
COX

Research and Technology, Inc.

DUPLEX BLOWER
CONTROL PANEL
PORT ALLEN WALMART

Cox Research and Technology, Inc.
14697 S. Harrells Ferry Road
Baton Rouge, LA. 70816
(225) 756-3271 Fax (225) 755-1030

CP-2331

VOLTAGE	120/240V	(480V, 277/480V, 240V, 120/240V, 208V, 120/208V)
PHASE/HZ	3/60	
NO. MOTORS	2	
HP	5	
FLA	15.2	
TYPE OF PUMP	Blower	(Self-Priming, Submersible)
MANUFACTURER		
CATALOG NUMBER		

CONTROL VOLTAGE	120V	(120V, Other)
ENCLOSURE	NEMA 4X	(NEMA 1, NEMA 3R, NEMA 4, NEMA 4X)
ENCLOSURE MATERIAL	Fiberglass	(Painted Steel, Stainless Steel, Fiberglass)
CONTROL SENSOR		(Floats, Bubbler, Other)
CAPACITORS		(Yes, No)
CAPACITOR WIRING FIGURE		
THERM. & SEAL FAIL WIRING FIGURE		

OPTIONS:

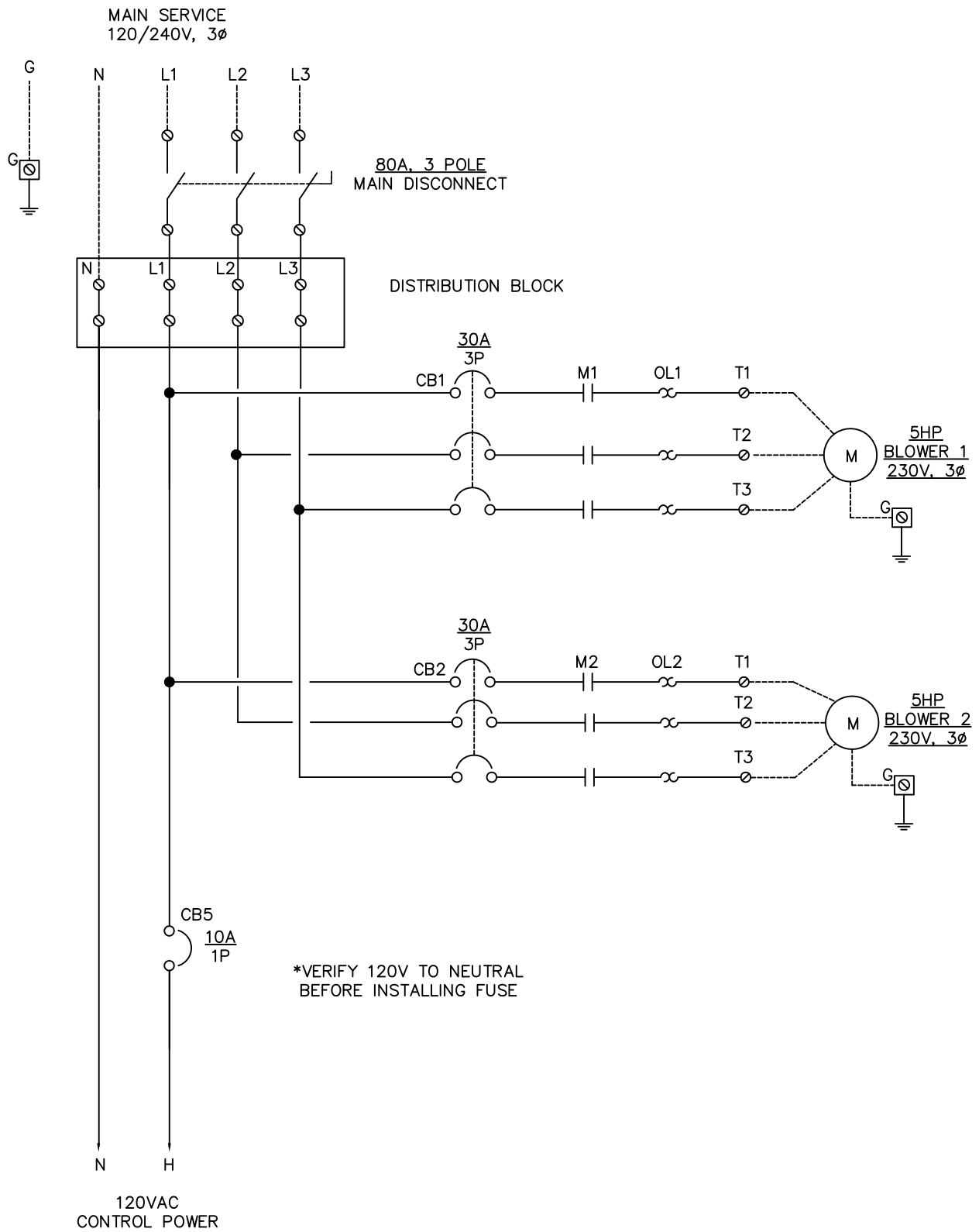
SEAL FAIL LIGHTS		(Submersible Only)
SEAL FAIL RELAYS		(Submersible Only)
SEAL FAIL PUMP SHUTDOWN		(Submersible Only)
HT PUMP SHUTDOWN		(Self-Primer, Submersible)
ALARM HORN		
ALARM LIGHT		
LIGHT PANEL MTD		
LIGHT REMOTE MTD		
LIGHT FLASHER		
LIGHTNING ARRESTER		
ELAPSED TIME METER		
PHASE MONITOR		
NEMA RATED STARTERS		
GROUND FAULT RECPT.		
GREEN RUN LIGHTS VS. RED		
POLE, BOX, SEAL		
INTRINSICALLY SAFE RELAYS		
HIGH TEMP. LOCKOUT, MANUAL RESET		
ECONOMY VERSION		

SOLD TO: Delta Process, Inc. -Denham Springs, LA

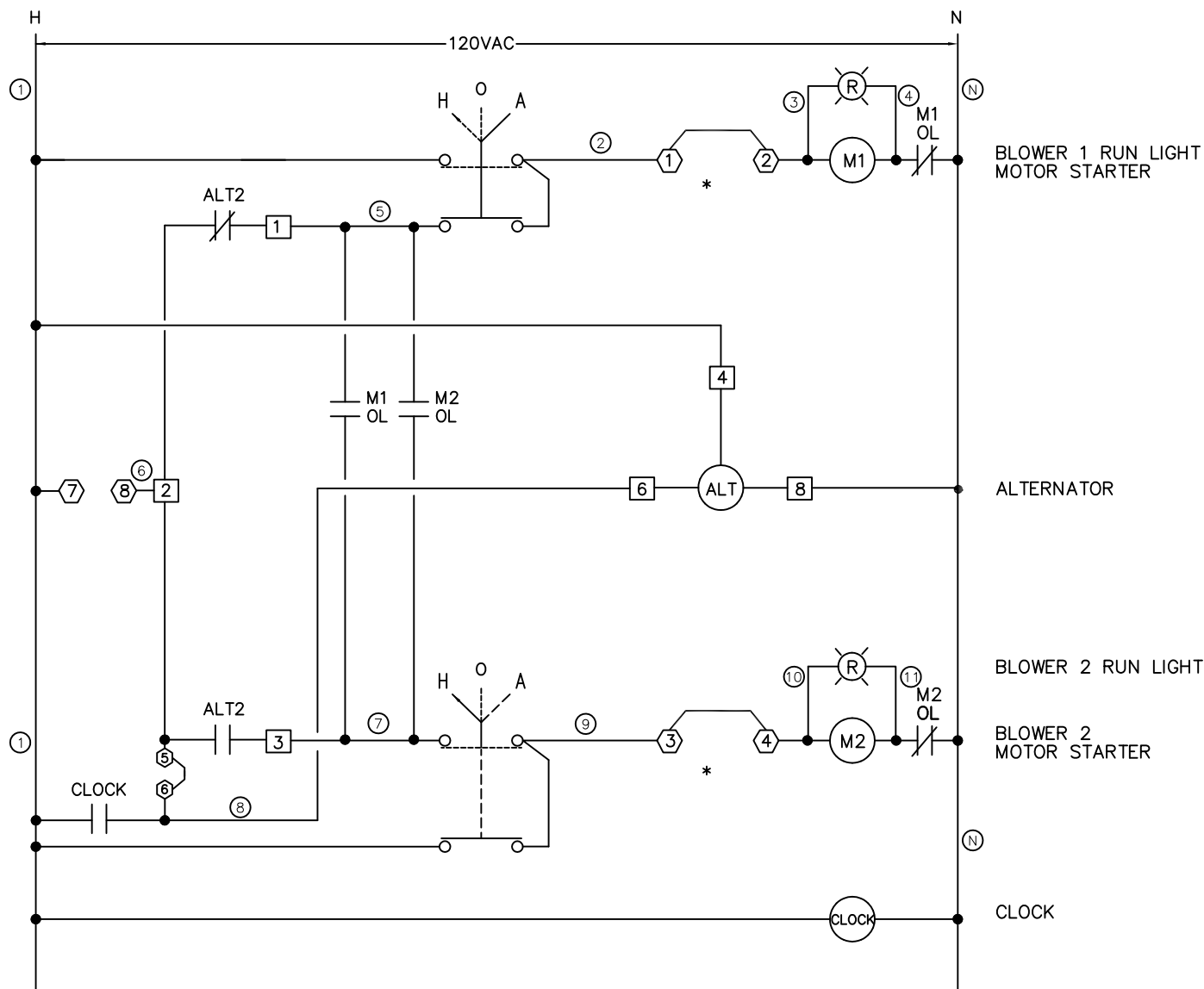
TAG : PORT ALLEN WALMART

SHIP TO: Delta Process, Inc. - Denham Springs, LA

	Drawing Title						
	PANEL DESCRIPTION						
DATE		REFERENCE DRAWING	NO.	REVISION-LOCATION	ECN	DATE	BY
3/07/06		S/N	Sales Engineer C.C.	Application Engineer R.C.	BY C. RACHAL	BY	DATE
	Project Title	<div>COX</div> <div>Research and Technology, Inc.</div>			P.O. Box 77808 Baton Rouge, LA 70809 Ph. (225)756-3271 Fax (225)755-1030		PURCHASE ORDER NUMBER DRAWING NUMBER CP-2331 SHEET NUMBER 1
	DUPLEX BLOWER CONTROL PANEL						



	Drawing Title								
	POWER DIAGRAM								
DATE 3/07/06		REFERENCE DRAWING S/N	NO. Sales Engineer C.C.	REVISION-LOCATION Application Engineer R.C.	BY C. RACHAL	ECN	DATE	BY	APPROVED
	Project Title	COX			P.O. Box 77808 Baton Rouge, LA 70809	PURCHASE ORDER NUMBER			
	DUPLEX BLOWER CONTROL PANEL	Research and Technology, Inc.			Ph. (225)756-3271 Fax (225)755-1030	DRAWING NUMBER CP-2331			
						SHEET NUMBER 2			

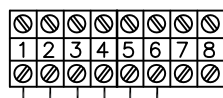


PANEL IS DESIGNED TO RUN BLOWERS WITH A MINIMUM OF 15 MINUTES OF OFF TIME BETWEEN ALTERNATION. PINS PUSHED OUT ON CLOCK INDICATE RUN TIME. PINS PUSHED IN INDICATE OFF TIME. EACH PIN IS EQUAL TO 15 MINUTES.

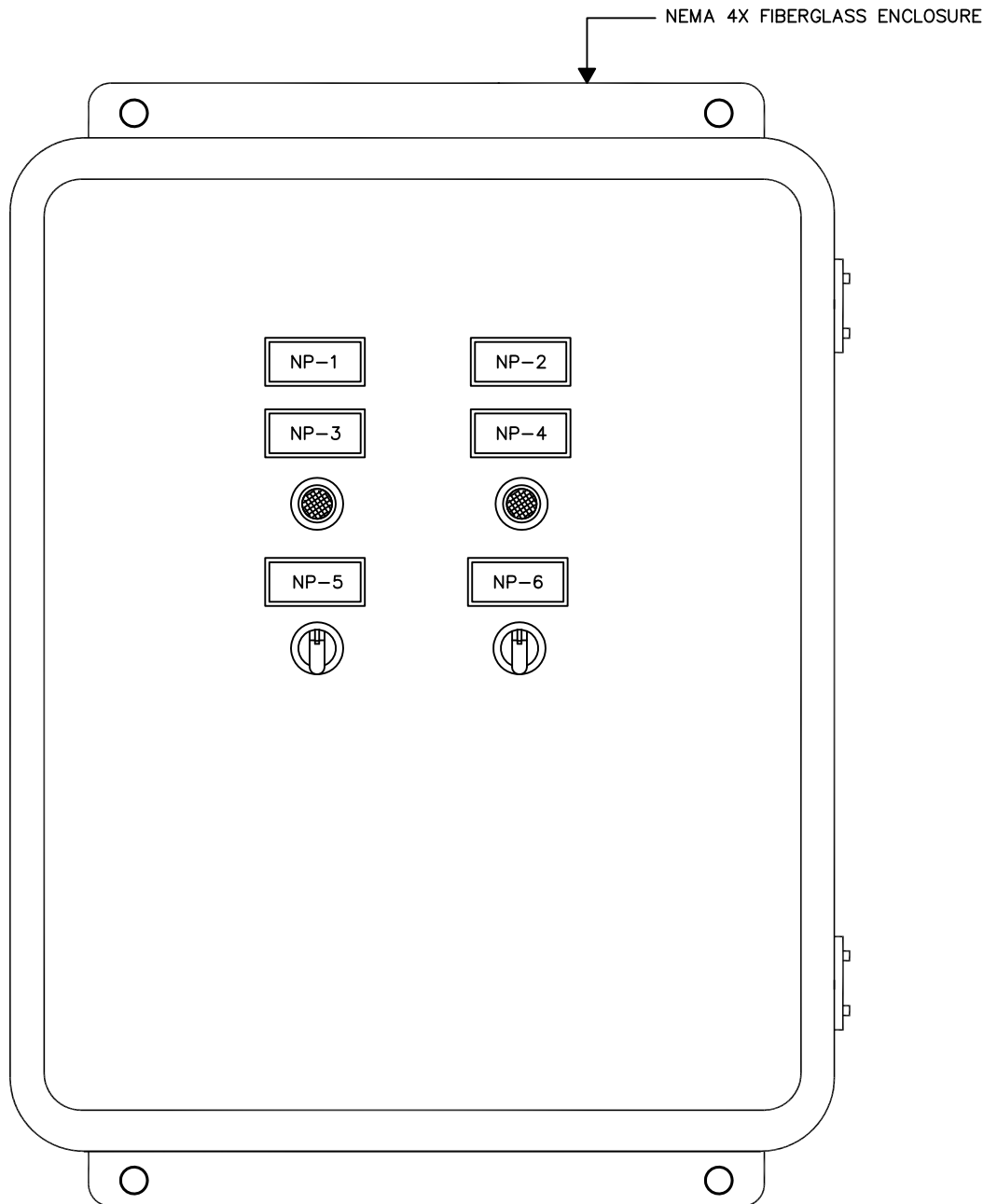
IF NO OFF TIME IS REQUIRED BETWEEN ALTERNATION, REMOVE JUMPER FROM TERMINALS ⑤ AND ⑥. PLACE JUMPER ACROSS TERMINALS ⑦ AND ⑧. NOW BLOWERS WILL RUN CONTINUOUSLY. SET 1 PIN IN AT THE TIME YOU WISH THE BLOWERS TO ALTERNATE. ALL REMAINING PINS SHOULD BE PUSHED OUT.

* REMOVE JUMPERS AND INSTALL LOCKOUT DEVICES IF REQUIRED

Drawing Title							
CONTROL DIAGRAM							
DATE 3/07/06	REFERENCE DRAWING		NO.		REVISION-LOCATION		ECN
	S/N		Sales Engineer C.C.		Application Engineer R.C.		DATE
Project Title		DRAWN		APPROVED		BY	
DUPLEX BLOWER CONTROL PANEL		BY C. RACHAL		BY		DATE	
		P.O. Box 77808 Baton Rouge, LA 70809		PURCHASE ORDER NUMBER			
		Ph. (225)756-3271 Fax (225)755-1030		DRAWING NUMBER CP-2331			
				SHEET NUMBER		3	



IF NO OFF TIME IS REQUIRED BETWEEN
ALTERNATION, REMOVE JUMPER FROM
TERMINALS ⑤ AND ⑥. PLACE JUMPER ACROSS
TERMINALS ⑦ AND ⑧. NOW BLOWERS WILL RUN
CONTINUOUSLY. SET 1 PIN IN AT THE TIME YOU
WISH THE BLOWERS TO ALTERNATE.
ALL REMAINING PINS SHOULD BE PUSHED OUT.



VIEW OF FRONT OF ENCLOSURE

NOTE:

SEWER GASSES WILL DESTROY COMPONENTS IN PANEL.
PROPER SEALS MUST BE INSTALLED EXTERNAL TO THE
PANEL TO PREVENT ENTRY OF GASSES.

NAMEPLATE SCHEDULE

NP-1	BLOWER 1
NP-2	BLOWER 2
NP-3	RUN
NP-4	RUN
NP-5	HOA
NP-6	HOA

DATE 3/07/06	Drawing Title							
	ENCLOSURE							
		REFERENCE DRAWING	NO.	REVISION-LOCATION	ECN	DATE	BY	
	Project Title	S/N	Sales Engineer C.C.	Application Engineer R.C.	DRAWN BY C. RACHAL	APPROVED BY	DATE	PURCHASE ORDER NUMBER
	DUPLEX BLOWER CONTROL PANEL	<div style="text-align: center;"> COX Research and Technology, Inc. </div>			P.O. Box 77808 Baton Rouge, LA 70809	DRAWING NUMBER CP-2331		
					Ph. (225)756-3271 Fax (225)755-1030	SHEET NUMBER 5		

BILL OF MATERIAL

ITEM	QTY	MANUFACTURER	PART NO.	DESCRIPTION
1	1	STAHLIN	RJ1614HPL	ENCLOSURE
2	1	STAHLIN	BP1614AL	BACKPLATE
3	2	ABB	A26-30-10-84	STARTER
4	2	ABB	TA25DU19	O.L. (13-19A)
5	2	SQUARE D	QOU330	CIRCUIT BREAKER 1,2
6	1	MARATHON	1323580	DISTRIBUTION BLOCK
7	2	ACI	JR22P3M20B	H.O.A. SWITCH
8	2	ACI	JR22FR	RED PILOT LIGHTS
9	1	TIMEMARK	261DT120	ALTERNATING RELAY
10	1	GRASSLIN	FM1/STUZZL	TIMER
11	1	ABB	OT63E3	MAIN DISCONNECT
12	1	MARATHON	1321570	NEUTRAL BLOCK

	Drawing Title						
	<h2 style="margin: 0;">BILL OF MATERIALS</h2>						
DATE 3/07/06		REFERENCE DRAWING	NO.	REVISION-LOCATION	ECN	DATE	BY
		S/N	Sales Engineer C.C.	Application Engineer R.C.	DRAWN BY C. RACHAL		APPROVED BY
	Project Title	<div style="border: 1px solid black; padding: 5px; margin: 0 auto; width: 150px;"> <h1 style="margin: 0;">COX</h1> <p style="margin: 0; font-size: small;">Research and Technology, Inc.</p> </div>			P.O. Box 77808 Baton Rouge, LA 70809 Ph. (225)756-3271 Fax (225)755-1030		PURCHASE ORDER NUMBER DRAWING NUMBER CP-2331 SHEET NUMBER <div style="text-align: right;">6</div>
	DUPLEX BLOWER CONTROL PANEL						