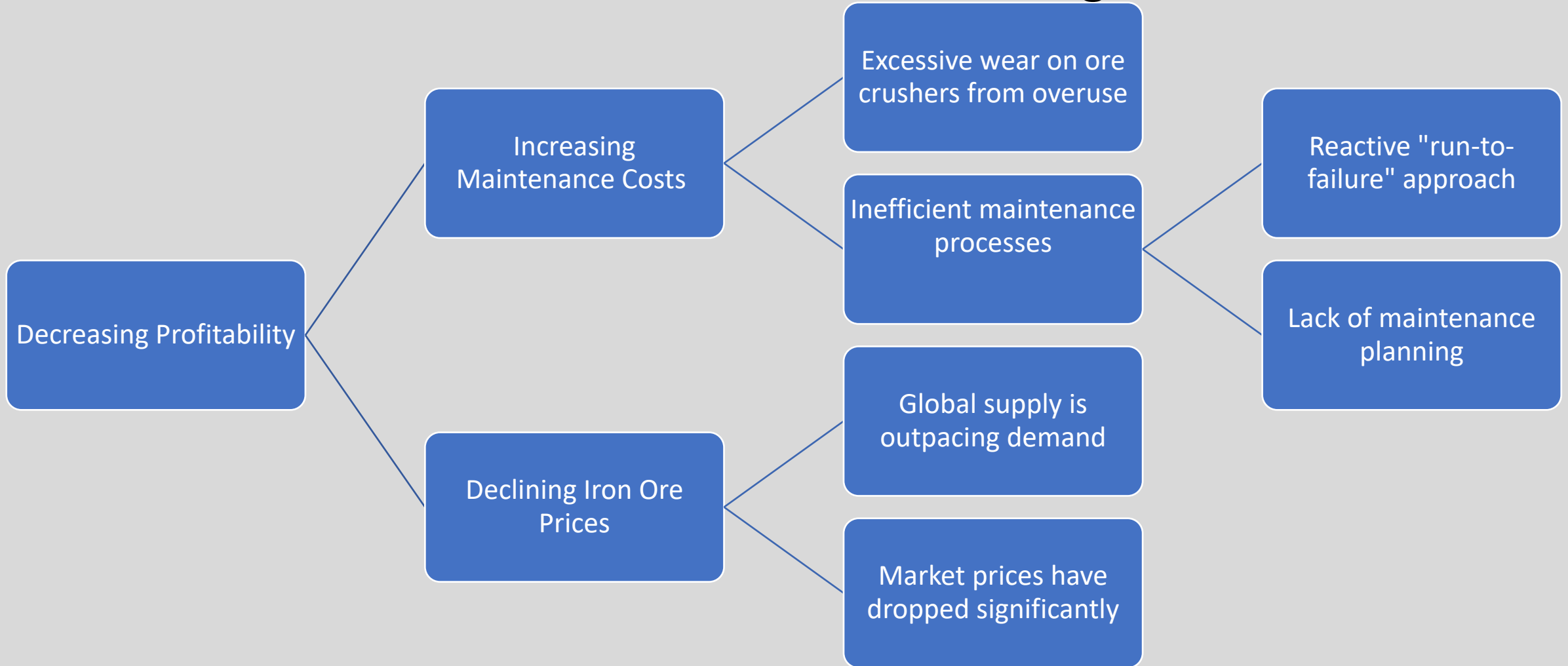


Issue Tree for Monalco Mining



The two overarching issues impacting Monalco's profitability according to the case details are:

1. Increasing Maintenance Costs - Specifically related to excessive wear on ore crushers from operating them beyond design limits and inefficient reactive maintenance processes.
2. Declining Iron Ore Prices - Global supply is now exceeding demand, causing prices to drop significantly from \$110/ton to an average of \$55/ton currently.