



1 PURPOSE

This Serial Router application routes data bidirectionally between one incoming port and two configurable outgoing ports. Data received on the incoming port is transmitted to both outgoing ports simultaneously. Data received on either outgoing port is transmitted back to the incoming port.

2 PREREQUISITES

System Requirements: - Windows 10 or Windows 11 - com0com virtual serial port driver

Port Configuration: - One available incoming port (physical, Moxa virtual, or other virtual port) - Two com0com virtual port pairs configured for outgoing routing

3 UNDERSTANDING PORT TYPES

The application detects and categorises serial ports automatically:

- **Physical Ports**: Hardware COM ports connected directly to the system.
- Moxa Virtual Ports: Network-to-serial adapter ports.
- com0com Virtual Ports: Software port pairs created by the com0com driver.
 Used to route serial data between applications on the same machine.

4 PORT PAIRING FUNDAMENTALS

4.1 HOW COMOCOM PORT PAIRS FUNCTION

com0com creates port pairs where data written to one port appears on its paired port. For example:

```
COM131 \leftrightarrow COM132 (Port Pair 1)
COM141 \leftrightarrow COM142 (Port Pair 2)
```

Router Configuration: The router writes outgoing data to COM131 and COM141. **Application Configuration**: Applications read data from the paired ports COM132 and COM142.

Data flow:

```
Incoming Port → Router → COM131 → [com0com pair] → COM132 →
Application 1
Incoming Port → Router → COM141 → [com0com pair] → COM142 →
Application 2

Application 1 → COM132 → [com0com pair] → COM131 → Router →
Incoming Port
Application 2 → COM142 → [com0com pair] → COM141 → Router →
Incoming Port
```



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4.2 CONFIGURATION RULE

The two outgoing ports must not be a com0com pair. Using paired ports (e.g., COM131 and COM132) as both outgoing ports creates a feedback loop where the router transmits to itself continuously. The application prevents this configuration.

5 COM0COM DRIVER CONFIGURATION

5.1 REQUIRED PORT PAIRS

Configure two com0com port pairs. Standard configuration: - Pair 1: COM131 \leftrightarrow COM132 - Pair 2: COM141 \leftrightarrow COM142 Port numbers may be adjusted to avoid conflicts with existing ports.

5.2 Configuration Parameters

Parameter	Value	Purpose
EmuBR	yes	Emulates baud rate
		timing behavior
EmuOverrun	yes	Prevents buffer hangs by
		simulating hardware
		overflow
ExclusiveMode	no	Allows multiple
		applications to detect the
		port
AllDataBits	yes	Supports all data bit
		configurations
		(5, 6, 7, 8 bits)
cts	rrts	Maps Clear To Send to
		remote
dsr	rdtr	Maps Data Set Ready to
		remote Data
Maps Data Carrier Detect to	rdtr	Maps Data Carrier Detect
remote		to remote

5.3 SETUP COMMANDS

Open the com0com Setup Command Prompt as Administrator and run:

install

PortName=COM131,EmuBR=yes,EmuOverrun=yes,ExclusiveMode=no,AllDataB its=yes,cts=rrts,dsr=rdtr,dcd=rdtr

PortName = COM132, EmuBR = yes, EmuOverrun = yes, Exclusive Mode = no, AllDataBits = yes, cts = rrts, dsr = rdtr, dcd = rdtr



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install

PortName=COM141,EmuBR=yes,EmuOverrun=yes,ExclusiveMode=no,AllDataBits=yes,cts=rrts,dsr=rdtr,dcd=rdtr

PortName=COM142,EmuBR=yes,EmuOverrun=yes,ExclusiveMode=no,AllDataBits=yes,cts=rrts,dsr=rdtr,dcd=rdtr

Verify configuration in Device Manager under "Ports (COM & LPT)". All four ports should be visible.

6 OPERATION

6.1 STARTING THE APPLICATION

Run SerialRouter.exe . The application may be minimised to the system tray whilst maintaining operation.

- 1. **Select Incoming Port**: Use the dropdown menu to select the source port. Physical ports and Moxa virtual ports appear in this list. Virtual ports are excluded as they are reserved for outgoing routing.
- 2.**Select Outgoing Ports**: Configure both Outgoing Port 1 and Outgoing Port 2. These must be com0com virtual ports. Standard configuration uses COM131 and COM141.
- 3.**Set Baud Rate**: Select the appropriate baud rate. This rate applies to both incoming and outgoing connections. Ensure it matches the baud rate of connected devices.
- 4.**Start Routing**: Click "Start Routing" in the toolbar. The status indicator changes to show active routing.

6.2 MONITORING

Status Indicators: - Green: Port connected and actively routing data - Yellow: Port connecting or attempting reconnection - Red: Port disconnected or error state **Activity Log**: Displays connection events, data transfer milestones, and error messages.

Data Flow Monitor: Shows real-time byte counters and transfer rates for each routing direction.

6.3 CONFIGURATION PERSISTENCE

Settings are automatically restored when the application restarts.



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7 PORT SELECTION CONSTRAINTS

The application enforces the following configuration rules:

Rule 1: Outgoing Port 1 and Outgoing Port 2 must be different ports.

Rule 2: Neither outgoing port may be the same as the incoming port.

Rule 3: The two outgoing ports must not be a com0com pair. Adjacent port numbers

(e.g., COM131 and COM132) indicate a likely pair and are rejected.

Rule 4: Paired ports adjacent to selected outgoing ports are excluded from incoming port selection. For example, if COM131 is selected as an outgoing port, both COM131 and COM132 are excluded from the incoming port list.

Configuration warnings appear in the Activity Log when invalid selections are attempted.

8 TROUBLESHOOTING

8.1 PORT ACCESS DENIED

Symptom: Router fails to start with "Access is denied" error.

Cause: Another application or router instance is using the selected port.

Resolution: 1. Close other applications using the port 2. Ensure no other Serial Router instance is running 3. Restart the application 4. If the error persists, restart Windows to clear port locks

8.2 NO PORTS DETECTED

Symptom: Incoming port dropdown shows "(No COM ports detected)".

Cause: No compatible serial ports are available or port enumeration failed.

Resolution: 1. Verify physical ports are connected 2. Confirm com0com driver is installed (check Device Manager) 3. Click

"Refresh Ports" in the toolbar 4. If using Moxa devices, verify the Moxa driver is installed

8.3 OUTGOING PORTS NOT AVAILABLE

Symptom: Warning message stating required outgoing ports not found.

Cause: com0com port pairs are not configured.

Resolution: 1. Install com0com driver if not present 2. Configure required port pairs using commands in Section 5 3. Verify ports appear in Device Manager 4. Click "Refresh Ports" in the toolbar

8.4 CONFIGURATION WARNING: PAIRED PORTS

Symptom: Error message when selecting outgoing ports.

Cause: Both outgoing ports are a com0com pair (e.g., COM131 and COM132).

Resolution: Select non-adjacent ports for outgoing routing. Standard configuration uses COM131 and COM141.



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8.5 ROUTER FAILS TO START

Symptom: "Router failed to start - check port connections" message.

Cause: One or more selected ports cannot be opened.

Resolution: 1. Verify all selected ports exist in Device Manager 2. Confirm no other application is using the ports 3. Check cable connections for physical ports 4. Review Activity Log for specific error details 5. Use "Configure Ports" toolbar button to view detailed port status

8.6 FREQUENT RECONNECTION EVENTS

Symptom: Status indicators frequently change between yellow and green.

Cause: Intermittent connection to incoming port.

Resolution: 1. Check physical cable connections 2. Verify power supply to serial devices 3. Ensure baud rate matches connected device 4. For Moxa ports, verify network connectivity

8.7 APPLICATION WILL NOT CLOSE

Symptom: Application window closes but process remains active. **Resolution**: 1. Open system tray (notification area) 2. Right-click Serial Router icon 3. Select "Quit" Alternatively, hold Shift whilst clicking the close button to quit directly without minimising to tray.

9 TECHNICAL NOTES

9.1 AUTOMATIC RECOVERY

The router automatically attempts reconnection when port connections are lost. Reconnection attempts use exponential backoff to avoid system resource exhaustion.

9.2 THREAD MANAGEMENT

Three independent threads handle data routing: - One thread manages the incoming port - Two threads manage the outgoing ports

Each thread operates independently. Failure of one thread does not affect the

9.3 DATA TRANSFER

others.

Byte counters reset automatically at 1MB intervals to prevent counter overflow during long-term operation. Session totals continue to accumulate and are displayed in routing statistics.

9.4 SYSTEM TRAY

The application continues when minimized to the system tray. Double-click the tray icon to restore the window.