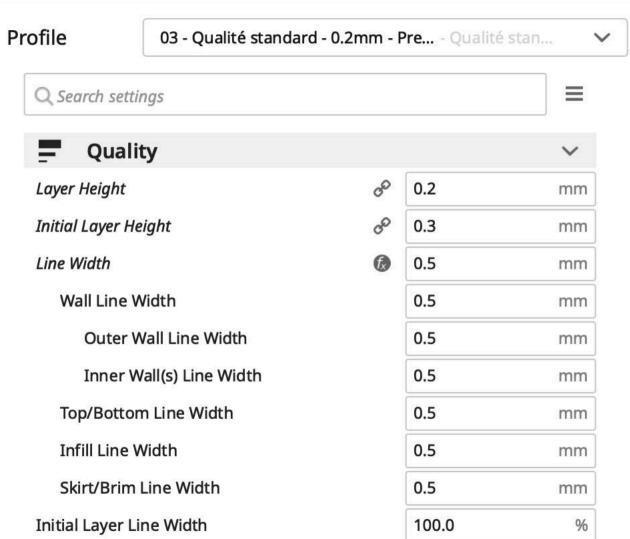
Print settings





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Profile 03 - Qualité standard - 0.2mm - Pre... - Qualité stan... Q Search settings Shell Wall Thickness 0.8 mm Wall Line Count 2 Outer Wall Wipe Distance 0.2 mm Top Surface Skin Layers 0 1.2 Top/Bottom Thickness mm Top Thickness 1.2 mm Top Layers 6 **Bottom Thickness** 1.2 mm 6 **Bottom Layers Initial Bottom Layers** 6 Top/Bottom Pattern Lines **Bottom Pattern Initial Layer** Lines Top/Bottom Line Directions [] Outer Wall Inset 0 mm Optimize Wall Printing Order Outer Before Inner Walls Alternate Extra Wall Compensate Wall Overlaps Compensate Outer Wall Overlaps Compensate Inner Wall Overlaps Minimum Wall Flow % Fill Gaps Between Walls Everywhere Filter Out Tiny Gaps **Print Thin Walls** Horizontal Expansion 0 mm Initial Layer Horizontal Expansion 0 mm 0 Hole Horizontal Expansion mm Z Seam Alignment Shortest Seam Corner Preference **Smart Hiding** No Skin in Z Gaps Extra Skin Wall Count 1 **Enable Ironing** Iron Only Highest Layer Ironing Pattern Zig Zag Ironing Line Spacing 0.1 mm



