\NewDocumentCommand\hoge{m m}{%

{\Huge #1}{\tiny #2}%

}%

\hoge{あいうえお}{かきくけこ}%



\RenewDocumentCommand\hoge{o m}{%

\IfValueT{#1}{{\Huge #1}}%

{\tiny #2}%

}%

\hoge{かきくけこ}%

\hoge[あいうえお]{かきくけこ}%

かきくけこ

あいうえおゕきくけこ

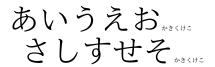
\RenewDocumentCommand\hoge{O{あいうえお} m}{%

{\Huge #1}{\tiny #2}%

}%

\hoge{かきくけこ}%

\hoge[さしすせそ]{かきくけこ}%

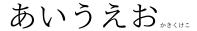


\RenewDocumentCommand\hoge{r() m}{%

{\Huge #1}{\tiny #2}%

}%

\hoge(あいうえお){かきくけこ}%

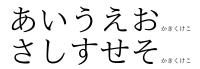


\RenewDocumentCommand\hoge{D(){あいうえお} m}{%

{\Huge #1}{\tiny #2}%

\hoge{かきくけこ}%

\hoge(さしすせそ){かきくけこ}%



\RenewDocumentCommand\hoge{D<>{あいうえお} m}{%

{\Huge #1}{\tiny #2}%

}%

\hoge{かきくけこ}%

\hoge<さしすせそ>{かきくけこ}%

あいうえおかきくけこ さしすせそかきくけこ

