

# Chapter 4: Transfer Function Models

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# **Chapter Overview**

This chapter consists of the following topics:

## **1. Introduction to Transfer Functions**

- Modeling Perspectives
- Definition
- Development
- Transfer Functions for Stirred Tank
- Important Aspects of Transfer Functions
- Steps to Derive Transfer Functions

# **Chapter Overview**

This chapter consists of the following topics:

## **2. Properties of Transfer Functions**

- Steady State Gain
- Time Constant
- Order of Transfer Function
- Physically Realizable
- Transfer Functions in Series and in Parallel

## **3. Linearization of Nonlinear Models**

- Principle of Linearization
- Ordinary Differential Equations (ODEs)

# Learning Objectives

At the end of this chapter, you will be able to:

- Explain what is a transfer function
- Describe the development of transfer functions
- Apply the specific steps to derive transfer functions
- Explain the properties of transfer functions
- Explain how to linearize nonlinear processes

# Modeling Perspectives

- Modeling activity often leads to a set of nonlinear ODEs.
  - Difficult to work with
  - May not yield analytical solutions
- An alternative model is transfer functions which are based on Laplace transforms.
- Controllers can often be designed based on linearized models that represent process dynamics locally.
- A linear(ized) ODE can be equivalently expressed in the Laplace domain.
- An important concept associated with Laplace transforms is “transfer function model”.

# Why Transfer Functions?

- A transfer function(TF) contains the same information as a linearized ODE.
- TFs are still preferred:
  - Independent of the input function.
  - Response of the process to an input change can be generalized for the standard transfer function.
  - Play a key role in the design and analysis of control systems.
  - Characterize the dynamic relationship.
    - ✓ Of two process variables, a dependent (output) & an independent (input) variables.
  - Only applicable to processes that exhibit linear dynamic behavior.
    - ✓ For nonlinear process, TF provides an approximate linear model.
- **Advantages of using TFs will be gradually clear.**



All this fuss over nothing?

# Transfer Functions

A transfer function:

- Convenient representation of a linear, dynamic model
- Relates one input and one output



$u'$

- Input
- Forcing function
- "Cause"

$y'$

- Output, CV
- Response
- "Effect"

# Transfer Functions (Cont'd)

- TF of a linear dynamic system is the ratio of the Laplace transform of the output to the Laplace transform of the input.

$$G(s) = \frac{Y'(s)}{U'(s)}$$

- where

$$Y'(s) = L[y'(t)]$$

$$U'(s) = L[u'(t)]$$

$$y'(t) = y(t) - \bar{y}$$

$$u'(t) = u(t) - \bar{u}$$





# Development of Transfer Functions

### ■ Stirred Tank Heating Process:

- Case 1: Constant holdup

$$V\rho C \frac{dT}{dt} = wC(T_i - T) + Q \quad (2 - 36)$$

- Previous dynamic model, **assuming constant liquid holdup and flow rates**

### ■ Steady State model:

$$0 = wC(\bar{T}_i - \bar{T}) + Q \quad (2)$$

### ■ Subtract (2) from (2-36):

$$V\rho C \frac{dT}{dt} = wC[(T_i - \bar{T}_i) - (T - \bar{T})] + (Q - \bar{Q}) \quad (3)$$

## Transfer Functions for Stirred Tank (Cont'd)

- Deviation Variables:

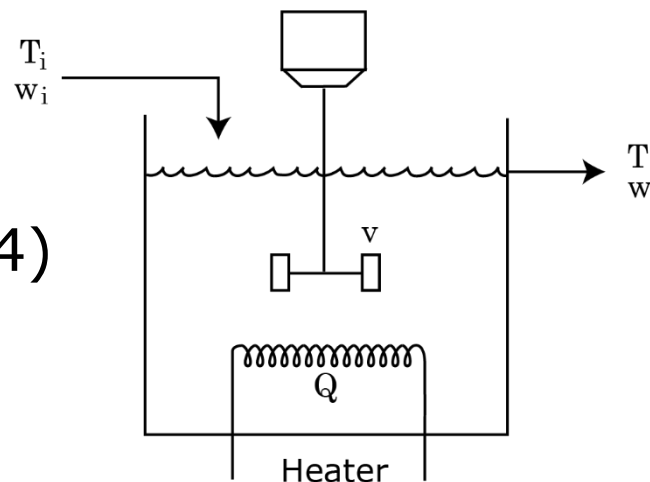
$$T' = T - \bar{T}, T'_i = T_i - \bar{T}_i, Q' = Q - \bar{Q}$$

$$V\rho C \frac{dT'}{dt} = wC(T'_i - T') + Q' \quad (4)$$

- Take the Laplace of Eq. (4):

$$V\rho C[sT'(s) - T'(0)] = wC[T'_i(s) - T'(s)] + Q'(s)$$

- At the initial steady state,  $T'(0) = 0$ .
- In process control, we are interested in deviation from steady-state values.



**Stirred-tank heating process with constant holdup, V.**

Source: Seborg, D. E., Edgar, T. F., Mellichamp, D. A., & Doyle, F. J., (2011). *Process dynamics and control* (3rd ed.)(pp.27). Hoboken, NJ: Wiley.

# Transfer Functions for Stirred Tank (Cont'd)

$$V\rho C[sT'(s) - T'(0)] = wC[T'_i(s) - T'(s)] + Q'(s)$$

- Rearranging after substituting  $T'(0) = 0$ :

$$T'(s) = \left( \frac{K}{\tau s + 1} \right) Q'(s) + \left( \frac{1}{\tau s + 1} \right) T'_i(s) \quad (6)$$

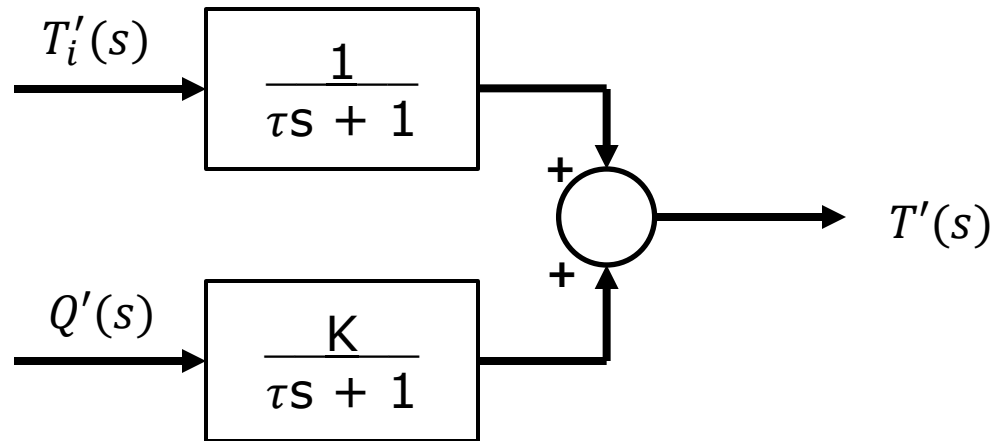
- Where  $k = \frac{1}{wC}$  and  $\tau = \frac{V\rho}{w}$

$$T'(s) = G_1(s)Q'(s) + G_2(s)T'_i(s)$$

$G_1, G_2$ : transfer functions & independent of the inputs,  $Q'$  and  $T'$   
 $K, \tau$ : depend on operating conditions

- If no change in  $T_i$ , what is the TF?

# Important Aspects of Transfer Functions



### ■ Important aspects of TFs:

- Effects of different inputs are additive.
- TF model enables us to determine the output response to any change in an input.
- Deviation variables help to eliminate initial conditions for TF models.

# Steps to Derive the Transfer Function

Step 1: Write dynamic balance equation.



Step 2: Write steady state equation.



Step 3: Subtract steady state from dynamic equation and get it in terms of deviation variables.



Step 4: Take the Laplace transform of both sides.



Step 5: Rearrange the equation to get the output variable in terms of input.

### Example 1: Stirred-tank Heating Process

- Investigate time behavior of outlet temperature  $T$  to a disturbance in either inlet temperature  $T_i$  or  $Q$  or both.

$$T'(s) = \left( \frac{K}{\tau s + 1} \right) Q'(s) + \left( \frac{1}{\tau s + 1} \right) T_i'(s) \quad (6)$$

- Inlet temperature  $T_i$  same:

$$T' = \frac{0.05}{2s + 1} Q' \quad K = 0.05 \quad \tau = 2.0$$

- Step change in  $Q$  from 1500 *cal/sec* to 2000 *cal/sec* :

$$Q' = \frac{500}{s}$$

- What is  $T'(t)$ ?

### Example 1: Stirred-tank Heating Process (Cont'd)

$$T' = \frac{0.05}{2s + 1} \frac{500}{s} = \frac{25}{s(2s + 1)}$$

From line 13, table A.1 page 27 in the textbook:

$$T'(t) = 25[1 - e^{-t/\tau}] \longleftarrow T(s) = \frac{25}{s(\tau s + 1)}$$

$$T'(t) = 25[1 - e^{-t/2}]$$

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### Example 1: Stirred-tank Heating Process (Cont'd)

Table A.1 Laplace Transform for Various Time-Domain Functions

$f(t)$	$F(s)$
1. $\delta(t)$ (unit impulse)	$1$
2. $S(t)$ (unit step)	$\frac{1}{s}$
3. $t$ (ramp)	$\frac{1}{s^2}$
4. $t^{n-1}$	$\frac{(n-1)!}{s^n}$
5. $e^{-bt}$	$\frac{1}{s+b}$
6. $\frac{1}{\tau} e^{-t/\tau}$	$\frac{1}{\tau s + 1}$
7. $\frac{t^{n-1} e^{-bt}}{(n-1)!}$ ( $n > 0$ )	$\frac{1}{(s+b)^n}$
8. $\frac{1}{\tau^n (n-1)!} t^{n-1} e^{-t/\tau}$	$\frac{1}{(\tau s + 1)^n}$
9. $\frac{1}{b_1 - b_2} (e^{-b_2 t} - e^{-b_1 t})$	$\frac{1}{(s+b_1)(s+b_2)}$
10. $\frac{1}{\tau_1 - \tau_2} (e^{-t/\tau_1} - e^{-t/\tau_2})$	$\frac{1}{(\tau_1 s + 1)(\tau_2 s + 1)}$
11. $\frac{b_3 - b_1}{b_2 - b_1} e^{-b_1 t} + \frac{b_3 - b_2}{b_1 - b_2} e^{-b_2 t}$	$\frac{s + b_3}{(s+b_1)(s+b_2)}$

Source: Seborg, D. E., Edgar, T. F., Mellichamp, D. A., & Doyle, F. J., (2011). *Process dynamics and control* (3rd ed.)(pp.27). Hoboken, NJ: Wiley.



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### Example 1: Stirred-tank Heating Process (Cont'd)

Table A.1 Laplace Transform for Various Time-Domain Functions

12. $\frac{1}{\tau_1} \frac{\tau_1 - \tau_3}{\tau_1 - \tau_2} e^{-t/\tau_1} + \frac{1}{\tau_2} \frac{\tau_2 - \tau_3}{\tau_2 - \tau_1} e^{-t/\tau_2}$	$\frac{\tau_3 s + 1}{(\tau_1 s + 1)(\tau_2 s + 1)}$
13. $1 - e^{-t/\tau}$	$\frac{1}{s(\tau s + 1)}$
14. $\sin \omega t$	$\frac{\omega}{s^2 + \omega^2}$
15. $\cos \omega t$	$\frac{s}{s^2 + \omega^2}$
16. $\sin(\omega t + \phi)$	$\frac{\omega \cos \phi + s \sin \phi}{s^2 + \omega^2}$
17. $e^{-bt} \sin \omega t$	$\left\{ \begin{array}{l} \frac{\omega}{(s + b)^2 + \omega^2} \\ \frac{s + b}{(s + b)^2 + \omega^2} \end{array} \right.$
18. $e^{-bt} \cos \omega t$	

$b, \omega$  real

Source: Seborg, D. E., Edgar, T. F., Mellichamp, D. A., & Doyle, F. J., (2011). *Process dynamics and control* (3rd ed.)(pp.27). Hoboken, NJ: Wiley.

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### Example 1: Stirred-tank Heating Process (Cont'd)

Table A.1 Laplace Transform for Various Time-Domain Functions

19. $\frac{1}{\tau\sqrt{1-\zeta^2}} e^{-\zeta t/\tau} \sin(\sqrt{1-\zeta^2} t/\tau)$ ( $0 \leq  \zeta  < 1$ )	$\frac{1}{\tau^2 s^2 + 2\zeta\tau s + 1}$
20. $1 + \frac{1}{\tau_2 - \tau_1} (\tau_1 e^{-t/\tau_1} - \tau_2 e^{-t/\tau_2})$ ( $\tau_1 \neq \tau_2$ )	$\frac{1}{s(\tau_1 s + 1)(\tau_2 s + 1)}$
21. $1 - \frac{1}{\sqrt{1-\zeta^2}} e^{-\zeta t/\tau} \sin[\sqrt{1-\zeta^2} t/\tau + \psi]$ $\psi = \tan^{-1} \frac{\sqrt{1-\zeta^2}}{\zeta}, \quad (0 \leq  \zeta  < 1)$	$\frac{1}{s(\tau^2 s^2 + 2\zeta\tau s + 1)}$
22. $1 - e^{-\zeta t/\tau} [\cos(\sqrt{1-\zeta^2} t/\tau)$ $+ \frac{\zeta}{\sqrt{1-\zeta^2}} \sin(\sqrt{1-\zeta^2} t/\tau)]$ ( $0 \leq  \zeta  < 1$ )	$\frac{1}{s(\tau^2 s^2 + 2\zeta\tau s + 1)}$

Source: Seborg, D. E., Edgar, T. F., Mellichamp, D. A., & Doyle, F. J., (2011). *Process dynamics and control* (3rd ed.)(pp.27). Hoboken, NJ: Wiley.

# Example 2

### Transfer Function?

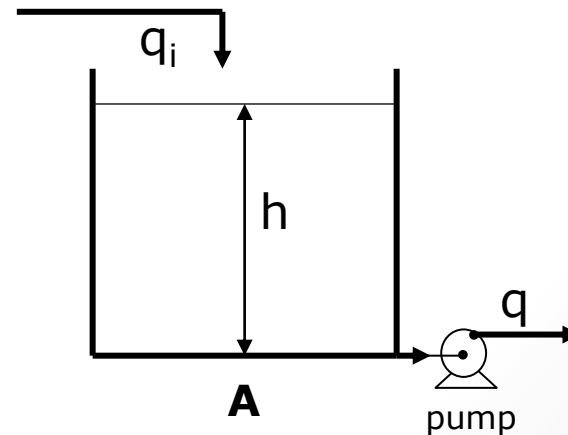
- Steps 1 and 2: Dynamic model & steady state.

$$A \frac{dh}{dt} = q_i - q_o$$

$$\bar{q}_i = \bar{q}_o \text{ at s.s.}$$

- Step 3: Subtract steady state from dynamic model to get deviation variables.

$$A \frac{dh'}{dt} = q'_i - q'_o$$



### Example 2 (Cont'd)

- Step 4: Taking Laplace transform:

$$AsH'(s) = Q'_i(s)'_i - Q'_0(s)$$

- Step 5: Rearranging (suppose  $q_0$  is constant):

$$AsH'(s) = Q'_i(s), \quad \frac{H'(s)}{Q'_i(s)} = \frac{1}{As}$$

- Pure integrator (ramp) for **step change** in  $q_i$ .

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# Properties of Transfer Function Models

### 1. Steady-State Gain ( $K$ ) from TF

- Ratio of the change in output to the change in input at steady state. Thus, for an input  $u$  and the corresponding output  $y$ :

$$K = \frac{\bar{y}_2 - \bar{y}_1}{\bar{u}_2 - \bar{u}_1} \quad (3 - 38)$$

- For a linear system,  $K$  is a constant.
- But for a nonlinear system,  $K$  will depend on the operating condition  $(\bar{u}, \bar{y})$ .

# Properties of Transfer Function Models

## 1. Steady-State Gain (K) from TF

- If a TF model has a steady-state gain, then:

$$K = \lim_{s \rightarrow 0} G(s) \quad (14)$$

- This important result is a consequence of the Final Value Theorem.
- *Note:* Some TF models do *not* have a steady-state gain (e.g., integrating process).

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# Properties of Transfer Function Models

## 2. Time Constant ( $\tau$ )

- Indicative of the speed of the system response
- Smaller  $\tau$  means faster response
- Larger  $\tau$  means slower response

# Properties of Transfer Function Models

### 3. Order of a TF Model

- Consider a general  $n^{\text{th}}$ -order differential equation

$$\begin{aligned} a_n \frac{d^n y}{dt^n} + a_{n-1} \frac{d^{n-1} y}{dt^{n-1}} + \dots + a_0 \frac{dy}{dt} + a_0 y \\ = b_m \frac{d^m u}{dt^m} + b_{m-1} \frac{d^{m-1} u}{dt^{m-1}} + \dots + b_1 \frac{du}{dt} + b_0 u \end{aligned} \quad (3-39)$$

- Taking Laplace transform & assuming all initial conditions zero

$$G(s) = \frac{Y(s)}{U(s)} = \frac{b_m s^m + b_{m-1} s^{m-1} + \dots + b_0}{a_n s^n + a_{n-1} s^{n-1} + \dots + a_0}$$

# Properties of Transfer Function Models

## 3. Order of a TF Model (Cont'd)

- Order of the TF is defined to be the order of the denominator polynomial
- Steady State Gain?

# Properties of Transfer Function Models

## 4. Physical Realizable

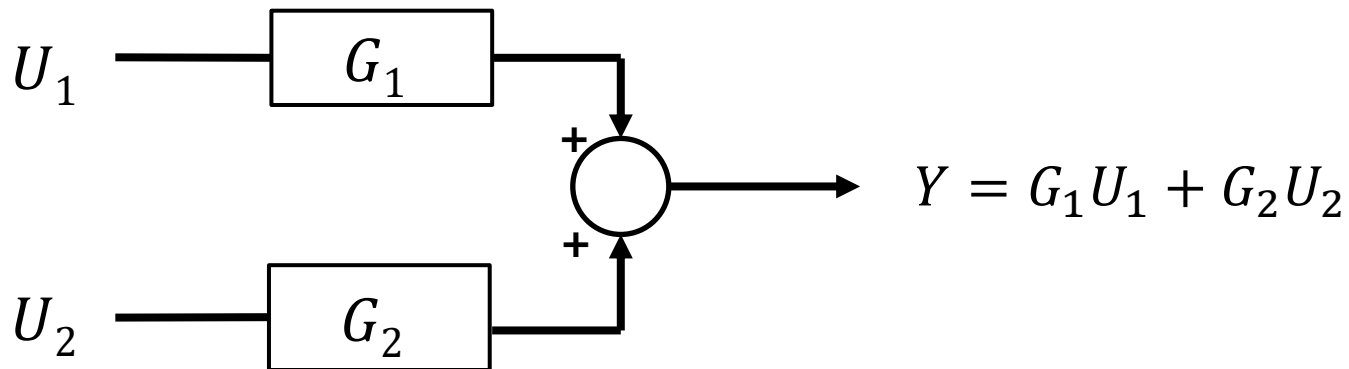
- For any physical system,  $n \geq m$  in (3-39).
- Order of denominator  $\geq$  order of numerator.
- Otherwise, the system response to a step input will be an impulse. This can't happen.
- Example:  $a_0 y = b_1 \frac{du}{dt} + b_0 u$

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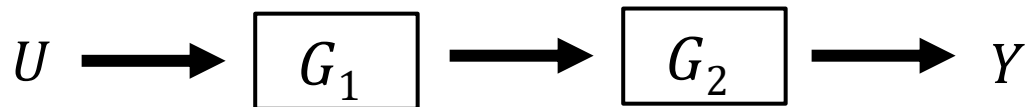
# Properties of Transfer Function Models

## 5. TFs of Systems in Series & Parallel

- TFs in **Parallel** (Additive Rule)



- TFs in **Series** (Multiplicative Rule)



$$Y = G_1 \cdot G_2 U$$

# Linearization Of Nonlinear Models

- Most chemical processes are nonlinear:
  - Model given by nonlinear differential equations.
  - Difficult to solve (require numerical methods).
- To design and analyze control systems for chemical processes, a linear approximation of the model is often used.
- Linear or Nonlinear:

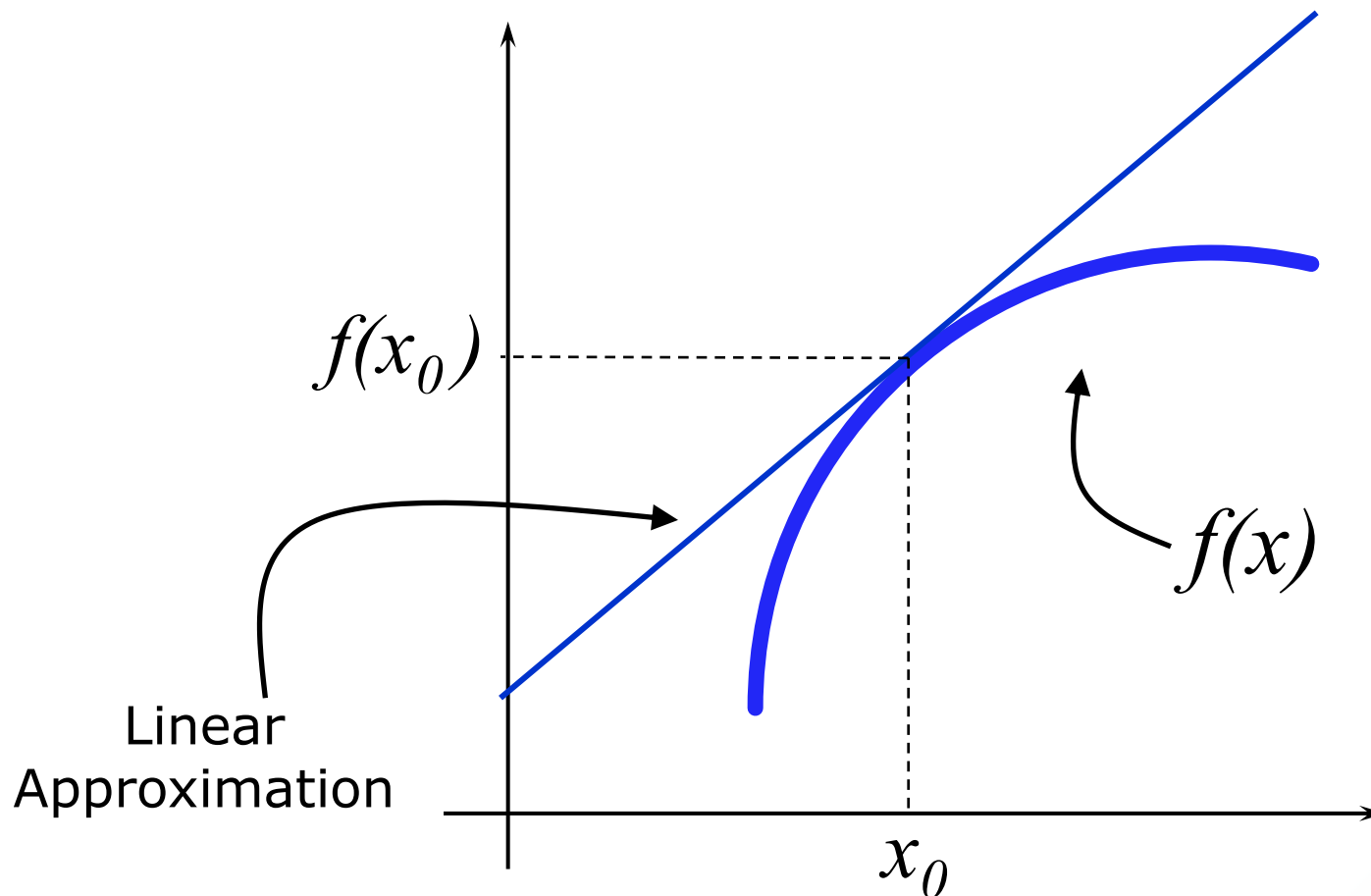
$$y = 10x$$



# Linearization

- Linear approximation of a nonlinear model is **most accurate** near the point of linearization:
  - When nonlinear processes remain close to operating point, a linear approximation is reasonably accurate!
  - Moreover, a well-performing controller keeps the process in vicinity of the operating point.

# Principle of Linearization



**Large changes in operating conditions for a nonlinear process cannot be approximated satisfactorily by linear expressions.**

# Principle of Linearization

- Use 1st order Taylor series:

$$\begin{aligned} y &= f(x) \\ &= f(x_0) + \left. \frac{df}{dx} \right|_{x=x_0} (x - x_0) + \frac{1}{2!} \left. \frac{d^2f}{dx^2} \right|_{x=x_0} (x - x_0)^2 + \dots \end{aligned}$$

- If the *variation in  $x$  is small*, second and higher order terms in  $f(x)$  can be neglected to get:

$$y \approx f(x_0) + \left. \frac{df}{dx} \right|_{x=x_0} (x - x_0)$$

**Note that approximation  
is exact at  $x = x_0$**

# Ordinary Differential Equations

- A nonlinear dynamic model where  $y$  is output &  $u$  is input:

$$\frac{dy}{dt} = f(y, u) \quad (3 - 61)$$

$$f(y, u) \cong f(\bar{y}, \bar{u}) + \left. \frac{\partial f}{\partial y} \right|_{\bar{y}, \bar{u}} (y - \bar{y}) + \left. \frac{\partial f}{\partial u} \right|_{\bar{y}, \bar{u}} (u - \bar{u}) \quad (3 - 62)$$

# Transfer Function for Nonlinear Processes

- Steady state condition refers to:

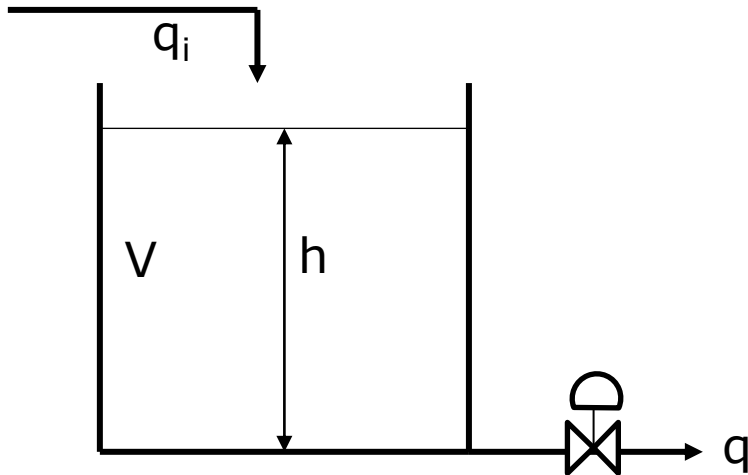
$$f(\bar{y}, \bar{u}) = 0$$

$$\frac{dy'}{dt} = \left. \frac{\partial f}{\partial y} \right|_s y' + \left. \frac{\partial f}{\partial u} \right|_s u' \quad (3 - 63)$$

- Note that deviation variables arise naturally in Eq. 3-63.

### Example 3

- Transfer function where  $q$  is manipulated by a flow control valve:



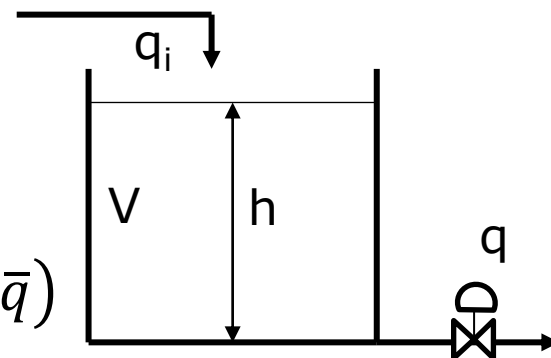
Nonlinear element

$$q = C_v \sqrt{h}$$

## Example 3 (Cont'd)

### Linearization

- Dynamic model  $A \frac{dh}{dt} = q_i - C_v \sqrt{h}$
- Linearize about the steady state  $(\bar{h}, \bar{q})$



$$A \frac{dh}{dt} = \bar{q}_i - C_v \bar{h}^{0.5} + \frac{\partial f}{\partial q_i} (q_i - \bar{q}_i) + \frac{\partial f}{\partial h} (h - \bar{h})$$

$$A \frac{dh'}{dt} = 0 + 1(q_i - \bar{q}_i) - \frac{1}{2} C_v \bar{h}^{-0.5} (h - \bar{h}) = q_i' - \frac{1}{2} C_v \bar{h}^{-0.5} h'$$

### Rearrange

$$A \frac{dh'}{dt} = q_i' - \frac{1}{R} h'$$

$$R = 2\bar{h}^{0.5} / C_v$$

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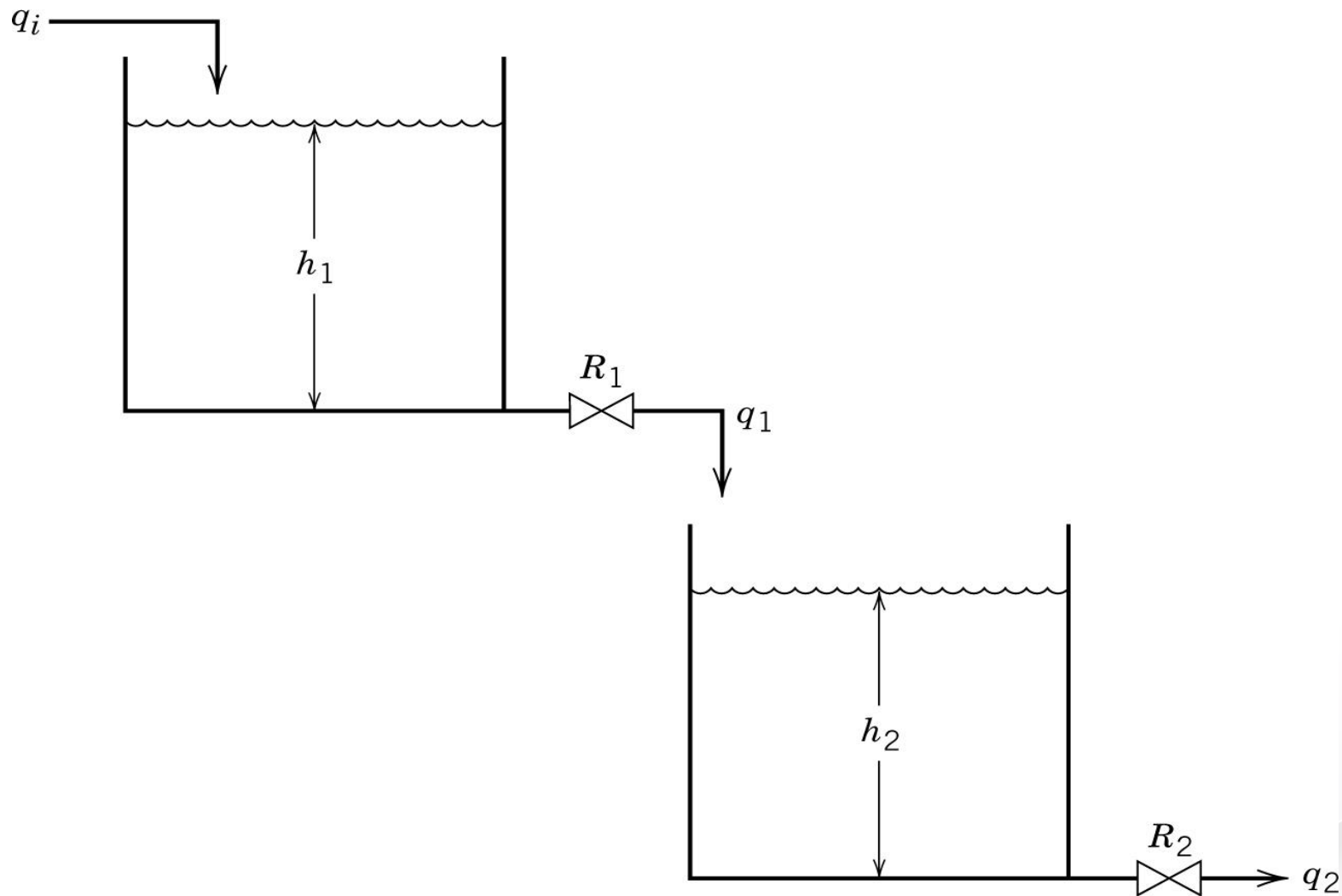


# Summary

In this chapter, we have covered:

- **Derive transfer functions**
  - Always express in terms of **deviation** variables
- **Properties of transfer functions**
  - Steady state gain
  - Time constant
  - Order of TF
  - Physically realizable
  - TFs in series and in parallel
- **How to linearize nonlinear processes**
- **Suggested Reading: Chapter 3 of Seborg (Third Edition)**

## Example 4



### Example 4

- Find the transfer function relating changes in flow rate from second tank,  $Q'(s)$ , to changes in flow rate into the first tank,  $Q_i'(s)$ . Assume that the two tanks have different cross-sectional areas  $A_1$  &  $A_2$  and valves resistance  $R_1$  and  $R_2$ . Outlet flow rate from each tank is linear to the height of liquid in the tank.
- Show how this transfer function is related to the individual transfer functions,  $H_1(s)/Q_i(s)$ ,  $Q_1(s)/H_1(s)$ ,  $H_2(s)/Q_1(s)$ , and  $Q_2(s)/H_2(s)$ .

## Review Questions



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### Review Questions

Question 1. Which of the following is not a step to derive a TF?

- A. Write steady state equation
- B. Divide steady state equation by dynamic equation and get it in terms of deviation variables
- C. Take the Laplace transform of both sides
- D. Rearrange the equation to get the output variable in terms of input

Question 2. If  $f(t)$  increases to 50 from 25 in an instant and returns to the original value, what is  $F(s)$ ?

- A. 1
- B. 25
- C. 50
- D.  $50/s$

### Review Questions

Question 3. Given the TF  $G(s) = 4s + 1$ . Given that this TF can reach a steady state when responding to unit step change. What is the steady-state gain?

- A. 5
- B. 4
- C. 1
- D. 0

Question 4. Given a physical system with

$$G(S) = \frac{Y(s)}{U(s)} = \frac{b_m s^m + b_{m-1} s^{m-1} + \dots + b_0}{a_n s^n + a_{n-1} s^{n-1} + \dots + a_0}$$

Which of the following is the relationship between  $m$  and  $n$ ?

- A.  $n \geq m$
- B.  $m \geq n$
- C.  $n > m$
- D.  $m > n$

# Chapter 4: Transfer Function Models

**The End.**