

Global LCD Panel Exchange Center



Product Specification

()	Product Information
()	Preliminary Specification
(√)	Approval Specification

Any modification of Spec is not allowed without SDC's permission.

CUSTOMER	R/A
DATE OF ISSUE	2017/07/24

MODEL NO.	LTI400HN01
EXTENSION CODE	-0

Customer Approval & Feedback					

Approved by	Lee kway soo		
	2017/07/24		
Prepared by	Woomi cho		
1 repared by	2017/07/24		
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LCD CSE Group(PID) Samsung Display Co., Ltd





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REVISION HISTORY

Date	Rev.No.	Page	Revision Description		
2016/12/22	000	all	Specification Firstly issued		
2017/03/06	001	4	8 bit True- 16.7M →1.08B (Dithered 10bit)		
		17	Note(3)) Input mode 10bit setting & 8bit input		
		19.20	LVED Interface and Input signals and color scale update with 10bit		
2017/07/24	002	16	Input Connector Model update.		
18 Converter Connector :		Converter Connector :			
		10	YEONHO, 22022WR-H14B2→YEONHO, 20022WR-H14B2		





GENERAL DESCRIPTION

DESCRIPTION

LTI400HN01-0 is a color active matrix liquid crystal display (LCD) that uses amorphous silicon TFT(Thin Film Transistor) as switching components. This model is composed of a TFT LCD panel, a driver circuit, and a backlight unit. This 40.0" model has a resolution of 1,920 x 1,080 pixels (16:9) can display up to 16.7 Million colors with the wide viewing angle of 89° or higher in all directions.

FEATURES

Black Top Chassis

RoHS compliance(Pb-free)

FHD(1,920X1,080) resolution(16:9)

SVA(Super Vertical Align) mode

High Tni(85°C) Liquid Crystal

High speed response

High contrast ratio, High aperture ratio with the wide color gamut

Wide viewing angle(±178°)

Landscape / Portrait type compatible

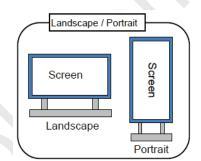
LVDS(Low Voltage Differential Signaling) Interface(2pixel/clock)

DE(Data Enable) mode

Edge Type LED(Light Emitting Diode) BLU

Low power consumption

Black Mura Improvement Technology



APPLICATIONS

Public Information Display (PID)

(If there is the intent to use this product for other purpose, please contact Samsung Display.)

GENERAL INFORMATION

Item	Specification	Unit	Note
Madula Cina	911.4(H) x 523.95(V)	mm	Тур
Module Size	20.4(D)		Тур
Weight	8,200	g	Max
Display Area	885.6(H) × 498.15 (V)	mm	16:9
Driver Element	a-Si TFT active matrix	-	-
Display Colors	1.08B (Dithered 10bit)	-	-
Number of Pixel	1,920 x 1,080	Pixel	-
Pixel Arrangement	RGB V-stripe	-	-
Display Mode	Normally Black	-	-
Surface Treatment	Haze 25% / 2H	-	Anti-Glare
Luminance of White	700(Typ)	cd/m ²	-

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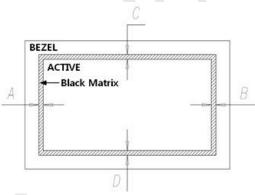


MECHANICAL INFORMATION

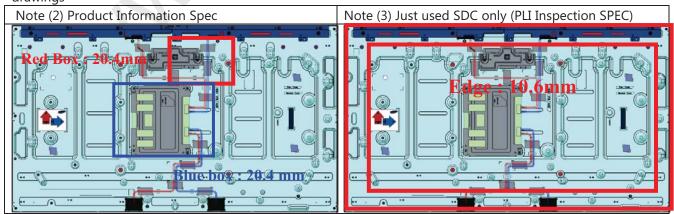
	Item	Min.	Тур.	Max.	Unit	Note
	Horizontal (H)	910.4	911.4	912.4	mm	
	Vertical (V)	522.95	523.95	524.95	mm	
Module Size		19.4	20.4	22.4	mm	(2) with converter
3.20	Depth (D)	19.4	20.4	22.4	mm	(2) without converter
		9.6	10.6	12.6	mm	(3) Edge
Bezel	Horizontal (H)	-	891.6	-	mm	
Open	Vertical (V)	-	504.15	-	mm	
Black Matrix Shift	Horizontal (H)	-	-	3.0	mm	
	Vertical (V)	-	-	3.0	mm	(1)
Weight		-	8,200	-	g	

Note (1) Measure the figure for Black Matrix shift to be recorded on the spec. with referring to the drawings.

- | A B | ≤ Horizontal Spec
- | C D | ≤ Vertical Spec



Note (2)(3) Measure the figure for Module Size Depth to be recorded on the spec. with referring to the drawings



<Module Depth Measure Point>





APPLICATION INFORMATION FOR PID (Public Information Display)

A PID's screen may display the sudden image such as an image retention.

To extend the lifetime and optimize a function of module, the below-mentioned operating conditions are required.

1. Normal operating condition

- a. Temperature: 20 $\pm 15\,^{\circ}\mathrm{C}$
- b. Humidity: 55 ±20 %
- c. Display pattern: Moving image or image, which switches regularly. Note) The sudden image on the screen can be displayed after the static image is shown in the long-term.

2. The operating conditions when the module is operated under the abnormal condition.

- a. Ambient condition
 - -It is recommended to set the PID up in the well-ventilated place.
- b. The function of power off and screen saver
 - -The function of periodical power-off or a screen saver is needed when the static image is displayed in the long-term.

3. Operating conditions to prevent the sudden display resulted from displaying the static image in the long-term.

a. The proper operating time: Up to 24 hours a day.

(But, Image Sticking is not guaranteed with 24 hours operation)

- b. The moving image shall be inserted between the static displays periodically.
 - -The refresh time for liquid crystal is needed.
- c. The periodic changing of background color and character's color(image)
 - -Use the different color for background and character (image) respectively.
 - -Change colors periodically.
- d. Avoid combining the color for background with the color for character, which has a largely different luminance.
 - Note (1) Abnormal condition means all operating condition except normal operating condition.
 - Note (2) The moving image or black pattern is strongly recommended as a screen saver.

4. Only the lifetime of PID stated in this spec is guaranteed if the PID is used under the proper operating conditions.

5. Clean the system regularly for not accumulating the dust around the system considering user environment, otherwise, its reliability and function may not be satisfied.





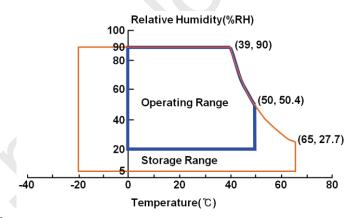
1. ABSOLUTE MAXIMUM RATINGS

1.1 ENVIRONMENTAL ABSOLUTE RATINGS

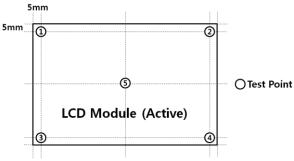
Item	Symbol	Min.	Max.	Unit	Note
Storage temperature	T _{STG}	-20	65	°C	(1)
Operation Temperature	T _{OPR}	0	50	°C	(1)
Glass Surface temperature	T _{CENTER}	0	50	· °C	(2)
(Operation)	T.Uniformity	-	10		(2)
Storage humidity	H _{STG}	5	90	%RH	-
Operating humidity	H _{OPR}	20	90	%RG	-
Charle (managementing)	Snop(X,Y)	-	50		-
Shock (non-operating)	Snop(z)		50	G	-
Vibration (non-operating)	V_{nop}	-	1.5		-

Note(1) Temperature and relative humidity range are shown in the figure below.

- a. 90 % RH Max. (Ta ≤ 39 °C)
- b. Relative Humidity is 90% or less. (Ta > 39 °C)
- c. No condensation



Note(2) Definition of test point



 \triangle T should be less than 10 $^{\circ}$ C (\triangle T = |T_{CENTER} - T_{CORNER}|) (Ambient Temperature 25 ± 2 $^{\circ}$ C)

T_{CENTER}: Temperature of the center of the glass surface (Test point 5) T_{CORNER}: Temperature of each edge of the glass surface (Test point 1~4)



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1.2 ELECTRICAL ABSOLUTE RATINGS

(1) TFT LCD MODULE

Item	Symbol	Max	Unit	Note
Power Supply Voltage	VDD	13.2	V	(1)

(2) BACKLIGHT UNIT(LED Unit)

Item	Symbol	Max	Unit.	Note
Input Supply Voltage	V_{CC}	26	V	(1)

Note(1) Ta= 25 \pm 2 °C

The permanent damage or defect to the device may occur if the panel is operated at the figure set, which exceeds a ceiling of maximum value stated in the former spec. The functional operation should be limited to the conditions described above under normal operating conditions.

1.3 THE OTHERS ABSOLUTE RATINGS

Static Electricity Pressure Resistance

Item	Test Conditions	Remark
Contact Discharge	150pF, 330Ω, ±8kV, 200points, 1time/point	On a mating of
Air Discharge	150pF, 330Ω, ±15kV, 200points, 1time/point	Operating





2. OPTICAL CHARACTERISTICS

The optical characteristics should be measured in a dark room or equivalent. Measuring equipment: TOPCON RD-80S, SR-3, ELDIM EZ-Contrast

		T	Ta = 2	25 ± 2 °C, \	√DD =12V, f\	$t = 60$ Hz, f_{DC}	$_{LK} = 148.5$	MHz, $I_F=100\%$ dut
Item		Symbol	Condition	Min	Тур	Max	Unit	Note
Contrast F	Ratio	C/R	-	3000	4000	-	-	(3) SR-3
Response time	G-to-G (AVG)	T _g	T _{PAN,SUR} =29.9°C	-	16	24	msec	(5) RD-80S
Luminance of (At the center of		Y _L	-	600	700	-	cd/m ²	(6) SR-3
	Dad	R _X			0.640			
	Red	R _Y			0.330			
	6	G _X	Normal		0.300		*	
Color Chromaticity (CIE 1931)	Green	G _Y	φ = 0	TYP.	0.630	TYP		(7) (0) CD 3
		B _X	$\theta = 0$ Viewing	-0.03	0.150	+0.03	-	(7), (8) SR-3
	Blue	B _Y	Angle		0.060			
		W _X			0.280			
	White	W _Y			0.290	-		
Color Ga	mut	-	(-)	69	72	-	%	(T) CD 2
Color tempe	erature	-	7.0	8000	10000	-	K	(7) SR-3
		θ_{L}		75	89	-		
Viewing	Hor.	θ_{R}	GD : 10	75	89	-		(8)
Angle		$\theta_{\sf U}$	CR ≥ 10	75	89	-	Degree	SR-3 EZ-Contrast
	Ver.	θ_{D}		75	89	-		
Brightness Un (9 Poin		B _{uni}	-	-	-	25.0	%	(4) SR-3

Note(1) Test Equipment Setup

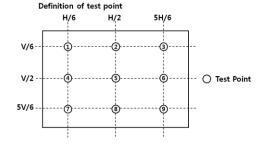
The measurement should be executed in a stable, windless and dark room between 40min and 60min after lighting the backlight at the given temperature for stabilization of the backlight. This should be measured in the center of screen.

Environment condition : Ta = 25 ± 2 °C



Samsung Secret

Note(2) Definition of test point



Note(3) Definition of Contrast ratio(C/R)

: Ratio of max.gray(Gmax) & min.gray(Gmin) at the center point $\ensuremath{\mathfrak{D}}$ of the panel.

$$C/R = \frac{G \max}{G \min}$$

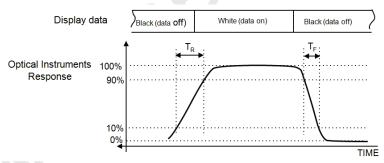
Gmax : Luminance in all white pixels Gmin : Luminance in all black pixels.

Note(4) Definition of brightness uniformity at 9 points(Test pattern: Full white)

$$Buni = 100* \frac{(B \max - B \min)}{B \max}$$

Bmax : Maximum brightness Bmin : Minimum brightness

 $Note (5) \ Definition \ of \ Response \ time: Average \ response \ time \ of \ all \ Gray \ to \ Gray \ except \ Tr, \ Tf$



 \divideontimes G-to-G : Average response time between the whole gray scale to the whole gray scale.

		T.A			Gray to Gray	Response Tir	ne				
	Cray					End					
	Gray	0	31	63	95	127	159	191	223	255	
	0		Tr(0-31)	Tr(0-63)	Tr(0-95)	Tr(0-127)	Tr(0-159)	Tr(0-191)	Tr(0-223)	Tr(0-255)	
	31	Tr(31-0)		Tr(31-63)	Tr(31-95)	Tr(31-127)	Tr(31-159)	Tr(31-191)	Tr(31-223)	Tr(31-255)	
	63	Tr(63-0)	Tr(63-31)		Tr(63-95)	Tr(63-127)	Tr(63-159)	Tr(63-191)	Tr(63-223)	Tr(63-255)	
	95	Tr(95-0)	Tr(95-31)	Tr(95-63)		Tr(95-127)	Tr(95-159)	Tr(95-191)	Tr(95-223)	Tr(95-255)	_
Start	127	Tr(127-0)	Tr(127-31)	Tr(127-63)	Tr(127-95)		Tr(127-159)	Tr(127-191)	Tr(127-223)	Tr(127-255)	T _{ON}
	159	Tr(159-0)	Tr(159-31)	Tr(159-63)	Tr(159-95)	Tr(159-127)		Tr(159-191)	Tr(159-223)	Tr(159-255)	
	191	Tr(191-0)	Tr(191-31)	Tr(191-63)	Tr(191-95)	Tr(191-127)	Tr(191-159)		Tr(191-223)	Tr(191-255)	
	223	Tr(223-0)	Tr(223-31)	Tr(223-63)	Tr(223-95)	Tr(223-127)	Tr(223-159)	Tr(223-191)		Tr(223-255)	
	255	Tr(255-0)	Tr(255-31)	Tr(255-63)	Tr(255-95)	Tr(255-127)	Tr(255-159)	Tr(255-191)	Tr(255-223)		
					To	OFF					

 $\underline{\mathsf{T}^*}(\mathsf{X}\text{-}\mathsf{Y})$: Response time from level of gray at X to level of gray at Y

The definition of response time = $\Sigma [T^*(X-Y)] / 72$

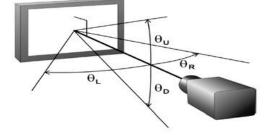


Note(6) Definition of Luminance of White : Luminance of white at center point $\ensuremath{\mathfrak{D}}$

Note(7) Definition of Color Chromaticity (CIE 1931)

Color coordinate of Red, Green, Blue & White at center point ⑤

Note(8) Definition of Viewing Angle : Viewing angle range(C/R \geq 10)







3. ELECTRICAL CHARACTERISTICS

3.1 TFT LCD MODULE

The connector to transmit a display data and a timing signal should be connected.

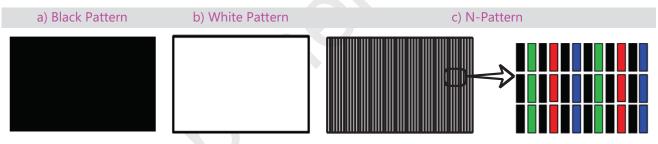
 $Ta = 25 \pm 2 \, ^{\circ}C$

	Item	Symbol	Min	Тур	Max	Unit	Note
Voltage o	f Power Supply	V_{DD}	10.8	12	13.2	V	(1)
Current of (a) Black		_	0.326	0.429	mA		
Power	(b) White	-	0.319	0.419	0.419	(2), (3)	(2), (3)
Supply	(C) N-Pattern	-	0.487	0.647	0.647		
Vsync	Frequency	f _V	48	60	62	Hz	-
Hsyno	Frequency	f _H	54	67.5	69.75	kHz	-
Main Frequency		F _{dclk}	60x2	74.25x2	76.75x2	MHz	-
Rus	h Current	I _{RUSH}	-	-	2	А	(4)

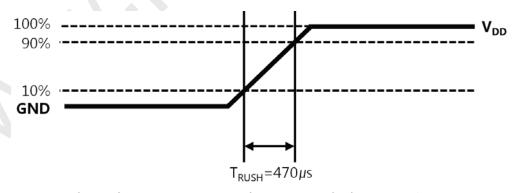
Note(1) The ripple voltage should be controlled under 10% of V_{DD} .

Note(2) f_V =60Hz, f_{DCLK} =148.5MHz, V_{DD} =12.0V, DC Current.

Note(3) The pattern for checking the power dissipation (LCD module only).



Note(4) Conditions for measurement



The rush current, I_{RUSH} can be measured when T_{RUSH} is 470 μ s.





3.2 BACK LIGHT UNIT

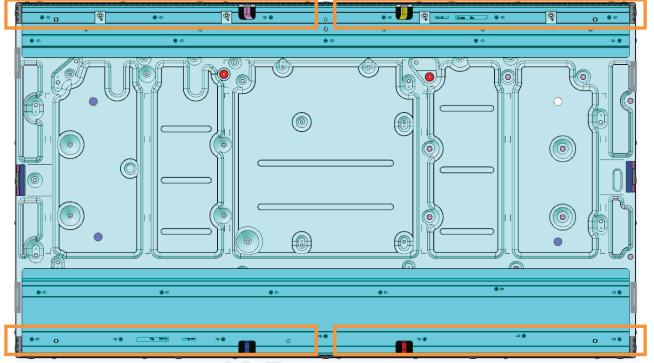
The back light unit is composed of 4-LED bars (216 pcs of LEDs_Light Emitting Diode). The characteristics of BLU are shown in the following tables.

 $Ta = 25 \pm 2 \, ^{\circ}C$

Item	Symbol	Min	Тур	Max	Unit	Note
Operating Life Time	Hr	50,000	1	-	Hour	(2)

 $Note (1) \ It is defined as the time to take until the brightness reduces to 50\% of its original value.$

[Operating condition : Ta = 25 ± 2 °C, IL = 120mA, For single LED Only]







3.3 LED CONVERTER CHARACTERISTICS

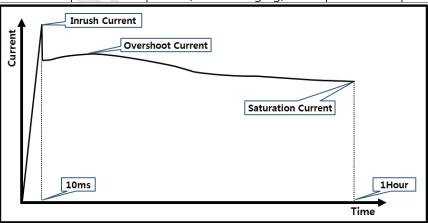
Thomas	Cumbal	Canditions	S	pecification	s	llmit	Note
Items	Symbol	Conditions	Min	Тур	Max	Unit	Note
Input Voltage	V _{in}	-	22	24	26	V	Ta=25±2℃
Inrush Current	I_{inrush}	$V_{in} = 24V$ Dim = Max	-	-	4.94		(2)(3)
Output Current	I _{LED}	V _{in} = 24V Dim = Max	114	120	126	mA (mean)	(1) Normal Mode @1 String
Backlight		Enable	2.4	-	5.25		
On/Off Control	ENA	Disable	-0.3	-	0.4	- V	-
	V_{A_Dim}		0	-	3.3	V	(4)(5)
Analog Dimming	D_{A_Dim}	V _{in} = 24V	6	12	18	mA (mean)	VEXT_DIM Pin(#14) : floating(N.C)
	V	High Level	2.4		5.25	V	
	V _{EXT_DIM}	Low Level	-0.3		0.4	\ \	(0)
	F _{EXT_DIM}		90		200	Hz	(3) VINT_DIM
EXT_DIM	D _{EXT_DIM} (Duty)	Vin=24V	10		100	%	pin(#13)
	T _{RISING}		-		200	ns	= floating(N.C.)
	T _{FALLING}		-		200	ns	

Note(1) All data was approved after running 120 minutes.

Note(2) Inrush is measured within BLU on 10ms after leaving the BLU as it is at least 1hr or more at room temperature(25°C).

Note(3) Additional appendix for Input current(@ 25°C)

Items	Cumbal	Conditions		Unit		
Items	Symbol	Conditions	Min	Тур	Max	Offic
Input	$I_{\text{in_Overshoot}}$	V _{in} =24V, Dim=3.3V (After turn on)	-	3.98	4.17	
Current	$I_{\text{in_Saturation}}$	V _{in} =24V, Dim=3.3V (After 1hr aging)	-	3.88	4.06	A_{mean}

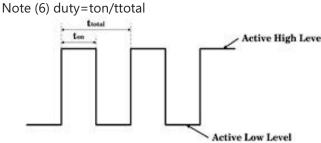




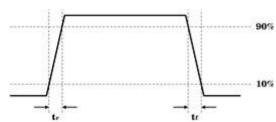


Note (4) ADIM mode and External PWM mode are not available at the same time. In other word, if one of the dimming control signal was input (connected), the other dimming control signal must be floating (No Connection)

Note (5) The "dim" means EXT-DIM and A_DIM



Note(7) Signal rising/falling time



Note (8) External PWM Frequency

	Use an external	frequency which does	sn't make a waterfall and	a sound noise within this range.

O External PWM Frequency should be synchronized with SET Frequency.





4. INPUT TERMINAL PIN ASSIGNMENT

4.1 INPUT SIGNAL & POWER

Input Connector : FI-RXE51S-HF (JAE)

PIN No.	D	escription	PIN No.	Des	scription				
1	,	V _{DD} (12V)	26		Rx2[A]P				
2	,	V _{DD} (12V)	27		Rx2[B]N				
3	,	V _{DD} (12V)	28	LVDS Signal	Rx2[B]P				
4	,	V _{DD} (12V)	29		Rx2[C]N				
5	,	V _{DD} (12V)	30		Rx2[C]P				
6	No C	Connection (1)	31		GND				
7		GND	32	LVDS	Rx2CLK_N				
8		GND	33	CLOCK	Rx2CLK_P				
9		GND	34		GND				
10		Rx1[A]N	35		Rx2[D]N				
11		Rx1[A]P	36	LVDS	Rx2[D]P				
12	LVDS	Rx1[B]N	37	Signal	(Rx2[E]N)				
13	Signal	Rx1[B]P	38		(Rx2[E]P)				
14		Rx1[C]N	39		GND				
15		Rx1[C]P	40	No Connection (1)					
16		GND	41	No Coi	nnection (1)				
17	LVDS	Rx1CLK_N	42	No Coi	nnection (1)				
18	CLOCK Rx1CLK_P 43	43	No Coi	nnection (1)					
19		GND	44	No Coi	nnection (1)				
20		Rx1[D]N	45	LVD	S_SEL (2)				
21	LVDS	Rx1[D]P	46	No Coi	nnection (1)				
22	Signal	(Rx1[E]N)	47	No Coi	nnection (1)				
23		(Rx1[E]P)	48	No Coi	nnection (1)				
24		GND	49	No Coi	nnection (1)				
25	LVDS Signal	Rx2[A]N	50	No Coi	nnection (1)				
			51	51 No Connection					

Note(1) No Connection : These pins are only used for SAMSUNG internal purpose.

Note(2) LVDS Option : High(3.3V) \rightarrow Normal NS LVDS format Low(GND or N.C) \rightarrow JEIDA LVDS format

Sequence : On = $V_{DD}(T1) \ge LVDS$ Option $\ge Interface Signal(T2)$ Off = Interface Signal(T3) $\ge LVDS$ Option $\ge V_{DD}$

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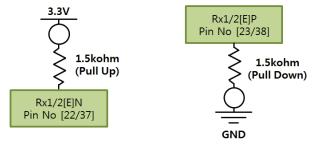
Rev.No. 06-002-170724



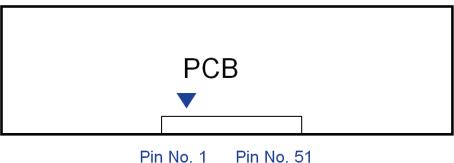
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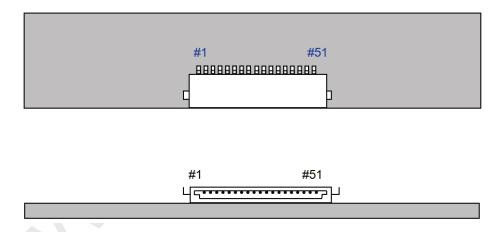


Note(3) Input mode 10bit setting & 8bit input → E_Chanel : Keep Level '0' Pin No 22 / 37 Pull Up(3.3V) with 1.5k ohm resistor Pin No 23 / 38 Pull Down(GND) with 1.5k ohm resistor



Note(4) LVDS Connector





- a. All GND pins should be connected together and also be connected to the LCD's metal chassis.
- b. All power input pins should be connected together.
- c. All N.C pins should be separated from other signal or power.



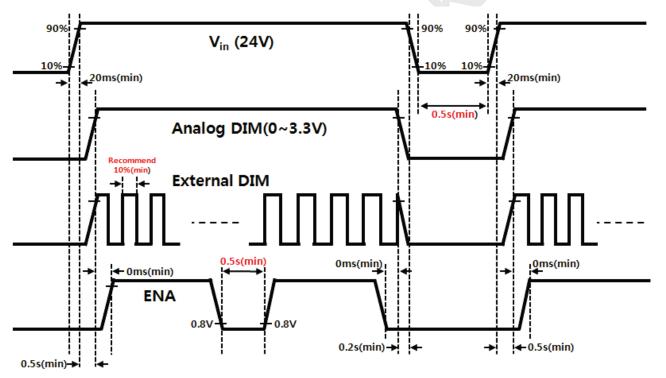


4.2 LED CONVERTER INPUT PIN CONFIGURATION

Connector: YEONHO, 20022WR-H14B2

PIN NO	Pin Configuration(FUNCTION)
1 ,2, 3, 4, 5	Vin (DC 24V)
6, 7, 8, 9, 10	GND
11	Converter Operation Status Output (Normal Operation : 0~0.8V, Abnormal Operation : Open)
12	ENA (Converter On/Off control signal)
13	Analog Dimming control (0V : Min, 3.3V : Max) No Connection (In case of using Pin #14)
14	External Dimming control (0V : Min, 3.3V : Max) No Connection (In case of using Pin #13)

4.3 LED CONVERTER POWER SEQUENCE



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4.4 LVDS INTERFACE

- LVDS Receiver : Tcon(Merged)

- Data Format (JEIDA & Normal) Default LVDS Option : JEIDA

	LVDS pin	JEIDA -DATA	VESA -DATA				
	TxIN/RxOUT0	R4	R0				
	TxIN/RxOUT1	R5	R1				
	TxIN/RxOUT2	R6	R2				
TxOUT/RxIN0	TxIN/RxOUT3	R7	R3				
	TxIN/RxOUT4	R8	R4				
	TxIN/RxOUT6	R9	R5				
	TxIN/RxOUT7	G4	G0				
	TxIN/RxOUT8	G5	G1				
	TxIN/RxOUT9	G6	G2				
	TxIN/RxOUT12	G7	G3				
TxOUT/RxIN1	TxIN/RxOUT13	G8	G4				
	TxIN/RxOUT14	G9	G5				
	TxIN/RxOUT15	B4	В0				
	TxIN/RxOUT18	B5	B1				
	TxIN/RxOUT19	B6	B2				
	TxIN/RxOUT20	В7	В3				
	TxIN/RxOUT21	B8	B4				
TxOUT/RxIN2	TxIN/RxOUT22	B9	B5				
	TxIN/RxOUT24	HSYNC	HSYNC				
	TxIN/RxOUT25	VSYNC	VSYNC				
	TxIN/RxOUT26	DEN	DEN				
	TxIN/RxOUT27	R2	R6				
	TxIN/RxOUT5	R3	R7				
	TxIN/RxOUT10	G2	G6				
TxOUT/RxIN3	TxIN/RxOUT11	G3	G7				
	TxIN/RxOUT16	B2	В6				
	TxIN/RxOUT17	В3	В7				
	TxIN/RxOUT23	RESERVED	RESERVED				
	TxIN/RxOUT28	R0	R8				
	TxIN/RxOUT29	R1	R9				
	TxIN/RxOUT30	G0	G8				
TxOUT/RxIN4 (Dithered 10bit)	TxIN/RxOUT31	G1	G9				
	TxIN/RxOUT32	ВО	В9				
	TxIN/RxOUT33	B1	В9				
	TxIN/RxOUT34	RESERVED	RESERVED				

LVDS Option : High(3.3V) \rightarrow Normal NS LVDS format / Low(GND or N.C) \rightarrow JEIDA LVDS format

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4.5 INPUT SIGNALS, BASIC DISPLAY COLORS AND GRAY SCALE

															DA	TA S	IGNA	۱L														GRAY
COLOR	DISPLAY					RE	:D									GRE	EN									BL	UE					SCALE LEVEL
		R0	R1	R2	R3	R4	R5	R6	R7	<u>R8</u>	<u>R9</u>	G0	G1	G2	G3	G4	G5	G6	G7	<u>G8</u>	<u>G9</u>	В0	В1	В2	В3	B4	B5	В6	В7	<u>B8</u>	<u>B9</u>	
	BLACK	0	0	0	0	0	0	0	0	<u>0</u>	<u>0</u>	0	0	0	0	0	0	0	0	<u>0</u>	0	0	0	0	0	0	0	0	0	<u>0</u>	<u>0</u>	=
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	<u>0</u>	0	1	1	1	1	1	1	1	1	1	1	-
	GREEN	0	0	0	0	0	0	0	0	0	<u>0</u>	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	=
BASIC	CYAN	0	0	0	0	0	0	0	0	<u>0</u>	<u>0</u>	1	1	1	1	1	1	1	1	<u>1</u>	1	1	1	1	1	1	1	1	1	1	1	Ξ
COLOR	RED	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	<u>0</u>	<u>0</u>	0	0	0	0	0	0	0	0	0	<u>0</u>	Ξ
	MAGENTA	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	<u>0</u>	<u>0</u>	1	1	1	1	1	1	1	1	1	1	Ξ
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	<u>1</u>	1	0	0	0	0	0	0	0	0	<u>0</u>	<u>0</u>	Ξ
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	<u>1</u>	1	1	1	1	1	1	1	1	1	1	1	Ξ
	BLACK	0	0	0	0	0	0	0	0	<u>0</u>	<u>0</u>	0	0	0	0	0	0	0	0	<u>0</u>	<u>0</u>	0	0	0	0	0	0	0	0	<u>0</u>	<u>0</u>	<u>R0</u>
		1	0	0	0	0	0	0	0	<u>0</u>	<u>0</u>	0	0	0	0	0	0	0	0	<u>0</u>	0	0	0	0	0	0	0	0	0	0	0	<u>R1</u>
	DARK	0	1	0	0	0	0	0	0	<u>0</u>	<u>0</u>	0	0	0	0	0	0	0	0	<u>0</u>	0	0	0	0	0	0	0	0	0	<u>0</u>	<u>0</u>	<u>R2</u>
GRAY SCALE OF	1	:	:	:	:	:	:	:	:	<u>:</u>	:	:	:	:	:	:	:	:	:	:	i	:	:	:	:	:	:	:	:	<u>:</u>	<u>:</u>	<u>R3~</u>
RED LIGHT	1	:	:	:	:	:	:	:	:	<u>:</u>	:	:	:	:	:	:	÷		·	:	<u>:</u>	:	:	:	:	:	:	:	:	<u>:</u>	:	<u>R1020</u>
	LIGHT	1	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	<u>0</u>	0	0	0	0	0	0	0	0		0	0	<u>R1021</u>
		0	1	1	1	1	1	1	1	1	<u>1</u>	0	0	0	0	0	0	0	0	<u>0</u>	0	0	0	0	0	0	0	0	0	0	0	<u>R1022</u>
	RED	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	<u>0</u>	0	0	0	0	0	0	0	0	0	0	0	<u>R1023</u>
	BLACK	0	0	0	0	0	0	0	0	0	<u>0</u>	0	0	0	0	0	0	0	0	<u>0</u>	0	0	0	0	0	0	0	0	0	0	0	<u>G0</u>
		0	0	0	0	0	0	0	0	0	<u>0</u>	1	0	0	0	0	0	0	0	<u>0</u>	0	0	0	0	0	0	0	0	0	0	0	<u>G1</u>
	DARK	0	0	0	0	0	0	0	0	0	<u>0</u>	0	1	0	0	0	0	0	0	<u>0</u>	0	0	0	0	0	0	0	0	0	0	0	<u>G2</u>
GRAY SCALE OF	1	:	:	:	:	:	:	:		÷	::		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	÷	<u>G3~</u>
GREEN	1	:	:	:	:	:	:	:	:	<u>:</u>	:	:	:	:	:	:	:	:	:	:	<u>:</u>	:	:	:	:	:	:	:	:	<u>:</u>	:	<u>G1020</u>
	LIGHT	0	0	0	0	0	0	0	0	0	<u>0</u>	1	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	<u>0</u>	<u>0</u>	<u>G1021</u>
		0	0	0	0	0	0	0	0	0	<u>0</u>	0	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	<u>G1022</u>
	GREEN	0	0	0	0	0	0	0	0	0	<u>0</u>	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	<u>G1023</u>
	BLACK	0	0	0	0	0	0	0	0	<u>0</u>	<u>0</u>	0	0	0	0	0	0	0	0	<u>0</u>	<u>0</u>	0	0	0	0	0	0	0	0	<u>0</u>	<u>0</u>	<u>B0</u>
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	<u>B1</u>
	DARK 1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	<u>B2</u>
GRAY SCALE OF		:	:	:	:	:	:	:	:	<u>:</u>	<u>:</u>	:	:	:	:	:	:	:	:	<u>:</u>	<u>:</u>	:	:	:	:	:	:	:	:	<u>:</u>	<u>.</u>	<u>B3~</u>
BLUE	1	:	:	:	:	:	:	:	:	<u>:</u>	Ė	:	:	:	:	:	:	:	:	:	<u>:</u>	:	:	:	:	:	:	:	:	<u>:</u>	:	<u>B1020</u>
	LIGHT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	1	1	<u>B1021</u>
	DITT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	B1022
	BLUE	0	0	0	0	0	0	0	0	0	<u>0</u>	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	<u>B1023</u>

Note) Definition of Gray

Rn: Red Gray, Gn: Green Gray, Bn: Blue Gray(n = Gray Level)
Input Signal: 0 = Low Level Voltage, 1 = High Level Voltage

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5. INTERFACE TIMING

5.1 TIMING PARAMETERS (DE ONLY MODE)

SIGNAL	ITEM	SYMBOL	MIN	ТҮР	MAX	Unit	NOTE
Clock		1/T _C	120	148.5	153.5	MHz	-
Hsync	Frequency	F _H	54	67.5	69.75	KHz	-
Vsync		F _V	48	60	62	Hz	-
Term for the vertical display	Active display period	T_{VD}	-	1080	-	Lines	
	Total vertical	T_V	1115	1125	1410	Lines	-
Term for the horizontal display	Active display period	T _{HD}	-	1920	-	Clocks	-
	Total Horizontal	T _H	2115	2200	2345	clocks	-

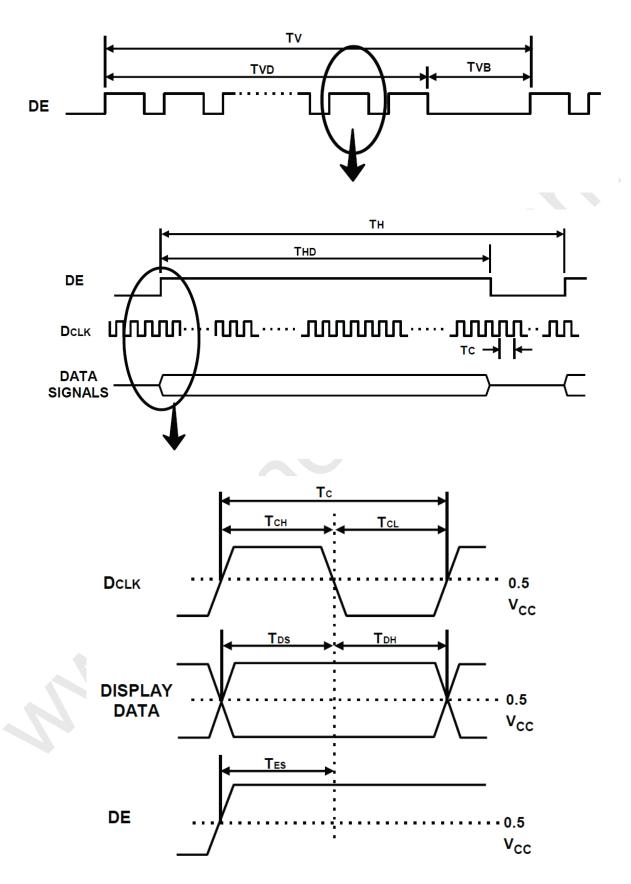
Note) The signals of Hsync and Vsync must be inputted even though this T-con is operated at DE mode.

- (1) Test Point: TTL controls signal and CLK at LVDS Tx at the input terminal of system.
- (2) Internal VDD = 3.3V
- (3) The spread spectrum
 - The limit of spread spectrum's range of SET in which the LCD module is assembled should be within $\pm\ 1.5\ \%$
 - Frequency for modulation : Max 300 KHz



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5.2 TIMING DIAGRAMS OF INTERFACE SIGNAL (DE ONLY MODE)





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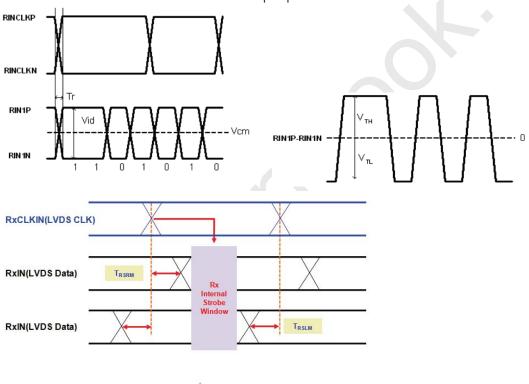


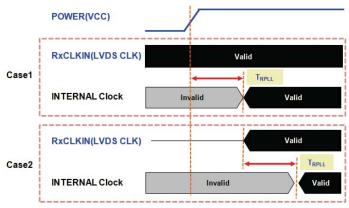
5.3 CHARACTERISTICS OF INPUT DATA OF LVDS

ITEM		SYMBOL	Min.	Тур.	Max.	UNIT	NOTE
Differential input high threshold voltage		VTH	-	-	+120	mV	V - 1.2V
Differential input low threshold voltage		VTL	-120	ı	-	mV	V _{CM} = 1.2V
Input common mode voltage		V _{CM}	0.3	1.2	1.8	V	
Differential Input Voltage		V _{ID}	120	200	600	mV	
Input data position	F _{IN} =80MHz	t _{RSRM}	-	-	400	ps	
		t _{RSLM}	-400	-		ps	

Notice The spread spectrum should be 0% when the skew is measured.

Position of a measurement is T-CON LVDS input pin

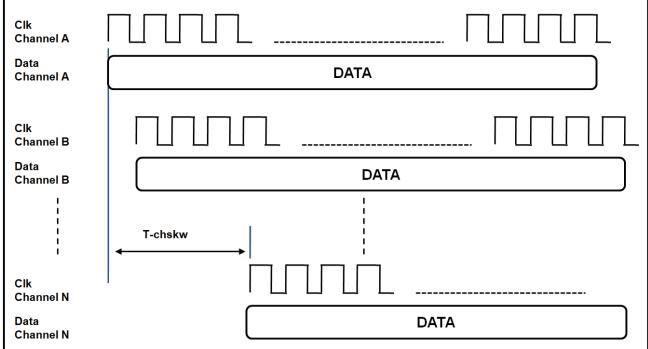








* LVDS Channel to Channel Skew(T-chskw) in Multiple LVDS Channels



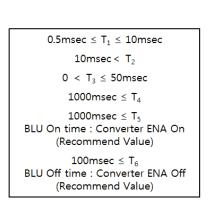
Note: DE should be synchronized with DE per each LVDS Channel and T-chskw < 16* LVDS Clock Period

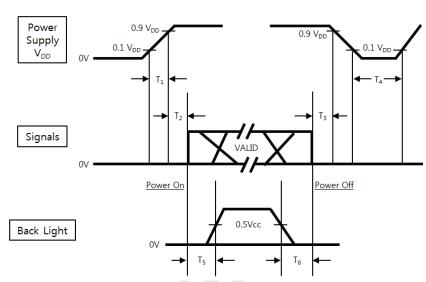
Global LCD Panel Exchange Center



5.4 THE SEQUENCE OF POWER ON AND OFF

To prevent the product from being latched up or the DC in the LCD module from starting an operation, the order to turn the power on and off should be changed to the order as shown in the diagram below.

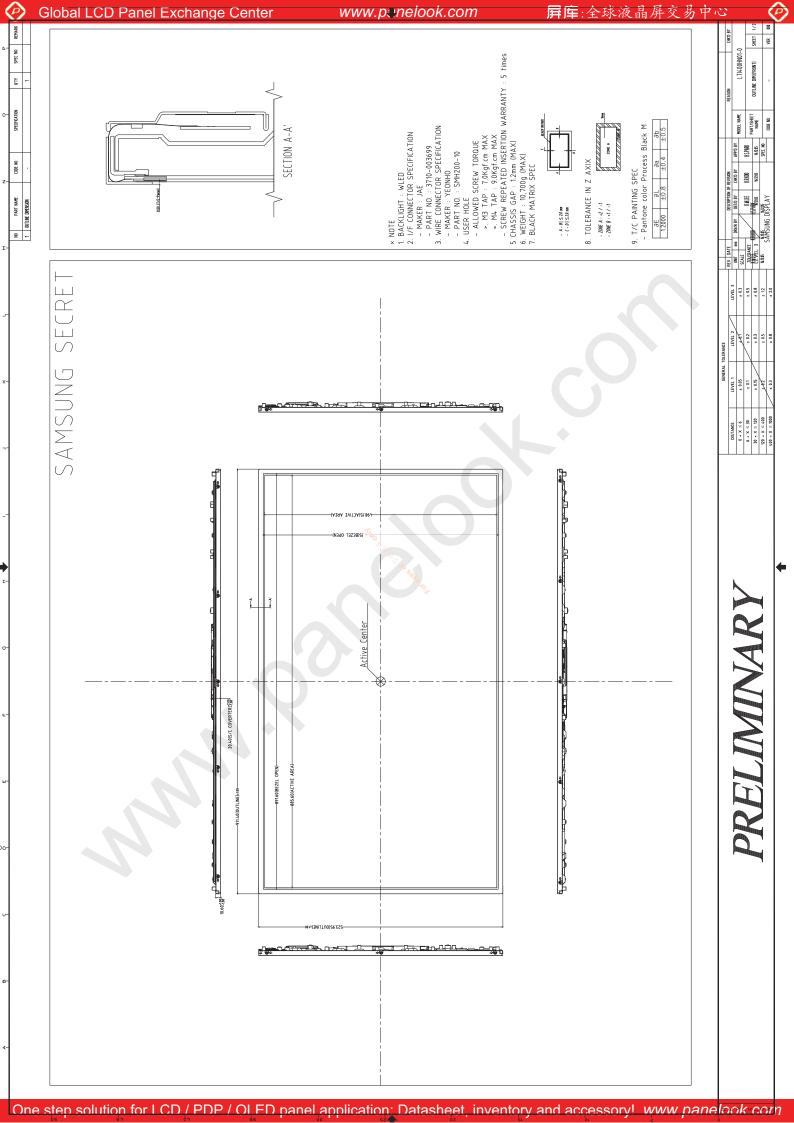


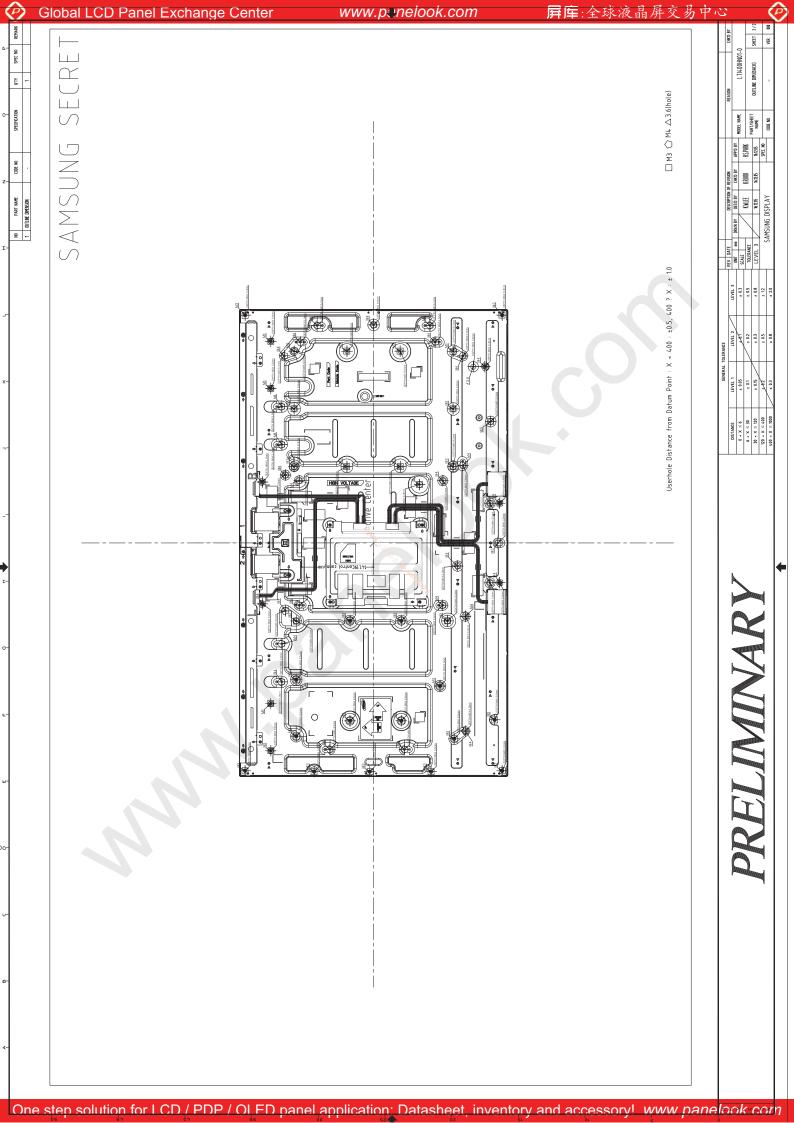


Timing	Remarks
T_1	The time, during which the level of V_{DD} is rising from 10% to 90%.
T ₂	The changing time, during which the V_{DD} starts rising beyond 90% until the valid data of signal started coming in.
T ₃	The changing time, during which the valid data of signal starts leaving out until the V_{DD} starts falling below 90%.
T ₄	The changing time, during which the V_{DD} starts falling below 10% to restart the Windows.
T ₅	The changing time, during which the signal of BLU starts rising beyond 50%.
T ₆	The changing time, during which the signal of BLU starts falling below 50%.

- The inputted V_{DD} 's value for supply voltage, BLU, and signal to the external system of the module shall be computed with referring to the former mentioned value.
- The method to apply the voltage to the LED within the range, which the LCD operates. When the back-light is turned on before the LCD is operated or the power of LCD is turned off before the back-light is turned off, the abnormal display on the screen may be shown momentarily.
- Please keep the level of input signal low or keep the level of impedance high when the value of V_{DD} is off.
- The value shall be measured after the module has been fully discharged between the period, which the power is turned on and the period, which the power is turned off like the T4 timing. The backlight may be flashed if the interface signal remains floated when the above-mentioned signal becomes invalid.

6. OUTLINE DIMENSION









7. RELIABILITY TEST

Item	Item Test condition	
HTOL	50℃, 500hr determination	8EA
LTOL	0℃, 500hr determination	4EA
HTS	70℃, 500hr determination	4EA
LTS	-25℃, 500hr determination	4EA
THB	50℃ / 90%RH, 500hr determination	10EA
WHTS	60° / 75%RH, 500hr determination	4EA
T/S	-20 ~ 60 °C, Dwell time : 60Min, 200cycle	4EA
TSS	-20 ~ 65 °C, 220cycle	4EA
Image sticking	50℃, Mosaic pattern (9X10), 168hrs	8EA
Contact ESD	±8 kV, 210Point, 1 time/Point	3EA
Air ESD	±15 kV, 210Point, 1 time/Point	3EA
Input Con. ESD	±15kV, Input Con. Pin, 3 times/Pin	3EA
Dust	Dust 5sec spray, 5min sedimentation / 10hr Power 10min on, 10min off	
Pallet Vibration → Pallet Drop	Pallet vibration : 1.05Grms, 5 ~ 200Hz, 2hr/stack side Pallet Drop : 20cm, bottom side 2 angles, 1side(Bottom)	2Pallet
Vibration	Frequency range 10hz~300hz for 10min at the sine wave at 1.5G Direction of X, Y and Z axis for 30min	3EA
Shock	40G for ±X and Y axis / 30G for ±Z axis	3EA
Altitude	0℃, 0m(0ft) ~ 13,700m(45,000ft), 72.5Hr	4EA

^{*} SDC don't guarantee about Module vibration and shock of LTI460HN12-V(0) due to UNB's characteristic.

[Criteria on evaluation]

The components of product, which may affect to the function of display shall not be changed when the display quality test is executed under the normal operating condition.

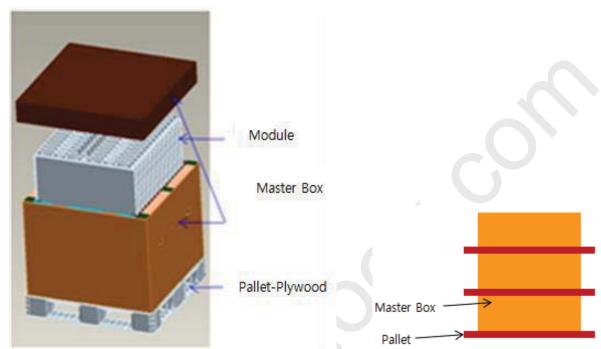
- * HTOL / LTOL : The operating at the high and low temperature
- * THB: The slant of temperature and humidity
- * HTS / LTS: The storage at the high and low temperature
- * WHTS : The storage condition at the high temperature with the high humidity



8. PACKING

(1) Packing Form: Paper Box

(2) Packing Method



Note(1) Total Weight: Approximately 341kg [With Pallet-Plastic]

Note(2) Acceptance number of piling: Move – 1Pallet, Stock - 3 Pallets

Note(3) Carton size: 965mm(W) x 1132mm(V) x 570mm(Height) [Without Pallet-Plywood] 985mm(W) x 1150mm(V) x 692mm(Height) [With Pallet-Plywood]

(3) Packing Material

No	Part name	Quantity	
1	Master Box	1 EA	
2	EPS cushion (Top / Bottom)	-	
3	Bag-Shielding	20EA	
4	Protector-Panel	20EA	
5	Pallet-Plywood	1 EA	





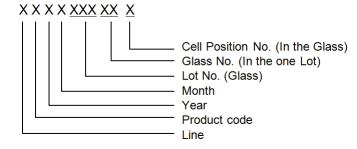
9. MARKINGS & OTHERS

A nameplate bearing followed by is affixed to a shipped product at the specified location on each product.

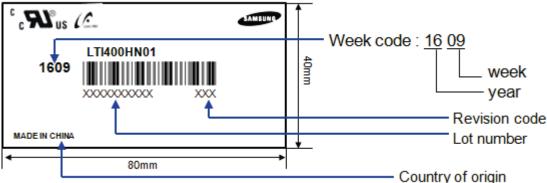
(1) Parts number: LTI400HN01

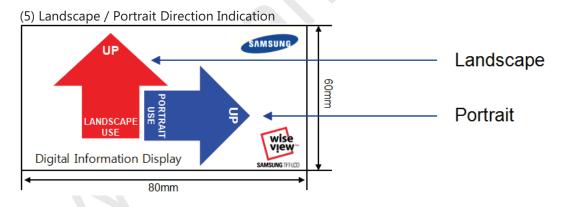
(2) Revision code: One letters

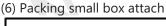
(3) Lot number:

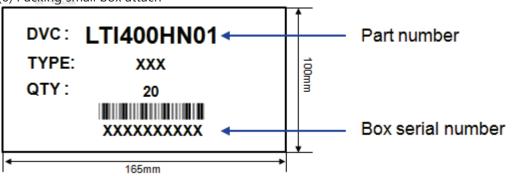


(4) Nameplate Indication













10. GENERAL PRECAUTIONS

10.1 HANDLING

- (a) When the module is assembled, It should be attached to the system firmly using every mounting holes. Be careful not to twist and bend the modules.
- (b) Refrain from strong mechanical shock and / or any force to the module. In addition to damage, this may cause improper operation or damage to the module and LED back-light.
- (c) Note that polarizers are very fragile and could be easily damaged. Do not press or scratch the surface harder than a HB pencil lead.
- (d) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, Staining and discoloration may occur.
- (e) If the surface of the polarizer is dirty, clean it using some absorbent cotton or soft cloth.
- (f) The desirable cleaners are water, IPA (Isoprophyl Alcohol) or Hexane. Do not use Ketone type materials (ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
- (g) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, legs or clothes, it must be washed away thoroughly with soap.
- (h) Protect the module from static. it may cause damage to the C-MOS Gate Array IC.
- (i) Use fingerstalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (j) Do not disassemble the module.
- (k) Do not pull or fold the LED wire.
- (I) Do not touch any component which is located on the back side.
- (m) Protection film for polarizer on the module shall be slowly peeled off just before use so that the electrostatic charge can be minimized.
- (n) Pins of I/F connector shall not be touched directly with bare hands.





10.2 STORAGE

We highly recommend to comply with the criteria in the table below.

ITEM	Unit	Min.	Max.	
Storage	(°C)	5	40	
Temperature	(0)	5	40	
Storage Humidity	(%rH)	35	75	
Storage Life	12 months			
Storage Condition	 The storage room should be equipped with a good ventilation facility, which has a temperature controlling system. Products should be placed on the pallet, which is away from the wall not on the floor. Prevent products from being exposed to the direct sunlight, moisture, and water. Be cautious not to pile the products up. Avoid storing products in the environment, which other hazardous material is placed. If products are delivered or kept in the storage facility more than 3 months, we recommend you to leave products under the condition including a 20 ℃ temperature and a humidity of 50% for 24 hours. If you store semi-manufactured products for more than 3 months, bake the products under the condition including the 50 ℃ temperature and the 10% humidity for 24hrs after being used. 			

10.3 OPERATION

- (a) Do not connect or disconnect the cable to/ from the module at the "Power On" condition.
- (b) The power shall be always turned on/off by the item 6.4. "Power on/off sequence"
- (c) The module has a circuit with a high frequency. The system manufacturers shall suppress the electromagnetic interference sufficiently. The methods to ground and shield are important to minimize the interference.
- (d) Design the length of cable to connect between the connector for back-light and the converter as short as possible and the shorter cable shall be connected directly.

The longer cable between that of back-light and that of converter may cause the luminance of LED to lower and need a higher startup voltage(Vs).

10.4 OPERATION CONDITION GUIDE

(a) The LCD product should be operated under normal conditions.

Normal condition is defined as below;

Temperature: 20±15℃ Humidity: 55±20%

Display pattern: continually changing pattern (Not stationary)

(b) If the product will be used in extreme conditions such as high temperature, humidity, display patterns or operation time etc.., It is strongly recommended to contact SDC for Application engineering advice. Otherwise, its reliability and function may not be guaranteed. Extreme conditions are commonly found at Airports, Transit Stations, Banks, Stock market, and Controlling systems.



10.5 OTHERS

- (a) Ultra-violet ray filter is necessary for outdoor operation.
- (b) Module should be turned clockwise (regular front view perspective) when used in portrait mode.
- (c) Avoid condensation of water. It may result in improper operation or disconnection of electrode.
- (d) Do not exceed the absolute maximum rating value. (supply voltage variation, input voltage variation, variation in part contents and environmental temperature, and so on) Otherwise the Module may be damaged.
- (e) If the Module keeps displaying the same pattern for a long period of time, the image may be "sticked" to the screen. To avoid image sticking, it is recommended to use a screen saver.
- (f) This Module has its circuitry PCB's on the rear side and should be handled carefully in order not to be stressed.
- (g) Please contact SDC in advance when you display the same pattern for a long time.