

M26 (through spindle coolant On) is commanded or through spindle coolant function is turned On from main operation panel (Function screen).

A

MS8 (through spindle coolant pump)
turned On.

Coolant pressure causes the pair of
seal rings to make contact.

Coolant passes through the piping
route and is sprayed from tip of spindle
(tool).

B

Drain to machining chamber.
(Drain is always open)