

1ST HCAL MODULE INSTALLATION

LIFTING/ROTATING TRUNION

1ST MODULE SHIMMED/SURVEYED
AND KEYED IN PLACE

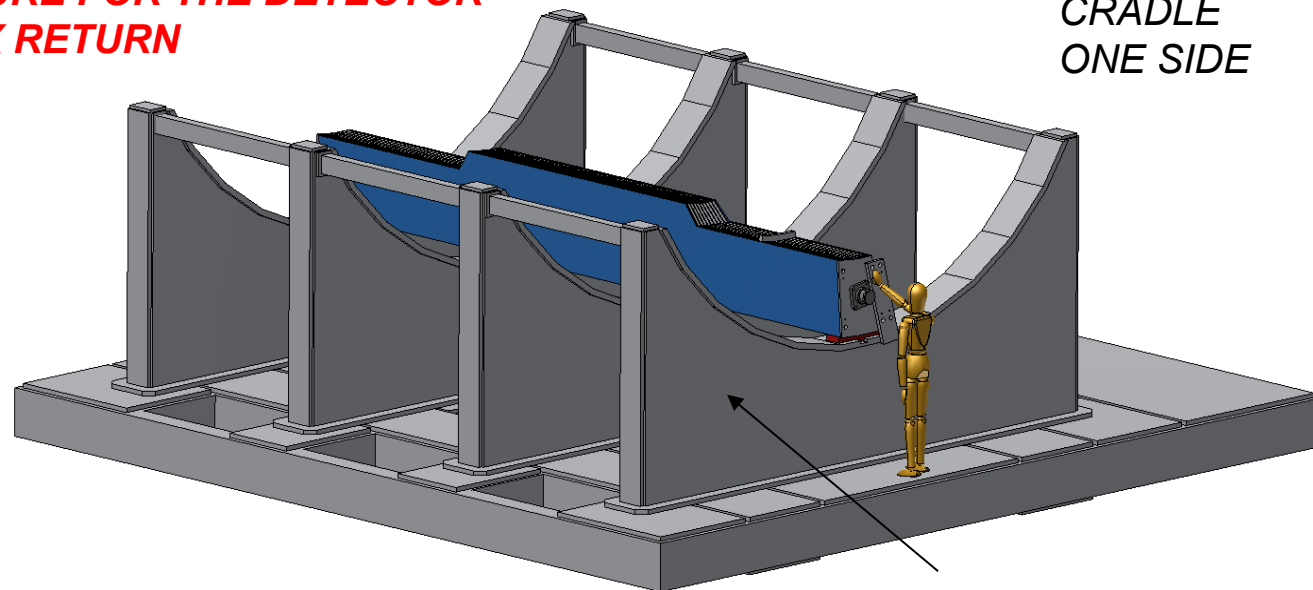
SHIM HERE

PINNED TO
NEXT
MODULE

BOLTED TO
ENDPLATES

**OUTER HCAL SERVES AS THE
SUPPORT STRUCTURE FOR THE DETECTOR
AND MAGNET FLUX RETURN**

BOLTED TO
CRADLE
ONE SIDE



CENTRAL PEDESTAL WELDMENT