

Statistical Techniques for Monitoring Industrial Processes



Extensions of Classical PCA and PLS

Course TOC

❑ Introduction to Statistical Process Monitoring (SPM)

❑ Python Installation and basics (optional)

❑ Univariate SPM

- Shewhart Charts
- CUSUM Charts
- EWMA Charts

❑ Multivariate SPM

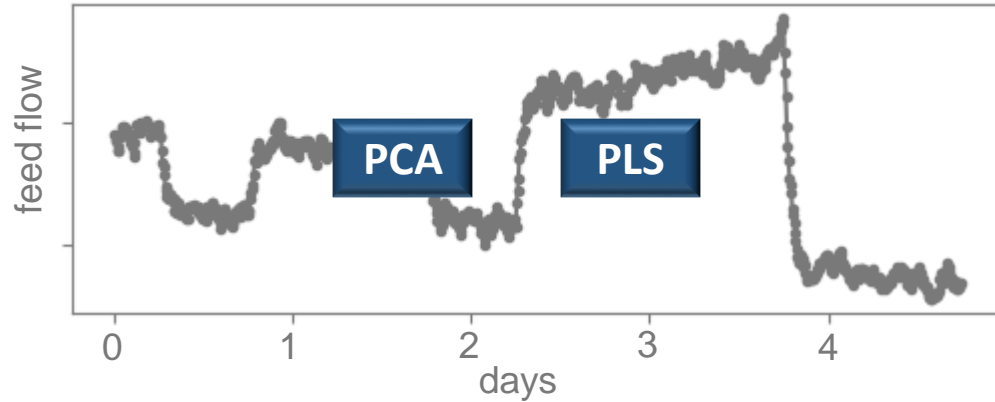
- Fault detection using Principal Component Analysis (PCA)
- Fault detection using Partial Least Squares (PLS) regression
- Fault diagnosis using PCA/PLS contribution charts
- Strategies for handling nonlinear, dynamic, multimode systems



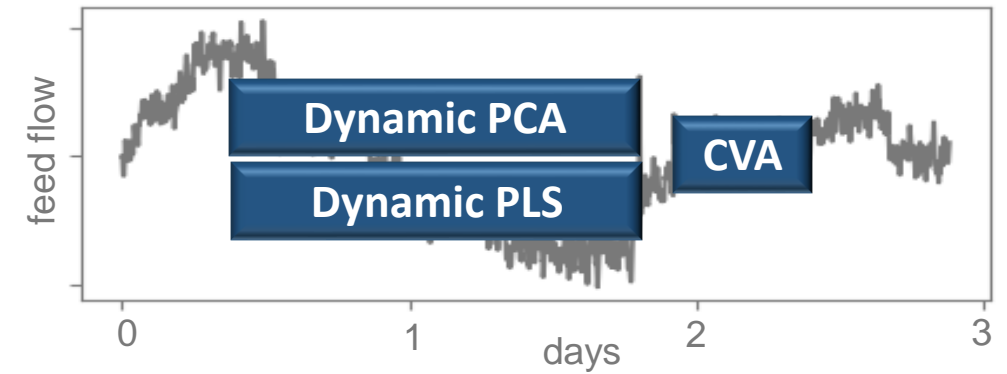
❑ Deploying SPM solutions

Process Type - MSPM Techniques Mapping

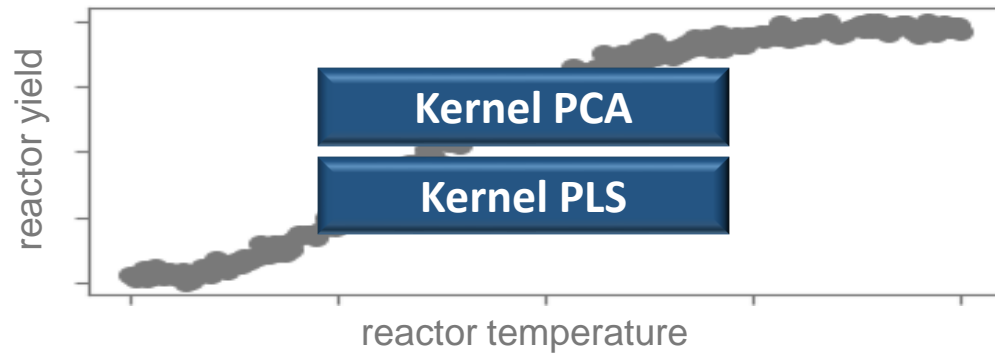
Steady-state process



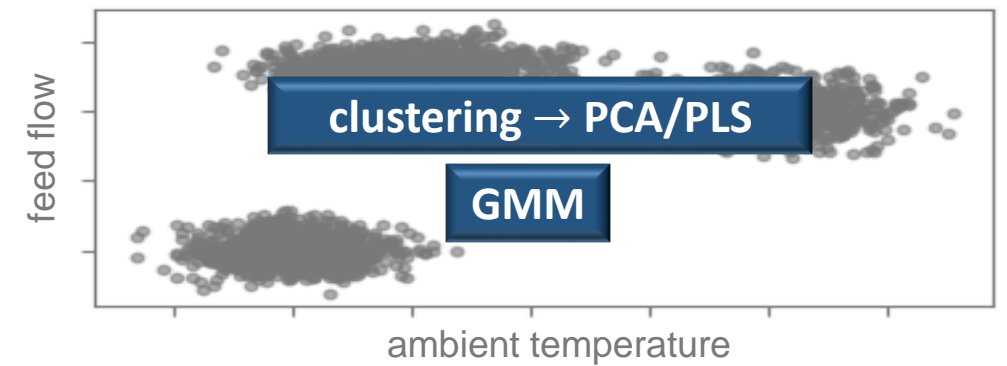
Dynamic process



Nonlinear process

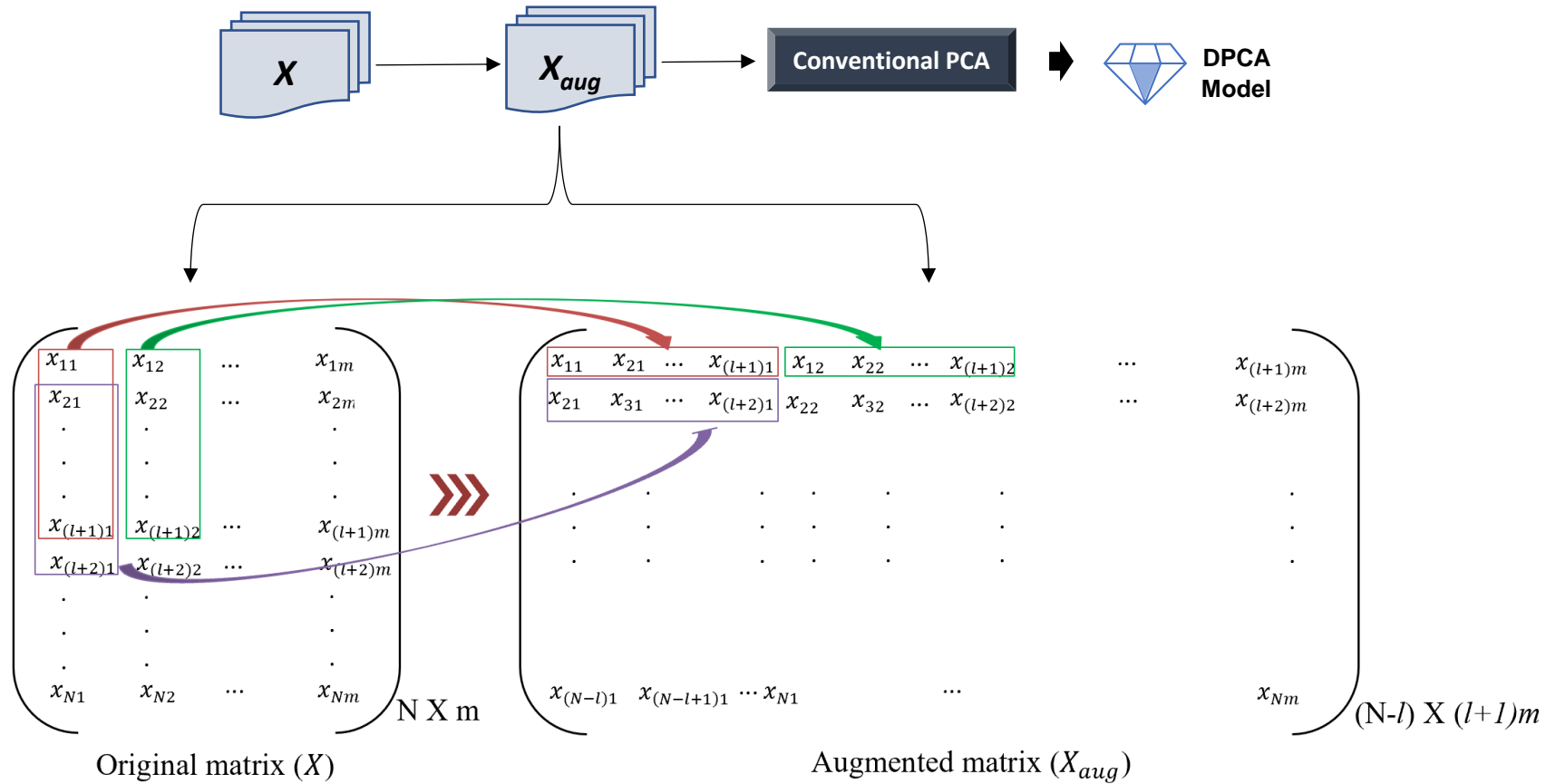


Multimode process



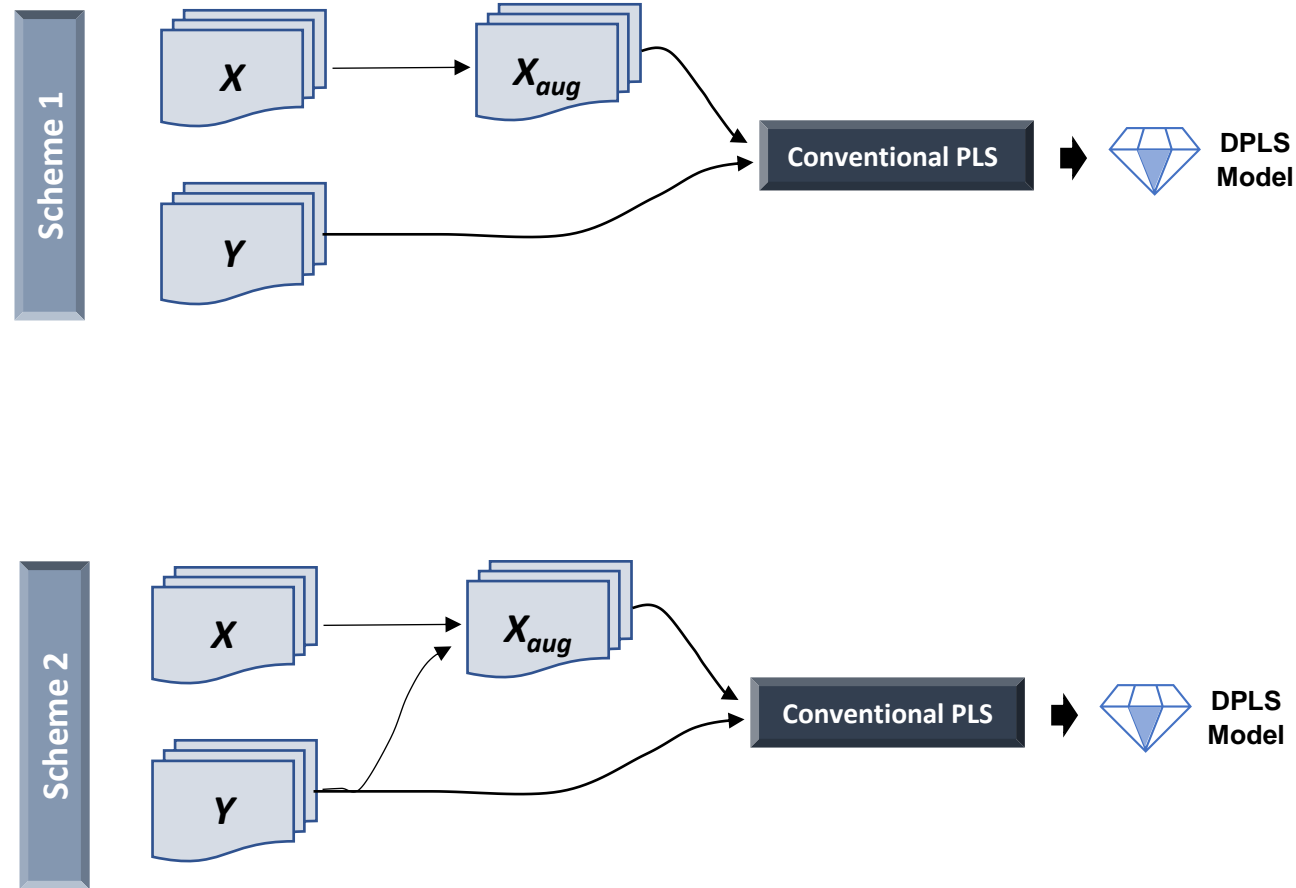
PCA/PLS Variant for Dynamic Processes

Dynamic PCA



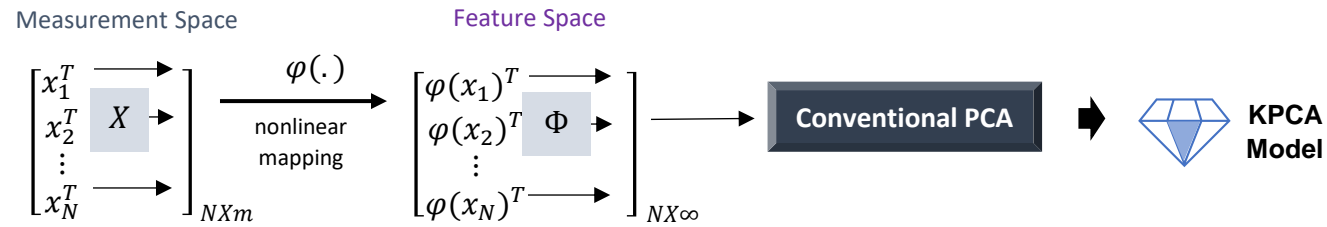
PCA/PLS Variant for Dynamic Processes

Dynamic PLS

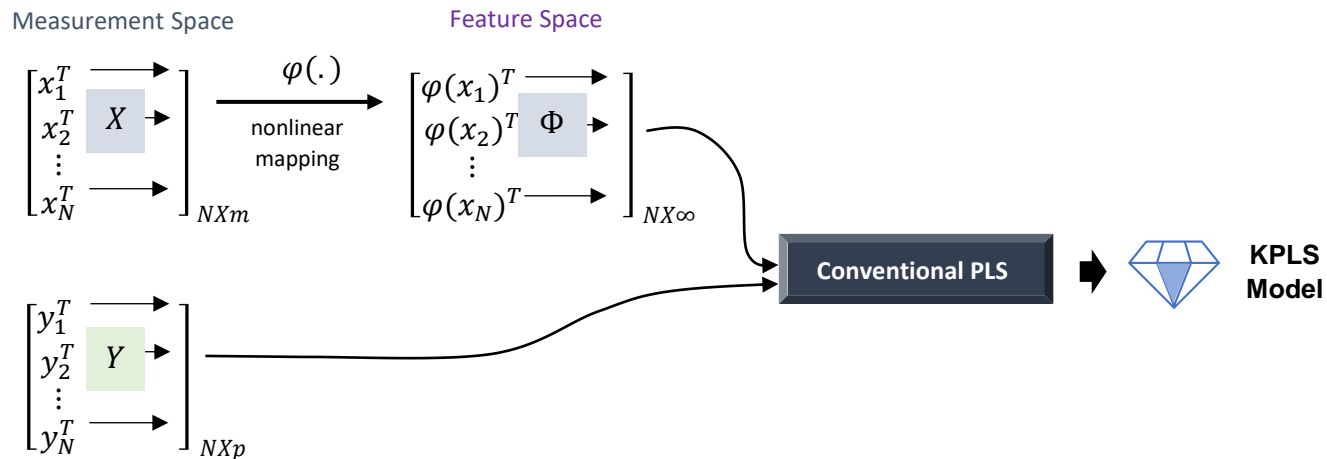


PCA/PLS Variant for Nonlinear Processes

Kernel PCA

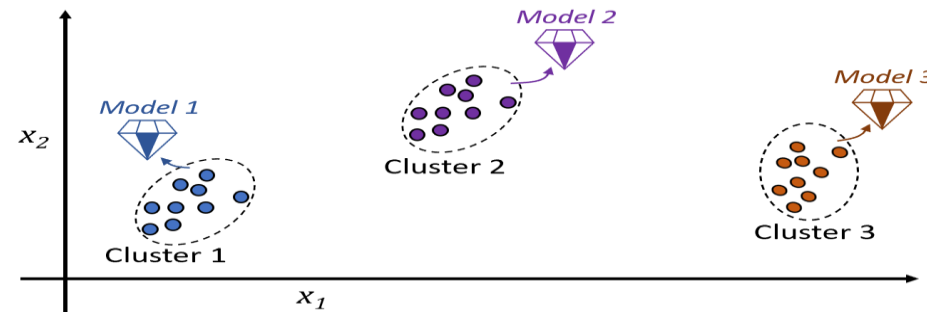


Kernel PLS

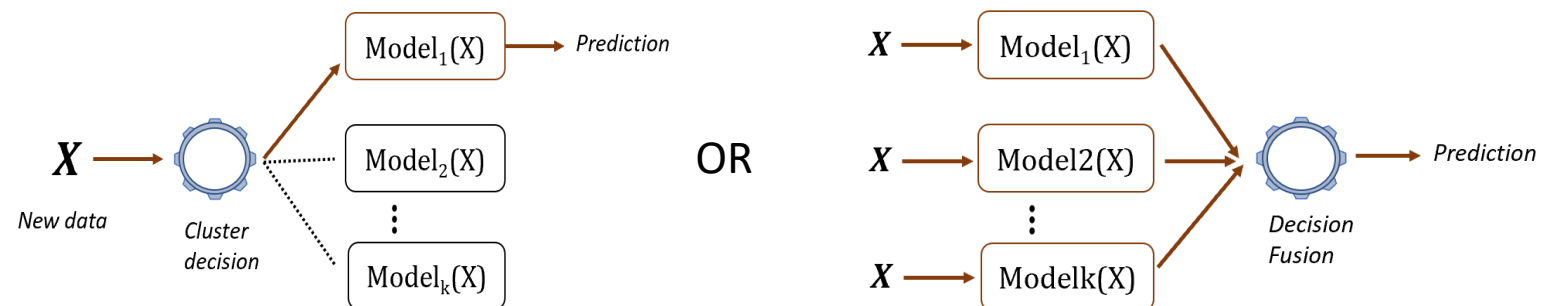


PCA/PLS Modeling for Multimode Processes

Step 1: Cluster determination using training



Step 2: Decision Fusion



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Next Lecture : Concluding Remarks

