## **UC-321 CALIBRATION INSTRUCTIONS (VER. 2 Software)**

- 1. Insert calibration Jack and set switch to **WEIGHT** position.
- 2. Press and hold *Cal Switch* then momentarily press *Blue Measure Switch* on the front of the scale.
- 3. Release *Cal Switch*, **DO NOT PRESS ANY SWITCH AT THIS POINT OTHERWISE TEMPERATURE DATA WILL BE DESTROYED!** Observe the display showing "88888" and then "----".
- 4. Press **Measure Switch** momentarily, **ONCE ONLY OTHERWISE TEMPERATURE DATA WILL BE DESTROYED!** The display will show "99999" and start to count down.

## DO NOT PRESS MEASURE SWITCH AT THIS STEP, AS TEMPERATURE DATA WILL BE DESTROYED!

- 5. Press *Cal Switch*. The display will show ""!"
- 6. Press *Cal Switch* repeatedly until the display shows "5"
- 7. Press **Measure Switch** momentarily, the display will show the temperature at calibration; i.e. (20). This must be set before calibration.
- 8. Press *Measure Switch* momentarily, the right digit will flash. Use the *Cal Switch* to increment the value of the flashing digit. Once the correct value is displayed, select the next digit with the *Measure Switch*. When the correct temperature is displayed press *Measure Switch* to stop the flashing digit. Press *Cal Switch* to display "6"
- 9. Press **Measure Switch** momentarily, the display will show the gravity setting applied at time of calibration, i.e. (9798).
- 10. Press **Measure Switch** momentarily, the right digit will flash. Use the **Cal Switch** to increment the value of the flashing digit. Once the correct value is displayed, select the next digit with the **Measure Switch**. Repeat for all digits until the correct gravity setting is shown.
- 11. Press *Measure Switch* repeatedly until no digits are flashing.
- 12. Press *Cal Switch* to display "7"
- 13. Press **Measure Switch** momentarily, the display will show the gravity setting for the location of use of the scale, i.e. (9798). If the scale is to be used at the same location, where it is calibrated, **this value must be set exactly the same as above!**
- 14. Use the same procedure as above to set the gravity value.

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- 15. Press *Cal Switch* to display "8" **DO NOT PRESS MEASURE SWITCH AT THIS STEP, AS TEMPERATURE DATA WILL BE DESTROYED!**
- 16. Press *Cal Switch* twice to display " 10"
- 17. Press **Measure Switch** momentarily, the display will show [L ], remove all weight from the platform and position the timber calibration jig. Wait until the stable indicator appears.
- 18. Press **Measure Switch** for about half a second, the display will show "!!"
- 19. Apply 150 kg on top of the calibration jig, and then Press **Measure Switch** momentarily, the display will show [L ]. Wait until the stable indicator appears.
- 20. Press **Measure Switch** for about half a second, the display will show "17"
- 21. Press *Cal Switch* twice to display "14"
- 22. Remove weight from calibration jig then press **Measure Switch** momentarily, the display will show the weight in kg continuously in this mode. Apply weights to test performance.
- 23. Press and hold *Cal Switch* until the display turns off.
- 24. Remove calibration Jack.