

LOGICHAIN 2024 YOU&I

Phạm Hữu Chí Vũ Mạnh Lương Hạ Lâm Bảo Minh Nguyễn Khải Định





Executive Summary

S

Situation

- A prominent producer of instant coffee products, catering to domestic and international markets
- Operate three main product lines
- Key markets: China, Korea, USA

C

Complications

- Fluctuating demand: driven by promotional campaigns
- **Resource constraints**: limited production capabilities
- Export scheduling: aligning production timelines with vessel departure

Q

Question

How can LSC develop an optimal weekly master production schedule that:

- Balances fluctuating demand?
- Meets shelf-life and export delivery requirements?
- Maximizes production efficiency and minimizing costs?

A

Answer

- Mixed Approach: leverages safety stock and subcontracting to address constraints
- Liquid Zone time fence: allows dynamic adjustments and enhance responsivenes
- Investment in additional production line





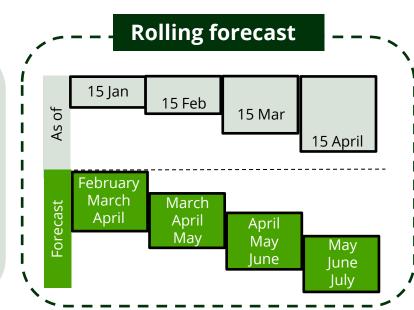
LSC: Manufacturer of Instant Coffee Products

About LSC

A prominent manufacturer with **three product categories**:

- 3In1
- Espresso
- Pure Black

Each product is offered in varying packaging formats, including **bags and boxes**. Total SKU: 10

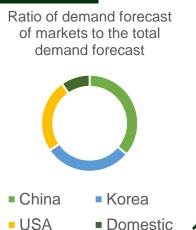


Domestic and foreign market

The company supplies both domestic and international markets, including:

- China
- Korea
- USA

Exported order will follow the term **Free On Board** (FOB) **Incoterms 2010.**







Vessel schedule

	ETDs (CY cut off time 2 – day before ETD)
China	17 th May, 13rd Jun & 10 th Jul
Korea	12 th May, 08 th Jun & 28 th Jul
USA	28 th May, 17 th Jun & 08 th Jul

The company required a Master Production
Schedule for the period from May 2025 to July
2025





Step 1: Estimate future demand requirement

Based on the given total rolling 3-month demand forecast for May, Jun, and July, each week demand can be calculated:

Daily demand = (Total monthly demand – demand in promotion week) /4

		4		1	MT Promotion	1	1	1	, ,	1	1	1	1	1	MT Promotion		()	1	
Rolling 3 - month demand	nd forecast (received by 15th every month)	<u>/</u>			Week		!			!					Week				
Unit: cartons	Month	/			May				Jun					July					
	Week	4																	
SKU Code	Description	18	19	20	21	22	Total	23	24	25	26	Total	27	28	29	30	31	Total	
LSC3IN100050	LSC 3in1 Instant Coffee - Bag 50 sticks	36.772	36.772	36.772	90.151	36.772	237.239	36.275	36.275	36.275	36.275	145.100	52.926	52.926	267.265	52.926	52.926	478.969	
LSC3IN100100	LSC 3in1 Instant Coffee - Bag 100 sticks	28.600	28.600	28.600	70.117	28.600	184.519	28.214	28.214	28.214	28.214	112.855	41.165	41.165	207.873	41.165	41.165	372.531	
LSC3IN100020	LSC 3in1 Instant Coffee - Box 20 sticks	12.768	12.768	12.768	31.302	12.768	82.375	12.595	12.595	12.595	12.595	50.382	18.377	18.377	92.800	18.377	18.377	166.309	
LSC3IN100024	LSC 3in1 Instant Coffee - Box 24 sticks	21.280	21.280	21.280	52.171	21.280	137.291	20.992	20.992	20.992	20.992	83.970	30.629	30.629	154.667	30.629	30.629	277.181	
LSCESP000015	LSC Espresso Instant Coffee - Box 15 sticks	16.544	16.544	16.544	40.560	16.544	106.736	16.320	16.320	16.320	16.320	65.282	23.812	23.812	120.245	23.812	23.812	215.493	
LSCESP000050	LSC Espresso Instant Coffee - Box 50 sticks	4.855	4.855	4.855	11.903	4.855	31.325	4.790	4.790	4.790	4.790	19.159	6.988	6.988	35.289	6.988	6.988	63.242	
LSCESP000100	LSC Espresso Instant Coffee - Box 100 sticks	4.855	4.855	4.855	11.903	4.855	31.325	4.790	4.790	4.790	4.790	19.159	6.988	6.988	35.289	6.988	6.988	63.242	
LSCPUR000015	LSC Pure Black Coffee - Box 15 sticks	11.091	11.091	11.091	27.191	11.091	71.555	10.941	10.941	10.941	10.941	43.764	15.963	15.963	80.611	15.963	15.963	144.464	
LSCPUR000020	LSC Pure Black Coffee - Box 20 sticks	4.906	4.906	4.906	12.027	4.906	31.649	4.839	4.839	4.839	4.839	19.357	7.061	7.061	35.655	7.061	7.061	63.898	
LSCPUR000024	LSC Pure Black Coffee - Bag 24 sticks	8.105	8.105	8.105	19.870	8.105	52.290	7.995	7.995	7.995	7.995	31.982	11.665	11.665	58.908	11.665	11.665	105.570	
Grand Total		149.777	149.777	149.777	367.195	149.777	966.303	147.752	147.752	147.752	147.752	591.010	215.574	215.574	1.088.602	215.574	215.574	1.950.900	

The number of cartons that will be shipped to the export markets, according to the provided ratios:

	Ratio of the demand forecast of each market to the total demand forecast									
Export market	May	Jun	July							
China	18,20%	13,80%	11,20%							
Korea	6,10%	5,80%	4,80%							
USA	11,80%	9,80%	8,80%							
Total	36,10%	29,40%	24,80%							



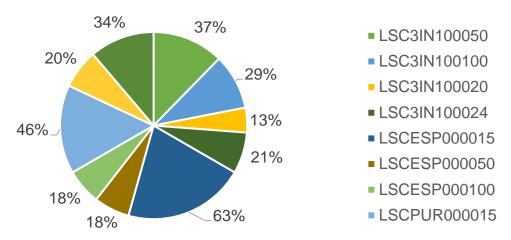
	Demand for tota	Total		
Export market	May	Jun	July	
China	175.867	81.559	218.501	475.927
Korea	58.944	34.279	93.643	186.866
USA	114.024	57.919	171.679	343.622
Domestic	617.467	417.253	1.467.077	2.501.797





Estimated monthly SKUs demand forecast for each market

Ratio per SKUs from May to July 2025



The percentage Remark share for product categories in each **Export market** market is given as 100% vol. of 3in1 China follow: 72% vol. of Espresso, 38% vol. of Pure Black Korea 58% vol. of 3in1, 23.1% of

USA

Espresso, 18.9% of Pure Black

For each market and product, the calculation are as follow:

Market Volume (cartons) = Total Demand (cartons) x Percentage share for the market x Percentage share for SKU Category

Unit: cartons		China	
demand forecast	May	June	July
LSC3IN100050	65.047	30.166	80.815
LSC3IN100100	50.592	23.462	62.856
LSC3IN100020	22.586	10.474	28.061
LSC3IN100024	37.643	17.457	46.768
LSCESP000015			
LSCESP000050			
LSCESP000100			
LSCPUR000015			
LSCPUR000020			
LSCPUR000024			

demand forecast	May	June	July
LSC3IN100050	65.047	30.166	80.815
LSC3IN100100	50.592	23.462	62.856
LSC3IN100020	22.586	10.474	28.061
LSC3IN100024	37.643	17.457	46.768
LSCESP000015			
LSCESP000050			
LSCESP000100			
LSCPUR000015			
LSCPUR000020			
LSCPUR000024			

Unit: cartons		Korea	
demand forecast	May	June	July
LSC3IN100050			
LSC3IN100100			
LSC3IN100020			
LSC3IN100024			
LSCESP000015	26.743	15.552	42.486
LSCESP000050	7.848	4.564	12.469
LSCESP000100	7.848	4.564	12.469
LSCPUR000015	7.595	4.417	12.066
LSCPUR000020	3.359	1.954	5.337
LSCPUR000024	5.550	3.228	8.817

Unit: cartons		USA	
demand forecast	May	June	July
LSC3IN100050	24.460	12.425	36.829
LSC3IN100100	19.025	9.664	28.645
LSC3IN100020	8.493	4.314	12.788
LSC3IN100024	14.155	7.190	21.313
LSCESP000015	16.597	8.431	24.990
LSCESP000050	4.871	2.474	7.334
LSCESP000100	4.871	2.474	7.334
LSCPUR000015	9.917	5.037	14.932
LSCPUR000020	4.386	2.228	6.604
LSCPUR000024	7.247	3.681	10.912

102.509 79.729 35.593	July 361.325 281.030 125.460
79.729	281.030
35.593	105 460
	125.460
59.322	209.100
41.299	148.017
12.120	43.440
12.120	43.440
34.310	117.467
15.176	51.957
25.073	85.841
117.253	1.467.077
	59.322 41.299 12.120 12.120 34.310 15.176 25.073





Detail weekly SKUs demand forecast from May – July 2025

Unit: cartons				Ma	ay					June					Ju	ly			
SKU	COUNTRY	18	19	20	21	22	Total	23	24	25	26	Total	27	28	29	30	31	Total	Total 3 m
N.O	Domestic	22.898	22.898	22.898	56.138	22.898	147.732	25.627	25.627	25.627	25.627	102.509	39.926	39.926	201.619	39.926	39.926	361.325	611.
	China	22.000	22.000	65.047	30.130	22.000	147.752	20.027	30.166	20.027	20.027	102.505	30.020	80.815	201.013	30.020	30.020	301.323	011
LSC3IN100050	USA			65.047		24.460			12.425				36.829	00.013					
L3C3IIV100030						24.460			12.423				36.623						
	Korea	00.000	00.000	07.045	50.400	47.050	4 47 700	05.007	00.040	05.007	05.007	400 500	70 755	400.740	004.040	00.000	00.000	004 005	
	Total	22.898	22.898	87.945	56.138	47.359	147.732	25.627	68.218	25.627	25.627	102.509	76.755	120.742	201.619	39.926	39.926	361.325	
SKU	COUNTRY	18	19	20	21	22	Total	23	24	25	26	Total	27	28	29	30	31	Total	
	Domestic	17.810	17.810	17.810	43.663	17.810	114.902	19.932	19.932	19.932	19.932	79.729	31.054	31.054	156.815	31.054	31.054	281.030	475
	China			50.592					23.462					62.856					
LSC3IN100100	USA					19.025			9.664				28.645						
	Korea																		
	Total	17.810	17.810	68.402	43.663	36.835	114.902	19.932	53.058	19.932	19.932	79.729	59.698	93.910	156.815	31.054	31.054	281.030	
SKU	COUNTRY	18	19	20	21	22	Total	23	24	25	26	Total	27	28	29	30	31	Total	
	Domestic	7.951	7.951	7.951	19.492	7.951	51.296	8.898	8.898	8.898	8.898	35.593	13.863	13.863	70.007	13.863	13.863	125.460	212
	China	7.002	7.001	22.586	10.402	7.001	01.200	0.000	10.474	0.000	0.000	00.000	10.000	28.061	, 0.007	10.000	20.000	120.400	
LSC3IN100020	USA			22.000		8.493			4.314				12.788	20.001					
200011100020				 		0.433	\vdash		4.514			—	12.700						
	Korea	7.051	7.051	00.555	40.400	40.4**	54.000	0.055	00.05	0.055	0.055	05.555	00.051	44.00	70.057	40.000	40.000	405.455	
	Total	7.951	7.951	30.536	19.492	16.444	51.296	8.898	23.687	8.898	8.898	35.593	26.651	41.924	70.007	13.863	13.863	125.460	
SKU	COUNTRY	18	19	20	21	22	Total	23	24	25	26	Total	27	28	29	30	31	Total	
	Domestic	13.251	13.251	13.251	32.487	13.251	85.493	14.831	14.831	14.831	14.831	59.322	23.106	23.106	116.678	23.106	23.106	209.100	353
	China			37.643					17.457					46.768					
LSC3IN100024	USA					14.155			7.190				21.313						
	Korea																		
	Total	13.251	13.251	50.894	32.487	27.407	85.493	14.831	39.478	14.831	14.831	59.322	44.418	69.874	116.678	23.106	23.106	209.100	
SKU	COUNTRY	18	19	20	21	22	Total	23	24	25	26	Total	27	28	29	30	31	Total	
	Domestic	9.826	9.826	9.826	24.090	9.826	63.396	10.325	10.325	10.325	10.325	41.299	16.356	16.356	82.594	16.356	16.356	148.017	252
	China	0.020	0.020	0.020	24.000	0.020	55.555	10.020	20.020	10.020	20.020	42.200	20.000	10.000	02.004	20.000	20.000	240.027	
LSCESP000015	USA					16.597			8.431				24.990						
200201000010			26.743			16.337		15.552	0.431				24.550			42.486			
	Korea	0.000		0.000	04.000	00.404	00.000		40.750	40.005	40.005	44.000	44.040	40.050	00.504		40.050	440.047	
	Total	9.826	36.569	9.826	24.090	26.424	63.396	25.877	18.756	10.325	10.325	41.299	41.346	16.356	82.594	58.842	16.356	148.017	
SKU	COUNTRY	18	19	20	21	22	Total	23	24	25	26	Total	27	28	29	30	31	Total	
	Domestic	2.884	2.884	2.884	7.070	2.884	18.605	3.030	3.030	3.030	3.030	12.120	4.800	4.800	24.239	4.800	4.800	43.440	74
	China																		
LSCESP000050	USA					4.871			2.474				7.334						
	Korea		7.848					4.564								12.469			
	Total	2.884	10.732	2.884	7.070	7,755	18,605	7.594	5.504	3.030	3.030	12.120	12.134	4.800	24.239	17.269	4.800	43,440	
SKU	COUNTRY	18	19	20	21	22	Total	23	24	25	26	Total	27	28	29	30	31	Total	
	Domestic	2.884	2.884	2.884	7.070	2.884	18.605	3.030	3.030	3.030	3.030	12.120	4.800	4.800	24.239	4.800	4.800	43.440	74
	China	2.004	2.007	2.004	,,,,,,	2.004	10.000	0.000	0.000	0.000	0.000	12.120	4.000	4.000	24.200	4.000	4.000	40.440	
LSCESP000100	USA					4.871			2.474				7.334						
200201000100			7.040			4.0/1		4.564	2.4/4				7.334			10.400			
	Korea	0.001	7.848	0.001	7.070	7.7	40.005		E EC.	0.000	0.000	40.455	40.401	1.000	04.000	12.469	4.000	40.410	
SIZII	Total	2.884	10.732	2.884	7.070	7.755	18.605	7.594	5.504	3.030	3.030	12.120	12.134	4.800	24.239	17.269	4.800	43.440	
SKU	COUNTRY	18	19	20	21	22	rotal	23	24	25	26	rotal	27	28	29	30	31	iotal	
	Domestic	8.377	8.377	8.377	20.536	8.377	54.043	8.578	8.578	8.578	8.578	34.310	12.980	12.980	65.547	12.980	12.980	117.467	205
	China																		
LSCPUR000015	USA					9.917			5.037				14.932						
	Korea		7.595					4.417								12.066			
	Total	8.377	15.972	8.377	20.536	18.294	54.043	12.994	13.615	8.578	8.578	34.310	27.912	12.980	65.547	25.046	12.980	117.467	
SKU	COUNTRY	18	19	20	21	22	Total	23	24	25	26	Total	27	28	29	30	31	Total	
	Domestic	3.705	3.705	3.705	9.083	3.705	23.904	3.794	3.794	3.794	3.794	15.176	5.741	5.741	28.992	5.741	5.741	51.957	9:
	China	0.700	0.700	0.700	0.000	0.700	20.004	0.704	0.704	0.704	0.704	10.170	0.741	0.741	20.002	0.741	0.741	01.007	
LSCPUR000020	USA			 		4.386			2.228			—	6.604						
2001 011000020		 	3.359	 		4.386	 	1.954	2.228			 	0.004			5.337			
	Korea	0.705		0.705	0.000	0.004	00.001		0.000	0.70	0.701	45 470	40.040	5.741	00.000		E 711	E4 057	
	Total	3.705	7.064	3.705	9.083	8.091	23.904	5.747	6.022	3.794	3.794	15.176	12.346	5.741	28.992	11.078	5.741	51.957	
KU	COUNTRY	18	19	20	21	22	Total	23	24	25	26	Total	27	28	29	30	31	Total	
	Domestic	6.121	6.121	6.121	15.007	6.121	39.493	6.268	6.268	6.268	6.268	25.073	9.485	9.485	47.899	9.485	9.485	85.841	150
	China																		
LSCPUR000024	USA					7.247			3.681				10.912						
								3.228								8.817			
	Korea		5.550																

To calculate the weekly demand for each SKU in the domestic market:

Weekly Demand = (Monthly Demand – Peak Week Demand) / Remaining Weeks

For foreign market, the **exporting** week demand equals the total monthly demand for each SKU in that market.

Figure 1: Detail weekly demand forecast for the period May to July 2025





Step 2: MPS preparation with existing capacity

Maximum capacity analysis

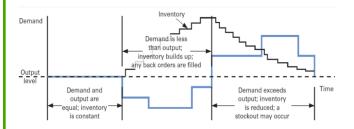
The maximum capacity per week for each stages of instant coffee production are calculated as below:

Extraction	Unit	Quantity	Shift per day		Days of working per week	Capa per machine per shift	Max capacity per week		
	kgs	2		3	6	48,000	1,728,000		
Spray drying	Unit	Quantity	Shift per day		Days of working per week	Capa per machine per shift	Max capacity per week		
TENTATIONS	kgs	2	Omit per day	3	6	41,800	1,504,800		
Mixing	Ĭ			- 12					
3in1	Unit	Quantity	Shift per day		Days of working per week	Capa per machine per shift	Max capacity per week		
SIIII	kgs	Quantity 2	Still per day	3	bays of working per week	37,150	1,337,400		
					E				
Espresso	Unit		Shift per day			Capa per machine per shift	Max capacity per week		
	kgs	2		3	6	2,880	103,680		
Stick filling									
3in1	Unit	Quantity	Shift per day		Days of working per week	Capa per machine per shift	Max capacity per week	Convert to kg	
3in1	Unit stick	Quantity 2	Shift per day	3	Days of working per week	Capa per machine per shift 2,400,000	Max capacity per week 86,400,000	-	
	stick	2		3	6	2,400,000	86,400,000		1,382,4
3in1 Espresso	stick	Quantity 2	Shift per day Shift per day	3	Days of working per week	2,400,000 Capa per machine per shift	86,400,000 Max capacity per week	-	1,382,4
	stick	2		3	6	2,400,000	86,400,000		1,382,4
	stick	Quantity 2		3	Days of working per week	2,400,000 Capa per machine per shift 1,200,000	86,400,000 Max capacity per week 43,200,000		1,382,4
Espresso	stick Unit stick	Quantity 2	Shift per day	3	Days of working per week Days of working per week	2,400,000 Capa per machine per shift 1,200,000	86,400,000 Max capacity per week 43,200,000	Convert to kg	1,382,4
Espresso	stick Unit stick Unit	Quantity 2 Quantity	Shift per day	3	Days of working per week Days of working per week 6	2,400,000 Capa per machine per shift 1,200,000 Capa per machine per shift 1,300,000	86,400,000 Max capacity per week 43,200,000 Max capacity per week	Convert to kg	1,382,4

*Assumption:

The machine maintenance time of 24 hours every two months is disregarded as the company can utilize the weekend to prevent impact on the highest productivity

Level strategy



Level Output Strategy:

 Maintain a strategic inventory level as a buffer to prevent stockouts and ensure product freshness.

Beneficial for operational stability by minimizing disruption from frequent production changes and reducing associated costs (Chopra and Meindl 2022)





Constraints

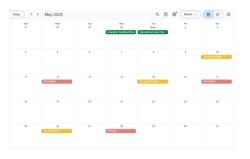
MACHINE	Туре	16	17		19	20	21	22	23	24	25	26	27	28	29
Extraction	Production	1.183.073	1.139.247	1.244.726	2.523.823	1.078.341	1.698.913	1.078.341	2.063.914	1.078.341	1.078.341	2.012.703	2.874.238	1.078.341	1.078.341
Extraction	Capacity	2.016.000	2.016.000	2.016.000	2.016.000	2.016.000	2.016.000	2.016.000	2.016.000	2.016.000	2.016.000	2.016.000	2.016.000	2.016.000	2.016.000
Extraction	%CU	58,68%	56,51%	61,74%	125,19%	53,49%	84,27%	53,49%	102,38%	53,49%	53,49%	99,84%	142,57%	53,49%	53,499
MACHINE	Туре	16	17		19	20	21	22	23	24	25	26	27	28	2
Spray drying	Production	1.183.073	1.139.247	1.244.726	2.523.823	1.078.341	1.698.913	1.078.341	2.063.914	1.078.341	1.078.341	2.012.703	2.874.238	1.078.341	1.078.341
Spray drying	Capacity	1.504.800	1.504.800	1.504.800	1.504.800	1.504.800	1.504.800	1.504.800	1.504.800	1.504.800	1.504.800	1.504.800	1.504.800	1.504.800	1.504.800
Spray drying	%CU	78,62%	75,71%	82,72%	167,72%	71,68%	112,90%	71,66%	137,16%	71,66%	71,66%	133,75%	191,00%	71,66%	71,669
MACHINE	· I=							20		0/	or l		1	0-1	_
MACHINE Minima (2):-1)	Desduction	16	979 476		2.424.958	20	21	22	1 005 000	24	25	26	27	28	070.470
Mixing (3in1)	Production	979.476	979.476 1.337.400	979.476		979.476	1.523.041	979.476	1.925.933	979.476	979.476	1.797.892	2.775.373	979.476	979.476
Mixing (3in1)	Capacity 96CU	1.337.400	1.337.400 73.24%	1.337.400	1.337.400 181.32%	1.337.400	1.337.400	1.337.400 73.24%	1.337.400	1.337.400 73.24%	1.337.400	1.337.400	1.337,400	1.337.400	1.337.400
Mixing (3in1)											73,24%			73,24%	73,241
Mixing (Espresso)	Production	107.707 103.680	88.974 103.680	134.059 103.680	62.941 103.680	62.941 103.680	117.064 103.680	62.941 103.680	90.433 103.680	62.941 103.680	62.941 103.680	144.430 103.680	62.941 103.680	62.941 103.680	62.941 103.680
Mixing (Espresso) Mixing (Espresso)	Capacity 96CU	103.680	103.680 85.82%	103.680	103.680	103.680	103.680	103.680 60.71%	103.680 87.22%	103.680 60.71%	103.680 60.71%	103.680	103.680 60.71%	103.680 60.71%	103.680
Mixing (Espresso) Mixing (espresso for K		103,88%	85,82% 24.681	129,30% 67.423	60,71%	60,71%	112,91%	60,71%	87,22%	60,71%	60,71%	139,30%	60,71%	60,71%	60,719
Moving (espresso for K Moving (espresso for K		42.440	24.681	67.423				-	-						
Mixing (espresso for K Mixing (espresso for K		#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/01	#DIV/0! "	#DIV/DI	#DIV/01	#DIV/0!
MACHINE	Type	16	17		19	20	21	22	23	24	25	26	27	28	
Stick filling (3in1)	Type Production	979.476	979.476	979.476	2.424.958	979.476	1.523.041	979.476	1.925.933	979.476	979.476	1.797.892	2.775.373	979.476	979.476
Stick filling (3in1) Stick filling (3in1)	Capacity	979.476 1.382.400	979.476 1.382.400	979.476 1.382.400	2.424.958 1.382.400	979.476 1.382.400	1.523.041 1.382.400	979.476 1.382.400	1.925.933 1.382.400	979.476 1.382.400	979.476 1.382.400	1.797.892 1.382.400	2.775.373 1.382.400	979.476 1.382.400	979.476 1.382.400
Stick filling (3in1)		979.476	979.476	979.476	2.424.958	979.476	1.523.041	979.476	1.925.933	979.476	979.476	1.797.892	2.775.373	979.476	979.476
Stick filling (3in1) Stick filling (3in1) Stick filling (3in1)	Capacity	979,476 1.382,400 70,85%	979.476 1.382.400 70,85%	979.476 1.382.400 70,85%	2.424.958 1.382.400 175,42%	979,476 1.382,400 70,85%	1.523.041 1.382.400 110,17%	979.476 1.382.400 70,85%	1.925.933 1.382.400 139,32%	979.476 1.382.400 70,85%	979.476 1.382.400 70,85%	1.797.892 1.382.400 130,06%	2.775.373 1.382.400 200,76%	979.476 1.382.400 70,85%	979.476 1.382.400 70,859
Stick filling (3in1) Stick filling (3in1) Stick filling (3in1) MACHINE	Capacity %CU	979.476 1.382.400 70,85%	979.476 1.382.400 70,85%	979.476 1.382.400 70,85%	2.424.958 1.382.400 175,42%	979.476 1.382.400 70,85%	1.523.041 1.382.400 110,17%	979.476 1.382.400 70,85%	1.925.933 1.382.400 139,32%	979.476 1.382.400 70,85%	979.476 1.382.400 70,85%	1.797.892 1.382.400 130,06%	2.775.373 1.382.400 200,76%	979.476 1.382.400 70,85%	979.476 1.382.400 70,859
Stick filling (3in1) Stick filling (3in1) Stick filling (3in1) MACHINE Stick filling (Espresso)	Capacity %CU Type Production	979.476 1.382.400 70,85% 16 150.147	979.476 1.382.400 70,85% 17 113.655	979.476 1.382.400 70,85% 18 201.482	2.424.958 1.382.400 175,42% 19 62.941	979.476 1.382.400 70,85% 20 62.941	1.523.041 1.382.400 110,17% 21 117.064	979.476 1.382.400 70,85% 22 62.941	1.925.933 1.382.400 139,32% 23 90.433	979.476 1.382.400 70,85% 24 62.941	979.476 1.382.400 70,85% 25 62.941	1.797.892 1.382.400 130,06% 26 144.430	2.775.373 1.382.400 200,76% 27 62.941	979.476 1.382.400 70,85% 28 62.941	979.476 1.382.400 70,859 2 62.941
Stick filling (3in1) Stick filling (3in1) Stick filling (3in1) MACHINE Stick filling (Espresso) Stick filling (Espresso)	Capacity %6CU Type 9) Production 9) Capacity	979.476 1.382.400 70,85% 16 150.147 108.000	979.476 1.382.400 70,85% 17 113.655 108.000	979.476 1.382.400 70,85% 18 201.482 108.000	2.424.958 1.382.400 175,42% 19 62.941 108.000	979.476 1.382.400 70,85% 20 62.941 108.000	1.523.041 1.382.400 110,17% 21 117.064 108.000	979.476 1.382.400 70,85% 22 62.941 108.000	1.925.933 1.382.400 139,32% 23 90,433 108.000	979.476 1.382.400 70,85% 24 62.941 108.000	979.476 1.382.400 70,85% 25 62.941 108.000	1.797.892 1.382.400 130,06% 26 144.430 108.000	2.775.373 1.382.400 200,76% 27 62.941 108.000	979.476 1.382.400 70,85% 28 62.941 108.000	979.476 1.382.400 70,859 23 62.941 108.000
Stick filling (3in1) Stick filling (3in1) Stick filling (3in1) MACHINE Stick filling (Espresso) Stick filling (Espresso)	Capacity %CU Type 9) Production 9) Capacity	979.476 1.382.400 70,85% 16 150.147	979.476 1.382.400 70,85% 17 113.655	979.476 1.382.400 70,85% 18 201.482	2.424.958 1.382.400 175,42% 19 62.941	979.476 1.382.400 70,85% 20 62.941	1.523.041 1.382.400 110,17% 21 117.064	979.476 1.382.400 70,85% 22 62.941	1.925.933 1.382.400 139,32% 23 90.433	979.476 1.382.400 70,85% 24 62.941	979.476 1.382.400 70,85% 25 62.941	1.797.892 1.382.400 130,06% 26 144.430	2.775.373 1.382.400 200,76% 27 62.941	979.476 1.382.400 70,85% 28 62.941	979.476 1.382.400 70,859 25 62.941
Stick filling (3in 1) Stick filling (3in 1) Stick filling (3in 1) MACHINE Stick filling (Espresso) Stick filling (Espresso) Stick filling (Espresso)	Capacity %6CU Type 9) Production 9) Capacity	979.476 1.382.400 70.85% 16 150.147 108.000 139,02%	979.476 1.382.400 70,85% 17 113.655 108.000 105,24%	979.476 1.382.400 70,85% 18 201.482 108.000 186,56%	2.424.958 1.382.400 175.42% 19 62.941 108.000 58.28%	979.476 1.382.400 70,85% 20 62.941 108.000 58,28%	1.523,041 1.382,400 110,1746 21 117,064 108,000 108,3946	979.476 1.382.400 70,85% 22 62.941 108.000 58,28%	1,925,933 1,382,400 139,3246 23 90,433 108,000 83,7346	979.476 1.382.400 70,85% 24 62.941 108.000 58,28%	979.476 1.382.400 70,85% 25 62.941 108.000 58,28%	1.797.892 1.382.400 130,06% 26 144.430 108.000 133,73%	2.775,373 1.382,400 200,76% 27 62,941 108,000 58,28%	979.476 1.382.400 70,85% 28 62.941 108.000 58,28%	979.476 1.382.400 70,859 28 62,941 108.000 58,289
Stick filling (3in 1) Stick filling (3in 1) Stick filling (3in 1) **MACHINE** Stick filling (Espresso) Stick filling (Espresso) Stick filling (Espresso) **MACHINE**	Capacity 96CU Type 1) Production 2) Capacity 1) 96CU Type	979.476 1.382.400 70,85% 16 150.147 108.000 139,02%	979.476 1.382.400 70,85% 17 113.655 108.000 105,24%	979.476 1.382.400 70,85% 18 201.482 108.000 186,56%	2.424.958 1.382.400 175,42% 19 62.941 108.000 58,28%	979.476 1.382.400 70,85% 20 62.941 108.000 58,28%	1.523.041 1.382.400 110,1746 21 117.064 108.000 108,3946	979.476 1.382.400 70,85% 22 62.941 108.000 58,28%	1,925,933 1,382,400 139,3246 23 90,433 108,000 83,7346	979.476 1.382.400 70,85% 24 62.941 108.000 58,28%	979.476 1.382.400 70,85% 25 62.941 108.000 58,28%	1.797.892 1.382.400 130,06% 26 144.430 108.000 133,73%	2,775,373 1,382,400 200,76% 27 62,941 108,000 58,28%	979.476 1.382.400 70,85% 28 62.941 108.000 58,28%	979.476 1.382.400 70,859 28 62,941 108.000 58,289
Stick filling (3in 1) Stick filling (3in 1) Stick filling (3in 1) MACHINE Stick filling (Espresso) Stick filling (Espresso) Stick filling (Espresso) MACHINE Stick filling (Fure)	Capacity 94CU Type 1) Production 2) Capacity 3) 94CU Type Production	979.476 1.382.400 70,85% 16 150.147 108.000 139,02% 16 53,450	979.476 1.382.400 70,85% 17 113.655 108.000 105,24% 17 46.116	979.476 1.382.400 70,85% 18 201.482 108.000 186,56%	2.424.958 1.382.400 175,42% 19 62.941 108.000 59,28% 19 35.924	979.476 1.382.400 70,85% 20 62.941 108.000 58,28% 20 35.924	1.523.041 1.382.400 110,17% 21 117.064 108.000 108,39% 21 58.809	979.476 1.382.400 70.85% 22 62.941 108.000 58.28% 22 35.924	1,925,933 1,382,400 139,32% 23 90,433 108,000 83,73% 23 47,548	979.476 1.382.400 70,85% 24 62.941 108.000 58,28% 24 35.924	979.476 1.382.400 70,8546 25 62.941 108.000 58,2846 25 35.924	1.797.892 1.382.400 130,06% 26 1.44.430 108.000 133,73% 26 70.381	2.775.373 1.382.400 200,7644 27 62.941 108.000 58,2846 27 35.924	979.476 1.382.400 70,85% 28 62.941 108.000 58,28% 28 35.924	979,476 1.382,400 70,854 28 62,941 108,000 58,284 28 35,924
Stick filling (3in1) Stick filling (3in1) Stick filling (3in1) Stick filling (3in1) **ACHINE** Stick filling (Espresso) Stick filling (Espresso) Stick filling (Espresso) **ACHINE** Stick filling (Pure) Stick filling (Pure)	Capacity 96CU Type 1) Production 1) Capacity 1) 96CU Type Production Capacity 1	979.476 1.382.400 70.85% 16 150.147 108.000 138,02% 16 53.450 46.800	979.476 1.382.400 70,85% 17 113.655 108.000 105,24%	979.476 1.382.400 70,85% 18 201.482 108.000 186,56% 18 63.768 46.800	2,424,958 1,382,400 175,42% 19 62,941 108,000 58,28% 19 35,924 46,800	979.476 1.382.400 70,85% 20 62.941 108.000 58,28% 20 35.924 46.800	1.523.041 1.382.400 110,17% 21 117.064 108.000 108,39% 21 58.809 46.800	979.476 1.382.400 70,85% 22 62.941 108.000 58,28% 22 35.924 46,800	1,925,933 1,382,400 139,32% 23 90,433 108,000 83,73% 23 47,548 46,800	979.476 1.382.400 70,85% 24 62.941 108.000 58,28% 24 35.924 46.800	979.476 1.382.400 70,85% 25 62.941 108.000 58,28% 25 35.924 46.800	1.797.892 1.382.400 130,06% 26 144.430 108.000 133,73%	2,775,373 1,382,400 200,7646 27 62,941 108,000 58,2846 27 35,924 46,800	979.476 1.382.400 70,85% 28 62.941 108.000 58,28% 28 35.924 46.800	1.382.400 70,85% 29 62.941 108.000 58,28% 29 35.924 46.800
Stick filling (3in1) Stick filling (3in1) Stick filling (3in1) MACHINE Stick filling (Espresso)	Capacity 94CU Type 1) Production 2) Capacity 3) 94CU Type Production	979.476 1.382.400 70,85% 16 150.147 108.000 139,02% 16 53,450	979,476 1.382,400 70,8546 17 113,655 108,000 105,2446 17 46,116 46,800	979.476 1.382.400 70,85% 18 201.482 108.000 186,56%	2.424.958 1.382.400 175,42% 19 62.941 108.000 59,28% 19 35.924	979.476 1.382.400 70,85% 20 62.941 108.000 58,28% 20 35.924	1.523.041 1.382.400 110,17% 21 117.064 108.000 108,39% 21 58.809	979.476 1.382.400 70.85% 22 62.941 108.000 58.28% 22 35.924	1,925,933 1,382,400 139,32% 23 90,433 108,000 83,73% 23 47,548	979.476 1.382.400 70,85% 24 62.941 108.000 58,28% 24 35.924	979.476 1.382.400 70,8546 25 62.941 108.000 58,2846 25 35.924	1.797.892 1.382.400 130,06% 26 144.430 108.000 133,73% 26 70.381 46.800	2.775.373 1.382.400 200,7644 27 62.941 108.000 58,2846 27 35.924	979.476 1.382.400 70,85% 28 62.941 108.000 58,28% 28 35.924	979,476 1.382,400 70,854 28 62,941 108,000 58,284 28 35,924
Stick filling (3in 1) Stick filling (3in 1) Stick filling (3in 1) Stick filling (3in 1) MACHINE Stick filling (Espresso) Stick filling (Espresso) Stick filling (Espresso) MACHINE Stick filling (Pure) Stick filling (Pure)	Capacity 96CU Type 1) Production 1) Capacity 1) 96CU Type Production Capacity 1	979.476 1.382.400 70.85% 16 150.147 108.000 138,02% 16 53.450 46.800	979,476 1.382,400 70,8546 17 113,655 108,000 105,2446 17 46,116 46,800	979.476 1.382.400 70,85% 18 201.482 108.000 186,56% 18 63.768 46.800 136,26%	2.424.958 1.382.400 175.42% 19 62.941 108.000 58,28% 19 35.924 46.800 76,76%	979.476 1.382.400 70,85% 20 62.941 108.000 58,28% 20 35.924 46.800	1.523.041 1.382.400 110,17% 21 117.064 108.000 108,39% 21 58.809 46.800	979.476 1.382.400 70.85% 22 62.941 108.000 58.28% 22 33.924 46.800 76.76%	1,925,933 1,382,400 139,32% 23 90,433 108,000 83,73% 23 47,548 46,800	979.476 1.382.400 70,85% 24 62.941 108.000 58,28% 24 35.924 46.800	979.476 1.382.400 70,85% 25 62.941 108.000 58,28% 25 35.924 46.800	1.797.892 1.382.400 130,06% 26 144.430 108.000 133,73% 26 70.381 46.800	2,775,373 1,382,400 200,7646 27 62,941 108,000 58,2846 27 35,924 46,800	979.476 1.382.400 70,85% 28 62.941 108.000 58,28% 28 35.924 46.800	979.476 1.382.400 70.859 22 62.941 108.000 58,289 23 35.924 46.800 76,769
Stick filling (3m1) Stick filling (Espresso) Stick filling (Espresso) Stick filling (Espresso) **ACHINE** Stick filling (Pure) Stick filling (Pure)	Capacity 4eCU Type 9 Production Capacity 9 4eCU Type Production Capacity 9 4eCU	979.476 1.382.400 70.85% 181 185 150.147 108.000 139.02% 16 53.450 46.600 114.21%	979.476 1.382,400 70.85% 17 113.655 108.000 105,24% 46.116 46.800 90,54%	979.476 1.382.400 70,85% 18 201.482 108.000 186,56% 18 63.768 46.800 136,26%	2.424.958 1.382.400 175,4246 19 62.941 108.000 58.2896 19 35.524 46.800 76.7696	979.476 1.382.400 70,85% 20 62.941 108.000 58,28% 20 35,924 46.800 76,76%	1.523.041 1.382.400 110,1746 21 117.064 108.000 108.3946 21 58.809 46.800 125,6696	979.476 1.382.400 70.85% 22 62.941 108.000 58.28% 22 35.924 46.800 76.76%	1,925,933 1,382,400 139,32% 23 90,433 108,000 83,73% 23 47,548 46,800 101,60%	979.476 1.382.400 70.85% 24 62.941 108.000 58,28% 24 35,924 46.800 76,76%	979.476 1.382.400 70,85% 25 62.941 108.000 58,28% 25 35.924 46.800 76,76%	1.797.892 1.382.400 130,06% 28 144.430 108.000 133,73% 26 70.381 46.800 150,39%	2,775.373 1.382.400 200,76% 27 62.941 108.000 58,28% 27 35.924 46.800 76,76%	979.476 1.382.400 70,85% 28 62.941 108.000 58,28% 28 35.924 46.800 76,76%	979.476 1.382.400 70,85% 28 62.941 108.000 58,28% 25 35.924 46.800 76,76%
Stick filling (3m1) Stick filling (3m1) Stick filling (3m1) Stick filling (3m1) ACHINE Stick filling (Espresso) Stick filling (Espresso) Stick filling (Espresso) KACHINE Stick filling (Pure) Stick filling (Pure) Stick filling (Pure)	Capacity NECU Spe Display Production Capacity VecU Spe Production Capacity NeCU Spe	979.476 1.382.400 70.85% 150.147 108.000 139.02% 150.345 160.000 139.02% 161 161 161 161 161 161 161 161 161 16	979.476 1.382.400 70.85% 11.37 11.375 108.000 105,24% 17 46.116 46.800 98,54%	979.476 1.382.400 70,85% 18 201.482 108.000 186,56% 18 63.768 46.800 136,26%	2.424.958 1.382.400 175.42% 19 62.941 108.000 58,28% 19 35.924 46.800 76,76%	979.476 1.382.400 70,85% 20 62,941 108.000 58,28% 20 35.924 46.800 76,76%	1.523.041 1.382.400 110,17% 21 117.064 108.000 108,39% 21 58.809 46.800 125.66%	979.476 1.382.400 70.85% 22 62.941 108.000 58.28% 22 33.924 46.800 76.76%	1,925,933 1,382,400 139,32% 23 90,433 108,000 83,73% 23 47,548 46,800 101,60%	979.476 1.382.400 70.85% 24 62.941 108.000 58,28% 24 35.924 46.800 76,76%	979.476 1.382.400 70,85% 25 62.941 108.000 58,28% 25 35.924 46.000 76,76%	1.797.892 1.382.400 130.06% 26 144.430 108.000 133,73% 26 70.381 46.800 150,35%	2,775.373 1.382.400 200,7644 27 62.941 108.000 58,2896 27 35.924 46.800 76,76%	979.476 1.382.400 70,85% 28 62.941 108.000 58,28% 28 35.924 46.800 76,76%	979.476 1.382.400 70,85% 29 62.941 108.000 58,28% 29 35.924 46.800 76,76%

Comparison between demand and current capacity shows

- Machine overload: Machines exceed their capabilities frequently in every steps of production
- Inconsistent utilization: machines show both underutilization and overutilization, indicating inefficiencies in production planning
- Potential Downtime Risks: Sustained periods of overloading leading to maintenance delays

Start production in the 16th week

To meet the export schedule and align with the Cut-Off date of 2 days, production will start in the 16th week.



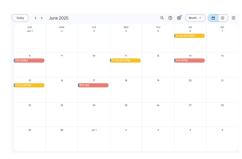


Figure 2: Vessel schedule for May 2025

Figure 3: Vessel schedule for June 2025

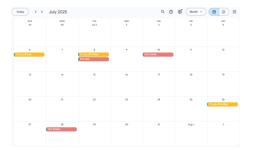


Figure 4: Vessel schedule for July 2025

China and USA's demand will be filled by the production in the previous week of their ETD week, while Korea's will be fulfilled by the production of weeks 16, 17, and 18.





Step 3: Adjustment for Production Strategy

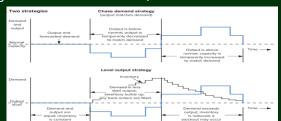




Mixed Production Approach

Definition:

Combining maintaining a certain level of inventory as a buffer (Level Output Strategy) and a temporary increase in capacity by subcontracting to fully match the demand (Chase Demand Strategy)



Ensure inventory remains fresh while minimizing sales loss (Palanivel et al. 2024)

Liquid Zone time fence (Forecast Time Fence)

Definition:

By delaying final production commitments, the Liquid Zone minimizes the risks of overproduction or underproduction, optimizes inventory levels, and reduces unnecessary costs

			_	
0	2 w	eeks	26 w	veeks
	Frozen		Slushy	Liquid
1	Actual Orders (Emergency Changes Only)	,	and Forecast rade-offs)	Forecast Only (Changes constrained by production
Du Da	ie Ti	nand me nce	Tir	ining plan ne nce

Enhance strategic decision-making while maintaining the agility to manage uncertainties (Steveson 2020)



Production Scheduling Adjustment

Prioritize production volume from constraint weeks and Espresso production for Korea during the **first month of production**

Balance by **pushing the surplus** in the constrained weeks into weeks where capacity is **not fully utilized**

-> If not feasible, **roll over** the entire balance of unmet demand weeks to **the first month**





Final Master Production Scheduling

Unit: cartons																			
SKU	COUNTRY	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	Total
	Domestic		45.384	45,649	45.090	38.309	43,407	43.043	43,407	42.630	56.843	56.843	38.761	34.242	43.043	43.043			611.566
	China					65.047				30.166				80.815					
	USA					03.047		24.460		12,425			36,829	00.013					
								24,460		12.425			30.023						
LSC3IN100050	Korea																		
	Used Domestic				22.898	22.898	22.898	56.138	22.898	25.627	25.627	25.627	25.627	39.926	39.926	201.619	39.926	39.926	611.566
	Inventory for domestics	8.960	54.344	99.993	122.185	137.595	158.104	145.009	165.518	182.521	213.737	244.952	258.086	252.402	255.519	96.943	57.016	17.090	
	Inventory for all	8.960	54.344	99.993	122.185	202.642	158.104	169.470	165.518	225.111	213.737	244.952	294.915	333.217	255.519	96.943	57.016	17.090	
	Total produce		45.384	45.649	45.090	103.356	43,407	67.504	43,407	85.221	56.843	56.843	75,590	115.058	43.043	43.043			
SKU	COUNTRY	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	Total
	Domestic		35.267	35,474	35.039	29.770	33,731	33,449	33,731	33.128	44,172	44,172	30,121	26,609	33,449	33,449			475.662
	China		03.207	020474	03.003	50.592	00.702	00,110	00.702	23,462		44.272	00.121	62.856	00.410	00,710			472.002
						50.552								02.000					
	USA							19.025		9.664			28.645					_	
LSC3IN100100	Korea																		
	Used Domestic				17.810	17.810	17.810	43.663	17.810	19.932	19.932	19.932	19.932	31.054	31.054	156.815	31.054	31.054	475.662
	Inventory for domestics	7.381	42.648	78.122	95.352	107.311	123.233	113.019	128.940	142.135	166.376	190.616	200.804	196,360	198.755	75.388	44.334	13.281	
	Inventory for all	7.381	42.648	78.122	95.352	157.903	123.233	132.043	128.940	175.262	166.376	190.616	229,449	259.216	198.755	75.388	44.334	13.281	
	Total produce		35.267	35.474	35.039	80.361	33.731	52,473	33.731	66.254	44,172	44.172	58.766	89,466	33,449	33,449			
SVII	COUNTRY	15	16	17	10	10	20	21	22	22	24	26	26	27	20	70	20	21	Total
UNU	Domestic	4.0	15.744	15.836	15.643	13.290	15.059	14.932	15.059	14.789	19.720	19.720	13.447	11.879	14.932	14.932	- 00	0.1	212.349
			15.744	15.835	15,643		15.059	14.532	15.059		19.720	19.720	10.44/		14.932	14.932			212.849
	China					22.586				10.474				28.061					
	USA							8.493		4.314			12.788						
LSC3IN100020	Korea																		
LSC3IN100020	Used Domestic				7.951	7.951	7.951	19,492	7.951	8.898	8.898	8.898	8.898	13.863	13.863	70.007	13.863	13.863	212.349
	Inventory for domestics	3.295	19.039	34,876	42.568	47.907	55.015	50.455	57.563	63.453	74.275	85.096	89.645	87.661	88.730	33.655	19.792	5.929	
	Inventory for all.	3.295	19.039	34.876	42.568	70.492	55.015	58,948	57.563	78.242	74.275	85.096	102.433	115.722	88.730	33,655	19.792	5.929	-
	Inventory for all.	0.295															15.752	3.323	
			15.744	15.836	15.643	35.876	15.059	23,426	15.059	29.578	19.720	19.720	26.235	39.940	14.932	14.932			
SKU	COUNTRY	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	Total
	Domestic		26.241	26.394	26.071	22.150	25.098	24.887	25.098	24.648	32.866	32.866	22.411	19.799	24.887	24.887			353.915
	China					37.643				17.457				46.768					
	USA							14,155		7.190			21.313						
	Korea							,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,											-
LSC3IN100024	Used Domestic				13.251	13.251	13.251	32.487	13.251	14.831	14.831	14.831	14.831	23.106	23.106	116,678	23,106	23.106	353.915
				58.127					13.251 95.938							116.678 56.092			353,915
	Inventory for domestics	5.492	31.733		70.946	79.845	91.691	84.091		105.756	123.791	141.827	149.408	146.101	147.883		32.987	9.881	
	Inventory for all	5.492	31.733	58.127	70.946	117.488	91.691	98.247	95.938	130,403	123.791	141.827	170.721	192.869	147.883	56.092	32.987	9.881	
	Total		26.241	26.394	26.071	59.793	25.098	39.043	25.098	49.296	32.866	32.866	43.724	66.567	24.887	24.887			
SKU	COUNTRY	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	Total
	Domestic		18.710	18.819	18.589	15,793	17.895	17.745	17.895	17.575	23,434	23,434	15.980	14,117	17.745	17.745			252.712
	China		20.720	10.015	10.505	40.700	2110000	2717-42	27.000	21.212	20,101	20.101	23.300	24.227	2717-42	2717-42			202.742
	USA																	_	
								16.597		8.431			24.990						
LSCESP000015	Korea		26.743	15.552	42.486														
	Used Domestic				9.826	9.826	9.826	24.090	9.826	10.325	10.325	10.325	10.325	16.356	16.356	82.594	16.356	16.356	252.712
	Inventory for domestics	4.280	22.990	41.809	50.572	56.539	64,608	58.263	66.332	73.582	86,691	99.801	105,456	103.217	104,606	39.757	23,401	7.046	
	Inventory for all	4.280	49,733	57.362	93.058	56,539	64,608	74,860	66.332	82.012	86,691	99.801	130,446	103.217	104.606	39,757	23,401	7.046	
	Total		45,453	34.372	61.075	15.793	17.895	34.343	17.895	26.006	23,434	23,434	40.970	14.117	17.745	17,745			
ena.		25	40,400		01.075	10.750	27,000	04.040	17,000	20.000	24	20,404	40.570	24.117	27.793	47.790	20	2.1	Total
SKU	COUNTRY	15	16	17	18	19	20	21	22	23	6.754	25	26	4.068	28	29	30	- 61	74,165
												6,754	4,605						
	Domestic		5.392	5.424	5.357	4.552	5.157	5.114	5.157	5.065	0.734		4.000	4.000	5.114	5.114			/4.103
	China		5.392	5.424	5.357	4.552	5.157		5.15/		0.754			4.000	5.114	3.114			74.103
						4.552	5.157	4.871	5.15/	2.474	0.754		7.334	4.000	5.114	5.114			74.103
	China		5.392 7.848	5.424 4.564	12.469	4.552	5.157		5.15/		6.754			4.000	5.114	5.124			74.103
LSCESP000050	China USA Korea				12.469			4.871		2.474			7.334	4.800			4.800	4800	
LSCESP000050	China USA Korea Used Domestic	2557	7.848	4.564	12.469 2.884	2.884	2.884	4.871 7.070	2.884	2.474 3.030	3.030	3.030	7.334	4.800	4.800	24.239	4.800	4.800	74.165
LSCESP000050	China USA Korea Used Domestic Inventory for domestics	2.567	7.848 7.959	4.564 13.383	12.469 2.884 15.857	2.884 17.524	2.884 19.798	4.871 7.070 17.842	2.884 20.116	2.474 3.030 22.151	3.030 25.875	3.030 29.598	7.334 3.030 31.174	4.800 30.442	4.800 30.756	24.239 11.631	6.831	2.031	
LSCESP000050	China USA Korea Used Domestic Inventory for domestics Inventory for all	2.567 2.567	7.848 7.959 15.808	4.564 13.383 17.947	12.469 2.884 15.857 28.325	2.884 17.524 17.524	2.884 19.798 19.798	4.871 7.070 17.842 22.713	2.884 20.116 20.116	2,474 3,030 22,151 24,625	3.030 25.875 25.875	3.030 29.598 29.598	7.334 3.030 31.174 38.508	4.800 30.442 30.442	4.800 30.756 30.756	24.239 11.631 11.631			
LSCESP000050	China USA Korea Used Domestic Inventory for domestics Inventory for all Total		7.848 7.959	4.564 13.383	12.469 2.884 15.857	2.884 17.524	2.884 19.798	4.871 7.070 17.842	2.884 20.116	2.474 3.030 22.151	3.030 25.875	3.030 29.598	7.334 3.030 31.174	4.800 30.442	4.800 30.756	24.239 11.631	6.831	2.031	
LSCESP000050	China USA Korea Used Domestic Inventory for domestics Inventory for all		7.848 7.959 15.808 13.241	4.564 13.383 17.947 9.988 17	12.469 2.884 15.857 28.325 17.826	2.884 17.524 17.524 4.552	2.884 19.798 19.798 5.157 20	4.871 7.070 17.842 22.713 9.985	2.884 20.116 20.116 5.157 22	2.474 3.030 22.151 24.625 7.539 23	3.030 25.875 25.875 6.754	3.030 29.598 29.598 6.754 25	7.334 3.030 31.174 38.508 11.939 26	4.800 30.442 30.442 4.068 27	4.800 30.756 30.756 5.114 28	24.239 11.631 11.631 5.114 29	6.831	2.031	74.165
LSCESP000050	China USA Korea Used Domestic Inventory for domestics Inventory for all Total		7.848 7.959 15.808	4.564 13.383 17.947	12.469 2.884 15.857 28.325	2.884 17.524 17.524	2.884 19.798 19.798	4.871 7.070 17.842 22.713	2.884 20.116 20.116	2,474 3,030 22,151 24,625	3.030 25.875 25.875	3.030 29.598 29.598	7.334 3.030 31.174 38.508	4.800 30.442 30.442	4.800 30.756 30.756	24.239 11.631 11.631	6.831	2.031	
LSCESP000050	China USA Korea Used Domestic Inventory for domestics Inventory for all Total COUNTRY		7.848 7.959 15.808 13.241	4.564 13.383 17.947 9.988 17	12.469 2.884 15.857 28.325 17.826	2.884 17.524 17.524 4.552	2.884 19.798 19.798 5.157 20	4.871 7.070 17.842 22.713 9.985	2.884 20.116 20.116 5.157 22	2.474 3.030 22.151 24.625 7.539 23	3.030 25.875 25.875 6.754	3.030 29.598 29.598 6.754 25	7.334 3.030 31.174 38.508 11.939 26	4.800 30.442 30.442 4.068 27	4.800 30.756 30.756 5.114 28	24.239 11.631 11.631 5.114 29	6.831	2.031	74.165
LSCESP000050	China USA Korea Used Domestic Inventory for domestics Inventory for all Total COUNTRY Domestic		7.848 7.959 15.808 13.241	4.564 13.383 17.947 9.988 17	12.469 2.884 15.857 28.325 17.826	2.884 17.524 17.524 4.552	2.884 19.798 19.798 5.157 20	4.871 7.070 17.842 22.713 9.985	2.884 20.116 20.116 5.157 22	2.474 3.030 22.151 24.625 7.539 23	3.030 25.875 25.875 6.754	3.030 29.598 29.598 6.754 25	7.334 3.030 31.174 38.508 11.939 26 5.333	4.800 30.442 30.442 4.068 27	4.800 30.756 30.756 5.114 28	24.239 11.631 11.631 5.114 29	6.831	2.031	74.165
SKU	China USA Korea Used Domestic Inventory for domestics Inventory for all Total COUNTRY Domestic China USA		7.848 7.959 15.808 13.241 16 6.244	4.564 13.383 17.947 9.988 17 6.281	12.469 2.884 15.857 28.325 17.826 18 6.204	2.884 17.524 17.524 4.552	2.884 19.798 19.798 5.157 20	4.871 7.070 17.842 22.713 9.985 21 5.922	2.884 20.116 20.116 5.157 22	2.474 3.030 22.151 24.625 7.539 23 5.865	3.030 25.875 25.875 6.754	3.030 29.598 29.598 6.754 25	7.334 3.030 31.174 38.508 11.939 26	4.800 30.442 30.442 4.068 27	4.800 30.756 30.756 5.114 28	24.239 11.631 11.631 5.114 29	6.831	2.031	74.165
LSCESP00050 SKU LSCESP000100	China USA Korea Used Domestic Inventory for domestics Inventory for all Total Country Domestic China USA Korea		7.848 7.959 15.808 13.241	4.564 13.383 17.947 9.988 17	12.469 2.884 15.857 28.325 17.826 18 6.204	2.884 17.524 17.524 4.552 19 5.271	2.884 19.798 19.798 5.157 20 5.972	4.871 7.070 17.842 22.713 9.985 21 5.922 4.871	2.884 20.116 20.116 5.157 22 5.972	2.474 3.030 22.151 24.625 7.539 23 5.865	3.030 25.875 25.875 6.754 24 7.821	3.030 29.598 29.598 6.754 25 7.821	7.334 3.030 31.174 38.508 11.939 26 5.333 7.334	4.800 30.442 30.442 4.068 27 4.711	4.800 30.756 30.756 5.114 28 5.922	24.239 11.631 11.631 5.114 29 5.922	6.831 6.831	2.031 2.031 31	74.165 Total 84.165
SKU	China USA Korea Used Domestic Inventory for domestics Inventory for all Total COUNTRY Domestic China USA Korea Used Domestic	2.567	7.848 7.959 15.808 13.241 16 6.244	4564 13.383 17.947 9.988 17 6.281	12,469 2,884 15,857 28,325 17,826 6,204	2.884 17.524 17.524 4.552 19 5.271	2.884 19.798 19.798 5.157 20 5.972	4.871 7.070 17.842 22.713 9.985 21 5.922 4.871	2.884 20.116 20.116 5.157 22 5.972	2.474 3.030 22.151 24.625 7.539 23 5.865 2.474	3.030 25.875 25.875 6.754 24 7.821	3.030 29.598 29.598 6.754 25 7.821	7,334 3,030 31,174 38,508 11,939 26 5,333 7,334	4.800 30.442 30.442 4.068 27 4.711	4.800 30.756 30.756 5.114 28 5.922	24.239 11.631 11.631 5.114 29 5.922	6.831 6.831 30	2.031 2.031 31 4.800	74.165
SKU	Chima USA Korea Used Domestic Inventory for domestics Inventory for still Total COUNTRY Domestic Chima USA Korea Used Domestic Inventory for domestics	2.567 15 1.253	7.848 7.959 15.808 13.241 16 6.244 7.848	4.564 13.383 17.947 9.988 17 6.281 4.564	12.459 2.884 15.857 28.325 17.826 18 6.204 12.469 2.884 17.098	2.884 17.524 17.524 4.552 19 5.271 2.884 19.485	2.884 19.798 19.798 5.157 20 5.972	4.871 7.070 17.842 22.713 9.985 21 5.922 4.871 7.070 21.426	2.884 20.116 20.116 5.157 22 5.972	2.474 3.030 22.151 24.625 7.539 23 5.865 2.474 3.030 27.350	3.030 25.875 25.875 6.754 24 7.821	3.030 29.598 29.598 6.754 25 7.821	7,334 3,030 31,174 38,508 11,939 26 5,333 7,334 3,030 39,235	4.800 30.442 30.442 4.068 27 4.711 4.800 39.147	4.800 30.756 30.756 5.114 28 5.922 4.800 40.269	24.239 11.631 11.631 5.114 29 5.922 24.239 21.952	6.831 6.831 30 4.800 17.152	2.031 2.031 31 4.800 12.351	74.165 Total 84.165
SKU	China USA Korea Used Domestic Inventory for domestics Inventory for all. Total COUNTRY Domestic China USA Korea Used Domestic Inventory for domestics Inventory for domestics Inventory for domestics Inventory for domestics	2.567	7.848 7.959 15.808 13.241 16 6.244 7.848 7.497	4.564 13.383 17.947 9.988 17 6.281 4.564 13.778	12,469 2,884 15,857 28,325 17,826 18 6,204 12,469 2,884 17,098 29,957	2.884 17.524 17.524 4.552 19 5.271 2.884 19.485	2.884 19.788 19.788 5.157 20 5.972 2.884 22.574 22.574	4.871 7.070 17.842 22.713 9.985 21 5.922 4.871 7.070 21.426 26.297	2.884 20.116 20.116 5.157 22 5.972 2.884 2.4.515 24.515	2.474 3.030 22.151 24.625 7.539 23 5.865 2.474 3.030 27.350 29.825	3.030 25.875 25.875 2.5.875 2.754 2.4 7.821 3.030 32.141 32.141	3.030 29.598 29.598 6.754 25 7.821 3.030 36.932 36.932	7,334 3,030 31,174 38,508 11,939 26 5,333 7,334 3,030 39,235 46,569	4.800 30.442 30.442 4.068 27 4.711 4.800 39.147 39.147	4.800 30.756 30.756 5.114 28 5.922 4.800 40.269 40.269	24.239 11.631 11.631 5.114 29 5.922 24.239 21.952 21.952	6.831 6.831 30	2.031 2.031 31 4.800	74.165 Total 84.165
SKU	Chima USA Korea Used Domestic Inventory for domestics Inventory for still Total COUNTRY Domestic Chima USA Korea Used Domestic Inventory for domestics	2.567 15 1.253	7.848 7.959 15.808 13.241 16 6.244 7.848	4.564 13.383 17.947 9.988 17 6.281 4.564	12.459 2.884 15.857 28.325 17.826 18 6.204 12.469 2.884 17.098	2.884 17.524 17.524 4.552 19 5.271 2.884 19.485	2.884 19.798 19.798 5.157 20 5.972	4.871 7.070 17.842 22.713 9.985 21 5.922 4.871 7.070 21.426	2.884 20.116 20.116 5.157 22 5.972	2.474 3.030 22.151 24.625 7.539 23 5.865 2.474 3.030 27.350	3.030 25.875 25.875 6.754 24 7.821	3.030 29.598 29.598 6.754 25 7.821	7,334 3,030 31,174 38,508 11,939 26 5,333 7,334 3,030 39,235	4.800 30.442 30.442 4.068 27 4.711 4.800 39.147	4.800 30.756 30.756 5.114 28 5.922 4.800 40.269	24.239 11.631 11.631 5.114 29 5.922 24.239 21.952	6.831 6.831 30 4.800 17.152	2.031 2.031 31 4.800 12.351	74.165 Total 84.165
SKU	China USA Korea Used Domestic Inventory for domestics Inventory for all. Total COUNTRY Domestic China USA Korea Used Domestic Inventory for domestics Inventory for domestics Inventory for domestics Inventory for domestics	2.567 15 1.253	7.848 7.959 15.808 13.241 16 6.244 7.848 7.497 15.346 14.093	4.564 13.383 17.947 9.988 17 6.281 4.564 13.778 18.342 10.845	12,469 2,884 15,857 28,325 17,826 18 6,204 12,469 2,884 17,098 29,567 18,673	2.884 17.524 17.524 4.552 19 5.271 2.884 19.485 5.271 19	2.884 19.798 19.798 5.157 20 5.972 2.884 22.574 22.574 20	4.871 7.070 17.842 22.713 9.985 21 5.922 4.871 7.070 21.426 26.297 10.793 21	2.884 20.116 20.116 5.157 22 5.972 2.884 24.515 24.515 5.972	2.474 3.030 22.151 24.625 7.539 23 5.865 2.474 3.030 27.350 29.825	3.030 25.875 25.875 6.754 24 7.821 3.030 32.141 32.141 7.821	3.030 29.598 29.598 6.754 25 7.821 3.030 36.932 7.821 25	7.334 3.030 31.174 38.508 11.939 26 5.333 7.334 3.030 39.235 46.569 12.667 26	4.800 30.442 30.442 4.068 27 4.711 4.800 39.147 39.147 4.711 27	4.800 30.756 30.756 5.114 28 5.922 4.800 40.269 40.269 5.922 28	24.239 11.631 11.631 5.114 29 5.922 24.239 21.952 21.952 29	6.831 6.831 30 4.800 17.152	2.031 2.031 31 4.800 12.351	74.165 Total 84.165 74.165
SKU	China USA Korea Used Domestic Inventory for domestics Inventory for all Total COUNTY Domestic China USA Korea Used Domestic Inventory for all Total	2.567 15 1.253	7.848 7.959 15.808 13.241 16 6.244 7.848 7.497	4.564 13.383 17.947 9.988 17 6.281 4.564 13.778	12,469 2,884 15,857 28,325 17,826 18 6,204 12,469 2,884 17,098 29,567 18,673	2.884 17.524 17.524 4.552 19 5.271 2.884 19.485	2.884 19.788 19.788 5.157 20 5.972 2.884 22.574 22.574	4.871 7.070 17.842 22.713 9.985 21 5.922 4.871 7.070 21.426 26.297	2.884 20.116 20.116 5.157 22 5.972 2.884 2.4.515 24.515	2.474 3.030 22.151 24.625 7.539 23 5.865 2.474 3.030 27.350 29.825	3.030 25.875 25.875 2.5.875 2.754 2.4 7.821 3.030 32.141 32.141	3.030 29.598 29.598 6.754 25 7.821 3.030 36.932 36.932	7,334 3,030 31,174 38,508 11,939 26 5,333 7,334 3,030 39,235 46,569	4.800 30.442 30.442 4.068 27 4.711 4.800 39.147 39.147	4.800 30.756 30.756 5.114 28 5.922 4.800 40.269 40.269	24.239 11.631 11.631 5.114 29 5.922 24.239 21.952 21.952	6.831 6.831 30 4.800 17.152	2.031 2.031 31 4.800 12.351	74.165 Total 84.165 74.165
SKU	China USA Korea Used Domestic Inventor, for domestics Inventor, for domestics Inventor, for domestics Inventor, for dis COUNTRY Domestic China USA Korea Used Domestics Inventor, for domestics Inventor, for domestics Inventor, for dis COUNTRY Domestic	2.567 15 1.253	7.848 7.959 15.808 13.241 16 6.244 7.848 7.497 15.346 14.093	4.564 13.383 17.947 9.988 17 6.281 4.564 13.778 18.342 10.845	12,469 2,884 15,857 28,325 17,826 18 6,204 12,469 2,884 17,098 29,957	2.884 17.524 17.524 4.552 19 5.271 2.884 19.485 5.271 19	2.884 19.798 19.798 5.157 20 5.972 2.884 22.574 22.574 20	4.871 7.070 17.842 22.713 9.985 21 5.922 4.871 7.070 21.426 26.297 10.793 21	2.884 20.116 20.116 5.157 22 5.972 2.884 24.515 24.515 5.972	2.474 3.030 22.151 24.625 7.539 23 5.865 2.474 3.030 27.350 29.825 8.340	3.030 25.875 25.875 6.754 24 7.821 3.030 32.141 32.141 7.821	3.030 29.598 29.598 6.754 25 7.821 3.030 36.932 7.821 25	7.334 3.030 31.174 38.508 11.939 26 5.333 7.334 3.030 39.235 46.569 12.667 26	4.800 30.442 30.442 4.068 27 4.711 4.800 39.147 39.147 4.711 27	4.800 30.756 30.756 5.114 28 5.922 4.800 40.269 40.269 5.922 28	24.239 11.631 11.631 5.114 29 5.922 24.239 21.952 21.952 29	6.831 6.831 30 4.800 17.152	2.031 2.031 31 4.800 12.351	74.165 Total 84.165
SKU	China USA Korea Used Domerstic Innertion for domerstic Innertion for domerstic Investor for all Fool COUNTRY Domerstic Investor for all Investor for domerstic Investor for domerstic Investor for domerstic Investor for all Total Country Domerstic Domerstic Investor for all Total Country Domerstic Domerstic Country Domerstic China	2.567 15 1.253	7.848 7.959 15.808 13.241 16 6.244 7.848 7.497 15.346 14.093	4.564 13.383 17.947 9.988 17 6.281 4.564 13.778 18.342 10.845	12,469 2,884 15,857 28,325 17,826 18 6,204 12,469 2,884 17,098 29,567 18,673	2.884 17.524 17.524 4.552 19 5.271 2.884 19.485 5.271 19	2.884 19.798 19.798 5.157 20 5.972 2.884 22.574 22.574 20	4.871 7.070 17.842 22.713 9.985 21 5.922 4.871 7.070 21.426 26.297 10.793 21 14.457	2.884 20.116 20.116 5.157 22 5.972 2.884 24.515 24.515 5.972	2.474 3.030 22.151 24.625 7.539 23 5.865 2.474 3.030 27.350 29.825 8.340 23 14.358	3.030 25.875 25.875 6.754 24 7.821 3.030 32.141 32.141 7.821	3.030 29.598 29.598 6.754 25 7.821 3.030 36.932 7.821 25	7.334 3.030 31.174 38.508 11.939 12.667 3.030 3.030 3.030 3.030 3.030 3.030 3.030 3.030 3.030 3.030 3.030	4.800 30.442 30.442 4.068 27 4.711 4.800 39.147 39.147 4.711 27	4.800 30.756 30.756 5.114 28 5.922 4.800 40.269 40.269 5.922 28	24.239 11.631 11.631 5.114 29 5.922 24.239 21.952 21.952 29	6.831 6.831 30 4.800 17.152	2.031 2.031 31 4.800 12.351	74.165 Total 84.165 74.165
SKU LSCESP000100	China USA Gorea Leed Domestic Intention for domestics Intention for domestics Intention for all Total COUNTRY Domestic USA Korea Used Domestic Intention for all Total Country USA Country USA	2.567 15 1.253	7.848 7.959 15.808 13.241 16.6.244 7.848 7.848 14.933 14.933 15.285	4.564 13.383 17.947 9.988 17 6.281 4.564 13.778 18.342 10.845 15.375	12,469 2,884 15,857 28,325 17,826 18 6,204 12,469 2,884 17,098 29,567 18,673 11,186	2.884 17.524 17.524 4.552 19 5.271 2.884 19.485 5.271 19	2.884 19.798 19.798 5.157 20 5.972 2.884 22.574 22.574 20	4.871 7.070 17.842 22.713 9.985 21 5.922 4.871 7.070 21.426 26.297 10.793 21	2.884 20.116 20.116 5.157 22 5.972 2.884 24.515 24.515 5.972	2.474 3.030 22.151 24.625 7.539 23 5.865 2.474 3.030 27.350 29.825 8.340	3.030 25.875 25.875 6.754 24 7.821 3.030 32.141 32.141 7.821	3.030 29.598 29.598 6.754 25 7.821 3.030 36.932 7.821 25	7.334 3.030 31.174 38.508 11.939 26 5.333 7.334 3.030 39.235 46.569 12.667 26	4.800 30.442 30.442 4.068 27 4.711 4.800 39.147 39.147 4.711 27	4.800 30.756 30.756 5.114 28 5.922 4.800 40.269 40.269 5.922 28	24.239 11.631 11.631 5.114 29 5.922 24.239 21.952 21.952 29	6.831 6.831 30 4.800 17.152	2.031 2.031 31 4.800 12.351	74.165 Total 84.165 74.165
SKU	China USA Korea Lived Domestic inventors for domestics inventors for sill Tosi Countray Domestic China Used Domestic inventors for sill Tosi Local Loc	2.567 15 1.253	7.848 7.959 15.808 13.241 16 6.244 7.848 7.497 15.346 14.093	4.564 13.383 17.947 9.988 17 6.281 4.564 13.778 18.342 10.845	12,469 2,884 15,857 28,325 17,826 18 6,204 12,469 2,884 17,098 23,567 18,17,186 15,186	2.884 17.524 17.524 4.552 19 5.271 2.884 19.485 19.485 5.271 19	2,884 19,798 19,798 5,157 20 5,972 2,884 22,574 22,574 2,572 20 14,620	4.871 7.070 17.842 22.713 9.965 21 5.922 4.871 7.070 21.426 26.297 10.793 21 14.497	2.884 20.116 20.116 5.157 22 5.972 2.884 24.515 24.515 5.577 22 14.620	2.474 3.030 22.151 24.625 7.539 23 5.865 2.474 3.030 27.350 29.825 8.340 23 14.358	3,030 25,875 25,875 6,754 24 7,821 3,030 32,141 32,141 7,821 24 19,145	3,030 29,558 29,558 6,754 25 7,821 3,030 36,932 36,932 7,821 25	7.334 3.030 31.174 38.508 11.939 26 5.333 7.334 3.030 39.235 46.569 12.667 26 13.055	4,800 30,442 4,058 27 4,711 4,711 4,800 39,147 39,147 4,711 27 11,533	4,800 30,756 30,756 5,114 28 5,922 4,800 40,259 40,259 5,922 28 14,497	24.239 11.631 11.631 5.114 29 5.922 24.239 21.952 21.952 29 14.497	6.831 6.831 30 4.800 17.152 17.152	2.031 2.031 31 31 4.800 12.351 12.351	74.165 Total 84.165 74.165 Total 205.820
SKU LSCESP000100	China USA Korea Used Domestic Inventor, for domestics Inventor, for domestics Inventor, for all Total COUNTRY Domestic Inventor, for all USA Korea Used Domestic Inventor, for all Total COUNTRY Domestic Domestic Country USA Korea K	2.567 15 1.253 1.253	7,848 7,959 15,808 13,244 13,41 6,244 7,848 7,497 15,346 14,093 15,285 7,595	4.564 13.383 17.947 9.988 17 6.281 4.564 13.1778 18.342 10.845 17 15.375	12.459 2.884 15.857 28.325 17.826 18.6.204 17.058 17.058 17.058 17.058 18.15.186 15.186	2.884 17.524 17.524 4.552 19.5.271 19.485 5.271 19.485 5.271 19.20 12.902	2.884 19.798 19.798 5.157 20 5.572 2.884 22.574 22.574 22.574 22.574 23.77 28.87 28.	4.871 7.070 17.842 22.713 22.713 5.922 4.871 7.070 7.070 21.426 25.297 10.793 21 14.497	2.884 20.116 20.116 5.157 5.572 2.884 2.8515 24.515 5.572 22 14.620	2.474 2.474 2.151 24.675 23 5.865 2.474 3.030 27.350 28.825 8.340 29.825 8.340 29.825 8.340 29.825 8.340 29.825 8.340 29.825 8.340 29.825 8.340	3,030 25,875 25,875 6,754 7,821 3,030 3,141 32,141 7,821 24 19,145	3,030 29,598 29,598 6,754 7,821 3,030 3,030 7,821 19,145	7.334 3.030 31.174 38.508 11.939 26 5.333 7.334 3.030 3.030 3.030 46.569 12.667 26 13.055	4,800 30,442 4,068 27 4,711 4,800 39,147 39,147 39,147 31,	4,800 30,756 30,756 5,114 4,800 4,909 40,269 40,269 14,497	24.239 11.631 11.631 5.114 29 5.522 24.238 21.952 21.952 21.952 25.222 5.222 5.222 5.522	6.831 6.831 30 4.800 17.152 17.152 30	2.031 2.031 31 31 4.800 12.351 12.351 31	74.165 Total 84.165 74.165
SKU LSCESP000100	China USA Sorea Usad Domersiic innentiny for domersiic innentiny for all Total Country Domersiic USA	2.567 15 1.253 1.253 1.253 1.53	7.848 7.959 15.808 13.241 16 6.244 7.848 7.849 7.859 15.346 15.285	4.564 13.383 17.547 9.988 17 6.281 4.564 13.778 18.342 10.845 17 15.375	12.469 2.884 15.857 728.325 17.826 12.469 2.884 17.059 2.854 17.059 18.673 18.673 18.673 18.673 18.673 18.673 19.674 19.6	2.884 17.524 4.552 29.5.271 2.884 19.485 19.485 5.271 19.85 19.485 5.271 19.85 4.85 19.485 5.271 4.858	2.884 19.798 19.798 5.157 20 5.972 2.884 22.574 22.574 5.572 20 14.620	4,871 7,070 17,842 22,713 9,965 21 5,922 4,871 7,070 21,426 26,237 10,733 21 14,457 9,917 20,536 45,061	2.884 20.116 20.116 5.157 22 5.572 2.884 2.8515 2.4515 5.5772 22 14.620	2.474 3.000 3.000 22:151 24:625 7.539 23 5.865 5.865 2.474 4.358 3.00 21:358 5.007 8.578	3.030 25.875 25.875 6.754 24 7.821 3.030 32.141 7.821 24 19.145	3,030 29,598 29,598 6,754 25 7,821 3,030 36,932 7,821 25 19,145	7,334 3,030 31,174 38,508 11,939 26 5,333 7,334 3,030 39,235 46,569 12,667 26 13,055 14,932 8,578 8,578	4,800 30,442 30,442 4,668 22 4,711 4,800 33,147 4,711 27 11,533	4.800 30.756 30.756 5.114 28 5.922 4.800 40.269 40.269 14.497 12.980 82.766	24.239 11.631 11.631 5.114 28 5.922 24.239 21.952 21.952 21.952 25.522 29 14.497	6.831 6.831 30 4.800 17.152 17.152 30	2.031 2.031 31 31 4.800 12.351 12.351 31 12.950 5.756	74.165 Total 84.165 74.165 Total 205.820
SKU LSCESP000100	China USA Korea Used Domestic Inventor, for domestics Inventor, for domestics Inventor, for all Total COUNTRY Domestic Inventor, for all USA Korea Used Domestic Inventor, for all Total COUNTRY Domestic Domestic Country USA Korea K	2.567 15 1.253 1.253	7.848 7.959 15.808 13.241 16 6.244 7.848 7.497 15.346 14.093 16 15.285 7.595 7.595	4.564 13.383 17.947 19.958 19.958 19.958 13.778 13.778 13.478 15.375 15.375 15.375 15.375 23.5352 37.939	12.469 2.884 15.857 28.275 17.820 17.820 12.489 17.098 18.673 18.673 18.673 19.773 19.	2.884 17.524 17.524 4.552 19 5.271 19 19.485 19.485 19.485 12.902 12.902	2.884 19.798 19.798 5.157 20 5.972 2.884 22.574 22.574 25.572 20 14.620 8.377 51.100	4.871 7.070 17.842 22.713 9.985 21 5.922 4.871 7.070 21.426 26.297 10.793 21 14.497 9.917 20.536 45.061	2.884 20.116 20.116 5.157 22 5.972 2.884 2.8515 24.515 5.972 22 14.620	2.474 3.030 2.2151 24.625 7.539 23 5.865 2.474 3.030 27.350 29.825 8.340 24.358 5.067 8.578 6.7027	3,030 25,875 25,875 25,875 24 7,821 3,030 32,141 32,141 7,821 24 19,145	3,030 29,598 29,598 6,754 7,821 3,030 36,932 7,821 78,219 78,219 78,219	7,334 3,030 31,174 38,508 11,139 26 5,333 7,334 3,030 3,030 12,567 26 13,055 14,532 8,578 8,2569 97,626	4,800 30,442 30,442 4,658 27 4,711 4,711 27 11,533 11,533	4,800 30,756 30,756 5,114 28 5,922 4,269 40,269 5,922 28 14,497 12,980 82,766	24.239 11.631 11.631 11.631 5.114 29 5.922 24.239 21.952 21.952 29 14.497 65.547 31.716	6.831 6.831 30 4.800 17.152 17.152 30	2.031 2.031 31 31 4.800 12.351 12.351 31	74.165 Total 84.165 74.165 Total 205.820
SKU LSCESP000100	China USA Sorea Usad Domersiic innentiny for domersiic innentiny for all Total Country Domersiic USA	2.567 15 1.253 1.253 1.253 1.53	7.848 7.959 15.808 13.241 16 6.244 7.848 7.849 7.859 15.346 15.285	4.564 13.383 17.547 9.988 17 6.281 4.564 13.778 18.342 10.845 17 15.375	12.469 2.884 15.857 728.325 17.826 12.469 2.884 17.059 2.854 17.059 18.673 18.673 18.673 18.673 18.673 18.673 19.674 19.6	2.884 17.524 4.552 29.5.271 2.884 19.485 19.485 5.271 19.85 19.485 5.271 19.85 4.85 19.485 5.271 4.858	2.884 19.798 19.798 5.157 20 5.972 2.884 22.574 22.574 5.572 20 14.620	4,871 7,070 17,842 22,713 9,965 21 5,922 4,871 7,070 21,426 26,237 10,733 21 14,457 9,917 20,536 45,061	2.884 20.116 20.116 5.157 22 5.572 2.884 2.8515 2.4515 5.5772 22 14.620	2.474 3.000 3.000 22:151 24:625 7.539 23 5.865 5.865 2.474 4.358 3.00 21:358 5.007 8.578	3.030 25.875 25.875 6.754 24 7.821 3.030 32.141 7.821 24 19.145	3,030 29,598 29,598 6,754 25 7,821 3,030 36,932 7,821 25 19,145	7,334 3,030 31,174 38,508 11,939 26 5,333 7,334 3,030 39,235 46,569 12,667 26 13,055 14,932 8,578 8,578	4,800 30,442 30,442 4,668 22 4,711 4,800 33,147 4,711 27 11,533	4.800 30.756 30.756 5.114 28 5.922 4.800 40.269 40.269 5.922 28 14.497	24.239 11.631 11.631 5.114 28 5.922 24.239 21.952 21.952 21.952 25.522 29 14.497	6.831 6.831 30 4.800 17.152 17.152 30	2.031 2.031 31 31 4.800 12.351 12.351 31 12.950 5.756	74.165 Total 84.165 74.165 Total 205.820
SKU LSCESP000100	China USA Gorea Used Domestic Inventory for domestics Inventory for domestics Inventory for district China Domestic China Used Domestic Inventory for domestics Inventory for	2.567 15 1.253 1.253 1.253 1.53	7.848 7.959 15.808 13.241 16 6.244 7.848 7.497 15.346 14.093 16 15.285 7.595 7.595	4.564 13.383 17.947 19.958 19.958 19.958 13.778 13.778 13.478 15.375 15.375 15.375 15.375 23.5352 37.939	12.469 2.884 15.857 28.275 17.820 17.820 12.469 17.098 18.673 18.673 18.673 19.773 19.	2.884 17.524 17.524 4.552 19 5.271 19 19.485 19.485 19.485 12.902 12.902	2.884 19.798 19.798 5.157 20 5.972 2.884 22.574 22.574 25.572 20 14.620 8.377 51.100	4.871 7.070 17.842 22.713 9.985 21 5.922 4.871 7.070 21.426 26.297 10.793 21 14.497 9.917 20.536 45.061	2.884 20.116 20.116 5.157 22 5.972 2.884 2.8515 24.515 5.972 22 14.620	2.474 3.030 2.2151 24.625 7.539 23 5.865 2.474 3.030 27.350 29.825 8.340 24.358 5.067 8.578 6.7027	3,030 25,875 25,875 25,875 24 7,821 3,030 32,141 32,141 7,821 24 19,145	3,030 29,598 29,598 6,754 7,821 3,030 36,932 7,821 78,219 78,219 78,219	7,334 3,030 31,174 38,508 11,139 26 5,333 7,334 3,030 3,030 12,567 26 13,055 14,532 8,578 8,2569 97,626	4,800 30,442 30,442 4,658 27 4,711 4,711 27 11,533 11,533	4,800 30,756 30,756 5,114 28 5,922 4,269 40,269 5,922 28 14,497 12,980 82,766	24.239 11.631 11.631 11.631 5.114 29 5.922 24.239 21.952 21.952 29 14.497 65.547 31.716	6.831 6.831 30 4.800 17.152 17.152 30	2.031 2.031 31 31 4.800 12.351 12.351 31 12.950 5.756	74.165 Total 84.165 74.165 Total 205.820
SKU LSCESP000100	China USA Gorea Used Domestic Inventory for domestics Inventory for domestics Inventory for discovering Godenestic Inventory for discovering USA Gorea USA G	2.567 15 1.253 1.253 1.253 1.53	7,848 7,959 15,808 13,241 16 6,244 7,497 15,346 14,033 14,033 15,285 7,595 7,595 18,147 25,742 22,880	4.564 11.383 17.947 9.958 179 6.281 12.778 12.342 12.778 12.342 13.775 15.375 4.417 33.592 17.791 17.791	12,469 2,884 15,857 17,835 17,835 17,835 12,469 2,884 17,038 17,038 18,108 15,186 15,186 12,086 12,087 12,0	2.884 17.524 4.552 19 5.271 2.884 19.485 19.	2.884 19.798 19.798 5.157 20 5.572 2.884 22.574 22.574 22.574 23.77 51.100 14.620	4,871 7,070 17,842 22,713 9,985 21 5,922 4,871 7,070 21,426 26,297 10,793 21 14,457 9,917 2,556 45,061 54,978 24,414 21	2.884 20.116 20.116 5.157 22 5.972 5.972 14.515 2.845 2.4515 5.972 2.22 14.620 8.377 8.377 14.620	2.474 3.000 22.151 24.625 7.539 23 5.565 5.474 3.000 27.350 2.474 3.000 14.358 8.340 23 14.358 6.2127 6.2127 19.355	3,030 25,875 25,875 25,875 6,754 7,821 3,030 32,141 32,141 7,821 19,145 8,578 8,578 67,652 67,652 67,652 19,145	3.030 29.558 29.558 6.754 25 7.821 3.030 36.932 7.821 19.145 8.573 78.219 78.219 19.145	7.334 3.030 3.1174 38.508 11.539 25 5.333 5.333 5.333 5.333 12.557 12.657 14.932 14.932 27.936	4,800 30,442 30,442 4,668 27, 4,711 4,711 11,533 11,280 81,249 81	4,800 30,756 30,756 5,114 28 5,922 40,369 40,369 14,457 12,980 82,766 82,766 82,766 14,457	24.239 11.631 11.631 11.631 5.114 29 5.922 21.952 21.952 21.952 21.952 31.457 65.547 31.716 31.716	6.831 6.831 30 4.800 17.152 17.152 30	2.031 2.031 31 31 4.800 12.351 12.351 31 12.950 5.756	74.165 Total 84.165 74.165 Total 205.820 205.820
SKU LSCESP000100	China USA Korea Used Domestic invention for domestics invention for domestics invention for all Total Country Domestic USA	2.567 15 1.253 1.253 1.253 1.53	7.848 7.959 15.808 13.241 16 6.244 7.848 7.497 15.346 14.093 16 15.285 7.595 7.595	4.564 11.383 17.947 9.588 17.9 17.947 17.947 17.949 18.342 10.845 12.775 18.342 10.845 13.775 14.417 15.375	12.469 2.884 15.857 28.275 17.820 17.820 12.469 17.098 18.673 18.673 18.673 19.773 19.	2.884 17.524 17.524 4.552 19 5.271 19 19.485 19.485 19.485 12.902 12.902	2.884 19.798 19.798 5.157 20 5.972 2.884 22.574 22.574 25.572 20 14.620 8.377 51.100	4.871 7.070 17.842 22.713 9.985 21 5.922 4.871 7.070 21.426 26.297 10.793 21 14.497 9.917 20.536 45.061	2.884 20.116 20.116 5.157 22 5.972 2.884 2.8515 24.515 5.972 22 14.620	2.474 3.030 2.2151 24.625 7.539 23 5.865 2.474 3.030 27.350 29.825 8.340 24.358 5.067 8.578 6.7027	3,030 25,875 25,875 25,875 24 7,821 3,030 32,141 32,141 7,821 24 19,145	3,030 29,598 29,598 6,754 7,821 3,030 36,932 7,821 78,219 78,219 78,219	7,334 3,030 31,174 38,508 11,139 26 5,333 7,334 3,030 3,030 12,567 26 13,055 14,532 8,578 8,2569 97,626	4,800 30,442 30,442 4,658 27 4,711 4,711 27 11,533 11,533	4,800 30,756 30,756 5,114 28 5,922 4,269 40,269 5,922 28 14,497 12,980 82,766	24.239 11.631 11.631 11.631 5.114 29 5.922 24.239 21.952 21.952 29 14.497 65.547 31.716	6.831 6.831 30 4.800 17.152 17.152 30	2.031 2.031 31 31 4.800 12.351 12.351 31 12.950 5.756	74.165 Total 84.165 74.165 Total 205.820
SKU LSCESP000100	China USA Gorea Used Domestic Insention for domestics Insention for data Total Columnia Total Columnia Total Columnia Total Columnia Columnia Total Columnia	2.567 15 1.253 1.253 1.253 1.53	7,848 7,959 15,808 13,241 16 6,244 7,497 15,346 14,033 14,033 15,285 7,595 7,595 18,147 25,742 22,880	4.564 11.383 17.947 9.958 179 6.281 12.778 12.342 12.778 12.342 13.775 15.375 4.417 33.592 17.791 17.791	12,469 2,884 15,857 17,835 17,835 17,835 12,469 2,884 17,038 17,038 18,108 15,186 15,186 12,086 12,087 12,0	2.884 17.524 4.552 19 5.271 2.884 19.485 19.	2.884 19.798 19.798 5.157 20 5.572 2.884 22.574 22.574 22.574 23.77 51.100 14.620	4,871 7,070 17,842 22,713 9,865 21 4,871 7,070 21,426 22,527 4,871 7,070 21,426 26,527 10,753 21 14,457 20,536 45,061 54,073 24,414 21 6,434	2.884 20.116 20.116 5.157 22 5.972 5.972 14.515 2.845 2.4515 5.972 2.22 14.620 8.377 8.377 14.620	2.474 3.030 22.151 24.625 7.536 23 5.565 5.665 2.474 3.030 27.350 28.255 8.340 29.325 8.340 21.358 8.578 6.347 67.122 19.356	3,030 25,875 25,875 25,875 6,754 7,821 3,030 32,141 32,141 7,821 19,145 8,578 8,578 67,652 67,652 67,652 19,145	3.030 29.558 29.558 6.754 25 7.821 3.030 36.932 7.821 19.145 8.573 78.219 78.219 19.145	7.334 3.030 3.1174 38.508 31.174 38.508 31.193 3.030 39.235 4.559 12.667 13.055 14.932 14.932 27.936 5.794	4,800 30,442 30,442 4,668 27, 4,711 4,711 11,533 11,280 81,249 81	4,800 30,756 30,756 5,114 28 5,922 40,369 40,369 14,457 12,980 82,766 82,766 82,766 14,457	24.239 11.631 11.631 11.631 5.114 29 5.922 21.952 21.952 21.952 21.952 31.457 65.547 31.716 31.716	6.831 6.831 30 4.800 17.152 17.152 30	2.031 2.031 31 31 4.800 12.351 12.351 31 12.950 5.756	74.165 Total 84.165 74.165 Total 205.820 205.820
SKU LSCESP000100	China USA Korea Usad Domestic invention for domestics invention for domestics invention for all Total Country Domestic USA	2.567 15 1.253 1.253 1.253 1.53	7,848 7,593 15,808 13,241 16,244 7,848 7,848 15,246 15,246 15,246 15,246 15,246 15,246 15,246 15,246 16,744 16,147	4.564 13.383 17.947 9.968 17.74 1.547 1.54	12,469 2,884 15,857 17,826 18 6,204 12,469 12,469 13,841 17,958 25,567 18 15,106 15,106 15,206 15,206 17,207 18 17,208 18 18 18 18 18 18 18 18 18 18 18 18 18	2.884 17.524 4.552 19 5.271 2.884 19.485 19.	2.884 19.798 19.798 5.157 20 5.572 2.884 22.574 22.574 22.574 23.77 51.100 14.620	4,871 7,070 17,842 22,713 9,985 21 5,922 4,871 7,070 21,426 26,297 10,793 21 14,457 9,917 2,556 45,061 54,978 24,414 21	2.884 20.116 20.116 5.157 22 5.972 5.972 14.515 2.845 2.4515 5.972 2.22 14.620 8.377 8.377 14.620	2.474 3.000 22.151 24.625 7.539 23 5.565 5.474 3.000 27.350 2.474 3.000 14.358 8.340 23 14.358 6.2127 6.2127 19.355	3,030 25,875 25,875 25,875 6,754 7,821 3,030 32,141 32,141 7,821 19,145 8,578 8,578 67,652 67,652 67,652 19,145	3.030 29.558 29.558 6.754 25 7.821 3.030 36.932 7.821 19.145 8.573 78.219 78.219 19.145	7.334 3.030 3.1174 38.508 11.539 25 5.333 5.333 5.333 5.333 12.557 12.657 14.932 14.932 27.936	4,800 30,442 30,442 4,668 27, 4,711 4,711 11,533 11,280 81,249 81	4,800 30,756 30,756 5,114 28 5,922 40,369 40,369 14,457 12,980 82,766 82,766 82,766 14,457	24.239 11.631 11.631 11.631 5.114 29 5.922 21.952 21.952 21.952 21.952 31.457 65.547 31.716 31.716	6.831 6.831 30 4.800 17.152 17.152 30	2.031 2.031 31 31 4.800 12.351 12.351 31 12.950 5.756	74.165 Total 84.165 74.165 Total 205.820 205.820
SKU LSCESPOO100 SKU LSCPUR000015	China USA Gorea Used Domestic inventory for domestics inventory for domestics inventory for all foots. Total Gountary Domestic Country Date Domestic Country	2.567 15 1.253 1.253 1.253 1.53	7,848 7,959 15,808 13,241 16 6,244 7,497 15,346 14,033 14,033 15,285 7,595 7,595 18,147 25,742 22,880	4.564 11.383 17.947 9.958 179 6.281 12.778 12.342 12.778 12.342 13.775 15.375 4.417 33.592 17.791 17.791	12,469 2,884 15,857 16,857 17,825 17,825 18,877 18,673 18,673 18,673 18,673 18,673 19,575 11,106 12,066 12,	2,884 17,524 4,552 38 5,271 1,284 19,485 19,485 19,485 19,485 19,485 19,485 19,485 19,485 11,582 12,592 12,	2.884 19.798 19.798 5.157 20 5.972 2.884 22.574 22.574 22.574 5.972 20 014.820 51.100 51.100 64.88	4.871 7.070 17.842 22.713 9.965 21 17.070 17.070 21.426 26.297 10.783 21 14.497 9.917 9.917 9.4144 4.376 4.386	2.884 20.116 20.116 5.157 22 5.972 2.884 2.4515 2.4515 2.4515 2.4516 2.4516 3.577 2.2 14.620 4.6	2.474 3.000 22.151 24.625 7.539 23.3 5.865 2.474 3.000 27.350 28.825 8.825 8.14.358 14.358 6.372 19.395	3.030 25.875 25.875 6.754 7.821 3.030 32.141 7.221 24 19.145 8.578 67.652 67.652 19.146	3.030 29.558 29.558 6.754 7.821 3.030 36.932 7.821 25 19.145	7.334 3.030 31.174 38.508 11.939 5.333 7.334 3.030 39.225 46.559 12.557 26 13.055 14.932 8.578 82.698 27.698 5.794 6.604	4,800 30,442 4,068 4,068 4,711 4,800 39,147 39,147 4,711 11,533 12,980 81,249 8	4,800 30,756 5,114 28 5,922 40,269 40,269 40,269 5,922 28 14,457 12,980 82,766 82,766 82,766 82,766 84,344	24.239 11.631 11.631 5.114 29 5.922 24.239 21.952 21.952 21.952 21.952 3.922 3.93 14.497 31.716 31.716 31.716 31.716 31.716	6.831 6.831 30 4.800 17.152 17.152 30 12.980 18.736 18.736	2.031 2.031 31 4.800 12.351 12.351 31 12.980 5.756 5.756	74.165 Total 84.165 74.165 74.165 Total 205.820 205.820
SKU LSCESP000100	China USA Korea Usad Domestic invention for domestics invention for domestics invention for all Total Country Domestic USA	2.567 15 1.253 1.253 1.253 1.53	7,848 7,959 15,808 13,241 16 6,244 7,848 7,849 14,033 16 15,245 1	4564 13.383 17.947 9.9588 17.74 6.281 13.773 18.342 10.846 12.77 15.375 13.3522 17.918 13.773 15.773 15.773 15.773 15.773 15.775 15.775 15.775	12,469 2,884 15,857 17,826 18 6,204 12,469 12,469 13,841 17,958 25,567 18 15,106 15,106 15,206 15,206 17,207 18 17,208 18 18 18 18 18 18 18 18 18 18 18 18 18	2.884 17.524 4.552 19 5.271 2.884 19.485 19.	2.884 19.798 19.798 5.157 200 5.972 2.884 22.574 22.574 5.972 20 14.620 48.377 51.100 51.100 54.888	4.871 7.070 17.842 22.71.3 9.885 21.5.922 4.871 2.1.407 2.1.408 28.297 10.783 21 14.497 20.536 45.061 54.973 24.973 4.5081 54.973 24.486	2.884 20.116 5.157 22.2 5.572 2.884 2.4515 5.572 24.515 5.572 22.14.620 8.377 51.304 5	2.474 3.030 22.151 24.625 7.536 23 5.565 5.665 2.474 3.030 27.350 28.255 8.340 29.325 8.340 21.358 8.578 6.347 67.122 19.356	3,030 25,875 25,875 25,875 6,754 7,821 3,030 32,141 32,141 7,821 19,145 8,578 8,578 67,652 67,652 67,652 19,145	3,030 29,598 29,598 6,754 255 7,521 3,630 36,532 7,821 19,145 8,578 78,219 78,219 78,219 8,497	7.334 3.030 3.1174 38.508 31.174 38.508 31.193 3.030 39.235 4.559 12.667 13.055 14.932 14.932 27.936 5.794	4,800 30,442 30,442 4,668 27, 4,711 4,711 11,533 11,280 81,249 81	4,800 30,756 30,756 5,114 28 5,922 40,369 40,369 14,457 12,980 82,766 82,766 82,766 14,457	24.239 11.631 11.631 11.631 5.114 29 5.922 21.952 21.952 21.952 21.952 31.457 65.547 31.716 31.716	6.831 6.831 30 4.800 17.152 17.152 30	2.031 2.031 31 31 4.800 12.351 12.351 31 12.950 5.756	74.165 Total 84.165 74.165 Total 205.820 205.820
SACU LSCESPOO100 SACU LSCPURO00015	China USA Korea Used Domestic Inventory for domestics Domestic China USA Korea Used Domestic Inventory for domestics Inventory	2.567 15 1.253 1.253 1.253 1.53	7,848 7,959 15,808 13,241 16 6,244 7,848 7,849 14,033 16 15,245 1	4564 13.383 17.947 9.9588 17.74 6.281 13.773 18.342 10.846 12.77 15.375 13.3522 17.918 13.773 15.773 15.773 15.773 15.773 15.775 15.775 15.775	12,469 2,884 15,857 16,857 17,825 17,825 18,877 18,673 18,673 18,673 18,673 18,673 19,575 11,106 12,066 12,	2,884 17,524 4,552 38 5,271 1,284 19,485 19,485 19,485 19,485 19,485 19,485 19,485 19,485 11,582 12,592 12,	2.884 19.798 19.798 5.157 200 5.972 2.884 22.574 22.574 5.972 20 14.620 48.377 51.100 51.100 54.888	4.871 7.070 17.842 22.71.3 9.885 21.5.922 4.871 2.1.407 2.1.408 28.297 10.783 21 14.497 20.536 45.061 54.973 24.973 4.5081 54.973 24.486	2.884 20.116 5.157 22.2 5.572 2.884 2.4515 5.572 24.515 5.572 22.14.620 8.377 51.304 5	2.474 3.000 22.151 24.625 7.539 23.3 5.865 2.474 3.000 27.350 28.825 8.825 8.14.358 14.358 6.372 19.395	3.030 25.875 25.875 6.754 7.821 3.030 32.141 7.221 24 19.145 8.578 67.652 67.652 19.146	3,030 29,598 29,598 6,754 255 7,521 3,630 36,532 7,821 19,145 8,578 78,219 78,219 78,219 8,497	7.334 3.030 31.174 38.508 11.939 5.333 7.334 3.030 39.225 46.559 12.557 26 13.055 14.932 8.578 82.698 27.698 5.794 6.604	4,800 30,442 4,068 4,068 4,711 4,800 39,147 39,147 4,711 11,533 12,980 81,249 8	4,800 30,756 5,114 28 5,922 40,269 40,269 40,269 5,922 28 14,457 12,980 82,766 82,766 82,766 82,766 84,344	24.239 11.631 11.631 5.114 29 5.922 24.239 21.952 21.952 21.952 21.952 3.922 3.93 14.497 31.716 31.716 31.716 31.716 31.716	6.831 6.831 30 4.800 17.152 17.152 30 12.980 18.736 18.736	2.031 2.031 31 4.800 12.351 12.351 31 12.980 5.756 5.756	74.165 Total 84.165 74.165 74.165 Total 205.820 205.820
SACU LSCESPOO100 SACU LSCPURO00015	China USA Gorea Used Domestic inventory for domestic sincentory for domestic sincentory for district size of the s	2.567 15 1.253 1.253 1.253 1.5 2.262 2.362 1.5	7,848 7,959 15,808 13,241 7,848 6,244 7,848 7,497 15,346 14,093 14,093 14,093 14,093 14,093 14,093 14,093 14,093 14,093 14,093 14,093 14,093 15,285	4.564 13.383 17.947 9.968 17.97 6.281 4.564 13.778 13.478 13.478 13.478 13.477 15.375 4.417 4.417 33.522 27.539 19.793 19	12,469 2,884 15,857 17,825 17,825 18,827 18,827 18,673 18,673 18,673 18,673 18,673 18,673 18,673 18,673 18,673 18,673 18,673 18,755 18,673 18,755 18,757 18,673 18,757 18,673 18,757 18,673 18,757 18,673 18,757 18,	2,884 17,524 4,552 48,52 18,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 19	2.884 19.798 19.798 5.157 20 5.972 2.884 22.574 22.574 22.574 22.574 20 14.620 14.620 6.488	4.871 7.070 17.842 22.713 9.985 21 5.992 4.871 7.070 21.426 26.297 10.783 10.783 21.445 45.061 54.976 24.444 4.386	2.884 20.116 50.116 5.157 2.5972 2.884 24.515 24.515 24.515 24.515 24.515 22.14.620 3.775 6.488	2.474 3.000 22.151 24.625 7.539 2.5855 2.474 3.000 27.550 28.825 3.000 27.550 28.825 3.000 29.825 3.000 20.825 4.585 6.007 6.0	3.030 25.875 25.875 6.754 7.821 3.030 32.141 32.141 32.141 32.141 32.145 67.652 67.652 19.145 8.497	3,030 29,558 29,558 6,754 7,821 3,030 36,932 7,821 25 19,145 8,578 78,219 78,219 19,145 8,497	7.334 3.030 31.174 38.508 11.539 5.333 7.334 3.030 39.225 46.559 12.557 26 13.0552 27.986 82.996 97.628 65.794 6.604 3.794 3.6255	4,800 30,442 30,442 4,068 277 4,711 4,800 39,147 39,147 4,711 11,533 11,533 12,26 81,249 81,2	4.800 30.756 50.756 5.114 21.12 5.922 4.800 40.259 40.259 5.922 28 14.497 12.980 82.766 82.766 14.497 14.5000 14.500 14.500 14.500 14.500 14.500 14.500 14.500 14.500 14.5	24.239 11.631 11.631 5.114 29 5.922 24.239 21.952 21.952 2.952 2.952 2.14.497 31.716 31.716 14.497 64.34	6.831 6.831 30 4.800 17.152 17.152 17.152 30 12.880 18.736 18.736 30	2.031 2.031 31 4.800 12.351 12.351 31 31 12.560 5.756 5.756 5.756	74.165 Total 84.165 74.165 74.165 Total 205.820 205.820
SACU LSCESPOO100 SACU LSCPURO00015	China USA Korea Used Domestic Inventory for domestics	2.567 15 1.253 1.253 1.553 1.553 1.553 2.862 2.862 2.862	7,848 7,959 15,808 13,241 16 6,244 7,848 7,848 7,849 14,033 15,035 16,03	4,564 13,363 17,947 9,363 18,342 16,221 1,377 18,342 10,445 14,177 33,572 27,939 19,791 19,79	12,469 2,884 15,867 16,867 17,876 12,469 12,469 12,469 12,469 13,1673 16,673 16,673 16,673 16,673 16,673 17,098 17,098 19,096 17,098 19,096 19	2,884 17,524 4,552 4,552 5,771 1,485 1,485 1,284 1,284 1,280	2.884 19.798 19.798 5.157 20 5.972 2.884 22.574 22.574 22.574 23.572 20 14.620 4.620 6.488	4.871 7.070 17.842 22.713 9.985 23 13 5.922 4.871 7.00 21.426 28.297 10.793 21.427 14.497 45.981 45.981 45.981 44.386 9.083 19.757 24.144 4.386	2.884 2.0.116 20.116 5.157 22 5.972 2.884 2.4515 2.4515 3.972 2.2 14.020 15.020	2,474 3,030 22,151 24,215 24,625 7,539 23 5,665 2,474 3,030 27,350 29,825 8,342 20 14,356 62,122 19,395 23 8,578 8,578 8,578 62,122 19,395 23 3,794 25,119	3,030 25,875 25,875 6,754 24 7,821 3,030 32,141 32,141 7,221 24 19,145 17,625 67,652 67,652 67,652 18,477 8,477 8,477 8,477 8,477	3,030 29,598 6,754 28,598 7,821 3,030 36,532 36,532 7,821 19,145	7,334 3,030 31,174 38,508 11,339 26 5,333 7,334 3,030 39,235 46,569 12,667 26 8,578 8,578 8,578 8,578 5,794 5,533	4,800 30,442 4,068 227 4,711 4,800 39,147 39,147 39,147 11,583 11,249 81	4,800 30,756 5,107 28 5,922 4,800 40,269 40,269 40,269 14,497 14,	24 239 11.531 11.531 5.114 29 5.522 24.238 24.238 22.1252 21.252 21.252 31.716 31.716 31.716 31.716 34.34 65.547 29 6.434	6.831 6.831 30 4.800 17.152 17.152 30 18.736 18.736 30	2.031 2.031 31 31 4.800 12.351 12.351 31 31 12.980 5.756 5.756	74.165 Total 84.165 74.165 74.165 Total 205.820 205.820
SACU LSCESPOO100 SACU LSCPURO00015	China USA Sorea USA Sorea Used Domestics innenting for domestics innerting for	2.567 15 1.253 1.253 1.253 1.5 2.262 2.362 1.5	7,848 7,959 15,808 13,241 7,848 6,244 7,848 7,497 15,346 14,093 14,093 14,093 14,093 14,093 14,093 14,093 14,093 14,093 14,093 14,093 14,093 15,285	4.564 13.383 17.947 9.968 17.97 6.281 4.564 13.778 13.478 13.478 13.478 13.477 15.375 4.417 4.417 33.522 27.539 19.793 19	12,469 2,884 15,857 17,825 17,825 18,827 18,827 18,673 18,673 18,673 18,673 18,673 18,673 18,673 18,673 18,673 18,673 18,673 18,755 18,673 18,755 18,757 18,673 18,757 18,673 18,757 18,673 18,757 18,673 18,757 18,	2,884 17,524 4,552 48,52 18,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 5,271 19,485 19	2.884 19.798 19.798 5.157 20 5.972 2.884 22.574 22.574 22.574 22.574 20 14.620 14.620 6.488	4.871 7.070 17.842 22.713 9.985 21 5.992 4.871 7.070 21.426 26.297 10.783 27.31 14.457 9.917 20.536 45.061 54.978 24.414 4.386	2.884 20.116 50.116 5.157 2.5972 2.884 24.515 24.515 24.515 24.515 24.515 22.14.620 3.775 6.488	2.474 3.000 22.151 24.625 7.539 2.5855 2.474 3.000 27.550 28.825 3.000 27.550 28.825 3.000 29.825 3.000 20.825 4.585 6.007 6.0	3.030 25.875 25.875 6.754 7.821 3.030 32.141 32.141 32.141 32.141 32.145 67.652 67.652 19.145 8.497	3,030 29,558 29,558 6,754 7,821 3,030 36,932 7,821 25 19,145 8,578 78,219 78,219 19,145 8,497	7.334 3.030 31.174 38.508 11.539 5.333 7.334 3.030 39.225 46.559 12.557 26 13.0552 27.986 82.996 97.628 65.794 6.604 3.794 3.6255	4,800 30,442 30,442 4,068 277 4,711 4,800 39,147 39,147 4,711 11,533 11,533 12,26 81,249 81,2	4.800 30.756 50.756 5.114 21.12 5.922 4.800 40.259 40.259 5.922 28 14.497 12.980 82.766 82.766 14.497 14.5000 14.500 14.500 14.500 14.500 14.500 14.500 14.500 14.500 14.5	24.239 11.631 11.631 5.114 29 5.922 24.239 21.952 21.952 2.952 2.952 2.14.497 31.716 31.716 14.497 64.34	6.831 6.831 30 4.800 17.152 17.152 17.152 30 12.880 18.736 18.736 30	2.031 2.031 31 4.800 12.351 12.351 12.351 31 31 31 4.800 5.756 5.756 5.756	74.165 Total 84.165 74.165 74.165 Total 205.820 205.820
SACU LSCESPOO100 SACU LSCPURO00015	China USA Gorea Used Domestic Inventory for domestic s Inventory for domestic s Inventory for domestic s Inventory for dispersion Domestic China USA Gorea U	2.567 15 1.253 1.253 1.253 1.5 2.262 2.362 1.5	7,848 7,959 15,808 12,244 7,848 7,848 7,848 16,144 7,848 15,285 16,147 15,346 14,093 16,147 15,285 16,769 16,147 1	4,564 13,363 17,367 9,963 17,947 9,963 17,947 1,976 1,577 1,	12,469 2,884 15,857 16,857 17,826 6,204 12,469 12,469 12,469 13,467 18,673 18,6	2,884 17,524 4,552 2,854 19,465 19,465 19,465 19,465 19,465 12,571 18,972 12,902 19,57	2.884 19.798 19.798 5.157 20 5.972 2.584 22.574 22.574 23.577 20 14.620 15.620 16.620	4.871 7.070 17.842 22.713 9.985 23 13 5.922 4.871 7.070 21.426 26.297 10.793 21.4497 14.497 9.917 6.434 6.434 4.5661 4.566 4.3	2.884 20.116 20.116 5.157 5.272 2.884 2.4515 2.4515 5.972 2.884 2.4515 5.972 2.884 14.620 2.264 14.620 16.6200 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.6200 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.6200 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.6200 16.6	2,474 3,030 3,030 24,257 7,539 5,865 2,474 3,030 27,350 27,350 28,340 3,030 27,350 28,350 3,030 27,350 28,350 3,030 27,350 28,255 8,340 3,030 27,350 28,253 14,358 67,024 67,122 19,395 20,30 67,72 2,258 20,30 20,30 27,347 8,577 8,578	3,030 25,875 6,754 24 7,821 3,030 32,141 32,141 7,821 24 19,145 6,752 67,552 67,552 67,552 13,145 8,497	3,030 29,558 6,754 25 7,821 3,030 36,532 26,532 7,821 19,145 19,1	7.334 3.030 3.030 11.174 38.503 11.392 38.503 11.393 5.333 7.334 7.334 7.334 7.336 12.667 86.661 13.055 12.667 86.788 12.668 13.784 14.535 12.7866 13.784 14.535 14	4,800 30,442 30,442 4,068 226 4,711 4,800 39,147 4,711 27 11,533 12,580 81,249	4,800 30,756 5,107 28 5,922 4,800 4,800 40,269 40,269 5,922 28 14,497 14,497 12,880 62,766 82,766 82,766 14,497 12,880 64,344 82,766 82	24,239 11,631 11,631 1,1631 1,1631 5,114 29 5,922 24,239 21,952 21,952 23,24,239 3,272 14,497 14,497 14,497 14,437 14,637 14,637 14,637 14,637 14,637 14,637 14,637 14,637	6.831 6.831 30 4.800 17.152 17.152 17.152 30 12.880 18.736 18.736 30	2.031 2.031 31 4.800 12.351 12.351 12.351 31 31 31 4.800 5.756 5.756 5.756	74.165. Total 84.165 74.165 74.165 Total 205.820 Total 91.036
SKU LSCESPOO100 SKU LSCPUR000015	China USA Sorea USA Sorea Used Domestics innenting for domestics innerting for	2.567 15 1.253 1.253 1.253 1.5 2.262 2.362 1.5	7,848 7,959 15,808 13,241 16 6,244 7,848 7,848 7,849 14,033 15,035 16,03	4,564 13,363 17,947 9,363 18,342 16,221 1,377 18,342 10,445 14,177 33,572 27,939 19,791 19,79	12,469 2,884 15,867 16,867 17,876 12,469 12,469 12,469 12,469 13,1673 16,673 16,673 16,673 16,673 16,673 17,098 17,098 19,096 17,098 19,096 19	2,884 17,524 4,552 4,552 5,771 1,485 1,485 1,284 1,284 1,280	2.884 19.798 19.798 5.157 20 5.972 2.884 22.574 22.574 22.574 23.572 20 14.620 4.620 6.488	4.871 7.070 17.842 22.713 9.985 23 13 5.922 4.871 7.00 21.426 28.297 10.793 21.427 14.497 45.981 45.981 45.981 44.386 9.083 19.757 24.144 4.386	2.884 2.0.116 20.116 5.157 22 5.972 2.884 2.4515 2.4515 3.972 2.2 14.020 15.020	2,474 3,030 22,151 24,215 24,625 7,539 23 5,665 2,474 3,030 27,350 29,825 8,342 20 14,356 62,122 19,395 23 8,578 8,578 8,578 62,122 19,395 23 3,794 25,119	3,030 25,875 25,875 6,754 24 7,821 3,030 32,141 32,141 7,221 24 19,145 17,625 67,652 67,652 67,652 18,477 8,477 8,477 8,477 8,477	3,030 29,598 6,754 28,598 7,821 3,030 36,532 36,532 7,821 19,145	7,334 3,030 31,174 38,508 11,339 26 5,333 7,334 3,030 39,235 46,569 12,667 26 8,578 8,578 8,578 8,578 5,794 5,533	4,800 30,442 4,068 227 4,711 4,800 39,147 39,147 39,147 11,583 11,249 81	4,800 30,756 5,107 28 5,922 4,800 40,269 40,269 40,269 14,497 14,	24 239 11.531 11.531 5.114 29 5.522 24.238 24.238 22.1252 21.252 21.252 31.716 31.716 31.716 31.716 34.34 65.547 29 6.434	6.831 6.831 30 4.800 17.152 17.152 17.152 30 12.880 18.736 18.736 30	2.031 2.031 31 4.800 12.351 12.351 12.351 31 31 31 4.800 5.756 5.756 5.756	74.165 Total 84.165 74.165 74.165 Total 205.820 205.820
SKU LSCESPOO100 SKU LSCPUR000015	China USA Gorea Used Domestic Inventory for domestic s Inventory for domestic s Inventory for domestic s Inventory for dispersion Domestic China USA Gorea U	2.567 15 1.253 1.253 1.253 1.5 2.262 2.362 1.5	7,848 7,959 15,808 12,244 7,848 7,848 7,848 16,144 7,848 15,285 16,147 15,346 14,093 16,147 15,285 16,769 16,147 1	4,564 13,363 17,367 9,963 17,947 9,963 17,947 1,976 1,577 1,	12,469 2,884 15,857 16,857 17,826 6,204 12,469 12,469 12,469 13,467 18,673 18,6	2,884 17,524 4,552 2,854 19,465 19,465 19,465 19,465 19,465 12,571 18,972 12,902 19,57	2.884 19.798 19.798 5.157 20 5.972 2.584 22.574 22.574 23.577 20 14.620 15.620 16.620	4,871 7,070 7,070 17,842 22,713 9,869 18,971 4,871 4,871 4,971 10,793 21,449 4,971 4,497 14,497 14,497 14,497 14,191 14,191 14,191 15,191 16,114 17,191 18,1	2.884 20.116 20.116 5.157 5.272 2.884 2.4515 2.4515 5.972 2.884 2.4515 5.972 2.884 14.620 2.264 14.620 16.6200 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.6200 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.6200 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.6200 16.6	2.474 3.030 3.030 24.25; 7.539 5.865 4.2474 2.47	3,030 25,875 6,754 24 7,821 3,030 32,141 32,141 7,821 24 19,145 6,752 67,552 67,552 67,552 13,145 8,497	3,030 29,558 6,754 25 7,821 3,030 36,532 26,532 7,821 19,145 19,1	7.334 3.030 31.174 38.503 11.392 5.333 5.333 3.030 39.225 46.5599 12.667 26.67 26.67 27.386 5.794 6.604 3.794 3.6355 4.2358 4.2559 4.25	4,800 30,442 30,442 4,068 226 4,711 4,800 39,147 4,711 27 11,533 12,580 81,249	4,800 30,756 5,107 28 5,922 4,800 4,800 40,269 40,269 5,922 28 14,497 14,497 12,880 62,766 82,766 82,766 14,497 12,880 64,344 82,766 82	24,239 11,631 11,631 1,1631 1,1631 5,114 29 5,922 24,239 21,952 21,952 23,24,239 3,272 14,497 14,497 14,497 14,437 14,637 14,637 14,637 14,637 14,637 14,637 14,637 14,637	6.831 6.831 30 4.800 17.152 17.152 17.152 30 12.880 18.736 18.736 30	2.031 2.031 31 4.800 12.351 12.351 12.351 31 31 31 4.800 5.756 5.756 5.756	74.165. Total 84.165 74.165 74.165 Total 205.820 Total 91.036
SACU LSCESPOO100 SACU LSCPURO00015	China USA Sorea USA Sorea Used Domestic Innenting for domestics Innenting for	2.567 15 1.253 1.253 1.253 1.5 2.262 2.362 1.5	7,848 7,959 15,808 12,244 7,848 7,848 7,848 16,144 7,848 15,285 16,147 15,346 14,093 16,147 15,285 16,769 16,147 1	4,564 13,363 17,367 9,963 17,947 9,963 17,947 1,976 1,577 1,	12,469 2,884 15,857 16,857 17,826 6,204 12,469 12,469 12,469 13,467 18,673 18,6	2,884 17,524 4,552 2,854 19,465 19,465 19,465 19,465 19,465 12,571 18,972 12,902 19,57	2.884 19.798 19.798 5.157 20 5.972 2.584 22.574 22.574 23.577 20 14.620 15.620 16.620	4,871 7,070 7,070 17,842 22,713 9,869 18,971 4,871 4,871 4,971 10,793 21,449 4,971 4,497 14,497 14,497 14,497 14,191 14,191 14,191 15,191 16,114 17,191 18,1	2.884 20.116 20.116 5.157 5.272 2.884 2.4515 2.4515 5.972 2.884 2.4515 5.972 2.884 14.620 2.264 14.620 16.6200 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.6200 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.6200 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.6200 16.6	2,474 3,030 3,030 24,257 7,539 5,865 2,474 3,030 27,350 27,350 28,340 3,030 27,350 28,350 3,030 27,350 28,350 3,030 27,350 28,255 8,340 3,030 27,350 28,253 14,358 67,024 67,122 19,395 20,30 67,72 2,258 20,30 20,30 27,347 8,577 8,578	3,030 25,875 6,754 24 7,821 3,030 32,141 32,141 7,821 24 19,145 6,752 67,552 67,552 67,552 13,145 8,497	3,030 29,558 6,754 25 7,821 3,030 36,532 26,532 7,821 19,145 19,1	7.334 3.030 31.174 38.503 11.392 5.333 5.333 3.030 39.225 46.5599 12.667 26.67 26.67 27.386 5.794 6.604 3.794 3.6355 4.2358 4.2559 4.25	4,800 30,442 30,442 4,068 226 4,711 4,800 39,147 4,711 27 11,533 12,580 81,249	4,800 30,756 5,107 28 5,922 4,800 4,800 40,269 40,269 5,922 28 14,497 14,497 12,880 62,766 82,766 82,766 14,497 12,880 64,344 82,766 82	24,239 11,631 11,631 1,1631 1,1631 5,114 29 5,922 24,239 21,952 21,952 23,24,239 3,272 14,497 14,497 14,497 14,437 14,637 14,637 14,637 14,637 14,637 14,637 14,637 14,637	6.831 6.831 30 4.800 17.152 17.152 17.152 30 12.880 18.736 18.736 30	2.031 2.031 31 4.800 12.351 12.351 12.351 31 31 31 4.800 5.756 5.756 5.756	74.165. Total 84.165 74.165 74.165 Total 205.820 Total 91.036
LSCESP000100 SACU LSCPUR000015 SACU LSCPUR000020	China USA Sorea USA Sorea Usad Domersiic innenting for all rotal Country Domersiic Dom	2.567 15 1.253 1.253 1.253 1.5 2.262 2.362 1.5	7,848 7,959 15,808 13,241 7,848 7,848 7,848 14,093 14,093 15,285 7,595 18,147 25,742 22,880 26,784 11,103 3,359 3,359 7,744 11,103	4.564 13.363 17.947 9.968 17.77 9.968 17.74 13.778 13.778 13.778 13.778 13.4567 15.375 4.417 33.552 27.939 19.791 19.791 19.5531 1.5551 1.5571 1.5571 1.5571 1.5571 1.5571 1.5571 1.5571 1.5571 1.5571 1.5571 1.5571 1.5571 1.5571 1.5571 1.5571 1.5571 1.5571 1.77 1.77	12,469 2,884 15,857 17,826 18 6,204 12,469 12,469 12,469 13,567 13,578 14,673 15,186 12,066 8,377 40,332 52,398 17,252 18 18,377 17,120 17,770 17,170 17,170 17,170 17,170 17,170 18,177	2,884 17,524 4,552 2,854 19,465 19,465 19,465 19,465 19,465 12,571 18,972 12,902 19,57	2.884 19.798 19.798 5.157 20 5.972 2.584 22.574 22.574 23.577 20 14.620 15.620 16.620	4.871 7.070 17.842 22.713 9.985 23 13 5.922 4.871 7.070 21.426 26.297 10.793 21.4497 14.497 9.917 6.434 6.434 4.5661 4.566 4.3	2.884 20.116 20.116 5.157 5.272 2.884 2.4515 2.4515 5.972 2.884 2.4515 5.972 2.884 14.620 2.264 14.620 16.6200 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.6200 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.6200 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.620 16.6200 16.6	2.474 3.030 3.030 24.25; 7.539 5.865 4.2474 2.47	3,030 25,875 6,754 24 7,821 3,030 32,141 32,141 7,821 24 19,145 6,752 67,552 67,552 67,552 13,145 8,497	3,030 29,558 6,754 25 7,821 3,030 36,532 26,532 7,821 19,145 19,1	7.334 3.030 3.030 11.174 38.503 11.392 38.503 11.393 5.333 7.334 7.334 7.334 7.336 12.667 86.661 13.055 12.667 86.788 12.668 13.784 14.535 12.7866 13.784 14.535 14	4,800 30,442 30,442 4,068 226 4,711 4,800 39,147 4,711 27 11,533 12,580 81,249	4,800 30,756 5,107 28 5,922 4,800 4,800 40,269 40,269 5,922 28 14,497 14,497 12,880 62,766 82,766 82,766 14,497 12,880 64,344 82,766 82	24,239 11,631 11,631 1,1631 1,1631 5,114 29 5,922 24,239 21,952 21,952 23,24,239 3,272 14,497 14,497 14,497 14,437 14,637 14,637 14,637 14,637 14,637 14,637 14,637 14,637	6.831 6.831 30 4.800 17.152 17.152 17.152 30 12.880 18.736 18.736 30	2.031 2.031 31 4.800 12.351 12.351 12.351 31 31 31 4.800 5.756 5.756 5.756	74.165. Total 84.165 74.165 74.165 Total 205.820 Total 91.036
SKU LSCESPOO100 SKU LSCPUR000015	China USA Gorea Used Domestic Inventory for domestics	2.567 15 1.253 1.253 1.253 1.5 2.262 2.362 1.5	7,848 7,959 15,808 12,244 7,848 7,848 7,848 16,144 7,848 15,285 16,147 15,346 14,093 16,147 15,285 16,769 16,147 1	4,564 13,363 17,367 9,963 17,947 9,963 17,947 1,976 1,577 1,	12,469 2,884 18,857 18,857 18,256 17,825 17,825 18,827 18,673 18,873 18,673 18,673 18,673 18,673 18,673 19,673 19,755 10,755 10,755 11,	2,884 17,524 17,524 4,552 2,894 19,465 19,465 19,465 19,465 12,502 19,902 19,572 19,572 19,572 19,572 19,572 19,572 19,572 19,572 19,572 19,572 19,572 19,572 19,572	2,884 19,798 3,157 2,207	4,871 7,070 7,070 17,842 12,713 9,865 12,713 9,865 14,871 1,7070 11,70	2.884 20.116 50.116 5.157 2.22 5.972 2.884 24.515 5.972 2.2 14.620 3.377 51.304 14.620 2.2 6.488 3.377 51.304 14.620 2.2 6.488	2,474 3,030 3,030 22,151, 24,625 7,539 8,965 3,030 27,350 27,350 28,350 14,356 14,356 15,7064 62,122 19,396 63,772 2,226 3,794	3,030 25,875 25,875 6,754 24 7,821 3,030 32,141 7,821 19,145 67,652 19,145 8,497 3,794 8,497 14,085	3,030 29,558 29,558 6,754 7,821 3,6332 7,821 19,145 8,578 7,8219 7,8219 7,8219 19,145 8,497 3,4532 3,4532 19,145	7.334 3.030 31.174 38.500 11.939 5.333 7.334 7.334 3.030 39.235 46.559 12.667 26 13.055 14.532 77.586 57.786 6.5794 6.504 3.794 6.504 3.794 6.504 3.794 6.504	4.800 30.442 30.442 4.068 278 4.711 4.800 39.147 4.711 11.533 12.890 81.249 81.249 11.533 27 5.118 5.118 5.149 11.533	4,800 30,756 5,101 5,922 4,800 40,269 40,269 14,976 12,980 82,766 14,497 28 6,434 5,741 35,595 35,595 36,595 10,565	24.239 11.631 11.631 11.631 11.631 22.23 5.922 24.239 25.239 26.2	6.831 6.831 30 4.800 17.152 17.152 17.152 18.786 18.786 18.786 18.786 8.296 8.296	2.031 2.031 31 4.800 12.351 12.351 12.351 31 12.980 8.796 8.796 8.796 3.796 3.796 3.796 3.796 3.796	74.165. Total 84.165 74.165 74.165 76.165 205.820 205.820 205.820 150.407
SACU LSCESPO00100 SACU LSCPUR000015 SACU LSCPUR000020	China USA Sorea	2.567 35 1.253 1.2	7,848 7,959 15,808 15,248 6,244 6,244 7,849 7,849 7,849 15,285 7,595 7,595 7,595 7,595 18,147 18,77 18,78 19,78 11,103 11,103 11,103 11,103 11,103 11,103 11,103 11,103 11,103	4.564 13.363 17.947 9.988 17.747 19.988 17.747 19.988 18.275 19.245 19.2	12,469 2,884 15,857 17,826 18 6,204 12,469 17,086 17,086 18 18 18 18 18 18 18 18 18 18 18 18 18	2,884 17,524 4,552 18 5,271 19,455 19	2.884 19.798 19.798 19.797 5.197 5.197 5.972 5.972 5.972 7.884 22.574 22.574 5.972 14.620 14.620 14.620 14.620 14.620 14.620 14.620 15.1100 14.620 16.648 17.756 17	4.871 7.970 7.842 22.713 9.88 5.932 4.871 7.970 21.425 25.227 20.78 3.98 4.871 7.970 20.78 3.98 4.871 20.536 4.5061 5.497 20.536 4.5061 5.497 20.536 4.5061 5.497 20.536 4.5061 5.497 20.536 4.5061 5.497 20.536 4.5061 5.497 20.536 4.5061 5.497 20.536 4.5061 5.497 20.536 4.5061 5.497 20.536 4.5061 5.497 20.536 4.5061 5.497 20.536 4.5061 5.507	2.884 20.116 20.117 5.177 5.177 5.277 5.572 5.572 2.884 2.4515 5.372 14.520 14.520 14.620 2.841 5.377 5.1304 14.620 2.841 14.641	2,474 3,030 3,030 24,521 24,522 3,030 7,533 7,53	3,030 25,875 5,754 24 7,821 32,141 32	3,030 29,558 29,558 6,754 25 7,821 36,532 36,532 7,821 19,145 8,578 78,219 19,145 25 8,457	7.334 3.030 31.174 38.508 11.939 26 5.333 7.334 3.020 39.235 48.529 12.667 13.055 14.532 8.578 82.696 27.386 27.386 28.604 3.794 3.5129 12.587	4,800 30,442 30,442 4,068 277 4,711 4,711 4,711 11,533 12,980 81,249	4.800 30.756 50.756 5.92 5.92 5.92 5.92 40.269 40.269 5.322 14.457 12.80 82.766 82.766 14.497 28.55 28.55	24,239 11,631 11,631 11,631 11,631 11,631 11,631 11,631 11,631 11,631 11,631 11,631 11,716 11,716 11,716 11,717 11	6.831 6.831 30 4.800 17.152 17.152 17.152 18.736 18.736 18.736 30 5.741 8.796 8.296	2.031 2.031 31 4.800 12.351 12.351 12.351 12.351 31 12.555 5.756 5.756 33 5.741 2.555 2.555 31	74.165. Total 84.165 74.165 74.165 Total 205.820 Total 91.036
LSCESP000100 SACU LSCPUR000015 SACU LSCPUR000020	China USA Gorea Used Domestic Inventory for domestics Inventory for all Inventory for domestics Invent	2.567 15 1.253 1.2	7,848 7,959 15,808 13,241 7,848 7,848 7,848 14,053 18 15,285 7,595 7,595 18,147 25,742 22,880 3,359 7,744 11,103 10,143 11,145 1	4.564 1.1363 17.947 9.968 17.97 6.281 4.564 1.13778 1.13778 1.13778 1.13778 1.13778 1.1379 1.	12,469 2,884 18,857 18,857 18,857 18,858 18,858 18,858 18,873 18,	2,884 17,524 17,524 4,552 2,894 19,465 19,465 19,465 19,465 12,502 19,603 19,60	2,884 19,798 3,157 2,20 5,972 2,884 22,574 22,574 22,574 5,972 20 14,620 14,620 2,00 6,488 1,705 2,407 2,407 2,407 10,756	4,871 7,070 7,070 7,070 22,713 9,965 7,070 21,426 22,713 14,497 10,793 21 14,497 10,793 21 14,497 10,793 21 14,497 10,793 21 14,497 10,793 21 14,497 10,793 21 14,497 10,793 21 10,695 10,695 10,695 10,695 10,695 10,695 10,695 10,695 10,695 10,695 10,695 10,695 10,695 10,695 11,695 1	2,884 20,116 5,157 2,256 2,284 2,4515 2,4515 5,972 14,620 14,620 22 2,648 5,104 14,620 2,648 1,776 1,7	2,474 3,030 3,030 27,151, 24,675 7,539 8,965 8,965 2,474 4,474 4,474 4,474 4,474 4,596 4,197 4,1	3,030 3,030 25,875 25,875 6,754 24 7,821 3,030 32,141 7,821 19,145	3,030 29,558 29,558 6,754 7,821 3,030 36,932 7,821 7,821 19,145 8,497 19,145 19	7.334 3.030 31.174 38.500 11.939 5.333 7.334 7.334 3.030 39.235 46.559 12.667 26.67 27.966 27	4.800 30.442 30.442 4.068 4.000 39.147 4.711 11.533 12.29 11.533 12.29 81.249 8	4,800 30,756 30,756 5,114 221 5,922 4,800 40,269 5,922 28 14,497 12,880 82,766 14,497 28 6,434 5,541 36,595 5,541 36,595 5,545 5,645 5,445	24.239 11.631 11.631 11.631 11.631 22.23 5.922 24.239 26.239 26.2	6.831 6.831 30 4.800 17.152 17.152 17.152 18.706 18.706 18.706 18.706 18.706 18.706 18.706	2.031 2.031 31 31 4.800 12.351 12.351 31 31 2.555 5.766 3.766 3.766 3.766 3.766 3.766 3.766	74.165. Total 84.165 74.165 74.165 76.165 205.820 205.820 205.820 150.407
LSCESP000100 SACU LSCPUR000015 SACU LSCPUR000020	China USA Korea Used Domestic Inventory for domestics	2.567 35 1.253 1.2	7,848 7,959 15,208 15,244 7,848 6,244 7,848 14,033 14,033 15,285 7,595 18,147 2,7,895 18,147 2,7,895 11,103	4.564 13.363 17.947 9.363 17.947 9.363 17.947 9.363 18.342 10.445 13.773 19.375 19.771 27.793 19.791 1.5575	12,469 2,884 15,867 17,876 12,489 6,204 12,489 12,489 12,489 17,098 15,186 15,186 12,066 12,066 12,066 12,066 12,066 12,066 12,066 12,066 12,066 12,066 12,066 13,176 13,176 13,176 13,176 13,176 14,173 14,173 14,173 14,173 14,173 14,173 14,173 14,173 14,173 14,173 14,173 15,176 16,171 16,1	2,884 17,524 4,552 4,552 5,771 1,945 19,465	2.884 19.792 19.792 5.197 5.972 5.972 5.972 5.972 2.884 22.574 22.574 5.972 14.620 14.620 14.620 2.874 5.1100 14.620 16.62	4.871 7.070 7.271 7.242 2.2712 5.922 5.922 5.922 5.922 6.927 14.871 7.070 1.126 6.929 14.457 20.536 45.061 6.434 4.861 4.862 4.863 4	2.884 20.116 20.117 20.117 20.116 20.118 20.117 2.884 2.884 2.4515 2	2,474 3,030 2,151 24,025 7,535	3,030 25,875 25,875 6,724 7,821 7,821 3,030 32,141	3,030 29,568 29,568 6,79,27 7,621 7,621 3,030 36,532 7,821 7,821 7,821 7,821 7,821 7,821 7,821 19,145 8,497 34,525 8,497 7,20 14,685 8,497 7,20 14,685 8,497 7,20 14,685 8,497 7,20 14,685 8,497 7,20 14,685 8,497 7,20 14,685 8,497	7,334 3,030 3,030 31,174 38,503 11,338,503 11,339 38,503 39,235 46,549 12,667 13,055 13,055 14,512 16,518 16,618 17,172 16,518 16,618 16,618 17,172 16,518	4.800 30.442 4.066 4.711 4.800 39.147 39.147 4.711 11.553 12.800 81.249	4.800 30.756 30.756 1.32 5.922 5.922 40.269 40.269 40.269 14.457 12.880 82.766 82.766 14.497 28.5695 6.434 10.665	24,239 11,631 11,631 11,631 11,631 11,631 5,24 5,92 24,239 26,242	6.831 6.831 30 4.800 17.152 17.152 17.152 18.736 18.736 18.736 30 5.741 8.796 8.296	2.031 2.031 31 4.800 12.351 12.351 12.351 12.351 31 12.555 5.756 5.756 33 5.741 2.555 2.555 31	74.165. Total 84.165 74.165 74.165 76.165 205.820 205.820 205.820 150.407
LSCESP000100 SACU LSCPUR000015 SACU LSCPUR000020	China USA Gorea Used Domestic Inventory for domestics Inventory for all Inventory for domestics Invent	2.567 15 1.253 1.2	7,848 7,959 15,808 13,241 7,848 7,848 7,848 14,053 18 15,285 7,595 7,595 18,147 25,742 22,880 3,359 7,744 11,103 10,143 11,145 1	4.564 1.1363 17.947 9.968 17.97 6.281 4.564 1.13778 1.13778 1.13778 1.13778 1.13778 1.1379 1.	12,469 2,884 18,857 18,857 18,857 18,858 18,858 18,858 18,873 18,	2,884 17,524 17,524 4,552 2,894 19,465 19,465 19,465 19,465 12,502 19,603 19,60	2,884 19,798 3,157 2,20 5,972 2,884 22,574 22,574 22,574 5,972 20 14,620 14,620 2,00 6,488 1,705 2,407 2,407 2,407 10,756	4,871 7,070 7,070 7,070 22,713 9,965 7,070 21,426 22,713 14,497 10,793 21 14,497 10,793 21 14,497 10,793 21 14,497 10,793 21 14,497 10,793 21 14,497 10,793 21 14,497 10,793 21 10,695 10,695 10,695 10,695 10,695 10,695 10,695 10,695 10,695 10,695 10,695 10,695 10,695 10,695 11,695 1	2,884 20,116 5,157 2,256 2,284 2,4515 2,4515 5,972 14,620 14,620 22 2,648 5,104 14,620 2,648 1,776 1,7	2,474 3,030 3,030 27,151, 24,675 7,539 8,965 8,965 2,474 4,474 4,474 4,474 4,474 4,596 4,197 4,1	3,030 3,030 25,875 25,875 6,754 24 7,821 3,030 32,141 7,821 19,145	3,030 29,558 29,558 6,754 7,821 3,030 36,932 7,821 7,821 19,145 8,497 19,145 19	7.334 3.030 31.174 38.500 11.939 5.333 7.334 7.334 3.030 39.235 46.559 12.667 26.67 27.966 27	4.800 30.442 30.442 4.068 4.000 39.147 4.711 11.533 12.29 11.533 12.29 81.249 8	4,800 30,756 30,756 5,114 221 5,922 4,800 40,269 5,922 28 14,497 12,880 82,766 14,497 28 6,434 5,541 36,595 5,541 36,595 5,545 5,645 5,445	24.239 11.631 11.631 11.631 11.631 22.23 5.922 24.239 26.239 26.2	6.831 6.831 30 4.800 17.152 17.152 17.152 18.706 18.706 18.706 18.706 18.706 18.706 18.706	2.031 2.031 31 31 4.800 12.351 12.351 31 31 2.555 5.766 3.766 3.766 3.766 3.766 3.766 3.766	74.165. Total 84.165 74.165 74.165 76.165 205.820 205.820 205.820 150.407

Production Scheduling Adjustments

The constraints in each step are optimized

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MACHINE Extraction	Type Production	1.183.073	1.139.247	1.244,726	2,523,823	1.078.341	1,698,913	1.078.341	2.063.914	1.078.341	25 1.078.341	2.012.703	2.874.238			21.210.683
Extraction	Capacity	2.016.000	2.016.000	2.016.000	2,016,000	2.016.000	2.016.000	2.016.000	2,065,914	2.016.000	2.016.000	2,012,703	2,016,000	2.016.000	2.016.000	21,210,003
Extraction	%CU	58.68%	56.51%	61.74%	125.19%	53.49%	84.27%	53.49%	102.38%	53.49%	53.49%	99.84%	142.57%	53.49%	53.49%	
Adjust MACHINE	Toma	16	17	18	19	20	21	22	23	24	25	26	27	28	29	
Extraction	Production	1,352,348	1,308,521		2,016,000	1,094,312	1,714,885	1,094,312	2,016,000	1,507,460	1,507,460	2,012,703	2,016,000		1,078,341	21,210,683
Extraction	Capacity	2,016,000	2,016,000	2,016,000	2,016,000	2,016,000	2,016,000	2,016,000	2,016,000	2,016,000	2,016,000	2,016,000	2,016,000	2,016,000	2,016,000	21,210,000
Extraction	%CU	67.08%	64.91%	70.14%	100.00%	54.28%	85.06%	54.28%	100.00%	74.77%	74.77%	99.84%	100.00%	53.49%	53.49%	
MACHINE	Туре	16	17	18	19	20	21	22	23	24	25	26	27	28	29	24 240 222
Spray drying Spray drying	Production Capacity	1,183,073 1,504,800	1,139,247 1,504,800	1,244,726 1,504,800	2,523,823 1,504,800	1,078,341 1,504,800	1,698,913 1,504,800	1,078,341 1,504,800	2,063,914 1,504,800	1,078,341 1,504,800	1,078,341 1,504,800	2,012,703 1,504,800	2,874,238 1,504,800	1,078,341	1,078,341 1,504,800	21,210,683
Spray drying	%CU	78,62%	75,71%	82,72%	167.72%	71,66%	112.90%	71,66%	137.16%	71,66%	71,66%	133.75%	191.00%	71.66%	71.66%	
Adjust																
MACHINE	Type	2,257,200	2,257,200	2.257,200	19 1,949,838	1,078,341	1,504,800	1,078,341	1,504,800	1,078,341	1.078.341	26 1,504,800	1,504,800	1.078.341	1,078,341	21,210,683
Spray drying Spray drying	Production Capacity	2,257,200	2,257,200	2,257,200	2,257,200	1,504,800	1,504,800	1,504,800	1,504,600	1,076,341	1,504,800	1,504,600	1,504,600	1,076,341	1,076,341	21,210,003
Spray drying	%CU	100.00%	100.00%	100.00%	86.38%	71.66%	100.00%	71.66%	100.00%	71.66%	71.66%	100.00%	100.00%	71.66%	71.66%	
MACHINE	Туре	16	17	18	19	20	21		23	24	25	26	27		29	
Mixing (3in1)	Production	979,476 1,337,400	979,476 1,337,400	979,476 1,337,400	2,424,958 1,337,400	979,476 1.337.400	1,523,041	979,476 1,337,400	1,925,933 1,337,400	979,476 1,337,400	979,476 1,337,400	1,797,892	2,775,373 1,337,400	979,476 1,337,400	979,476 1.337.400	19,262,478
Mixing (3in1) Mixing (3in1)	Capacity %CU	73.24%	73.24%	73.24%	1,337,400	1,337,400 73.24%	1,337,400 113.88%	73.24%	1,337,400	73.24%	73.24%	1,337,400 134.43%	1,337,400	73.24%	73.24%	
Mixing (Espresso)	Production	107,707	88,974	134,059	62,941	62,941	117,064	62,941	90,433	62,941	62,941	144,430	62,941	62,941	62,941	1,186,198
Mixing (Espresso)	Capacity	103,680	103,680	103,680	103,680	103,680	103,680	103,680	103,680	103,680	103,680	103,680	103,680	103,680	103,680	
Mixing (Espresso)	%CU	103.88%	85.82%	129.30%	60.71%	60.71%	112.91%	60.71%	87.22%	60.71%	60.71%	139.30%	60.71%	60.71%	60.71%	
Mixing (espresso for Korea Mixing (espresso for Korea		42,440 103,680	24,681 103,680	67,423 103,680	-	-	-	-	-	-	-	-	-	-	-	
Mixing (espresso for Korea		40,93%	23,80%	65.03%	#DIV/0!	#DIV/0!	#DIV/0!									
Thing to shrous for notes	/ ///	10,007	2010074	00,0010		1011101		1011101	1011101	1011101				1011101		
Adjust																
MACHINE	Туре	16	17	18	19	20	21	22	23	24	25	26	27		29	10.000.170
Mixing (3in1) Mixing (3in1)	Production Capacity	2,006,100	2,006,100 2,006,100	2,006,100 2,006,100	2,006,100 2,006,100	991,100 1,337,400	1,337,400 1.337,400	979,476 1.337,400	1,337,400 1,337,400	979,476	979,476 1.337,400	1,337,400 1,337,400	1,337,400 1.337,400	979,476	979,476	19,262,478
Mixing (3in1)	%CU	100.00%	100.00%	100.00%	100.00%	74.11%	100.00%	73.24%	100.00%	73.24%	73.24%	100.00%	100.00%	73.24%	73.24%	
Mixing (Espresso)	Production	122,896	104,164	103,680	69,633	69,633	103,680	73,129	100,621	73,129	73,129	103,680	62,941	62,941	62,941	1,186,198
Mixing (Espresso)	Capacity	103,680	103,680	103,680	103,680	103,680	103,680	103,680	103,680	103,680	103,680	103,680	103,680	103,680	103,680	
Mixing (Espresso)	%CU	118.53%	100.47%	100.00%	67.16%	67.16%	100.00%	70.53%	97.05%	70.53%	70.53%	100.00%	60.71%	60.71%	60.71%	
Mixing (Espresso) Mixing (Espresso)	Production Capacity	42,440 103680	24,681 103680	67,423 103680	- 0	- 0	- 0	- 0	- 0	- 0	- 0	- 0	- 0	- 0	- 0	
Mixing (Espresso)	%CU	40.93%	23,80%	65.03%	#DIV/0!	#DIV/0!	#DIV/01									
MACHINE	Туре	16	17	18	19	20	21	22	23	24	25	26	27	28	29	-
Stickfilling (3in1)	Production	979,476	979,476	979,476	2,424,958	979,476	1,523,041	979,476	1,925,933	979,476	979,476	1,797,892	2,775,373	979,476	979,476	19,262,478
Stickfilling (3in1) Stickfilling (3in1)	Capacity %CU	1,382,400 70.85%	1,382,400 70,85%	1,382,400 70.85%	1,382,400 175,42%	1,382,400 70,85%	1,382,400 110.17%	1,382,400 70.85%	1,382,400 139,32%	1,382,400 70,85%	1,382,400 70.85%	1,382,400 130.06%	1,382,400 200.76%	1,382,400 70.85%	1,382,400 70.85%	
Stick inting (Sm1)	7000	70.0310	70.03%	70.03%	173,4270	70,03%	110.1750	70.03%	135,32%	70,03%	70,03%	130,00%	200.70%	70.03%	70,03%	
Adjust																
MACHINE	Туре	16	17	18	19	20	21	22	23	24	25	26	27	28	29	
Stickfilling (3in1) Stickfilling (3in1)	Production Capacity	2,073,600	2,073,600	2,073,600	2,073,600	541,100 1.382,400	1,382,400 1.382,400	979,476 1.382,400	1,382,400 1.382,400	979,476 1.382,400	979,476 1.382,400	1,382,400 1.382,400	1,382,400 1.382,400	979,476 1.382,400	979,476 1.382,400	19,262,478
Stick filling (3in1)	%CU	100.00%	100.00%	100.00%	100.00%	39.14%	100.00%	70.85%	100.00%	70.85%	70,85%	100.00%	100.00%	70.85%	70.85%	
MACHINE Stick filling (Espresso)	Type Production	16 150.147	17 113.655	201.482	19 62.941	20 62.941	21 117.064	62.941	90.433	62.941	25 62.941	26 144,430	62.941	62.941	29 62.941	1,320,742
Stick filling (Espresso)	Capacity	108,000	108,000	108,000	108,000	108.000	108,000	108,000	108.000	108,000	108.000	108,000	108,000	108,000	108.000	1,320,742
Stick filling (Espresso)	%CU	139.02%	105.24%	186.56%	58.28%	58.28%	108.39%	58.28%	83.73%	58.28%	58.28%	133.73%	58.28%	58.28%	58.28%	
Adjust	Tyne	16	17	18	19	20	21	22	23	24	25	26	27	28	29	
Stick filling (Espresso)	Production	162,000	162,000	162,000	87,719	62,941	108,000	62,941	90,433	62,941	62,941	108,000	62,941	62,941	62,941	1,320,742
Stick filling (Espresso)	Capacity	162,000	162,000	162,000	108,000	108,000	108,000	108,000	108,000	108,000	108,000	108,000	108,000	108,000	108,000	,,
Stick filling (Espresso)	%CU	100.00%	100.00%	100.00%	81.22%	58.28%	100.00%	58.28%	83.73%	58.28%	58.28%	100.00%	58.28%	58.28%	58.28%	
MACHINE	Type	16	17	18	19	20	21	22	23	24	25	26	27	28	29	
Stick filling (Pure)	Production	53,450	46,116	63,768	35,924	35,924	58,809	35,924	47,548	35,924	35,924	70,381	35,924	35,924	35,924	627,462
Stick filling (Pure)	Capacity	46,800	46,800	46,800	46,800	46,800	46,800	46,800	46,800	46,800	46,800	46,800	46,800	46,800	46,800	
Stick filling (Pure)	%CU	114.21%	98.54%	136.26%	76.76%	76.76%	125.66%	76.76%	101.60%	76.76%	76.76%	150.39%	76.76%	76.76%	76.76%	
Adjust																
MACHINE	Туре	16	17	18	19	20	21	22	23	24	25	26	27	28	29	
Stick filling (Espresso)	Production	70,200	70,200	59,273	35,924	35,924	46,800	35,924	46,800	35,924	35,924	46,800	35,924	35,924	35,924	627,462
Stickfilling (Espresso) Stickfilling (Espresso)	Capacity %CU	70,200 100.00%	70,200	70,200 84.43%	46,800 76.76%	46,800 76.76%	46,800 100.00%	46,800 76.76%	46,800 100.00%	46,800 76.76%	46,800	46,800 100.00%	46,800 76.76%	46,800 76.76%	46,800 76.76%	
otrex mung (Espress0)	1000	100.00%	100.00%	04.43%	/0./6%	/0./6%	100.00%	/0./6%	100.00%	/0./0%	76.76%	100.00%	/0./6%	/0./0%	70.70%	
MACHINE	Туре	16	17	18	19 358 985	20	21	22	23 322 596	24	25	26 354 797	27	28	29 183 118	0.000.00
Packing Packing	Production Capacity	242,063 319,500	217,397 319.500	276,761 319,500	358,985 319,500	183,118 319,500	297,142 319,500	183,118 319,500	322,596 319,500	183,118 319,500	183,118 319,500	354,797 319,500	401,619 319,500	183,118 319,500	183,118 319,500	3,570,071
Packing	%CU	75.76%	68.04%	86.62%	112.36%	57.31%	93.00%	57.31%	100.97%	57.31%	57.31%	111.05%	125.70%	57.31%	57.31%	
							-									
Adjust	Tunn	16	47	10	10	20	24	22	22	24	25	26	27	28	29	
Packing	Production	255,224	230,559	18 289,923	19 319,500	184,666	21 297.142	22 184,666	23 319,500	241.827	241.827	319,500	319,500	183,118	183,118	3,570,071
Packing	Capacity	319,500	319,500	319,500	319,500	319,500	319,500	319,500	319,500	319,500	319,500	319,500	319,500	319,500	319,500	,,
Packing	%CU	79.88%	72.16%	90.74%	100.00%	57.80%	93.00%	57.80%	100.00%	75.69%	75.69%	100.00%	100.00%	57.31%	57.31%	





Cost analysis

The total weekly inventory cost for LSC is calculated as follow:

Weekly inventory cost = (Weekly Inventory in tons) x (Inventory Cost per ton per month /4)

	tons	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	Total
3in1 (1)	LSC3IN100050	72	435	800	977	1.621	1.265	1.356	1.324	1.801	1.710	1.960	2.359	2.666	2.044	776	456	137	
3in1 (2)	LSC3IN100100	59	341	625	763	1.263	986	1.056	1.032	1.402	1.331	1.525	1.836	2.074	1.590	603	355	106	
3in1 (3)	LSC3IN100020	25	146	268	327	541	423	453	442	601	570	654	787	889	681	258	152	46	
3in1 (4)	LSC3IN100024	51	292	536	654	1.083	845	905	884	1.202	1.141	1.307	1.573	1.777	1.363	517	304	91	
Es (1)	LSCESP000015	6	75	86	140	85	97	112	99	123	130	150	196	155	157	60	35	11	
Es (2)	LSCESP000050	8	47	54	85	53	59	68	60	74	78	89	116	91	92	35	20	6	
Es (3)	LSCESP000100	4	46	55	89	58	68	79	74	89	96	111	140	117	121	66	51	37	
Pure (1)	LSCPUR000015	3	23	34	47	40	46	49	46	56	61	70	88	73	74	29	17	5	
Pure (2)	LSCPUR000020	1	13	20	28	24	27	29	27	33	36	41	52	43	44	17	10	3	
Pure (3)	LSCPUR000024	1	110	132	209	136	155	178	160	197	209	241	310	250	255	105	67	29	
	Total inventory	229	1.530	2.610	3.318	4.904	3.970	4.286	4.149	5.577	5.362	6.147	7.456	8.136	6.422	2.465	1.467	470	
	Inventory cost (USD/ton/week)	401	2.677	4.567	5.806	8.582	6.948	7.500	7.260	9.760	9.384	10.758	13.048	14.238	11.238	4.313	2.568	823	119.871

Figure 6: Inventory cost

Key figure



Total inventory cost 119,871 USD



Labour outsourcing cost

15,063,360,000 VND



Machine outsourcing cost

1,699,531 USD





Additional production line

High Initial Investment:

Significant upfront costs for machinery, facility upgrades,



Drawbacks of the extended production line

and training.

By strategically investing in a new production line, LSC can position itself for sustained growth, optimize operations, and solidify its market leadership.

Financial Considerations:

Careful planning and resource allocation are crucial.



Why LSC should invest in an additional production line?



Improved Flexibility:

Adapting to demand fluctuations and minimizing disruptions.

Increased Capacity: Addressing peak demand and enabling long-term growth. **Enhanced Operational Efficiency:** Streamlining production processes and reducing costs.

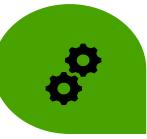




Quality control for Outsourcing

Quality compromising:

Cost prioritization leads to cost-cutting measures that affect quality.



Drawbacks of subcontracting **Subcontracting can reduce** workload and save on investments in specialized machinery for LSC

Inadequate communication:

One-of relationship between contractors and subcontractors can cause misunderstandings, eading to unmet requirements (Lin & Gibson 2011).



Implementation plan to address subcontracting drawbacks



Quality Monitoring and Support: Using ERP systems for real-time tracking and issue resolution

Establish Standard and Evaluate Subcontractors

Clearly define quality requirements, rigorously evaluate based on capabilities, certifications, and past performance (Trent 2017)



Foster long-term collaboration: Develop contingency plans to mitigate risks





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