Microsmt PNP frame Installation diagram

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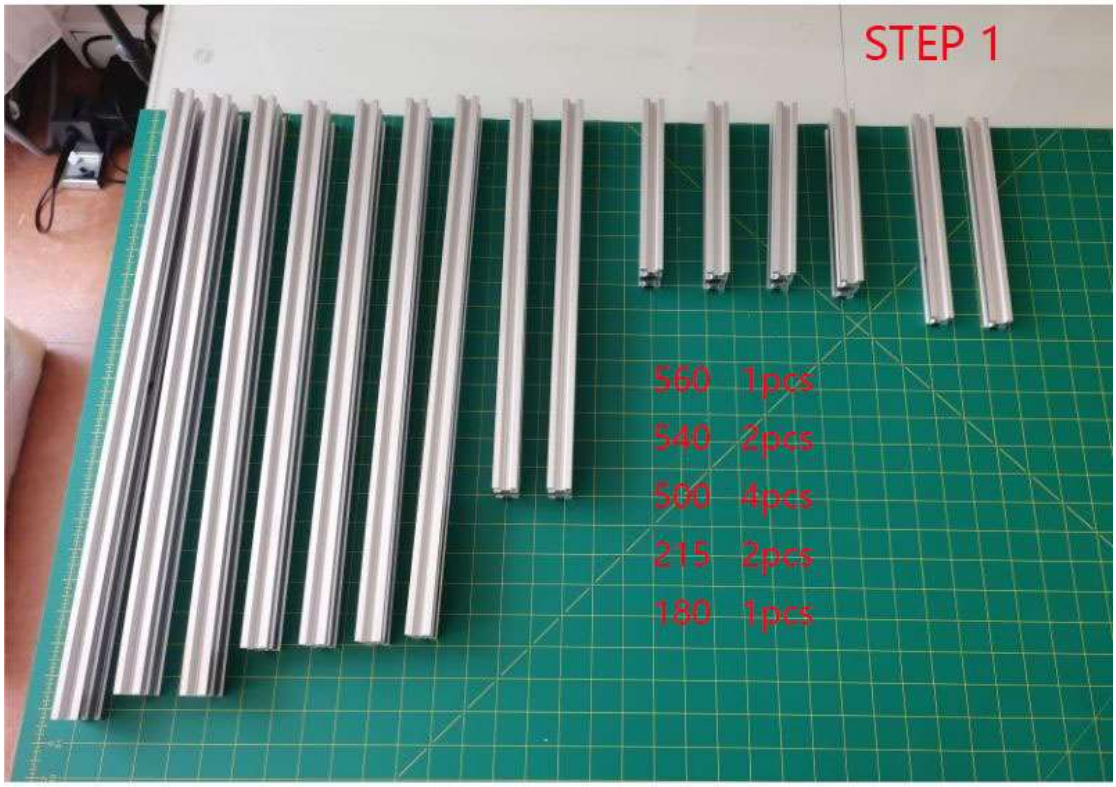
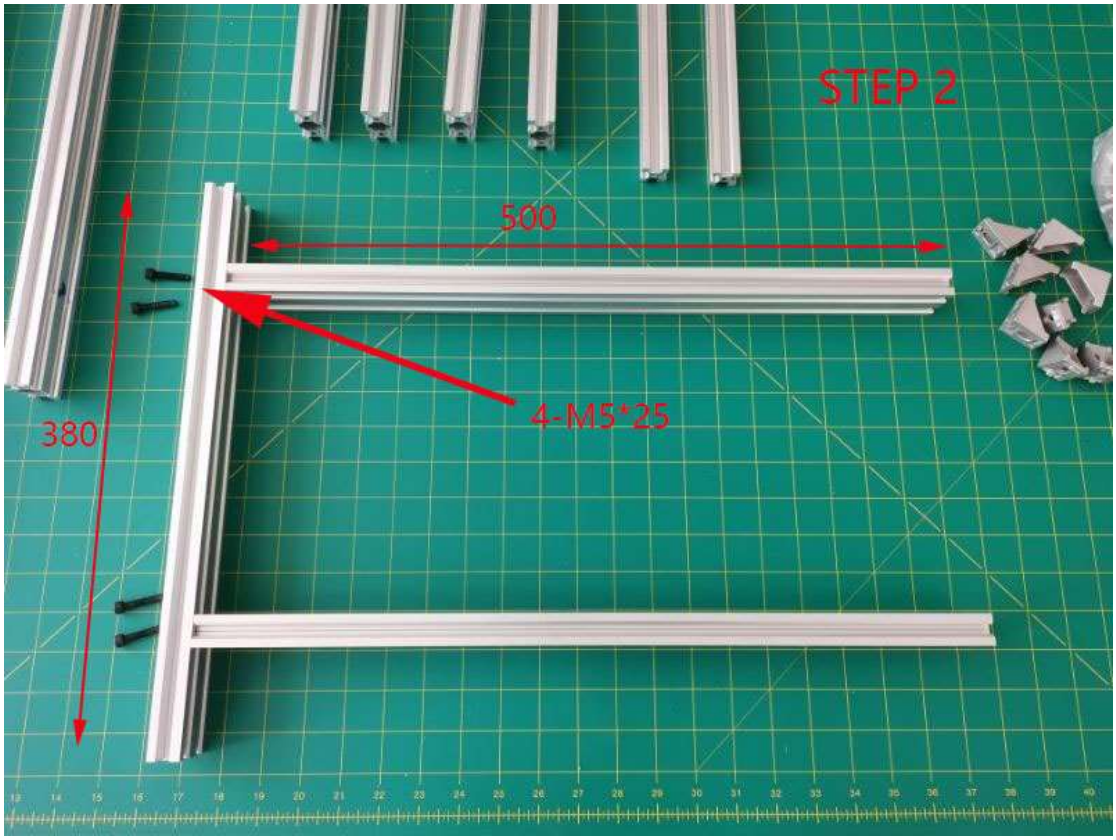
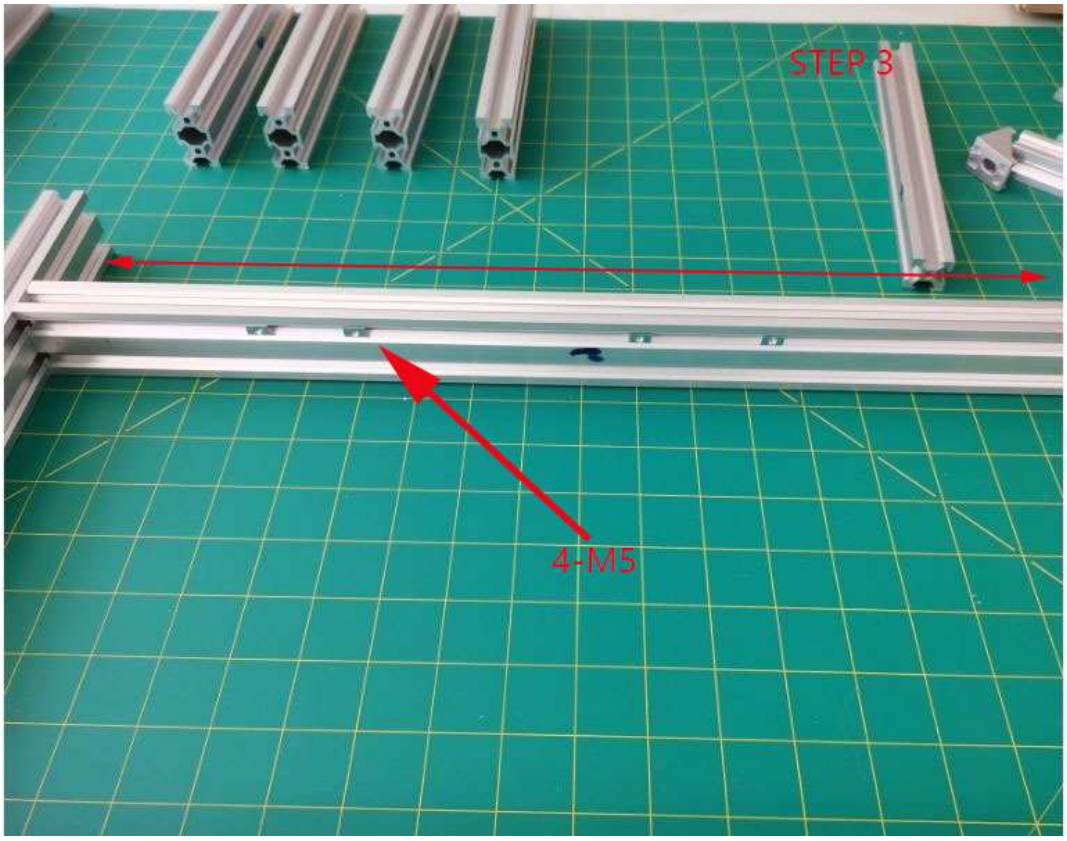
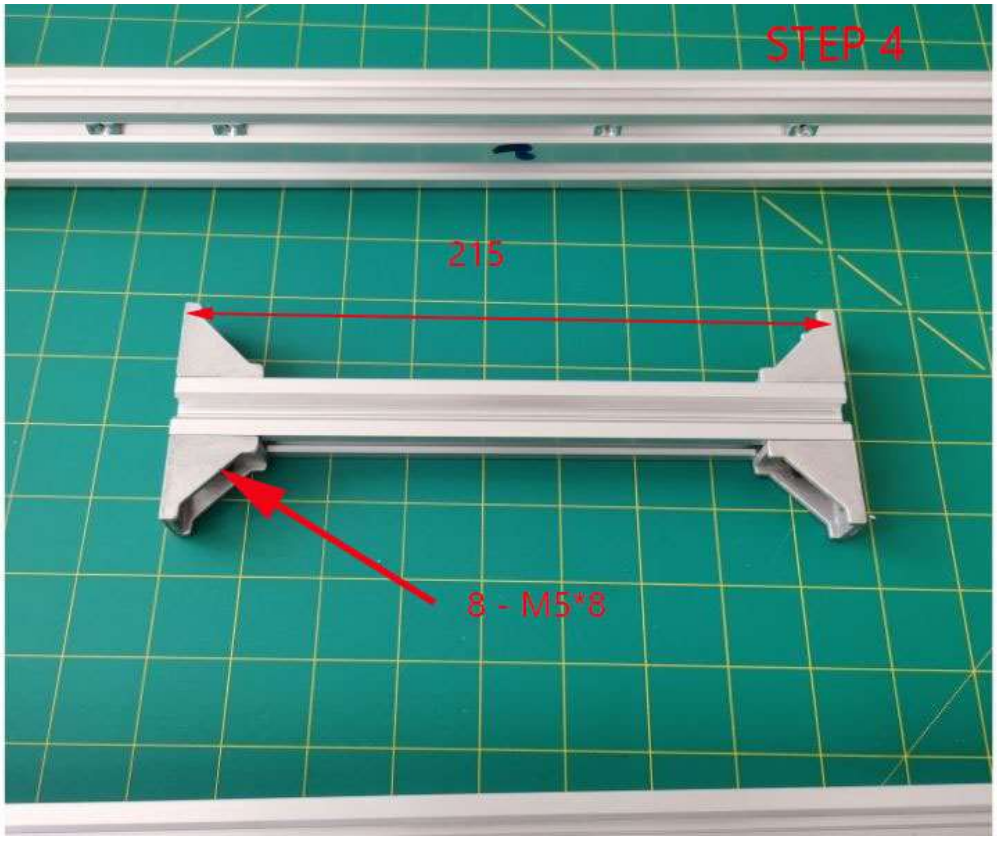
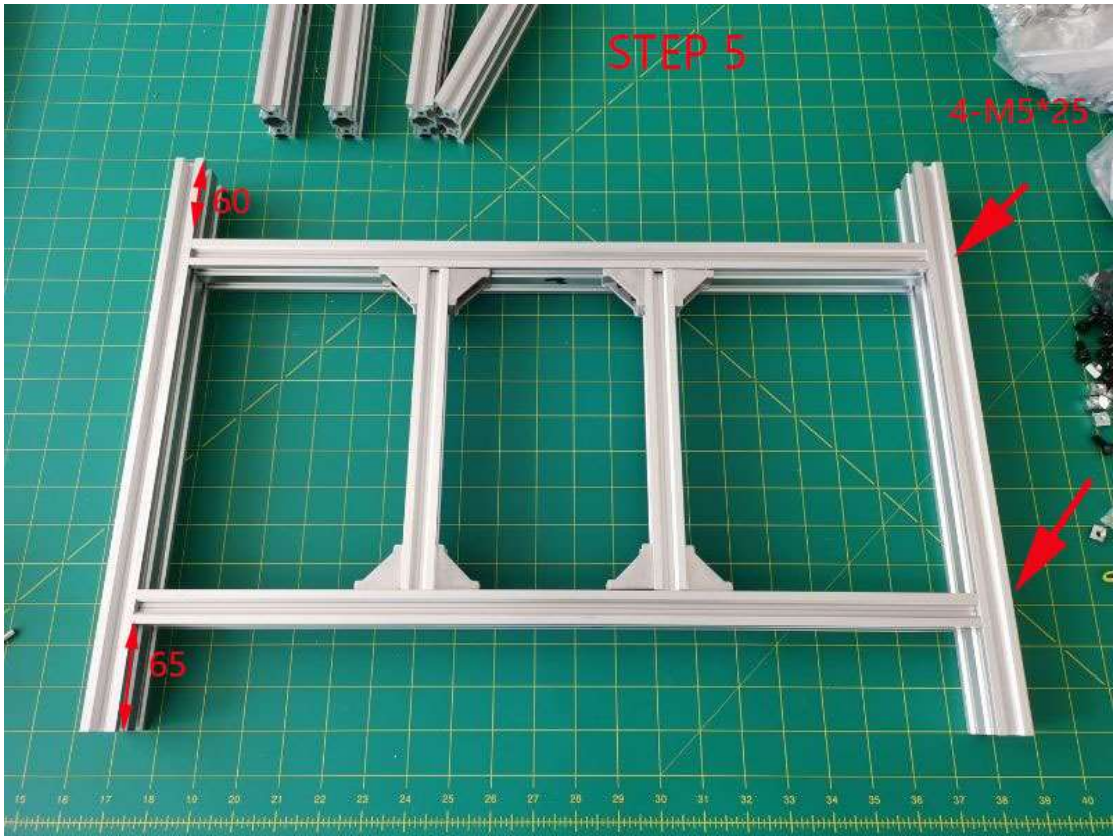
Ver 1.7

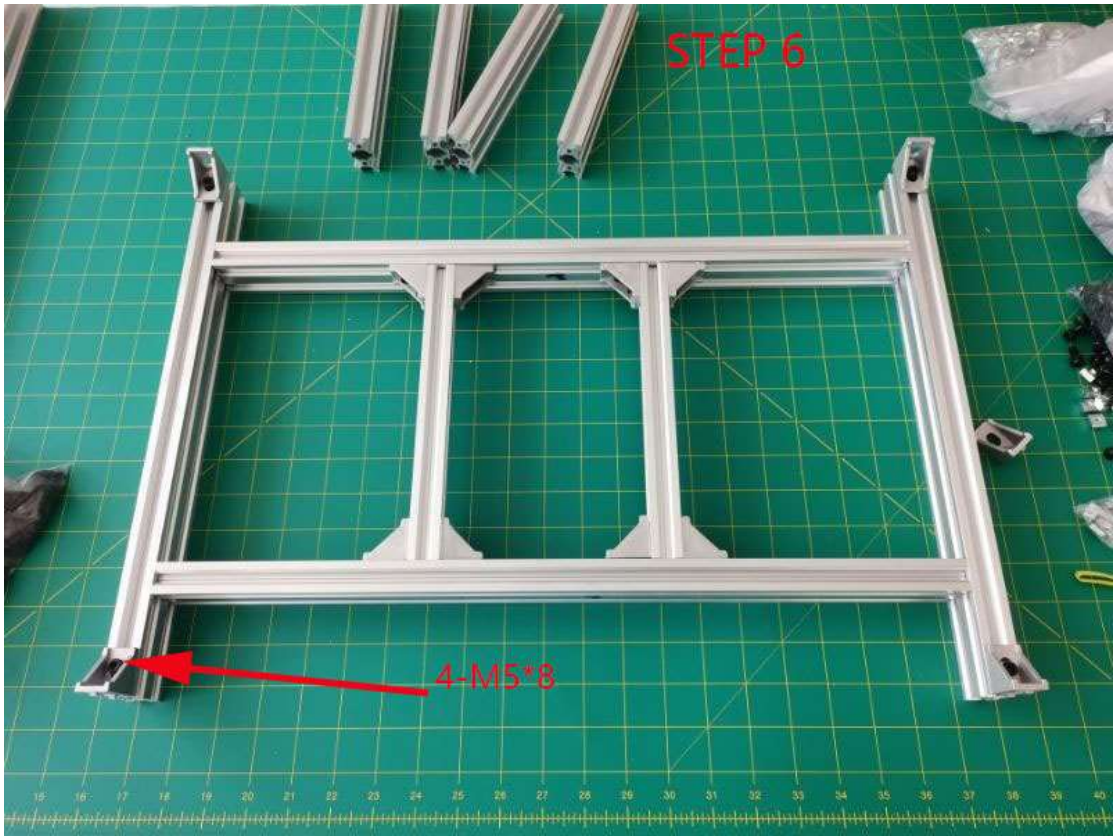

STEP 1
560 1pcs
540 2pcs
500 4pcs
215 2pcs
180 1pcs

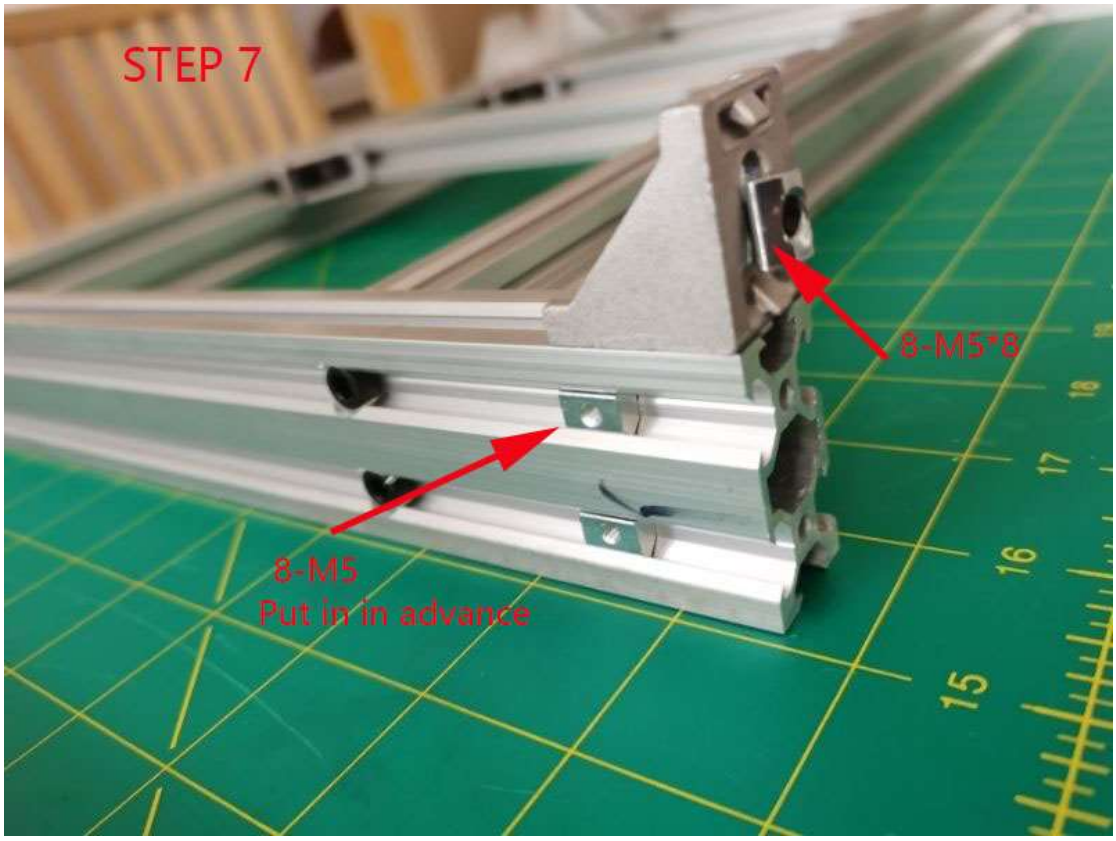

STEP 2
500
380
4-M5*25

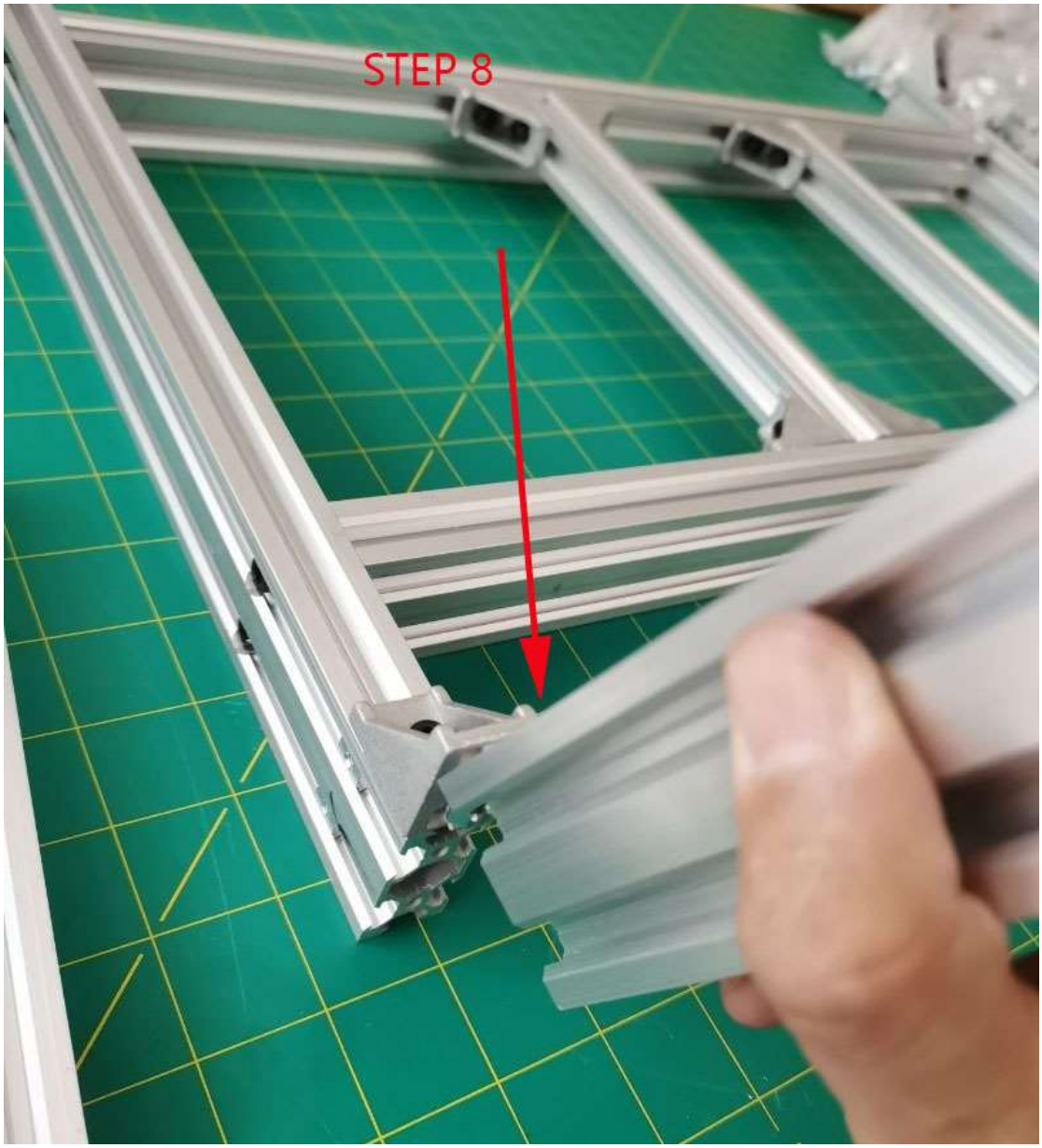

STEP 3
4-M5

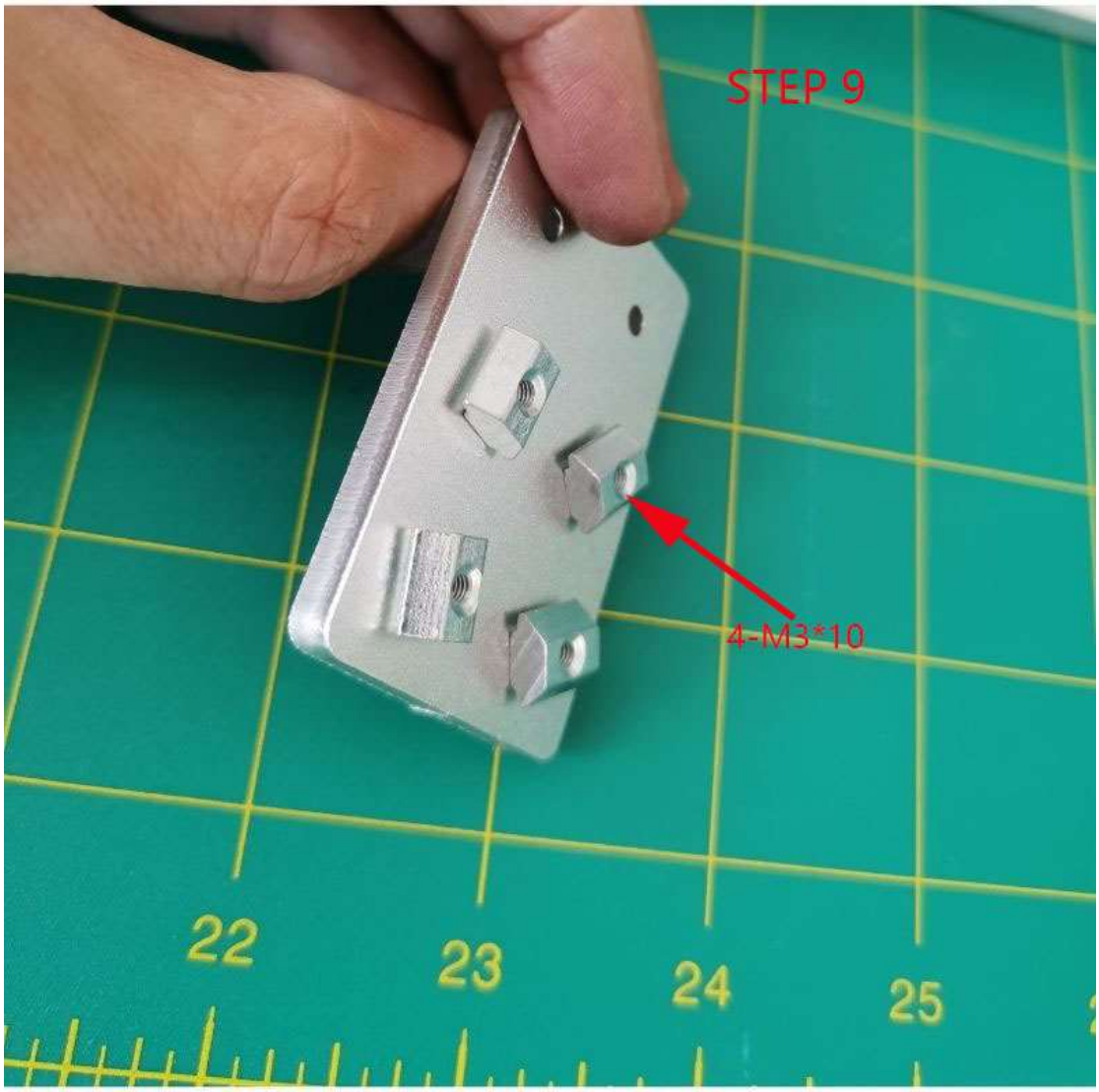

STEP 4
215
8 - M5*8

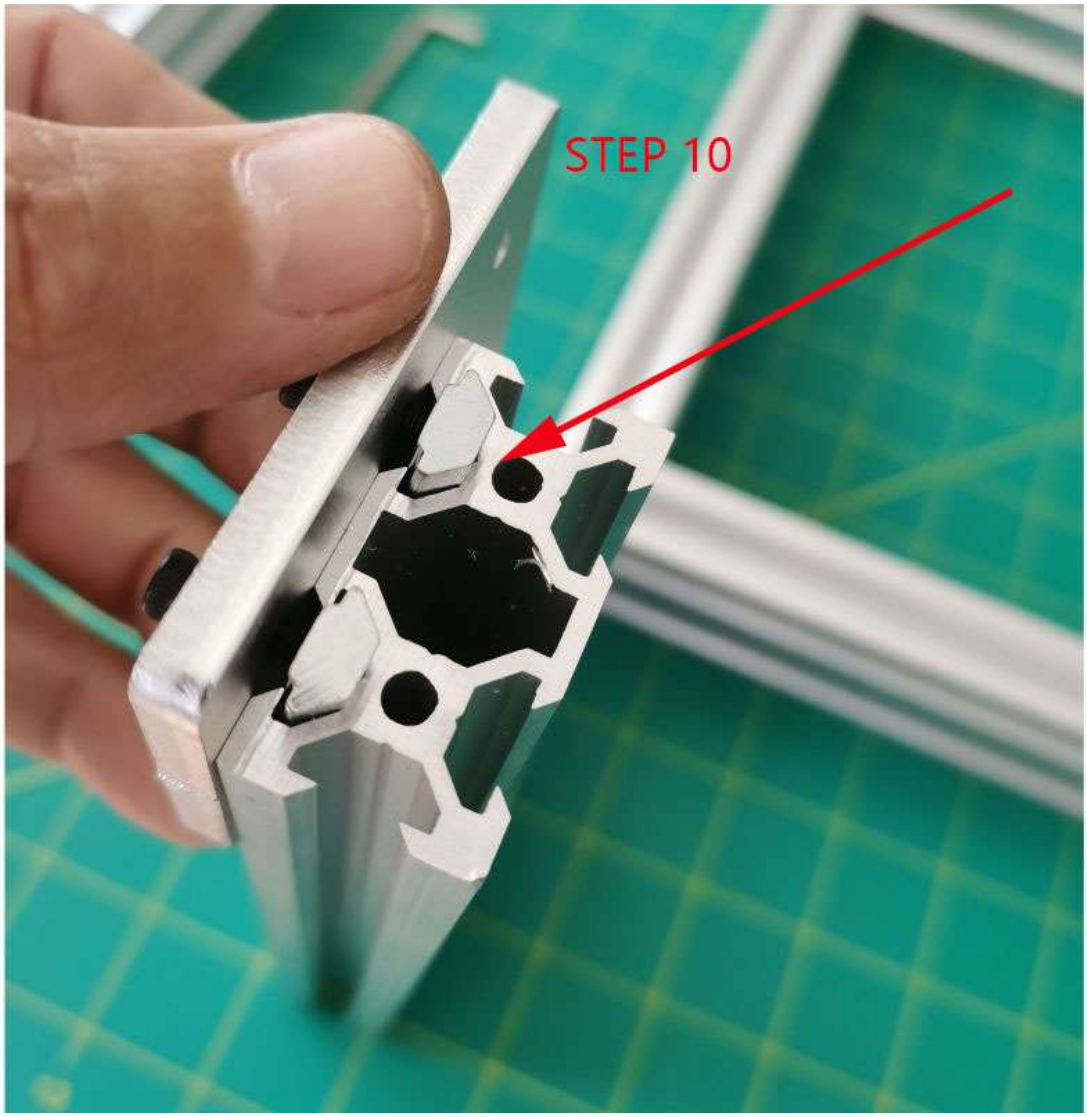

STEP 5
4-M5*25
60
65

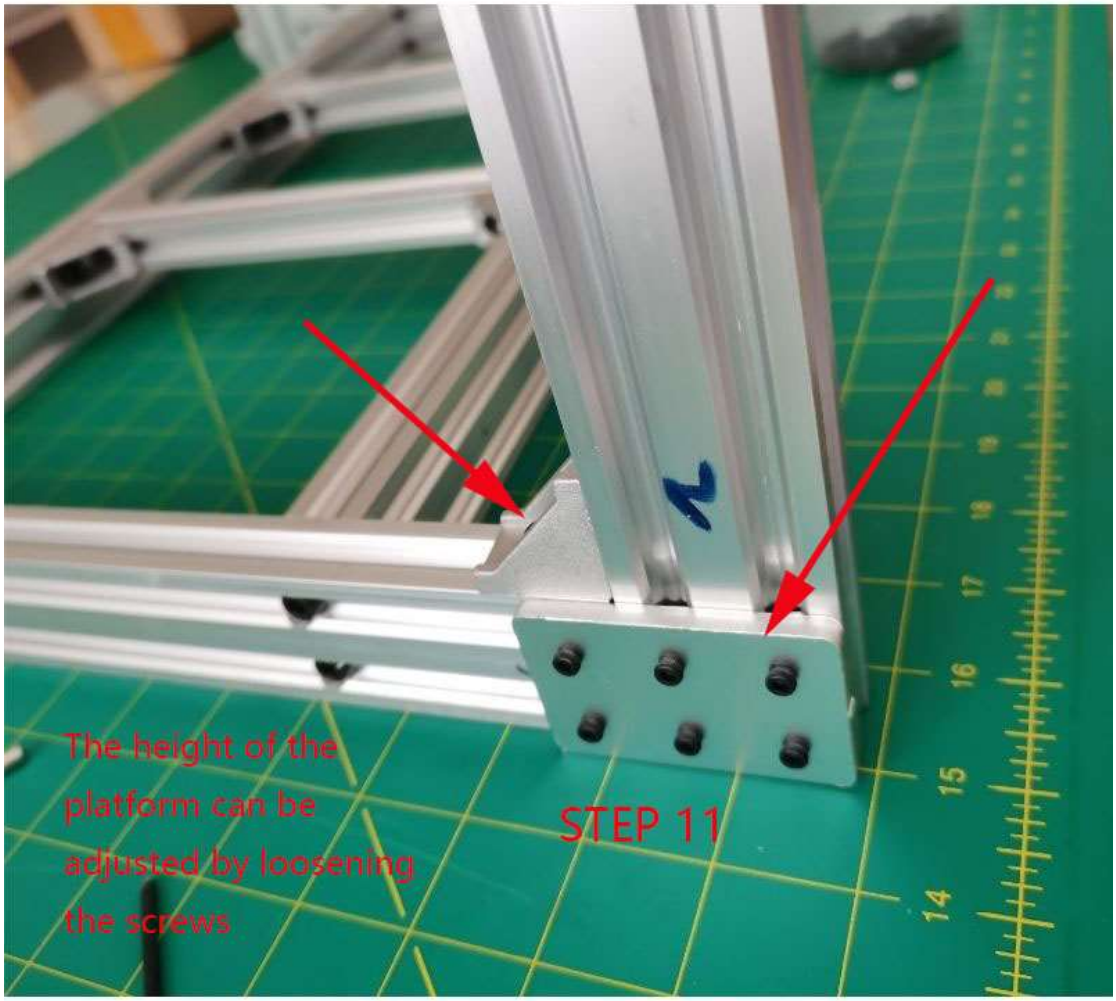

STEP 6
4-M5*8

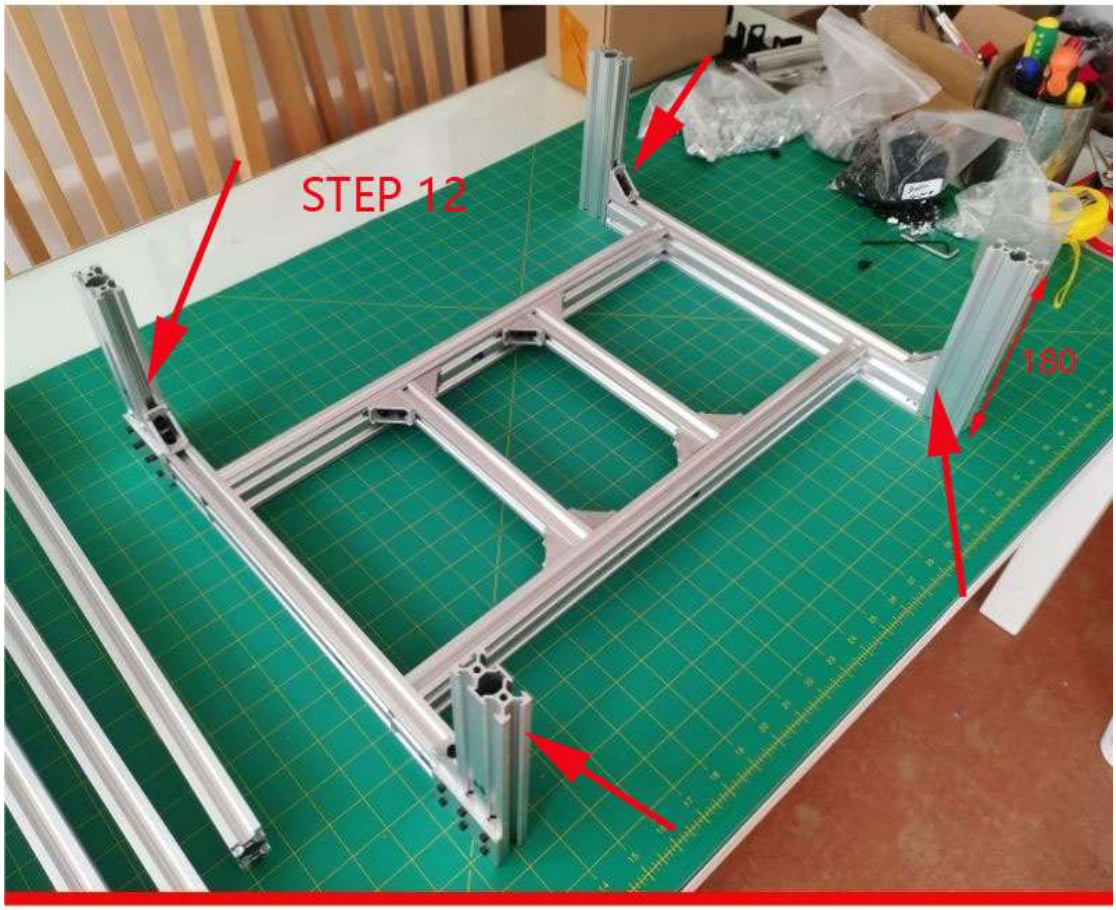

STEP 7
8-M5*8
8-M5
Put in in advance

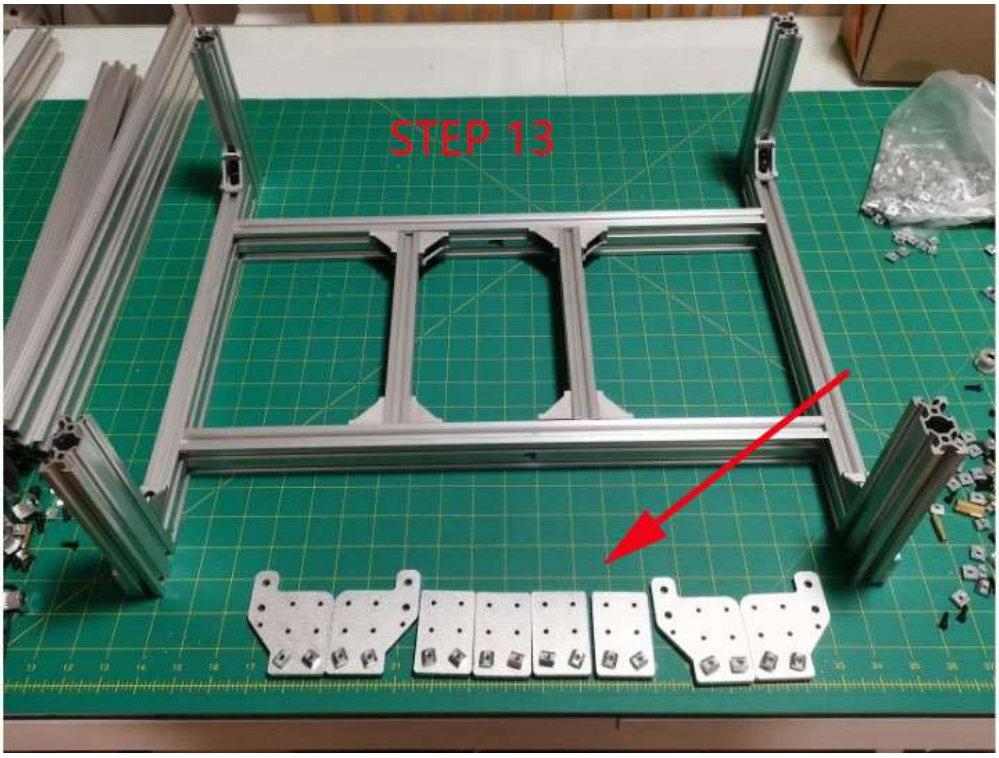

STEP 8

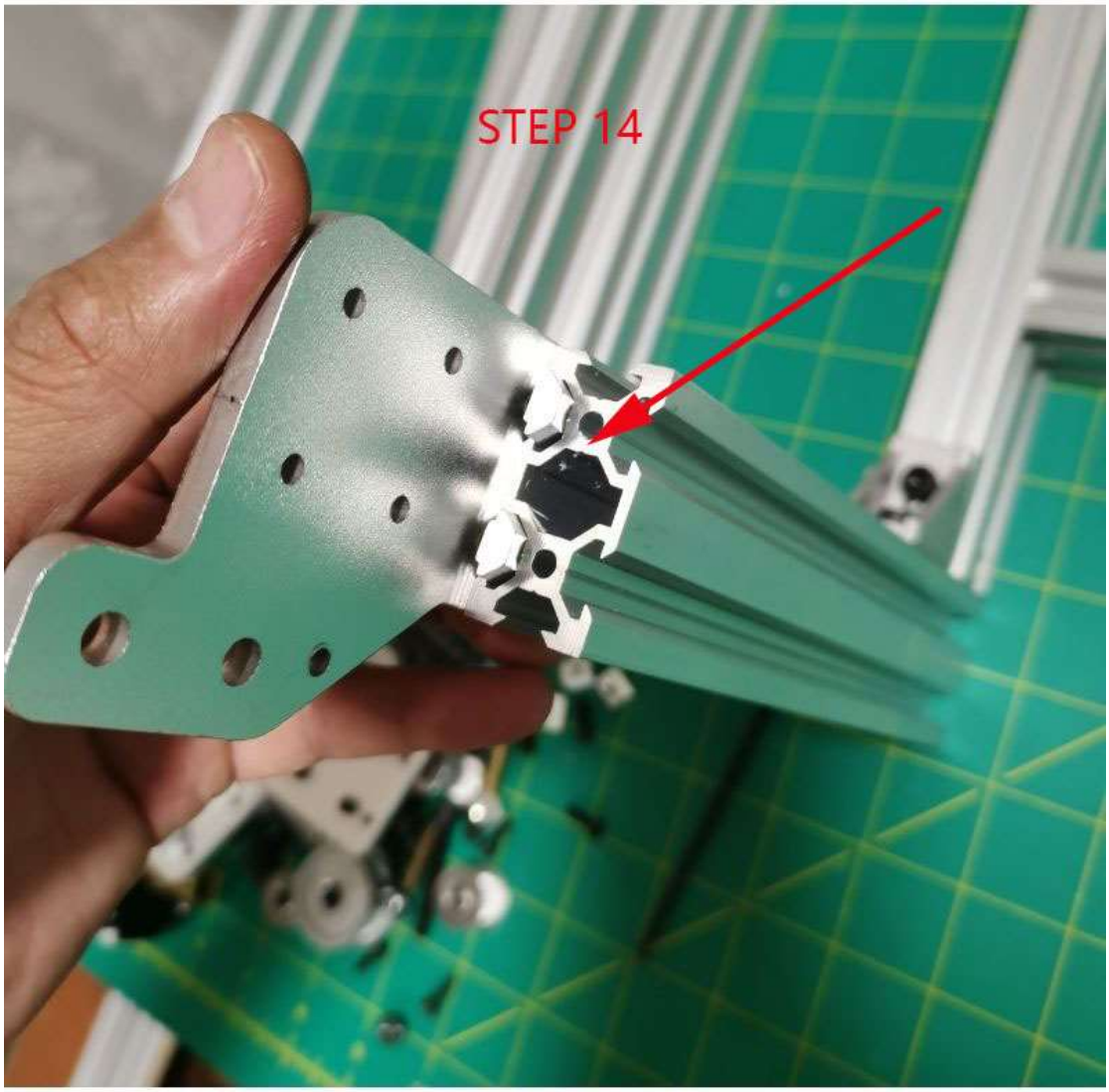

STEP 9
4-M3*10
22
23
24
25

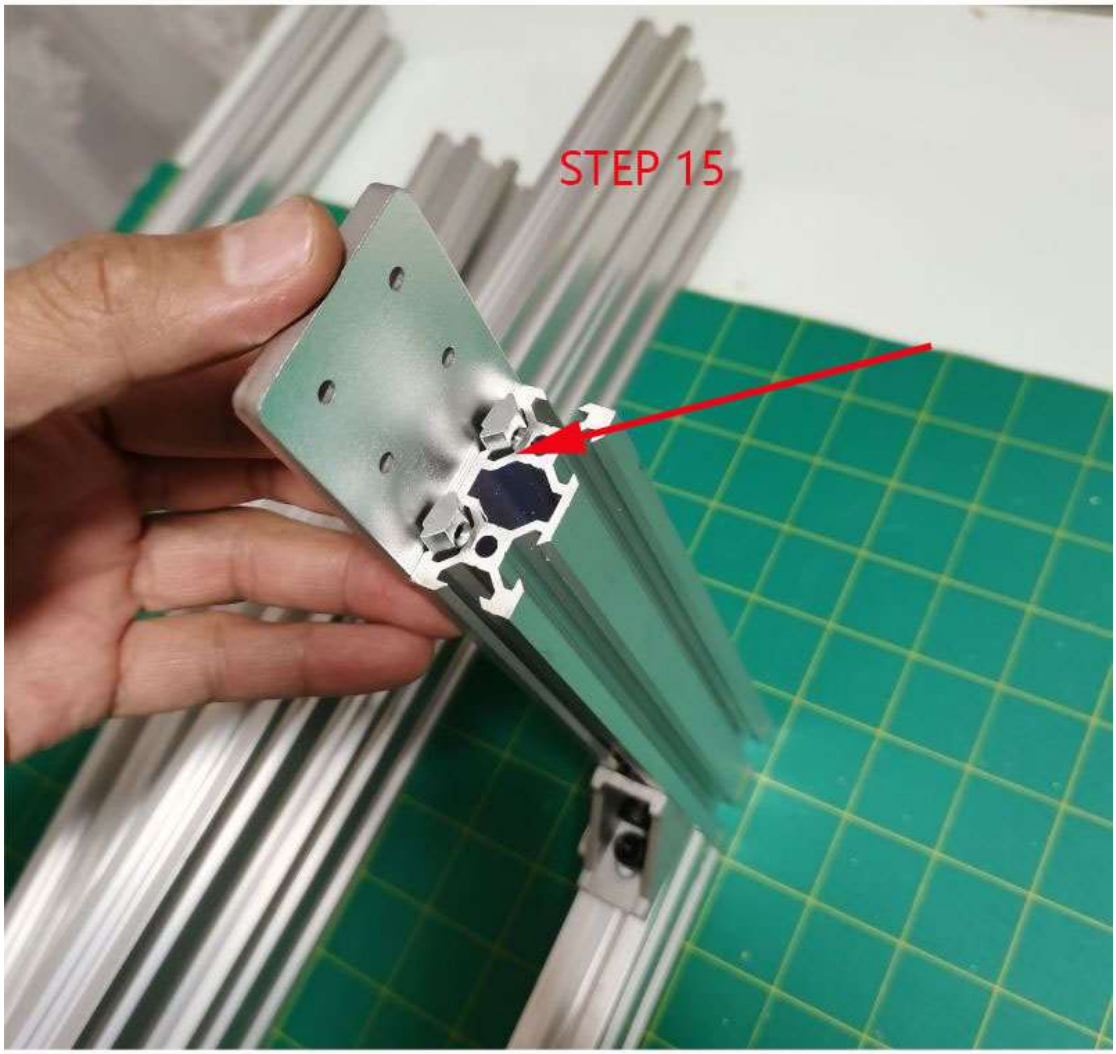

STEP 10

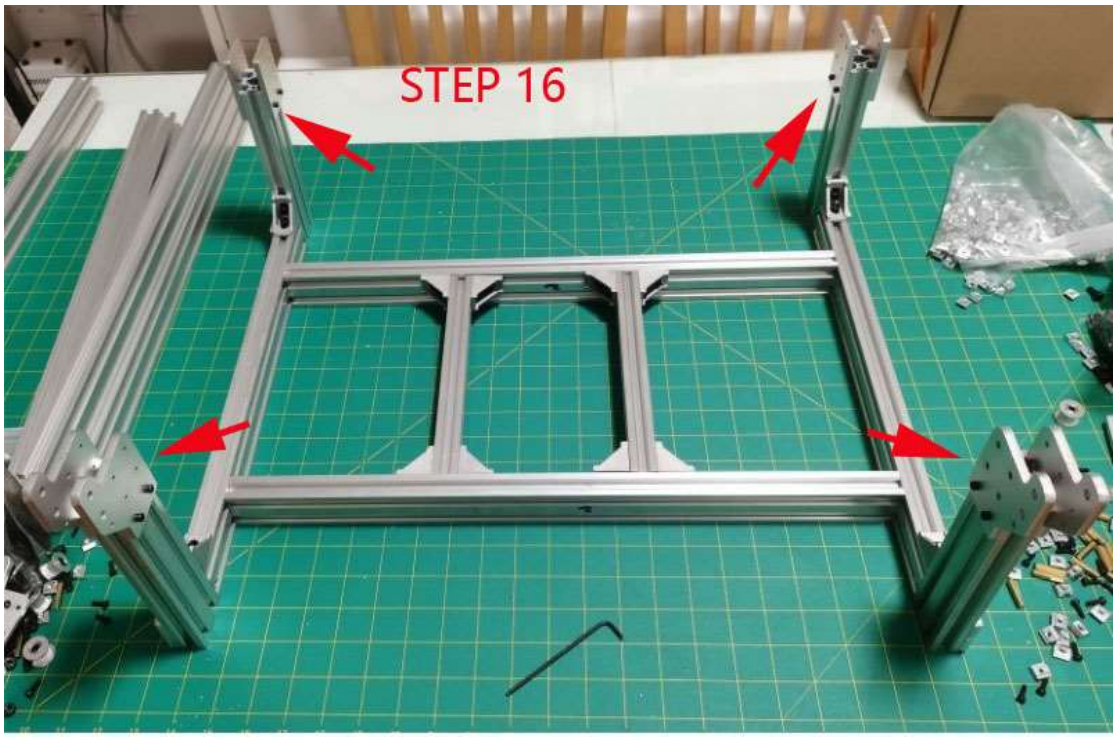

The height of the platform can be adjusted by loosening the screws
STEP 11

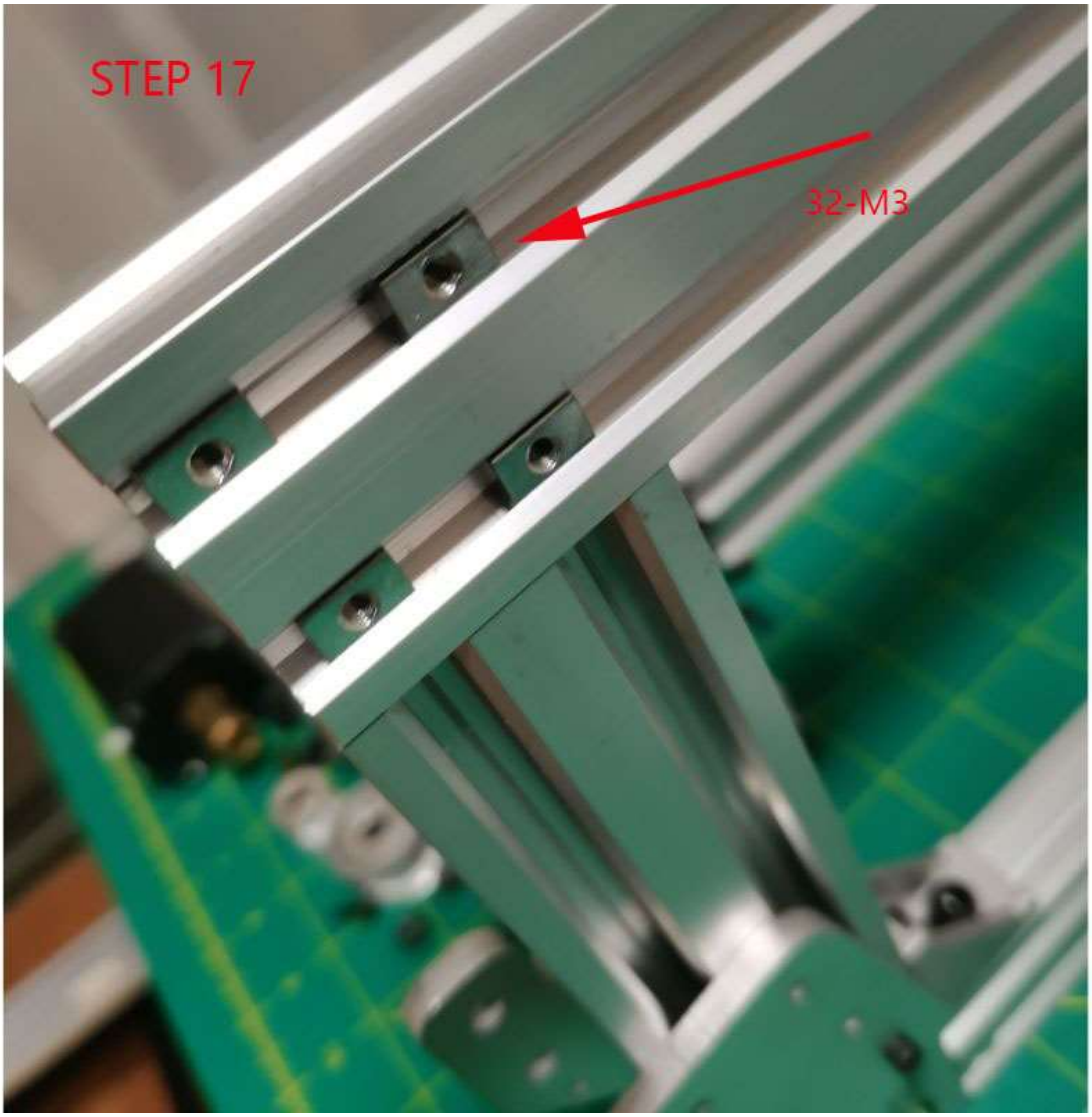

STEP 12
180

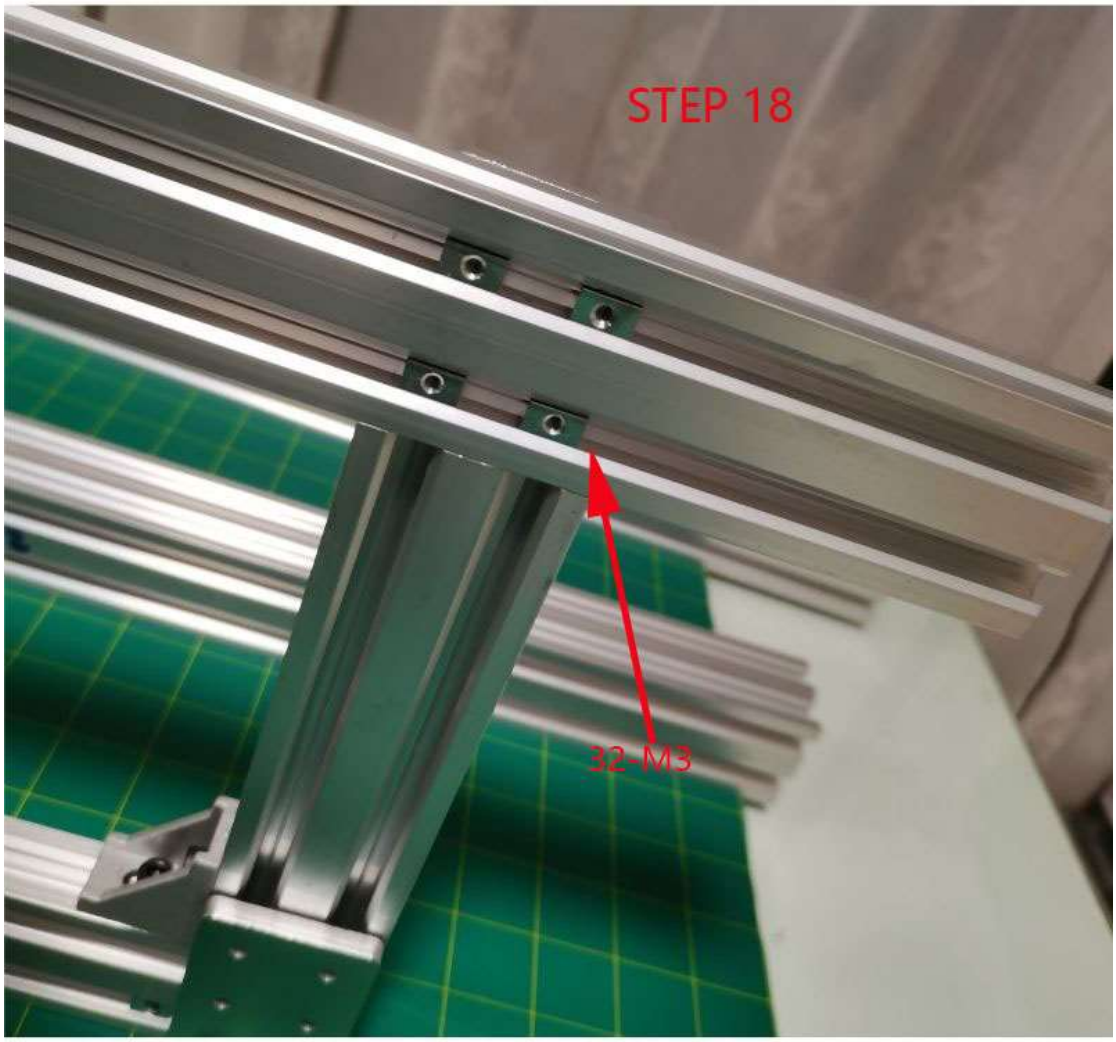

STEP 13

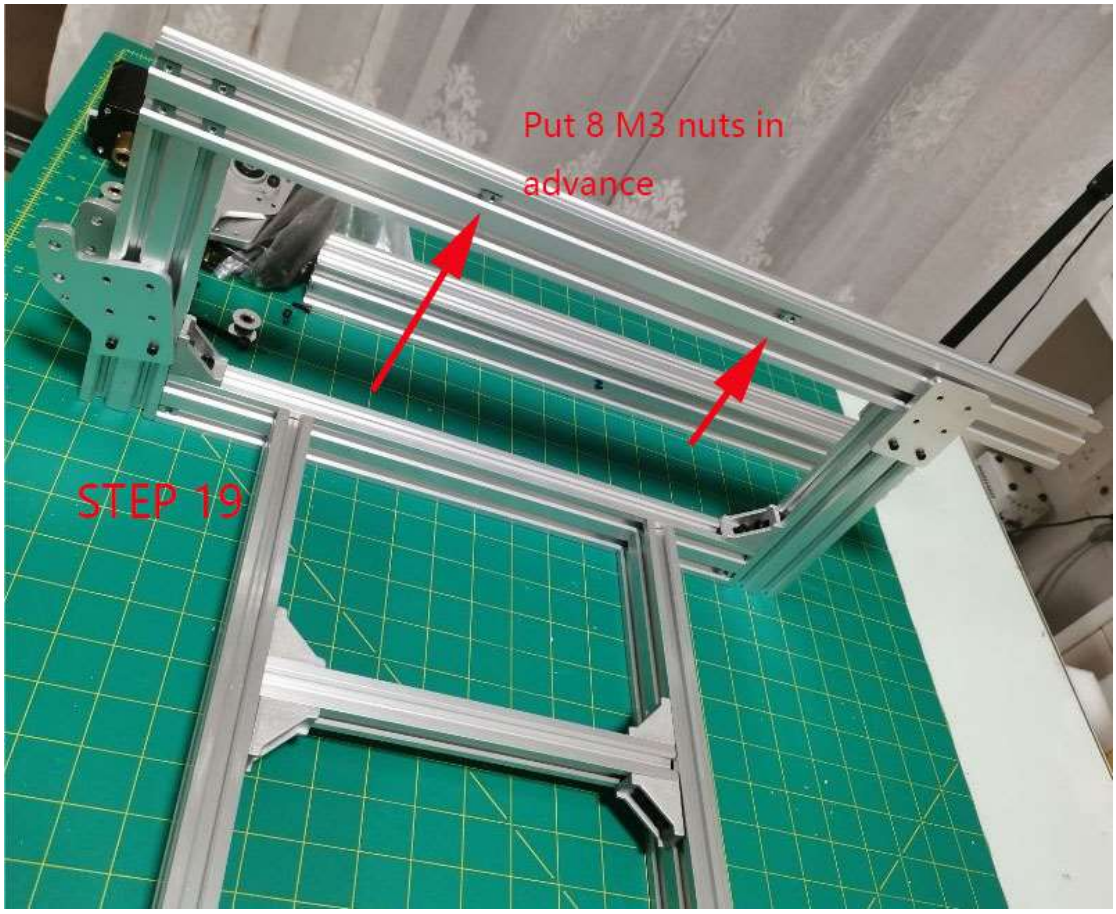

STEP 14

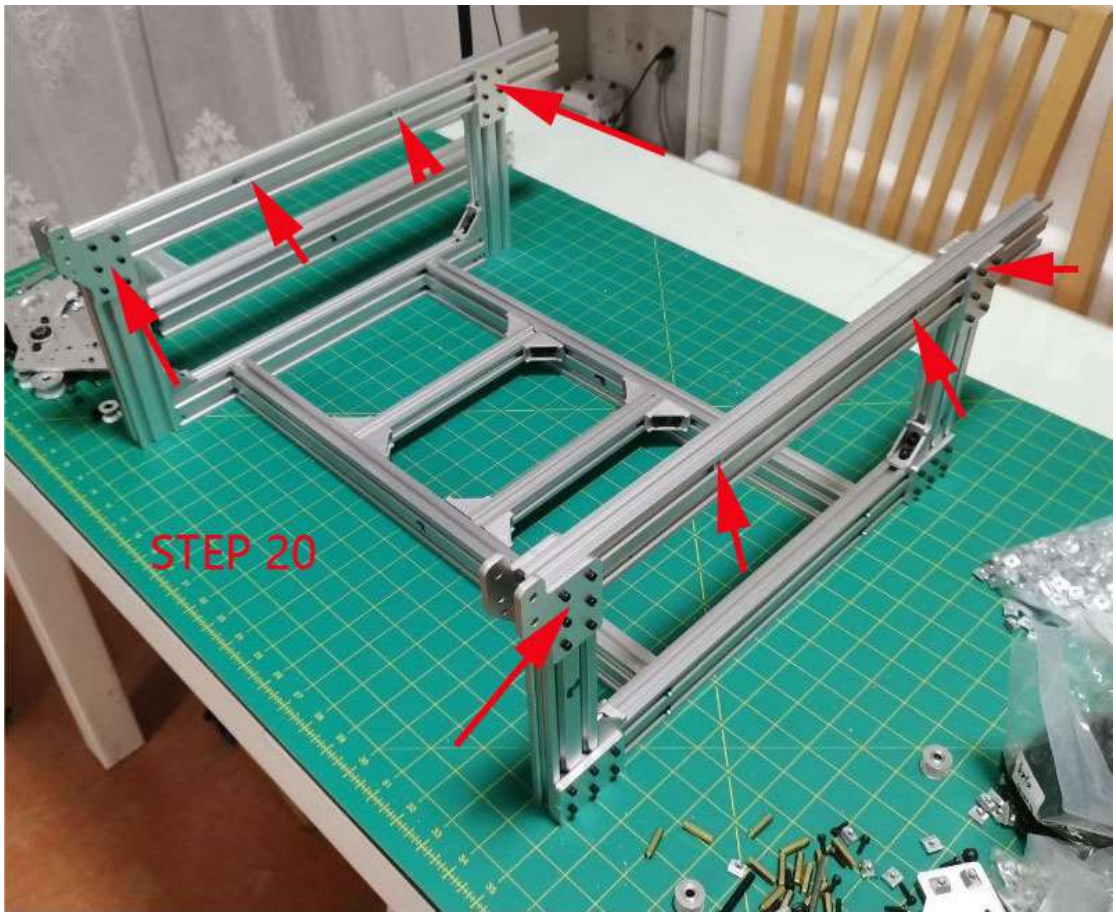

STEP 15


STEP 16

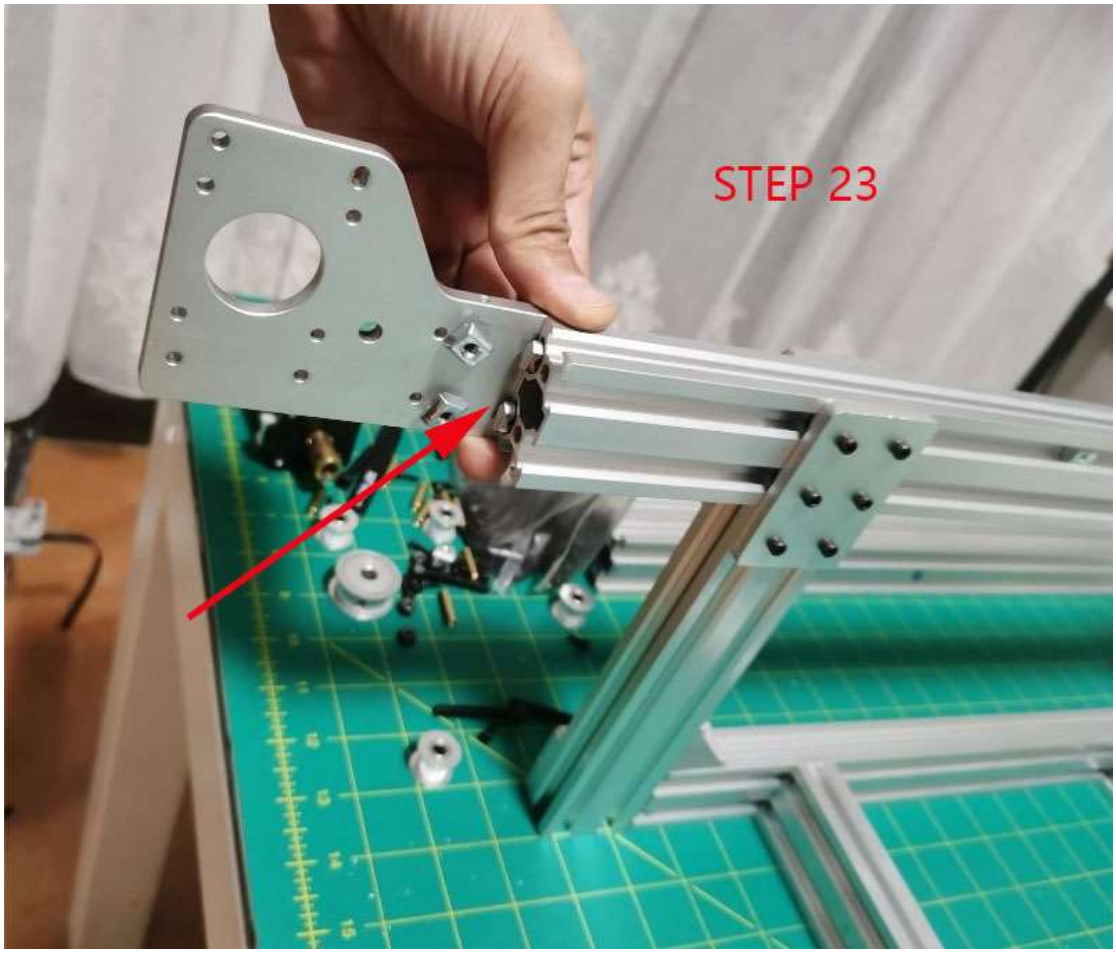

STEP 17
32-M3


STEP 18
32-M3

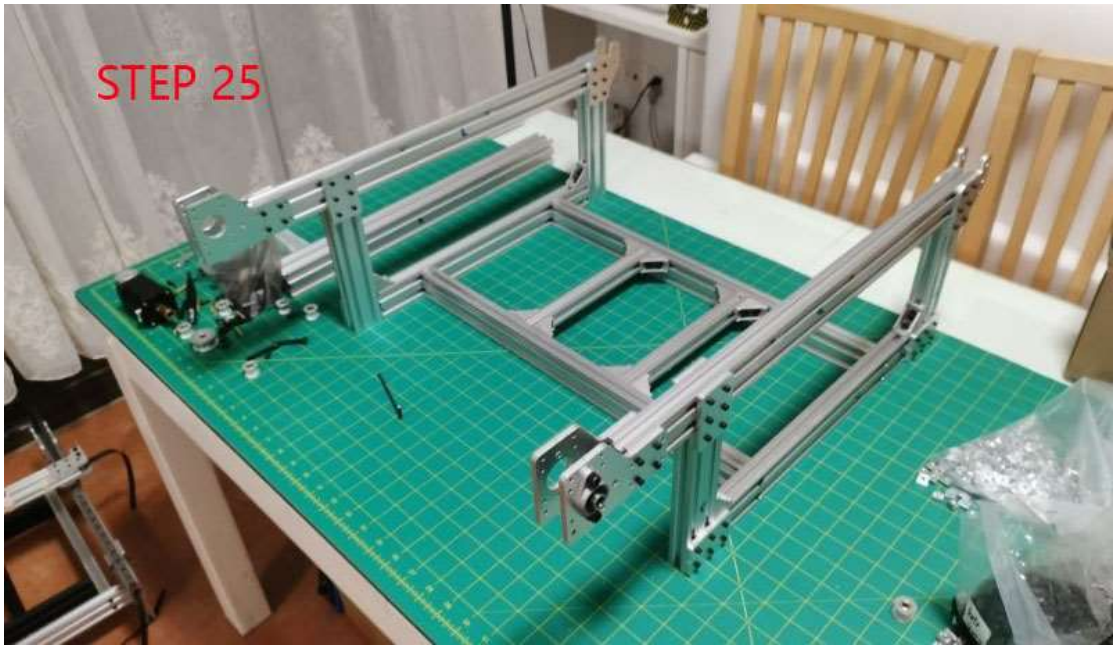

Put 8 M3 nuts in
advance
STEP 19

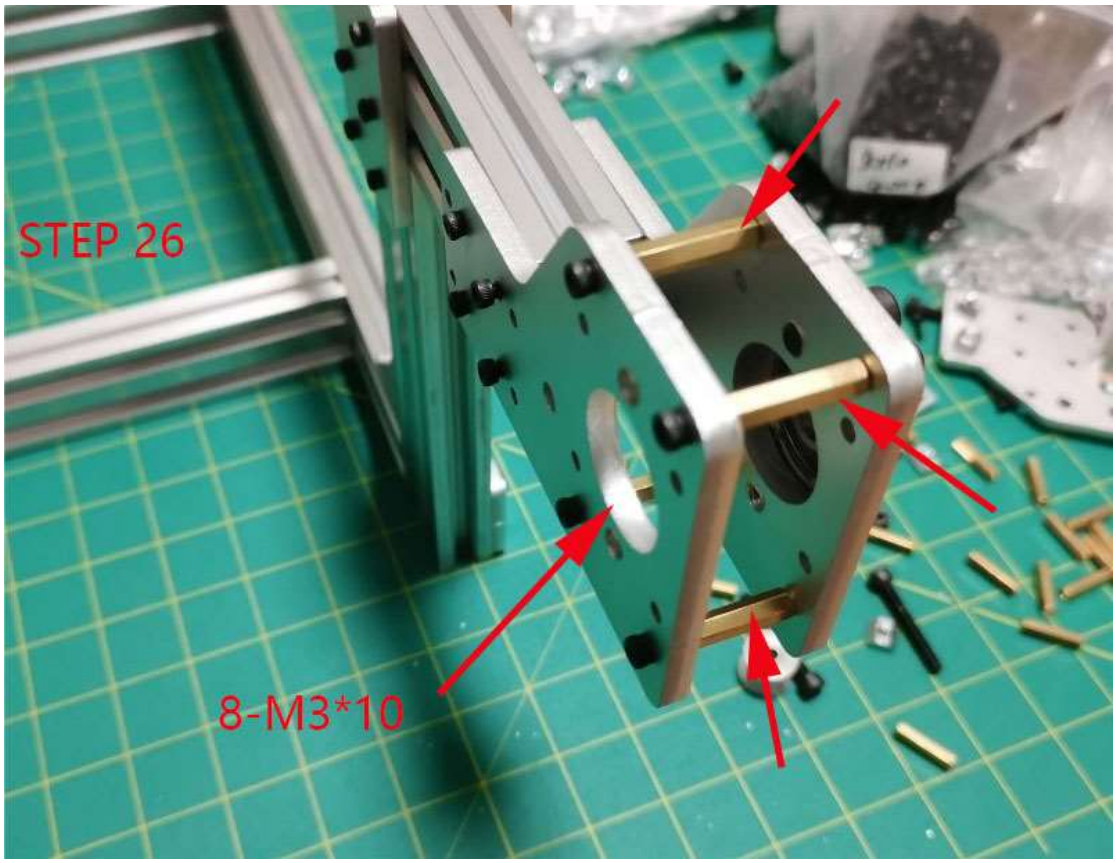

STEP 20

STEP 21


STEP 23

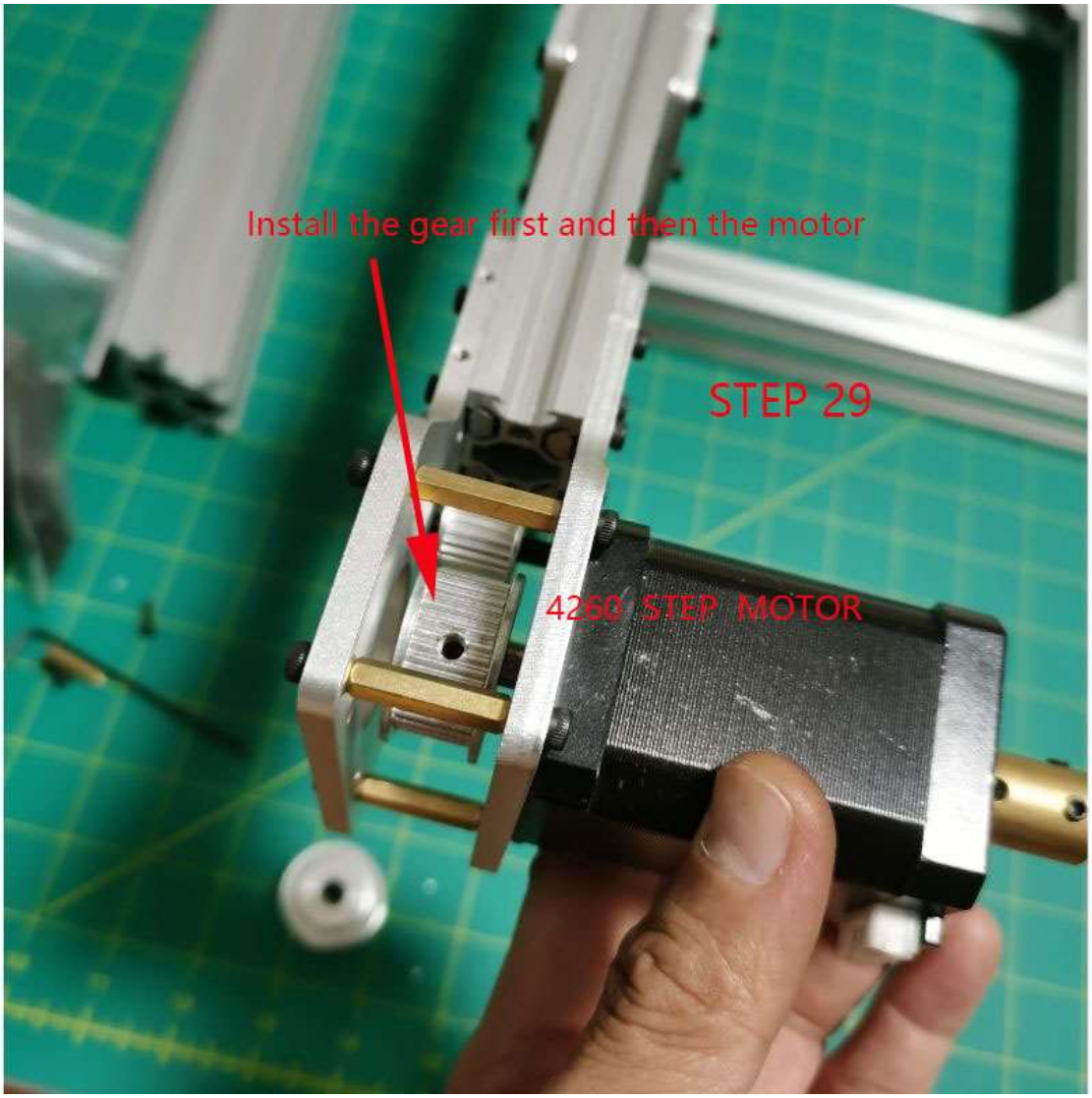
STEP 24

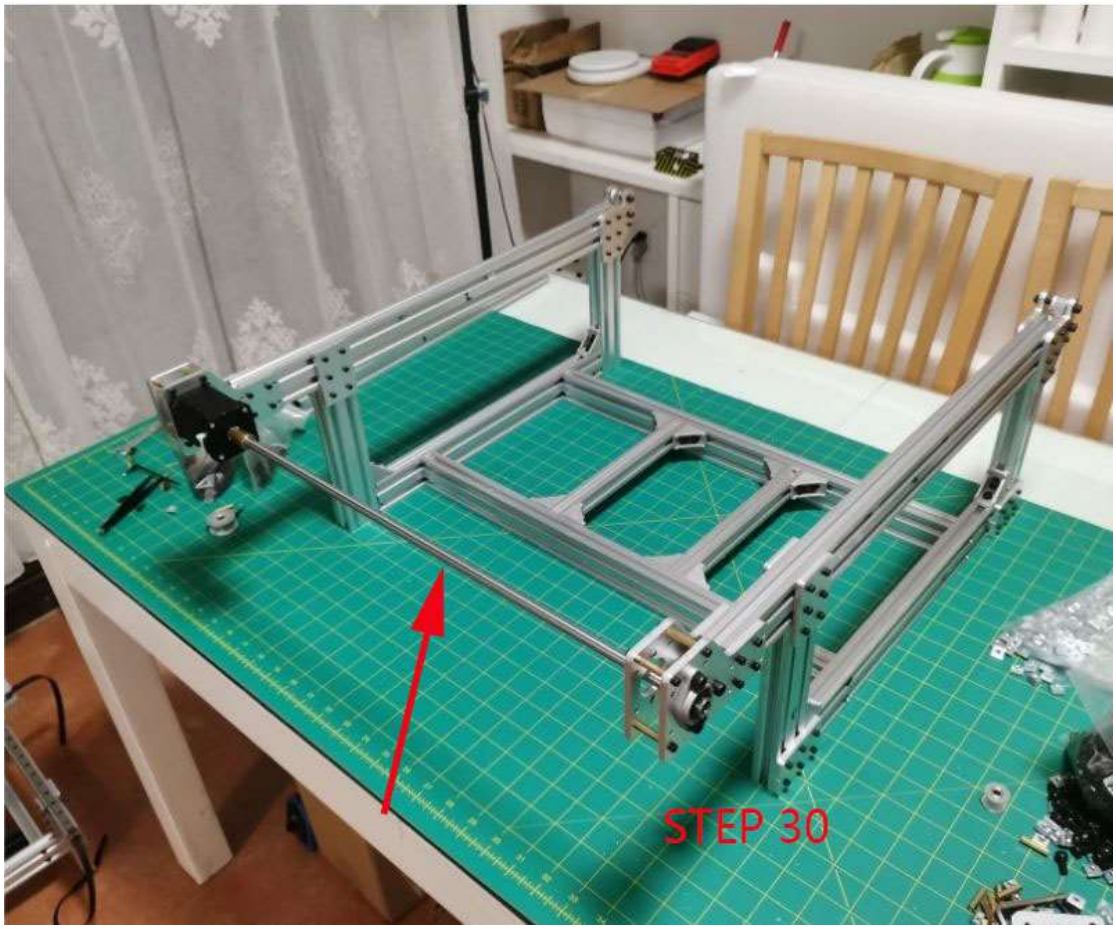

STEP 25

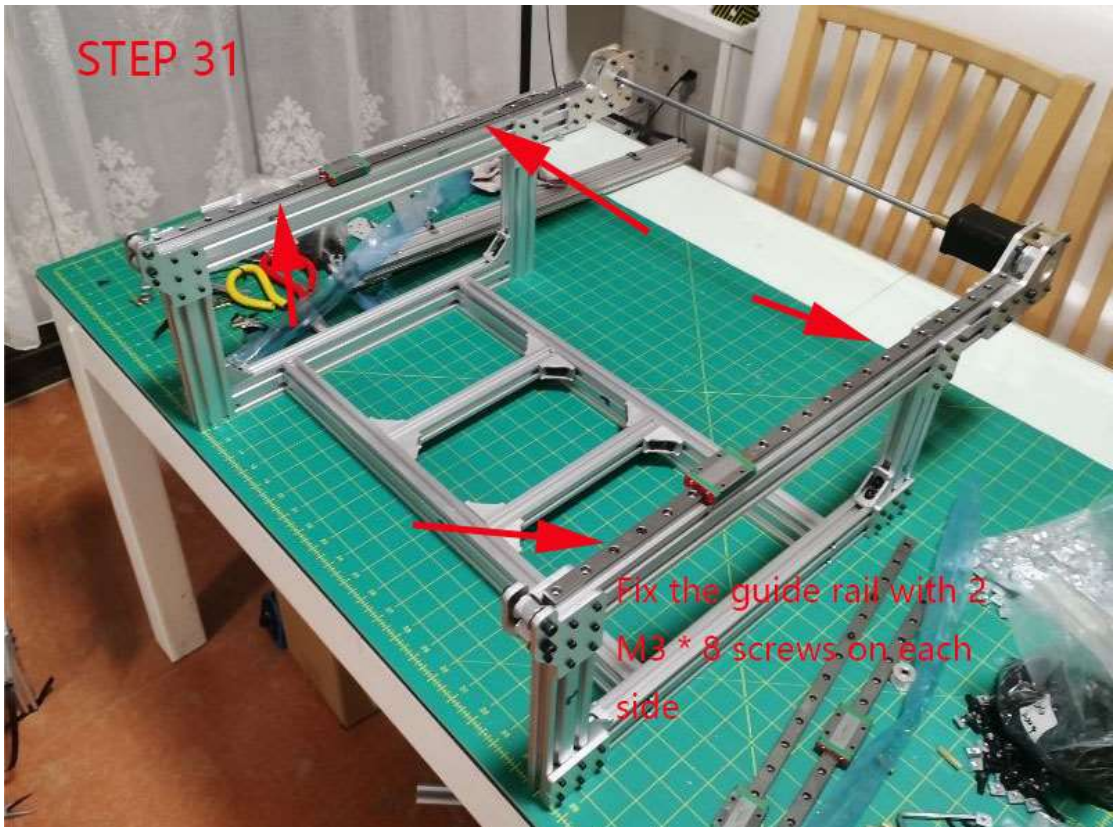

STEP 26
8-M3*10

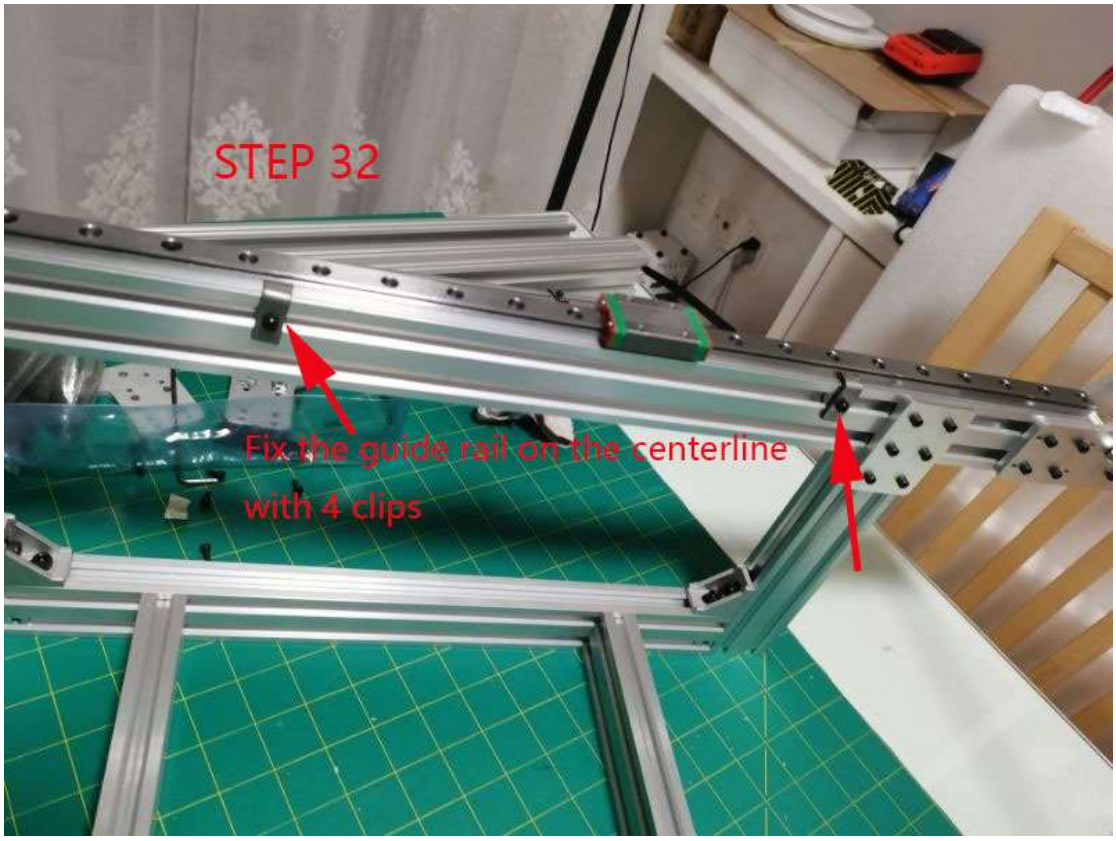
STEP 27
M3*10

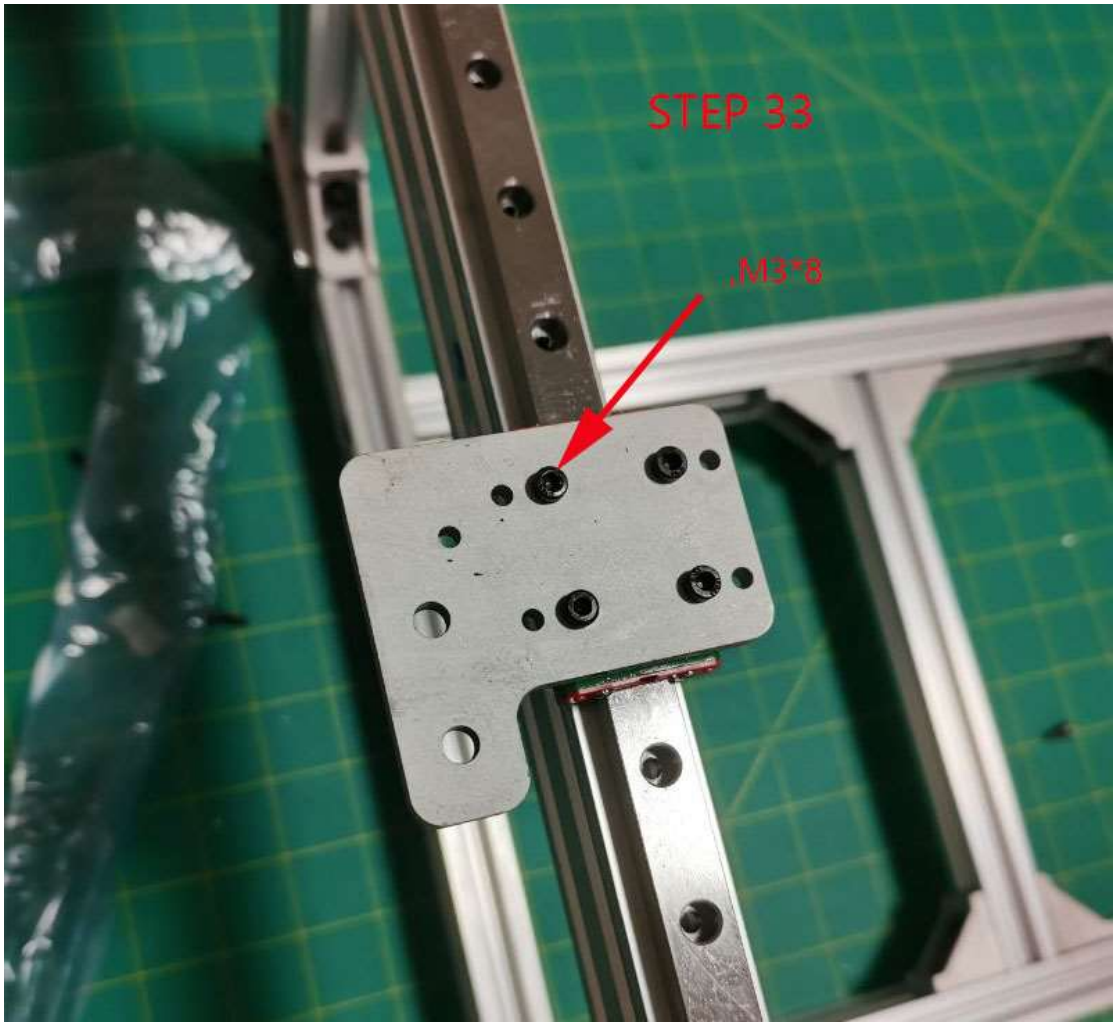
STEP 28
M5*35

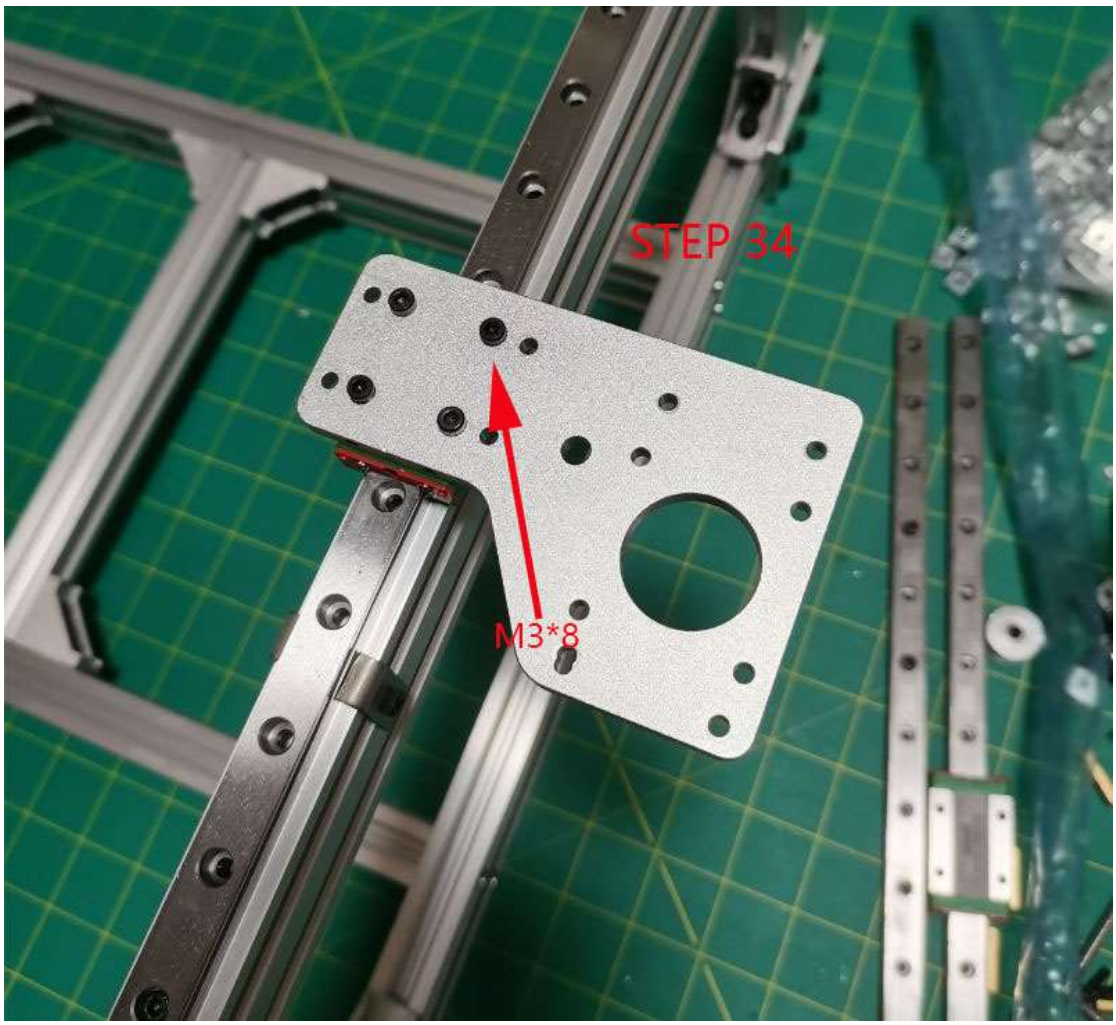

Install the gear first and then the motor
STEP 29
4260 STEP MOTOR

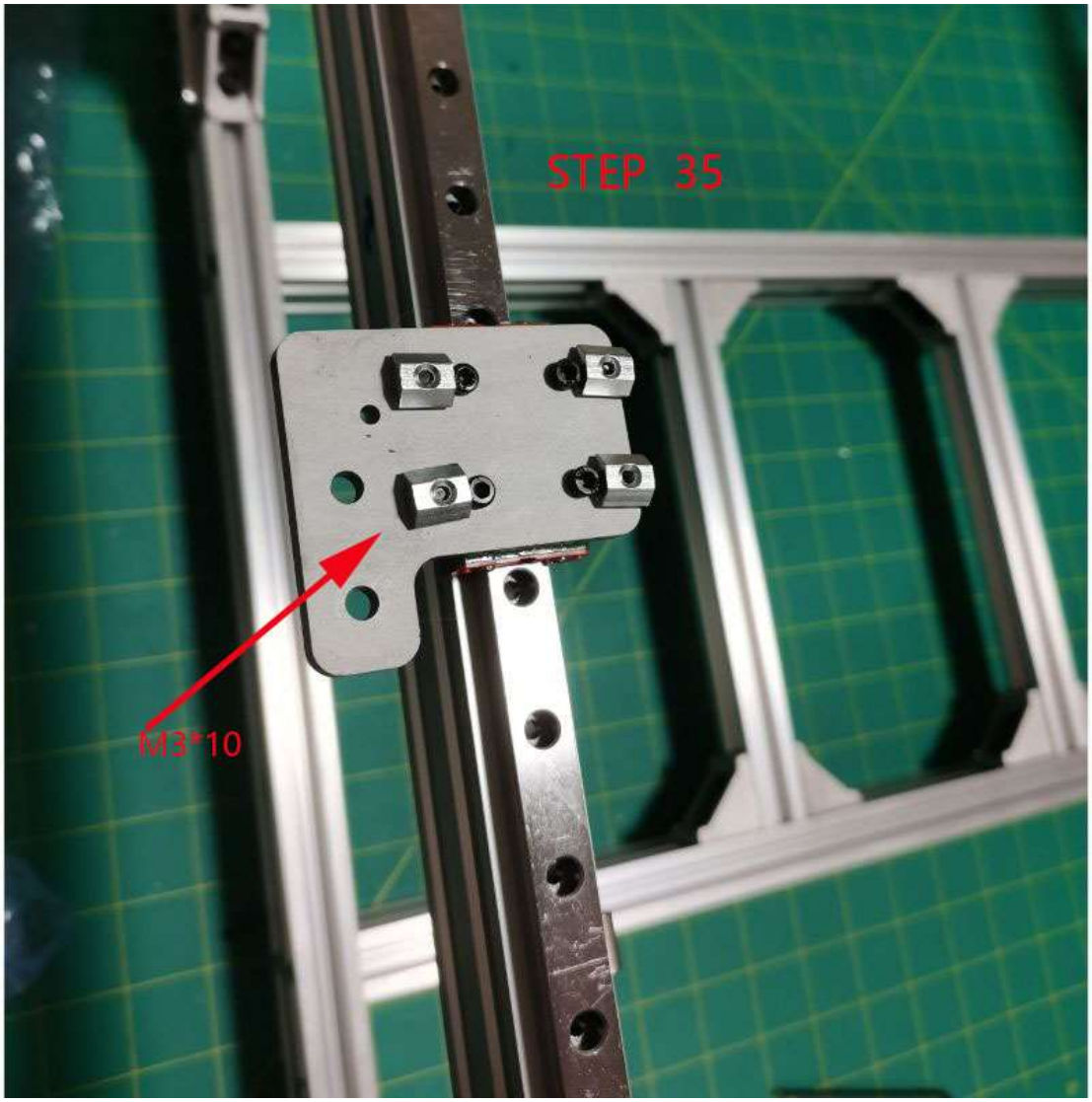

STEP 30

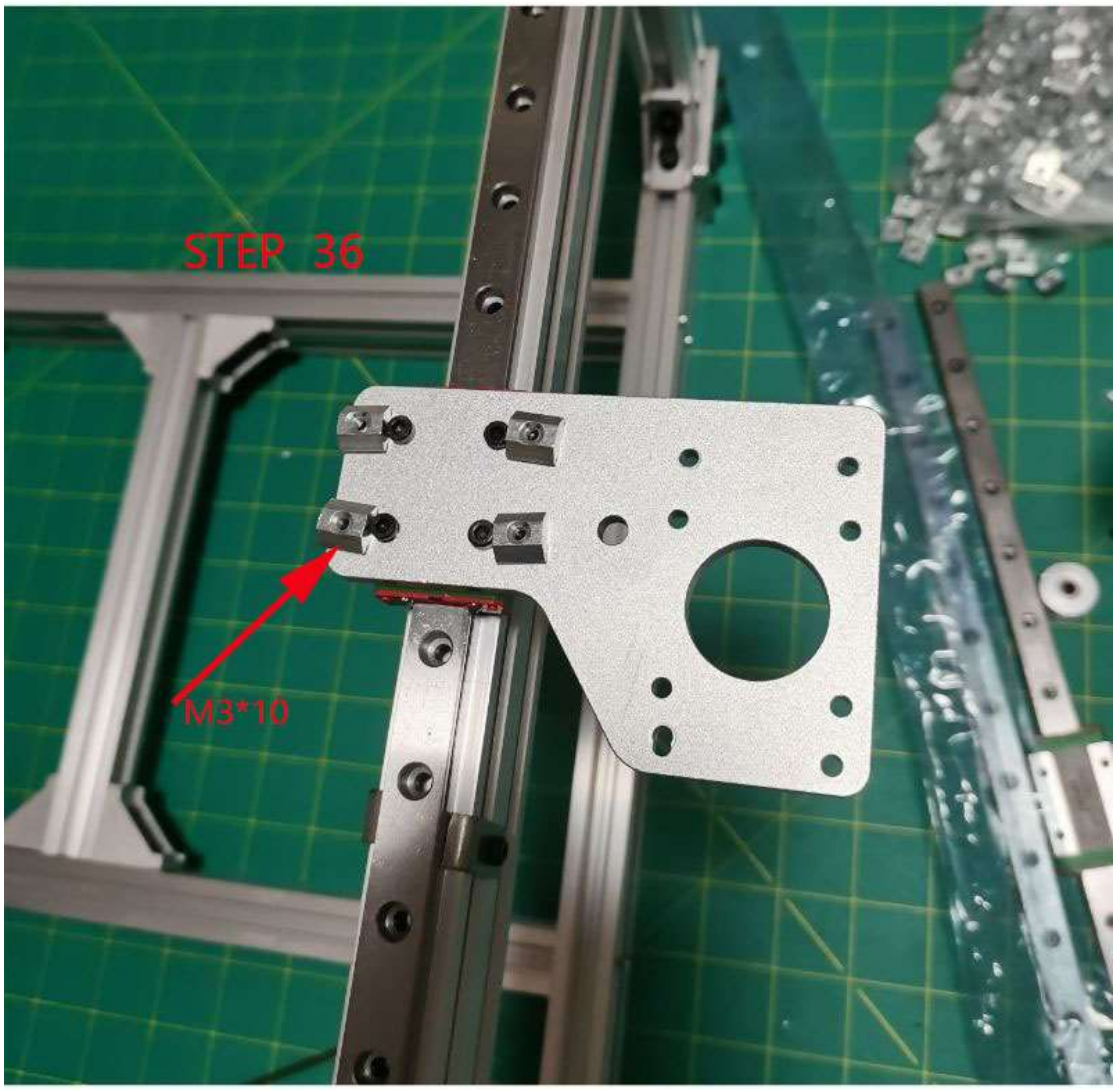

STEP 31
Fix the guide rail with 2 M3 * 8 screws on each side

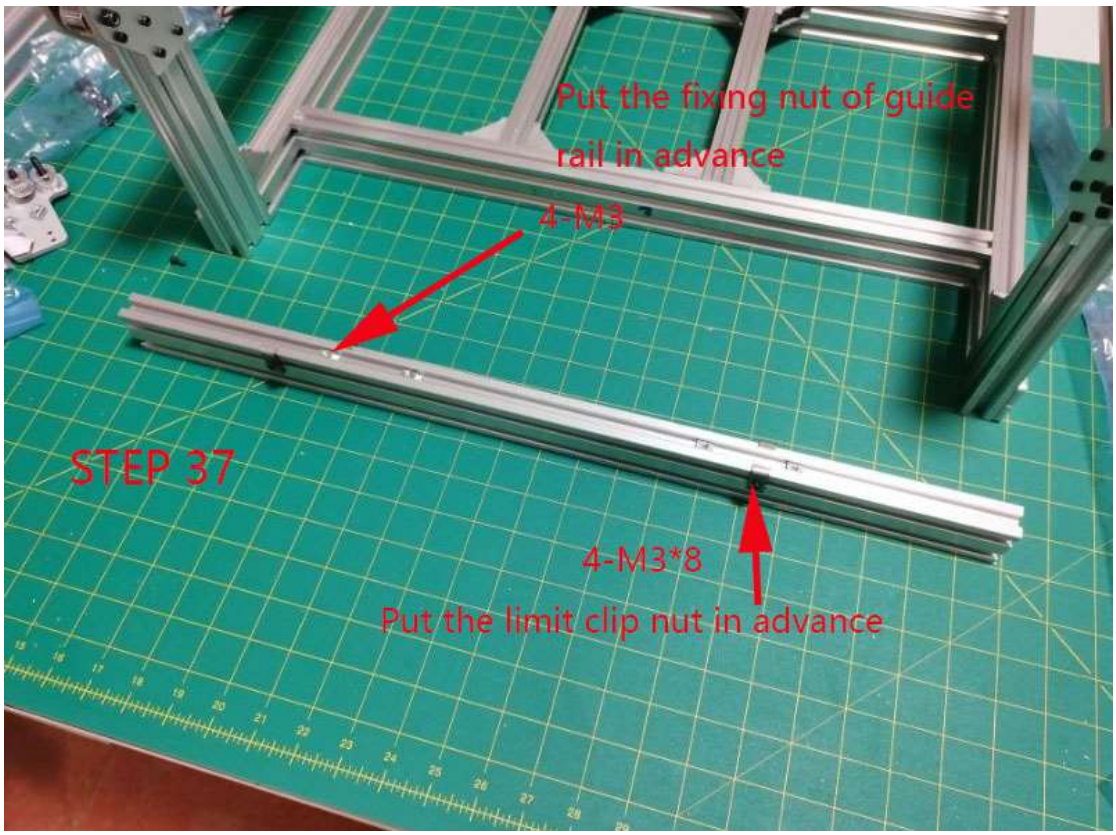

STEP 32
Fix the guide rail on the centerline
with 4 clips

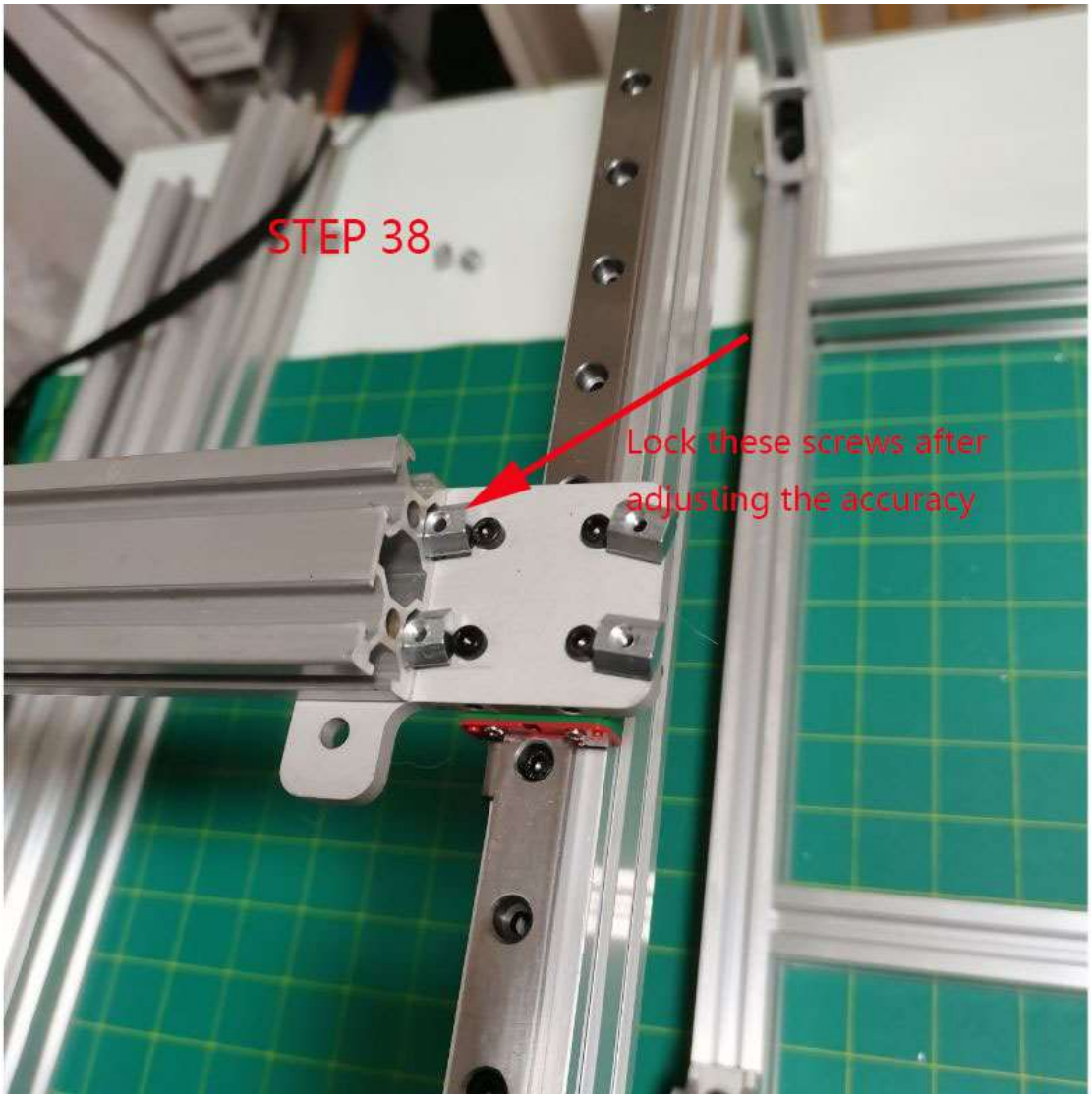

STEP 33
,M3*8

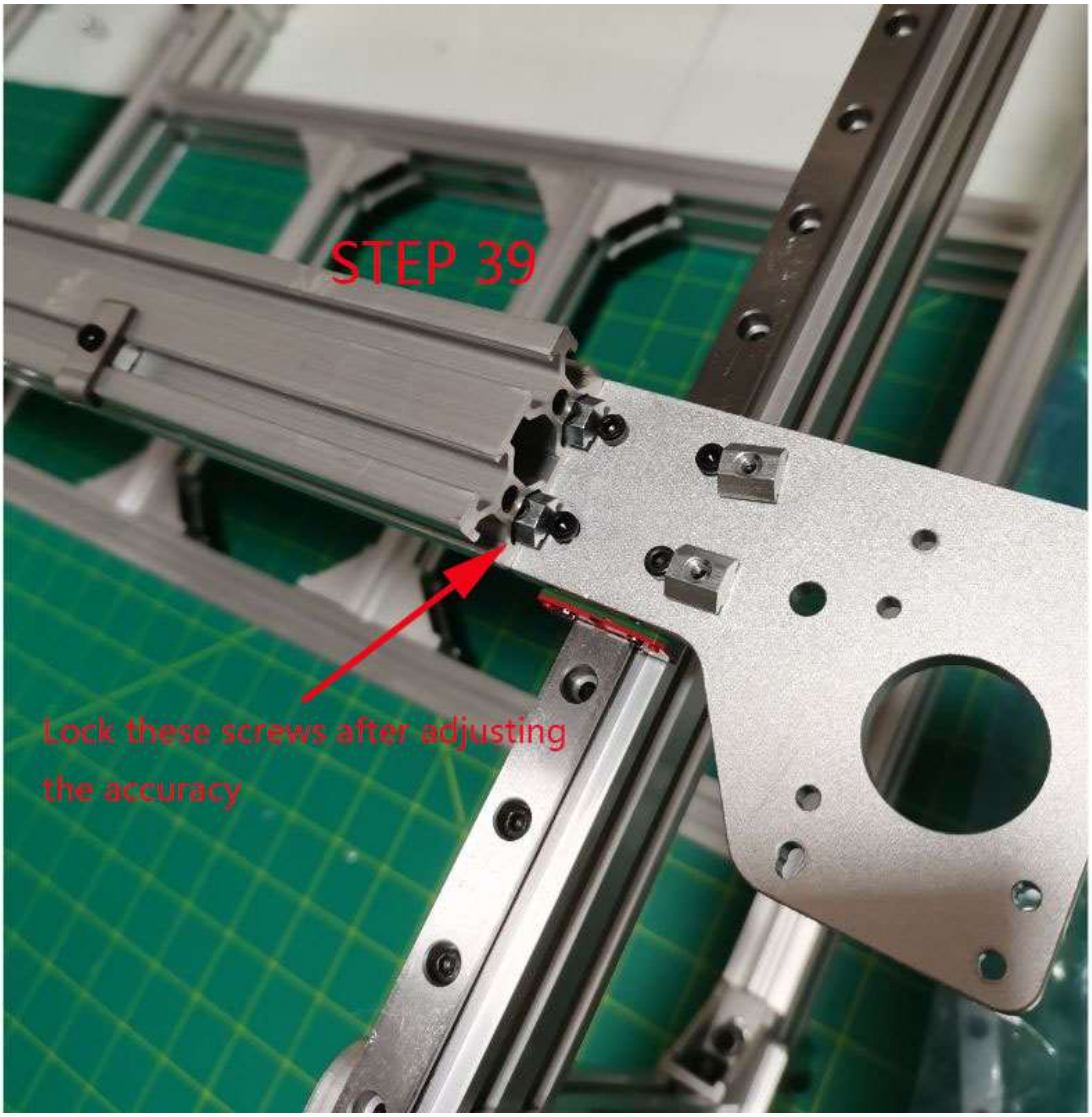

STEP 34
M3*8

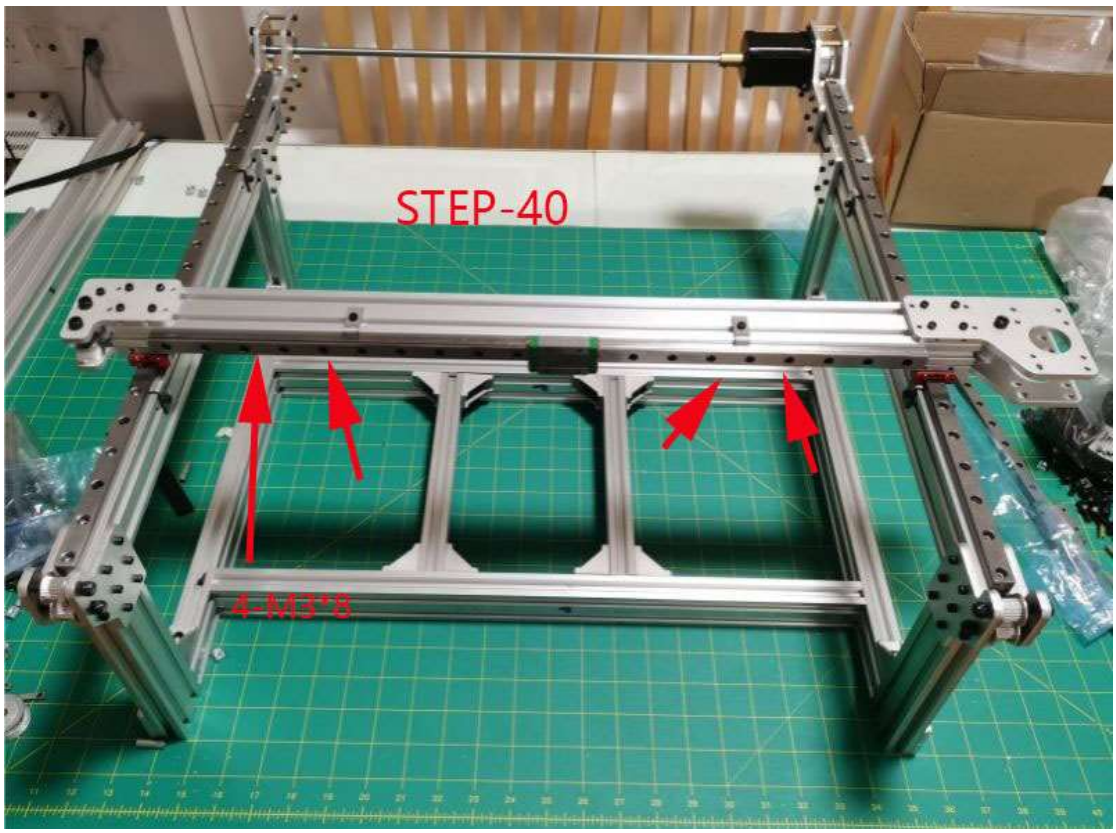

STEP 35
M3*10

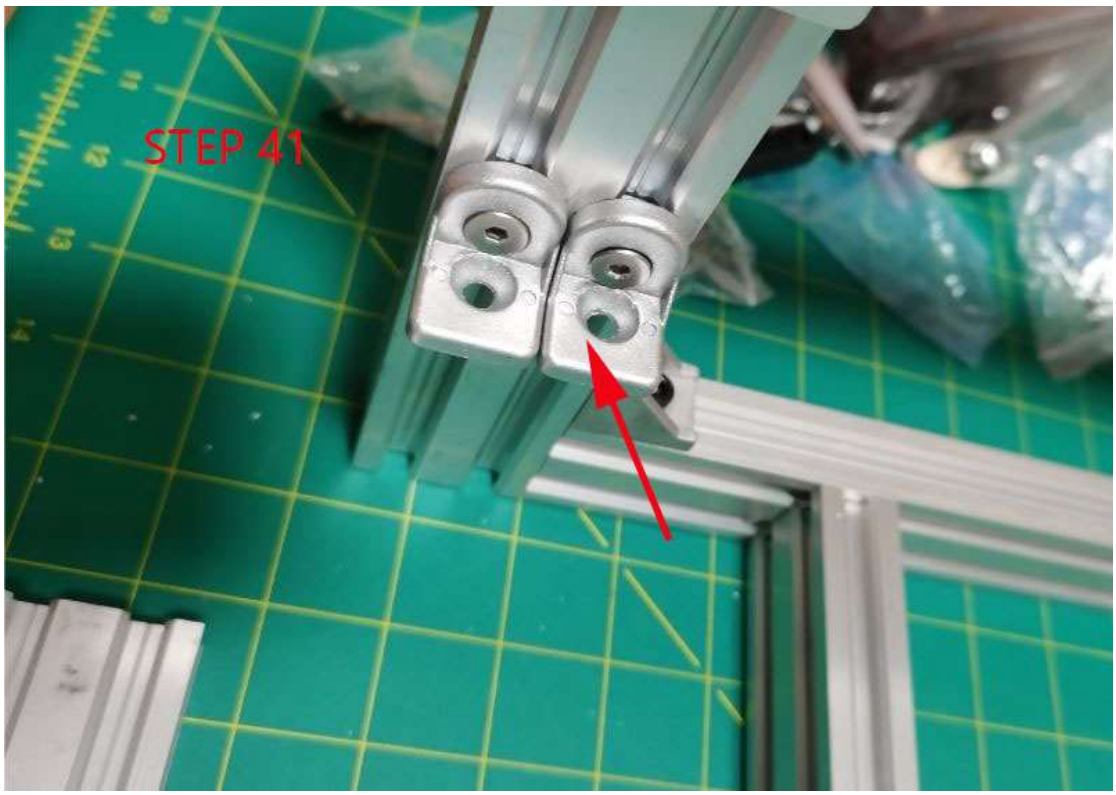

STEP 36
M3*10

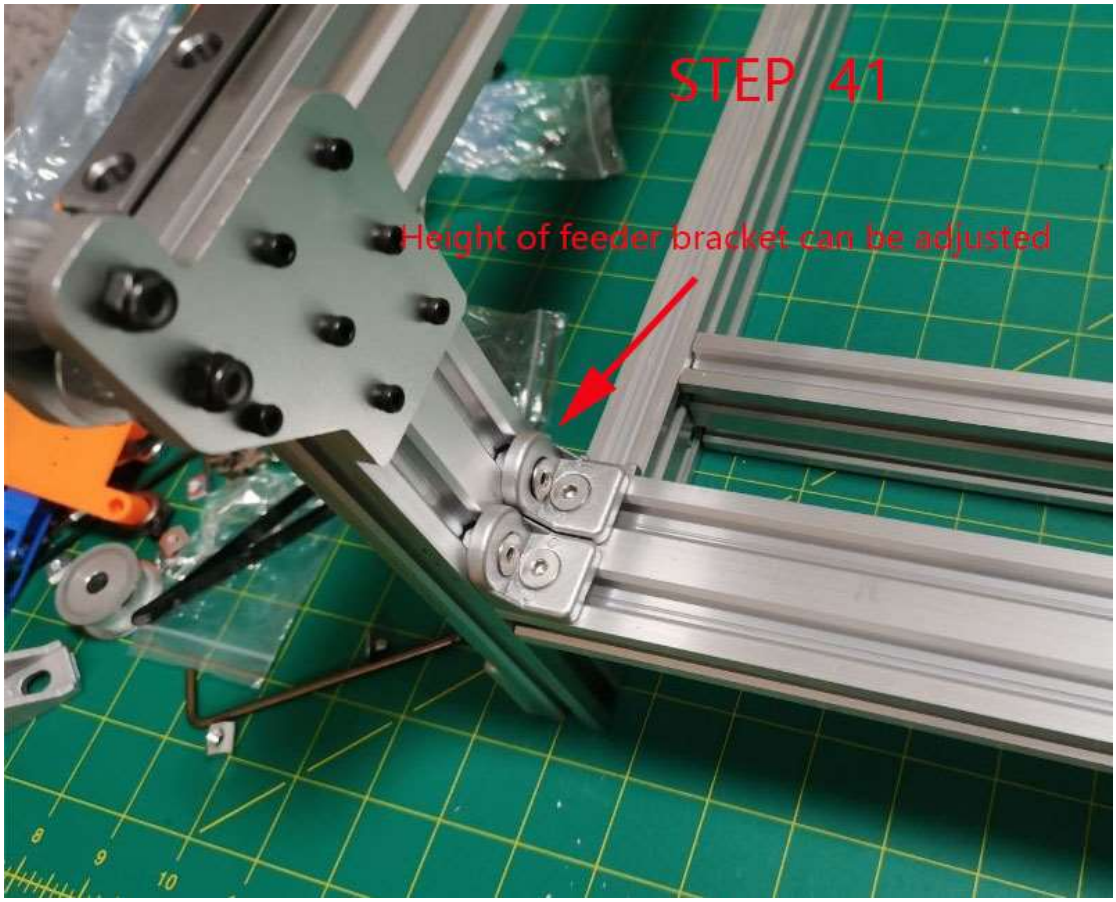

Put the fixing nut of guide
rail in advance
4-M3
STEP 37
4-M3*8
Put the limit clip nut in advance

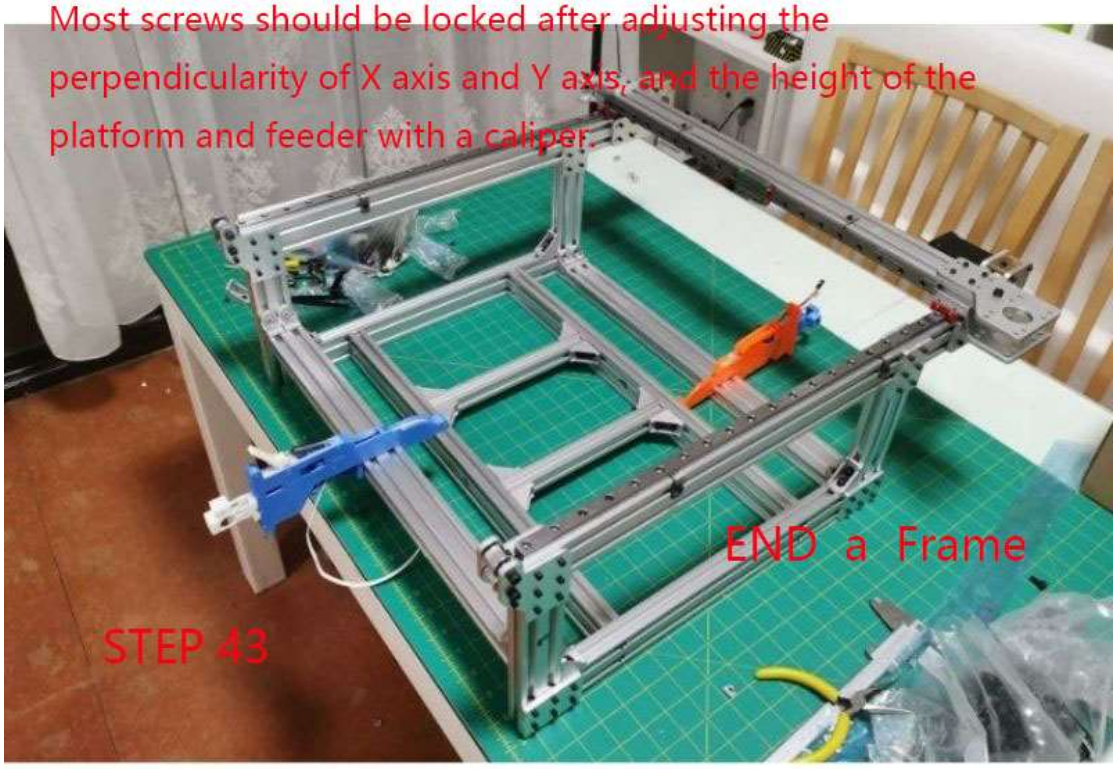

STEP 38
Lock these screws after
adjusting the accuracy


STEP 39
Lock these screws after adjusting the accuracy


STEP-40
4-M3*8


STEP 41


STEP 41
Height of feeder bracket can be adjusted


Most screws should be locked after adjusting the perpendicularity of X axis and Y axis, and the height of the platform and feeder with a caliper.
END a Frame
STEP 43