

Months (大小 6)	Process (大小 5)				
	"Grind"	"VDrill"	"HDrill"	"Bore"	"Plane"
1	0	0	1	0	0
2	1	0	1	0	0
3	1	0	1	0	0
4	2	1	0	1	1
5	0	1	0	0	0
6	0	0	0	0	0