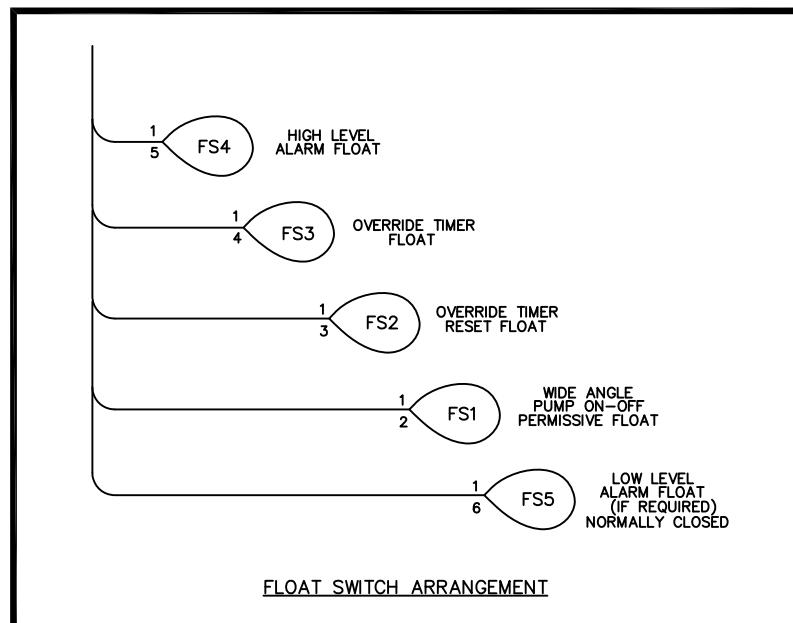
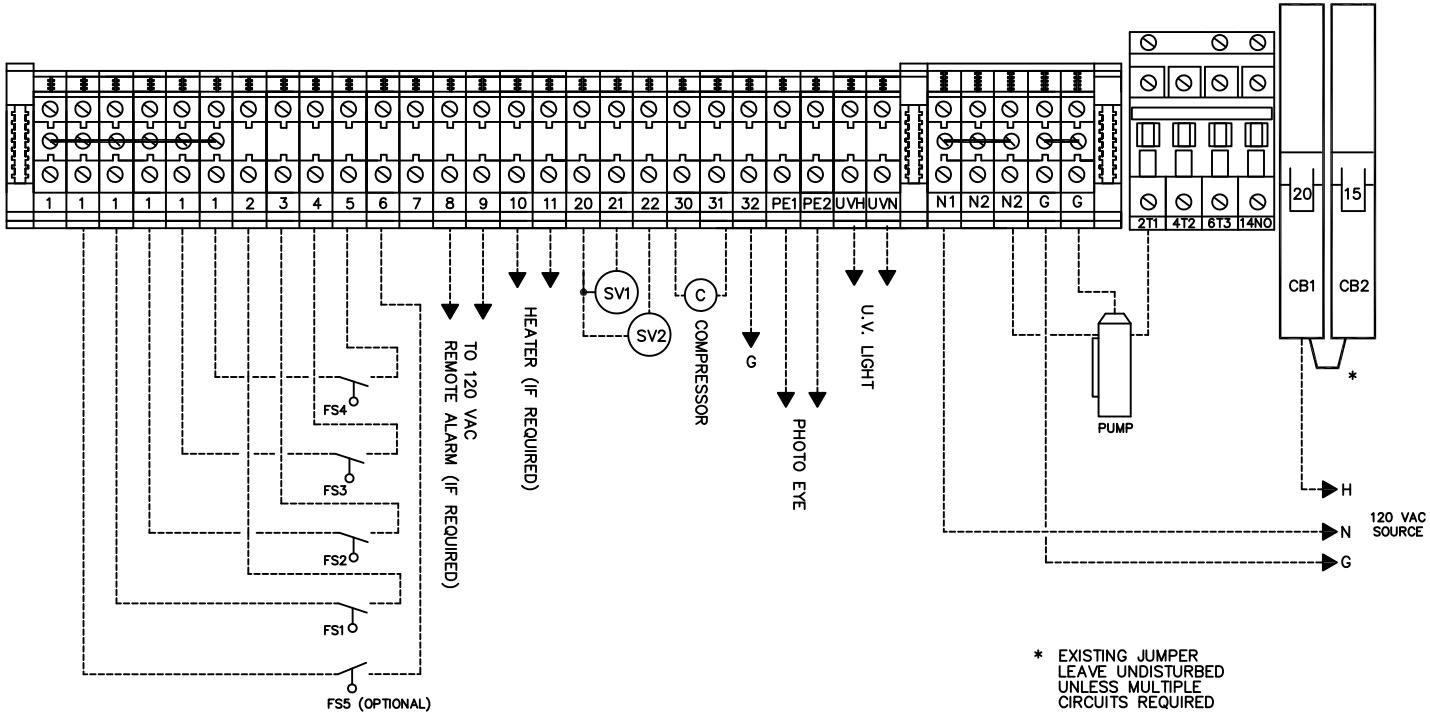


PROGRAM 8000 R2

	Drawing Title CONTROL DIAGRAM				
		REFERENCE DRAWING S/N	NO. Sales Engineer C.C.	REVISION-LOCATION DRAWN BY C. RACHAL	ECN APPROVED BY DATE
DATE 2/03/05		Application Engineer R.C.			
	Project Title FILTER CONTROL PANEL SCHEMATIC DIAGRAM SINGLE CIRCUIT, 120VAC, SIMPLEX		COX Research and Technology, Inc.	P.O. Box 77808 Baton Rouge, LA 70809 Ph. (225)756-3271 Fax (225)755-1030	PURCHASE ORDER NUMBER DRAWING NUMBER CP-1994 SHEET NUMBER 1



	Drawing Title						
	EXTERNAL CONNECTIONS						
DATE 2/03/05	REFERENCE DRAWING S/N	NO. Sales Engineer C.C.	REVISION-LOCATION Application Engineer R.C.	ECN	DATE	BY	
			DRAWN BY C. RACHAL		APPROVED		
	Project Title FILTER CONTROL PANEL SCHEMATIC DIAGRAM SINGLE CIRCUIT, 120VAC, SIMPLEX	COX Research and Technology, Inc.			PURCHASE ORDER NUMBER		
					DRAWING NUMBER CP-1994		
					SHEET NUMBER 2		

PLC PARAMETERS

<u>BLOCK</u>	<u>DESCRIPTION</u>	<u>FACTORY SETTING</u>	<u>PLC NOMENCLATURE</u>
B01	TH = Run time TL = Off time	12 Minutes 2 Hours	12:00m 02:00h
B02	Off time during override period	1 Hour	01:00h
B03	Filter flush time after pump turns on	1 Minute	01:00m
B04	Filter drain time after pump turns off	2 Minutes	02:00m
B05	Field flush time normal operation	2 Minutes	02:00m
B06	Field drain time after pump turns off	2 Minutes	02:00m
B07	Number of fields	4	4
B08	Number of cycles until 1st field flush	84	84

Note: Minute settings are in minutes and seconds. For example 02:00m is 2 minutes, 02:10m is 2 minutes and 10 seconds. Hour settings are in hours and minutes. For example 02:00h is 2 hours and no minutes, 02:10h is 2 hours and 10 minutes, and 00:12h is 12 minutes.

In addition to the settings above, various other parameters can be viewed as follows:

- Pump run time hours
- Pump start counts
- Level override counts
- High level counts
- Switch to hand counts