

Modeling and 3D Printing Sea Shells

Final Report

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Abstract

I thought sea shells were cool so I made some models and 3D printed them.

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1 Some Background and Motivation

Sea shells have interesting patterns which appear to be readily described by mathematics and computation. Work has already been done to describe aspects of sea shells, from the spiral shape to the color patterns to the protrusions found on the exterior [3][4][8]. Recently some work has also gone into the 3D printing of sea shell model [2][1].

The motivation of this project will be to extend the methods of generating the exterior protrusions to be able to mimic a wider variety of shells. Prusinkiewicz and Fowler have modeled periodic ridge and bump patterns and they have also combined multiple generating curves to imitate more intricate shells [4]. Galbraith et al. have used constructive solid geometry (CSG) to compose different modules to generate a complete Murex Cabritii model. They have proposed the use of reaction-diffusion (RD) to place protrusions algorithmically [3]. Intuitively this appears to be a reasonable idea since the protrusion placement of certain shells are something like the placement of spots upon a leopard. Such patterns have already been described as textures using RD [7].

1.1 Main Objective

An interesting candidate for such a method would be:

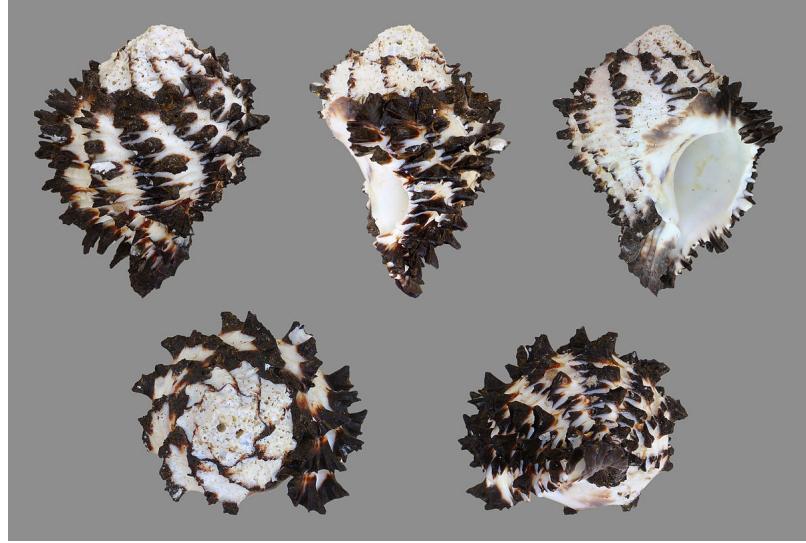


Figure 1: Hexaplex radix [10]

The main objective would be to create a model that closely resembles the shell and to 3D print it.

2 Implicit Surface

The initial idea was to use a raytracer, such as POV-Ray, to create an implicit surface (isosurface in POV-Ray terminology) that would represent the shell model. The software allows for textures to also act as functions, so that the sum of the implicit equation and the texture function would generate the desired surface. POV-Ray could then generate a point cloud that would form a mesh to be 3-D printed.

2.1 Logarithmic Spiral

Shells are modeled by logarithmic spirals. In polar coordinates the logarithmic spiral equation is:

$$r = Ae^{\alpha\theta} \quad (1)$$

Where A shifts the position of the spiral inward or outward, and α multiples the growth rate ($\frac{dr}{d\theta} = \alpha Ae^{\alpha\theta} = \alpha r$).

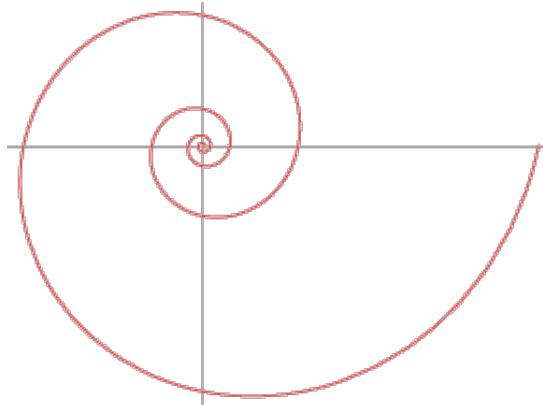


Figure 2: 2-D Logarithmic Spiral using equation (1). [9]

In 3-D Cartesian coordinates (1) can be represented as:

$$\begin{aligned}
 r &= \sqrt{x^2 + y^2 + z^2} \\
 \theta &= \tan^{-1}\left(\frac{y}{x}\right) \\
 \sqrt{x^2 + y^2 + z^2} &= Ae^{\alpha \cdot \tan^{-1}\left(\frac{y}{x}\right)}
 \end{aligned} \tag{2}$$

Squaring both sides of (2) then gives the implicit equation:

$$s(x, y, z) = x^2 + y^2 + z^2 - Ae^{2\alpha \cdot \tan^{-1}\left(\frac{y}{x}\right)} = 0 \tag{3}$$

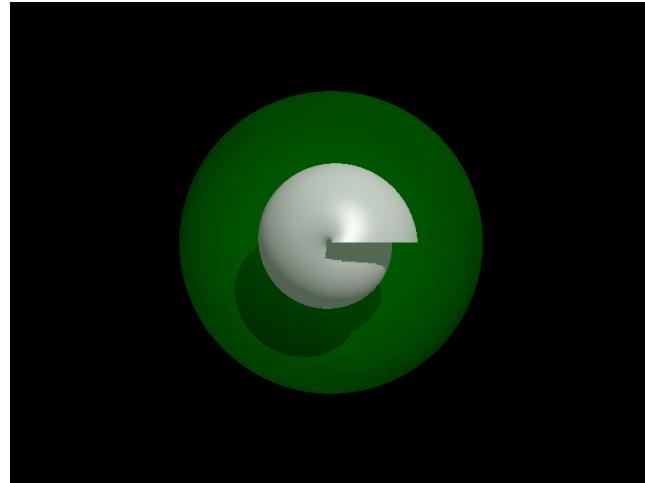


Figure 3: 3-D log spiral generated by *logspiral.pov* using an implementation of equation (3).

If I have some other function, such as $f_{noise}(x, y, z)$, I can add it to equation (3) to get another implicit equation:

$$s(x, y, z) + f_{noise}(x, y, z) = 0 \tag{4}$$



Figure 4: Equation (4) gives something pretty ugly.

After fiddling around with this for a while it became apparent that the existing parametric equations describing shells could not be easily turned into implicit equations.

3 Parametric Equations

Two kinds of parametric equations will be discussed: the first is modified torus used in [11], and the other is a logarithmic spiral with a generating curve used in [6].

3.1 Modified Torus

The parametric equation for a torus is:

$$\begin{cases} x = (c + a \cdot \cos(v))\cos(u) \\ y = (c + a \cdot \cos(v))\sin(u) \\ z = a \cdot \sin(v) \end{cases} \quad (5)$$

for $u, v \in [0, 2\pi]$.

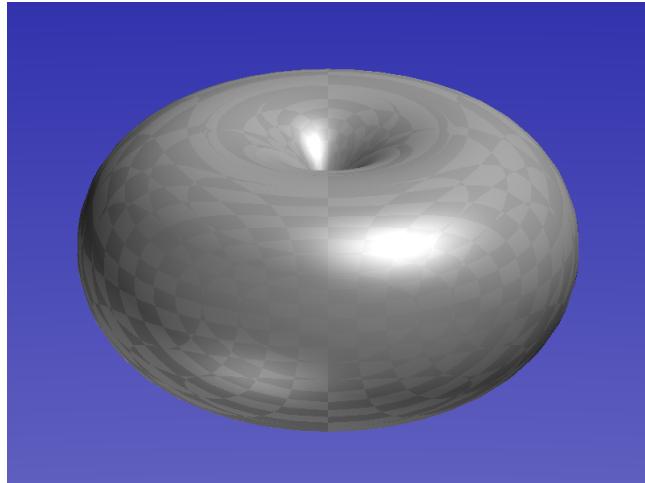


Figure 5: Raytraced torus using equation 5.

A simple way to create models resembling sea shells is to form a linear spiral that grows downward as described in [11]. The basic equation used is:

$$\begin{cases} w(u) = \frac{u}{2\pi} \\ x = w(u) \cdot [c + a \cdot \cos(v)]\cos(N \cdot u) \\ y = w(u) \cdot [c + a \cdot \cos(v)]\sin(N \cdot u) \\ z = w(u) \cdot a \cdot \sin(v) + H \cdot [w(u)]^2 \end{cases} \quad (6)$$

Where H is the height and N is the number of turns of the spiral. $w(u)$ ensures that the spiral grows linearly from 0 to 1, and is used quadratically in the z parameter, so that the height doesn't grow too quickly downward.

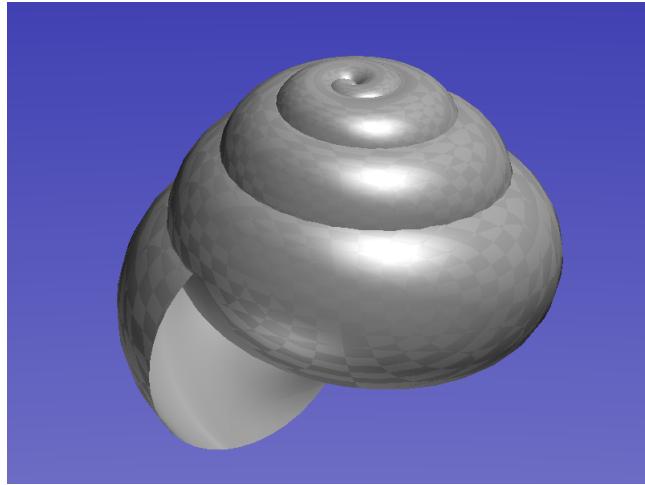


Figure 6: Periwinkle shell using equation 6, where $a = 1$, $c = 1$, $N = 4.6$ and $H = 2$. [11]

In blender using a XYZ Math Surface (parametric surface) and the modified torus equation, this model was created with the Solidify modifier:

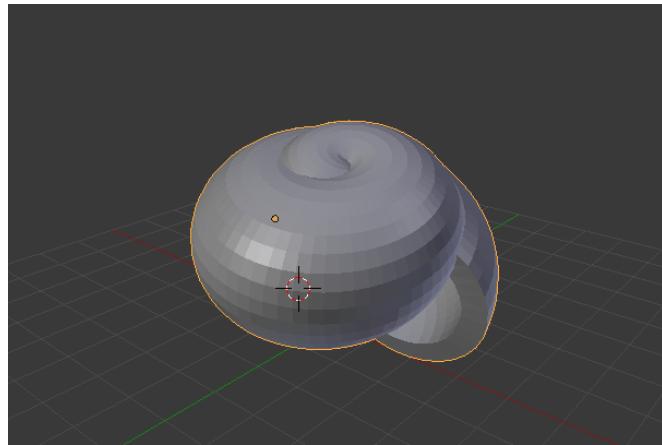


Figure 7: Solidified XYZ Math Surface in blender. Exported as *modified_torus.stl*.

Then it was 3-D printed.



Figure 8: Printed from *modified_torus.stl*.

3.2 Generating Curve

Here is a summary of the generating curve method. For a more detailed explanation see [6].

3.2.1 Processing

3.2.2 Blender

4 Reaction Diffusion Shaders

In order to model the protrusion of hexaplex radix an RD texture was created. Notice from Figure X that on hexaplex radix the pattern of the protrusions seems to originate from some kind of sinusoidal shape.



Figure 9: Sinusoidal pattern on hexaplex radix.

The RD equation used is based on equation 2.4 from [4], which uses an activator-inhibitor model.

$$\frac{\partial a}{\partial t} = \sigma b a^*{}^2 - r_a a + D_a \frac{\partial^2 a}{\partial x^2} \quad (7)$$

$$\frac{\partial b}{\partial t} = b_b - \sigma b a^{*2} + D_b \frac{\partial^2 b}{\partial x^2} \quad (8)$$

$$a^{*2} = \frac{a^2}{1 + s_a a^2} + b_a$$

$$\sigma = \rho + r_a [\tau + \nu \sum_{i=1}^{\eta} \sin(x \cdot \text{rand}())]$$

a represents the concentration of activator and b represents the concentration of inhibitor. $\sigma b a^{*2}$ is the production rate for a , and b_b is the production rate for b . $-r_a a$ is the depletion of a , and $-\sigma b a^{*2}$ is the depletion rate for b . $D_a \frac{\partial^2 a}{\partial x^2}$ is the exchange by diffusion. σ is mainly a superposition of \sin waves to give the pattern a chaotic appearance. This produces a 1-D cellular automata, where the x-axis represents the position and the y-axis represents time.

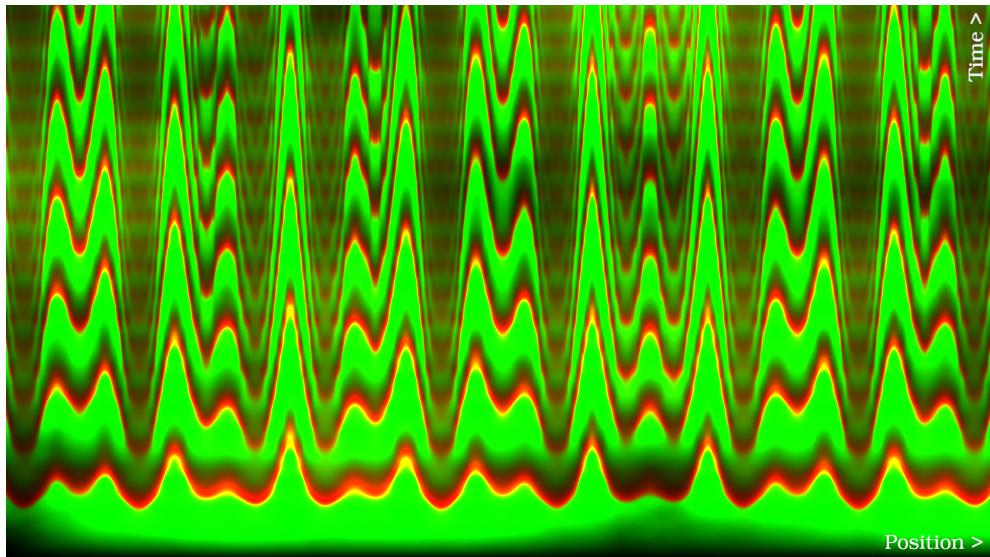


Figure 10: Image created from equations (7) and (8). Green value is inhibitor, red is activator. Each value is multiplied by the Fractal Brownian Motion shader. [12]

Because the protrusion of hexaplex radix have a mountainous appearance, it seemed appropriate to try adding some fractal noise to the final image. An addition shader was created which multiplies the values of the activator-inhibitor shader by fractal brownian motion (FBM) described in [5]. It is difficult to notice in Figure X, because the RGB values are not clamp to 0 to 1 in the RD shader. Perhaps this should be changed in later attempts.

5 Conclusion

Here is the final model in Blender:

The UV mapping onto the texture:

I think it looks better with height map inverted.

5.1 Future Work

References

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Figure 11: Fractal Brownian motion. [13]

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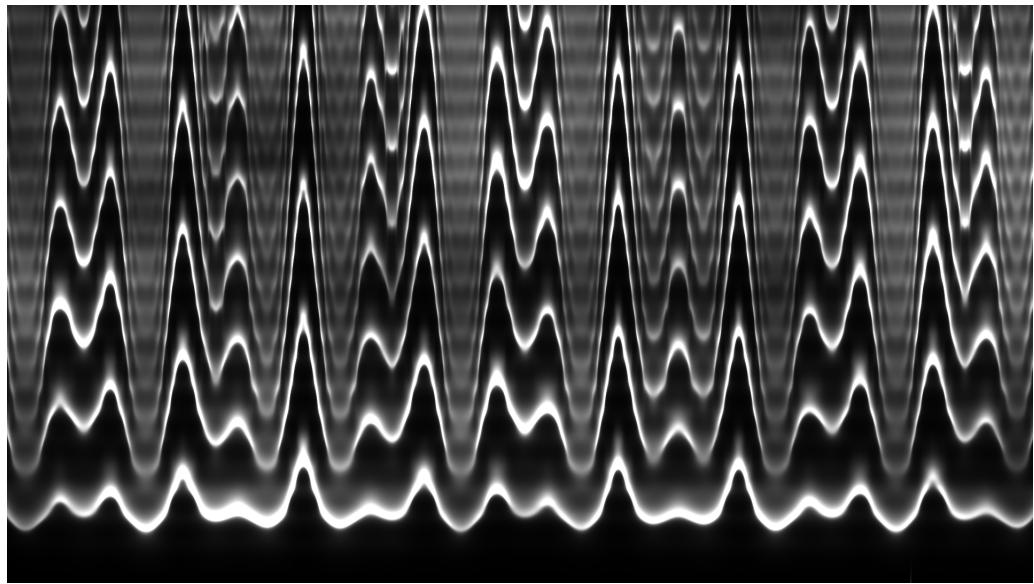


Figure 12: Actual height map texture. Red activator value becomes the white color.

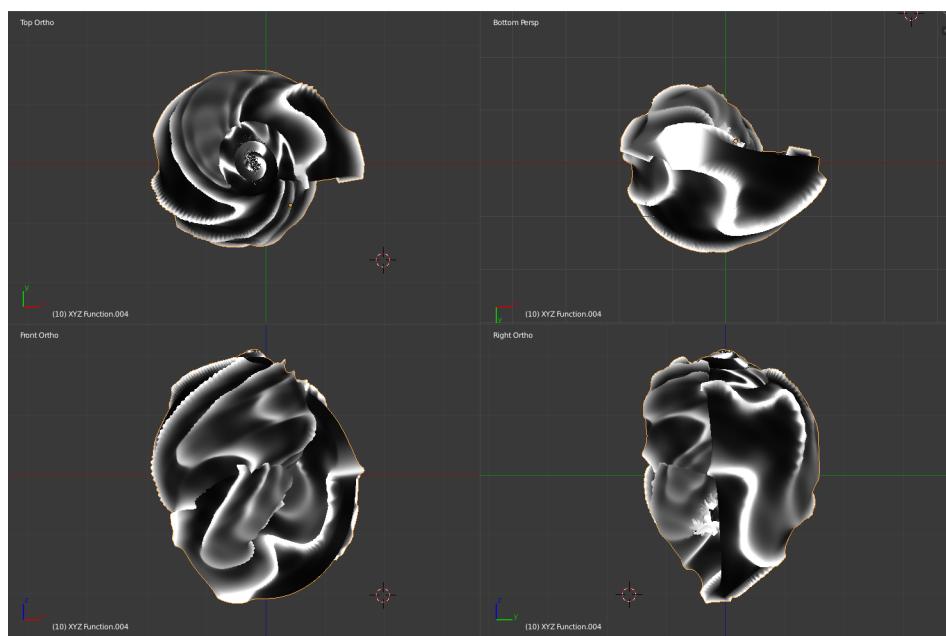


Figure 13: Printed from *modified_torus.stl*.

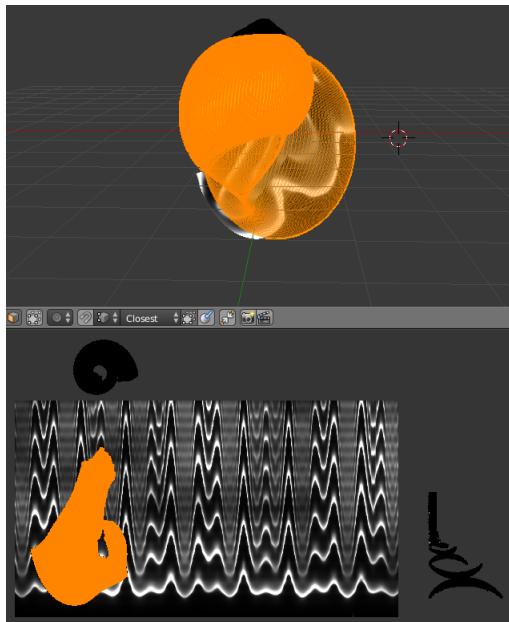


Figure 14: Printed from *modified_torus.stl*.

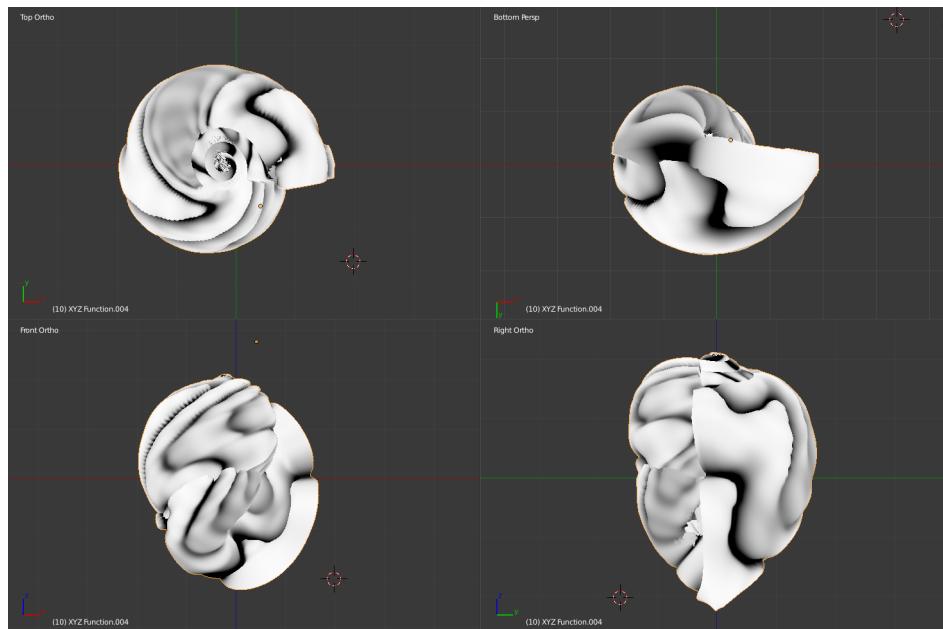


Figure 15: Printed from *modified_torus.stl*.