Print settings   ✕

Profile   03 - Qualité standard - 0.2mm - Pre... - Qualité stan...   ⌄

🔍 *Search settings*   ☰

▬ Quality   ⌄

Setting		Value	Unit
Layer Height	🔗	0.2	mm
Initial Layer Height	🔗	0.3	mm
Line Width	ƒₓ	0.5	mm
Wall Line Width		0.5	mm
Outer Wall Line Width		0.5	mm
Inner Wall(s) Line Width		0.5	mm
Top/Bottom Line Width		0.5	mm
Infill Line Width		0.5	mm
Skirt/Brim Line Width		0.5	mm
Initial Layer Line Width		100.0	%

Print settings ✕

Profile 03 - Qualité standard - 0.2mm - Pre... - Qualité stan... ⌄

🔍 Search settings   ≡

⧗ Shell   ‹

Wall Thickness	𝑓ₓ	0.8	mm
Wall Line Count		2	
Outer Wall Wipe Distance		0.2	mm
Top Surface Skin Layers		0	
Top/Bottom Thickness		1.2	mm
Top Thickness		1.2	mm
Top Layers		6	
Bottom Thickness		1.2	mm
Bottom Layers		6	
Initial Bottom Layers		6	
Top/Bottom Pattern		Lines	⌄
Bottom Pattern Initial Layer		Lines	⌄
Top/Bottom Line Directions		[ ]	
Outer Wall Inset		0	mm
Optimize Wall Printing Order		☐	
Outer Before Inner Walls		☐	
Alternate Extra Wall		☐	
Compensate Wall Overlaps		✓	
Compensate Outer Wall Overlaps		✓	
Compensate Inner Wall Overlaps		✓	
Minimum Wall Flow		0	%
Fill Gaps Between Walls		Everywhere	⌄
Filter Out Tiny Gaps		✓	
Print Thin Walls		✓	
Horizontal Expansion		0	mm
Initial Layer Horizontal Expansion		0	mm
Hole Horizontal Expansion		0	mm
Z Seam Alignment		Shortest	⌄
Seam Corner Preference		Smart Hiding	⌄
No Skin in Z Gaps		☐	
Extra Skin Wall Count		1	
Enable Ironing		✓	
Iron Only Highest Layer		☐	
Ironing Pattern		Zig Zag	⌄
Ironing Line Spacing		0.1	mm

Ironing Flow		10.0	%
Ironing Inset		0.475	mm
Ironing Speed		20.0	mm/s
Skin Overlap Percentage	f_x	30	%
Skin Overlap		0.15	mm

Print settings ✕

Profile 03 - Qualité standard - 0.2mm - Pre... - Qualité stan... ⌄

🔍 Search settings   ≡

▬ **Quality**	⌄
⧗ **Shell**	‹
⬚ **Infill**	‹

Infill Density	15	%
Infill Line Distance	3.3333	mm
Infill Pattern	*fx* Gyroid	⌄
Connect Infill Lines		
Infill Line Directions	[ ]	
Randomize Infill Start		
Infill Line Multiplier	1	
Extra Infill Wall Count	0	
Infill Overlap Percentage	10	%
Infill Overlap	0.05	mm
Infill Wipe Distance	0.125	mm
Infill Layer Thickness	0.2	mm
Gradual Infill Steps	0	
Infill Before Walls		
Minimum Infill Area	0	mm²
Infill Support		
Skin Removal Width	1.0	mm
Top Skin Removal Width	1.0	mm
Bottom Skin Removal Width	1.0	mm
Skin Expand Distance	1.0	mm
Top Skin Expand Distance	1.0	mm
Bottom Skin Expand Distance	1.0	mm
Maximum Skin Angle for Expansion	90	°
Minimum Skin Width for Expansion	0.0	mm
Skin Edge Support Thickness	0	mm
Skin Edge Support Layers	0	

Print settings ✕

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🔍 Search settings ≡

▬	**Quality**	⌄
⧗	**Shell**	‹
▧	**Infill**	‹
⦀	**Material**	‹

Printing Temperature	*fx*	190 °C
Printing Temperature Initial Layer	*fx*	195 °C
Build Plate Temperature	⬚	50 °C
Build Plate Temperature Initial Layer	⬚	60 °C
Flow		100 %
Wall Flow		100 %
Outer Wall Flow		100 %
Inner Wall(s) Flow		100 %
Top/Bottom Flow		100 %
Infill Flow		100 %
Skirt/Brim Flow		100 %
Prime Tower Flow		100 %
Initial Layer Flow		110 %

Print settings ✕

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🔍 *Search settings* ≡

▬	**Quality**	⌄
⧗	**Shell**	‹
▨	**Infill**	‹
‖‖	**Material**	‹
◔	**Speed**	‹

Print Speed		60	mm/s
Infill Speed		60	mm/s
Wall Speed		30.0	mm/s
Outer Wall Speed		30.0	mm/s
Inner Wall Speed	*fx*	50.0	mm/s
Top/Bottom Speed		30.0	mm/s
Travel Speed		120	mm/s
Initial Layer Speed	*fx*	20	mm/s
Initial Layer Print Speed		20	mm/s
Initial Layer Travel Speed		40.0	mm/s
Skirt/Brim Speed	🔗	20	mm/s
Z Hop Speed		10	mm/s
Number of Slower Layers	🔗	2	
Equalize Filament Flow		☐	
Enable Acceleration Control	🔗	☐	
Enable Jerk Control	🔗	☐	

Print settings ✕

Profile   03 - Qualité standard - 0.2mm - Pre... - Qualité stan... ⌄

🔍 Search settings   ≡

▬	**Quality**	⌄
⧗	**Shell**	‹
▧	**Infill**	‹
‖‖	**Material**	‹
⏲	**Speed**	‹
⤓	**Travel**	‹

Enable Retraction	✓	
Retract at Layer Change	☐	
Retraction Distance	7.5	mm
Retraction Speed	60	mm/s
Retraction Retract Speed	60	mm/s
Retraction Prime Speed	60	mm/s
Retraction Extra Prime Amount	0	mm³
Retraction Minimum Travel	1.0	mm
Maximum Retraction Count	90	
Minimum Extrusion Distance Window	7.5	mm
Combing Mode 🔗	Not in Skin	⌄
Max Comb Distance With No Retract	0	mm
Retract Before Outer Wall 🔗	☐	
Avoid Printed Parts When Traveling	✓	
Avoid Supports When Traveling	☐	
Travel Avoid Distance	0.625	mm
Layer Start X	0.0	mm
Layer Start Y	0.0	mm
Z Hop When Retracted	✓	
Z Hop Only Over Printed Parts	☐	
Z Hop Height	1	mm

Print settings ✕

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🔍 *Search settings* ☰

▬	**Quality**	⌄
⧗	**Shell**	‹
▧	**Infill**	‹
‖‖	**Material**	‹
◔	**Speed**	‹
⬚	**Travel**	‹
✳	**Cooling**	‹

Enable Print Cooling		✓	
Fan Speed	𝑓ₓ	100	%
Regular Fan Speed		100	%
Maximum Fan Speed		100	%
Regular/Maximum Fan Speed Threshold		10	s
Initial Fan Speed		0	%
Regular Fan Speed at Height	𝑓ₓ	6	mm
Regular Fan Speed at Layer		30	
Minimum Layer Time		5	s
Minimum Speed		10	mm/s
Lift Head			