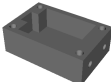

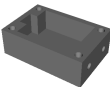
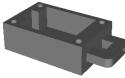
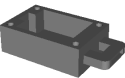

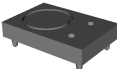
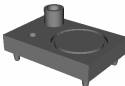

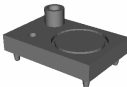
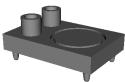


Step	Skill	Parameters		Subproduct
1.	P.R		Back	
2.	P.I			
3.	P.R		Bottom	
4.	P.I			
5.	P.I			
6.	P.I	