



This datasheet of **Akulon® Fuel Lock FL40-HPX2** from **Envalior** is provided by the international plastics database **CAMPUS**.

Akulon® Fuel Lock FL40-HPX2 | PA6-I | Envalior

Product Texts

Low fuel permeation PA6 suitable for use in blow molding

ISO 1043 PA6-I

Rheological properties

	dry / cond	Unit
Melt volume-flow rate, MVR	35 / *	cm ³ /10min
Temperature	275 / *	°C
Load	21.6 / *	kg
Molding shrinkage, parallel	1.6 / *	%
Molding shrinkage, normal	1.5 / *	%

Mechanical properties

	dry / cond	Unit
Tensile modulus	2150 / 550	MPa
Yield stress	54 / -	MPa
Yield strain	3.8 / -	%
Nominal strain at break	>50 / -	%
Charpy impact strength, +23°C	N / N	kJ/m ²
Charpy impact strength, -30°C	N / N	kJ/m ²
Charpy notched impact strength, +23°C	90 / N	kJ/m ²
Charpy notched impact strength, -30°C	22 / 21	kJ/m ²
Puncture - maximum force, +23°C	4000 / -	N
Puncture - maximum force, -30°C	5500 / -	N
Puncture energy, +23°C	49 / -	J
Puncture energy, -30°C	63 / -	J

Thermal properties

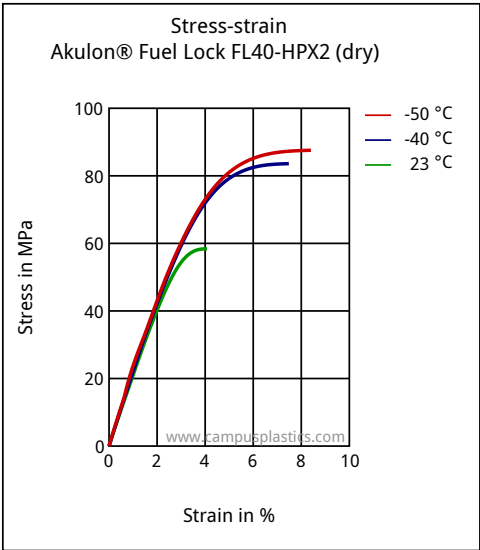
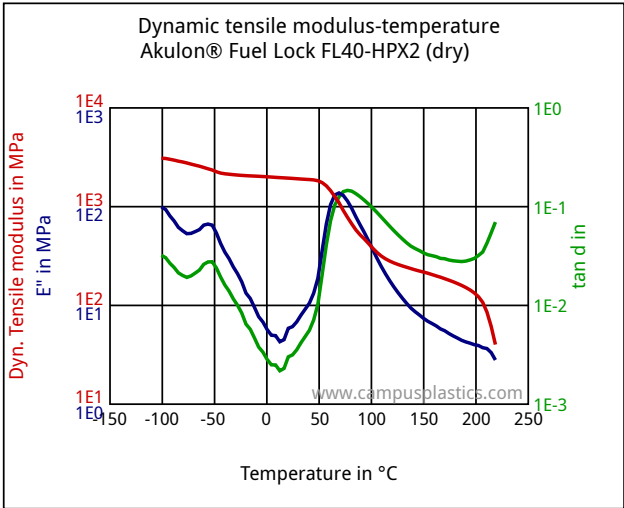
	dry / cond	Unit
Temp. of deflection under load, 1.80 MPa	55 / *	°C
Temp. of deflection under load, 0.45 MPa	100 / *	°C

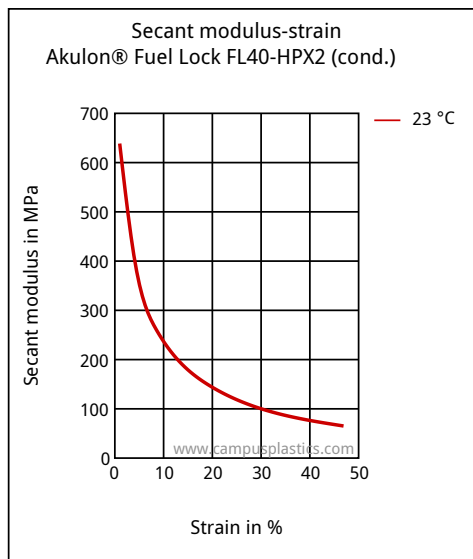
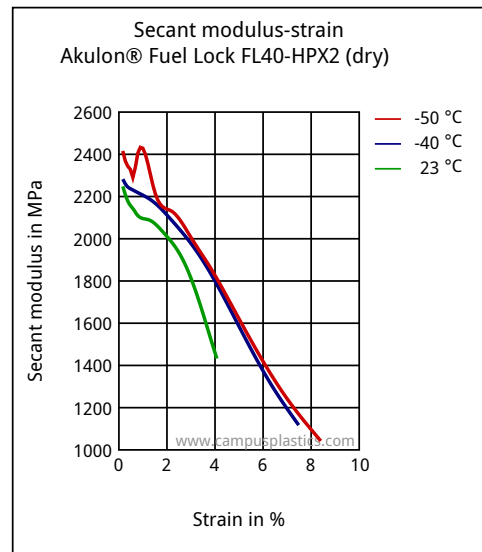
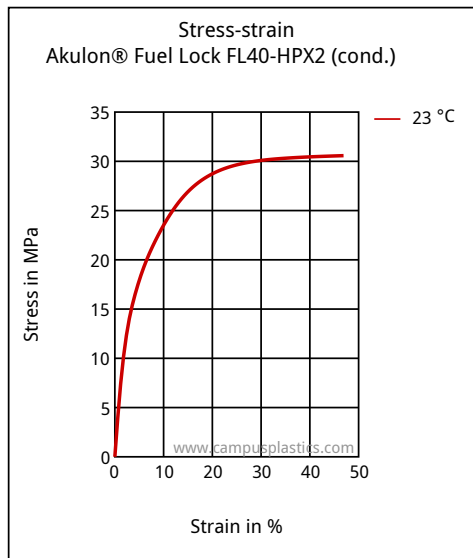
Vicat softening temperature, 50°C/h 50N	155 / *	°C
Coeff. of linear therm. expansion, parallel	150 / *	E-6/K
Coeff. of linear therm. expansion, normal	90 / *	E-6/K

Other properties	dry / cond	Unit
Water absorption	7.4 / *	%
Humidity absorption	2.9 / *	%
Density	1080 / -	kg/m³

Test specimen production	Value	Unit
Processing conditions acc. ISO	1874	-
Injection molding, melt temperature	280	°C
Injection molding, mold temperature	80	°C
Injection molding, injection velocity	200	mm/s

Diagrams





Characteristics

Processing

Blow Molding

Delivery form

Pellets

Regional Availability

North America, Europe, Asia Pacific

Other text information

Blow molding

Akulon® Fuel Lock Recommendations for Blow Moulding

Chemical Media Resistance

Alcohols

Methanol (23°C)

Ethanol (23°C)

Hydrocarbons

Toluene (23°C)

Ketones

Acetone (23°C)

Ethers

Diethyl ether (23°C)

Other

Ethyl Acetate (23°C)

Water (23°C)

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