


NOTE

공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No., POR No., Block No., 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	1. 모든 모서리 부분을 3 Pass Grinding(최소 3R)할 것.→ PP 도장 코드만 적용
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PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	21. 01. 22	Vertical Ladder 제작용으로 작성	이천하		결재完
001	21. 02. 10	Access Opening 위치이동으로 형상 변경	이천하		결재完

(표지 포함 5 매)

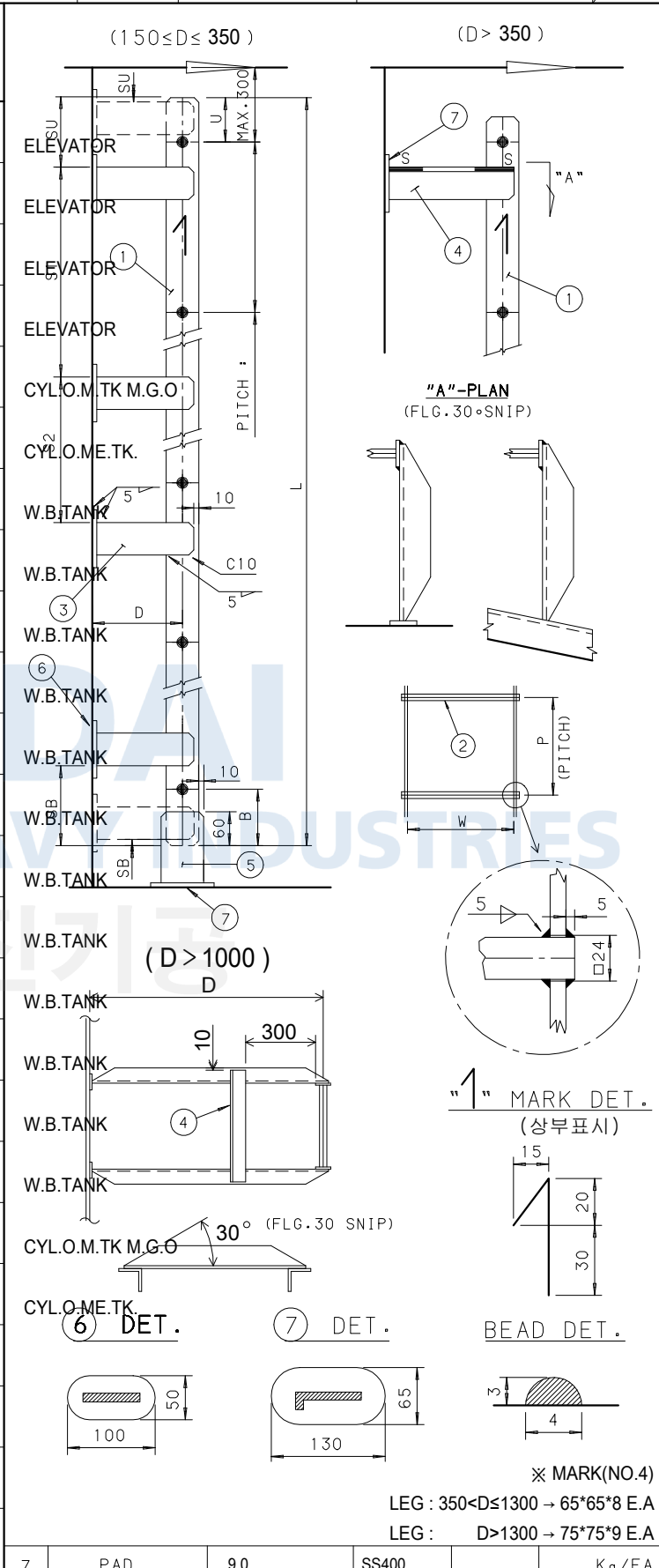
DEP'T NO. B117000	SHIP NO. 8091-96, 8100	SHIP TYPE 174,000 CBM CLASS LNGC	
TEL. NO. 2706	부서명 선 각 기 술 부	Vertical Ladder 제작도	
승 인	책임 김 연 용		
검 도			
작 성	책임 이 천 하		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도면 번호 E27C5015H	POR NO.
		DATE 2021. 01. 22	H10

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예산대구분	PROJECT NO.		발행부서	작성 자 사 번		DATE	DWG.NO	PAGE
6016	8091		B117000	P009313		20210122	E27C5015H	1 4
	8092-96, 8100		선각기술부	이천하	T : 2706			

NO.	예산 중구분	자재번호 (MATERIAL)	Q'TY	TYPE	PAINT CODE (도장 횟수)			DIMENSION								SQ.B Q'TY	LEG Q'TY				PAD R Q'TY			WEIGHT (Kg/ST)	POR NO		BLK.	MARK NO.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															
					PP	ZO	P8	L	D	SU	U	SB	B	S1	S2		②	③	④	⑤	⑥	⑦	P8		P9	P10			P11	P12	P13	P14	P15	P16	P17	P18	P19	P20	P21	P22	P23	P24	P25	P26	P27	P28	P29	P30	P31	P32	P33	P34	P35	P36	P37	P38	P39	P40	P41	P42	P43	P44	P45	P46	P47	P48	P49	P50	P51	P52	P53	P54	P55	P56	P57	P58	P59	P60	P61	P62	P63	P64	P65	P66	P67	P68	P69	P70	P71	P72	P73	P74	P75	P76	P77	P78	P79	P80	P81	P82	P83	P84	P85	P86	P87	P88	P89	P90	P91	P92	P93	P94	P95	P96	P97	P98	P99	P100	P101	P102	P103	P104	P105	P106	P107	P108	P109	P110	P111	P112	P113	P114	P115	P116	P117	P118	P119	P120	P121	P122	P123	P124	P125	P126	P127	P128	P129	P130	P131	P132	P133	P134	P135	P136	P137	P138	P139	P140	P141	P142	P143	P144	P145	P146	P147	P148	P149	P150	P151	P152	P153	P154	P155	P156	P157	P158	P159	P160	P161	P162	P163	P164	P165	P166	P167	P168	P169	P170	P171	P172	P173	P174	P175	P176	P177	P178	P179	P180	P181	P182	P183	P184	P185	P186	P187	P188	P189	P190	P191	P192	P193	P194	P195	P196	P197	P198	P199	P200	P201	P202	P203	P204	P205	P206	P207	P208	P209	P210	P211	P212	P213	P214	P215	P216	P217	P218	P219	P220	P221	P222	P223	P224	P225	P226	P227	P228	P229	P230	P231	P232	P233	P234	P235	P236	P237	P238	P239	P240	P241	P242	P243	P244	P245	P246	P247	P248	P249	P250	P251	P252	P253	P254	P255	P256	P257	P258	P259	P260	P261	P262	P263	P264	P265	P266	P267	P268	P269	P270	P271	P272	P273	P274	P275	P276	P277	P278	P279	P280	P281	P282	P283	P284	P285	P286	P287	P288	P289	P290	P291	P292	P293	P294	P295	P296	P297	P298	P299	P300	P301	P302	P303	P304	P305	P306	P307	P308	P309	P310	P311	P312	P313	P314	P315	P316	P317	P318	P319	P320	P321	P322	P323	P324	P325	P326	P327	P328	P329	P330	P331	P332	P333	P334	P335	P336	P337	P338	P339	P340	P341	P342	P343	P344	P345	P346	P347	P348	P349	P350	P351	P352	P353	P354	P355	P356	P357	P358	P359	P360	P361	P362	P363	P364	P365	P366	P367	P368	P369	P370	P371	P372	P373	P374	P375	P376	P377	P378	P379	P380	P381	P382	P383	P384	P385	P386	P387	P388	P389	P390	P391	P392	P393	P394	P395	P396	P397	P398	P399	P400	P401	P402	P403	P404	P405	P406	P407	P408	P409	P410	P411	P412	P413	P414	P415	P416	P417	P418	P419	P420	P421	P422	P423	P424	P425	P426	P427	P428	P429	P430	P431	P432	P433	P434	P435	P436	P437	P438	P439	P440	P441	P442	P443	P444	P445	P446	P447	P448	P449	P450	P451	P452	P453	P454	P455	P456	P457	P458	P459	P460	P461	P462	P463	P464	P465	P466	P467	P468	P469	P470	P471	P472	P473	P474	P475	P476	P477	P478	P479	P480	P481	P482	P483	P484	P485	P486	P487	P488	P489	P490	P491	P492	P493	P494	P495	P496	P497	P498	P499	P500	P501	P502	P503	P504	P505	P506	P507	P508	P509	P510	P511	P512	P513	P514	P515	P516	P517	P518	P519	P520	P521	P522	P523	P524	P525	P526	P527	P528	P529	P530	P531	P532	P533	P534	P535	P536	P537	P538	P539	P540	P541	P542	P543	P544	P545	P546	P547	P548	P549	P550	P551	P552	P553	P554	P555	P556	P557	P558	P559	P560	P561	P562	P563	P564	P565	P566	P567	P568	P569	P570	P571	P572	P573	P574	P575	P576	P577	P578	P579	P580	P581	P582	P583	P584	P585	P586	P587	P588	P589	P590	P591	P592	P593	P594	P595	P596	P597	P598	P599	P600	P601	P602	P603	P604	P605	P606	P607	P608	P609	P610	P611	P612	P613	P614	P615	P616	P617	P618	P619	P620	P621	P622	P623	P624	P625	P626	P627	P628	P629	P630	P631	P632	P633	P634	P635	P636	P637	P638	P639	P640	P641	P642	P643	P644	P645	P646	P647	P648	P649	P650	P651	P652	P653	P654	P655	P656	P657	P658	P659	P660	P661	P662	P663	P664	P665	P666	P667	P668	P669	P670	P671	P672	P673	P674	P675	P676	P677	P678	P679	P680	P681	P682	P683	P684	P685	P686	P687	P688	P689	P690	P691	P692	P693	P694	P695	P696	P697	P698	P699	P700	P701	P702	P703	P704	P705	P706	P707	P708	P709	P710	P711	P712	P713	P714	P715	P716	P717	P718	P719	P720	P721	P722	P723	P724	P725	P726	P727	P728	P729	P730	P731	P732	P733	P734	P735	P736	P737	P738	P739	P740	P741	P742	P743	P744	P745	P746	P747	P748	P749	P750	P751	P752	P753	P754	P755	P756	P757	P758	P759	P760	P761	P762	P763	P764	P765	P766	P767	P768	P769	P770	P771	P772	P773	P774	P775	P776	P777	P778	P779	P780	P781	P782	P783	P784	P785	P786	P787	P788	P789	P790	P791	P792	P793	P794	P795	P796	P797	P798	P799	P800	P801	P802	P803	P804	P805	P806	P807	P808	P809	P810	P811	P812	P813	P814	P815	P816	P817	P818	P819	P820	P821	P822	P823	P824	P825	P826	P827	P828	P829	P830	P831	P832	P833	P834	P835	P836	P837	P838	P839	P840	P841	P842	P843	P844	P845	P846	P847	P848	P849	P850	P851	P852	P853	P854	P855	P856	P857	P858	P859	P860	P861	P862	P863	P864	P865	P866	P867	P868	P869	P870	P871	P872	P873	P874	P875	P876	P877	P878	P879	P880	P881	P882	P883	P884	P885	P886	P887	P888	P889	P890	P891	P892	P893	P894	P895	P896	P897	P898	P899	P900	P901	P902	P903	P904	P905	P906	P907	P908	P909	P910	P911	P912	P913	P914	P915	P916	P917	P918	P919	P920	P921	P922	P923	P924	P925	P926	P927	P928	P929	P930	P931	P932	P933	P934	P935	P936	P937	P938	P939	P940	P941	P942	P943	P944	P945	P946	P947	P948	P949	P950	P951	P952	P953	P954	P955	P956	P957	P958	P959	P960	P961	P962	P963	P964	P965	P966	P967	P968	P969	P970	P971	P972	P973	P974	P975	P976	P977	P978	P979	P980	P981	P982	P983	P984	P985	P986	P987	P988	P989	P990	P991	P992	P993	P994	P995	P996	P997	P998	P999	P1000	P1001	P1002	P1003	P1004	P1005	P1006	P1007	P1008	P1009	P1010	P1011	P1012	P1013	P1014	P1015	P1016	

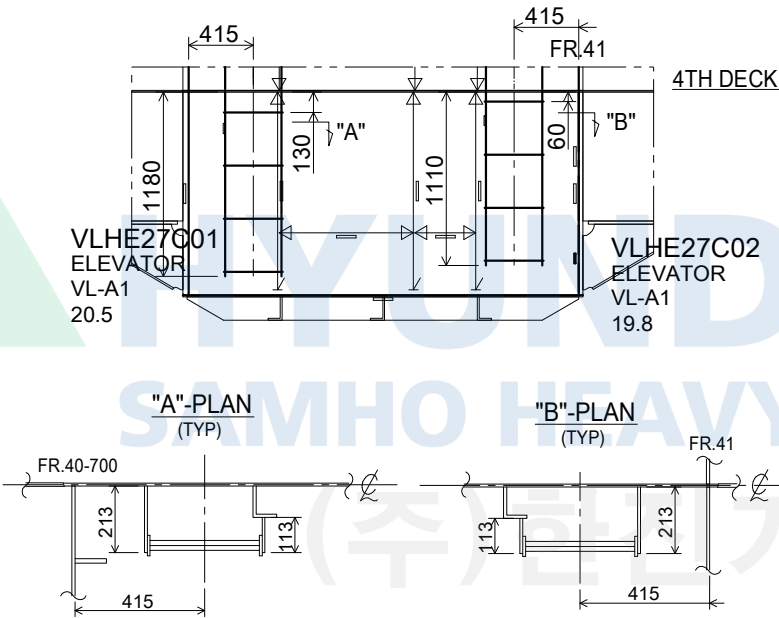


7	PAD	9.0	SS400		Kg/EA
6	PAD	9.0	SS400		Kg/EA
5	LEG	85*9	SS400		Kg/M
4	※ LEG	65*65*8/75*75*9	SS400		Kg/M
3	LEG	65*9	SS400		Kg/M
2	STEP	22*22	SS400		Kg/M
1	SIDE FRAME	65*9	SS400	2	Kg/M
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/ST	WEIGHT

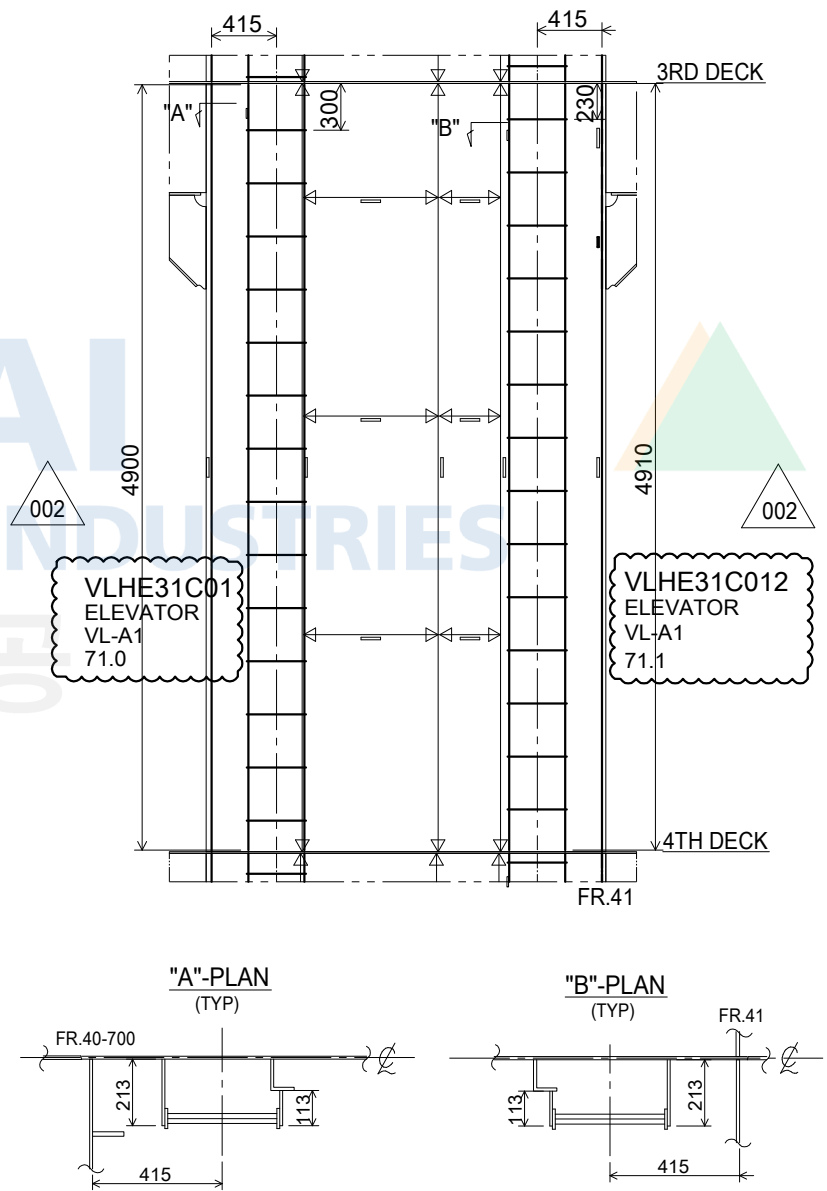


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BLK NO.	E27C5015H	4

C.L ELEV.



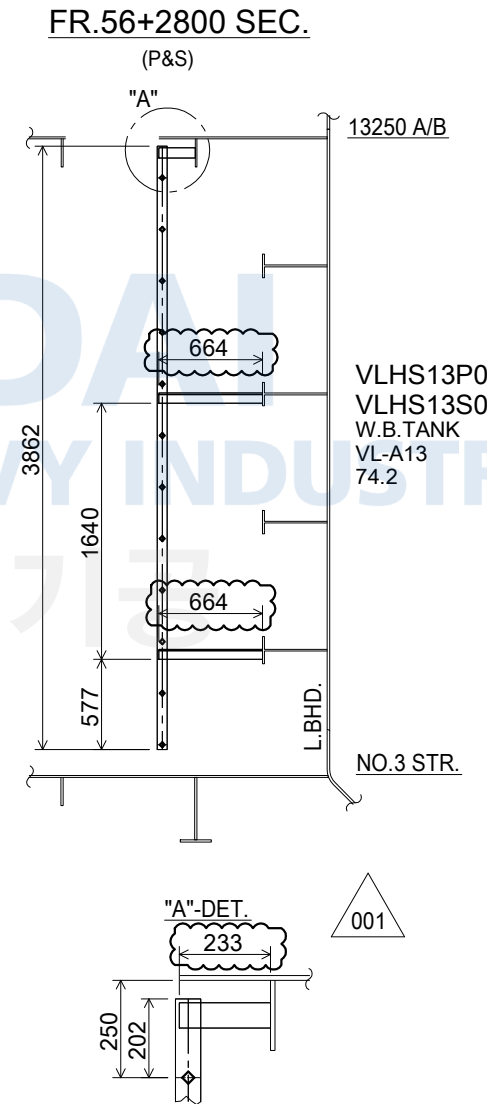
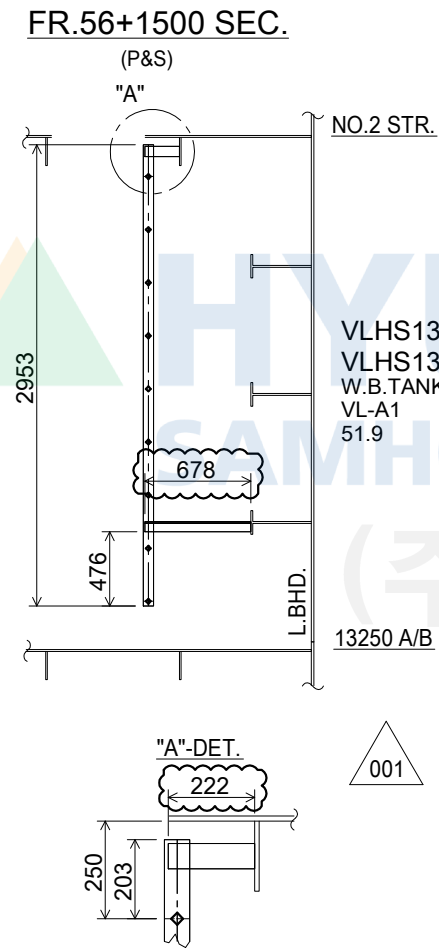
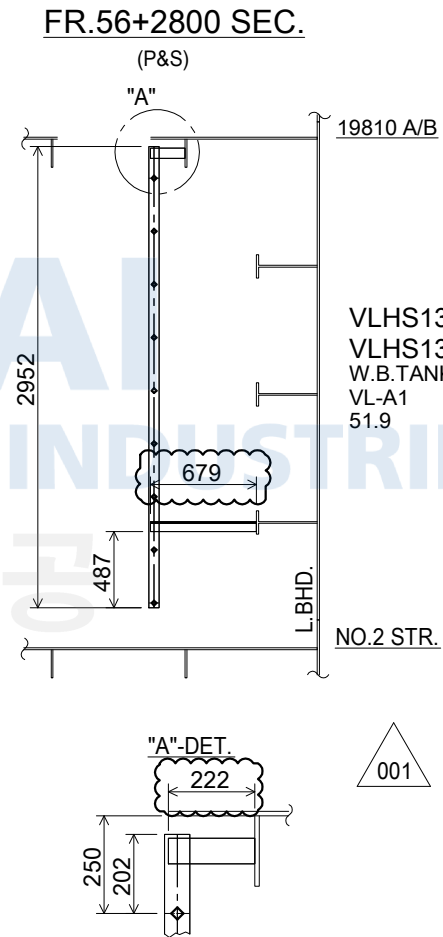
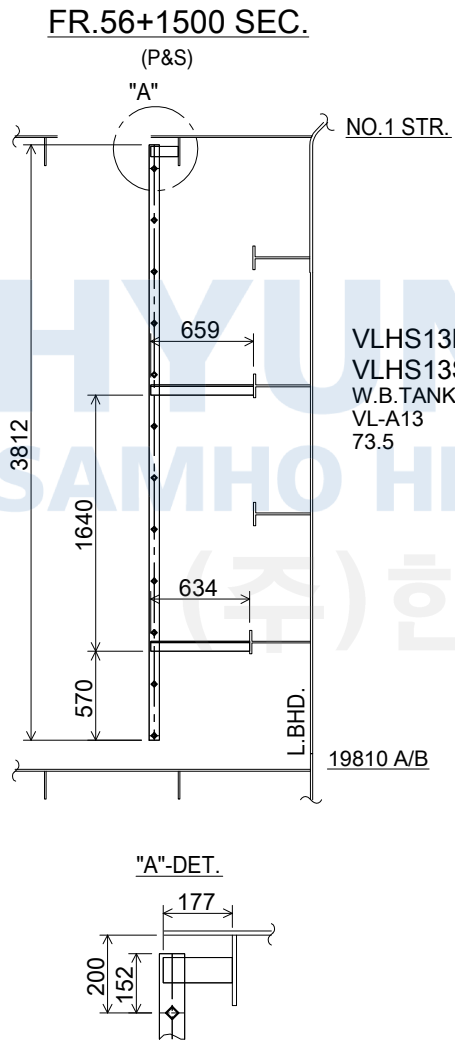
C.L ELEV.



8091-VER-PDRH10-01-R1



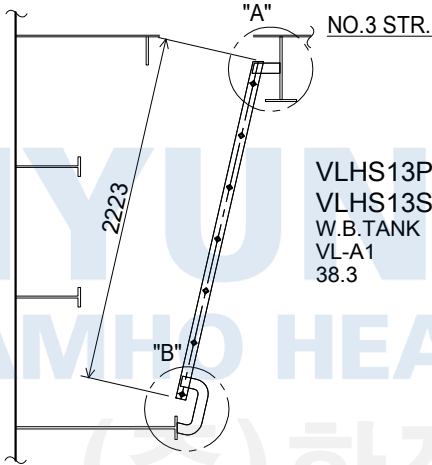
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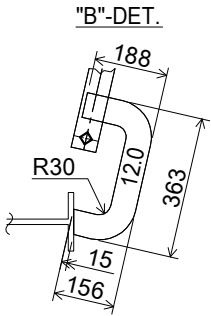
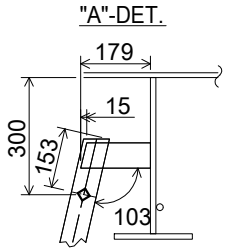


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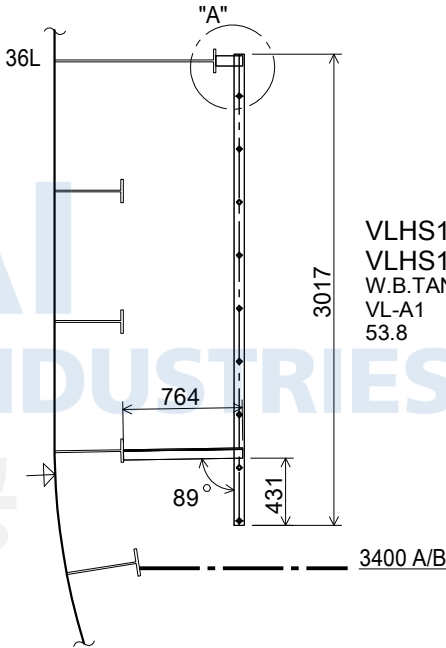
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(P&S)



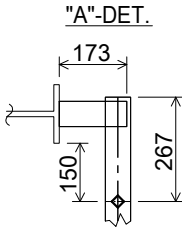
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W.B.TANK
VL-A1
38.3



FR.57-1900 SEC.
(P&S)



VLHS13P06
VLHS13S06
W.B.TANK
VL-A1
53.8



	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH		
1																																				
2	SEQ	자재번호	Qty	TYPE	PAINT SPEC.				DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support
3									LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)					PT	KG	KG	KG	PT	PT	EA	EA	
4	01	416412100	1	A1				O 면창조			200	130	80	30			4	4							20.50	E27C	VLHE27C01	8	20.50							
5	02	416412100	1	A1				O 면창조			150	60	80	30			4	4							19.80	E27C	VLHE27C02	8	19.80							
6	03	416412100	1	A1				O 면창조			150	290	250	190	2230		14	6							70.90	E31C	VLHE31C01	28	70.90							
7	04	416412100	1	A1				O 면창조			300	230	150	260	2200		14	6							71.00	E31C	VLHE31C02	28	71.00							
8	05	416412100	1	A13			O		1460	150	160	110	80	30			5	4				4			25.00	E33P	VLHE33P01	10	25.00							
9	06	416412100	1	A13			O		1460	150	160	110	80	30			5	4				4			25.00	E33P	VLHE33P02	10	25.00							
10	07	416412100	1	O				3812변 창 조									12	2	4						73.50	S13P	VLHS13P01	24		73.50						
11	08	416412100	1	O				3812변 창 조									12	2	4						73.50	S13S	VLHS13S01	24		73.50						
12	09	416412100	1	O				2952변 창 조									9	2	2						51.90	S13P	VLHS13P02	18		51.90						
13	10	416412100	1	O				2952변 창 조									9	2	2						51.90	S13S	VLHS13S02	18		51.90						
14	11	416412100	1	O				2953변 창 조									9	2	2						51.90	S13P	VLHS13P03	18		51.90						
15	12	416412100	1	O				2953변 창 조									9	2	2						51.90	S13S	VLHS13S03	18		51.90						
16	13	416412100	1	O				3862변 창 조									12	2	4						74.20	S13P	VLHS13P04	24		74.20						
17	14	416412100	1	O				3862변 창 조									12	2	4						74.20	S13S	VLHS13S04	24		74.20						
18	15	416412100	1	O				2223변 창 조									7	4							38.30	S13P	VLHS13P05	14		38.30						
19	16	416412100	1	O				2223변 창 조									7	4							38.30	S13S	VLHS13S05	14		38.30						
20	17	416412100	1	O				3017변 창 조									9	2	2						53.80	S13P	VLHS13P06	18		53.80						
21	18	416412100	1	O				3017변 창 조									9	2	2						53.80	S13S	VLHS13S06	18		53.80						
22	19	416412100	1	A13			O		1460	150	160	110	80	30			5	4				4			25.00	E33P	VLHE33P03	10	25.00							
23	20	416412100	1	A13			O		1460	150	160	110	80	30			5	4				4			25.00	E33P	VLHE33P04	10	25.00							

SAMHO HEAVY INDUSTRIES

(주)한진기공