Cost Analysis for Shane's Candies

Allocate Analytics August 19, 2018

Cost and Margin for Truffle (Milk)

Warning: package 'ggplot2' was built under R version 3.5.1
Warning: package 'scales' was built under R version 3.5.1

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##		Product	Batch.Size	Cost.Type	Ing.or.Phase	Quantity
##	1	Truffle (Milk)	36	${\tt Ingredient}$	Cocoa	190.0
##	2	Truffle (Milk)	36	${\tt Ingredient}$	Frosting	90.0
##	3	Truffle (Milk)	36	${\tt Ingredient}$	Milk	295.7
##	4	Truffle (Milk)	36	${\tt Ingredient}$	Sugar	380.0
##	5	Truffle (Dark)	36	${\tt Ingredient}$	Cocoa	190.0
##	6	Truffle (Dark)	36	${\tt Ingredient}$	Frosting	60.0
##	7	Truffle (Dark)	36	${\tt Ingredient}$	Sugar	380.0
##	8	Brownie (Milk)	12	${\tt Ingredient}$	Cocoa	380.0
##	9	Brownie (Milk)	12	${\tt Ingredient}$	Eggs	4.0
##	10	Brownie (Milk)	12	${\tt Ingredient}$	Flour	62.7
##	11	Brownie (Milk)	12	${\tt Ingredient}$	Milk	22.5
##	12	Brownie (Milk)	12	${\tt Ingredient}$	Sugar	285.0
##	13	Brownie (Dark)	12	${\tt Ingredient}$	Cocoa	380.0
##	14	Brownie (Dark)	12	${\tt Ingredient}$	Eggs	4.0
##	15	Brownie (Dark)	12	${\tt Ingredient}$	Flour	62.7
##	16	Brownie (Dark)	12	${\tt Ingredient}$	Sugar	285.0
##	17	Mini-Cake (Chocolate)	8	${\tt Ingredient}$	Caramel	120.0
##	18	Mini-Cake (Chocolate)	8	Ingredient	Cocoa	24.0
##	19	Mini-Cake (Chocolate)	8	${\tt Ingredient}$	Eggs	1.0
##	20	Mini-Cake (Chocolate)	8	${\tt Ingredient}$	Flour	95.0
##	21	Mini-Cake (Chocolate)	8	${\tt Ingredient}$	Sugar	36.0
##	22	Mini-Cake (Vanilla)	8	${\tt Ingredient}$	Cocoa	24.0
##	23	Mini-Cake (Vanilla)	8	${\tt Ingredient}$	Eggs	1.0
##	24	Mini-Cake (Vanilla)	8	${\tt Ingredient}$	Flour	95.0
##	25	Mini-Cake (Vanilla)	8	${\tt Ingredient}$	Sugar	36.0
##	26	Mini-Cake (Vanilla)	8	${\tt Ingredient}$	Vanilla bean	4.0
##	27	Big Lollipop		Ingredient	Liquid Sugar	3785.4
##		Big Lollipop	100	Ingredient	Lollipop sticks	100.0
##	29	Big Lollipop	100	Ingredient	Wrapper	100.0
##	30	Candy Cane	25	Ingredient	Liquid Sugar	1892.7
##	31	Candy Cane	25	Ingredient	Wrapper	25.0
##	32	Cashew Cluster	16	Ingredient	Cashews	60.0
##		Cashew Cluster		Ingredient	Cocoa	240.0
##		Cashew Cluster		Ingredient	Milk	120.0
##		Cashew Cluster		Ingredient	Sugar	190.0
##	36	Truffle (Milk)	36	Labor	Phase 1	1.0
##	37	Truffle (Milk)	36	Labor	Phase 2	2.0
	38	Truffle (Milk)	36	Labor	Phase 3	1.0
##	39	Truffle (Dark)	36	Labor	Phase 1	1.0
##	40	Truffle (Dark)	36	Labor	Phase 2	3.0

```
## 41
              Truffle (Dark)
                                       36
                                                Labor
                                                                Phase 3
                                                                              2.0
##
  42
              Brownie (Milk)
                                       12
                                                Labor
                                                                Phase 1
                                                                              2.0
## 43
              Brownie (Milk)
                                       12
                                                Labor
                                                                Phase 2
                                                                              3.0
##
  44
              Brownie (Milk)
                                       12
                                                Labor
                                                                Phase 3
                                                                              1.0
##
   45
              Brownie (Dark)
                                       12
                                                Labor
                                                                Phase 1
                                                                              2.0
##
   46
              Brownie (Dark)
                                       12
                                                                Phase 2
                                                                              3.0
                                                Labor
              Brownie (Dark)
                                       12
                                                                Phase 3
                                                                              1.0
                                                Labor
                                                                              3.0
                                        8
## 48 Mini-Cake (Chocolate)
                                                Labor
                                                                Phase 1
   49 Mini-Cake (Chocolate)
                                        8
                                                Labor
                                                                Phase 2
                                                                              2.0
   50 Mini-Cake (Chocolate)
                                        8
                                                                              1.0
                                                Labor
                                                                Phase 3
   51
        Mini-Cake (Vanilla)
                                        8
                                                Labor
                                                                Phase 1
                                                                              3.0
                                        8
                                                                              2.0
## 52
        Mini-Cake (Vanilla)
                                                                Phase 2
                                                Labor
                                        8
##
   53
        Mini-Cake (Vanilla)
                                                Labor
                                                                Phase 3
                                                                              1.0
## 54
                Big Lollipop
                                      100
                                                Labor
                                                                Phase 1
                                                                              1.0
## 55
                                      100
                                                                Phase 2
                                                                              2.0
                Big Lollipop
                                                Labor
## 56
                Big Lollipop
                                      100
                                                Labor
                                                                Phase 3
                                                                              3.0
## 57
                                       25
                                                                Phase 1
                                                                              1.0
                  Candy Cane
                                                Labor
## 58
                  Candy Cane
                                       25
                                                Labor
                                                                Phase 2
                                                                              1.0
##
  59
                  Candy Cane
                                       25
                                                                Phase 3
                                                                              2.0
                                                Labor
##
   60
              Cashew Cluster
                                       16
                                                Labor
                                                                Phase 1
                                                                              2.0
##
   61
              Cashew Cluster
                                       16
                                                Labor
                                                                Phase 2
                                                                              1.0
##
   62
              Cashew Cluster
                                       16
                                                                Phase 3
                                                                              3.0
                                                Labor
##
              Unit
                           Cost Cost.Div.Batch
## 1
                                    0.029065652
                    1.04636346
##
  2
                 g
                    6.0000000
                                    0.166666667
##
   3
                m٦
                     1.43420269
                                    0.039838964
##
  4
                     0.55711105
                                    0.015475307
                 g
##
  5
                     1.04636346
                                    0.029065652
                 g
## 6
                     4.00000000
                                    0.111111111
                 g
## 7
                     0.55711105
                                    0.015475307
                 g
## 8
                 g
                     2.09272691
                                    0.174393909
##
  9
             units
                     0.79666667
                                    0.066388889
## 10
                     0.31793029
                                    0.026494191
                 g
## 11
                     0.10912939
                                    0.009094116
                ml
## 12
                    0.41783329
                                    0.034819440
                 g
## 13
                                    0.174393909
                    2.09272691
                 g
## 14
             units
                     0.79666667
                                    0.066388889
## 15
                     0.31793029
                                    0.026494191
                 g
## 16
                     0.41783329
                                    0.034819440
                 g
## 17
                    2.11115765
                                    0.263894707
                 g
## 18
                    0.13217223
                                    0.016521528
                 g
## 19
                     0.19916667
                                    0.024895833
             units
##
  20
                    0.48171256
                                    0.060214070
                 g
## 21
                    0.05277894
                                    0.006597368
                 g
## 22
                    0.13217223
                                    0.016521528
                 g
## 23
                     0.19916667
             units
                                    0.024895833
##
  24
                    0.48171256
                                    0.060214070
                 g
## 25
                     0.05277894
                                    0.006597368
                 g
## 26
             units
                    3.84000000
                                    0.480000000
## 27
                ml 11.83200000
                                    0.118320000
## 28
             units
                    3.68600000
                                    0.036860000
## 29
             units
                     1.59800000
                                    0.015980000
## 30
                    5.91600000
                                    0.236640000
                ml
## 31
             units
                    0.39950000
                                    0.015980000
```

```
g 0.59458983
## 32
                                 0.037161864
## 33
                  1.32172226
                                 0.082607641
## 34
               ml 0.58202341
                                 0.036376463
## 35
                g 0.27855552
                                 0.017409720
## 36 labor hours 20.00000000
                                 0.55555556
## 37 labor hours 40.00000000
                                 1.111111111
## 38 labor hours 20.00000000
                                 0.55555556
## 39 labor hours 20.00000000
                                 0.55555556
## 40 labor hours 60.00000000
                                 1.66666667
## 41 labor hours 40.00000000
                                 1.111111111
## 42 labor hours 40.00000000
                                 3.33333333
## 43 labor hours 60.00000000
                                 5.000000000
## 44 labor hours 20.00000000
                                 1.666666667
## 45 labor hours 40.00000000
                                 3.33333333
## 46 labor hours 60.00000000
                                 5.00000000
## 47 labor hours 20.00000000
                                 1.66666667
## 48 labor hours 60.00000000
                                 7.500000000
## 49 labor hours 40.00000000
                                 5.00000000
## 50 labor hours 20.00000000
                                 2.500000000
## 51 labor hours 60.00000000
                                 7.500000000
## 52 labor hours 40.00000000
                                 5.000000000
## 53 labor hours 20.00000000
                                 2.500000000
## 54 labor hours 20.00000000
                                 0.200000000
## 55 labor hours 40.00000000
                                 0.40000000
## 56 labor hours 60.00000000
                                 0.600000000
## 57 labor hours 20.00000000
                                 0.800000000
## 58 labor hours 20.00000000
                                 0.800000000
## 59 labor hours 40.00000000
                                 1.600000000
## 60 labor hours 40.00000000
                                 2.500000000
## 61 labor hours 20.00000000
                                 1.250000000
## 62 labor hours 60.00000000
                                 3.750000000
## 'data.frame':
                    62 obs. of 8 variables:
##
  $ Product
                    : Factor w/ 9 levels "Truffle (Milk)",..: 1 1 1 1 2 2 2 3 3 3 ...
##
  $ Batch.Size
                   : num 36 36 36 36 36 36 36 12 12 12 ...
                    : Factor w/ 2 levels "Ingredient", "Labor": 1 1 1 1 1 1 1 1 1 1 ...
   $ Cost.Type
   $ Ing.or.Phase : Factor w/ 20 levels "Phase 8", "Phase 7",..: 9 13 11 10 9 13 10 9 14 15 ...
##
  $ Quantity
                    : num 190 90 296 380 190 ...
##
   $ Unit
                    : chr
                           "g" "g" "ml" "g" ...
##
   $ Cost
                    : num 1.046 6 1.434 0.557 1.046 ...
   $ Cost.Div.Batch: num 0.0291 0.1667 0.0398 0.0155 0.0291 ...
```



