



Wydział Mechaniczny Energetyki i Lotnictwa
Politechnika Warszawska

Wprowadzenie do PTC Creo

mgr inż. Grzegorz Kamiński

30 września 2024

Etapy procesu wytwarzania

- * stworzenie obrabianego modelu,
- * definicja środowiska gdzie odbywa się proces wytwarzania (typ obrabiarki, uchwyty, narzędzia, baz),
- * stworzenie ścieżek NC (wybór konkretnego narzędzia do geometrii),
- * przeniesienie ścieżek na urządzenie.

Manufacturing

New

Type

- ☐ Layout
- ☐ Sketch
- ☐ Part
- ☐ Assembly
- ☒ Manufacturing
- ☐ Drawing
- ☐ Format
- ☐ Notebook

Sub-type

- ☒ NC assembly
- ☐ Expert machinist
- ☐ CMM
- ☐ Sheetmetal
- ☐ Cast cavity
- ☐ Mold cavity
- ☐ Harness
- ☐ Process plan
- ☐ Additive Manufacturing

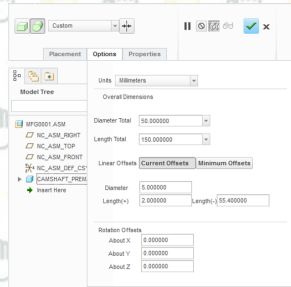
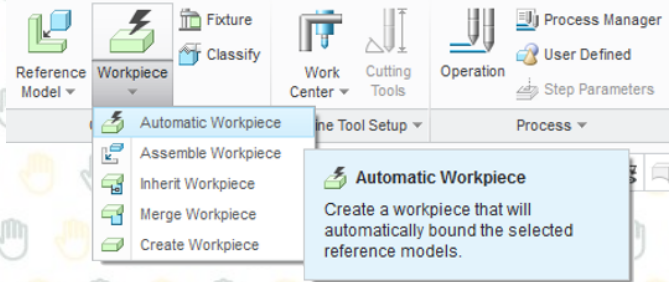
Name: mfg0002

Common name:

☒ Use default template

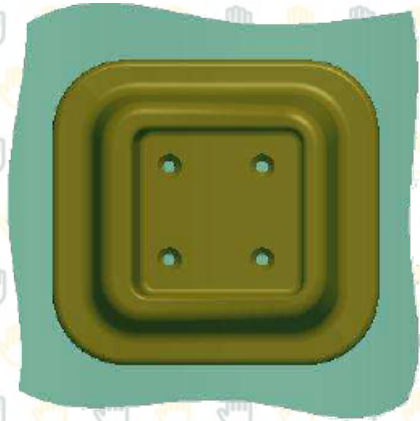
OK Cancel

Workpiece

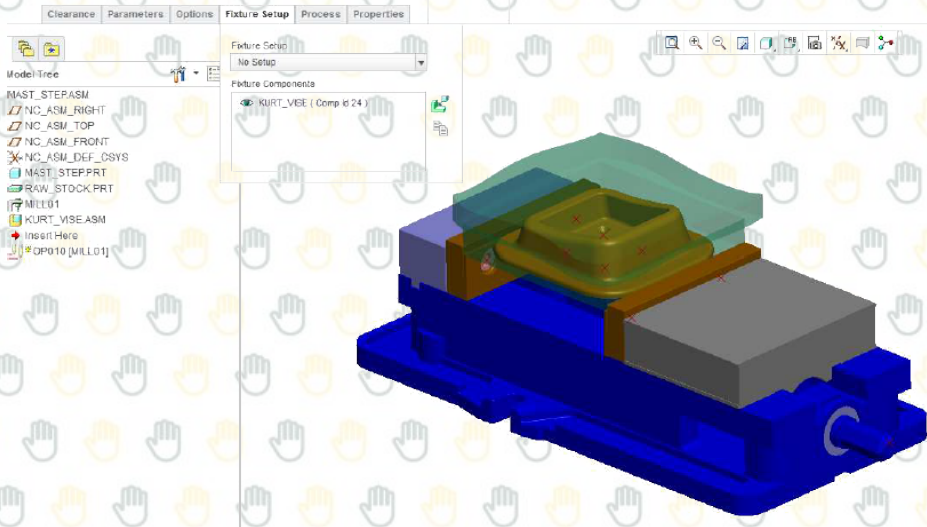


Create: Rectangular Workpiece
Choose Csys

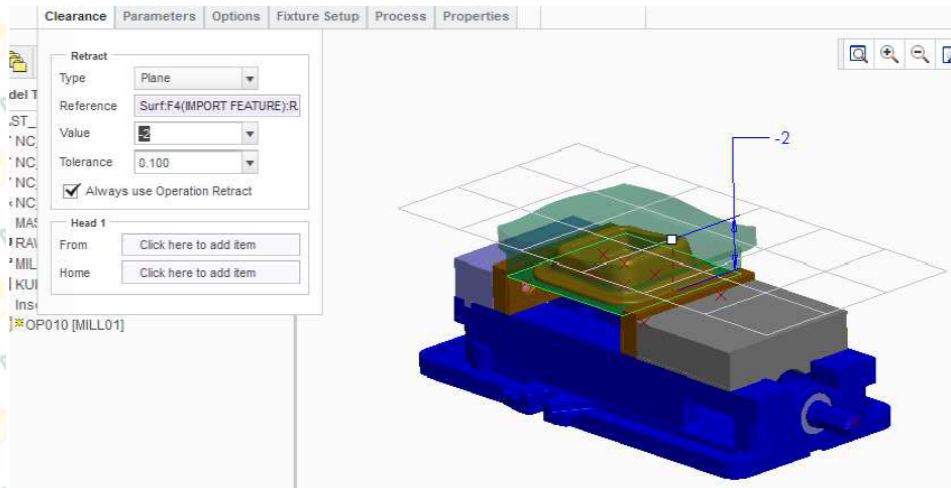
Workpiece



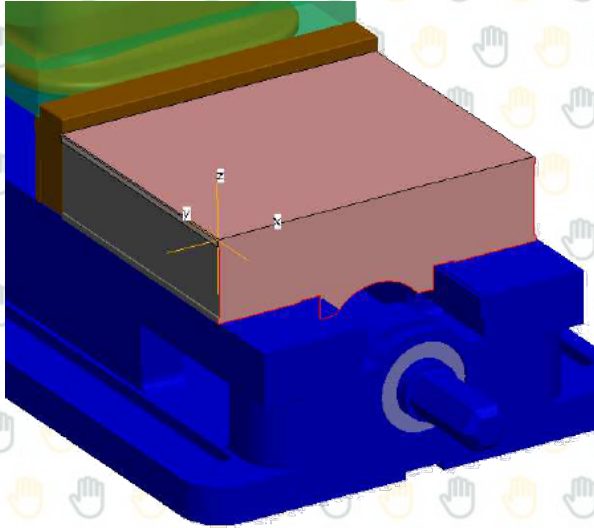
Fixture



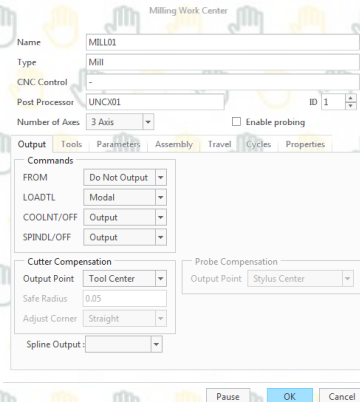
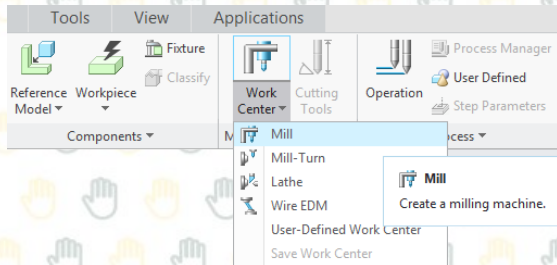
Clearance





Coordinate system for mill





Work Center Configuration



Operations

 MILL01  ACS0:F9(CSYS)

Clearance	Parameters	Options	Fixture Setup	Process	Properties
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 MILL01  NC_ASM_DEF_CSYS:F4(CSYS) ID=8

Clearance	Home Point	Parameters	Options	Fixture Setup	Process	Properties
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Model

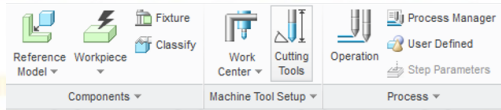
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Reference:

Tolerance: 0.10

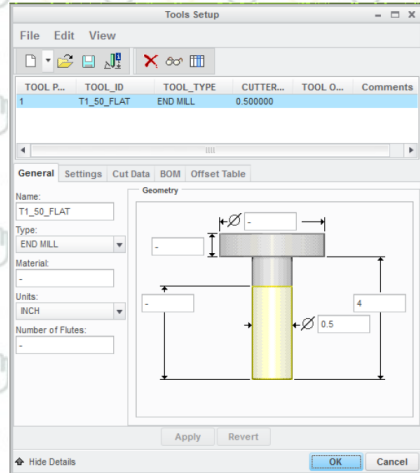
☒ Always use Operation Retract

Cutting Tools

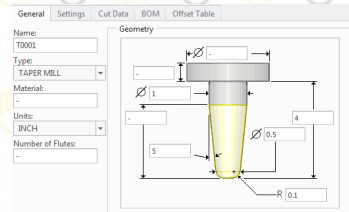
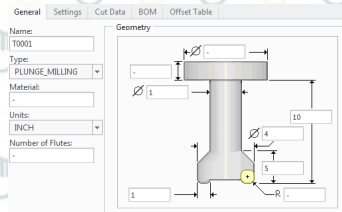
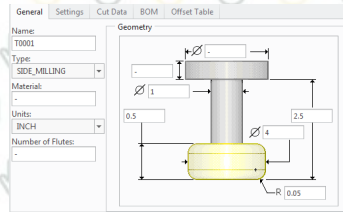
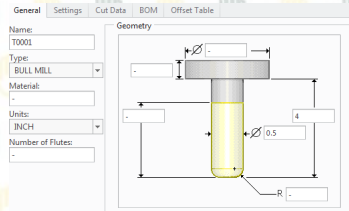
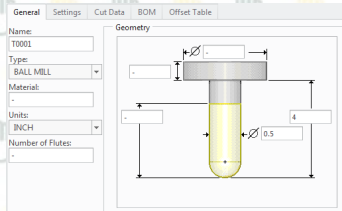
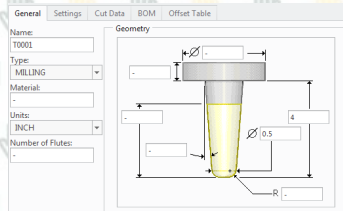


Cutting Tools

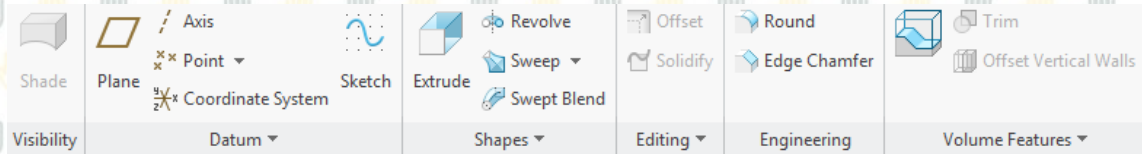
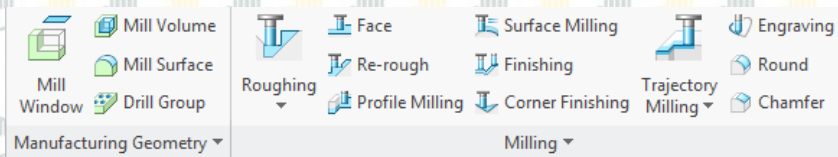
Edit the set of cutting tools available on the machine tool for the active operation.



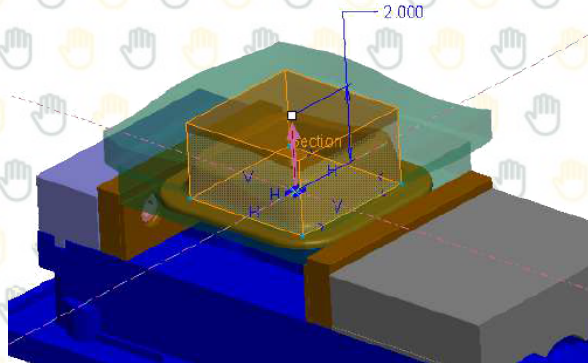
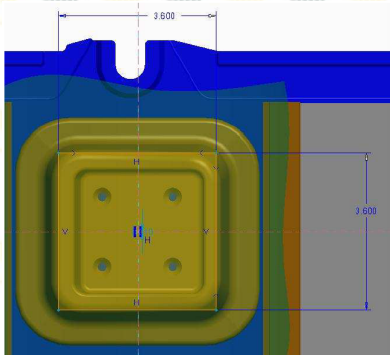
Cutting Tools



Volume Milling



Cutting Tools



Local Milling

The image shows a software menu with the following structure:

- View**
- Applications**
- Mill**
 - Roughing**
 - Face
 - Re-rough
 - Profile Milling
 - Surface Milling**
 - Finishing
 - Corner Finishing
 - Trajectory Milling**
 - Engraving
 - Round
 - Chamfer
 - Standard**
 - Pecking
 - Boring
 - Reaming
 - Web
 - Countersink
 - Face
 - Tapping
 - Custom
 - Holemaking Cycles**

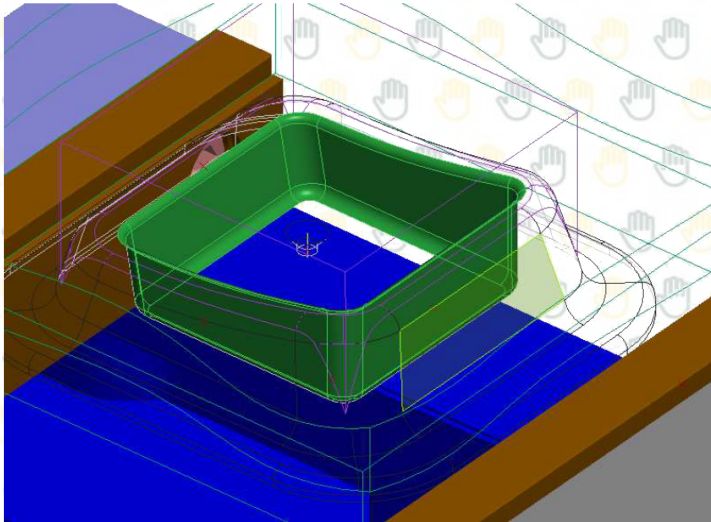
The **Milling** dropdown menu is open, showing the following options:

- Cut Line Milling
- Thread Milling
- Manual Cycle
- Plunge Rough
- Pocketing
- Swarf Milling
- Pencil Tracing
- Local Milling** (highlighted)
- Rest Finish

A tooltip for the **Previous Step** option is displayed:

Previous Step
Insert a local milling step that references another step.

Surface Milling





Dziękuję
za uwagę

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