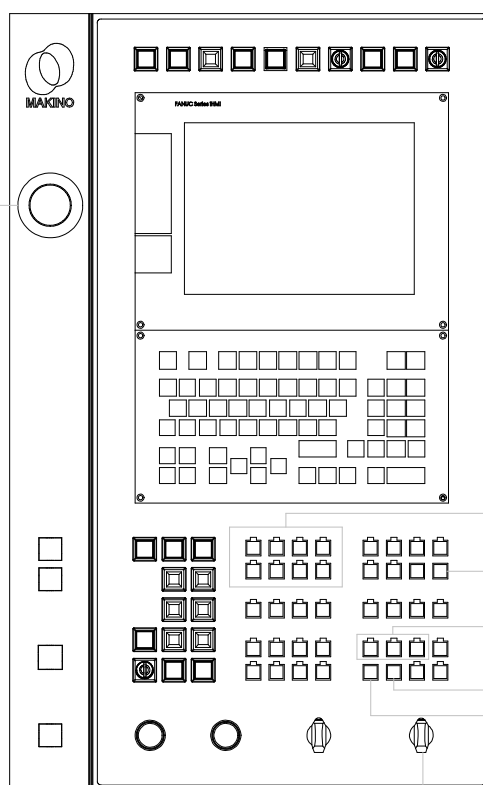


[EMERGENCY STOP]
Switch



Machine Mode Selection Switches

[OVERTRAVEL RELEASE] Switch

"Axis Selection" Switches

[+] Switch

[-] Switch

[JOG FEED OVERRIDE] Switch