

Engineering Note # 4531 07

Equipment - AD4531 Indicator options

Problem - Lack of fitting details in the Instruction Manual

Detail

There have been several reports of indicator options not functioning after installation by customers.

The instruction manual details the Function settings for each option but does not address the setting of on board links and switches. Failure to set these items, to match the option type, will result in the incorrect or non-operation of the option.

The details are shown on the attached pages.

Peter Harman

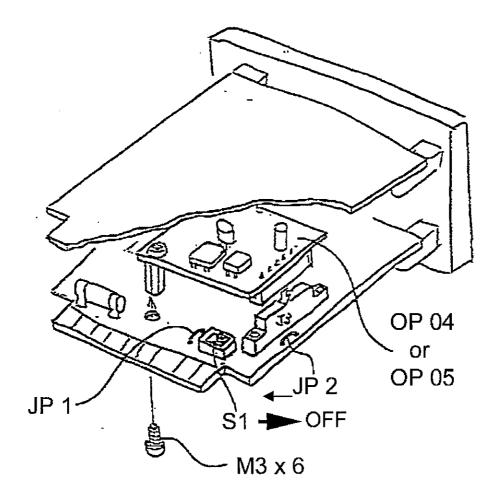
(Customer Service Manager)

EN 4531 07 26 February 2001

Option AD4531 OP-04 or OP 05

Referring to the drawing below carry out the following steps:-

- 1. Cut JP 1 and JP 2.
- 2. Set switch S1 to OFF.
- 3. Plug in the option to connector J3.
- 4. Secure the option using the M3 x 6 screw.

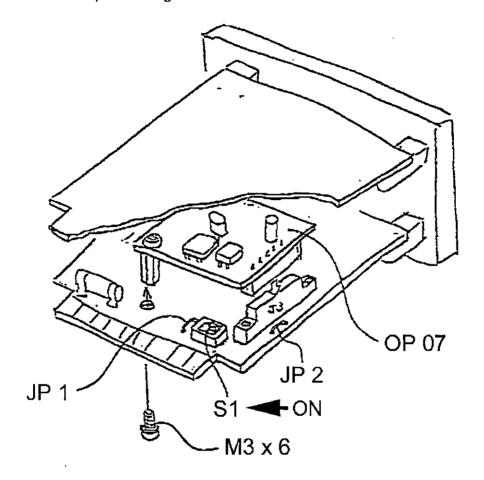


EN 4531 07 26 February 2001

Option AD4531 OP-07

Referring to the drawing below carry out the following steps:-

- 1. Cut JP 1.
- 2. Set switch S1 to ON.
- 3. Plug in the option to connector J3.
- 4. Secure the option using the M3 x 6 screw.



EN 4531 07 26 February 2001