WORKS / PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

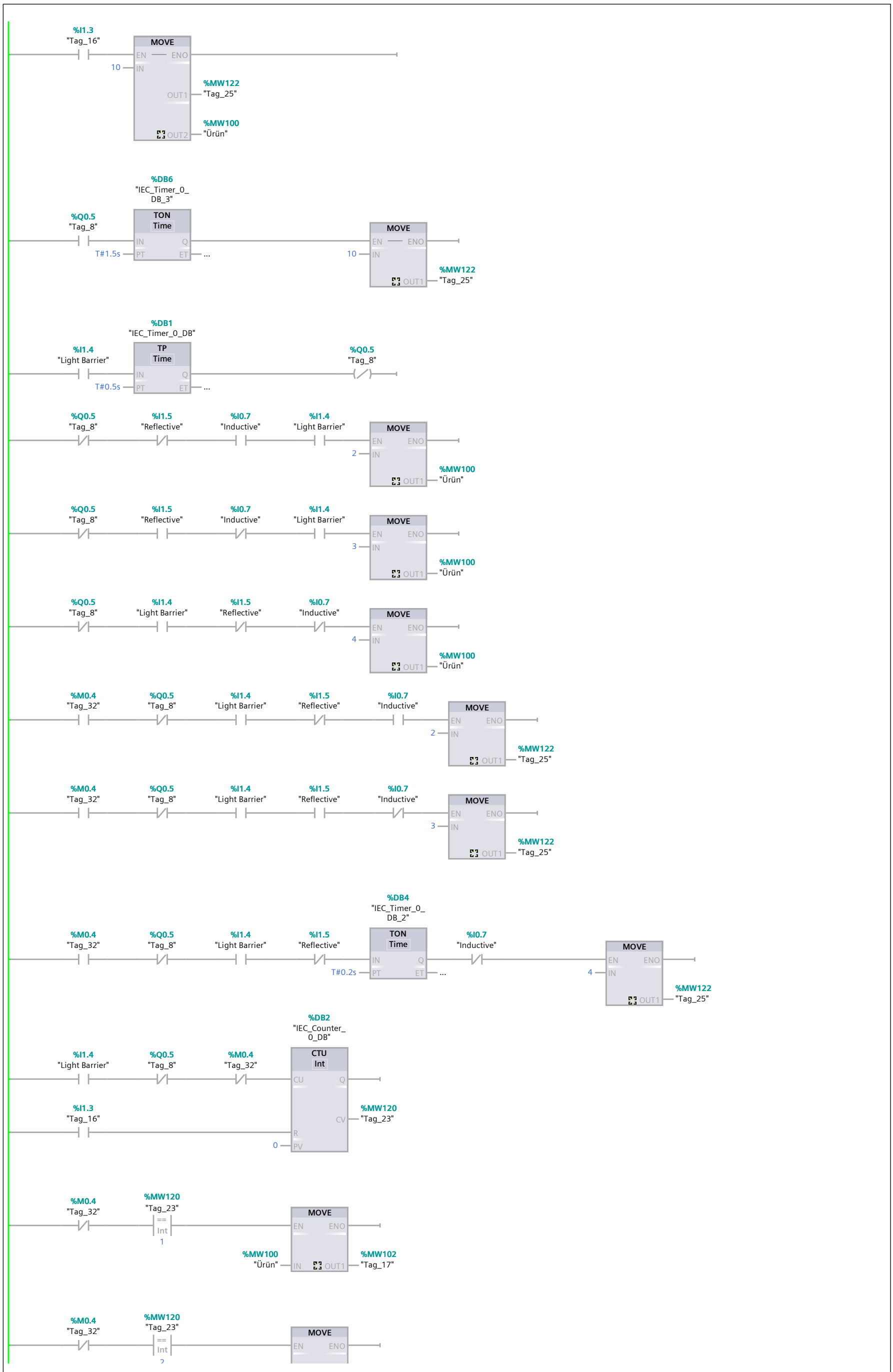
Main [OB1]

Main Properties							
General							
Name	Main	**Number**	1	**Type**	OB	**Language**	LAD
Numbering	automatic						
Information							
Title	"Main Program Sweep (Cycle)"	**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Main			
Name	**Data type**	**Default value**	**Comment**
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

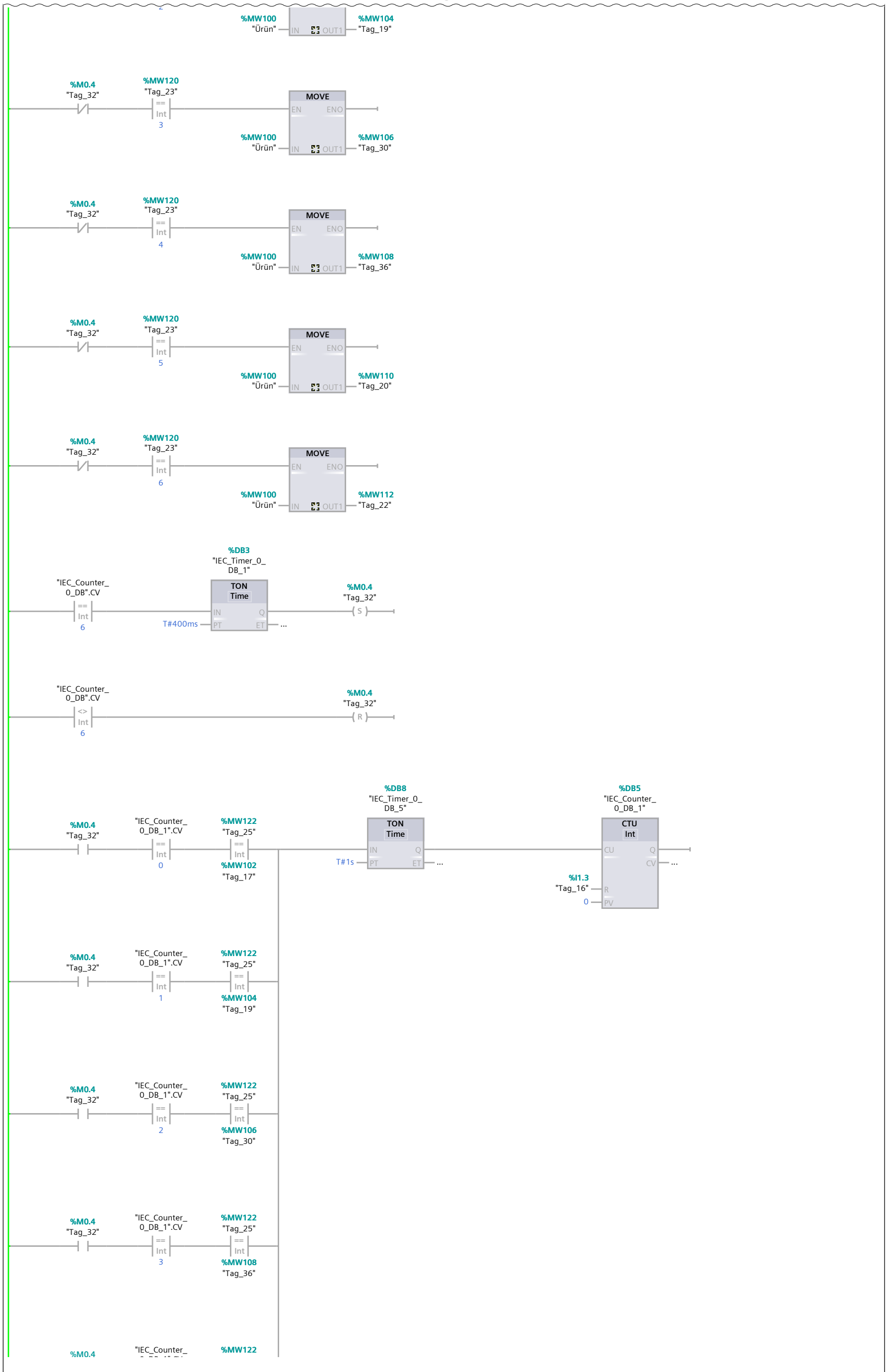
Network 1:

Network 1: (1.1 / 3.1)



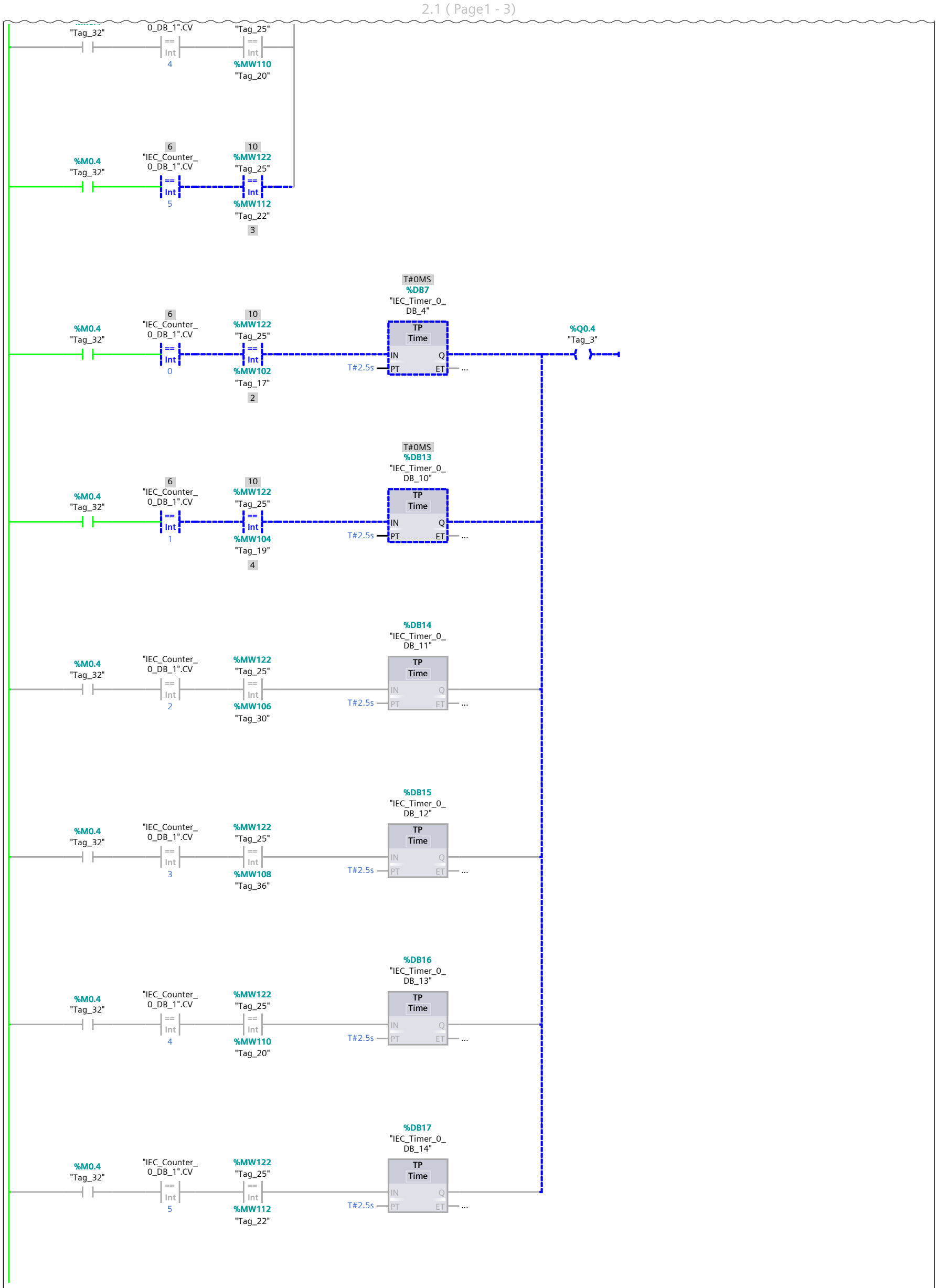
Network 1: (2.1 / 3.1)

1.1 (Page1 - 2)



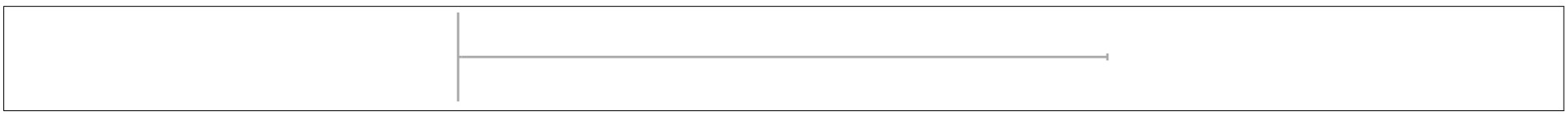
3.1 (Page1 - 4)

Network 1: (3.1 / 3.1)



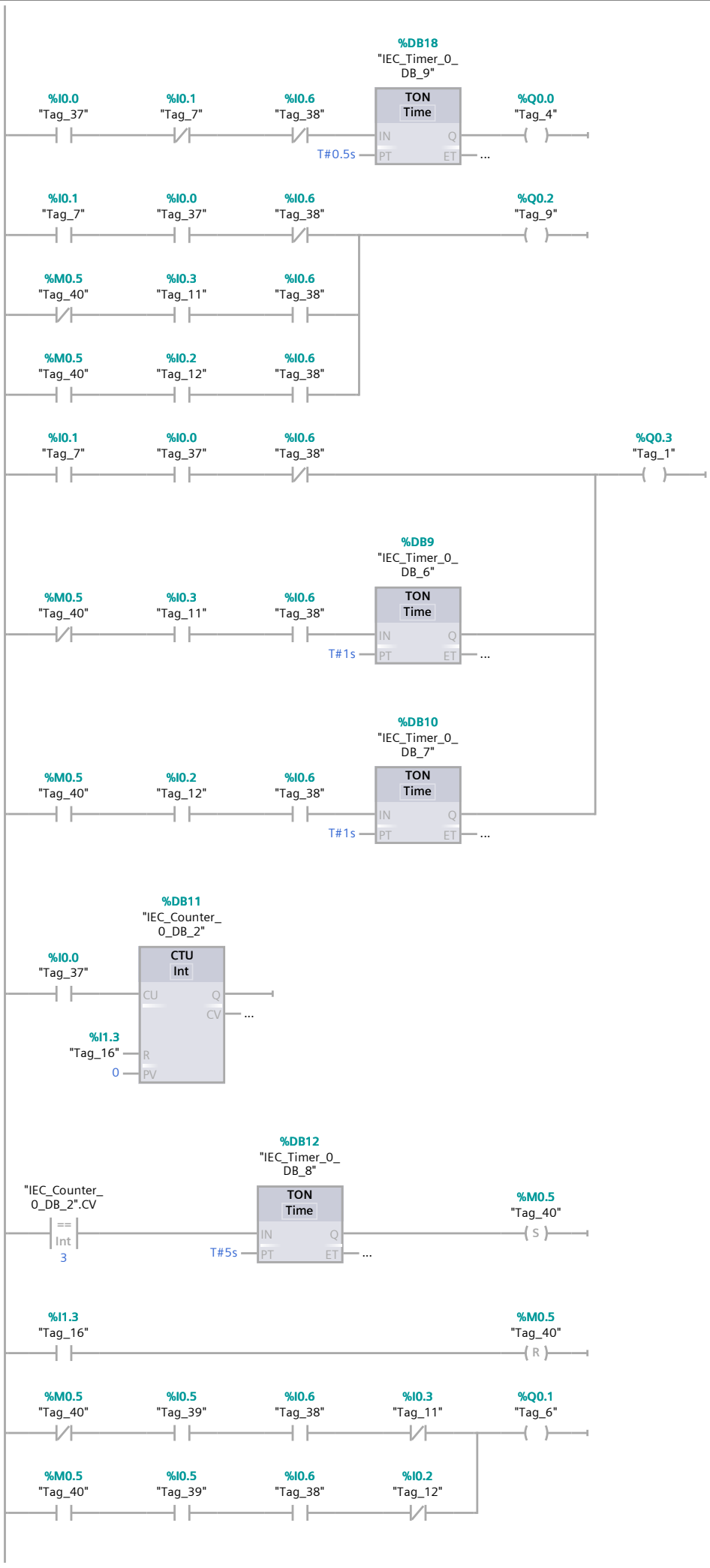
Symbol	Address	Type	Comment
"IEC_Counter_0_DB".CV		Int	
"IEC_Counter_0_DB_1".CV		Int	
"Inductive"	%I0.7	Bool	
"Light Barrier"	%I1.4	Bool	
"Reflective"	%I1.5	Bool	
"Tag_3"	%Q0.4	Bool	
"Tag_8"	%Q0.5	Bool	
"Tag_16"	%I1.3	Bool	
"Tag_17"	%MW102	Int	
"Tag_19"	%MW104	Int	
"Tag_20"	%MW110	Int	
"Tag_22"	%MW112	Int	
"Tag_23"	%MW120	Int	
"Tag_25"	%MW122	Int	
"Tag_30"	%MW106	Int	
"Tag_32"	%M0.4	Bool	
"Tag_36"	%MW108	Int	
"Ürün"	%MW100	Int	Metal

Network 2:



Symbol	Address	Type	Comment

Network 3:



Symbol	Address	Type	Comment
"IEC_Counter_0_DB_2".CV		Int	
"Tag_1"	%Q0.3	Bool	
"Tag_4"	%Q0.0	Bool	
"Tag_6"	%Q0.1	Bool	
"Tag_7"	%I0.1	Bool	
"Tag_9"	%Q0.2	Bool	
"Tag_11"	%I0.3	Bool	
"Tag_12"	%I0.2	Bool	
"Tag_16"	%I1.3	Bool	
"Tag_37"	%I0.0	Bool	
"Tag_38"	%I0.6	Bool	
"Tag_39"	%I0.5	Bool	
"Tag_40"	%M0.5	Bool	