

MANAGING SHOPFLOOR ENERGY CONSUMPTION IN A SMART FACTORY

Using FIWARE for Demand Side Management

In the Smart Factory we are producing parts of an electric car



StreetScooter

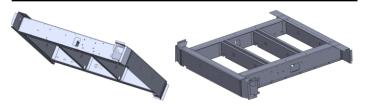




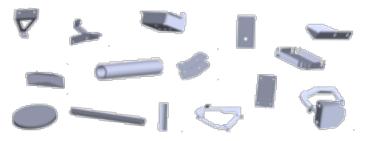




Production of the underbody















Objectives

- Enable manufacturing sites to become an intelligent load in the smart grid
- Create simple-to-use and fastto-scale energy management infrastructure

Factory setup

- Demonstration factory with direct shopfloor access
- Production of prototypes and pilot series to be sold
- Monitoring of energy consumption of machines

FIWARE GEs are used on different layers to support integration



Goal of the integration





Overall architecture



Data exploitation layer

Data interpretation layer

Data gathering layer







Integration of the GEs with good progress and results





Data exploitation layer

Data interpretation layer

Data gathering layer



GEs and DSEs

- GE Application Mashup (U, FI-Lab)
- DSE Production Planning and Control System Integrator (on-premise, under discussion)
- GE Complex Event Processing (D, FI-Lab)
- GE Publish/Subscribe Broker (D, FI-Lab)
- GE Big Data Analysis (E, FI-Lab)
- GE Object Storage (E, FI-Lab)
- GE Gateway Data Handling (D, on-premise)
- DSE OBDC Event Sink (on-premise, OS)
- DSE Modbus Adapter (on-premise, PS)

^{*} Enterprise-Resource-Planning, the key business management software for manufacturing companies

Reminder: The GE Gateway Data Handling gathers shopfloor data



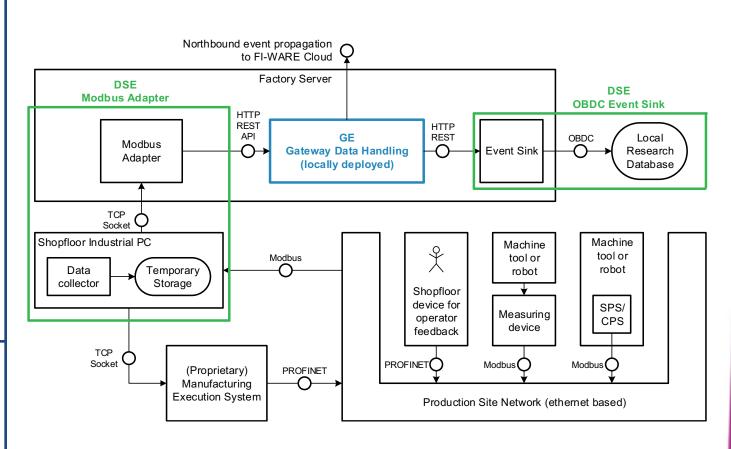


Data exploitation layer

Data interpretation layer

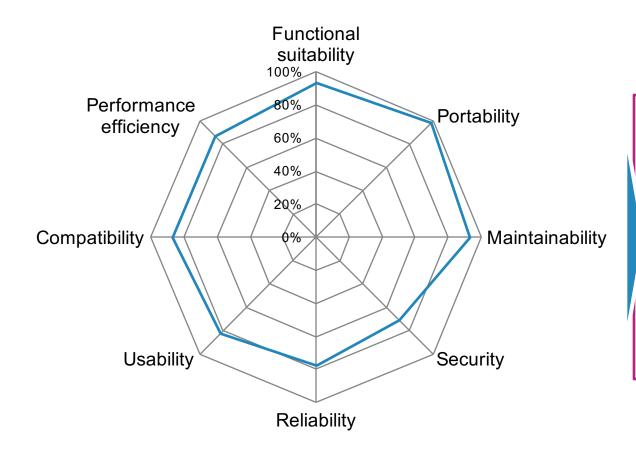
Data gathering layer





Assessment of the GE Gateway Data Handling





The GE Gateway
Data Handling
showed a very good
overall result (83,85%)
and greatly supports a
fast and scalable
integration of energy
management in an
industrial
environment!

The interpretation layer is implemented and mainly consists of GEs



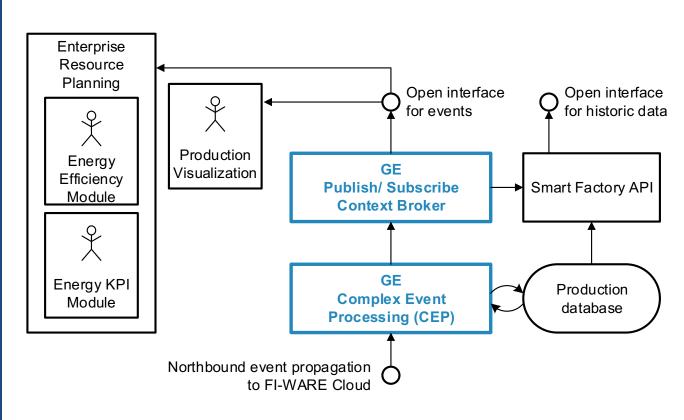


Data exploitation layer

Data interpretation layer

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Deep-dive: The CEP performs good compared to commercial alternatives



Several commercial alternatives



Alternatives in the research community



Evaluation in FINESCE WP3-Smart Factory

Functional suitability: Query Language fulfils all requirements in the trial

Performance efficiency: Easily manages load

Compatibility: Out-of-the-box with Pub/ Sub Context Broker, REST API

Usability: Text-intensive interface with good structure

Reliability: No problems in trial experienced

Maintainability: No problems in maintenance so far

Portability: Standardized interfaces based on established technologies



iPad App to visualise factory





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