

M26 (through spindle coolant On) is commanded or through spindle coolant function is turned On from main operation panel (Function screen).

A

MS8 (through spindle coolant pump)  
turned On.

B

Drain to machining chamber.  
(Drain is always open)

Coolant pressure causes the pair of  
seal rings to make contact.

Coolant passes through the piping  
route and is sprayed from tip of spindle  
(tool).