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COX

Research and Technology, Inc.

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LACASSINE SYRUP PLANT  
DUPLEX BLOWER  
CONTROL PANEL

Cox Research and Technology, Inc.  
14697 S. Harrells Ferry Road  
Baton Rouge, LA. 70816  
(225) 756-3271 Fax (225) 755-1030

CP-1926

VOLTAGE	<u>277/480V</u>	(480V, 277/480V, 240V, 120/240V, 208V, 120/208V)
PHASE/HZ	<u>3/60</u>	
NO. MOTORS	<u>2</u>	
HP	<u>2</u>	
FLA	<u>3.4</u>	
TYPE OF PUMP	<u>Blower</u>	(Self-Priming, Submersible)
MANUFACTURER	<u></u>	
CATALOG NUMBER	<u></u>	
CONTROL VOLTAGE	<u>120V</u>	(120V, Other)
ENCLOSURE	<u>NEMA 4X</u>	(NEMA 1, NEMA 3R, NEMA 4, NEMA 4X)
ENCLOSURE MATERIAL	<u>Fiberglass</u>	(Painted Steel, Stainless Steel, Fiberglass)
CONTROL SENSOR	<u></u>	(Floats, Bubbler, Other)
CAPACITORS	<u></u>	(Yes, No)
CAPACITOR WIRING FIGURE	<u></u>	
THERM. & SEAL FAIL WIRING FIGURE	<u></u>	


OPTIONS:

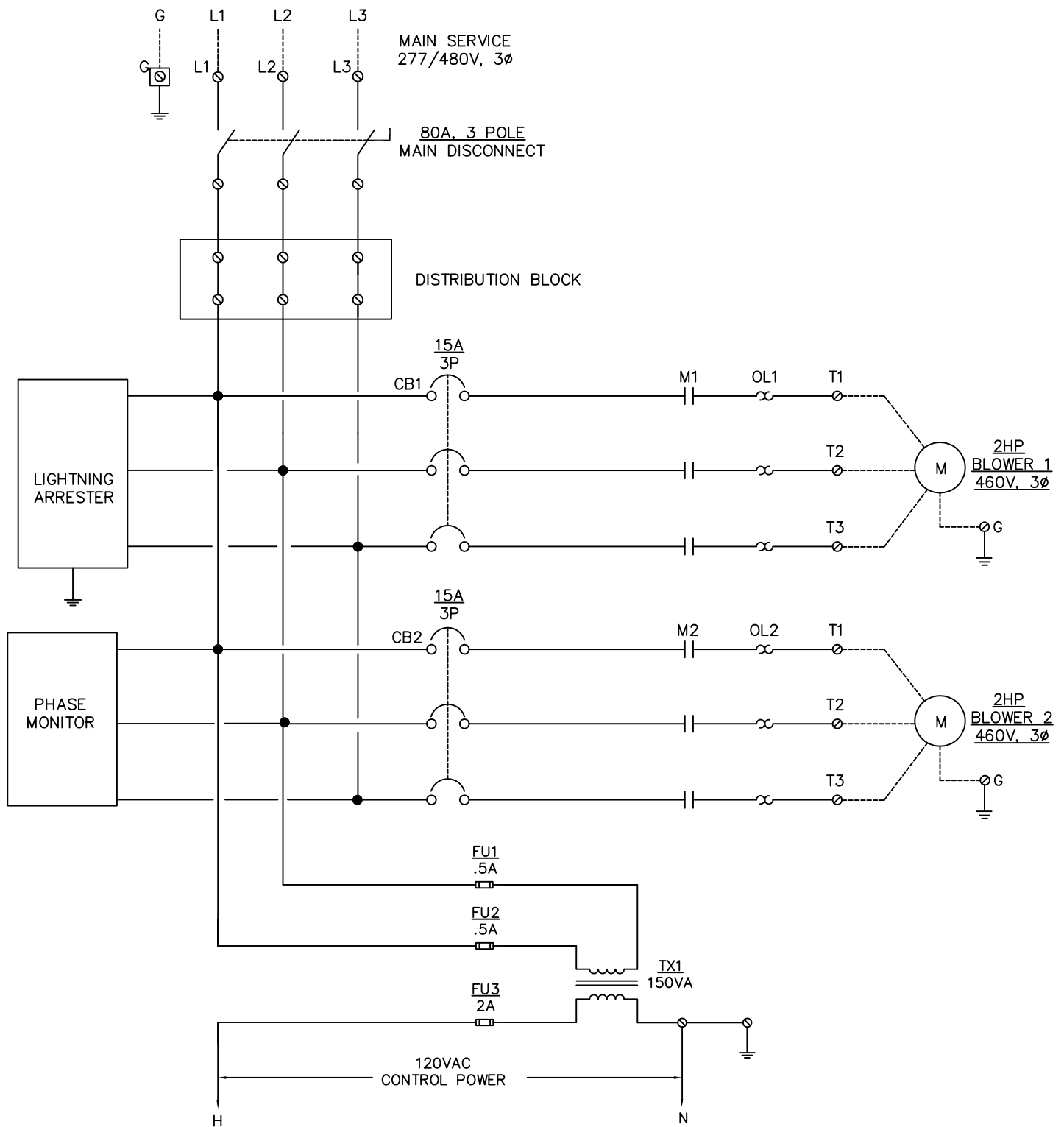
SEAL FAIL LIGHTS	<u></u>	(Submersible Only)
SEAL FAIL RELAYS	<u></u>	(Submersible Only)
SEAL FAIL PUMP SHUTDOWN	<u></u>	(Submersible Only)
HT PUMP SHUTDOWN	<u></u>	(Self-Primer, Submersible)
ALARM HORN	<u></u>	
ALARM LIGHT	<u></u>	
LIGHT PANEL MTD	<u></u>	
LIGHT REMOTE MTD	<u></u>	
LIGHT FLASHER	<u></u>	
LIGHTNING ARRESTER	<u>X</u>	
ELAPSED TIME METER	<u></u>	
PHASE MONITOR	<u>X</u>	
NEMA RATED STARTERS	<u></u>	
GROUND FAULT RECPT.	<u></u>	
GREEN RUN LIGHTS VS. RED	<u></u>	
POLE, BOX, SEAL	<u></u>	
INTRINSICALLY SAFE RELAYS	<u></u>	
HIGH TEMP. LOCKOUT, MANUAL RESET	<u></u>	
ECONOMY VERSION	<u></u>	

SOLD TO: Delta Process, Denham Springs, LA

TAG : Lacassine Syrup Plant

SHIP TO: Delta Process - Denham Springs, LA

	Drawing Title							
	PANEL DESCRIPTION							
DATE 11/19/04			REFERENCE DRAWING S/N	NO. Sales Engineer C.C.	REVISION-LOCATION Application Engineer R.C.	DRAWN BY C. RACHAL	ECN	DATE
	Project Title	<div style="text-align: center;">   <b>COX</b>  Research and Technology, Inc. </div>			P.O. Box 77808 Baton Rouge, LA 70809		PURCHASE ORDER NUMBER	
	DUPLEX BLOWER CONTROL PANEL				Ph. (225)756-3271 Fax (225)756-1030		DRAWING NUMBER CP-1926	
							SHEET NUMBER 1	



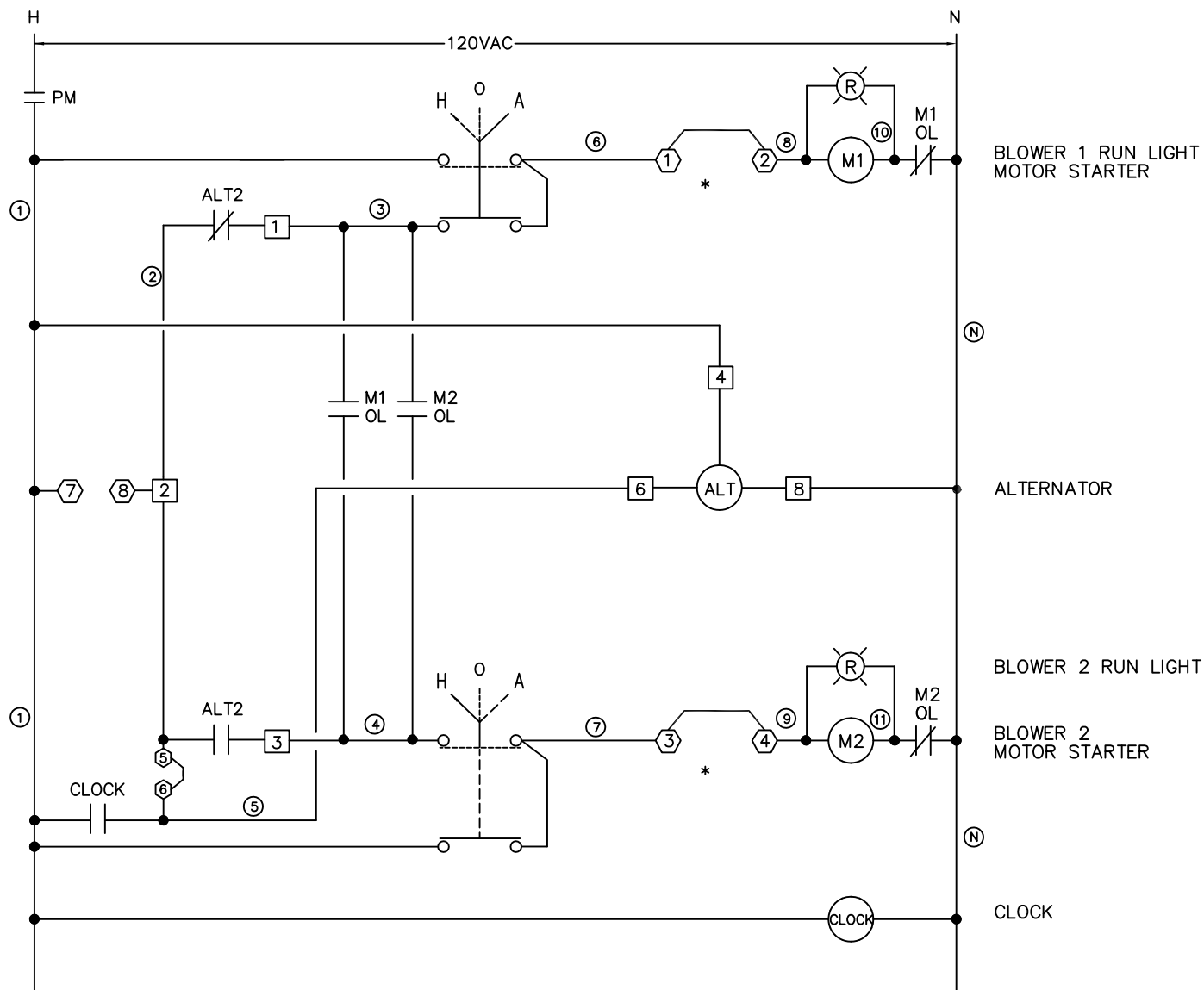
	Drawing Title								
	POWER DIAGRAM								
DATE		REFERENCE DRAWING	NO.	REVISION-LOCATION	ECN	DATE	BY		
11/19/04		S/N	Sales Engineer C.C.	Application Engineer R.C.	BY C. RACHAL	APPROVED			
	Project Title							PURCHASE ORDER NUMBER	
	DUPLEX BLOWER CONTROL PANEL							DRAWING NUMBER CP-1926	
								SHEET NUMBER	2

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PANEL IS DESIGNED TO RUN AERATORS WITH A MINIMUM OF 15 MINUTES OF OFF TIME BETWEEN ALTERNATION. PINS PUSHED OUT ON CLOCK INDICATE RUN TIME. PINS PUSHED IN INDICATE OFF TIME. EACH PIN IS EQUAL TO 15 MINUTES.

IF NO OFF TIME IS REQUIRED BETWEEN ALTERNATION, REMOVE JUMPER FROM TERMINALS ⑤ AND ⑥ PLACE JUMPER ACROSS TERMINALS ⑦ AND ⑧ NOW AERATORS WILL RUN CONTINUOUSLY. SET 1 PIN IN AT THE TIME YOU WISH THE AERATORS TO ALTERNATE. ALL REMAINING PINS SHOULD BE PUSHED OUT.

\* REMOVE JUMPERS AND INSTALL LOCKOUT DEVICES IF REQUIRED

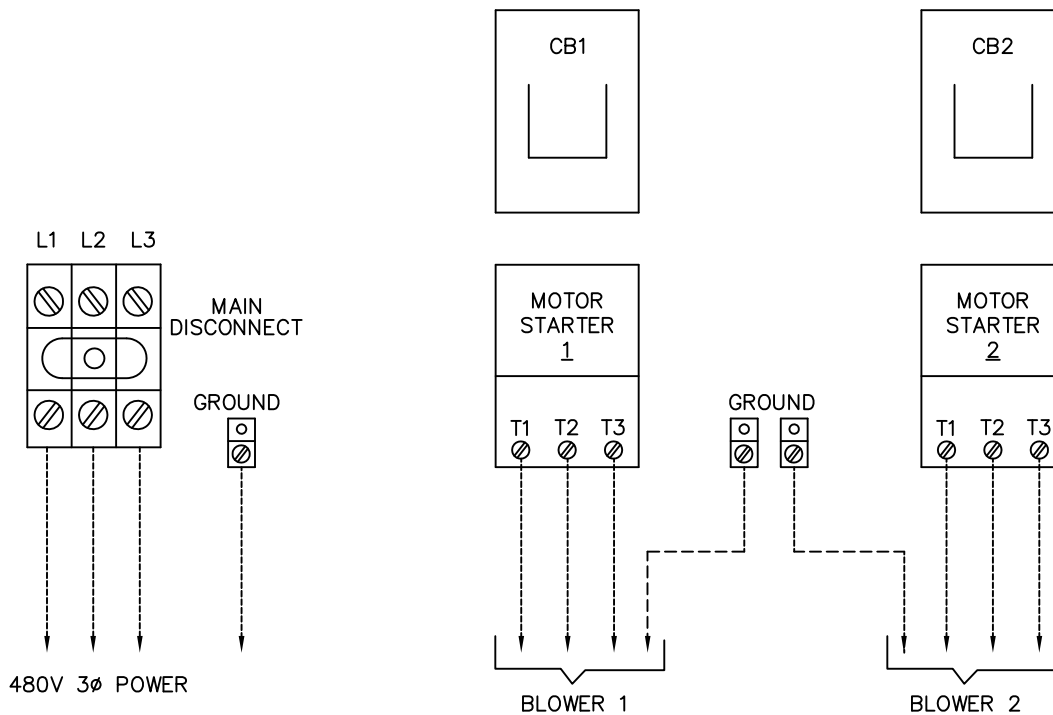
	Drawing Title								
	CONTROL DIAGRAM								
DATE		REFERENCE DRAWING	NO.	REVISION-LOCATION	ECN	DATE	BY		
11/19/04		S/N	Sales Engineer C.C.	Application Engineer R.C.	DRAWN BY C. RACHAL	APPROVED BY	DATE		
	Project Title							PURCHASE ORDER NUMBER	
	DUPLEX BLOWER CONTROL PANEL							DRAWING NUMBER CP-1926	
								SHEET NUMBER	3

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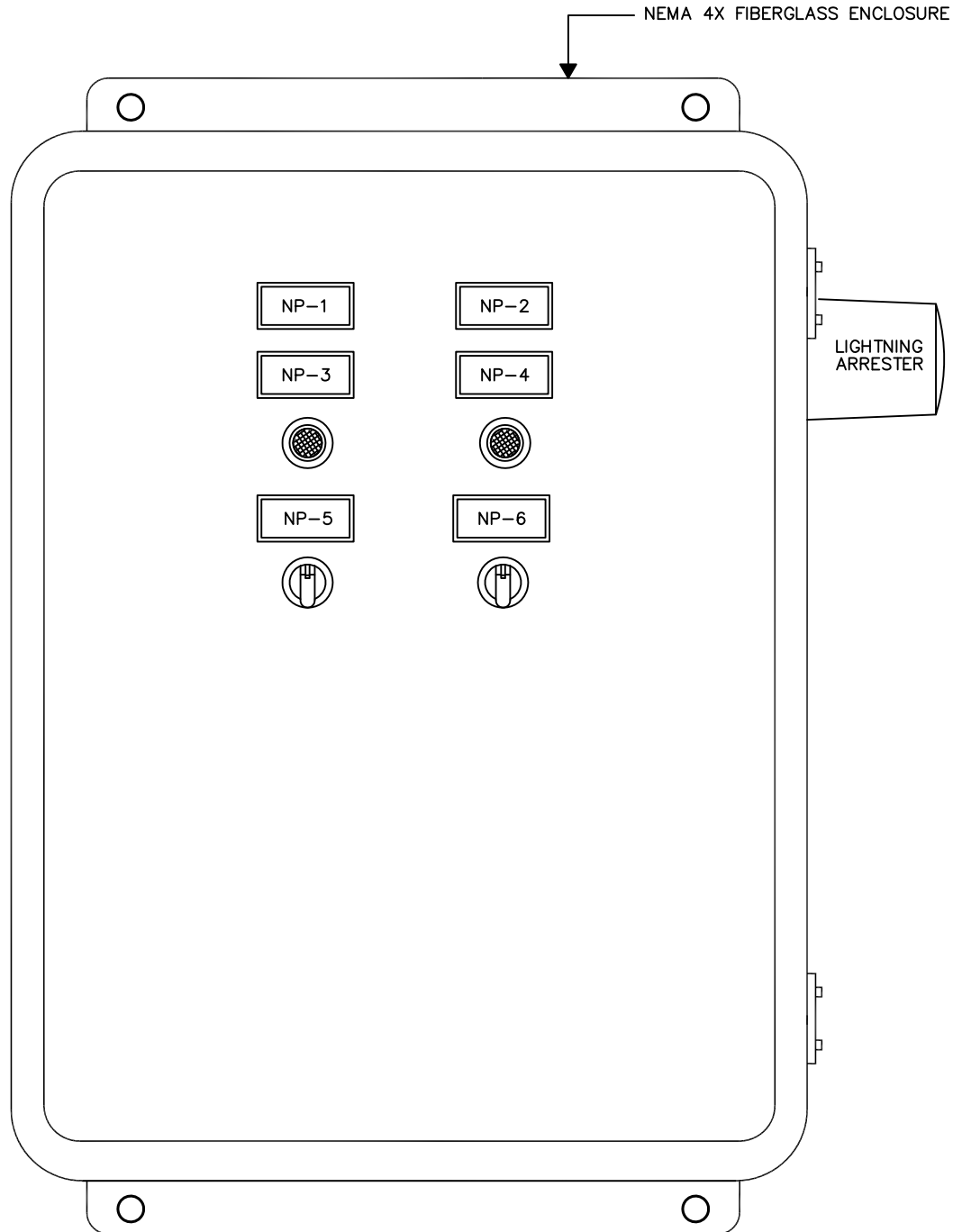
	Drawing Title							
	EXTERNAL CONNECTIONS							
DATE 11/19/04		REFERENCE DRAWING S/N	NO. Sales Engineer C.C.	REVISION-LOCATION Application Engineer R.C.	BY C. RACHAL	ECN	DATE	BY
	Project Title	PURCHASE ORDER NUMBER			APPROVED			
	DUPLEX BLOWER CONTROL PANEL	DRAWING NUMBER CP-1926			BY			
		SHEET NUMBER			DATE			
		4						

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VIEW OF FRONT COVER

NAMEPLATE SCHEDULE

**NOTE:**  
SEWER GASSES WILL DESTROY COMPONENTS IN PANEL.  
PROPER SEALS MUST BE INSTALLED EXTERNAL TO THE  
PANEL TO PREVENT ENTRY OF GASSES.

NP-1	BLOWER 1
NP-2	BLOWER 2
NP-3	RUN
NP-4	RUN
NP-5	HOA
NP-6	HOA

	Drawing Title   	
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# BILL OF MATERIAL

ITEM	QTY	MANUFACTURER	PART NO.	DESCRIPTION
1	1	VYNCKIER	VJ1816HWPL	ENCLOSURE
2	1	VYNCKIER	MP1816A	BACKPLATE
3	2	ABB	A16-30-10-84	STARTER
4	2	ABB	TA25DU4.0	O.L. (2.8-4.0A)
5	2	ABB	S1N015TL	CIRCUIT BREAKER 1,2
6	2	ACI	JR22P3M20B	H.O.A. SWITCH
7	1	TIMEMARK	261DT120	ALTERNATING RELAY
8	1	GRASSLIN	FM/1 STUZH-L	TIMER
9	2	ACI	JR22FR	RED PILOT LIGHT
10	1	ABB	T4150PSF1	TRANSFORMER
11	1	ABB	OT63E3	DISCONNECT SWITCH
12	1	DELTA	LA603	LIGHTNING ARRESTER
13	1	SSAC	PLMU-11	PHASE MONITOR

	Drawing Title						
	<h2 style="margin: 0;">BILL OF MATERIALS</h2>						
DATE 11/19/04		REFERENCE DRAWING	NO.	REVISION-LOCATION	ECN	DATE	BY
		S/N	Sales Engineer C.C.	Application Engineer R.C.	DRAWN BY C. RACHAL	APPROVED BY	DATE
	Project Title	<div style="border-top: 3px double black; border-bottom: 3px double black; padding: 5px;"> <h1 style="margin: 0;">COX</h1> <p style="margin: 0;">Research and Technology, Inc.</p> </div>			P.O. Box 77808 Baton Rouge, LA 70809  Ph. (225)756-3271 Fax (225)756-1030		PURCHASE ORDER NUMBER  DRAWING NUMBER <div style="text-align: right;">CP-1926</div> SHEET NUMBER <div style="text-align: right;">6</div>
	DUPLEX BLOWER CONTROL PANEL						