

AYTAV TAVUKÇULUK

HALİL İBRAHİM TURGUT

**10 BÖLGE HOT RUNNER
UYGULAMASI**

TM2 VE LP PANEL

27.03.2020

28 55 ACIK AT 06	27 45 ACIK AT 07	28 56 ACIK AT 03	28 67 KAPAL AT 04	0 65 ACIK AT 05
0 0 ACIK AT	0 0 ACIK AT	0 0 ACIK AT	0 0 ACIK AT	0 0 ACIK AT






20/03/27

20:49:41

AYTAV HOT RUNNER

Autonics



 28 55 ACIK AT	 27 45 ACIK AT	 28 56 ACIK AT	 28 67 KAPALI AT	 0 65 ACIK AT
 06 0 ACIK AT	 07 0 ACIK AT	 08 0 ACIK	 09 0 ACIK	 10 0 ACIK

20/03/27

20:49:47

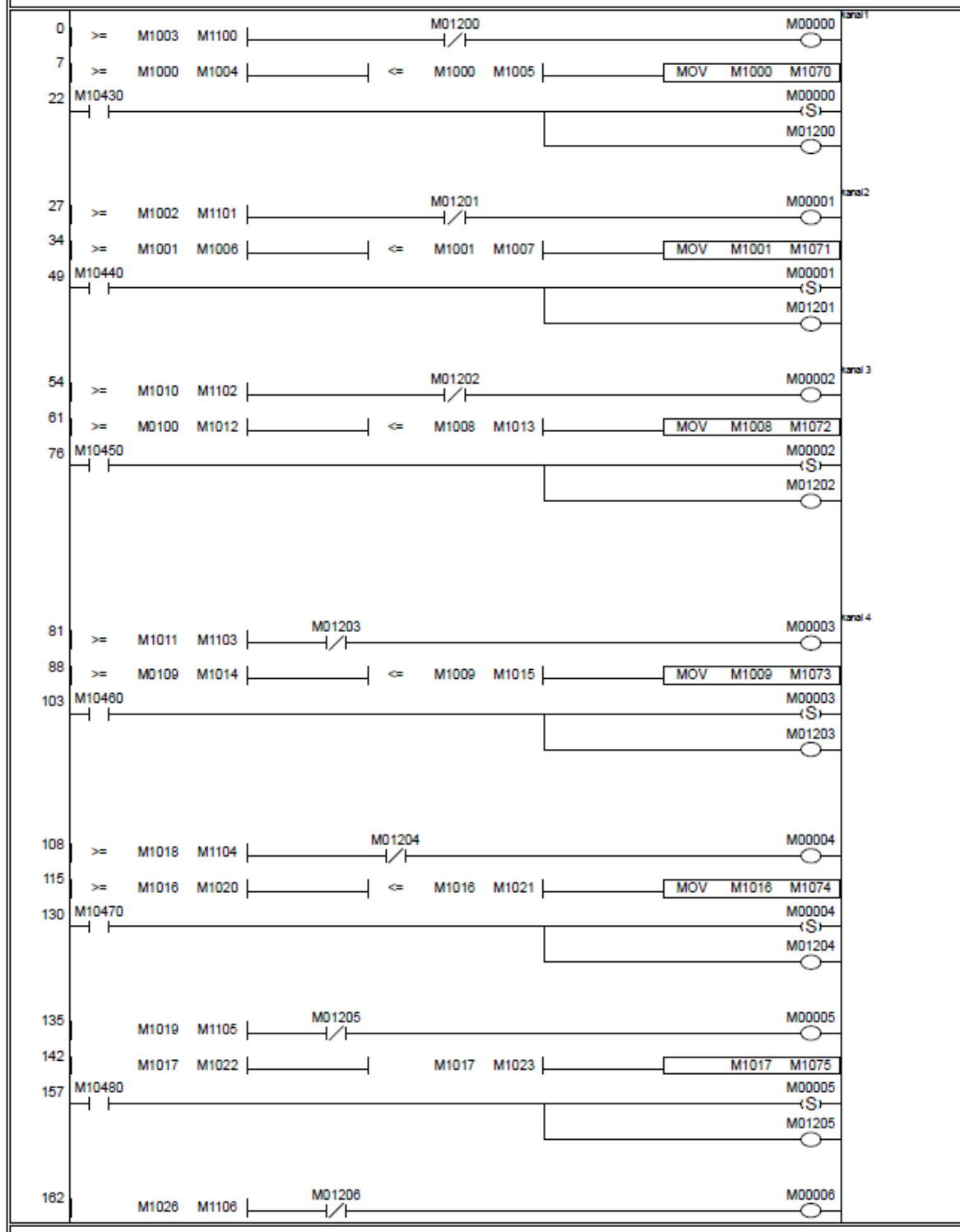
11998021

CLR

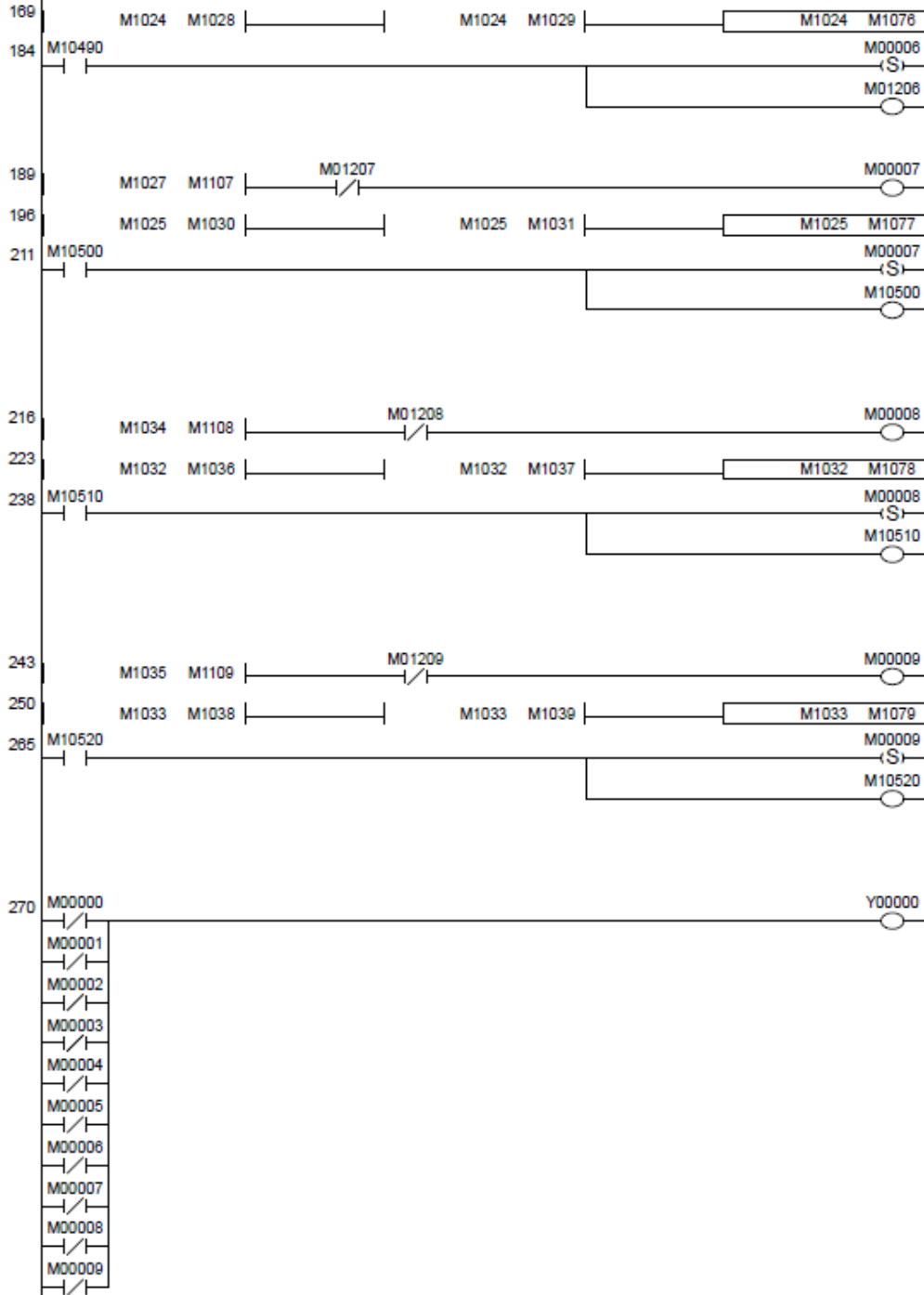
0	1	2	3	■
4	5	6	7	■
8	9	-	BS	ENT


Autonics

Ladder Program



Ladder Program





PRJ OFF

DEV

IB

Back


16

100%

(255,128,64)

2

100%



AVTAV-HMI-V17.pj
Base
B-1 ANA SAY
B-2 AYARLAR
Window

P I D MIN MAX LIMIT AKIM									
CH01	0123	0123	0123	0123	0123	0123	0123	0123	0123
CH02	0123	0123	0123	0123	0123	0123	0123	0123	0123
CH03	0123	0123	0123	0123	0123	0123	0123	0123	0123
CH04	0123	0123	0123	0123	0123	0123	0123	0123	0123
CH05	0123	0123	0123	0123	0123	0123	0123	0123	0123
CH06	0123	0123	0123	0123	0123	0123	0123	0123	0123
CH07	0123	0123	0123	0123	0123	0123	0123	0123	0123
CH08	0123	0123	0123	0123	0123	0123	0123	0123	0123
CH09	0123	0123	0123	0123	0123	0123	0123	0123	0123
CH10	0123	0123	0123	0123	0123	0123	0123	0123	0123





AYTAN-HMI-V17.pnj
Base
B-1 ANA SAYI
B-2 AYARLARI
Window

P I D MIN MAX									
CH01	0123	0123	0123	0123	0123	0123	0123	0123	0123
CH02	0123	0123	0123	0123	0123	0123	0123	0123	0123
CH03	0123	0123	0123	0123	0123	0123	0123	0123	0123
CH04	0123	0123	0123	0123	0123	0123	0123	0123	0123
CH05	0123	0123	0123	0123	0123	0123	0123	0123	0123
CH06	0123	0123	0123	0123	0123	0123	0123	0123	0123
CH07	0123	0123	0123	0123	0123	0123	0123	0123	0123
CH08	0123	0123	0123	0123	0123	0123	0123	0123	0123
CH09	0123	0123	0123	0123	0123	0123	0123	0123	0123
CH10	0123	0123	0123	0123	0123	0123	0123	0123	0123

Link Device Setting

GP/LP Type : LP-S070 T9D6 (800 X 480)

Linked Status

CH1

CH1 Group : MODBUS MASTER

CH1 Inner Link

Device...

CH1 Type : ModbusMaster_01

MASTER

INTERNAL

M1000

CH2

CH2 Group : NoUse

CH2 Inner Link

Device...

CH2 Type : NoUse

Link Device Setting

No	Bit/Word	Ch...	St...	Device	Count	Read/Write
23	Word	1	003	401305	1	Write
24	Word	1	003	401306	1	Write
25	Word	1	004	400001	1	Write
26	Word	1	004	401001	1	Write
27	Word	1	004	301027	1	Read
28	Word	1	004	301028	1	Read
29	Word	1	004	400305	1	Write
30	Word	1	004	400306	1	Write
31	Word	1	004	401305	1	Write
32	Word	1	004	401306	1	Write
33	Word	1	005	400001	1	Write
34	Word	1	005	401001	1	Write
35	Word	1	005	301027	1	Read
36	Word	1	005	301028	1	Read
37	Word	1	005	400305	1	Write
38	Word	1	005	400306	1	Write
39	Word	1	005	401305	1	Write
40	Word	1	005	401306	1	Write

Add

Edit

Delete

Delete All

UP

DOWN

OK

Cancel



LP-S070
Logic Panel

SET PV TUNE-OFF
25 31
P I L
100 0 0

SET PV TUNE-OFF ISITİYOR
30 31
100 0 0

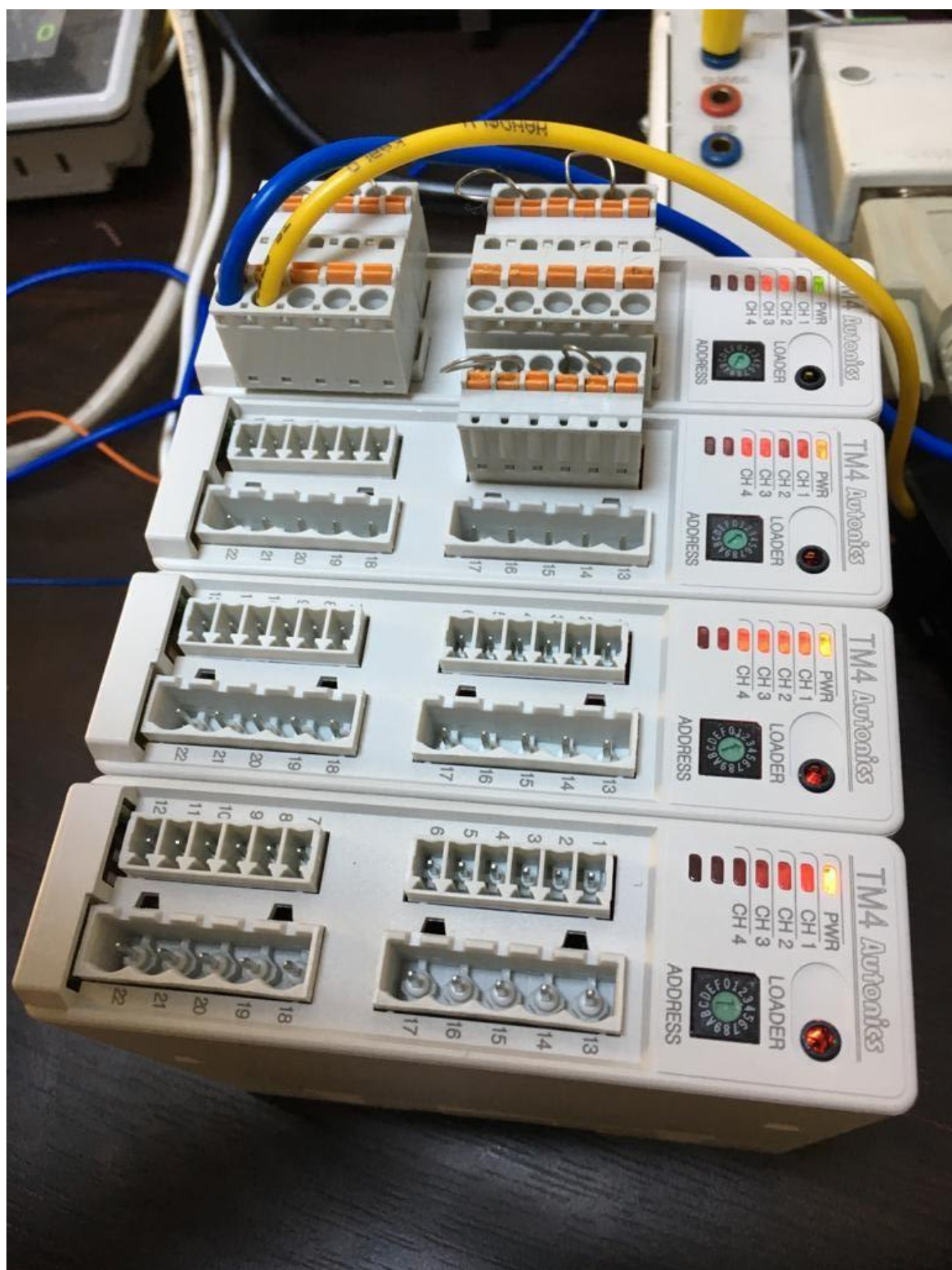
SET PV TUNE-OFF ISITİYOR
30 30
100 0 0

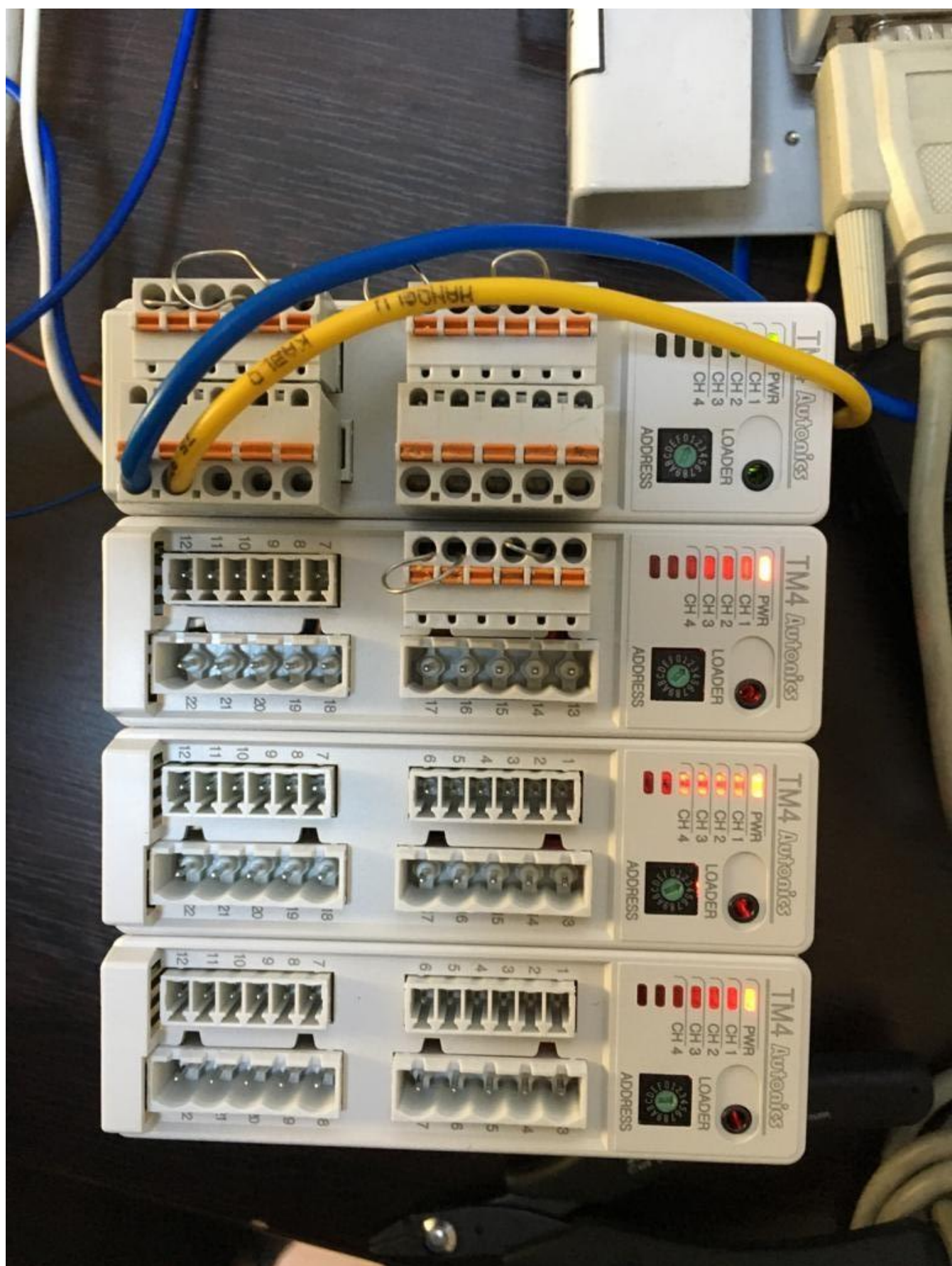
SET PV TUNE-OFF
26 30
100 0 0

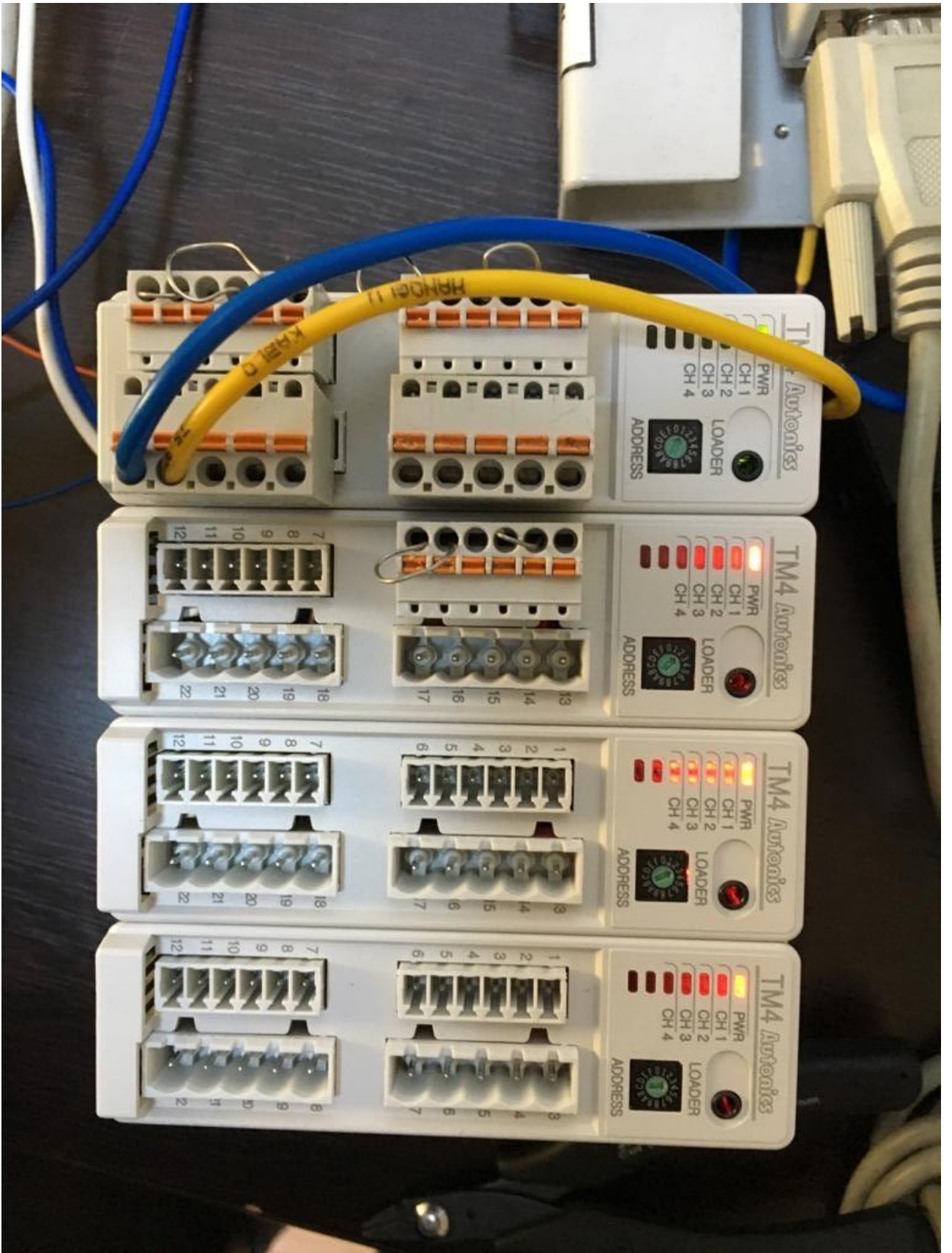
ALONCS

CAT 5 PATCH 150

568B.2 3P VEG







LP-S07.0
Logic Panel

SET PV 2 31



TUNE-OFF



ISITİYOR

P 100

I 0

L 0

SET PV 30 31



TUNE-OFF



ISITİYOR

P 100

I 0

L 0

SET PV 30 30



TUNE-OFF



ISITİYOR

P 100

I 0

L 0

SET PV 26 30



TUNE-OFF



ISITİYOR

P 100

I 0

L 0

ALONCS

CAT 5 PATCH

ETH S68B.2 3P

