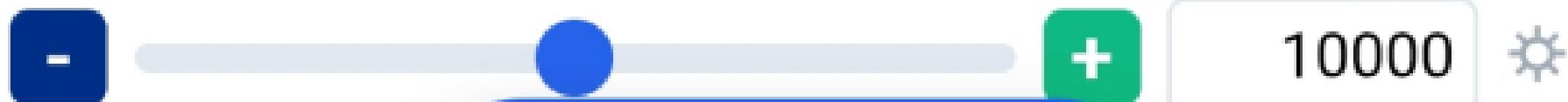


Proportional Kp



Integral Ki (Ti=900.0 ms)



Derivative Kd

Apply Changes

