


NOTE

공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	1. 모든 모서리 부분을 3 Pass Grinding(최소 3R)할 것.→ PP 도장 코드만 적용
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PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	22. 04. 28	Vertical Ladder 제작용으로 작성	이천하		결재完

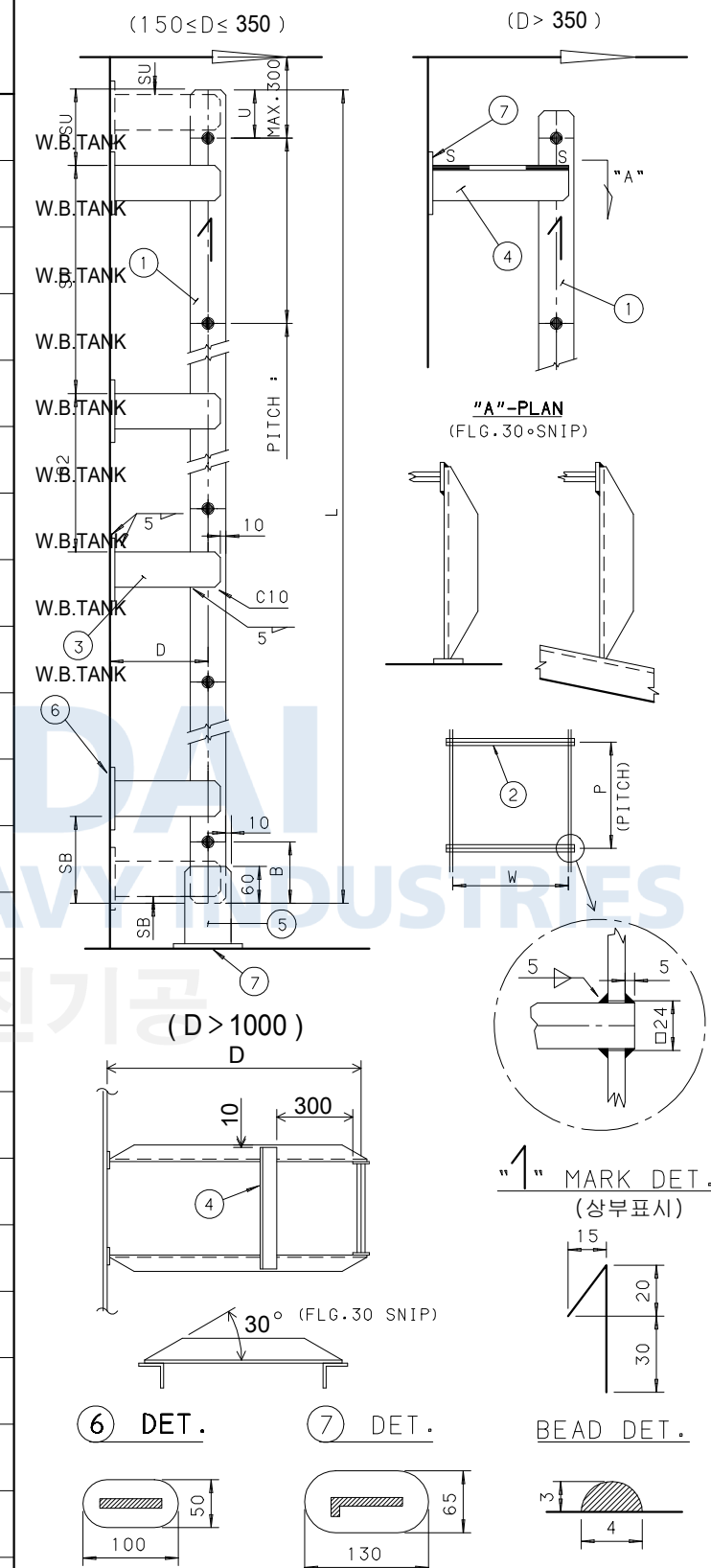
(표지 포함 3 매)

DEP'T NO. B111000	SHIP NO. 8147, 8175	SHIP TYPE 174,000 CBM CLASS LNGC			
TEL. NO. 2706	부서명 구조설계부	도면명 Vertical Ladder 제작도			
승인	책임 김성주				
검도					
작성	책임 이천하				
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도면번호 S11P5115H		POR NO.	
		DATE 2022. 04. 28		H23	

C:\EXDB\설계공통\양식\표지\표지_01.xls

VERTICAL LADDER MFG. LIST

예산대구분	PROJECT NO.		발행부서	작성 자 사번		DATE	DWG. NO	PAGE
6016	8147		B111000	P009313		20220426	S11P5115H	1
	8175		구조설계부	이천하	T : 2706			2

[illegible]

※ MARK(No.4)

LEG : $350 < D \leq 1300 \rightarrow 65 \times 65 \times 8$ E.A

LEG : D>1300 → 75*75*9 E.A

7	PAD	9.0	SS400		Kg/EA
6	PAD	9.0	SS400		Kg/EA
5	LEG	65*9	SS400		Kg/M
4	⌗ LEG	65*65*8/75*75*9	SS400		Kg/M
3	LEG	65*9	SS400		Kg/M
2	STEP	22*22	SS400		Kg/M
1	SIDE FRAME	65*9	SS400	2	Kg/M
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/ST	WEIGHT

MARK NO. MARKING

	V L H		
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PROJECT NO.

SERIAL NO. OF BLOCK

BLOCK NO.

TYPE

P

W

A1

340

350

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100

1
NO

	SIDE FRAME
	DESCRIPTION

SIZE

004	
	M

00	2
AT'1	0'TY

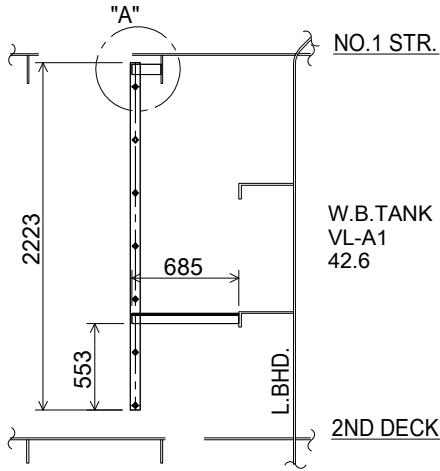
	Kg/M
YST	WEICHT



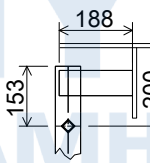
SHIP NO.	8147, 8175	2
BLK NO.	S11P5115H	2

FR.46-1350 SEC.

VLHS11P01
VLHS11S01
(P&S)

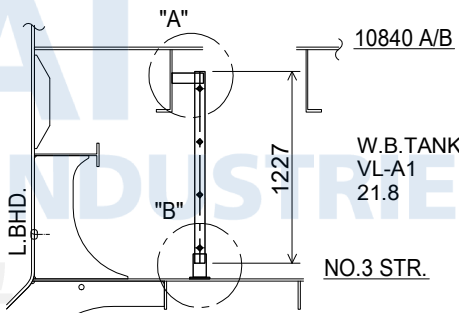


"A"-DET.

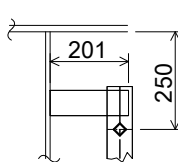


FR.50+2125 SEC.

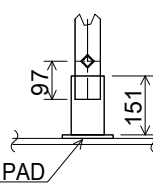
VLHS12S01
(S-ONLY)



"A"-DET.

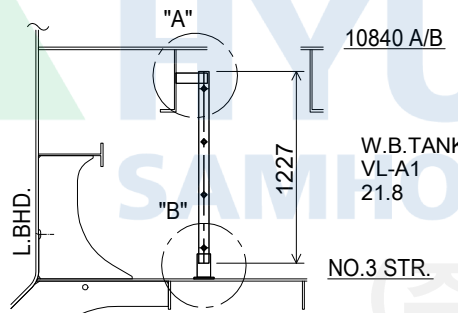


"B"-DET.

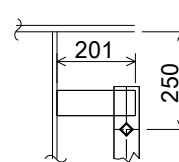


FR.62+2125 SEC.

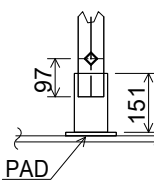
VLHS14S01
(S-ONLY)



"A"-DET.

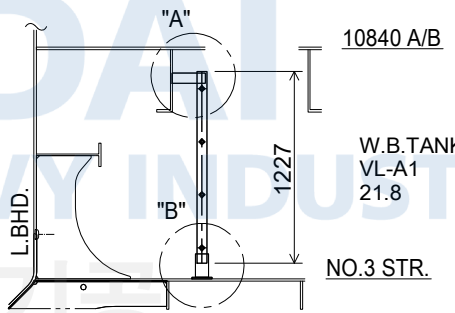


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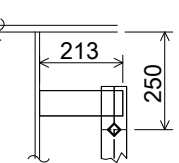


FR.74+2125 SEC.

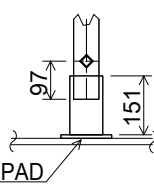
VLHS17S01
(S-ONLY)



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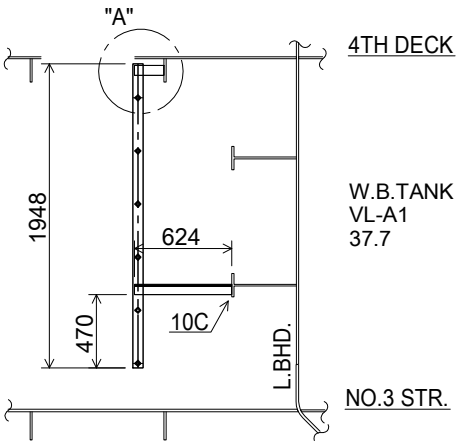


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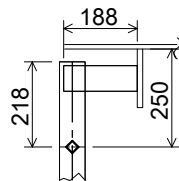


FR.46-1350 SEC.

VLHS11P02
VLHS11S02
(P&S)



"A"-DET.



8147-VER-PORH23-01

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH	
1																																			
2																	Vertical Ladder Option 사항											Vertical Ladder Option 사항							
3	SEQ	자재번호	Qty	TYPE	PAINT SPEC.			DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support
4								LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)	PT	KG				KG	KG	PT	PT	EA	EA		
5	01	416412100	1	A1			O	1500	165	160	110	80	30			5	4			4			25.60	B51P	VLHB51P01	10		25.60							
6	02	416412100	1	A1			O	1500	165	160	110	80	30			5	4			4			25.60	B51S	VLHB51S01	10		25.60							
7	03	416412100	1	A1			O	2223	변	참	조					7	2	2				42.60	S11P	VLHS11P01	14		42.60								
8	04	416412100	1	A1			O	2223	변	참	조					7	2	2				42.60	S11S	VLHS11S01	14		42.60								
9	05	416412100	1	A1			O	1948	변	참	조					6	2	2				37.70	S11P	VLHS11P02	12		37.70								
10	06	416412100	1	A1			O	1948	변	참	조					6	2	2				37.70	S11S	VLHS11S02	12		37.70								
11	07	416412100	1	A1			O	1227	변	참	조					4	2		2		2	21.80	S12S	VLHS12S01	8		21.80								
12	08	416412100	1	A1			O	1227	변	참	조					4	2		2		2	21.80	S14S	VLHS14S01	8		21.80								
13	09	416412100	1	A1			O	1227	변	참	조					4	2		2		2	21.80	S17S	VLHS17S01	8		21.80								



HYUNDAI

SAMHO HEAVY INDUSTRIES

(주)한진기공