


# NOTE

공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	
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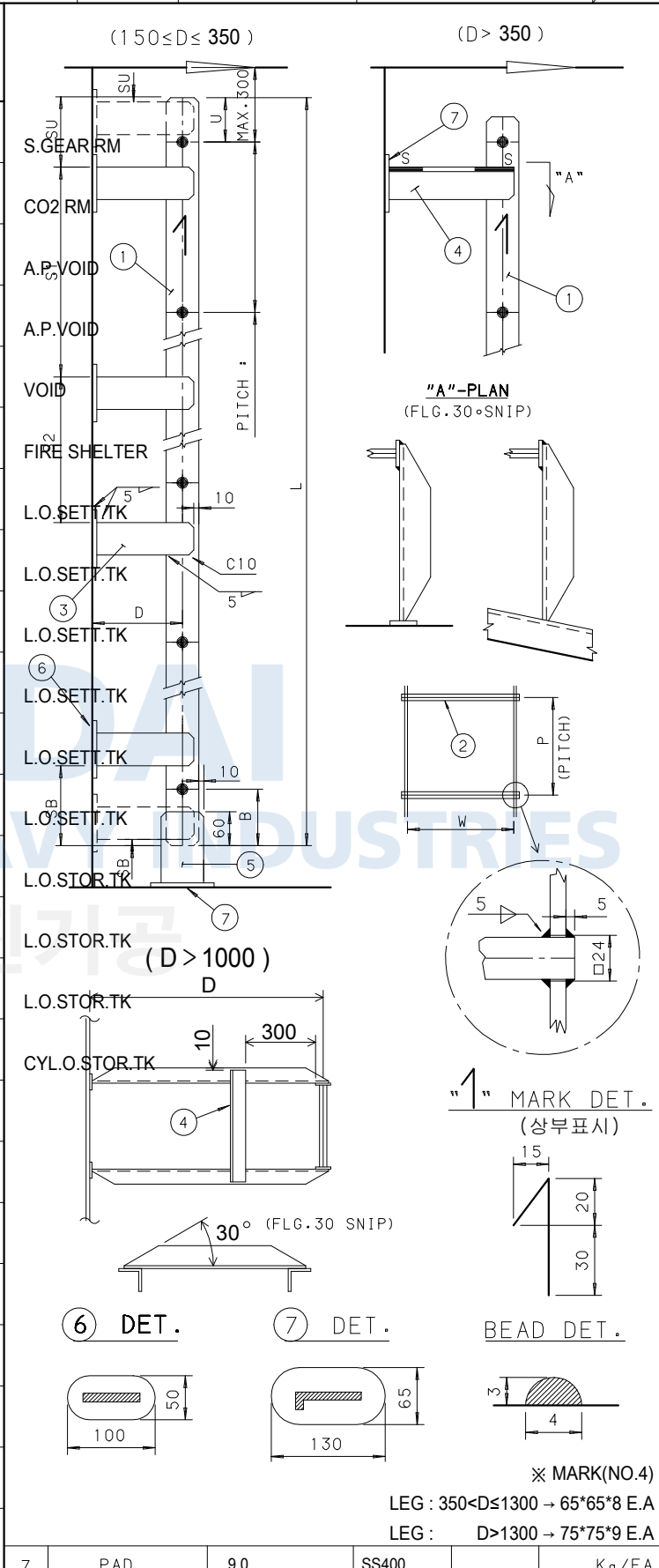
PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	22. 06. 14	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完

(표지 포함 5 매)

DEP'T NO. B111000	SHIP NO. 8060/61	SHIP TYPE 15,300 TEU CLASS CONTAINER CARRIER	
TEL. NO. 4787	부 서 명 구 조 설 계 부	<div>도 면 명</div> <div>Vertical Ladder</div> <div>제작도</div>	
승 인	책임 김 성 주		
검 도	책임 이 천 하		
작 성	대리 김 성 경		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도 면 번 호 A23P5115H	POR NO.
		DATE 2022. 06. 14	H36



예산대구분	PROJECT NO.		발행부서	작성자 사번		DATE	DWG.NO	PAGE
6016	8060		B111000	W126191		20220614	A23P5115H	1
	8061		구조설계부	김성경	T : 4787			4

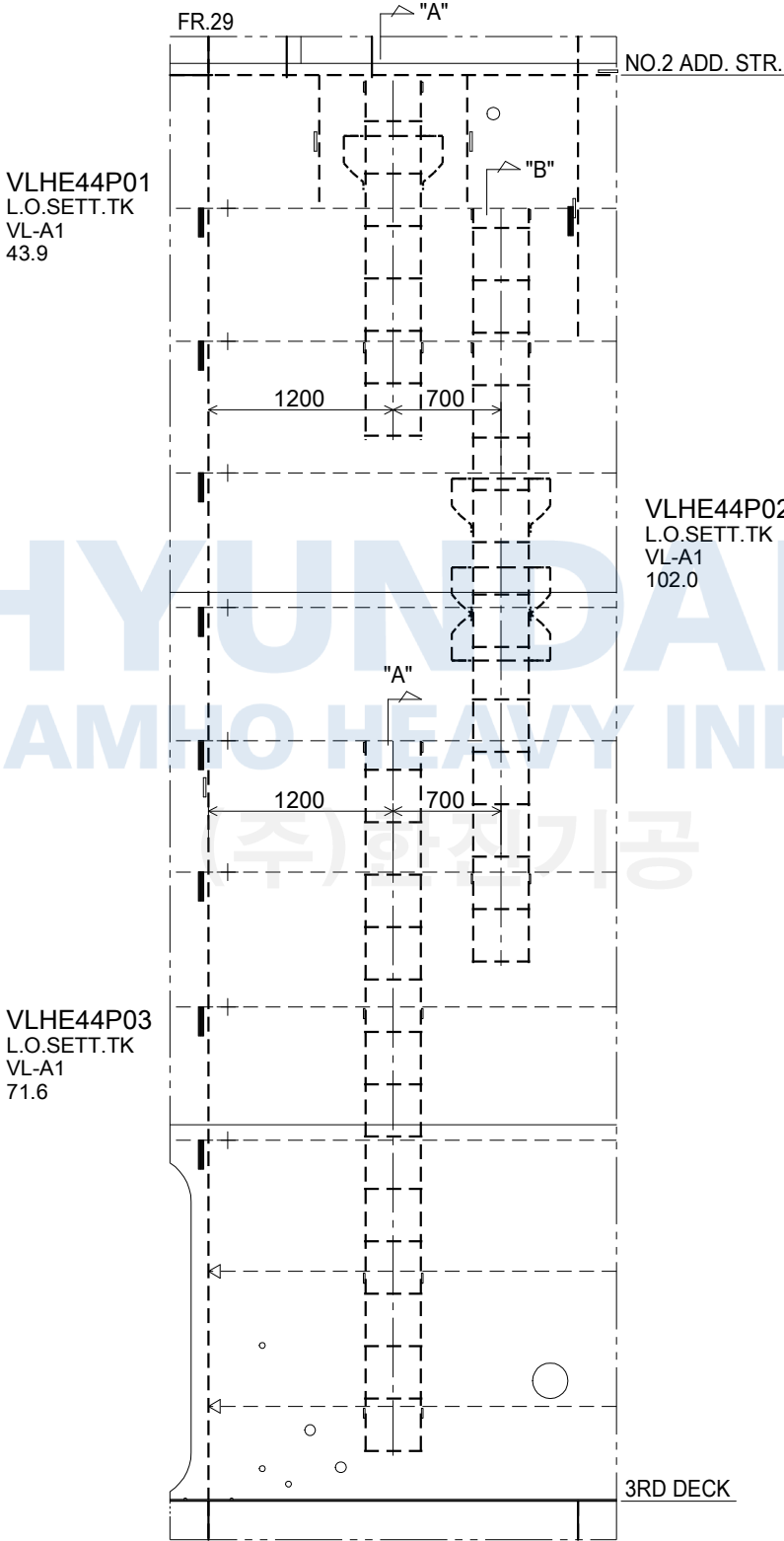
[illegible]

7	PAD	9.0	SS400		Kg/EA
6	PAD	9.0	SS400		Kg/EA
5	LEG	85*9	SS400		Kg/M
4	※ LEG	65*65*8/75*75*9	SS400		Kg/M
3	LEG	65*9	SS400		Kg/M
2	STEP	22*22	SS400		Kg/M
1	SIDE FRAME	65*9	SS400	2	Kg/M
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/ST	WEIGHT

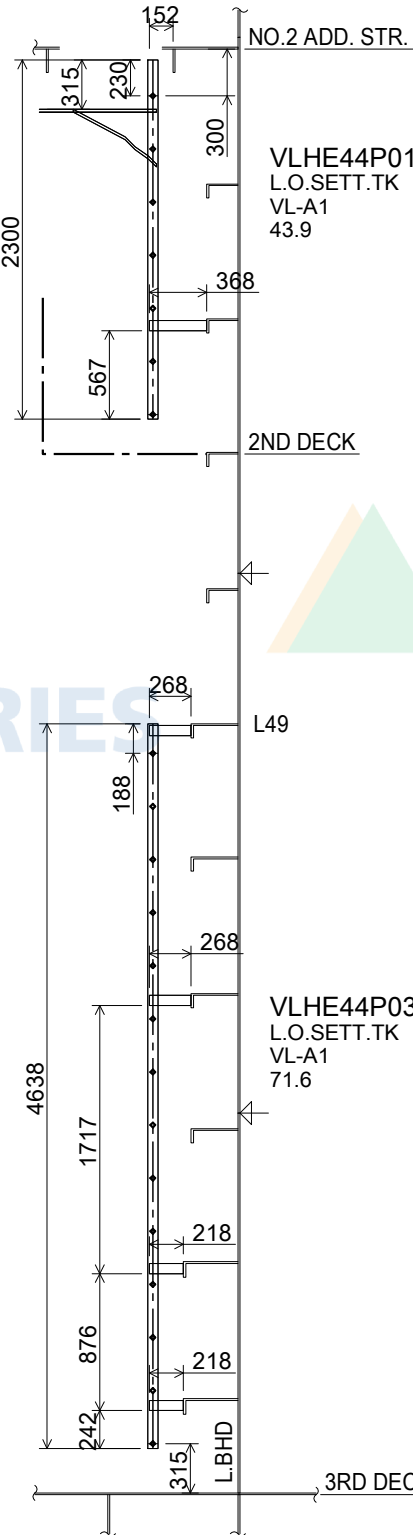


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BLK NO.	A23P5115H	4

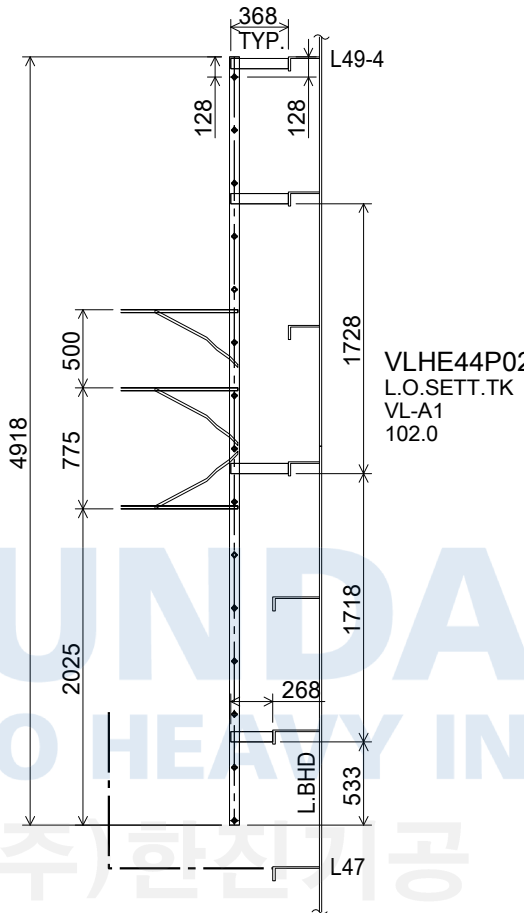
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(P-ONLY)



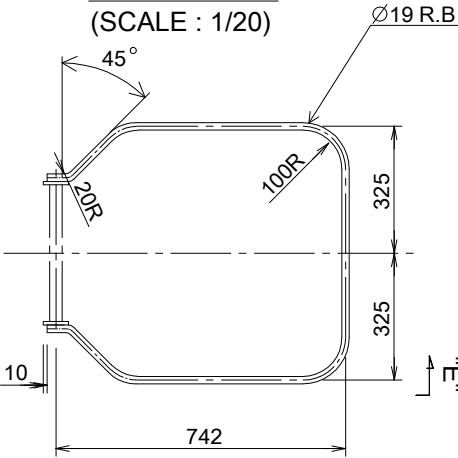
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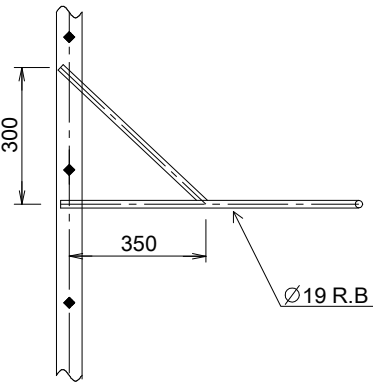
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"G" PLAN  
(SCALE : 1/20)



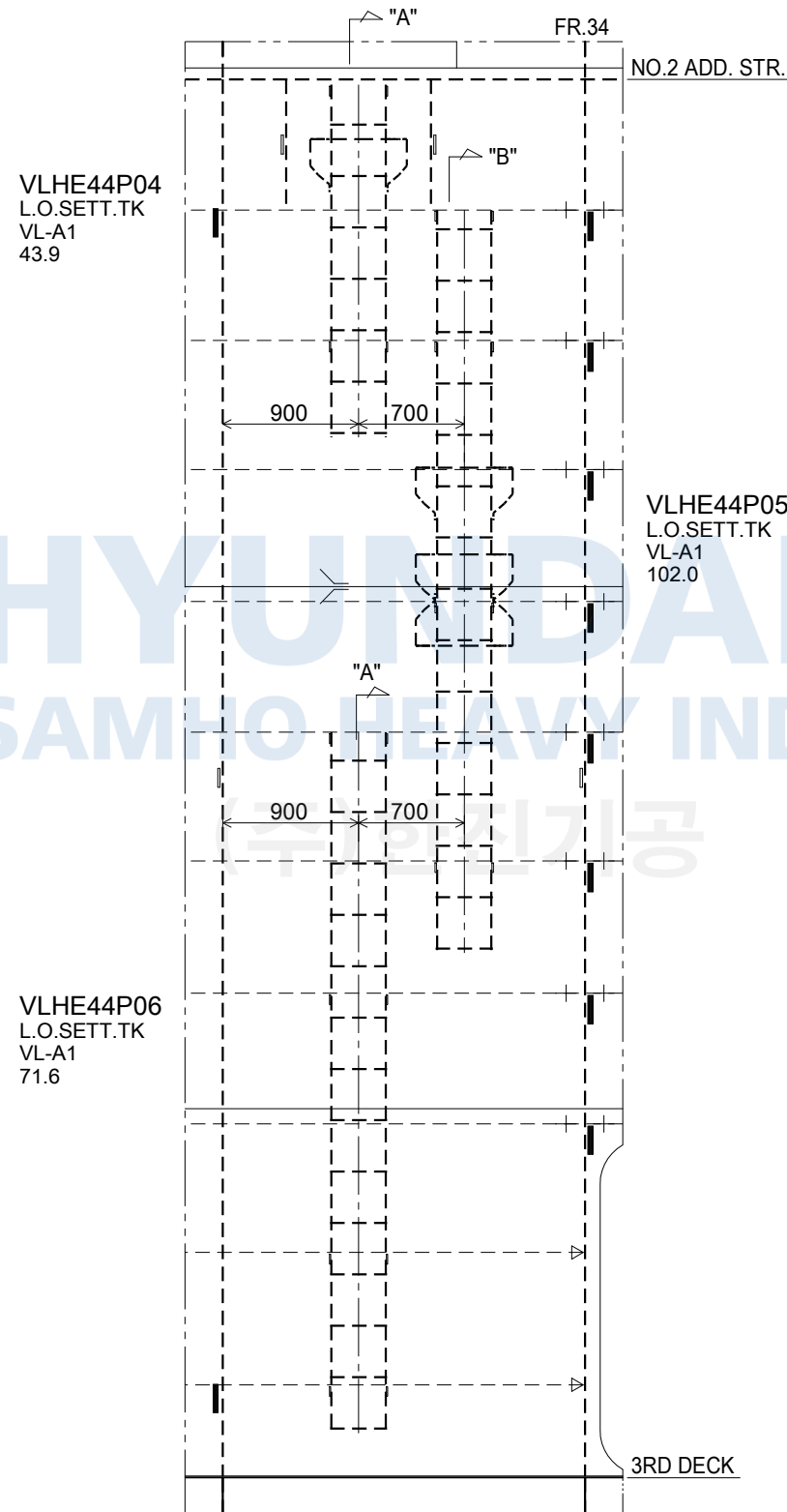
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(SCALE : 1/20)



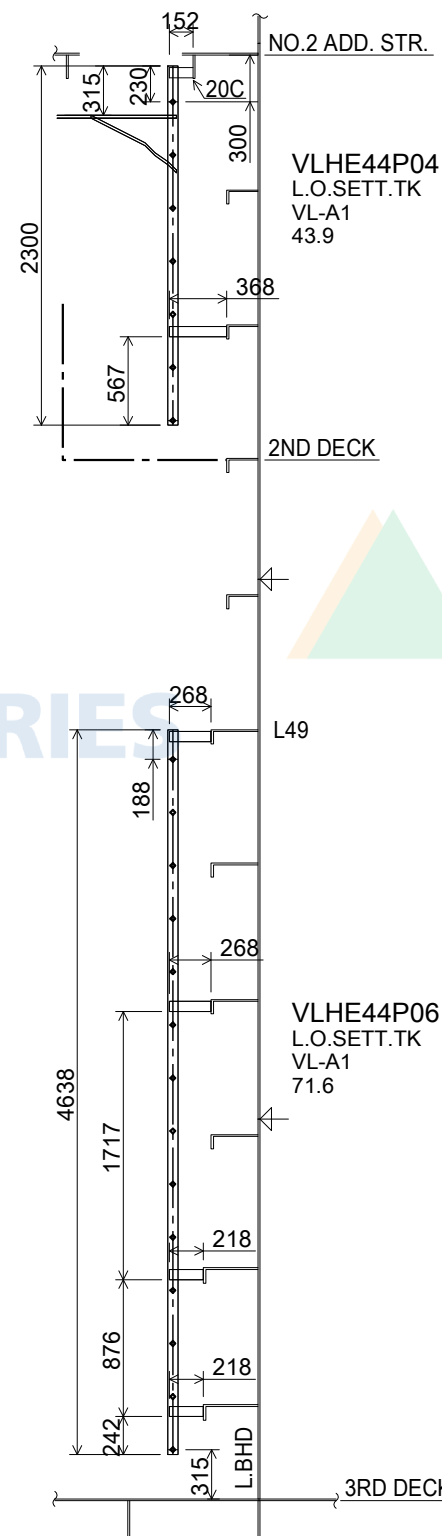


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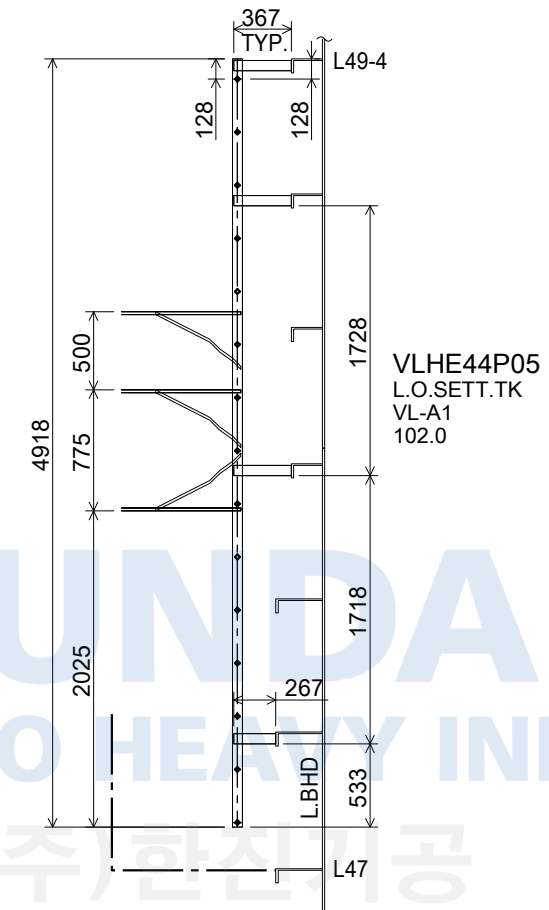
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(P-ONLY)



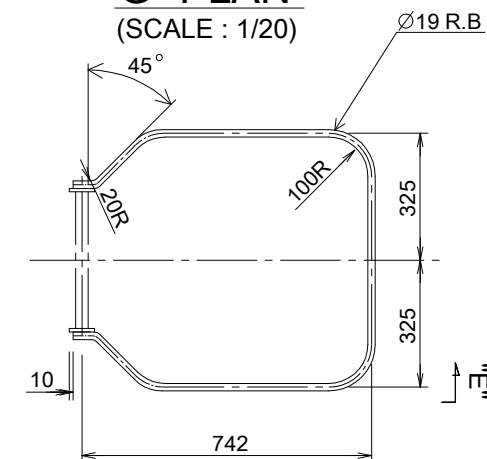
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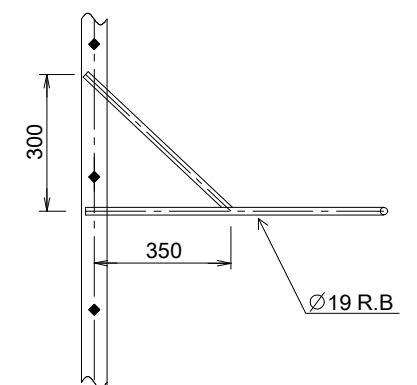
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"G" PLAN  
(SCALE : 1/20)



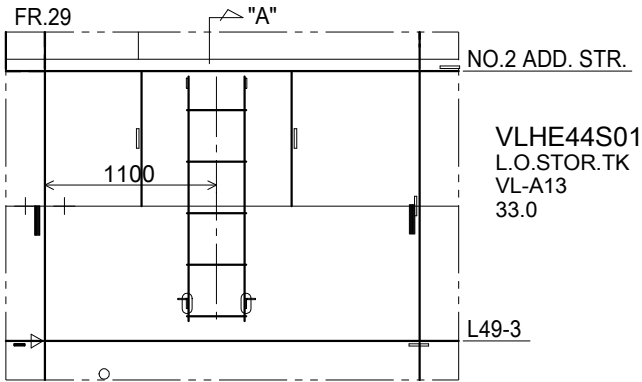
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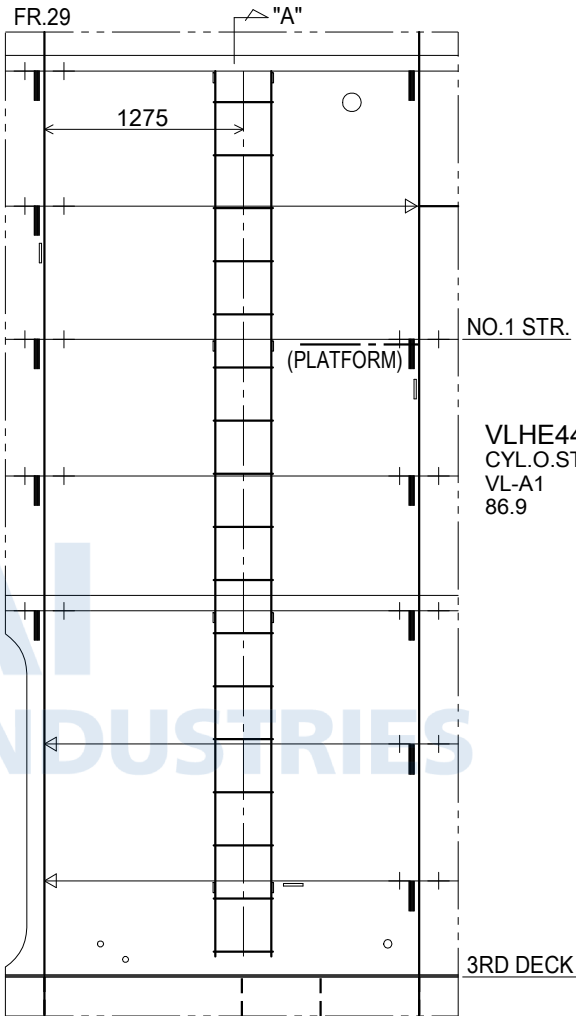


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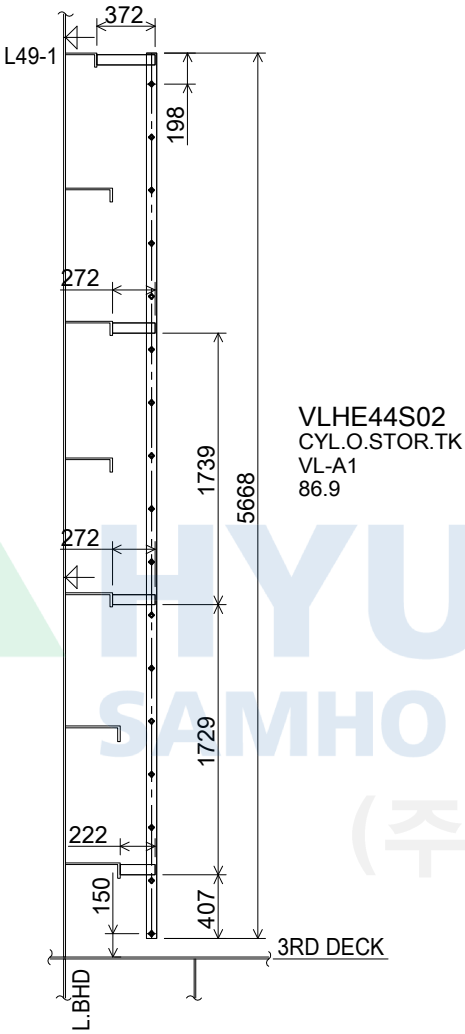
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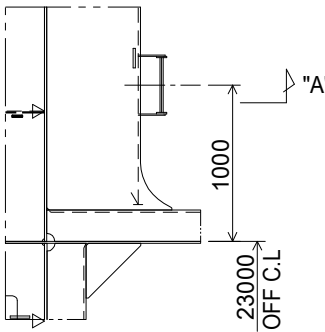
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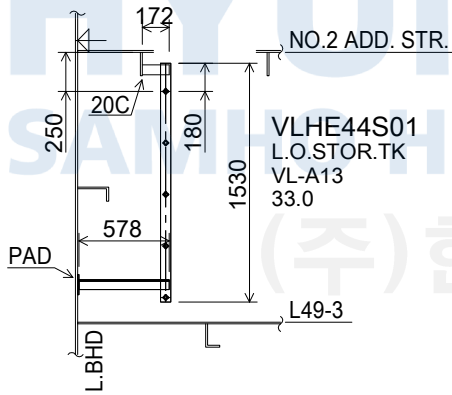
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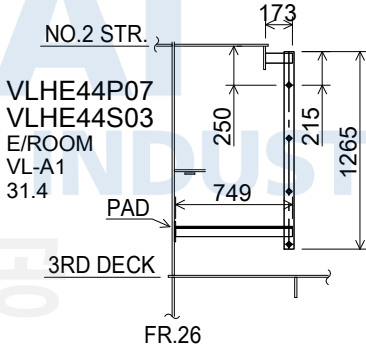
NO.2 STR. PLAN  
(P&S)



"A"-SEC.



"A"-SEC.



			C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH	AI	
1																																				
2	SEQ	자재번호	Qty	TYPE	PAINT SPEC.				DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support
3									LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)					PT	KG	KG	KG	PT	PT	EA	EA	
4	01	416412100	1	A1	O				3880	366	160	110	80	30	1750		12		6			6			73.50	A23P	VLHA23P01	24	73.50							
5	02	416412100	1	A1	O				3880	366	160	110	80	30	1750		12		6			6			73.50	A23S	VLHA23S01	24	73.50							
6	03	416412100	1	A13		O			4100	386	160	110	80	30	1750		13		6			6			77.90	A22P	VLHA22P01	26	77.90							
7	04	416412100	1	A13		O			4100	386	160	110	80	30	1750		13		6			6			77.90	A22S	VLHA22S01	26	77.90							
8	05	416412100	1	A13		O			2120	300	160	110	80	30			7	4				4			36.70	A22S	VLHA22S02	14	36.70							
9	06	416412100	1	A13	O				3770	150	160	110	80	30	1700		12	6				6			58.40	E91P	VLHE91P01	24	58.40							
10	07	416412100	1	A1			O OOP 설치 도면 참조)										7	4							43.90	E44P	VLHE44P01	14	43.90							
11	08	416412100	1	A1			O OOP 설치 도면 참조)										15	8							102.00	E44P	VLHE44P02	30	102.00							
12	09	416412100	1	A1			O 작 도 면 참 조										14	8							71.60	E44P	VLHE44P03	28	71.60							
13	10	416412100	1	A1			O OOP 설치 도면 참조)										7	4							43.90	E44P	VLHE44P04	14	43.90							
14	11	416412100	1	A1			O OOP 설치 도면 참조)										15	8							102.00	E44P	VLHE44P05	30	102.00							
15	12	416412100	1	A1			O 작 도 면 참 조										14	8							71.60	E44P	VLHE44P06	28	71.60							
16	13	416412100	1	A1			O 작 도 면 참 조										4	2	2			2			31.40	E44P	VLHE44P07	8	31.40							
17	14	416412100	1	A1			O 작 도 면 참 조										4	2	2			2			31.40	E44S	VLHE44S03	8	31.40							
18	15	416412100	1	A13			O 작 도 면 참 조										5	2	2			2			33.00	E44S	VLHE44S01	10	33.00							
19	16	416412100	1	A1			O 도 면 참 조										17	8							86.90	E44S	VLHE44S02	34	86.90							

