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+ 08 June 2023 +  
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# Photovoltaic: a general overview

And a hypothetical case study



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# Content overview



01

## Introduction

Brief presentation of the PV  
linking back to Acciari's lesson

02

02

## Materials

A brief description of main  
materials used in PV

## Common issues & Solutions

Insight into the main  
problems of PV technologies

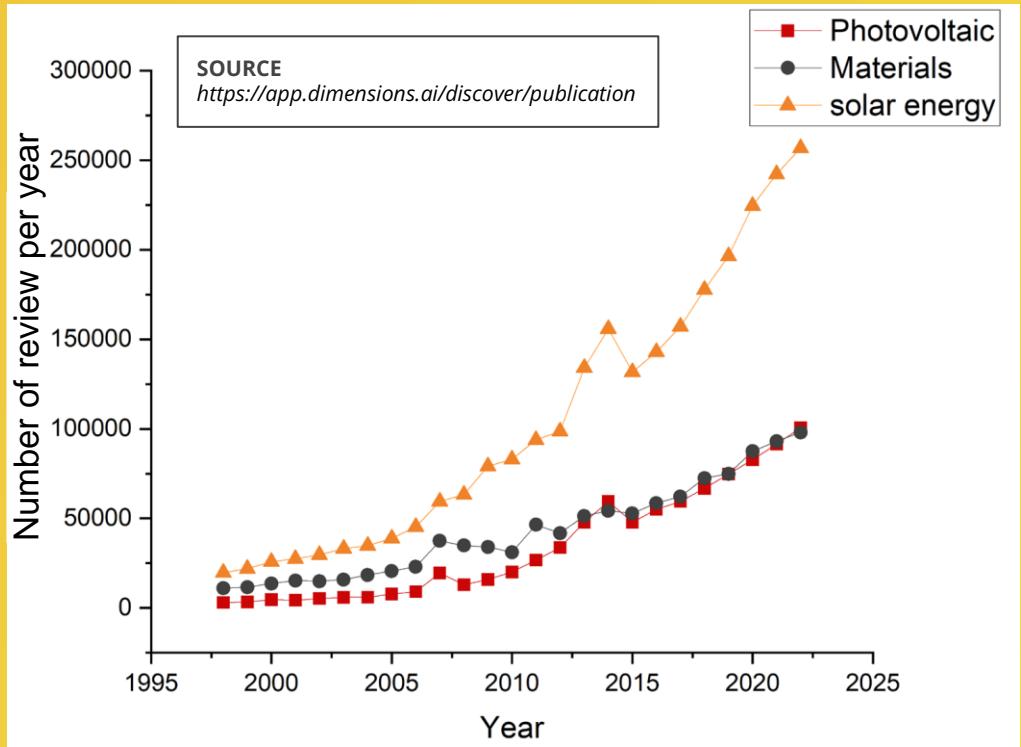
04

## Case Study

A hypothetical evaluation  
with Italy dataset

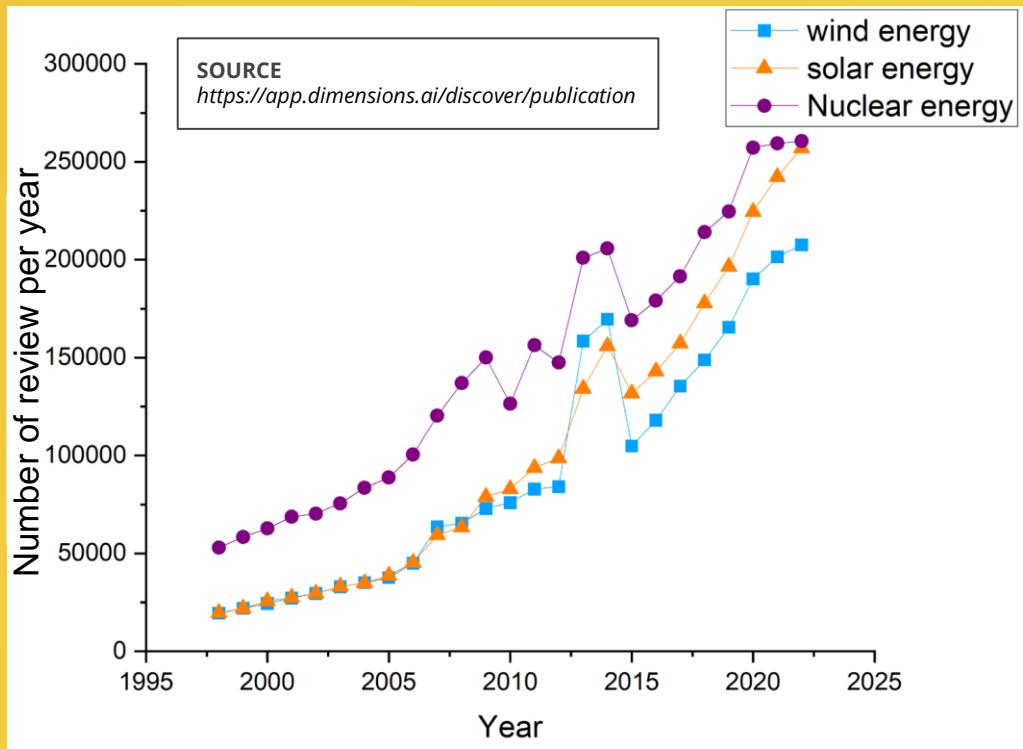


# 01) The growing interest in PV



**WARNING:** This is just to provide an idea of the interest generated by the topic. However, the number of reviews and publications isn't a comprehensive measure to evaluate the overall interest. Other elements should be considered too.

# 01) The growing interest in PV

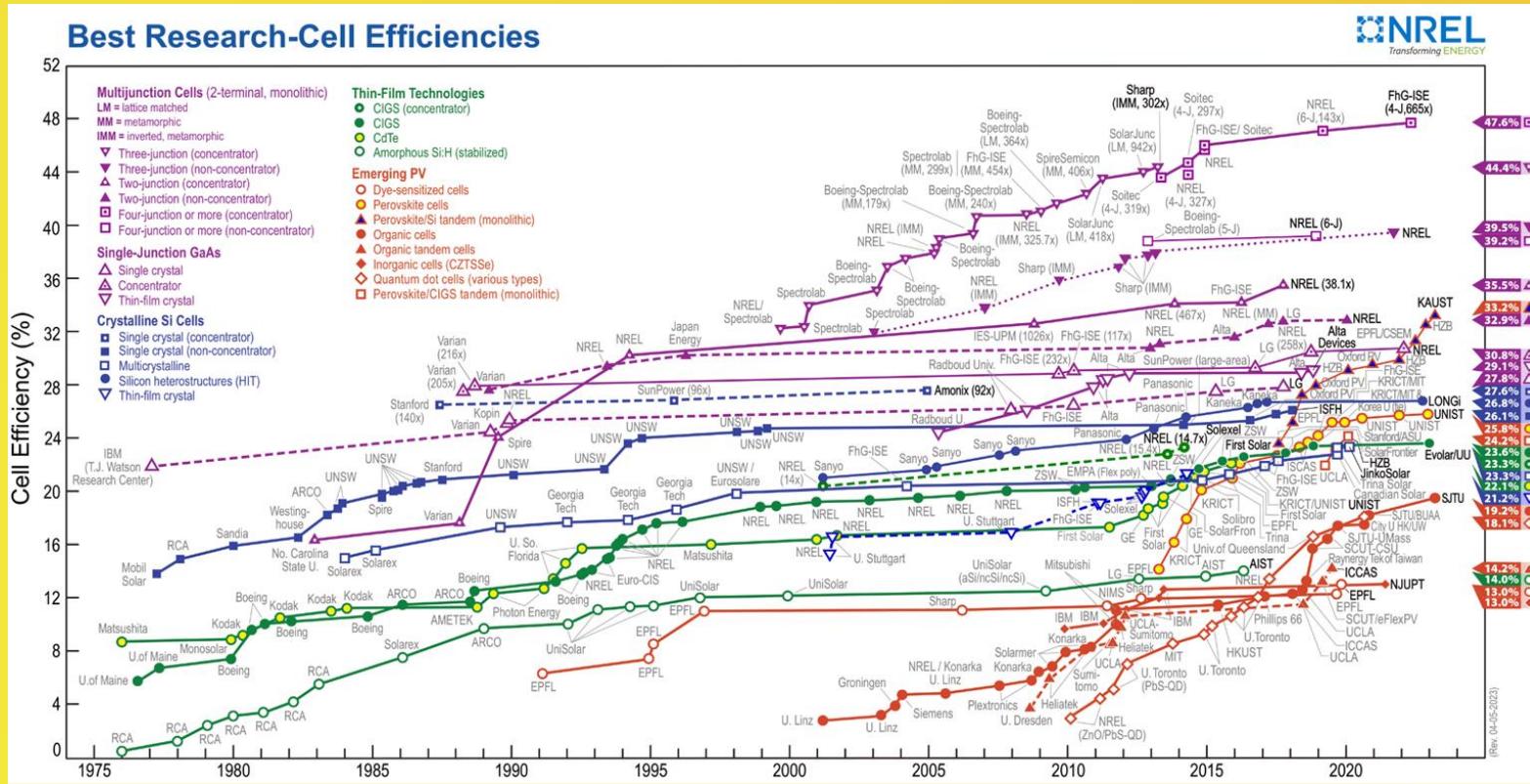


Is still possible see that the number of publications for some other renewable resources is reaching a plateau.

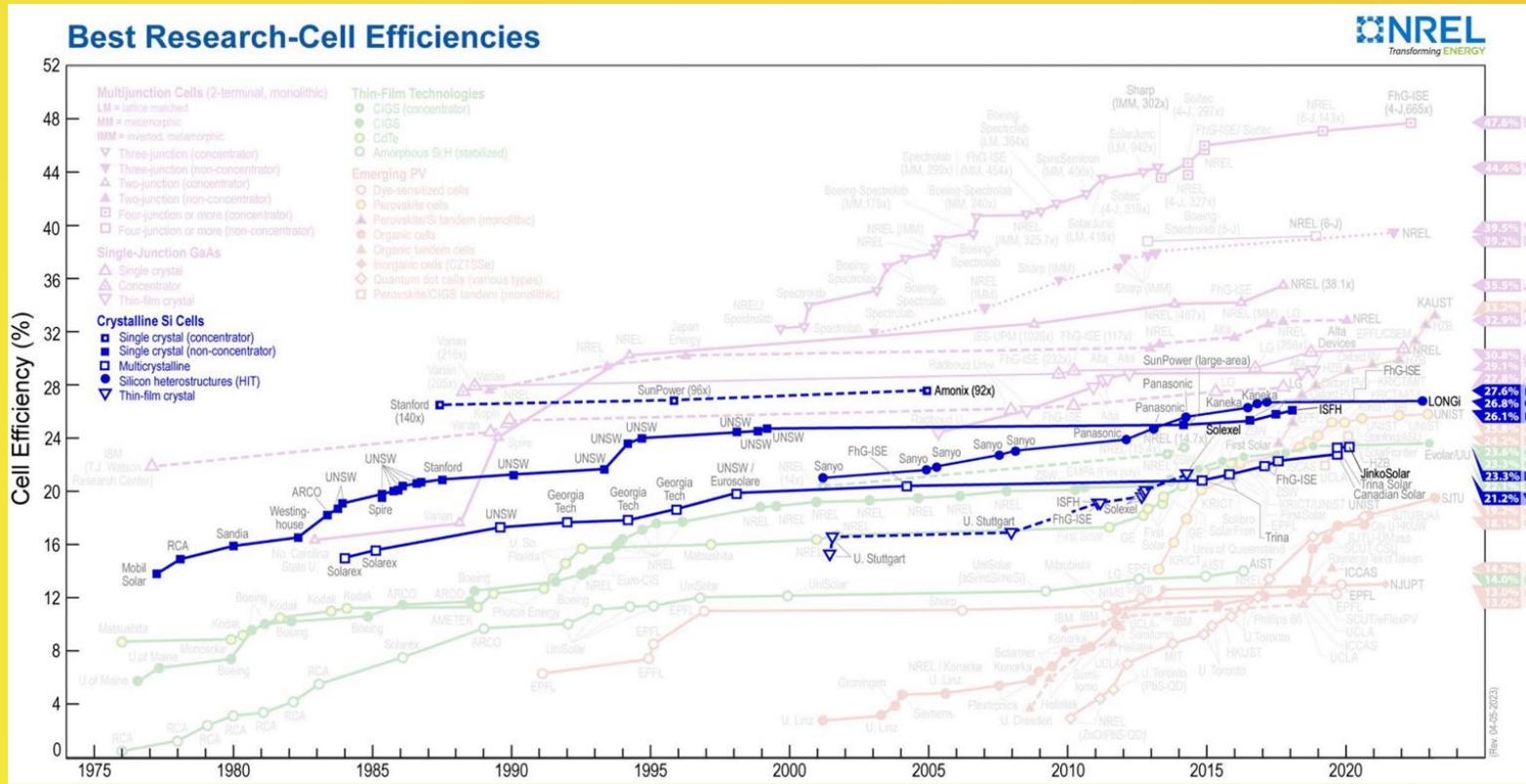


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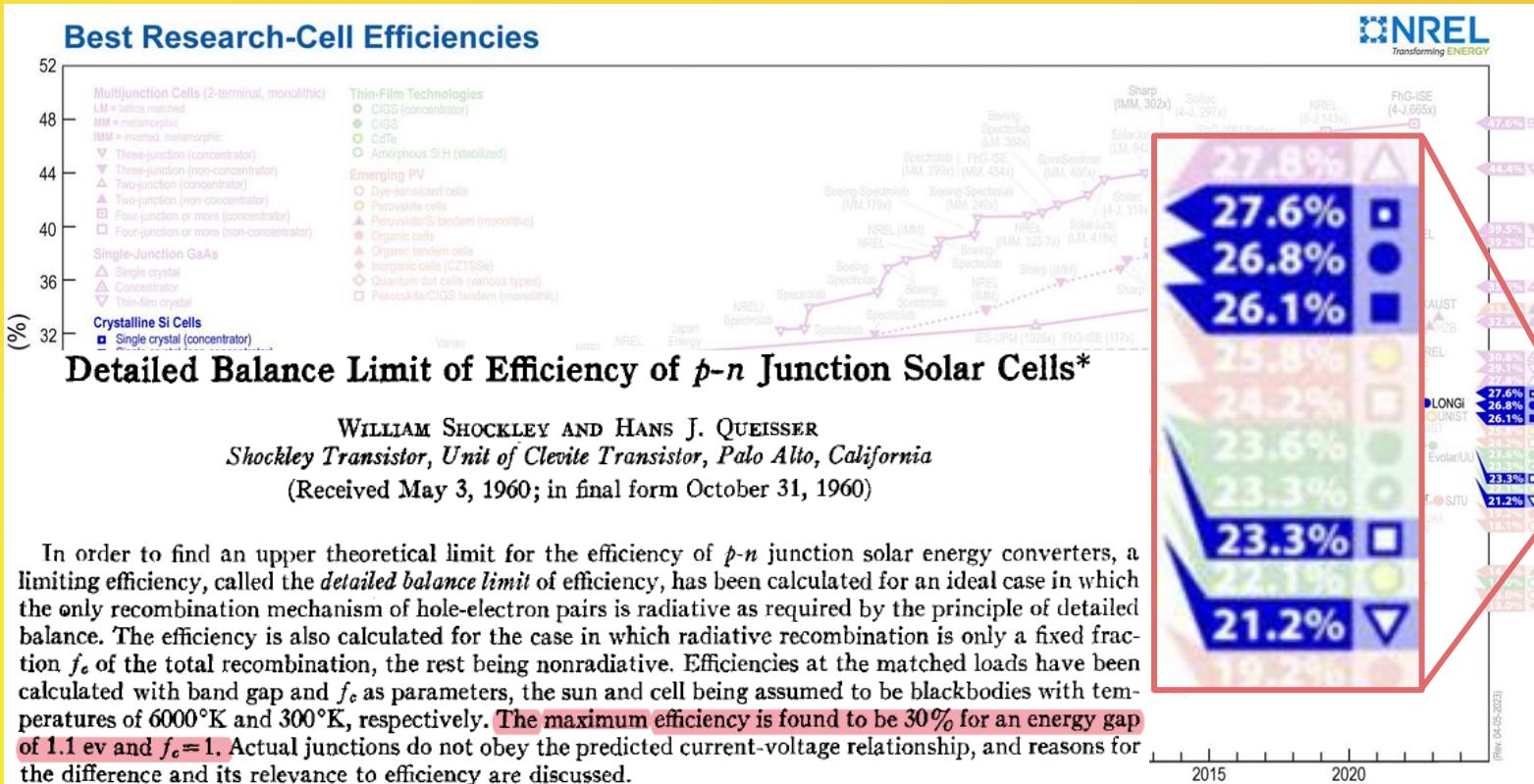
# 01) Efficiency (overall perspective)



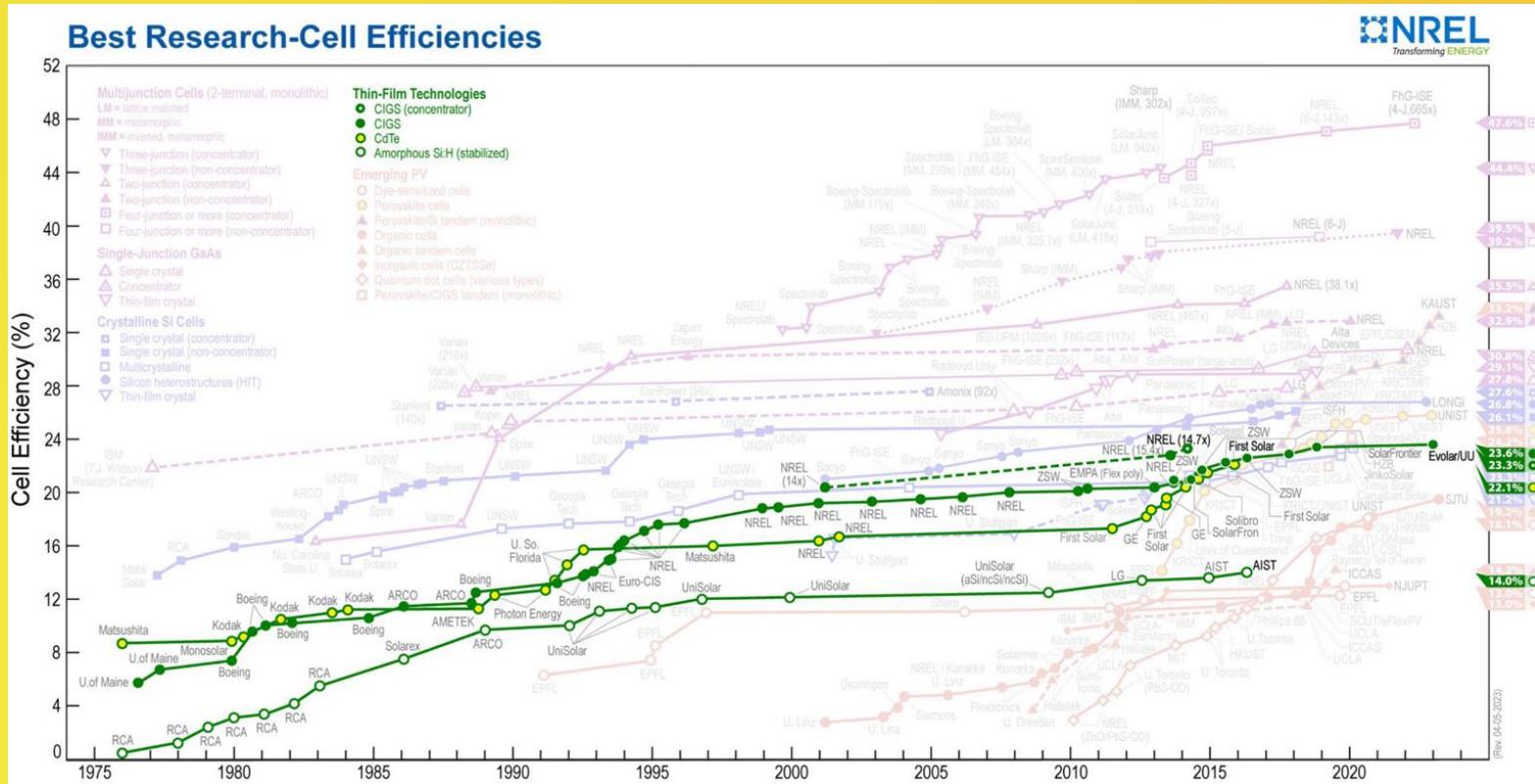
# 01) Efficiency (c-Si cells)



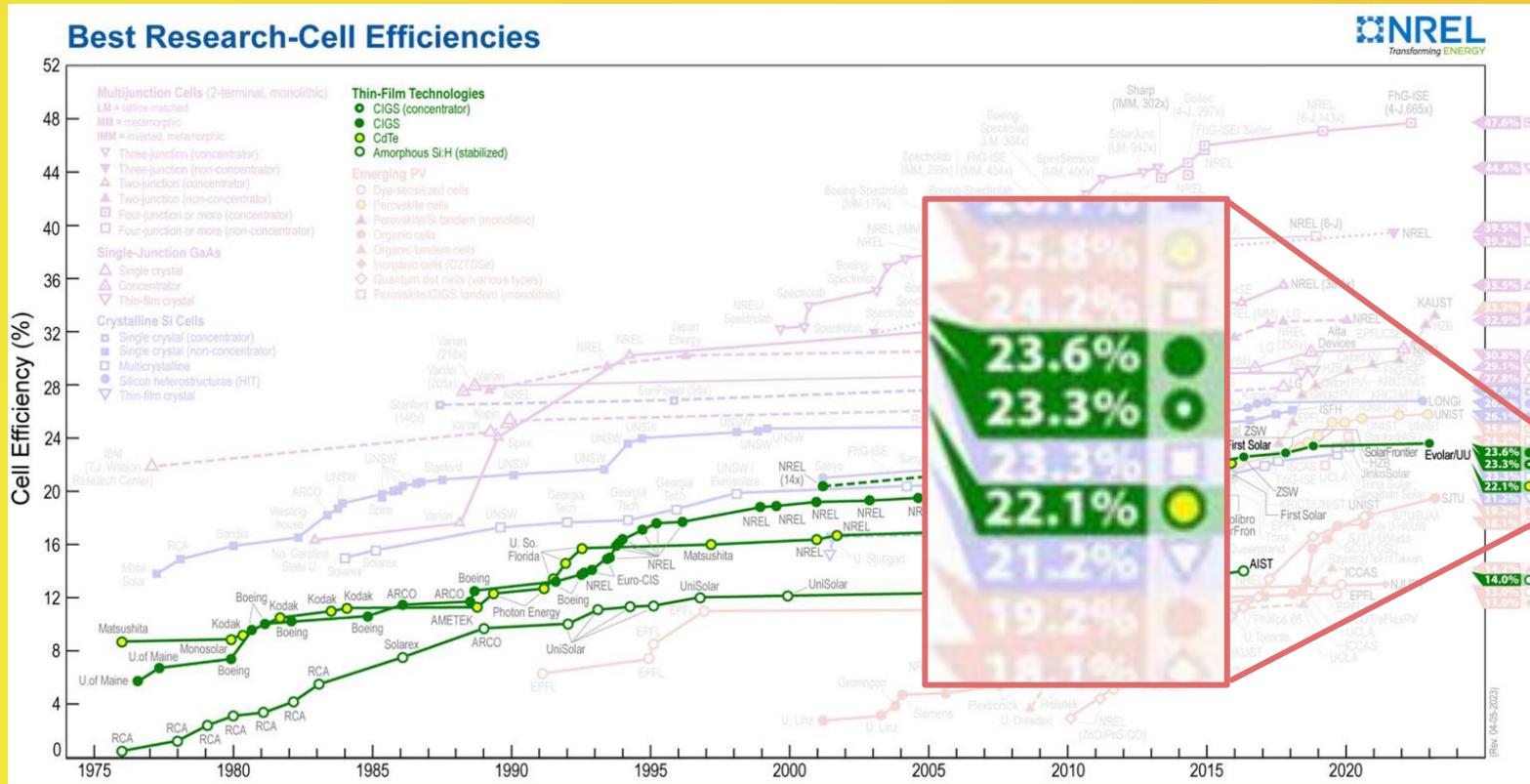
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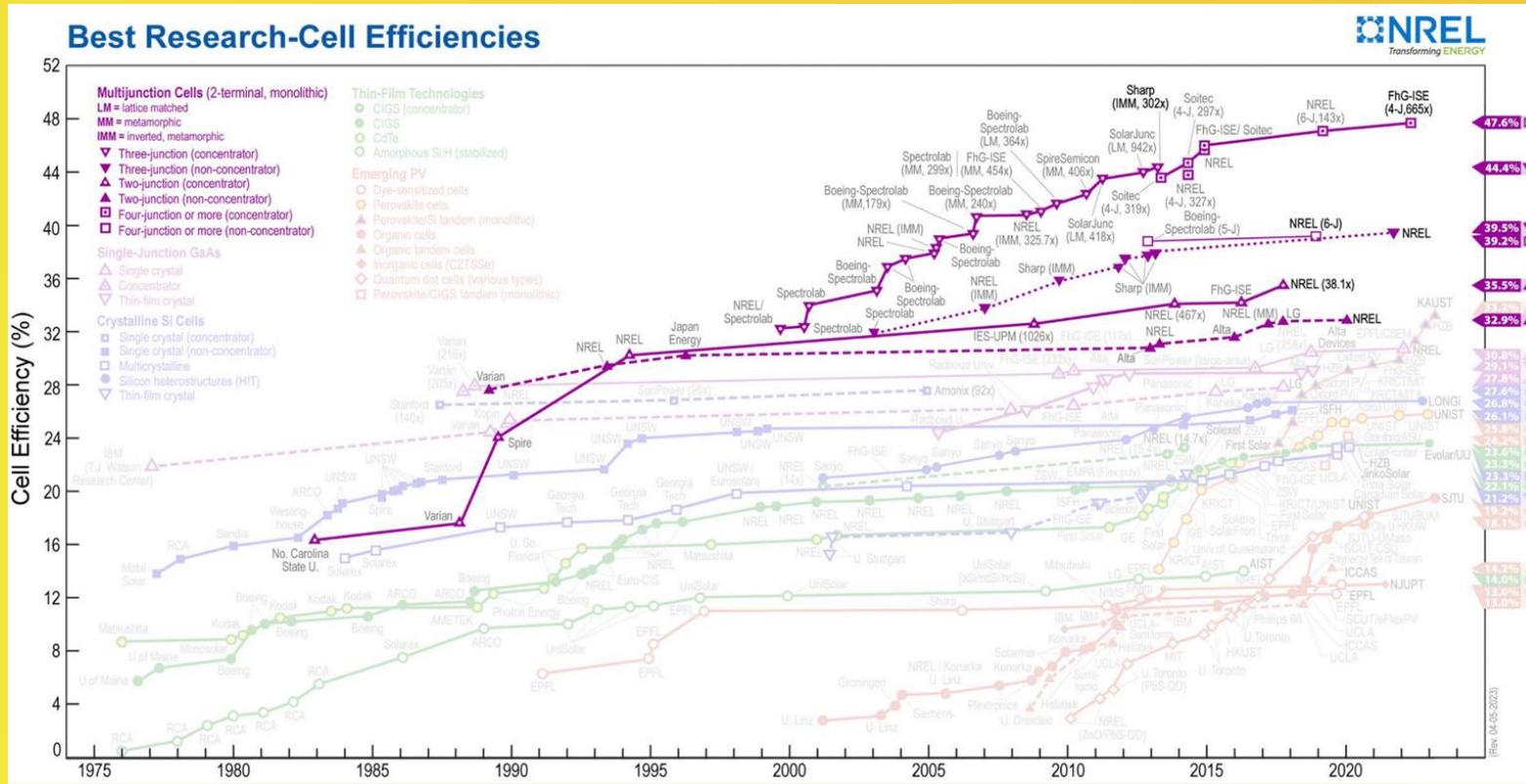
# 01) Efficiency (Thin-Film)



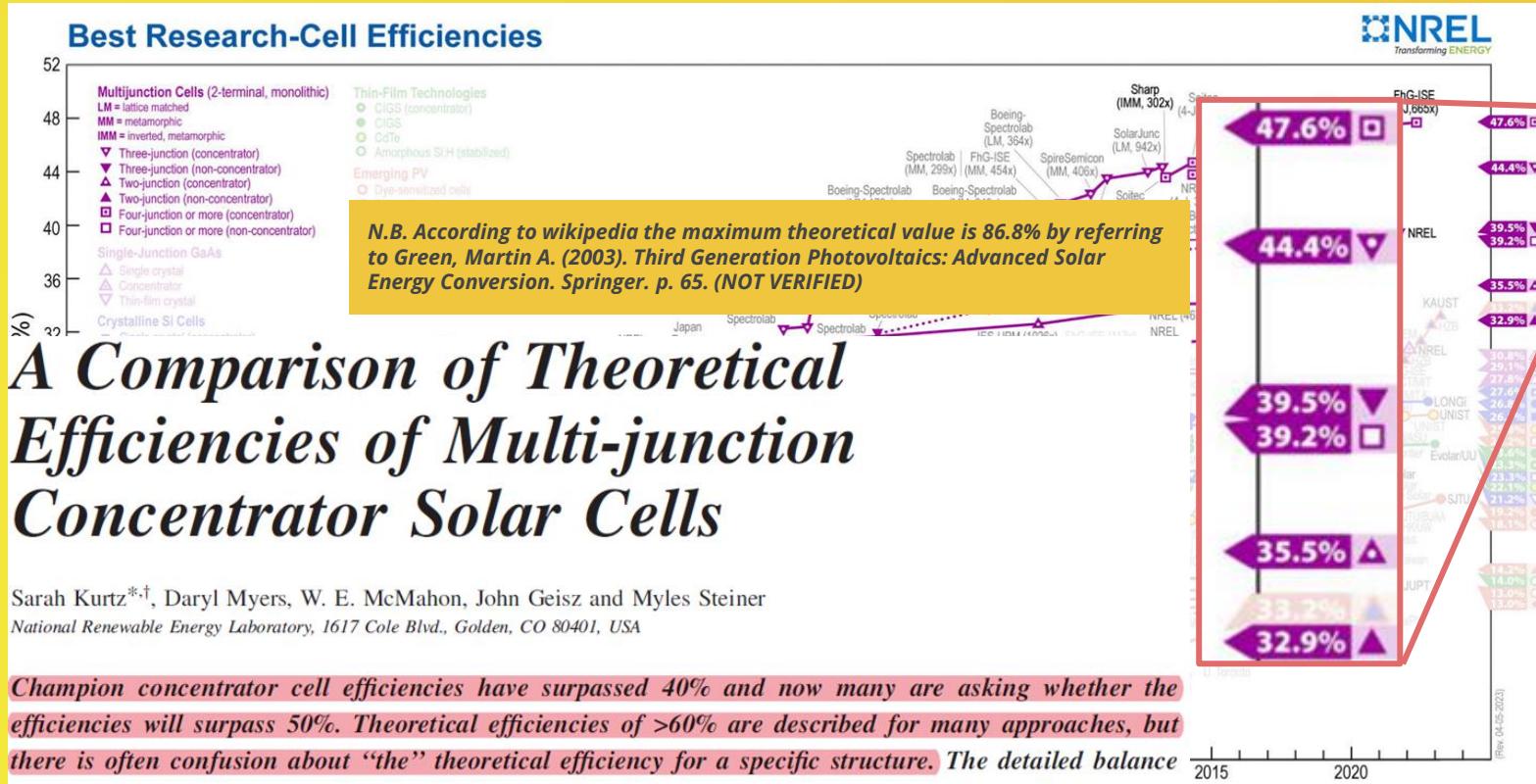
# 01) Efficiency (Thin-Film)



# 01) Efficiency (Multijunction cells)

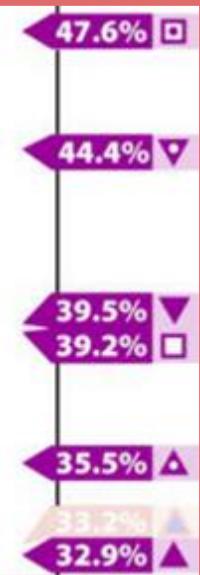


# 01) Efficiency (Multijunction cells)



# 01) Efficiency (CPV and # of junc)

- ▼ Three-junction (concentrator)
- ▼ Three-junction (non-concentrator)
- △ Two-junction (concentrator)
- ▲ Two-junction (non-concentrator)
- ▣ Four-junction or more (concentrator)
- ▢ Four-junction or more (non-concentrator)



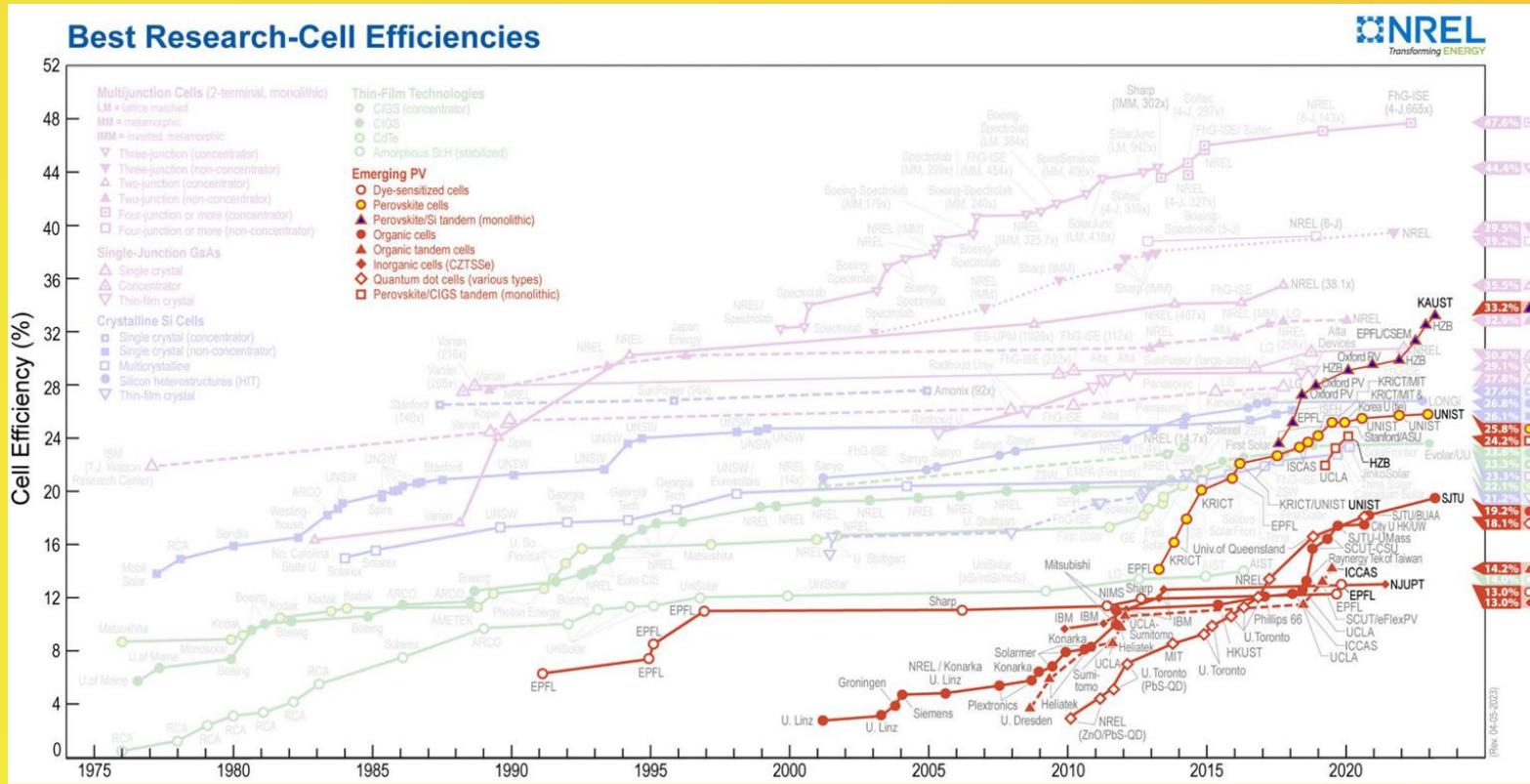
We can see that higher number of junctions provides a higher efficiency. Additionally, we can observe increased performances while concentrated light is used.

## Six-junction III-V solar cells with 47.1% conversion efficiency under 143 Suns concentration

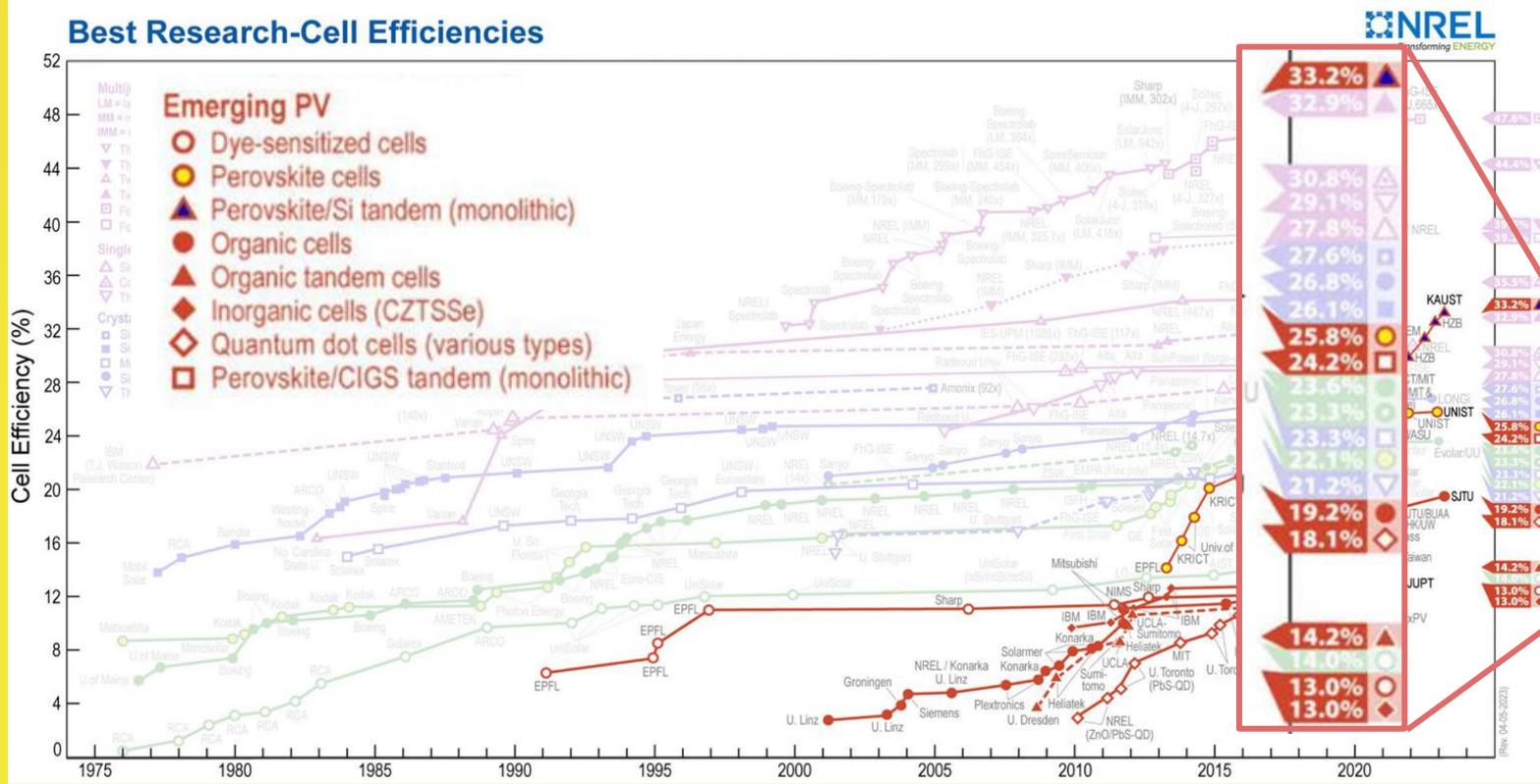
John F. Geisz<sup>ID</sup> □, Ryan M. France<sup>ID</sup>, Kevin L. Schulte<sup>ID</sup>, Myles A. Steiner<sup>ID</sup>, Andrew G. Norman<sup>ID</sup>, Harvey L. Guthrey<sup>ID</sup>, Matthew R. Young, Tao Song and Thomas Moriarty

Single-junction flat-plate terrestrial solar cells are fundamentally limited to about 30% solar-to-electricity conversion efficiency, but multiple junctions and concentrated light make much higher efficiencies practically achievable. Until now, four-junction III-V concentrator solar cells have demonstrated the highest solar conversion efficiencies. Here, we demonstrate 47.1% solar conversion efficiency using a monolithic, series-connected, six-junction inverted metamorphic structure operated under the direct spectrum at 143 Suns concentration. When tuned to the global spectrum, a variation of this structure achieves a 1-Sun global efficiency of 39.2%. Nearly optimal bandgaps for six junctions were fabricated using alloys of III-V semiconductors. To develop these junctions, it was necessary to minimize threading dislocations in lattice-mismatched III-V alloys, prevent phase segregation in metastable quaternary III-V alloys and understand dopant diffusion in complex structures. Further reduction of the series resistance within this structure could realistically enable efficiencies over 50%.

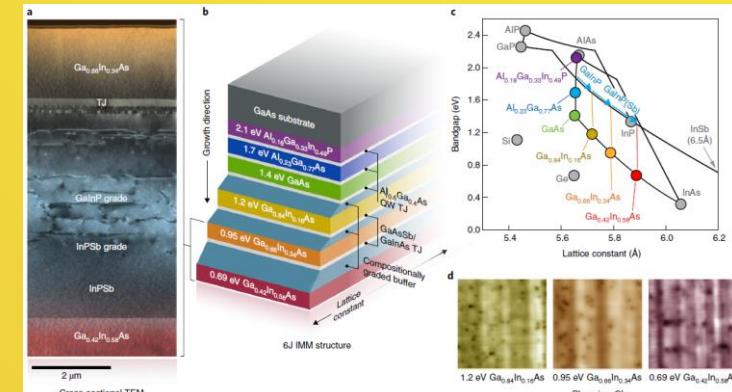
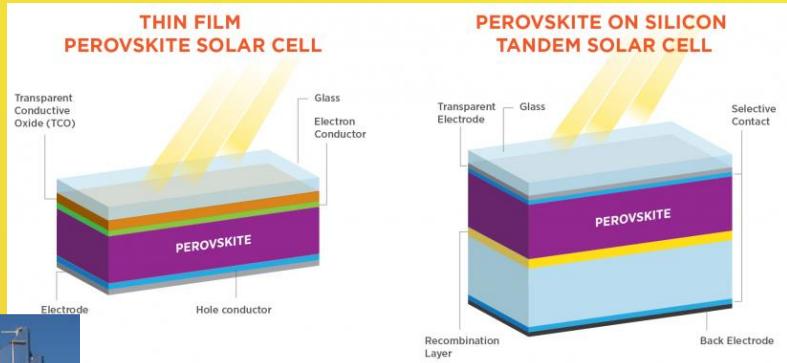
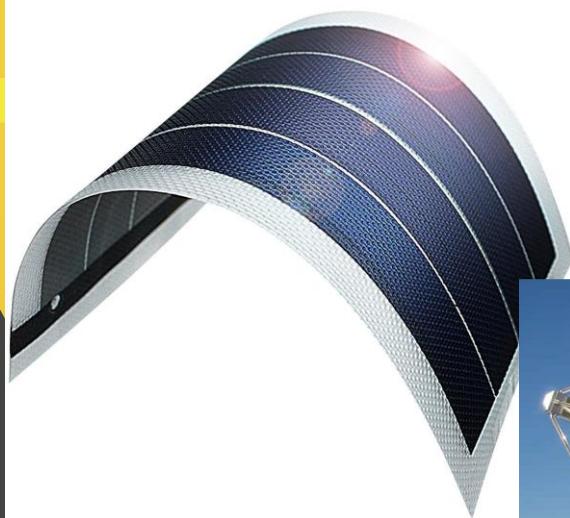
# 01) Efficiency (Perovskite cells)



# 01) Efficiency (Perovskite cells)



# 02) c-Si's contenders



<https://www.energy.gov/eere>

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## 02) Thin-films

These are small films, that ranges from few  $nm$  to  $ten \mu m^1$ .

The main possible materials are CdTe and CIGS (Copper Indium Gallium Selenide)



### PROS:

- Potential of growing efficiency;
- Low temperature film deposition;
- Flexibility with plastic substrate;



### CONS:

- Toxicity of Cadmium and resources availability issues;
- Materials do not have cross-industry applicability;

<sup>1</sup> Conventional c-Si wafers are up to 200  $\mu m$

## 02) Perovskite cells

They are named after the eponymous ABX<sub>3</sub> crystal structure, with the most studied PV material being methylammonium (MA<sup>+</sup>) lead (Pb<sup>+2</sup>) iodide (I<sup>-</sup>), or MAPbI<sub>3</sub>. Perovskite cells are built with layers of materials that are printed, coated, or vacuum-deposited onto a substrate.



### PROS:

- Emerging and quickly growing technology;



### CONS:

- High cost manufacturing techniques;
- Not durable and stable enough for industrial applications (the duration is around 2000h);



## 02) Multijunction cells

These involve the use of several different materials stacked in multiple layers. Common material used are combinations of GaInP, GaAs and Ge.



### PROS:

- The efficiency is the highest compared with all the previous technologies;
- This architecture can also be transferred to other solar cell technologies;



### CONS:

- The cost of the cells is high (around  $10^3$  higher than c-Si<sup>(2)</sup>) due to the different materials used and the complex fabrication techniques;

<sup>2</sup> According to Aneesh Nainani at Standford (2019)

## 02) CPV technology (in MJ)

The concentration of solar power is also used in thermal power plants for increasing optical efficiency of materials. By using lenses and curved mirrors, it is possible to focus sunlight onto small but highly efficient cells.



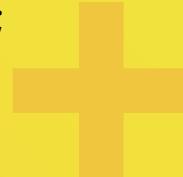
### PROS:

- It is possible to enhance the efficiency of multijunction;
- It is needed a smaller quantity of solar cells, reducing the cost of BoS and of initial installation of PV systems;

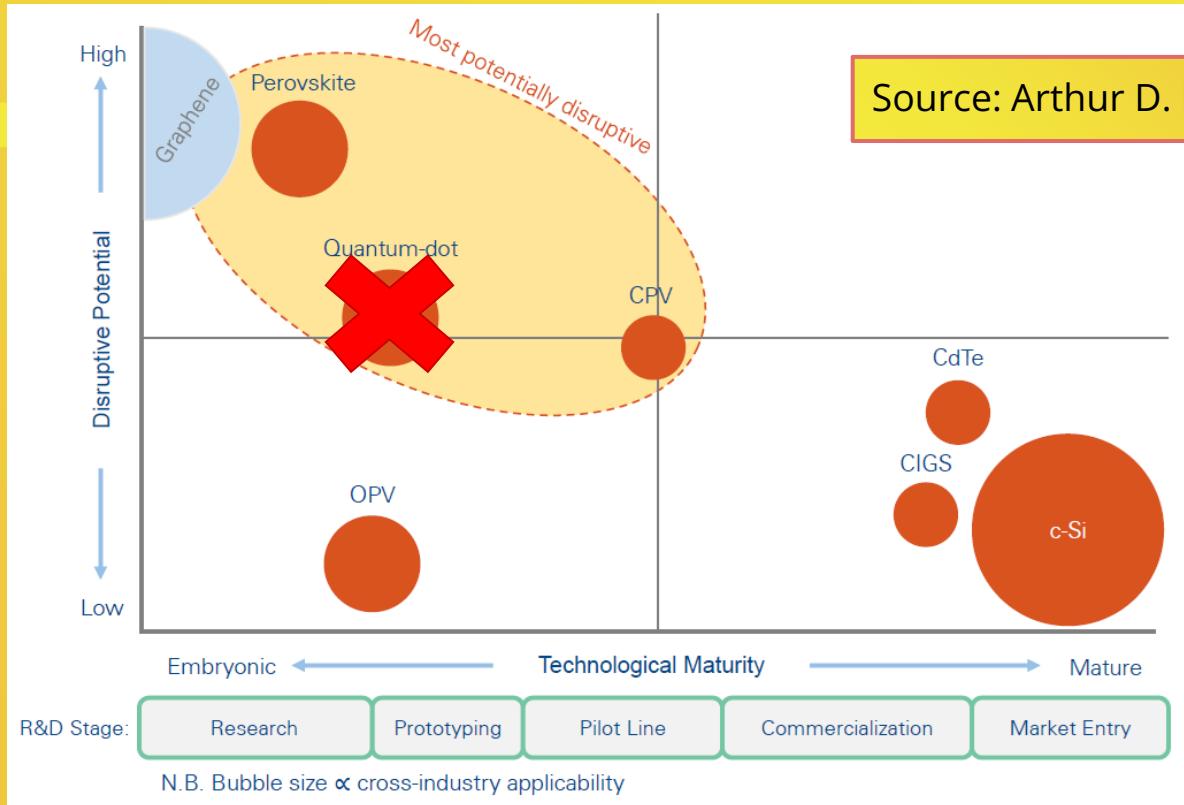


### CONS:

- The cost for the needed tracking technology is high reducing the effectiveness of the initial cost reduction due to the small quantity of cells and BoS needed;
- CPV have not cross-industry applicability;

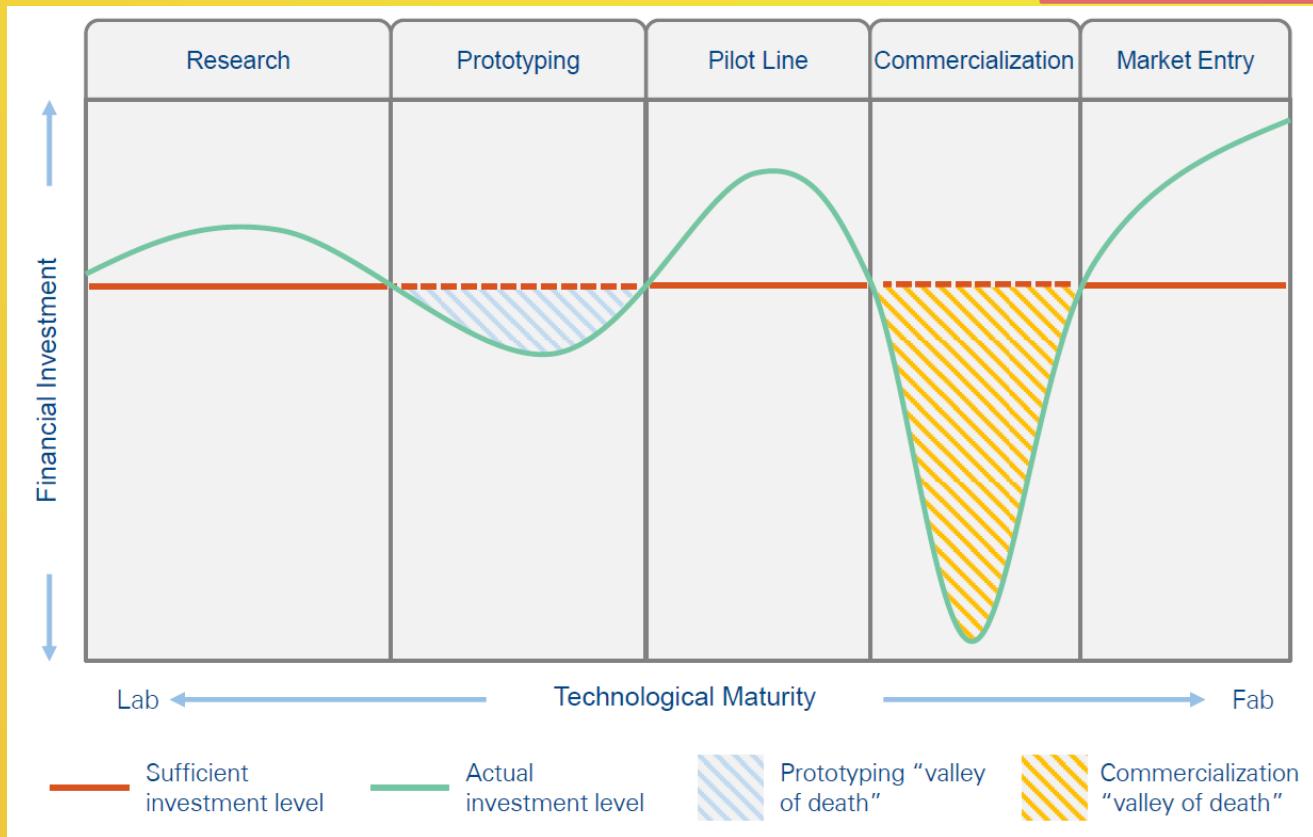


# 02) The actual situation



# 02) The actual situation

Source: US Department of Energy - SunShot Initiative (simplified)



# 03) Common problems/issues





## 03) Ecological issues



- + + + It is important to evaluate the environmental impact of PV with it being an important method for energy production.



Land and water usage



Waste treatment



Air pollution



Hazardous materials





## 03) Ecological issues\*



Land and water usage

3.2 acres/MW to 13.9 acres/MW  
(1 acres ~ 0,005 km<sup>2</sup>)



Compared with other technologies:

- Wind uses ~ 3-10 times more land than PV
- Coal+CCS uses ~ 5-13 times more land than PV



Possibility of hampering the vegetation restoration process after the farm's dismissing



Sometimes animals are removed from their habitat and bird fatality is found during their migration.



Decreasing vegetation is needed to remove coverage (in CPV more important), but this increases dust accumulation so efficiency decreases.



# 03) Ecological issues\*



Land and water usage



The main use of water is for cleaning rather than cooling. There are cooling systems that save water such as dry system and water recycling.

600-650 gallons/MWh  
2200-2500 liters/MWh



Water is also used for industrial production and manufacturing. The usage of water is around:

- 180 kg of water per kg of Si (production);
- 470 kg of water per kg of Si (multi-crystalline conversion).



# 03) Ecological issues\*



Land and water usage

Solutions: *FPV systems, BIPV, Agrivoltaics,*



Floating PV



Building Integrated PV



Agrovoltaic



# 03) Ecological issues



Air pollution

14 to 73 g of CO<sub>2</sub> equivalent for each kWh of electricity produced



In comparison to burning oil, the production of CO<sub>2</sub> equivalent for kWh is around 750 g

***Reduction of 10 to 53 times!***

Breakdown of lifecycle GHG emissions for wind energy and solar PV (% of total) ([Nugent and Sovacool, 2014](#)).

Energy source	Fabrication	Construction	Operation	Decommissioning
Solar PV	71.3%	19%	13%	-3.3%
Wind	71.5%	24%	23.9%	-19.4%



Environmental impacts of solar photovoltaic systems: A critical review of recent progress and future outlook

Muhammad Tawalbeh <sup>a,\*</sup>, Amani Al-Othman <sup>b</sup>, Feras Kafiah <sup>c</sup>, Emad Abdelsalam <sup>c</sup>, Fares Almomani <sup>d</sup>, Malek Alkasrawi <sup>e</sup>

<sup>a</sup> Sustainable and Renewable Energy Engineering Department (SREE), University of Sharjah, P. O. Box: 27272, Sharjah, United Arab Emirates

<sup>b</sup> Department of Chemical Engineering, American University of Sharjah, P.O. Box 26666, United Arab Emirates

<sup>c</sup> Electrical and Energy Engineering Department, Al Husain Technical University, Amman 11831, Jordan

<sup>d</sup> Chemical Engineering Department, Qatar University, Qatar

<sup>e</sup> Paper Science & Chemical Engineering Department, University of Wisconsin Stevens Point, WI 54481, USA



# 03) Ecological issues



## Hazardous materials

Problems for health can arise

Health and environmental impacts of the chemical compounds involved in PV cells' manufacturing (Aman et al., 2015).

Compounds	Purpose	Health and environmental impacts
Acetone ( $C_3H_6O$ )	Cleaning out microscopic dirt and dust-off chips.	Eyes and nose irritation, throat infection, kidney and liver problems, nerve damage, birth defects and sexual problems including lower ability to reproduce males.
Ammonia ( $NH_3$ )	Production of antireflective coatings	Skin and eyes irritation, throat and lungs infections, mouth and stomach burns.
Arsenic (As)	Production of Gallium arsenide (GaAs) solar PV cells	Toxic and carcinogens, heart and liver problems, lung cancer, throat infection, nausea, vomiting, reduced blood cells, dark and red spot on skin, hands and feet etching.
Cadmium (Cd)	Manufacturing cadmium telluride (CdTe) solar cells	Toxic and carcinogenic, kidney, prostate and respiratory system infections, diarrhea, and lung cancer.
Hexavalent Chromium (Cr-VI)	Coating material in solar panel, screws and solar chassis board.	Carcinogenic
Hydrochloric acid (HCl)	Production of electrical grade silicon, clean and etch semiconductors	Skin irritation, eyes, nose, mouth and throat infections, food digestion, and respiratory depression.
Hydrogen ( $H_2$ )	Manufacturing amorphous-Si solar cells.	Flammable and highly explosive.
Iso-propanol ( $C_3H_8O$ )	Cleaning out microscopic dirt and dust-off chips.	Vomiting, Eyes irritation, depression, dermatitis, nausea, unconsciousness, respiratory failure, death or coma.
Lead (Pb)	Wiring and welding photovoltaic electrical components	Carcinogenic, brain, kidneys and nervous system damage, weakness in bones, anemia, and miscarriage.
Nitric acid ( $HNO_3$ )	Cleaning and removing dopants from wafers and reactors	Chemical burns.
Polybrominated biphenyls (PBBs)	Circuit boards and solar panel inverters	Toxic, carcinogenic and cause endocrine disrupters.
Polybrominated diphenylethers (PBDEs)	Circuit boards and solar panel inverters	Toxic, carcinogenic and cause endocrine disrupters.
Silicon (Si)	PV semiconductor material	Causes respiratory problems, irritating skin and eyes.
Sulfur hexafluoride ( $SF_6$ )	Semiconductors etching and cleaning reactors	Strong greenhouse gas.
Toluene ( $C_7H_8$ )	Clean out microscopic dirt and dust-off chips	Headaches, hearing and memory loss, confusion, pregnancy problems, and retarded growth.
1,1,1-Trichloroethane ( $C_2H_3Cl_3$ )	Clean out microscopic dirt and dust-off chips	Dizziness, reduced blood pressure, unconsciousness, and heart problems.
Xylene ( $C_8H_{10}$ )	Clean out microscopic dirt and dust-off chips	Skin and eye irritation, liver kidneys, nose and throat infections, and pregnancy problems.

# 03) Ecological issues



## Hazardous materials

### Problems for

Health and environmental impacts of the chemical compounds involved in PV cells' man-

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Xylene ( $C_8H_{10}$ )	Clean out microscopic dirt and dust-off chips

*The 12 Principles of GREEN CHEMISTRY*

Green chemistry is an approach to chemistry that aims to maximize efficiency and minimize hazardous effects on human health and the environment. While no reaction can be perfectly 'green', the overall negative impact of chemistry research and the chemical industry can be reduced by implementing the 12 Principles of Green Chemistry wherever possible.

- 1. WASTE PREVENTION**  
Prioritize the prevention of waste, rather than cleaning up and treating waste after it has been created. Plan ahead to minimize waste at every step.
- 2. ATOM ECONOMY**  
Reduce waste at the molecular level by maximizing the number of atoms in all reagents that are incorporated into the final product. Use atom economy to evaluate reaction efficiency.
- 3. LESS HAZARDOUS CHEMICAL SYNTHESIS**  
Design chemical reactions and synthetic routes to be as safe as possible. Consider the hazards of all substances handled during the reaction, including waste.
- 4. DESIGNING SAFER CHEMICALS**  
Minimize toxicity directly by molecular design. Predict and control the physical, chemical, physical properties, toxicity, and environmental fate throughout the design process.
- 5. SAFER SOLVENTS & AUXILIARIES**  
Choose the safest solvent available for any given step. Minimize the total amount of solvents and auxiliaries used, as these make up a large percentage of the total waste created.
- 6. DESIGN FOR ENERGY EFFICIENCY**  
Choose the least energy-intensive processes. Optimize energy and cooling, as well as pressurized and vacuum conditions (i.e. ambient temperature & pressure is optimal).
- 7. USE OF RENEWABLE FEEDSTOCKS**  
Use chemicals which are made from renewable (i.e. plant-based) sources, rather than non-renewable chemicals originating from petrochemical sources.
- 8. REDUCE DERIVATIVES**  
Minimize the use of temporary derivatives such as protecting groups. Always strive to reduce reaction steps, resources required, and waste created.
- 9. CATALYSIS**  
Use catalytic instead of stoichiometric reagents in reactions. Choose catalysts to increase selectivity, minimize waste, and reduce reaction times and energy demands.
- 10. DESIGN FOR DEGRADATION**  
Design chemicals that degrade and can be discarded easily. Ensure that the resulting bio-based degradation products are not toxic, bioaccumulative, or environmentally persistent.
- 11. REAL-TIME POLLUTION PREVENTION**  
Monitor chemical reactions in real-time as they occur to prevent the formation and release of any potentially hazardous and polluting substances.
- 12. SAFER CHEMISTRY FOR ACCIDENT PREVENTION**  
Choose and develop chemical processes that are safe and inherently minimize the risk of accidents. Know the possible risks and assess them beforehand.

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# 03) Ecological issues



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# 03) Ecological issues



Waste treatment

The Waste Electrical and Electronic Equipment (WEEE) standards include solar waste in the category of electronic waste, in an attempt to mitigate the negative influence of continual development.

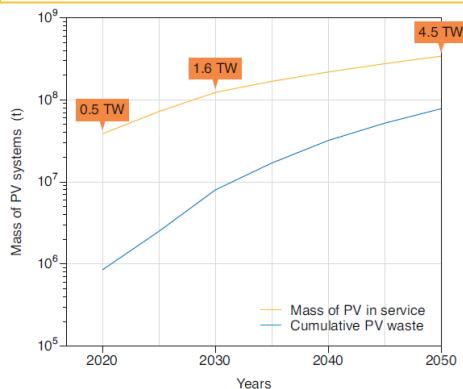


PV installation is increasing



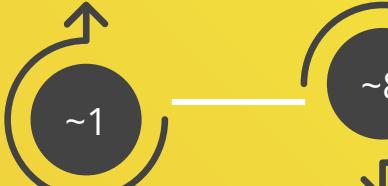
Future waste increasing at EOL of PV panels

Nature Energy | VOL 5 | July 502 2020 | 502–510  
| www.nature.com/natureenergy



Mton of waste:

Today



2050



2030

# 03) Maintenance & Monitoring\*



It is important to have real time monitoring systems and techniques for maintaining the potential of the PV panels and farms. The efficiency of a solar panel can decrease for various reasons:



**Temperature**



**Dust and  
dirty**



**Malfunction  
and damages**

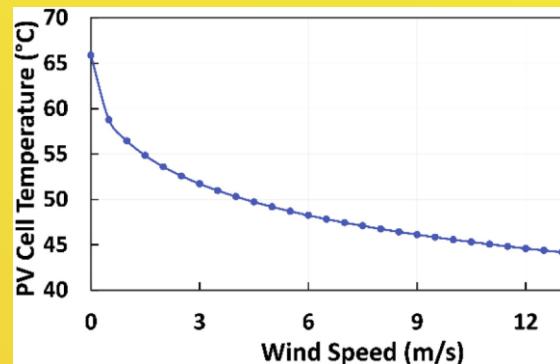
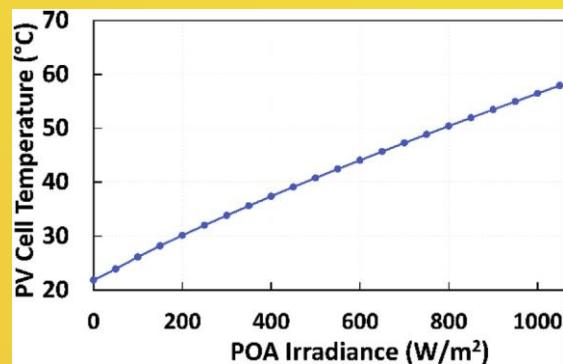
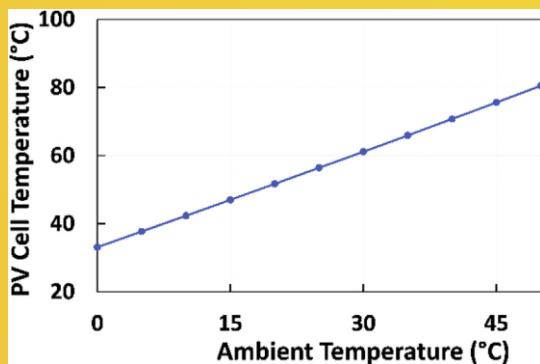
# 03) Maintenance & Monitoring



Temperature

$$\eta_{PV} = \eta_{PV,Tref} [1 - \beta_{ref} (T_{PV,cells} - T_{ref})]$$

The cells temperature have dependence from environmental conditions:



Simulation from Solar Energy Materials and Solar Cells 200 (2019) 109948

Fixed conditions: POA = 1000 W/m<sup>2</sup>  
Ambient Temperature = 25°C

Wind Speed = 1 m/s

# 03) Maintenance & Monitoring

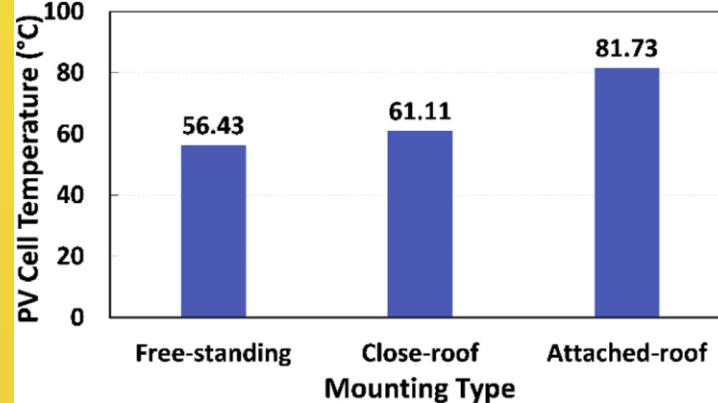


Temperature

$$\eta_{PV} = \eta_{PV,Tref} [1 - \beta_{ref} (T_{PV,cells} - T_{ref})]$$

Also the position of standing PV modules has an influence on the PV cells temperature

Simulation from Solar Energy Materials and Solar Cells 200 (2019)  
109948



Fixed conditions: POA = 1000 W/m<sup>2</sup>  
Ambient Temperature = 25°C

Wind Speed = 1 m/s

# 03) Maintenance & Monitoring

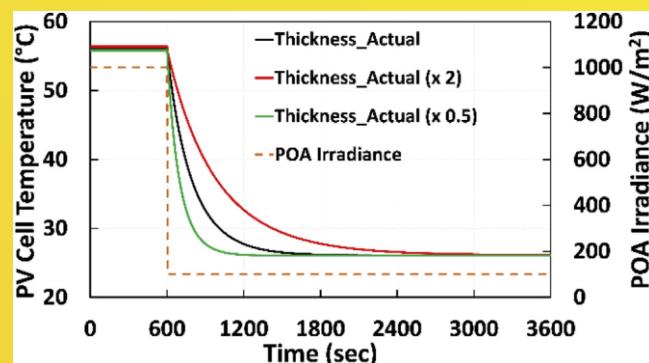
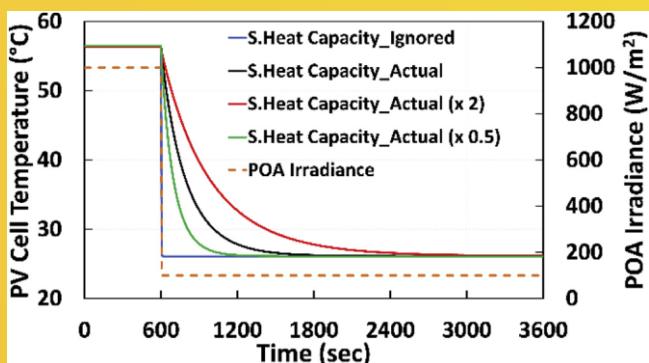


Temperature

$$\eta_{PV} = \eta_{PV,Tref} [1 - \beta_{ref} (T_{PV,cells} - T_{ref})]$$



The material properties such as specific heat capacity, density and layer thickness has a very pronounced effect on the temperature through the time constant.



Simulation from Solar Energy Materials and Solar Cells 200 (2019) 109948



# 03) Maintenance & Monitoring



Temperature

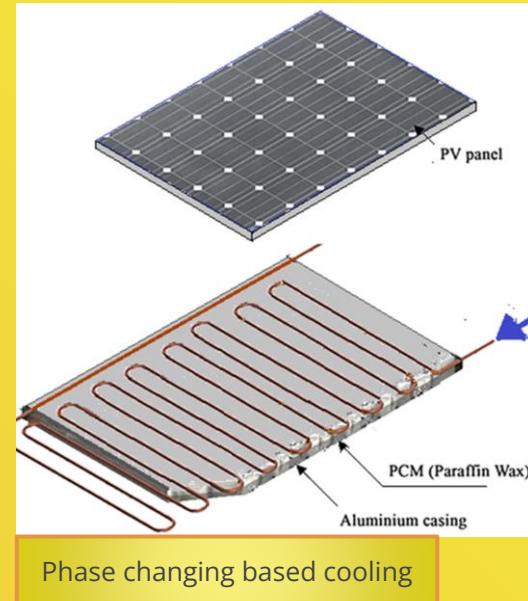


Air based cooling

Solutions: *Cooling systems*



Water based cooling



Phase changing based cooling

# 03) Maintenance & Monitoring



Dust and dirty

This can strongly reduce the efficiency depending on the geographical position of the PV cell



$\text{CaCO}_3$

$\text{SiO}_2$

$\text{NaCl}$



Dust density doesn't increase linearly with exposure time, but strongly depends on climatic conditions during the exposure period. In addition of this dust can interact with water and air producing mud and crystalline solution hard to remove.

Observed dust effects on PV performance in different countries.

Study & location	Duration	Dust effect
KSA [95]	One Month	The average degradation rate of the efficiency was 7% per month
KSA [66]	Five weeks	The average power reduction without any cleaning action was around 6%
KSA [26]	Six weeks	The average power reduction was 13% for a plain glass module
KSA [40]	Six months	The output power decrease by as much as 50% without cleaning
Qatar [42]	100 days	The efficiency decreased by around 10% because of dust accumulation
Palestine [98]	One week	5 to 6% decrease in the solar panel efficiency
Egypt [99]	21 days	5% reduction of the output for 15° tilt angle
Egypt [97]	One month	The output power decreased about 17.4% per month
UAE [100]	Five weeks	The output power reduction after 5 weeks was about 10%
Spain [101]	Two months	After 15 days without rain the losses were greater than the 4%. The losses reach up to 15% after 2 months without raining
USA [102]	Two months	With soiling rates of less than 1.0% per month in the low desert and peak rates of 11.5% per month in heavy agricultural regions of the Central Valley, California.
Athens [103]	Eight weeks	6.5% power output reduction

# 03) Maintenance & Monitoring



Dust and dirty

## Solutions: *Cleaning systems*

# Spontaneous processes

Deciding a correct inclination for the PV rainfall, wind and gravity removes dust.

# Mechanical methods

Using air or water fluxes or vibrations with programmable or IRT monitored systems.

# Electrostatic methods

Using EM fields and PET surfaces to remove ionic particles of dust

# Self-cleaning surfaces

Micro and nanoscale fabricated surfaces can be made hydrophobic so the dust doesn't deposit.

# 03) Maintenance & Monitoring



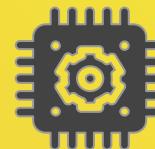
Malfunctions  
and damages

One of the main challenges that the PV industry faces is its vulnerability to faults due to its exposure to harsh environmental conditions.

## Temperature



## Incipient



## Shading



## Islanding



# 03) Maintenance & Monitoring



- Typically in small industries the monitoring is made manually or by using simple software



IRT power output monitor

BUT IN BIG PLANTS ITS HARDER TO PERFORM

Photo taken by PRESSVIT s.r.l. Zibido San Giacomo (MI)

Transformers

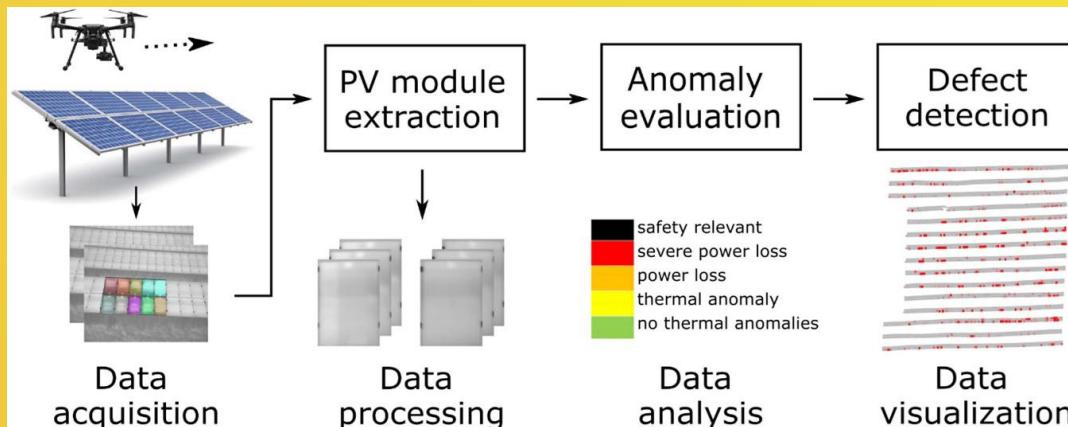


# 03) Maintenance & Monitoring



Malfunctions  
and damages

Solution: ML techniques and IRT monitoring



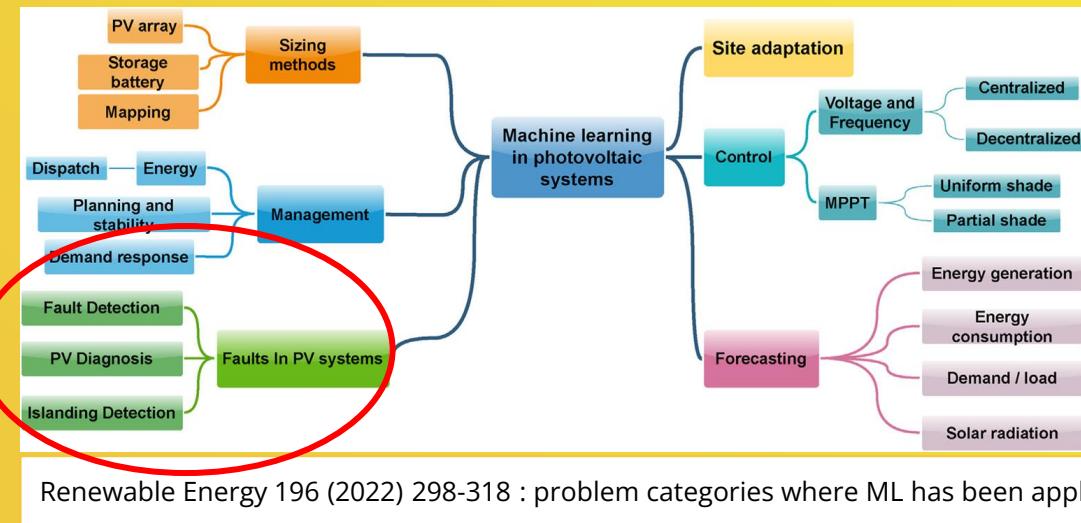
Claudia Buerhop et al 2022 Prog. Energy 4 042010

# 03) Maintenance & Monitoring



Malfunctions  
and damages

Solution: ML techniques and IRT monitoring

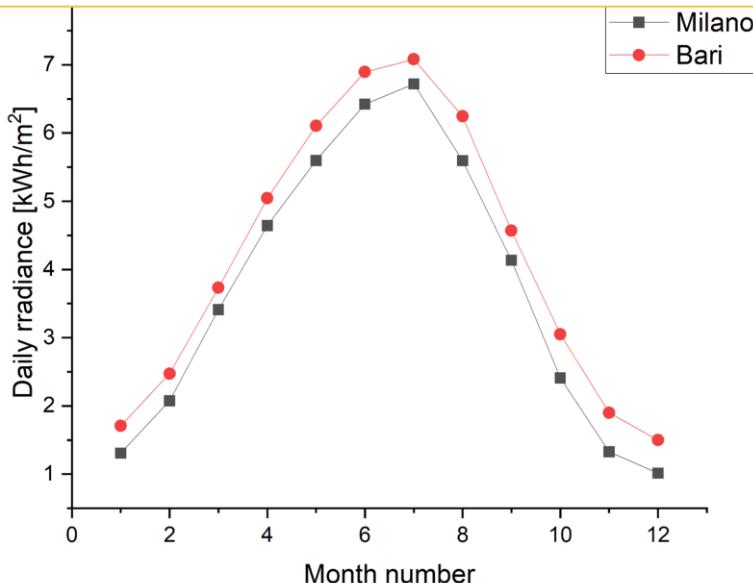


# 03) Intermittence

ENEA and TERNA data are used for the current part

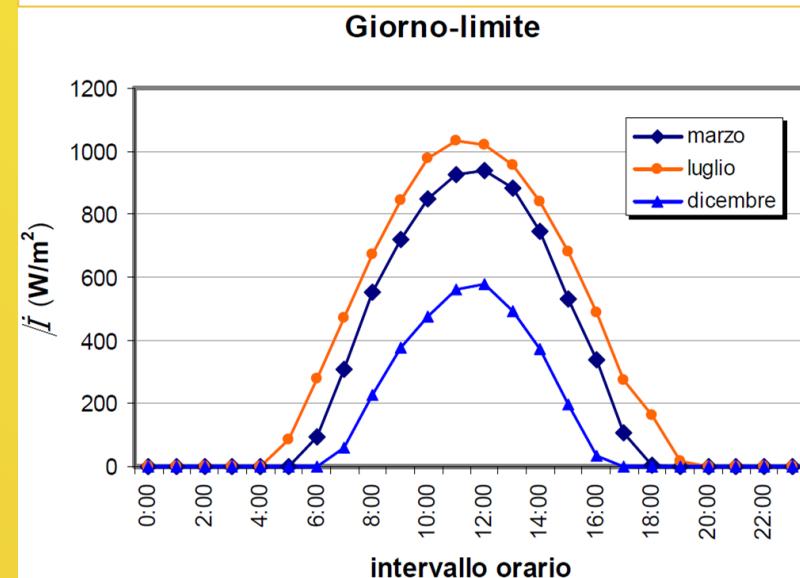


## Monthly variation



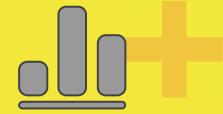
<http://www.solaritaly.enea.it/CalcRggmmOrizz/Calcola1.php>

## Daily variation

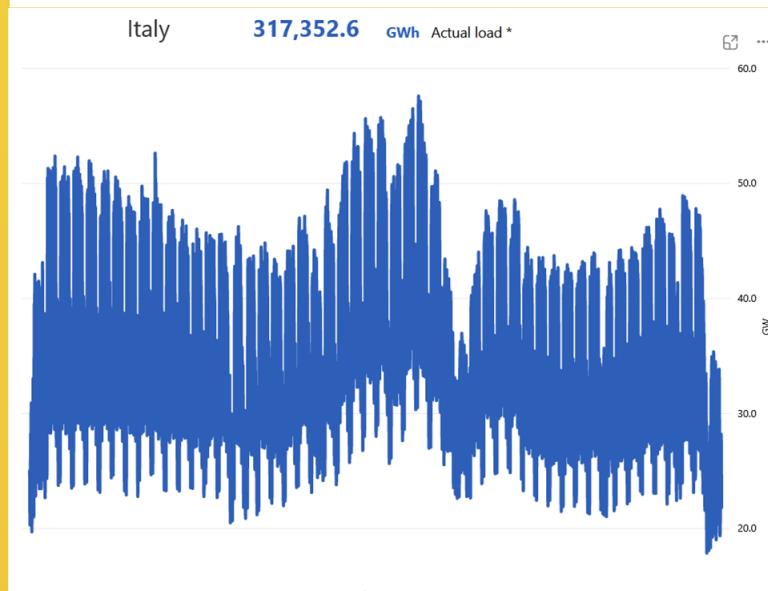


ENEA-SOL TERM, Priolo Gargallo (Siracusa) station.  
Means given by 2004-2006 years.

# 03) Intermittence



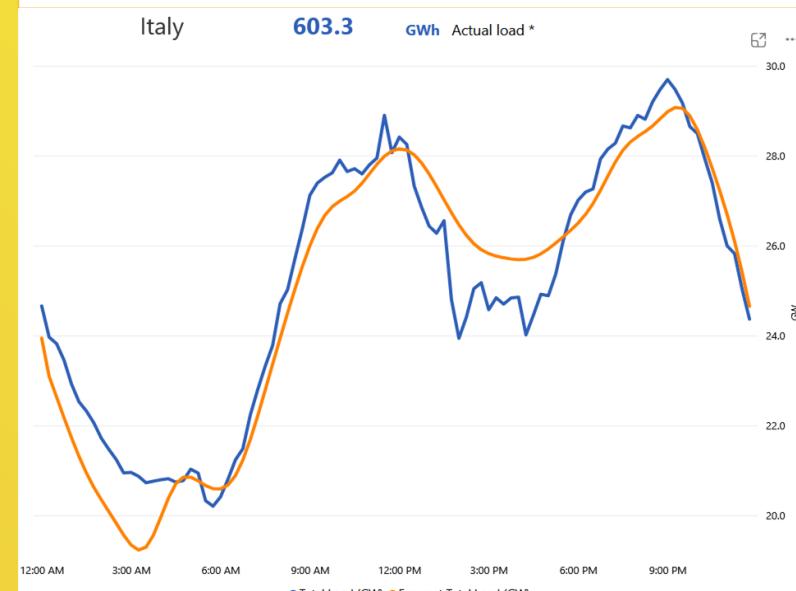
## Energy usage (year)



\* The value doesn't take into account the quarterly data exceeding the complete hour

01/01/2022 to 01/01/2023

## Energy usage (day)

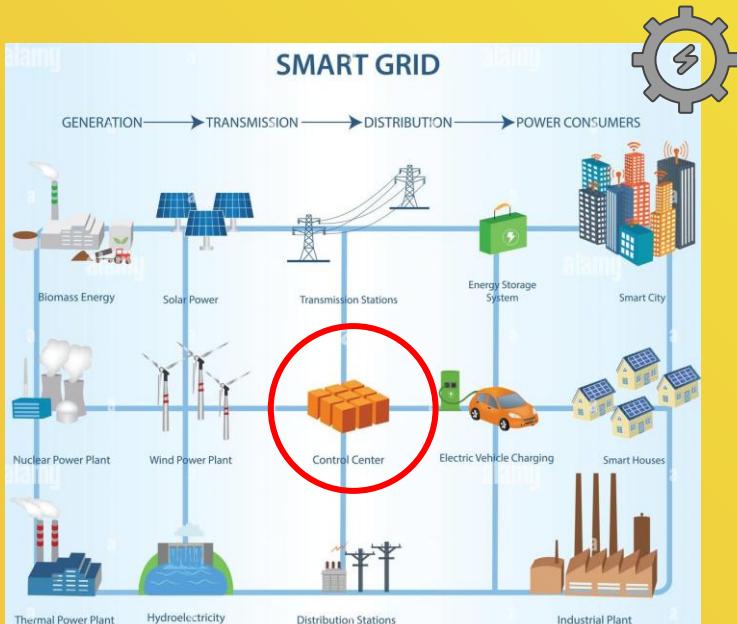


\* The value doesn't take into account the quarterly data exceeding the complete hour

05/06/2023

# 03) Intermittence

Solutions



# 04) Case study for Italy an estimation

What would happen if all roof in Italy were covered by c-Si commercial solar panels

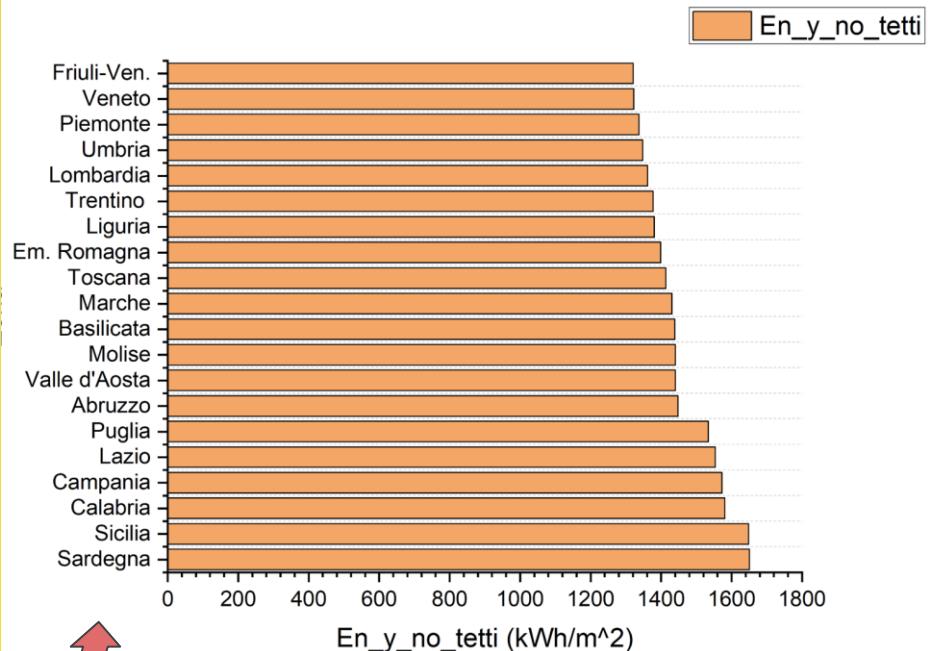
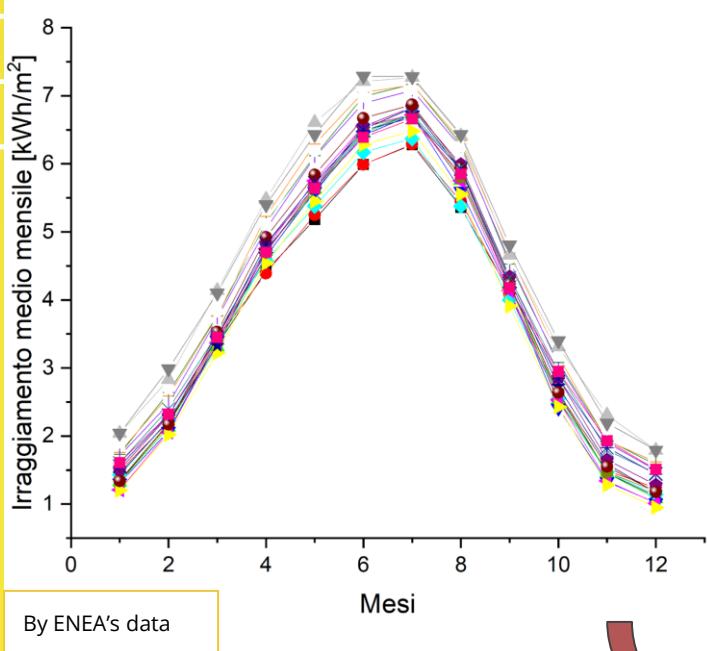
Working hypothesis and simplifications:

- The irradiance of the sun is given as seen in ENEA's calculation by considering **horizontal solar panels** (so horizontal roofs):  
<http://www.solaritaly.enea.it/CalcComune/Calcola.php>
- Each region has different **irradiance given by its capital** ;
- The **total roof surface** in Italy is given as seen in:  
<https://www.energoclub.org/page/potenziale-del-fotovoltaico> ;
- The roof distribution for the country follows the **density of the population** of the regions (also tried with area distribution for the regions)<sup>3</sup>;
- The **efficiency** of the panels is **constant** and around **20%**;

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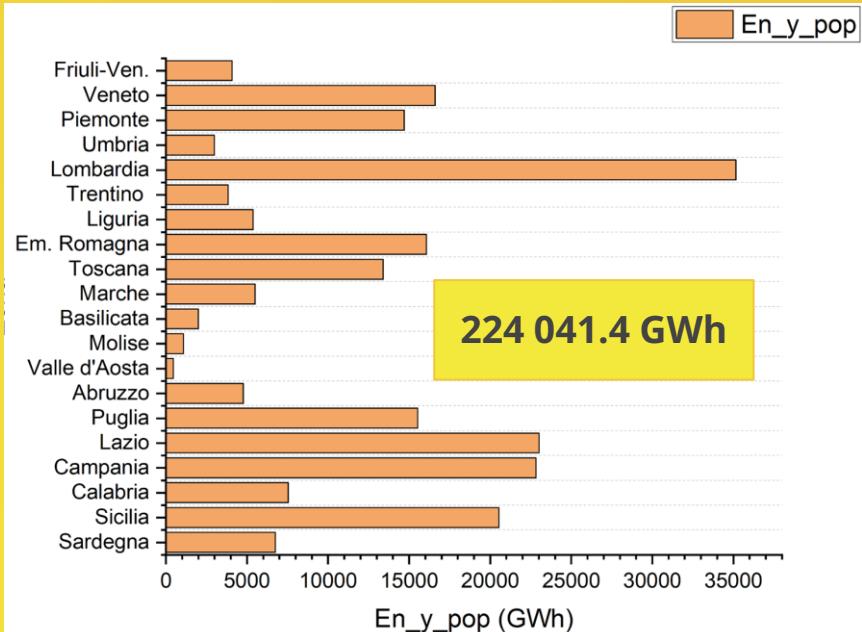
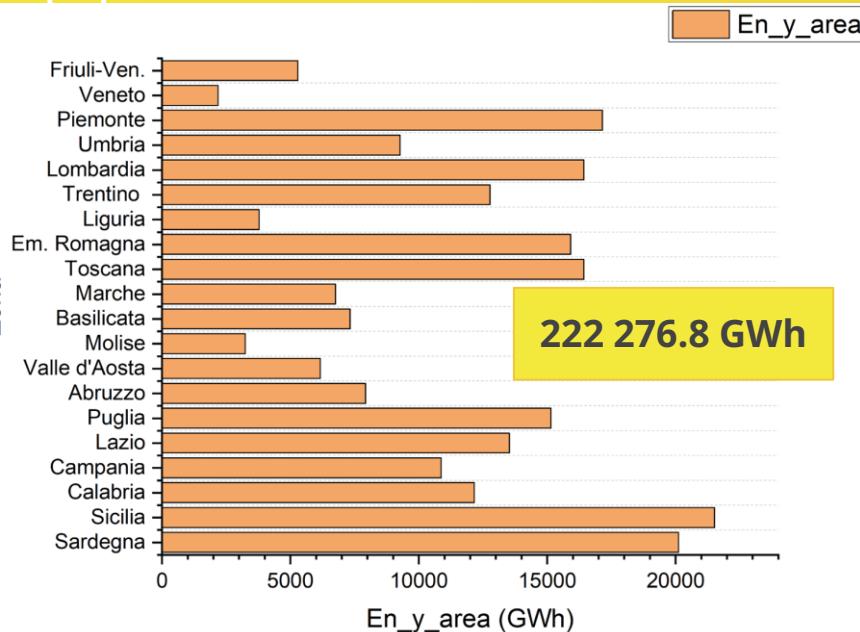
<sup>3</sup>Data taken by ISTAT

# 04) Case study for Italy an estimation



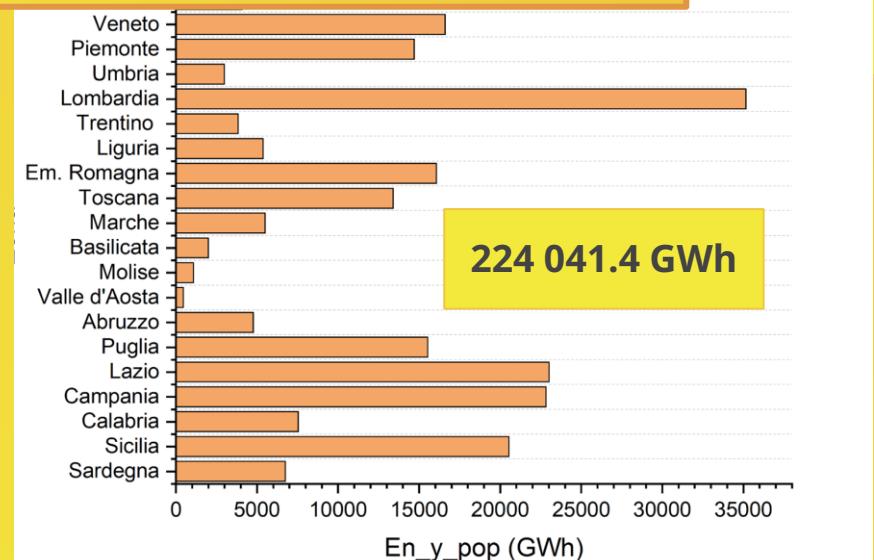
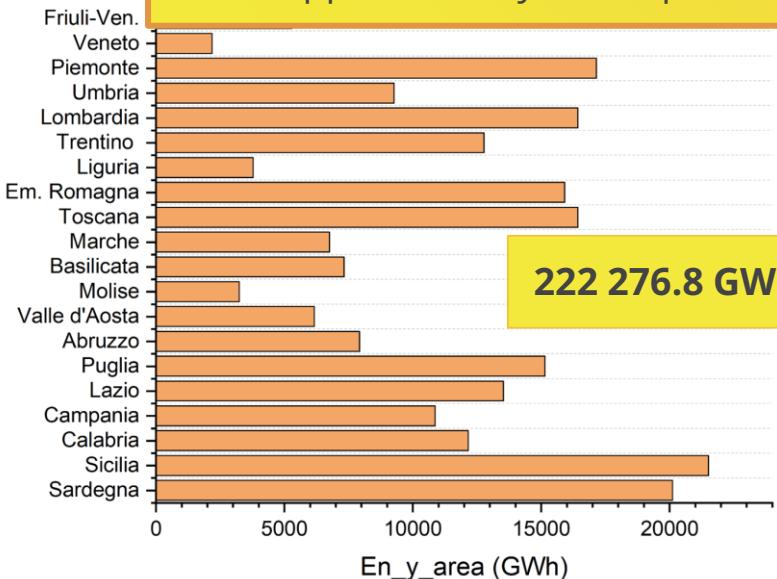
# 04) Case study for Italy an estimation

If we consider a roof surface of 763.53 km<sup>2</sup> we obtain:



# 04) Case study for Italy an estimation

As seen on previous slides about intermittence, the total energy usage in Italy is **317 352.6 GWh** in 2022. By applying our *approximate evaluation* we can see that "BIPV" applied in Italy would produce the **70%** of the energy needed (today).



# Conclusions

As we can see, the complete and smart PV integration in the electrical system is a challenge we must take on. Useful new technologies such as ML approaches can help us to have more **control** and **forecast** possibilities. It is however **impossible to ignore** the effect on the environment of PV and vice-versa.

## Future aims

- Properly analyze smart grids and machine learning potentials;
- Study the storage technologies;
- Develop a more realistic estimation of the Italy Case study taking into account more complex factors such as cleaning and temperature for evaluating efficiency in addition the economical factors;