# **SECTION I.** AN OVERVIEW OF CORE MANUFACTURING PROCESSES



Click on each topic (the video links).

## 1. Casting

#### 1.1. Sand casting

- o Sand casting concept
- o Actual sand casting in a foundry

#### 1.2. Investment casting:

- o A solid part
- o A Part with hollow core
- o <u>In a factory</u>

#### 1.3. Die casting:

- o Concept
- o Actual process

## 2. Molding

- 2.1. Extrusion
- 2.2. Injection
- 2.3. Blow

#### **Extra demonstration:**

- Demo 1
- Demo 2
- Demo 3
- LEGO

# 3. Forming

#### 3.1. Forging

- Concept
- Actual process in a factory
- 3.2. Rolling
- 3.3. Extrusion and Drawing
- 3.4. Sheet Metal Forming

#### **3.5.** Operations of shearing and bending sheet metals

## 4. Machining

- 4.1. **Drilling**
- 4.2. Turning( on a Lathe)
- **4.3. Milling**

High speed video face milling:

- Demo 1
- <u>Demo 2</u>

A brief intro to milling machine:

- Crash Course in Milling
- 4.4. Grinder

**Automated process: CNC** 

### 5. Powder Metallurgy

• The Process

# 6. Additive Manufacturing

- 6.1. SLA (Stereolithography)
- 6.2. FDM (Fused Deposition Modeling)
- 6.3. Metal Laser Sintering, SLM/SLS (Selective Laser Melting/Sintering)

SLM Demo 1 SLM Demo 2

#### **3D Printing:**

- Why Hollywood loves 3D printing
- Amazing Parts by 3D Printing
- How Does 3D Printing Work?
- The process of 3D Printing

# 7. Joining

- 7.1. Welding
- 7.2. Brazing
- 7.3. Soldering
- 7.4. Adhesive Bonding
- 7.5. <u>Fastening</u>

# 8. Thermoforming

- o The process
- o Heating source in thermoforming

#### **Examples:**

- o Boats
- o <u>Toys</u>
- o Coffee cup lid
- o Plastic cup lid making machine-for paper cup
- o Pharmaceutical Blister Packs