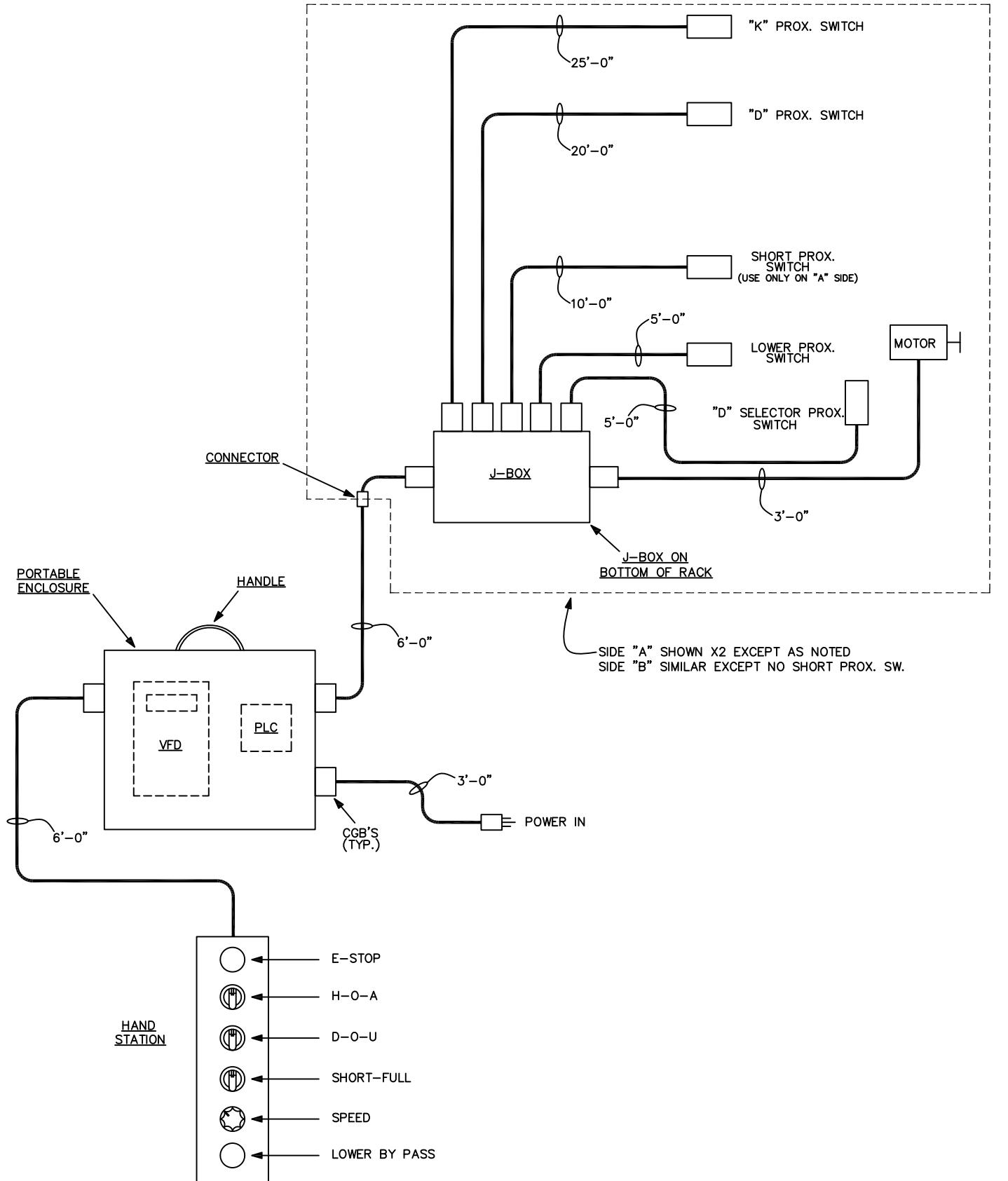

COX

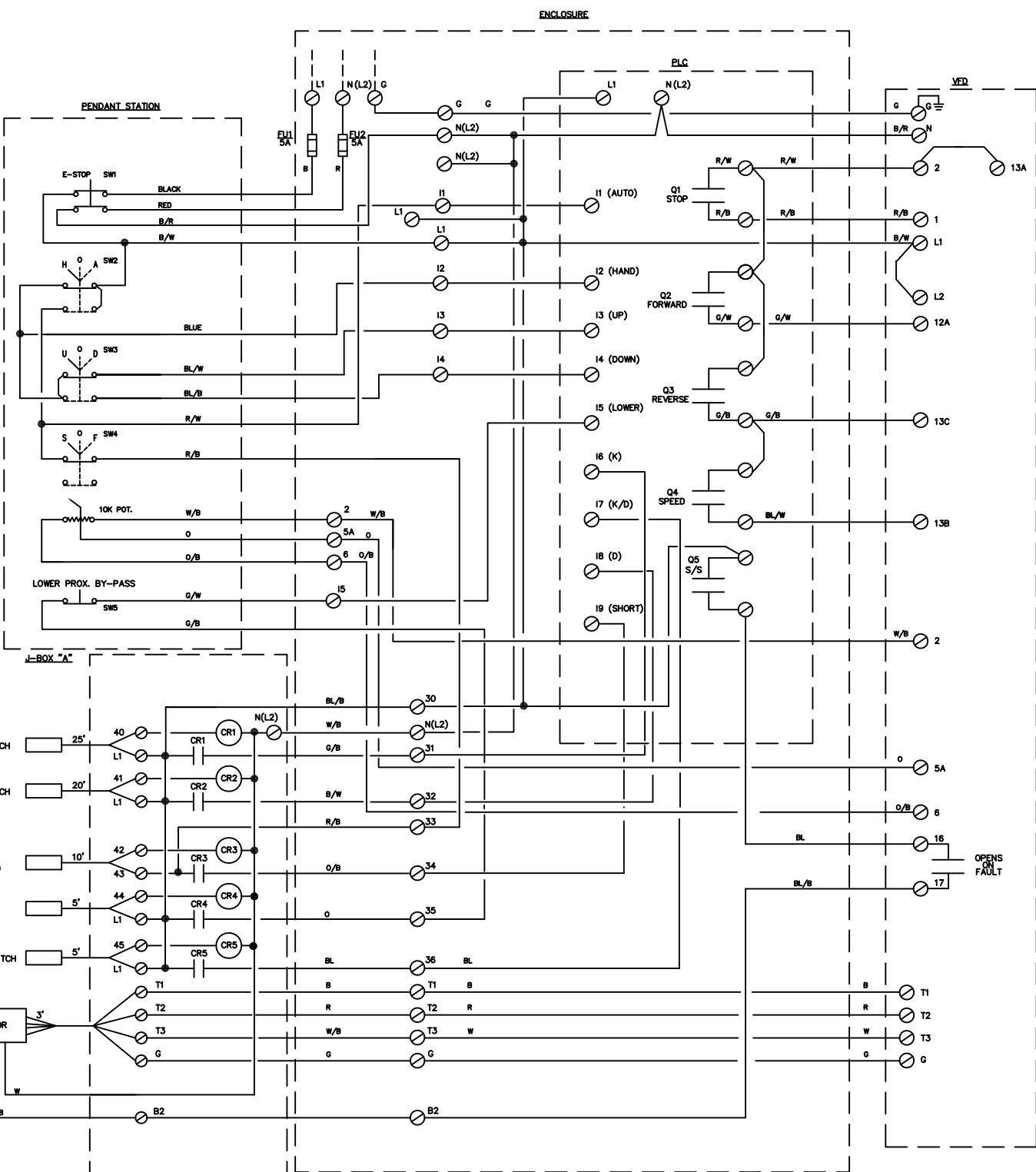
Research and Technology, Inc.

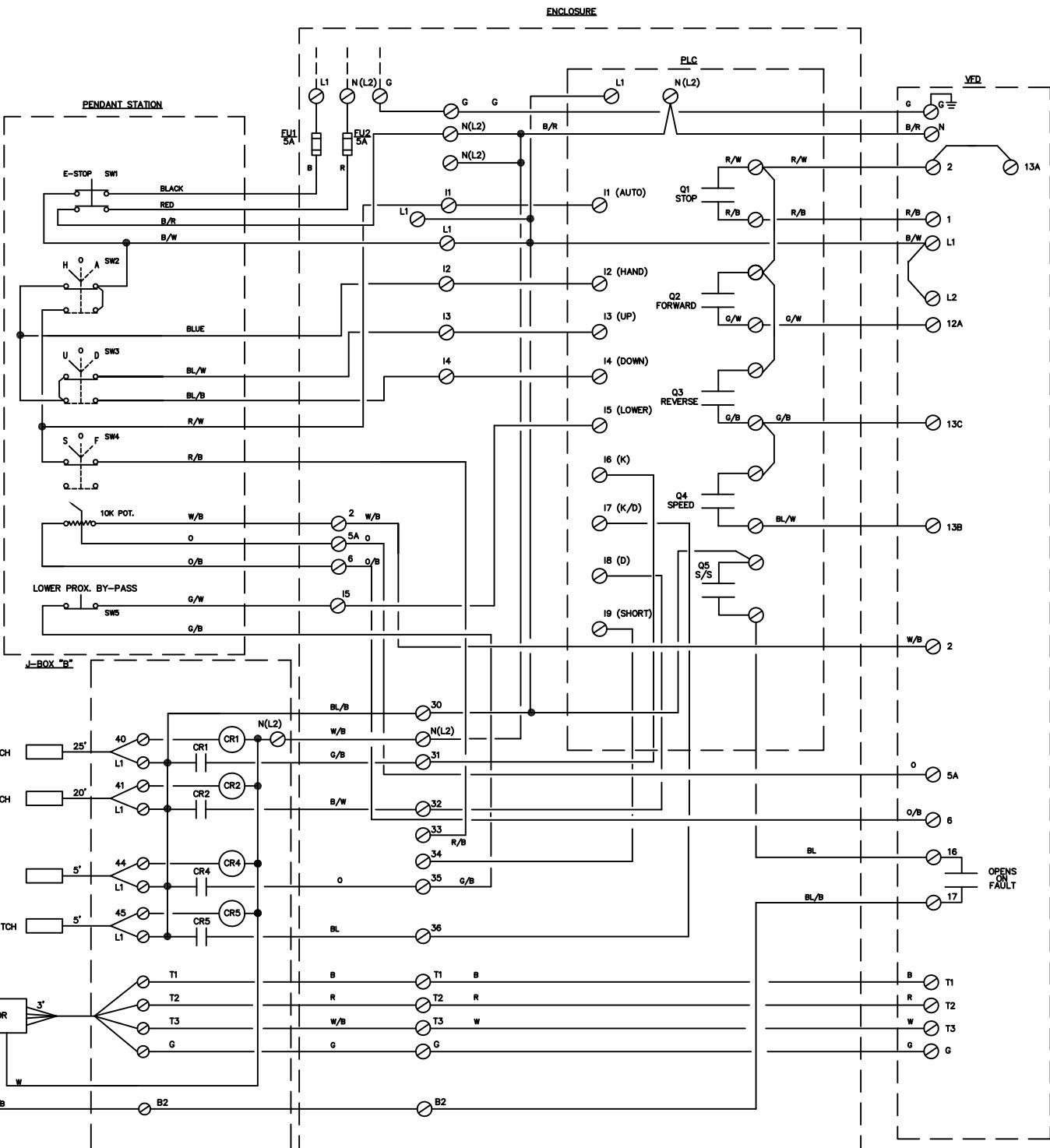
CONTROL PANEL
PINE BEND
BUNDLE WASHER
CONTROL PROCESS DESCRIPTION

Cox Research and Technology, Inc.
14697 S. Harrells Ferry Road
Baton Rouge, LA. 70816
(225) 756-3271 Fax (225) 755-1030

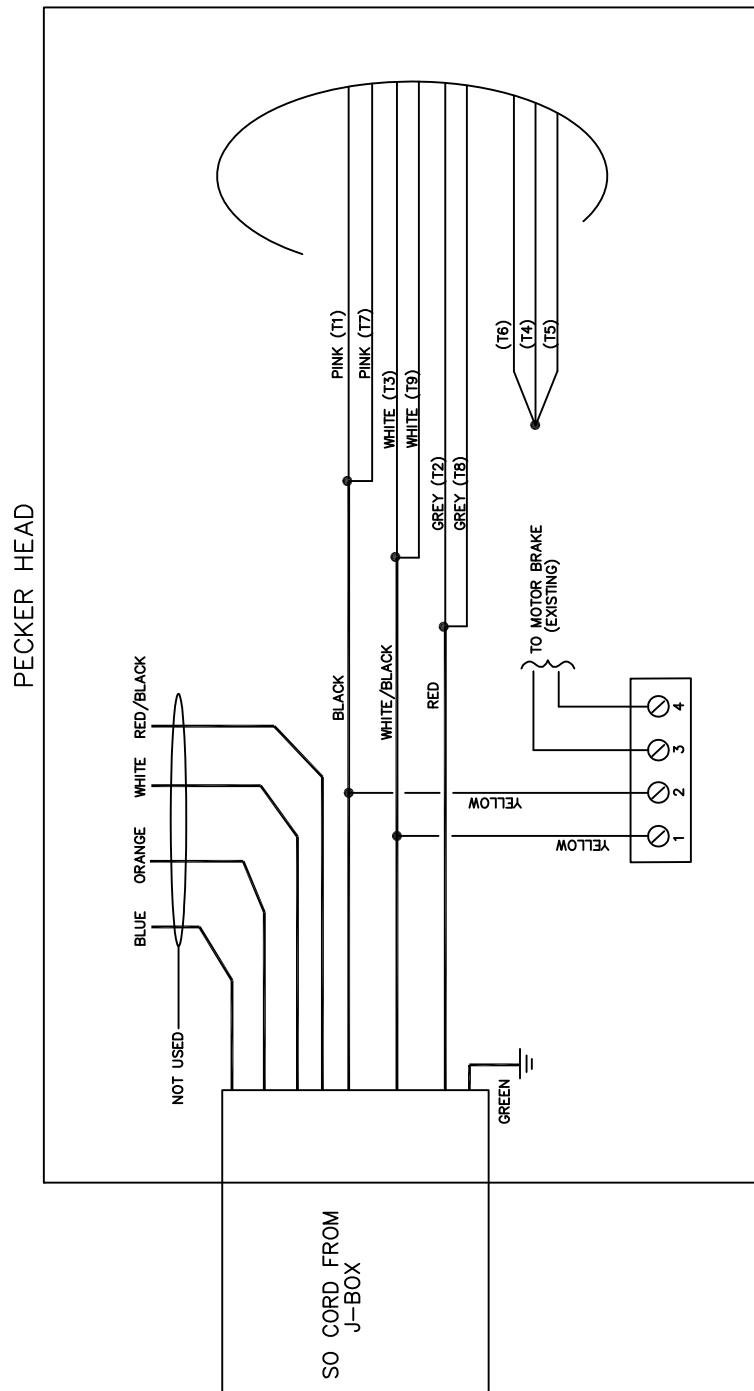


	Drawing Title							
	CONTROL GENERAL ARRANGEMENT							
DATE 7/08/03	REFERENCE DRAWING S/N	NO. Sales Engineer C.C.	REVISION-LOCATION Application Engineer R.C.	ECN	DATE	BY		
			DRAWN BY C. RACHAL		APPROVED BY	DATE DATE		
	Project Title		COX Research and Technology, Inc.		PURCHASE ORDER NUMBER P.O. Box 77808 Baton Rouge, LA 70809			
	BUNDLE WASHER				DRAWING NUMBER Ph. (225)756-3271 Fax (225)756-1030		CP-1598 SHEET NUMBER 4	



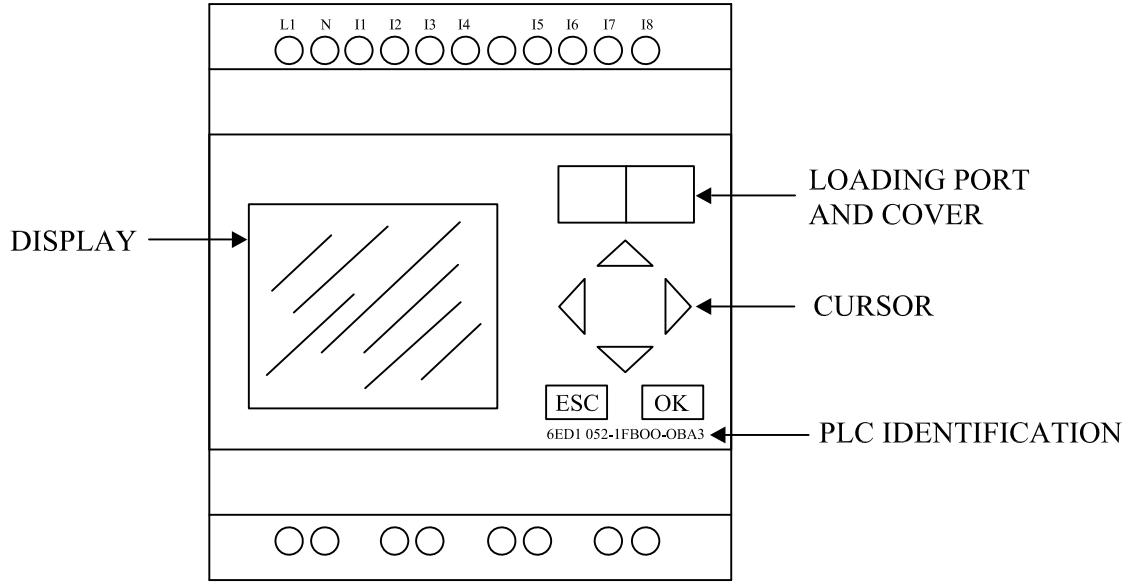


	Drawing Title CONTROL GENERAL ARRANGEMENT "B" SIDE				
DATE 7/24/03	REFERENCE DRAWING S/N	NO. Sales Engineer C.C.	REVISION-LOCATION Application Engineer R.C.	ECN DRAWN BY C. RACHAL	DATE APPROVED BY DATE
Project Title BUNDLE WASHER	COX Research and Technology, Inc.	P.O. Box 77808 Baton Rouge, LA 70809 Ph. (225)756-3271 Fax (225)756-1030	PURCHASE ORDER NUMBER DRAWING NUMBER CP-1598 SHEET NUMBER 6		



	Drawing Title PECKER HEAD CONNECTIONS					
DATE 8/14/03	REFERENCE DRAWING S/N	NO. Sales Engineer C.C.	REVISION-LOCATION Application Engineer R.C.	ECN DRAWN BY C. RACHAL	DATE APPROVED BY DATE	BY
	Project Title BUNDLE WASHER		COX Research and Technology, Inc.	P.O. Box 77808 Baton Rouge, LA 70809 Ph. (225)756-3271 Fax (225)756-1030	PURCHASE ORDER NUMBER DRAWING NUMBER CP-1598 SHEET NUMBER 7	

PLC COMPONENT IDENTIFICATION



FRONT VIEW OF PLC

SETTING THE CLOCK

UPON POWER UP, THE CLOCK IS SHOWN ON THE DISPLAY. TO SET, PRESS THE **ESC** KEY ONCE. USING THE DOWN ARROW KEY ▼ MOVE CURSOR TO "SET CLOCK". PRESS THE **OK** KEY ONCE. THE CURSOR IS NOW FLASHING IN THE DAY OF THE WEEK FIELD. TO CHANGE, USE UP ARROW ▲ OR DOWN ARROW ▼ KEYS TO DESIRED DAY. ONCE DAY OF THE WEEK IS SET, PUSH THE RIGHT ARROW KEY ► TO THE HOUR FIELD. 24 HOUR TIME SETTING MUST BE USED.

EXAMPLES:

TH 10:30 → 10:30 AM THURSDAY
FR 23:15 → 11:15 PM FRIDAY
MO 13:30 → 1:30 PM MONDAY

USE THE UP ARROW ▲ OR DOWN ARROW ▼ TO CHANGE SETTING.
USE RIGHT ARROW ► TO MOVE THROUGH FIELDS. AFTER TIME IS SET,
PRESS THE RIGHT ARROW KEY ► TO REACH DATE FIELDS. USING SAME
TECHNIQUE ABOVE SET TO DESIRED DATE. ONCE YOU HAVE YOUR DESIRED
SETTINGS, PRESS THE **OK** KEY ONCE. THEN HIT THE **ESC** KEY ONCE.
YOUR TIME AND DATE SHOULD NOW BE SHOWN.