

IOWA STATE UNIVERSITY

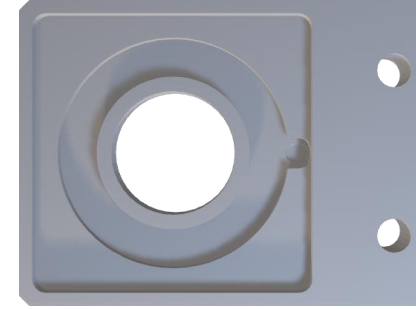
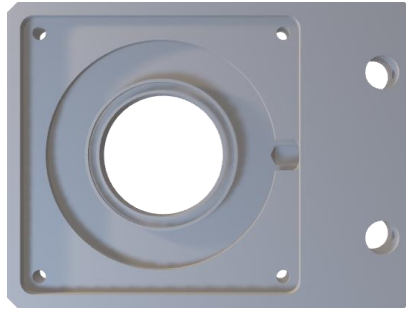
Department of Industrial and Manufacturing Systems Engineering

Volumetric Accuracy of Automatic Toolpath Generation

Josh Trimberger

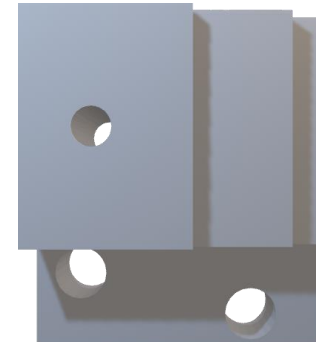
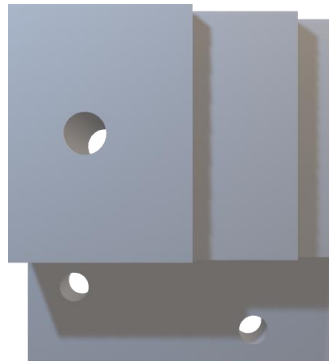
Dr. Jakob Hamilton

Simulation Results



Volume Ratio: 96.10

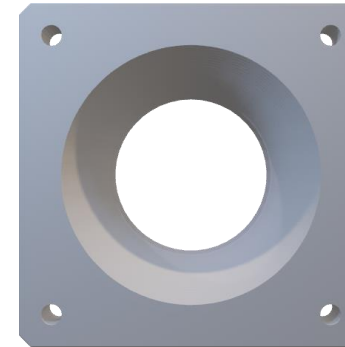
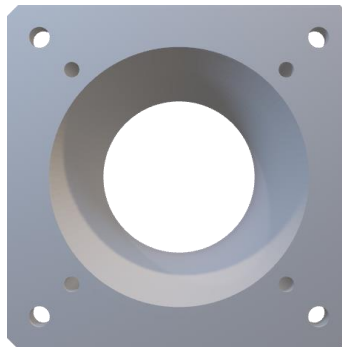
Machined Stock Ratio: 96.24



Volume Ratio: 101.39

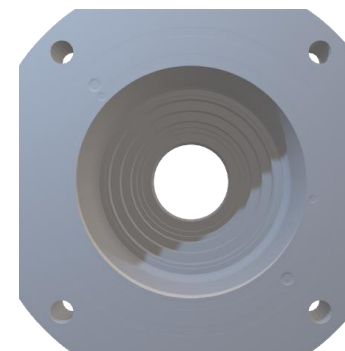
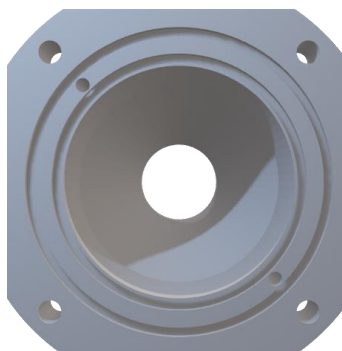
Machined Stock Ratio: 100.98

Simulation Results



Volume Ratio: 94.77

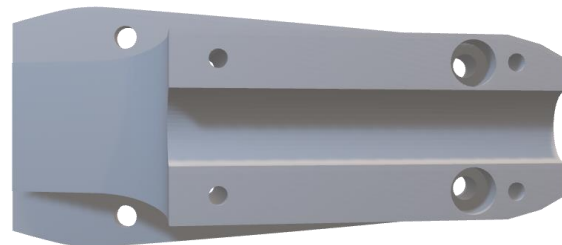
Machined Stock Ratio: 96.02



Volume Ratio: 92.63

Machined Stock Ratio: 96.01

Simulation Results



Volume Ratio: 98.89

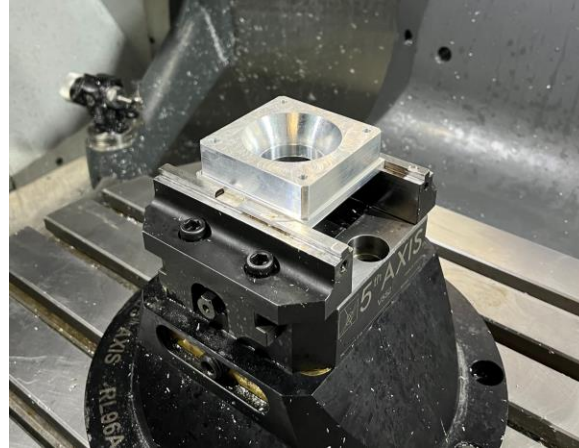
Machined Stock Ratio: 99.61



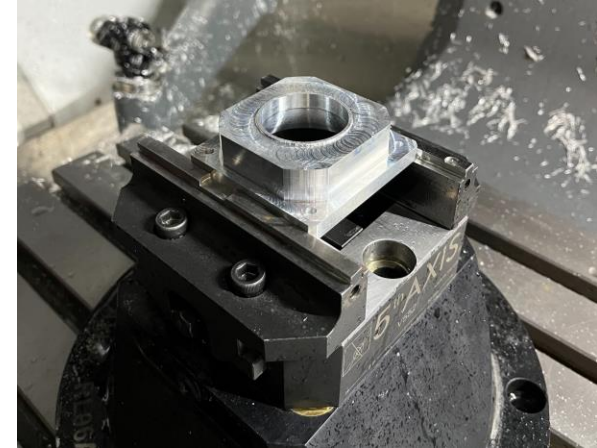
Volume Ratio: 105.89

Machined Stock Ratio: 103.39

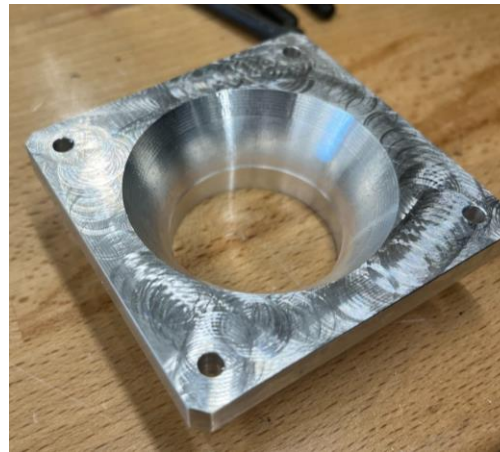
Empirical Results



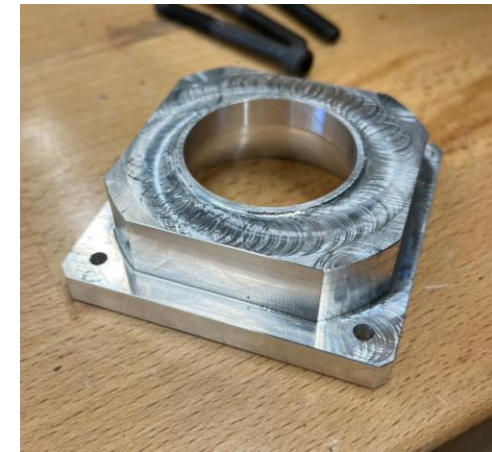
After first setup



After second setup

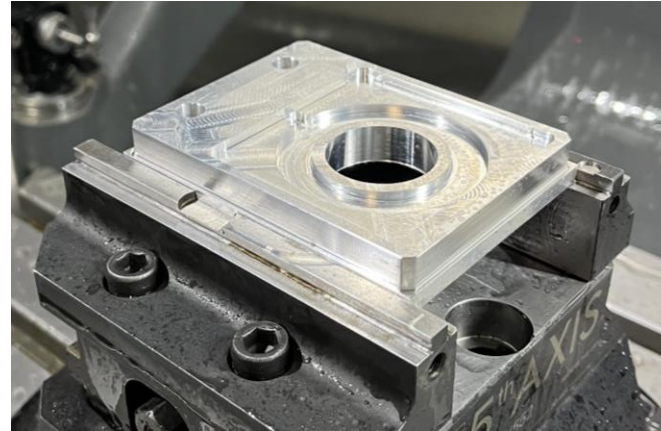


Completed part

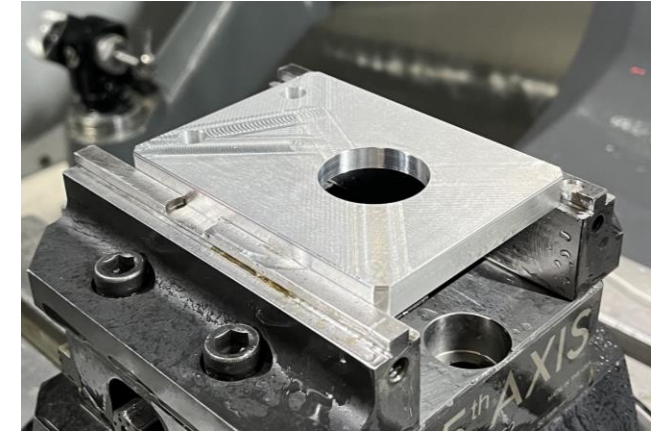


Completed part

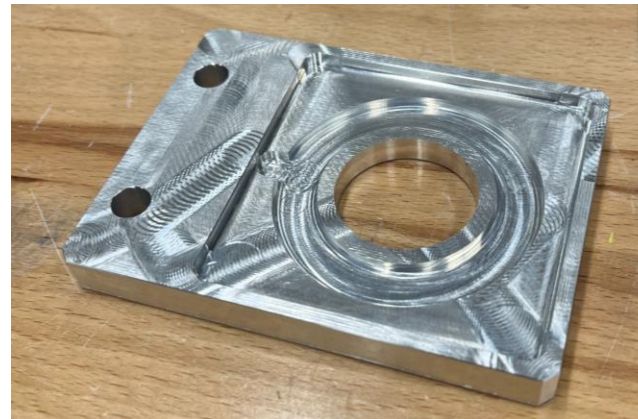
Empirical Results



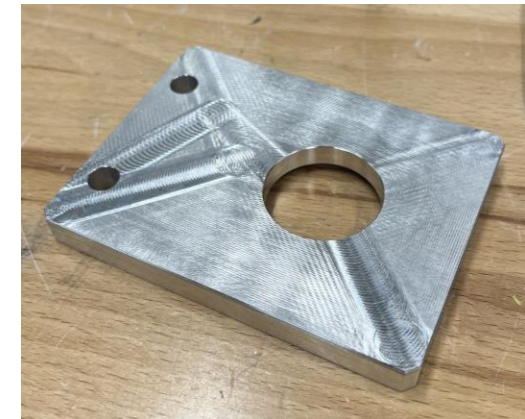
After first setup



After second setup



Completed part



Completed part