

iScala 3.3 MPC设置更新

- 系统提供工单收货时，建议数量的原则参数设置。

Bill of Material Operations **Reporting**

Man. reporting of Material: No
Man. reporting of Routing: No
When is Material issued?: 1
When are Op. reported?: 1
Receipt at reporting of last Op.?: No
Immediate Update at receipt with WO?: Yes

Special Cost calculation: No
Update connected work order at WO receipt: 0
Update connected sales order at WO receipt: 0
Material Issue Line Increment: 10
WO Batch Line Increment: 10
Default Work Order Receipt Quantity: 1

[0] Rest quantity is set as default. [1] Default value is calculated based on available components, warning if a higher quantity is entered.
[2] Default value is calculated based on available components, a higher quantity is not allowed. [3] Default value is calculated based on available components, warning if a higher quantity is entered, only back flushed components are tested. [4] Default value is calculated based on available components, a higher quantity is not allowed, only back flushed components are tested.

AP\9uhw1
72 - Hacken Test | 2019
05-11-2019

- 工单提供更新最新物料清单和工艺路线的功能。

Menu

6. B o M
7. Routings
8. Extra Text
9. Options
10. Account
11. Mtrl. Avail. Test
12. Delete
14. View Access Restriction
15. View linked sales orders
16. Manage sales order links
19. Recreate BoM and Routings
20. Split Work Order

可以根据最新的物料清单
以及工艺路线更新现有的工单

- 工单提供拆分数量的功能。

Menu

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可以拆分现有工单

OK

Cancel

Enter/Adjust Work Orders

Split Work Order

< Back

Next >

| Row | Work order | Quantity | Start Date | Start Date Time Factor | Due Date | Due Date Time Factor |
|-----|------------|----------|------------|------------------------|----------|----------------------|
| 1 1 | 0000000510 | 400 | 06112019 | 0.000 | 13112019 | 1.000 |
| 2 2 | A | 600 | 06112019 | 0.000 | 13112019 | 1.000 |

Row

Quantity

0

Start Date

06-11-2019

0.000

Due Date

13-11-2019

1.000

Work Order All

X

| Wono | Type | Stock item | Quantity | Wh | S | Start | Due | Sup.Op |
|------------|------|--------------|----------|----|---|--------|--------|--------|
| 0000000501 | | 0001103B8-02 | 840 | A1 | 3 | 131218 | 141218 | |
| 0000000502 | | 0001103B8-02 | 840 | A1 | 3 | 141218 | 151218 | |
| 0000000503 | | 0001103B8-02 | 840 | A1 | 3 | 151218 | 161218 | |
| 0000000504 | | 0002007A8-03 | 1,296 | A2 | 3 | 101218 | 111218 | |
| 0000000505 | | 0002007A8-03 | 1,728 | A2 | 3 | 101218 | 111218 | |
| 0000000506 | | 0002007A8-03 | 1,152 | A2 | 3 | 101218 | 111218 | |
| 0000000507 | | 0002007A8-03 | 1,824 | A2 | 3 | 111218 | 121218 | |
| 0000000508 | | 0002007A8-03 | 1,728 | A2 | 3 | 111218 | 121218 | |
| 0000000509 | | 0002007A8-03 | 1,152 | A2 | 3 | 111218 | 121218 | |
| 0000000510 | | 0001033F8-04 | 400 | A4 | 3 | 061119 | 131119 | |
| 0000000511 | | 0001033F8-04 | 600 | A4 | 3 | 061119 | 131119 | |
| 0000000999 | | 0002007A8-03 | 100 | A2 | 3 | 031119 | 041119 | |

Copy

OK

Cancel

由原来工单510数量1000，拆分为两张工单，数量分别为400和600