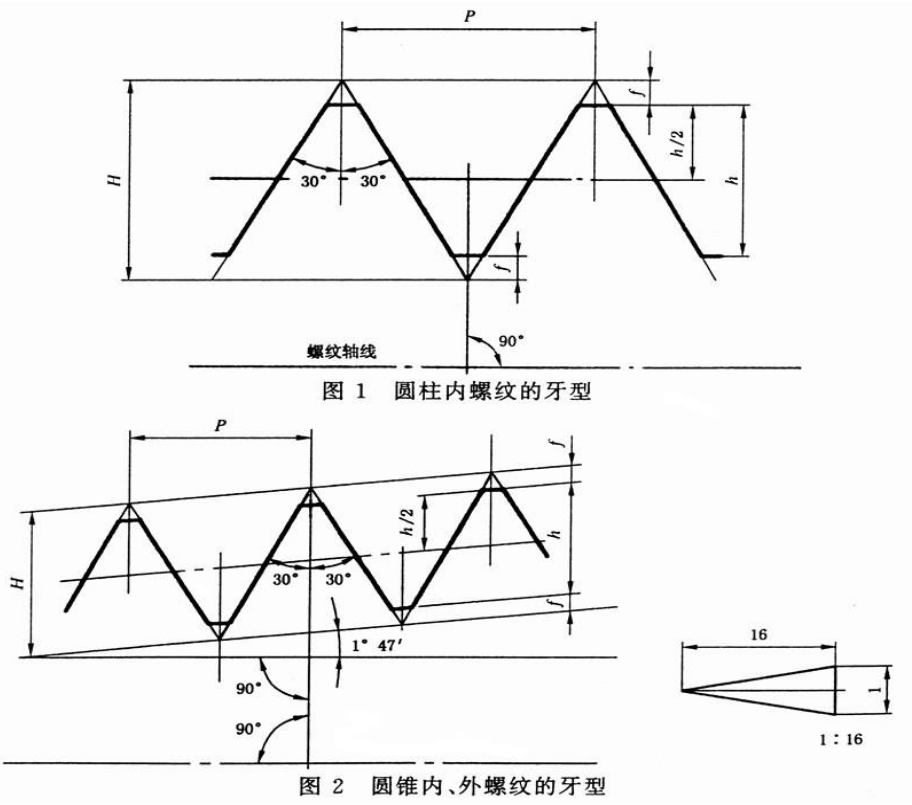


- 注：1. 可参照表中第12栏数据选择攻丝前的麻花钻直径。
2. 螺纹收尾长度(V)为3.47P。
3. O.D.是英文管子外径(outside diameter)的缩写。



螺纹的尺寸代号	25.4mm内所包含的牙数n	螺距P	牙高h	基准平面内的基本直径			基准距离L ₁		装配余量L ₃		外螺纹小端面内的基本小径
				大径d=D	中径d ₂ =D ₂	小径d ₁ =D ₁					
		mm					圈数	mm	圈数	mm	mm
1/16	27	0.941	0.752	7.894	7.142	6.389	4.32	4.064	3	2.822	6.137
1/8	27	0.941	0.752	10.242	9.489	8.737	4.36	4.102	3	2.822	8.481
1/4	18	1.411	1.129	13.616	12.487	11.358	4.1	5.785	3	4.233	10.996
3/8	18	1.411	1.129	17.055	15.926	14.797	4.32	6.096	3	4.233	14.417
1/2	14	1.814	1.451	21.224	19.772	18.321	4.48	8.128	3	5.443	17.813
3/4	14	1.814	1.451	26.569	25.117	23.666	4.75	8.618	3	5.443	23.127

1	11.5	2.209	1.767	33.228	31.461	29.694	4.6	10.16	3	6.626	29.06
1 1/4	11.5	2.209	1.767	41.985	40.218	38.451	4.83	10.668	3	6.626	37.785
1 1/2	11.5	2.209	1.767	48.054	46.287	44.52	4.83	10.668	3	6.6226	43.853
2	11.5	2.209	1.767	60.092	58.325	56.558	5.01	11.065	3	6.626	55.867
2 1/2	8	3.175	2.54	72.699	70.159	67.619	5.46	17.335	2	6.35	66.535
3	8	3.175	2.54	88.608	86.068	83.528	6.13	19.463	2	6.35	82.311
3 1/2	8	3.175	2.54	101.316	98.776	96.236	6.57	20.86	2	6.35	94.932
4	8	3.175	2.54	113.973	111.433	108.893	6.75	21.431	2	6.35	107.554
5	8	3.175	2.54	140.952	138.412	135.872	7.5	23.812	2	6.35	134.384
6	8	3.175	2.54	167.792	165.252	162.712	7.66	24.32	2	6.35	161.191
8	8	3.175	2.54	218.441	215.901	213.361	8.5	26.988	2	6.35	211.673
10	8	3.175	2.54	272.312	269.772	267.232	9.68	30.734	2	6.35	265.311
12	8	3.175	2.54	323.032	320.492	317.952	10.88	34.544	2	6.35	315.793
14 O.D.	8	3.175	2.54	354.904	352.364	349.824	12.5	39.688	2	6.35	347.345
16 O.D.	8	3.175	2.54	405.784	403.244	400.704	14.5	46.038	2	6.35	397.828
18 O.D.	8	3.175	2.54	456.565	454.025	451.485	16	50.8	2	6.35	448.31
20 O.D.	8	3.175	2.54	507.246	504.706	502.166	17	53.975	2	6.35	498.792
24 O.D.	8	3.175	2.54	608.608	606.068	603.528	19	60.325	2	6.35	599.758