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# COX

Research and Technology, Inc.

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## DUPLEX BLOWER CONTROL PANEL

Cox Research and Technology, Inc.  
14697 S. Harrells Ferry Road  
Baton Rouge, LA. 70816  
(225) 756-3271 Fax (225) 755-1030

CP-1618

VOLTAGE	480V	(480V, 277/480V, 240V, 120/240V, 208V, 120/208V)
PHASE/HZ	3/60	
NO. MOTORS	2	
HP	3	
FLA	4.2	
TYPE OF PUMP	Blower	(Self-Priming, Submersible)
MANUFACTURER		
CATALOG NUMBER		
CONTROL VOLTAGE	120V	(120V, Other)
ENCLOSURE	NEMA 4X	(NEMA 1, NEMA 3R, NEMA 4, NEMA 4X)
ENCLOSURE MATERIAL	Fiberglass	(Painted Steel, Stainless Steel, Fiberglass)
CONTROL SENSOR		(Floats, Bubbler, Other)
CAPACITORS		(Yes, No)
CAPACITOR WIRING FIGURE		
THERM. & SEAL FAIL WIRING FIGURE		


OPTIONS:

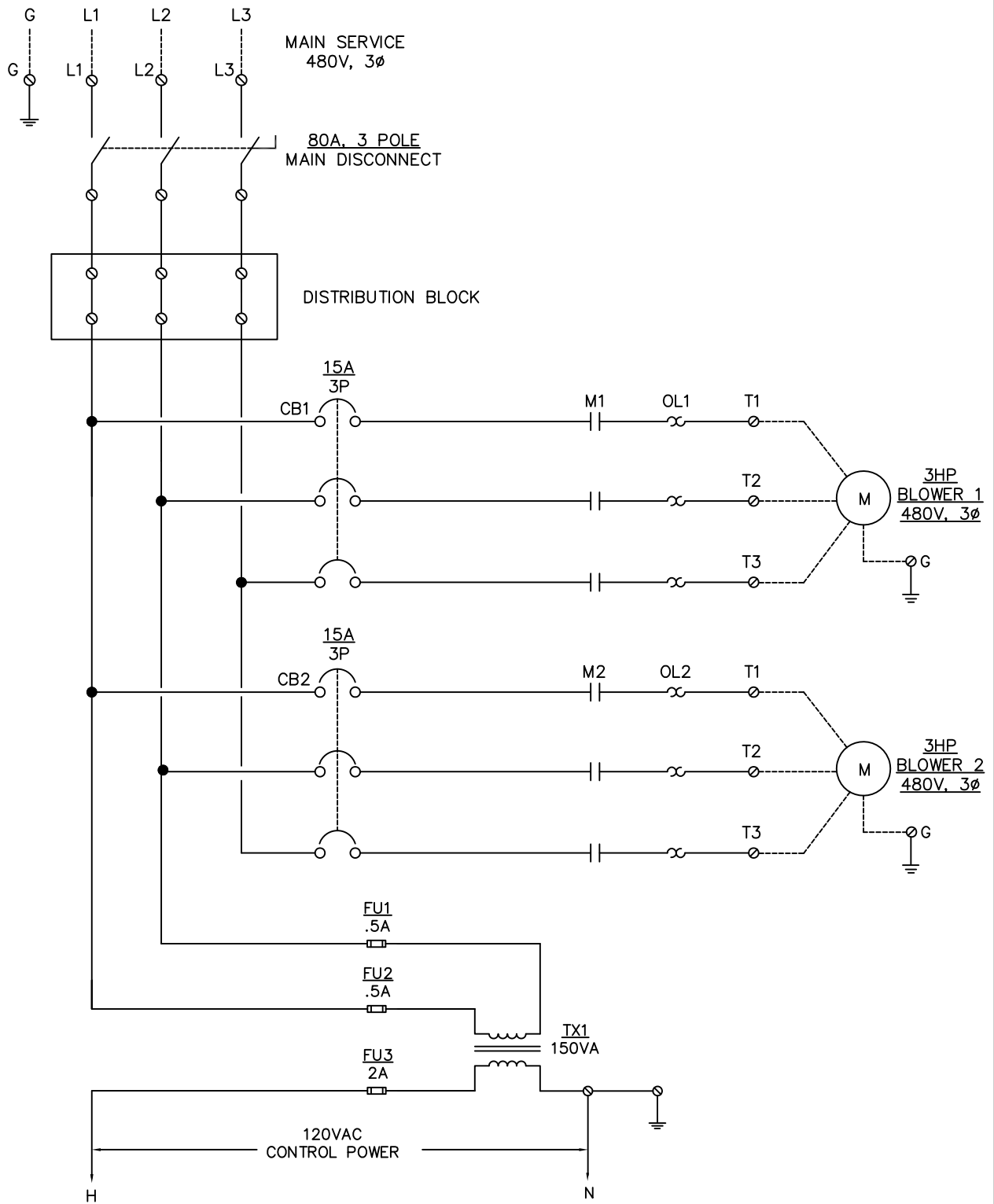
SEAL FAIL LIGHTS		(Submersible Only)
SEAL FAIL RELAYS		(Submersible Only)
SEAL FAIL PUMP SHUTDOWN		(Submersible Only)
HT PUMP SHUTDOWN		(Self-Primer, Submersible)
ALARM HORN		
ALARM LIGHT		
LIGHT PANEL MTD		
LIGHT REMOTE MTD		
LIGHT FLASHER		
LIGHTNING ARRESTER		
ELAPSED TIME METER		
PHASE MONITOR		
NEMA RATED STARTERS		
GROUND FAULT RECPT.		
GREEN RUN LIGHTS VS. RED		
POLE, BOX, SEAL		
INTRINSICALLY SAFE RELAYS		
HIGH TEMP. LOCKOUT, MANUAL RESET		
ECONOMY VERSION		

SOLD TO: Delta Process

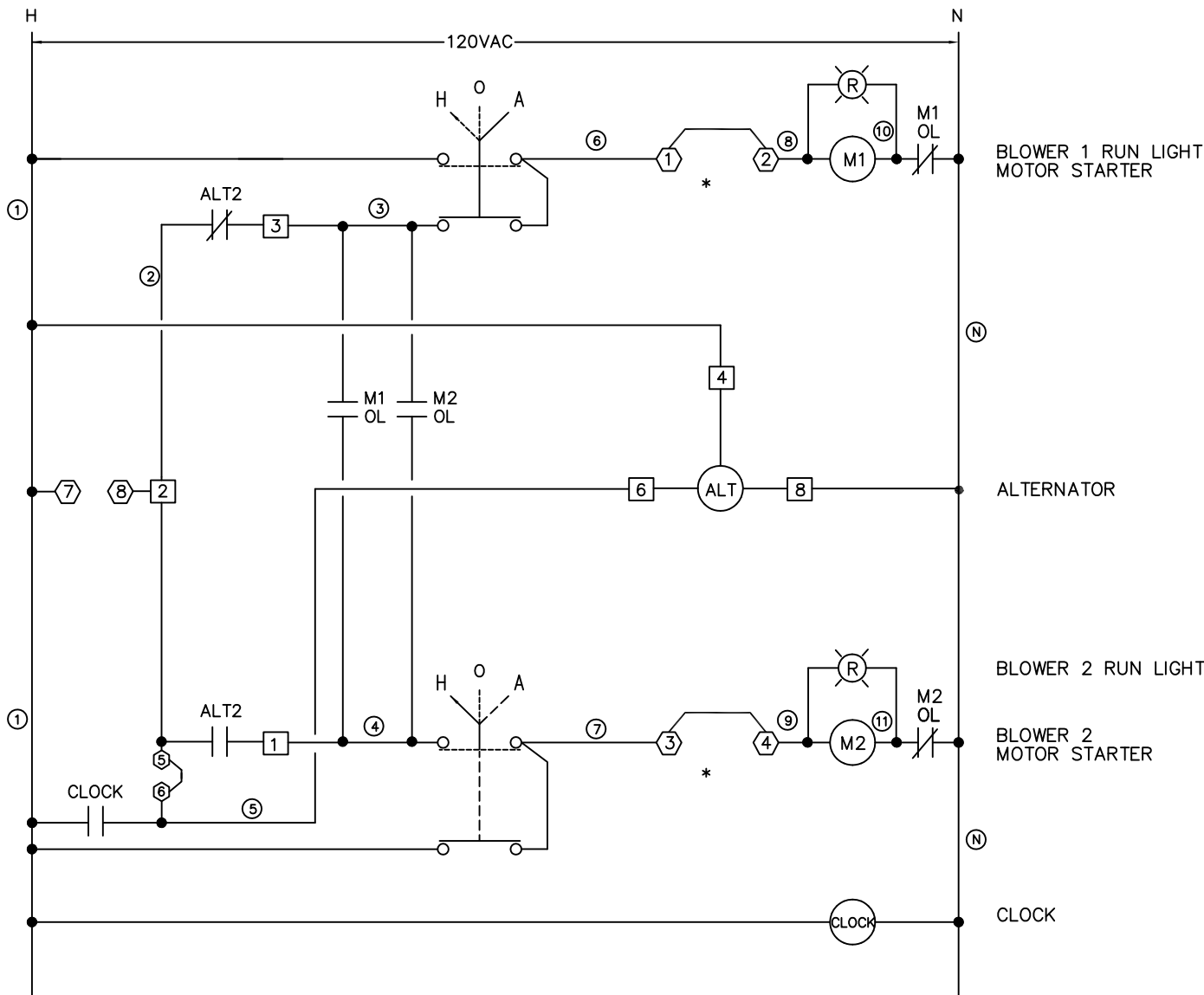
TAG : Blower Control Panel

SHIP TO: Delta Process - Denham Springs, LA

	Drawing Title						
	PANEL DESCRIPTION						
DATE 7/23/03		REFERENCE DRAWING S/N	NO. Sales Engineer C.C.	REVISION-LOCATION Application Engineer R.C.	DRAWN BY C. RACHAL	ECN	DATE
	Project Title	<div style="text-align: center;">   Research and Technology, Inc. </div>			P.O. Box 77808 Baton Rouge, LA 70809		PURCHASE ORDER NUMBER
	DUPLEX BLOWER CONTROL PANEL				Ph. (225)756-3271 Fax (225)756-1030		DRAWING NUMBER CP-1618
							SHEET NUMBER 1



	Drawing Title							
	POWER DIAGRAM							
DATE		REFERENCE DRAWING	NO.	REVISION-LOCATION	ECN	DATE	BY	
7/23/03		S/N	Sales Engineer C.C.	Application Engineer R.C.	BY C. RACHAL	APPROVED		
	Project Title					PURCHASE ORDER NUMBER		
	DUPLEX BLOWER CONTROL PANEL					DRAWING NUMBER CP-1618		
						SHEET NUMBER		2



PANEL IS DESIGNED TO RUN AERATORS WITH A MINIMUM OF 15 MINUTES OF OFF TIME BETWEEN ALTERNATION. PINS PUSHED OUT ON CLOCK INDICATE RUN TIME. PINS PUSHED IN INDICATE OFF TIME. EACH PIN IS EQUAL TO 15 MINUTES.

IF NO OFF TIME IS REQUIRED BETWEEN ALTERNATION, REMOVE JUMPER FROM TERMINALS ⑤ AND ⑥ PLACE JUMPER ACROSS TERMINALS ⑦ AND ⑧ NOW AERATORS WILL RUN CONTINUOUSLY. SET 1 PIN IN AT THE TIME YOU WISH THE AERATORS TO ALTERNATE. ALL REMAINING PINS SHOULD BE PUSHED OUT.

REMOVE JUMPERS AND INSTALL LOCKOUT DEVICES IF REQUIRED

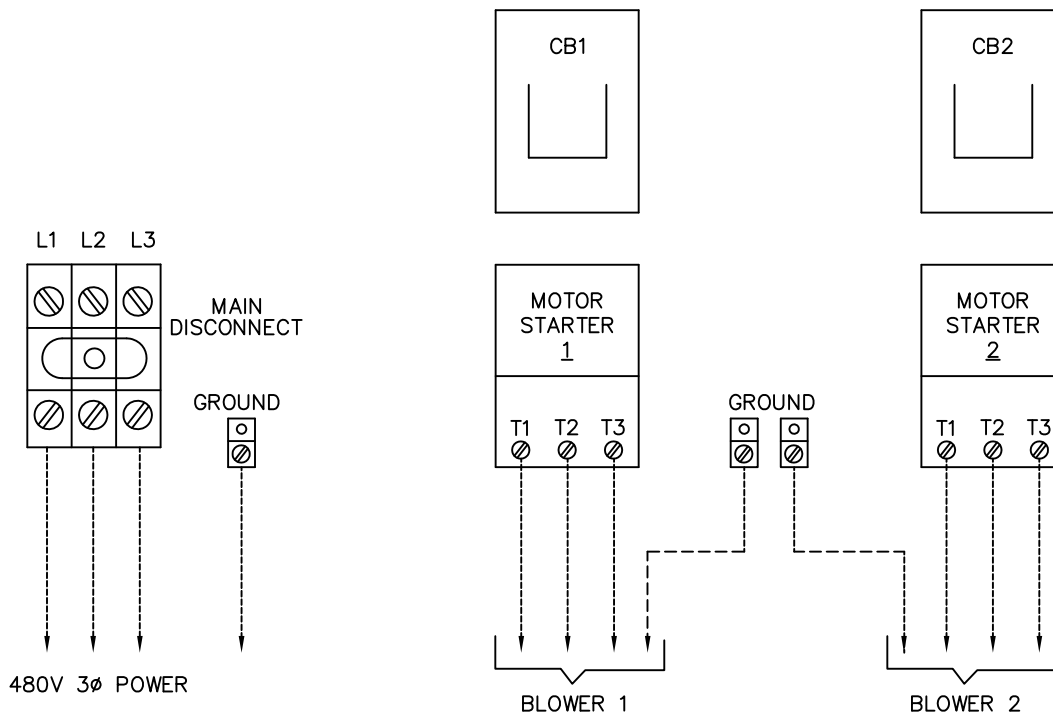
Drawing Title							
CONTROL DIAGRAM							
DATE 7/23/03	REFERENCE DRAWING		NO.		REVISION-LOCATION		ECN
	S/N		Sales Engineer C.C.		Application Engineer R.C.		DATE
Project Title		DRAWN		APPROVED		BY	
DUPLEX BLOWER CONTROL PANEL		BY C. RACHAL				DATE	
		PURCHASE ORDER NUMBER					
		DRAWING NUMBER					
		CP-1618					
		SHEET NUMBER					

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70809

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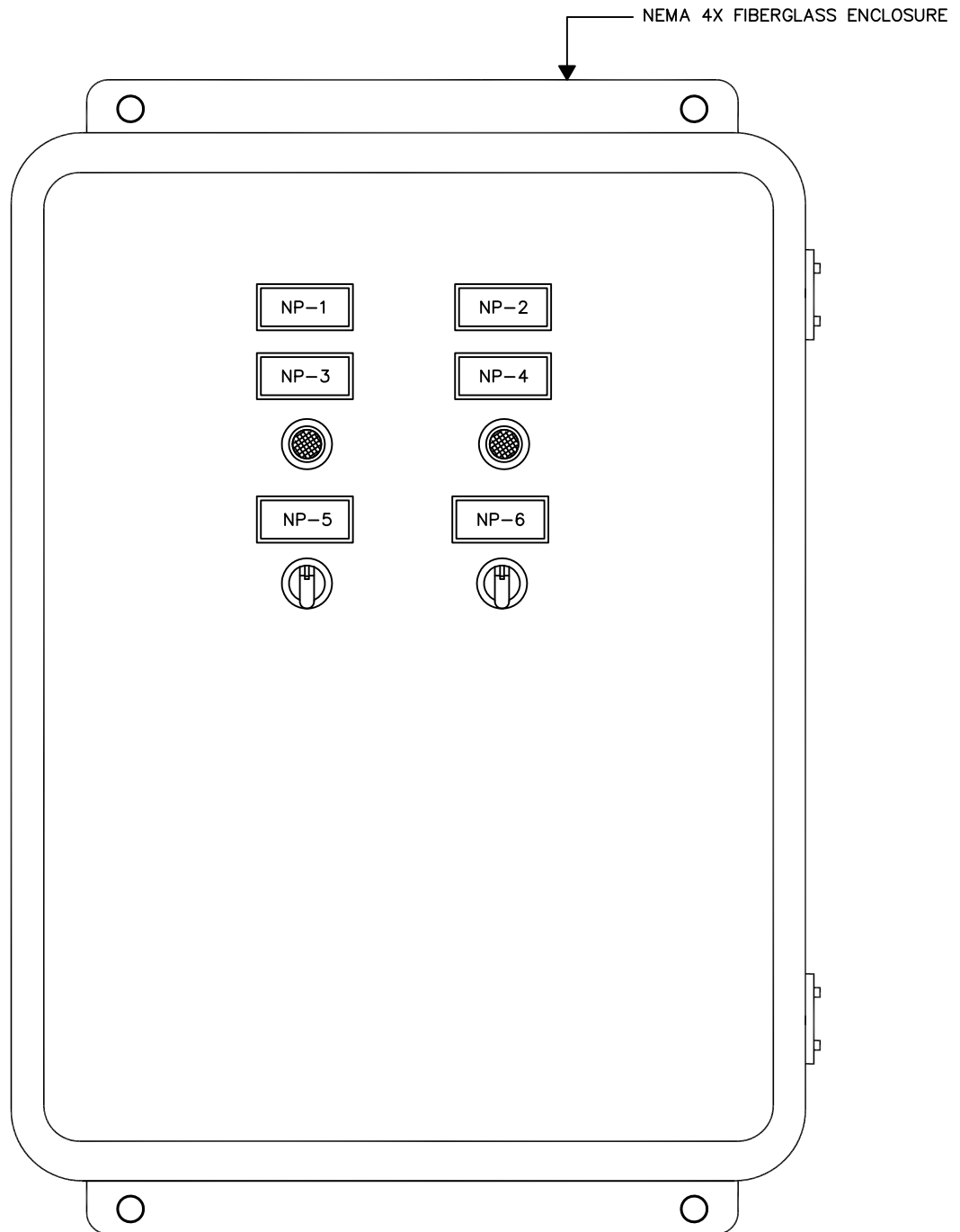
	Drawing Title						
	EXTERNAL CONNECTIONS						
DATE 7/23/03		REFERENCE DRAWING S/N	NO. Sales Engineer C.C.	REVISION-LOCATION Application Engineer R.C.	ECN	DATE	BY
	Project Title	DRAWN BY C. RACHAL			APPROVED BY		
	DUPLEX BLOWER CONTROL PANEL	PURCHASE ORDER NUMBER			DRAWING NUMBER CP-1618		
		SHEET NUMBER			4		

**COX**

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VIEW OF FRONT COVER

NAMEPLATE SCHEDULE

**NOTE:**  
SEWER GASSES WILL DESTROY COMPONENTS IN PANEL.  
PROPER SEALS MUST BE INSTALLED EXTERNAL TO THE  
PANEL TO PREVENT ENTRY OF GASSES.

NP-1 BLOWER 1  
NP-2 BLOWER 2  
NP-3 RUN  
NP-4 RUN  
NP-5 HOA  
NP-6 HOA

	Drawing Title							
	ENCLOSURE							
DATE 7/23/03		REFERENCE DRAWING S/N	NO. Sales Engineer C.C.	REVISION-LOCATION Application Engineer R.C.	ECN	DATE	BY	
	Project Title	DRAWN BY C. RACHAL			APPROVED BY DATE			
	DUPLEX BLOWER CONTROL PANEL	PURCHASE ORDER NUMBER						
		DRAWING NUMBER CP-1618						
		SHEET NUMBER 5						

**COX**

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# BILL OF MATERIAL

ITEM	QTY	MANUFACTURER	PART NO.	DESCRIPTION
1	1	STAHLIN	RJ1816HPL	ENCLOSURE
2	1	STAHLIN	BP1816AL	BACKPLATE
3	2	ABB	A16-30-10-84	STARTER
4	2	ABB	TA25DU5.0	O.L. (3.5-5.0A)
5	2	ABB	S1N015TL	CIRCUIT BREAKER 1,2
6	2	ACI	JR22P3M20B	H.O.A. SWITCH
7	1	TIMEMARK	261DT120	ALTERNATING RELAY
8	1	GRASSLIN	FM/1 STUZH-L	TIMER
9	2	ACI	JR22FR	RED PILOT LIGHT
10	1	SQUARE D	9070TF150D1	TRANSFORMER
11	1	ABB	OT63E3	DISCONNECT SWITCH

	Drawing Title							
	<h2 style="margin: 0;">BILL OF MATERIALS</h2>							
DATE 7/23/03		REFERENCE DRAWING S/N	NO. Sales Engineer C.C.	REVISION-LOCATION Application Engineer R.C.	DRAWN BY C. RACHAL	ECN	DATE	BY
		<div style="border: 1px solid black; padding: 5px; margin: 0 auto; width: 100px;"> <h3 style="margin: 0;">COX</h3> <p style="margin: 0; font-size: small;">Research and Technology, Inc.</p> </div>		<p style="margin: 0; font-size: small;">P.O. Box 77808 Baton Rouge, LA 70809</p> <p style="margin: 0; font-size: small;">Ph. (225)756-3271 Fax (225)756-1030</p>		<p style="margin: 0; font-size: small;">PURCHASE ORDER NUMBER</p> <hr/> <p style="margin: 0; font-size: small;">DRAWING NUMBER CP-1618</p> <hr/> <p style="margin: 0; font-size: small;">SHEET NUMBER 6</p>		
	Project Title	<div style="border: 1px solid black; padding: 5px; margin: 0 auto; width: 100px;"> <h3 style="margin: 0;">COX</h3> <p style="margin: 0; font-size: small;">Research and Technology, Inc.</p> </div>			<p style="margin: 0; font-size: small;">P.O. Box 77808 Baton Rouge, LA 70809</p> <p style="margin: 0; font-size: small;">Ph. (225)756-3271 Fax (225)756-1030</p>		<p style="margin: 0; font-size: small;">PURCHASE ORDER NUMBER</p> <hr/> <p style="margin: 0; font-size: small;">DRAWING NUMBER CP-1618</p> <hr/> <p style="margin: 0; font-size: small;">SHEET NUMBER 6</p>	
	DUPLEX BLOWER CONTROL PANEL							