

NEUTRONE®

SEMI OPEN IMPELLER END SUCTION CENTRIFUGAL PUMP

QQT SERIES

QQT pumps design accordance with international standards of ISO2858/5199. With Semi open impeller and front/back wear plate, Design for industry waster water application and with a good meet for pulp and paper making process requirements.

Impeller

Optimized Hydraulic design with semi-open impeller, Impeller diameter up to 547mm,
QQT pumps have wider performance coverage
EN 25199/22858

Heavy Duty Bearings

Cylindrical roller bearing at the impeller end,
Double angular contact ball bearing(back to back
arrangement) at the drive end. Design of bearing
life up to 25000 hours. Long service life

Sturdy Shaft

Ensures minimum shaft deflection and low
mechanical vibration

Wear Plate

Two of wear plate according to impeller design
To protect the pump casing

Application

The **QQT** semi open impeller pump is suitable for
handling water or similar liquids mainly used in the
following sector

- Chemical and Petrochemical Industry
- Oil refining plants
- Pulp and Paper making industry
- Waste water treatment
- Pharmaceutical-Food Industry(e.g.sugar)



Flange

Flange dimensions comply to ISO 7005-1:1992
PN-16 Mpa as standard

Shaft Sealing

Single as standard, Double mechanical seal,
Cartridge mechanical seal, Gland packing are
available

Operating Data -50Hz

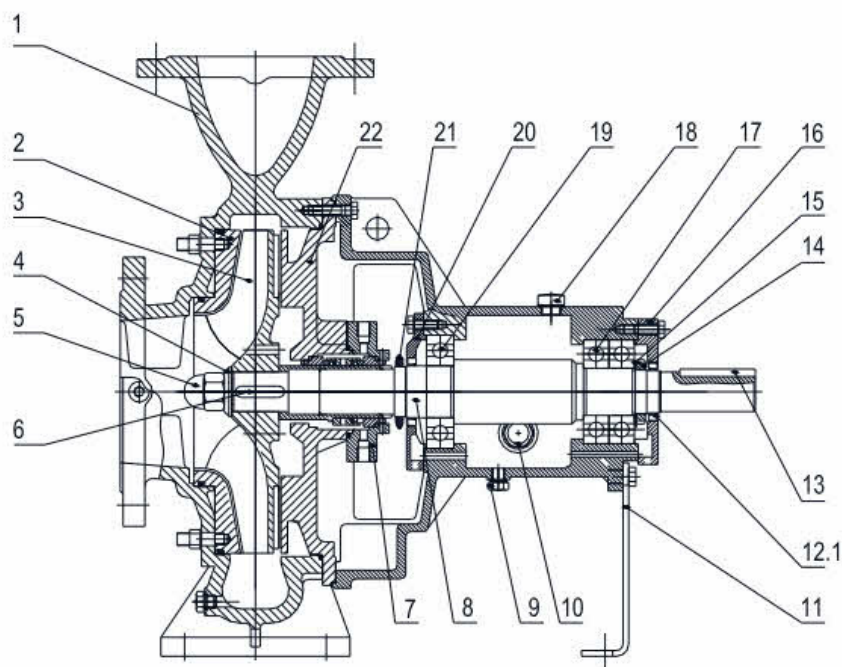
Pump sizes		32mm to 350mm
Flow	up to	2000 m ³ /h
Head	up to	160 m
Temperature	up to	175°C
Speed	up to	3600 rpm
Pressure	up to	24 Bar

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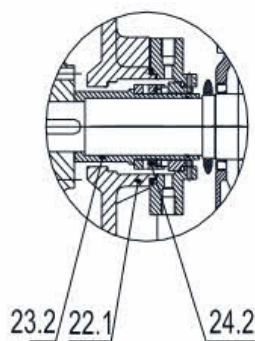
Section Drawing



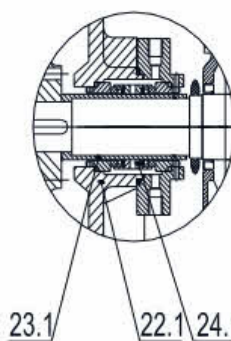
Standard

Optional

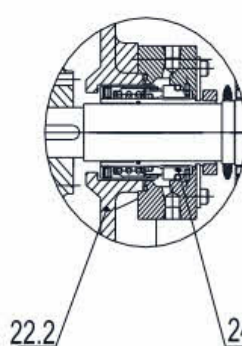
Single Seal



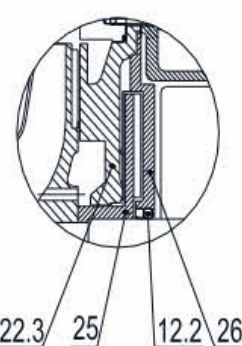
Double Seal



Cartridge Seal



Dynamic Seal



S/N	Part Name
1	Pump Casing
2	Casing wear plate
3	Impeller
4	Impeller Washer
5	Impeller nut
6	Impeller key
7	Seal Cover
8	Pump Shaft
9	Drain plug

S/N	Part Name
10	Oil Indicator
11	Support Foot
12.1/12.2	Oil Seal
13	Key(coupling)
14	Nut
15	Tab washer
16	Bearing Cover
17	Angular contact ball bearing
18	Oil hole cover

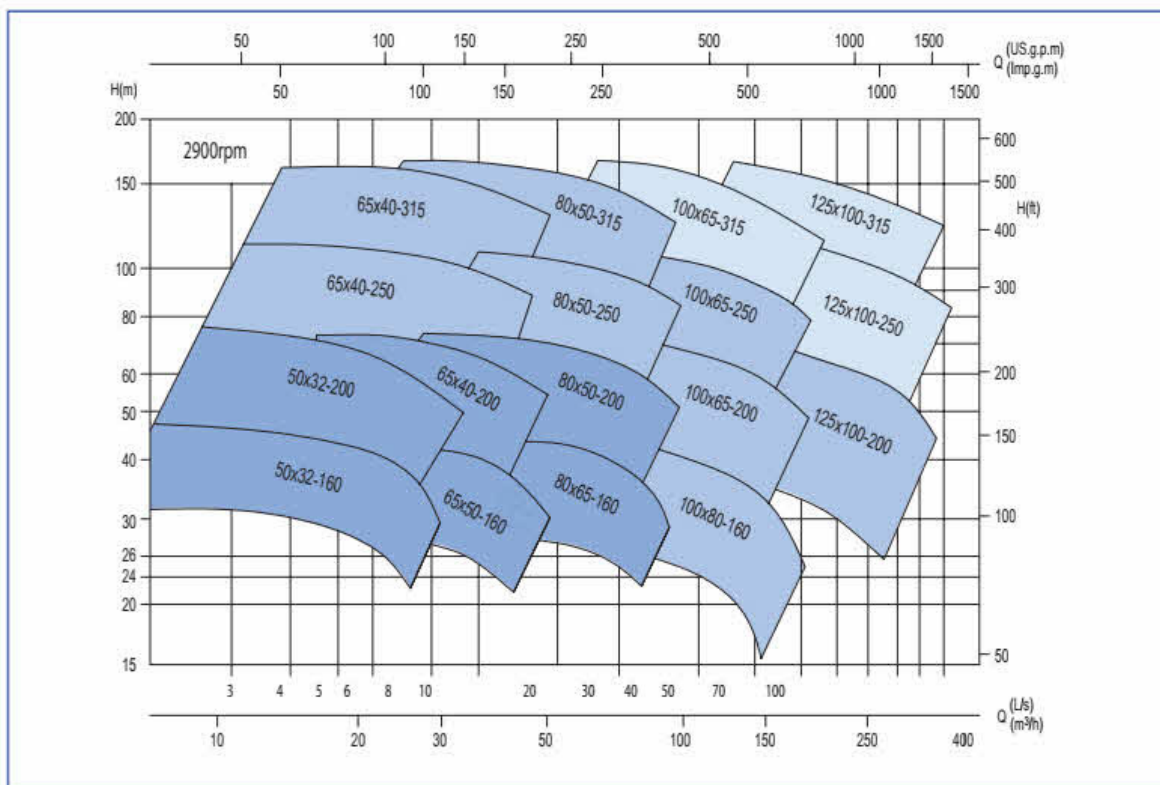
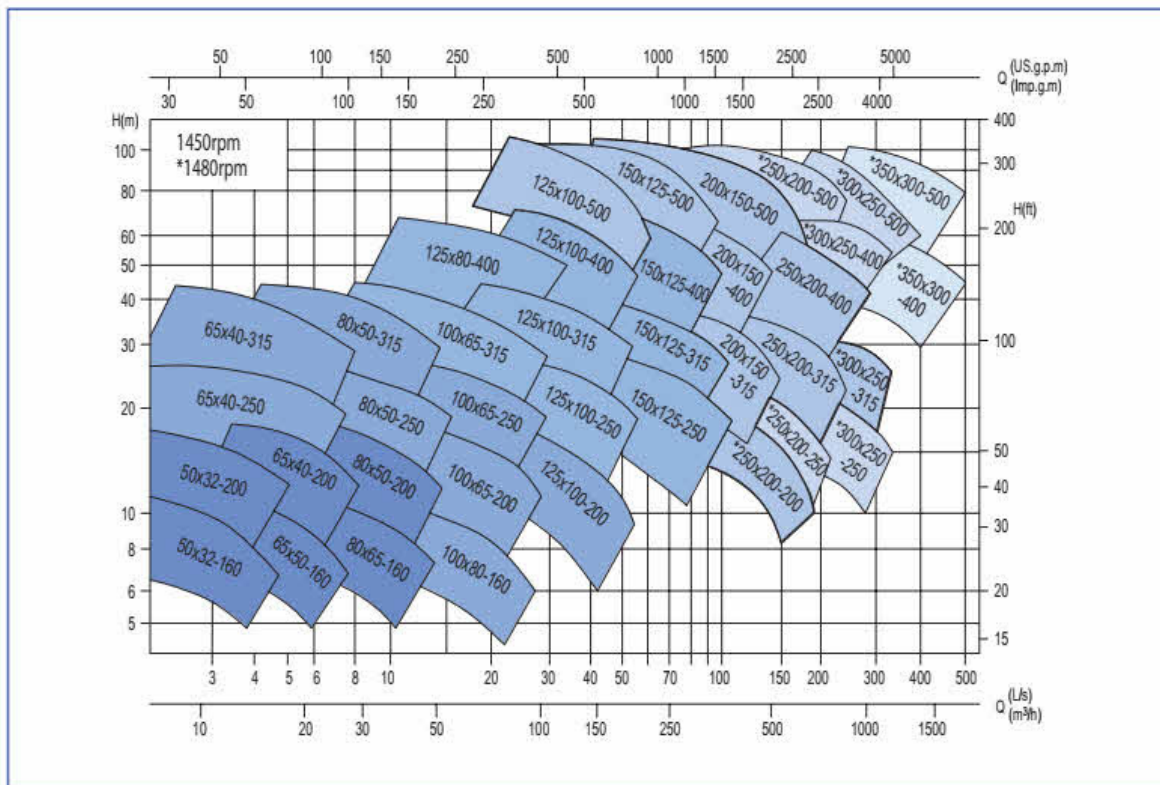
S/N	Part Name
19	Cylindrical roller bearing
20	Bearing Cover
21	Slinger
22.1/22.2/22.3	Casing Cover
23.1/23.2	Shaft Sleeve
24.1/24.2/24.3	Mechanical seal
25	Vice impeller
26	Seal plate

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Performance Chart (50Hz)

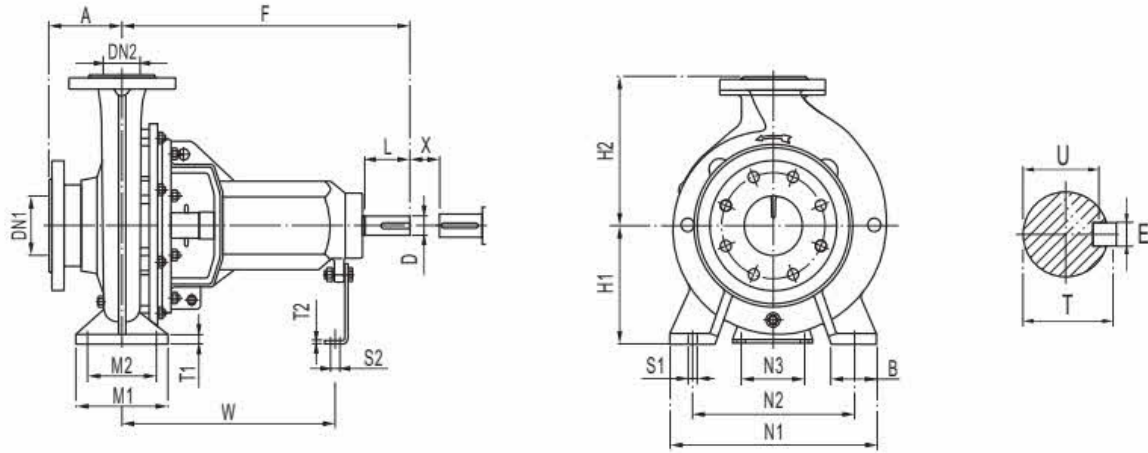


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Installing Dimensions



Pump Model	Shaft No.	Flange Size		Pump Dimensions				Foot Dimensions										Bolt Holes		Shaft End					Spacer	Net. Weight
		DN1	DN2	A	F	H1	H2	B	M1	M2	N1	N2	N3	W	T1	T2	S1	S2	D	L	T	E	U	X ?		
50X32-160	1	50	32	80	385	132	160	50	100	70	240	190	110	285	12	6	M12	M12	24	50	27	8	20	100	50	
50X32-200	1	50	32	80	385	160	180	50	100	70	240	190	110	285	12	6	M12	M12	24	50	27	8	20	100	55	
65X40-200	1	65	40	100	385	160	180	50	100	70	265	212	110	285	13	6	M12	M12	24	50	27	8	20	100	52	
65X40-250	2	65	40	100	500	180	225	65	125	95	320	250	110	370	14	6	M12	M12	32	80	35	10	27	100	85	
65X40-315	2	65	40	125	500	200	250	65	125	95	345	280	110	370	16	6	M12	M12	32	80	35	10	27	100	108	
65X50-160	1	65	50	80	385	132	160	50	100	70	240	190	110	285	11	6	M12	M12	24	50	27	8	20	100	40	
80X50-200	1	80	50	100	385	160	200	50	100	70	265	212	110	285	13	6	M12	M12	24	50	27	8	20	100	53	
80X50-250	2	80	50	125	500	180	225	65	125	95	320	250	110	370	15	6	M12	M12	32	80	35	10	27	100	90	
80X50-315	2	80	50	125	500	225	280	65	125	95	345	280	110	370	18	6	M12	M12	32	80	35	10	27	100	108	
80X65-160	1	80	65	100	385	160	180	50	100	70	265	212	110	285	11	6	M12	M12	24	50	27	8	20	100	46	
100X65-200	2	100	65	100	500	180	225	65	125	95	320	250	110	370	14	6	M12	M12	32	80	35	10	27	140	70	
100X65-250	2	100	65	125	500	200	250	80	160	120	360	280	110	370	16	6	M16	M12	32	80	35	10	27	140	98	
100X65-315	3	100	65	125	530	225	280	80	160	120	400	315	110	370	18	6	M16	M12	42	110	45	12	37	140	142	
100X80-160	2	100	80	100	500	160	200	65	125	95	280	212	110	370	14	6	M12	M12	32	80	35	10	27	100	68	
125X80-400	3	125	80	125	530	280	355	80	160	120	435	355	110	370	20	6	M16	M12	42	110	45	12	37	140	175	
125X100-200	2	125	100	125	500	200	280	80	160	120	360	280	110	370	17	6	M16	M12	32	80	35	10	27	140	89	
125X100-250	3	125	100	140	530	225	280	80	160	120	400	315	110	370	18	6	M16	M12	42	110	45	12	37	140	143	
125X100-315	3	125	100	140	530	250	315	80	160	120	400	315	110	370	19	6	M16	M12	42	110	45	12	37	140	151	
125X100-400	3	125	100	140	530	280	355	100	200	150	500	400	110	370	20	6	M20	M12	42	110	45	12	37	140	200	
125X100-500	4	125	100	160	670	355	450	100	200	150	550	450	140	500	25	10	M20	M16	48	110	51.5	14	42.5	180	338	
150X125-250	3	150	125	140	530	250	355	80	160	120	400	315	110	370	19	6	M16	M12	42	110	45	12	37	140	140	
150X125-315	3	150	125	140	530	280	355	100	200	150	500	400	110	370	20	6	M20	M12	42	110	45	12	37	140	165	
150X125-400	3	150	125	140	530	315	400	100	200	150	500	400	110	370	21	6	M20	M12	42	110	45	12	37	140	201	
150X125-500	4	150	125	160	670	355	450	100	200	150	550	450	140	500	25	10	M20	M16	48	110	51.5	14	42.5	180	350	
200X150-315	4	200	150	160	670	315	400	100	200	150	550	450	140	500	25	10	M20	M16	48	110	51.5	14	42.5	180	248	
200X150-400	4	200	150	160	670	315	450	100	200	150	550	450	140	500	25	10	M20	M16	48	110	51.5	14	42.5	180	325	
200X150-500	4	200	150	160	670	400	500	100	200	150	550	450	140	500	25	10	M20	M16	48	110	51.5	14	42.5	180	382	
250X200-200	4	250	200	180	670	315	450	100	200	150	550	450	140	500	22	10	M20	M16	48	110	51.5	14	42.5	180	345	
250X200-250	5	250	200	180	885	315	450	100	200	150	550	450	180	670	25	12	M24	M16	65	140	69	18	58	250	490	
250X200-315	4	250	200	180	670	315	450	100	200	150	550	450	140	500	25	10	M20	M16	48	110	51.5	14	42.5	180	281	
250X200-400	4	250	200	180	670	355	500	100	200	150	550	450	140	500	25	10	M20	M16	48	110	51.5	14	42.5	180	340	
250X200-500	5	250	200	225	885	400	580	150	315	250	760	630	180	670	28	12	M24	M16	65	140	69	18	58	250	600	
300X250-250	5	300	250	225	885	355	560	125	250	190	630	500	180	670	24	12	M24	M16	65	140	69	18	58	250	450	
300X250-315	4	300	250	225	670	355	500	125	250	190	690	560	180	500	24	12	M20	M16	48	110	51.5	14	42.5	180	350	
300X250-400	5	300	250	225	885	450	560	150	250	190	690	560	180	670	28	12	M24	M16	65	140	69	18	58	250	603	
300X250-500	5	300	250	225	885	450	630	150	315	250	760	630	180	670	28	12	M24	M16	65	140	69	18	58	250	690	
350X300-400	6	350	300	250	975	450	600	180	315	250	760	630	180	730	24	12	M24	M16	75	170	79.5	20	67.5	250	780	
350X300-500	6	350	300	250	975	500	650	225	360	270	900	750	180	730	32	12	M30	M16	75	170	79.5	20	67.5	250	910	