T−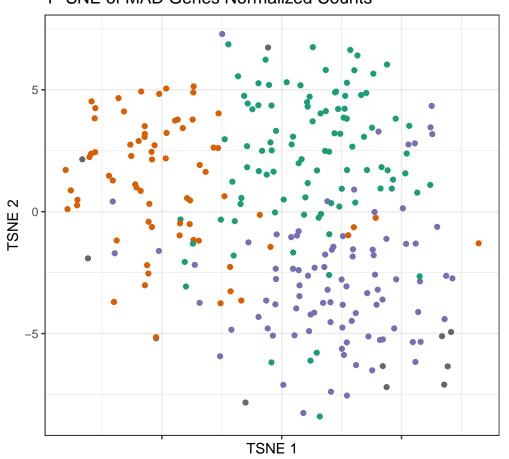SNE of MAD Genes Normalized Counts