

-
- Diagram illustrating the painting specification for a steel structure. The structure is shown with a base layer labeled "SHOP PRIMER OR Alkyd Resin MP-120 (KCC)". Above this, a layer of "PAINT & GALV." is indicated, with a thickness of "15mm". The total height of the painted section is labeled "PAINTING" and "무늬 SPEC.".

- 1) 용접선 있는 자재는 용접선 부근 50mm 이내 PAINT MARKER 마킹 적용
(설치 후 은폐 도장작업 쉽게 하기 위함)
- 2) 용접선 없는 자재는 자재 인식표(TAG) 또는 안티 울트라테이프에 마킹 후 부착
(자재 TAG 및 안티 울트라테이프 제거는 의장 1,2부에서 실시함)
- 3) 적용대상 : 강재로 제작되는 모든 철의장품
- 4) MARKING 방법 : SHIP NO., BLOCK NO., POR NO., MARKING(PC'S) NO.

제품별 납기 LIST

SHIP NO.


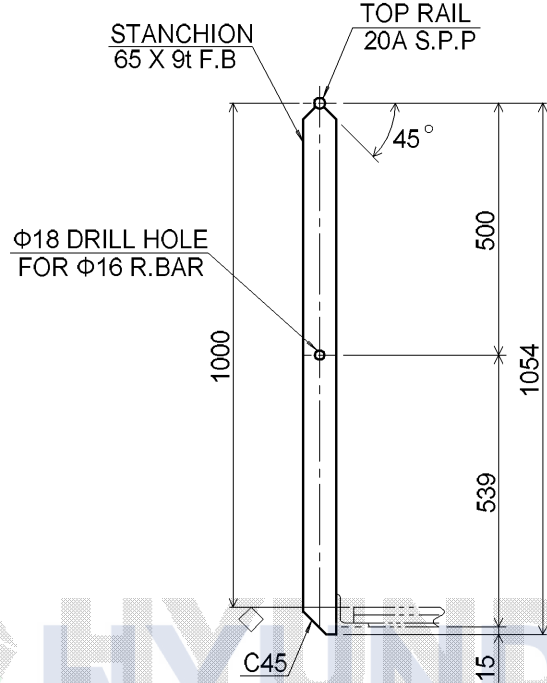
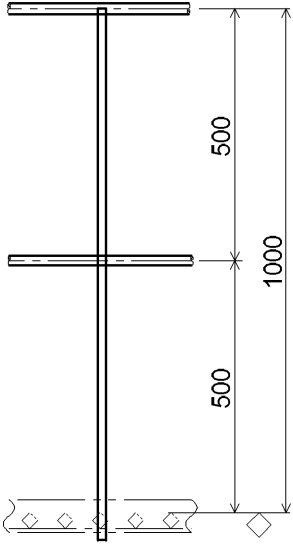
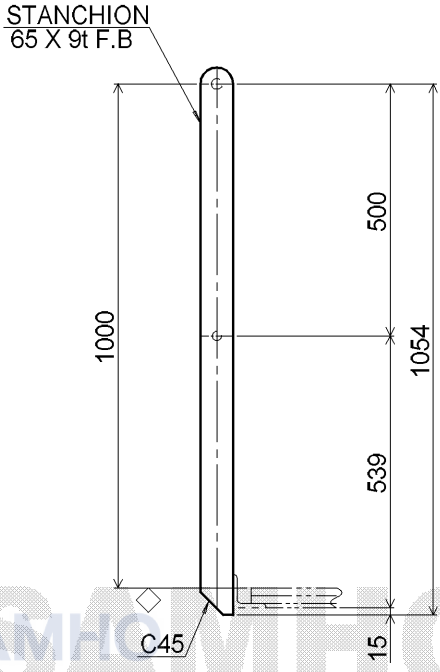
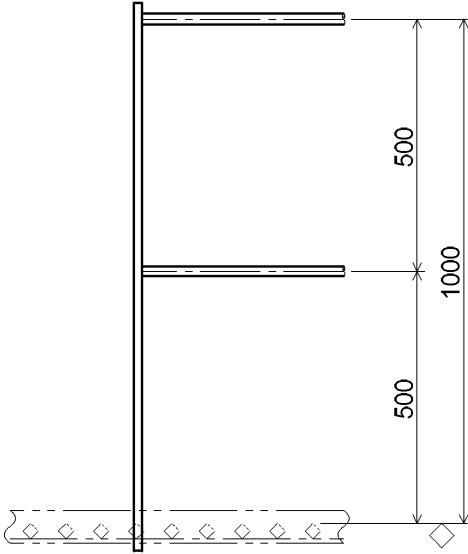
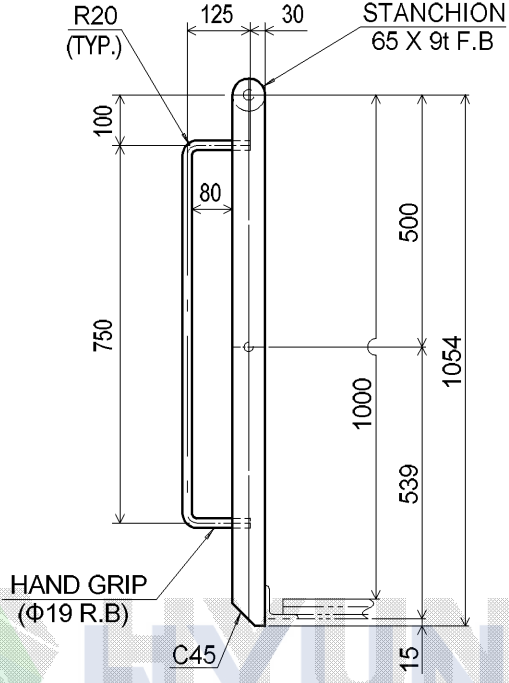
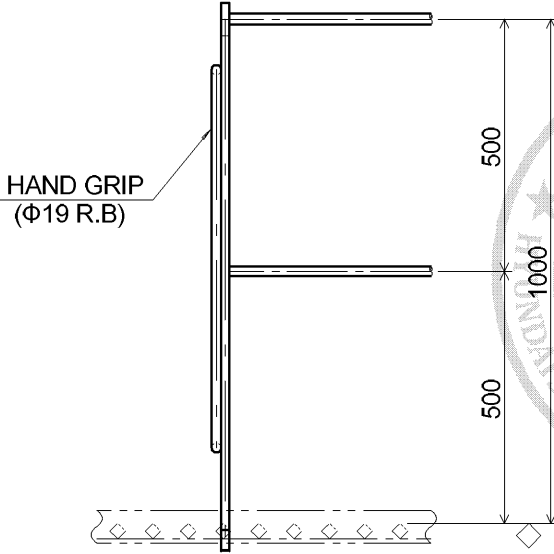
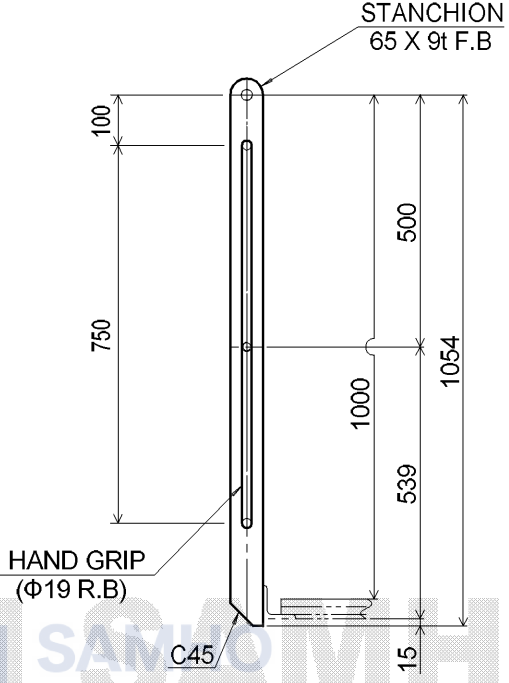
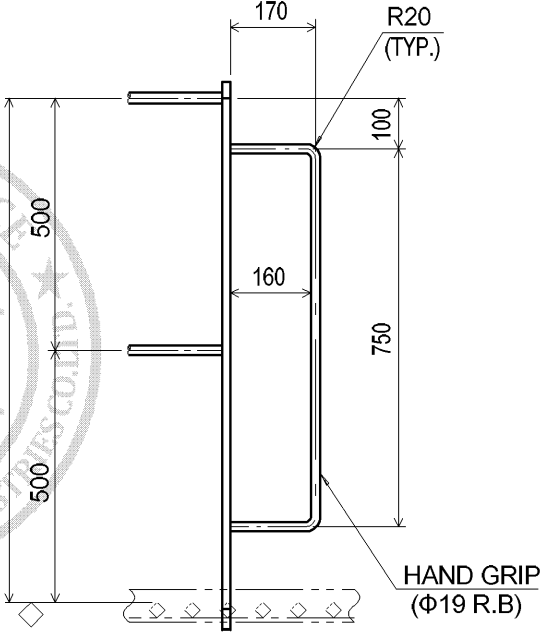
8158 - 8163

01

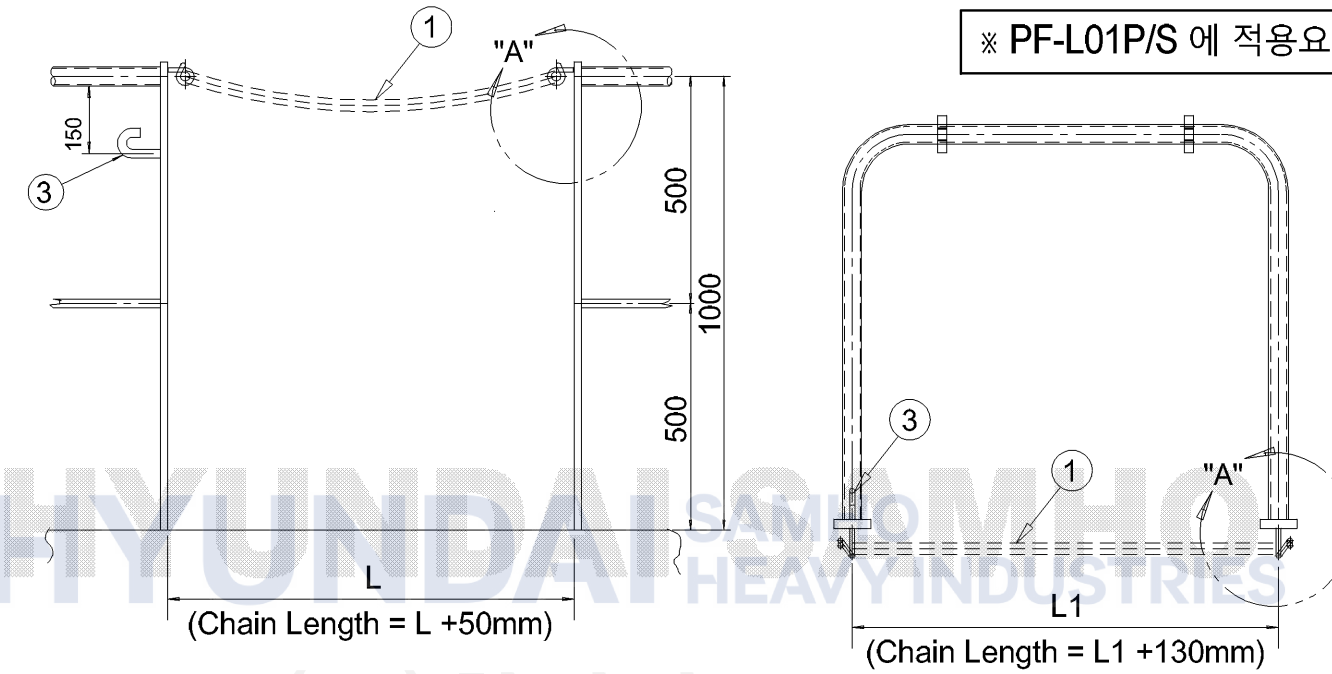
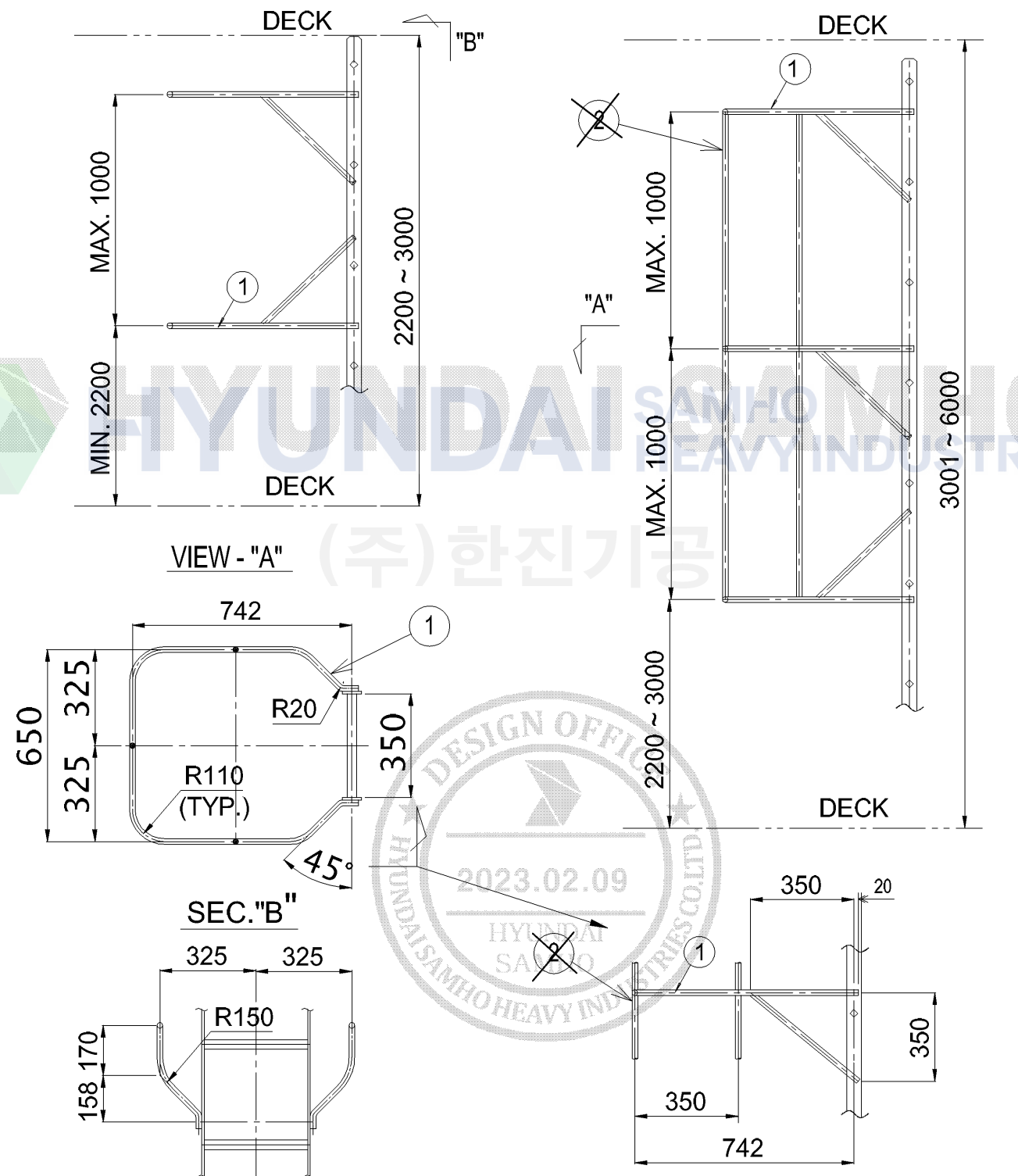
DWG NO.

L11PJ-441B

[illegible]

<div>  <div> <div>SHIP NO.8158 - 8163</div> <div>DWG NO.L11CJ-441B</div> <div>02</div> </div> </div>			
TYPE - M	TYPE - E	TYPE - EH	TYPE - EV
<div>  <p>(MID STANCHION에 적용)</p>  </div>	<div>  <p>(END STANCHION에 적용)</p>  </div>	<div>  <p>(END STANCHION에 적용)</p>  </div>	<div>  <p>(END STANCHION에 적용)</p>  </div>
TOP RAIL : 20A S.P.P	STANCHION : 65 X 9t F.B	TOP RAIL : 20A S.P.P	STANCHION : 65 X 9t F.B
MID RAIL : 16mm R.BAR	HANDGRIP : 19mm R.BAR	MID RAIL : 16mm R.BAR	HANDGRIP : 19mm R.BAR

O8158-L11PJ441B-02

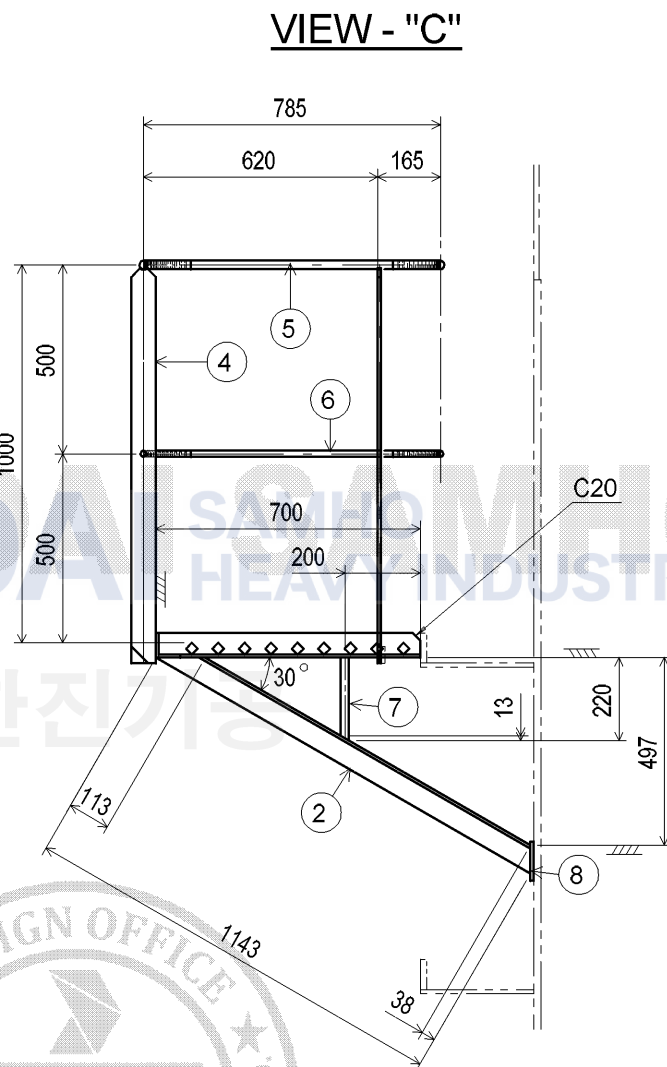
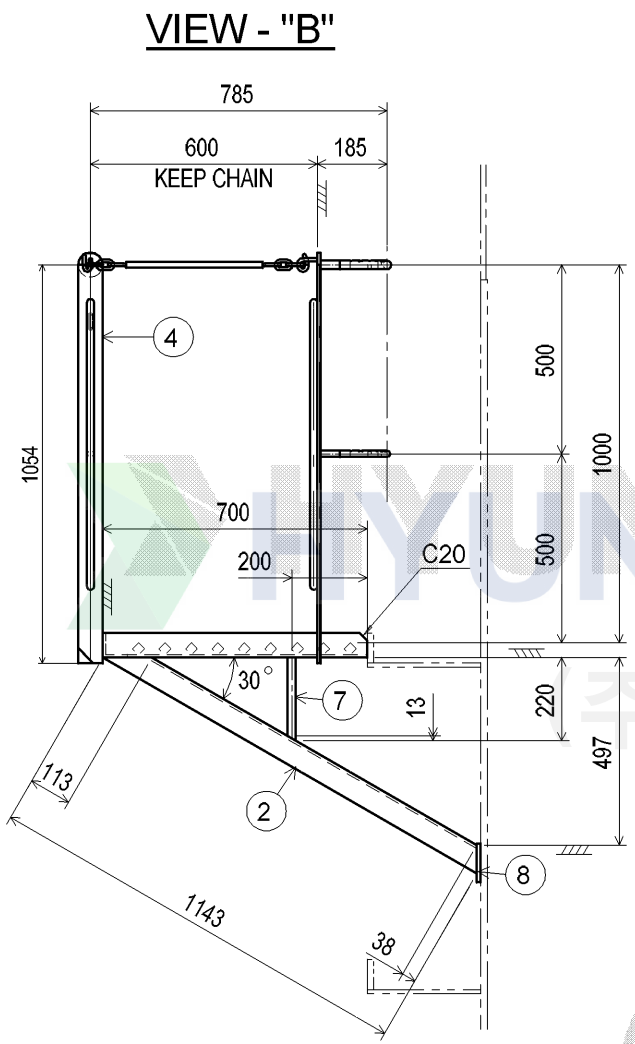
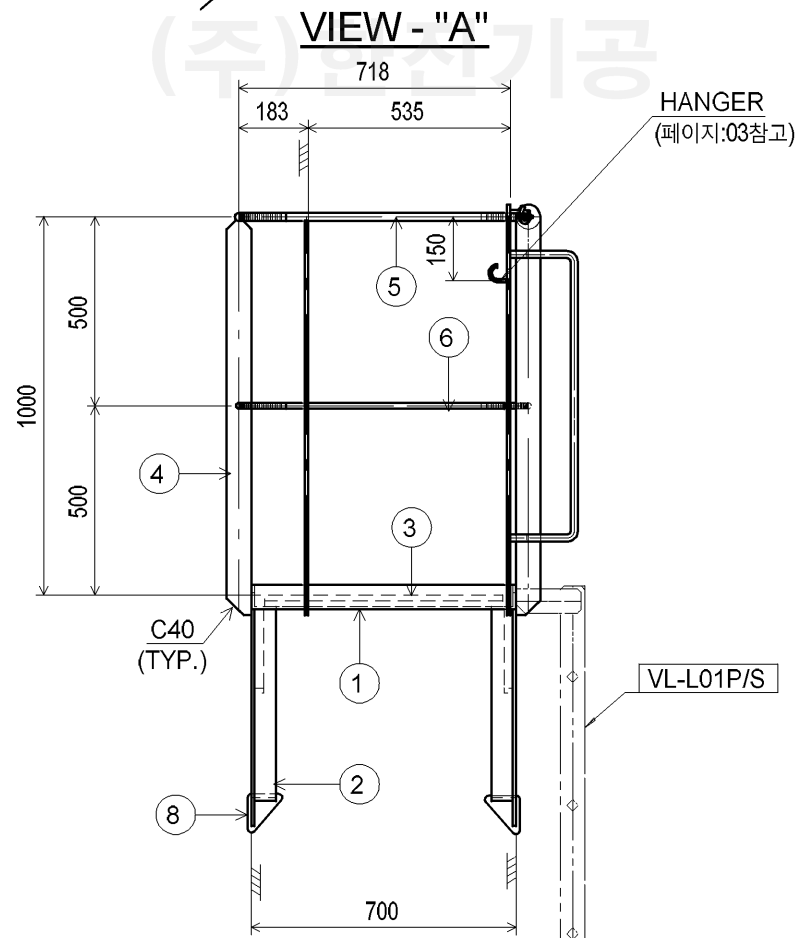
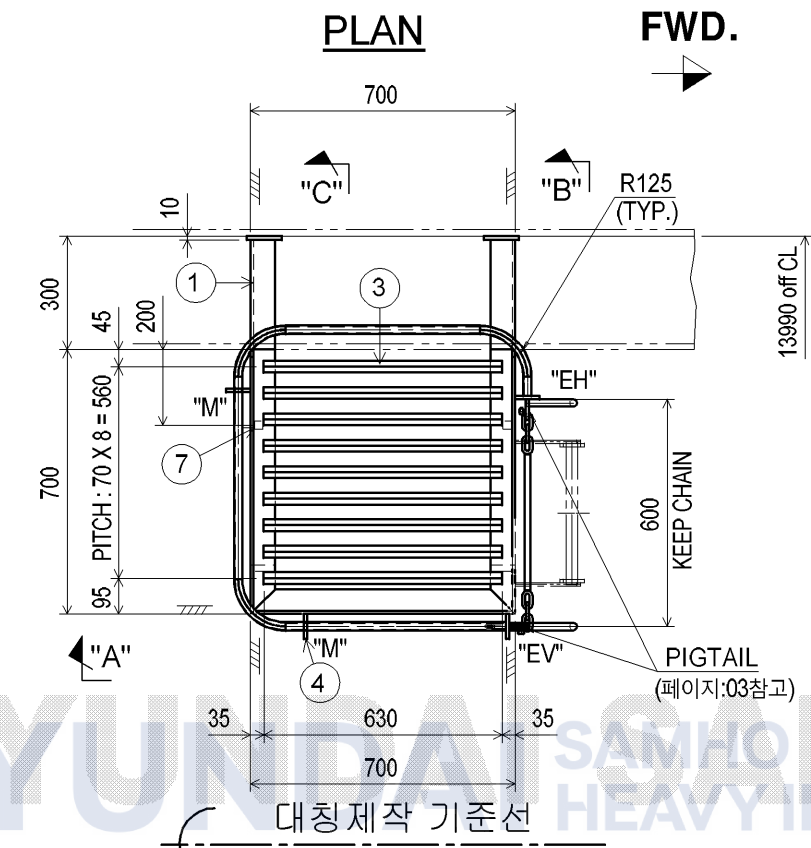
Keep Chain (Pig tail type)							Safety Cage & Hoop (Sq-type)							SHIP NO. 8158 - 8163		03	
														DWG NO. L11CJ-441B			
No.	Description	Spec.	Material	Q'ty/set	Weight(Kg)	Remarks	NO	Description	Spec	Material	Q'ty	Weight(kg)	Remark				
1	Long link chain	Ø 9 R.B	SS400 or SS275		1.6/m	Hot dip gal'v	1	Hoop	Ø19 R.B	SS400 or SS275	-	6.14 kg/set					
2	Pig tail	Ø 9 R.B	SS400 or SS275			Hot dip gal'v	2	Vertical Bar	Ø19 R.B	SS400 or SS275	3-Line	12.28 kg/m					
3	Eye	Ø 9 R.B	SS400 or SS275	1		Hot dip gal'v											
※ KEEP CHAIN과 PIG TAIL을 CABLE TIE로 고박하고 KEEP CHAIN을 STANCHION등에 고박하여 분실에 주의 할 것.							※ VL-02P/S, 03P/S 에 적용요										
																	
<p>※ PF-L01P/S 에 적용요</p> <p>(Chain Length = L + 50mm)</p> <p>(Chain Length = L1 + 130mm)</p>							<p>VIEW - "A"</p> <p>SEC. "B"</p>										
<p>Detail of "A"</p> <p>Plan View of "A"</p> <p>Detail of ③</p>							<p>Application</p> <p>Weather deck and indoor area (except cargo tank, water ballast tank, void, and hull tank)</p>										
<p>Q'ty of Chain Row</p> <p>1. Three(3) or two(2) Rails (Same rows in way of Handrail) : Safe access to tanker bows, on Exposed deck (Platform, Life boat/Raft area, Embarkation rope ladder area, Acc./Pilot slant ladder area, Mast, Post etc.)</p> <p>2. One(1) Rail (Top rail only) : Indoor part (Engine room, Pump room, Compressor/Motor room and Miscellaneous compartment, Store, Locker, Escape trunk, etc.)</p> <p>3. No applicable area : Water ballast tank, Oil tank, Cofferdam, Void</p>																	

DET. OF PLATFORM

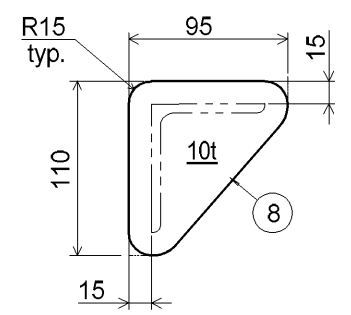
SHIP NO.	8158 - 8163	04
DWG NO.	L11CJ-441B	

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
L11P0	PF-L01P	1	86.5	본도제작
L11S0	PF-L01S	1	86.5	대칭제작

설치 BLOCK
L11P0
L11S0



DET. "PAD"



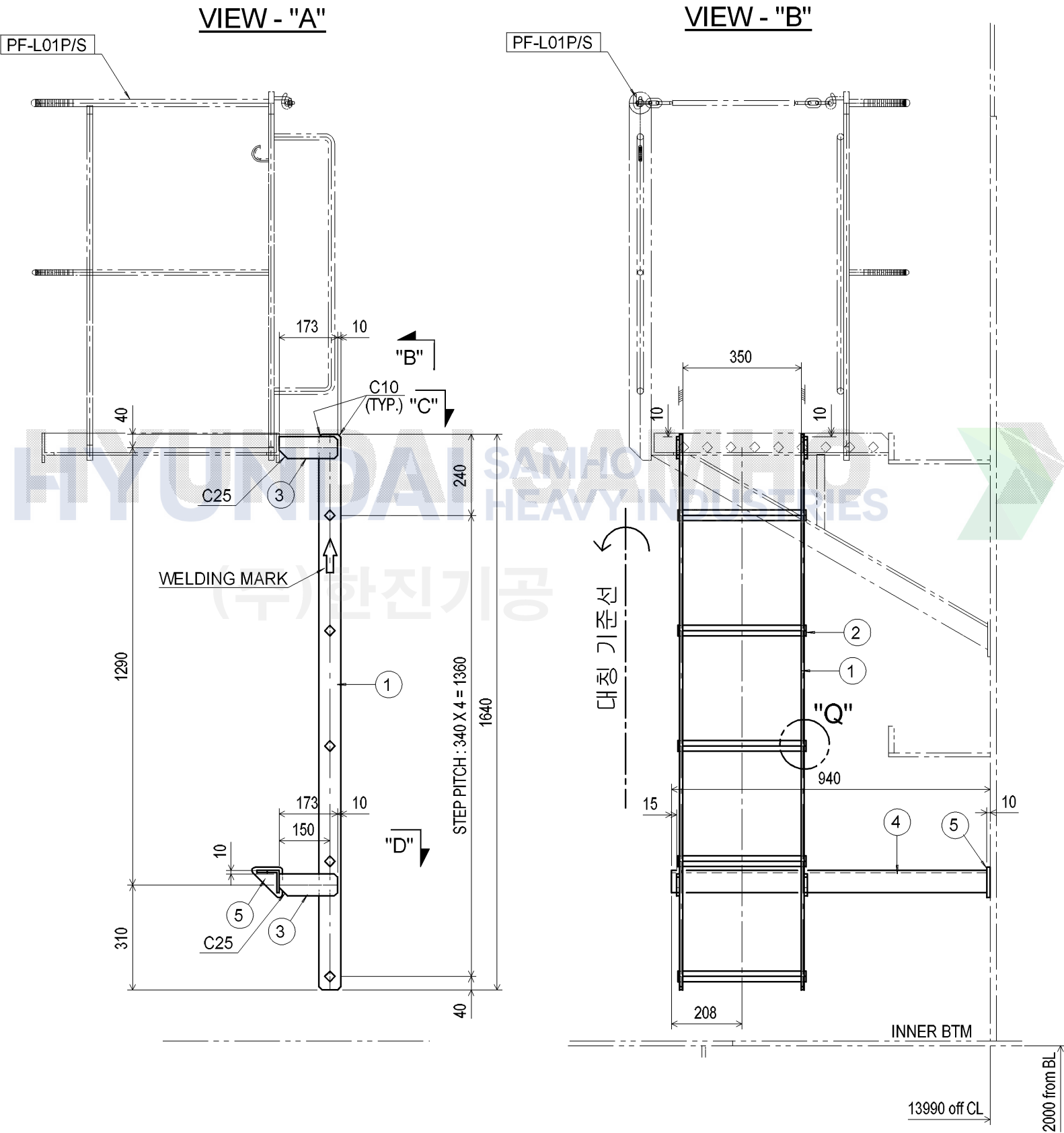
8	PAD	10t PLATE	SS400 or SS275	2		PAINTED
7	SUPPORT	□22 S.Q BAR	SS400 or SS275	2		PAINTED
6	MID RAIL	Ø16 R.BAR	SS400 or SS275	1		
5	TOP RAIL	20A S.P.P	SS400 or SS275	1		HOT DIP GALV PAINTED
4	STANCHION	65 X 9t F.B	SS400 or SS275	4		001
3	STEP	□22 S.Q BAR	SS400 or SS275	9		PAINTED
2	SUPPORT	65 X 65 X 8t E.A	SS400 or SS275	2		PAINTED
1	SIDE FRAME	65 X 65 X 8t E.A	SS400 or SS275	2		PAINTED
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/SET	W.T(KG)	REMARK

08158-L11PJ441B-04-001

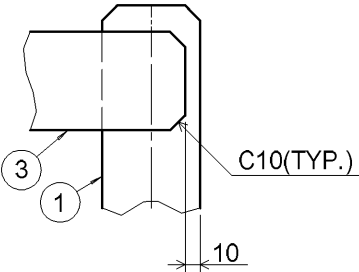


DETAIL OF VERTICAL LADDER

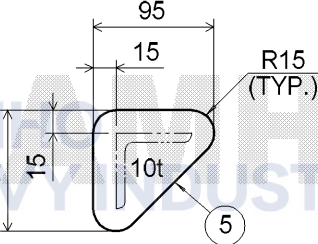
SHIP NO.		8158 - 8163	05
DWG NO.		L11CJ-441B	
NO.	Q'TY	WEIGHT(KG)	REMARK
1P	1	32.7	본도제작
1S	1	32.7	대칭제작



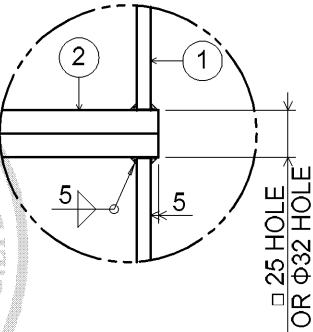
DETAIL OF LUG



DETAIL OF PAD



DETAIL OF "Q"



5	PAD	10t PLATE	SS400 or SS275	1	-	
4	LUG	65 X 65 X 8t E.A	SS400 or SS275	1	-	
3	LUG	65 X 9t F.B	SS400 or SS275	4	-	
2	STEP	22 SQ.BAR	SS400 or SS275	5	-	
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2	-	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	W.T(KG)	REMARK

DET. OF PLATFORM (NO.6 STR)

SHIP NO.	8158 - 8163	06
DWG NO.	L11CJ-441B	

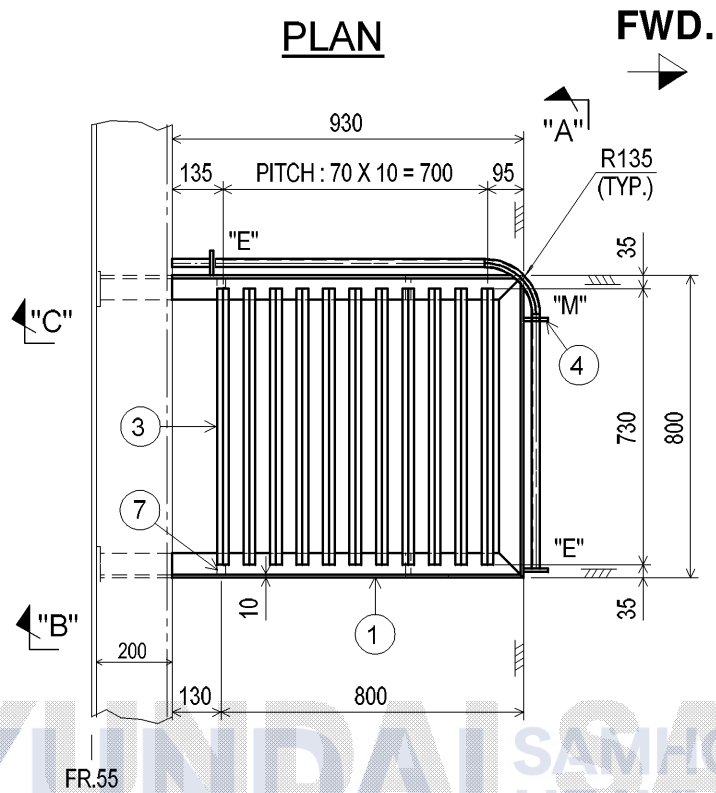
BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T23C0	PF-T01	1	89.5	본도제작

설치 BLOCK

T23C0(P)

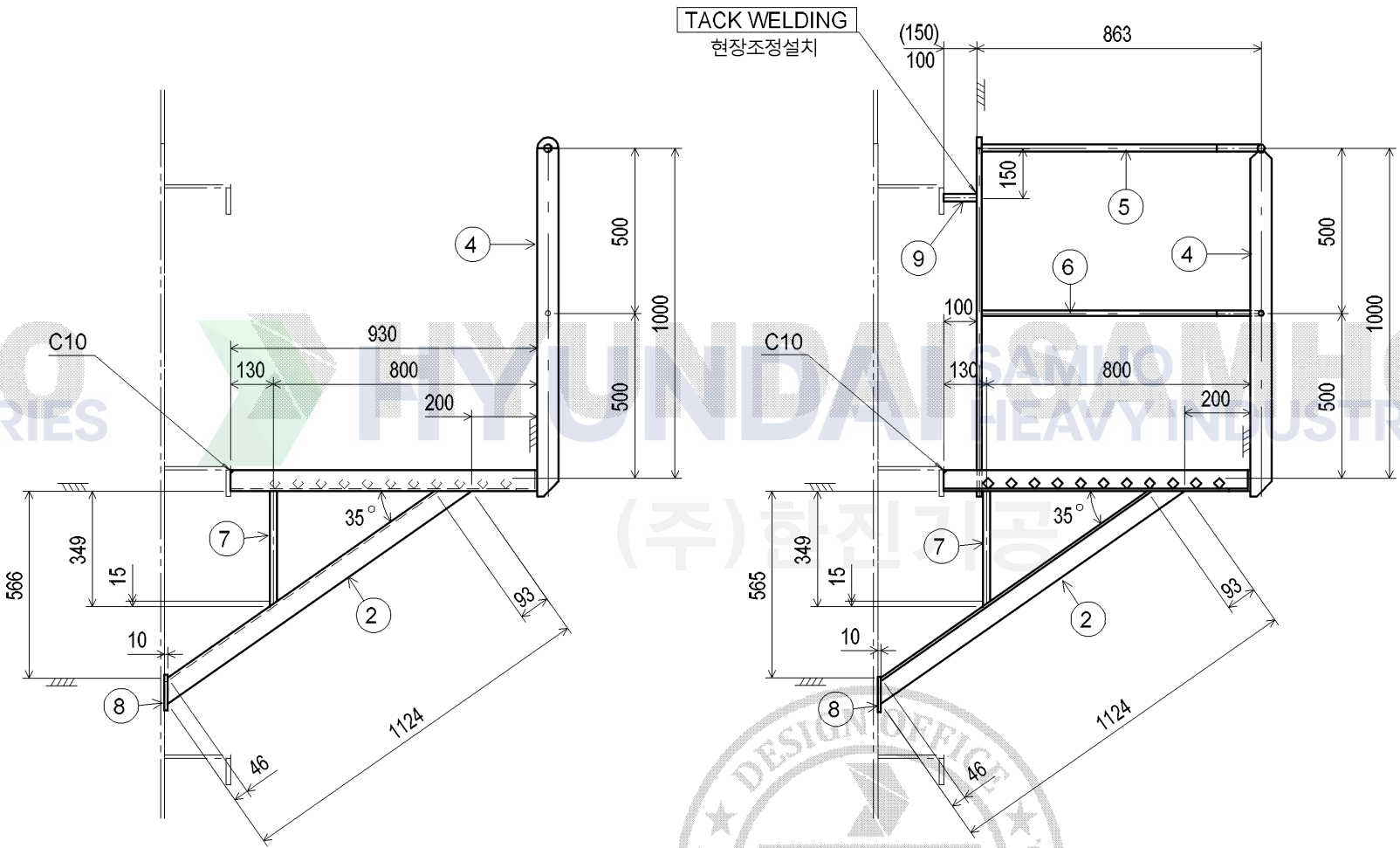
NOTE

1. ANTI-VIB. PIECE [Ø19 R.B]는 () 값으로 제작할 것.
현장조정 설치용임.

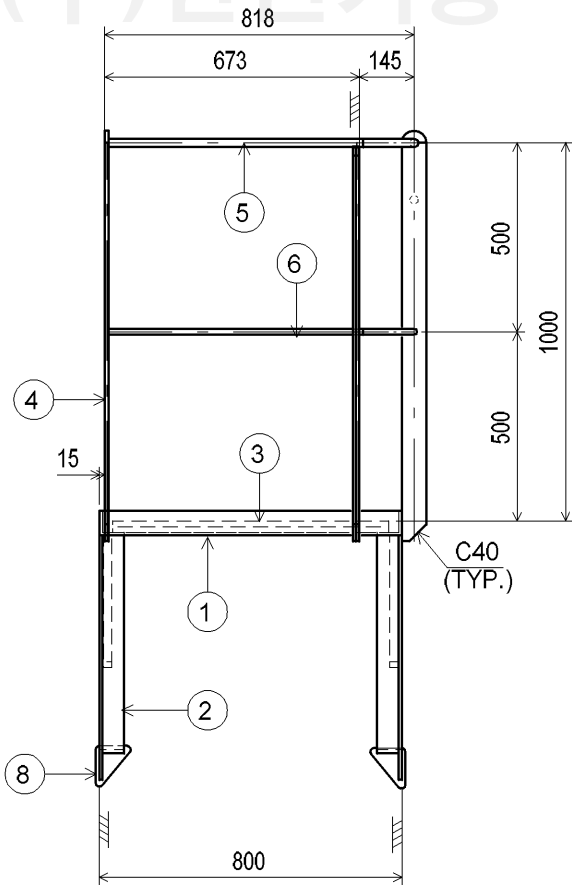


VIEW - "B"

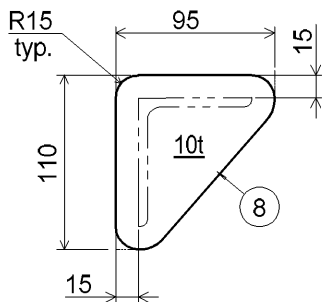
VIEW - "C"



VIEW - "A"



DET. "PAD"



9	ANTI-VIB. PIECE	Ø19 R.B	SS400 or SS275	1		PAINTED
8	PAD	10t PLATE	SS400 or SS275	2		PAINTED
7	SUPPORT	□22 S.Q BAR	SS400 or SS275	2		PAINTED
6	MID RAIL	Ø16 R.BAR	SS400 or SS275	1		HOT DIP GALV PAINTED
5	TOP RAIL	20A S.P.P	SS400 or SS275	1		001
4	STANCHION	65 X 9t F.B	SS400 or SS275	3		
3	STEP	□22 S.Q BAR	SS400 or SS275	11		PAINTED
2	SUPPORT	65 X 65 X 8t E.A	SS400 or SS275	2		PAINTED
1	SIDE FRAME	65 X 65 X 8t E.A	SS400 or SS275	2		PAINTED
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/SET	W.T(KG)	REMARK



DET. OF PLATFORM (NO.36 & NO.42 LONGI.)

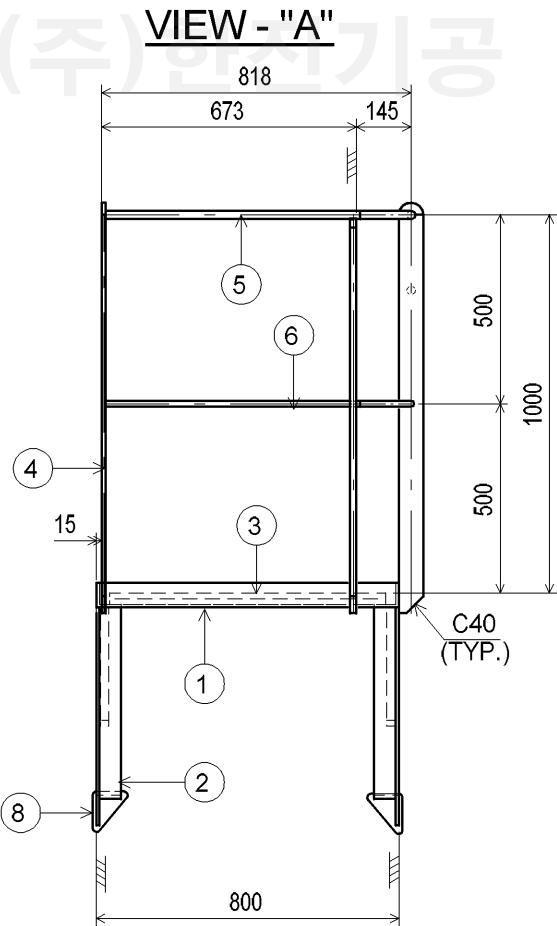
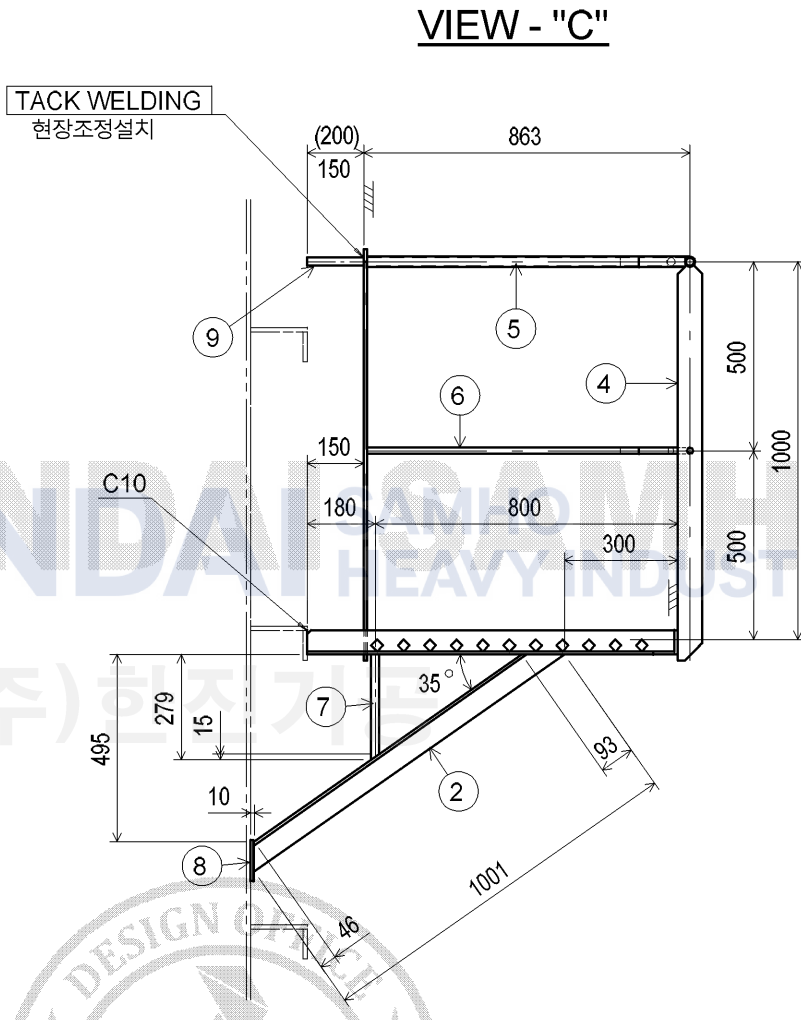
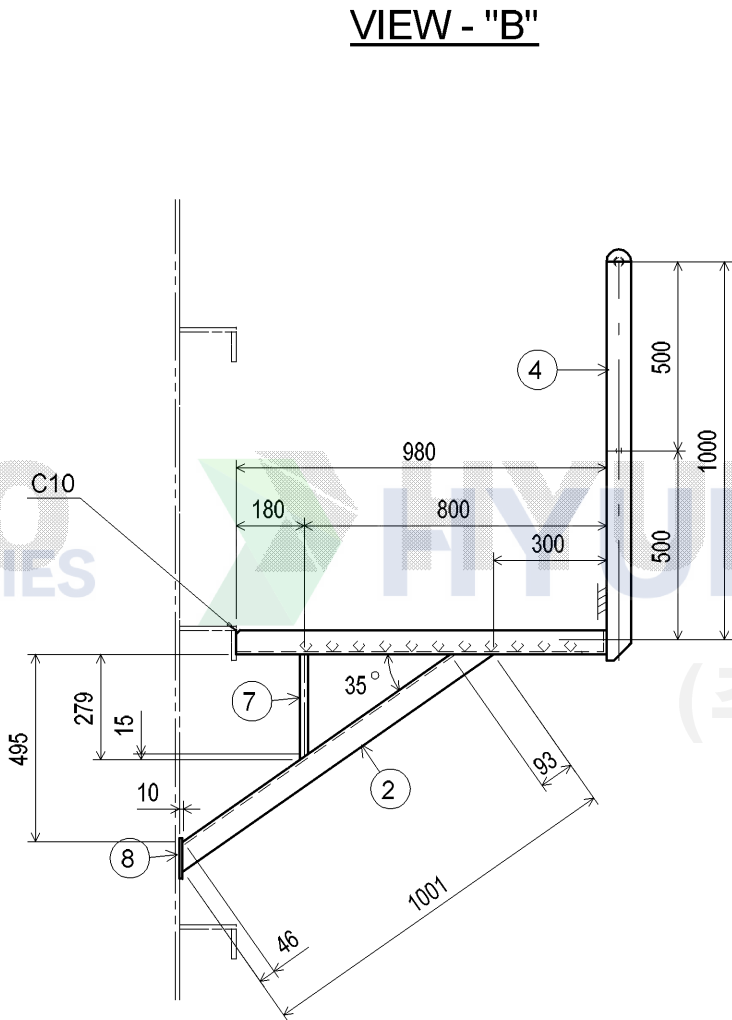
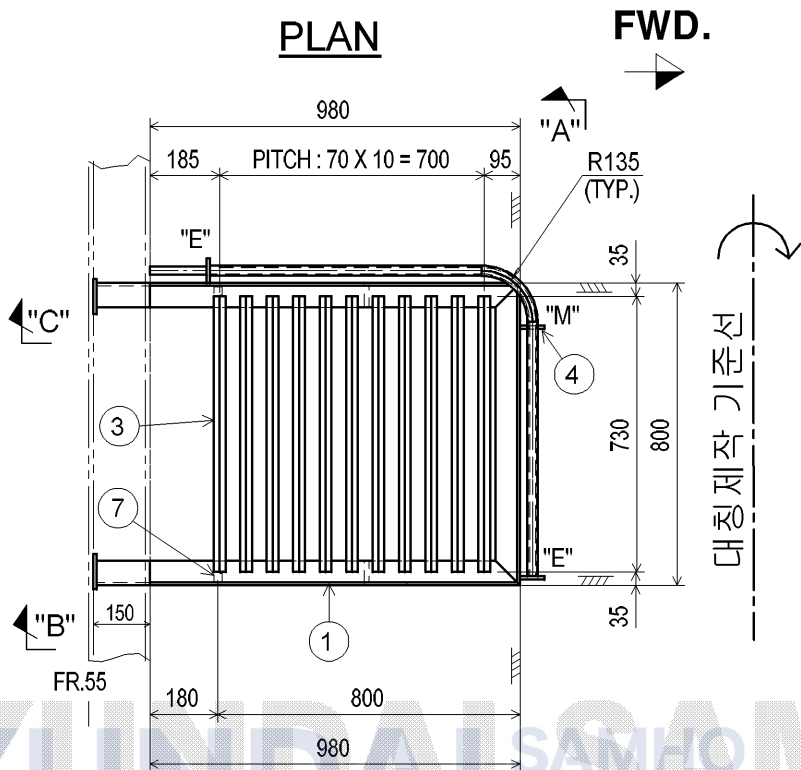
SHIP NO.	8158 - 8163	07
DWG NO.	L11CJ-441B	

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T23C0	PF-T02	2	87.9	본도제작
T24C0	PF-T03	2	87.9	대칭제작

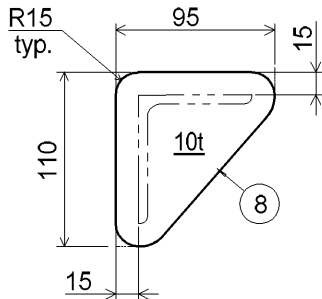
설치 BLOCK

T23C0(P)
T24C0(P)

NOTE
1. ANTI-VIB. PIECE [Ø19 R.B]는 () 값으로 제작할 것.
현장조정 설치용임.



DET. "PAD"

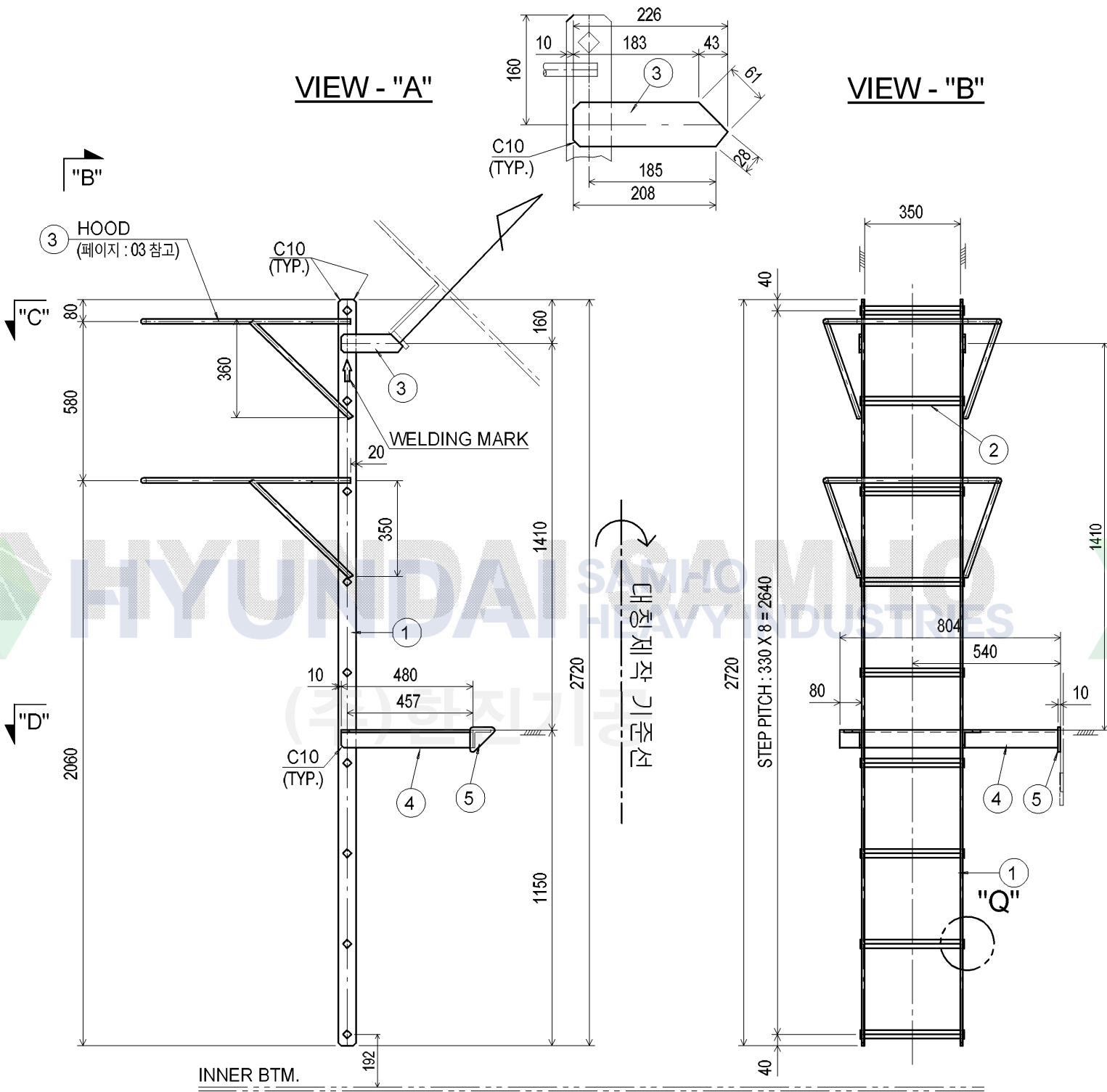


9	ANTI-VIB. PIECE	Ø19 R.B	SS400 or SS275	1		PAINTED
8	PAD	10t PLATE	SS400 or SS275	2		PAINTED
7	SUPPORT	□22 S.Q BAR	SS400 or SS275	2		PAINTED
6	MID RAIL	Ø16 R.BAR	SS400 or SS275	1		HOT-DIP GALV PAINTED
5	TOP RAIL	20A S.P.P	SS400 or SS275	1		001
4	STANCHION	65 X 9t F.B	SS400 or SS275	3		
3	STEP	□22 S.Q BAR	SS400 or SS275	11		PAINTED
2	SUPPORT	65 X 65 X 8t E.A	SS400 or SS275	2		PAINTED
1	SIDE FRAME	65 X 65 X 8t E.A	SS400 or SS275	2		PAINTED
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/SET	W.T(KG)	REMARK



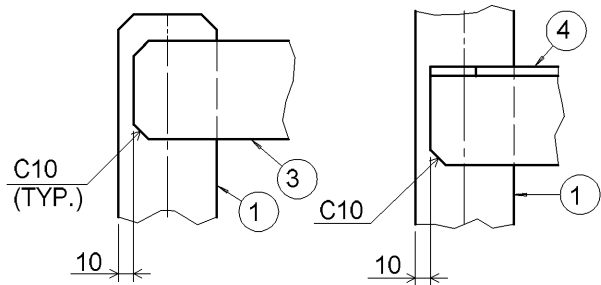
DETAIL OF VERTICAL LADDER

SHIP NO.		8158 - 8163	08
DWG NO.		L11CJ-441B	
NO.	Q'TY	WEIGHT(KG)	REMARK
2P	1	67.2	본도제작
2S	1	67.2	대칭제작

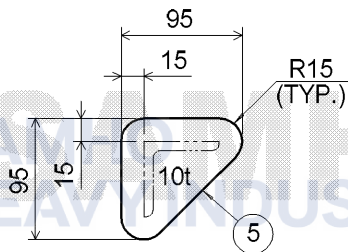


PLAN - "C"

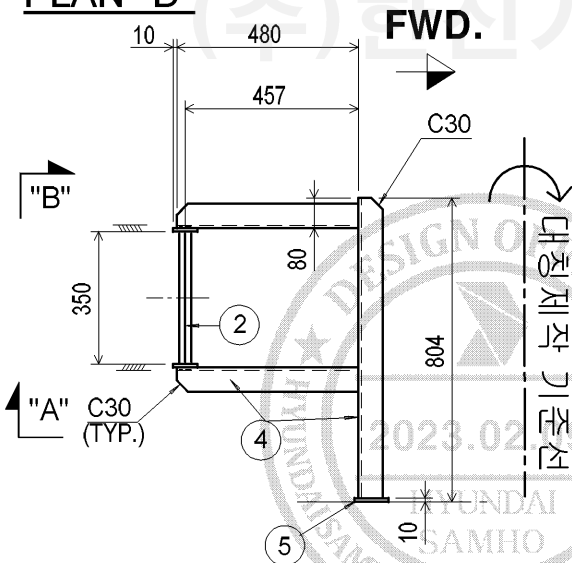
DETAIL OF LUG



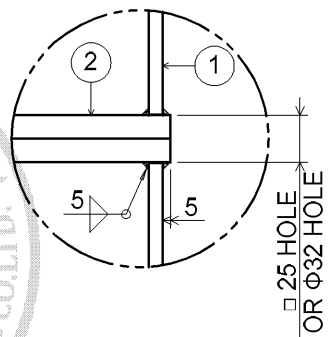
DETAIL OF PAD



PLAN - "D"



DETAIL OF "Q"



6	HOOP	Ø 19 R.B	SS400 or SS275	2	-	페이지 : 03 참고
5	PAD	10t PLATE	SS400 or SS275	1	-	
4	LUG	65 X 65 X 8t E.A	SS400 or SS275	3	-	
3	LUG	65 X 9t F.B	SS400 or SS275	2	-	
2	STEP	22 SQ.BAR	SS400 or SS275	9	-	
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2	-	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	W.T(KG)	REMARK

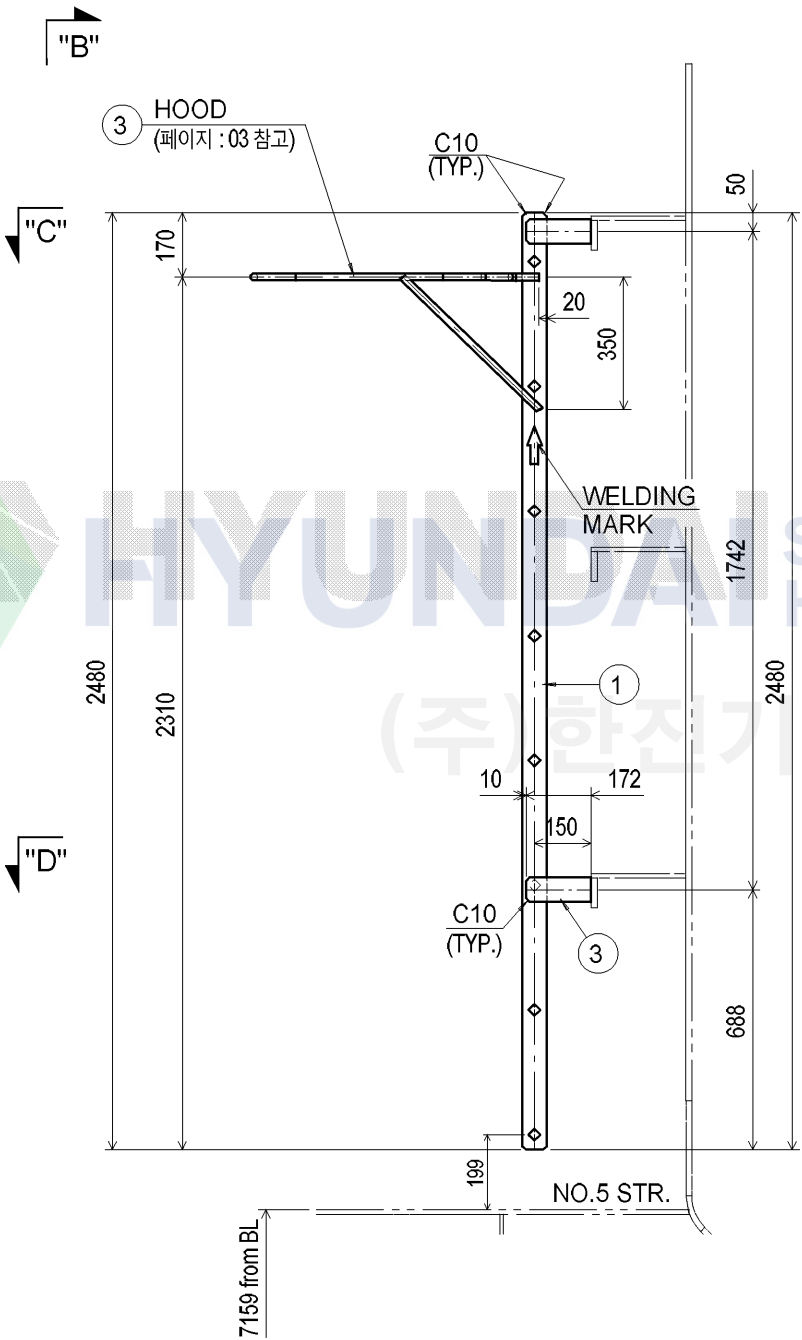


DETAIL OF VERTICAL LADDER

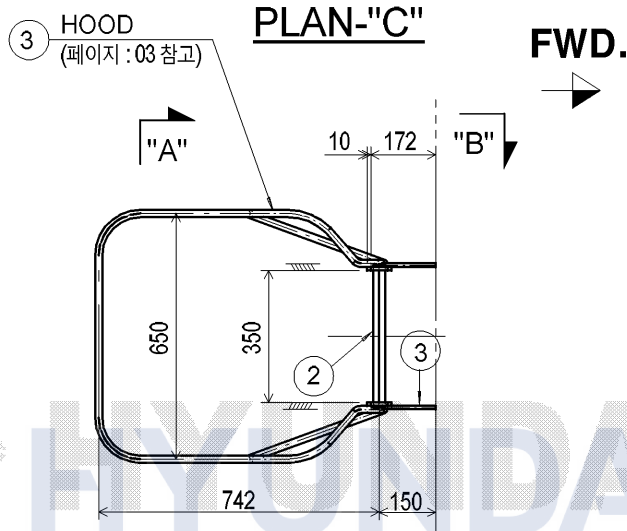
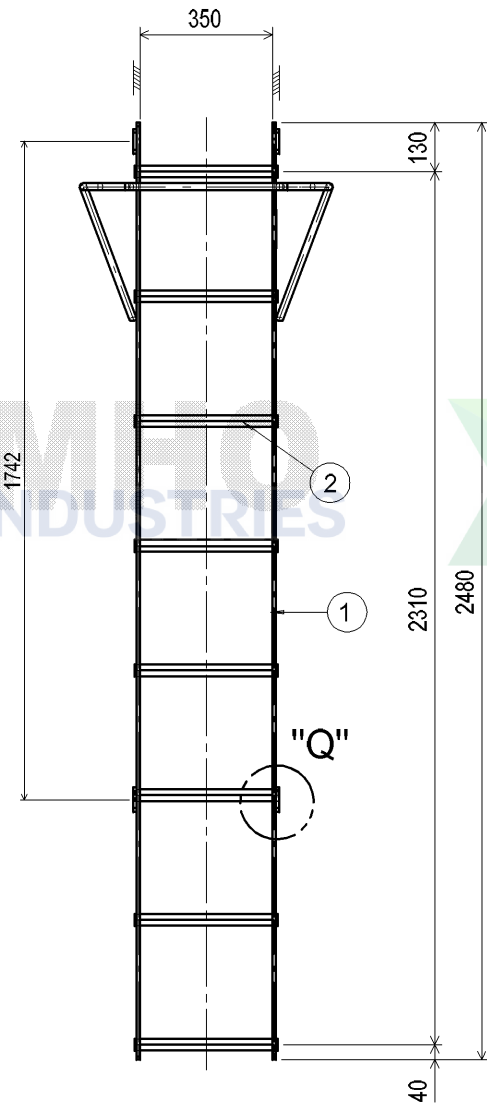
SHIP NO.		8158 - 8163	09
DWG NO.		L11CJ-441B	
NO.	Q'TY	WEIGHT(KG)	REMARK
3P	1	44.4	본도제작
3S	1	44.4	대칭제작

VIEW - "A"

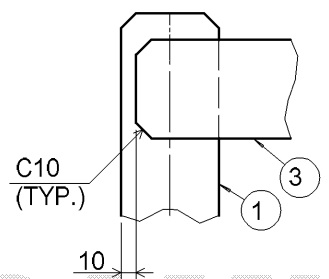
VIEW - "B"



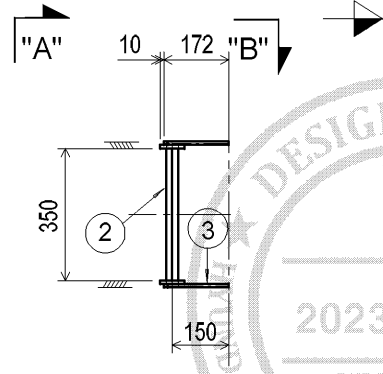
대칭 제작
상중심 좌우



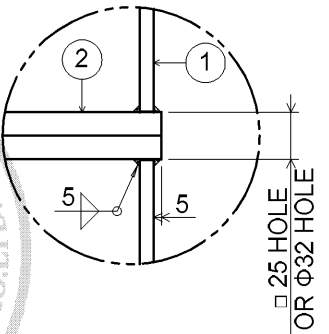
DETAIL OF LUG



PLAN-"D"



DETAIL OF "Q"



6	HOOP	Ø 19 R.B	SS400 or SS275	2	-	페이지 : 03 참고
5	PAD	10t PLATE	SS400 or SS275	1	-	
4	LUG	65 X 65 X 8t E.A	SS400 or SS275	3	-	
3	LUG	65 X 9t F.B	SS400 or SS275	4	-	
2	STEP	22 SQ.BAR	SS400 or SS275	8	-	
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2	-	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	W.T(KG)	REMARK