

**First Piece-In Process Inspection**

**SQ/Job:** \_\_\_\_\_ **Operation** \_\_\_\_\_ **Part#** \_\_\_\_\_ **.5 thick anodize clip** **Revision:** \_\_\_\_\_ **A** **Run Qty:** \_\_\_\_\_  
**Operator** \_\_\_\_\_ **Date** \_\_\_\_\_ **1st Piece Sign off** \_\_\_\_\_ **Pass** **Fail** \_\_\_\_\_ **Name** \_\_\_\_\_ **Date** \_\_\_\_\_ **Tape Measure Check**  **Shift** 1 2 3

Nominal	ToL	Method	Freq.	1st Piece	1st Piece Verified	In Process	In Process	In Process	In Process	In Process	In Process
5.000	+/- .060	Gauge table	Every 100								
90 Degrees	+/- 1 Degree	Protractor	Every 100								
90 Degrees	+/- 1 Degree	Protractor	Every 100								
1.500	+/- .030	Caliper	Every 100								
0.250	+/- .030	Caliper	Every 100								
4.375	+/- .030	Caliper	Every 100								
45 Degrees	+/- 1 Degree	Protractor	1st								
45 Degrees	+/- 1 Degree	Protractor	1st								