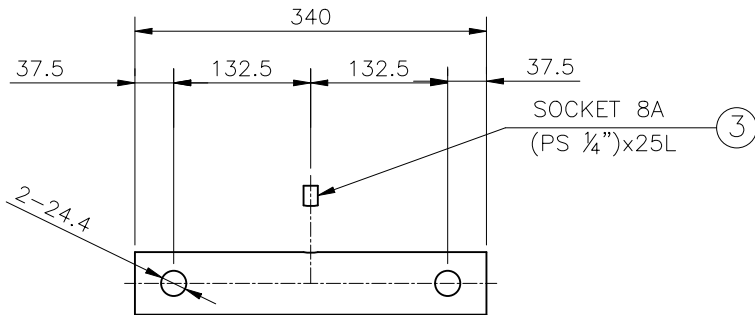
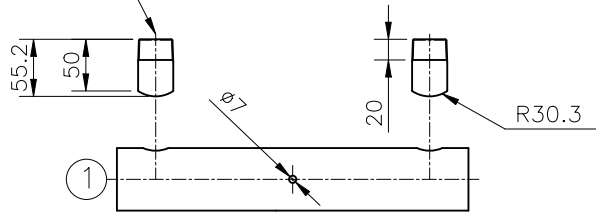
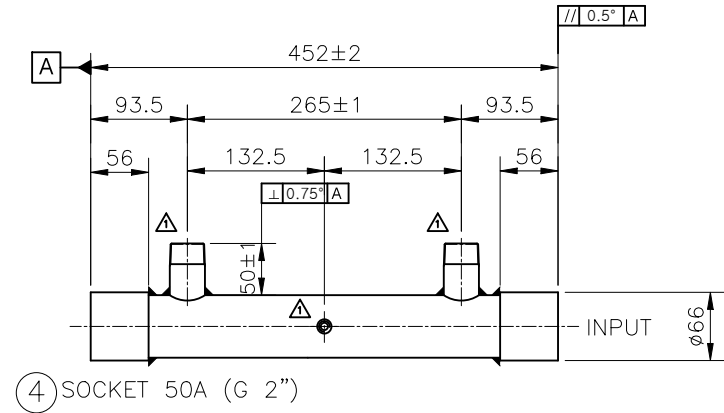


② 25A(PT 1")

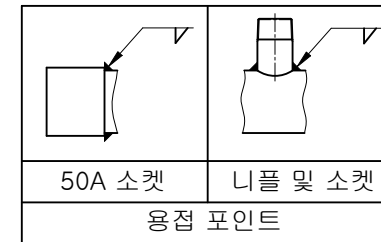


흡입 합류관 출가공

| NO. | PART NAME | Q'TY | MATERIAL | SPEC | PAINT |
|-----|---------------|------|----------|-------|-------|
| 1 | PIPE | 1EA | STS304 | 340L | - |
| 2 | NIPPLE(R30.3) | 2EA | STS304 | 55.2L | - |
| 3 | SOCKET (8A) | 1EA | STS304 | 25L | - |
| 4 | SOCKET (50A) | 2EA | STS304 | 56L | - |
| 5 | | | | | |





흡입 합류관 용접



NOTE.

- 모든 용접 형식은 기호에 따르며, 온돌레 용접 할것.
- 흡집, burr, 균열 등의 결함이 없을 것

| DIMENSIONAL TOLERANCE (KS B ISO 13920) (단위 : mm) | | REV. NO. | REV. SUMMARY | REV. DATE | DRAWN | | | | | | |
|--|--------|----------|---|-----------|-------|----------|-----------|------------|-------------|-------------|-------------|
| 선형 치수 공차 | | △ | SCA250009_SQ-TYPE 합류관 표준화 진행 건(에이벤트 위치 표준화, 불필요 도면 표기 삭제) | | | | | | | | |
| DIM | 2 ~ 30 | | | | | 31 ~ 120 | 121 ~ 400 | 401 ~ 1000 | 1001 ~ 2000 | 2001 ~ 4000 | 4001 ~ 8000 |
| GRADE | A | | | | | ±1 | ±1 | ±1 | ±2 | ±3 | ±4 |
| 각도 치수의 공차 | | | | | | | | | | | |
| DIM | 400 | 401~1000 | 1001~2000 | | | | | | | | |
| GRADE | B | 0.75° | ±0.5° | ±0.33° | | | | | | | |

| | | | | | | |
|---|---|----------|------------|-------------|--------------------------------------|-----------|
|  | SCALE | UNIT | DRAWN | 2025.05.19 | DRAWING NO. | DM1012087 |
| | 1/1 | mm | PARK.H.M | | | |
| |  DOOCH CO., LTD. | CHECKED | 2025.05.19 | DESCRIPTION | MANIFOLD - HORIZONTAL BOOSTER | |
| | | APPROVED | 2025.05.19 | SPEC | H_S_2P_001~003_050_16B_0075~0750_S_S | |
| | | | PARK.J.J | | | |