
COX

Research and Technology, Inc.

DUPLEX BLOWER CONTROL PANEL PORT ALLEN WALMART

Cox Research and Technology, Inc.
14697 S. Harrells Ferry Road
Baton Rouge, LA. 70816
(225) 756-3271 Fax (225) 755-1030

VOLTAGE	120/240V	(480V, 277/480V, 240V, 120/240V, 208V, 120/208V)
PHASE/HZ	3/60	
NO. MOTORS	2	
HP	5	
FLA	15.2	
TYPE OF PUMP	Blower	(Self-Priming, Submersible)
MANUFACTURER		
CATALOG NUMBER		
CONTROL VOLTAGE	120V	(120V, Other)
ENCLOSURE	NEMA 4X	(NEMA 1, NEMA 3R, NEMA 4, NEMA 4X)
ENCLOSURE MATERIAL	Fiberglass	(Painted Steel, Stainless Steel, Fiberglass)
CONTROL SENSOR		(Floats, Bubbler, Other)
CAPACITORS		(Yes, No)
CAPACITOR WIRING FIGURE		
THERM. & SEAL FAIL WIRING FIGURE		

OPTIONS:

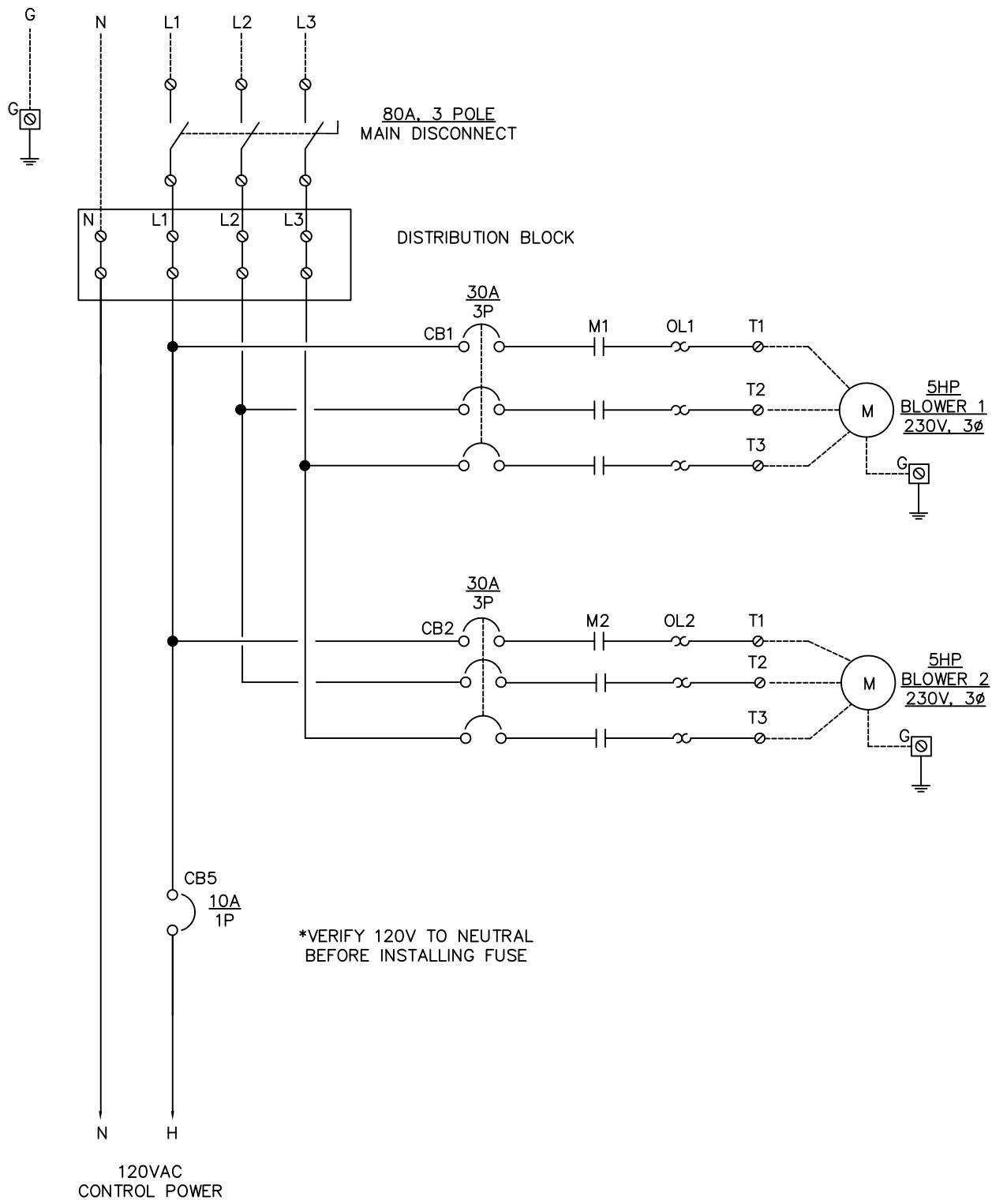
SEAL FAIL LIGHTS		(Submersible Only)
SEAL FAIL RELAYS		(Submersible Only)
SEAL FAIL PUMP SHUTDOWN		(Submersible Only)
HT PUMP SHUTDOWN		(Self-Primer, Submersible)
ALARM HORN		
ALARM LIGHT		
LIGHT PANEL MTD		
LIGHT REMOTE MTD		
LIGHT FLASHER		
LIGHTNING ARRESTER		
ELAPSED TIME METER		
PHASE MONITOR		
NEMA RATED STARTERS		
GROUND FAULT RECPT.		
GREEN RUN LIGHTS VS. RED		
POLE, BOX, SEAL		
INTRINSICALLY SAFE RELAYS		
HIGH TEMP. LOCKOUT, MANUAL RESET		
ECONOMY VERSION		

SOLD TO: Delta Process, Inc. -Denham Springs, LA
TAG : PORT ALLEN WALMART

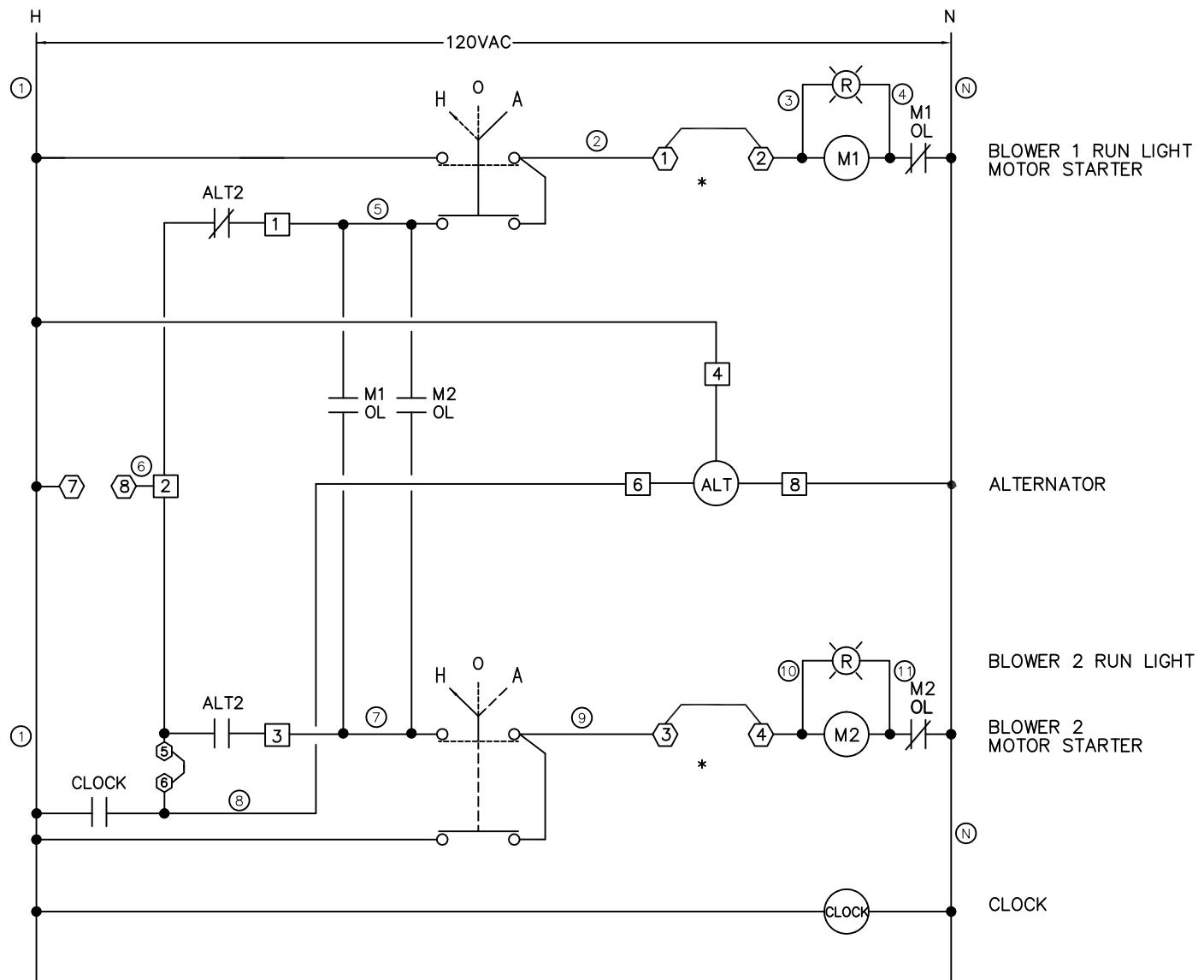
SHIP TO: Delta Process, Inc. - Denham Springs, LA

	Drawing Title PANEL DESCRIPTION								
		REFERENCE DRAWING S/N	NO. C.C.	REVISION-LOCATION DRAWN BY C. RACHAL	ECN	DATE	BY		
DATE 3/07/06	Project Title DUPLEX BLOWER CONTROL PANEL	<u>COX</u> Research and Technology, Inc.		P.O. Box 77808 Baton Rouge, LA 70809		PURCHASE ORDER NUMBER DRAWING NUMBER CP-2331 SHEET NUMBER 1			

MAIN SERVICE
120/240V, 3Ø



	Drawing Title POWER DIAGRAM				
		REFERENCE DRAWING S/N	NO. Sales Engineer C.C.	REVISION-LOCATION DRAWN BY C. RACHAL	ECN APPROVED BY DATE
DATE 3/07/06		Application Engineer R.C.			
	Project Title DUPLEX BLOWER CONTROL PANEL	COX Research and Technology, Inc.	P.O. Box 77808 Baton Rouge, LA 70809 Ph. (225)756-3271 Fax (225)755-1030	PURCHASE ORDER NUMBER DRAWING NUMBER CP-2331 SHEET NUMBER 2	

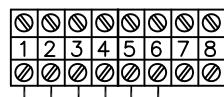
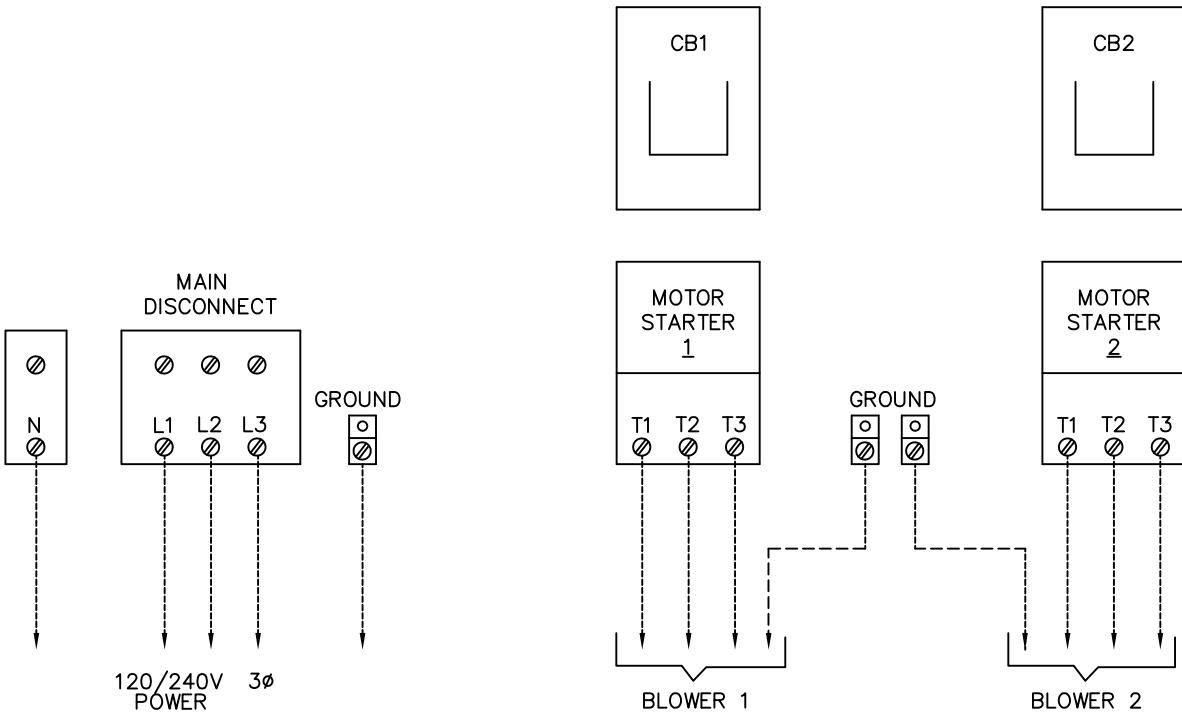


PANEL IS DESIGNED TO RUN BLOWERS WITH A MINIMUM OF 15 MINUTES OF OFF TIME BETWEEN ALTERNATION. PINS PUSHED OUT ON CLOCK INDICATE RUN TIME. PINS PUSHED IN INDICATE OFF TIME. EACH PIN IS EQUAL TO 15 MINUTES.

IF NO OFF TIME IS REQUIRED BETWEEN ALTERNATION, REMOVE JUMPER FROM TERMINALS ⑤ AND ⑥. PLACE JUMPER ACROSS TERMINALS ⑦ AND ⑧. NOW BLOWERS WILL RUN CONTINUOUSLY. SET 1 PIN IN AT THE TIME YOU WISH THE BLOWERS TO ALTERNATE. ALL REMAINING PINS SHOULD BE PUSHED OUT.

* REMOVE JUMPERS AND INSTALL LOCKOUT DEVICES IF REQUIRED

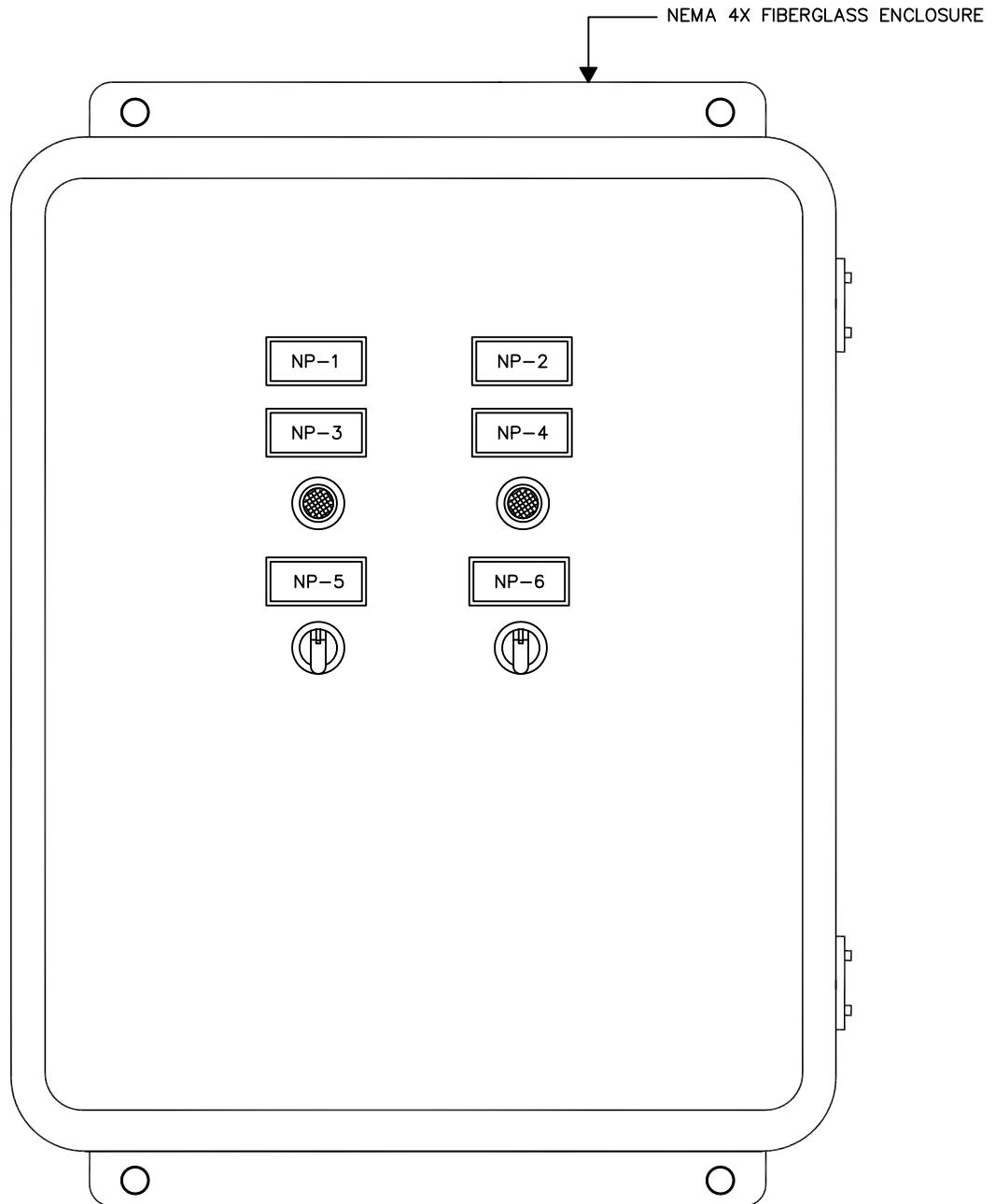
	Drawing Title						
	CONTROL DIAGRAM						
DATE 3/07/06	REFERENCE DRAWING S/N	NO. Sales Engineer C.C.	REVISION-LOCATION Application Engineer R.C.	ECN DRAWN BY C. RACHAL	DATE APPROVED BY DATE		
Project Title DUPLEX BLOWER CONTROL PANEL	COX Research and Technology, Inc.			P.O. Box 77808 Baton Rouge, LA 70809 Ph. (225)756-3271 Fax (225)755-1030	PURCHASE ORDER NUMBER DRAWING NUMBER CP-2331 SHEET NUMBER 3		



REMOVE JUMPERS & INSTALL
LOCKOUT DEVICES IF REQUIRED

IF NO OFF TIME IS REQUIRED BETWEEN
ALTERNATION, REMOVE JUMPER FROM
TERMINALS ⑤ AND ⑥. PLACE JUMPER ACROSS
TERMINALS ⑦ AND ⑧. NOW BLOWERS WILL RUN
CONTINUOUSLY. SET 1 PIN IN AT THE TIME YOU
WISH THE BLOWERS TO ALTERNATE.
ALL REMAINING PINS SHOULD BE PUSHED OUT.

	Drawing Title					
	EXTERNAL CONNECTIONS					
DATE 3/07/06	REFERENCE DRAWING S/N	NO. Sales Engineer C.C.	REVISION-LOCATION Application Engineer R.C.	ECN DRAWN BY C. RACHAL	DATE APPROVED BY DATE	BY
	Project Title DUPLEX BLOWER CONTROL PANEL	COX Research and Technology, Inc.			PURCHASE ORDER NUMBER P.O. Box 77808 Baton Rouge, LA 70809 DRAWING NUMBER CP-2331 SHEET NUMBER 4	



VIEW OF FRONT OF ENCLOSURE

NAMEPLATE SCHEDULE

NP-1	BLOWER 1
NP-2	BLOWER 2
NP-3	RUN
NP-4	RUN
NP-5	HOA
NP-6	HOA

NOTE:

SEWER GASSES WILL DESTROY COMPONENTS IN PANEL.
PROPER SEALS MUST BE INSTALLED EXTERNAL TO THE
PANEL TO PREVENT ENTRY OF GASSES.

	Drawing Title					
	ENCLOSURE					
DATE 3/07/06	REFERENCE DRAWING S/N	NO. C.C.	REVISION-LOCATION DRAWN BY C. RACHAL	ECN	DATE APPROVED BY DATE	BY
	DUPLEX BLOWER CONTROL PANEL	COX Research and Technology, Inc.	P.O. Box 77808 Baton Rouge, LA 70809 Ph. (225)756-3271 Fax (225)755-1030		PURCHASE ORDER NUMBER DRAWING NUMBER CP-2331 SHEET NUMBER 5	

BILL OF MATERIAL

ITEM	QTY	MANUFACTURER	PART NO.	DESCRIPTION
1	1	STAHLIN	RJ1614HPL	ENCLOSURE
2	1	STAHLIN	BP1614AL	BACKPLATE
3	2	ABB	A26-30-10-84	STARTER
4	2	ABB	TA25DU19	O.L. (13-19A)
5	2	SQUARE D	QOU330	CIRCUIT BREAKER 1,2
6	1	MARATHON	1323580	DISTRIBUTION BLOCK
7	2	ACI	JR22P3M20B	H.O.A. SWITCH
8	2	ACI	JR22FR	RED PILOT LIGHTS
9	1	TIMEMARK	261DT120	ALTERNATING RELAY
10	1	GRASSLIN	FM1/STUZL	TIMER
11	1	ABB	OT63E3	MAIN DISCONNECT
12	1	MARATHON	1321570	NEUTRAL BLOCK

	Drawing Title						
	BILL OF MATERIALS						
DATE 3/07/06	REFERENCE DRAWING		NO.	REVISION-LOCATION		ECN	DATE BY
	S/N	Sales Engineer	Application Engineer	DRAWN		APPROVED	
			C.C.	R.C.	BY C. RACHAL	BY DATE	
	Project Title		COX		P.O. Box 77808 Baton Rouge, LA 70809	PURCHASE ORDER NUMBER	
	DUPLEX BLOWER CONTROL PANEL		Research and Technology, Inc.		Ph. (225)756-3271 Fax (225)755-1030	DRAWING NUMBER CP-2331	
						SHEET NUMBER 6	