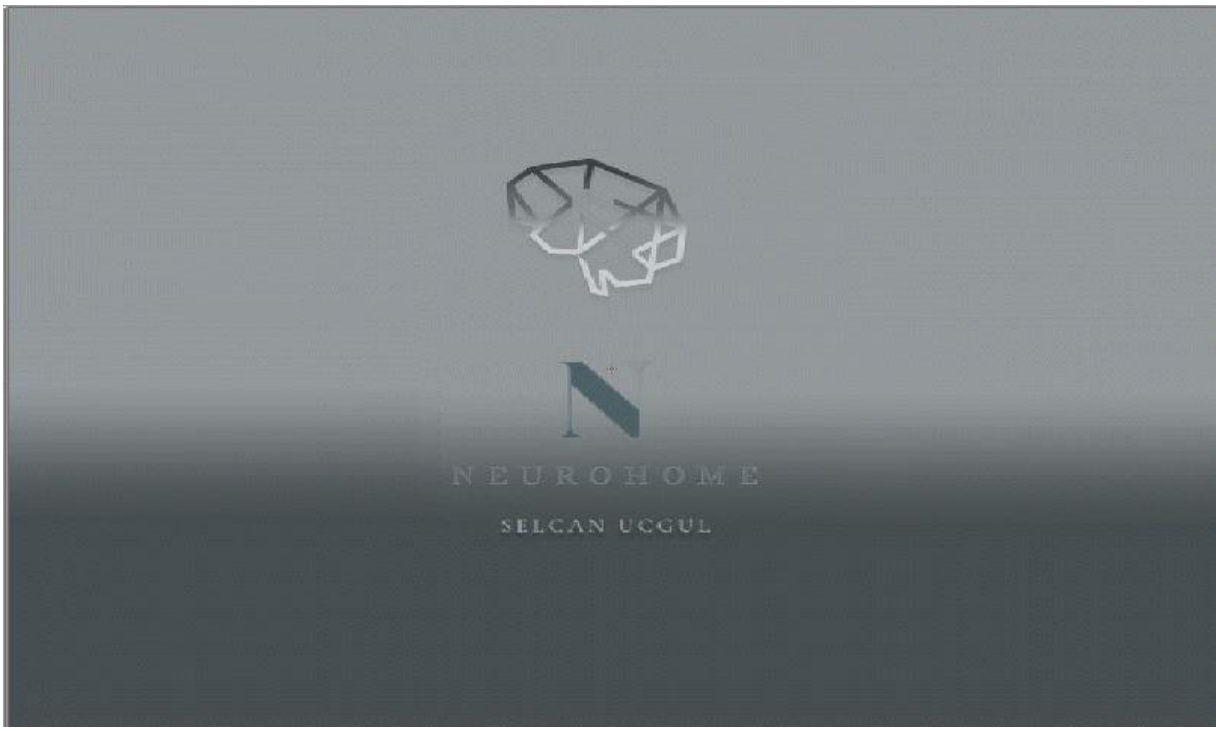
HALİL İBRAHİM

TURGUT

KOL , BACAK VE VUCUT HAREKET ETTİRME MAKİNESİ

NEURO HOME MEDİKAL

23.2021



YUKARI MESAFE

012345

SAG MESAFE

012345

ASAGI MESAFE

012345

SOL MESAFE

012345

2 KONUM

012345

1 KONUM

012345

DURDUR

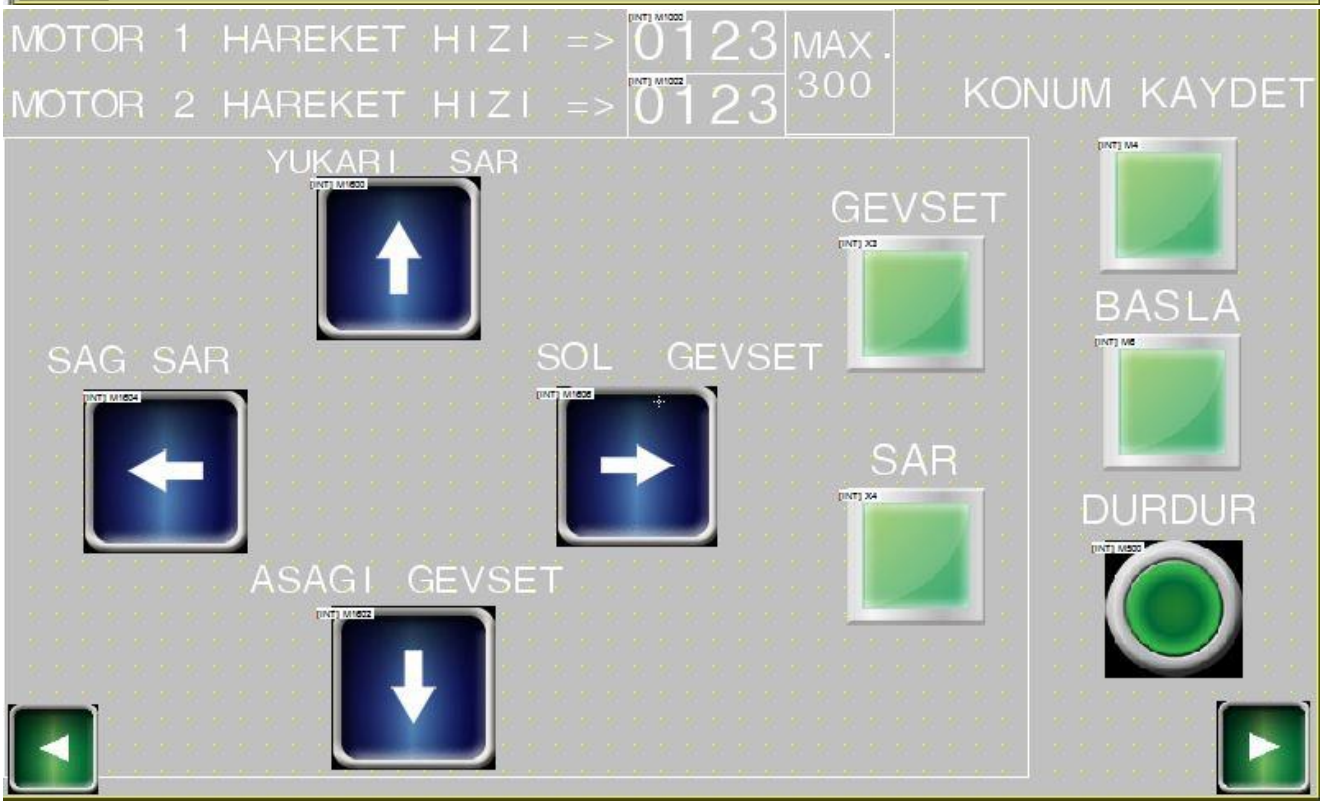
KONUM SIFIRLA

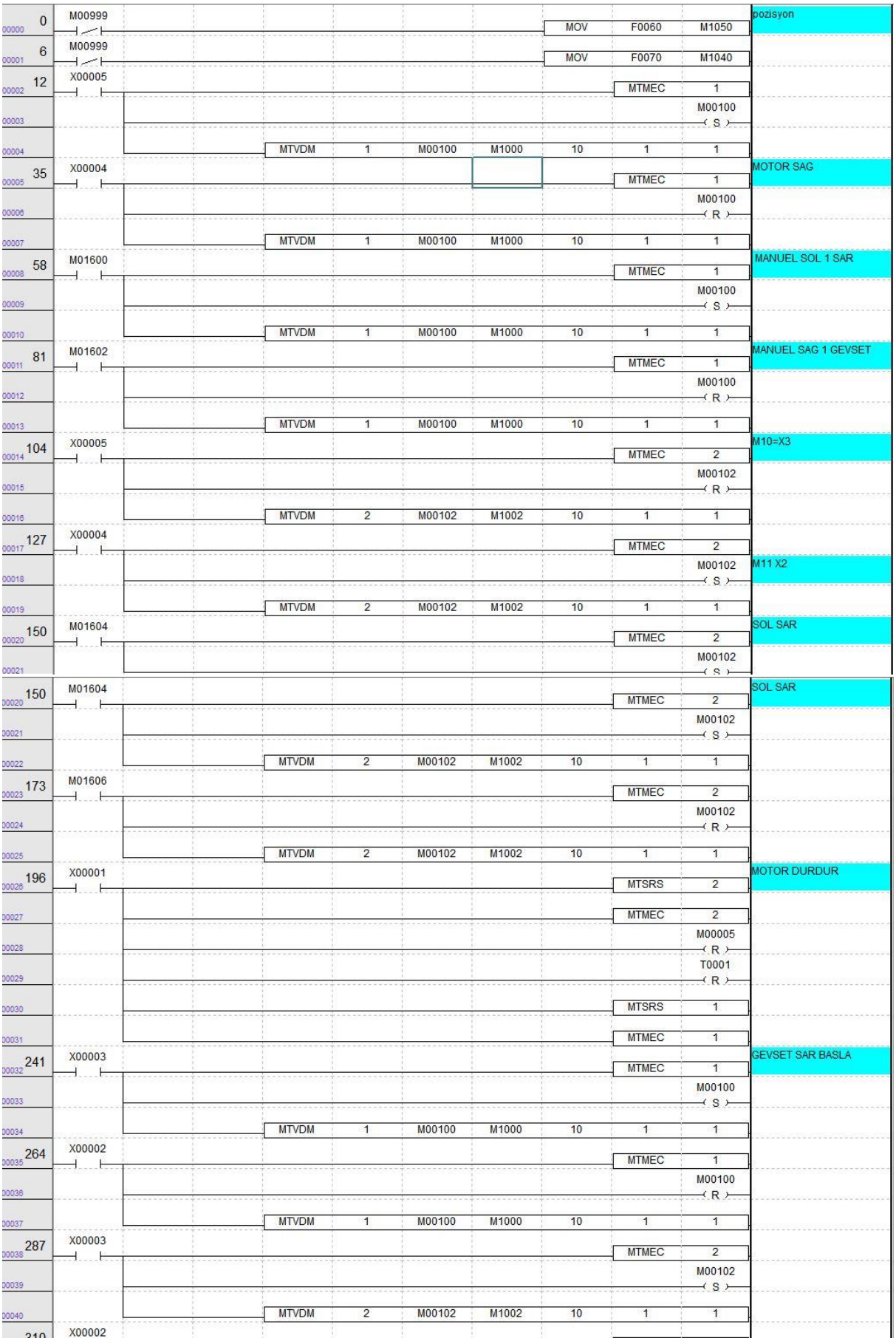
LIMIT

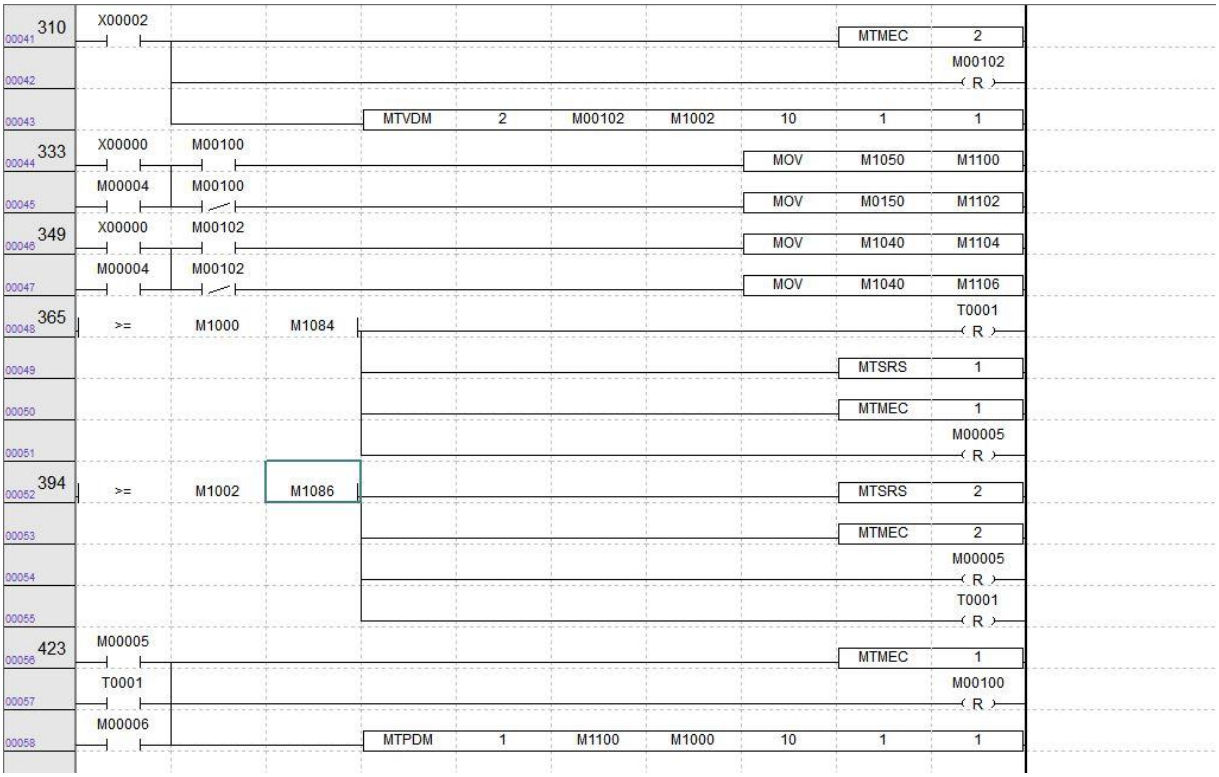
MOTOR 1 HAREKET HIZI => 0123 0123

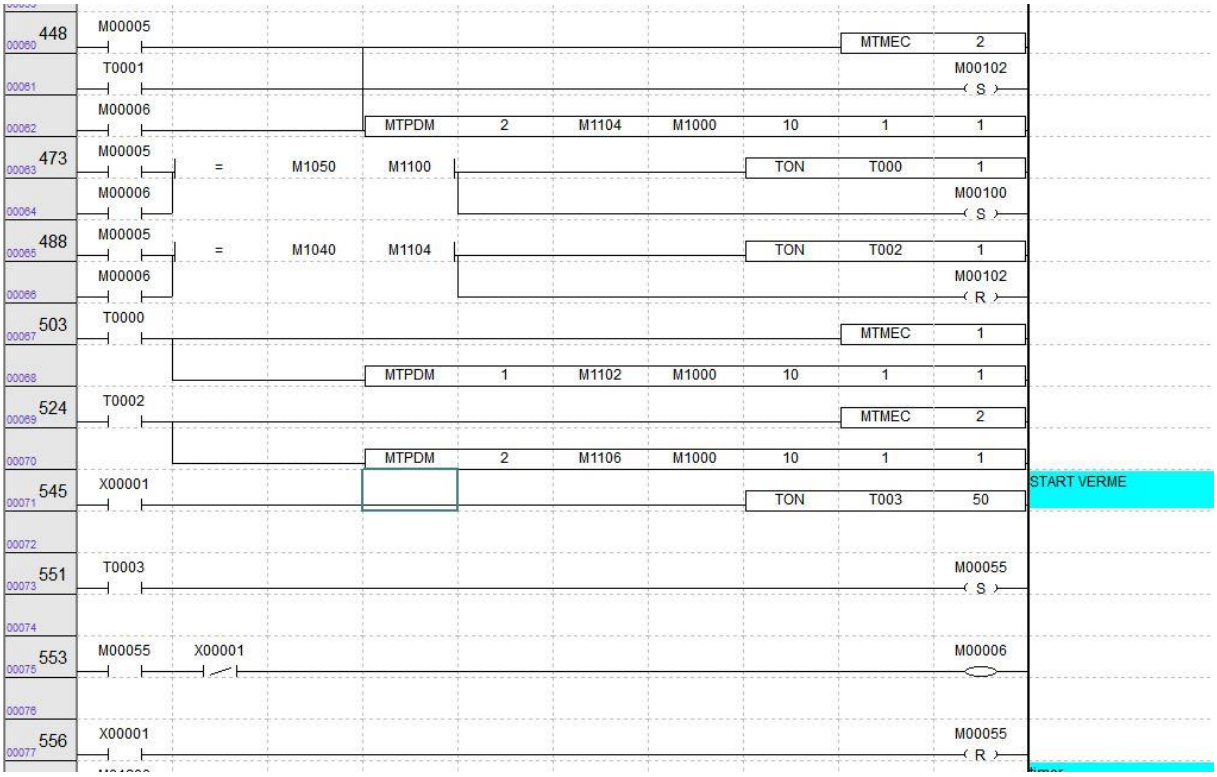
MOTOR 2 HAREKET HIZI => 0123 0123

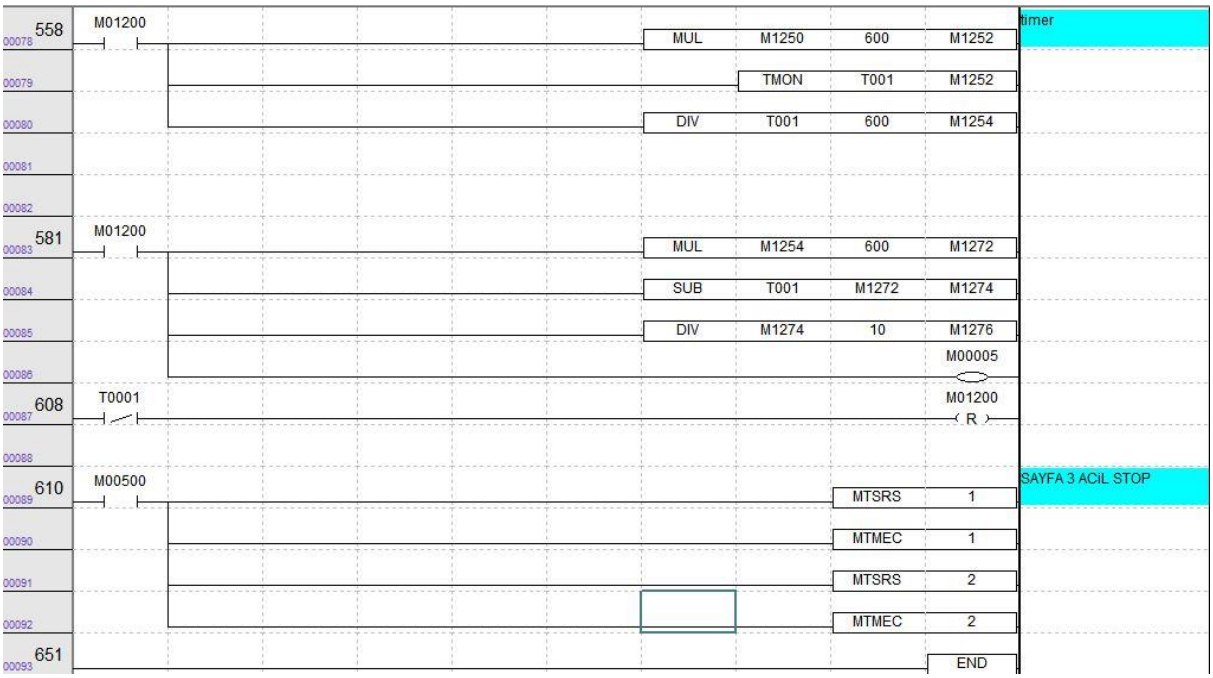
OTOMATIK CALISMA
ZAMAN AYARLARI
OTOMATIK CALISMA
SURESI DAKIKA
012345
MANUEL/OTOMATIK
OTOMATIK
KALAN DAKIKA
0123456
SANIYE
0123456
DURDURMA
ZAMAN SIFIRLA


MOTOR 1 HAREKET HIZI =>
0123
MOTOR 2 HAREKET HIZI =>
0123
MAX.
300
KONUM KAYDET
YUKARI SAR
GEVSET
BASLA
SAG SAR
SOL GEVSET
SAR
DURDUR
ASAGI GEVSET


0
M00999
MOV F0060 M1050
pozisyon
6
M00999
MOV F0070 M1040
12
X00005
MTMEC 1
M00100 S
MTVDM 1 M00100 M1000 10 1 1
35
X00004
MOTOR SAG
MTMEC 1
M00100 R
MTVDM 1 M00100 M1000 10 1 1
58
M01600
MANUEL SOL 1 SAR
MTMEC 1
M00100 S
MTVDM 1 M00100 M1000 10 1 1
81
M01602
MANUEL SAG 1 GEVSET
MTMEC 1
M00100 R
MTVDM 1 M00100 M1000 10 1 1
104
X00005
M10=X3
MTMEC 2
M00102 R
MTVDM 2 M00102 M1002 10 1 1
127
X00004
MTMEC 2
M00102 S
M11 X2
MTVDM 2 M00102 M1002 10 1 1
150
M01604
SOL SAR
MTMEC 2
M00102 S
150
M01604
SOL SAR
MTMEC 2
M00102 S
MTVDM 2 M00102 M1002 10 1 1
173
M01606
MTMEC 2
M00102 R
MTVDM 2 M00102 M1002 10 1 1
196
X00001
MOTOR DURDUR
MTSRS 2
MTMEC 2
M00005 R
T0001 R
MTSRS 1
MTMEC 1
241
X00003
GEVSET SAR BASLA
MTMEC 1
M00100 S
MTVDM 1 M00100 M1000 10 1 1
264
X00002
MTMEC 1
M00100 R
MTVDM 1 M00100 M1000 10 1 1
287
X00003
MTMEC 2
M00102 S
MTVDM 2 M00102 M1002 10 1 1
X00002


310
X00002
MTMEC 2
M00102 R
MTVDM 2 M00102 M1002 10 1 1
333
X00000 M00100
MOV M1050 M1100
M00004 M00100
MOV M0150 M1102
349
X00000 M00102
MOV M1040 M1104
M00004 M00102
MOV M1040 M1106
365
>= M1000 M1084
T0001 R
MTSRS 1
MTMEC 1
M00005 R
394
>= M1002 M1086
MTSRS 2
MTMEC 2
M00005 R
T0001 R
423
M00005
MTMEC 1
T0001
M00100 R
M00006
MTPDM 1 M1100 M1000 10 1 1


448
M00005
MTMEC 2
T0001
M00102 S
M00006
MTPDM 2 M1104 M1000 10 1 1
473
M00005 = M1050 M1100
TON T000 1
M00006
M00100 S
488
M00005 = M1040 M1104
TON T002 1
M00006
M00102 R
503
T0000
MTMEC 1
MTPDM 1 M1102 M1000 10 1 1
524
T0002
MTMEC 2
MTPDM 2 M1106 M1000 10 1 1
545
X00001
TON T003 50
START VERME
551
T0003
M00055 S
553
M00055 X00001
M00006
556
X00001
M00055 R


558
M01200
MUL M1250 600 M1252
TMON T001 M1252
DIV T001 600 M1254
timer
581
M01200
MUL M1254 600 M1272
SUB T001 M1272 M1274
DIV M1274 10 M1276
M00005
608
T0001
M01200
R
610
M00500
MTSRS 1
MTMEC 1
MTSRS 2
MTMEC 2
SAYFA 3 ACIL STOP
651
END