



Operating Manual



WHISPER



M-Series



MB-Series



MS-Series

Precision Gas Mass Flow Meters

The Fastest Flow Controller Company in the World!



RECALIBRATION

Your Alicat instrument is a precision device and Alicat strongly recommends that you send it to us on a yearly basis for recalibration.

A yearly recalibration does a few things:

- ▶ It insures that your unit is functioning according to specification.
- ▶ Contamination may cause the instrument to measure flow improperly. Recalibration insures the instrument is clean and free from debris.
- ▶ Recalibration maintains your LIFETIME WARRANTY!

Sending your unit for recalibration is easy and inexpensive. Recalibrations are usually shipped within five days of receipt, so it's fast too.

Please keep the original box to return your Alicat instrument for recalibration.

For more information regarding recalibration see page 44.

ACCESSORIES

Now that you have your Alicat instrument are you sure you've got everything you need? Alicat accessories can make your job easier.

Many of our customers also order:

- ▶ Power Supplies — A universal wall power supply that makes it easy to power your Alicat unit just about anywhere in the world.
- ▶ BB9 — Alicat's multi-drop box that allows easy connection of up to nine Alicat instruments to a single USB, RS-232 or RS-485 port.
- ▶ MD8DB9 — An RS-232 to 8 pin Mini-DIN cable to connect your Alicat instrument to a computer. A variety of other cables are also available.
- ▶ Flow Vision™ SC — A GUI based Windows® program that allows easy computer access and control for one or multiple Alicat instruments.
- ▶ Fittings and filters — Keep your instrument properly connected to your process and free from harmful contamination.

See pages 49-52 for a complete description and list of Alicat accessories.



Thank you for purchasing an Alicat Gas Flow Meter.

Please take the time to read the information contained in this manual. This will help to ensure that you get the best possible service from your instrument. This manual covers the following Alicat Scientific instruments:

M-Series Mass Flow Meters

WHISPER Low Pressure Drop Mass Flow Meters

MS-Series Mass Flow Meters

MQ-Series High Pressure Mass Flow Meters

MS-Series Flow Meters are for use with certain aggressive gases (see page 64).

This includes M-Series devices labeled as approved for CSA Class 1 Div 2 and ATEX Class 1 Zone 2 hazardous environments. See pages 87 and 88 for Special Conditions regarding the use of CSA/ATEX labeled devices.

MB-Series Portable Mass Flow Meters

WHISPER Portable Low Pressure Drop Mass Flow Meters

All MB-Series and Whisper Portable Flow Meters operate in accordance with the instructions found in this manual. Please see page 46 for information regarding portable meter operation.

Unless otherwise noted, the instructions in this manual are applicable to all of the above instruments.

Full specifications for each device can be found on pages 53 through 80.



Please contact Alicat at 1-888-290-6060 or info@alicat.com if you have any questions regarding the use or operation of this device.

Many Alicat meters are built for specific applications. Two meters with the same flow range and part number may look and act quite differently depending upon the application the meter was built for. Care should be taken when moving a meter from one application to another.



You can find a number of instructional videos related to the operation of this device by visiting the Alicat web site or scanning the QR code.

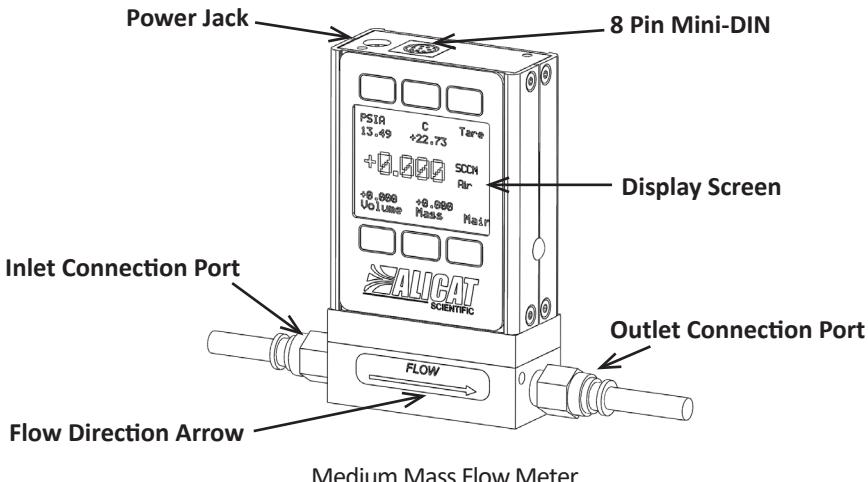
<http://www.alicat.com/support/instructional-videos/>



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GETTING STARTED



MOUNTING

M-Series Gas Flow Meters have holes on the bottom for mounting to flat panels. See pages 53-80.

M-Series Meters can usually be mounted in any position.

No straight runs of pipe are required upstream or downstream of the meter.

PLUMBING

 Your meter is shipped with plastic plugs fitted in the port openings. To lessen the chance of contaminating the flow stream do not remove these plugs until you are ready to install the device.

Make sure that the gas will flow in the direction indicated by the flow arrow.

Standard M-Series Gas Flow Meters have female inlet and outlet port connections. Welded VCR and other specialty fittings may have male ports.

The inlet and outlet port sizes (process connections) for different flow ranges are shown on pages 51-71.

Meters with M5 (10-32) ports have O-ring face seals and require no sealant or tape. Do not use tape with welded or O-ring fittings.

For non M5 (10-32) ports use thread sealing Teflon® tape to prevent leakage around the port threads.

Do not wrap the first two threads. This will minimize the possibility of getting tape into the flow stream and flow body.

 ***Do not use pipe dopes or sealants on the process connections as these compounds can cause permanent damage to the meter should they get into the flow stream.***



We recommend the use of in-line sintered filters to prevent large particulates from entering the measurement head of the instrument. Suggested maximum particulate sizes are as follows:

5 microns for units with FS flow ranges of 0-1 sccm or less.

20 microns for units with FS flow ranges between 0-2 sccm and 0-1 slpm.

50 microns for units with FS flow ranges of 0-1 slpm or more.



Connecting Fittings and Filters

<http://www.alicat.com/support/instructional-videos/>

PRESSURE

Maximum operating line pressure for M-Series units is 145 psig (1 MPa).

If the line pressure is higher than 145 psig (1 MPa), use a pressure regulator upstream from the flow meter to reduce the pressure to 145 psig (1 MPa) or less.

Maximum operating line pressure for WHISPER units is 50 psig.



Exceeding the maximum specified line pressure may cause permanent damage to the solid-state differential pressure sensor.



**DO NOT SUBJECT AN M-SERIES DIFFERENTIAL PRESSURE SENSOR TO UPSTREAM-DOWNSTREAM PRESSURE DIFFERENTIALS EXCEEDING 75 PSID.
DO NOT SUBJECT A WHISPER DIFFERENTIAL PRESSURE SENSOR TO UPSTREAM-DOWNSTREAM PRESSURE DIFFERENTIALS EXCEEDING 15 PSID.**

While high static pressure will typically not damage the dp sensor, sudden pressure “spikes” can result in complete failure of the sensor.

A common cause of this problem is instantaneous application of high-pressure gas as from a snap acting solenoid valve either upstream or downstream of the meter. If you suspect that your pressure sensor is damaged please discontinue use of the meter and contact Alicat.

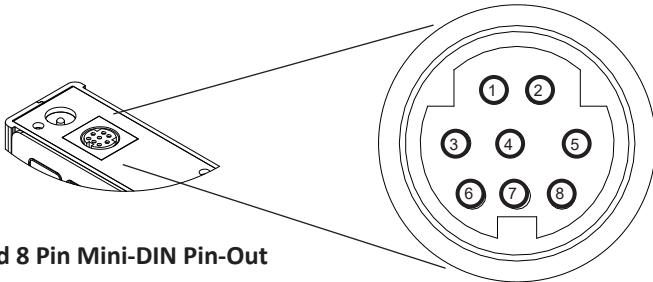
POWER AND SIGNAL CONNECTIONS

Power can be supplied to your meter through either the power jack (power jack not available on CSA/ATEX approved devices) or the 8 pin Mini-DIN connector.

An AC to DC adapter which converts line AC power to DC voltage and current as specified below is required to use the power jack.

Meters require a 7-30 Vdc power supply with a 2.1 mm female positive center plug capable of supplying at least 100mA.

→ Note: 4-20mA analog output requires at least 15 Vdc.



Standard 8 Pin Mini-DIN Pin-Out

Pin	Function	Mini-DIN cable color
1	Not Connected (or optional 4-20mA Primary Output Signal)	Black
2	Static 5.12 Vdc [or optional Secondary Analog Output (4-20mA, 5Vdc, 10Vdc) or Basic Alarm]	Brown
3	Serial RS-232RX / RS-485(-) Input Signal (receive)	Red
4	Meters/Gauges = Remote Tare (Ground to Tare) Controllers = Analog Setpoint Input	Orange
5	Serial RS-232TX / RS-485(+) Output Signal (send)	Yellow
6	0-5 Vdc (or optional 0-10 Vdc) Output Signal	Green
7	Power In (as described above)	Blue
8	Ground (common for power, digital communications, analog signals and alarms)	Purple

Note: The above pin-out is applicable to all the flow meters and controllers with the Mini-DIN connector. The availability of different output signals depends on the options ordered. Optional configurations are noted on the unit's calibration sheet.



CAUTION! DO NOT CONNECT POWER TO PINS 1 THROUGH 6 AS PERMANENT DAMAGE CAN OCCUR!



It is common to mistake Pin 2 (labeled 5.12 Vdc Output) as the standard 0-5 Vdc analog output signal. In fact Pin 2 is normally a constant 5.12 Vdc that reflects the system bus voltage and can be used as a source for the setpoint signal.



For 6 Pin Locking Industrial Connector, DB9, and DB15 Pin-outs, see pages 82 to 86. For PROFIBUS Pin-out, see page 81

INPUT SIGNALS

Apply ground to Pin 4 as shown below will allow a remote tare.

For 6 Pin Locking Connector, DB9 and DB15 Pin-outs, see pages 82 to 86.

For PROFIBUS Pin-out, see page 81.

Analog Input Signals (applicable to controllers only).

Apply analog input to Pin 4 as shown on page 8.

Standard 0-5 Vdc is the standard analog input signal. Apply the 0-5 Vdc input signal to pin 4, with common ground on pin 8.

Optional 0-10 Vdc: If specified at time of order, a 0-10 Vdc input signal can be applied to pin 4, with common ground on pin 8.

Optional 4-20 mA: If specified at time of order, a 4-20 mA input signal can be applied to pin 4, with common ground on pin 8.

→ **NOTE:** This is a current sinking device. The receiving circuit is essentially a 250 ohm resistor to ground.

→ **NOTE:** 4-20 mA output requires at least 15 Vdc power input.

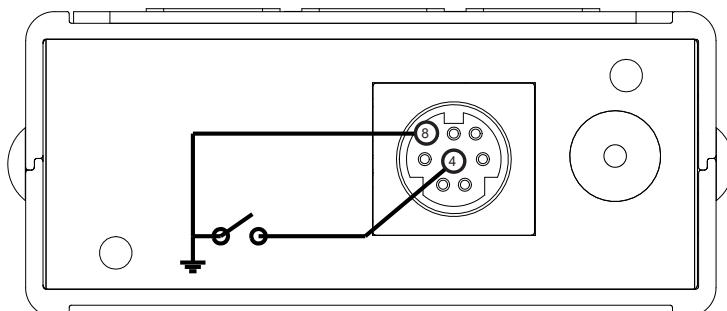


CAUTION! DO NOT CONNECT THIS DEVICE TO "LOOP POWERED" SYSTEMS, AS THIS WILL DESTROY PORTIONS OF THE CIRCUITRY AND VOID THE WARRANTY. IF YOU MUST INTERFACE WITH EXISTING LOOP POWERED SYSTEMS, ALWAYS USE A SIGNAL ISOLATOR AND A SEPARATE POWER SUPPLY.



Electrical Connections and Basic Wiring

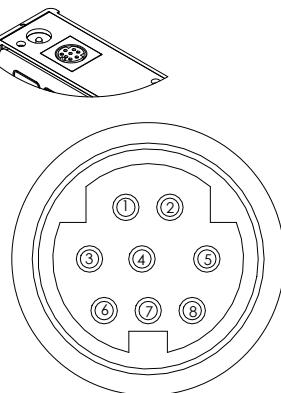
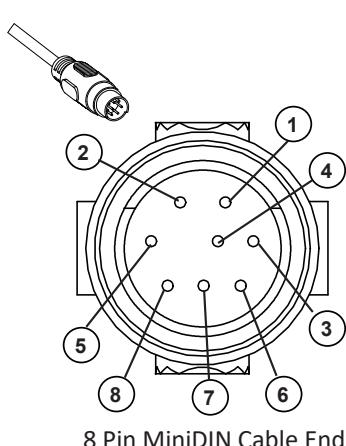
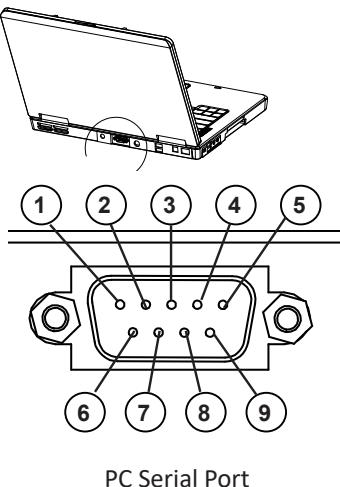
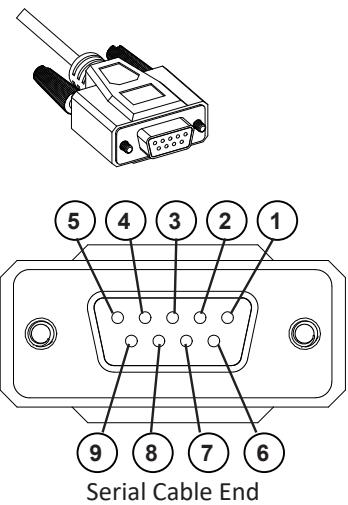
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→ A remote tare can be achieved by momentarily grounding pin 4 to tare as shown above.

RS-232 / RS-485 Digital Input Signal

To use the RS-232 or RS-485 input signal, connect the RS-232 / RS-485 Output Signal (Pin 5), the RS-232 / RS-485 Input Signal (Pin 3), and Ground (Pin 8) to your computer serial port as shown below. (See page 26 for details on accessing RS-232 / RS-485 input.)



9 Pin Serial Connection		8 Pin MiniDIN Connection	
Pin	Function	Function	Pin
5	Ground	Ground	8
3	Transmit	Receive	3
2	Receive	Transmit	5

DB9 to Mini-DIN Connection for RS-232 / RS-485 Signals



Communication Set Up

<http://www.alicat.com/support/instructional-videos/>

OUTPUT SIGNALS

RS-232 / RS-485 Digital Output Signal

To use the RS-232 or RS-485 output signal, it is necessary to connect the RS-232 / RS-485 Output Signal (Pin 5), the RS-232 / RS-485 Input Signal (Pin 3), and Ground (Pin 8) to your computer serial port as shown on page 8. (See page 28 for details on accessing RS-232 / RS-485 output.)

Standard Voltage (0-5 Vdc) Output Signal

M-Series flow meters equipped with a 0-5 Vdc (optional 0-10 Vdc) will have this output signal available on Pin 6. This output is generally available in addition to other optionally ordered outputs. This voltage is usually in the range of 0.010 Vdc for zero flow and 5.0 Vdc for full-scale flow. The output voltage is linear over the entire range. Ground for this signal is common on Pin 8.

Optional 0-10 Vdc Output Signal

If your meter was ordered with a 0-10 Vdc output signal, it will be available on Pin 6. (See the Calibration Data Sheet that shipped with your meter to determine which output signals were ordered.) This voltage is usually in the range of 0.010 Vdc for zero flow and 10.0 Vdc for full-scale flow. The output voltage is linear over the entire range. Ground for this signal is common on Pin 8.

Optional Current (4-20 mA) Output Signal

If your meter was ordered with a 4-20 mA current output signal, it will be available on Pin 1. (See the Calibration Data Sheet that shipped with your meter to determine which output signals were ordered.) The current signal is 4 mA at 0 flow and 20 mA at the meter's full scale flow. The output current is linear over the entire range. Ground for this signal is common on Pin 8. (Current output units require 15-30Vdc power.)

Optional 2nd Analog Output Signal

You may specify an optional 2nd analog output on Pin 2 at time of order. (See the Calibration Data Sheet that shipped with your meter to determine which output signals were ordered.) This output may be a 0-5 Vdc, 0-10 Vdc, or 4-20 mA analog signal that can represent any measured parameter. With this optional output, a meter could output the mass flow rate (0-5 Vdc on pin 6) and the absolute pressure (0-5 Vdc on pin 2).

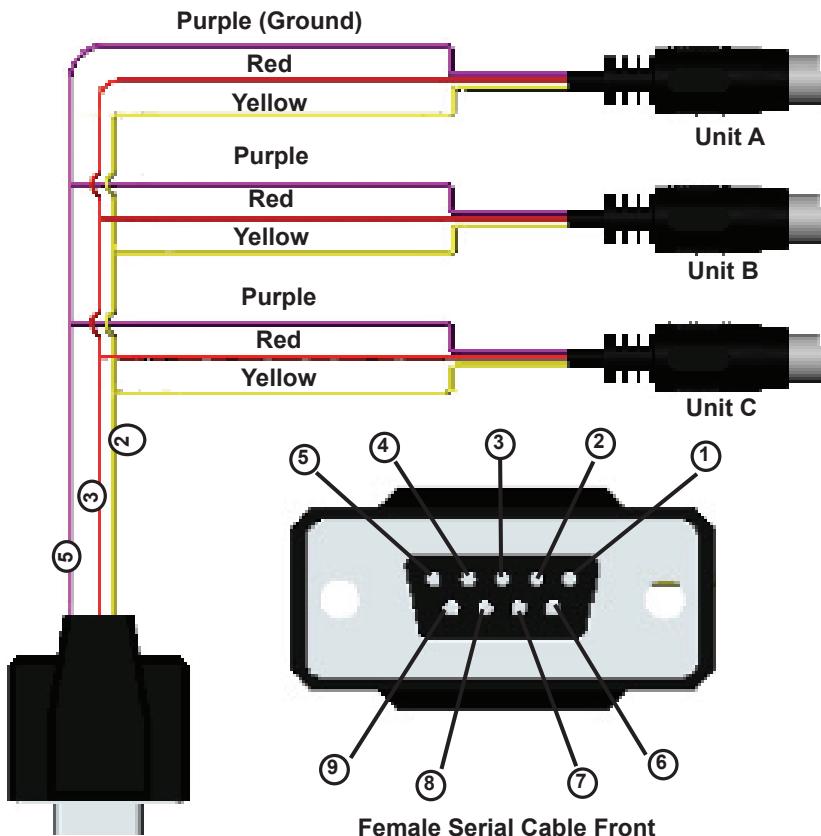
 If your device is CSA/ATEX approved or equipped with the optional six pin industrial connector, please contact Alicat.



CAUTION! DO NOT CONNECT THIS DEVICE TO “LOOP POWERED” SYSTEMS, AS THIS WILL DESTROY PORTIONS OF THE CIRCUITRY AND VOID THE WARRANTY. IF YOU MUST INTERFACE WITH EXISTING LOOP POWERED SYSTEMS, ALWAYS USE A SIGNAL ISOLATOR AND A SEPARATE POWER SUPPLY.



CAUTION! DO NOT CONNECT THIS DEVICE TO "LOOP POWERED" SYSTEMS, AS THIS WILL DESTROY PORTIONS OF THE CIRCUITRY AND VOID THE WARRANTY. IF YOU MUST INTERFACE WITH EXISTING LOOP POWERED SYSTEMS, ALWAYS USE A SIGNAL ISOLATOR AND A SEPARATE POWER SUPPLY.



Typical Multiple Device (Addressable) Wiring Configuration



The easiest way to connect multiple devices is with a Multi-Drop Box (see page 49).

Information for Alicat TFT (Color Display) Instruments

Alicat TFT (color display) instruments have a high contrast back-lit LCD display. TFT instruments operate in accordance with Alicat standard operating instructions for our monochrome menus and displays with the following differences.

Multi-Color Display Color Codes:

GREEN: Green labels identify the parameters and/or adjustments associated with the button directly above or below the label.

WHITE: The color of each parameter is displayed in white while operating under normal conditions.

RED: The color of a parameter is displayed in red when operating conditions for that parameter exceed 128% of the device's specifications.

YELLOW: Yellow is the equivalent of the selection arrow on the monochrome display.

LCD Contrast:

LCD contrast is ranged from 0 to 11 on color displays with 11 being the greatest contrast.

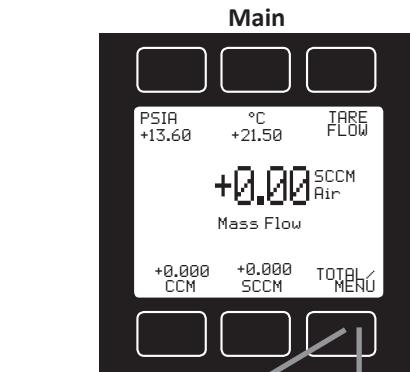
Technical Data for TFT (Color Display) Meters, Gauges and Controllers

The following specifications are applicable to Alicat **TFT** (color display) meters, gauges and controllers only. All other operating specifications are shown in the Technical Data page for standard Alicat instruments. All standard device features and functions are available and operate in accordance with the Alicat operating manual provided with the device.

Specification	Meter or Gauge	Small Valve Controller	Large Valve Controller
Supply Voltage	7 to 30 Vdc	12 to 30 Vdc	24 to 30 Vdc
Supply Current	80 mA @ 12Vdc 70 mA @ 24Vdc	290 mA @ 12Vdc 200 mA @ 24Vdc	780 mA @ 24Vdc

DISPLAYS AND MENUS

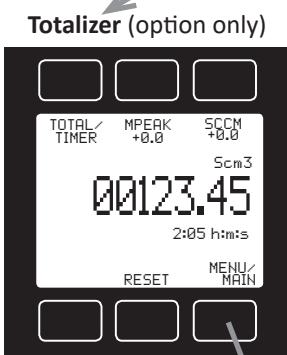
The device screen defaults to **Main** display as soon as power is applied to the meter.



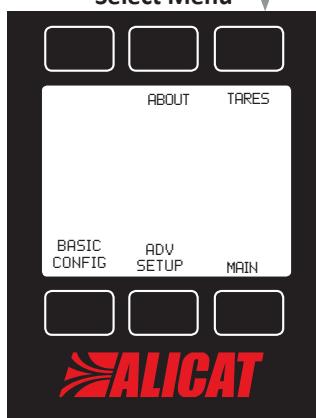
The **Main** display shows pressure, temperature, volumetric flow and mass flow.

Pressing the button adjacent to a parameter will make that parameter the primary display unit.

By hitting the **MENU** button at the bottom right of the screen you will enter the **Select Menu** display.



If your meter was ordered with the **Totalizer** option (page 45), pushing the **TOTAL/MENU** button once will bring up the **Totalizing Mode** display. Pushing **MENU** will bring up the **Select Menu** display.



Select Menu

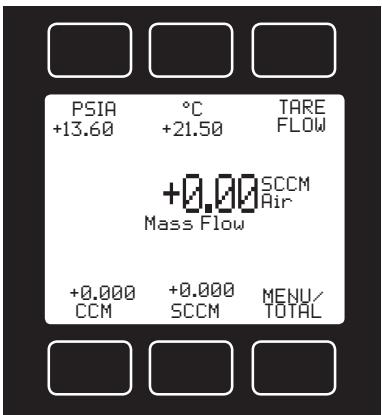
From **Select Menu** you can change the selected gas, interact with your RS-232 / RS-485 settings or read manufacturer's data.

Push **MAIN** to return to the Main display.

Display On/Off:

Pushing the button under the Alicat name will turn the device display back light on or off.

MAIN



The following parameters are displayed in the **Main** mode: Pressure; Temperature; Volumetric Flow and Mass Flow.

This mode defaults on power up, with mass flow as the primary displayed parameter.

Pressing the button next to the parameter will put that parameter in the primary display.

Press the button a second time to change the engineering unit associated with the device display (button units) and /or the data feed (device units). See page 16.

Gas Pressure: This sensor references hard vacuum and reads incoming pressure both above and below local atmospheric

pressure. This parameter is moved to the primary display by pushing the button above **PSIA**. Pushing this button again will allow you to show Absolute Pressure, Gauge Pressure or Barometric Pressure in devices that have a barometer.

Gas Temperature: M-Series flow meters measure the incoming temperature of the gas flow. The temperature is displayed in degrees Celsius (°C). This parameter is moved to the primary display by pushing the button above **°C**.

Pushing the button again allows you to select °C (Celsius), K (Kelvin), °F (Fahrenheit) or °R (Rankine) for the temperature scale.

Tare: Pushing the **TARE FLOW** button tares the flow meter and provides it with a reference point for zero flow. This is an important step in obtaining accurate measurements. It is best to zero the flow meter each time it is powered up. If the flow reading varies significantly from zero after an initial tare, give the unit a minute or so to warm up and re-zero it.

If possible, zero the unit near the expected operating pressure by positively blocking the flow downstream of the flow meter prior to pushing the TARE button.

→ **Zeroing the unit while there is any flow will directly affect the accuracy by providing a false zero point.** If in doubt about whether a zero flow condition exists, remove the unit from the line and positively block both ports before pressing the TARE button. If the unit reads a significant negative value when removed from the line and blocked, it was given a false zero. It is better to zero the unit at atmospheric pressure and a confirmed no flow condition than to give it a false zero under line pressure.

Volumetric Flow Rate: This parameter is located in the lower left of the display. It is moved to the primary display by pushing the button below **CCM** in this example. Your display may show a different unit of measure.

Mass Flow Rate: The mass flow rate is the volumetric flow rate corrected to a standard temperature and pressure (typically 14.696 psia and 25 °C).

This parameter is located in the lower middle of the display. It can be moved to the primary display by pushing the button below **SCCM** in this example. Your display may show a different unit of measure preceded by the letter **S**.

→ **To get an accurate volumetric or mass flow rate, the gas being measured must be selected. See Gas Select, page 20.**

Mass flow in units preceded by an S or N is impacted by the STP / NTP. See page 24.

MENU: Pressing **MENU** switches the screen to the **Select Menu** display.



Flashing Error Message: An error message (**MOV** = mass overrange, **VOV** = volumetric overrange, **POV** = pressure overrange, **TOV** = temperature overrange) flashes when a measured parameter exceeds the range of the sensor. When any item flashes, neither the flashing parameter nor the mass flow measurement is accurate. Reducing the value of the flashing parameter to within specified limits will return the unit to normal operation and accuracy.

If the unit does not return to normal operation contact Alicat.

Choosing Engineering Units from Main Mode

Press the button above or below any of the four flow parameters twice to enter its unit selection menu. You can change units in two ways:

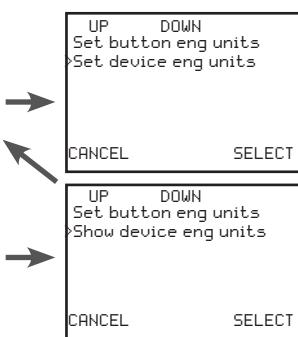
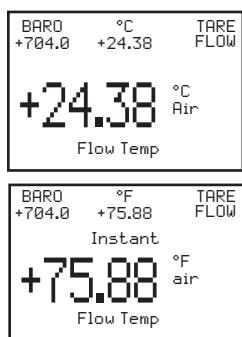
Button engineering units alter the display only, not the RS-232 / RS-485 data frame:

- Select Set button eng units and press SELECT to change the engineering unit on the display only. Use the UP and DOWN keys to move the > cursor to the desired unit, and then press SET. This does not alter the data frame.

Device engineering units alter both the display and the data frame:

- Select Set device eng units and then choose the engineering unit as above. An additional confirmation screen asks you to confirm the RS-232 / RS-485 change.
 - If the button engineering unit is different than the device engineering unit, Set device eng units will not appear. First select Show device eng units to return the button unit to the existing device unit, and then enter the unit selection menu again to change the device engineering unit.

Examples of changing device engineering units:



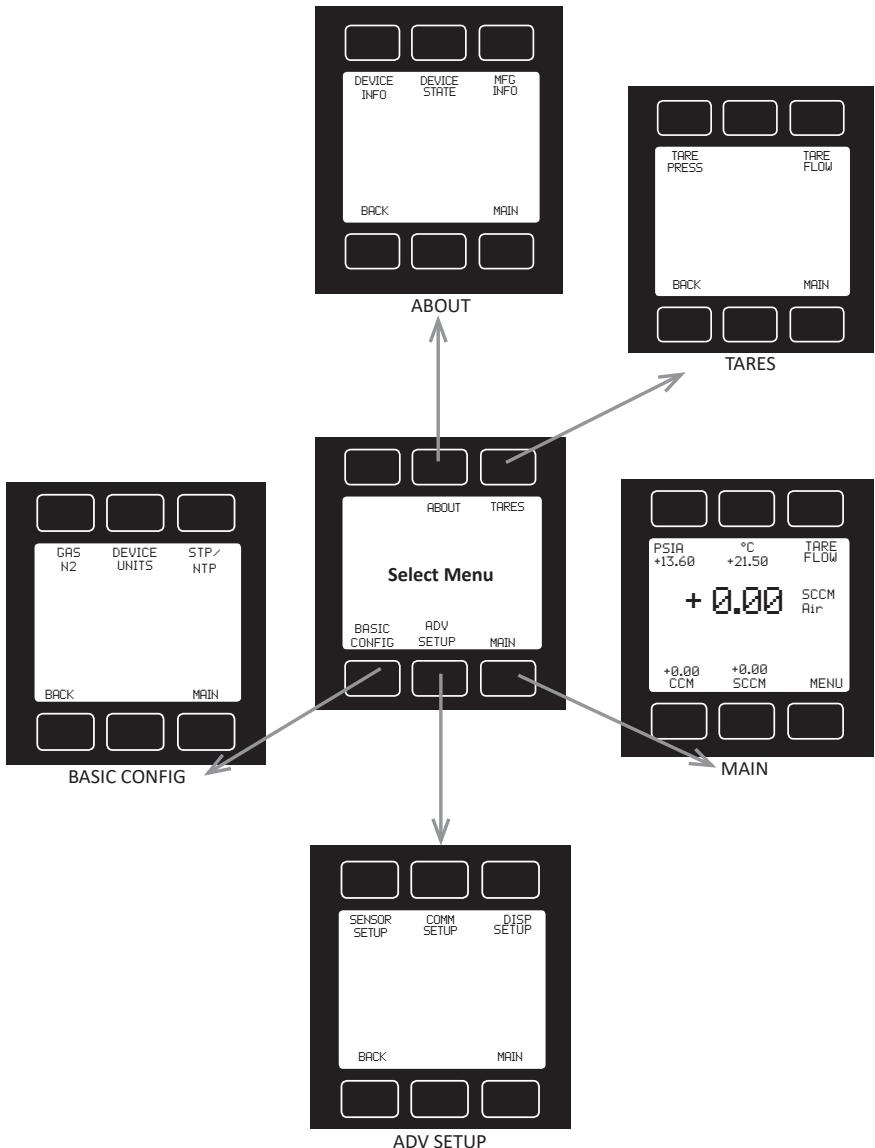
Changing device units:
°C is the existing device engineering unit, so the unit selection menu displays Set device eng units.

Changing device units:
°F is not the existing device engineering unit, so the unit selection menu displays Show device eng units. Enter the unit selection menu again to change the device engineering units.

SELECT MENU

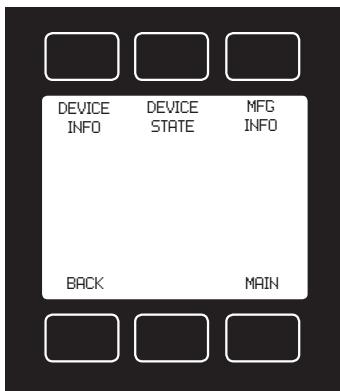
From Select Menu you can change the selected gas, interact with your RS-232 / RS-485 settings or read manufacturer's data.

Press the button next to the desired operation to bring that function to the screen.



An explanation for each screen can be found on the following pages.

ABOUT



ABOUT

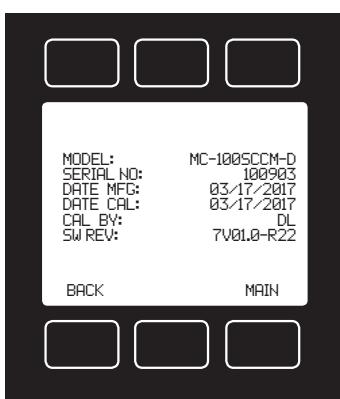
Press **DEVICE INFO** to show important information about your flow device including the model number, serial number, and date of manufacture.

Press **BACK** to return to the About display.

Push **MAIN** to return to the Main display.

Manufacturer information is accessed by pressing the **MFG INFO** button on the About Menu display.

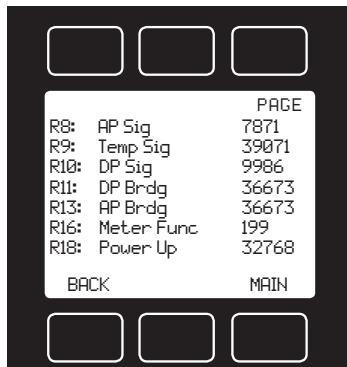
The initial display shows the name and telephone number of the manufacturer.



DEVICE INFO



MFG INFO



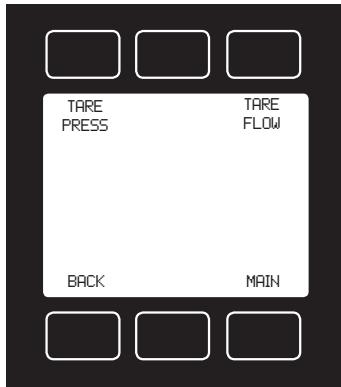
DEVICE STATE

DEVICE STATE: This diagnostic screen displays the current internal register values, which is useful for noting factory settings prior to making any changes. It is also helpful for troubleshooting with Alicat customer service personnel.

Select the **DEVICE STATE** button from the **ABOUT** screen to view a list of select register values.

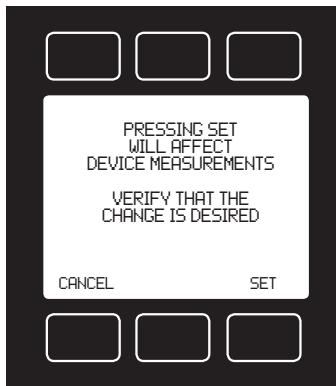
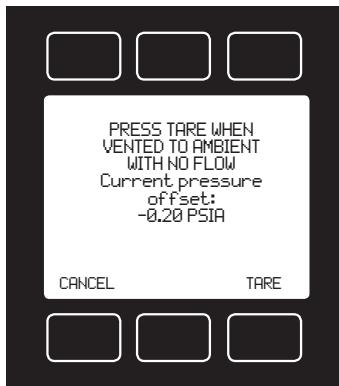
Pressing the **PAGE** button will cycle the display through the register screens. An example screen is shown at left.

TARES

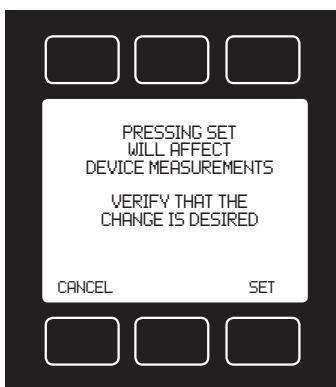
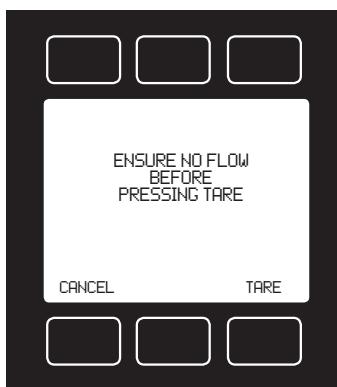


Press **TARES** to access **TARE PRESS** (Pressure Tare) and **TARE FLOW**.

Press **BACK** to return to the Tares display.
Push **MAIN** to return to the Main display.

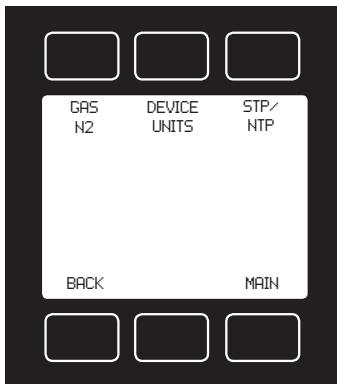


TARE PRESS



TARE FLOW

BASIC CONFIG



Press **BASIC CONFIG** to select gases, device units, and change STP and NTP references.

Press **BACK** to return to the Select Menu display. Push **MAIN** to return to the Main display.

Gas Select allows you to set your device to up to 150 gases and mixes. You can also use **COMPOSER** to program and store up to 20 gas mixes.

Gas Select is accessed by pressing the button above **GAS** on the **BASIC CONFIG** display.

To select a gas, use the UP and DOWN buttons to position the arrow in front of the desired gas category.

- » Recent: Eight most recent selections
- » Standard: Gases and mixes standard on earlier Alicat instruments (page 32)
- » Factory Custom: Present only if customer requested gases were added at the factory
- » COMPOSER User Mixes: Gas mixes programmed by the user (page 21)
- » Bioreactor (page 36)
- » Breathing (page 37)
- » Chromatography (page 39)
- » Fuel (page 38)
- » Laser (page 38)
- » O₂ Concentrator (page 39)
- » Pure Corrosive* (page 33)
- » Pure Non-Corrosive (page 32)
- » Refrigerant* (page 34)
- » Stack (page 39)
- » Welding (page 35)

Press **PAGE** to view a new page in the gas category list.

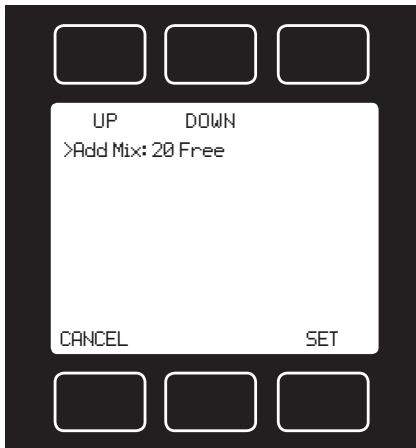
Press **SELECT** to view the gases in the selected category. Align the arrow with the desired gas. Press **SET** to record your selection and return to the **MAIN** display. The selected gas will be displayed on the screen.

* Pure Corrosive and Refrigerant gases are only available on **S-Series** instruments that are compatible with these gases.

Note: Gas Select may not be available on units ordered with a custom gas or blend.

See pages 32 -39 for a full list of gases in each category.

COMPOSER



Composer allows you to program and save up to 20 custom gas mixes containing 2 to 5 component gases found in the gas lists (pages 32-39). The minimum resolution is 0.01%.

Composer is accessed by selecting **COMPOSER User Mixes** on the GAS SELECT display.

Press SET when the arrow is aligned with Add Mix.

Name the mix by pressing the UP and DOWN buttons for letters, numerals and symbols.

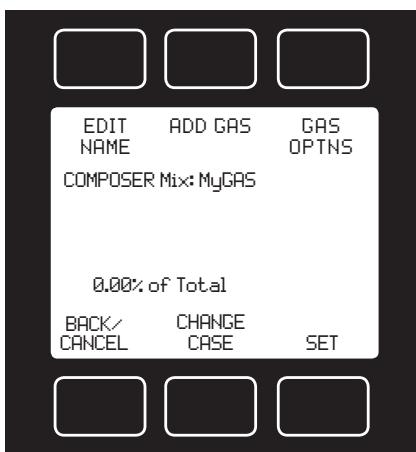
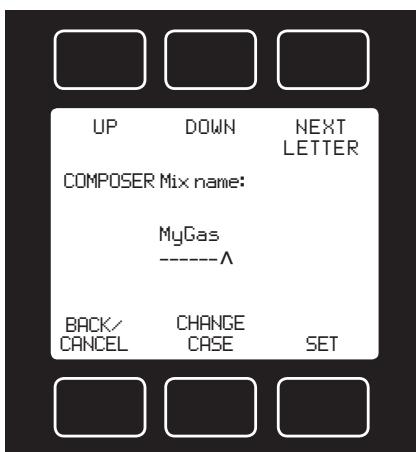
CHANGE CASE – Toggles the letter case. Letters remain in selected case until CHANGE CASE is pushed again.

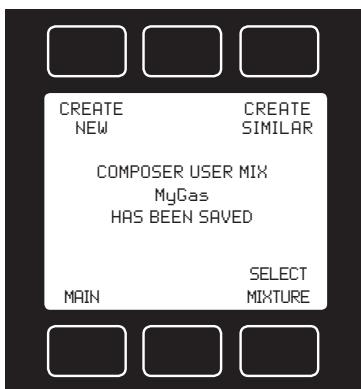
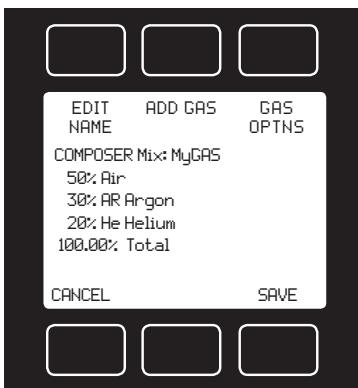
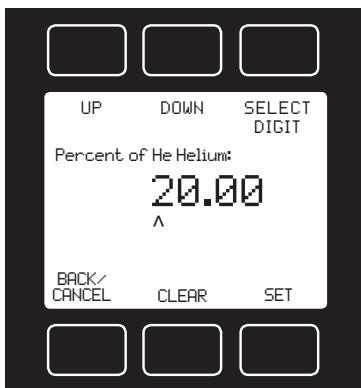
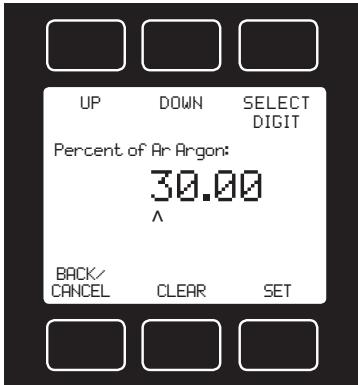
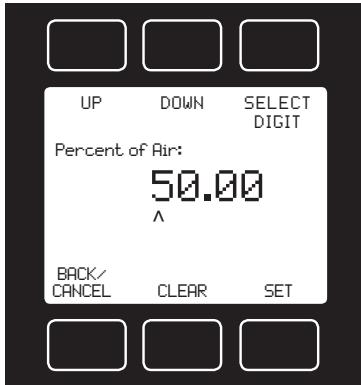
Press SET to save the name.

After naming the mix, press **ADD GAS** and select the gas category and the component gas.

Select the digit with arrow and adjust the % with the UP and DOWN buttons. Press set to save. Add up to 4 more gases as needed. The total must equal 100% or an error message will appear.

GAS OPTNS allows you to adjust the percentage of the constituents or delete a gas from the mix. Gas mixes cannot be adjusted after they have been saved.





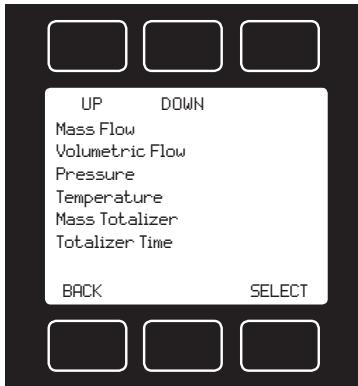
Once the mix has been saved, you may press **CREATE SIMILAR** to compose an additional mix based on the mix you have just saved.

This CREATE SIMILAR option is not available after leaving this screen.

Press **CREATE NEW** to add a completely new mix.

Press **SELECT MIXTURE** to bring the custom mix onto the MAIN display.

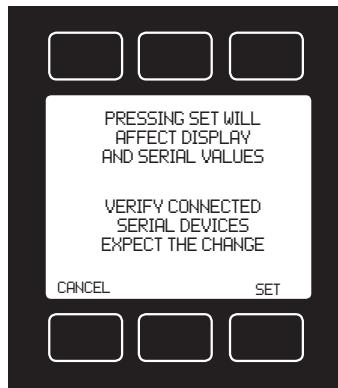
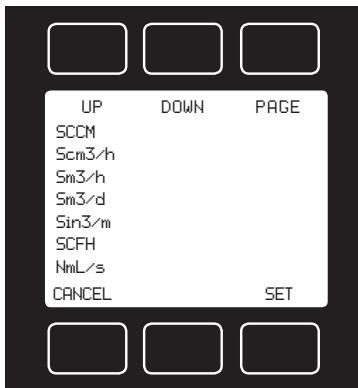
DEVICE UNITS



Press **DEVICE UNITS** to access menus of units of measure for each parameter (and totalizer if so equipped).

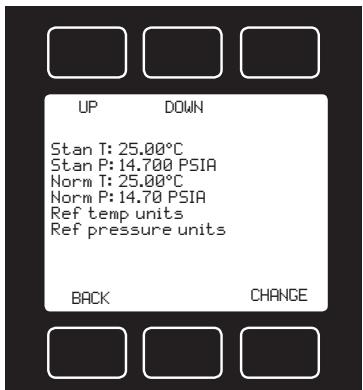
Scroll to the desired unit and press select. Once selected, you will see the message shown below. Verify that all connected devices expect the change. See pages 47 and 48 for a full list of available units.

DEVICE UNITS



MASS FLOW UNITS

STP/NTP



STP/NTP allows selection of the temperature and pressure reference condition for mass flow. For standardized flow (when using mass flow units that begin with S), Stan T and Stan P define the reference temperature and pressure. For normalized flow (when using mass flow units that begin with N), Norm T and Norm P define the reference temperature and pressure.

This feature is generally useful for comparing to other devices or systems that may be at a different temperature or pressure standard. The same flow, when referenced to different

temperatures and/or pressures, will result in different reported values.

Standardized and normalized flow references define the temperature and pressure conditions for which the flow is calculated; this allows flows measured under different conditions to be compared by calculating them using a common set of conditions.

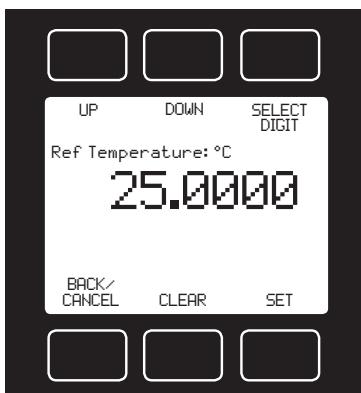
Use the UP/DOWN buttons to select a category from the displayed list as shown.

Press **CHANGE** to access the parameter's display. Now use the **SELECT DIGIT** and UP/DOWN buttons to make your changes and press **SET**.

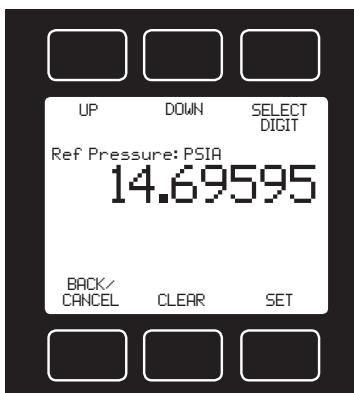
Once a selection has been made and recorded using the **SET** button, a change acknowledgement message will be displayed on screen.

Selecting "Ref temp units" or "Ref pressure units" will allow changing of the temperature or pressure unit for the reference.

Press **BACK** to return to the **BASIC CONFIG** screen.

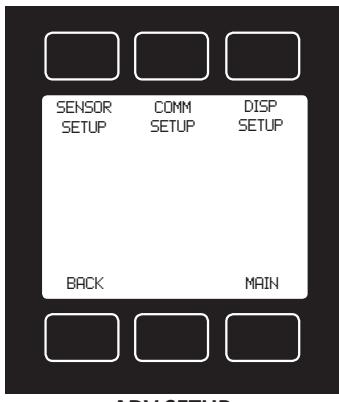


Std T



Std P

ADV SETUP



ADV SETUP

Press **ADV SETUP** to adjust the sensor settings, unit ID, baud rate, or display settings.

Press **BACK** to return to the Select Menu display.
Push **MAIN** to return to the Main display.

SENSOR SETUP

ZERO BAND refers to Display Zero Deadband. Zero deadband is a value below which the display jumps to zero. This deadband is often desired to prevent electrical noise from showing up on the display as minor flows or pressures that do not exist. Display Zero Deadband does not affect the analog or digital signal outputs.

ZERO BAND can be adjusted between 0 and 6.3% of the sensor's Full Scale (FS).

Press **ZERO BAND**. Then use **SELECT** to choose the digit with the arrow and the **UP/DOWN** buttons to change the value. Press **SET** to record your value. Press **CLEAR** to return to zero.

Pressure Averaging and Flow Averaging may be useful to make it easier to read and interpret rapidly fluctuating pressures and flows. Pressure and flow averaging can be adjusted between 1 (no averaging) and 255 (maximum averaging).

These are geometric running averages where the number between 1 and 255 can be considered roughly equivalent to the response time constant in milliseconds.

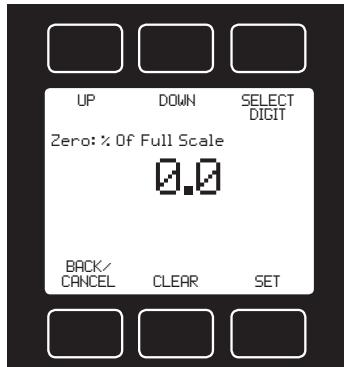
This can be effective at “smoothing” high frequency process oscillations such as those caused by diaphragm pumps.

Press **PRESS AVG**. Then use **SELECT** to choose the digit with the arrow and the **UP** and **DOWN** buttons to change the value. Press **SET** to record your value. Press **CLEAR** to return to zero.

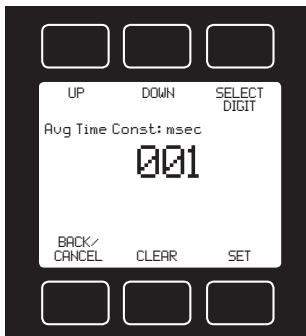
Press **FLOW AVG**. Then use **SELECT** to choose the digit with the arrow and the **UP** and **DOWN** buttons to change the value. Press **SET** to record your value. Press **CLEAR** to return to zero.

Setting a higher number will equal a smoother display.

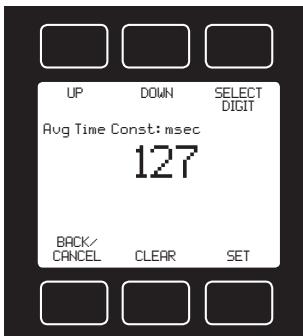
SENSOR SETUP



ZERO BAND



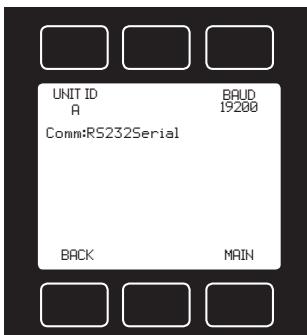
PRESS AVG



FLOW AVG

COMM SETUP

Press **COMM SETUP** to adjust the unit ID or baud rate.



COMM SETUP

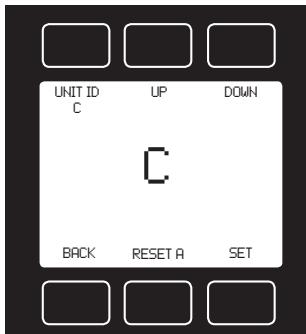
UNIT ID – Valid unit identifiers are the letters A-Z and @. The identifier allows you to assign a unique address to each device so that multiple units can be connected to a single RS-232 or RS-485 computer port.

Press **UNIT ID**. Use the UP and DOWN buttons to change the Unit ID. Press SET to record the ID. Press Reset to return to the previously recorded Unit ID. **Any Unit ID change will take effect when SET is pressed.**

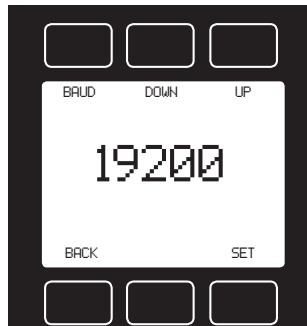
If the symbol @ is selected as the Unit ID, the device will enter streaming mode when SET is pressed. See RS-232 Communications (page 28) for information about the streaming mode.

BAUD – Both this instrument and your computer must send/receive data at the same baud rate. The default baud rate for this device is 19200 baud.

Press **BAUD**. Use the UP and DOWN buttons to select the baud rate that matches your computer. The choices are 57600, 38400, 19200, 9600, or 2400 baud. Press SET to record the baud rate. **Any baud rate change will take effect when SET is pressed..**



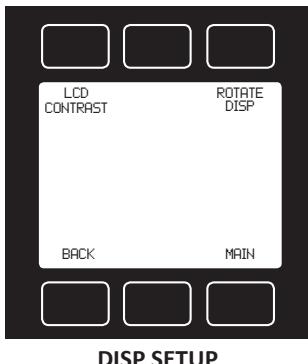
UNIT ID



BAUD

DISP SETUP

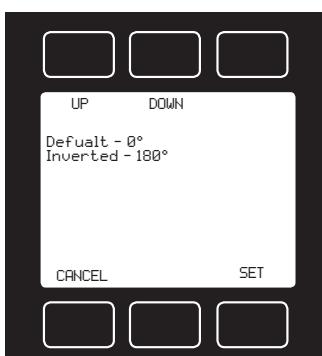
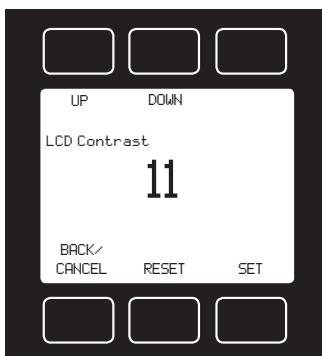
Press **DISP SETUP** to adjust the LCD contrast or rotate the display.



LCD CONTRAST: The display contrast can be adjusted between 0 and 28, with zero being the lightest and 31 being the darkest. Use the UP and DOWN buttons to adjust the contrast. Press SET when you are satisfied. Press BACK to return to DISP SETUP.

Press **RESET** to revert to the default contrast level (10)

ROTATE DISP: Press **ROTATE DISP** and select **Inverted 180°** if your device is inverted. The display and buttons will rotate together.



RS-232 / RS-485 Output and Input

Alicat mass flow and pressure units come standard with Alicat's integrated multi-drop RS-232 connectivity; although, RS-485 can be substituted.

Alicat's FlowVision Software

Flow Vision is an affordable software program that interfaces with RS-232 or RS-485 and is compatible with most Alicat flow and pressure instruments. The graphical user interface (GUI) provides automatic configuration, session saving for easy configuration and experiment setup reloads, data capturing and logging (including a graphing tool), simple script building for automating meter and control command sequences, software alarms, and support for multiple devices.

Flow Vision SC™ is for general use with up to 26 different Alicat devices, while Flow Vision MX™ is specifically designed for gas mixing applications.

Alicat's Free Serial Terminal Application

Serial Terminal was written by Alicat as a preconfigured program for RS-232 or RS-485 communication with Alicat devices and can be downloaded from www.alicat.com/support/software-drivers. Serial Terminal requires a Microsoft® .Net Framework to run properly which is usually preinstalled on the PC. Once downloaded, simply run SerialTerminal.exe and enter the COM port number and baud rate of your Alicat device as prompted. The COM port number may be determined using the Device Manager on the computer, and the default baud rate of an Alicat device is 19200.

Additional Programs that are compatible with Alicat products

Alicat products are compatible with many serial communication type software packages including PutTY and LabVIEW. A brief set of instructions for each of these programs is available at www.alicat.com/support/software-drivers.

Many other programs are also compatible with Alicat devices. To set up serial communication it is important to note which COM port the Alicat is connected to and the communication settings required. The default communication settings are as follows: baud rate = 19200, data bits = 8, stop bits = 1, parity = none, and flow control = none. Not all programs have these options and care should be taken to determine the proper communication setup with the desired program.

Alicat has written drivers specifically for LabVIEW which are available for download at alicat.com/support/software-drivers.

Sending a Command

In this section, a command will be denoted with a different font. For example, command<CR>. <CR> will be used to symbolize a carriage return. How a carriage return is entered is dependent on the serial communication program being used. With Serial Terminal, this can commonly be accomplished by pressing “Enter” or “Return”. Parenthesis denote a value that must be filled in by the user. For example, (unit ID)<CR> should be changed to A<CR> when using a device with Unit ID “A”. It may also be useful to note that commands are case insensitive. For example, A<CR> is equivalent to a<CR>.

Polling Mode

All Alicat devices are sent in Polling Mode with Unit ID A unless otherwise requested. Polling a device will return a data frame of the current measurements in the device in units shown on the display. See Data Format, later in this section, for more information. Each unit may be polled individually using the command (unit ID)<CR>.

A device’s Unit ID may be changed using the command (current unit ID) @= (desired unit ID)<CR>. The Unit ID can also be changed via the front panel using the RS-232 / RS-485 communication select menu. Care should be taken not to assign the same unit ID to more than one device on a single COM port. Up to 26 units may be connected simultaneously as Unit IDs between A and Z are allowed.

Streaming Mode (RS-485 units do not have streaming mode)

In Streaming Mode, a device will automatically output the data stream at a pre-determined rate. The default rate is set to 50 ms and can be changed via register values for units with software version 4v30 or newer. Only one unit on a given COM port may be in streaming mode at a time.

To change a unit from Polling Mode to Streaming Mode, type (unit ID) @=@<CR>. This is equivalent to changing the unit ID to “@”. If data does not appear, check all the connections and COM port settings.

When sending a command to a unit in streaming mode, the flow of information will not stop while the user is typing; and the typed text may not be readable depending on the terminal settings. If the unit does not receive a valid command, it will ignore it. If in doubt, simply perform another carriage return and start again.

Data Format

The data frame represents the current measurements in the device in the “device units” selected on the unit. By default, mass flow controllers are configured to output seven columns of data.

Devices come standard with units of PSIA, °C, and either SLPM/LPM or SCCM/CCM, depending on the flow range of the device. Note that the “button units”

available on portable units will not affect the serial output. The first column is the unit ID. This column will be excluded if the device is in streaming mode. The next columns are absolute pressure, temperature, volumetric flow rate, mass flow rate, setpoint value, and selected gas, respectively.

For example, suppose a meter with unit ID A was ordered with units of SCFM or the “device units” are currently selected as SCFM. If air is selected, at atmospheric temperature, the data frame may read:

A	+014.70	+025.00	+02.004	+02.004	Air
Unit ID	Pressure	Temp	Vol. Flow	Mass Flow	Gas

M-Series Mass Flow Meter Data Format

On units with the totalizer function, the totalized flow will be displayed in column six, with the selected gas moving to column seven. Additional columns, including status codes, may be present to the right of the gas selection column.

Changing The Gas Selection Using Gas Select Via Rs-232 / Rs-485

To change the selected gas, type (unit ID) G (gas number) <CR>. For a complete list of gas numbers available on the device, see “Gas Lists with Viscosities, Densities and Compressibilities” in this manual. This list is also available on the gas select menu on the unit. For example, Helium has a gas number of 7. To change the selected gas on unit “A” to Helium, type AG7<CR>.

Additional Serial Commands

For more advanced serial communication commands, please contact Alicat or view the User’s Guide to Advanced Serial Programming at alicat.com/knowledge/documents-resources

Operating Principle

All M-Series Gas Flow Meters (and MC Series Gas Flow Controllers) are based on the accurate measurement of volumetric flow. The volumetric flow rate is determined by creating a pressure drop across a unique internal restriction, known as a Laminar Flow Element (LFE), and measuring differential pressure across it. The restriction is designed so that the gas molecules are forced to move in parallel paths along the entire length of the passage; hence laminar (streamline) flow is established for the entire range of operation of the device. Unlike other flow measuring devices, in laminar flow meters the relationship between pressure drop and flow is linear.



*Please visit the Alicat web site for a detailed explanation this principle.
alicat.com/technical-information/theory-of-operation/*

STANDARD GAS DATA TABLES: Those of you who have older Alicat products may notice small discrepancies between the gas property tables of your old and new units. Alicat Scientific, Inc. has incorporated the latest data sets from NIST (including their REFPROP 9 data where available) in our products' built-in gas property models. Be aware that the calibrators that you may be using may be checking against older data sets such as the widely distributed Air Liquide data. This may generate apparent calibration discrepancies of up to 0.6% of reading on well behaved gases and as much as 3% of reading on some gases such as propane and butane, unless the standard was directly calibrated on the gas in question.

As the older standards are phased out, this difference in readings will cease to be a problem. If you see a difference between the Alicat meter and your in-house standard, in addition to calling Alicat Scientific at (520) 290-6060, call the manufacturer of your standard for clarification as to which data set they used in their calibration. This comparison will in all likelihood resolve the problem.

GAS SELECT > Standard:

M Meters will display: Acetylene, Air, Argon, Butane, Carbon Dioxide, Carbon Monoxide, Ethane, Ethylene (Ethene), Helium, Hydrogen, Iso-Butane, Krypton, Methane, Neon, Nitrogen, Nitrous Oxide, Oxygen, Propane, Sulfur Hexafluoride, Xenon, A-25, A-75, A1025, C-2, C-8, C-10, C-25, C-75, P-5, Star29.

MS Meters add the following: Ammonia, Chlorine Gas, Hydrogen Sulfide, Nitric Oxide, Nitrogen Triflouride, Propylene, Sulfur Dioxide, and Nitrogen Dioxide to 0.5% in an inert carrier, Refrigerant gases.

PURE NON-CORROSIVE GASES			25°C			0°C		
Gas Number	Short Name	Long Name	Absolute Viscosity	Density 14.696 PSIA	Compressibility 14.696 PSIA	Absolute Viscosity	Density 14.696 PSIA	Compressibility 14.696 PSIA
14	C2H2	Acetylene	104.44800	1.07200	0.9928000	97.374	1.1728	0.9905
0	Air	Air	184.89890	1.18402	0.9969697	172.574	1.2930	0.9994
1	Ar	Argon	226.23990	1.633387	0.9936556	210.167	1.7840	0.9991
16	i-C4H10	i-Butane	74.97846	2.44028	0.9735331	68.759	2.6887	0.9645
13	n-C4H10	n-Butane	74.05358	2.44930	0.9699493	67.690	2.7037	0.9591
4	CO2	Carbon Dioxide	149.31840	1.80798	0.9949545	137.107	1.9768	0.9933
3	CO	Carbon Monoxide	176.49330	1.14530	0.9966406	165.151	1.2505	0.9993
60	D2	Deuterium	126.59836	0.16455	1.0005970	119.196	0.1796	1.0006
5	C2H6	Ethane	93.54117	1.23846	0.9923987	86.129	1.3550	0.9901
15	C2H4	Ethylene (Ethene)	103.18390	1.15329	0.9942550	94.697	1.2611	0.9925
7	He	Helium	198.45610	0.16353	1.0004720	186.945	0.1785	1.0005
6	H2	Hydrogen	89.15355	0.08235	1.0005940	83.969	0.0899	1.0006
17	Kr	Krypton	251.32490	3.43229	0.9979266	232.193	3.7490	0.9972
2	CH4	Methane	110.75950	0.65688	0.9982472	102.550	0.7175	0.9976
10	Ne	Neon	311.12640	0.82442	1.0004810	293.822	0.8999	1.0005
8	N2	Nitrogen	178.04740	1.14525	0.9998016	166.287	1.2504	0.9995
9	N2O	Nitrous Oxide	148.41240	1.80888	0.9945327	136.310	1.9779	0.9928
11	O2	Oxygen	205.50210	1.30879	0.9993530	191.433	1.4290	0.9990
12	C3H8	Propane	81.46309	1.83204	0.9838054	74.692	2.0105	0.9785
19	SF6	Sulfur Hexafluoride	153.53200	6.03832	0.9886681	140.890	6.6162	0.9849
18	Xe	Xenon	229.84830	5.39502	0.9947117	212.157	5.8980	0.9932

PURE CORROSIVES*						
Gas Number	Short Name	Long Name	25°C		0°C	
			Absolute Viscosity	Density 14.696 PSIA	Absolute Viscosity	Density 14.656 PSIA
32	NH3	Ammonia	100.92580	0.70352	0.9894555	91.930 0.7715
80	1Butene	Butylene (1-Butene)	81.62541	2.35906	0.971251	74.354 2.6036
81	cButene	Cis-Butene (cis-2-butene)	79.96139	2.36608	0.9692405	Liquid
82	iButene	Iso-Butene	80.84175	2.35897	0.9721626	73.640 2.6038
83	tButene	Trans-Butene	80.28018	2.36396	0.9692902	Liquid
84	CO _S	Carbonyl Sulfide	124.09600	2.48322	0.9888443	113.127 2.7202
33	Cl ₂	Chlorine	134.56600	2.93506	0.9874470	125.464 3.1635
85	CH ₃ OCH ₃	Dimethylether	90.99451	1.91822	0.9816453	82.865 2.1090
34	H ₂ S	Hydrogen Sulfide (H ₂ S)	123.86890	1.40376	0.9923556	112.982 1.5361
31	NF ₃	NF ₃ (Nitrogen Trifluoride)	175.42500	2.91339	0.9963859	162.426 3.1840
30	NO	NO (Nitric Oxide)	190.05950	1.22672	0.9997970	176.754 1.3394
36	C ₃ H ₆	Propylene (Propylene)	85.59895	1.74509	0.9856064	78.129 1.9139
86	SiH ₄	Silane (SiH ₄)	115.94400	1.32003	0.9945000	107.053 1.4433
35	SO ₂	Sulfur Dioxide	127.83100	2.66427	0.9828407	116.717 2.9312

*Pure Corrosive gases are only available on S-Series instruments that are compatible with these gases. Gas numbers 33 and 35 are not available on controllers.

REFRIGERANTS		25°C						0°C		
Gas Number	Short Name	Long Name		Absolute Viscosity 14,696 PSIA	Density 14,696 PSIA	Compressibility 14,696 PSIA	Absolute Viscosity 14,696 PSIA	Density 14,696 PSIA	Compressibility 14,696 PSIA	
100	R-11	Trichlorofluoromethane		101.60480	5.82358	0.9641448	Liquid	Liquid	Liquid	
101	R-115	Chloropentafluoroethane		125.14780	6.43293	0.9814628	114.891	7.0666	0.9752287	
102	R-116	Hexafluoroethane		137.81730	5.70097	0.9895011	126.635	6.2458	0.9858448	
103	R-124	Chlortetrafluoroethane		115.93110	5.72821	0.9738286	105.808	6.3175	0.963807	
104	R-125	Pentafluoroethane		129.61740	4.98169	0.9847599	118.793	5.4689	0.979137	
105	R-134A	Tetrafluoroethane		118.18820	4.25784	0.9794810	108.311	4.6863	0.9713825	
106	R-14	Tetrafluoromethane		172.44680	3.61084	0.9962553	159.688	3.9467	0.9948964	
107	R-142b	Chlorodifluoroethane		104.20190	4.21632	0.9742264	95.092	4.6509	0.9640371	
108	R-143a	Trifluoroethane		110.86660	3.49451	0.9830011	101.344	3.83394	0.9765755	
109	R-152a	Difluoroethane		100.81320	2.75903	0.9785245	91.952	3.0377	0.9701025	
110	R-22	Difluoromonochloromethane		126.30390	3.58679	0.9853641	115.325	3.9360	0.9801128	
111	R-23	Trifluoromethane		149.13160	2.88404	0.9922734	136.997	3.1568	0.9895204	
112	R-32	Difluoromethane		126.13140	2.15314	0.9875960	115.303	2.3619	0.98227161	
113	RC-318	Octafluoroclobutane		115.04690	8.42917	0.9700156	104.785	9.3017	0.9594738	
114	R-404A	44% R-125 / 4% R-134A / 52% R-143A		120.30982	4.18002	0.9836342	111.584	4.5932	0.9770889	
115	R-407C	23% R-32 / 25% R-125 / 52% R-134A		123.55569	3.95268	0.9826672	112.698	4.3427	0.9762849	
116	R-410A	50% R-32 / 50% R-125		130.24384	3.56538	0.9861780	122.417	3.9118	0.9811061	
117	R-507A	50% R-125 / 50% R-143A		121.18202	4.23876	0.9838805	112.445	4.6573	0.9774207	

*Refrigerant gases are only available on S-Series instruments that are compatible with these gases.

WELDING GASES		25 °C				0 °C			
Gas Number	Short Name	Long Name	Absolute Viscosity 14,696 PSIA	Density 14,696 PSIA	Compressibility 14,696 PSIA	Absolute Viscosity 14,696 PSIA	Density 14,696 PSIA	Compressibility 14,696 PSIA	
23	C-2	2% CO2 / 98% Ar	224.71480	1.63727	0.9993165	208.673	1.7877	0.998993	
22	C-8	8% CO2 / 92% Ar	220.13520	1.64749	0.9991624	204.199	1.7989	0.9987964	
21	C-10	10% CO2 / 90% Ar	218.60260	1.65091	0.9991086	202.706	1.8027	0.9987278	
140	C-15	15% CO2 / 85% Ar	214.74960	1.65945	0.9989687	198.960	1.8121	0.9985493	
141	C-20	20% CO2 / 80% Ar	210.86960	1.66800	0.9988210	195.198	1.8215	0.9983605	
20	C-25	25% CO2 / 75% Ar	206.97630	1.67658	0.9986652	191.436	1.8309	0.9981609	
142	C-50	50% CO2 / 50% Ar	187.53160	1.71972	0.9977484	172.843	1.8786	0.9969777	
24	C-75	75% CO2 / 25% Ar	168.22500	1.76344	0.9965484	154.670	1.9271	0.995401	
25	He-25	25% He / 75% Ar	231.60563	1.26598	0.9996422	216.008	1.3814	0.9999341	
143	He-50	50% He / 50% Ar	236.15149	0.89829	0.9999188	220.464	0.9800	1.000039	
26	He-75	75% He / 25% Ar	234.68601	0.53081	1.0001954	216.937	0.5792	1.0000571	
144	He-90	90% He / 10% Ar	222.14566	0.31041	1.0003614	205.813	0.3388	1.000057	
27	A1025	90% He/75%Ar/25%CO2	214.97608	0.31460	1.0002511	201.175	0.3433	1.0000556	
28	Star29	Stargon CS 90% Ar / 8% CO2 / 2% O2	219.79340	1.64099	0.9991638	203.890	1.7918	0.998798	

BIOREACTOR GASES		25 °C				0 °C			
Gas Number	Short Name	Long Name	Absolute Viscosity 14.696 PSIA	Density 14.696 PSIA	Compressibility 14.696 PSIA	Absolute Viscosity 14.696 PSIA	Density 14.696 PSIA	Compressibility 14.696 PSIA	
145	Bio-5M	5% CH4 / 95% CO2	148.46635	1.75026	0.9951191	136.268	1.9134	0.9935816	
146	Bio-10M	10% CH4 / 90% CO2	147.54809	1.69254	0.9952838	135.383	1.8500	0.9923893	
147	Bio-15M	15% CH4 / 85% CO2	146.55859	1.63484	0.9954484	134.447	1.7867	0.9941932	
148	Bio-20M	20% CH4 / 80% CO2	145.49238	1.57716	0.9956130	133.457	1.7235	0.994482	
149	Bio-25M	25% CH4 / 75% CO2	144.34349	1.51950	0.9957777	132.407	1.6603	0.9947594	
150	Bio-30M	30% CH4 / 70% CO2	143.10541	1.46186	0.9959423	131.290	1.5971	0.9950255	
151	Bio-35M	35% CH4 / 65% CO2	141.77101	1.40424	0.9961069	130.102	1.5340	0.9952803	
152	Bio-40M	40% CH4 / 60% CO2	140.33250	1.34664	0.9962716	128.834	1.4710	0.9955239	
153	Bio-45M	45% CH4 / 55% CO2	138.78134	1.28905	0.9964362	127.478	1.4080	0.9957564	
154	Bio-50M	50% CH4 / 50% CO2	137.10815	1.23149	0.9966009	126.025	1.3450	0.9959779	
155	Bio-55M	55% CH4 / 45% CO2	135.30261	1.17394	0.9967655	124.462	1.2821	0.9961886	
156	Bio-60M	60% CH4 / 40% CO2	133.35338	1.11642	0.9969301	122.779	1.2193	0.9963885	
157	Bio-65M	65% CH4 / 35% CO2	131.24791	1.05891	0.9970948	120.959	1.1564	0.9965779	
158	Bio-70M	70% CH4 / 30% CO2	128.97238	1.00142	0.9972594	118.987	1.0936	0.9967567	
159	Bio-75M	75% CH4 / 25% CO2	126.51146	0.94395	0.9974240	116.842	1.0309	0.9969251	
160	Bio-80M	80% CH4 / 20% CO2	123.84817	0.88650	0.9975887	114.501	0.9681	0.9970832	
161	Bio-85M	85% CH4 / 15% CO2	120.96360	0.82907	0.9977533	111.938	0.9054	0.9972309	
162	Bio-90M	90% CH4 / 10% CO2	117.83674	0.77166	0.9979179	109.119	0.8427	0.9973684	
163	Bio-95M	95% CH4 / 5% CO2	114.44413	0.71426	0.9980826	106.005	0.7801	0.9974957	

BREATHING GASES							25°C			0°C		
Gas Number	Short Name	Long Name	Absolute Viscosity	Density	Compressibility	Absolute Viscosity	Density	Compressibility				
			14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA				
164	EAN-32	32% O2 / 68% N2	186.86315	1.19757	0.9996580	174.925	1.3075	0.9993715				
165	EAN	36% O2 / 64% N2	187.96313	1.20411	0.9996401	175.963	1.3147	0.9993508				
166	EAN-40	40% O2 / 60% N2	189.06268	1.21065	0.9996222	176.993	1.3218	0.9993302				
167	HeOx-20	20% O2 / 80% He	217.88794	0.39237	1.0002482	204.175	0.4281	1.000593				
168	HeOx-21	21% O2 / 79% He	218.15984	0.40382	1.0002370	204.395	0.4406	1.000591				
169	HeOx-30	30% O2 / 70% He	219.24536	0.50683	1.0001363	205.140	0.5530	1.000565				
170	HeOx-40	40% O2 / 60% He	218.59913	0.62132	1.0000244	204.307	0.6779	1.000502				
171	HeOx-50	50% O2 / 50% He	216.95310	0.73583	0.9999125	202.592	0.8028	1.000401				
172	HeOx-60	60% O2 / 40% He	214.82626	0.85037	0.9998006	200.467	0.9278	1.000257				
173	HeOx-80	80% O2 / 20% He	210.11726	1.07952	0.9995768	195.872	1.1781	0.9998019				
174	HeOx-99	99% O2 / 1% He	205.72469	1.29731	0.9993642	191.646	1.4165	0.9990796				
175	EA-40	Enriched Air-40% O2	189.42518	1.21429	0.9996177	177.396	1.3258	0.9993261				
176	EA-60	Enriched Air-60% O2	194.79159	1.24578	0.9995295	182.261	1.3602	0.9992266				
177	EA-80	Enriched Air-80% O2	200.15060	1.27727	0.9994412	185.937	1.3946	0.9991288				
178	Metabol	Metabolic Exhalant (16% O2 / 78.04% N2 / 5% CO2 / 0.96% Ar)	180.95936	1.20909	0.9994833	170.051	1.3200	0.9992587				

FUEL GASES				25°C				0°C			
Gas Number	Short Name	Long Name		Absolute Viscosity	Density	Compressibility	Absolute Viscosity	Density	Compressibility		
				14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA
185	Syn Gas-1	40% H2 + 29% CO + 20% CO2 + 11% CH4		155.64744	0.797774	0.9989315	144.565	0.8704	0.9992763		
186	Syn Gas-2	64% H2 + 28% CO + 1% CO2 + 7% CH4		151.98915	0.43715	1.0001064	142.249	0.4771	1.000263		
187	Syn Gas-3	70% H2 + 4% CO + 25% CO2 + 1% CH4		147.33686	0.56024	0.9991225	136.493	0.6111	0.9997559		
188	Syn Gas-4	83% H2 + 14% CO + 3% CH4		133.63682	0.24825	1.0003901	125.388	0.2709	1.000509		
189	Nat Gas-1	93% CH4 / 3% C2H6 / 1% C3H8 / 2% N2 / 1% CO2		111.77027	0.70709	0.997255	103.189	0.7722	0.9973965		
190	Nat Gas-2	95% CH4 / 3% C2H6 / 1% N2 / 1% CO2		111.55570	0.69061	0.9980544	103.027	0.7543	0.9974642		
191	Nat Gas-3	95.2% CH4 / 2.5% C2H6 / 0.29% C3H8 / 0.1% C4H10 / 1.3% N2 / 0.7% CO2		111.49608	0.68980	0.9980410	102.980	0.7534	0.9974725		
192	Coal Gas	50% H2 / 35% CH4 / 10% CO / 5% C2H4		123.68517	0.44281	0.9993603	115.045	0.6589	0.996387		
193	Endo	75% H2 + 25% N2		141.72100	0.34787	1.0005210	133.088	0.3797	1.000511		
194	HHO	66.67% H2 / 33.33% O2		180.46190	0.49078	1.0001804	168.664	0.5356	1.000396		
195	HD-5	LPG 96.1% C3H8 / 1.5% C2H6 / 0.4% C3H6 / 1.9% n-C4H10		81.45829	1.83428	0.9836781	74.933	2.0128	0.9784565		
196	HD-10	LPG 85% C3H8 / 10% C3H6 / 5% n-C4H10		81.41997	1.85378	0.9832927	74.934	2.0343	0.9780499		

LASER GASES				25°C				0°C			
Gas Number	Short Name	Long Name		Absolute Viscosity	Density	Compressibility	Absolute Viscosity	Density	Compressibility		
				14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA
179	LG-4.5	4.5% CO2 / 13.5% N2 / 82% He		199.24300	0.36963	1.0001332	187.438	0.4033	1.0000551		
180	LG-6	6% CO2 / 14% N2 / 80% He		197.87765	0.39910	1.0000471	186.670	0.4354	1.000053		
181	LG-7	7% CO2 / 14% N2 / 79% He		197.00519	0.41548	0.9999919	186.204	0.4533	1.0000514		
182	LG-9	9% CO2 / 15% N2 / 76% He		195.06655	0.45805	0.9998749	184.835	0.4997	1.0000478		
183	HeNe-9	9% Ne / 91% He		224.68017	0.22301	1.0004728	211.756	0.2276	1.0000516		
184	LG-9.4	9.4% CO2 / 19.25% N2 / 71.35% He		193.78311	0.50633	0.9998243	183.261	0.5523	1.0000458		

O2 CONCENTRATOR GASES				25°C				0°C			
Gas Number	Short Name	Long Name		Absolute Viscosity	Density	Compressibility	Absolute Viscosity	Density	Compressibility	Absolute Viscosity	Density
				14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA
197	OCG-89	89% O2 / 7% N2 / 4% Ar		204.53313	1.31033	0.9993849	190.897	1.4307	0.9990695		
198	OCG-93	93% O2 / 3% N2 / 4% Ar		205.62114	1.31687	0.9993670	191.795	1.4379	0.9990499		
199	OCG-95	95% O2 / 1% N2 / 4% Ar		206.16497	1.32014	0.9993580	192.241	1.4414	0.99904		

STACK GASES				25°C				0°C			
Gas Number	Short Name	Long Name		Absolute Viscosity	Density	Compressibility	Absolute Viscosity	Density	Compressibility	Absolute Viscosity	Density
				14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA
200	FG-1	2.5% O2 / 10.8% CO2 / 85.7% N2 / 1% Ar		175.22575	1.22550	0.9992625	165.222	1.3379	0.9990842		
201	FG-2	2.9% O2 / 14% CO2 / 82.1% N2 / 1% Ar		174.18002	1.24729	0.9991056	164.501	1.3617	0.99989417		
202	FG-3	3.7% O2 / 15% CO2 / 80.3% N2 / 1% Ar		174.02840	1.25520	0.9990536	164.426	1.3703	0.99988933		
203	FG-4	7% O2 / 12% CO2 / 80% N2 / 1% Ar		175.95200	1.24078	0.9991842	166.012	1.3546	0.9990116		
204	FG-5	10% O2 / 9.5% CO2 / 79.5% N2 / 1% Ar		177.65729	1.22918	0.9992919	167.401	1.3419	0.9991044		
205	FG-6	13% O2 / 7% CO2 / 79% N2 / 1% Ar		179.39914	1.21759	0.9993996	168.799	1.3293	0.9991932		

CHROMATOGRAPHY GASES				25°C				0°C			
Gas Number	Short Name	Long Name		Absolute Viscosity	Density	Compressibility	Absolute Viscosity	Density	Compressibility	Absolute Viscosity	Density
				14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA	14.696 PSIA
29	P-5	5% CH4 / 95% Ar		223.91060	1.58505	0.9993265	207.988	1.7307	0.9990036		
206	P-10	10% CH4 90% Ar		221.41810	1.53622	0.9992857	205.657	1.6774	0.99895		

Supported Units: This device supports many different units. You may select the desired units (see page 23). Note that only units appropriate to this device are available for selection.

Pressure Units

Absolute	Gauge	Differential	Notes
PaA	PaG	PaD	pascal
hPaA	hPaG	hPaD	hectopascal
kPaA	kPaG	kPaD	kilopascal
MPaA	MPaG	MPaD	megapascal
mbarA	mbarG	mbarD	millibar
bara	barG	barD	bar
g/cm2A	g/cm2G	g/cm2D	gram force per square centimeter
kg/cmA	kg/cmG	kg/cmD	kilogram force per square centimeter
PSIA	PSIG	PSID	pound force per square inch
PSFA	PSFG	PSFD	pound force per square foot
mTorrA	mTorrG	mTorrD	millitorr
torra	torrG	torrD	torr
mmHgA	mmHgG	mmHgD	millimeter of mercury at 0 C
inHgA	inHgG	inHgD	inch of mercury at 0 C
mmH2OA	mmH2OG	mmH2OD	millimeter of water at 4 C (NIST conventional)
mmH2OA	mmH2OG	mmH2OD	millimeter of water at 60 C
cmH2OA	cmH2OG	cmH2OD	centimeter of water at 4 C (NIST conventional)
cmH2OA	cmH2OG	cmH2OD	centimeter of water at 60 C
inH2OA	inH2OG	inH2OD	inch of water at 4 C (NIST conventional)
inH2OA	inH2OG	inH2OD	inch of water at 60 C
atm			atmosphere
m asl			meter above sea level (only in /ALT builds)
ft asl			foot above sea level (only in /ALT builds)
V			volt; no conversions are performed to or from other units
count	count	count	setpoint count, 0 – 64000
%	%	%	percent of full scale

Flow Units

Volumetric	Standard	Normal	Notes
uL/m	SuL/m	NuL/m	microliter per minute
mL/s	SmL/s	NmL/s	milliliter per second
mL/m	SmL/m	NmL/m	milliliter per minute
mL/h	Sml/h	NmL/h	milliliter per hour
L/s	SL/s	NL/s	liter per second
LPM	SLPM	NLPM	liter per minute
L/h	SL/h	NL/h	liter per hour
US GPM			US gallon per minute
US GPH			US gallon per hour
CCS	SCCS	NCCS	cubic centimeter per second
CCM	SCCM	NCCM	cubic centimeter per minute
cm ³ /h	Scm ³ /h	Ncm ³ /h	cubic centimeter per hour
m ³ /m	Sm ³ /m	Nm ³ /m	cubic meter per minute
m ³ /h	Sm ³ /h	Nm ³ /h	cubic meter per hour
m ³ /d	Sm ³ /d	Nm ³ /d	cubic meter per day
in ³ /m	Sin ³ /m		cubic inch per minute
CFM	SCFM		cubic foot per minute
CFH	SCFH		cubic foot per hour
		kSCFM	1000 cubic feet per minute
count	count	count	setpoint count, 0 – 64000
%	%	%	percent of full scale

True Mass Flow Units

Label	Notes
mg/s	milligram per second
mg/m	milligram per minute
g/s	gram per second
g/m	gram per minute
g/h	gram per hour
kg/m	kilogram per minute
kg/h	kilogram per hour
oz/s	ounce per second
oz/m	ounce per minute
lb/m	pound per minute
lb/h	pound per hour

These can be used for mass flow on gas devices. These can also be used for volumetric flow on liquid devices calibrated in one of these units (liquid density is not yet supported).

Totalizer Units

Volumetric	Standard	Normal	Notes
uL	SuL	NuL	microliter
mL	SmL	NmL	milliliter
L	SL	NL	liter
US GAL			US gallon
cm ³	Scm ³	Ncm ³	cubic centimeter
m ³	Sm ³	Nm ³	cubic meter
in ³	Sin ³		cubic inch
ft ³	Sft ³		cubic foot
	kSft ³		1000 cubic feet
uP	micropoise, a measure of viscosity; no conversions are performed to or from other units		

Total Mass Units

Label	Notes
mg	milligram
g	gram
kg	kilogram
oz	ounce
lb	pound

These can be used for totalized mass on gas devices. These can also be used for totalized volume on liquid devices calibrated in one of these units (liquid density is not yet supported).

Temperature Units

Label	Notes
°C	degree Celsius
°F	degree Farenheit
K	Kelvin
°R	degree Rankine

Time Units

Label	Notes
h:m:s	Displayed value is hours:minutes:seconds
ms	millisecond
s	second
m	minute
hour	hour
day	day

TROUBLESHOOTING

Display does not come on or is weak.

Check power and ground connections. Please reference the technical specifications (pages 53-80) to assure you have the proper power for your model.

Flow reading is approximately fixed either near zero or near full scale regardless of actual line flow.

Differential pressure sensor may be damaged. Avoid installations that can subject the sensor to excessive pressure differentials (see page 7). A common cause of this problem is instantaneous application of high-pressure gas as from a snap acting solenoid valve upstream of the meter. If you suspect that your pressure sensor is damaged please discontinue use of the meter and contact Alicat.

Displayed mass flow, volumetric flow, pressure or temperature is flashing and message MOV, VOV, POV or TOV is displayed:

Our flow meters and controllers display an error message (MOV = mass overrange, VOV = volumetric overrange, POV = pressure overrange, TOV = temperature overrange) when a measured parameter exceeds the range of the sensors in the device. When any item flashes on the display, neither the flashing parameter nor the mass flow measurement is accurate. Reducing the value of the flashing parameter to within specified limits will return the unit to normal operation and accuracy. If the unit does not return to normal contact Alicat.

Meter reads negative flow when there is a confirmed no flow condition.

This is an indication of an improper tare. If the meter is tared while there is flow, that flow is accepted as zero flow. When an actual zero flow condition exists, the meter will read a negative flow. Simply re-tare at the confirmed zero flow condition. Also note that while the meter is intended for positive flow, it will read negative flow with reasonable accuracy, but not to the full scale flow rate (it is not calibrated for bi-directional flow) and no damage will result.

Meter does not agree with another meter I have in line.

Volumetric meters are affected by pressure drops. Volumetric flow meters should not be compared to mass flow meters. Mass flow meters can be compared against one another provided there are no leaks between the two meters and they are set to the same standard temperature and pressure. Both meters must also be calibrated (or set) for the gas being measured. M-Series mass flow meters are normally set to Standard Temperature and Pressure conditions of 25° C and 14.696 psia. Note: it is possible to special order meters with a customer specified set of standard conditions. The calibration sheet provided with each meter lists its standard conditions.

When performing this comparison it is best to use the smallest plumbing volumes possible between the two devices. Using small plumbing volumes will minimize lag and dead volume.

Flow flutters or is jumpy.

The meters are very fast and will pick up any actual flow fluctuations such as from a diaphragm pump, etc. Also, inspect the inside of the upstream connection for debris such as Teflon tape shreds.

Note: M-Series meters feature a programmable geometric running average (GRA) that can aid in allowing a rapidly fluctuating flow to be read (see “Pressure Averaging” and “Flow Averaging” page 25).

The output signal is lower than the reading at the display.

This can occur if the output signal is measured some distance from the meter, as voltage drops in the wires increase with distance. Using heavier gauge wires, especially in the ground wire, can reduce this effect.

RS-232 / RS-485 Serial Communications is not responding.

Check that your meter is powered and connected properly. Be sure that the port on the computer to which the meter is connected is active. Confirm that the port settings are correct per the RS-232 instructions in this manual (Check the RS-232 / RS-485 communications select screen for current meter readings). Close Hyperterminal® and reopen it. Reboot your PC. See pages 10, 11 and 28 for more information on RS-232 / RS-485 signals and communications.

Slower response than specified.

M-Series Meters feature a programmable Geometric Running Average (GRA). Depending on the full scale range of the meter, it may have the GRA set to enhance the stability/readability of the display, which would result in slower perceived response time. Please see “Pressure Averaging” and “Flow Averaging” on page 25.

Jumps to zero at low flow.

M-Series Meters feature a programmable zero deadband. The factory setting is usually 0.5% of full scale. This can be adjusted between NONE and 6.3% of full scale. See page 25.

Discrepancies between old and new units.

Please see “Standard Gas Data Tables” explanation on page 31.

Maintenance and Recalibration

General: M-Series Flow Meters require minimal maintenance. They have no moving parts. The single most important thing that affects the life and accuracy of these devices is the quality of the gas being measured. The meter is designed to measure CLEAN, DRY, NON-CORROSIVE gases.

Moisture, oil and other contaminants can affect the laminar flow elements. We recommend the use of in-line sintered filters to prevent large particulates from entering the measurement head of the instrument. Suggested maximum particulate sizes are as follows:

5 microns for units with FS flow ranges of 0-1 sccm or less.

20 microns for units with FS flow ranges between 0-2 sccm and 0-1 slpm.

50 microns for units with FS flow ranges of 0-1 slpm or more.

Recalibration: The recommended period for recalibration is once every year. A label located on the back of the meter lists the most recent calibration date. The meter should be returned to the factory for recalibration within one year from the listed date. Before calling to schedule a recalibration, please note the serial number on the back of the meter. The Serial Number, Model Number, and Date of Manufacture are also available on the Model Info display (page 18).

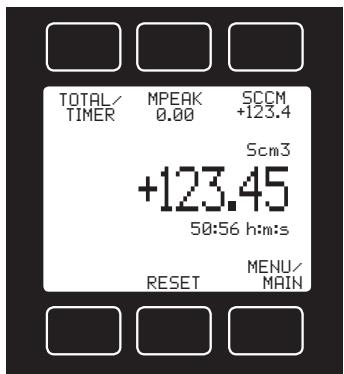
Cleaning: M-Series Flow Meters require no periodic cleaning. If necessary, the outside of the meter can be cleaned with a soft dry cloth. Avoid excess moisture or solvents.

For repair, recalibration or recycling of this product contact:

Alicat Scientific, Inc.
7641 N Business Park Drive
Tucson, Arizona 85743
USA
Phone: 520-290-6060
Fax: 520-290-0109
e-mail: service@alicat.com
Web site: www.alicat.com

Option: Totalizing Mode - Meters

Meters can be purchased with the Totalizing Mode option. This option adds an additional mode screen that displays the total flow (normally in the units of the main flow screen) that has passed through the device since the last time the totalizer was cleared. The Totalizing Mode screen is accessed by pushing the **TOTAL/TIMER** button on the **MAIN** display.



TOTAL/TIMER: Pushing the TOTAL/TIMER button will cycle the large numbers on the display between total mass and time elapsed.

Rollover – The customer can also specify at the time of order what the totalizer is to do when the maximum count is reached. The following options may be specified:

No Rollover – When the counter reaches the maximum count it stops counting until the counter is cleared.

Rollover – When the counter reaches the maximum count it automatically rolls over to zero and continues counting until the counter is cleared.

Rollover with Notification – When the counter reaches the maximum count it automatically rolls over to zero, displays an overflow error, and continues counting until the counter is cleared.

TOTAL MASS: The counter can have as many as seven digits. At the time of order, the customer must specify the range. This directly affects the maximum count. For instance, if a range of 1/100ths of a liter is specified on a meter which is totalizing in liters, the maximum count would be 99999.99 liters. If the same unit were specified with a 1 liter range, the maximum count would be 9999999 liters.

ELAPSED TIME: The small numbers below the mass total show the elapsed time since the last reset in hours, minutes and seconds. The maximum measurable elapsed time is 9999 hours 59 minutes 59 seconds. The hours count resets when **RESET** is pushed, an RS-232 or RS-485 clear is executed or on loss of power. Press **TOTAL/TIMER** to show this as the primary display.

MPEAK: MPEAK will display the most recent peak flow rate until totalizer is reset.

RESET – The counter can be reset to zero at any time by pushing the **RESET** button. To clear the counter via RS-232 or RS-485, establish serial communication with the meter or controller as described in the RS-232 or RS-485 section of the manual. To reset the counter, enter the following commands:

In Polling (addressable) Mode: Address\$\$T <Enter> (e.g. B\$\$T <Enter>)

Alicat Portable Meters and Gauges

Alicat Rechargeable Flow Meters and Pressure Gauges use a Li-Ion 3.7V cell located in the top section of the device. **The Li-Ion cell must not be removed.**

Normal battery life of a fully-charged cell is 18 hours with a monochrome display or 5 hours with a TFT color display, when the backlight is set to 10. Dimming the backlight will increase battery life.

The battery can be charged through either the micro-USB port or the mini-DIN connector. When the device is connected to external power it will function normally while the battery is charging. **Note:** If the battery has no charge, a charge time of one minute will be required before the unit can be turned on. Charge rates will be fastest through the micro-USB port using the included power supply or equivalent. The device will charge fastest when it is turned off.

Recharge Time: 3.5 hours with 2A USB supply. The micro-USB port is for charging purposes only.

The green/red indicator LED on top of the device will light up green to indicate that the unit is charging. The green LED will turn off when the battery is charged and the power switch is turned to "I" for ON.

A small lightning bolt symbol will display next to the battery symbol while the device is charging. It will no longer appear when the device is fully charged.

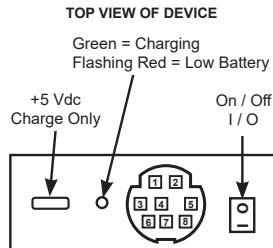
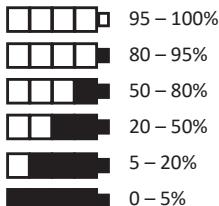
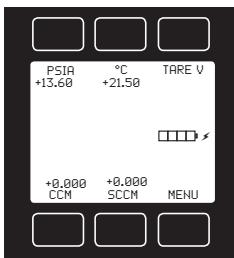
The indicator LED flashes red when the device has about 1 hour of battery life remaining. The LED will flash red at a faster rate when the device has about 15 minutes of battery life remaining. It is highly recommended that the device be charged immediately. When the battery charge runs out, the display contrast will turn to 0 and device performance is no longer guaranteed.

 Output signals from the meter are passed through the mini-DIN connector on top of the device. Rechargeable battery units do not support 0-10V analog output. Receiver resistance must be below 250Ω.

Turn the power switch on top of the device to "O" for OFF when it is not in use.

 **Warning:** If the device is left ON until the battery can no longer power it, the charge indicator will fall out of sync with the actual charge. The device can be re-synced by fully charging the battery once.

A Battery Charge Indicator appears below Tare on the display.



CAUTION! DO NOT OPERATE OR STORE THE DEVICE OUTSIDE OF THE -10° TO +50°C TEMPERATURE RANGE. IF INTERNAL SENSORS DETECT THAT THE TEMPERATURE IS OUTSIDE OF THIS RANGE, THE DISPLAY CONTRAST WILL TURN TO 0 AND THE METER'S PERFORMANCE IS NO LONGER GUARANTEED.

THE SAFE CHARGING TEMPERATURE RANGE IS 0° TO +45°C. IF INTERNAL SENSORS DETECT TEMPERATURES OUTSIDE OF THIS RANGE, THE BATTERY WILL NOT CHARGE.

Pressure Menu for Portable Meters

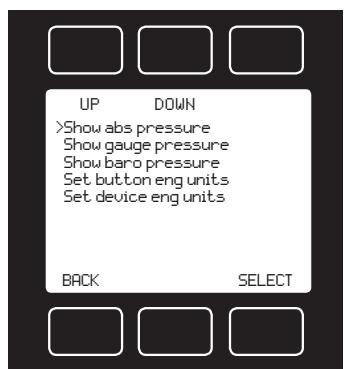
Alicat portable meters are programmed with additional pressure read options. Pressing the pressure button once (upper left) will move the pressure reading to the main display. Pressing the button a second time will open a menu of pressure read options. Scroll **UP** or **DOWN** and press **Select** to make a change.



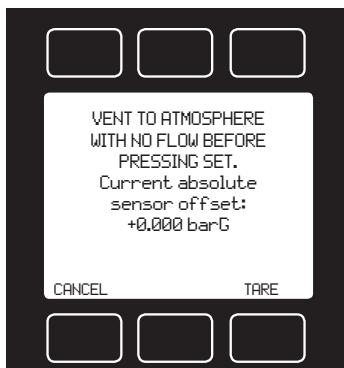
When the pressure button is already using the device engineering units, the bottom menu option displays as “**Set device eng units**”.

When the pressure button is using something different than device engineering units (e.g., bar instead of PSI), the bottom menu option displays as “**Show device units**”.

The serial data line changes only when device engineering units are changed, and the instrument will prompt you to accept these changes to the serial line.



Tare PRESS: The stream absolute pressure sensor can be tared to the barometric pressure sensor. In this case, the absolute pressure is offset by the differential between the two readings. Tare **PRESS** can be accessed from the **TARES** display.



Option: Remote Electronics for High Line or Gas Temperatures

Some applications involve operating temperatures outside the standard Alicat device specifications. A solution using remote electronics is available. (This option is not applicable for liquid devices.)

The flow body's components are minimized to only the required sensors. The flow data is sent to the microprocessor electronics up to 6 feet away from the sensor package.

Relocating the sensitive electronics allows for installation of the flow body in ambient temperatures as high as 85° Celsius with gas temperatures under 100° Celsius.

In these applications we recommend our custom gauge calibration at a gas temperature of up to 70° Celsius. This will reduce zero shift errors that occur when actual gas flow temperatures deviate substantially from the gas calibration temperature.

This configuration is also used in integrations that require a compact flow package at the installation point.



Option: Remote Panel Display

Our Remote Display option offers the flexibility of using Alicat's display with units that are embedded inside processes or instrument enclosures.

The Remote Display retains all of the same features as our standard display.

The Remote Display is ideal for:

- OEMs Remote Panel Mounting
- Embedded Systems
- Gas Panels
- Fuel Cell Test Stations
- Leak Detection Systems
- Artificial Environments

Accessory: BB9 Multi-Drop Box

The **BB9 Multi-Drop Box** makes it convenient to wire multiple flow and/or pressure devices to a single RS-232 or RS-485 port. **Now with an RS-232 to USB interface!**

The Multi-Drop Box has nine 8 pin Mini-DIN ports available. The ports are to be used with a standard double ended 8 pin Mini-DIN (DC-62) style cable going from the box to each flow or pressure device. (The BB9 can also be ordered with locking industrial connectors.)



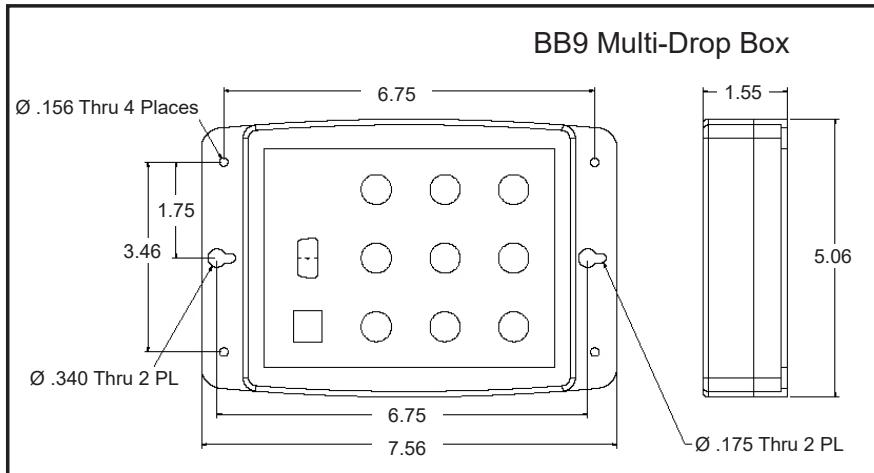
A single DB9 D-SUB type connector (COM PORT) connects, using the included cable, to the serial connector on a PC or laptop.

All of the flow and/or pressure devices are powered via a terminal block on the front of the box.

If more than nine devices will be required, additional Multi-Drop Boxes can be daisy chained together with a double ended 8 pin Mini-DIN cable plugged into any receptacle on both boxes.

BB9 Power Supply for Large Valve Controllers: The PS24VHC (Power Supply 24Vdc High Current) is a 6.5Amp 24Vdc power supply designed for running multiple large controllers on a BB9.

The 6.5Amp power supply can run as many as 8 large valve controllers, which makes it ideal for the BB9 and multiple large valve (or small valve / large valve combination) controllers on a BB9.



Accessory: Flow Vision™ SC Software

Flow Vision™ SC is an intuitive software interface to help your test cycles run smoother and shorten your engineering time!

Flow Vision™ SC lets you connect to and communicate with multiple Alicat units simultaneously. Now you can view virtual displays, control tabs, charts and data lines from every connected Alicat device on the same screen.

Flow Vision™ SC supports all RS-232 and RS-485 Serial communication functions, including: **gas selection, tareing, set-point control, valve tuning and flow averaging.**

Session Saving: Save and reload your configuration data with confidence.

Script Building: Create scripts to adjust a controller's setpoint value at variable specified time intervals.

Charting: Chart as many parameters as you want off as many devices as you want, with color coding, zooming, and printing functionality.

Alarms: Create software alarms that will notify you of given parameter conditions.

Data Capture & Logging: Capture and log data to either a .csv file or a .txt file. Improved Data Logging and Data Log File Splitting for easy to manage data.

Accessory: Flow Vision™ MX Software

Alicat's Flow Vision™ MX software gives you an easy way to do GAS BLENDING using Alicat Mass Flow Controllers and your own PC.

Flow Vision™ MX software is a simple way to connect up to six Alicat mass flow controllers and create your own gas mix concentrations.

Using our inexpensive **BB9-232** and a single USB connection you can:

- **Create** your own gas blends
- **Adjust** flow rates
- **Save** your specific blend formulas.

All the controllers can be powered through the BB9-232 with a single power supply.

Just connect your unique gases to each controller, select the gas type either locally on the controller or through Flow Vision™ MX, manifold the flow outputs and create your gas mix.

Accessories

Part Number	Description
FLOWVISIONSC	Flow Vision™ SC software for interface with all Alicat instruments
FLOWVISIONMX	Flow Vision™ MX software for gas blending
BB9-232	9 position Multi Drop Box with 9-pin serial port and USB to PC
BB9-I	9 position Multi-Drop Box, Industrial connectors
BB9-485	9 position Multi Drop Box with serial port only
BB9-I-485	9 position Multi-Drop Box, industrial connectors, serial port only
PVPS24U	Universal 100-240 VAC to 24 Volt DC Power Supply Adapter
PS24VHC	High current power supply for BB9 use with Large Valve Controllers
PVPS5USBU	micro-USB to wall adapter
PCASE	Industrial carry and storage case for up to 2 portable meters/gauges
PCASE-L	Industrial carry and storage case for up to 6 meters and controllers
DC-61	8 Pin Male Mini-DIN connector cable, single ended, 6 foot length
DC-6RT	8 Pin Male Right Angle Mini-DIN Cable, single ended, 6 foot length
DC-251	8 Pin Male Mini-DIN connector cable, single ended, 25 foot length
DC-501	8 Pin Male Mini-DIN connector cable, single ended, 50 foot length
DC-751	8 Pin Male Mini-DIN connector cable, single ended, 75 foot length
DC-1001	8 Pin Male Mini-DIN connector cable, single ended, 100 foot length
DC-32RS	8-pin Male Mini-DIN connector cable, double ended, no analog, 3 foot length
DC-62RS	8-pin Male Mini-DIN connector cable, double ended, no analog, 6 foot length
DC-62	8 Pin Male Mini-DIN connector cable, double ended, 6 foot length
DC-252	8 Pin Male Mini-DIN connector cable, double ended, 25 foot length
DC-502	8 Pin Male Mini-DIN connector cable, double ended, 50 foot length
MD8DB9	8 Pin Male Mini-DIN to DB9 Female Adapter, 6 foot length
DBC-251	DB15 cable, single ended, 25 foot length
510199	DB9 cable, double-ended female, 3 meter length
IC10	Industrial cable, 6 Pin, single ended, 10 foot length
IC20	Industrial cable, 6 Pin, single ended, 20 foot length
IC50	Industrial cable, 6 Pin, single ended, 50 foot length
IC-102	Industrial cable, 6 pin double ended, 10 foot length
USB-RS232	RS-232 to USB Converter

Accessories

MNPT to Compression Fittings	
10-32 - 1/8"	SS-200-1-0157
10-32 - 1/4"	SS-400-1-0256
1/8" - 1/8"	SS-200-1-2
1/8" - 1/4"	SS-400-1-2
1/8" - 3/8"	SS-600-1-2
1/8" - 1/2"	SS-810-1-2
1/8" - 3mm	SS-3M0-1-2
1/8" - 4mm	SS-4M0-1-2
1/8" - 6mm	SS-6M0-1-2
1/8" - 8mm	SS-8M0-1-2
1/8" - 12mm	SS-12M0-1-2
1/4" - 1/8"	SS-200-1-4
1/4" - 1/4"	SS-400-1-4
1/4" - 3/8"	SS-600-1-4
1/4" - 1/2"	SS-810-1-4
1/4" - 3mm	SS-3M0-1-4
1/4" - 4mm	SS-4M0-1-4
1/4" - 6mm	SS-6M0-1-4
1/4" - 8mm	SS-8M0-1-4
1/4" - 12mm	SS-12M0-1-4
1/2" - 1/8"	SS-200-1-8
1/2" - 1/4"	SS-400-1-8
1/2" - 3/8"	SS-600-1-8
1/2" - 1/2"	SS-810-1-8
1/2" - 3/4"	SS-1210-1-8
1/2" - 6mm	SS-6M0-1-8
1/2" - 8mm	SS-8M0-1-8
1/2" - 12mm	SS-12M0-1-8
1/2" - 16mm	SS-16M0-1-8
3/4" - 1/4"	SS-400-1-12
3/4" - 1/2"	SS-810-1-12
3/4" - 3/4"	SS-1210-1-12
3/4" - 12mm	SS-12M0-1-12
3/4" - 16mm	SS-16M0-1-12

Filters & Elements FNPT-MNPT	
10-32 5μ	510053
10-32 20μ	510054
1/8" 20μ	ILF-1/8-20
1/4" 40μ	ILF-1/4-40
1/2" 40μ	ILF-1/2-40*
3/4" 40μ	ILF-3/4-40*
20μ element	ILFE20
40μ element	ILFE40
40μ element	ILFE40L*

Filters & Elements FNPT-FNPT*	
10-32 5μ	CF-303-20-316
*requires MNPT to MNPT coupler to interface with Alicat flow bodies	

10-32 Male UNF to 1/8 FNPT Adapter	
410133	
Male M5 (10-32) Buna-N O-ring face seal to 1/8"Female NPT	

Technical Data for Alicat M Mass Flow Meters

0 to 0.5 sccm Full Scale through 0 to 5000 slpm Full Scale

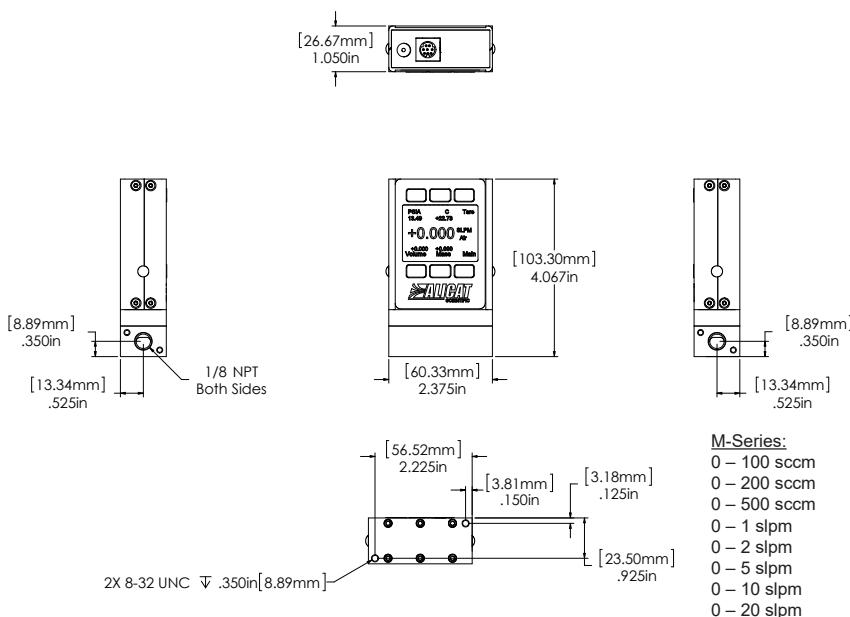
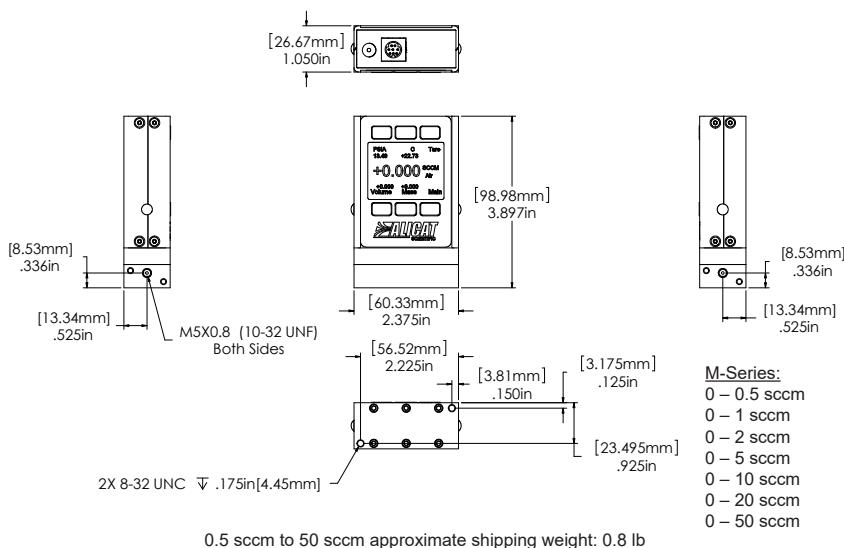
Standard Operating Specifications (Contact Alicat for available options)

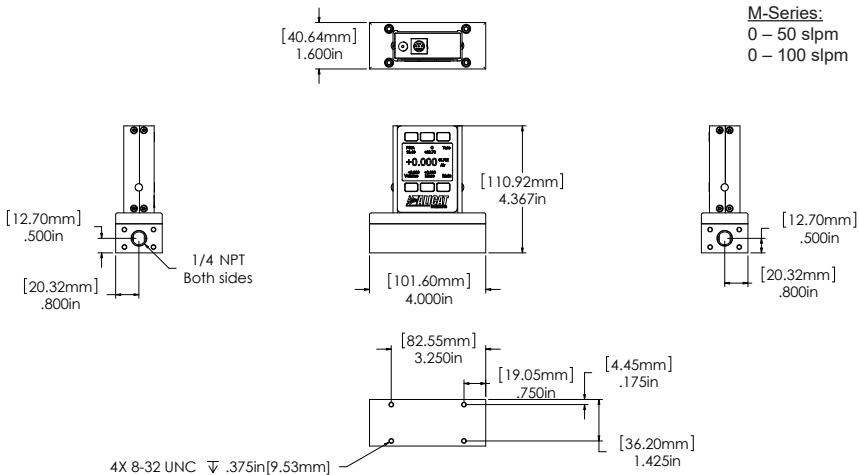
Performance		M-Series Mass Flow Meter
Accuracy at calibration conditions after tare		± (0.8% of Reading + 0.2% of Full Scale)
High Accuracy at calibration conditions after tare		± (0.4% of Reading + 0.2% of Full Scale) High Accuracy option not available for units ranged under 5 sccm or over 500 slpm.
Accuracy for Bidirectional Meters at calibration conditions after tare		± (0.8% of reading + 0.2% of total span from positive full scale to negative full scale)
Repeatability		± 0.2% Full Scale
Zero Shift and Span Shift		0.02% Full Scale / °Celsius / Atm
Operating Range / Turndown Ratio		0.5% to 100% Full Scale / 200:1 Turndown
Maximum Measurable Flow Rate		up to 128% Full Scale (Gas Dependent)
Typical Response Time		10 ms (Adjustable)
Warm-up Time		< 1 Second
Operating Conditions		M-Series Mass Flow Meter
Mass Reference Conditions (STP)		25°C & 14.696 psia (standard — others available on request)
Operating Temperature		-10 to +60 °Celsius
Humidity Range (Non-Condensing)		0 to 100%
Maximum Internal Pressure (Static)		145 psig
Maximum Allowable Instantaneous Differential Pressure Across Device (Inlet to Outlet)		75 psid
Proof Pressure		175 psig
Mounting Attitude Sensitivity		None
Ingress Protection		IP40
Wetted Materials		303 & 302 Stainless Steel, Viton®, Heat Cured Silicone Rubber, Glass Reinforced Polyphenylene Sulfide, Heat Cured Epoxy, Aluminum, Gold, Silicon, Glass. If your application demands a different material, please contact Alicat.
Communications / Power		M-Series Mass Flow Meter
Monochrome LCD or Color TFT Display with integrated touchpad		Simultaneously displays Mass Flow, Volumetric Flow, Pressure and Temperature
Digital Output Signal ¹ Options		RS-232 Serial / RS-485 Serial / Modbus / EtherNet IP / DeviceNet / PROFIBUS
Analog Output Signal ² Options		0-5 Vdc / 1-5 Vdc / 0-10 Vdc / 4-20 mA
Optional Secondary Analog Output Signal ²		0-5 Vdc / 1-5 Vdc / 0-10 Vdc / 4-20 mA
Electrical Connection Options		8 Pin Mini-DIN / 9-pin D-sub (DB9) / 15-pin D-sub (DB15) / 6 pin locking
Supply Voltage		7 to 30 Vdc (15-30 Vdc for 4-20 mA outputs)
Supply Current		0.040 Amp (+ output current on 4-20 mA)
1. The Digital Output Signal communicates Mass Flow, Volumetric Flow, Pressure and Temperature 2. The Analog Output Signal and Optional Secondary Analog Output Signal communicate your choice of Mass Flow, Volumetric Flow, Pressure or Temperature		

Range Specific Specifications

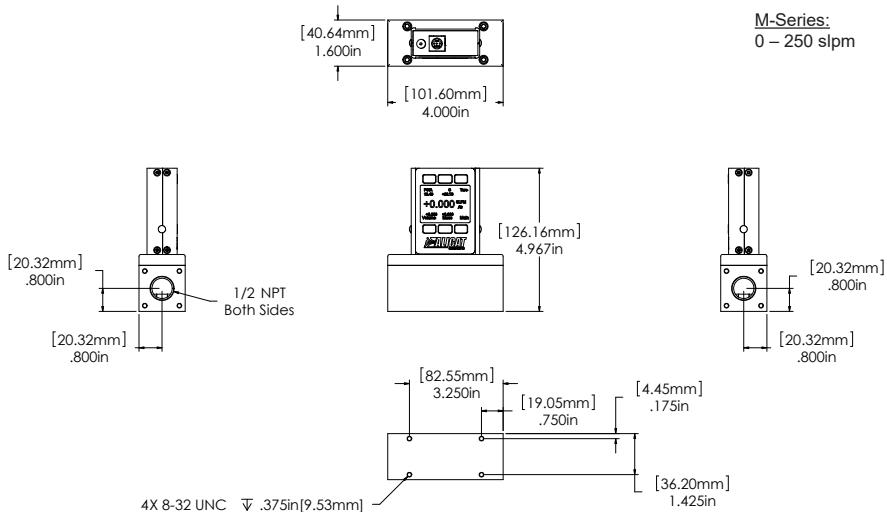
Full Scale Flow Mass Meter	Pressure Drop at FS Flow (psid) venting to atmosphere ¹	Mechanical Dimensions	Process Connections ²
0.5 sccm to 1 sccm	1.0	3.9"H x 2.4"W x 1.1"D	M-5 (10-32) Female Thread ³
2 sccm to 50 sccm	1.0	4.1"H x 2.4"W x 1.1"D	1/8" NPT Female
100 sccm to 20 slpm	1.0	4.4"H x 4.0"W x 1.6"D	1/4" NPT Female
50 slpm	2.0	5.0"H x 4.0"W x 1.6"D	1/2" NPT Female
100 slpm	2.5	5.0"H x 4.0"W x 1.6"D	3/4" NPT Female
250 slpm	2.1	5.0"H x 4.0"W x 1.6"D	(A 1-1/4" NPT Female optional process connection is available for 2000 slpm meters.)
500 slpm	4.0	5.0"H x 4.0"W x 1.6"D	1-1/4" NPT Female
1000 slpm	6.0	5.3"H x 5.2"W x 2.9"D	1-1/4" NPT Female
1500 slpm	9.0	5.3"H x 5.2"W x 2.9"D	
2000 slpm	5.0	5.3"H x 5.2"W x 2.9"D	
3000 slpm	7.1	5.3"H x 5.2"W x 2.9"D	
4000 slpm	2.7	7.6"H x 5.2"W x 2.9"D	
5000 slpm	3.4	6.3"H x 5.2"W x 3.9"D	2" NPT Female

1. Lower Pressure Drops Available, please see our WHISPER-Series mass flow controllers at www.alicat.com/whisper.
 2. Compatible with Swagelok® tube, Parker®, face seal, push connect and compression adapter fittings. VCR and SAE connections upon request.
 3. Shipped with M-5 (10-32) Male Buna-N O-ring face seal to 1/8" Female NPT fittings.

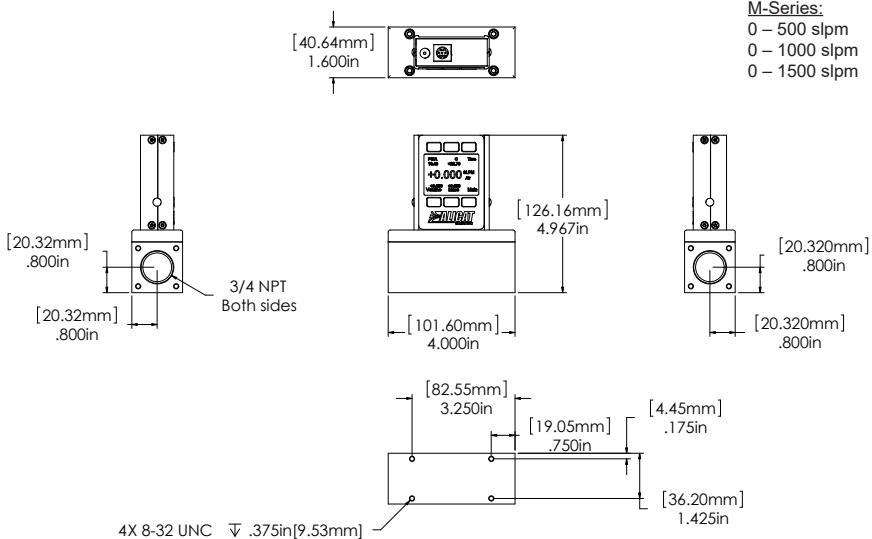




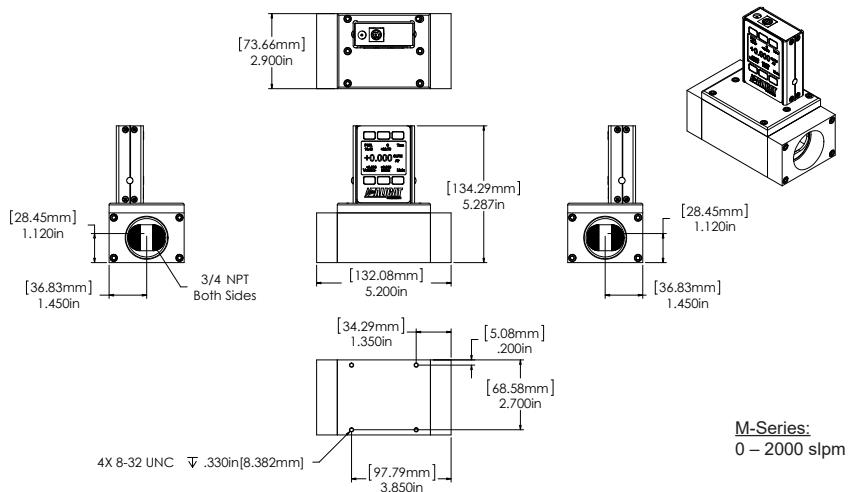
50 slpm to 100 slpm approximate shipping weight: 2.4 lb.



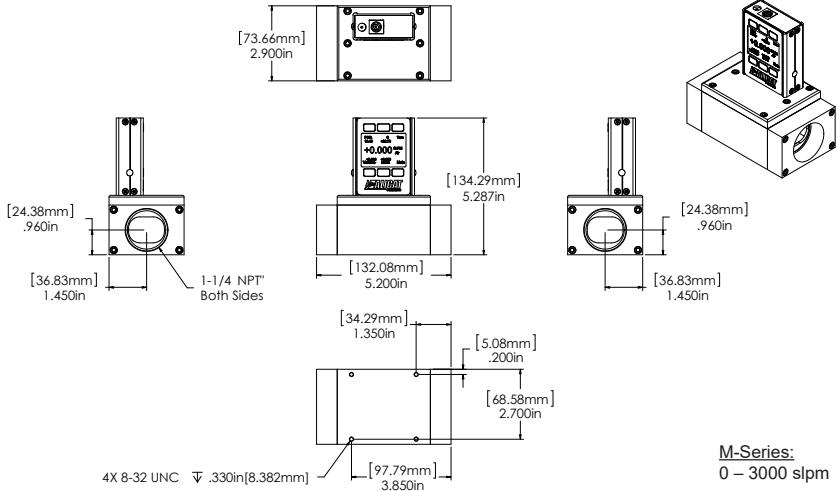
250 slpm approximate shipping weight: 3.2 lb.



500 slpm to 1500 slpm approximate shipping weight: 3.5 lb

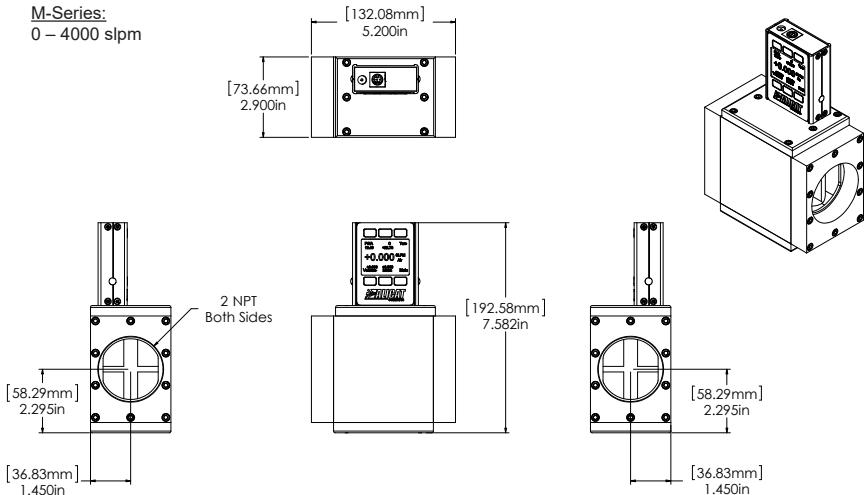


2000 slpm approximate shipping weight: 4.5 lb



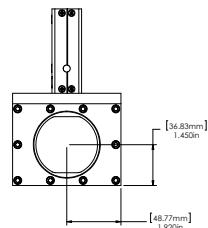
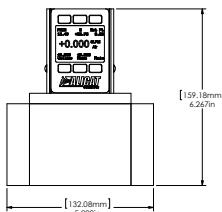
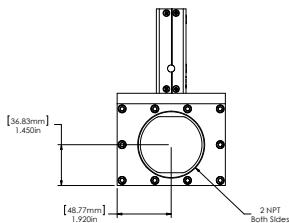
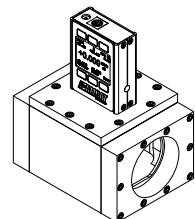
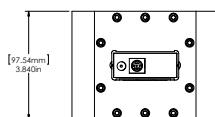
3000 slpm approximate shipping weight: 4.5 lb

M-Series:
0 – 4000 slpm



4000 slpm approximate shipping weight: 12.2 lb

M-Series:
0 – 5000 slpm



5000 slpm approximate shipping weight:14 lb

Technical Data for WHISPER Low Pressure Drop Mass Flow Meters

0 to 0.5 sccm Full Scale through 0 to 1000 slpm Full Scale

Standard Operating Specifications (Contact Alicat for available options.)

Performance	Whisper Mass Flow Meter
Accuracy at calibration conditions after tare	± (0.8% of Reading + 0.2% of Full Scale)
High Accuracy at calibration conditions after tare	± (0.4% of Reading + 0.2% of Full Scale) High Accuracy option not available for units ranged under 5 sccm or over 500 slpm.
Accuracy for Bidirectional Meters at calibration conditions after tare	± (0.8% of reading + 0.2% of total span from positive full scale to negative full scale)
Repeatability	± 0.2% Full Scale
Zero Shift and Span Shift	0.02% Full Scale / °Celsius / Atm
Operating Range / Turndown Ratio	0.5% to 100% Full Scale / 200:1 Turndown
Maximum Measurable Flow Rate	up to 128% Full Scale (Gas Dependent)
Typical Response Time	10 ms (Adjustable)
Warm-up Time	< 1 Second

Operating Conditions	Whisper Mass Flow Meter
Mass Reference Conditions (STP)	25°C & 14.696 psia (standard — others available on request)
Operating Temperature	-10 to +60 °Celsius
Humidity Range (Non-Condensing)	0 to 100%
Maximum Pressure	45 psig
Maximum Allowable Instantaneous Differential Pressure Across Device (Inlet to Outlet)	15 psid
Proof Pressure	175 psig
Mounting Attitude Sensitivity	None
Ingress Protection	IP40
Wetted Materials	303 & 302 Stainless Steel, Viton®, Heat Cured Silicone Rubber, Glass Reinforced Polyphenylene Sulfide, Heat Cured Epoxy, Aluminum, Gold, Silicon, Glass. If your application demands a different material, please contact Alicat.

Communications / Power	Whisper Mass Flow Meter
Monochrome LCD or Color TFT Display with integrated touchpad	Simultaneously displays Mass Flow, Volumetric Flow, Pressure and Temperature
Digital Output Signal ¹ Options	RS-232 Serial / RS-485 Serial / Modbus / EtherNet IP / DeviceNet / PROFIBUS
Analog Output Signal ² Options	0-5 Vdc / 1-5 Vdc / 0-10 Vdc / 4-20 mA
Optional Secondary Analog Output Signal ²	0-5 Vdc / 1-5 Vdc / 0-10 Vdc / 4-20 mA
Electrical Connection Options	8 Pin Mini-DIN / 9-pin D-sub (DB9) / 15-pin D-sub (DB15) / 6 pin locking
Supply Voltage	7 to 30 Vdc (15-30 Vdc for 4-20 mA outputs)
Supply Current	0.040 Amp (+ output current on 4-20 mA)

1. The Digital Output Signal communicates Mass Flow, Volumetric Flow, Pressure and Temperature

2. The Analog Output Signal and Optional Secondary Analog Output Signal communicate your choice of Mass Flow, Volumetric Flow, Pressure or Temperature

Range Specific Specifications

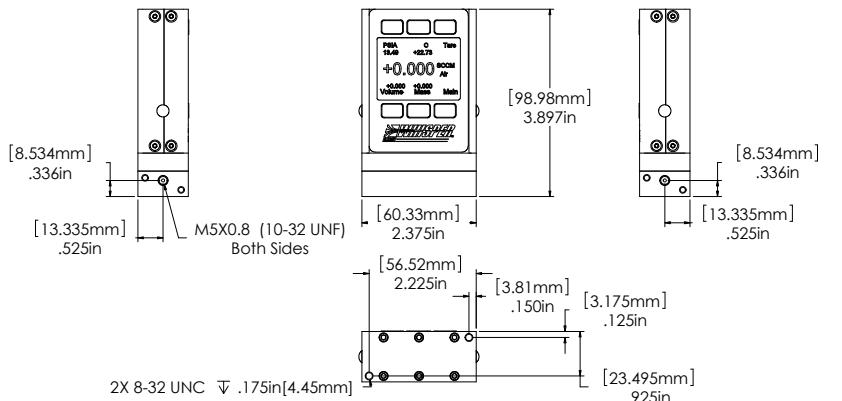
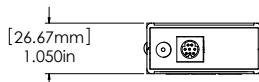
Full Scale Flow Mass Meter	Pressure Drop at FS Flow (psid)venting to atmosphere	Mechanical Dimensions	Process Connections ¹
0.5 sccm to 2 sccm	0.06	3.9"H x 2.4"W x 1.1"D	M-5 (10-32) Female Thread ²
5 sccm to 20 sccm	0.07		
50 sccm	0.07		
100 sccm to 200 sccm	0.06	4.1"H x 2.4"W x 1.1"D	1/8" NPT Female
500 sccm	0.07		
1 slpm to 5 slpm	0.07		
10 slpm	0.08	4.3"H x 2.7"W x 1.1"D	
20 slpm	0.25	4.4"H x 4.0"W x 1.6"D	1/4" NPT Female
40 slpm	0.12		
50 slpm	0.14		
100 slpm	0.24	5.0"H x 4.0"W x 1.6"D	1/2" NPT Female
250 slpm	0.60		
500 slpm	0.39	5.3"H x 5.2"W x 2.9"D	3/4" NPT Female
1000 slpm	0.24	6.3"H x 5.2"W x 3.9"D	2" NPT Female

1. Compatible with Swagelok® tube, Parker®, face seal, push connect and compression adapter fittings. VCR and SAE connections upon request.

2. Shipped with M-5 (10-32) Male Buna-N O-ring face seal to 1/8" Female NPT fittings.

WHISPER MW:

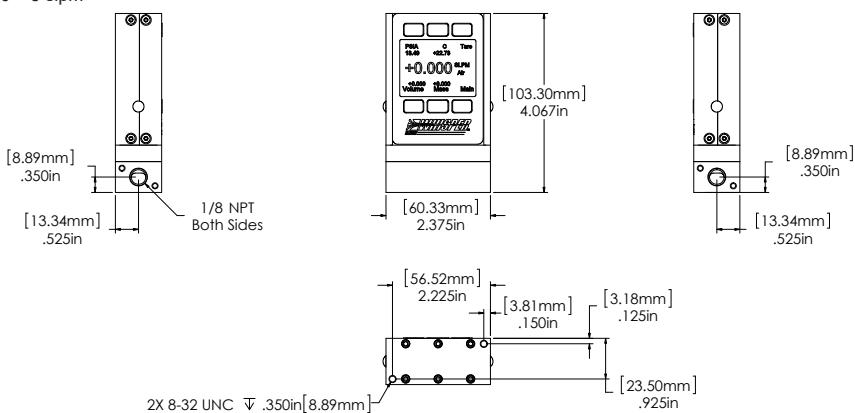
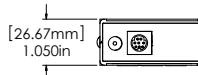
- 0 - 0.5 sccm
- 0 - 1 sccm
- 0 - 2 sccm
- 0 - 5 sccm
- 0 - 10 sccm
- 0 - 20 sccm



MW 0.5 sccm to 20 sccm approximate shipping weight: 0.8lb

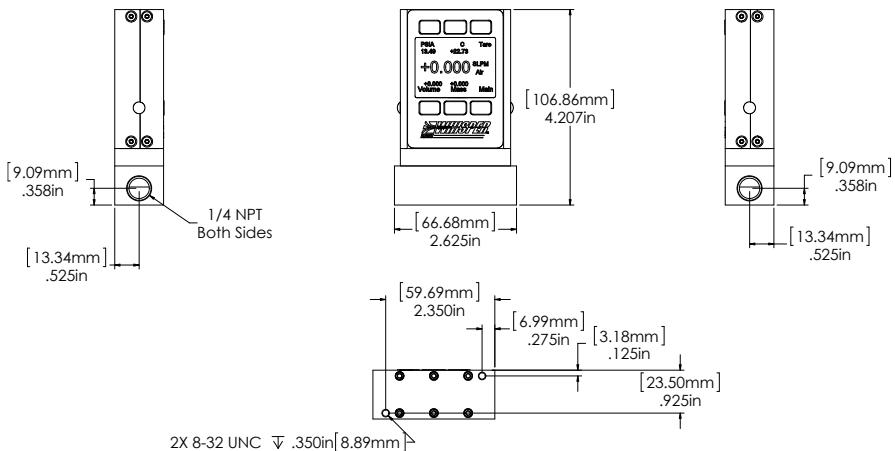
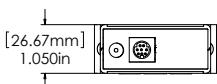
WHISPER MW:

- 0 - 50 sccm
- 0 - 100 sccm
- 0 - 200 sccm
- 0 - 500 sccm
- 0 - 1 slpm
- 0 - 2 slpm
- 0 - 5 slpm



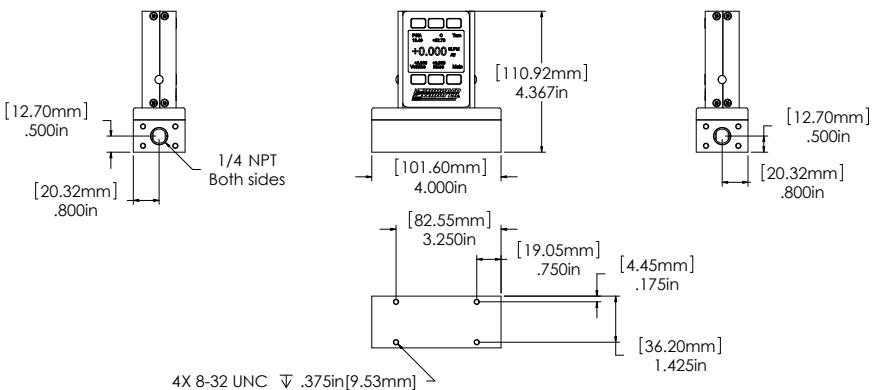
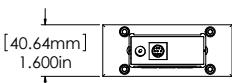
MW 50 sccm to 5 slpm approximate shipping weight: 1.0lb

WHISPER MW:
0 – 10 slpm



MW 10 slpm approximate shipping weight: 1.4 lb.

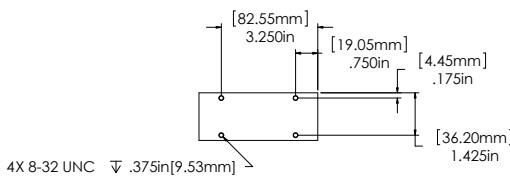
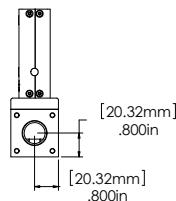
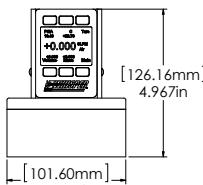
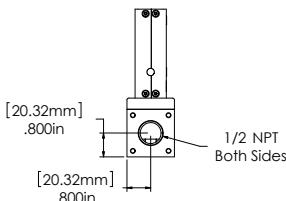
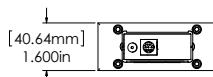
WHISPER MW:
0 – 20 slpm



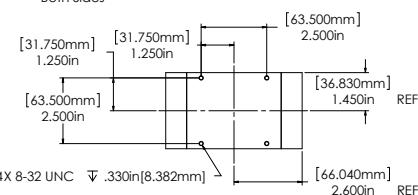
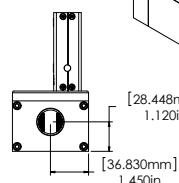
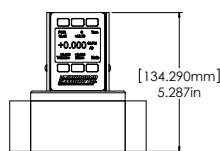
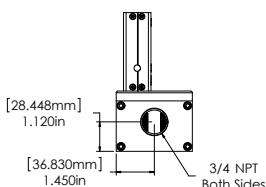
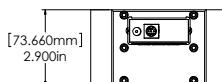
MW 20 slpm approximate shipping weight: 2.4 lb.

WHISPER MW:

0 - 40 slpm
0 - 50 slpm
0 - 100 slpm
0 - 250 slpm



MW 40 slpm to 250 slpm approximate shipping weight: 3.5 lb.

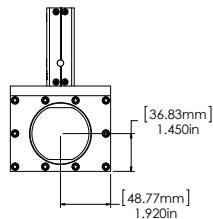
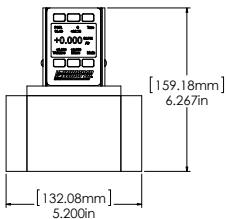
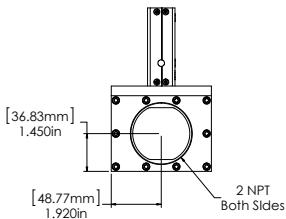
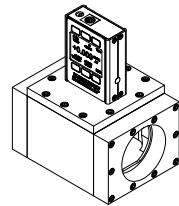
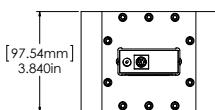


WHISPER MW:
0 - 500 slpm

MW 500 slpm approximate shipping weight: 4.5lb

WHISPER MW

0 – 1000 slpm



MW 1000 slpm approximate shipping weight: 7.0lb

Technical Data for Alicat MS-Series Mass Flow Meters

0 – 0.5 sccm Full Scale through 0 – 4000 slpm Full Scale

Alicat MS instruments are built for use with aggressive gases. For the most part, these instruments maintain the specifications of equivalently ranged M-Series devices.

Standard Compatible Gas List for MS-Series Meters

0	Air	Air		
1	Argon	Ar		
2	Methane	CH4		
3	Carbon Monoxide	CO		
4	Carbon Dioxide	CO2		
5	Ethane	C2H6		
6	Hydrogen	H2		
7	Helium	He		
8	Nitrogen	N2		
9	Nitrous Oxide	N2O		
10	Neon	Ne		
11	Oxygen	O2		
12	Propane	C3H8		
13	normal-Butane	n-C4H10		
14	Acetylene	C2H2		
15	Ethylene	C2H4		
16	iso-Butane	i-C4H10		
17	Krypton	Kr		
18	Xenon	Xe		
19	Sulfur Hexafluoride	SF6		
20	75%Ar / 25% CO2	C-25		
21	90% Ar / 10% CO2	C-10		
22	92% Ar / 8% CO2	C-8		
23	98% Ar / 2% CO2	C-2		
24	75% CO2 / 25% Ar	C-75		
25	75% Ar / 25% He	HE-75		
26	75% He / 25% Ar	HE-25		
27	90% He / 7.5% Ar / 2.5% CO2 Helistar® A1025	A1025		
28	90% Ar / 8% CO2 / 2% O2 Stargon® CS	Star29		
29	95% Ar / 5% CH4	P-5		
30	Nitric Oxide	NO		
31	Nitrogen Trifluoride	NF3		
32	Ammonia	NH3		
33	Chlorine Gas	Cl2		
34	Hydrogen Sulfide	H2S		
35	Sulfur Dioxide	SO2		
36	Propylene	C3H6		
In addition, the following gases are available upon request:				
Nitrogen Dioxide to 0.5% in an inert carrier				NO2
Refrigerant gases to 100%				

If your application requires another gas or gas mixture, please contact Info@alicat.com or call 888-290-6060. We will do our best to accommodate your request.

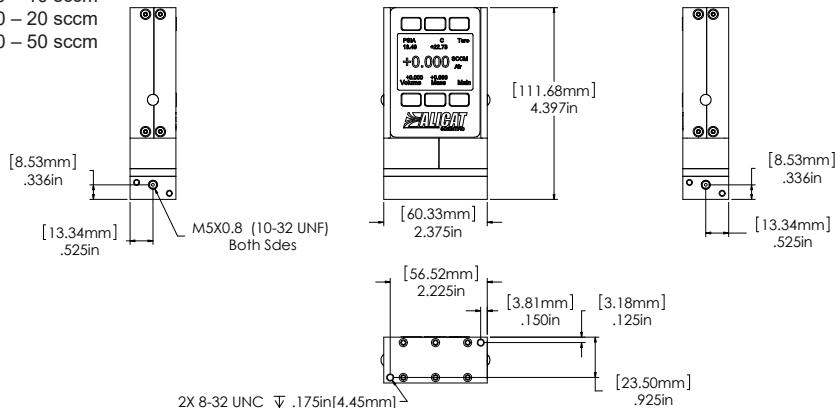
Please refer to the Technical Data for the equivalently ranged M-Series instrument for all operating specifications except:

Operating Range	1% to 100%	Full Scale
Turndown Ratio	100 : 1	
Wetted Materials	316LSS, FFKM (Kalrez) standard; Viton, EPDM, Buna, Neoprene as needed for some gases.	

The dimensions of MS instruments may vary from their standard M-Series counterparts. Dimensional drawings for MS instruments are shown on pages 65-68.

MS-Series:

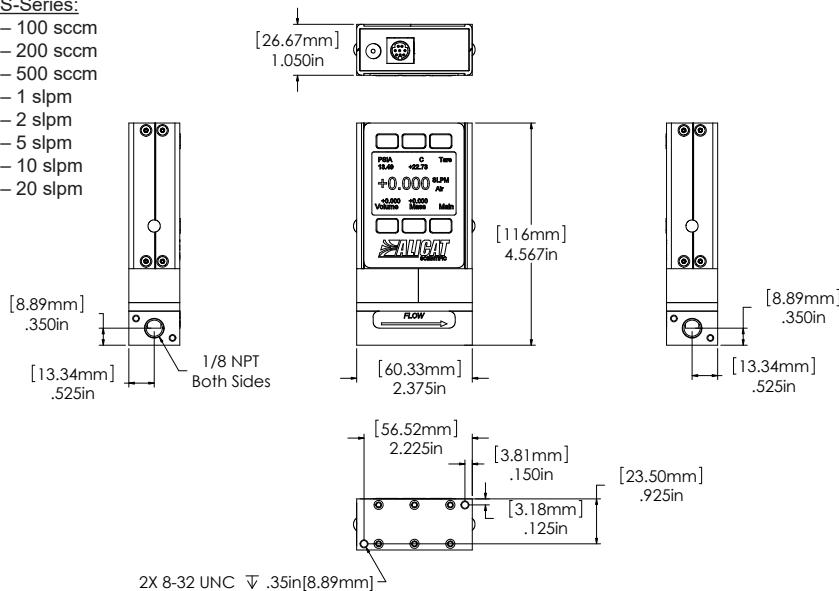
- 0 – 0.5 sccm
- 0 – 1 sccm
- 0 – 2 sccm
- 0 – 5 sccm
- 0 – 10 sccm
- 0 – 20 sccm
- 0 – 50 sccm



0.5 sccm to 50 sccm approximate shipping weight: 0.8lb

MS-Series:

- 0 – 100 sccm
- 0 – 200 sccm
- 0 – 500 sccm
- 0 – 1 slpm
- 0 – 2 slpm
- 0 – 5 slpm
- 0 – 10 slpm
- 0 – 20 slpm

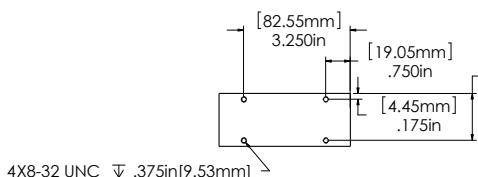
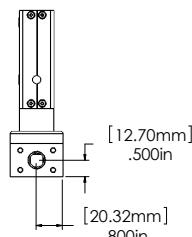
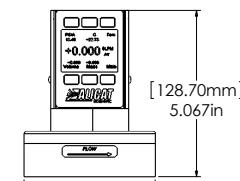
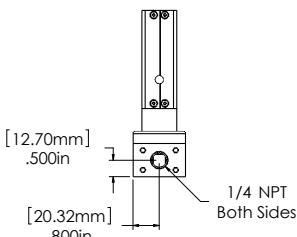
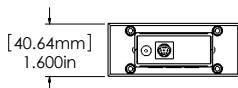


100 sccm to 20 slpm approximate shipping weight: 1.0 lb

MS-Series:

0 – 50 slpm

0 – 100 slpm

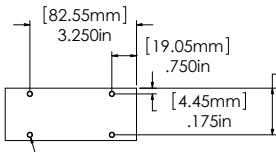
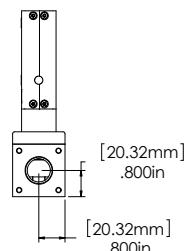
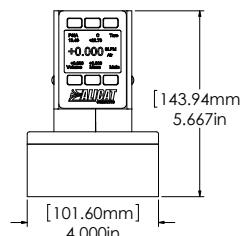
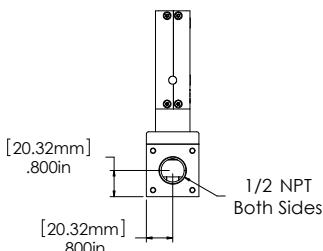
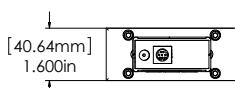


4X8-32 UNC \bar{V} .375in[9.53mm]

50 slpm to 100 slpm approximate shipping weight: 2.4 lb.

MS-Series:

0 – 250 slpm

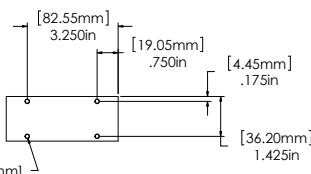
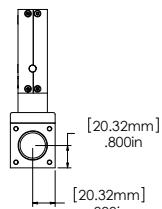
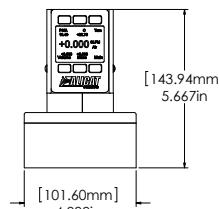
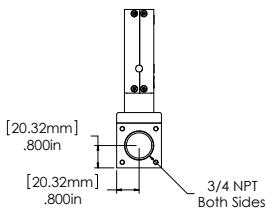
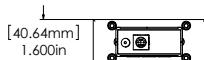


4X 8-32 UNC \bar{V} .375in[9.53mm]

250 slpm approximate shipping weight: 3.2 lb.

MS-Series:

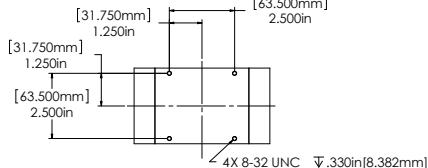
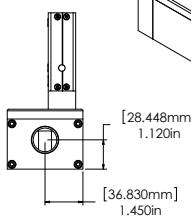
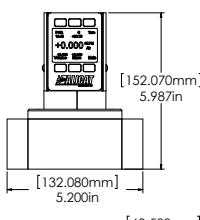
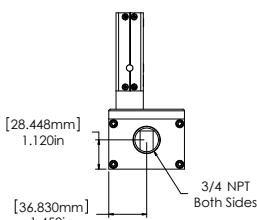
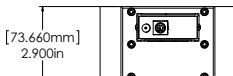
0 – 500 slpm
0 – 1000 slpm
0 – 1500 slpm



500 slpm to 1500 slpm approximate shipping weight: 3.5 lb

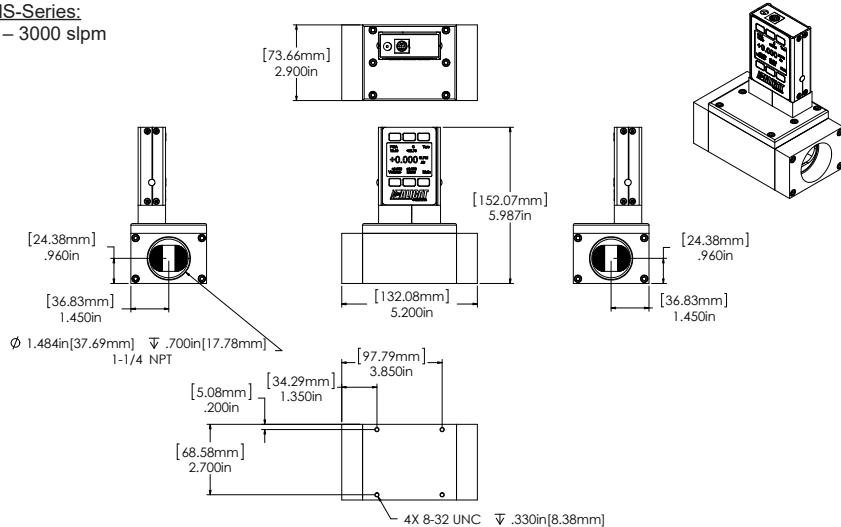
MS-Series:

0 – 2000 slpm



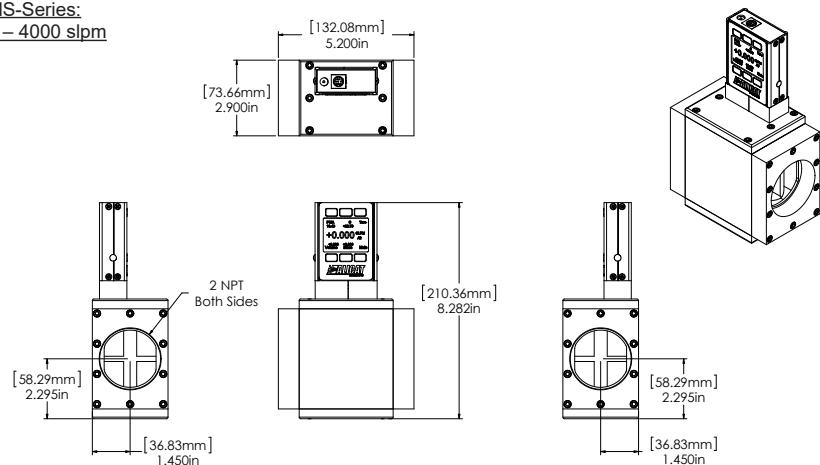
2000 slpm approximate shipping weight: 4.5 lb

MS-Series:
0 – 3000 slpm



3000 slpm approximate shipping weight: 4.5 lb

MS-Series:
0 – 4000 slpm



4000 slpm approximate shipping weight: 12.2 lb

Technical Data for Alicat MQ Mass Flow Meters

0 to 0.5 sccm Full Scale through 0 to 3000 slpm Full Scale

Alicat MQ units are for high pressure applications. The flow rate is dependent on the pressure in that lower pressures will yield lower flow rates. The Q series should only be ordered after consulting Alicat. MQ units are calibrated for operation at high pressure. Optimal performance is achieved at higher operating pressures.

Maximum Operating Pressure – 320 psia

Standard Operating Specifications (Contact Alicat for available options)

Performance	MQ-Series Mass Flow Meter
Accuracy at calibration conditions after tare	± 2% of Full Scale
Repeatability	± 0.2% Full Scale
Zero Shift and Span Shift	0.02% Full Scale / °Celsius / Atm
Operating Range / Turndown Ratio	2% to 100% Full Scale / 50:1 Turndown
Maximum Measurable Flow Rate	up to 128% Full Scale (Gas Dependent)
Typical Response Time	10 ms (Adjustable)
Warm-up Time	< 1 Second

Operating Conditions	MQ-Series Mass Flow Meter
Mass Reference Conditions (STP)	25°C & 14.696 psia (standard — others available on request)
Operating Temperature	-10 to +60 °Celsius
Humidity Range (Non-Condensing)	0 to 100%
Maximum Internal Pressure (Static)	320 psia
Maximum Allowable Instantaneous Differential Pressure Across Device (Inlet to Outlet)	320 psia
Proof Pressure	400 psig
Mounting Attitude Sensitivity	None
Ingress Protection	IP40
Wetted Materials	303 & 302 Stainless Steel, Viton® Heat Cured Silicone Rubber, Glass Reinforced Polyphenylene Sulfide, Heat Cured Epoxy, Aluminum, Gold, Silicon, Glass. If your application demands a different material, please contact Alicat.

Communications / Power	MQ-Series Mass Flow Meter
Monochrome LCD or Color TFT Display with integrated touchpad	Simultaneously displays Mass Flow, Volumetric Flow, Pressure and Temperature
Digital Output Signal ¹ Options	RS-232 Serial / RS-485 Serial / Modbus / EtherNet IP / DeviceNet / PROFIBUS
Analog Output Signal ² Options	0-5 Vdc / 1-5 Vdc / 0-10 Vdc / 4-20 mA
Optional Secondary Analog Output Signal ²	0-5 Vdc / 1-5 Vdc / 0-10 Vdc / 4-20 mA
Electrical Connection Options	8 Pin Mini-DIN / 9-pin D-sub (DB9) / 15-pin D-sub (DB15) / 6 pin locking
Supply Voltage	7 to 30 Vdc (15-30 Vdc for 4-20 mA outputs)
Supply Current	0.040 Amp (+ output current on 4-20 mA)

1. The **Digital Output Signal** communicates Mass Flow, Volumetric Flow, Pressure and Temperature
2. The **Analog Output Signal and Optional Secondary Analog Output Signal** communicate your choice of Mass Flow, Volumetric Flow, Pressure or Temperature

Range Specific Specifications

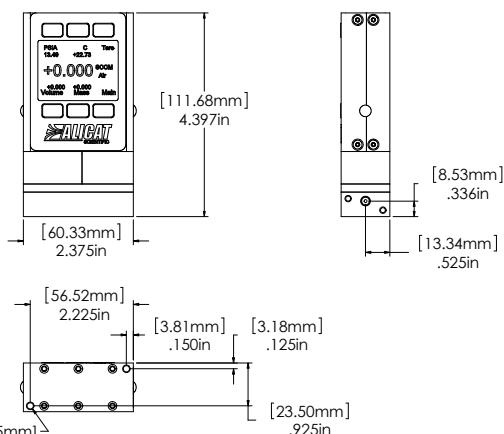
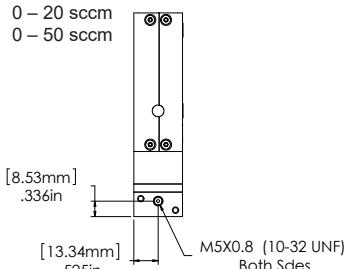
Full Scale Flow Mass Meter	Pressure Drop at FS Flow (psid) venting to atmosphere	Mechanical Dimensions	Process Connections ¹
0.5 sccm to 1 sccm	1.0	4.4"H x 2.4"W x 1.1"D	M-5 (10-32) Female Thread ²
2 sccm to 50 sccm	1.0	4.6"H x 2.4"W x 1.1"D	1/8" NPT Female
100 sccm to 20 slpm	1.0	4.6"H x 2.4"W x 1.1"D	1/4" NPT Female
50 slpm	2.0	5.1"H x 4.0"W x 1.6"D	1/4" NPT Female
100 slpm	2.5	5.7"H x 4.0"W x 1.6"D	1/2" NPT Female
250 slpm	2.1	5.7"H x 4.0"W x 1.6"D	3/4" NPT Female
500 slpm	4.0	5.7"H x 4.0"W x 1.6"D	(A 1-1/4" NPT Female optional process connection is available for 2000 slpm meters.)
1000 slpm	6.0	6.0"H x 5.2"W x 2.9"D	
1500 slpm	9.0	6.0"H x 5.2"W x 2.9"D	
2000 slpm	5.0	6.0"H x 5.2"W x 2.9"D	
3000 slpm	7.1	6.0"H x 5.2"W x 2.9"D	1-1/4" NPT Female

1. Compatible with Swagelok® tube, Parker®, face seal, push connect and compression adapter fittings. VCR and SAE connections upon request.

2. Shipped with M-5 (10-32) Male Buna-N O-ring face seal to 1/8" Female NPT fittings.

MQ-Series

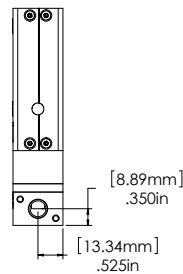
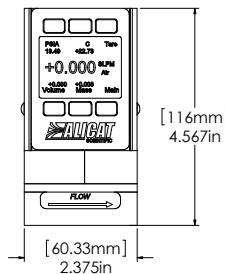
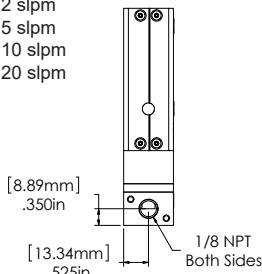
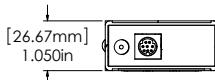
- 0 – 0.5 sccm
- 0 – 1 sccm
- 0 – 2 sccm
- 0 – 5 sccm
- 0 – 10 sccm
- 0 – 20 sccm
- 0 – 50 sccm



0.5 sccm to 50 sccm approximate shipping weight: 0.8lb

MQ-Series

- 0 – 100 sccm
- 0 – 200 sccm
- 0 – 500 sccm
- 0 – 1 slpm
- 0 – 2 slpm
- 0 – 5 slpm
- 0 – 10 slpm
- 0 – 20 slpm

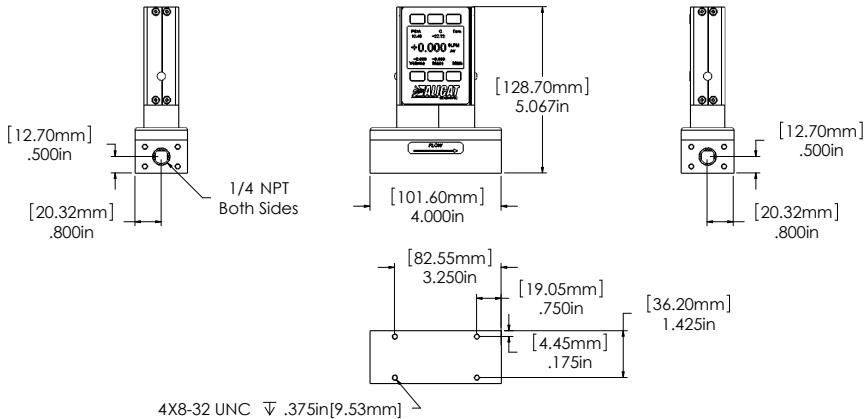
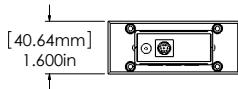


100 sccm to 20 slpm approximate shipping weight: 1.0 lb

MQ-Series

0 – 50 slpm

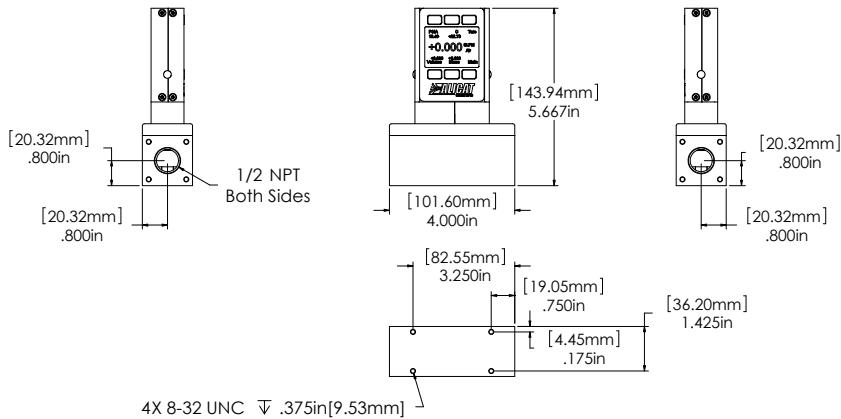
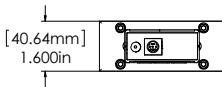
0 – 100 slpm



50 slpm to 100 slpm approximate shipping weight: 2.4 lb.

MQ-Series

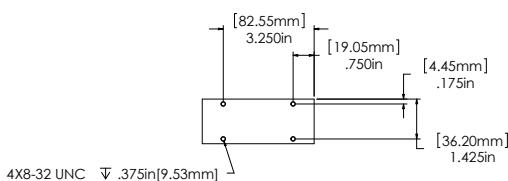
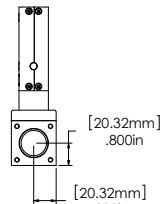
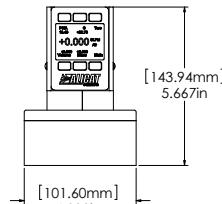
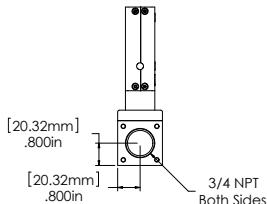
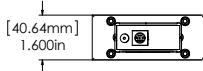
0 – 250 slpm



250 slpm approximate shipping weight: 3.2 lb.

MQ-Series

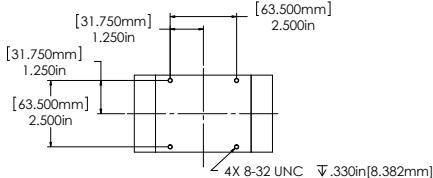
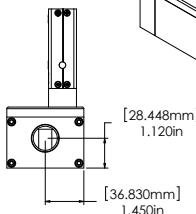
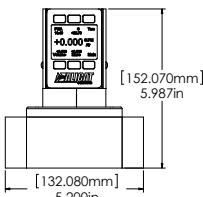
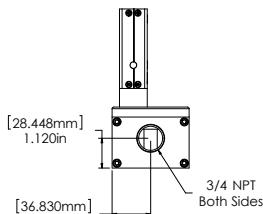
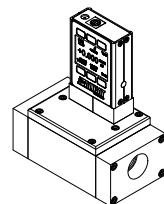
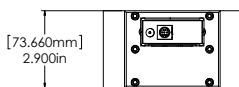
0 – 500 slpm
0 – 1000 slpm
0 – 1500 slpm



500 slpm to 1500 slpm approximate shipping weight: 3.5 lb

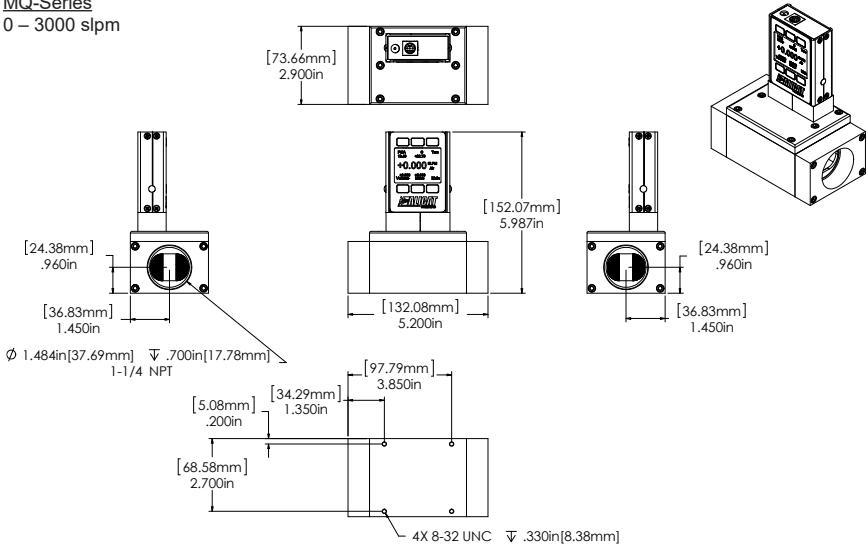
MQ-Series

0 – 2000 slpm



2000 slpm approximate shipping weight: 4.5 lb

MQ-Series
0 – 3000 slpm



3000 slpm approximate shipping weight: 4.5 lb

Technical Data for Alicat MB-Series Portable Mass Flow Meters

0 to 0.5 sccm Full Scale through 0 to 5000 slpm Full Scale

Standard Operating Specifications (Contact Alicat for available options)

Performance	MB-Series Mass Flow Meter
Accuracy at calibration conditions after tare	± (0.8% of Reading + 0.2% of Full Scale)
High Accuracy at calibration conditions after tare	± (0.4% of Reading + 0.2% of Full Scale)
Accuracy for Bidirectional Meters at calibration conditions after tare	High Accuracy option not available for units ranged under 5 sccm or over 500 slpm. ± (0.8% of reading + 0.2% of total span from positive full scale to negative full scale)
Repeatability	± 0.2% Full Scale
Zero Shift and Span Shift	0.02% Full Scale / °Celsius / Atm
Operating Range / Turndown Ratio	0.5% to 100% Full Scale / 200:1 Turndown
Maximum Measurable Flow Rate	up to 128% Full Scale (Gas Dependent)
Typical Response Time	10 ms (Adjustable)
Warm-up Time	< 1 Second
Battery Life	Monochrome display at 10 Contrast: 18 hours / Color display at 10 Brightness: 5 hours
Recharge Time	3.5 hours with 2A USB supply and device turned off

Operating Conditions	MB-Series Mass Flow Meter
Mass Reference Conditions (STP)	25°C & 14.696 psia (standard — others available on request)
Operating Temperature	-10 to +60 °Celsius
Humidity Range (Non-Condensing)	0 to 100%
Maximum Internal Pressure (Static)	145 psig
Maximum Allowable Instantaneous Differential Pressure Across Device (Inlet to Outlet)	75 psid
Proof Pressure	175 psig
Mounting Attitude Sensitivity	None
Ingress Protection	IP40
Wetted Materials	303 & 302 Stainless Steel, Viton®, Heat Cured Silicone Rubber, Glass Reinforced Polyphenylene Sulfide, Heat Cured Epoxy, Aluminum, Gold, Silicon, Glass. If your application demands a different material, please contact Alicat.

Communications / Power	MB-Series Mass Flow Meter
Monochrome LCD or Color TFT Display with integrated touchpad	Simultaneously displays Mass Flow, Volumetric Flow, Pressure and Temperature
Digital Output Signal ¹ Options	RS-232 Serial
Analog Output Signal ² Options	0-5 Vdc / 1-5 Vdc / 4-20 mA (Receiver resistance must be below 250Ω)
Optional Secondary Analog Output Signal ²	0-5 Vdc / 1-5 Vdc / 4-20 mA (Receiver resistance must be below 250Ω)
Electrical Connection Options	Micro-USB-B / 8 Pin Mini-DIN
Supply Voltage	+5 Vdc (Micro-USB-B) / +7 to +30 Vdc (8 Pin Mini-DIN)

1. The **Digital Output Signal** communicates Mass Flow, Volumetric Flow, Pressure and Temperature
2. The **Analog Output Signal** and **Optional Secondary Analog Output Signal** communicate your choice of Mass Flow, Volumetric Flow, Pressure or Temperature

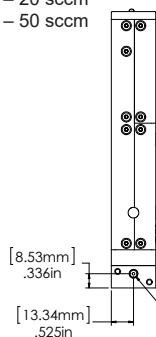
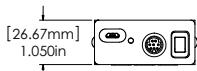
Range Specific Specifications

Full Scale Flow Mass Meter	Pressure Drop at FS Flow (psid) venting to atmosphere ¹	Mechanical Dimensions	Process Connections ²
0.5 sccm to 1 sccm	1.0	6.4"H x 2.4"W x 1.1"D	M-5 (10-32) Female Thread ³
2 sccm to 50 sccm	1.0	6.7"H x 2.4"W x 1.1"D	1/8" NPT Female
100 sccm to 20 slpm	1.0	7.0"H x 4.0"W x 1.6"D	1/4" NPT Female
50 slpm	2.0	7.6"H x 4.0"W x 1.6"D	1/2" NPT Female
100 slpm	2.5		3/4" NPT Female
250 slpm	2.1		(A 1-1/4" NPT Female optional process connection is available for 2000 slpm meters.)
500 slpm	4.0		
1000 slpm	6.0		
1500 slpm	9.0		
2000 slpm	5.0	7.9"H x 5.2"W x 2.9"D	
3000 slpm	7.1	7.9"H x 5.2"W x 2.9"D	1-1/4" NPT Female
4000 slpm	2.7	10.2"H x 5.2"W x 2.9"D	2" NPT Female
5000 slpm	3.4	8.9"H x 5.2"W x 3.9"W	2" NPT Female

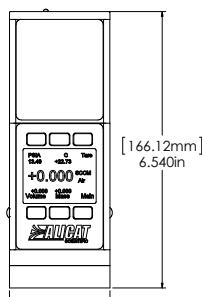
1. Lower Pressure Drops Available, please see our **WHISPER-Series** mass flow controllers at www.alicat.com/whisper.
2. Compatible with Swagelok® tube, Parker®, face seal, push connect and compression adapter fittings. VCR and SAE connections upon request.
3. Shipped with M-5 (10-32) Male Buna-N O-ring face seal to 1/8" Female NPT fittings.

MB-Series:

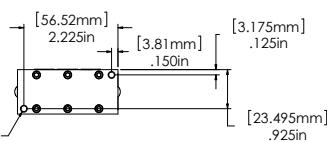
- 0 – 0.5 sccm
- 0 – 1 sccm
- 0 – 2 sccm
- 0 – 5 sccm
- 0 – 10 sccm
- 0 – 20 sccm
- 0 – 50 sccm



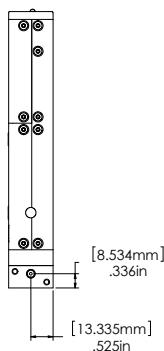
M5X0.8 (10-32 UNF)
Both Sides



[166.12mm]
.6540in



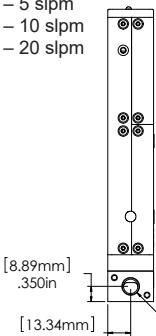
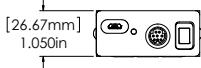
[56.52mm]
2.225in
[3.81mm]
.150in
[3.175mm]
.125in
[23.495mm]
.925in



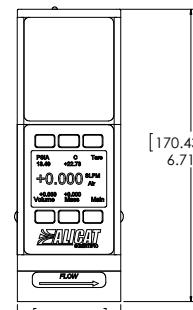
0.5 sccm to 50 sccm approximate shipping weight: 0.8 lb

MB-Series:

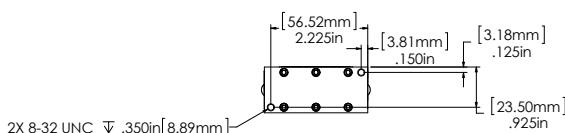
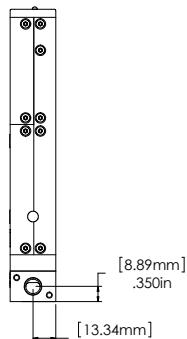
- 0 – 100 sccm
- 0 – 200 sccm
- 0 – 500 sccm
- 0 – 1 slpm
- 0 – 2 slpm
- 0 – 5 slpm
- 0 – 10 slpm
- 0 – 20 slpm



1/8 NPT
Both Sides



[170.43mm]
.6710in



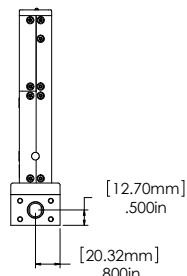
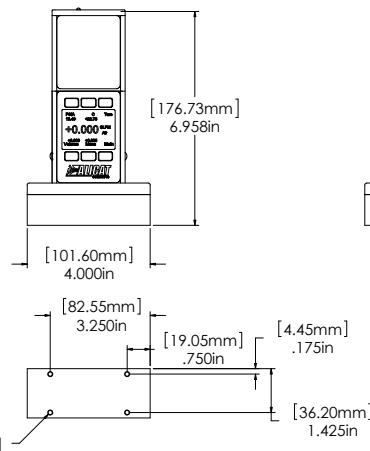
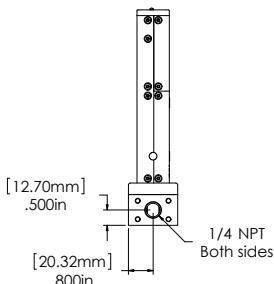
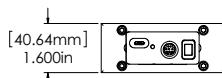
[56.52mm]
2.225in
[3.81mm]
.150in
[3.18mm]
.125in
[23.50mm]
.925in

100 sccm to 20 slpm approximate shipping weight: 1.0 lb

MB-Series:

0 – 50 slpm

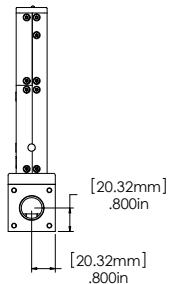
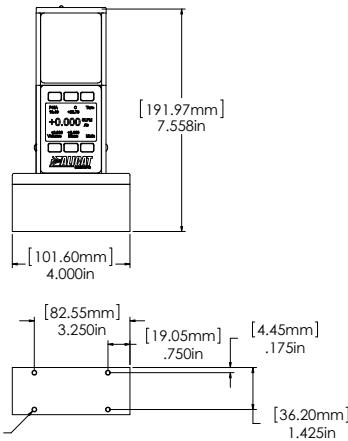
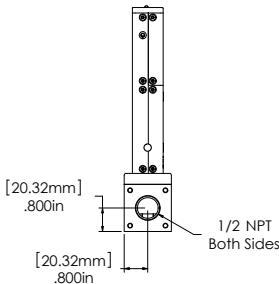
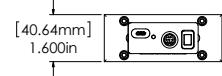
0 – 100 slpm



50 slpm to 100 slpm approximate shipping weight: 2.4 lb.

MB-Series:

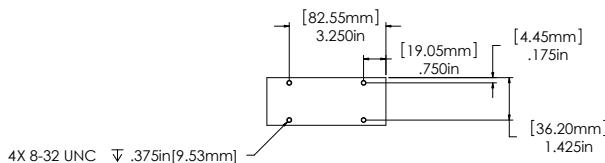
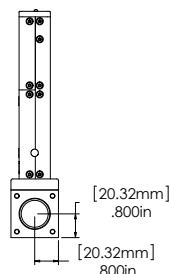
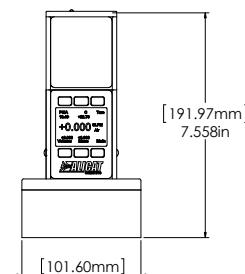
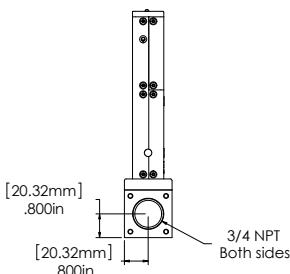
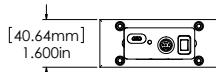
0 – 250 slpm



250 slpm approximate shipping weight: 3.2 lb.

MB-Series:

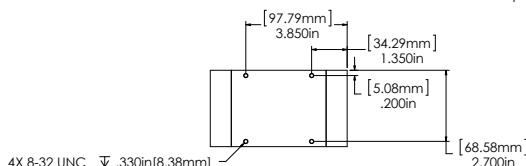
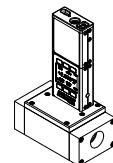
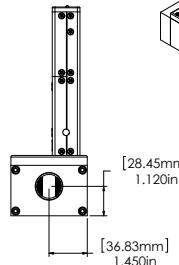
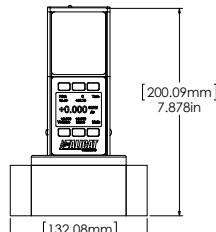
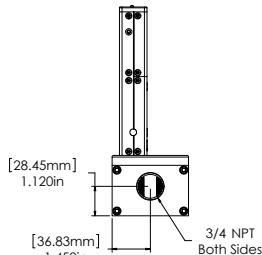
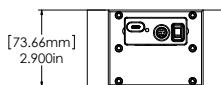
0 – 500 slpm
0 – 1000 slpm
0 – 1500 slpm



500 slpm to 1500 slpm approximate shipping weight: 3.5 lb

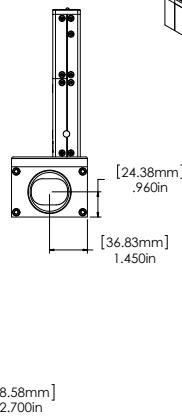
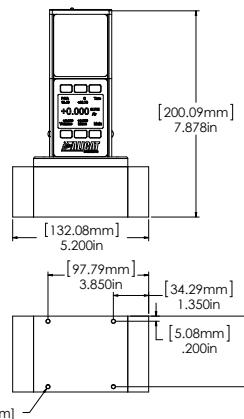
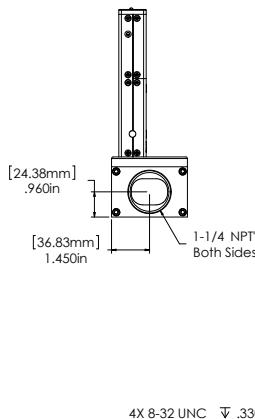
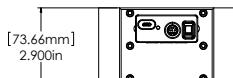
MB-Series:

0 – 2000 slpm



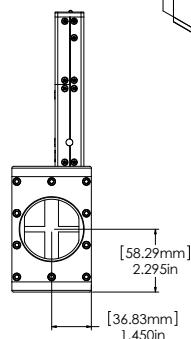
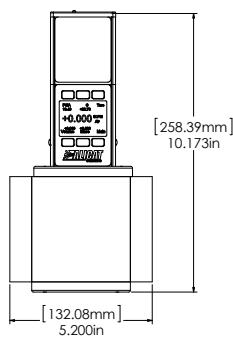
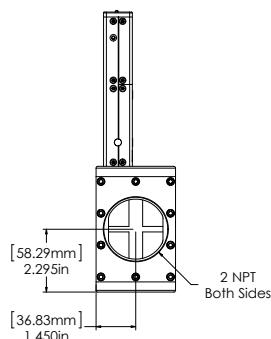
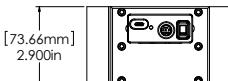
2000 slpm approximate shipping weight: 4.5 lb

MB-Series:
0 – 3000 slpm



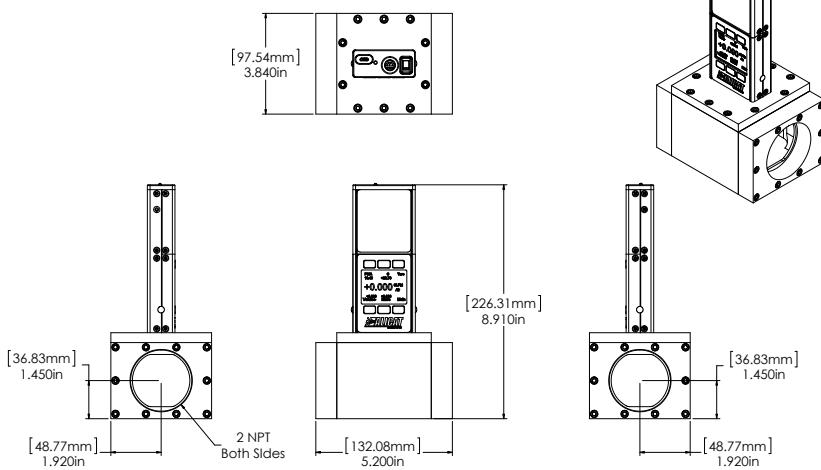
3000 slpm approximate shipping weight: 4.5 lb

MB-Series:
0 – 4000 slpm



4000 slpm approximate shipping weight: 12.2 lb

MB-Series:
0 – 5000 slpm



5000 slpm approximate shipping weight: 14.0lb

Technical Data for Alicat Whisper Portable Mass Flow Meters

0 to 0.5 sccm Full Scale through 0 to 500 slpm Full Scale

Standard Operating Specifications (Contact Alicat for available options)

Performance	Whisper Mass Flow Meter
Accuracy at calibration conditions after tare	± (0.8% of Reading + 0.2% of Full Scale)
High Accuracy at calibration conditions after tare	± (0.4% of Reading + 0.2% of Full Scale)
Accuracy for Bidirectional Meters at calibration conditions after tare	High Accuracy option not available for units ranged under 5 sccm or over 500 slpm. ± (0.8% of reading + 0.2% of total span from positive full scale to negative full scale)
Repeatability	± 0.2% Full Scale
Zero Shift and Span Shift	0.02% Full Scale / °Celsius / Atm
Operating Range / Turndown Ratio	0.5% to 100% Full Scale / 200:1 Turndown
Maximum Measurable Flow Rate	up to 128% Full Scale (Gas Dependent)
Typical Response Time	10 ms (Adjustable)
Warm-up Time	< 1 Second
Battery Life	Monochrome display at 10 Contrast: 18 hours / Color display at 10 Brightness: 5 hours
Recharge Time	3.5 hours with 2A USB supply and device turned off

Operating Conditions	Whisper Mass Flow Meter
Mass Reference Conditions (STP)	25°C & 14.696 psia (standard — others available on request)
Operating Temperature	-10 to +60 °Celsius
Humidity Range (Non-Condensing)	0 to 100%
Maximum Internal Pressure (Static)	145 psig
Maximum Allowable Instantaneous Differential Pressure Across Device (Inlet to Outlet)	75 psid
Proof Pressure	175 psig
Mounting Attitude Sensitivity	None
Ingress Protection	IP40
Wetted Materials	303 & 302 Stainless Steel, Viton®, Heat Cured Silicone Rubber, Glass Reinforced Polyphenylene Sulfide, Heat Cured Epoxy, Aluminum, Gold, Silicon, Glass. If your application demands a different material, please contact Alicat.

Communications / Power	Whisper Mass Flow Meter
Monochrome LCD or Color TFT Display with integrated touchpad	Simultaneously displays Mass Flow, Volumetric Flow, Pressure and Temperature
Digital Output Signal ¹ Options	RS-232 Serial
Analog Output Signal ² Options	0-5 Vdc / 1-5 Vdc / 4-20 mA (Receiver resistance must be below 250Ω)
Optional Secondary Analog Output Signal ²	0-5 Vdc / 1-5 Vdc / 4-20 mA (Receiver resistance must be below 250Ω)
Electrical Connection Options	Micro-USB-B / 8 Pin Mini-DIN
Supply Voltage	+5 Vdc (Micro-USB-B) / +7 to +30 Vdc (8 Pin Mini-DIN)

1. The **Digital Output Signal** communicates Mass Flow, Volumetric Flow, Pressure and Temperature
2. The **Analog Output Signal** and **Optional Secondary Analog Output Signal** communicate your choice of Mass Flow, Volumetric Flow, Pressure or Temperature

Range Specific Specifications

Full Scale Flow Mass Meter	Pressure Drop at FS Flow (psid) venting to atmosphere	Mechanical Dimensions	Process Connections ¹
0.5 sccm to 2 sccm	0.06	6.4"H x 2.4"W x 1.1"D	M-5 (10-32) Female Thread ²
5 sccm to 20 sccm	0.07		
50 sccm	0.07		
100 sccm to 200 sccm	0.06	6.8"H x 2.4"W x 1.1"D	1/8" NPT Female
500 sccm	0.07		
1 slpm to 5 slpm	0.07		
10 slpm	0.08	7.0"H x 2.7"W x 1.1"D	1/4" NPT Female
20 slpm	0.25	7.1"H x 4.0"W x 1.6"D	1/2" NPT Female
40 slpm	0.12	7.7"H x 4.0"W x 1.6"D	3/4" NPT Female
50 slpm	0.14		
100 slpm	0.24		
250 slpm	0.60		
500 slpm	0.39	8.0"H x 5.2"W x 2.9"D	3/4" NPT Female

1. Compatible with Swagelok® tube, Parker®, face seal, push connect and compression adapter fittings. VCR and SAE connections upon request.
2. Shipped with M-5 (10-32) Male Buna-N O-ring face seal to 1/8" Female NPT fittings.

Technical Data for PROFIBUS Meters, Gauges and Controllers

NOTICE: The following specifications are applicable to Alicat PROFIBUS enabled meters, gauges and controllers only.

All other operating specifications are shown in the Technical Data page for standard Alicat instruments.

All standard device features and functions are available and operate in accordance with the standard Alicat Scientific device operating manual provided with the device.

Specification	Meter or Gauge	Small Valve Controller	Large Valve Controller	Description
Input /Output Signal Digital				
Electrical Connections	DB9			
Supply Voltage:	7 to 30 Vdc	12 to 30 Vdc	24 to 30 Vdc	
Supply Current	80mA @ 12Vdc 65mA @ 24Vdc	295mA @ 12Vdc 280mA @ 24Vdc	780mA @ 24Vdc	

Power and Signal Connections:

Connect to the device using two DB9 connectors.

The female top connection is PROFIBUS.

The male connection on the side is power and RS-232 or RS-485.

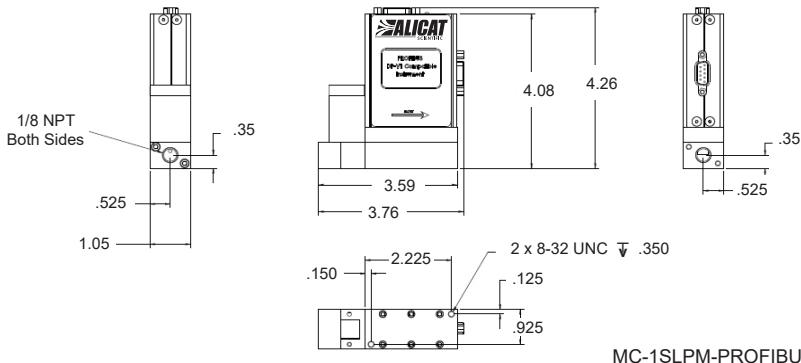
Pin out diagrams for all PROFIBUS enabled Alicat devices are shown:



1. Not Connected
2. PoP Ground
(Power over Profibus option)
3. Rx/Tx Data-P
4. Request To Send
5. Data Ground
6. Voltage Plus
7. PoP 7 to 30VDC
8. Rx/Tx Data-N
9. Not Connected

TOP: Pins 3, 5 & 8 are required.

All other pin connections are optional.

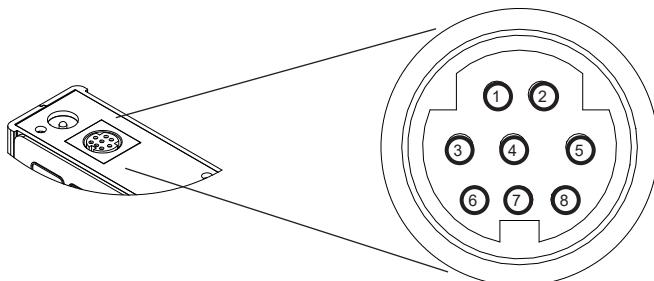


PROFIBUS MC1SLPM shown to provide PROFIBUS connector dimensions only. Flow body and valve dimensions will vary with range. Please see Alicat's device specifications for complete dimensions.

PROFIBUS units do not have a display screen.

Eight Pin Mini-DIN Connector Pin-Outs

If your Alicat Instrument was ordered with the standard Eight Pin Mini-DIN connection, please be sure to reference the following pin-out diagram.



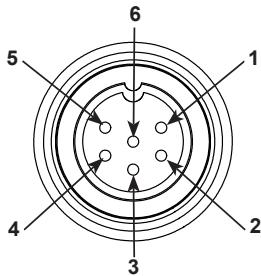
Standard 8 Pin Mini-DIN Pin-Out

Pin	Function	Mini-DIN cable color
1	Inactive (or optional 4-20mA Primary Output Signal)	Black
2	Static 5.12 Vdc [or optional Secondary Analog Output (4-20mA, 5Vdc, 10Vdc) or Basic Alarm]	Brown
3	Serial RS-232RX / RS-485(-) Input Signal (receive)	Red
4	Meters/Gauges = Remote Tare (Ground to Tare) Controllers = Analog Setpoint Input	Orange
5	Serial RS-232TX / RS-485(+) Output Signal (send)	Yellow
6	0-5 Vdc (or optional 0-10 Vdc) Output Signal	Green
7	Power In (as described above)	Blue
8	Ground (common for power, digital communications, analog signals and alarms)	Purple

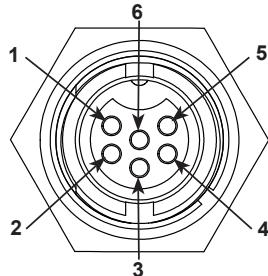
Note: The above pin-out is applicable to all the flow meters and controllers with the Mini-DIN connector. The availability of different output signals depends on the options ordered. Optional configurations are noted on the unit's calibration sheet.

Locking Industrial Connector Pin-Outs

If your Alicat Instrument was ordered with a Six Pin Locking Industrial connection, please be sure to reference the following pin-out diagram.



Male Connector: Cable



Female Connector: Device

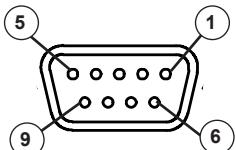
Pin	Function
1	Power In (+)
2	RS-232TX / RS-485(+)
3	RS-232RX / RS-485(-)
4	Meters/Gauges = Remote Tare (Ground to Tare) Controllers = Analog Setpoint Input
5	Ground (common for power, communications and signals)
6	Signal Out (Voltage or Current as ordered)



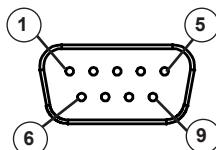
The above pin-out is applicable to all the flow meters and controllers ordered with the industrial connector. The availability of different output signals depends on the flow meter options ordered.

9 pin D-Sub Common Pinouts

If your instrument was ordered with a DB9 connection, be sure to check the calibration label on the device or the calibration data sheet and reference the appropriate pinout diagram.



Female Connector Front View



Male Connector Front View

Common Pinouts

Pin	DB9 (Female) DB9M (Male)	DB9A / DB9K	DB9R	DB9T	DB9U
1	Current Out	NC	TX (+)	TX (+)	RX (-)
2	Analog Out 2	Analog Out	Analog Out	Analog Out	Analog Out
3	RX (-)	Power In	Analog In	Power In	Power In
4	Analog In	Ground	Ground	Ground	Ground
5	TX (+)	TX (+)	NC	NC	NC
6	Analog Out	Analog In	RX (-)	Analog In	Analog In
7	Power In	Ground	Power In	Ground	Ground
8	Ground	Ground	Ground	Ground	Ground
9	Ground	RX (-)	Ground	RX (-)	TX (+)

Current Out = Not Connected or optional 4-20mA analog output signal

Analog In = setpoint for controllers or remote tare function for meters

Analog Out = 0-5 Vdc Output Signal (or 0-10 Vdc optional)

Analog Out 2 = 5.12Vdc or Optional Secondary Analog Output

TX (+) = Serial RS-232TX or RS-485(+)

RX (-) = Serial RS-232RX or RS-485(-)

NC = Not Connected

Power In = (+Vdc)

Ground = Common for power, digital communications, analog signals and alarms

Additional Pinouts

Pin	DB9B	DB9G	DB9H	DB9I	DB9N
1	Analog Out 2	RX (-)	TX (+)	NC	Power In
2	Analog Out	Analog Out	Analog Out	Analog Out	Analog In
3	Power In	Ground	Analog In	Power In	Analog Out
4	Ground	Power In	RX (-)	Ground	NC
5	Ground	Ground	Analog Out 2	NC	Ground
6	Analog In	TX (+)	NC	Analog In	Ground
7	Ground	Analog In	Power In	Ground	RX (-)
8	TX (+)	Current Out	Ground	RX (-)	TX (+)
9	RX (-)	Ground	Ground	TX (+)	NC5

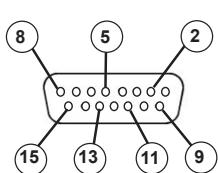
Individual pinouts available at www.alicat.com/pinout



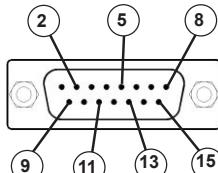
Due to variance in cable manufacturing, please identify proper wiring/pins via continuity check & color when using blunt cut multi-strand cables.

15 pin D-Sub Common Pinouts

If your instrument was ordered with a DB15 connection, be sure to check the calibration label on the device or the calibration data sheet and reference the appropriate pinout diagram.



Female Connector Front View



Male Connector Front View

Pin	DB15	DB15A	DB15B	DB15H	DB15K	DB15O	DB15S
1	Ground	Ground	Ground	NC	NC	Ground	Ground
2	Analog Out	Analog Out	Analog Out	RX (-)	Analog Out	NC	Analog Out
3	Ground	Analog In	NC	NC	NC	NC	NC
4	NC	Ground	NC	NC	NC	Analog Out	NC
5	Power In	Ground	Power In	Ground	Ground	Power In	Ground
6	NC	Ground	NC	Analog Out	NC	NC	NC
7	NC	Power In	NC	Ground	Power In	Analog In	NC
8	Analog In	TX (+)	Analog In	NC	Analog In	NC ⁵	Analog In
9	Ground	Ground	Ground	NC	Analog Out 2	Ground	Ground
10	Ground	NC	Ground	Analog Out 2	NC	Ground	Ground
11	Analog Out 2	NC	Analog Out 2	Power In	Ground	Analog Out 2	Analog Out 2
12	NC	Analog Out 2	NC	Ground	Ground	NC	RX (-)
13	RX (-)	NC	NC	NC	RX (-)	NC	Power In
14	Ground	NC	RX (-)	Analog In	TX (+)	RX (-)	TX (+)
15	TX (+)	RX (-)	TX (+)	TX (+)	Ground	TX (+)	Ground

Analog In = setpoint for controllers or remote tare function for meters

Analog Out = 0-5 Vdc Output Signal (or 0-10 Vdc optional)

Analog Out 2 = 5.12Vdc or Optional Secondary Analog Output

TX (+) = Serial RS-232TX or RS-485(+)

RX (-) = Serial RS-232RX or RS-485(-)

NC = Not Connected

Power In = (+Vdc)

Ground = Common for power, digital communications, analog signals and alarms

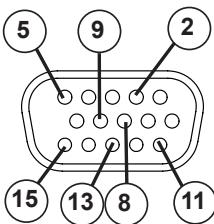
Individual pinouts available at www.alicat.com/pinout



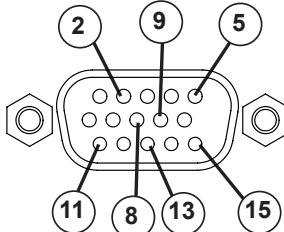
Due to variance in cable manufacturing, please identify proper wiring/pins via continuity check & color when using blunt cut multi-strand cables.

High Density 15 pin D-Sub Common Pinouts

If your instrument was ordered with a High Density DB15 connection, be sure to check the calibration label on the device or the calibration data sheet and reference the appropriate pinout diagram.



Female Connector Front View



Male Connector Front View

Pin	DB15HD	DB15HDS
1	Ground	Ground
2	Analog Out	Analog Out
3	Ground	Analog In
4	NC	Ground
5	Power In	Ground
6	NC	Ground
7	NC	Power In
8	Analog In	TX (+)
9	Ground	Ground
10	Ground	NC
11	Analog Out 2	NC
12	NC	Analog Out 2
13	RX (-)	NC
14	Ground	NC
15	TX (+)	RX (-)

Analog In = setpoint for controllers or remote tare function for meters

Analog Out = 0-5 Vdc Output Signal (or 0-10 Vdc optional)

Analog Out 2 = 5.12Vdc or Optional Secondary Analog Output

TX (+) = Serial RS-232TX or RS-485(+)

RX (-) = Serial RS-232RX or RS-485(-)

NC = Not Connected

Power In = (+Vdc)

Ground = Common for power, digital communications, analog signals and alarms

Individual pinouts available at www.alicat.com/pinout



Due to variance in cable manufacturing, please identify proper wiring/pins via continuity check & color when using blunt cut multi-strand cables.

Additional Information for Alicat CSA and ATEX Approved Devices



EEx nA IIC T4

Class I, Div. 2 Group A, B, C and D T4

24 Vdc, 0.800A max

Class I, Zone 2 AEx nA IIC T4

WARNINGS:



EXPLOSION HAZARD – DO NOT DISCONNECT WHILE CIRCUIT IS LIVE UNLESS AREA IS KNOWN TO BE NON-HAZARDOUS.

EXPLOSION HAZARD – SUBSTITUTION OF COMPONENTS MAY IMPAIR SUITABILITY FOR CLASS I, DIVISION 2.

Alicat CSA / ATEX approved devices are equipped with either a locking six pin industrial connector (IC), locking D-sub 15 pin connector (DB15) or locking D-sub 9 pin connector (DB9). Please see pages 83 - 86 for the correct power and signal connections for each type of connector.

See the following page for special conditions regarding the use of these units!

USE of Alicat instruments (L, LC, LCR, M, MW, MS, MC, MCW, MCS, MCR, MCRW, MCRS, MCD, P, PS, PC, PCD, PCS, PCR and PCRS product families) in Class 1 Division 2 applications.



CSA certifies the use of this product for general use as well as use in hazardous locations as defined by Class 1 Division 2 Group A, B, C and D T4.

CSA certification is indicated by the product label as shown below and not by the statements in this, or any accompanying documentation.

Special Conditions:

To comply with CSA certification the following information is included in the product literature:

- When equipment is properly labeled, it is suitable in Class I, Division 2, Group A, B, C and D, T4
 - Tamb. -40°C to +50°C
- Electrical Rating 24Vdc, 0.800A max
- Instruments shall be powered by a CSA certified, UL listed, Class II external power supply suitable for the application
- Instruments shall be housed in an enclosure with a minimum IP54 rating or location providing equivalent protection
- Instrument's final approval shall be provided by the local authority having jurisdiction



USE of Alicat instruments (L, LC, LCR, M, MW, MS, MC, MCD, MCW, MCS, MCR, MCRW, MCRS, P, PS, PC, PCD, PCS, PCR and PCRS product families) in applications requiring ATEX Class 1 Zone 2 Certification.



Properly labeled Alicat instruments comply to the following ATEX standard:



Ex II 3 G EEx nA IIC T4 (-40°C ≤ Ta ≤ +50°C)

The examination certificate was issued by the CSA in accordance with accepted practices and procedures. This confirms compliance with the European ATEX Directive or Group II Category 3G equipment.

ATEX certification is indicated by the product label as shown above and not by the statements in this, or any accompanying documentation.

Special Conditions:

- Properly labeled equipment is only certified for use in ambient temperatures in the range of -40°C to +50°C only
- Electrical Rating 24Vdc, 0.800A max
- Instruments shall be powered by a CSA certified, UL listed, Class II external power supply suitable for the application
- Instruments shall be housed in an enclosure with a minimum IP54 rating or location providing equivalent protection
- Instrument's final approval shall be provided by the local authority having jurisdiction

Serial Number: _____

Model Number: _____

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Note: Although we provide assistance on Alicat Scientific products both personally and through our literature, it is the complete responsibility of the user to determine the suitability of any product to their application.

Limited Lifetime Warranty

Alicat Scientific, Inc. warrants to the original purchaser (hereinafter referred to as "Buyer") that instruments manufactured by Alicat Scientific (hereinafter referred to as "Product") shall be free from defects in materials and workmanship for the life of the Products.

Under this warranty, the Products will be repaired or replaced at manufacturer's option, without charge for parts or labor when the Product is carried or shipped prepaid to the factory together with proof of purchase. The foregoing shall constitute the exclusive and sole remedy in lieu of other remedies of the Buyer for any breach by Alicat Scientific of this warranty to the maximum extent permitted by law.

This warranty does not apply to any Product which has not been installed or used in accordance with the Product operation and installation specifications provided to Buyer verbally or in writing by Alicat Scientific for the proper and normal use of the Product.

Buyer agrees hereunder that Alicat reserves the right to void any warranty, written or implied, if upon Alicat's examination of Product shall disclose to Alicat's satisfaction that the Product failure was due solely, or in part, to accident, misuse, neglect, abuse, alteration, improper installation, unauthorized repair or improper testing by Buyer or agent of Buyer.

Alicat Scientific shall not be liable under any circumstances for indirect, special, consequential, or incidental damages in connection with, or arising out of, the sale, performance, or use of the Products covered by this warranty.

Alicat Scientific does not recommend, warrant or assume responsibility for the use of the Products in life support applications or systems.

Alicat's warranties as herein above set forth shall not be enlarged, diminished or affected by, and no obligation or liability shall arise or grow out of Alicat's rendering of technical advice in connection with Buyer's order of the Products furnished hereunder.

If Product becomes obsolete, Alicat Scientific, at its own discretion, reserves the right to repair the Product with available replacement parts or upgrade the Product to a current, commercially available version of the original Product. Should upgrading the Product be deemed necessary by Alicat, Buyer hereby agrees to pay an upgrade fee equal to seventy percent of the retail value of the replacement Product. Alicat Scientific hereunder makes no claim that replacement Products will look, function or operate in the same or similar manner as the original product.

When a Product is returned to Alicat Scientific for recalibration this service is considered normal preventative maintenance. Recalibration of Product shall not be treated as a warranty service unless recalibration of Product is required as the result of repairs to Product pursuant to this Warranty. Failure of Buyer to send Product to Alicat Scientific for recalibration on a yearly basis after a period of 36 months from date of manufacture will remove any and all obligations regarding repair or replacement of Product as outlined by this Warranty to Buyer from Alicat Scientific.

This Warranty is in lieu of all other relevant warranties, expressed or implied, including the implied warranty of merchantability and the implied warranty of fitness for a particular purpose, and any warranty against infringement of any patent.

Continued use or possession of Products after expiration of the applicable warranty period stated above shall be conclusive evidence that the warranty is fulfilled to the full satisfaction of Buyer.

Alicat makes no warranty as to experimental, non-standard or developmental Products.

Accessories purchased from Alicat are not covered by this warranty.

The product complies with the requirements of the Low Voltage Directive 2014/35/EU, the EMC Directive 2014/30/EU and the RoHS Directive 2011/65/EU and carries the CE Marking accordingly. Contact the manufacturer for more information.

Gas Viscosity, Density and Compressibility:

#	Gas	Absolute Viscosity* 25°C 14.696PSIA	Density ** 25°C 14.696PSIA	Compressibility 25°C 14.696PSIA	#	Gas	Absolute Viscosity* 25°C 14.696PSIA	Density ** 25°C 14.696PSIA	Compressibility 25°C 14.696PSIA		
0	Air	Air	184.8989	1.1840	0.9997	20	75%Ar / 25%CO ₂	C-25	206.9763	1.6766	0.9987
1	Argon	Ar	226.2399	1.6339	0.9994	21	90%Ar / 10%CO ₂	C-10	218.6026	1.6509	0.9991
2	Methane	CH ₄	110.7595	0.6569	0.9982	22	92%Ar / 8%CO ₂	C-8	220.1352	1.6475	0.9992
3	Carbon Monoxide	CO	176.4933	1.1453	0.9996	23	98%Ar / 2%CO ₂	C-2	224.7148	1.6373	0.9993
4	Carbon Dioxide	CO ₂	149.3184	1.8080	0.9950	24	75%CO ₂ / 25%Ar	C-75	168.2250	1.7634	0.9966
5	Ethane	C ₂ H ₆	93.5412	1.2385	0.9924	25	75%Ar / 25%He	HE-75	231.6056	1.2660	0.9997
6	Hydrogen	H ₂	89.1535	0.08235	1.0006	26	75%He / 25%Ar	HE-25	234.6860	0.5308	1.0002
7	Helium	He	198.4561	0.16353	1.0005	27	90%He / 7.5%Ar / 2.5%CO ₂	A1025	214.9760	0.3146	1.0003
8	Nitrogen	N ₂	178.0474	1.1453	0.9998	28	90%Ar / 8%CO ₂ / 2%O ₂	Star29	219.7934	1.6410	0.9992
9	Nitrous Oxide	N ₂ O	148.4124	1.8089	0.9945	29	95%Ar / 5%CH ₄	P-5	223.9106	1.5850	0.9993
10	Neon	Ne	311.1264	0.8244	1.0005						
11	Oxygen	O ₂	205.5021	1.3088	0.9994						
12	Propane	C ₃ H ₈	81.4631	1.8320	0.9838						
13	normal-Butane	n-C ₄ H ₁₀	74.0536	2.4493	0.9699						
14	Acetylene	C ₂ H ₂	104.4480	1.0720	0.9928						
15	Ethyene	C ₂ H ₄	103.1839	1.1533	0.9943						
16	iso-Butane	i-C ₄ H ₁₀	74.7846	2.4403	0.9735						
17	Krypton	Kr	251.3249	3.4323	0.9979						
18	Xenon	Xe	229.8483	5.3950	0.9947						
19	Sulfur Hexafluoride	SF ₆	153.5320	6.0383	0.9887						

Flow Conversions:

SCFM	1.00 = 28.3160	SLPM	SLPM	100.00 = 3.5316	SCFM
SCFH	1.00 = 0.4719	SLPM	SLPM	100.00 = 211.9093	SCFH
SCIM	100.00 = 1.6390	SLPM	SLPM	1.00 = 61.0128	SCIM
SCIH	1000.00 = 0.2732	SLPM	SLPM	1.00 = 3660.7688	SCIH

*in micropoise (1 Poise = gram / (cm) / (sec))
 Reference: NIST REFPROP 9 Database
 **Grams/Liter



7641 N Business Park Drive

Tucson AZ 85743 USA

Phone: 888-290-6060 Fax: 520-290-0109

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