


# NOTE

공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	
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PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	22. 09. 19	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完

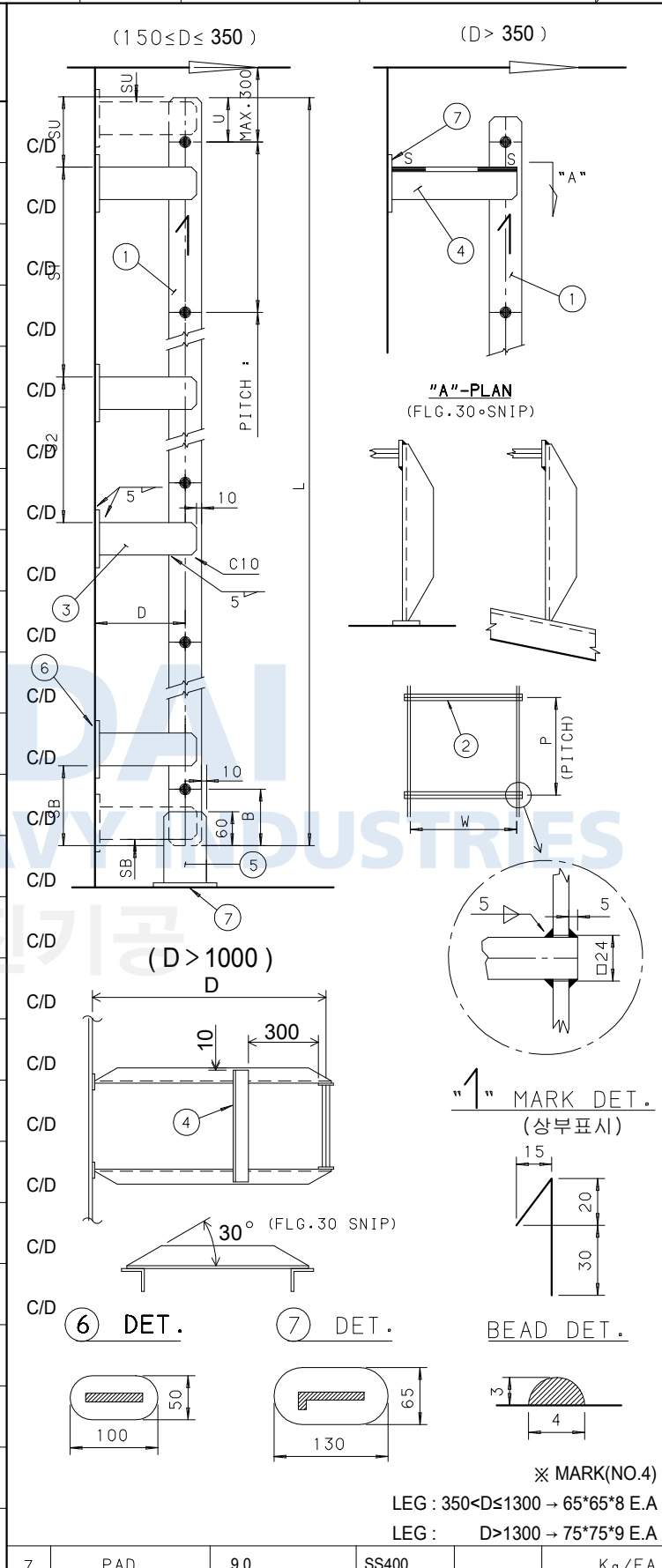
(표지 포함 6 매)

DEP'T NO. B111000	SHIP NO. 8150/51	SHIP TYPE 15,600 TEU CLASS CONTAINER CARRIER	
TEL. NO. 4787	부 서 명 구 조 설 계 부	<div>도 면 명</div> <div>Vertical Ladder</div> <div>제작도</div>	
승 인	책임 윤 경 신		
검 도	책임 이 천 하		
작 성	대리 김 성 경		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도 면 번 호 T45C5015H	POR NO.
		DATE 2022. 09. 19	H17

C:\EXDB\설계공통양식\W\제작도표지.xls



예산대구분	PROJECT NO.		발행부서	작성 자 사번		DATE	DWG.NO	PAGE
6016	8150		B111000	W126191		20220919	T45C5015H	1
	8151		구조설계부	김성경	T : 4787			5

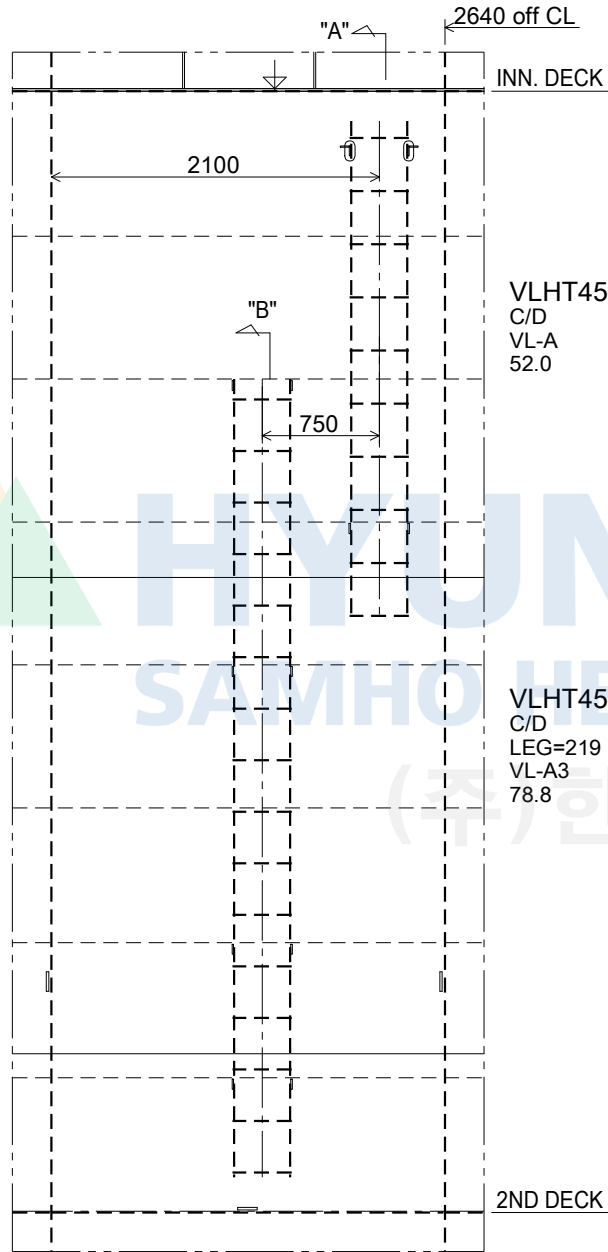
[illegible]

7	PAD	9.0	SS400		Kg /EA
6	PAD	9.0	SS400		Kg /EA
5	LEG	85*9	SS400		Kg /M
4	※ LEG	65*65*8/75*75*9	SS400		Kg /M
3	LEG	65*9	SS400		Kg /M
2	STEP	22*22	SS400		Kg /M
1	SIDE FRAME	65*9	SS400	2	Kg /M
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/ST	WEIGHT

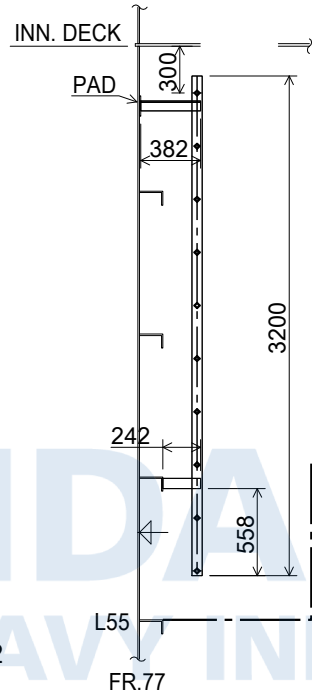


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BLK NO.	T45C5015H	5

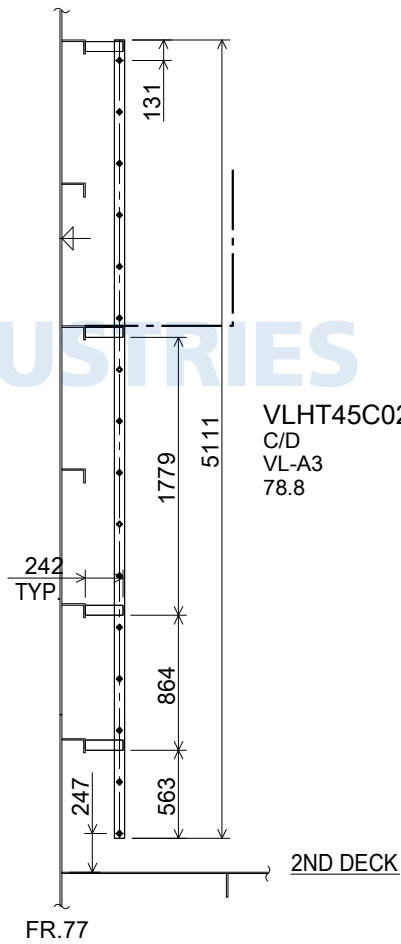
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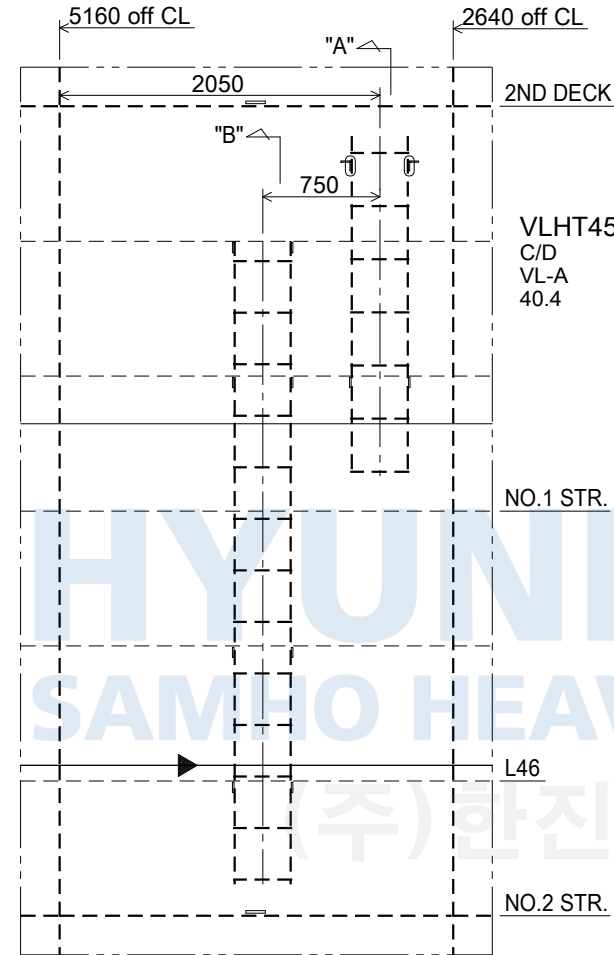
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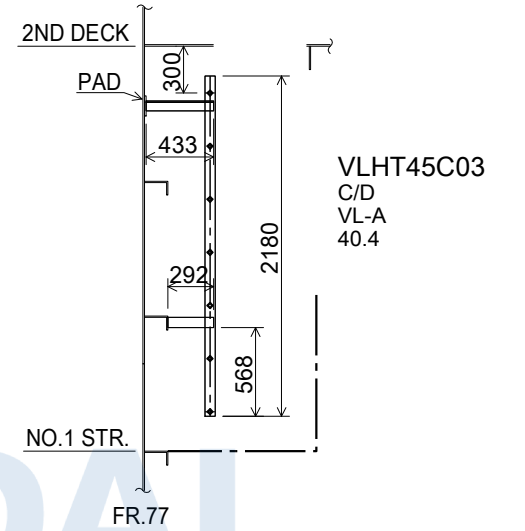
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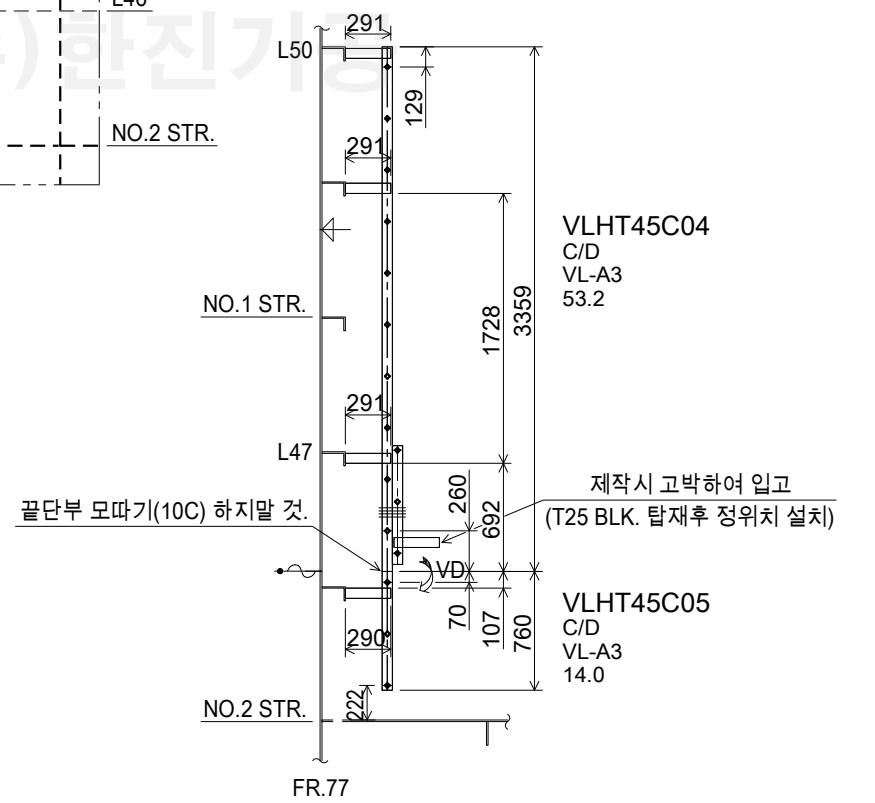
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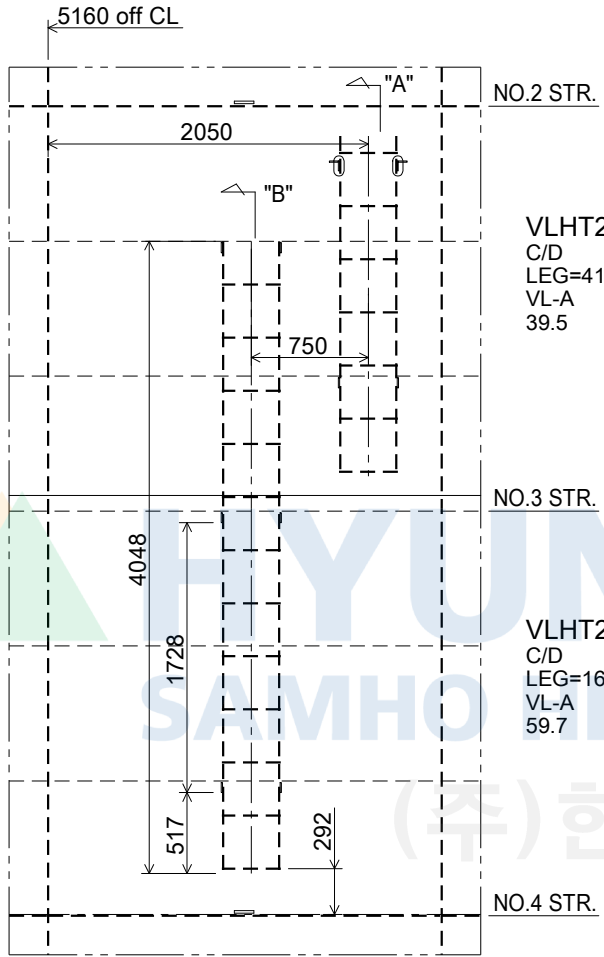
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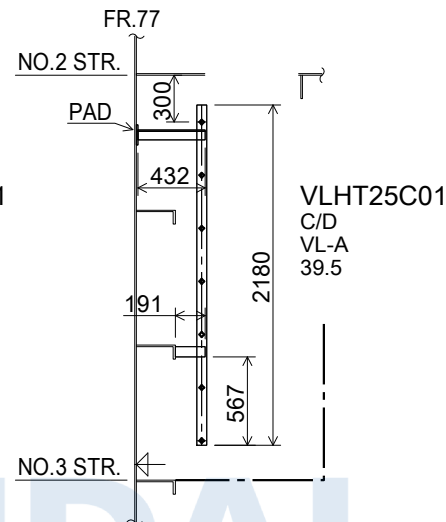


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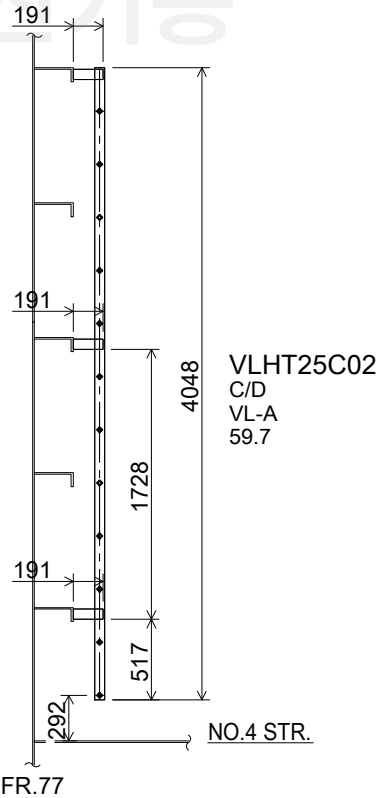
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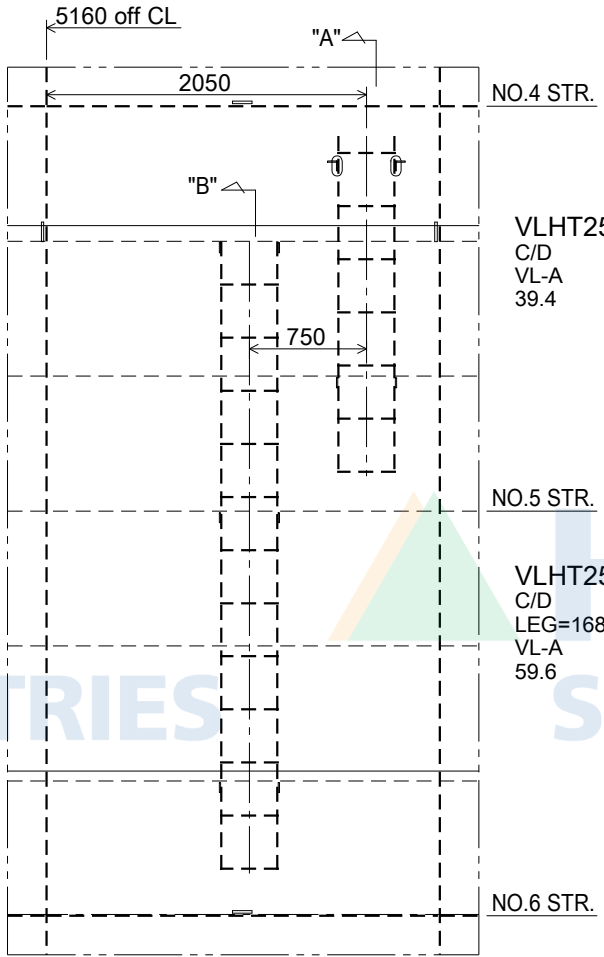
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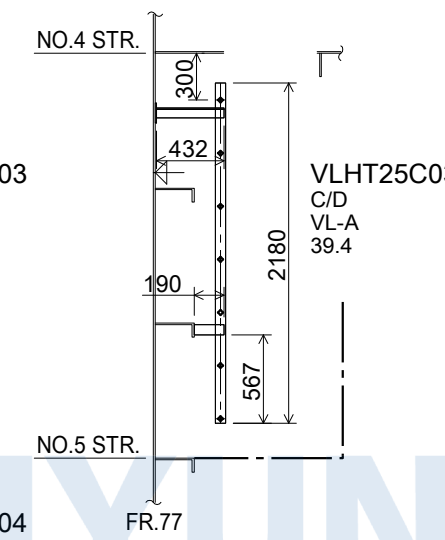
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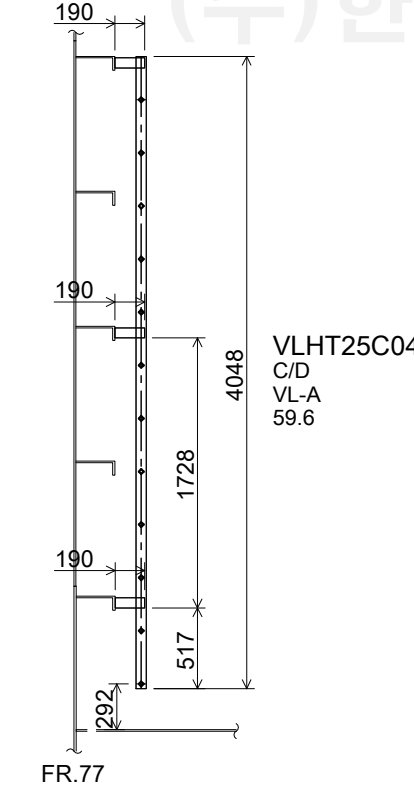
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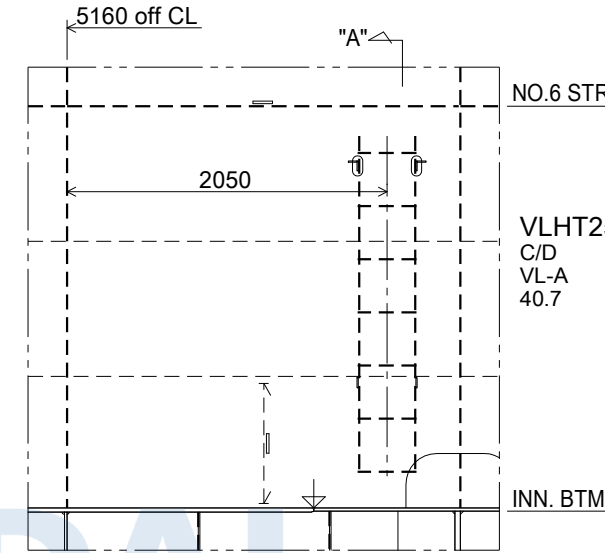
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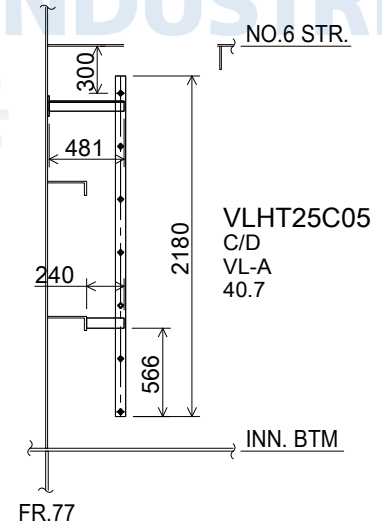
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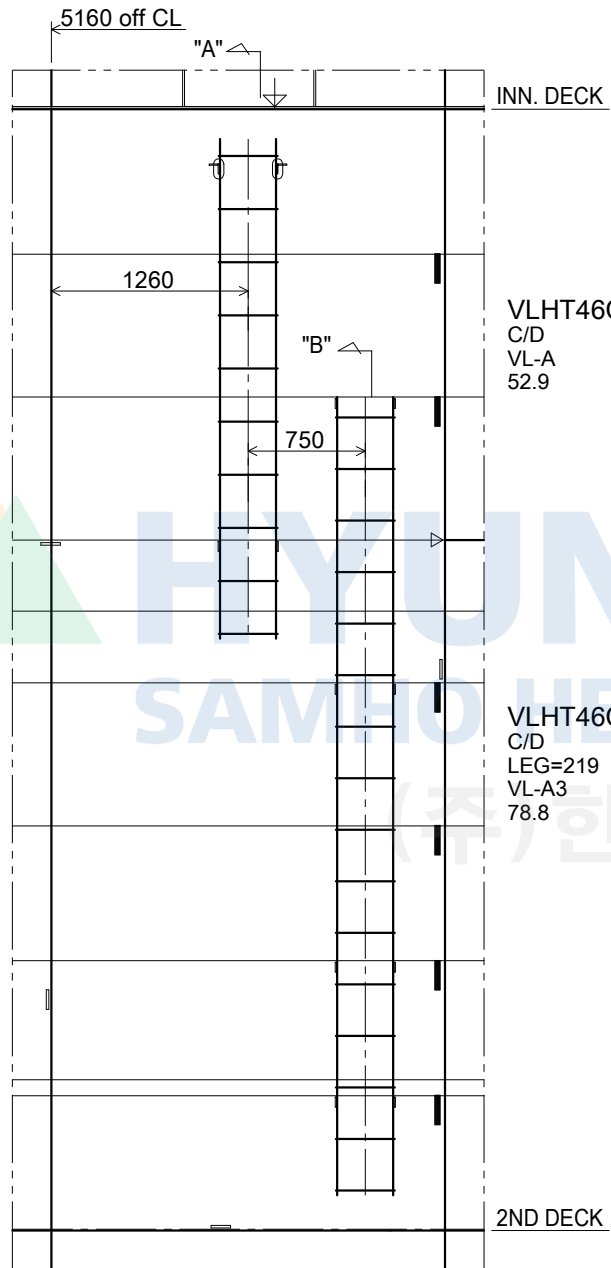
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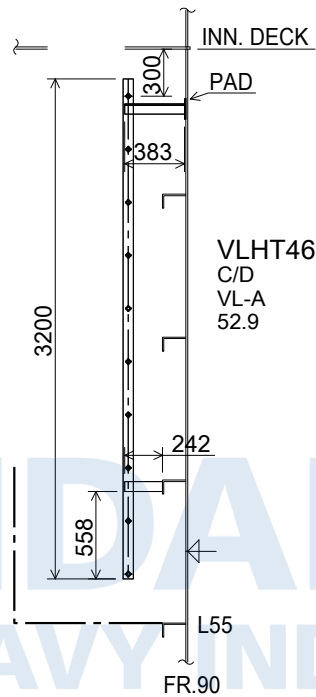


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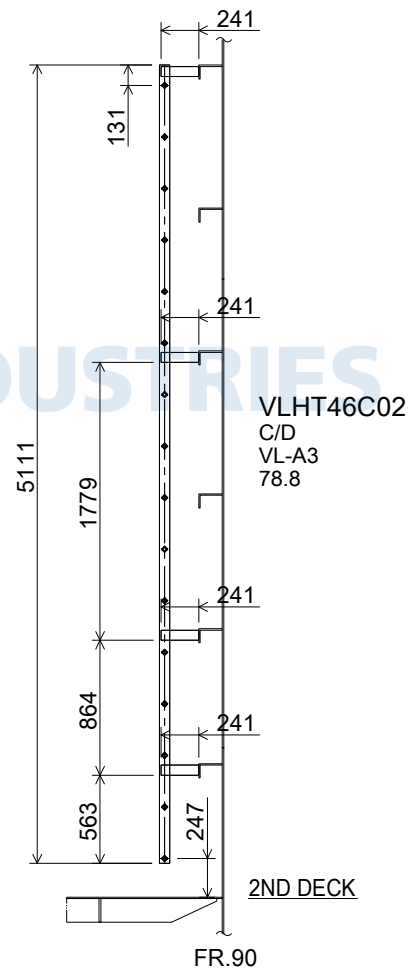
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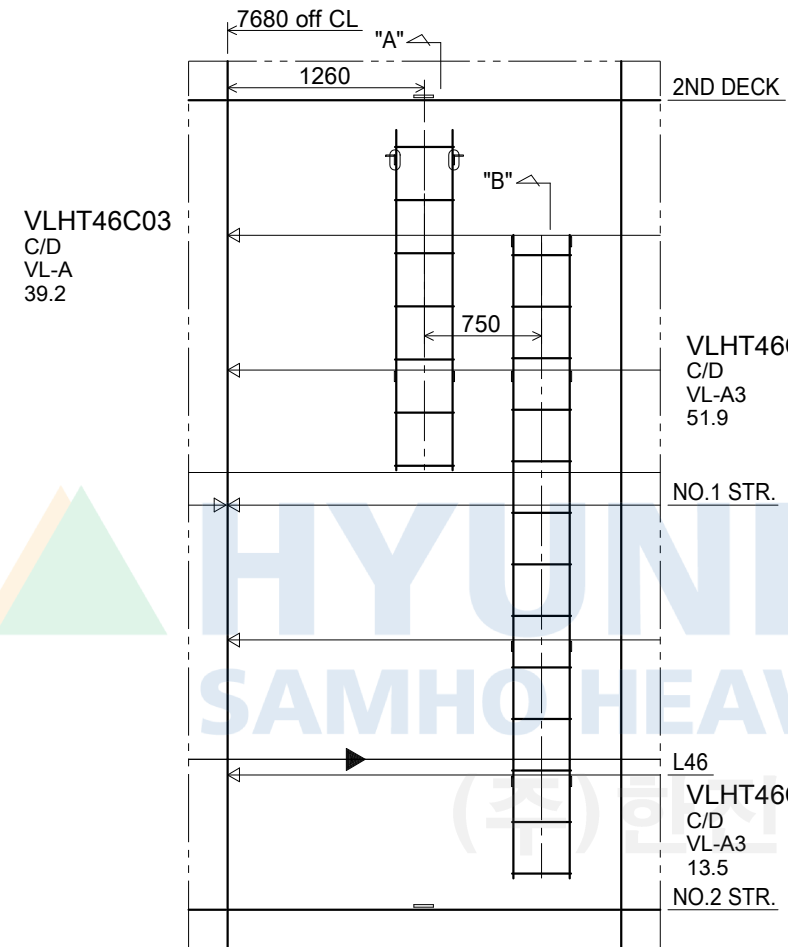
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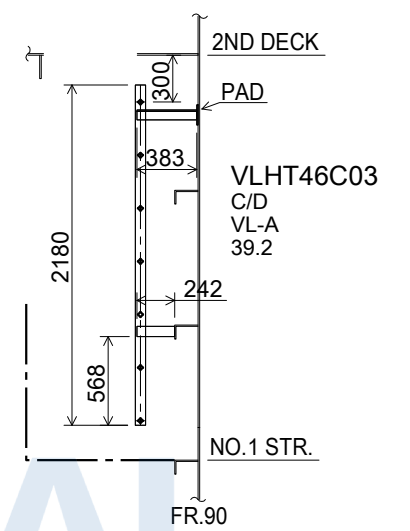
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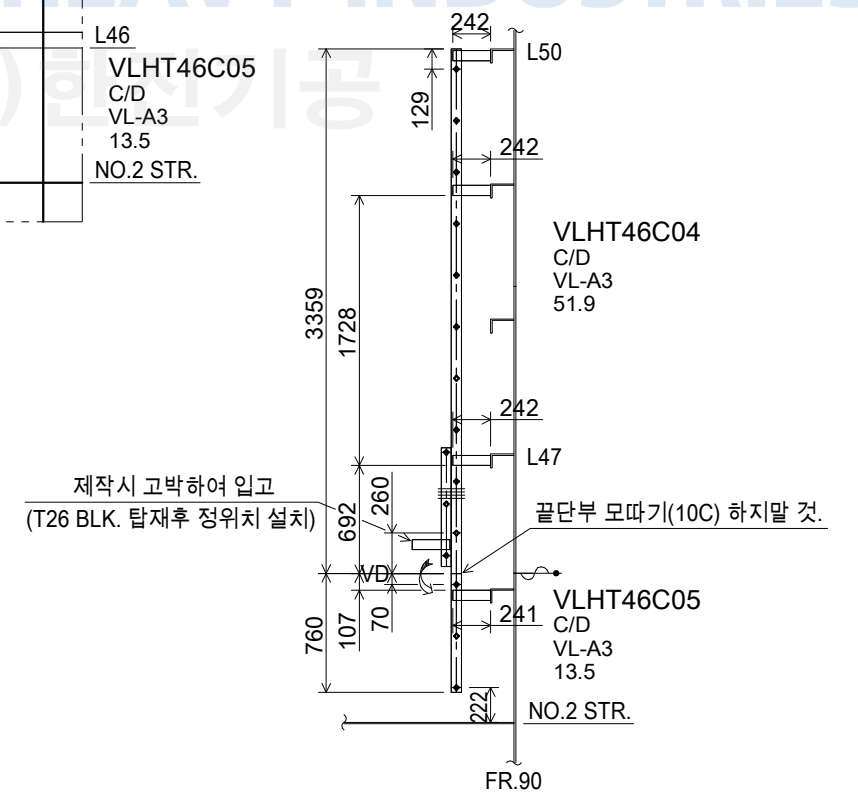
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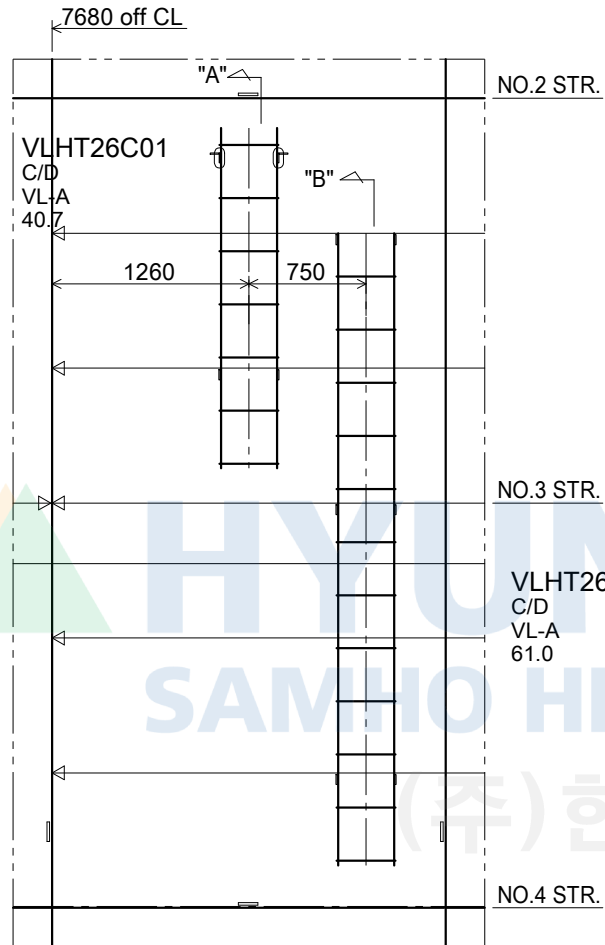
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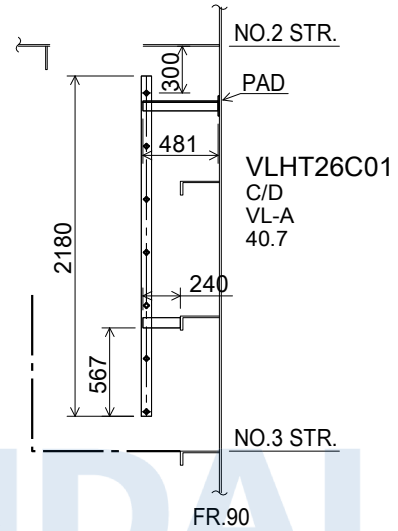


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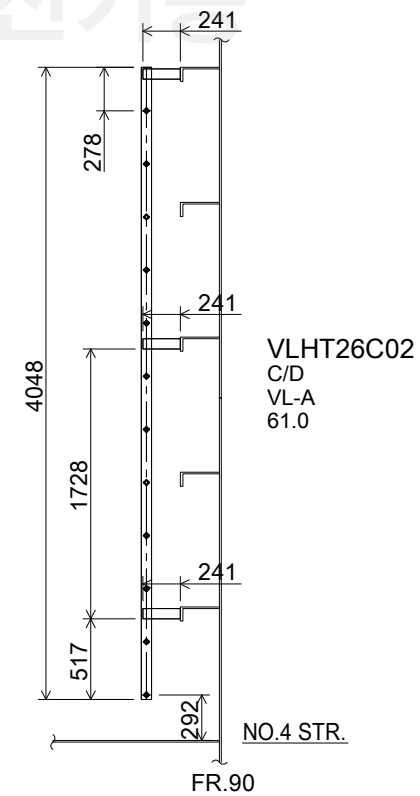
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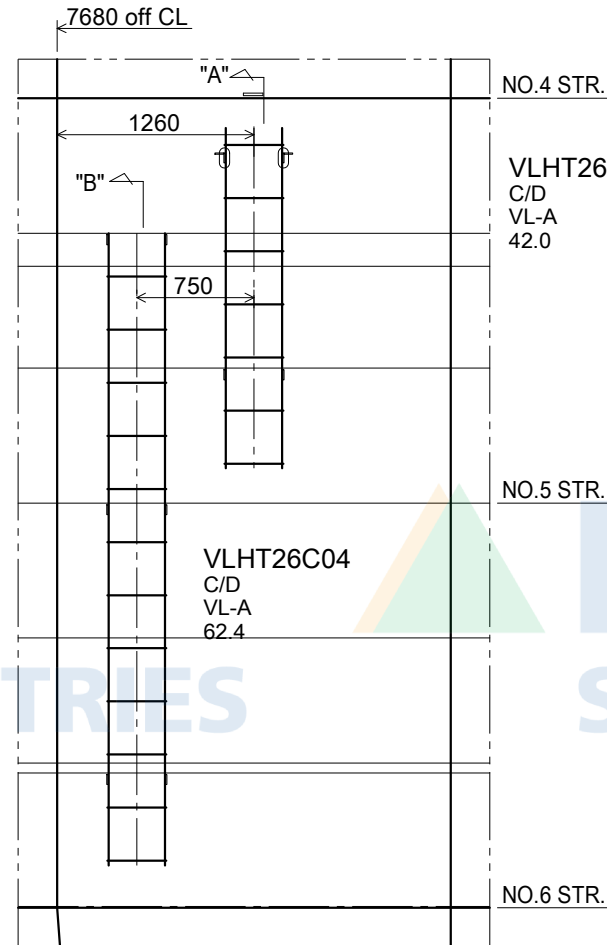
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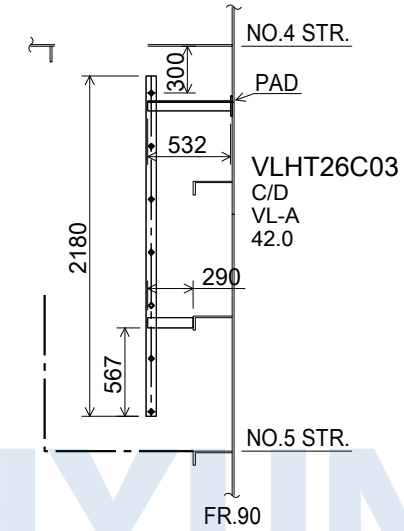
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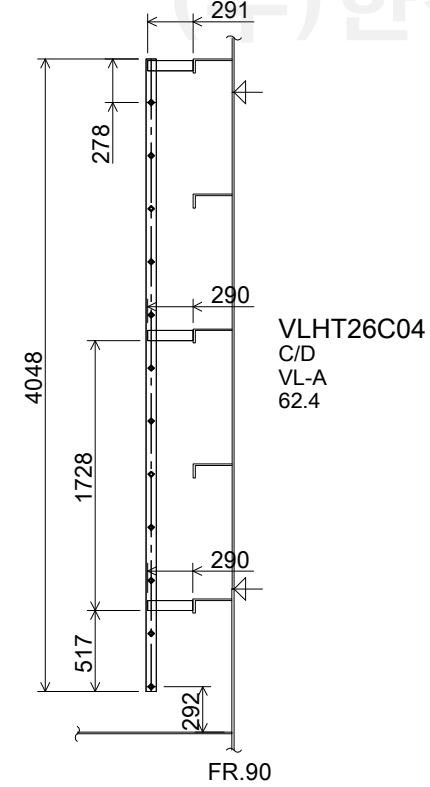
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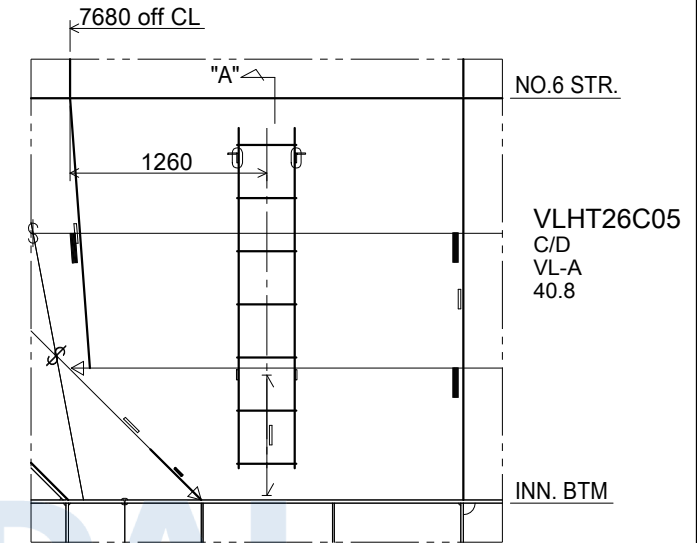
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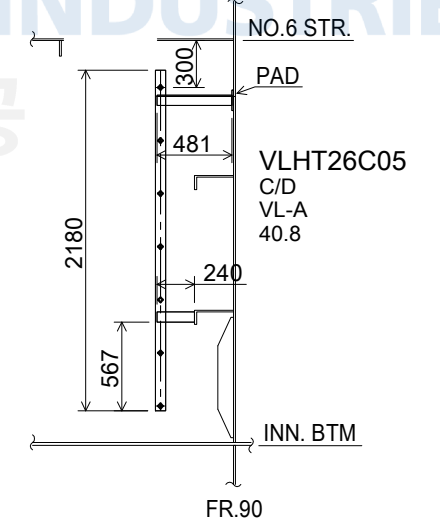
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"A"-ELEV.



				C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH	AI
1																																				
2	SEQ	자재번호	Qty	TYPE	PAINT SPEC.				DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support
3									LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)													
4	01	416412100	1	A	O				제	작	도	면	참	조				10	2	2				2		52.80	T45C	VLHT45C01	20	52.80						
5	02	416412100	1	A3					제	작	도	면	참	조				16	8							78.80	T45C	VLHT45C02	32	78.80						
6	03	416412100	1	A					제	작	도	면	참	조				7	2	2				2		40.40	T45C	VLHT45C03	14	40.40						
7	04	416412100	1	A3					제	작	도	면	참	조				10	6							53.20	T45C	VLHT45C04	20	53.20						
8	05	416412100	1	A3					제	작	도	면	참	조				3	2							14.00	T45C	VLHT45C05	6	14.00						
9	06	416412100	1	A					제	작	도	면	참	조				7	2	2				2		39.50	T25C	VLHT25C01	14	39.50						
10	07	416412100	1	A					제	작	도	면	참	조				12	6							59.70	T25C	VLHT25C02	24	59.70						
11	08	416412100	1	A					제	작	도	면	참	조				7	2	2				2		39.40	T25C	VLHT25C03	14	39.40						
12	09	416412100	1	A					제	작	도	면	참	조				12	6							59.60	T25C	VLHT25C04	24	59.60						
13	10	416412100	1	A					제	작	도	면	참	조				7	2	2				2		40.70	T25C	VLHT25C05	14	40.70						
14	11	416412100	1	A					제	작	도	면	참	조				10	2	2				2		52.90	T46C	VLHT46C01	20	52.90						
15	12	416412100	1	A3					제	작	도	면	참	조				16	8							78.80	T46C	VLHT46C02	32	78.80						
16	13	416412100	1	A					제	작	도	면	참	조				7	2	2				2		39.20	T46C	VLHT46C03	14	39.20						
17	14	416412100	1	A3					제	작	도	면	참	조				10	6							51.90	T46C	VLHT46C04	20	51.90						
18	15	416412100	1	A3					제	작	도	면	참	조				3	2							13.50	T46C	VLHT46C05	6	13.50						
19	16	416412100	1	A					제	작	도	면	참	조				7	2	2				2		40.70	T26C	VLHT26C01	14	40.70						
20	17	416412100	1	A					제	작	도	면	참	조				12	6							61.00	T26C	VLHT26C02	24	61.00						
21	18	416412100	1	A					제	작	도	면	참	조				7	2	2				2		42.00	T26C	VLHT26C03	14	42.00						
22	19	416412100	1	A					제	작	도	면	참	조				12	6							62.40	T26C	VLHT26C04	24	62.40						
23	20	416412100	1	A	O				제	작	도	면	참	조				7	2	2				2		40.80	T26C	VLHT26C05	14	40.80						

SAMHO HEAVY INDUSTRIES

(주)한진기공