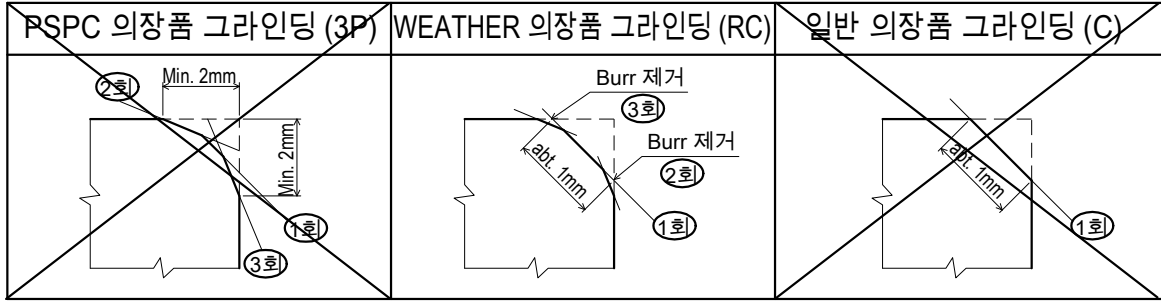


PLAN HISTORY					
DATE	REV. NO.	DESCRIPTION	DRAWN	CHKD	APPRD
2021. 02.17	0	8091 ~ 8096, 8100 호선 LADDER & PLATFORM FOR NO.1 COFFERDAM 제작 도면으로 작성함.	고상우	황규성	정호진

PAINTING SPEC.							PAINT SUPPLIER		
PAINT'G SYMBOL	PAINT ITEM OR AREA	MATERIAL	SHOP PRIMER	표면 처리	BRAND NAME OF PAINT AND ITS COLOR SHADE		T (M)	REMARK	
PZ	ALL ITEM	STEEL	NS	T3	1st	ENA 370/373 (BRONZE)	125		
					2nd	ENA 371/373 (ALUMINIUM)	125		

NOTE

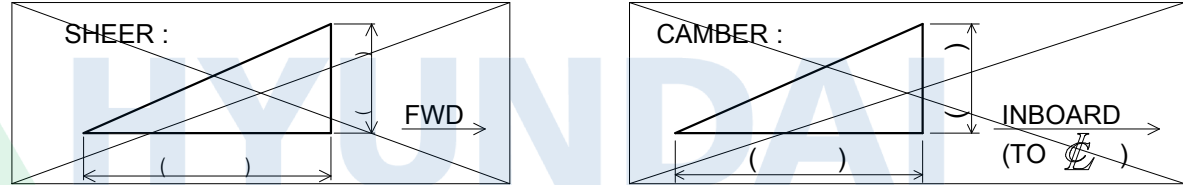
1. 본도는 LADDER & PLATFORM FOR NO.1 COFFERDAM 제작도임.  
2. 모서리 부분은 하기와 같이 그라인딩 할 것.




3. 용접은 특기의 하기표 참조하여 연속 용접 할 것.  
\* 필렛의 용접각장은 아래를 따를 것.


재료의 두께	4.5	6	7~8	9~10	11~12	13	14~15	16~18	19~20
용접 각장	4	4	4.5	5	5.5	6	7	7.5	9

4. 제작시 DECK 상의 SHEER ( S: ) 와 캠버(CAMBER) ( C: ) 필히 적용 할 것.



5. 한 도면에서 서로 상이부분이 있거나 제작상 문제점 발생시 필히 당부와 협의/확정 후 제작 완료 할 것.  
6. 본 도면상에 표기된 자재중 SS400, 단조품(SF자재) 및 용접되는 주강품(SC42) 은 탄소(C) 함유량이 0.23% 이하가 되어야함에 유의 할 것. (자재 MILL SHEET 제출요)  
또한, 주강품은 용접시 예열(200℃)한 후 용접하여 용접균열을 방지할 것.  
7. 볼트 길이는 너트 체결후 약 2~3 산이 남도록 할 것.  
8. 이름/경고판 시공기준 : 모든 이름/경고판은 전면에 페인트나 신나에 녹지않는 비닐테이프를 부착한 상태로 뒤집어 조립하고, 그 후면에 도어 또는 밴트(VENT) 이름을 매직펜으로 기록하여 입력하고, 야드에서 정방향 설치시 나사산의 위치가 불일치 되지 않도록 구멍의 간격을 잘 유지하여 입고 할 것. (이름, 경고판 재질: SUS316 & SUS316 SCREW BOLT)  
9. 그리스 니뷸 : JIS B 1575 A-PT1/8" BALL TYPE 러버 캡을 씌울것.[재질:브라스(BRASS)]  
10. P.O.R NO: JT4  
11. TOTAL WEIGHT : 543.2 kg/SHIP

( 15 SHEETS WITH COVER )			
DEP'T NO. B026	SHIP NO. 8091 ~ 8096, 8100	SHIP TYPE 174,000 CBM CLASS LNGC (MARK III FLEX, MEMB., XDF)	
TEL. NO. 2862	SHIP DESIGN OFFICE 선 장 설 계 부	SHIP NAME	
APPROVED BY 정 호 진		TITLE  LADDER & PLATFORM FOR NO.1 COFFERDAM  제 작 도	
CHECKED BY 황 규 성			
DRAWN BY 고 상 우			
 Hyundai Samho Heavy Industries Co., Ltd Samho Shipyard Korea		SCALE	DWG NO. T15T0-C30-56BB-0
		DATE 2021. 02. 17	CONSOLIDATED NO.

	제작사양서 (외주구매용)				제품품별 납기 LIST				SHIP NO.		8091~8096,8100		001	
									DWG NO.		T15T0-C30-56BB			
<div>1. GALV. 두께 : HOT DIP GALV. 55~80μ ( 단, BOLT/NUT류는 45~65μ 시공)</div> <div>2. GREASE NIPPLE은 FULL GREASING하고 규정된 고무 CAP을 씌울 것.</div> <div>3. SS400이 아닌 재질의 BOLT/NUT는 재질을 PUNCHING 할 것.</div> <div>4. 도장 : 유첨 SPEC. 에 준하되 특히 DECK에 취부되는 부위는 DECK OR WALL에서 15mm까지는 SHOP PRIMER 시공 할 것.</div> <div>5. HOT-DIP GALV. : DECK/WALL 에서 취부되는 부위는 DECK/WALL에서 15mm까지는 ALKYD RESIN MP-120(KCC) COATING 하여 도금이 되지 않도록 할 것.</div> <div><div><div>유첨 SPEC. PAINTING</div><div>(SHOP PRIMER OR Alkyd Resin MP-120 (KCC))</div><div>15mm</div><div>DECK OR WALL</div></div></div> <div>6. GALV. 용 HOLE 시공할 경우는 GALV. 후 메공하고 GALV. 손상부위 수정 후 입고 할 것.</div> <div>7. 납품시 P.O.R SHEET와 유첨도를 첨부 할 것.</div> <div>8. MAKER CERTIFICATE (특수재료는 MILL SHEET)를 첨부 할 것.</div> <div>9. 무도장으로 입고되는 품목으로서 그 품목의 일부분이 도금이 되어있는 경우는 SHOT BLASTING으로부터 도금부분이 훼손되지 않도록 보호 MASKING을 하여 입고 할 것. (단 도금표면에 다시 PAINTING하는 경우는 제외됨)</div> <div>10. 의장품 자재 PALLET 고박용 번선 및 고박 ITEM에 대한 묶음 WIRE(철사)는 필히 부식 방지용 COATING WIRE를 사용하여 입고 시킬 것.</div> <div>11. 의장품 자재 입고시 상,하,좌,우로 움직일 수 있는 항목들은 상기 10)번항에 의거하여 반드시 고박하여 입고할 것.(안전사고 사전 방지)</div> <div>12. 납품시 하기 참고하여 입고 할 것.</div> <div>1) 용접선 있는 자재는 용접선 부근 50mm 이내 PAINT MARKER 마킹 적용 (설치 후 은폐 도장작업 쉽게 하기 위함)</div> <div>2) 용접선 없는 자재는 자재 인식표(TAG)또는 안티 울트라테이프에 마킹 후 부착 (자재 TAG 및 안티 울트라테이프 제거는 의장 1,2부에서 실시함)</div> <div>3) 적용대상 : 강재로 제작되는 모든 철의장품</div> <div>4) MARKING 방법 : SHIP NO., BLOCK NO., POR NO., MARKING(PC'S) NO.</div>					P.O.R NO.	SEQ. NO.	BLOCK	STAGE	MARK NO.	DESCRIPTION	PAINT CODE	Q'TY /SHIP	WEIGHT (KG/SET)	설치부서
					JT4	01	T25AL(S)	BS	VL-C101	VERTICAL LADDER	PZ	1	26.0	A-LOT
						02	T25AL(S)	BS	VL-C102	VERTICAL LADDER	PZ	1	68.3	A-LOT
						03	T25AL(S)	BS	VL-C103	VERTICAL LADDER	PZ	1	27.4	A-LOT
						04	T25AL(S)	BS	VL-C104	VERTICAL LADDER	PZ	1	85.8	A-LOT
						05	T25AL(S)	BS	VL-C105	VERTICAL LADDER	PZ	1	27.4	A-LOT
						06	T15AL(S)	BS	VL-C106	VERTICAL LADDER	PZ	1	50.1	A-LOT
						07	T15AL(S)	BS	VL-C107	VERTICAL LADDER	PZ	1	27.6	A-LOT
						08	T15AL(S)	BS	VL-C108	VERTICAL LADDER	PZ	1	60.2	A-LOT
						09	T15AL(S)	BS	VL-C109	VERTICAL LADDER	PZ	1	26.1	A-LOT
						10	T15AL(S)	BS	VL-C110	VERTICAL LADDER	PZ	1	43.1	A-LOT
						11	T15AL(S)	BS	VL-C111	VERTICAL LADDER	PZ	1	26.3	A-LOT
						12	T15AL(S)	BS	VL-C112	VERTICAL LADDER	PZ	1	47.7	A-LOT
						13	T15AL(S)	BS	VL-C113	VERTICAL LADDER	PZ	1	27.2	A-LOT

08091-T15T0C3056BB-001

08091-T15T0C3056BB-001

설계부/선장의장1과

DETAIL OF VERTICAL LADDER

※ STEP PITCH : 340 임에 유의할 것.

SHIP NO. 8091~8096,8100

002

DWG NO. T15T0-C30-56BB

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T25AL(S)	VL-C101	1	26.0	본도 제작

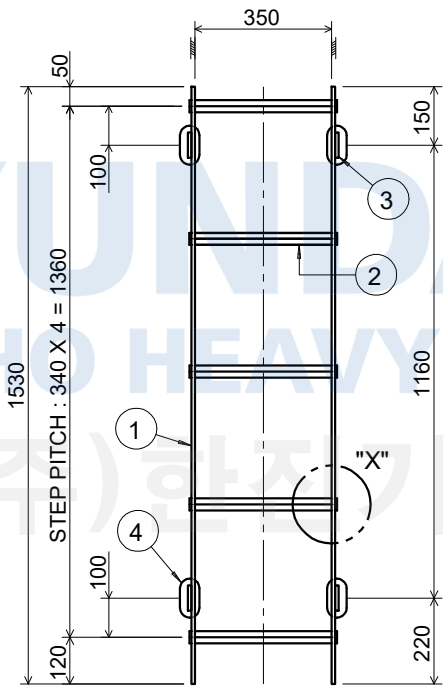
설치 BLOCK

T25AL(S)  
(T25S)

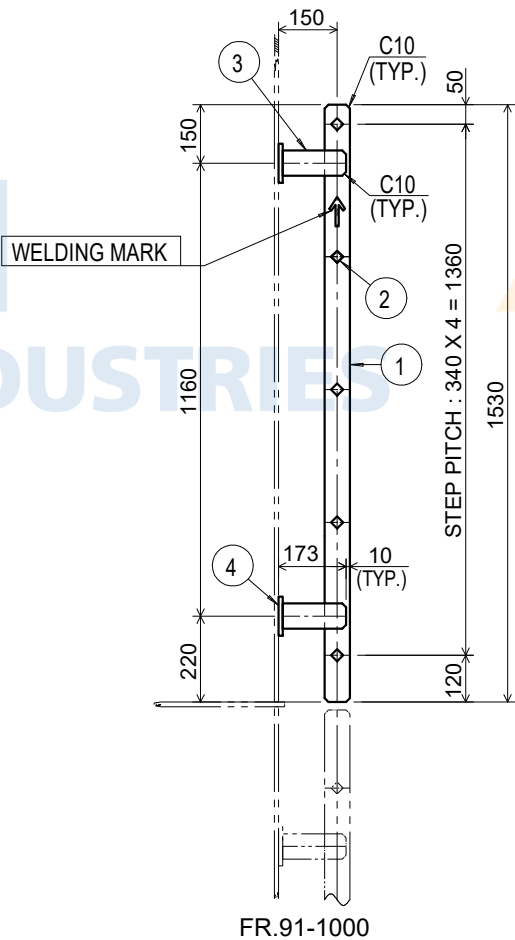
NOTE

1. 본도는 STB'D SIDE (MARK NO. : VL-C101) 를 나타냄.
2. STEP PITCH : 340MM에 주의할 것.
3. PAINT CODE : PZ

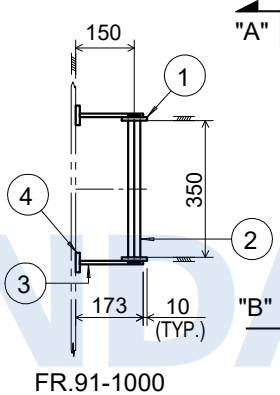
VIEW-"A"



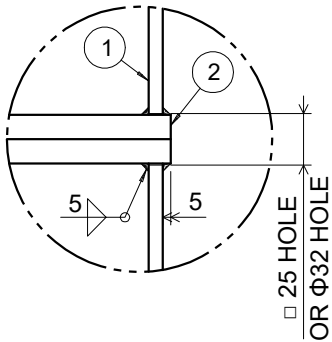
VIEW-"B"



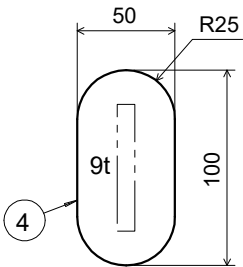
PLAN



DETAIL OF "X"



DETAIL OF "PAD"



4	PAD	9t PLATE	SS400 or SS275	4	1.4	
3	LUG	65 X 9t F.B	SS400 or SS275	4	3.4	
2	STEP	22 SQ.BAR	SS400 or SS275	5	7.2	
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2	14.0	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

설계부/선장의장1과

고상우/책임엔지니어/2862

이면지 사용금지

DETAIL OF VERTICAL LADDER

※ STEP PITCH : 340 임에 유의할 것.

SHIP NO.	8091~8096,8100	003
DWG NO.	T15T0-C30-56BB	

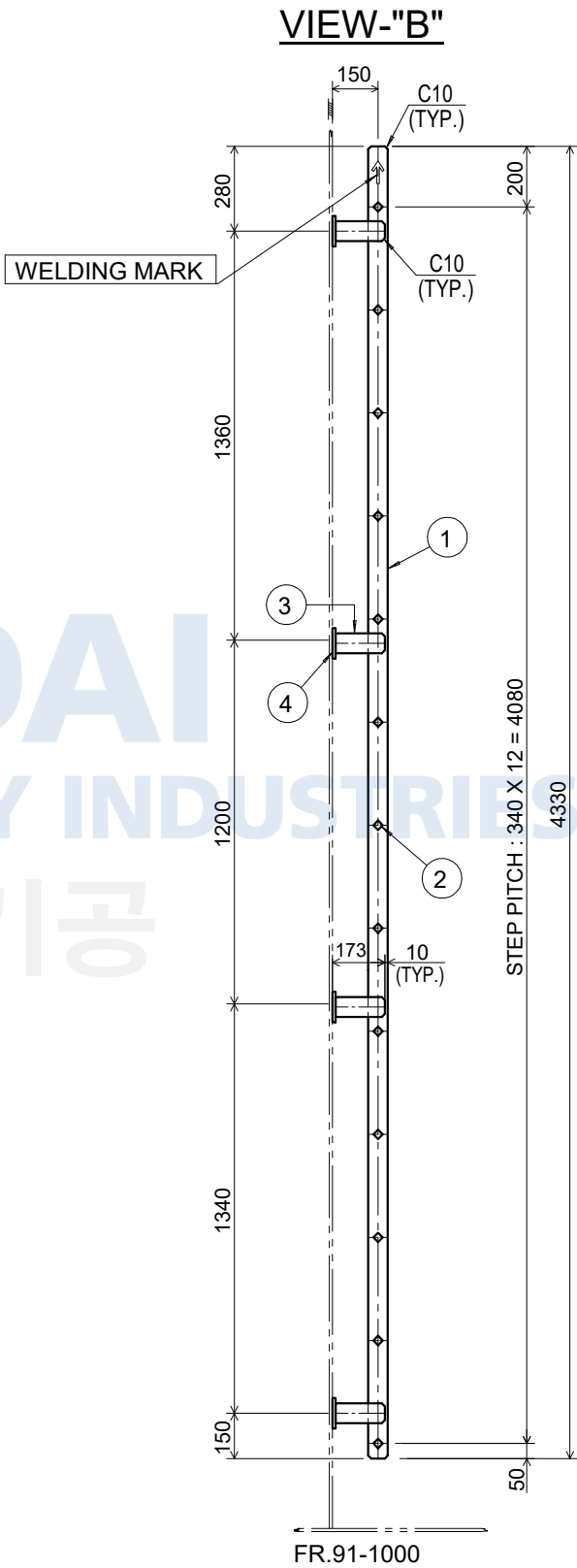
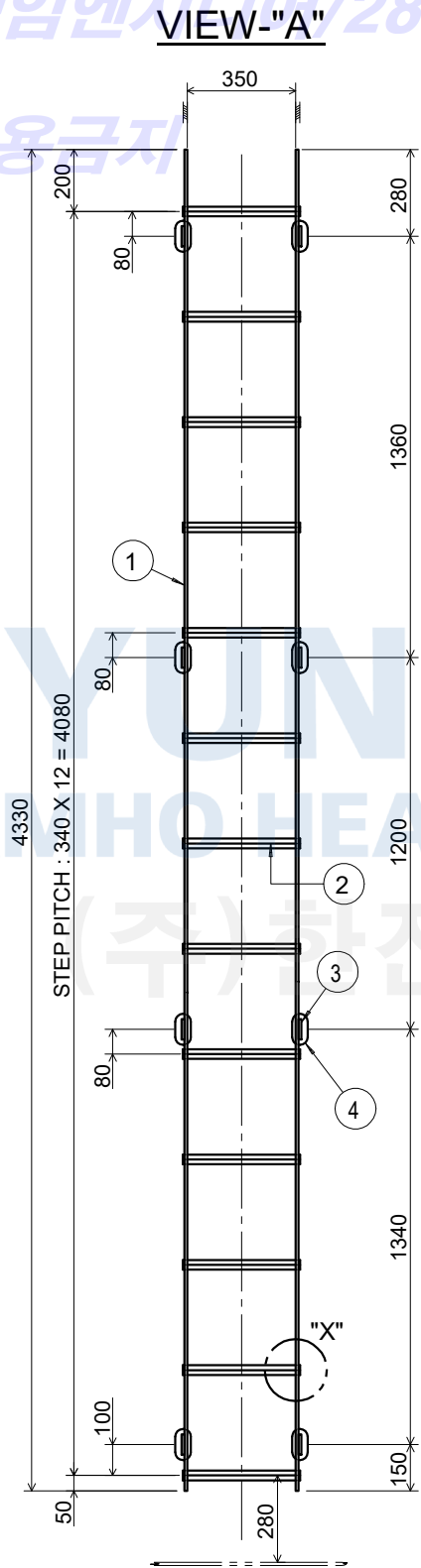
BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T25AL(S)	VL-C102	1	68.3	본도 제작

설치 BLOCK

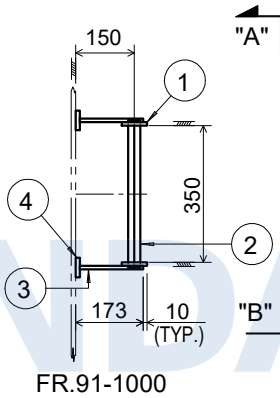
T25AL(S)  
(T25S)

NOTE

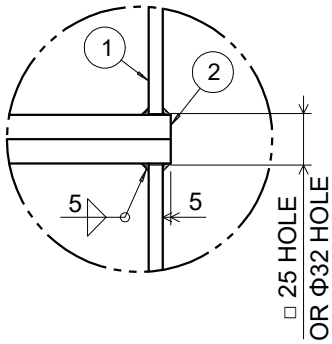
- 본도는 STB'D SIDE (MARK NO. : VL-C102) 를 나타냄.
- STEP PITCH : 340MM에 주의할 것.
- PAINT CODE : PZ



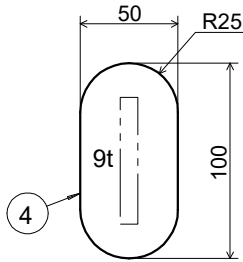
PLAN



DETAIL OF "X"



DETAIL OF "PAD"



4	PAD	9t PLATE	SS400 or SS275	8	2.8	
3	LUG	65 X 9t F.B	SS400 or SS275	8	6.8	
2	STEP	22 SQ.BAR	SS400 or SS275	13	18.7	
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2	40.0	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

설계부/선장의장1과

DETAIL OF VERTICAL LADDER

※ STEP PITCH : 340 임에 유의할 것.

SHIP NO.	8091~8096,8100	004
DWG NO.	T15T0-C30-56BB	

고상우/책임엔지니어/2862

이면지 사용금지

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T25AL(S)	VL-C103	1	27.4	본도 제작

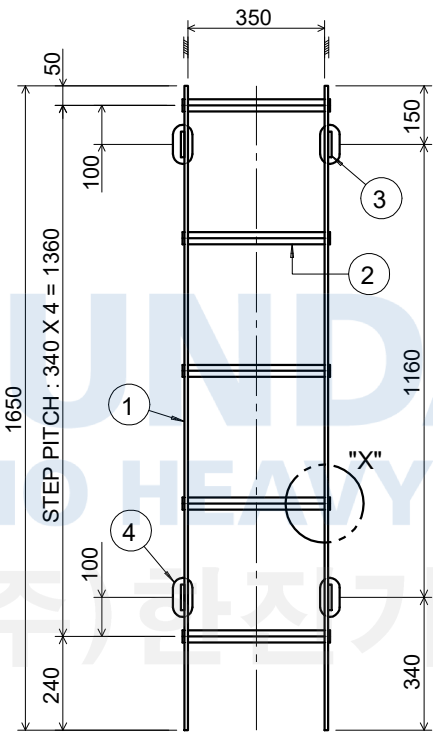
NOTE

1. 본도는 STB'D SIDE (MARK NO. : VL-C103) 를 나타냄.
2. STEP PITCH : 340MM에 주의할 것.
3. PAINT CODE : PZ

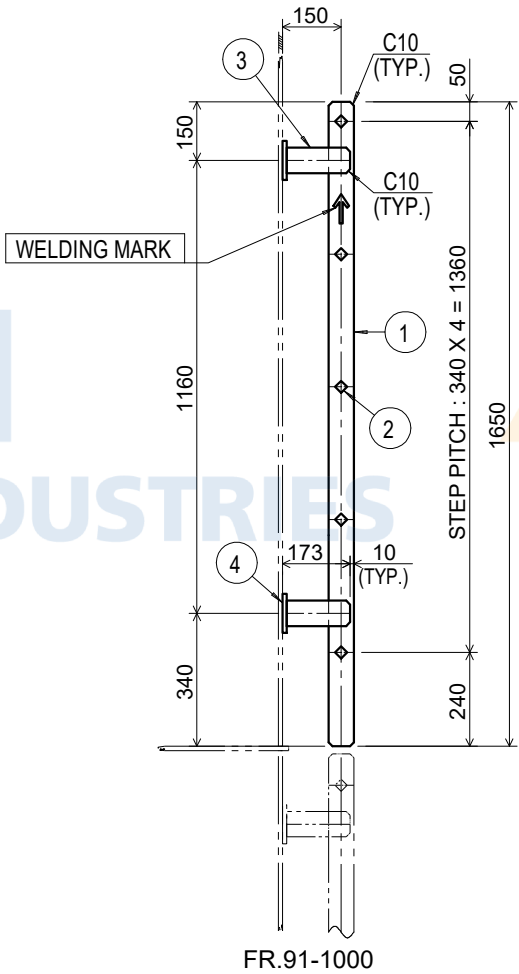
설치 BLOCK

T25AL(S)  
(T25S)

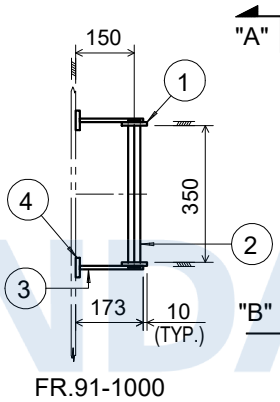
VIEW-"A"



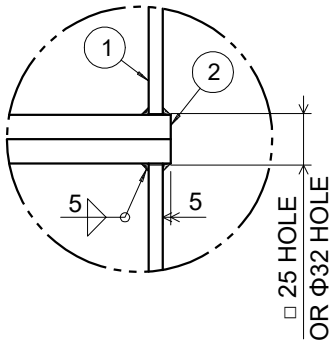
VIEW-"B"



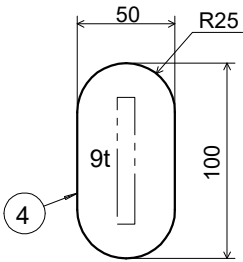
PLAN



DETAIL OF "X"



DETAIL OF "PAD"



4	PAD	9t PLATE	SS400 or SS275	4	1.4	
3	LUG	65 X 9t F.B	SS400 or SS275	4	3.4	
2	STEP	22 SQ.BAR	SS400 or SS275	5	7.4	
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2	15.2	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

설계부/선장의장1과

고상우/책임엔지니어/2862

이면지 사용금지

DETAIL OF VERTICAL LADDER

※ STEP PITCH : 340 임에 유의할 것.

SHIP NO.	8091~8096,8100	005
DWG NO.	T15T0-C30-56BB	

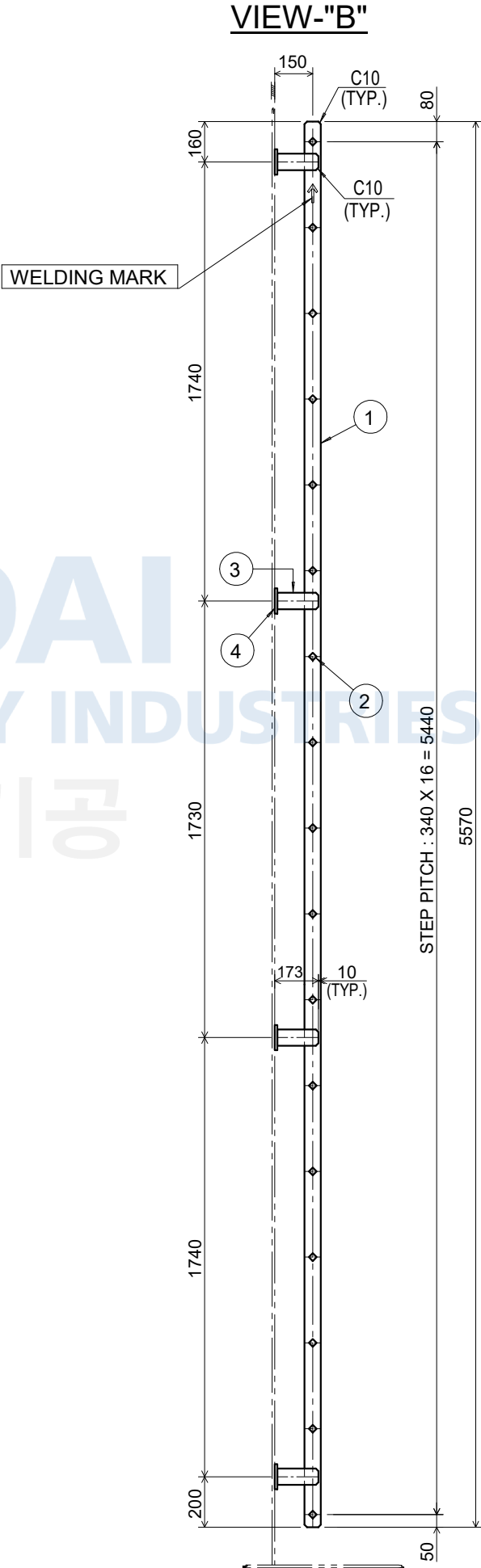
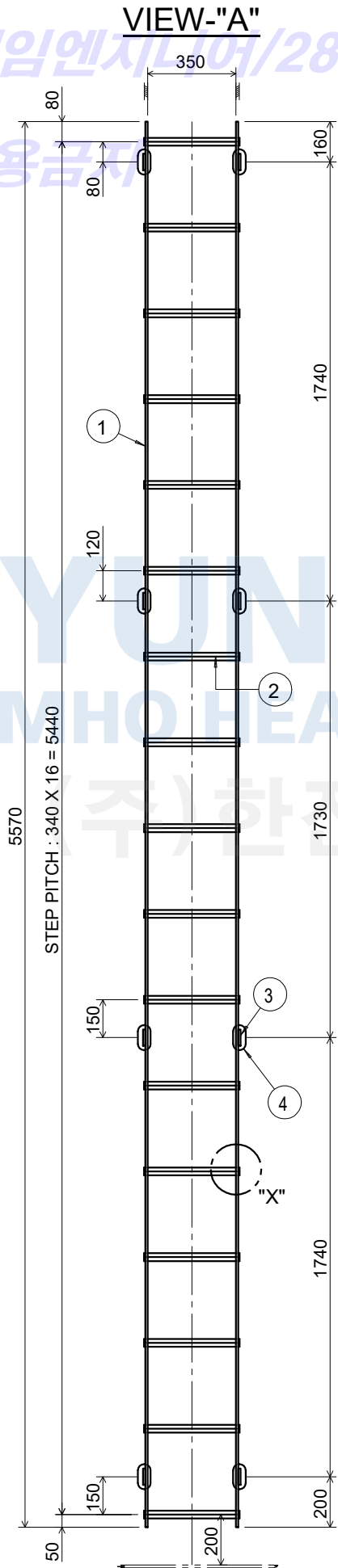
BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T25AL(S)	VL-C104	1	85.8	본도 제작

설치 BLOCK

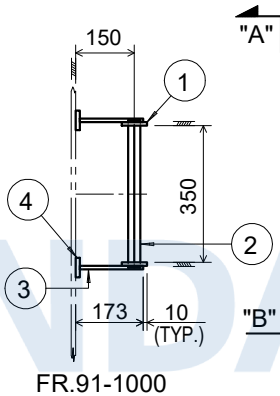
T25AL(S)  
(T25S)

NOTE

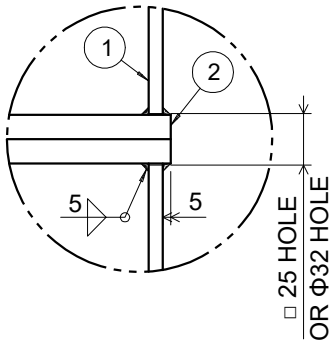
- 본도는 STB'D SIDE (MARK NO. : VL-C104) 를 나타냄.
- STEP PITCH : 340MM에 주의할 것.
- PAINT CODE : PZ



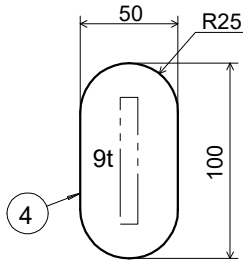
PLAN



DETAIL OF "X"



DETAIL OF "PAD"



4	PAD	9t PLATE	SS400 or SS275	8	2.8	
3	LUG	65 X 9t F.B	SS400 or SS275	8	6.8	
2	STEP	22 SQ.BAR	SS400 or SS275	17	25.0	
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2	51.2	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK



설계부/선장의장1과

DETAIL OF VERTICAL LADDER

※ STEP PITCH : 340 임에 유의할 것.

SHIP NO. 8091~8096,8100

006

DWG NO. T15T0-C30-56BB

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T25AL(S)	VL-C105	1	27.4	본도 제작

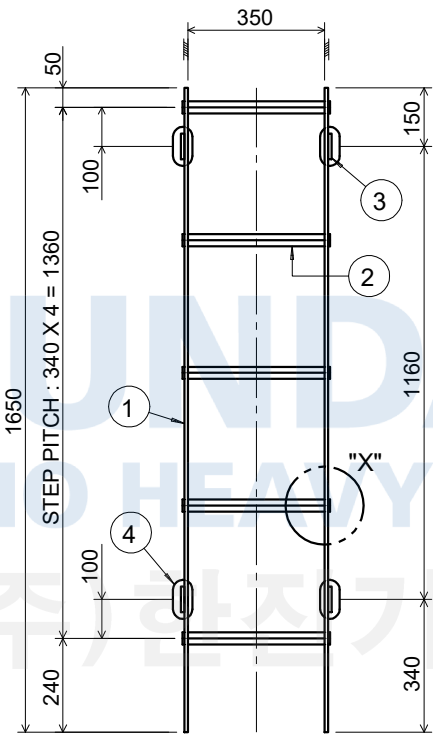
설치 BLOCK

T25AL(S)  
(T25S)

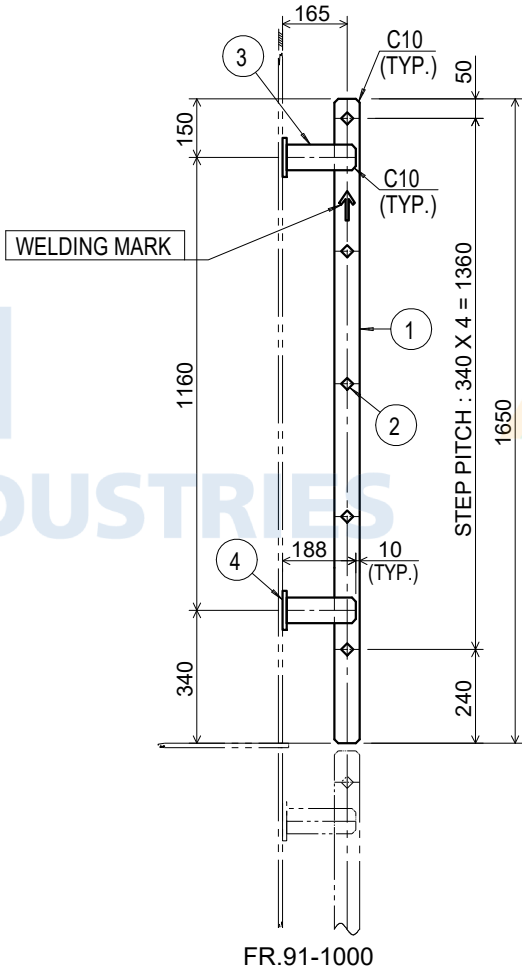
NOTE

- 본도는 STB'D SIDE (MARK NO. : VL-C105) 를 나타냄.
- STEP PITCH : 340MM에 주의할 것.
- PAINT CODE : PZ

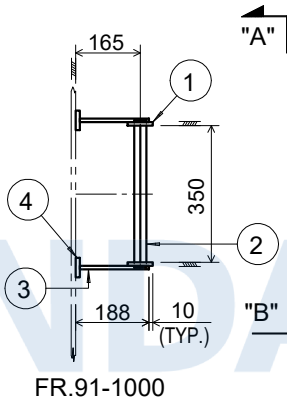
VIEW-"A"



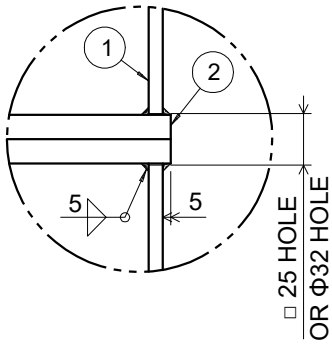
VIEW-"B"



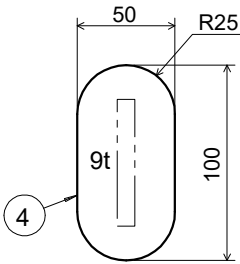
PLAN



DETAIL OF "X"



DETAIL OF "PAD"



4	PAD	9t PLATE	SS400 or SS275	4	1.4	
3	LUG	65 X 9t F.B	SS400 or SS275	4	3.4	
2	STEP	22 SQ.BAR	SS400 or SS275	5	7.4	
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2	15.2	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

설계부/선장의장1과

DETAIL OF VERTICAL LADDER

※ STEP PITCH : 340 임에 유의할 것.

SHIP NO.	8091~8096,8100	007
DWG NO.	T15T0-C30-56BB	

고상우/책임엔지니어/2862

이면지 사용금지

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T15AL(S)	VL-C106	1	50.1	본도 제작

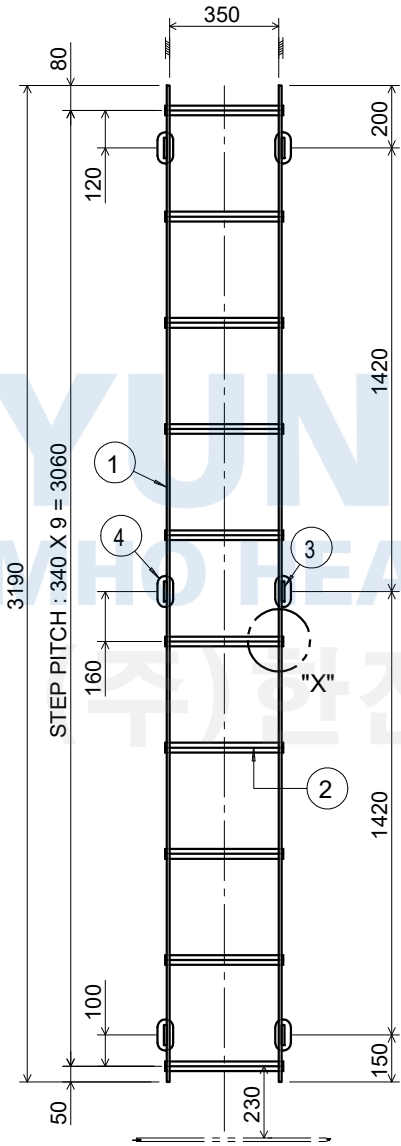
NOTE

- 본도는 STB'D SIDE (MARK NO. : VL-C106) 를 나타냄.
- STEP PITCH : 340MM에 주의할 것.
- PAINT CODE : PZ

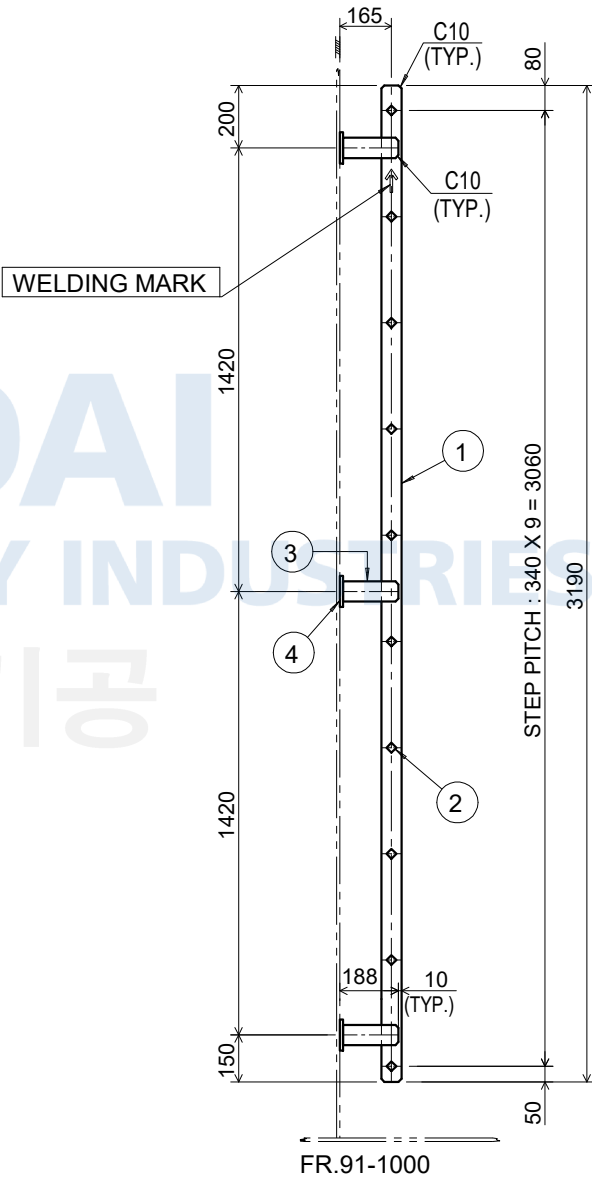
설치 BLOCK

T15AL(S)  
(T15S)

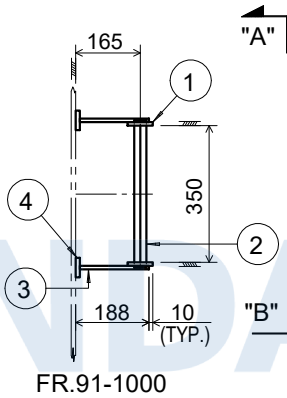
VIEW-"A"



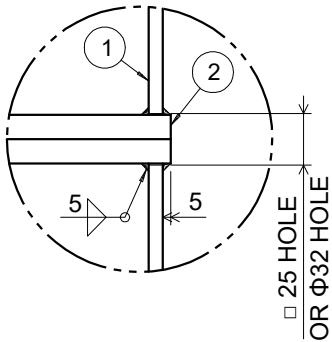
VIEW-"B"



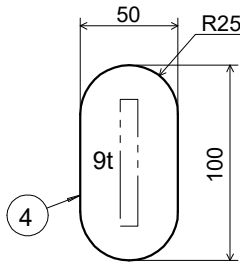
PLAN



DETAIL OF "X"



DETAIL OF "PAD"



4	PAD	9t PLATE	SS400 or SS275	6	2.1	
3	LUG	65 X 9t F.B	SS400 or SS275	6	5.1	
2	STEP	22 SQ.BAR	SS400 or SS275	10	13.6	
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2	29.3	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK



설계부/선장의장1과

DETAIL OF VERTICAL LADDER

※ STEP PITCH : 340 임에 유의할 것.

SHIP NO.	8091~8096,8100	008
DWG NO.	T15T0-C30-56BB	

고상우/책임엔지니어/2862

이면지 사용금지

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T15AL(S)	VL-C107	1	27.6	본도 제작

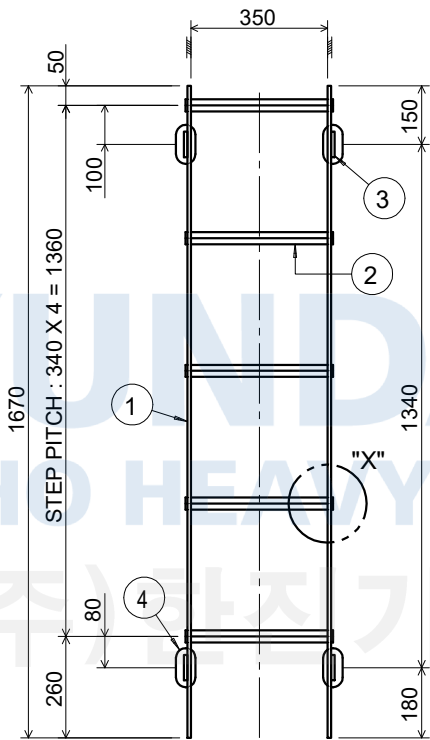
NOTE

- 본도는 STB'D SIDE (MARK NO. : VL-C107) 를 나타냄.
- STEP PITCH : 340MM에 주의할 것.
- PAINT CODE : PZ

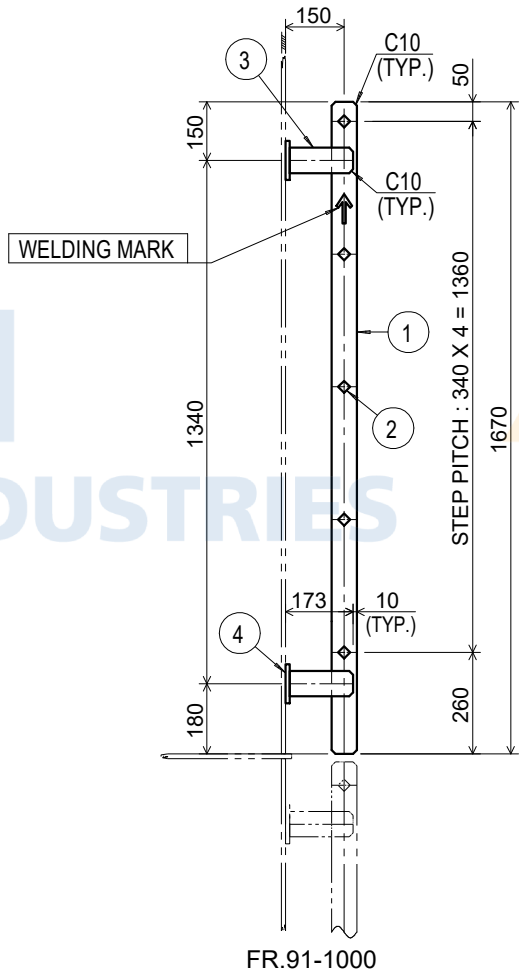
설치 BLOCK

T15AL(S)  
(T15S)

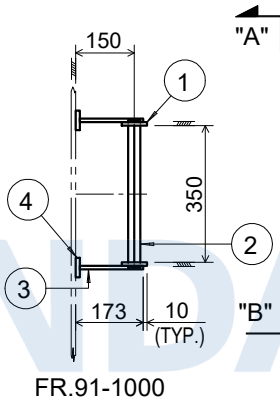
VIEW-"A"



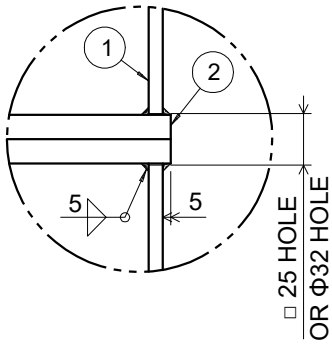
VIEW-"B"



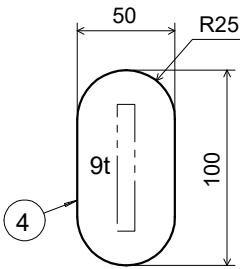
PLAN



DETAIL OF "X"



DETAIL OF "PAD"



4	PAD	9t PLATE	SS400 or SS275	4	1.4	
3	LUG	65 X 9t F.B	SS400 or SS275	4	3.4	
2	STEP	22 SQ.BAR	SS400 or SS275	5	7.4	
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2	15.4	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

설계부/선장의장1과

고상우/책임엔지니어/2862

이면지 사용금지

DETAIL OF VERTICAL LADDER

※ STEP PITCH : 340 임에 유의할 것.

SHIP NO.	8091~8096,8100	009
DWG NO.	T15T0-C30-56BB	

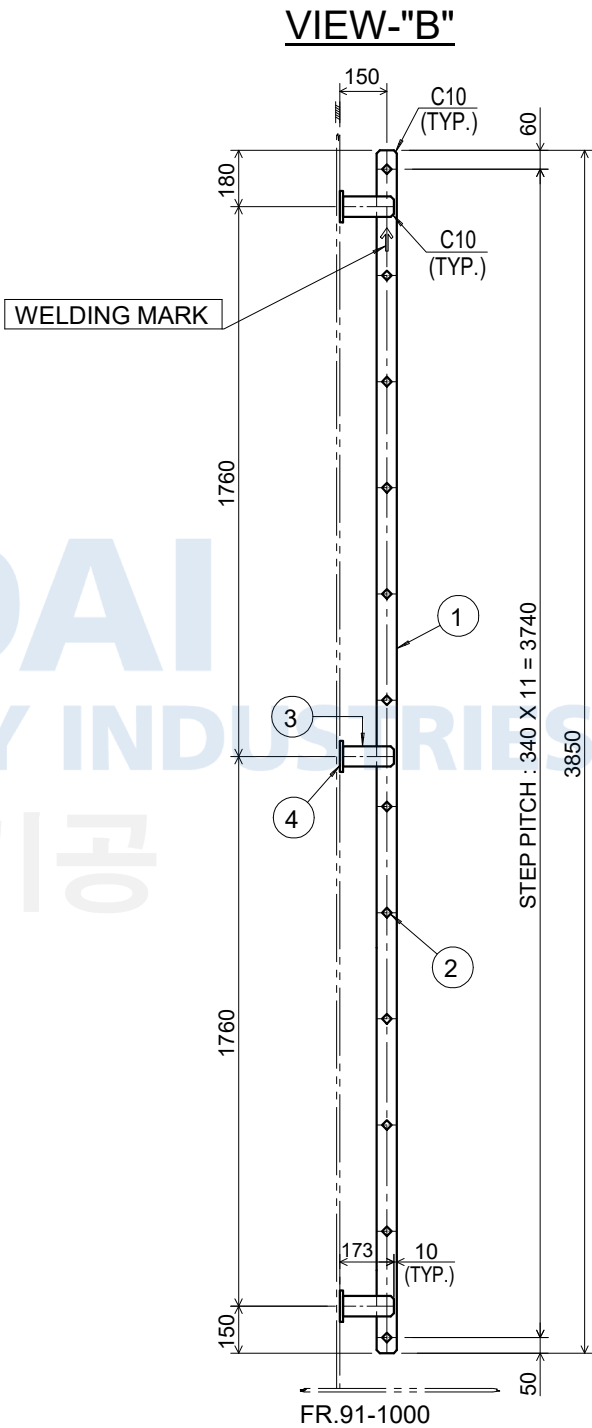
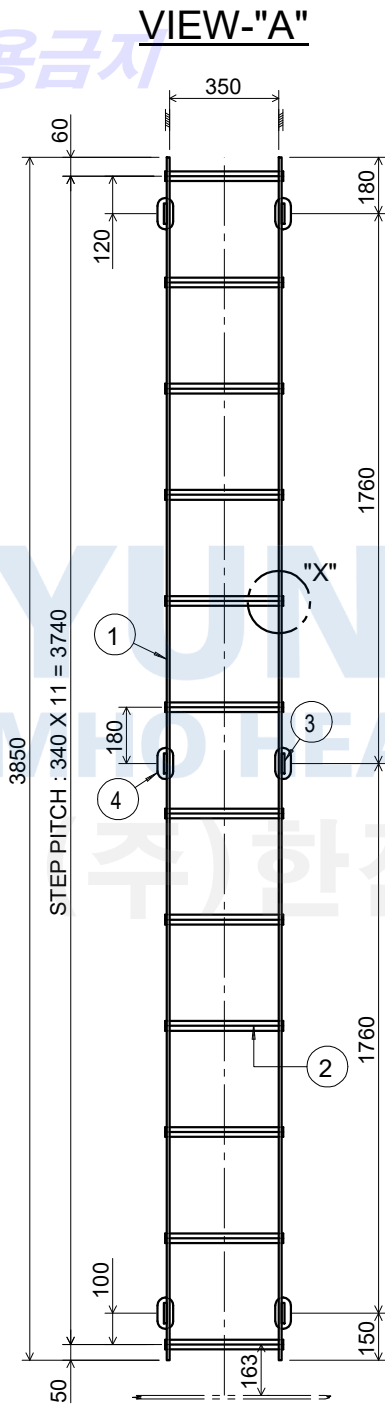
BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T15AL(S)	VL-C108	1	60.2	본도 제작

설치 BLOCK

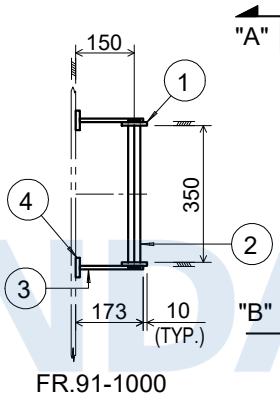
T15AL(S)  
(T15S)

NOTE

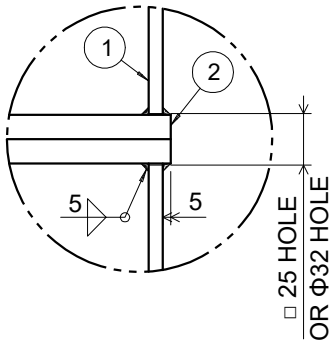
- 본도는 STB'D SIDE (MARK NO. : VL-C108) 를 나타냄.
- STEP PITCH : 340MM에 주의할 것.
- PAINT CODE : PZ



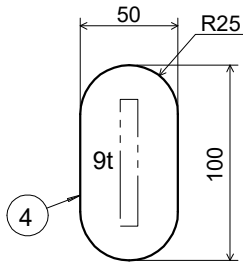
PLAN



DETAIL OF "X"



DETAIL OF "PAD"



4	PAD	9t PLATE	SS400 or SS275	6	2.1	
3	LUG	65 X 9t F.B	SS400 or SS275	6	4.8	
2	STEP	22 SQ.BAR	SS400 or SS275	12	17.7	
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2	35.6	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

설계부/선장의장1과

DETAIL OF VERTICAL LADDER

※ STEP PITCH : 340 임에 유의할 것.

SHIP NO.	8091~8096,8100	010
DWG NO.	T15T0-C30-56BB	

고상우/책임엔지니어/2862

이면지 사용금지

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T15AL(S)	VL-C109	1	26.1	본도 제작

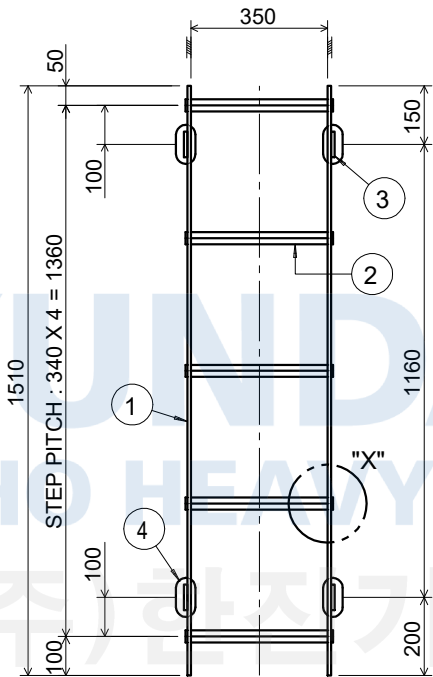
NOTE

1. 본도는 STB'D SIDE (MARK NO. : VL-C109) 를 나타냄.
2. STEP PITCH : 340MM에 주의할 것.
3. PAINT CODE : PZ

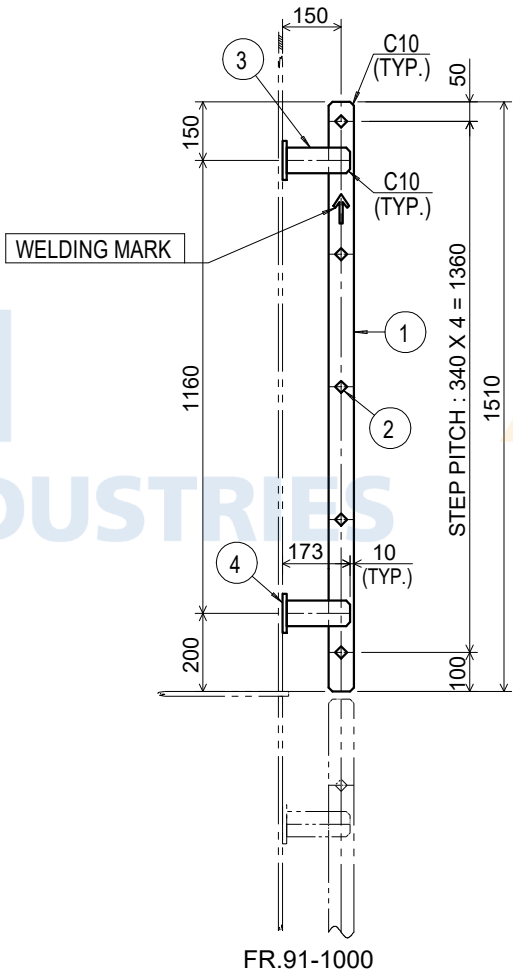
설치 BLOCK

T15AL(S)  
(T15S)

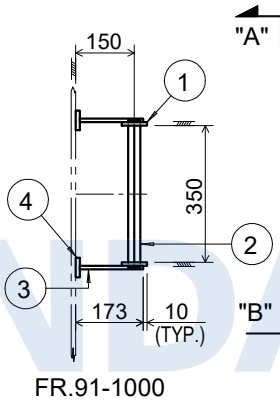
VIEW-"A"



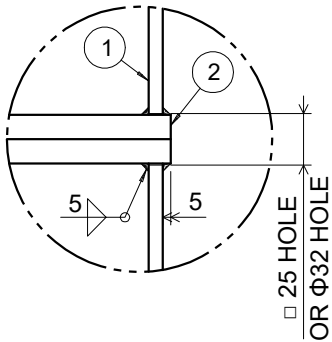
VIEW-"B"



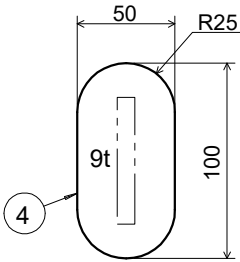
PLAN



DETAIL OF "X"



DETAIL OF "PAD"



4	PAD	9t PLATE	SS400 or SS275	4	1.4	
3	LUG	65 X 9t F.B	SS400 or SS275	4	3.4	
2	STEP	22 SQ.BAR	SS400 or SS275	5	7.4	
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2	13.9	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

설계부/선장의장1과

DETAIL OF VERTICAL LADDER

※ STEP PITCH : 340 임에 유의할 것.

SHIP NO. 8091~8096,8100

011

DWG NO. T15T0-C30-56BB

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T15AL(S)	VL-C110	1	43.1	본도 제작

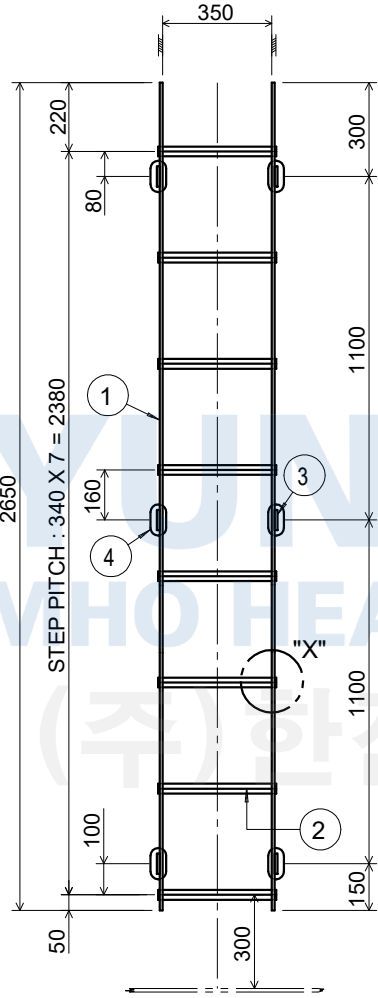
설치 BLOCK

T15AL(S)  
(T15S)

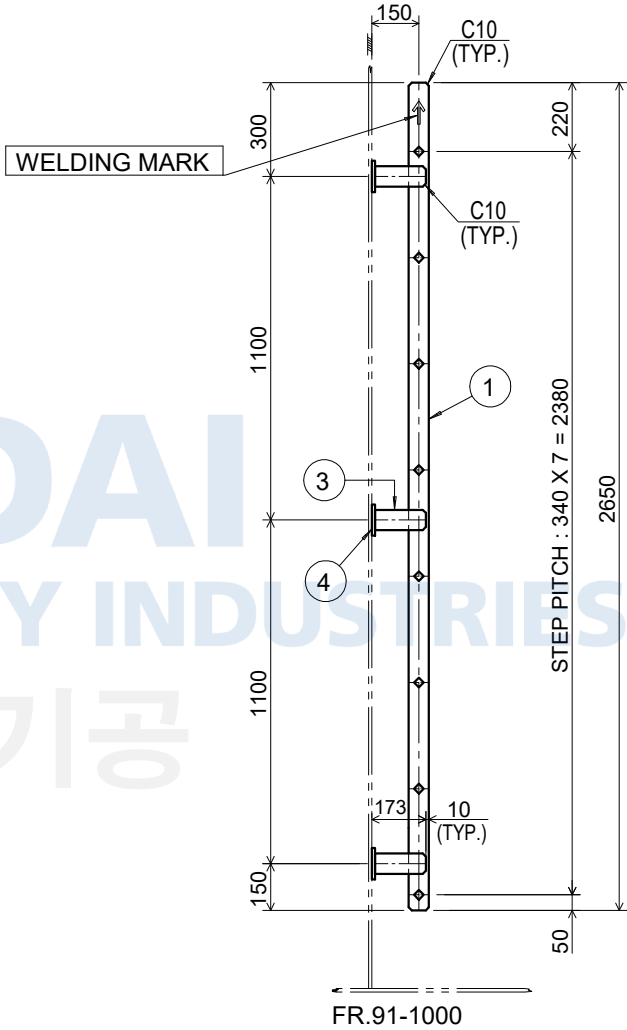
NOTE

- 본도는 STB'D SIDE (MARK NO. : VL-C110) 를 나타냄.
- STEP PITCH : 340MM에 주의할 것.
- PAINT CODE : PZ

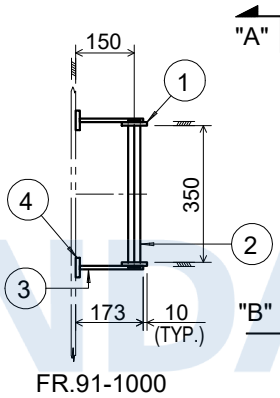
VIEW-"A"



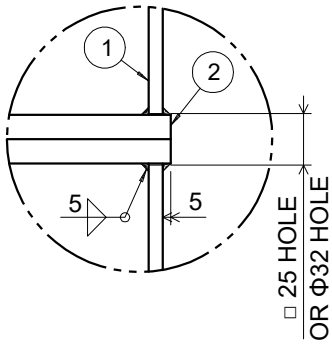
VIEW-"B"



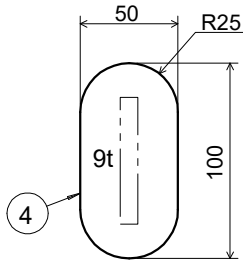
PLAN



DETAIL OF "X"



DETAIL OF "PAD"



4	PAD	9t PLATE	SS400 or SS275	6	2.1	
3	LUG	65 X 9t F.B	SS400 or SS275	6	5.1	
2	STEP	22 SQ.BAR	SS400 or SS275	8	11.5	
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2	24.4	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

설계부/선장의장1과

DETAIL OF VERTICAL LADDER

※ STEP PITCH : 340 임에 유의할 것.

SHIP NO. 8091~8096,8100

012

DWG NO. T15T0-C30-56BB

고상우/책임엔지니어/2862

이면지 사용금지

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T15AL(S)	VL-C111	1	26.3	본도 제작

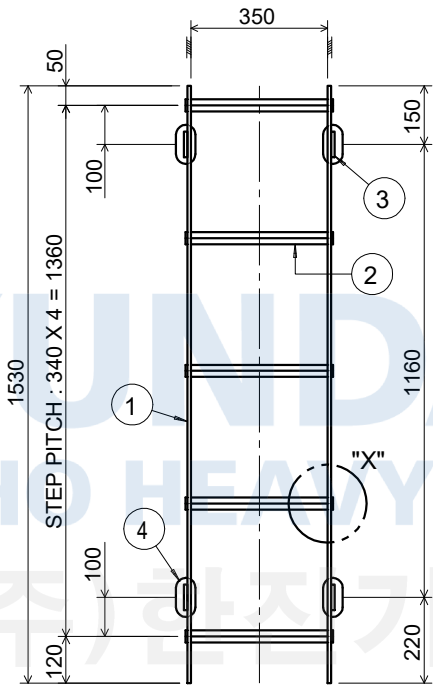
설치 BLOCK

T15AL(S)  
(T15S)

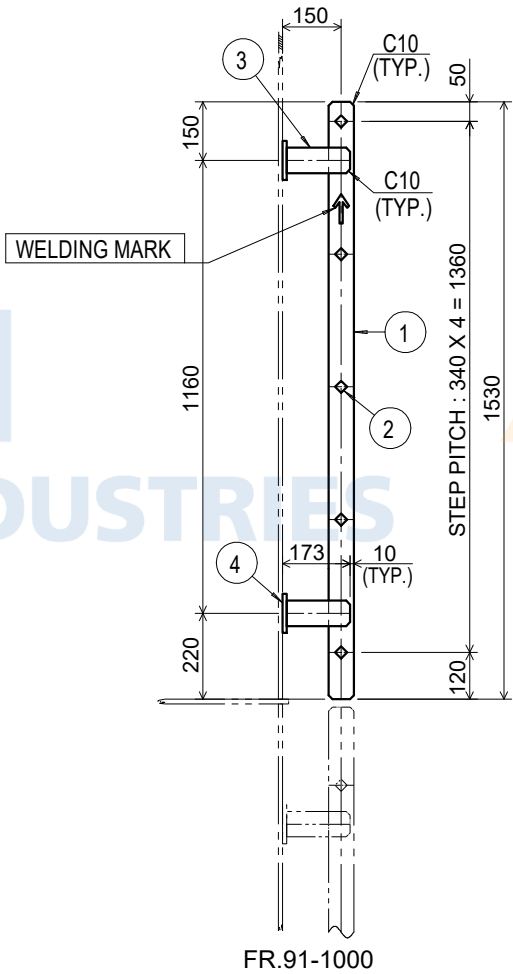
NOTE

1. 본도는 STB'D SIDE (MARK NO. : VL-C111) 를 나타냄.
2. STEP PITCH : 340MM에 주의할 것.
3. PAINT CODE : PZ

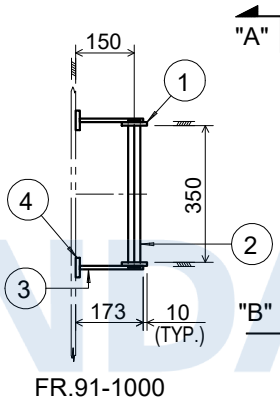
VIEW-"A"



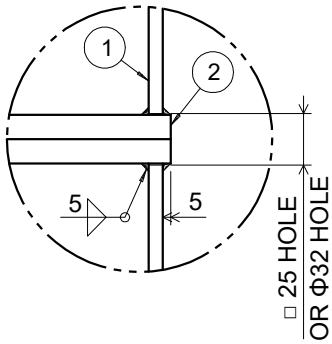
VIEW-"B"



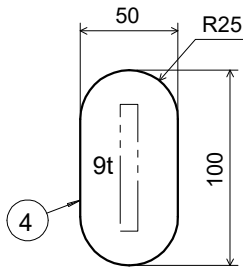
PLAN



DETAIL OF "X"



DETAIL OF "PAD"



4	PAD	9t PLATE	SS400 or SS275	4	1.4	
3	LUG	65 X 9t F.B	SS400 or SS275	4	3.4	
2	STEP	22 SQ.BAR	SS400 or SS275	5	7.4	
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2	14.1	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

설계부/선장의장1과

DETAIL OF VERTICAL LADDER

※ STEP PITCH : 340 임에 유의할 것.

SHIP NO. 8091~8096,8100

013

DWG NO. T15T0-C30-56BB

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T15AL(S)	VL-C112	1	47.7	본도 제작

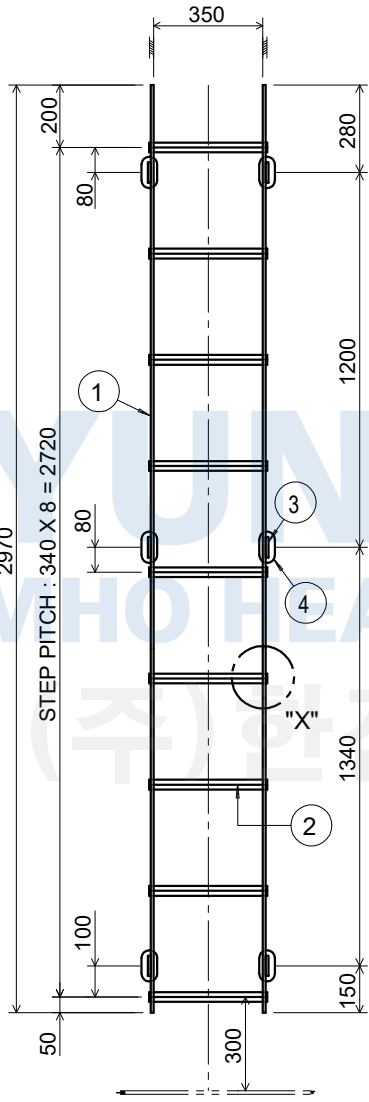
설치 BLOCK

T15AL(S)  
(T15S)

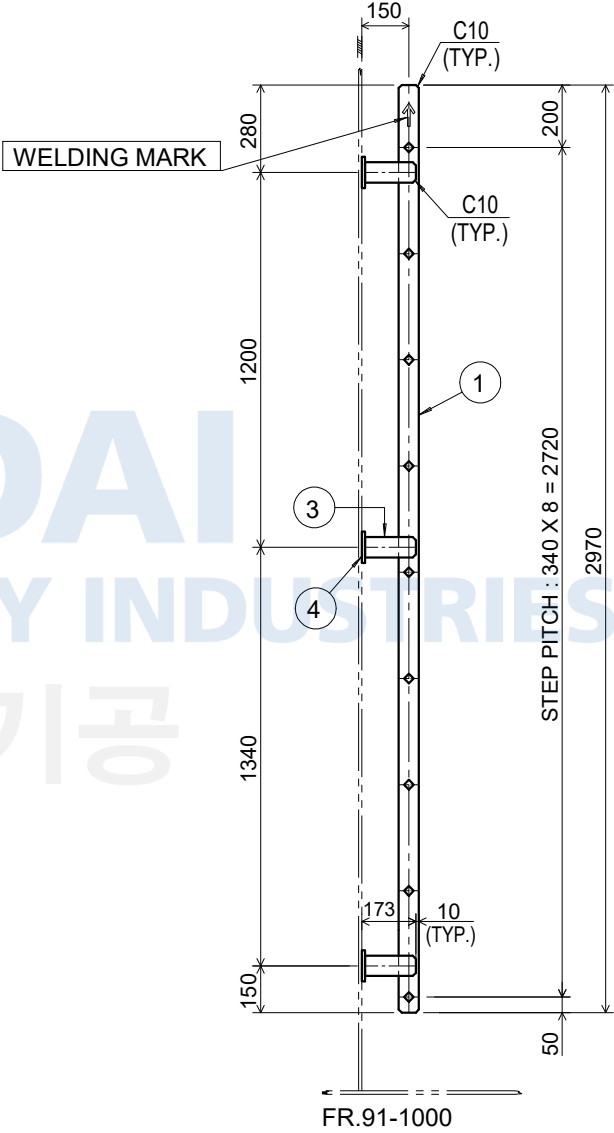
NOTE

- 본도는 STB'D SIDE (MARK NO. : VL-C112) 를 나타냄.
- STEP PITCH : 340MM에 주의할 것.
- PAINT CODE : PZ

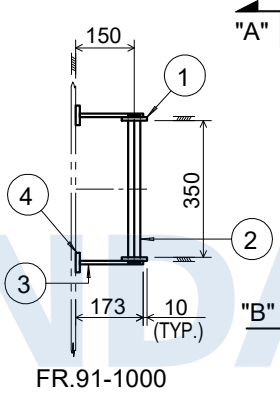
VIEW-"A"



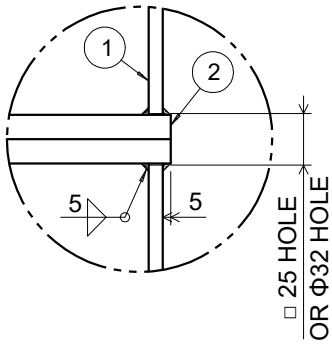
VIEW-"B"



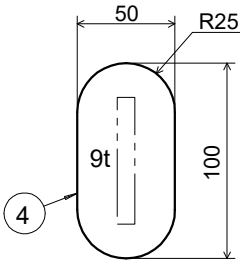
PLAN



DETAIL OF "X"



DETAIL OF "PAD"



4	PAD	9t PLATE	SS400 or SS275	6	2.1	
3	LUG	65 X 9t F.B	SS400 or SS275	6	5.1	
2	STEP	22 SQ.BAR	SS400 or SS275	9	13.3	
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2	27.3	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK



선장설계부/선장의장1과

DETAIL OF VERTICAL LADDER

※ STEP PITCH : 340 임에 유의할 것.

SHIP NO.	8091~8096,8100	014
DWG NO.	T15T0-C30-56BB	END

고상우/책임엔지니어/2862

이면지 사용금지

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T15AL(S)	VL-C113	1	27.2	본도 제작

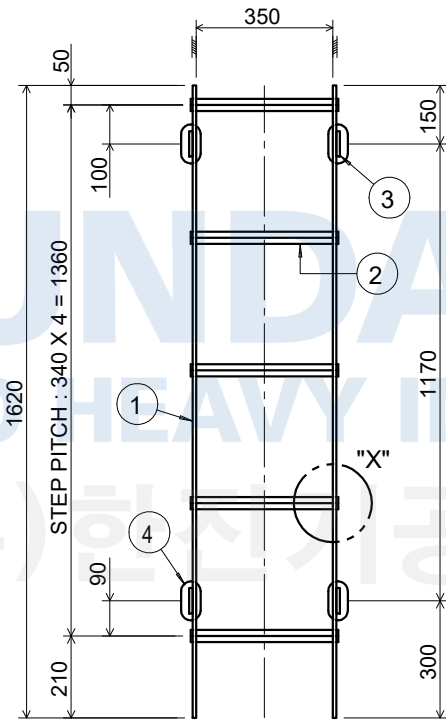
NOTE

- 본도는 STB'D SIDE (MARK NO. : VL-C113) 를 나타냄.
- STEP PITCH : 340MM에 주의할 것.
- PAINT CODE : PZ

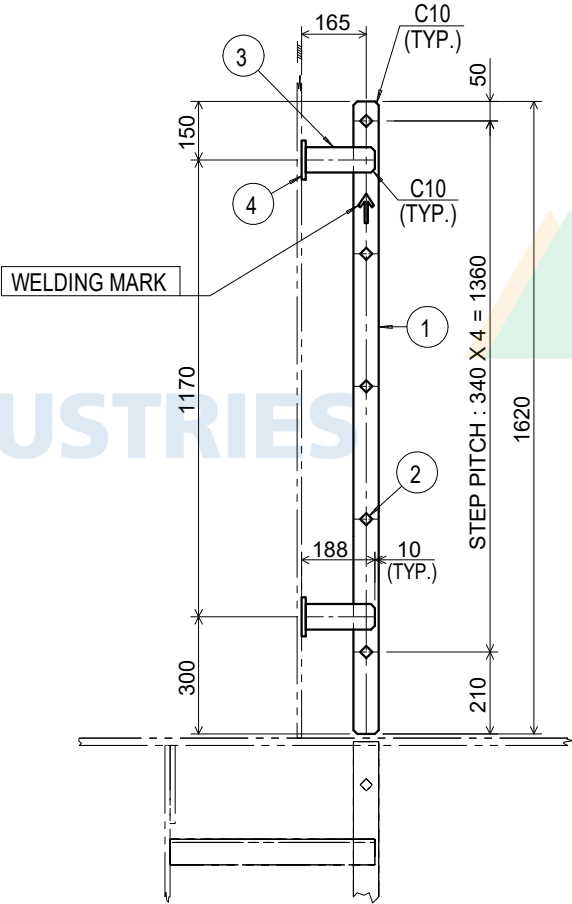
설치 BLOCK

T15AL(S)  
(T15S)

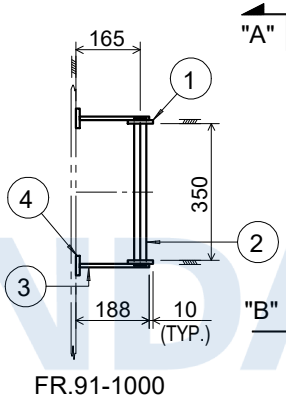
VIEW-"A"



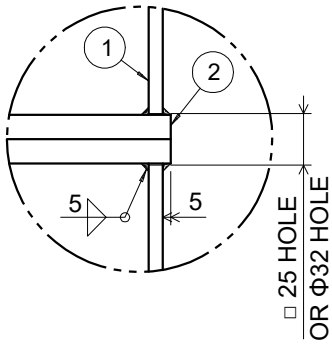
VIEW-"B"



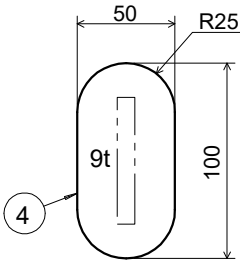
PLAN



DETAIL OF "X"



DETAIL OF "PAD"



4	PAD	9t PLATE	SS400 or SS275	4	1.4	
3	LUG	65 X 9t F.B	SS400 or SS275	4	3.5	
2	STEP	22 SQ.BAR	SS400 or SS275	5	7.4	
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2	14.9	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK