A
Vsense = 0 : 28.483949mA res : 427.259243mA range : 0.484227141A to 0.911486384A
```

Choose sense resistors in a way, that normal IRUN is 16 to 31 for best microstep performance.

For best precision, choose the sense resistors in a way that the desired maximum current is reached with AIN in the range 2V to 2.4V

Sense input tolerance / motor current full scale tolerance -using internal reference	I_{COLL}	$I_{scale_analog}=0$, $vsense=0$	-5	+5	%
Sense input tolerance / motor current full scale tolerance -using external reference voltage	I_{COLL}	$I_{scale_analog}=1$, $V_{ADN}=2V$, $V_{AIN} = 2.379759519V$	-2	+2	%

The sense resistor voltage range can be selected by the vsense bit in CHOPCONF. The low sensitivity setting (high sense resistor voltage, vsense=0) brings *best and most robust current regulation*, while high sensitivity (low sense resistor voltage, vsense=1) reduces power dissipation in the sense resistor. The high sensitivity setting reduces the power dissipation in the sense resistor by nearly half.

vsense	Allows control of the sense resistor voltage range for full scale current.	0	$V_{FS} = 0.32 \text{ V}$	$V_{srtl} = 325 \text{ mV}$
		1	$V_{FS} = 0.18 \text{ V}$	

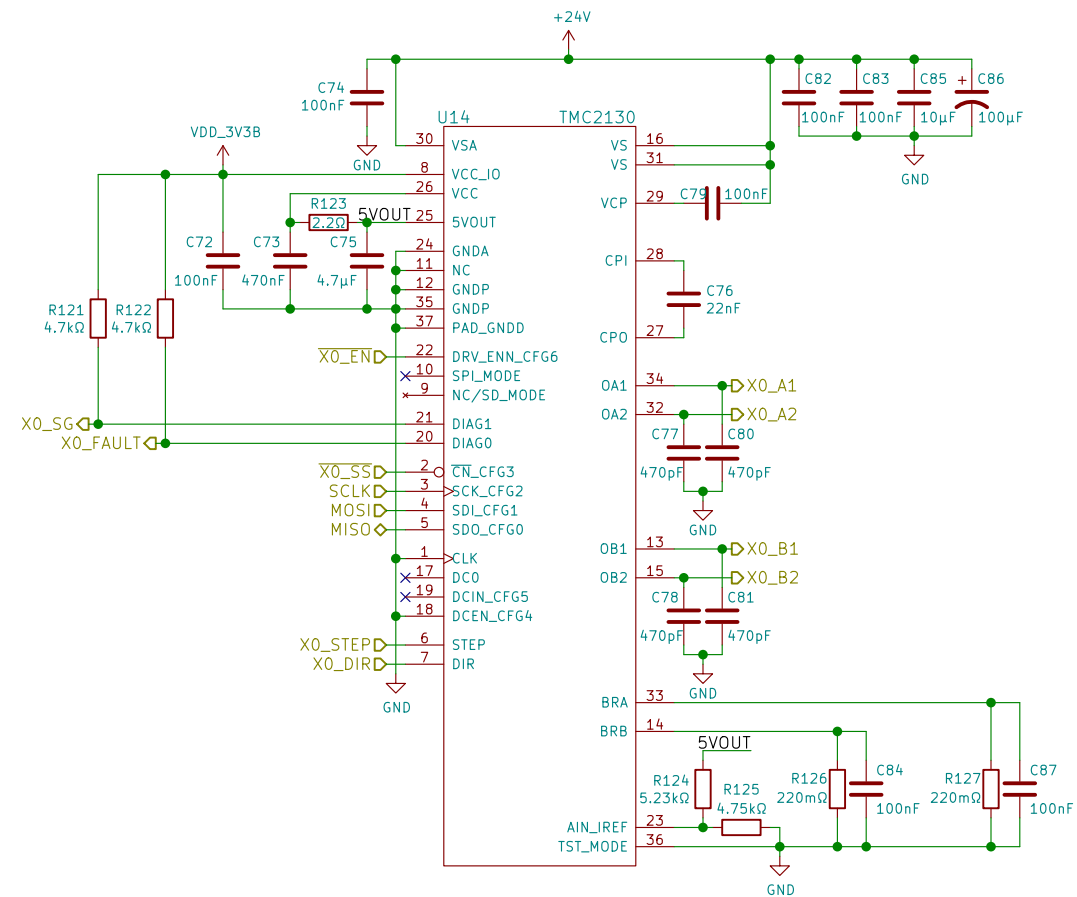
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File: e_stepper.sch

Title:

Size: A3

Date:

Rev:
Id: 14/25



Sheet: /Stepper Drivers/X0 Stepper Driver/
File: x0_stepper.sch

Title:

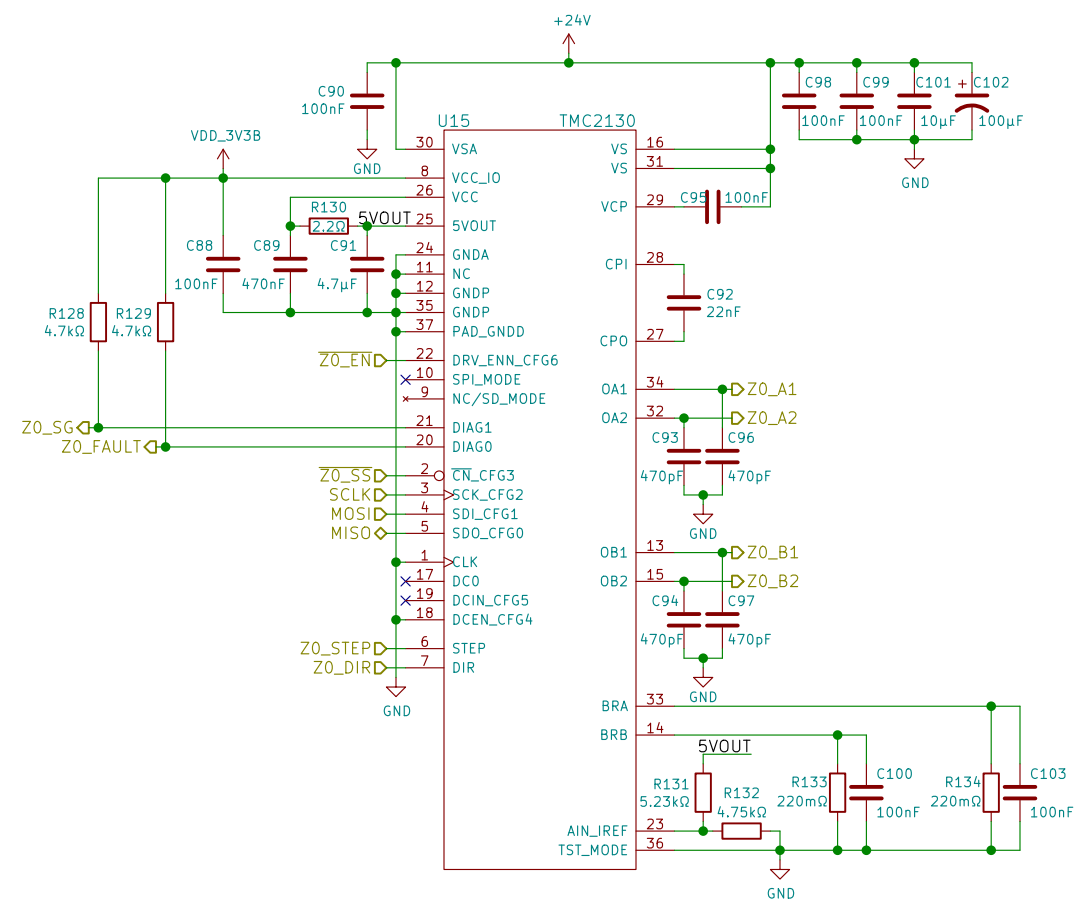
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Size: A3	Date:
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Rev:

Id: 15/25



Sheet: /Stepper Drivers/Z0 Stepper Driver/
File: z0_stepper.sch

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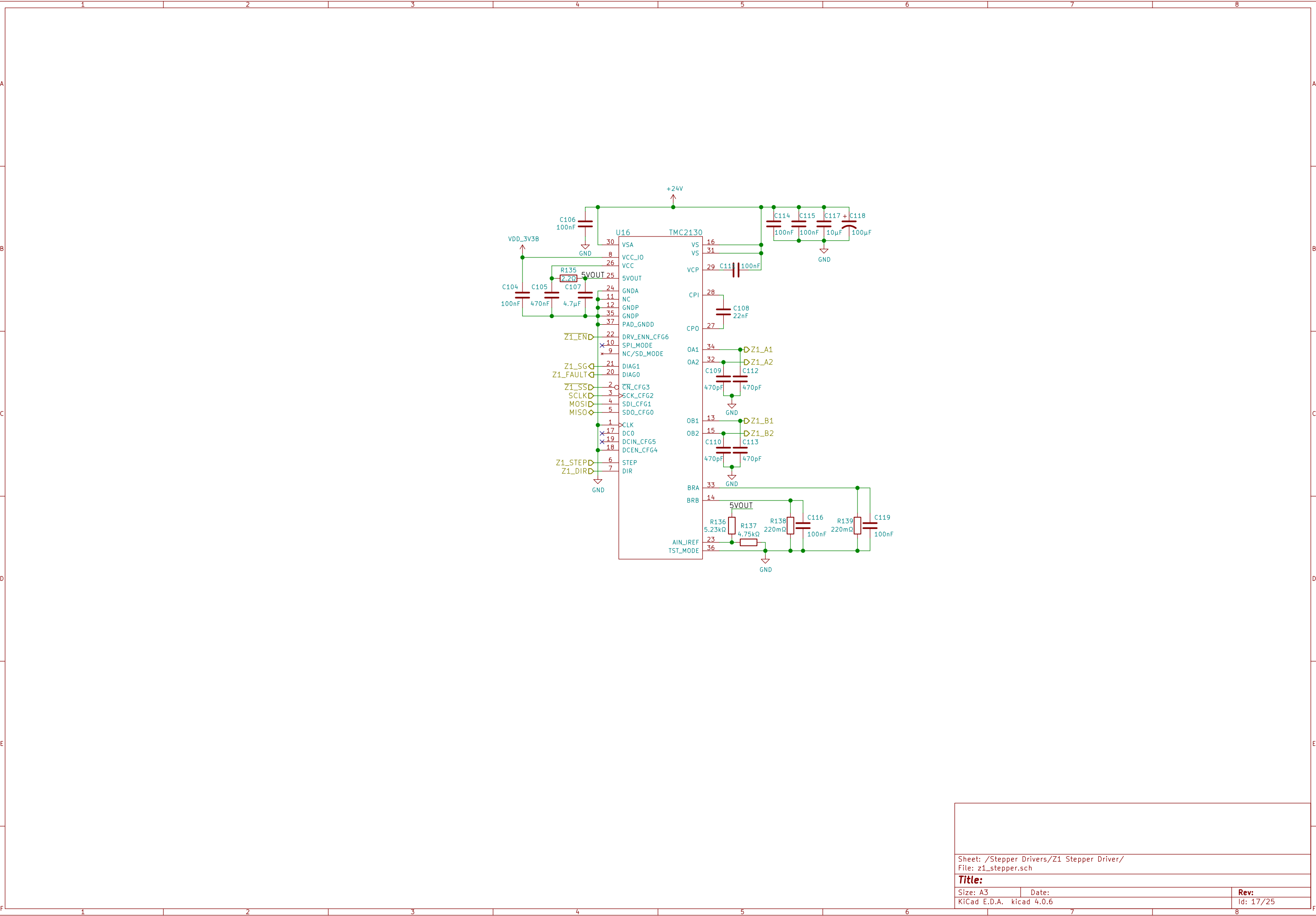
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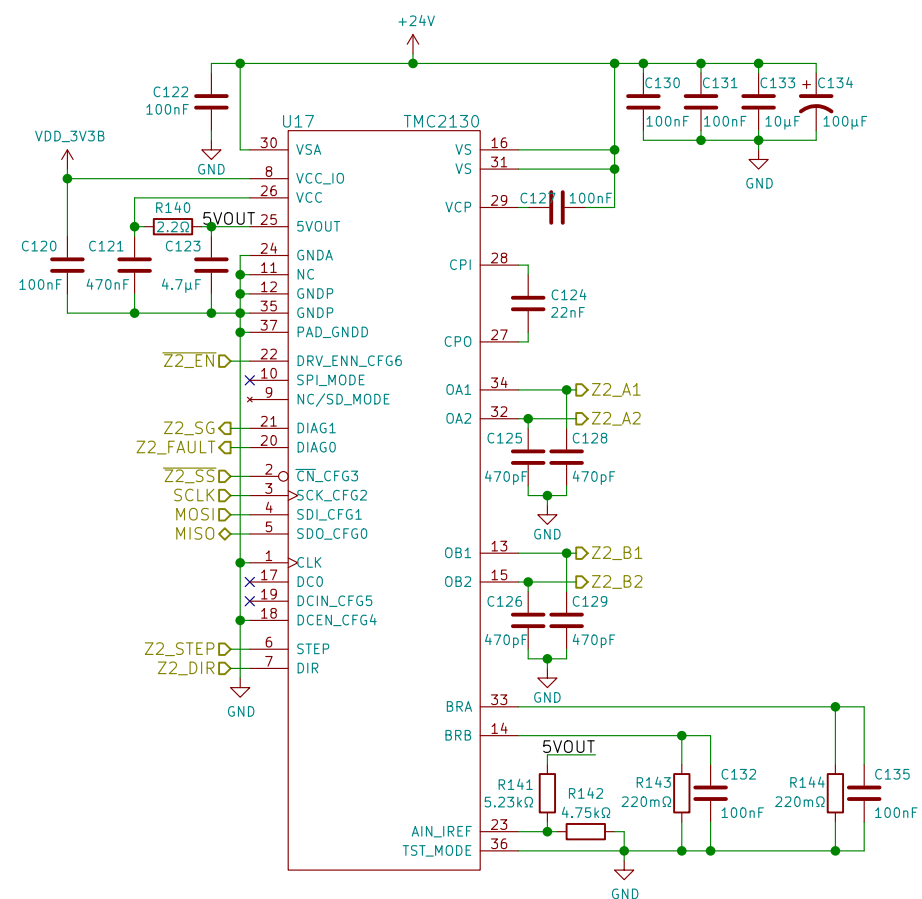
Date:

Size: A3	Date:
KiCad E.D.A.	kiCad 4.0.6

Rev:

Size: A3	Date:	Rev:
KiCad E.D.A. kicad 4.0.6		Id: 16/25





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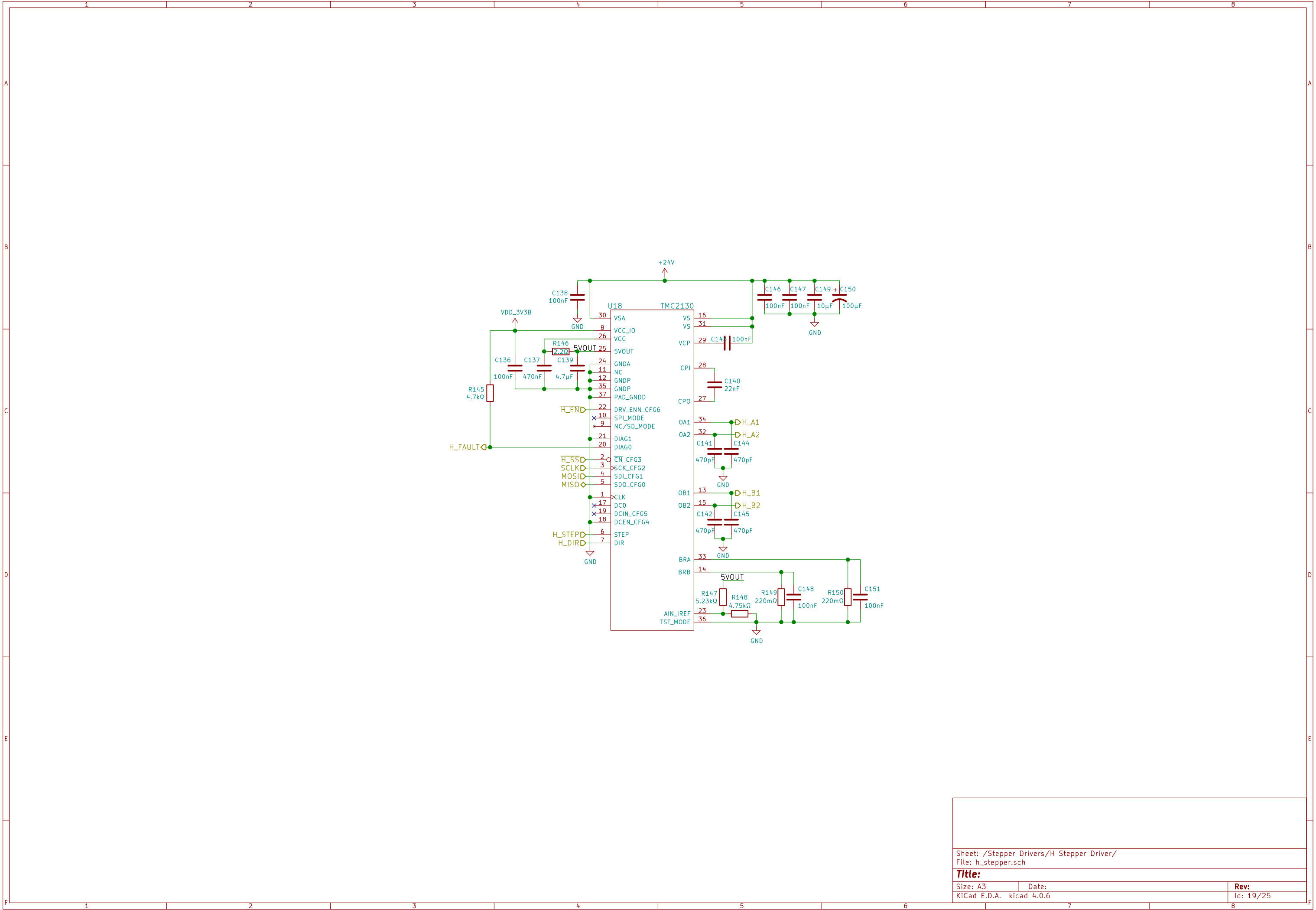
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Date:

Rev:

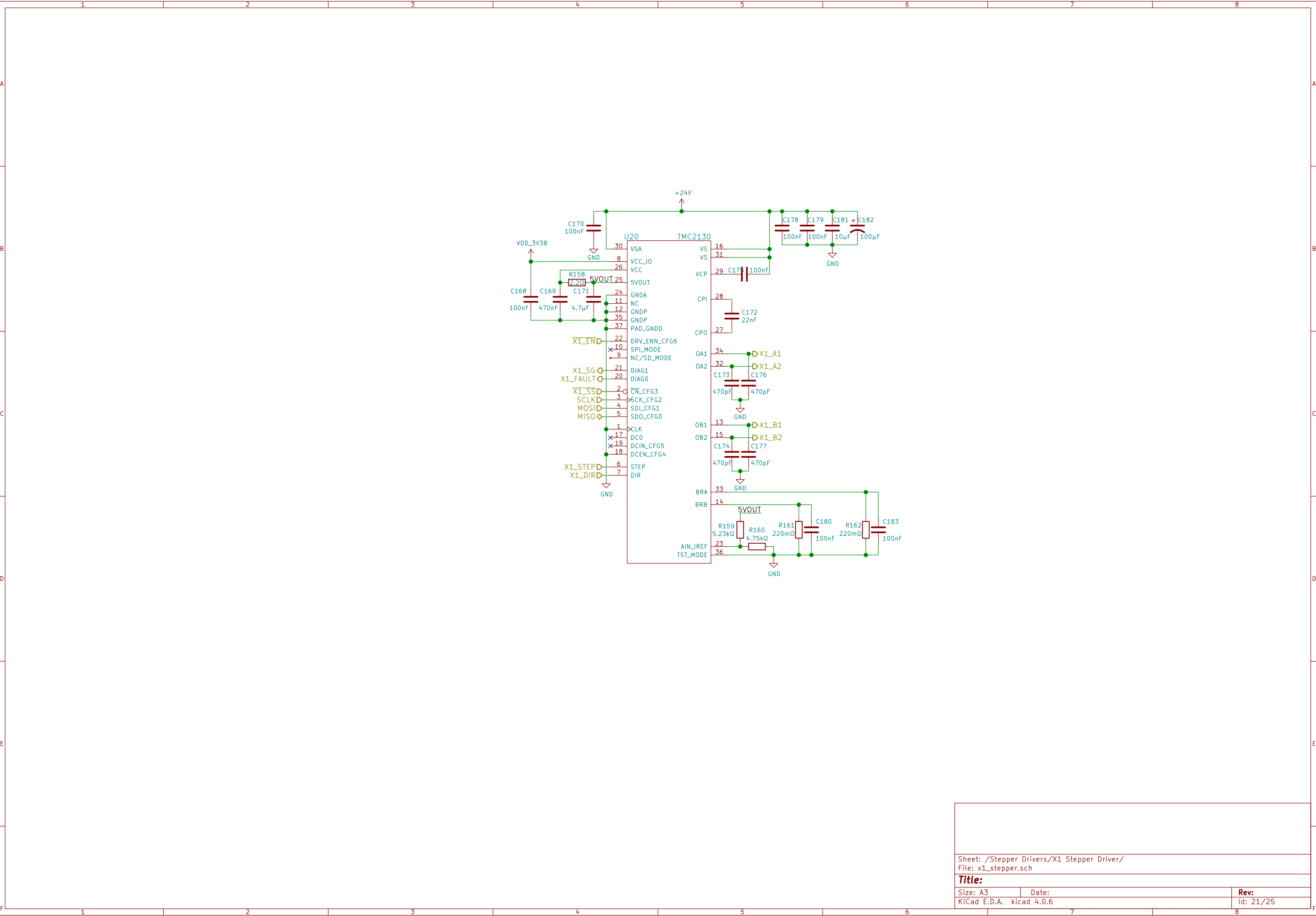
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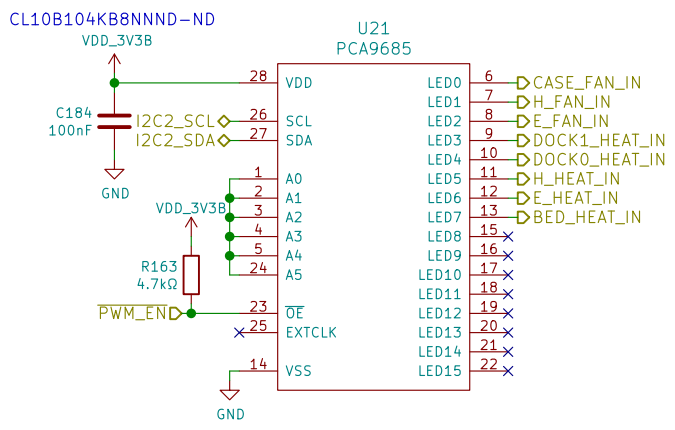


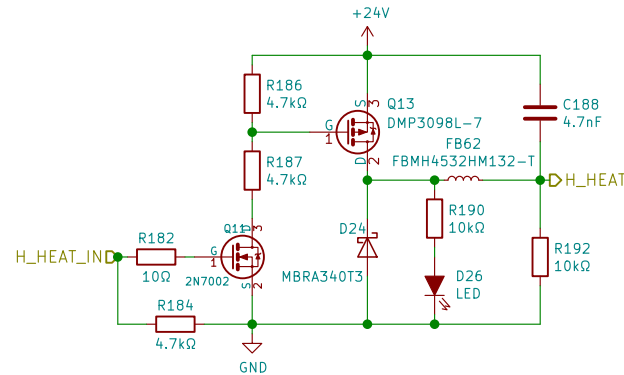
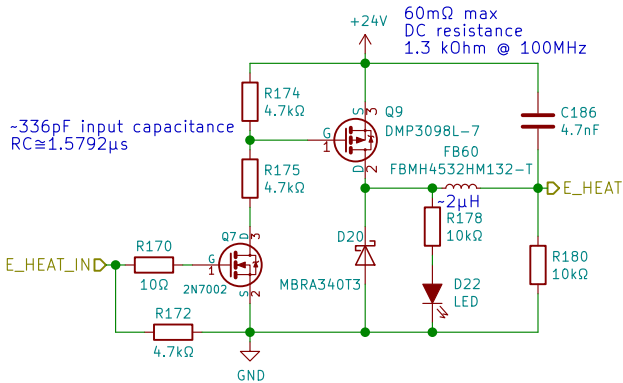
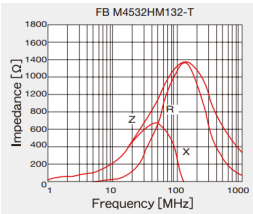
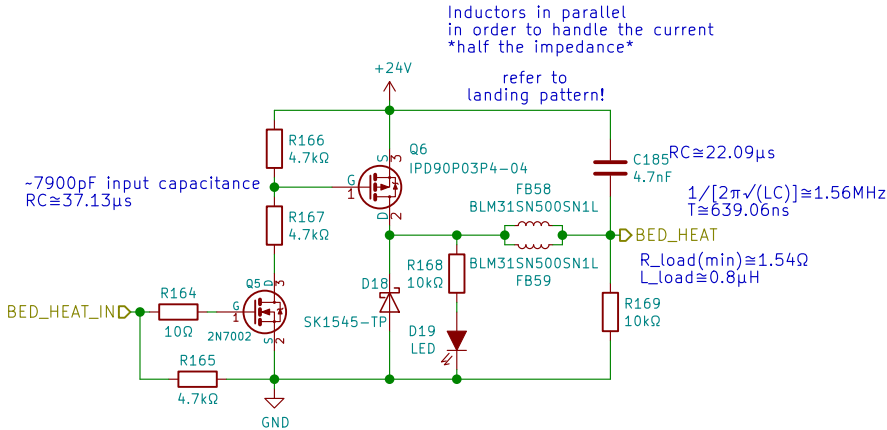


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Rev: 1.0
Id: 20/25



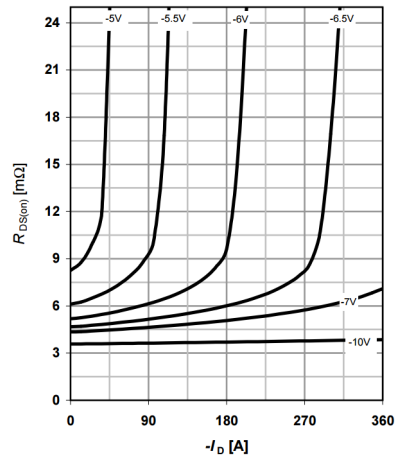




6 Typ. drain-source on-state resistance

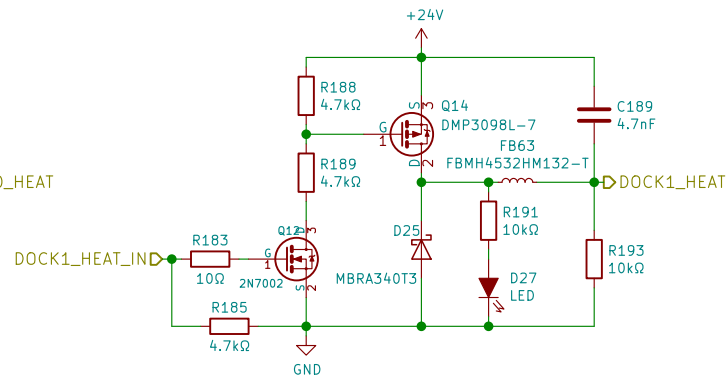
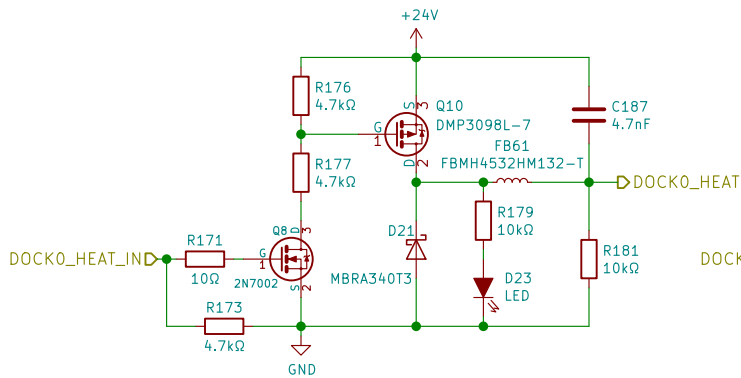
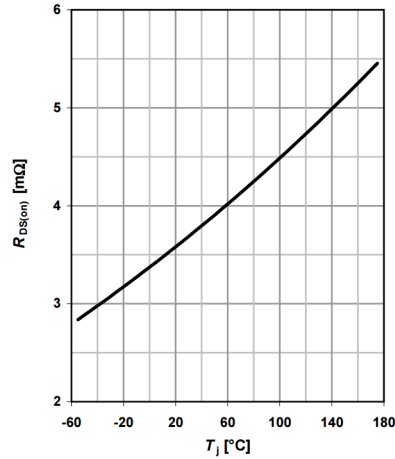
$$R_{DS(on)} = (I_D); T_J = 25^\circ\text{C}$$

parameter: V_{GS}



8 Typ. drain-source on-state resistance

$$R_{DS(on)} = f(T_J); I_D = -90\text{ A}; V_{GS} = -10\text{ V}$$

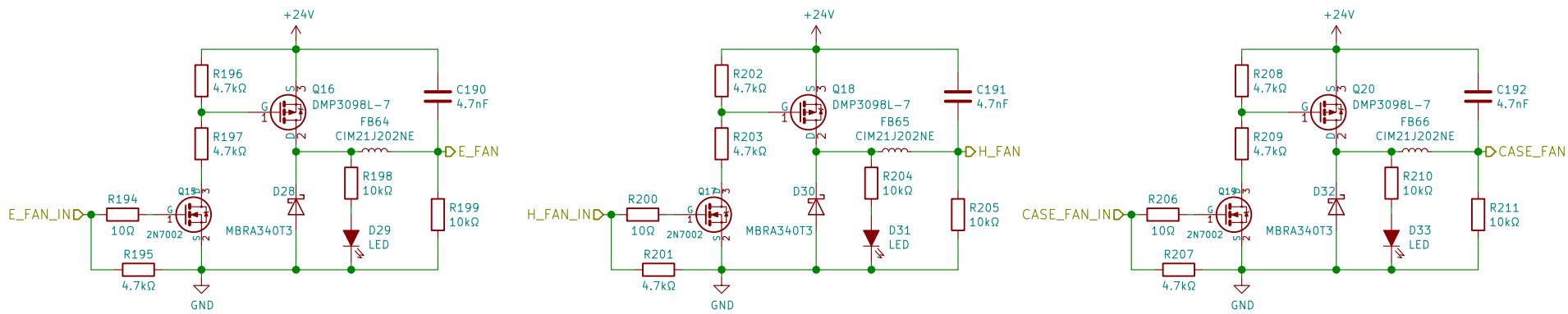


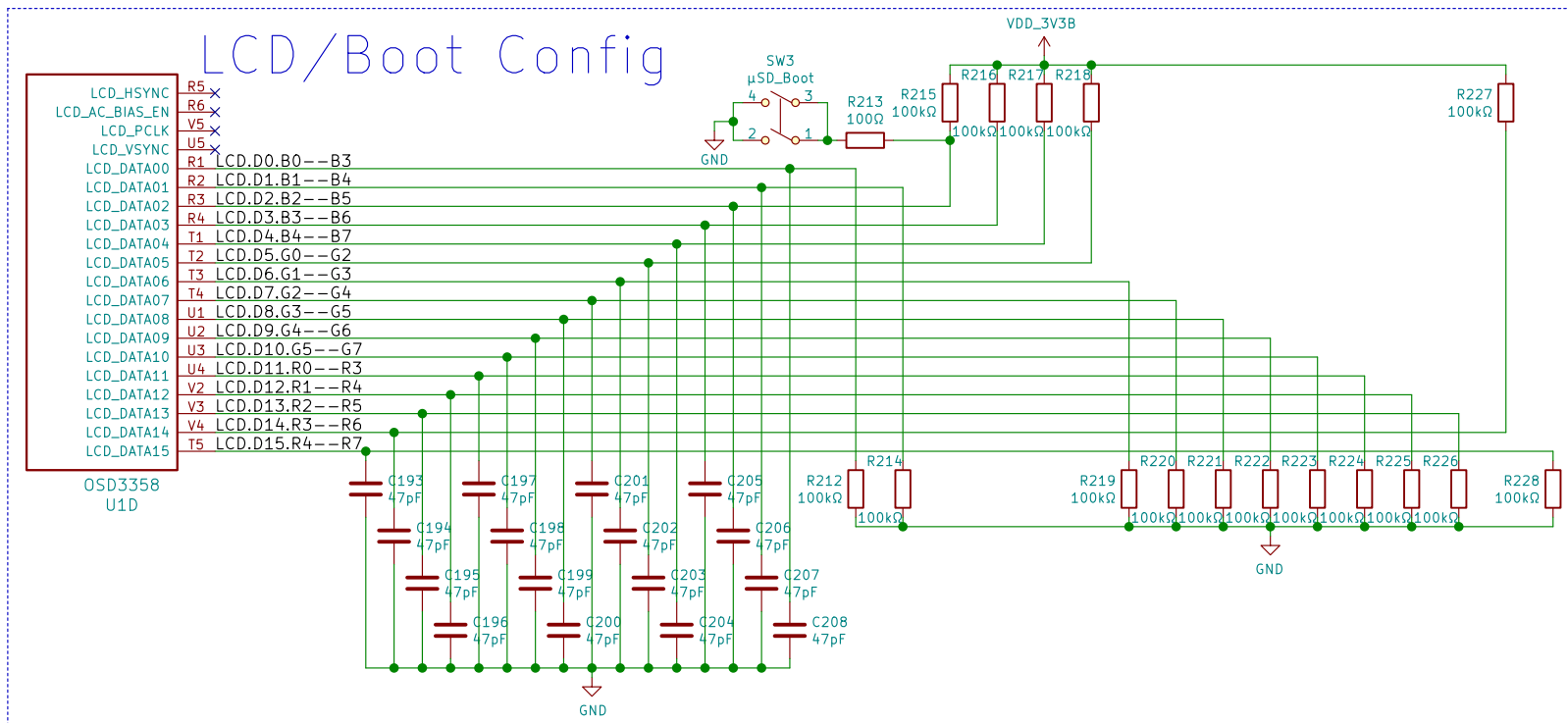
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File: heater.sch

Title:

Size: A3 Date:
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Rev:
Id: 23/25





Sheet: /Configuration/
File: hdmi.sch

Title:

Size: A4

Date:

KiCad E.D.A. kicad 4.0.6

Rev:

Id: 25/25