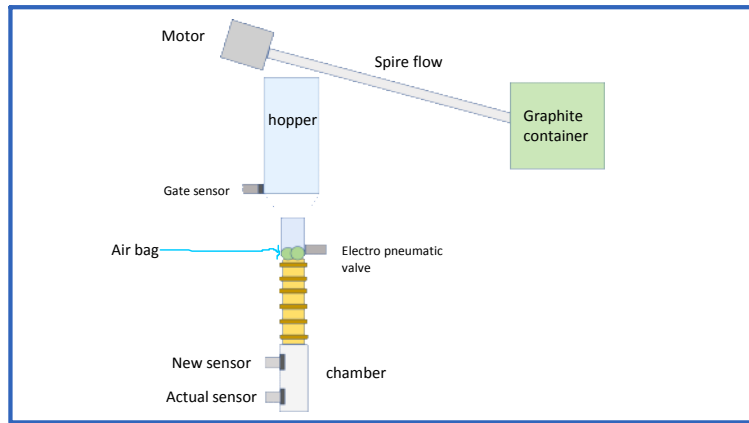


Friday, July 17, 2020 9:24 AM

As we talked,  
The plan is to add a second sensor on the chamber . This second sensor will control The open/close process on the air bag through the electro pneumatic valve over the Hopper .  
This way the actual sensor only will be informing the table in the very extreme case that the graphite is at the very minimum level.




The most simple option would be to use a module with timer, this it already provided with isolation and relays and the capability to adjust the time--Because we needed to adjust the time in order to control the quantity of material that will be dispensed to the chamber.



we will need the following module:

Tools & Home Improvement > Electrical > Timers



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