K: 0%, S: 0% M: 0 ethanolcarbon dioxideacetate exchange exchange 0.0 20 exchange 10 0 exchange 10 0 D-glucose exchange 10 0 oxygen exchange 5 0.35 0.20 0.25 0.30 0.40 0.00 0.05 0.10 0.15 Growth rate (g/gDW)