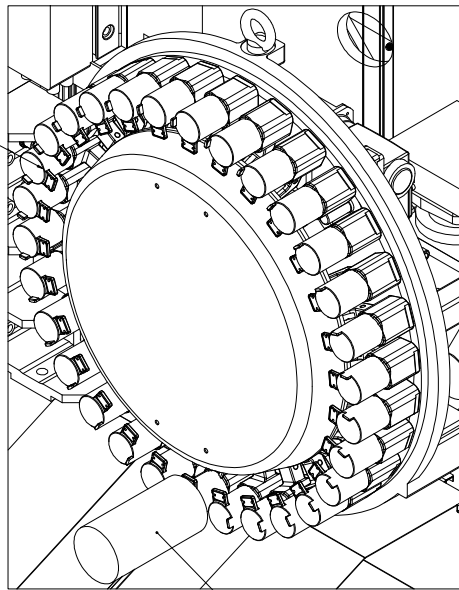
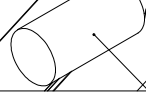


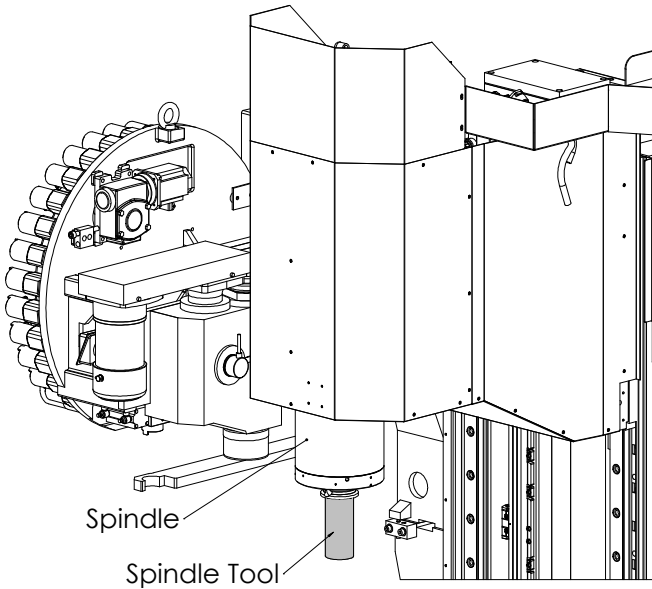
Magazine



Indexed Tool



① Magazine pocket, containing the desired tool is indexed to the 'tool change position'.



Spindle

Spindle Tool

② Spindle moved to Z tool change position and oriented.