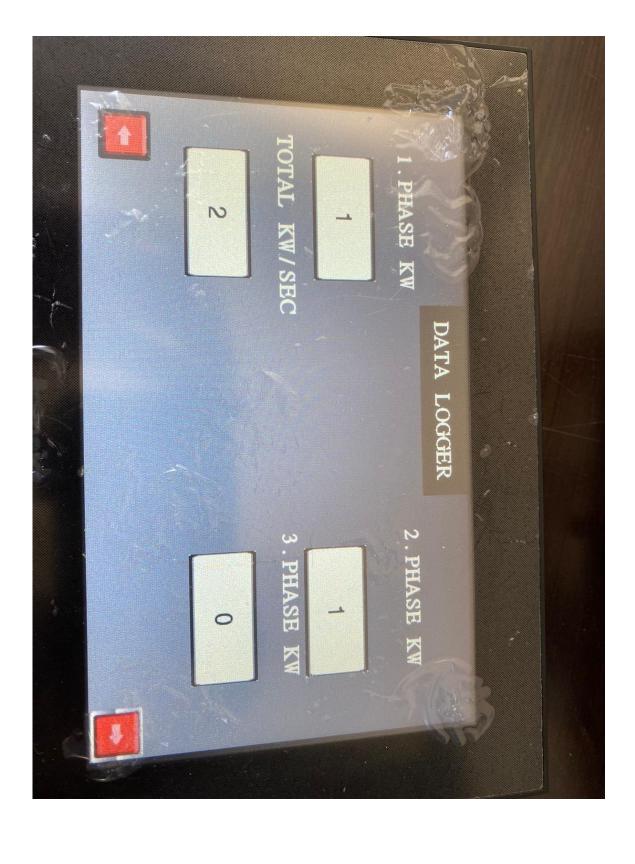
ATLAS KATOFEREZ

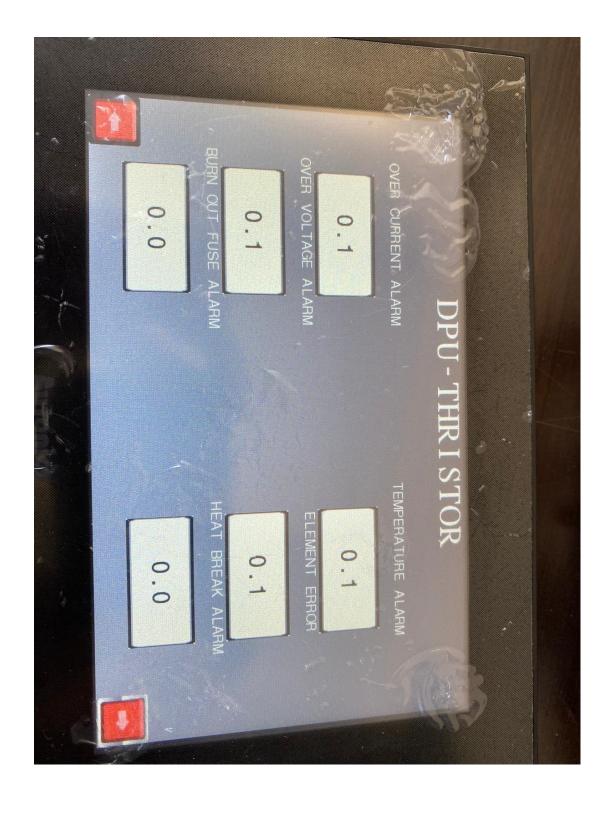
HALIL IBRAHIM TURGUT

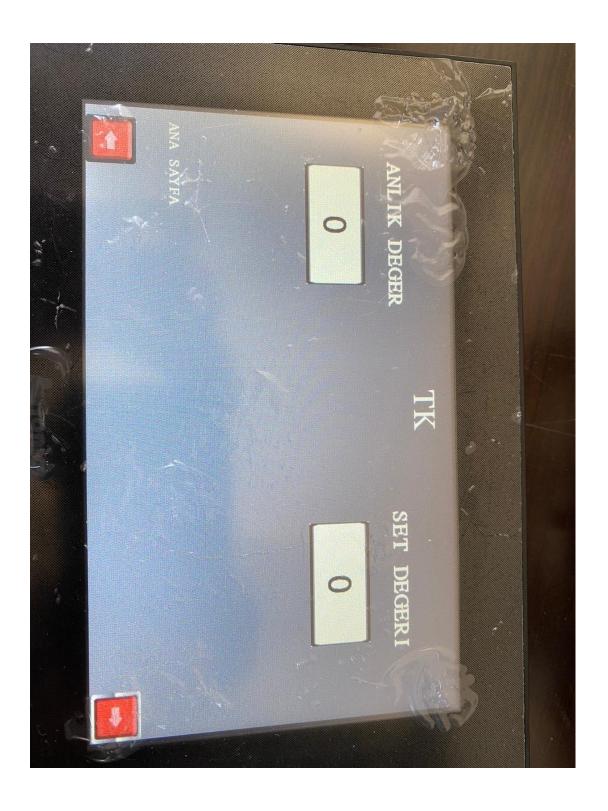
3 FAZ 200 AMPER TRİSTÖRÜ ISI KONTROL CİHAZI İLE LOJİK PANEL ÜZERİNDEN SÜRME UYGULAMASI

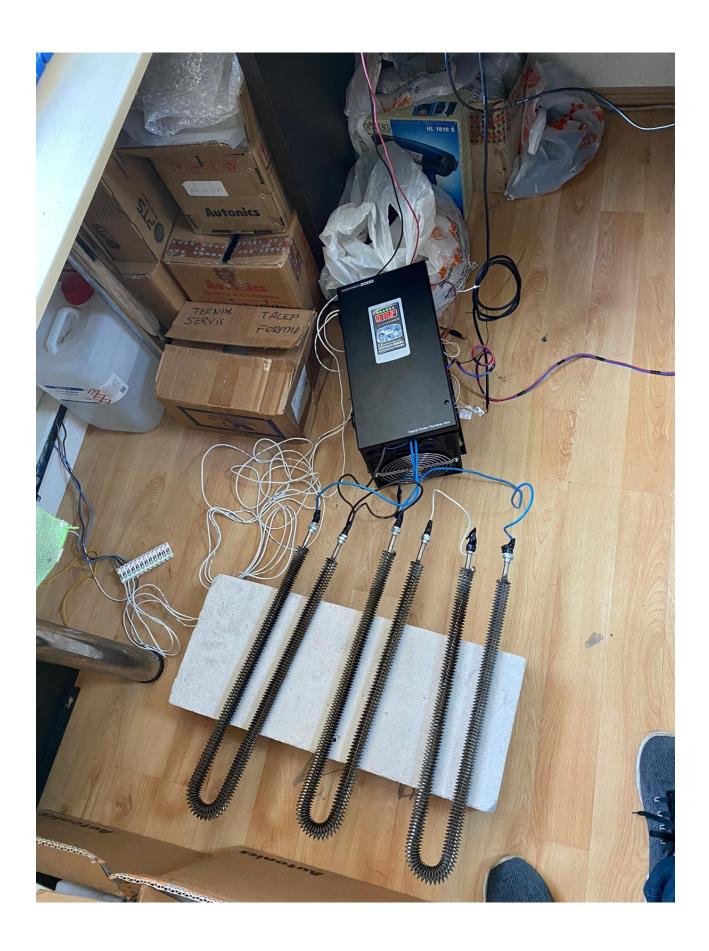
TK- DPU3-200A VE LP PANEL

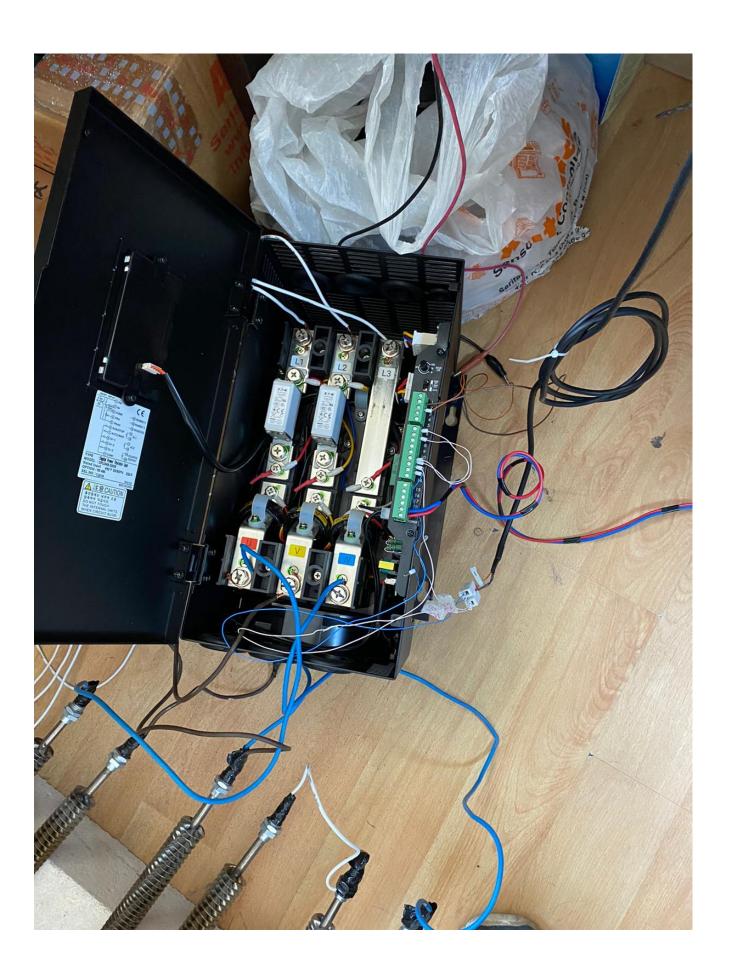
04.12.2020





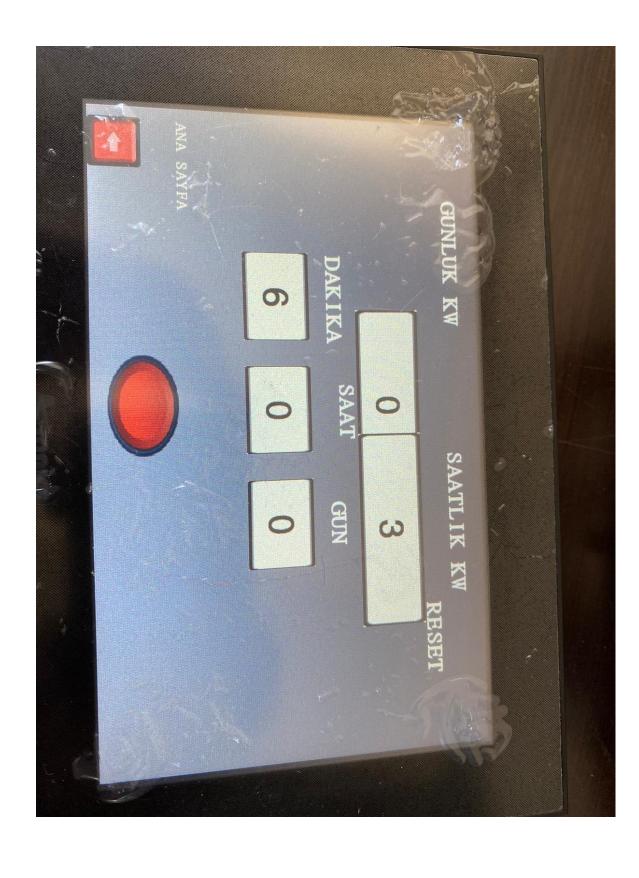


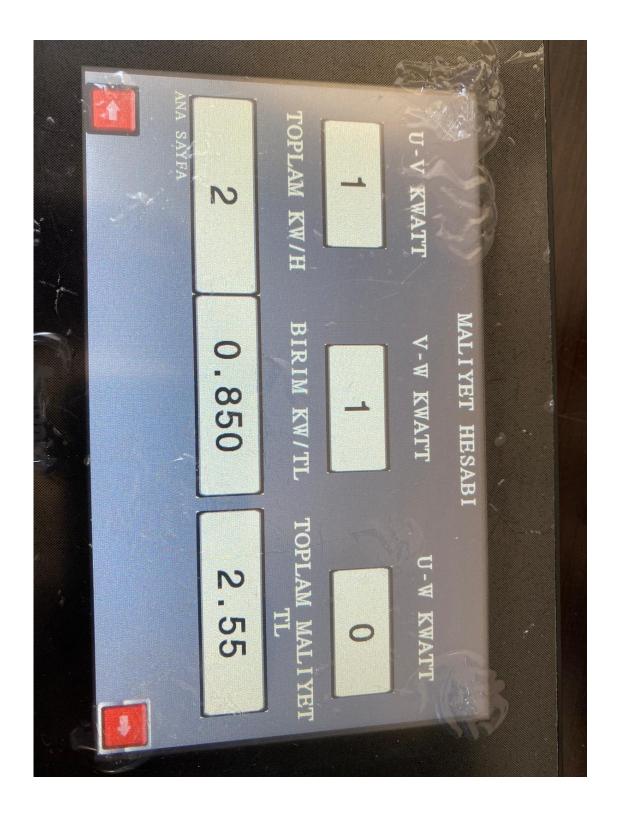




M2000 - ort-voltage, U-V M2002 - ort. vollage. V-W M2004 - ort. voltage. u-w. M2006 -) ort. okim. V m 2008 -) ort. okm. V m 2010 -> ort. olum. W 1. RAZ GÖG DEGÉRI m2000 x m2006 = m2012 2. PAZ GUC DEGÉRI m2002 × m2008 = m2014 3. PAZ GUC DEGERI m 2004 x m 2010 = m 2016

CURRENT OF W PHASE CURRENT OF V PHASE CURRENT OF U PHASE 6.0 5.1 DPU-THRISTOR U-V VOLTAGE V-W VOLTAGE U-W VOLTAGE 313.9 336.1 444.1





						Ladder Pro	ogram					
0	M000001 F00005A	1						ADD	M01100	M01200	M01200	
								ADD	M01102	M01202	M01202	
								ADD	M01104	M01204	M01204	
												tapiam voit
								DIV	M01200	10	M01300	
								DIV	M01202 M01204	10	M01302 M01304	
								DIV	MU1204	10	MU1304	
								ADD	M01108	M01208	M01206	
								ADD	M01108	M01208	M01208	
								ADD	M01110	M01210	M01210	
								DIV	M01206	10	M01406	
								DIV	M01208	10	M01408	
								DIV	M01210	10	M01410	
								400	MOTOR			timer
								ADD	M01025 M01150	1	M01025 M01150	
								ADD	WOTISC		MOTIO	
115	> M01150	59	<u> </u>								M000010	
121	M000010 ↑							ADD	M01152	1	M01152	
									MOV	0	M01150	
137											M000011	
143	> M01152 M000011		<u> </u>								_	
	<u> </u>							ADD	M01154	0	M01154 M01152	
									WOV	U	W01132	
159	> M01154	23									M000012	
Progr	am:											
Comp	pany :						Writer:					
Date : 2020/12/04							Page : 1/4					

					Ladder P	ogram					
165		M000012 ↑ -					ADD	M01156	1	M01156	
								MOV	0	M01154	
181	>	M01156	29	<u> </u>						M000013	
187		M000013 — ↑					ADD	M01160	1	M01160	
								MOV	0	M01156	
203	>	M01025	1	<u> </u>				MOV	0	M01025	
				<u> </u>				MOV	0	M01300	
								MOV	0	M01302	
								MOV	0	M01304	
								MOV	0	M01406	
								MOV	0	M01408	
								MOV	0	M01410	
								MOV	0	M01200	
								MOV	0	M01202	
								MOV	0	M01204	
								MOV	0	M01206	
								MOV	0	M01208	
								MOV	0	M01210	
286	=	M01025	1				MULU	M01300	M01408	M01500	
							MULU	M01302	M01408	M01502	
							MULU	M01304	M01410	M01504	
											ORTALAMAWATT
							DIV	M01500	M01025		
							DIV	M01502	M01025	M01602	
Progr	am :										
Comp	any:					Writer:					
Date:	2020/	12/04				Page : 2/4					

					Ladder Pro	ogram						
							DIV	M01504	M01025	M01604		
											KW	
339 M	M00099	8					DIV	M01600	1000	M01700	No.	
							DIV	M01602	1000	M01702	santyelik kw	
							DIV	M01604	1000	M01704		
							ADD	M01700	M01702	M01701		
							ADD	M01701	M01704	M01703		
380 F	F00005A	A M000001										
	⊣↑⊢	 /					ADD	M01703	M01710			
							ADD	M01026	-1	M01026		
399	=	M01026	3600	L						M000016		
										0		
405 M	M000010 ↑ -	8					DIV	M01710	3600	M01712		
							ADD	M01712	M01716	M01716	saatik kwm 1716	
							ADD	M01718	1	M01718		
431	>	M01026	3600	<u> </u>	I			MOV	0	M01026		
								MOV	0	M01710		
										14000045		
448	>	M01718	23	<u> </u>						M000015		
454		M000015 —I↑—					ADD	M01716	M01720	M01720		
463		MOST								11000000		
		M01718		-						M01716		
										M01712 M01718		
Droors	no :							1		mu1/10	1	
Progra						Writer -						
 		12/04										
Compa	any :	12/04				Writer : Page : 3/4						

