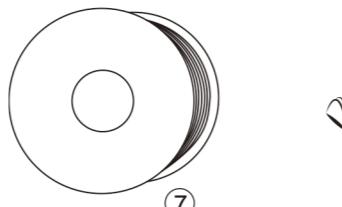


USER GUIDE

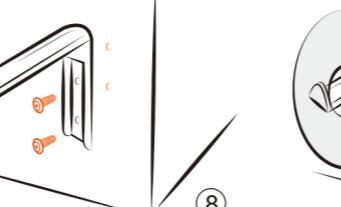
Desktop 3D Printer

Welcome to use Our 3D printer

Start your fantastic 3D printing journey immediately



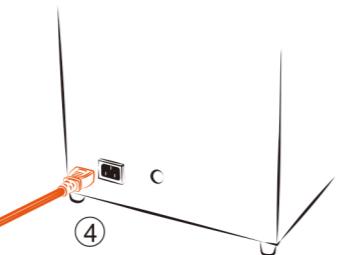
7.After the plateform stops,
take out the package below
the plateform and filament



8.Install the filament holder



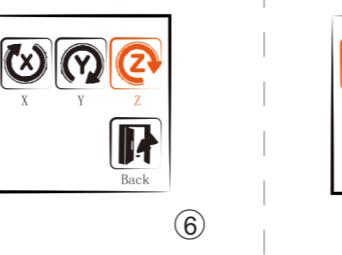
9.Hang the filament
into the holder



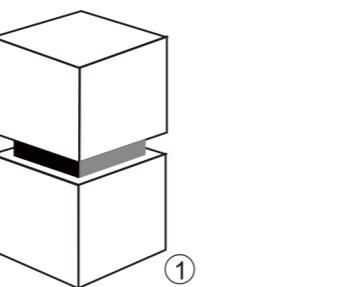
4.Take out the power cable
and connect with printer



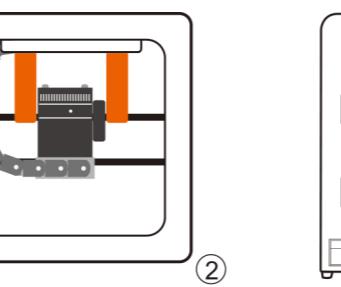
5.Turn on the power switch



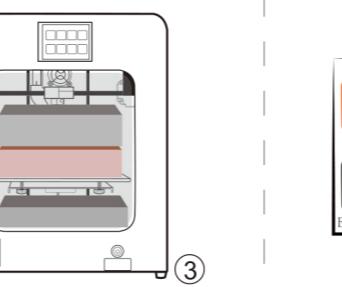
6.Click "Home" in Main
interface—"Z" in screen



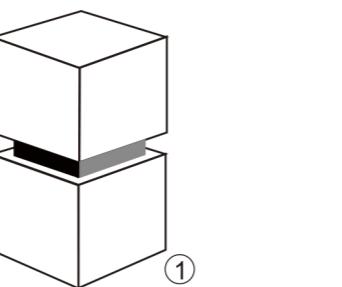
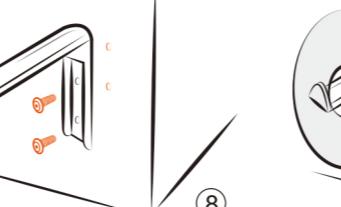
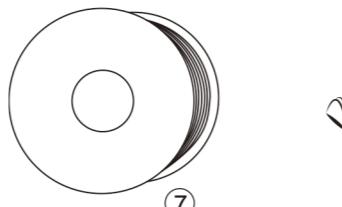
1.Open the package,
take out the printer



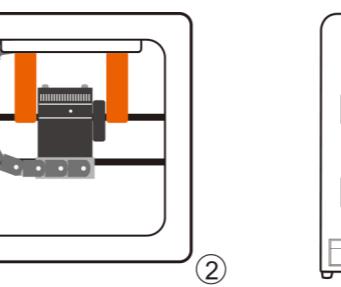
2.Remove the block of extruder
and internal filler



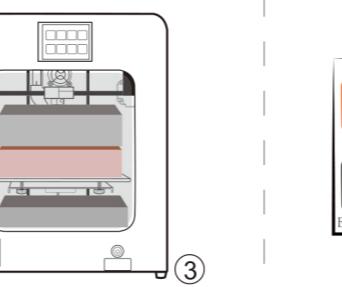
3.Take out the package above
the platform and toolbox



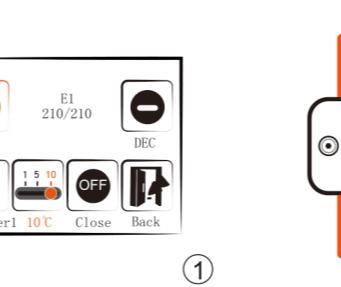
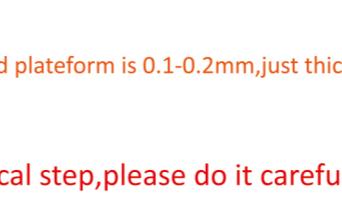
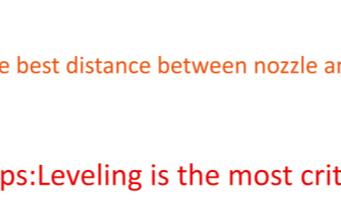
1.Take out the TF card



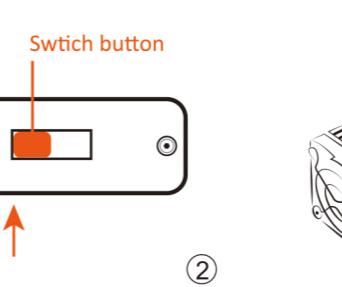
2.Insert the TF card into the printer,
(Metal face up)



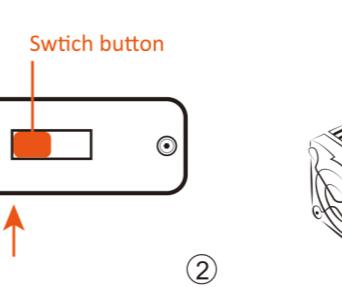
3.Click "Print",select the Test
file,start your first printing



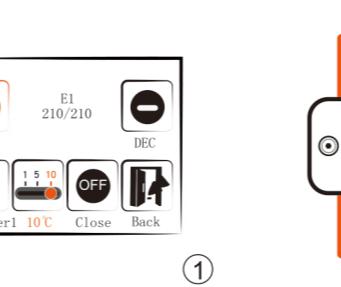
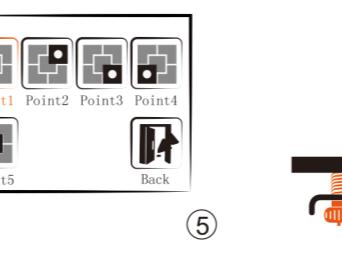
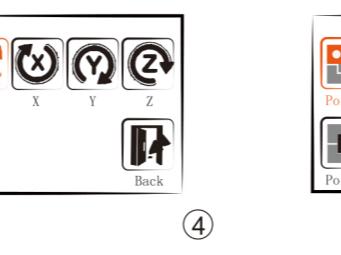
1.Click "Preheat"(Click on
the switch icon to 10°C),
Add E1 to 210°C



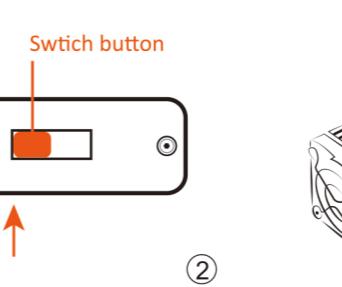
2.Pull the switch button to left,
insert the filament from the
bottom hole



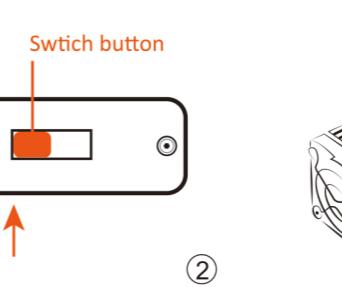
3.Push the extruder bottom,
insert the filament from the
top hole until the filament can
be extruded out from nozzle



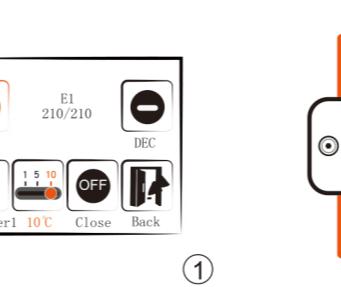
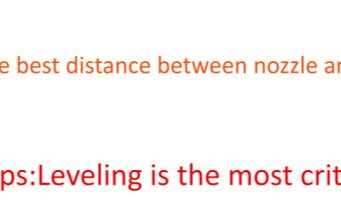
4.Click "Home" -"ALL",
Waiting for X, Y, Z axis
motion to stop



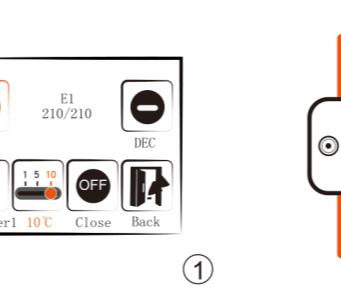
5.Click "Level" in Main
interface, click "point 1".Start
rotate the nut below the plateform



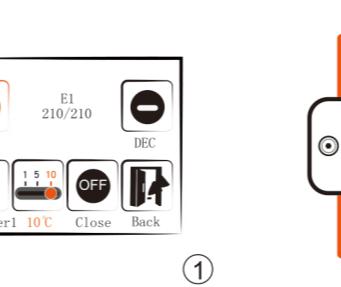
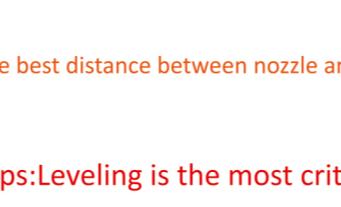
6.Keep the plateform close to
nozzle through rotating the
nut;Complete the remaining
level in turn according to this
method



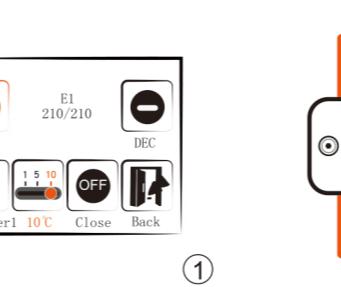
7.The best distance between nozzle and plateform is 0.1-0.2mm,just thickness of an A4 sheet.



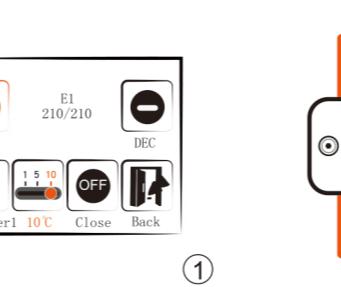
Tips:Leveling is the most critical step,please do it carefully and patiently



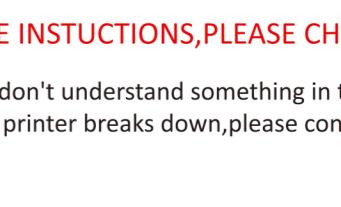
Correct:the first layer can
stick on the plate well,it
means leveling is ok.



Wrong:the first layer can not
stick on the plate,it means
the nozzle is so closed to the
plate,(Method:Turn the nut
slightly to the left)



Wrong:the first layer can not
extrude on the plate,it means
the nozzle is so closed to the
plate,(Method:Turn the nut
slightly to the Right)



MORE INSTRUCTIONS,PLEASE CHECK ALL DATAS IN TF CARD



If you don't understand something in the process of using it,
or the printer breaks down,please contact with us,thanks!