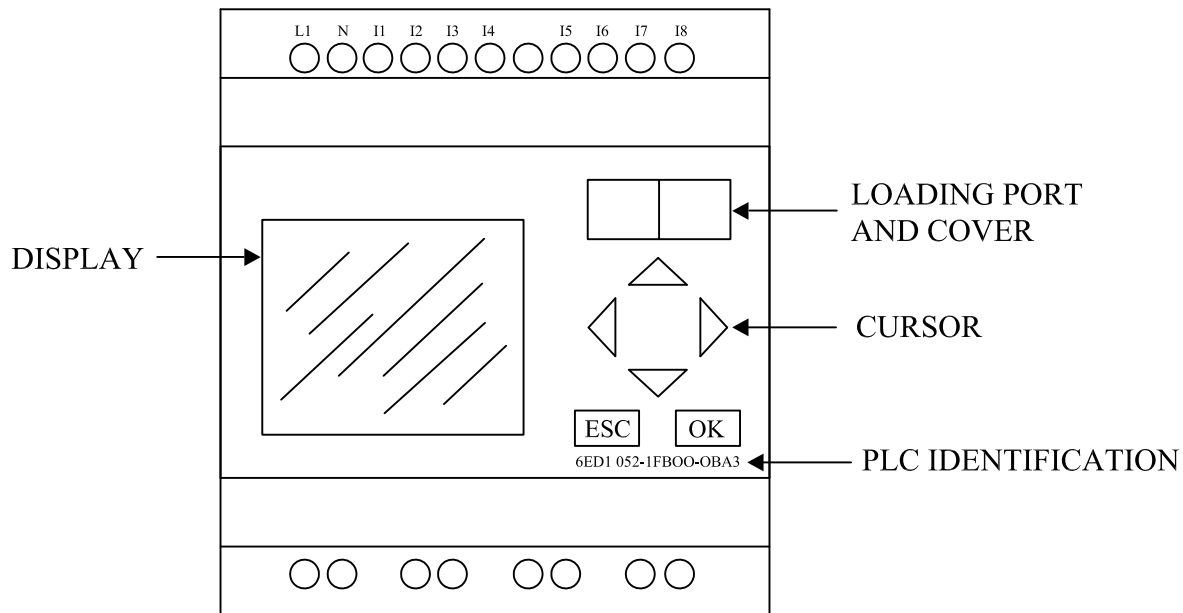


PLC COMPONENT IDENTIFICATION



FRONT VIEW OF PLC

SETTING THE CLOCK

UPON POWER UP, THE CLOCK IS SHOWN ON THE DISPLAY. TO SET, PRESS THE **[ESC]** KEY ONCE. USING THE DOWN ARROW KEY ▼ MOVE CURSOR TO "SET CLOCK". PRESS THE **[OK]** KEY ONCE. THE CURSOR IS NOW FLASHING IN THE DAY OF THE WEEK FIELD. TO CHANGE, USE UP ARROW ▲ OR DOWN ARROW ▼ KEYS TO DESIRED DAY. ONCE DAY OF THE WEEK IS SET, PUSH THE RIGHT ARROW KEY ► TO THE HOUR FIELD. 24 HOUR TIME SETTING MUST BE USED.

EXAMPLES:

TH 10:30	→	10:30 AM THURSDAY
FR 23:15	→	11:15 PM FRIDAY
MO 13:30	→	1:30 PM MONDAY

USE THE UP ARROW ▲ OR DOWN ARROW ▼ TO CHANGE SETTING. USE RIGHT ARROW ► TO MOVE THROUGH FIELDS. AFTER TIME IS SET, PRESS THE RIGHT ARROW KEY ► TO REACH DATE FIELDS. USING SAME TECHNIQUE ABOVE SET TO DESIRED DATE. ONCE YOU HAVE YOUR DESIRED SETTINGS, PRESS THE **[OK]** KEY ONCE. THEN HIT THE **[ESC]** KEY ONCE. YOUR TIME AND DATE SHOULD NOW BE SHOWN.

VIEWING THE INPUTS

WITH CLOCK AND DATE SHOWING ON DISPLAY PRESS RIGHT ARROW ► KEY ONCE . INPUTS ARE SHOWN (SEE FIGURE 1). TO RETURN TO CLOCK AND DATE, PRESS LEFT ARROW ◀ KEY.

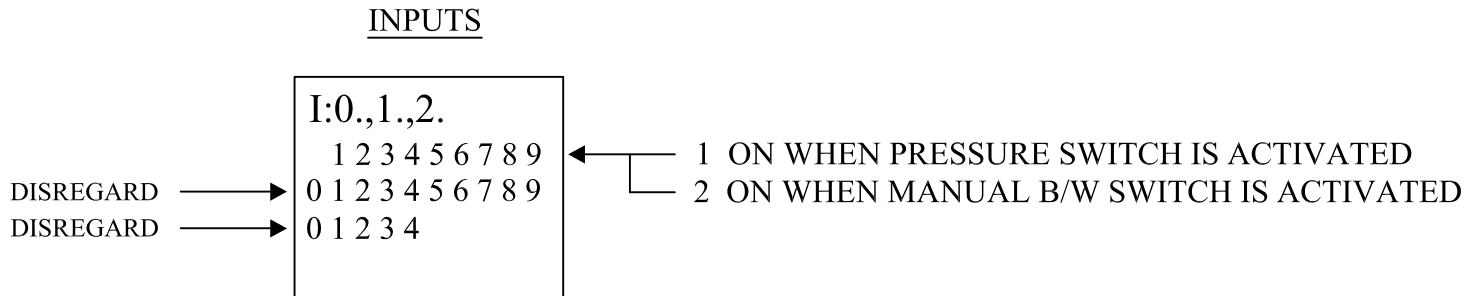


FIGURE 1

VIEWING THE OUTPUTS

WITH CLOCK AND DATE SHOWING ON DISPLAY PRESS LEFT ARROW ◀ KEY ONCE. OUTPUTS ARE SHOWN (SEE FIGURE 2). TO RETURN TO CLOCK AND DATE, PRESS RIGHT ARROW ► KEY.

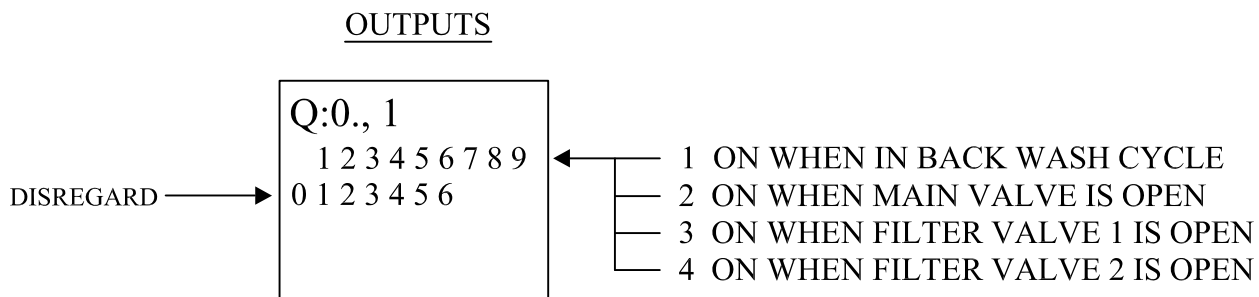


FIGURE 2