

# ELEC 343 Electromechanics

## Module 8:

Part 1: Induction Motors (Chap. 6), Lab-5

Part 2: Single-Phase Motors (Chap. 10)

Spring 2019

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Class Webpage:

<http://courses.ece.ubc.ca/elec343>

Important Concepts and Objectives:

- Types and construction of commonly used Induction Motors
- Asynchronous speed, slip & principle of torque production
- Steady-state equivalent circuit
- Power conversion, torque-speed characteristic
- Deep-rotor-bar, Standard Motors NEMA Classes
- Single-phase induction motors, principle & types
- Universal motor

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## Electromechanics Devices

### Electrical Energy Generation

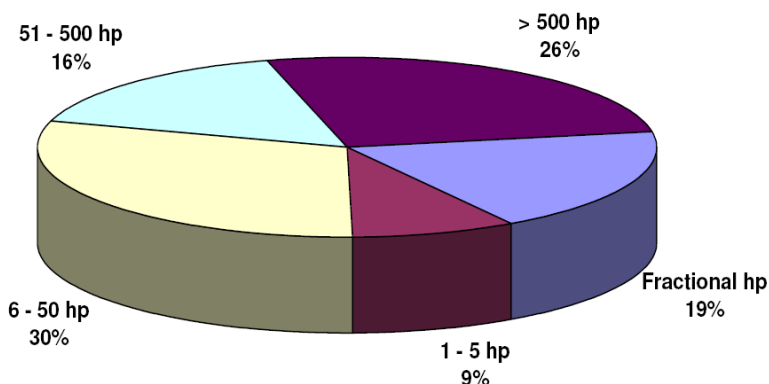
- Almost all electricity produced in BC (10 ~12GW) is produced by Synchronous Generators

### Electrical Energy Utilization

- About 65% of all electricity is consumed by motors: mostly induction, less synchronous, etc.
- For industry it is about 85%

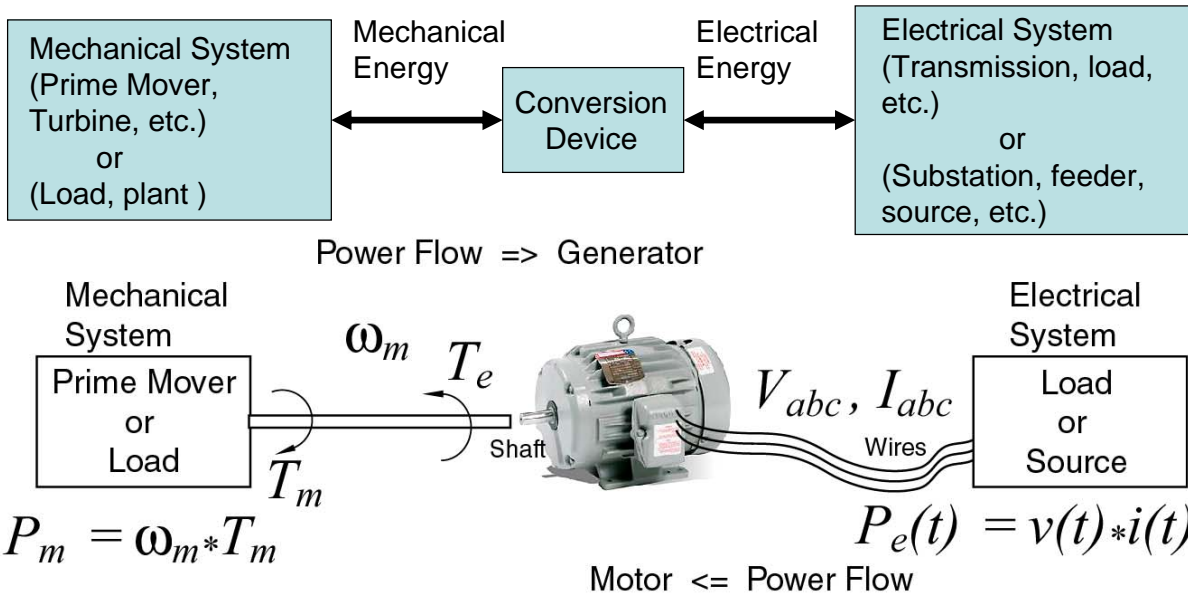
### Electromechanical Energy Conversion Devices

- Predominant way of generating and consuming electrical energy



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# Electromechanical Energy Conversion



Can the energy flow in both directions in the same device?  
 Can the energy flow into the device from both sides?  
 Can the energy flow out of the device from both ends?  
 What is inside that devices that can store energy?  
 How does the energy gets converted?

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## Fundamentals of Energy Conversion

Fundamentals: Maxwell's Equations (1870s)

1) Faraday's Law: **ElectroMotive Force** (emf)

The line integral of electric field around a closed contour  $C$  is equal to the negative of the rate of change of the magnetic flux through that contour

$$\oint_C \mathbf{E} \cdot d\mathbf{l} = -\frac{d}{dt} \int_S \mathbf{B} \cdot d\mathbf{a} = -\frac{d\Phi}{dt}$$

For winding with  $N$  turns

$$e = N \frac{d\Phi}{dt} = \frac{d\lambda}{dt} = EMF$$

2) Ampere's Law for static electric field: **MagnetoMotive Force** (mmf)

The line integral of the magnetic field  $B$  around a closed contour  $C$  is proportional to the net electric current flowing through that contour  $C$

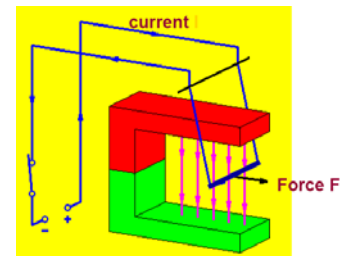
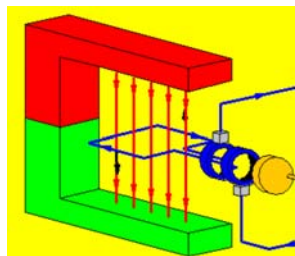
$$\oint_C \mathbf{B} \cdot d\mathbf{l} = \mu_0 \int_S \mathbf{J} \cdot d\mathbf{a} = \mu_0 I_{net}$$

For winding with  $N$  turns

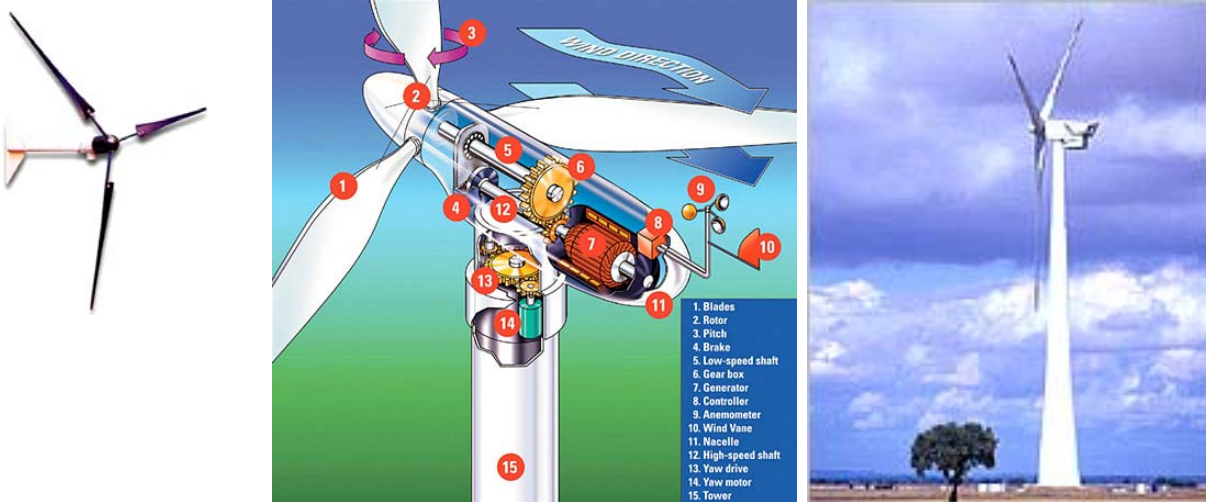
$$\oint_C \mathbf{H} \cdot d\mathbf{l} = I_{net} = N \cdot i = MMF$$

How "clean" and "efficient"  
 is this energy conversion?

Lorentz Force  $F = lBi$



# Induction Generators



- Speed of the shaft changes
- Range from 100W to 2MW
- Efficient
- Reliable
- Low maintenance
- Often used with power electronic inverters

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## Part 1: Typical AC Induction Motors (IM)

ELEC 343, S19, M8



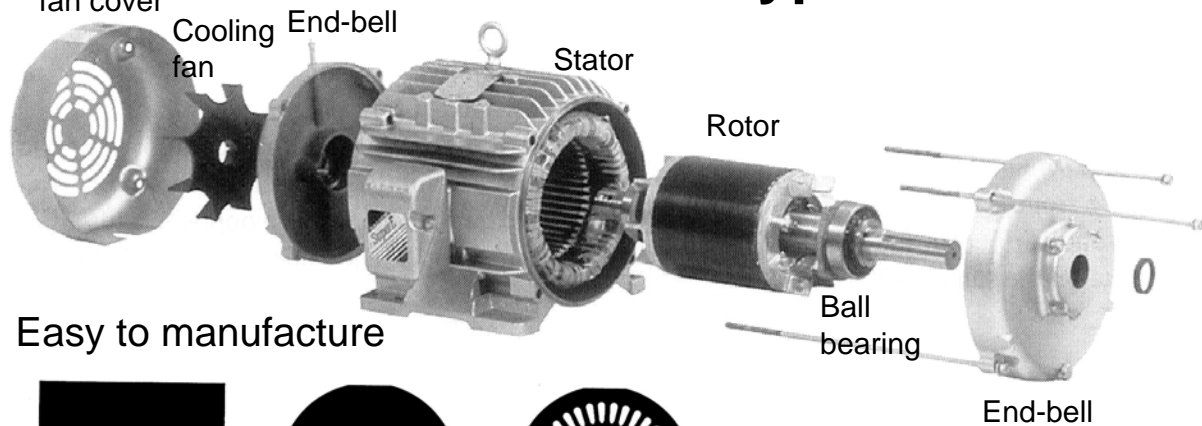
Most commonly used AC motor in industrial applications

- Efficient
- Reliable
- Low (or no) maintenance
- Inexpensive to produce
- Often used with power-electronic (variable-speed) drives

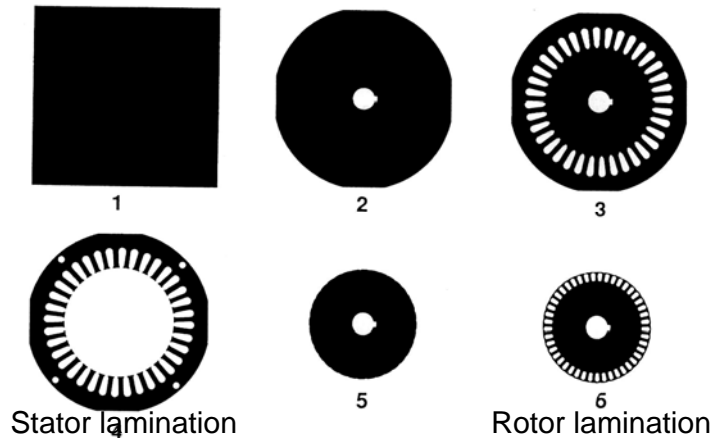
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Cooling  
fan cover

# Construction of a Typical IM

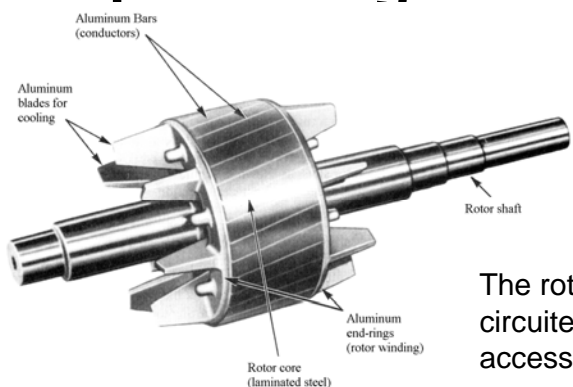


Easy to manufacture



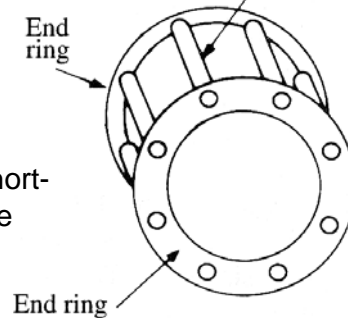
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## Squirrel-Cage Rotor or Wound Rotor

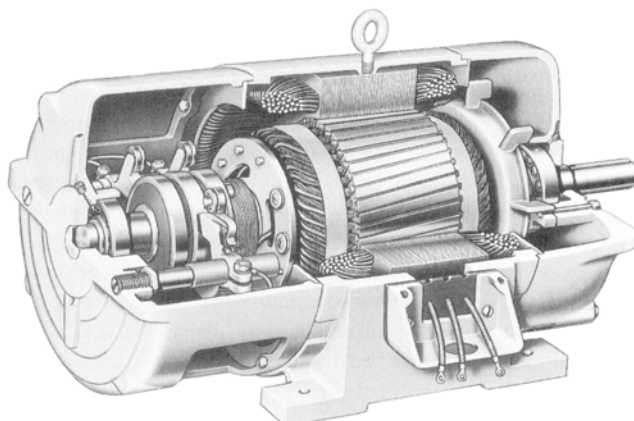


The rotor winding is short-circuited and cannot be accessed!

Squirrel-cage rotor winding  
Rotor bar



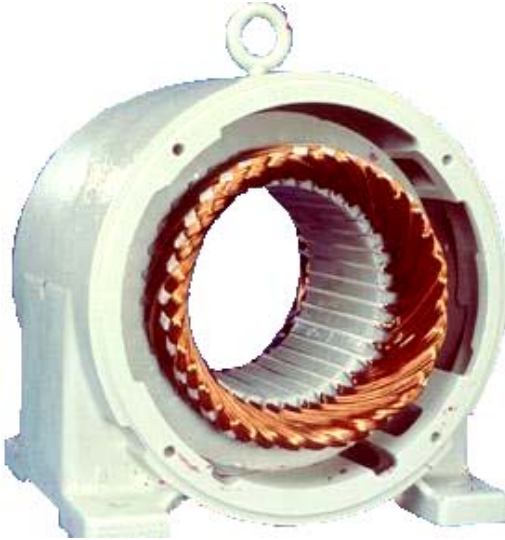
The rotor winding is connected to the slip-rings and can be accessed from outside => Doubly-Fed Induction Machine (DFIM)



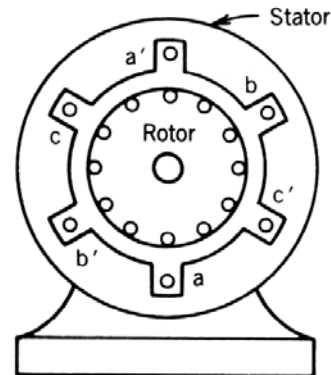
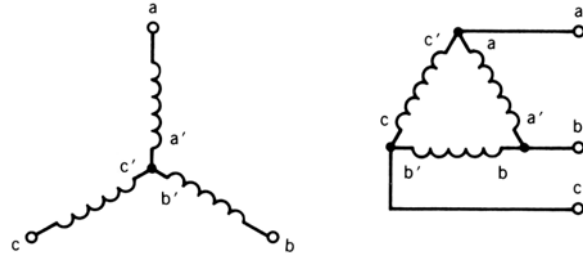
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# Stator Winding

Winding may be Y or  $\Delta$  connected



The actual winding is distributed to approximate sinusoidal distribution of magnetic field inside, and to maximize the use of magnetic core



We can assume concentrated winding for simplicity of analysis and easy understanding

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## Speed of a $P$ -Pole Motor

Recall  $P$ -pole Stator System ( $P$  – number of magnetic poles)

$$\theta_e = \omega_e t \quad \text{Electrical displacement}$$

Electrical (stator) speed for  $f_e = 60$  Hz

$$\omega_e = 2\pi f_e \approx 377 \text{ [r/s]}$$

Synchronous speed is  $2/P$  of the electrical speed

$$\omega_{syn} = \frac{2}{P} \omega_e \text{ [r/s]}$$

$$n_{syn} = \frac{120}{P} \cdot f_e \text{ [rpm]}$$

| $P$ | $\omega_{syn}$<br>rad/sec | $n_{syn}$<br>rpm | Typical<br>speed, $n$<br>rpm |
|-----|---------------------------|------------------|------------------------------|
| 2   | $120\pi$                  | 3600             | 3570                         |
| 4   | $60\pi$                   | 1800             | 1750                         |
| 6   | $40\pi$                   | 1200             | 1160                         |
| 8   | $30\pi$                   | 900              | 870                          |
|     |                           |                  |                              |

Referred speed & position  $\omega_r = \frac{P}{2} \omega_{rm} \quad \theta_r = \frac{P}{2} \theta_{rm}$  a little less than sync

We can always “convert” a  $P$ -pole motor into an equivalent 2-pole motor using the  $P/2$  factor !

# Speed of a $P$ -Pole Motor

$P$  – denoted number of poles ( $P = 2, 4, 6, \dots$ )

$$\theta_e = \omega_e t \quad \text{Electrical displacement}$$

Electrical (stator) speed for  $f_e = 50 \text{ Hz}$

$$\omega_e = 2\pi f_e \approx 314 \text{ [r/s]}$$

Synchronous speed is  $2/P$  of the electrical speed

$$\omega_{syn} = \frac{2}{P} \omega_e \text{ [r/s]}$$

$$n_{syn} = \frac{120}{P} \cdot f_e \text{ [rpm]}$$

| $P$ | $\omega_{syn}$<br>rad/sec | $n_{syn}$<br>rpm | Typical<br>speed, $n$<br>rpm |
|-----|---------------------------|------------------|------------------------------|
| 2   | $100\pi$                  | 3000             |                              |
| 4   | $50\pi$                   | 1500             |                              |
| 6   | $33.3\pi$                 | 1000             |                              |
| 8   | $25\pi$                   | 750              |                              |

We can always “convert” a  $P$ -pole motor into an equivalent 2-pole motor using the  $P/2$  factor !

Equivalent 2-pole motor speed  $\omega_r = \frac{P}{2} \omega_{rm}$  Actual mechanical speed

Actual mechanical speed is not constant and depends on the mechanical load!

↑ little less

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## Slip & Asynchronous Speed

Induction Machine = Asynchronous Machine

⇒ Speed of the rotor is different from the speed of the stator magnetic field / poles

⇒ Slip – difference between the synchronous field speed and the rotor speed

Fractional Slip  $s = \frac{n_{syn} - n}{n_{syn}} = \frac{\omega_{syn} - \omega_{rm}}{\omega_{syn}} = \frac{\omega_e - \omega_r}{\omega_e}$

Percent Slip  $s = \frac{n_{syn} - n}{n_{syn}} 100\%$

Rotor speed relative to the stator magnetic field (poles) =>

Slip frequency  $\omega_s = \omega_e - \omega_r = s \cdot \omega_e$

Rotor mechanical speed  $\omega_{rm} = (1 - s)\omega_{syn} \quad n = (1 - s)n_{syn}$

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# Frequency of Rotor Currents

Slip frequency  $\omega_s = \omega_e - \omega_r = s \cdot \omega_e$

$$f_r = \frac{\omega_s}{2\pi} = \frac{s\omega_e}{2\pi} = s \cdot f_e$$

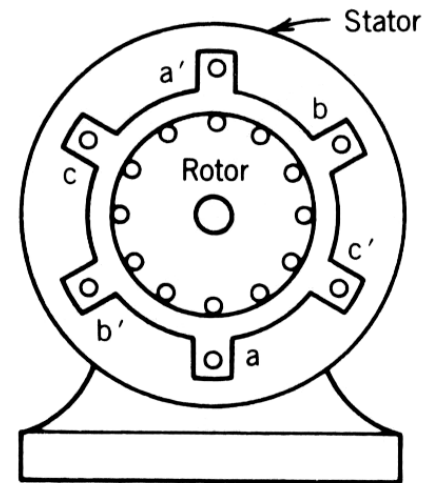
$$n_{syn} = \frac{2}{P} 60 f_e$$

$$f_r = \frac{P}{120} s \cdot n_{syn} = \frac{P}{120} (n_{syn} - n)$$

Rotor winding (circuit) operates at different frequency !

This frequency is proportional to slip  $S$

Rotor electrical speed relative to the stator magnetic field



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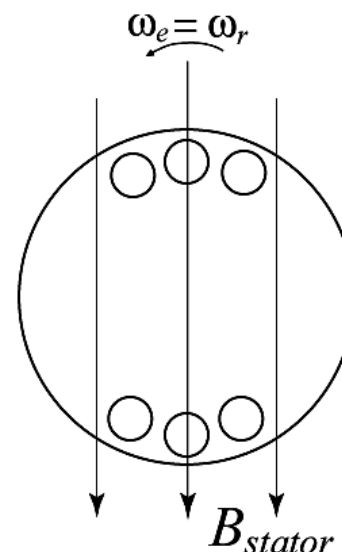
## Principle of Operation

a) Assume synchronous speed  $\omega_r = \omega_e$

$$s = \frac{\omega_e - \omega_r}{\omega_e} = 0 \quad \text{and}$$

$$\omega_s = \omega_e - \omega_r = 0$$

- No flux crosses the rotor bars
- No current induced
- No torque produced

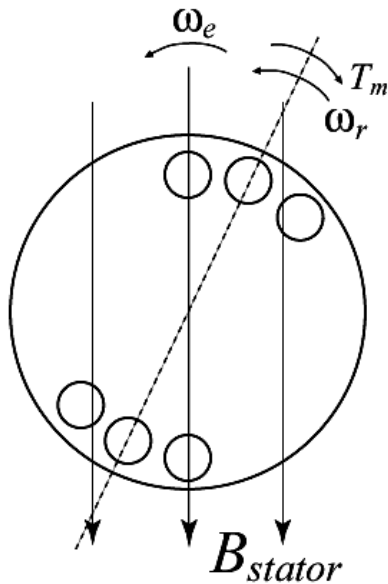


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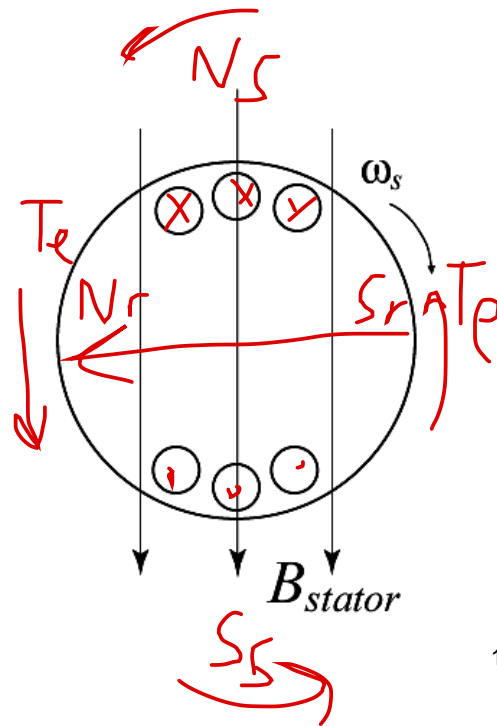
# Principle of Operation (motoring)

b) Assume  $T_m$  in CW, and  $\omega_r < \omega_e$

$$s = \frac{\omega_e - \omega_r}{\omega_e} > 0 \quad \omega_s = \omega_e - \omega_r$$



Relative to the stator field!

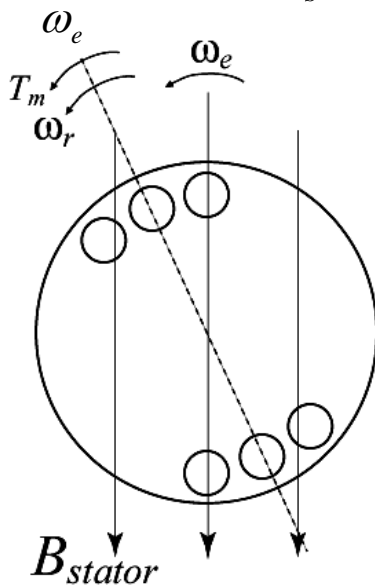


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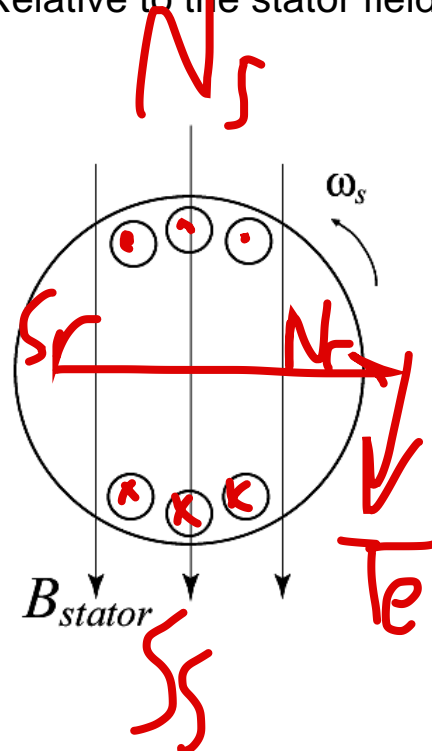
# Principle of Operation (generating)

c) Assume  $T_m$  in CCW, and  $\omega_r > \omega_e$

$$s = \frac{\omega_e - \omega_r}{\omega_e} < 0 \quad \omega_s = \omega_e - \omega_r$$



Relative to the stator field!



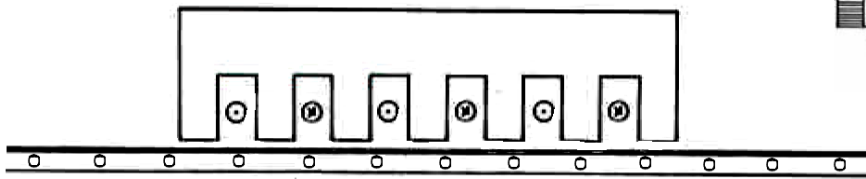
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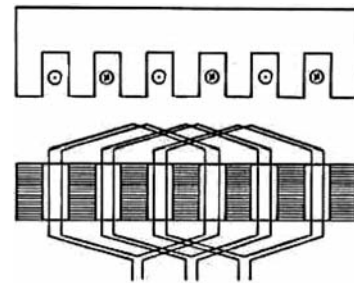
# Principle of Linear Induction Machine

Recall Running Magnetic field

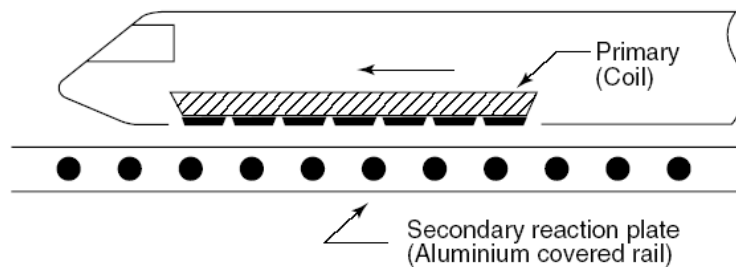
Movable platform – what used to be “Stator”



Stationary rail – what used to be “Rotor”



Train Propulsion System



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## Linear Induction Motors (LIM)



Millennium Line

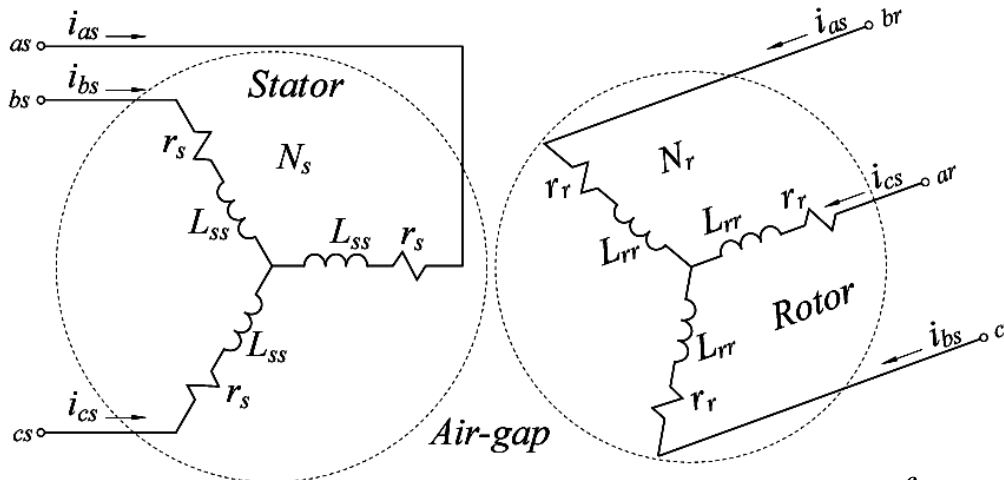


- Propulsion System
- Motors react with aluminum-capped steel rail on the guideway
- LIM provide both propulsion and regenerative braking
- No moving parts
- Reduced maintenance and risk of mechanical failure

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# Steady-State Equivalent Circuit

- Assume rotor has the same number of phases as stator (3-ph)



- Rotor winding (circuit) operates at different frequency
- Rotor circuit is typically shorted (squirrel-cage)
- At  $\omega_r = 0$ , motor looks like 3-phase transformer
- Develop equivalent circuit per-phase
- Extend the results to 3-phase

$$f_r = s \cdot f_e = s \cdot f_s$$

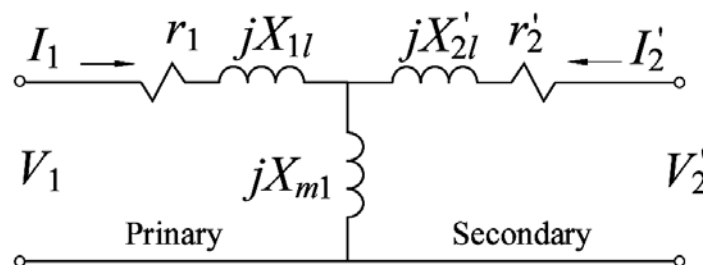
$$= \frac{p}{120} (n_{syn} - n)$$

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# Steady-State Equivalent Circuit

- Recall equivalent circuit for transformer

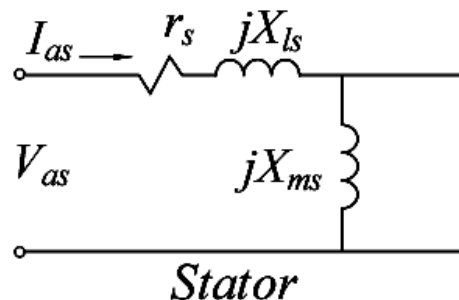
$$X_{11} = X_{1l} + X_{m1}$$



- Stator part

$$X_{ss} = X_{ls} + X_{ms}$$

$$= \omega_e L_{ls} + \omega_e L_{ms}$$



- Rotor part

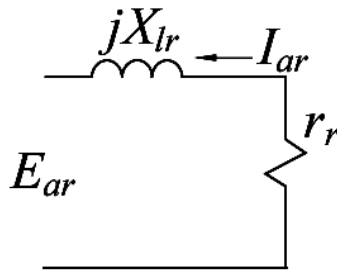
*Rotor  
Equivalent  
Circuit*

- What about rotor part ?

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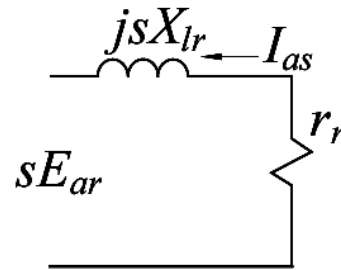
# Rotor Equivalent Circuit

At stall,  $\omega_r = 0$



$$X_{lr} = \omega_s L_{lr} = s \omega_e L_{lr} \\ = 2\pi f_e s L_{lr}$$

When rotor moves,  $\omega_r$



$$\omega_s L_{lr} = s \omega_e L_{lr} = s X_{lr}$$

Slip dependent circuit !

$E_{ar}$  = per-phase induced voltage in the rotor at  $\omega_r = 0$

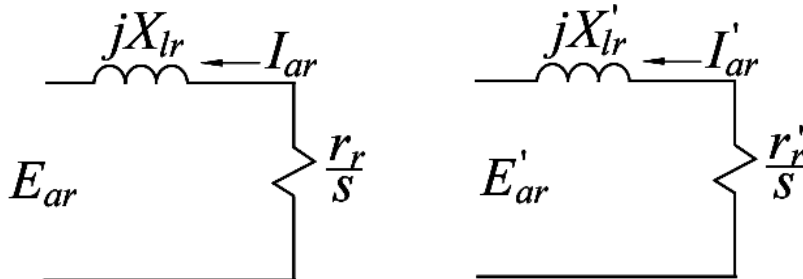
$X_{lr}$  = per-phase rotor winding leakage reactance

$L_{lr}$  = per-phase rotor winding leakage inductance

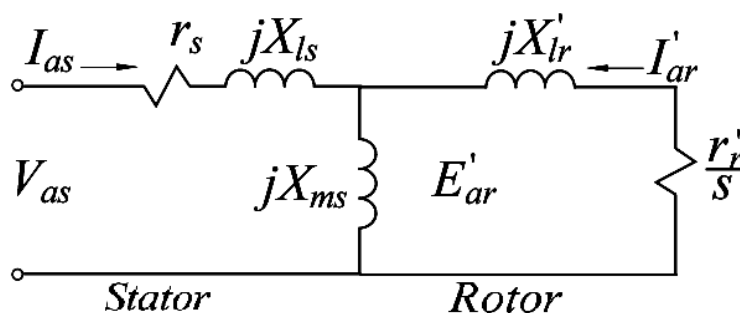
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# Equivalent Circuit

Assume that the rotor rotates with speed  $\omega_r$



Slip dependent rotor resistance !



Final circuit for the short-circuited rotor !

Use stator-to-rotor turns-ratio  $a = N_s/N_r$

Refer rotor variables to the Stator side

$$E'_{ar} = a \cdot E_{ar}$$

$$I'_{ar} = I_{ar} / a$$

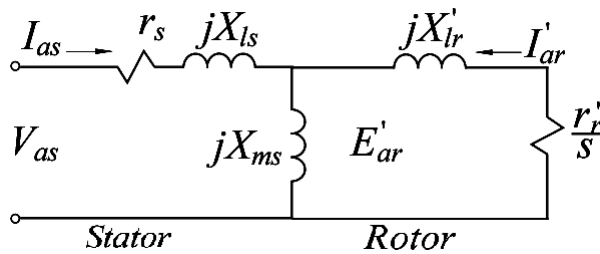
$$X'_{lr} = a^2 \cdot X_{lr}$$

$$r'_r = a^2 \cdot r_r$$

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# Determining Machine Parameters

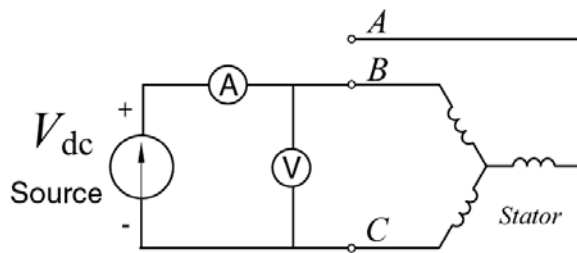
Consider Equivalent Circuit



Tests to determine circuit parameters:

1. DC Measurement of winding resistance
2. No Load Test (like Open-Circuit in transformer)
3. Blocked Rotor Test (like Short-Circuit in transformer)

1. DC Measurement of winding resistance (use DC source or Multi-meter)



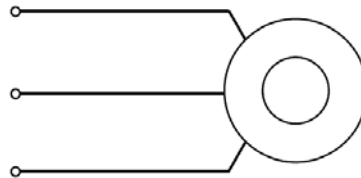
$$r_s = \frac{V_{dc}}{2I_{dc}}$$

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# Determining Machine Parameters

2. No-Load (NL) Test

Apply rated voltage  $V_{ph,NL}$



Measure

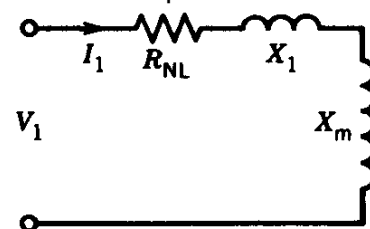
$$V_{ph}, P_{nl}, I_{nl}$$

Rotational losses  $P_{rotational} = P_{NL} - 3r_s I_{NL}^2$

Combined reactance  $X_{ls} + X_m = X_{NL} = \frac{Q_{NL}}{3I_{NL}^2}$   
where reactive power

$$Q_{NL} = \sqrt{S_{NL}^2 - P_{NL}^2} = \sqrt{(3I_{NL}V_1)^2 - P_{NL}^2}$$

Assumed Equivalent Circuit



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# Determining Machine Parameters

## 3. Blocked-Rotor (BR) Test

Apply reduced voltage  $V_{ph, BR}$   
(this test may be performed  
at reduced frequency)

Measure  $V_{ph-BR}, P_{BR}, I_{BR}$

Combined resistance  $r_s + r'_r = R_{BR} = \frac{P_{BR}}{3I_{BR}^2}$

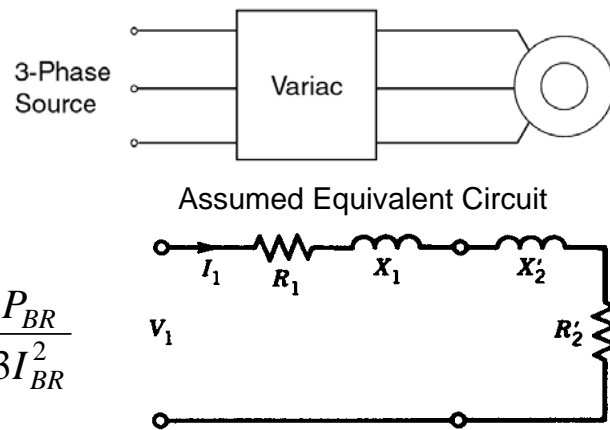
Combined reactance

$$X_{BR} = \sqrt{Z_{BR}^2 - R_{BR}^2} = \sqrt{(V_1 / I_{BR})^2 - R_{BR}^2}$$

Leakage reactance  $X_{ls} \approx X'_{lr} = \frac{X_{BR}}{2}$

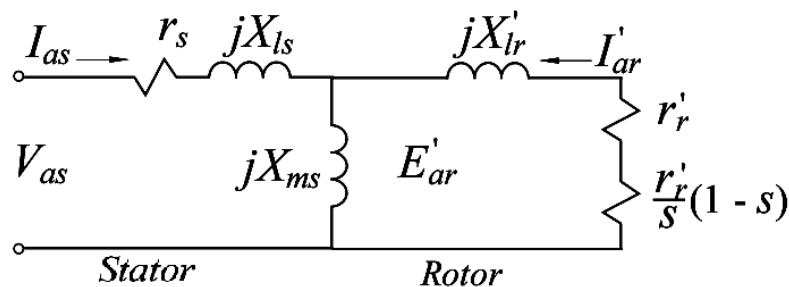
Magnetizing reactance  $X_m = X_{NL} - X_{ls}$

Rotor resistance  $r'_r = R_{BR} - r_s$



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## Power Conversion



Split rotor resistance

$$\frac{r'_r}{s} = \frac{r'_r + s r'_r - s r'_r}{s}$$

Input Power  $P_{in} = 3|V_{as}| \cdot |I_{as}| \cos(\varphi) = 3V_{s, ph} I_{s, ph} \cos(\varphi)$

Stator resistance loss  $P_{s, loss} = 3I_s^2 r_s$

Air-gap power  $P_{ag} = 3I_r'^2 \frac{r'_r}{s}$

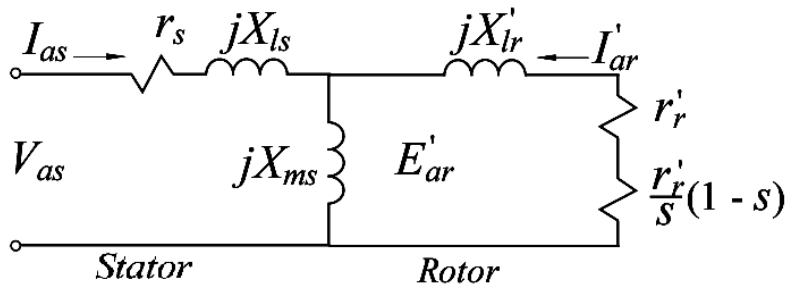
Rotor resistance loss  $P_{r, loss} = 3I_r'^2 r'_r$

Conversion power

$$P_{conv} = 3I_r'^2 r'_r \left( \frac{1-s}{s} \right) = P_{ag} (1-s)$$

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# Power Conversion - Torque



Split rotor resistance

Electromagnetic torque 
$$T_e = \frac{P_{conv}}{\omega_{rm}} = \frac{(1-s)P_{ag}}{\omega_{rm}} = \frac{P_{ag}}{\omega_{syn}}$$

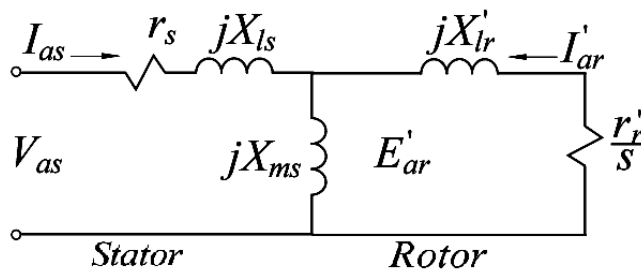
Recall the air-gap power 
$$P_{ag} = 3I_r'^2 \frac{r'_r}{s}$$
 Synchronous speed 
$$\omega_{syn} = \frac{2}{P} \omega_e$$

The expression for the torque becomes

$$T_e = 3 \frac{P}{2} \cdot \frac{I_r'^2 r'_r}{s \cdot \omega_e}$$

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# Electromagnetic Torque



Electromagnetic torque

$$T_e = 3 \frac{P}{2} \cdot \frac{|I_r'|^2 r'_r}{s \cdot \omega_e}$$

$$I'_{ar} = -\frac{E'_{ar}}{r'_r/s + jX'_{lr}}$$

$$E'_{ar} = \frac{jX_{ms}(jX'_{lr} + r'_r/s)}{jX_{ms} + jX'_{lr} + r'_r/s} I_{as}$$

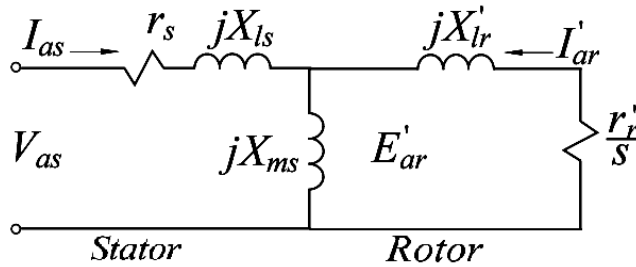
$$I'_{ar} = -\frac{jX_{ms}}{r'_r/s + jX'_{lr}} I_{as}$$

$$|I_r'|^2 = \frac{X_{ms}^2}{(r'_r/s)^2 + X_{lr}'^2} |I_s|^2$$

$$T_e = 3 \frac{P}{2} \cdot \frac{r'_r}{s \cdot \omega_e} \cdot \frac{X_{ms}^2}{(r'_r/s)^2 + X_{lr}'^2} |I_s|^2 = 3 \frac{P}{2} \cdot \frac{(X_{ms}^2/\omega_e)(r'_r/s)}{(r'_r/s)^2 + X_{lr}'^2} |I_s|^2$$

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# Electromagnetic Torque



Use per-phase equivalent circuit with shorted rotor

Stator current  $I_s = \frac{V_{as}}{Z_{eq}}$

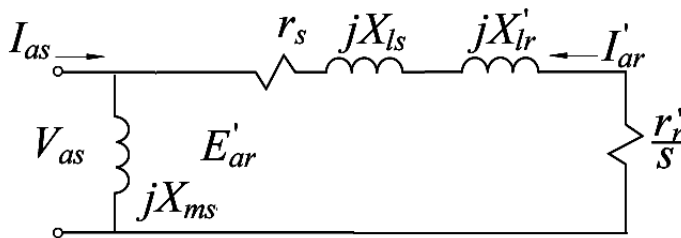
$$Z_{eq} = r_s + jX_{ls} + \frac{jX_{ms}(jX'_{lr} + r'_r/s)}{jX'_{rr} + r'_r/s}$$

$$= \frac{r_s(r'_r/s) + \{X_{ms}^2 - X_{ss}X'_{rr} + j[(r'_r/s)X_{ss} + r_sX'_{rr}]\}}{jX'_{rr} + r'_r/s}$$

$$T_e = 3 \frac{P}{2} \cdot \frac{(X_{ms}^2/\omega_e)r'_rs}{\left[r_sr'_r + s(X_{ms}^2 - X_{ss}X'_{rr})\right]^2 + (r'_rX_{ss} + sr_sX'_{rr})^2} |V_s|^2$$

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# Approximate Equivalent Circuit



Use per-phase equivalent circuit with shorted rotor

Electromagnetic torque

$$T_e = 3 \frac{P}{2} \cdot \frac{|I'_r|^2 r'_r}{s \cdot \omega_e}$$

$$I'_{ar} = -\frac{V_{as}}{r_s + r'_r/s + j(X_{ls} + X'_{lr})}$$

$$|I'_r|^2 = \frac{1}{(r_s + r'_r/s)^2 + (X_{ls} + X'_{lr})^2} |V_s|^2$$

$$T_e = 3 \frac{P}{2} \cdot \frac{|V_s|^2}{\omega_e} \cdot \frac{(r'_r/s)}{(r_s + r'_r/s)^2 + (X_{ls} + X'_{lr})^2}$$

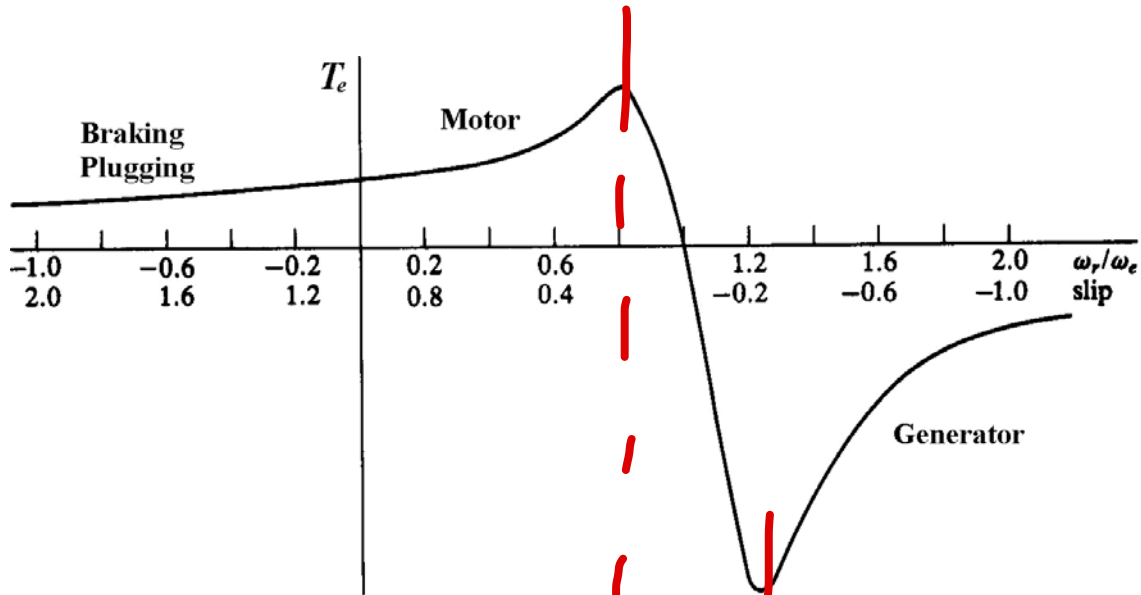
30



# Electromagnetic Torque

$$T_e = 3 \frac{P}{2} \cdot \frac{(X_{ms}^2 / \omega_e) r_r' s}{[r_s r_r' + s(X_{ms}^2 - X_{ss} X_{rr}')^2] + (r_r' X_{ss} + s r_s X_{rr}')^2} |V_s|^2$$

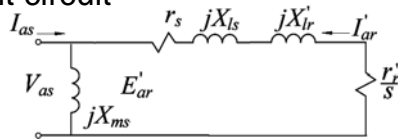
$$T_e = 3 \frac{P}{2} \cdot \frac{|V_s|^2}{\omega_e} \cdot \frac{(r_r' / s)}{(r_s + r_r' / s)^2 + (X_{ls} + X_{lr}')^2}$$



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## Approximate Starting Torque / Current

Equivalent circuit



$$T_e = 3 \frac{P}{2} \cdot \frac{|V_s|^2}{\omega_e} \cdot \frac{(r_r' / s)}{(r_s + r_r' / s)^2 + (X_{ls} + X_{lr}')^2}$$

Starting torque (set slip  $s = 1$ ) =>

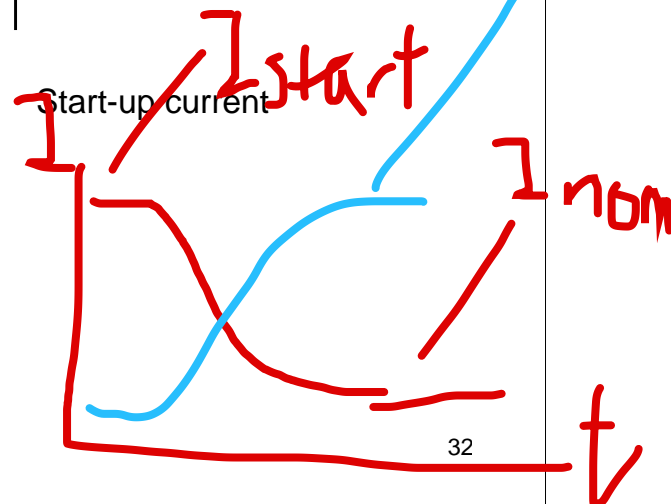
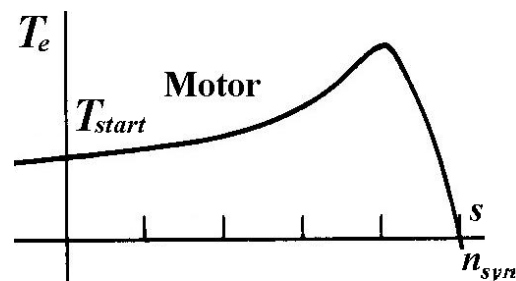
$$T_{start} = 3 \frac{P}{2} \cdot \frac{|V_s|^2}{\omega_e} \cdot \frac{r_r'}{(r_s + r_r')^2 + (X_{ls} + X_{lr}')^2}$$

Starting current (set slip  $s = 1$ ) =>

$$I_{as,start} = \frac{V_{as}}{jX_{ms}} + \frac{V_{as}}{r_s + r_r' + j(X_{ls} + X_{lr}')}$$

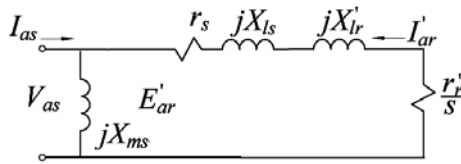
$I_{start} \gg I_{nominal}$   
5-10 times

Torque-speed characteristic



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# Torque Speed Characteristic



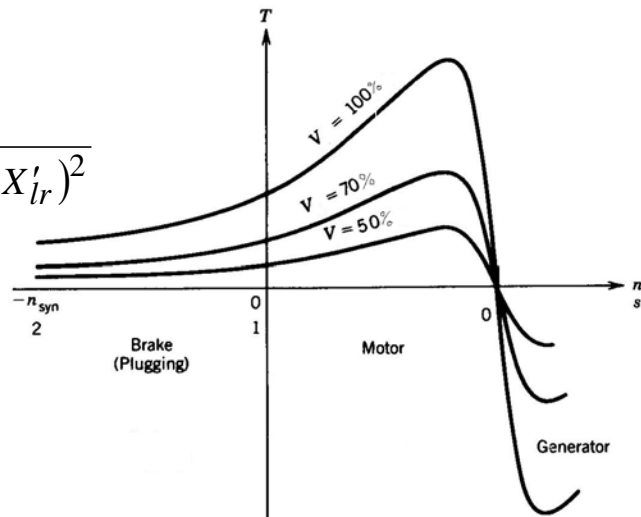
$$T_e = 3 \frac{P}{2} \cdot \frac{|V_s|^2}{\omega_e} \cdot \frac{(r_r'/s)}{(r_s + r_r'/s)^2 + (X_{ls} + X_{lr}')^2}$$

$$T_{\max} = 3 \frac{P}{2} \frac{V_s^2}{2\omega_e} \cdot \frac{1}{r_s + \sqrt{r_s^2 + (X_{ls} + X_{lr}')^2}}$$

$$sT_{\max} = \pm \frac{r_r'}{\sqrt{r_r'^2 + (X_{ls} + X_{lr}')^2}}$$

Handwritten note:  $\frac{dT}{ds} = 0$

Changing the input voltage



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## Example

Consider a Y-connected 7.5kW, 220V (line-line), 60Hz, 6-pole, Squirrel-cage motor with the following parameters:  $R_1 = 0.294\Omega$ ,  $R_2' = 0.144\Omega$ ,  $X_1 = 0.503\Omega$ ,  $X_2' = 0.209\Omega$ ,  $X_m = 13.5\Omega$

- Compute the starting current  $I_{1,\text{start}}$
- Compute the starting torque  $T_{\text{start}}$

Assume Approximate Equivalent Circuit

$$V_1 = \frac{220}{\sqrt{3}} = 127.01 \text{ V} - \text{phase voltage}$$

$$\text{At start } s = 1, \omega_{rm} = 0$$

$$I_{2,\text{start}} = \frac{V_1}{R_1 + R_2' + j(X_1 + X_2')} = \frac{127.01}{0.294 + 0.144 + j(0.503 + 0.209)} = 79.6 - j129.4$$

$$|I_{2,\text{start}}| = 151.92 \text{ A}$$

$$I_\phi = \frac{V_1}{jX_m} = \frac{127.01}{j13.5} = -j9.59$$

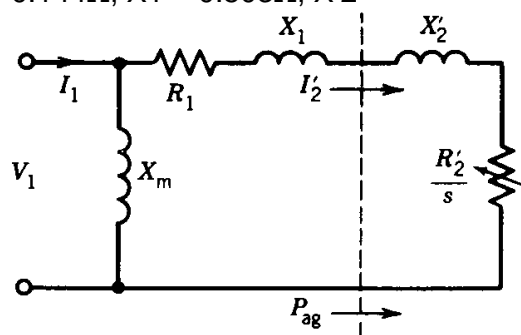
$$I_{1,\text{start}} = I_\phi + I_{2,\text{start}} = 79.6 - j138.99 =$$

$$|I_{1,\text{start}}| = 160.19 \text{ A}$$

$$\text{Starting Torque: } T = 3 \frac{I_2^2 R_2}{s \cdot \omega_{syn}}$$

$$\omega_{syn} = \left(\frac{2}{p}\right) \omega_e = \left(\frac{2}{6}\right) \cdot 2\pi \cdot 60 = 125.66 \text{ rad/s}$$

$$T = 3 \cdot \frac{(151.92)^2 \cdot 0.144}{125.66 \text{ rad/s}} = 79.4 \text{ N}\cdot\text{m}$$



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# Example

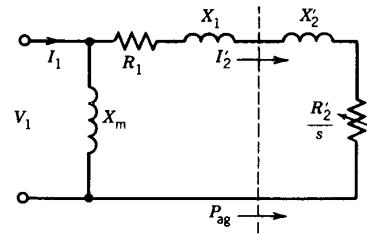
Consider a Y-connected 7.5kW, 220V (line-line), 60Hz, 6-pole, Squirrel-cage motor with the following parameters:  $R_1 = 0.294\Omega$ ,  $R'_2 = 0.144\Omega$ ,  $X_1 = 0.503\Omega$ ,  $X'_2 = 0.209\Omega$ ,  $X_m = 13.5\Omega$ . Assume motor operates under load with slip  $s = 0.03$  (3%)

c) Compute the torque  $T_e$

d) Compute starter current  $I_1$

Assume Approximate Equivalent Circuit

Assume no friction or rotational losses



Under load,  $s = 0.03$  ( $s = 3\%$ )

$$I_2 = \frac{V_1}{R_1 + \frac{R_2}{s} + j(X_1 + X_2)} = \frac{127.01}{0.294 + \frac{0.144}{0.03} + j(0.503 + 0.209)} = 24.45 - j3.42 = 24.69 \text{ A}$$

$$I_1 = I_\phi + I_2 = 24.45 - j13.0 = 27.69 \text{ A}$$

$$T_e = T_m = 3 \cdot \frac{I_2^2 R_2}{s \cdot \omega_{syn}} = \frac{24.69^2 \cdot 0.144}{0.03 \cdot 125.66} = 69.88 \text{ N}\cdot\text{m}$$

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# Example

Consider a Y-connected 7.5kW, 220V (line-line), 60Hz, 6-pole, Squirrel-cage motor with the following parameters:  $R_1 = 0.294\Omega$ ,  $R'_2 = 0.144\Omega$ ,  $X_1 = 0.503\Omega$ ,  $X'_2 = 0.209\Omega$ ,  $X_m = 13.5\Omega$ . Assume motor operates under load with slip  $s = 0.03$  (3%)

e) Compute mechanical speed and power

Mechanical speed under load

$$n_{syn} = \frac{120}{p} \cdot f_e = \frac{120}{6} \cdot 60 = 1200 \text{ rpm}$$

$$n = n_{syn} (1 - s) = 1200 \cdot 0.97 = 1164 \text{ rpm}$$

$$\omega_{rm} = \omega_{syn} \cdot (1 - s) = 125.66 \cdot 0.97 = 121.89 \text{ rad/s}$$

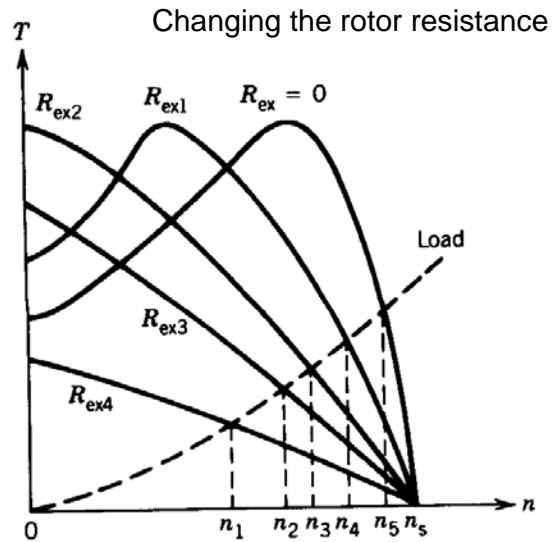
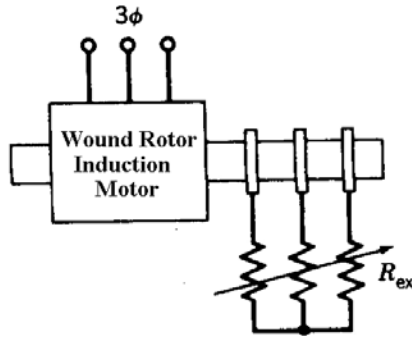
$$P_m = T_m \cdot \omega_{rm}$$

Assume No Friction  $T_{fric} = 0 \Rightarrow T_e = T_m$

$$P_m = 69.88 \cdot 121.89 = 7.9 \text{ kW} = \frac{7.9 \text{ kW}}{746 \text{ W}} = 10.69 \text{ Hp}$$

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# Torque Speed Characteristic & Rotor Type



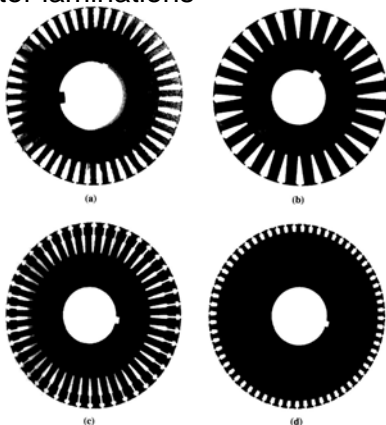
$$T_{\max} = 3 \frac{P}{2} \frac{V_s^2}{2\omega_e} \cdot \frac{1}{r_s + \sqrt{r_s^2 + (X_{ls} + X'_{lr})^2}}$$

$$sT_{\max} = \pm \frac{r'_r}{\sqrt{r_r'^2 + (X_{ls} + X'_{lr})^2}}$$

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## National Electrical Manufacturers Association (NEMA) Design Classes/Types

Rotor laminations

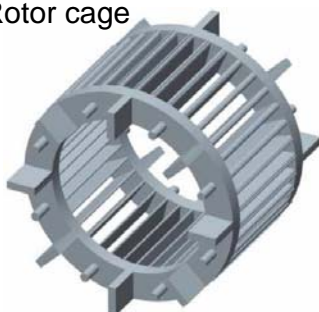


Effective rotor resistance changes with frequency (which is the slip frequency) and therefore depends on the rotor speed =>

Different torque-speed characteristics can be designed by shaping the rotor winding slots! Recall the Skin Effect!

Practical rotor laminations for different NEMA Design Classes

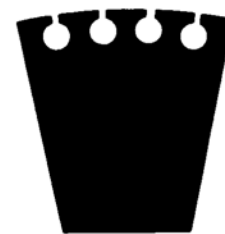
Rotor cage



Design B



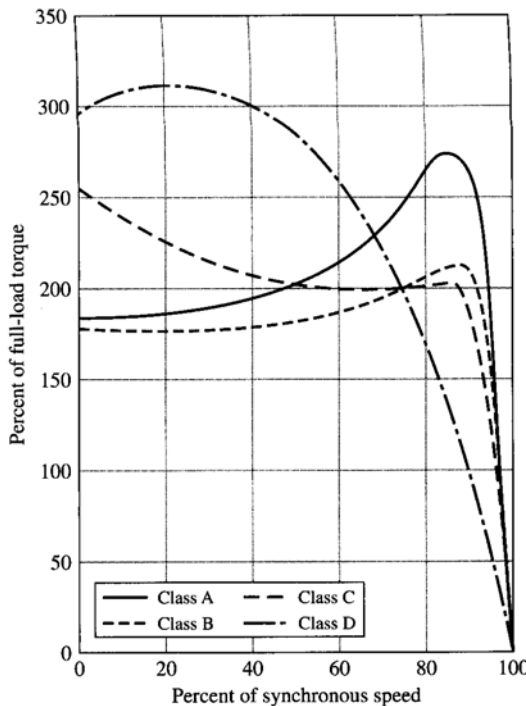
Design C



Design D

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# NEMA Design Classes



**Class A:** normal starting torque, high starting current, low operating slip (0.5% < s < 1.5%), low rotor resistance, high operating efficiency (*special needs for starting*)

**Class B:** normal starting torque, low starting current (75% of class A), low operating slip, higher leakage reactance, lower maximum torque (*general purpose motors, fans, pumps, etc.*)

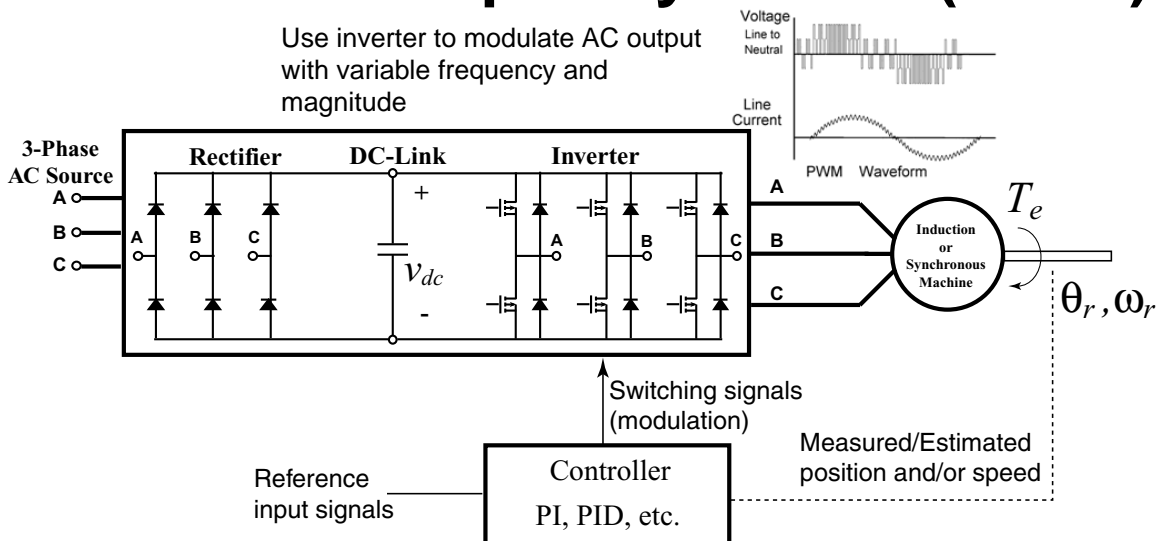
**Class C:** high starting torque, low starting current, higher rotor resistance, higher operating slip (*compressors, crushers, conveyors, etc.*)

**Class D:** high starting torque, low starting current, high operating slip (8-18%), low efficiency (*high acceleration, high impact loads*)

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## Variable Frequency Drives (VFDs)

Use inverter to modulate AC output with variable frequency and magnitude



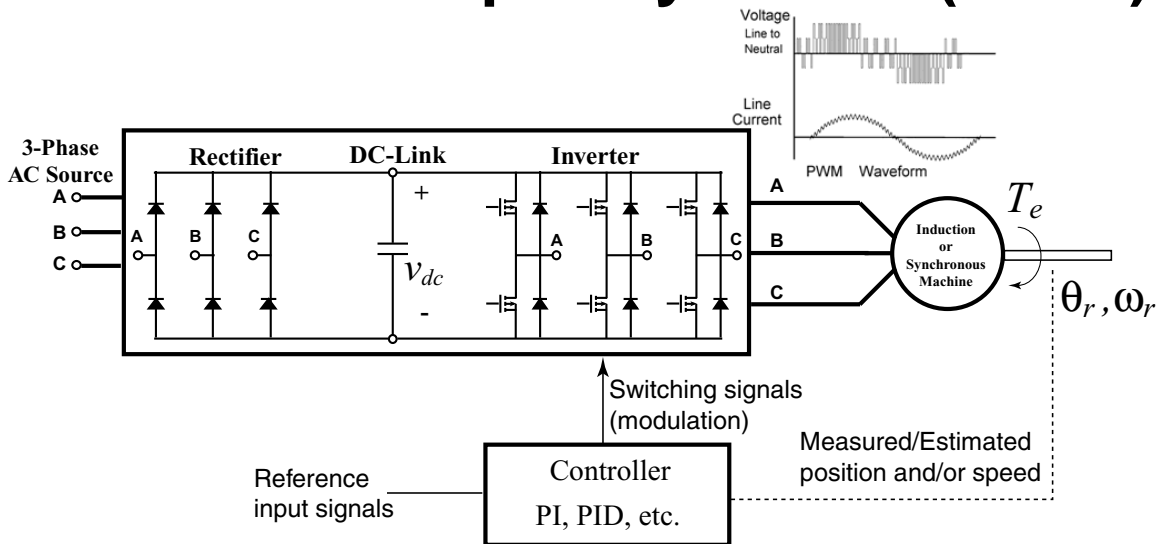
Typical operation under nominal flux: Volts/Hertz (V/f)

$$v_{as} = \sqrt{2} \cdot V_{rms} \cos(\omega_e t) = r_s i_{as} + \frac{d\lambda_{as}}{dt}$$

$$\lambda_{as} \approx \frac{\sqrt{2} \cdot V_{rms}}{\omega_e} \sin(\omega_e t) \Rightarrow |\lambda_{as}| = \frac{\sqrt{2} \cdot V_{rms}}{\omega_e} = \frac{\sqrt{2}}{2\pi} \cdot \frac{V_{rms}}{f_e}$$

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# Variable Frequency Drives (VFDs)



## Typical Control Modes

### Constant Speed Operation

- Control tries to keep the speed at specified value no matter what the load is doing => so torque is changing

### Constant Torque Operation

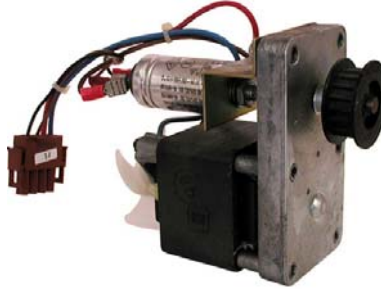
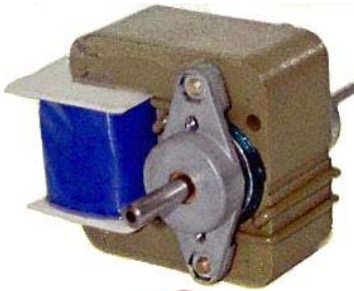
- Control tries to keep the torque at specified level no matter what the load is doing => so speed is changing

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# Variable Frequency Drives (VFDs)



## Part 2: Single-Phase Induction Motors

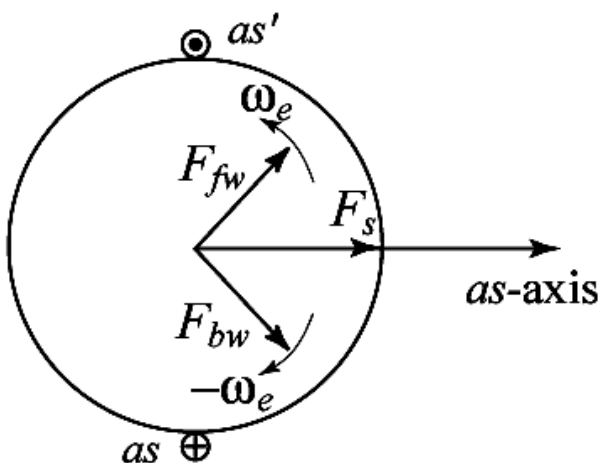


- Less efficient
- Low power
- Low maintenance
- Very inexpensive
- Often used capacitors & gearheads

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## Single-Phase Induction Motors

Pulsating magnetic field  $\mathbf{F}_s = \mathbf{F}_{fw} + \mathbf{F}_{bw}$



Pulsating field  $\mathbf{F}_s$  can be viewed as two magnetic fields  $\mathbf{F}_{fw}$  and  $\mathbf{F}_{bw}$  of  $\frac{1}{2}$  strength and rotating in opposite directions

Forward component

$$\mathbf{F}_{fw} = \frac{1}{2} F_m \angle \theta_e$$

Backward component

$$\mathbf{F}_{bw} = \frac{1}{2} F_m \angle -\theta_e$$

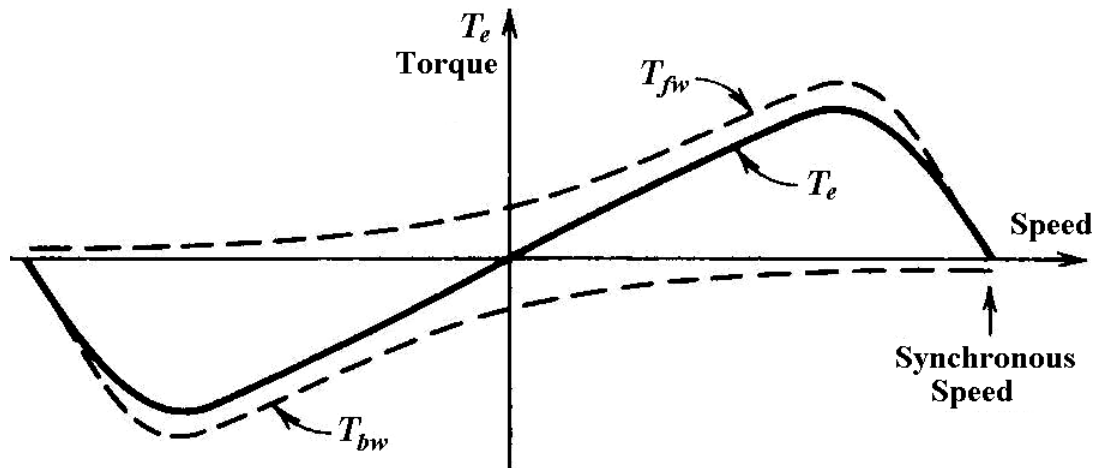
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# Torque-Speed (Slip) Characteristic

Recall 3-phase IM 
$$T_e = 3 \frac{P}{2} \cdot \frac{|V_s|^2}{\omega_e} \cdot \frac{(r'_r/s)}{(r_s + r'_r/s)^2 + (X_{ls} + X'_{lr})^2}$$

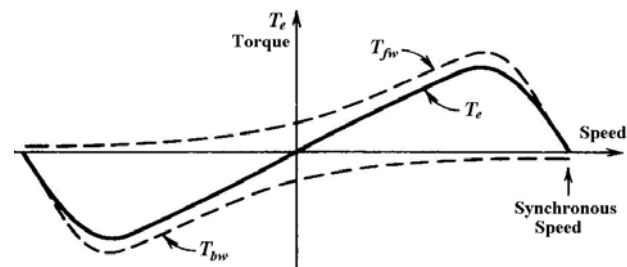
Recall single-phase IM 
$$T_{e,net} = T_{fw} - T_{bw} \quad (\text{Forward} - \text{Backward})$$



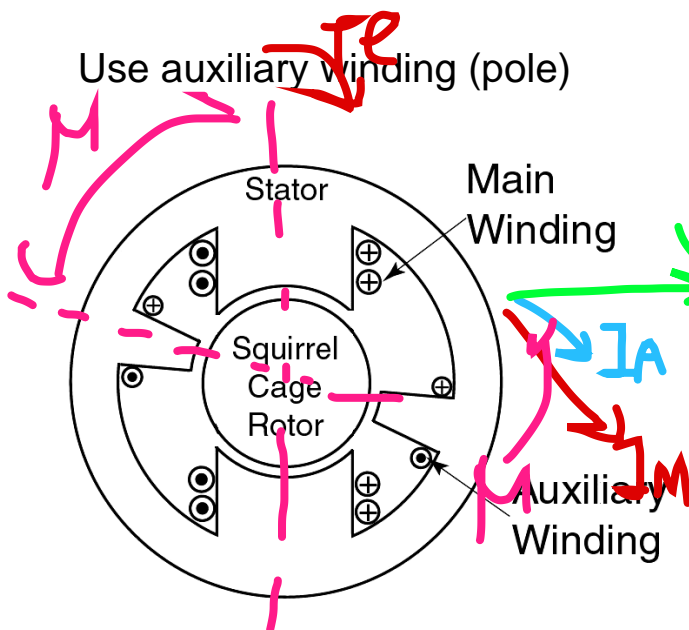
45

## Split-Phase Induction Motors

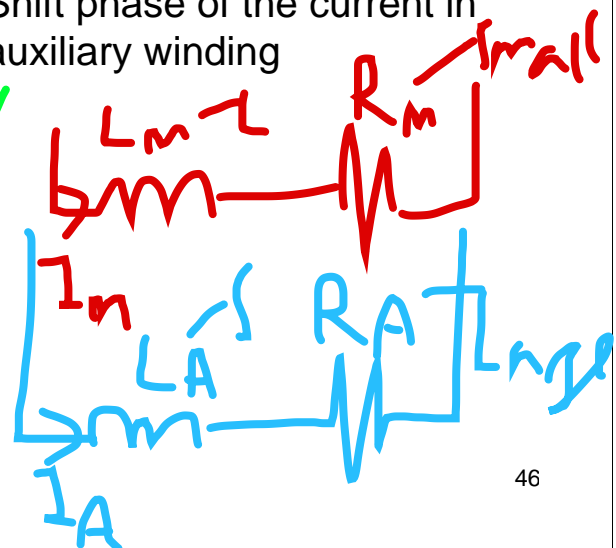
Recall single-phase IM with one stator winding  
No starting torque !



Use auxiliary winding (pole)

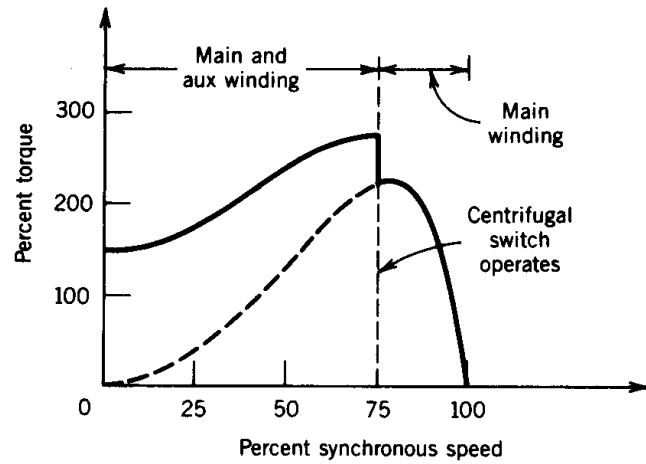
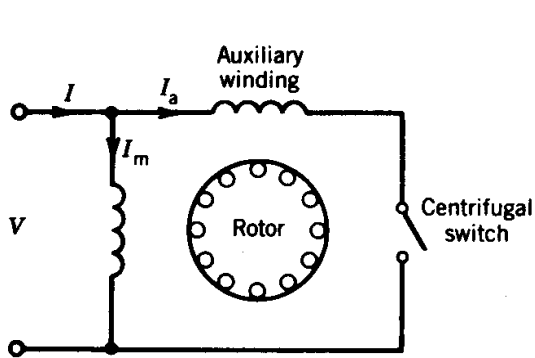


Shift phase of the current in auxiliary winding



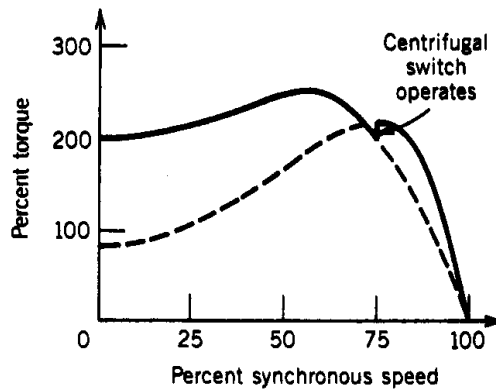
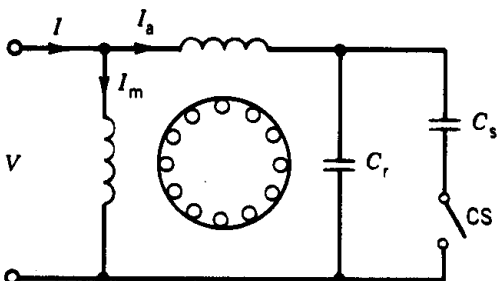
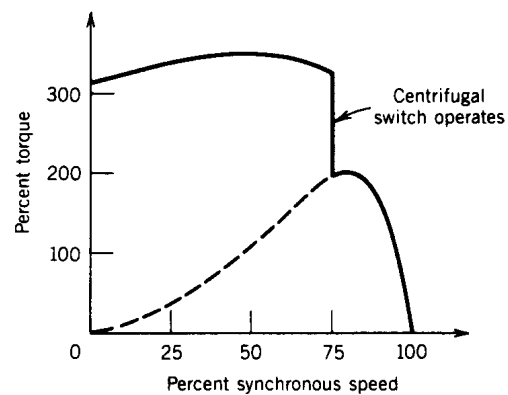
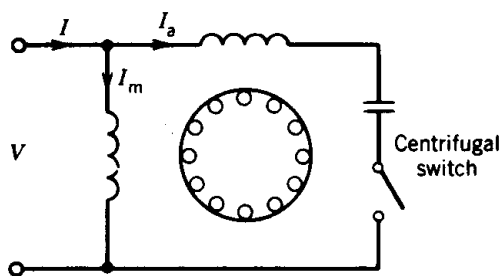
46

# Split-Phase Motors



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# Capacitor-Start/Run Motors



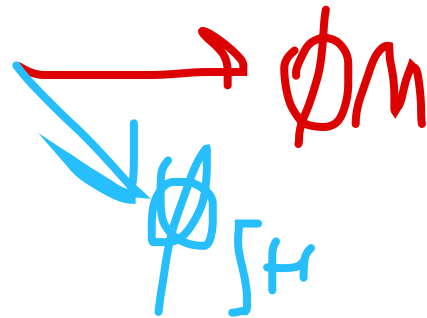
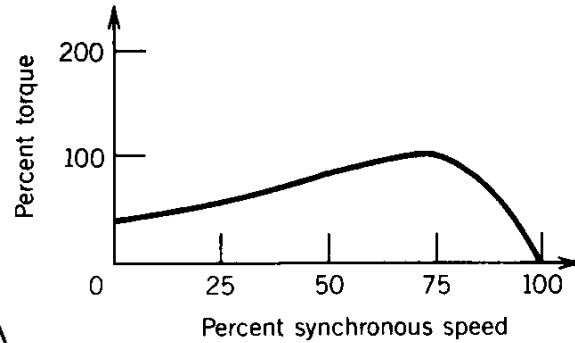
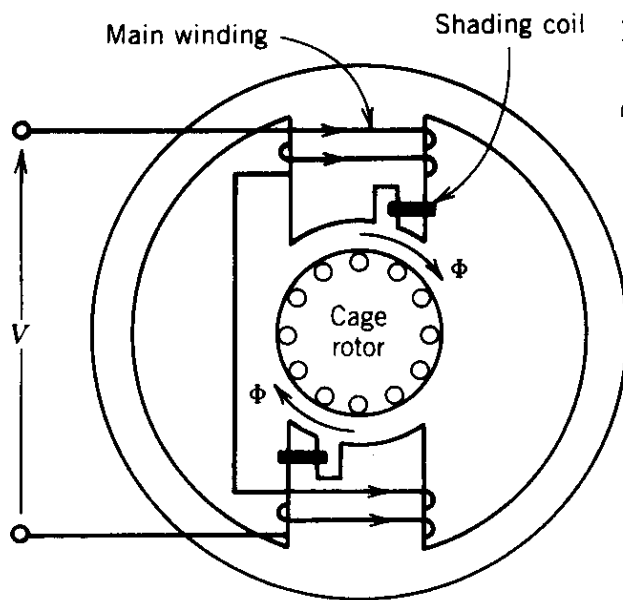
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# Shaded-Pole Motors

In very small applications, under 50 W

Very inexpensive

High slip, Low efficiency



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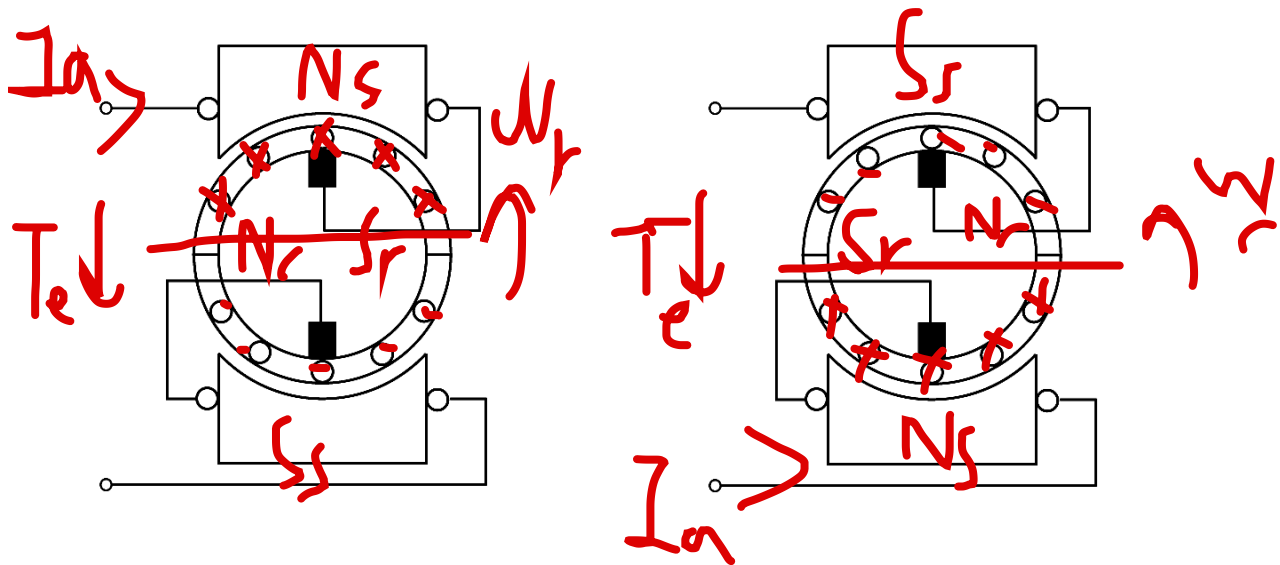
# Single-Phase Induction Motors

| Type of Motor                  | Torque as % of Rated Torque |           | Rated Load   |            | Horsepower Range |
|--------------------------------|-----------------------------|-----------|--------------|------------|------------------|
|                                | Starting                    | Breakdown | Power Factor | Efficiency |                  |
| Split-phase (resistance-start) | 100–250                     | Up to 300 | 50–65        | 55–65      | 1/20–1           |
| Capacitor-start                | 250–400                     | Up to 350 | 50–65        | 55–65      | 1/8–1            |
| Capacitor-run                  | 100–200                     | Up to 250 | 75–90        | 60–70      | 1/8–1            |
| Capacitor-start, capacitor-run | 200–300                     | Up to 250 | 75–90        | 60–70      | 1/8–1            |
| Shaded-pole                    | 40–60                       | 140       | 25–40        | 25–40      | 1/200–1/20       |

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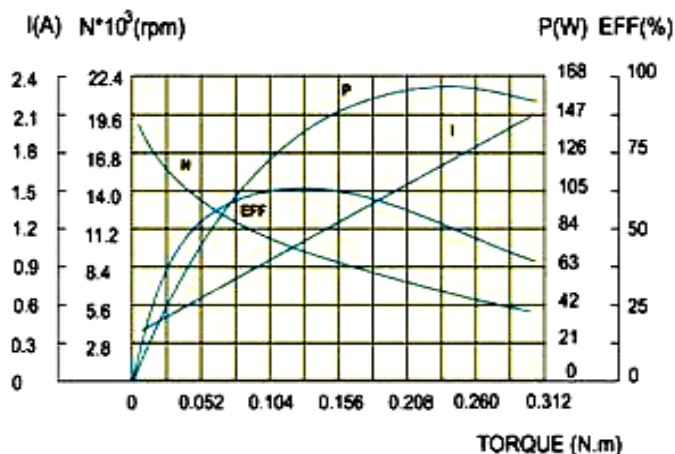
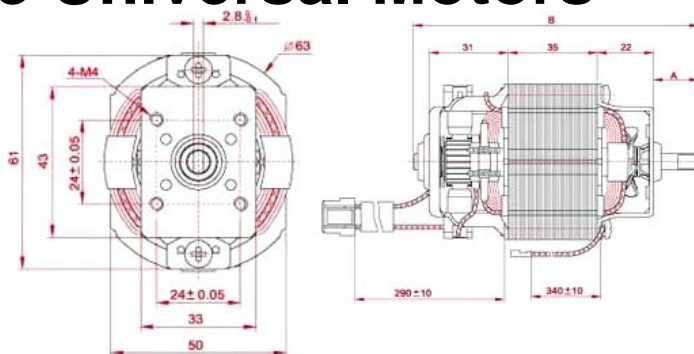
# Single-Phase Universal Motors

Recall Series DC Motor



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# Single-Phase Universal Motors



Fractional horsepower applications  
Domestic appliances such as:  
Portable tools, drills, mixers, blenders, vacuum cleaners, etc  
Operate at high speeds (1500 – 20,000 rpm)

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