2 0 . TMMIN E/G PRODUCTION DIVISION HPOC - P - 46

DRAIN OIL ACUMULATOR

Nama Pekerjaan / Name of Job

JOB INSTRUCTION SHEET (JIS)

Line Dept. Machine: IKDM 101-102 : Casting DC LINE

: MAINTENANCE

Approved



Checked

Prepared

1. SIAPKAN TOOLS (5')

Page

Date

12/7/2015



KEY POINT:

1. PASTIKAN TOOLS TIDAK ADA YANG RUSAK

2. PASANG LOTTO (1')



EY POINT

1. PASTIKAN LOTO TERPASANG DENGAN BENAR

5. PROSES DRAIN OIL&TAMPUNG DI DALAM WADAH (5')

3. MARKING PRESURE (1')

Taryono P

DEDE S

SUPRIYADI

Bagas



1. PASTIKAN GARIS MARKING LURUS DENGAN JARUM PRESURE

4. PASANG HOSE UNTUK MENGEDRAIN OIL (1')





KEY POINT:



- 1. PUTAR NAPLE PELAN-PELAN
- 2.KENDORKAN NIPPLE KE CLOSE SETELAH OLI TIDAK KELUAR

1. HATI HATI JANGAN LANGSUNG DI KENCANGKAN

KEY POINT:

6. LEPAS HOSE & RELASE EMERGENCY (5')





KEY POINT:

- 1. TUTUP KEMBALI VALVE DRAIN
- 2. LAKUKAN 4S

L							
	3 Safety shoes	2 Masker gas	1 Masker kain	SAFETY TOOL		Кеу ро	
	6 Helm	5 Electrostatic Wear 8 Kaca mata kas	4 Electrostatic shoes 7 Kaca mata			Key point Safety untuk mencegah kecelakaan	
	9 Srg. Tangan karet 12 Safety belt					iencegah kecelaks	
	12 Safety belt	11 Ear plug	10 Srg. Tangan kain			an	
(2)		>		No			
				Revision history		Function or expected defect	
1 1			/ /	Tanggal			
	- Quality		★ Environment	Safety		Legend	
	Car Pool 1588		Klinik 1228	Safety Corner 1252		Emergency Call Total Duras	
	Total Durasi						



TMMIN E/G PRODUCTION DIVISION

JOB INSTRUCTION SHEET (JIS)

DRAIN OIL ACUMULATOR Nama Pekerjaan / Name of Job

Dept.

Line : Casting DC LINE : MAINTENANCE

Machine: IKDM 101-102

Approved Checked

Prepared

SUPRIYADI

Bagas

Taryono P DEDE .S

7. UKUR LEVEL OLI DI ACC 1 (1) (2')

Page Date o.

12/7/2015



KEY POINT:

1. PASTIKAN TIDAK ADA BUIH DI PERMUKAAN OLI 2.CATAT BERAPA ML OLI YANG KELUAR

10.CHECK PRESSURE GAS DI ACC 1 & ACC 2





KEY POINT:

1. PASTIKAN MASIH MASUK DALAM STANDART ACC

1=10,2 MPA ACC 2= 10,4 MPA

2.TAMBAHKAN GAS JIKA DIBAWAH STANDART

8.UKUR LEVEL OLI DI ACC 1 (2) (2')



KEY POINT:

1. PASTIKAN TIDAK ADA BUIH DI PERMUKAAN OLI 2.CATAT BERAPA ML OLI YANG KELUAR

9. UKUR LEVEL OLI DI ACC 2 (2')



KEY POINT:

2.CATAT BERAPA ML OLI YANG KELUAR 1. PASTIKAN TIDAK ADA BUIH DI PERMUKAAN OLI

SAFETY TOOL 1 Masker kain 2 Masker gas 3 Safety shoes 4 Electrostatic Wear 9 Srg. Tangan karet 12 Safety belt 13 Safety shoes 5 Helm 9 Srg. Tangan karet 12 Safety belt 12 Safety belt 13 Safety shoes 14 Electrostatic Wear 15 Function or expected defect Function or expected de		7.	٦	,	,		۱	Ś	
untluk mencegah kecelakaan Function or expected defect Legend Legend Safety Corner 1252 A Car Pool 1588		3 Safety shoes	The state of the s	- Inidakei Ada	Macker rase	1 Masker kain		SAFETY TOOL	Key po
untluk mencegah kecelakaan Function or expected defect Legend Legend Safety Corner 1252 A Car Pool 1588	-	6	-	-	ת	4			int S
Function or expected defect Legend				Figori Caratic A Acai	Flactmetatic Mear	Electrostatic shoes			safety untuk menc
Function or expected defect Legend		9		0	α	7 1	-		cega
Ban kain No Revision history Tanggal ← Environment Klinik 1228 Revision history Tanggal ← Quality Car Pool 1588		Srg. Tangan karet		vaca Hata Nas	Cara mata kas				h kecelakaan
Ban kain No Revision history Tanggal ← Environment Klinik 1228 Revision history Tanggal ← Quality Car Pool 1588		12	_	-	;	10			
Function or expected defect Common Safety Common	Section of the latest section of the latest section in	Safety belt		Can brod	Egr plus	Srg. Tangan kair			
Function or expected defect Common Safety Common		1.			7	3			
Tanggal A Environment Car Pool Legend Emergency Call Safety Corner 1252 Klinik 1228 Car Pool 1588		2				0	Total Section 1		No.
Safety Safety Corner 1252 Environment Klinik 1228 24 Quality Car Pool 1588		<i>→</i>				Revision history Tanggal			Function or expected defect
Safety Corner 1252 Klinik 1228 Car Pool 1588		> Quality	Constitution		CHAILOILIBEIL	Environment	,	\ Safety	Legend
252 228 24 88	The same of the sa	Cai Looi	TO STORY		7	Klinik 1:		Safety Corner 12	Emergency Ca
24	-	100		00	100	728	_	252	=
- 18	- Contract of the last of the				1	2)		Total Durasi