



This datasheet of **Akulon® F130-E6 (F-X9307)** from **Envalior** is provided by the international plastics database **CAMPUS**.

**Akulon® F130-E6 (F-X9307) | PA6 | Envalior**

**Product Texts**

Medium Viscosity, Film Extrusion, Lubricated, Antiblock, Food Contact Quality

ISO 1043 PA6

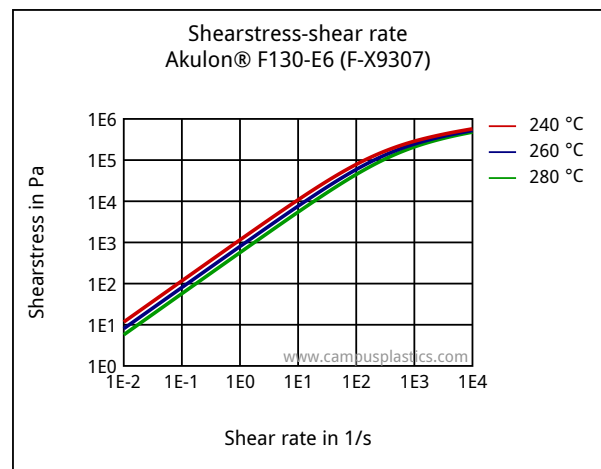
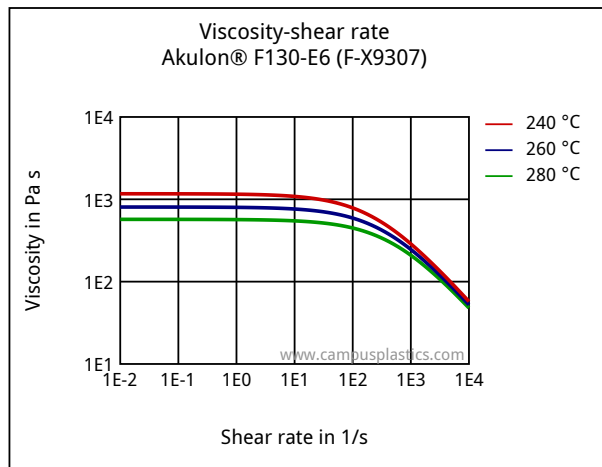
Thermal properties	Value	Unit
Melting temperature, 10°C/min	220	°C
Coeff. of linear therm. expansion, parallel	90	E-6/K

Other properties	Value	Unit
Water absorption	9	%
Humidity absorption	2.8	%
Density	1130	kg/m³

Material specific properties	Value	Unit
Viscosity number	196	cm³/g

Film Properties	Value	Unit
Stress at yield, parallel	31	MPa
Maximum stress, parallel	82	MPa
Maximum strain, parallel	350	%
Trouser tear resistance, parallel	32	N/mm
Dynamic coefficient of friction	1	-
WVTR, 23°C/85%r.h.	35	g/(m²*d)
Oxygen transmission rate, 23°C/0%r.h.	26	cm³/(m²*d*bar)
Oxygen transmission rate, 23°C/85%r.h.	38	cm³/(m²*d*bar)
Type of extrusion	cast	-

## Diagrams



## Characteristics

### Processing

Film Extrusion, Other Extrusion, Casting

### Delivery form

Pellets

### Additives

Lubricants, Antiblocking agent

### Regional Availability

North America, Europe, Asia Pacific

## Other text information

### Film extrusion

#### Processing of Akulon® Film Grades

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Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values.

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