

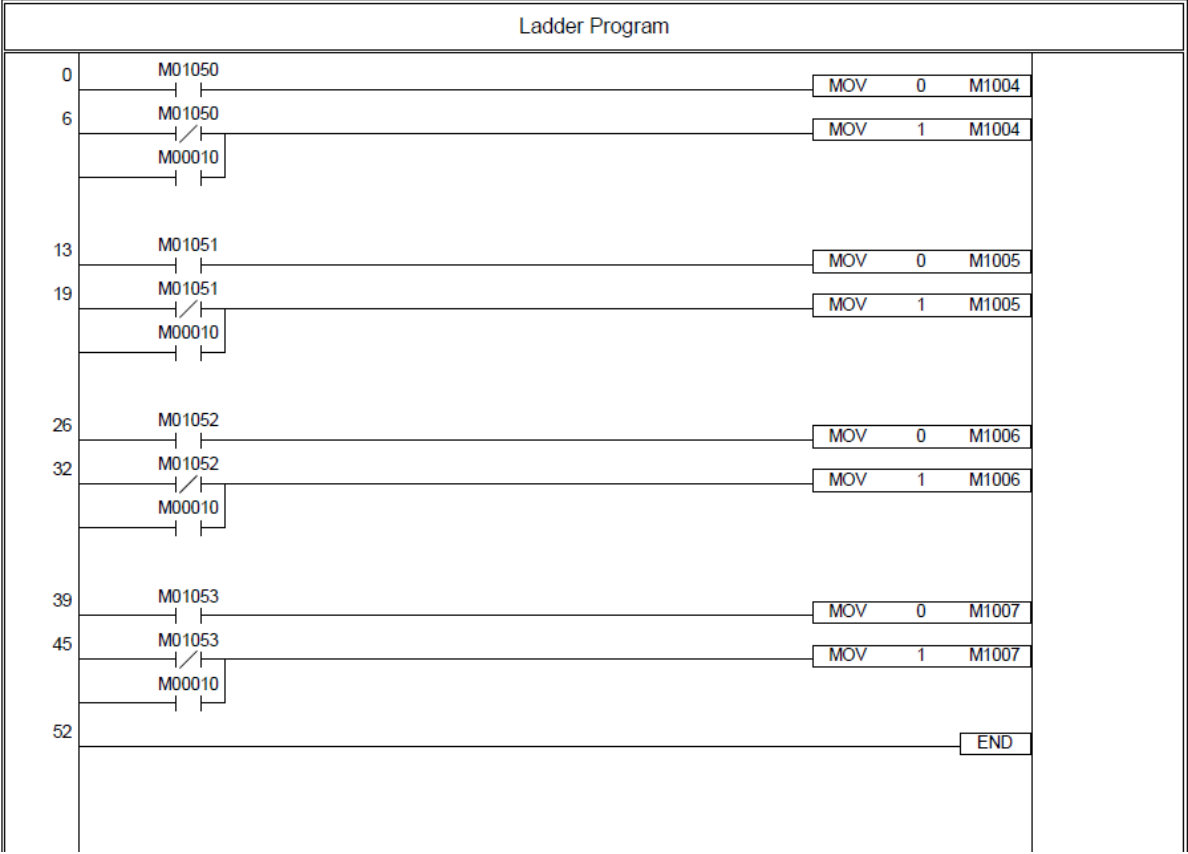
SERDAR PLASTİK

HALİL İBRAHİM TURGUT

**8 BÖLGE ISI KONTROL
UYGULAMASI**

TM4 VE LP PANEL

25.11.2020





SERDAR PLASTIK



SERDARPLASTIK.prj

Base

B-1

B-2 Main

B-3 Yüzde

B-4 Alarm

B-7 Recipes

B-8 Recipe-1

B-10 TRK-40

B-11 TRK-40

B-12 TRK-40

B-13 TRK-41

Window

1. Bolge

PV U12.4

SV U12.4

RUN

2. Bolge

PV U12.4

SV U12.4

RUN

3. Bolge

PV U12.4

SV U12.4

RUN

4. Bolge

PV U12.4

SV U12.4

RUN

5. Bolge

PV U12.4

SV U12.4

RUN

6. Bolge

PV U12.4

SV U12.4

RUN

7. Bolge

PV U12.4

SV U12.4

RUN

8. Bolge

PV U12.4

SV U12.4

RUN

Auto
Tunnig

Receteler

Yüzde(%)
CalismaSu Akisi
Ydk

SERDARPLASTIK.pj

Base
B-1
B-2 Main
B-3 Yüzdeli
B-4 Alarm
B-7 Recipes
B-8 Recipe-1
B-10 TRK-40
B-11 TRK-40
B-12 TRK-40
B-13 TRK-41
Window

YUZDELI CALISMA KONTROLU

1.Bolge

Sn V1.3

% V12

2.Bolge

Sn V1.3

% V12

3.Bolge

Sn V1.3

% V12

4.Bolge

Sn V1.3

% V12

5.Bolge

Sn V1.3

% V12

6.Bolge

Sn V1.3

% V12

7.Bolge

Sn V1.3

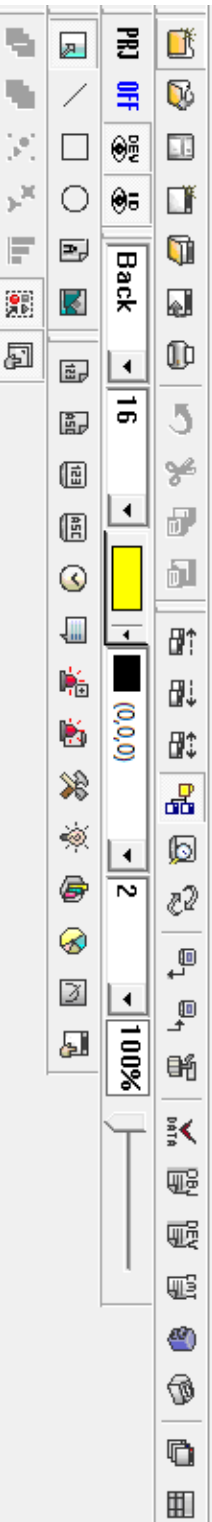
% V12

8.Bolge

Sn V1.3

% V12

Home



SERDARPLASTIK.pj

- Base
 - B-1
 - B-2 Main
 - B-3 Yüzdeil
 - B-4 Alarm
 - B-7 Recipes
 - B-8 Recipe-1
 - B-10 TRK-40
 - B-11 TRK-40
 - B-12 TRK-40
 - B-13 TRK-41
- Window

INTERVAL ALARMS 1-8 ZONE

Zone Low Set High Set Zone Low Set High Set

Zone1  U123.5 or  U123.5

Zone2  U123.5 or  U123.5


Zone3  U123.5 or  U123.5

Zone4  U123.5 or  U123.5

Zone5  U123.5 or  U123.5

Zone6  U123.5 or  U123.5

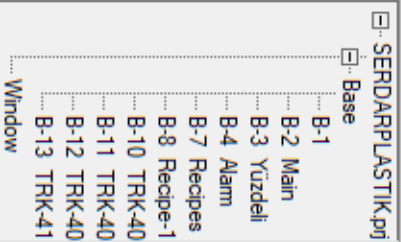
Zone7  U123.5 or  U123.5

Zone8  U123.5 or  U123.5

Home

PRJ OFF DEV ID Back 16 (0,0,0) 2 100%

File Edit View Tools Windows Help



RECIPE 1 INTERVALS VALUE LIST

Z Low Set		High Set	
1	0123.5	or	0123.5
2	0123.5	or	0123.5
3	0123.5	or	0123.5
4	0123.5	or	0123.5
5	0123.5	or	0123.5
6	0123.5	or	0123.5
7	0123.5	or	0123.5
8	0123.5	or	0123.5

SETS



Insert

Home



PRJ OFF DEV 16 Back 16 (0,0,0) 2 100%

SERDARPLASTIK.prj

- Base
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 - B-2 Main
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 - B-4 Alarm
 - B-7 Recipes
 - B-8 Recipe-1
 - B-10 TRK-40
 - B-11 TRK-40
 - B-12 TRK-40
 - B-13 TRK-41
- Window

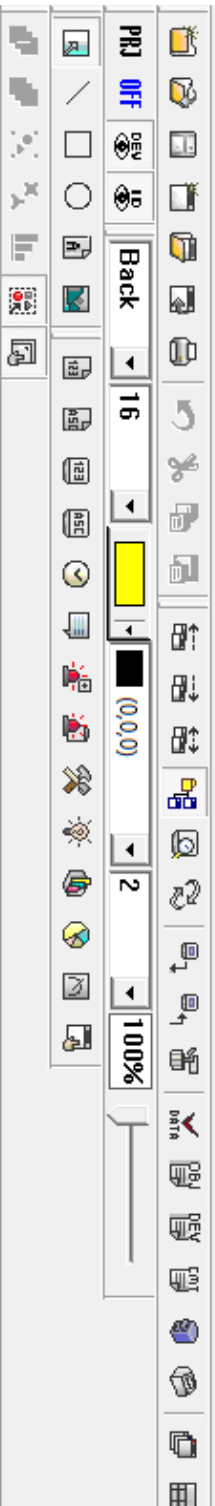
TRK-408 Set Degerleri

1 SV	U123.5	C°	5 SV	U123.5	C°
2 SV	U123.5	C°	6 SV	U123.5	C°
3 SV	U123.5	C°	7 SV	U123.5	C°
4 SV	U123.5	C°	8 SV	U123.5	C°

Aktar



Home



PRJ OFF DEV ID Back 16 16 (0,0,0) 2 100%

SERDARPLASTIK.prj

- Base
 - B-1
 - B-2 Main
 - B-3 Yüzde1
 - B-4 Alarm
 - B-7 Recipes
 - B-8 Recipe-1
 - B-10 TRK-40
 - B-11 TRK-408
 - B-12 TRK-40
 - B-13 TRK-41
- Window

TRK-409 Set Degerleri

1 SV U123.5 C° 5 SV U123.5 C°
2 SV U123.5 C° 6 SV U123.5 C°
3 SV U123.5 C° 7 SV U123.5 C°
4 SV U123.5 C° 8 SV U123.5 C°

Aktar

Home

