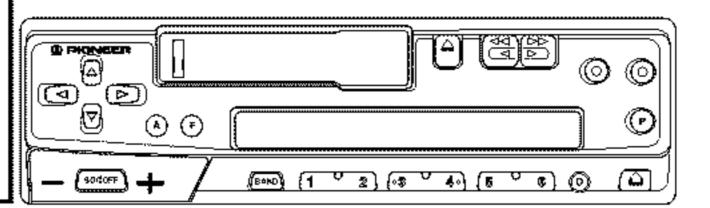


Service Manual

KEH-2700R/X1M/EW



ORDER NO. CRT2110

HIGH POWER CASSETTE PLAYER WITH RDS TUNER

KEH-2700R XIM/EW KEH-2730R XIM/EW

NOTE:

- See the separate manual CX-644(CRT1800) for the cassette mechanism description.
- The cassette mechanism assy employed in this model is one of 2M series.
- This service manual has no describe the CD test mode.
 For the operations in the CD test mode, refer to the CD player's Service Manual.

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1. SAFETY INFORMATION

This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual.

Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely, you should mot risk trying to do so and refer the repair to a qualified service technician.

2. EXPLODED VIEWS AND PARTS LIST

2.1 PACKING

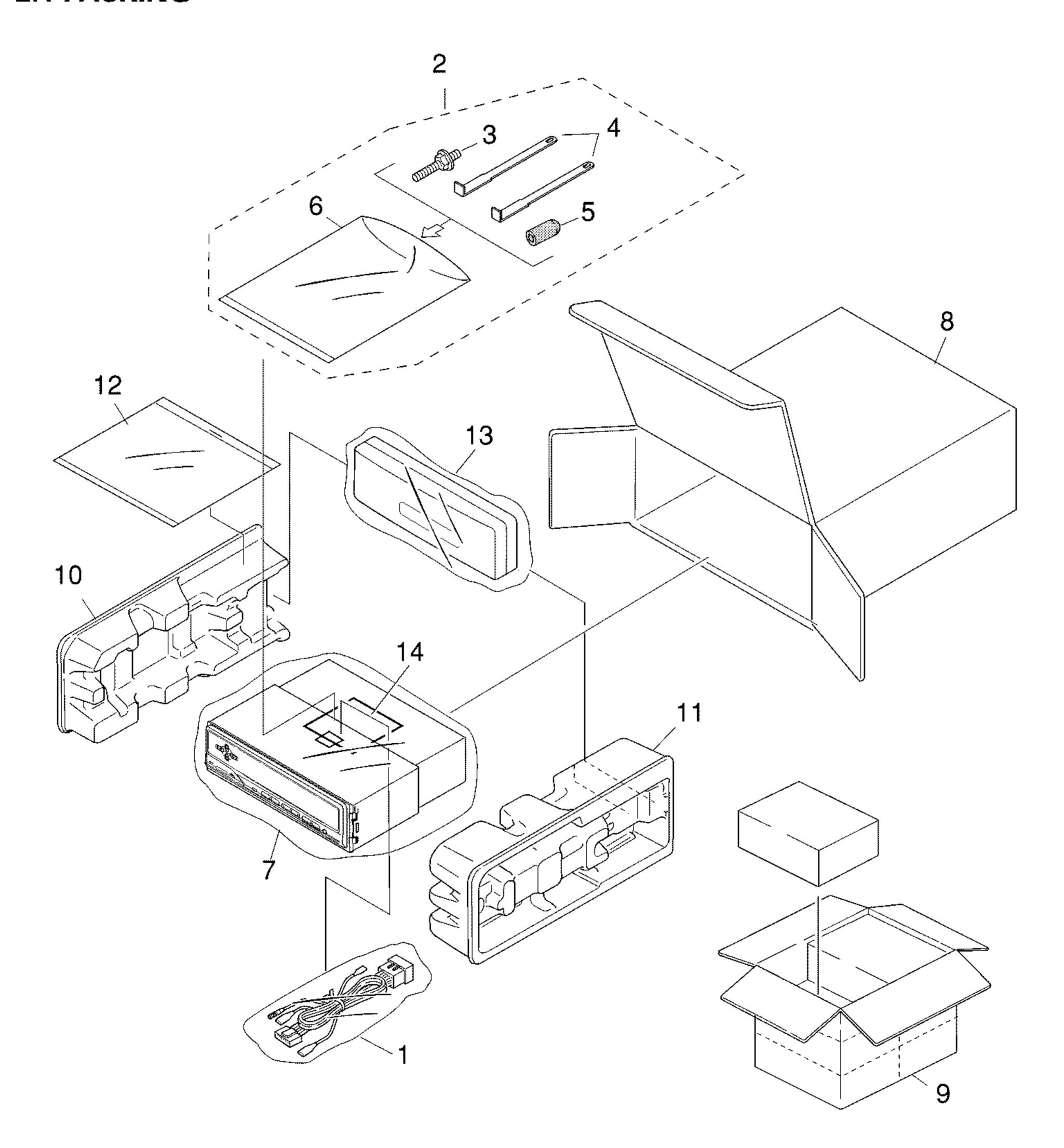


Fig. 1

NOTE:

- Parts marked by "*" are generally unavailable because they are not in our Master Spare Parts List.
- lacktriangle Screws adjacent to ∇ mark on the product are used for disassembly.

PACKING SECTION PARTS LIST

			Par	t No.
Mark	No.	Description	KEH-2700R/X1M/EW	KEH-2730R/X1M/EW
	1	Cord Assy	CDE5498	CDE5498
	2	Accessory Assy	CEA1917	CEA1917
	3	Screw	CBA1304	CBA1304
	4	Handle(x2)	CNC5395	CNC5395
	5	Bush	CNV3930	CNV3930
*	6	Polyethylene Bag	E36-615	E36-615
	7	Polyethylene Bag	CEG-162	CEG-162
	8	Carton	CHG3348	CHG3349
	9	Contain Box	CHL3348	CHL3349
	10	Protector	CHP1622	CHP1622
	11	Protector	CHP1623	CHP1623
	12-1	Owner's Manual	CRD2546	CRD2546
	12-2	Owner's Manual	CRD2547	CRD2547
	12-3	Installation Manual	CRD2548	CRD2548
*	12-4	Warranty Card	CRY1087	CRY1087
	13	Case Assy	CXB1063	CXB1063
*	14	Caution Card	CRP1172	CRP1172

Owner's Manual, Installation Manual

Part No.	Language
CRD2546	English,Spanish,German
CRD2547	French, Italian, Dutch
CRD2548	English,Spanish,German
	French, Italian, Dutch

2. EXPLODED VIEWS AND PARTS LIST

2.1 EXTERIOR

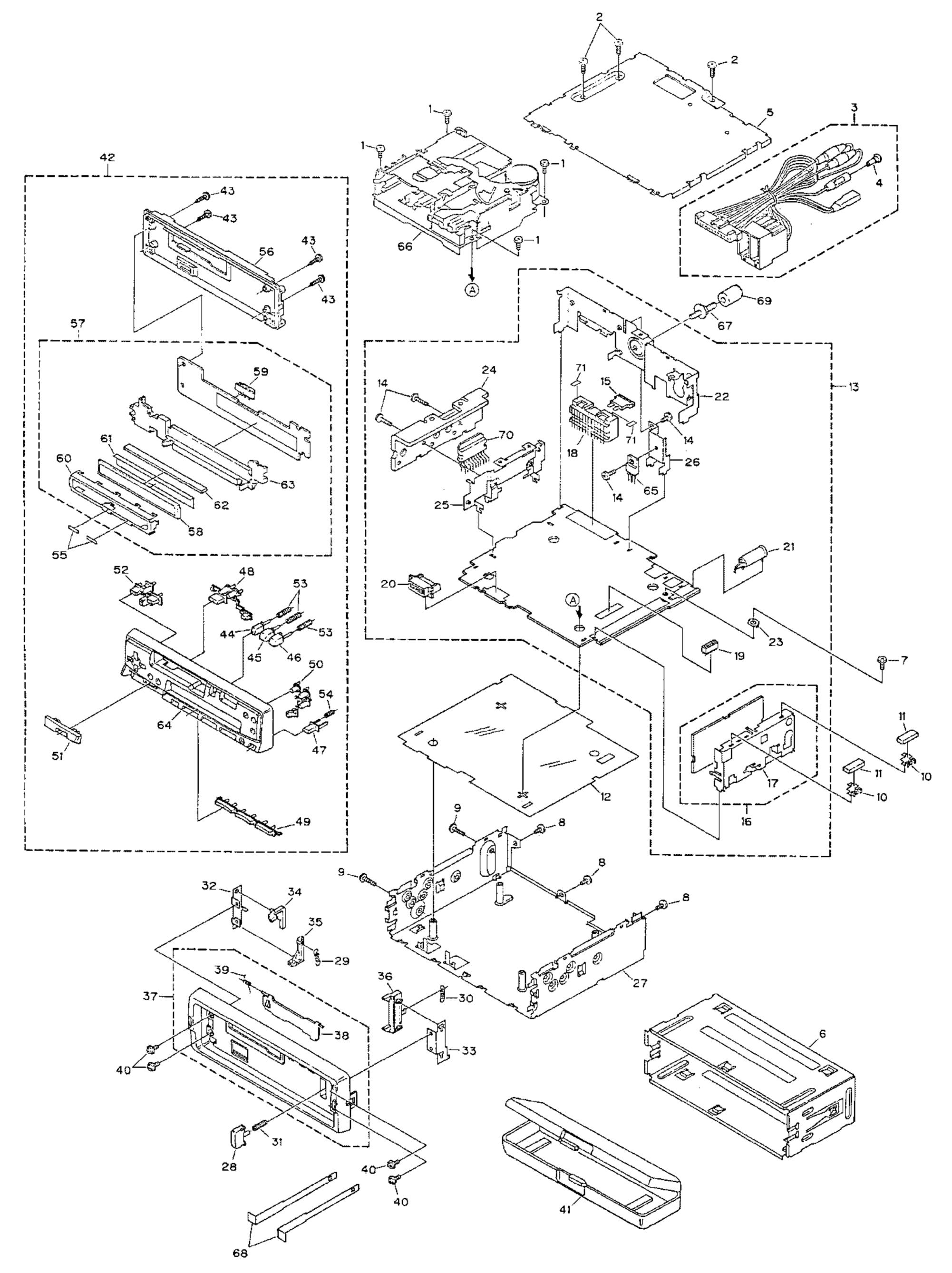


Fig. 2

(1) EXTERIOR SECTION PARTS LIST

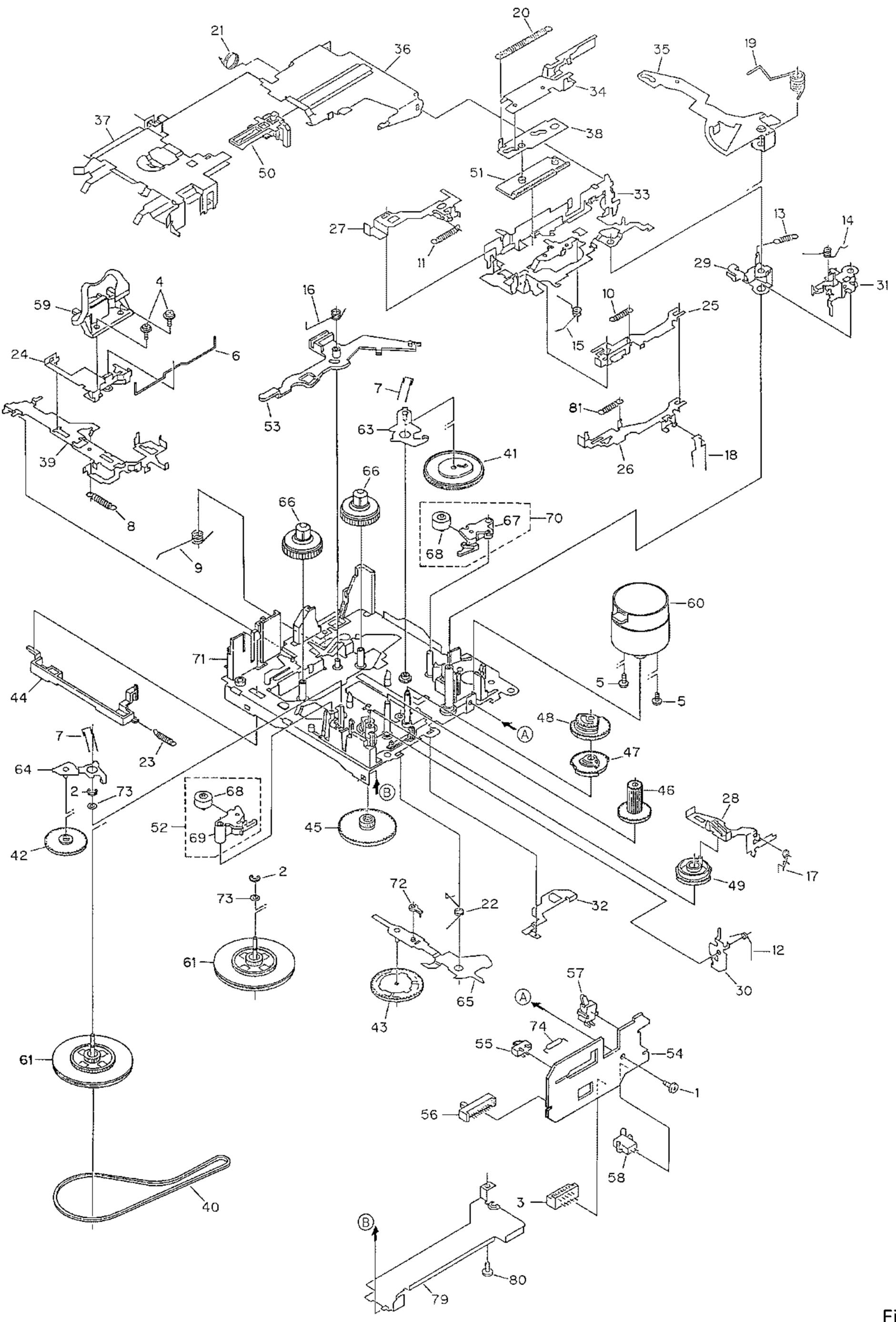
Mark	No.	Description	Part No.	Mark No	. Description		Part No.
	1	Screw	BSZ26P050FMC	36	S Arm		CNV4728
		Screw	BSZ30P100FMC	_	Panel Unit		See Contrast table(2)
		Cord Assy	CDE5498		B Door		CAT1814
		Terminal Cover	CKX-003		Spring		CBH1838
		Case	CNB2074) Screw		IMS20P030FZK
	6	Holder	CNC6798	4	Case Assy		CXB1063
	7	Screw	BSZ30P055FUC	42	2 Detach Grill	e Assy	See Contrast table(2)
	8	Screw	BSZ30P060FMC	43	3 Screw		BPZ20P120FZK
	9	Screw	BSZ30P100FMC	4	l Button(⊜)		CAC4867
	10	Holder	CNC5704	4!	5 Button(^{⟨√})		CAC4868
	11	Cushion	CNM4870	46	Button(▷▷)		CAC4869
	12	Insulator	CNM5025	47	'Button(🆴)		See Contrast table(2)
	13	Tuner Amp Unit	See Contrast table(2)	48	3 Button		CAC5306
	14	Screw	BSZ26P080FMC	49	Button(1–6)		See Contrast table(2)
	15	Fuse(10A)	CEK1136	50) Button		See Contrast table(2)
	16	FM/AM Tuner Unit	CWE1466	5	Button(DOV	/N,UP)	See Contrast table(2)
	17	Holder	CNC6554	52	2 Button		See Contrast table(2)
	18	Plug(CN601)	CKM1270	53	3 Spring		CBH1836
	19	Connector(CN604)	CKS3362	54	l Spring		CBH2103
	20	Connector(CN603)	CKS3581	5!	Spacer		CNM5319
	21	Antenna Jack(CN301)	CKX1056	5€	Cover		See Contrast table(2)
	22	Panel	CNB2246	57	Keyboard U	nit	See Contrast table(2)
	23	Holder	CNC5399	58	3 LCD(LCD901	1)	CAW1391
	24	Heat Sink	CNC6217	59	Connector(C	CN901)	CKS3580
	25	Holder	CNC6372	60) Holder		CNC6846
	26	Holder	CNC6845	6	Reflector		CNM5542
	27	Chassis Unit	CXA9851	62	2 Connector		CNV4763
	28	Button	CAC4836		3 Lighting Cor	nductor	CNV5074
	29	Spring	CBH1834	64	Grille Assy		See Contrast table(2)
	30	Spring	CBH1835	6!	Transistor(C	1801)	2SD2037
	31	Spring	CBH1996	66	Cassette Me	chanism Assy	EXK3458
	32	Bracket	CNC6135	67	Screw		CBA1304
	33	Bracket	CNC6791	68	3 Handle		CNC5395
	34	Arm	CNV4692	69	Bush		CNV3930
	35	Arm	CNV4693	70) IC(IC501)		HA13155
				7	Spacer		CNM5739

(2) CONTRAST TABLE

KEH-2700R/X1M/EW and KEH-2730R/X1M/EW are constructed the same except for the following:

		Part No.	
Mark No.	Symbol and Description	KEH-2700R/X1M/EW	KEH-2730R/X1M/EW
13	Tuner Amp Unit	CWM5520	CWM5521
37	Panel Unit	CXA9847	CXA9848
42	Detach Grille Assy	CXB1724	CXB1725
47	Button(ŵ)	CAC4870	CAC4993
49	Button(1–6)	CAC5307	CAC5324
50	Button	CAC5310	CAC5308
51	Button(DOWN,UP)	CAC5321	CAC5320
52	Button	CAC5323	CAC5322
56	Cover	CNS4627	CNS4628
57	Keyboard Unit	CWM5529	CWM5530
64	Grille Assy	CXB2318	CXB2319

2.2 CASSETTE MECHANISM ASSY



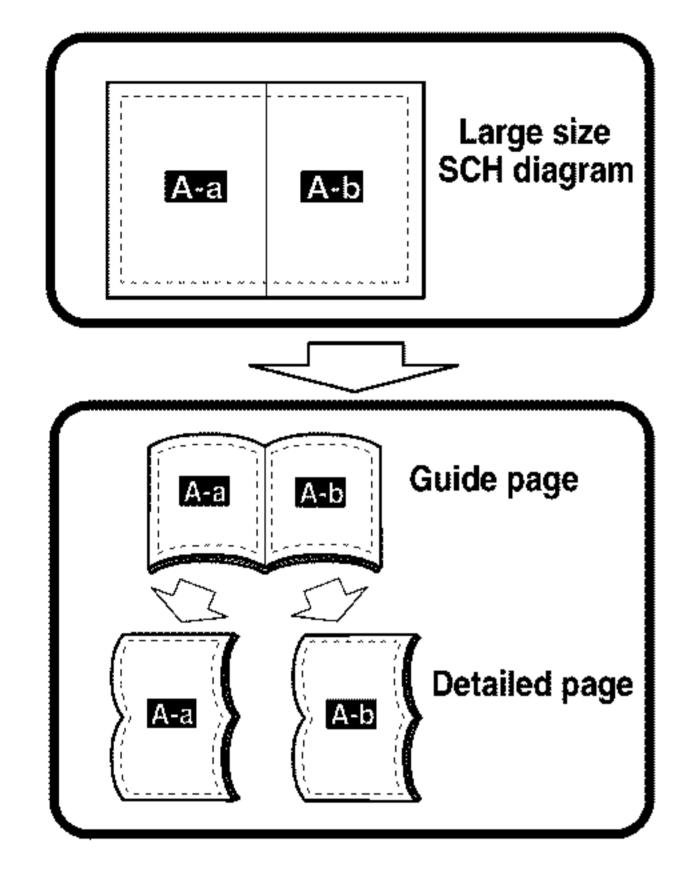
CASSETTE MECHANISM ASSY SECTION PARTS LIST

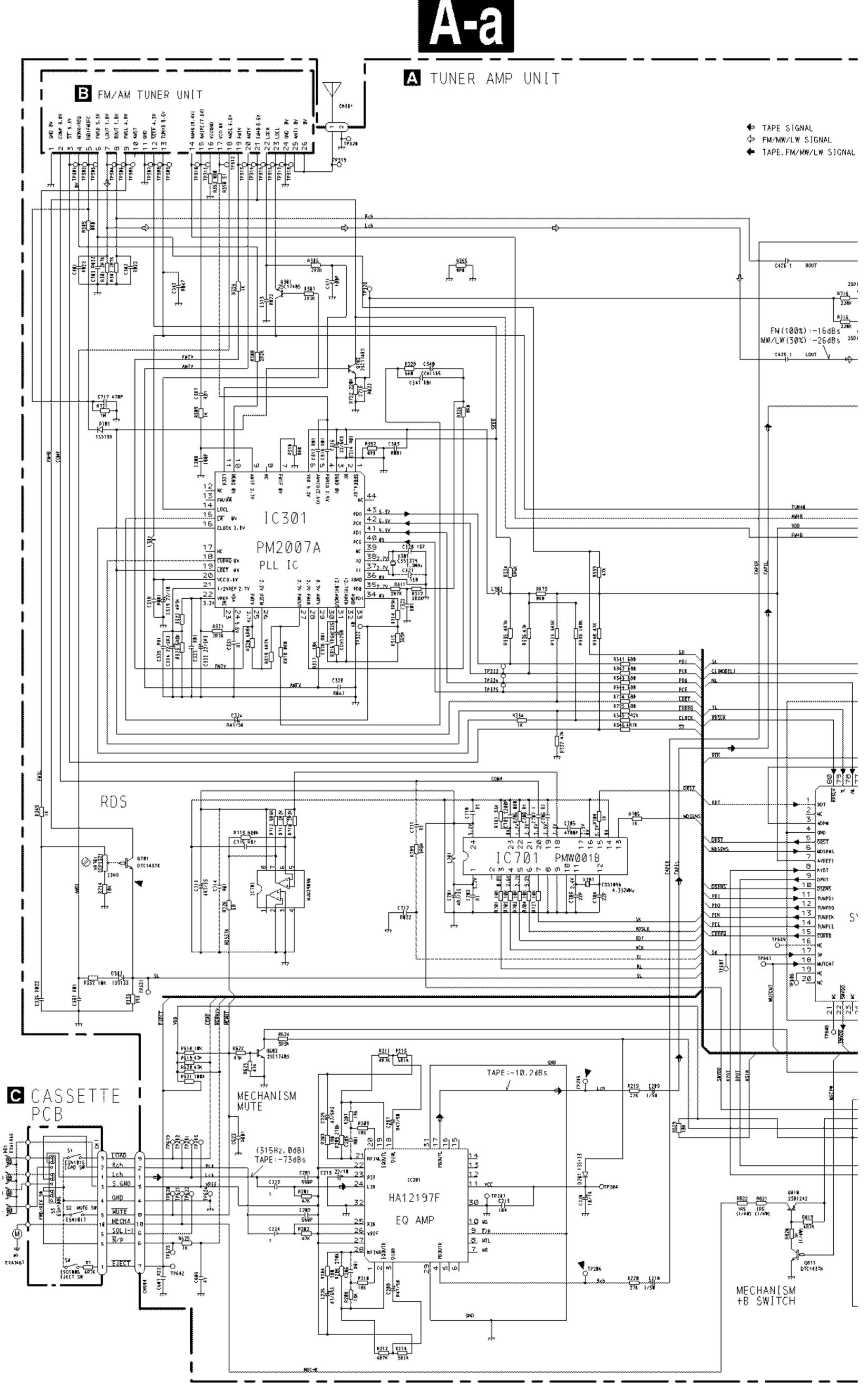
Mark No	. Description	Part No.	Mark No. Description	Part No.
	1 Screw	BSZ23P050FMC	41 Gear	ENV1504
	2 Washer	CBG1003	42 Gear	ENV1470
	3 Connector(CN1)	CKS2829	43 Gear	ENV1517
	4 Screw(M2x5)	EBA1038	44 Lever	ENV1472
	5 Screw(M2x2.5)	EBA1037	45 Gear	ENV1510
	6 Spring	EBH1554	46 Gear	ENV1475
	7 Spring	EBH1555	47 Gear	ENV1512
	8 Spring	EBH1556	48 Gear	ENV1513
	9 Spring	EBH1557	49 Gear	ENV1502
		EBH1591		ENV1480
I '	0 Spring	EBHISSI	50 Lever	EINV 1400
	1 Spring	EBH1559	51 Lever	ENV1487
1.	2 Spring	EBH1593	52 Pinch Holder Unit	EXA1516
1	3 Spring	EBH1561	53 Arm	ENV1489
1	4 Spring	EBH1562	* 54 PCB	ENP1161
1	5 Spring	EBH1563	55 Switch(Eject)(S4)	ESG1006
1	6 Spring	EBH1590	56 Switch(FWD)(REV)(S3	s) ESH1006
	7 Spring	EBH1565	57 Switch(Load)(S1)	ESN1016
	8 Spring	EBH1566	58 Switch(Mute)(S2)	ESN1017
	9 Spring	EBH1567	59 Head Assy(HD1)	EXA1466
	0 Spring	EBH1568	60 Motor Unit(M1)	EXA1467
2	1 Spring	EBH1569	61 Flywheel Unit	EXA1468
	2 Spring	EBH1571	62 •••••	
	3 Spring	EBH1579	63 Arm Unit	EXA1447
	4 Head Base	ENC1475	64 Arm Unit	EXA1448
	5 Lever	ENC1429	65 Arm Unit	EXA1449
2	6 Lever	ENC1430	66 Reel Unit	EXA1450
	7 Lever	ENC1431	67 Pinch Holder	ENV1466
	8 Lever	ENC1431	68 Pinch Roller	ENV1518
				ENV1318
	9 Arm 0 Arm	ENC1433 ENC1434	69 Pinch Holder 70 Pinch Holder Unit	EXA1515
•	1	ENIC4400	74 Chassis Linia	EV A 1 400
	1 Arm	ENC1480	71 Chassis Unit	EXA1498
	2 Arm	ENC1476	72 Service Arm	EXX1048
	3 Bracket	ENC1477	73 Washer	HBF-179
	4 Lever	ENC1483	74 Resistor(R1)	RD1/4HM472J
3	5 Arm	ENC1439	75-78 •••••	
3	6 Frame	ENC1440	79 Cover	ENC1452
3	7 Holder	ENC1441	80 Screw	BSZ23P050FMC
3	8 Lever	ENC1446	81 Spring	EBH1592
3	9 Lever	ENC1478		
	0 Belt	ENT1027		

3. SCHEMATIC DIAGRAM

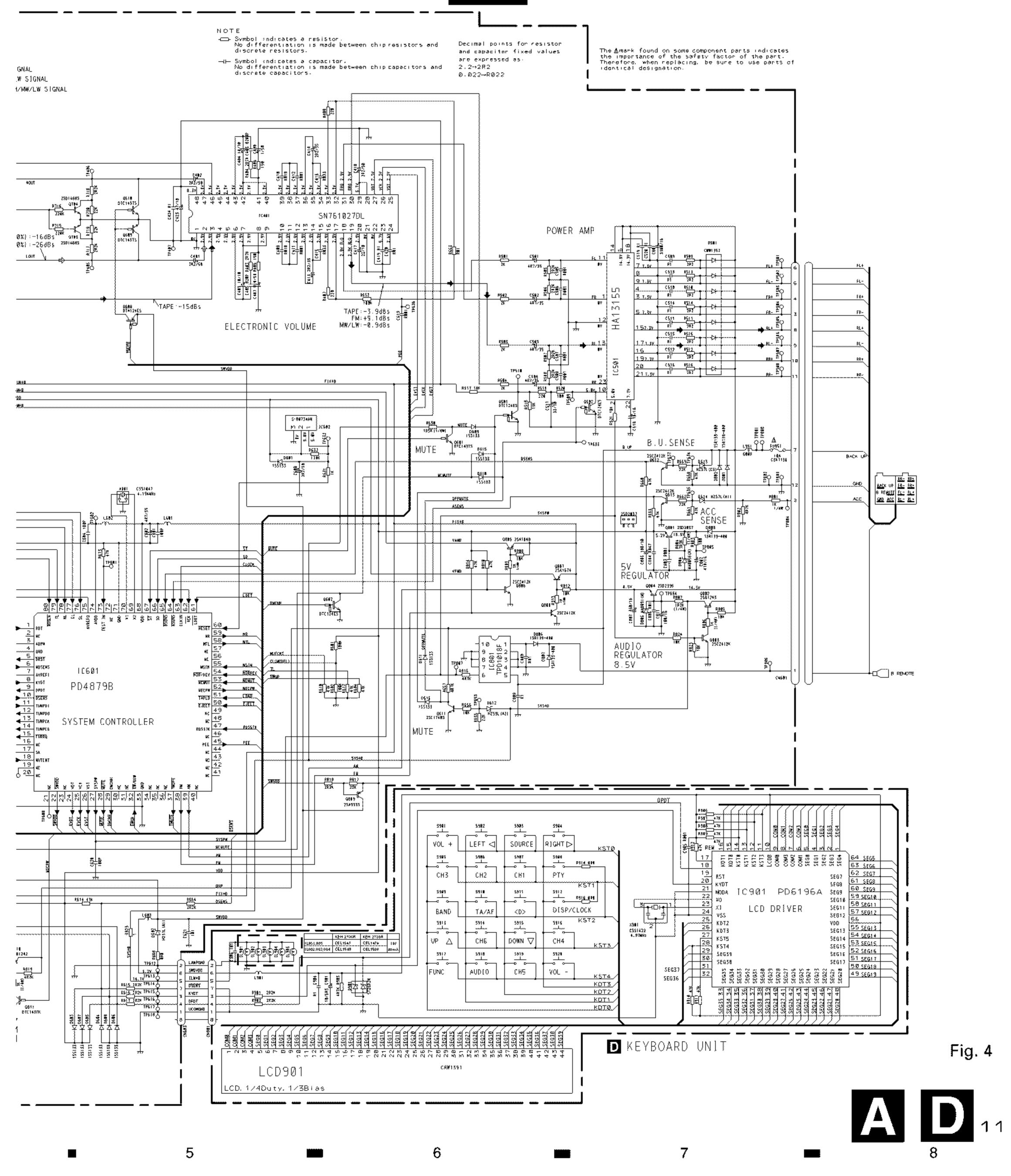
3.1 OVERALL CONNECTION DIAGRAM(GUIDE PAGE)

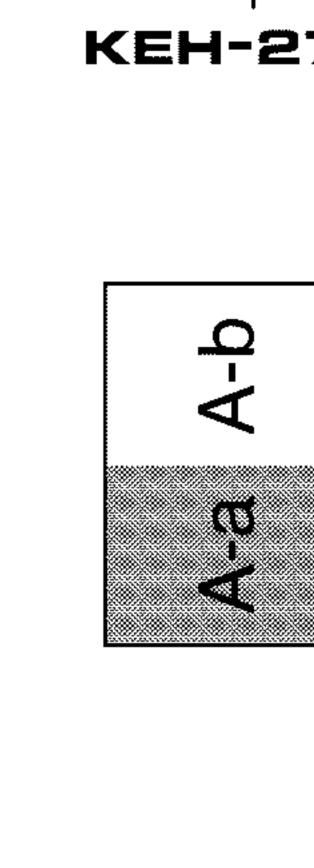
Note: When ordering service parts, be sure to refer to "EXPLODED VIEWS AND PARTS LIST" or "ELECTRICAL PARTS LIST".

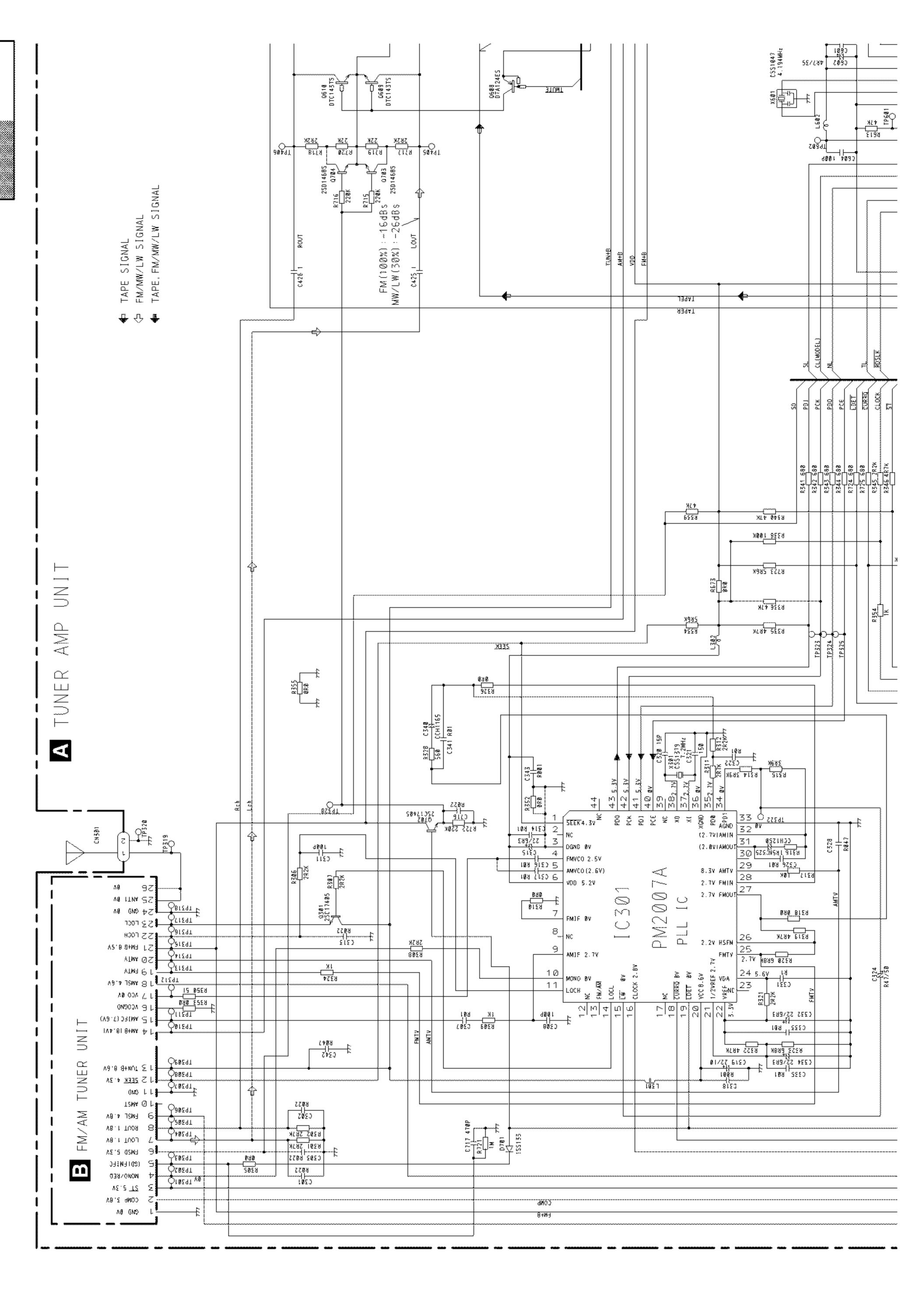


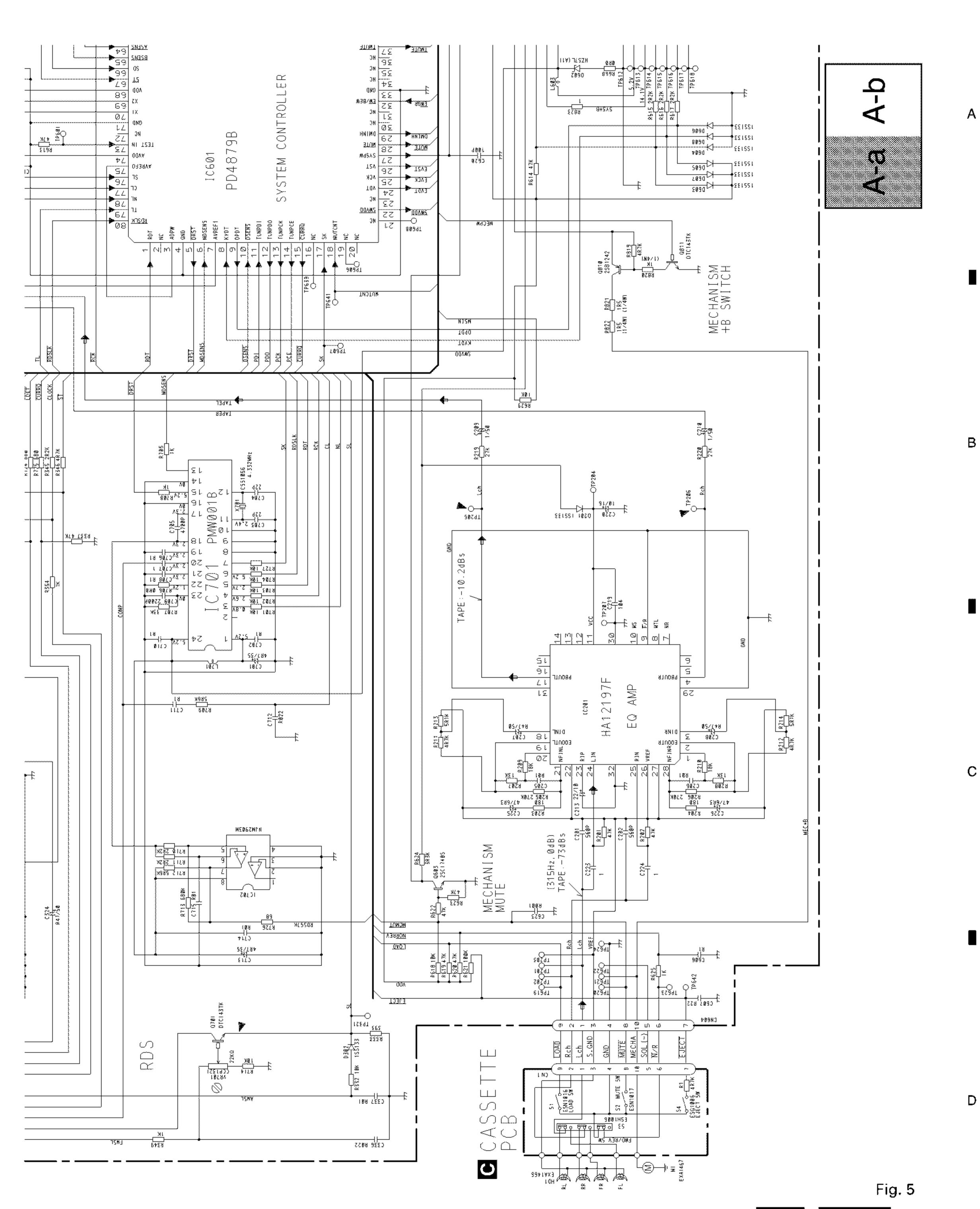


A-b









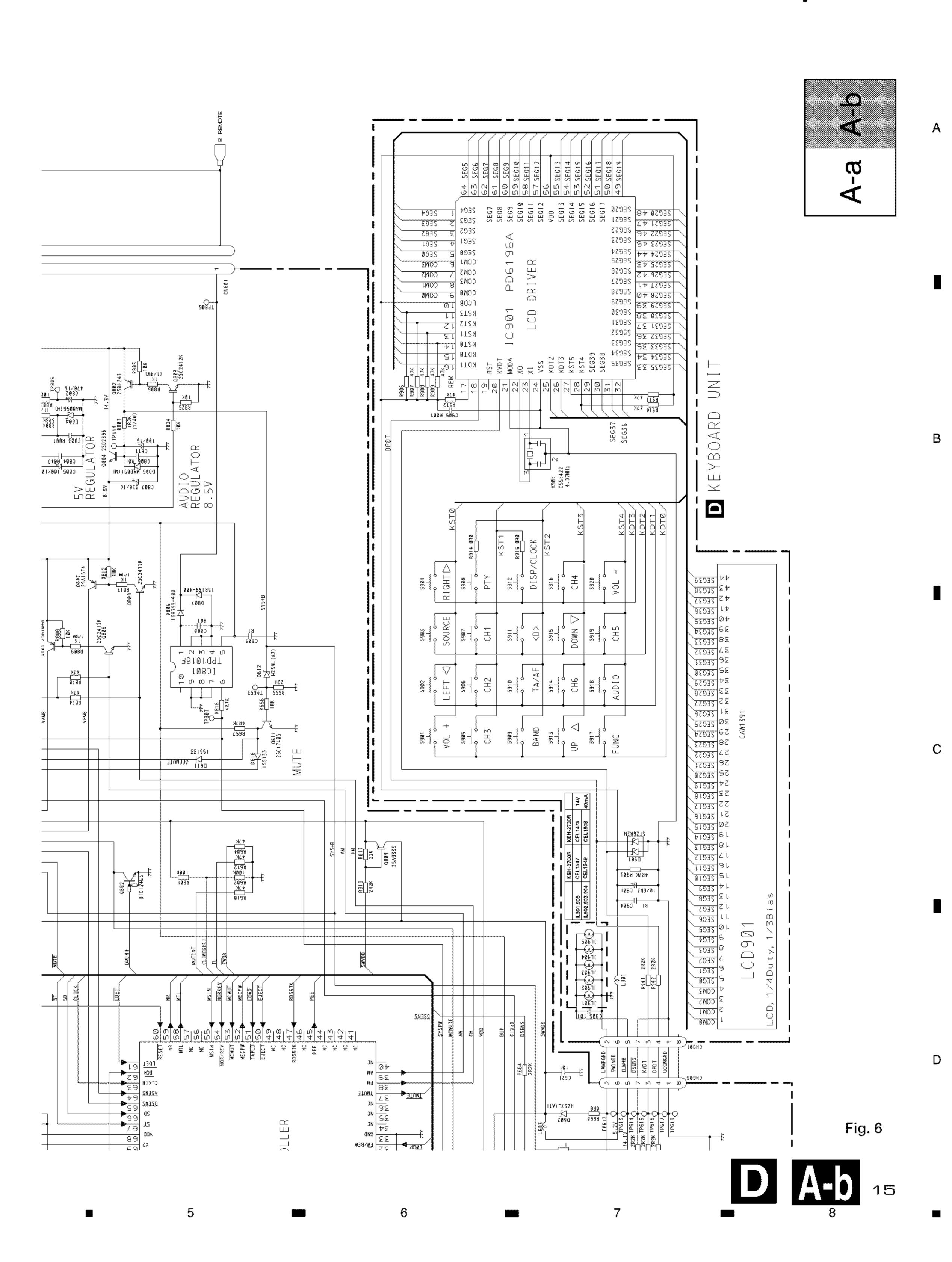
C A-a 15

4 A-b

C425 4771@

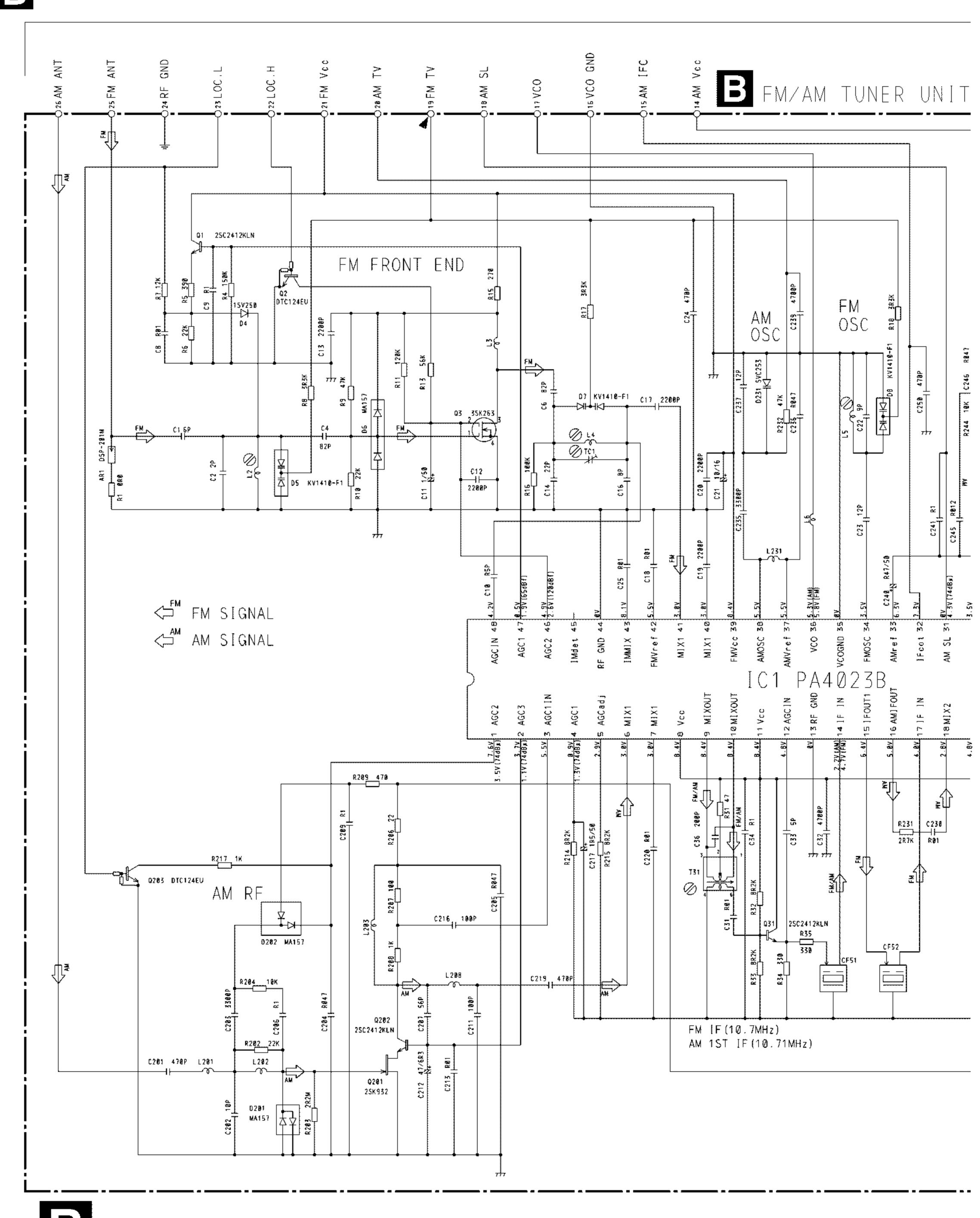
C+2¢ B1

-15dBs



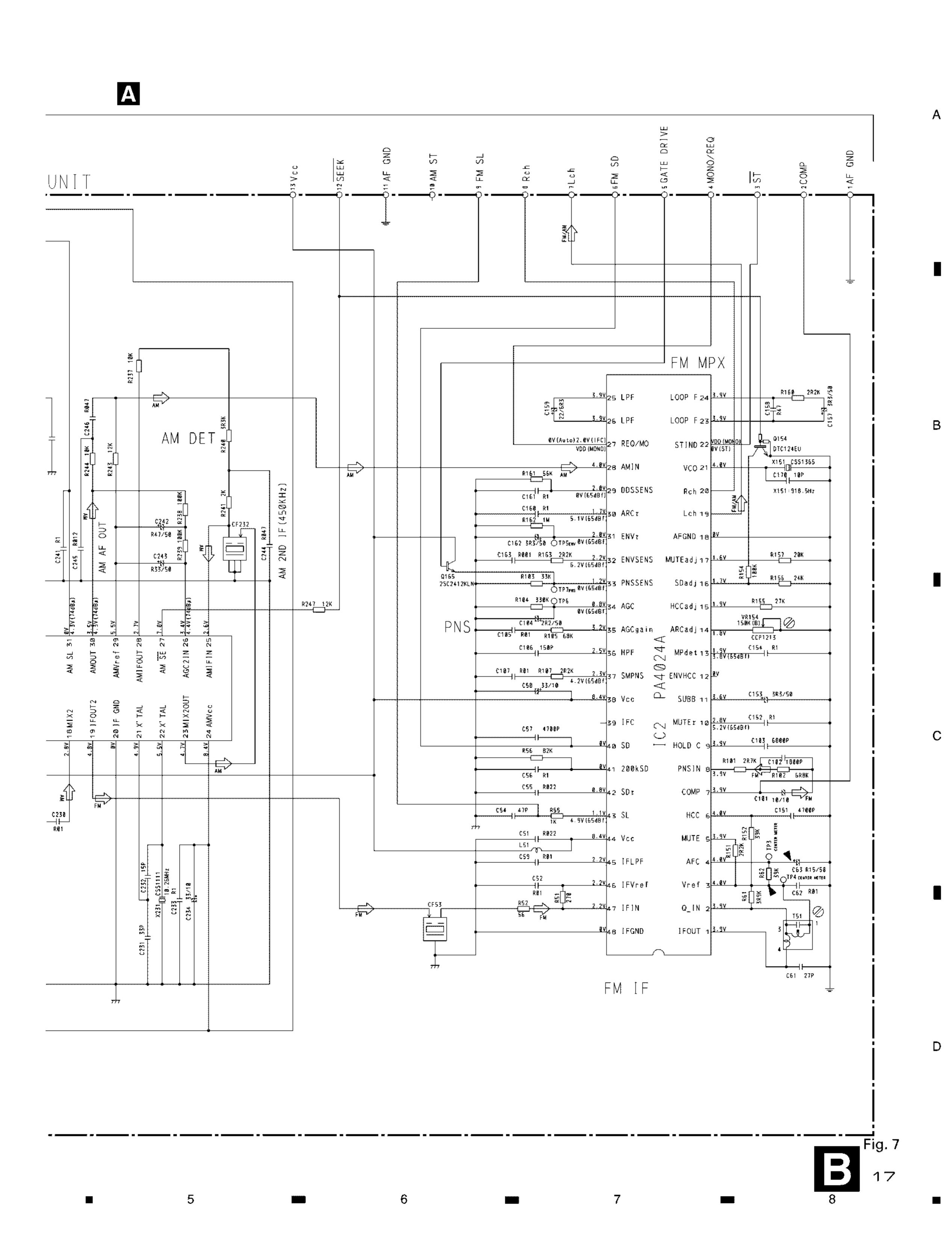
3.2 FM/AM TUNER UNIT

FM/AM TUNER UNIT



3

.

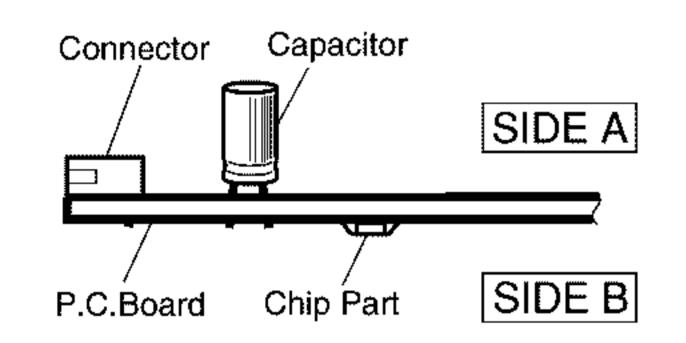


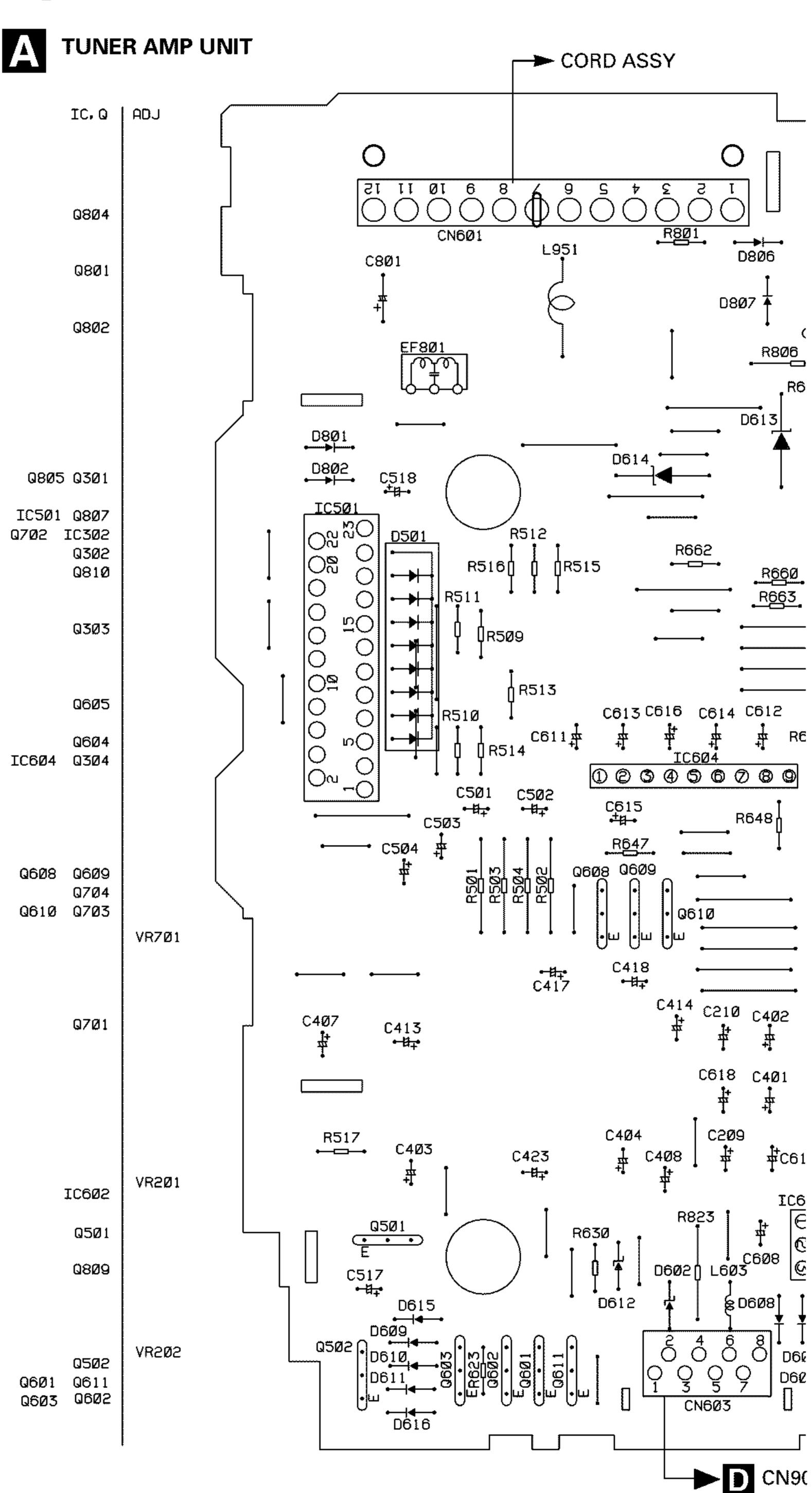
4.1 TUNER AMP UNIT

NOTE FOR PCB DIAGRAMS

- The parts mounted on this PCB include all necessary parts for several destination.
 For further information for respective destinations, be sure to check with the schematic diagram.
- 2. Viewpoint of PCB diagrams

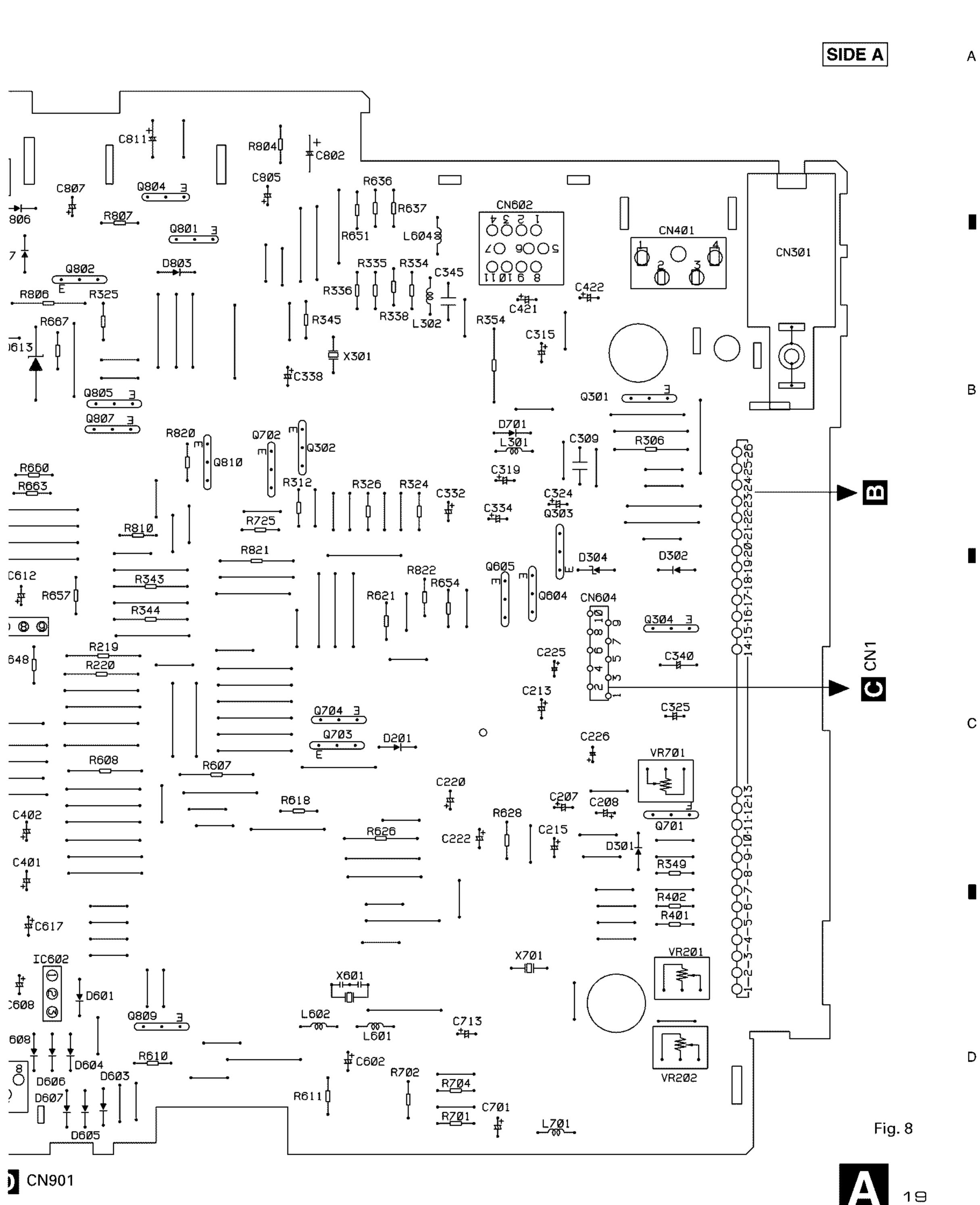
В





3

2



4

В

C

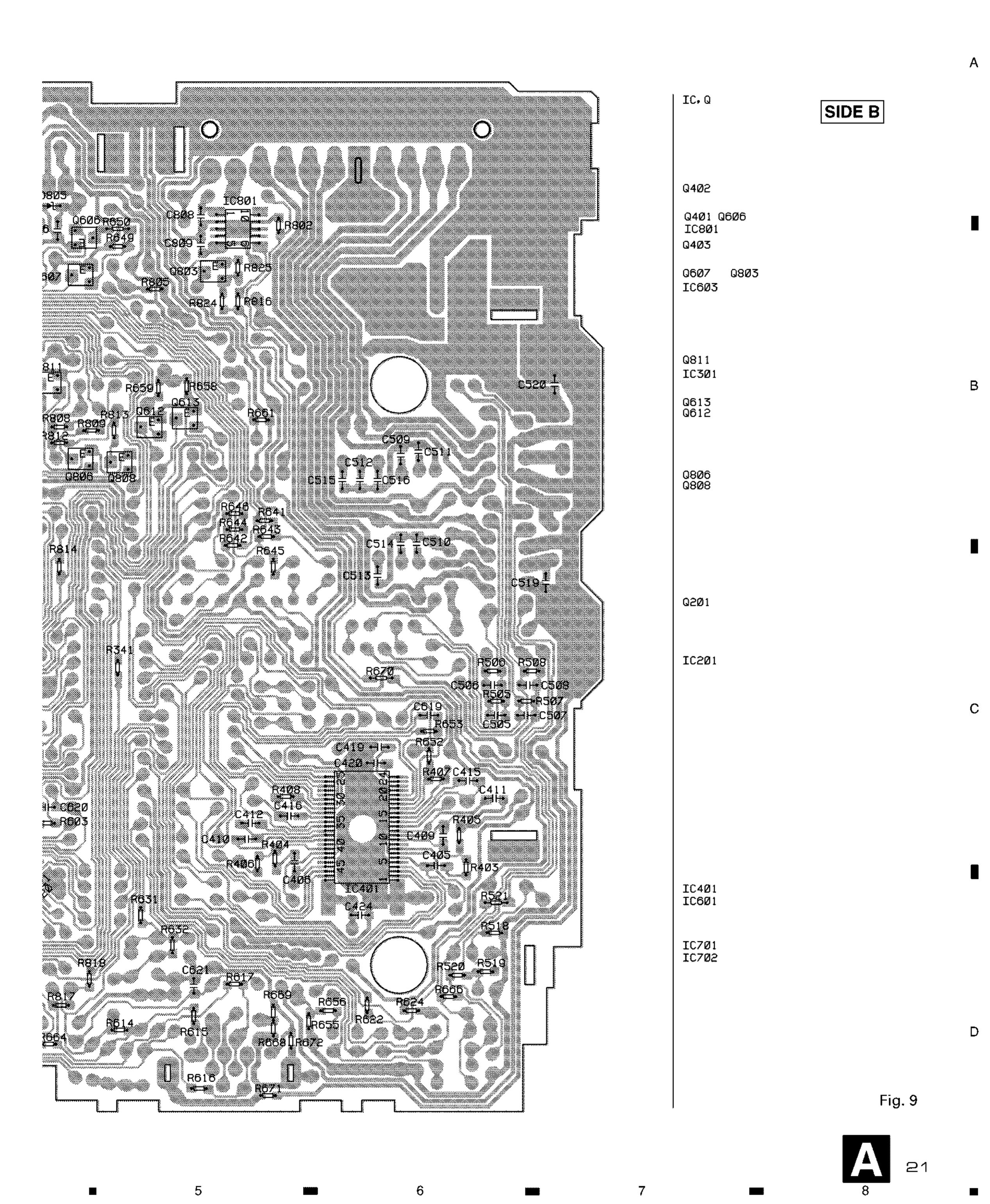
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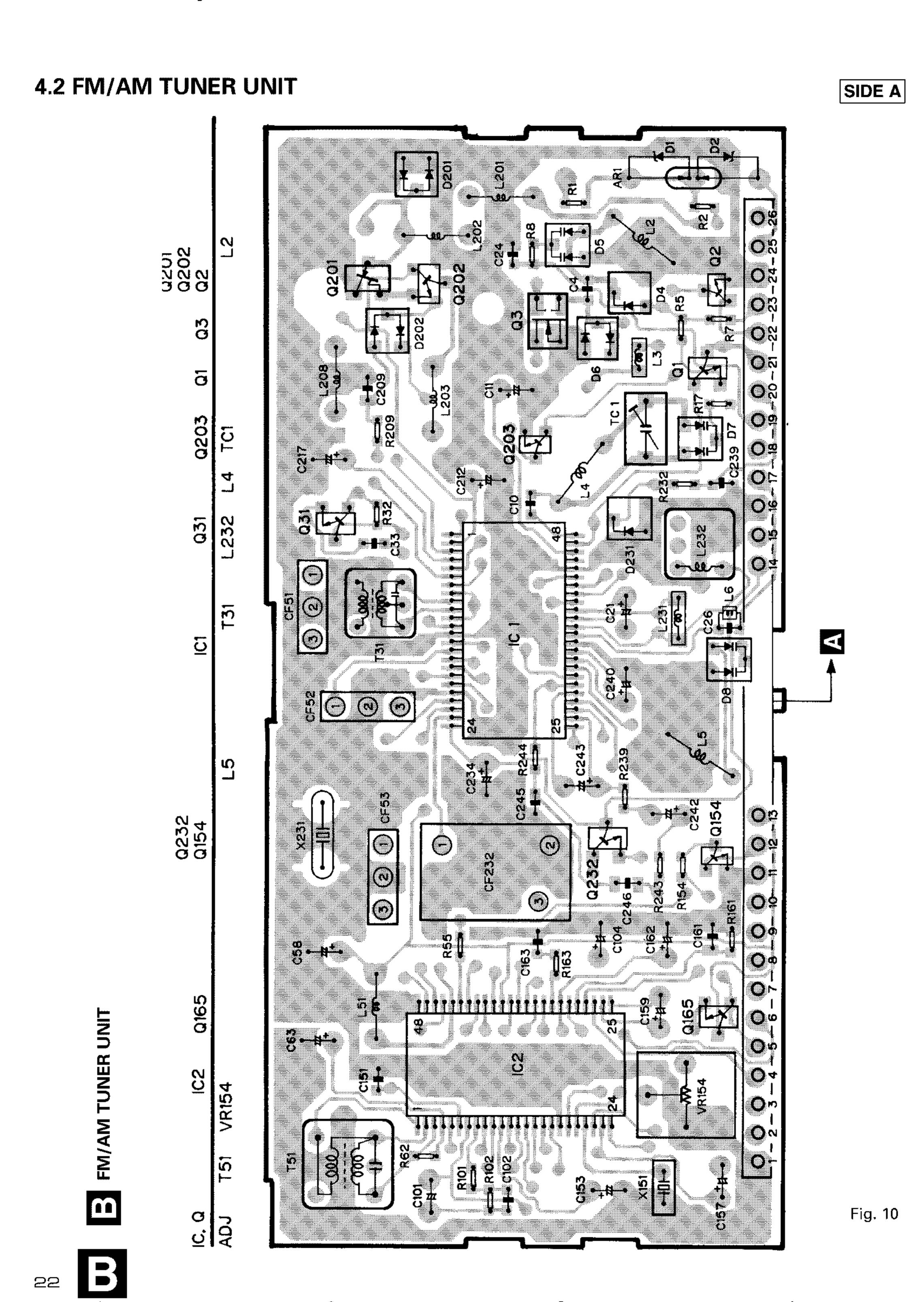
ח

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IC3Ø1 R819*****∷* C506 R714 C336 HH ++ P+ C342 +II+ C304 ∯R**6**Ø6 IC601

3





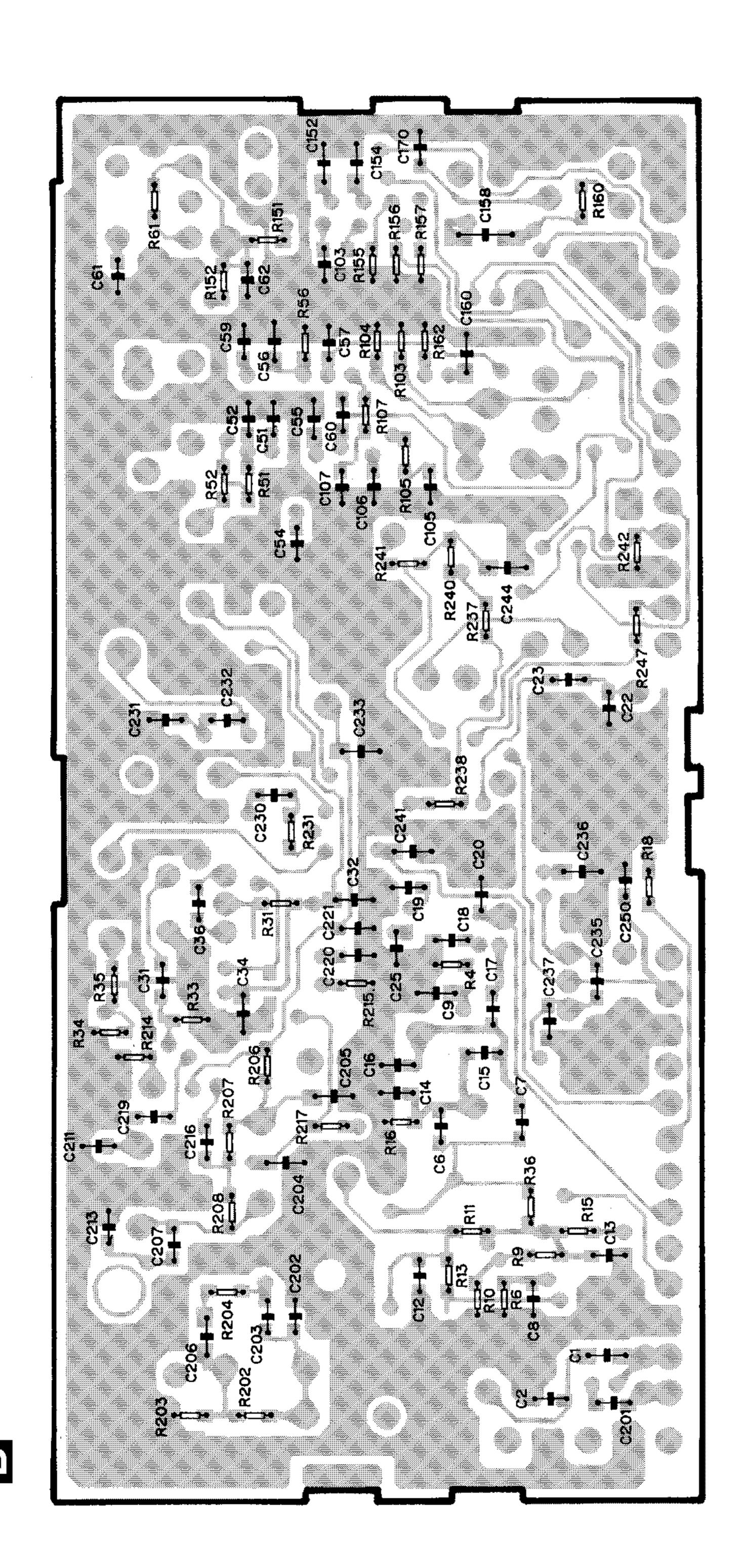


Fig. 11

D

24

2

Fig. 12

4

Fig. 13

4.4 CASSETTE PCB

CASSETTE PCB

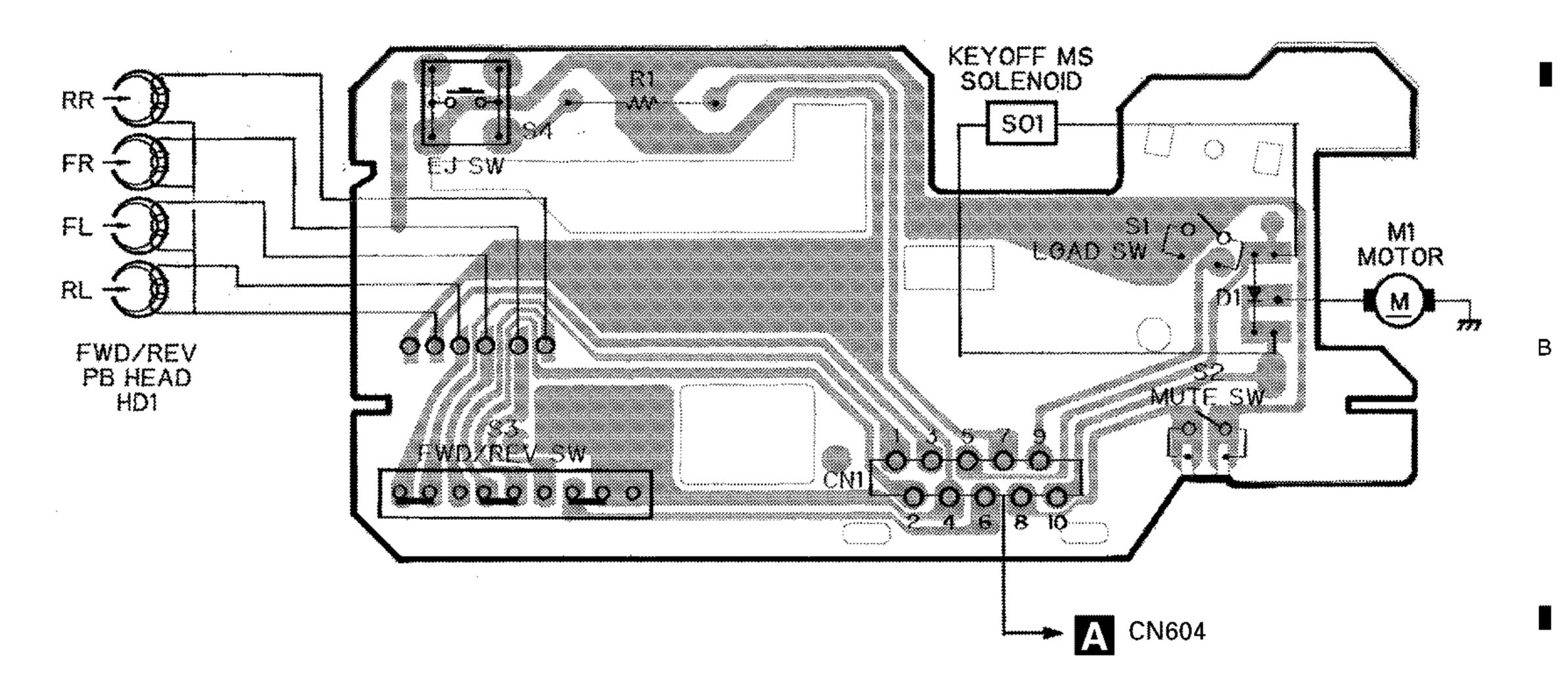


Fig. 14

С

D

ELECTRICAL PARTS LIST

NOTE:

- Parts whose parts numbers are omitted are subject to being not supplied.
- The part numbers shown below indicate chip components.

Chip Resistor

RS1/OSOOJ,RS1/OOSOOJ

Chip Capacitor (except for CQS.....)

CKS....., CCS....., CSZS.....

====Circuit Symbol and No.===Part Name	Part No.	====Circuit Symbol and No.===Part Name	Part No.
Unit Number: CWE1466 Unit Name: FM/AM Tuner Unit MISCELLANEOUS		R 8 R 9 R 10 R 11	RS1/16S332J RS1/16S473J RS1/16S223J RS1/16S124J
10 4 10	TA 4000T	R 13	RS1/16S563J
IC 1 IC IC 2 IC O 1 Transistor O 2 Transistor O 3 FET	PA4023B	R 15	RS1/16S271J
	PA4024A	R 16	RS1/16S104J
	2SC2412KLN	R 17	RS1/16S332J
	DTC124EU	R 18	RS1/16S332J
	3SK263	R 31	RS1/16S470J
 Q 31 Transistor Q 154 Transistor Q 165 Transistor Q 201 FET Q 202 Transistor 	2SC2412KLN	R 32	RS1/16S822J
	DTC124EU	R 33	RS1/16S822J
	2SC2412KLN	R 34	RS1/16S331J
	2SK932	R 35	RS1/16S331J
	2SC2412KLN	R 51	RS1/16S271J
Q 203 Transistor D 4 Diode D 5 Diode D 6 Diode D 7 Diode	DTC124EU	R 52	RS1/16S560J
	1SV250	R 55	RS1/16S102J
	KV1410-F1	R 56	RS1/16S823J
	MA157	R 61	RS1/16S392J
	KV1410-F1	R 62	RS1/16S393J
D 8 Diode	KV1410-F1	R 101	RS1/16S272J
D 201 Diode	MA157	R 102	RS1/16S682J
D 202 Diode	MA157	R 103	RS1/16S333J
D 231 Diode	SVC253	R 104	RS1/16S334J
L 2 Coil	CTC1133	R 105	RS1/16S683J
L 3 Inductor L 4 Coil L 5 Coil L 6 Inductor L 51 Ferri-Inductor	LCTB2R2K2125	R 107	RS1/16S222J
	CTC1133	R 151	RS1/16S222J
	CTC1132	R 152	RS1/16S393J
	LCTBR15K1608	R 154	RS1/16S104J
	LAU150K	R 155	RS1/16S273J
L 201 Ferri-Inductor L 202 Ferri-Inductor L 203 Inductor L 208 Inductor L 231 Inductor	LAU4R7K	R 156	RS1/16S243J
	LAU330K	R 157	RS1/16S203J
	CTF1287	R 160	RS1/16S222J
	LAU121K	R 161	RS1/16S563J
	LCTA3R3J3225	R 162	RS1/16S105J
T 51 Coil T 51 Coil TC 1 Capacitor CF 51 Ceramic Filter CF 52 Ceramic Filter	CTE1116	R 163	RS1/16S222J
	CTC1136	R 202	RS1/16S223J
	CCL1038	R 203	RS1/16S225J
	CTF1292	R 204	RS1/16S103J
	CTF1292	R 206	RS1/16S220J
CF 53 Ceramic Filter CF 232 Ceramic Filter X 151 Resonator 920.5kHz X 231 Crystal Resonator 10.26MHz VR 154 Semi-fixed 150kΩ(B)	CTF1292	R 207	RS1/16S101J
	CTF1348	R 208	RS1/16S102J
	CSS1365	R 209	RS1/16S471J
	CSS1111	R 214	RS1/16S822J
	CCP1213	R 215	RS1/16S822J
AR 1 Capacitor with Discharge Gap RESISTORS R 1	DSP-201M RS1/16S0R0J	R 217 R 231 R 232 R 237	RS1/16S102J RS1/16S272J RS1/16S473J RS1/16S103J
R 4 R 5 R 6 R 7	RS1/16S154J RS1/16S391J RS1/16S223J RS1/16S123J	R 238 R 239 R 240 R 241 R 243 R 244	RS1/16S104J RS1/16S104J RS1/16S332J RS1/16S202J RS1/16S123J RS1/16S103J

====Circuit Symbol and No.===Part Name	Part No.	====Circuit Symbol and No.===Part Name	Part No.
R 247 CAPACITORS C 1	RS1/16S123J CCSQCH6R0D50	C 212 C 213 C 216 C 217 C 219	CEJA470M6R3 CKSRYB103K25 CCSRCH101J50 CEJA1R5M50 CCSRCH471J50
C 2 C 4 C 6 C 8	CCSRCK2R0C50 CCSRCH820J50 CCSRCH820J50 CKSRYB103K25 CKSQYB104K16	C 220 C 230 C 231 C 232 C 233	CKSRYB103K25 CKSRYB103K25 CCSRCH330J50 CCSRCH150J50 CKSQYB104K16
C 10 C 11 C 12 C 13	CCSRCKR50C50 CEJA1R0M50 CKSRYB222K50 CKSRYB222K50 CCSRCH220J50	C 234 C 235 C 236 C 237 C 239	CEJA330M10 CKSRYB332K50 CKSQYB473K16 CCSRCH120J50 CKSRYB472K50
C 16	CCSRCH8R0D50	C 240	CEJAR47M50
C 17	CKSRYB222K50	C 241	CKSQYB104K16
C 18	CKSRYB103K25	C 242	CEJAR47M50
C 19	CKSRYB222K50	C 243	CEJAR33M50
C 20 C 21 C 22 C 23 C 24	CKSRYB222K50 CEJA100M16 CCSRTH9R0D50 CCSRTH120J50 CCSRCH471J50	C 244 C 245 C 246 C 250	CKSQYB473K16 CKSRYB123K25 CKSQYB473K16 CCSRCH471J50
C 25 C 31 C 32 C 33 C 34	CKSRYB103K25 CKSRYB103K25 CKSQYB472K50 CCSRCH5R0C50 CKSQYB104K16	Unit Number: CWM5520(KEH-2700R/X7 Unit Number: CWM5521(KEH-2730R/X7 Unit Name : Tuner Amp Unit	• •
C 36	CCSRRH201J50	MISCELLANEOUS IC 201 IC IC 301 IC IC 401 IC IC 501 IC IC 601 IC	HA12197F
C 51	CKSRYB223K25		PM2007A
C 52	CKSRYB103K25		SN761027DL
C 54	CCSRCH470J50		HA13155
C 55	CKSQYB223K25		PD4879B
C 56	CKSQYB104K16	IC 602 IC	S-80734AN
C 57	CKSRYB472K50	IC 701 IC	PM4006B
C 58	CEJA330M10	IC 702 IC	NJM2903M
C 59	CKSRYB103K25	IC 801 IC	TPD1018F
C 61	CCSRCH270J50	Q 301 Transistor	2SC1740S
C 62	CKSRYB103K25	Q 501 Transistor Q 502 Transistor Q 601 Transistor Q 602 Transistor Q 603 Transistor	DTC124ES
C 63	CEJAR15M50		DTC124ES
C 101	CEJANP100M10		DTC143TS
C 102	CKSRYB182K50		DTC124ES
C 103	CKSRYB682K25		2SC1740S
C 104	CEJA2R2M50	Q 608 Transistor Q 609 Transistor Q 610 Transistor Q 611 Transistor Q 612 Transistor	DTA124ES
C 105	CKSRYB103K25		DTC143TS
C 106	CCSRCH151J50		DTC143TS
C 107	CKSRYB103K25		2SC1740S
C 151	CKSRYB472K50		2SC2412K
C 152	CKSQYB104K16	O 613 Transistor O 701 Transistor O 702 Transistor O 703 Transistor O 704 Transistor	2SC2412K
C 153	CEJA3R3M50		DTC143TS
C 154	CKSQYB104K16		2SC1740S
C 157	CEJA3R3M50		2SD1468S
C 158	CKSYB474K16		2SD1468S
C 159	CEJA220M6R3	Q 801 Transistor Q 802 Transistor Q 803 Transistor Q 804 Transistor Q 805 Transistor	2SD2037
C 160	CKSQYB104K16		2SB1243
C 161	CKSQYB104K16		2SC2412K
C 162	CEJA3R3M50		2SD2396
C 163	CKSRYB102K50		2SA1048
C 170	CCSRCH100D50	Q 806 Transistor Q 807 Transistor Q 808 Transistor Q 809 Transistor Q 810 Transistor	2SC2412K
C 201	CCSRCH100D50		2SA1674
C 202	CCSRCH100D50		2SC2412K
C 203	CKSRYB332K50		2SA933S
C 204	CKSQYB473K16		2SB1242
C 205	CKSQYB473K16	Q 811 Transistor D 201 Diode D 302 Diode D 501 Compound Parts D 601 Diode	DTC143TK
C 206	CKSQYB104K16		1SS270
C 207	CCSRCH560J50		1SS270
C 209	CKSQYB104K16		CWW1352
C 211	CCSRCH101J50		1SS270

	==Circu	it Symbol and No.===Part Name	Part N o.	 -	===Circuit Symbol and No.===Part Name	Part No.
0000	602 603 604 605 606	Diode Diode Diode Diode Diode	HZS7L(A1) 1SS270 1SS270 1SS270 1SS270	R R R R	318 319 320 321 322	RS1/10S0R0J RS1/10S472J RS1/10S682J RS1/10S222J RS1/10S472J
D D D D	607 608 609 610 611	Diode Diode Diode Diode Diode	1SS270 1SS270 1SS270 1SS270 1SS270	R R R R	323 324 326 328 332	RS1/10S682J RD1/4PU102J RD1/4PU0R0J RS1/10S561J RS1/10S103J
D D D D	612 613 61 4 615 616	Diode Diode Diode Diode Diode	HZS9L(A2) HZS7L(C3) HZS7L(A1) 1SS270 1SS270	R R R R	333 334 335 336 337	RS1/8S393J RD1/4PU562J RD1/4PU472J RD1/4PU473J RS1/10S473J
0 0 0 0	701 801 802 803 804	Diode Diode Diode Diode Diode	1SS270 1SR139-400 1SR139-400 1SR139-400 MA8056(H)	R R R R	338 339 340 341 342	RD1/4PU104J RS1/10S473J RS1/10S473J RS1/10S681J RS1/10S681J
D D L L	805 806 807 301 302	Diode Diode Diode Ferri-Inductor Ferri-Inductor	MA8091(M) 1SR139-400 1SR139-400 LAU101K LAU101K	R R R R	343 344 345 346 349	RD1/4PU681J RD1/4PU681J RD1/4PU222J RS1/8S472J RD1/4PU102J
L L L	601 602 603 701 951	Ferri-Inductor Ferri-Inductor Ferri-Inductor Ferri-Inductor Choke Coil 600H	LAU101K LAU101K LAU101K LAU101K CTH1168	R R R R	350 352 353 354 355	RS1/10S510J RS1/10S0R0J RS1/10S0R0J RD1/4PU102J RS1/8S0R0J
X X VR FU	301 601 701 701 951	Crystal Resonator 7.200MHz Ceramic Resonator 4.194MHz Crystal Resonator 4.332MHz Semi-fixed 22kΩ(B) Fuse 10A FM/AM Tuner Unit	CSS1379 CSS1047 CSS1056 CCP1321 CEK1136 CWE1466	R R R R	403 404 405 406 407	RS1/10S272J RS1/10S272J RS1/10S151J RS1/10S151J RS1/10S221J
RES	SISTORS		CVVE1400	R R	408 501	RS1/10S221J RD1/4PU202J
R R	201 202		RS1/10S473J RS1/10S473J	R R R	502 503 504	RD1/4PU202J RD1/4PU202J RD1/4PU202J
R R R	203 204 205		RS1/10S4733 RS1/10S181J RS1/10S274J	R R R	505 506 507	RS1/10S222J RS1/10S222J RS1/10S222J
R R	206 207		RS1/10S274J RS1/10S133J	R R	508 509	RS1/10S222J RD1/4PU2R2J
R R R	208 209 210		RS1/10S133J RS1/10S183J RS1/10S183J	R R	510 511	RD1/4PU2R2J RD1/4PU2R2J
R R R	211 212 213		RS1/10S472J RS1/10S472J RS1/10S512J	R R R	512 513 514	RD1/4PU2R2J RD1/4PU2R2J RD1/4PU2R2J
R R	21 4 219		RS1/10S512J RD1/4PU273J	R R R	515 516 517	RD1/4PU2R2J RD1/4PU2R2J RD1/4PU103J
R R	220 301		RD1/4PU273J RS1/10S272J	R R	518 519	RS1/10S153J RS1/10S221J
R R R	302 305 306		RS1/10S272J RS1/10S0R0J RD1/4PU222J	R R	520 521	RS1/10S101J RS1/8S103J
R R R	307 308 309		RS1/8S222J RS1/8S222J RS1/10S102J	R R R	601 602 604	RS1/10S104J RS1/8S104J RS1/10S473J
R R	310 311		RS1/10S0R0J RS1/8S272J	R R R	610 612 613	RD1/4PU473J RS1/8S473J RS1/10S473J
R R R	312 314 315 316 317		RD1/4PU222J RS1/8S392J RS1/10S392J RS1/10S152J RS1/10S103J	R R	614 615	RS1/103473J RS1/10S222J

====Circuit Symbol and No.===Part Name	Part No.	====Circuit Symbol and No.===Part Name	Part No.
R 616	RS1/10S222J	R 812	RS1/10S103J
R 617	RS1/10S222J	R 813	RS1/10S102J
R 618	RD1/4PU103J	R 814	RS1/10S473J
R 619	RS1/8S473J	R 816	RS1/10S472J
R 620	RS1/10S473J	R 817	RS1/10S223J
R 621	RD1/4PU104J	R 818	RS1/10S222J
R 622	RS1/10S473J	R 819	RS1/10S472J
R 623	RD1/4PU473J	R 820	RD1/4PU102J
R 624	RS1/10S332J	R 821	RD1/4PU1R5J
R 625	RS1/10S102J	R 822	RD1/4PU1R5J
R 629 R 630 R 631 R 632 R 652	RS1/10S103J RD1/4PU152J RS1/10S102J RS1/10S124J RS1/10S104J	R 823 R 824 R 825 CAPACITORS	RD1/4PU1R0J RS1/10S103J RS1/10S103J
R 653	RS1/10S104J	C 201	CKSQYB561K50
R 655	RS1/10S223J	C 202	CKSQYB561K50
R 656	RS1/10S103J	C 205	CKSQYB103K25
R 657	RD1/4PU472J	C 206	CKSQYB103K25
R 658	RS1/10S473J	C 207	CEALR47M50
R 659	RS1/10S223J	C 208	CEALR47M50
R 660	RD1/4PU473J	C 209	CEJA1R0M50
R 661	RS1/10S473J	C 210	CEJA1R0M50
R 662	RD1/4PU223J	C 213	CEAL220M16
R 663	RD1/4PU473J	C 219	CKSQYB104K16
R 664	RS1/10S222J	C 220	CEAL100M16
R 668	RS1/10S0R0J	C 223	CKSQYB105K10
R 673	RS1/10S0R0J	C 224	CKSQYB105K10
R 701	RD1/4PU102J	C 225	CEAL470M6R3
R 702	RD1/4PU102J	C 226	CEAL470M6R3
R 703	RS1/8S102J	C 301	CKSQYB223K25
R 704	RD1/4PU102J	C 302	CKSQYB223K25
R 705	RS1/10S102J	C 303	CKSQYB223K25
R 706	RS1/10S0R0J	C 307	CKSQYB103K25
R 707	RS1/10S333J	C 308	CCSQCH101K50
R 708	RS1/10S102J	C 311	CCSQCH101K50
R 709	RS1/10S562J	C 313	CKSQYB223K25
R 710	RS1/10S222J	C 314	CKSQYB103K25
R 711	RS1/10S222J	C 315	CEAL220M6R3
R 712	RS1/10S562J	C 316	CKSQYB103K25
R 713	RS1/10S684J	C 317	CKSQYB103K25
R 714	RS1/8S103J	C 318	CKSQYB102K50
R 715	RS1/10S224J	C 319	CEAL220M16
R 716	RS1/10S224J	C 320	CCSQCH150J50
R 717	RS1/10S222J	C 321	CCSQCH150J50
R 718	RS1/10S222J	C 322	CKSQYB103K25
R 719	RS1/10S223J	C 324	CEALR47M50
R 720	RS1/10S223J	C 325 4.7μF/16V	CCH1250
R 721	RS1/10S105J	C 326	CKSQYB103K25
R 722	RS1/10S224J	C 328	CKLSR473K16
R 723	RS1/10S562J	C 331	CKSQYB104K16
R 724	RS1/10S681J	C 332	CEAL220M6R3
R 725	RD1/4PU681J	C 333	CKSQYB103K25
R 726	RS1/10S681J	C 334	CEAL220M6R3
R 727	RS1/10S102J	C 335	CKSQYB103K25
R 801	RD1/4PU102J	C 336	CKSQYB223K25
R 802	RS1/10S472J	C 337	CKSQYB103K25
R 803	RS1/10S101J	C 340 4.7µF/16V	CCH1165
R 804	RD1/4PU332J	C 341	CKSQYB103K25
R 805	RS1/10S103J	C 342	CKSQYB473K16
R 806	RD1/4PU102J	C 343	CKSQYB102K50
R 807	RD1/4PU122J	C 401	CEJA2R2M50
R 808	RS1/10S103J	C 402	CEJA2R2M50
R 809	RS1/10S102J	C 403	CEJA100M16
R 810	RD1/4PU473J	C 404	CEJA100M16

===	==Circu	it Symbol and No.===Part Name	Part No.		==Circu	uit Symbol and No.===Part Name	Part No.
00000	405 406 407 408 409		CKSQYB822K50 CKSQYB822K50 CEJA1R0M50 CEJA1R0M50 CKSQYB183K25	00000	804 805 806 807 808	330µF/10V	CKSQYB473K16 CEJA101M10 CKSQYB103K25 CCH1181 CKSQYB103K25
00000	410 411 412 413 414		CKSQYB183K25 CKSQYB102K50 CKSQYB102K50 CEJA2R2M50 CEJA2R2M50	C C	809 811 Un	100μF/16V it Number: CWM5529(KEH-2700R/)	CKSQYB104K16 CCH1179 X1M/EW)
C	415		CKSQYB333K25	MIC	Un	it Name : Keyboard Unit	, —
0000	416 417 418 419		CKSQYB333K25 CEJA220M6R3 CEJA2R2M50 CKSQYB104K16	IC D	901 901	NEOUS IC Diode	PD6196A STZ6R2N
000	420 423 424		CKSQYB103K25 CEJA470M10 CKSQYB104K16	L X S	901 901 901	Ferri-Inductor Ceramic Resonator 4.970MHz Push Switch	LAU101K CSS1422 CSG1093
CC	425 426 501		CKSYB105K16 CKSYB105K16 CEJA4R7M35	\$ \$ \$ \$	902 903 904 905	Switch Push Switch Switch Push Switch	CSG1081 CSG1093 CSG1081 CSG1093
C C C	502 503 504		CEJA4R7M35 CEJA4R7M35 CEJA4R7M35	s s	906 907	Push Switch Push Switch	CSG1093 CSG1093
C C C	505 506 507		CKSQYB102K50 CKSQYB102K50 CKSQYB102K50	S S S	908 909 910 911	Switch Push Switch Switch Push Switch	CSG1081 CSG1093 CSG1081 CSG1093
C C	508 509 510		CKSQYB102K50 CKSQYB104K16 CKSQYB104K16	S S S	912 913 914	Push Switch Switch Push Switch	CSG1093 CSG1081 CSG1093
0000	511 512 513 514		CKSQYB104K16 CKSQYB104K16 CKSQYB104K16 CKSQYB104K16	S S	915 916 917	Switch Push Switch Switch	CSG1081 CSG1093 CSG1081
C C	515 516		CKSQYB104K16 CKSQYB104K16	S S S	918 919 920	Switch Push Switch Push Switch	CSG1081 CSG1093 CSG1093
0000	517 518 519 520		CEJA330M10 CEJA100M16 CKSQYB104K16 CKSQYB104K16	IL IL IL	901 902 903	Lamp 14V 40mA Lamp 14V 40mA Lamp 14V 40mA	CEL1547 CEL1549 CEL1549
0000	601 602 604 606		CCSQCH101K50 CEAL4R7M35 CCSQCH101K50 CKSQYB104K16		904 905 901 SISTORS	Lamp 14V 40mA Lamp 14V 40mA LCD	CEL1549 CEL1547 CAW1391
C C	607 608		CKSQYB224K16 CEJA2R2M50	R R	901 902		RS1/10S222J RS1/10S222J
0000	619 620 621 623		CKSQYB102K50 CCSQCH101K50 CCSQCH101J50 CKSQYB102K50	R R R	903 906 907		RS1/10S472J RS1/10S473J RS1/10S473J
00000	701 702 703 704 705		CEAL4R7M35 CKSQYB104K16 CCSQCH220J50 CCSQCH220J50 CKSQYB472K50	R R R R	908 909 910 911 912		RS1/10S473J RS1/10S473J RS1/10S473J RS1/10S473J RS1/10S473J
00000	706 707 708 709 710		CKSQYB104K16 CKSYB105K16 CKSQYB104K16 CKSQYB222K50 CKSQYB104K16	R R CAF	914 916 PACITOR 901	R\$	RS1/10S0R0J RS1/10S0R0J CEAL100M16
00000	711 712 713 714 715		CKSQYB104K16 CKSQYB223K25 CEAL4R7M35 CKSQYB103K25 CKSQYB103K25	C C C	904 905 906		CKSQYB104K50 CKSQYB102K50 CCSCH101J50
00000	716 717 801 802 803	3300μF/16V 470μF/16V	CKSQYB223K25 CKSQYB471K50 CCH1018 CCH1183 CKSQYB102K50				

Part No.

====Circuit Symbol and No.===Part Name

		it Number: CWM5530(KEH-2730R/ it Name : Keyboard Unit	X1M/EW)	C	Unit Number: Unit Name : Cassette PCB	
MIS	CELLA	NEOUS				
IC D L X S	901 901 901 901 901	IC Diode Ferri-Inductor Ceramic Resonator 4.970MHz Push Switch	PD6196A STZ6R2N LAU101K CSS1422 CSG1093	S S S R	2 Switch(Mute) E 3 Switch(FWD/REV) E 4 Switch(Eject) E	SN1016 SN1017 SH1006 SG1006 RD1/4HM472J
\$ \$ \$ \$	902 903 904 905 906	Switch Push Switch Switch Push Switch Push Switch	CSG1081 CSG1093 CSG1081 CSG1093 CSG1093	M HD	1 Motor Unit E	XA1467 XA1466
S S S S	907 908 909 910 911	Push Switch Switch Push Switch Switch Push Switch	CSG1093 CSG1081 CSG1093 CSG1081 CSG1093			
S S S S S	912 913 914 915 916	Push Switch Switch Push Switch Switch Push Switch	CSG1093 CSG1081 CSG1093 CSG1081 CSG1093			
S S S L	917 918 919 920 901	Switch Switch Push Switch Push Switch Lamp 14V 40mA	CSG1081 CSG1081 CSG1093 CSG1093 CEL1479			
IL IL IL LCD	902 903 904 905 901	Lamp 14V 40mA Lamp 14V 40mA Lamp 14V 40mA Lamp 14V 40mA LCD	CEL1508 CEL1508 CEL1479 CAW1391			
RES	SISTORS	5				
R R R R	901 902 903 906 907		RS1/10S222J RS1/10S222J RS1/10S472J RS1/10S473J RS1/10S473J			
R R R R	908 909 910 911 912		R\$1/10\$473J R\$1/10\$473J R\$1/10\$473J R\$1/10\$473J R\$1/10\$473J			
R R	914 916		RS1/10S0R0J RS1/10S0R0J			
CAF	PACITOR	RS				
CCCC	901 904 905 906		CEAL100M16 CKSQYB104K50 CKSQYB102K50 CCSCH101J50			

Part No.

====Circuit Symbol and No.===Part Name

6. ADJUSTMENT

Connection Diagram

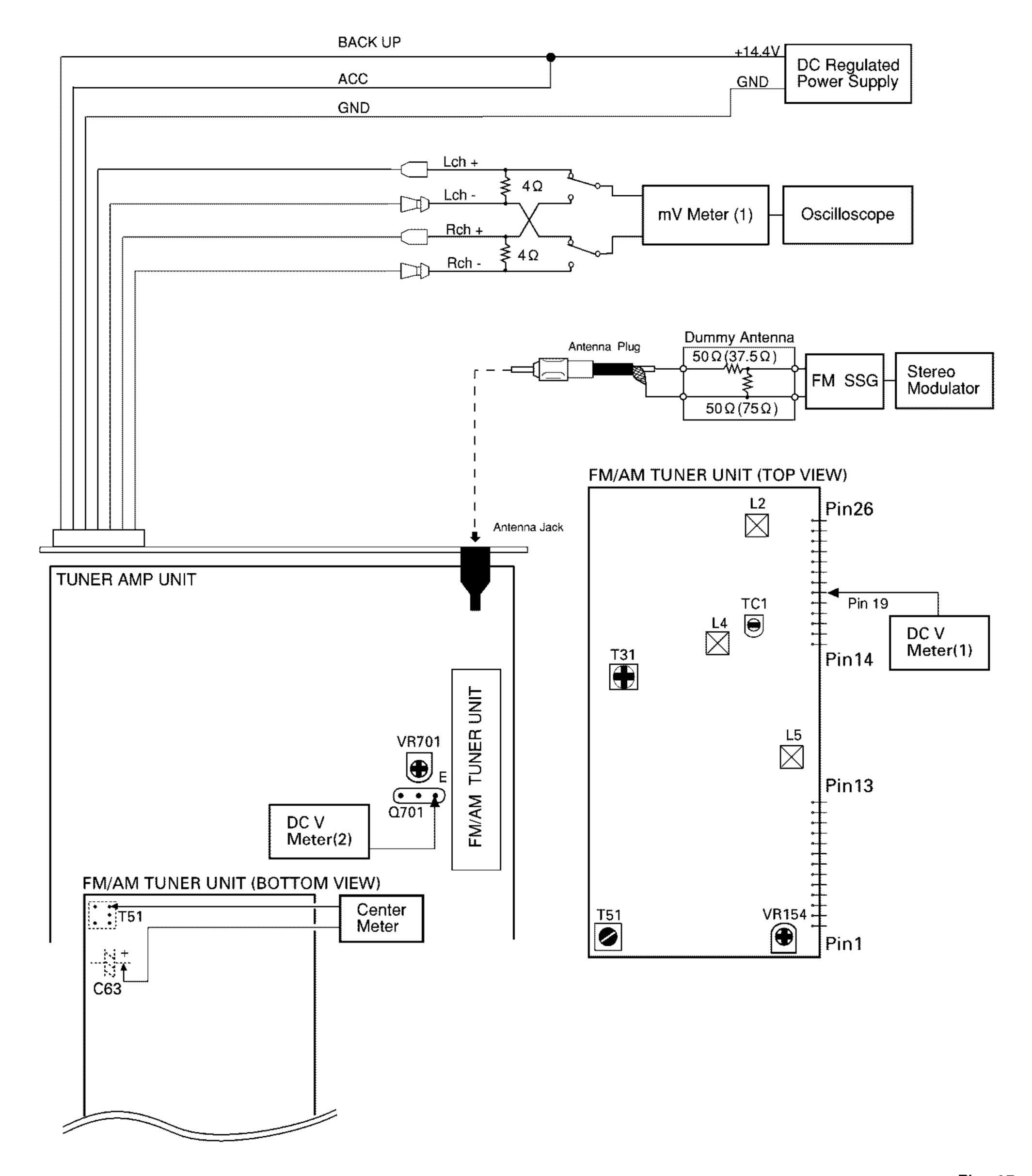


Fig. 15

FM ADJUSTMENT

Modulation M:MONO MOD., 400Hz 30%(22.5kHz Dev.) or 400Hz 100%(75kHz Dev.)

S:STEREO MOD., 1kHz, L or R=30%(20.25kHz+7.5kHz Dev.)

S2:STEREO MOD., 400Hz, L or R=60%(40.50kHz+7.5kHz Dev.)

NOTE:Before proceeding to further adjustments after switching power ON, let the tuner run for ten minutes to allow the circuits to stabilize.

		FM S	SG	Displayed	Adjustment	Adjustment Method
	No.	Frequency(MHz)	Level(dBf)	Frequency(MHz)	Point	(Switch Position)
TUN Volt	1	****	*****	108.0	L5	DC V Meter(1): 6V
IF	2	98.1 M	60	98.1	T51	Center Meter : 0
ANT Coil	3	98.1 M	5	98.1	L2	mV Meter(1) : Maximum
RF Coil	4	98.1 M	5	98.1	L4	mV Meter(1) : Maximum
lmage	5	129.3 M	60—80	107.9	TC1	mV Meter(1) : Minimum
IFT	6	98.1 M	5	98.1	T31	mV Meter(1) : Maximum
						(STEREO MODE)
ARC	7	98.1 S	40	98.1	VR154	mV Meter(1) : Separation 5dB
						(STEREO MODE)

RDS SL ADJUSTMENT

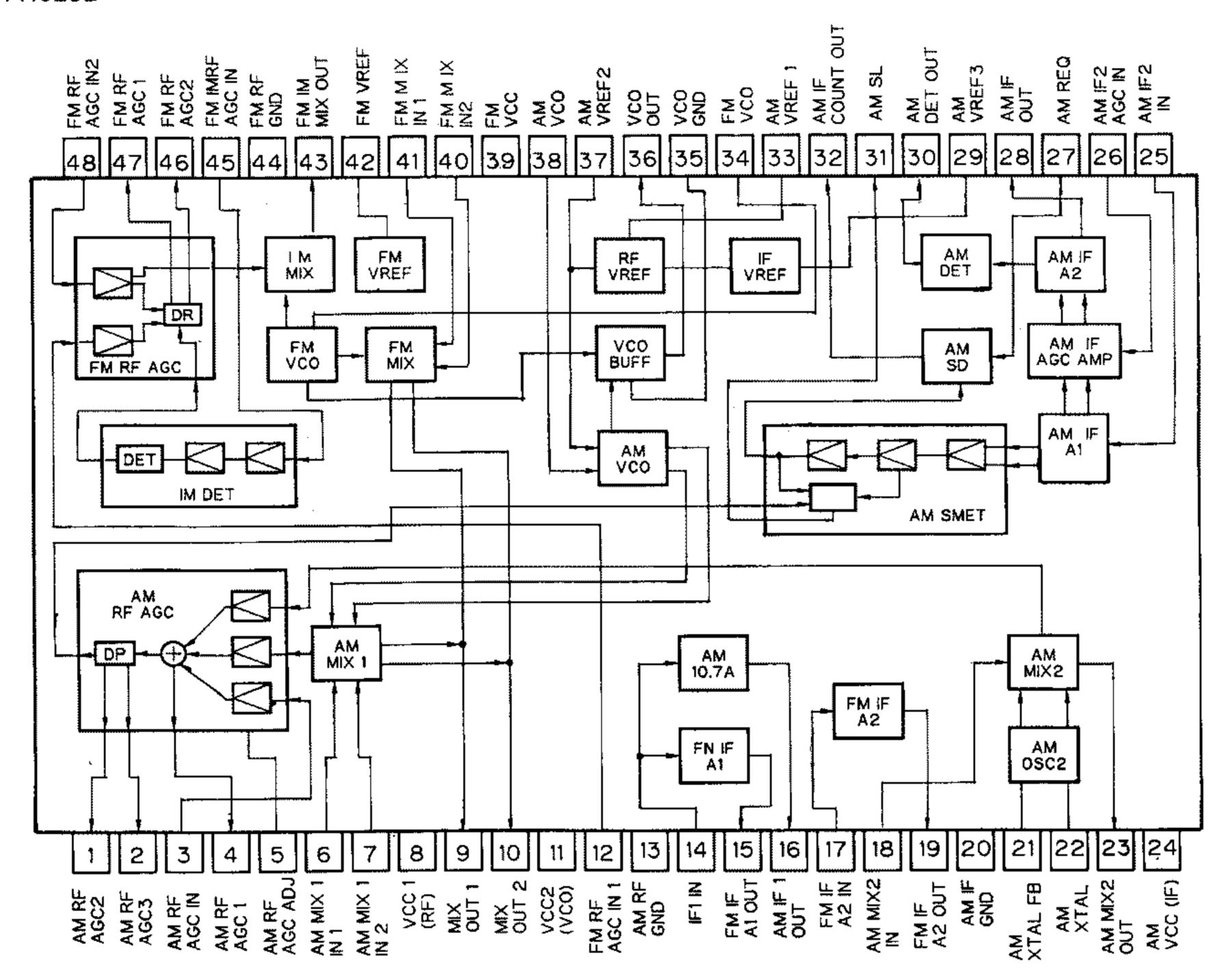
		<u> </u>				
		FM SSG		Displayed	Adjustment	Adjustment Method
	No.	Frequency(MHz)	Level(dBf)	Frequency(MHz)	Point	(Switch Position)
	1	104.0 S2	35	104.0	VR701	DC V Meter(2): 1.75V+0.05V,-0.35V

7. GENERAL INFORMATION

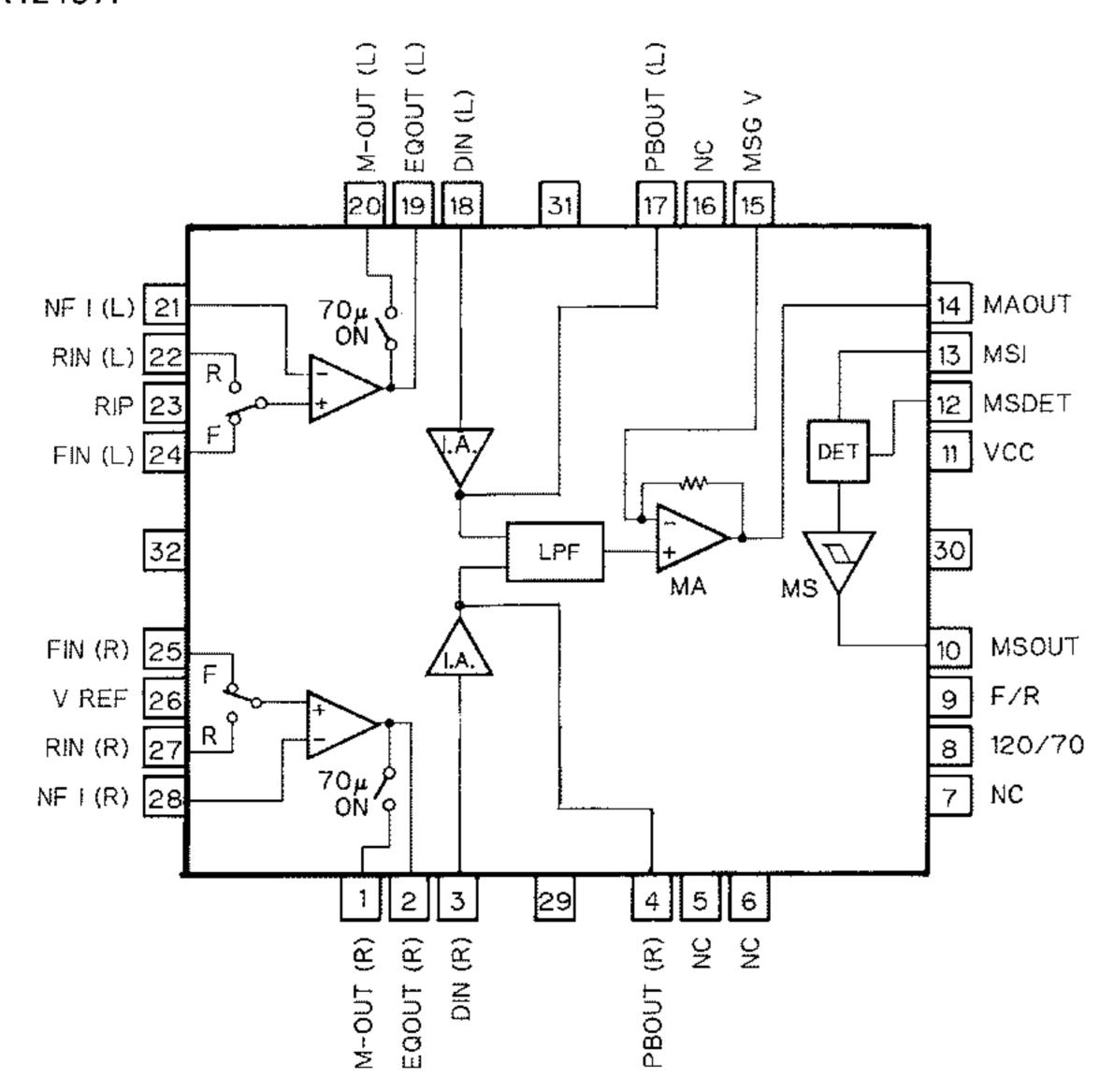
7.1 PARTS

7.1.1 IC

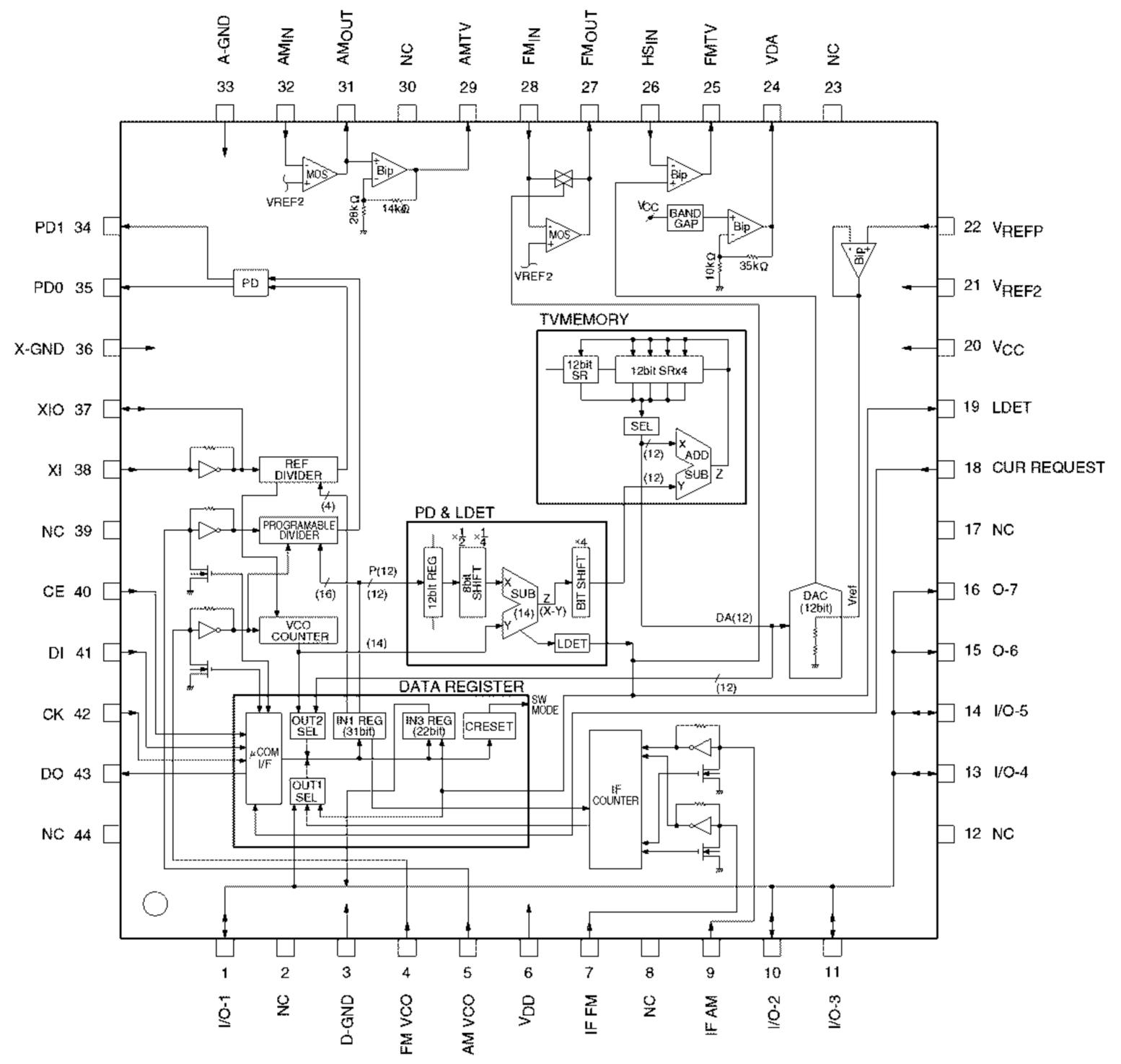
PA4023B



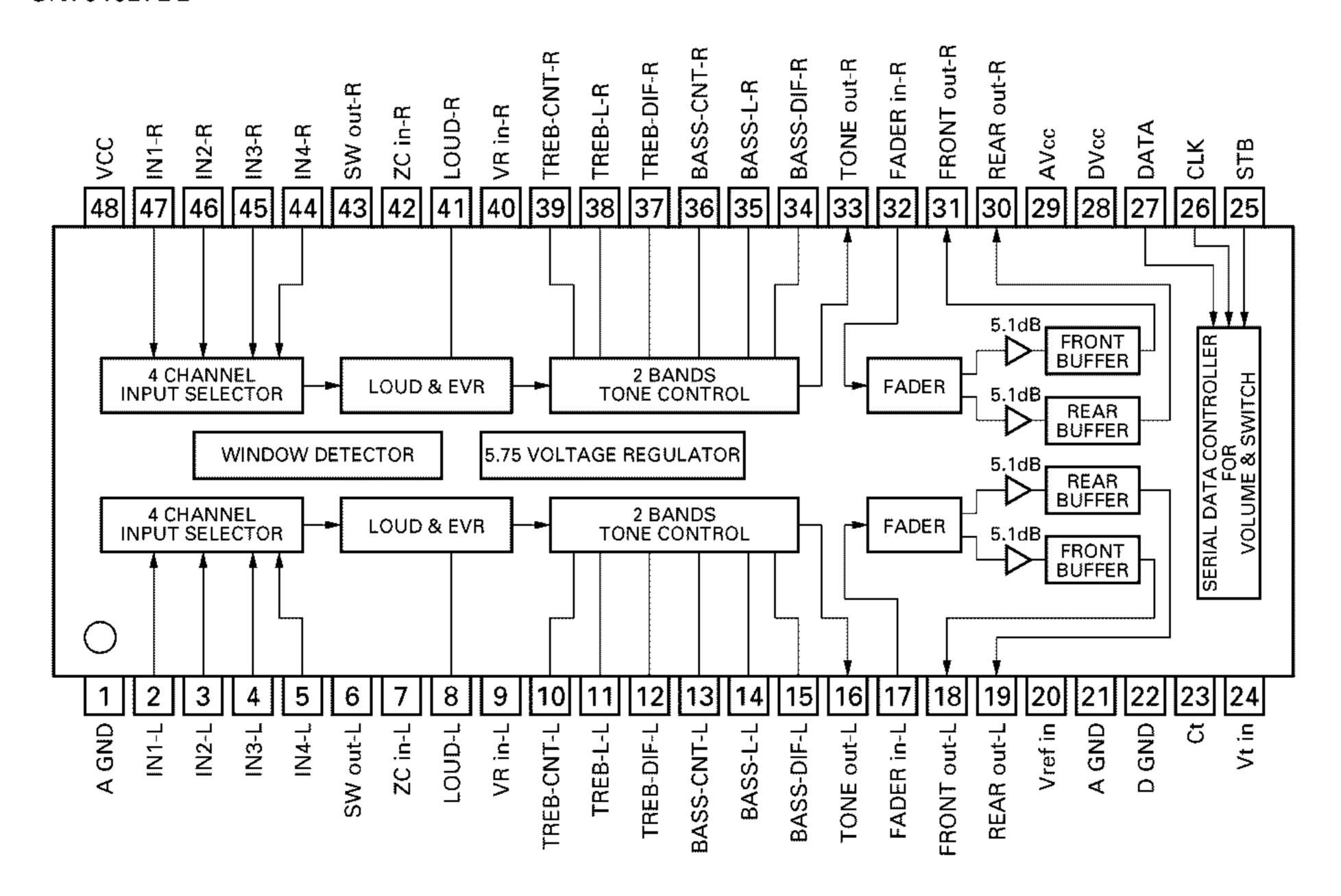
HA12197F



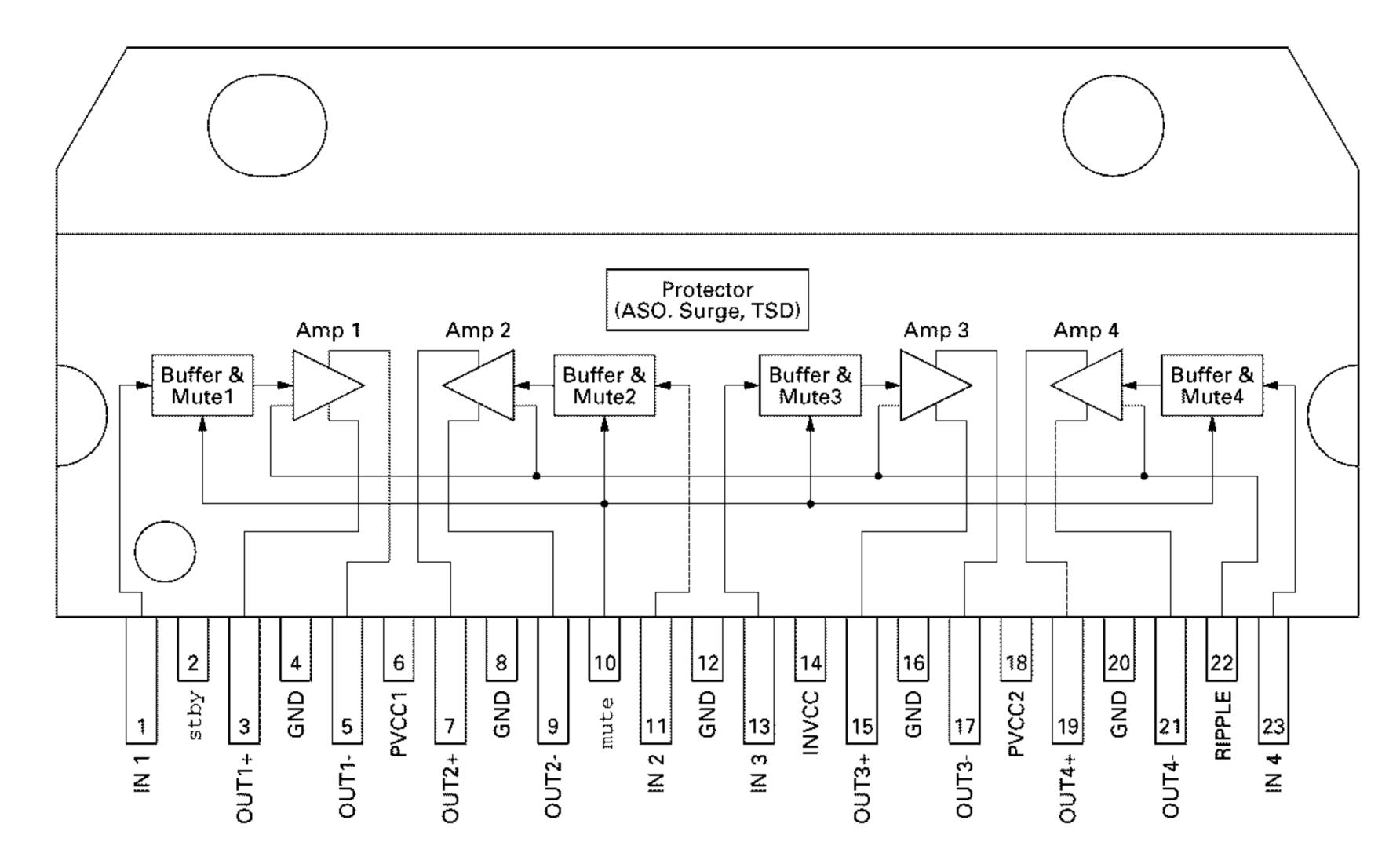
PM2007A



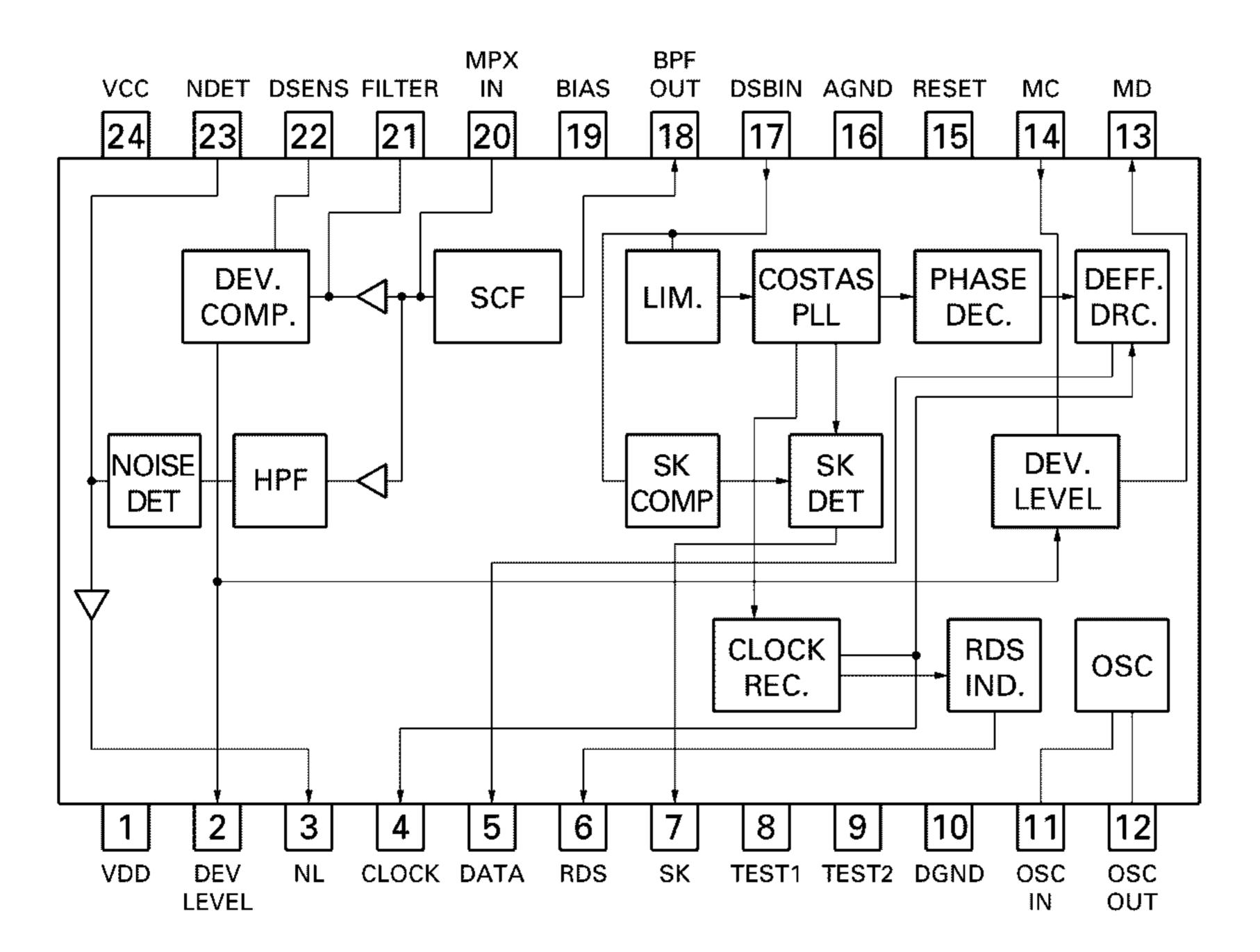
SN761027DL



HA13155



PM4006B

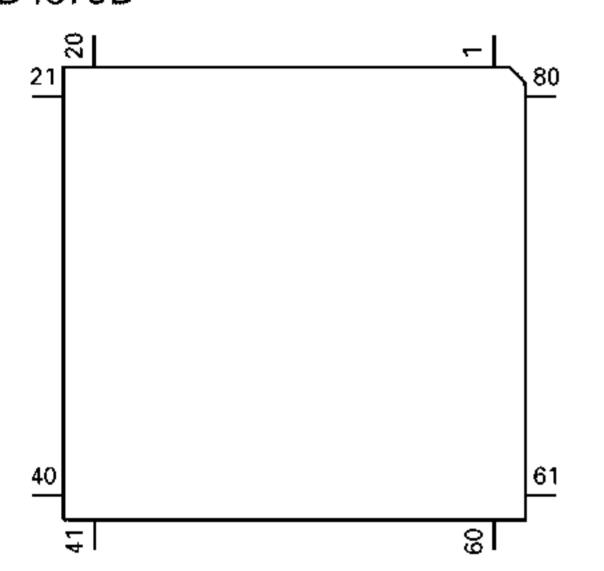


● Pin Functions (PD4879B)

Pin Fun	ctions (PD4879	3B)		
Pin No.	Pin Name	I/O	Format	Function and Operation
1	RDT	I		FROM data input
2	NC			Not used
3	ADPW			A/D converter power
4	GND			GND
5	DRST	0	С	Decoder reset output
6	MDSENS	I		Modulation detect input
7	AVREF1			(D/A converter standard voltage)
8	KYDT	1		Key data input
9	DPDT	0	С	Display data output
10	DSENS			Grille detach sense
11	TUNPDI	<u> </u>		PLL IC data input
12	TUNPDO	0	С	PLL IC data output
13	TUNPCK	Ö	Ċ	PLL IC clock output
14	TUNPCE	0	Ċ	PLL IC chip enable output
15	CURRO	T o	c	Tuner voltage FIX output
16	NC			Not used
17	SK	 		SK signal input
18	MUTCNT	 		NF mute control input
19-21	NC			Not used
22	SWVDD	0	С	Grille power supply control output
23	NC	+ -		Not used
24	VDT	 0 	С	Data output for electronic volume
25	VCK	0	C	Clock output for electronic volume
	VST		<u>C</u>	•
26		 	<u> </u>	Strobe pulse output for electronic volume
27	SYSPW	0	C	System power supply control output
28	MUTE	0	C	Mute output
29	DMINH	<u> </u>	С	Mechanism mute cancel output
30,31	NC EVAZORIAZ			Not used
32	EW/BEW	<u> </u>	С	Model select
33	GND			GND
34–36	NC	+	N.	Not used
37	TMUTE	10	N	Tuner mute output
38	FM ANA	<u> </u>	N	FM power control output
39	AM	0	N	AM power control output
40	NC NC		 _	Not used
41–44	NC	+		Not used
45	PEE	0	C	Beep tone output
46	NC	<u> </u>		Not used
47	RDS57K	<u> </u>		57kHzBP-OUT sense input
48	NC			Not used
49	NC			Not used
50	EJECT	<u> </u>		Eject key input pin
51	TAPLD			Tape loading input
52	MECPW	0	С	Cassette mechanism power output
53	MCMUT			Mechanism mute request
54	NOR/REV			Normal reverse input
55	MSIN			Cassette mechanism MS sense input
56	NC			Not used
57	NC			Not used
58	MTL	Q	С	METAL output
59	NR	0	С	NR output
60	RESET	I		Reset input
61	LDET	I		PLL lock sense input
62	RCK			RDS demodulation clock input
63	CLKIN	1		Clock input
64	ASENS	1		ACC power sense input
65	BSENS	1		Back up power sense input
66	SD	ı		SD input
67	ST			Stereo input
68	VDD	-		Power supply
		L	LL-	· - · · · · · · · · · · · · · · · · · ·

Pin No.	Pin Name	I/O	Format	Function and Operation
69	X2			Oscillator output
70	X1			Oscillator input
71	GND			GND
72	NC			Not used
73	TESTIN	*****		Test program mode input
74	AVDD			Positive power supply terminal for analog circuit
75	AVREF0			(A/D converter standard voltage input)
76	SL			Signal level input from tuner
77	CL	***		Synchronizing signal input of display data latch
78	NL	****		Noise level input
79–79	TL	****		Trigger level input
80	RDSLK	****		RDS LK signal input

*PD4879B



IC's marked by* are MOS type.

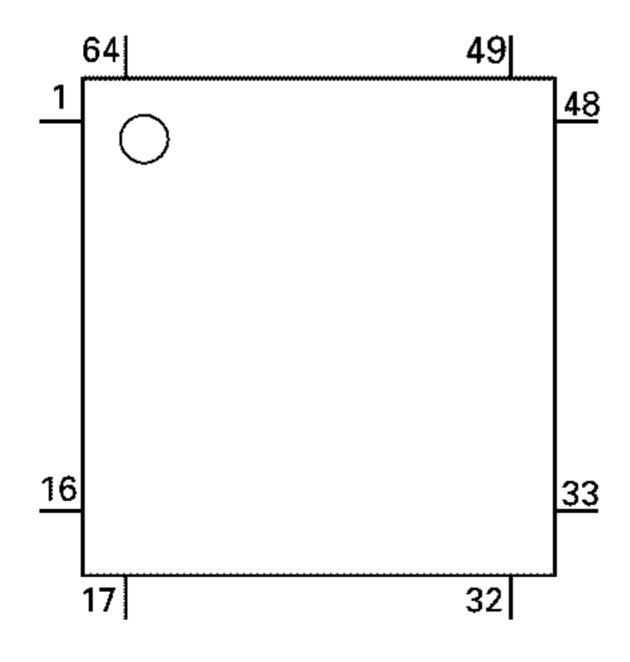
Be careful in handling them because they are very liable to be damaged by electrostatic induction.

Format	Meaning
С	C MOS
N	N Channel open drain

Pin Functions(PD6196A)

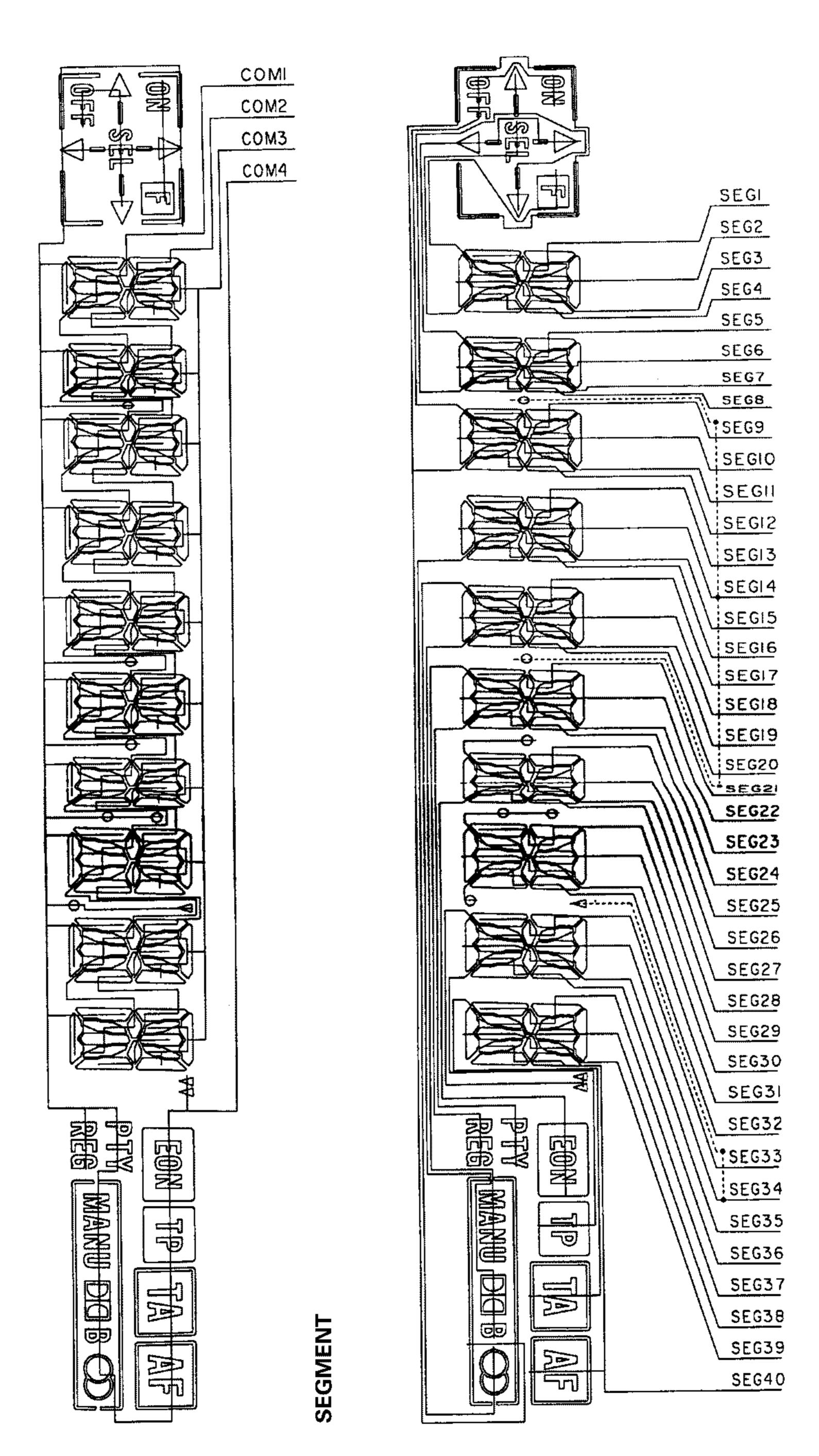
Pin No.	Pin Name	I/O	Function and Operation
1–5	SEG4-0	0	LCD segment output
6–9	COM3-0	0	Common driver output
10	V3		LCD bias power supply
1114	KS4-1	0	Key strobe output
15,16	KD1,2		Key data input
17	REM		Remote control reception
18	SI		UART input
19	RST		System reset
20	SO	0	UART output
21	MODA		GND
22	X0		Crystal oscillator connection pin
23	X1		Crystal oscillator connection pin
24	VSS		GND
25,26	KD3,4		Key data input
27,28	KS6,5	0	Key strobe output
29–55	SEG39-13	0	LCD segment output
56	VCC		5V
57–64	SEG12-5	0	LCD segment output

*PD6196A



7.1.2 DISPLAY

● CAW1391



COMMON

7.2 DISASSEMBLY

Removing the Case(not shown)

- 1. Remove the three screws.
- 2. Remove the Case.

Removing the Cassette Mechanism Assy (not shown)

- 1. Remove the four screws.
- 2.Disconnect the connector, and then removing the Cassette Mechanism Assy.

Removing the Grille Assy(Fig.17)

- 1. Disengage the stopper at two locations indicated by arrows.
- 2. Remove the Grille Assy.

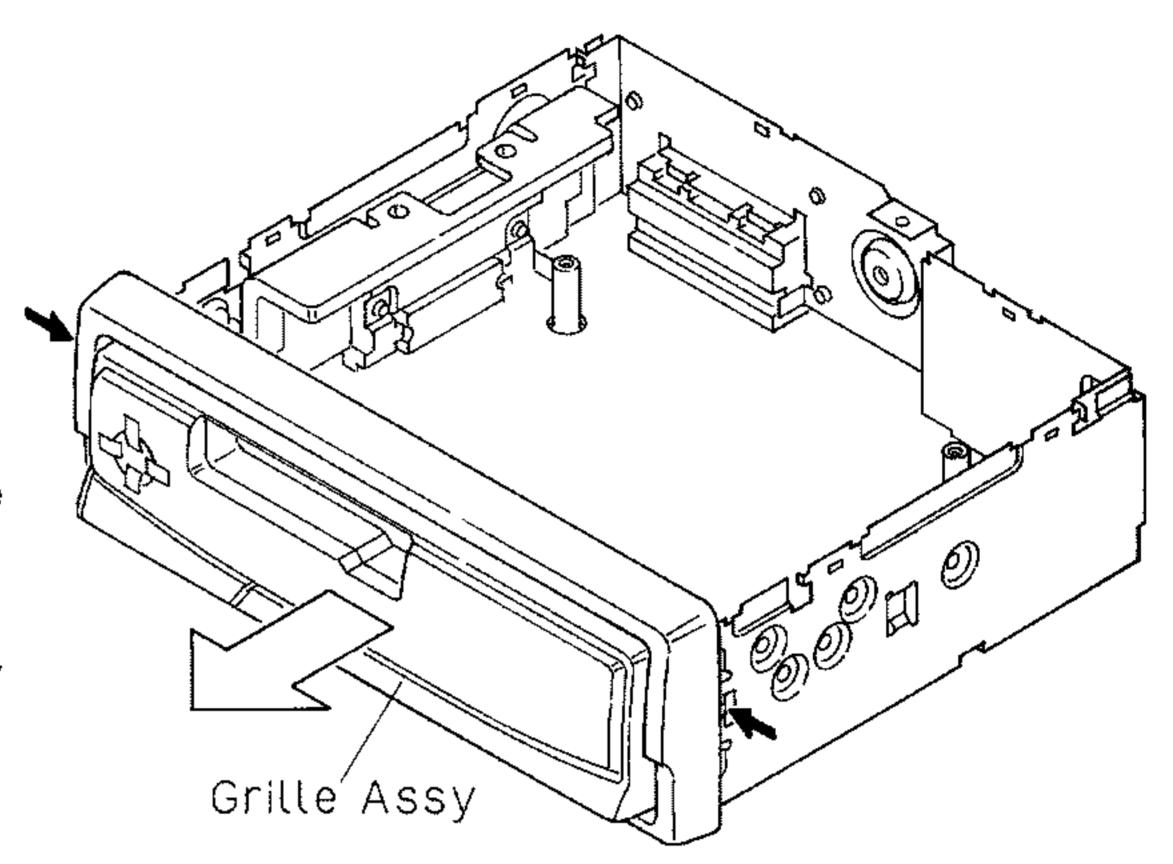


Fig. 17

Removing the Tuner Amp Unit(Fig.18)

- 1. Removing the three screws A, two screws B and screw C.
- 2. Unbend the tabs at a location indicated by arrow until straight.
- 3. Remove the Tuner Amp Unit.

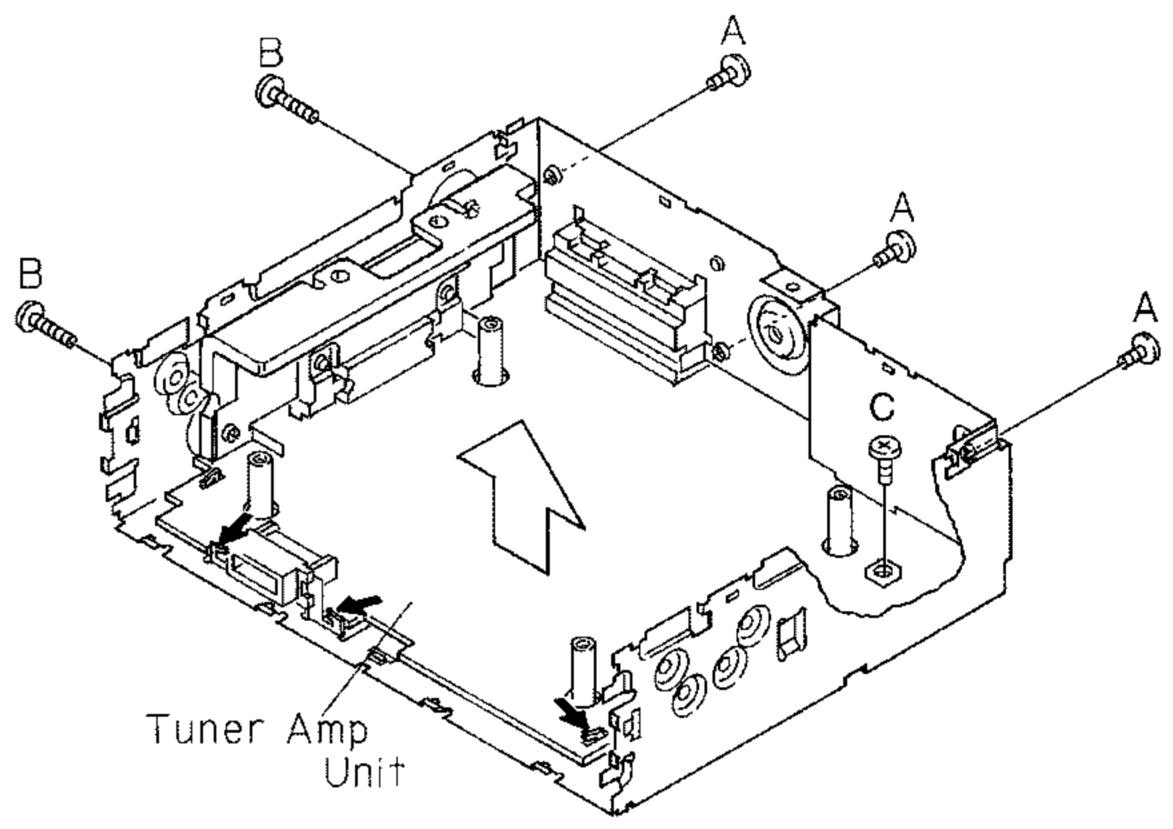
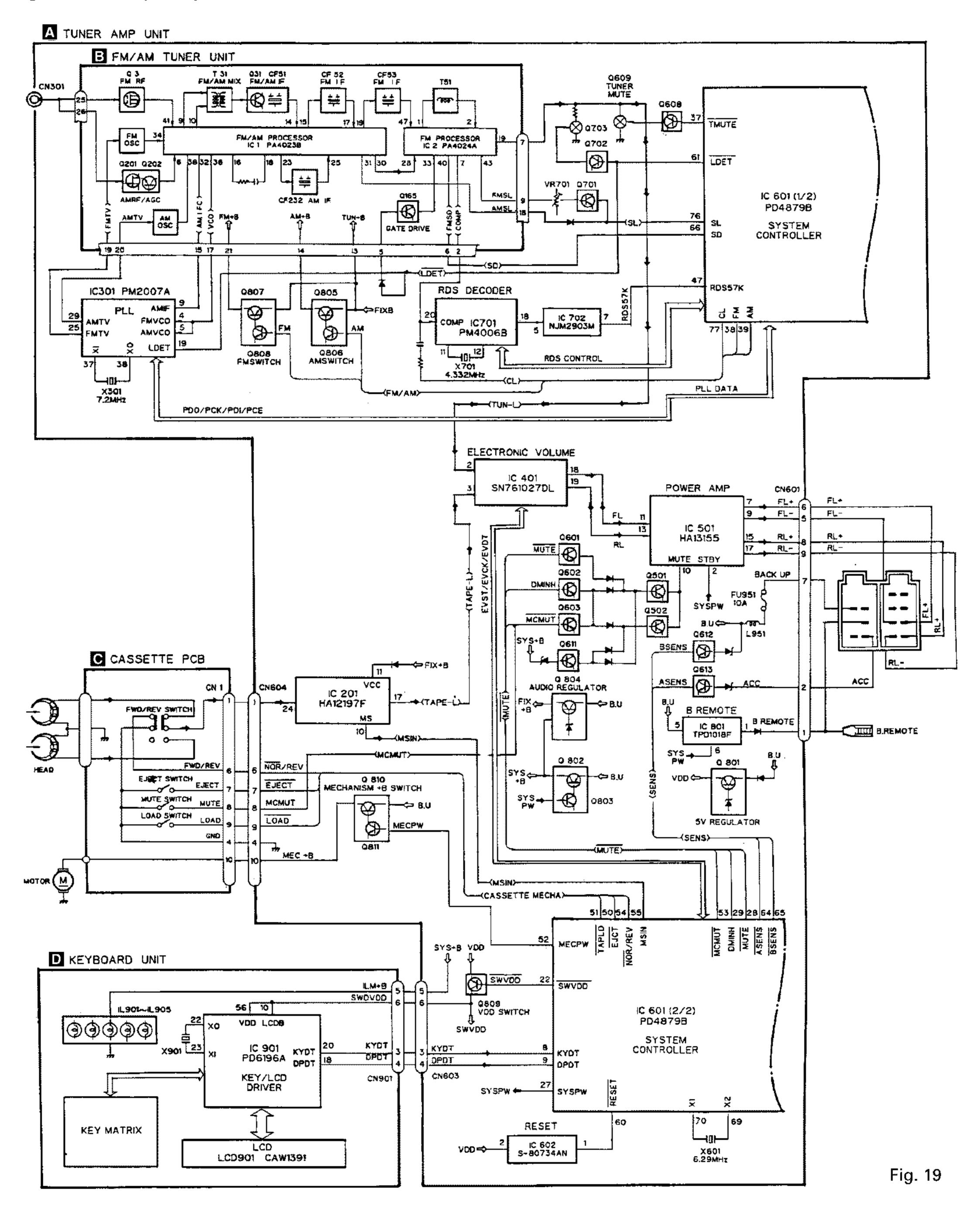


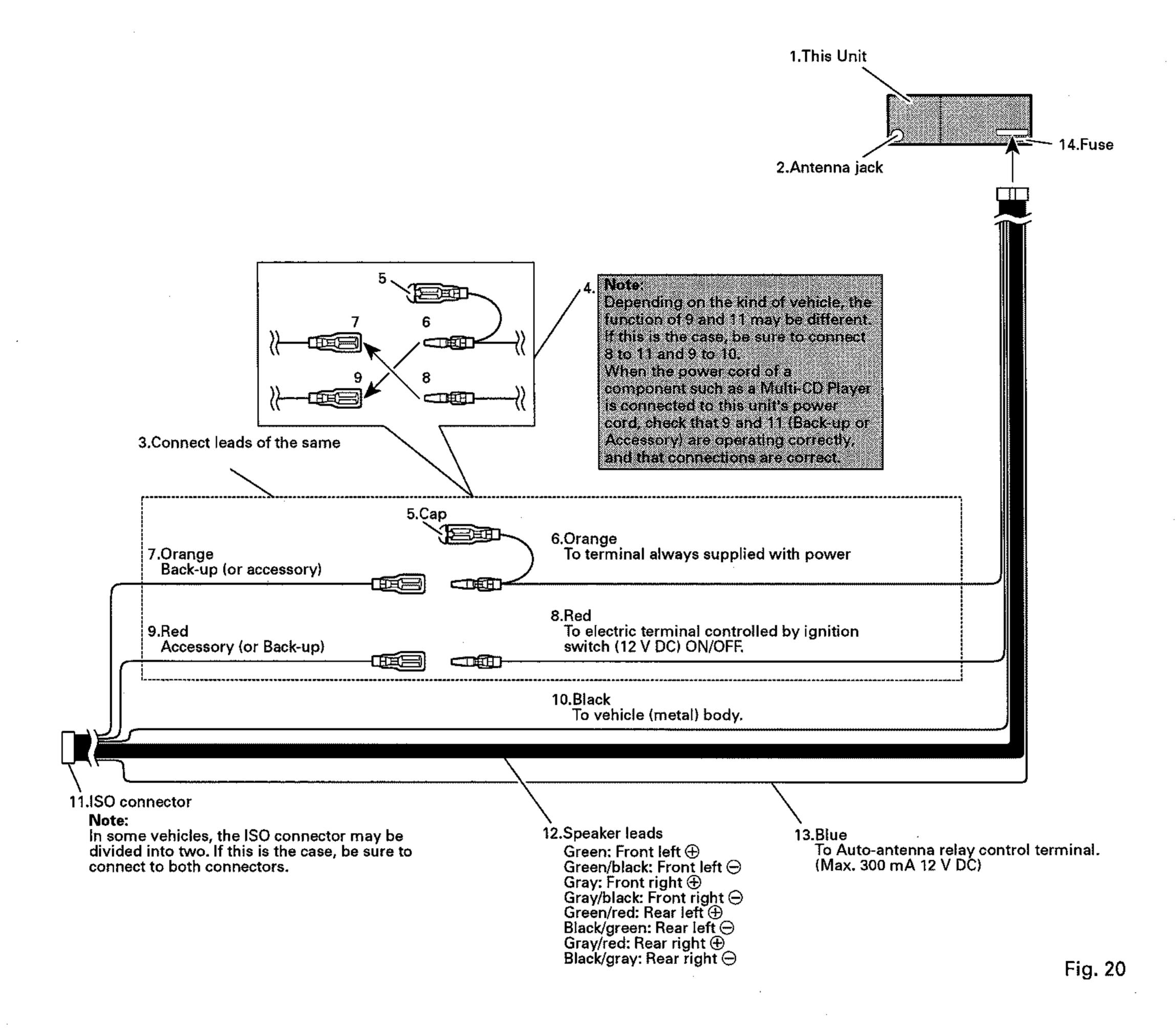
Fig. 18

7.3 BLOCK DIAGRAM

● KEH-2700R/X1M/EW



8. OPERATIONS AND SPECIFICATIONS

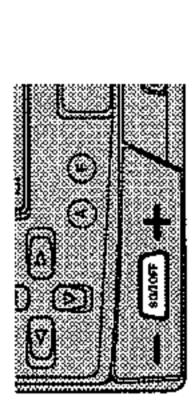




Switching Power On

8.1 OPERATIONS

Select the desired source (such as the







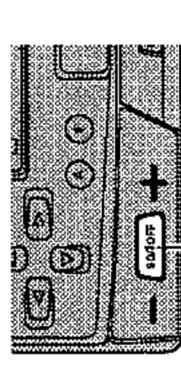
Each press of the SOURCE button selects

Tuner → Tape ing order:

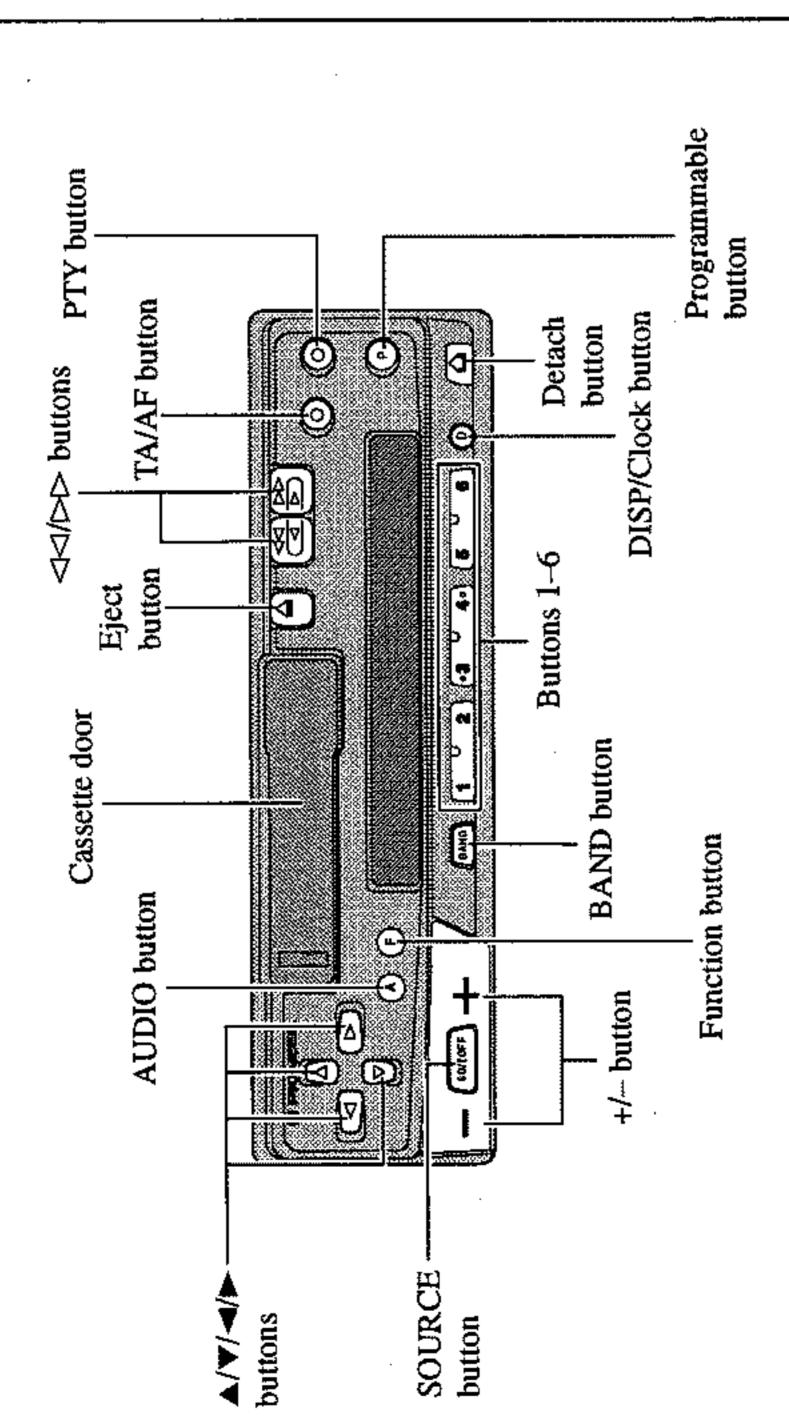
Note:
The sound source will not change when a ca

Switching Power Off

Switch the sources OFF.

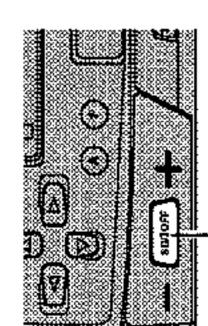


Hold for 1 second



Basic Operation of Tuner

Select Tuner.

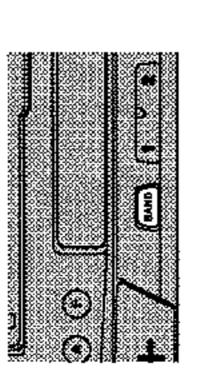


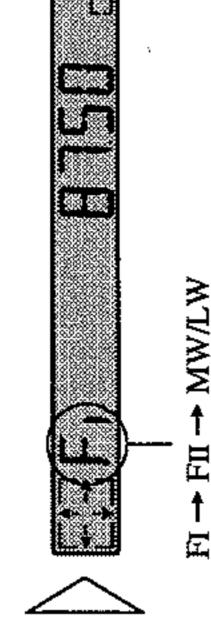
changes the Source

The program service name or frequency appears on the display. ("O" indicator lights when a stereo station is selected.)

Select the desired band.

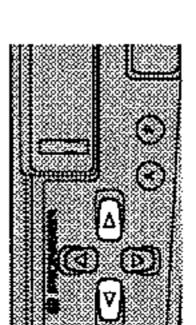
તં

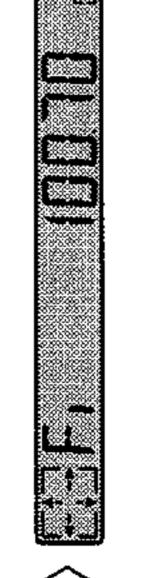




Tune the receiver to a higher or lower frequency.

 ω





This product's tuner lets you select the tuning by changing the time you press the button.

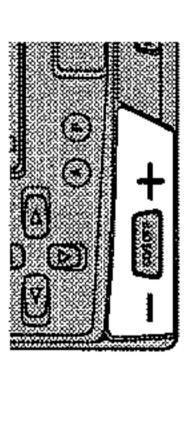
Manual Tuning (step by step)	0.3 seconds or less
Seek Tuning	0.3 - 2 seconds
Manual Tuning (continuously)	2 seconds or more

Note:

To select a weak broadcasting station that cannot be tuned in with the Seek Tuning function, tune in with Manual Tuning.

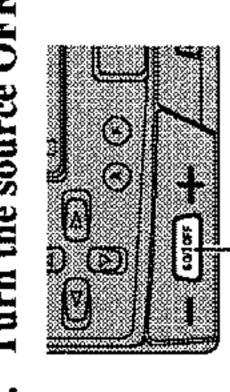
Tuner Operation

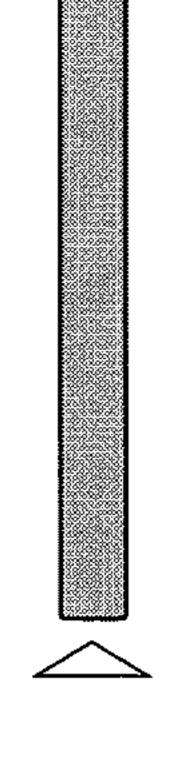
Raise or lower the volume. 4.





Turn the source OFF. vi





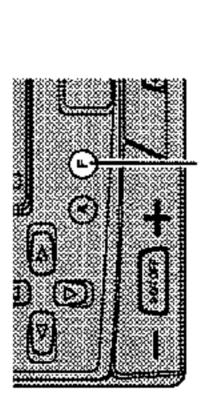
Hold for 1 second

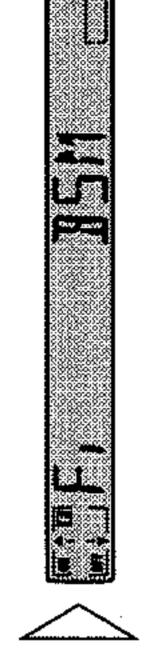
Entering the Function Menu

In this menu you can select tuner functi

Note:

- Refer to "Using RDS Function" for REG, TA, PTY, and AF are RDS functions. Refer to "details and instructions on how to use these functions.
- on Menu. Select the desired mode in Function





Each press

changes the Mode ...

s the mode in the following order: **IY SELECT** Each press of the Function button select BSM → REG → LOCAL

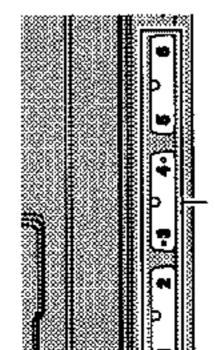
Note:

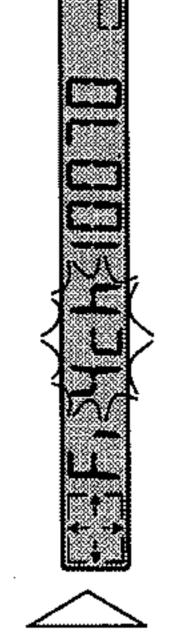
- do not perform an operation You can cancel the Function Menu by pressing the BAND button. After selecting the Function Menu, if you do not perform an opera about 30 seconds, the Function Menu is automatically canceled.

Preset Memory

The Preset Memory function stores stations in memory ma

- Select the station whose frequency you want to store in memory
- Press one of buttons 1-6 for 2 seconds or longer to store the desired stations.





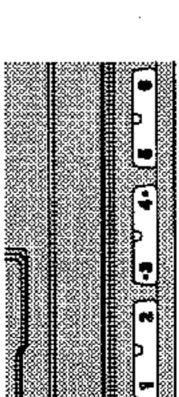
Hold for 2 seconds

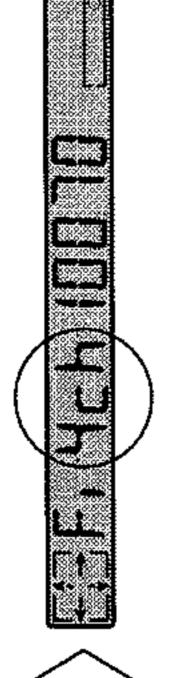
The station is stored in memory under the selected button.

Recalling Preset Stations

There are two ways to recall preset stations.

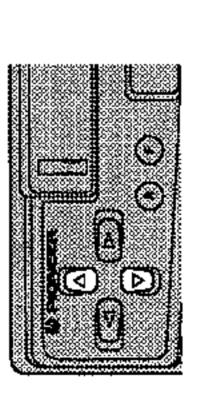
- **Direct Recall**
- under that Press one of buttons 1-6 to recall a station preset

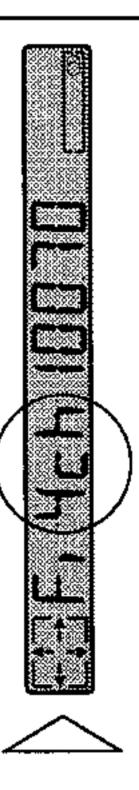




Sequential Recall

Recall a station preset under button 1-6.

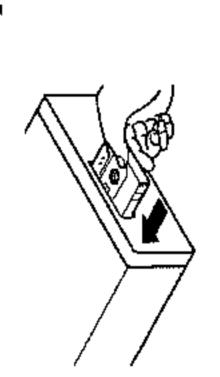


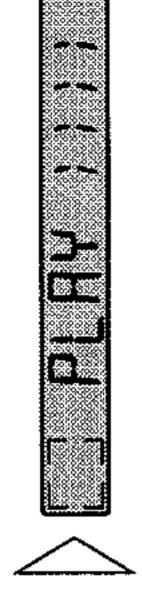


Using the Cassette Player

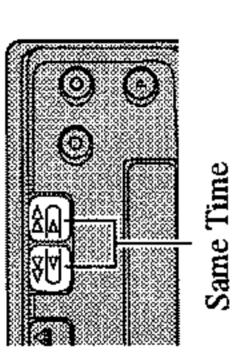
Basic Operation of Cassette

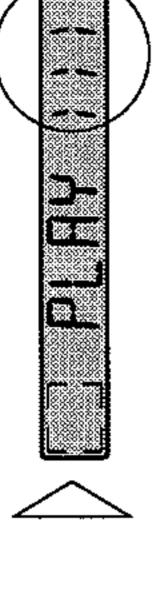
Insert the cassette tape.



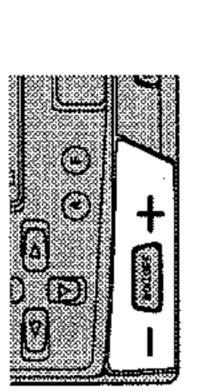


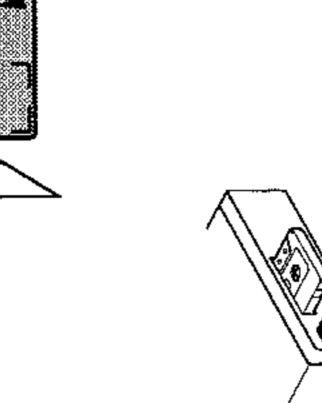
to side B, or vice versa. Switch tape playback from side 4 તં





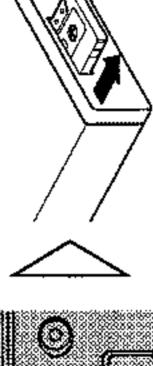
- Raise or lower the volume.

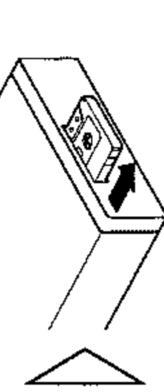




Remove the cassette tape.

4





- Note:
- The Tape function can be turned ON/OF

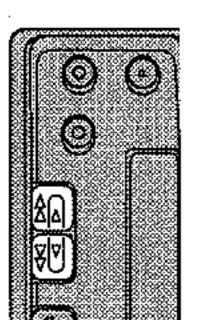
Using the Cassette Player

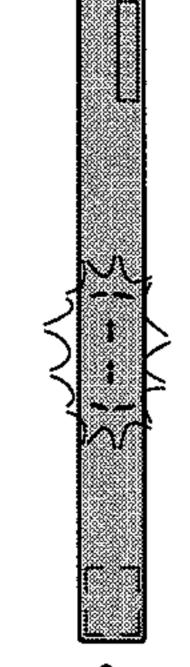
Fast Forward/Rewind

Fast Forward

While "<-->" is displayed, the system fast-forwards the cassette tape to the end of the current side.

Fast-forward the cassette tape by pressing the button for the same direction as the tape play indicator.

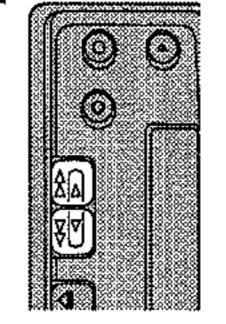


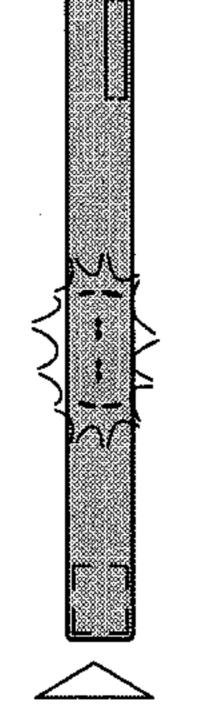


Rewind

While "<-->" is displayed, the system rewinds the cassette tape to the beginning of the current side.

Rewind the cassette tape by pressing the button for the opposite direction as the tape play indicator.

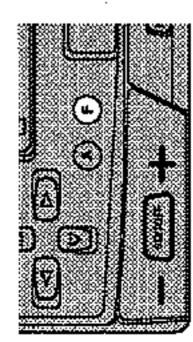


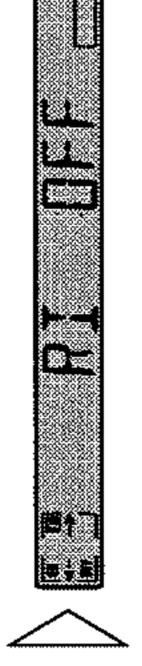


Entering the Function Menu

In this menu you can select Tape functions.

Select the Radio Intercept mode in Function Menu.





Note:

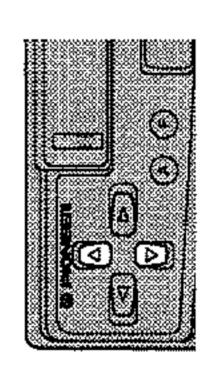
- You can cancel the Function Menu by pressing the BAND button. After selecting the Function Menu, if you do not perform an operation within
 - After selecting the Function Menu, if you do not perform an operation with about 30 seconds, the Function Menu is automatically canceled.
- This unit's cassette Function Menu enables Radio Intercept mode ON/OFF
 switching only. If you press the Function button for 2 seconds or more and select
 the Programmable button Setting mode, you can memorize the Radio Intercept
 mode ON/OFF setting beforehand. However, switching between ON and OFF is
 not possible with the Programmable button.
 - You can cancel the Programmable button setting mode by pressing the BAND

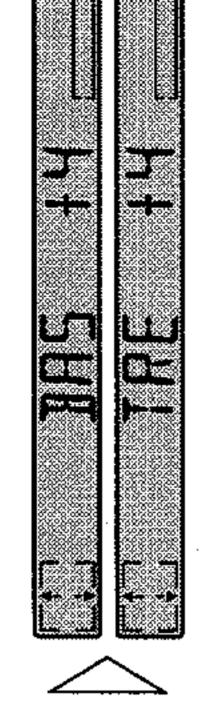
Audio Adjustment

Bass/Treble Adjustment

This product is equipped with two tone adjustment modes, the Bass Adjustment and Treble Adjustment modes.

- Select "Bass Adjustment mode" or "Treble Adjustment mode". After adjustment use the BAND button to return to the normal display.
- 2. Increase or decrease the intensity of the bass or treble, whichever is selected.





The display shows "+6" -- "-6".

3. Repeat steps 1 - 2 above for the other Bass or I Adjustment mode.

8.2 SPECIFICATIONS

Specifications

General	
Power source 14.4	V DC (10.8 – 15.1 V allowable)
Grounding system	
	8.5 A
Dimensions	
(mounting size) 1	$78 \text{ (W)} \times 50 \text{ (H)} \times 150 \text{ (D)} \text{ mm}$
(front face)	$188 \text{ (W)} \times 58 \text{ (H)} \times 19 \text{ (D)} \text{ mm}$
Weight	1.2 kg
Amplifier	
Maximum power output	35 W×4
Continuous power output	22 W×4
<u>-</u>	(DIN45324, +B=14.4 V)
Load impedance	4 Ω (4 – 8 Ω allowable)
Tone controls	
(Bass)	±12 dB (100 Hz)
	±12 dB (10 kHz)
	10 dB (100 Hz), +7 dB (10 kHz)
	(volume: -30 dB)

Cassette player

Tape	. Compact cassette tape (C-30 – C-90)
Tape speed 4.76	cm/sec.(+0.14 cm/sec.,-0.05 cm/sec.)
Fast forward/rewindi	ing time Approx. 90 sec. for C-60
Wow & flutter	0.13% (WRMS)
Frequency response	$40 - 14,000 \text{ Hz} (\pm 3 \text{ dB})$
Stereo separation	45 dB
_	52 dB (IEC-A network)
_	

FM tuner

* *** -=
Frequency range 87.5 – 108 MHz
Usable sensitivity
50 dB quieting sensitivity 16 dBf (1.7 μ V/75 Ω , mono)
Signal-to-noise ratio
Distortion
Frequency response
Stereo separation
MW tuner
Frequency range
Usable sensitivity
Selectivity
LW tuner
Frequency range
Usable sensitivity 30 μV (30 dB) (S/N: 20 dB)
Selectivity

Note:

 Specifications and the design are subject to possible modification without notice due to improvements.