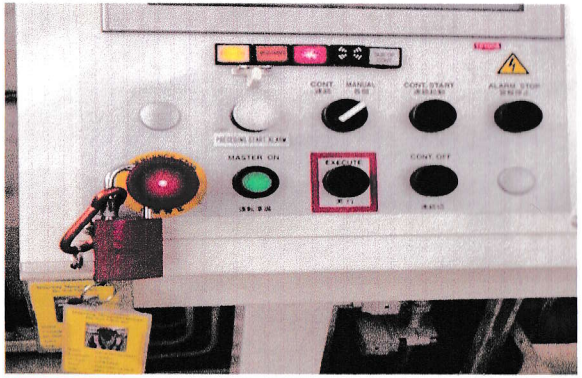
TMMIN E/G PRODUCTION DIVISION	JOB INSTRUCTION SHEET (JIS)	Approved	Checked		Prepared
No. : HPDC-R-46 Date : 12/7/2015 Page : 1 / 2	Nama Pekerjaan / Name of Job **DRAIN OIL ACUMULATOR**	Dept. : MAINTENANCE Line : Casting DC LINE Machine : IKDM 101-102	Taryono P	DEDE .S	SUPRIYADI	Bagas

1. SIAPKAN TOOLS (5')

KEY POINT :
1. PASTIKAN TOOLS TIDAK ADA YANG RUSAK

2. PASANG LOTTO (1')

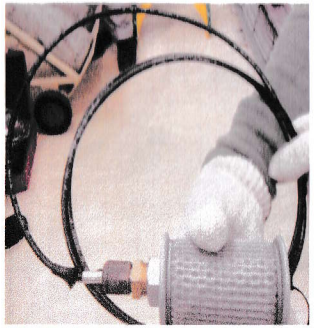


KEY POINT :
1. PASTIKAN LOTO TERPASANG DENGAN BENAR

3. MARKING PRESURE (1')

KEY POINT :
1. PASTIKAN GARIS MARKING LURUS DENGAN JARUM PRESURE

4. PASANG HOSE UNTUK MENGEDRAIN OIL (1')

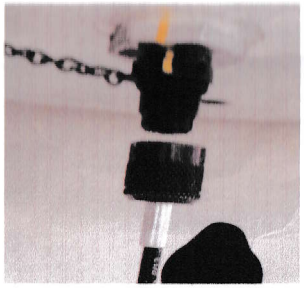


KEY POINT :
1. HATI HATI JANGAN LANGSUNG DI KENCANGKAN

5. PROSES DRAIN OIL&TAMPUNG DI DALAM WADAH (5')

KEY POINT :
1. PUTAR NAPLE PELAN-PELAN
2.KENDORKAN NIPPLE KE CLOSE SETELAH OLI TIDAK KELUAR LAGI

6. LEPAS HOSE & RELASE EMERGENCY (5')



KEY POINT :
1. TUTUP KEMBALI VALVE DRAIN
2. LAKUKAN 4S

Key point Safety untuk mencegah kecelakaan	Function or expected defect	Legend	Emergency Call	Total Durasi
		Safety Environment Quality	Safety Corner 1252 Klinik 1228 Car Pool 1588	24'

SAFETY TOOL

1	Masker kain	4	Electrostatic shoes	7	Kaca mata	10	Srg. Tangan kain
2	Masker gas	5	Electrostatic Wear	8	Kaca mata kas	11	Ear plug
3	Safety shoes	6	Helm	9	Srg. Tangan karet	12	Safety belt

No	Revision history	Tanggal
0		/ /
1		/ /
2		/ /

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7. UKUR LEVEL OLI DI ACC 1 (1) (2')

KEY POINT :

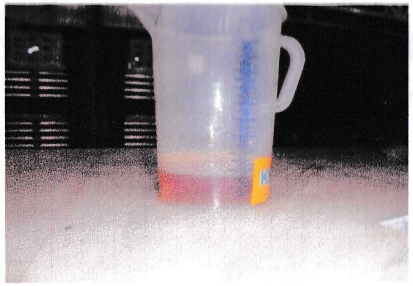
1. PASTIKAN TIDAK ADA BUIH DI PERMUKAAN OLI
2. CATAT BERAPA ML OLI YANG KELUAR

8.UKUR LEVEL OLI DI ACC 1 (2) (2')

KEY POINT :

1. PASTIKAN TIDAK ADA BUIH DI PERMUKAAN OLI
2. CATAT BERAPA ML OLI YANG KELUAR

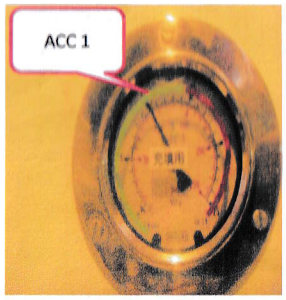
9. UKUR LEVEL OLI DI ACC 2 (2')

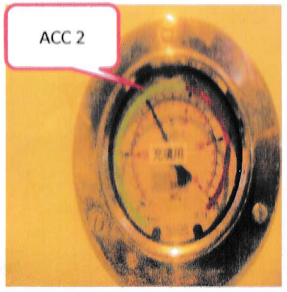


KEY POINT :

1. PASTIKAN TIDAK ADA BUIH DI PERMUKAAN OLI
2. CATAT BERAPA ML OLI YANG KELUAR

10.CHECK PRESSURE GAS DI ACC 1 & ACC 2





KEY POINT :

1. PASTIKAN MASIH MASUK DALAM STANDART ACC
1=10,2 MPA ACC 2= 10,4 MPA
2.TAMBAHKAN GAS JIKA DIBAWAH STANDART

Key point Safety untuk mencegah kecelakaan									Function or expected defect			Legend	Emergency Call		Total Durasi
SAFETY TOOL									No	Revision history	Tanggal	Safety	Safety Corner	1252	24'
	1	Masker kain	4	Electrostatic shoes	7	Kaca mata	10	Srg. Tangan kain	3		/ /	Environment	Klinik	1228	
	2	Masker gas	5	Electrostatic Wear	8	Kaca mata kas	11	Ear plug	2		/ /	Quality	Car Pool	1588	
	3	Safety shoes	6	Helm	9	Srg. Tangan karet	12	Safety belt	1		/ /				