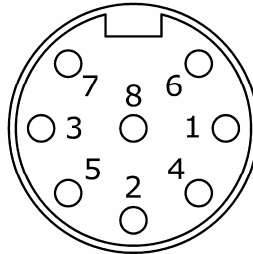




7Pin DIN to AD-8121 Printer CABLE WIRING

7 PIN DIN			DB25 AD-8121 Printer	
TXD	3	Orange	3	RXD
RXD	2	n/c		
SG	5	Violet	7	SG

**Remove 25 way DB25 connector from printer cable.
Find the Orange and Violet wires and solder them to the Din connector as above.**



View of Din Socket in panel

HV/W-G FUNCTION SETTINGS

F4 Determines the Baud rate. Ensure it is set to the same as the printer.
F4 0 is the factory default: 2400bps

F5 Determines the Output mode.
F5 0 is the factory default, which is Stream mode.

Refer to section 15 of the HV/W-G Instruction Manual for more detail.