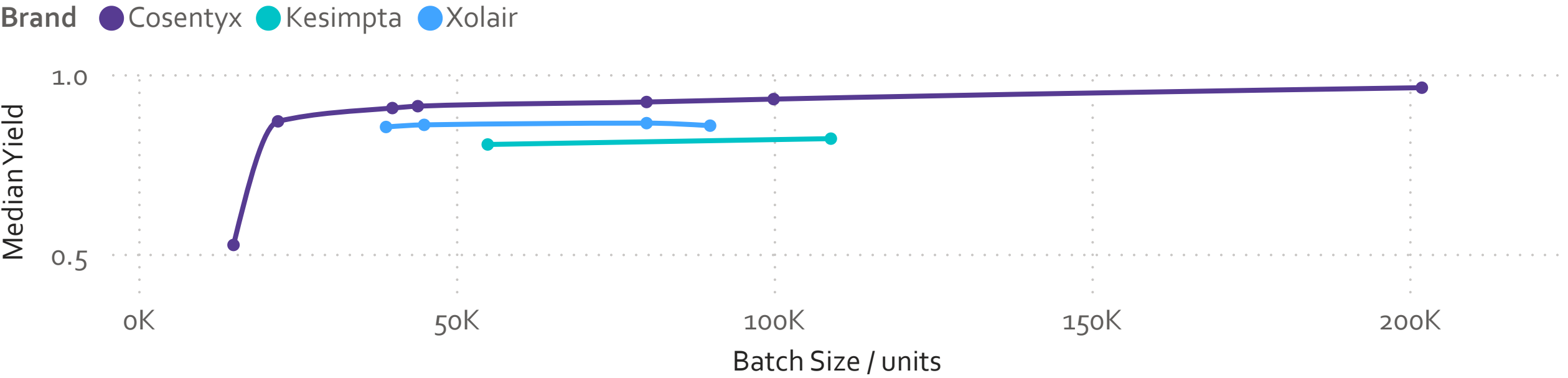
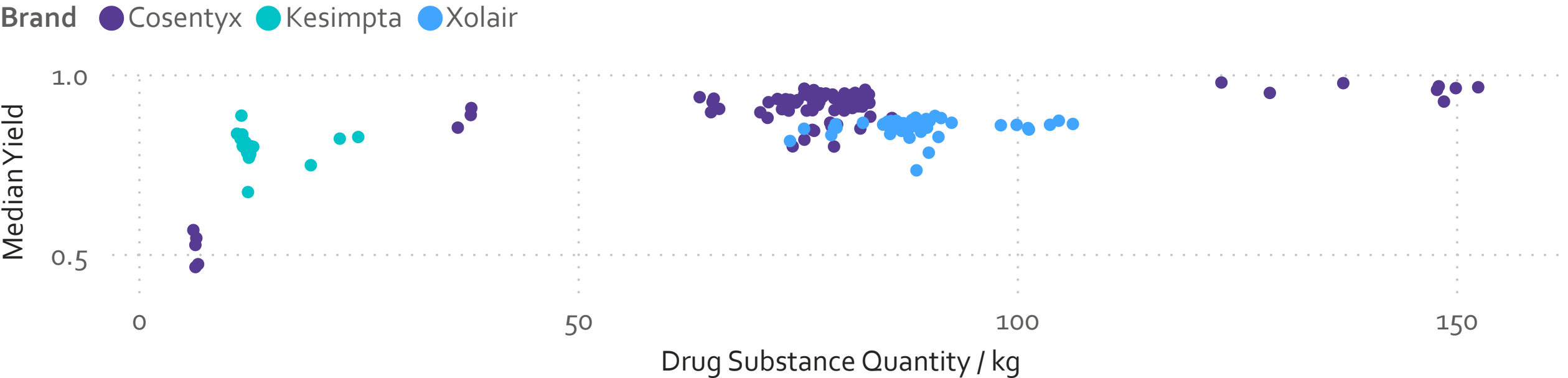


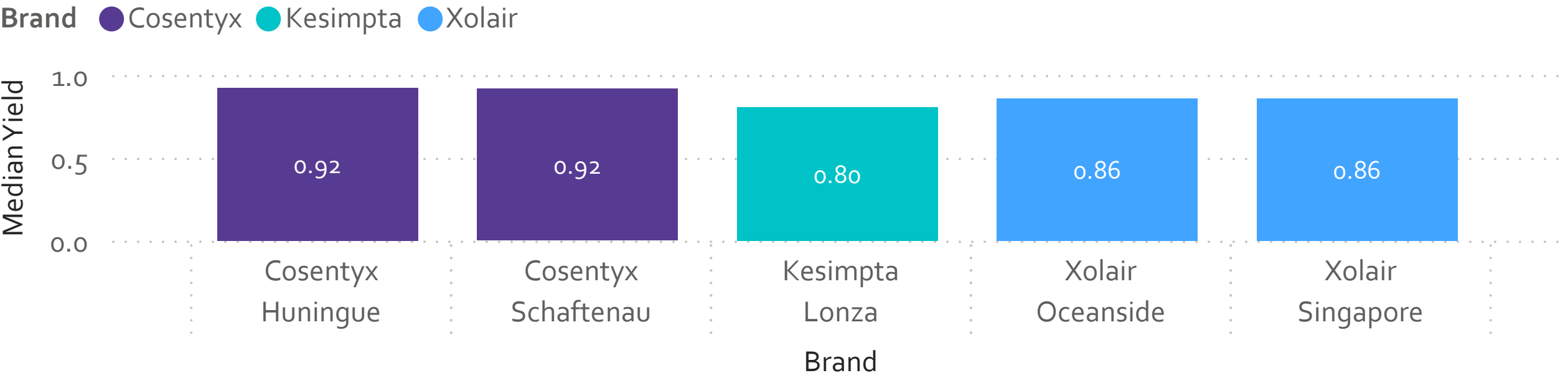
Batch Size vs. Yield



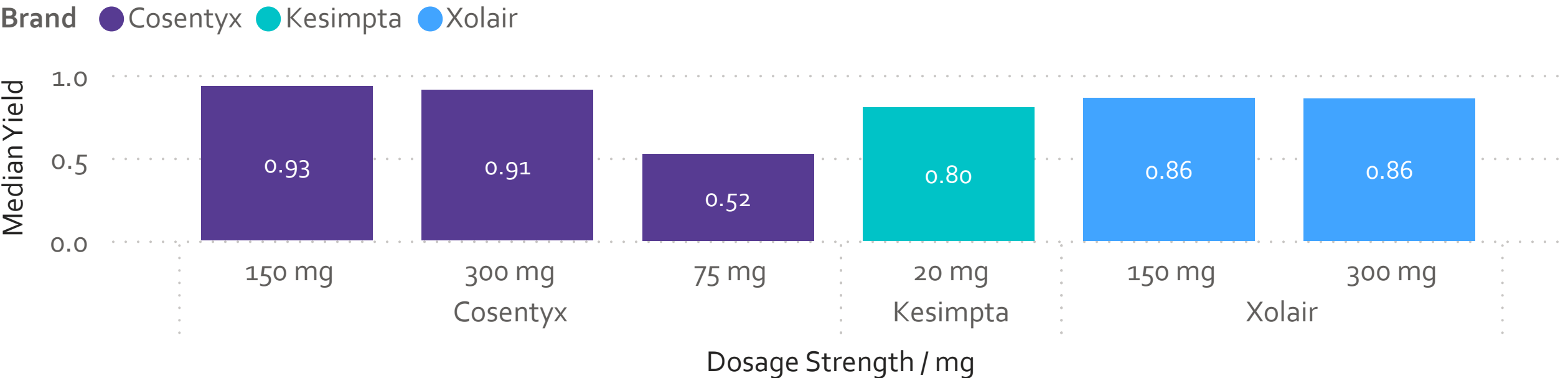
Drug Substance Quantity vs. Yield



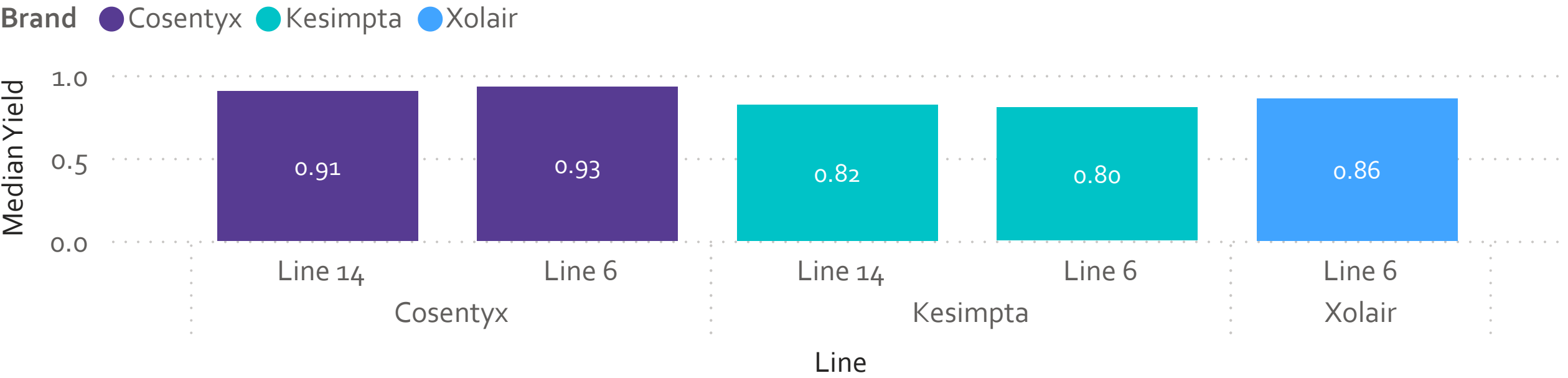
Drug Substance Site vs. Yield



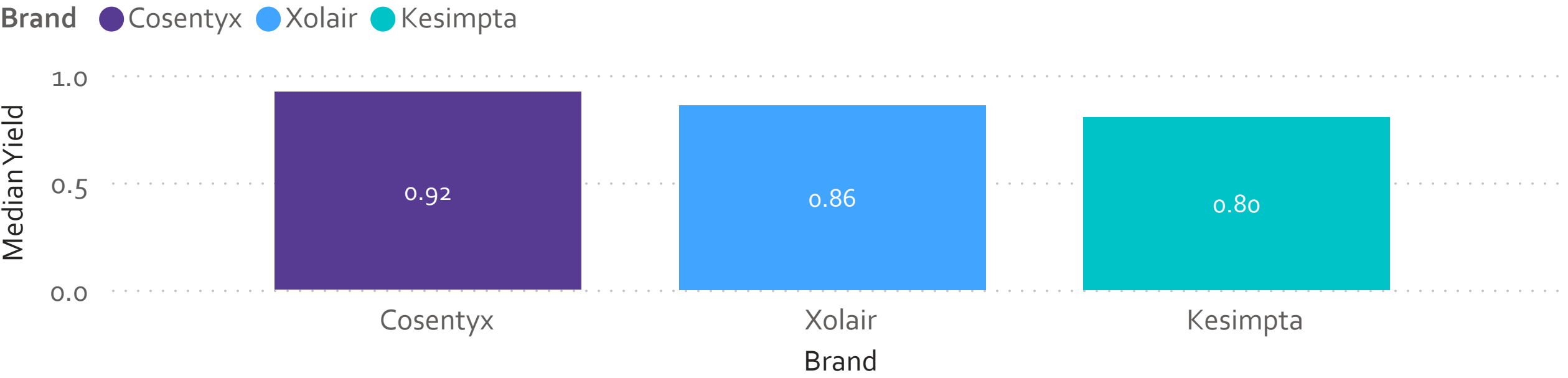
Dosage Strength vs. Yield



Line vs. Yield



Brand vs. Yield



Batch	Cosentyx		Xolair	
	SHNC2	DEV-130359: Stopper height adjustment in filling recipe. DEV-130440 and DEV-130431 also on this batch.		
	SHRV9	DEV-115094: Defective suction cups during filling, opening of isolator.		
	SJKX9		DEV-79802: Issues with fill weight of in-process control scale no. 3.	
	SKJE1	DEV-126700: Drug substance net weight of bags deviated from packaging list.		
	SLMP5		DEV-135848: Displacement of bellow at nest removal station APGo621-0414.	
	SLUW6		DEV-145065: Filling interruption, defective Tyvek film remover.	
	SLWT7		DEV-147159: Leakage at sampling station before start of filling.	