### **Before Using the Product**

Before using the product, please read this manual. Make sure that the end users read this manual and then keep the manual in a safe place for future reference.

#### ■ Relevant manuals

Before using the product, please read the Safety Guidelines included with the base unit used, especially the following sections

- SAFETY PRECAUTIONS
- CONDITIONS OF USE FOR THE PRODUCT
- EMC AND LOW VOLTAGE DIRECTIVES
- WARRANTY

For the product information, refer to the following

To the product information, role to the following.		
Description	Manual name [manual number]	
Common information on MELSEC iQ-R series programmable controllers*1	MELSEC iQ-R Module Configuration Manual [SH-081262ENG]	
Detailed information on the product	MELSEC iQ-R CPU Module User's Manual (Startup) [SH-081263ENG]	
	MELSEC iQ-R CPU Module User's Manual (Application) [SH-081264ENG]	

<sup>\*1</sup> The information includes the system configuration, specifications, installation, wiring, maintenance, and

Please develop familiarity with the functions and performance of the product to handle the product correctly

#### ■ Manuels correspondants

Avant d'utiliser ce produit, prière de lire les "Safety Guidelines" (directive de sécurité) fournies avec l'unité de base, en particulier dans les sections suivantes.

- PRÉCAUTIONS DE SÉCURITÉ
- CONDITIONS D'UTILISATION DE PRODUIT
- DIRECTIVES CEM ET BASSE TENSION
- DIRECTIVES SUR LES MACHINES
- GARANTIF

#### ■ Packing list

Check that the following items are included in the package of the product

Item	Quantity
Module (R□PSFCPU and R6PSFM)	1 each
Before Using the Product (this manual)	1

#### ■ Mounting modules

When installing the programmable controller in a control panel, fully consider its operability. maintainability, and environmental resistance.

Securely mount all the MELSEC iQ-R series modules used on the base unit.

For details on the mounting method, refer to the MELSEC iQ-R Module Configuration Manual.

### ■ Montage des modules

Pour installer l'automate programmable dans un tableau de commande, prendre en compte tous les aspects d'opérabilité, de maintenabilité et de résistance à l'environnement

Monter fermement sur l'unité de base tous les modules de la série MELSEC iQ-R à utiliser. Pour le détail de la méthode de montage, voir le MELSEC iQ-R Module Configuration Manual (Manuel de configuration du module MELSEC iQ-R).

### ■ Operating ambient temperature

Use the product within the following range.

- 0 to 55°C (when an extended temperature range base unit is not used)
- 0 to 60°C (when an extended temperature range base unit is used)

#### ■ Température ambiante de fonctionnement

Ce produit doit être utilisé dans les conditions suivantes

- 0 et 55 ℃ (quand une unité de base à gamme de température élargie n'est pas utilisée)
  0 et 60 ℃ (quand une unité de base à gamme de température élargie est utilisée)

## ■ Safety standards

For UL listed

UL evaluation was performed only to UL508.

Functional safety evaluation was performed by TÜV Rheinland<sup>®</sup> \*1

- TÜV Rheinland is a registered trademark.
- For IEC 61508 SIL 2

The SIL2 Process CPU can be used to configure safety functions of general industrial machinery For details, refer to the MELSEC iQ-R CPU Module User's Manual (Application).

# ■ Calculation of the target failure measure (PFDavg/PFH)

The target failure measure (PFDavg/PFH) is a target value of reliability for each SIL level defined in IEC 61508: 2010 and IEC 61511: 2015.

When a system using the SIL2 Process CPU is configured, a SIL2 application shall configure a safety path, including safety input devices through safety output devices.

Calculate the PFDavg/PFH for each safety application using the following formula. If the safety path goes through the module set to operate in SIL2 mode multiple times, add the PFDavg/PFH for that module multiple times.

PFDavg/PFH = (PFDavg/PFH of A) + (PFDavg/PFH of B)  $\times \alpha^{*5}$  + (PFDavg/PFH of C)  $\times \beta^{*5}$  + (PFDavg/PFH of D) + (PFDavg/PFH of E)

Symbol	Definition
A*1	SIL2 Process CPU
B*2*4	Module set to operate in SIL2 mode connected to safety input devices
C*2*4	Module set to operate in SIL2 mode connected to safety output devices
D*3*4	Safety input device
E*3*4	Safety output device

- When performing safety communications between SIL2 Process CPUs on the safety path, add the PFDayg/PFH for SIL2 Process CPUs performing safety communications on the safety path. Add no PFDavg/PFH for SIL2 Process CPUs not performing safety communications on the safety path, even if they are
- on the same network.

  2 Calculate the PFDavg/PFH using the PFDavg/PFH for the modules, that are set to operate in SIL2 mode, used. \*3 For PFDavg/PFH of D and E, refer to manuals for the safety devices used.
- When the SIL2 application includes multiple safety input devices or safety output devices, perform the calculation by adding all PFDavg/PFH for the safety input devices, safety output devices, and modules, that are set to operate in SIL2 mode, connected to the devices.
- \*5 For SIL2-mode modules used in a SIL2 application configured with multiple inputs and outputs, multiply the PFDavg/PFH of these modules by the number of input points  $(\alpha)$  and the number of output points  $(\beta)$  for the

The following table lists the total PFDavg/PFH of the SIL2 Process CPU and the SIL2 function module.

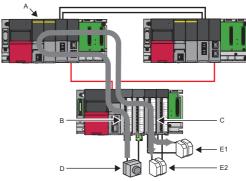
PFDavg*6				
2 years	5 years	10 years		
5.83 × 10 <sup>-6</sup>	2.08 × 10 <sup>-5</sup>	6.23 × 10 <sup>-5</sup>		
PFH*6				
FILL				
2 years	5 years	10 years		

\*6 The PFDavg/PFH values of each proof test interval The following formulas show calculation examples of PFDavg/PFH for a SIL2 application with multiple outputs where SIL2 Process CPUs and an I/O module with diagnostic functions are

Connect an emergency stop switch to the input module with diagnostic functions. Connect multiple safety relays to the output module with diagnostic functions

A SIL2 Process CPU controls ON/OFF of the safety relays according to the input from the emergency stop switch

- PFDavg = (PFDavg of A) + (PFDavg of B) + (PFDavg of C) × 2 + (PFDavg of D) + (PFDavg of
- E1) + (PFDavg of E2)
  PFH = (PFH of A) + (PFH of B) + (PFH of C) × 2 + (PFH of D) + (PFH of E1) + (PFH of E2)



#### ■ Information and services

For further information and services, please consult your local Mitsubishi representative,