


# NOTE

공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	1. 모든 모서리 부분을 3 Pass Grinding(최소 3R)할 것.→ PP 도장 코드만 적용
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PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	21. 12. 27	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完

(표지 포함 5 매)

DEP'T NO. B111000	SHIP NO. 8105/06/07	SHIP TYPE 174,000 CBM CLASS LNGC	
TEL. NO. 4787	부 서 명 구 조 설 계 부	도 면 명  Vertical Ladder 제작도	
승 인	책임 김 성 주		
검 도	책임 이 천 하		
작 성	대리 김 성 경	도 면 번 호 B18P5115H	
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		POR NO.	
		DATE 2021. 12. 27	H27

C:\EXDB\설계공통양식\W작도표지.xls



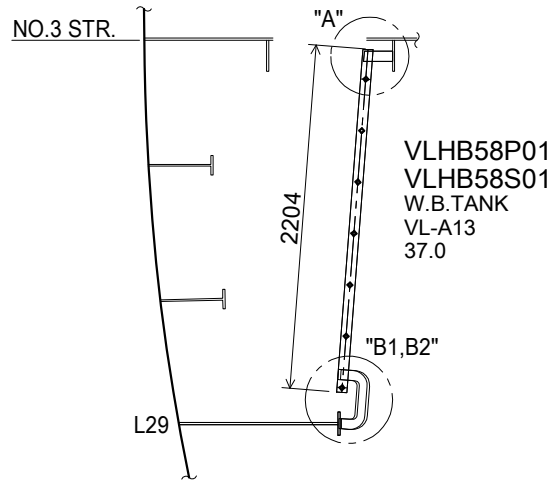
예산대구분	PROJECT NO.		발행부서	작성 자 사번		DATE	DWG.NO	PAGE
6016	8105		B111000	W126191		20211228	B18P5115H	1
	8106,8107		구조설계부	김성경	T : 4787			4

[illegible][illegible]

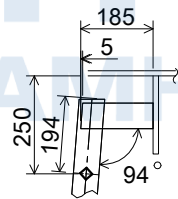


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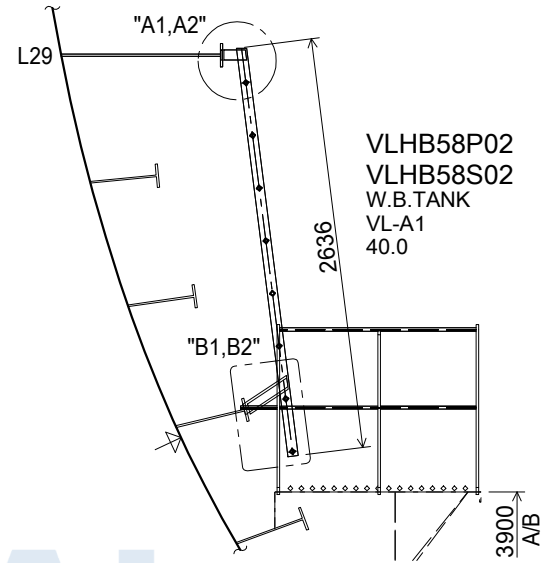
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(P&S)



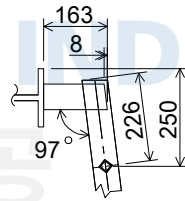
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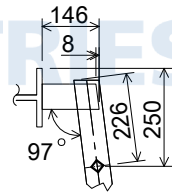
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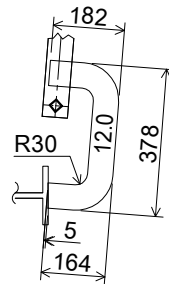
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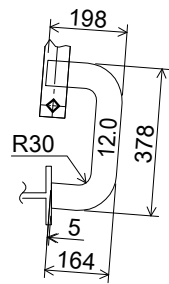
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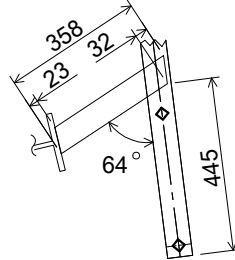
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(선미)



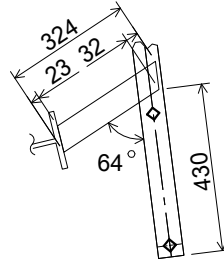
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"B1"-DET.  
(선미)



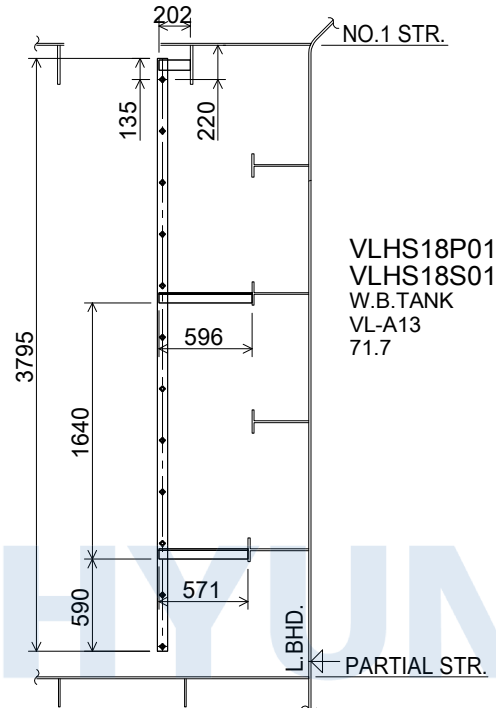
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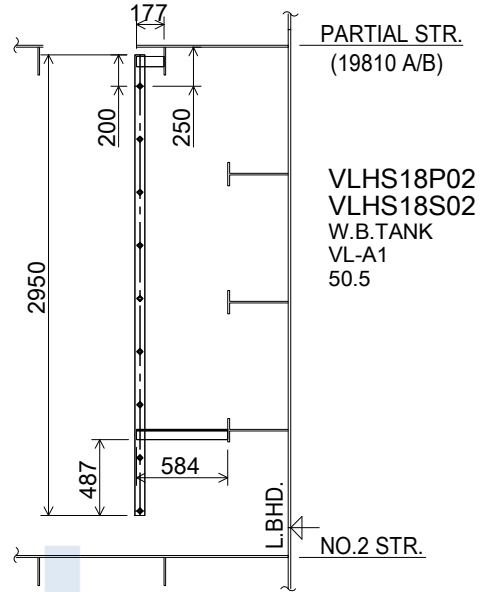


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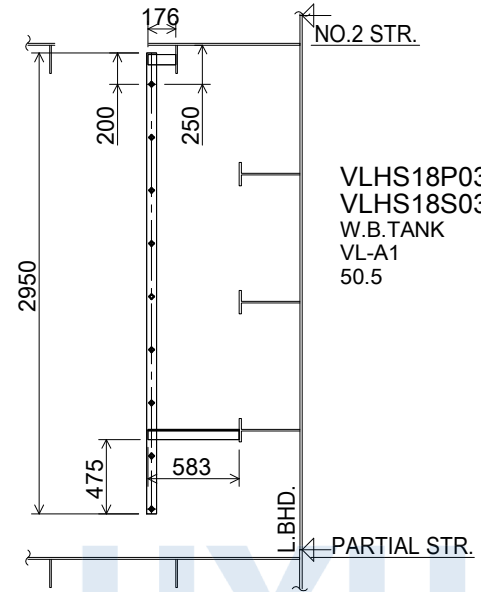
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(P&S)



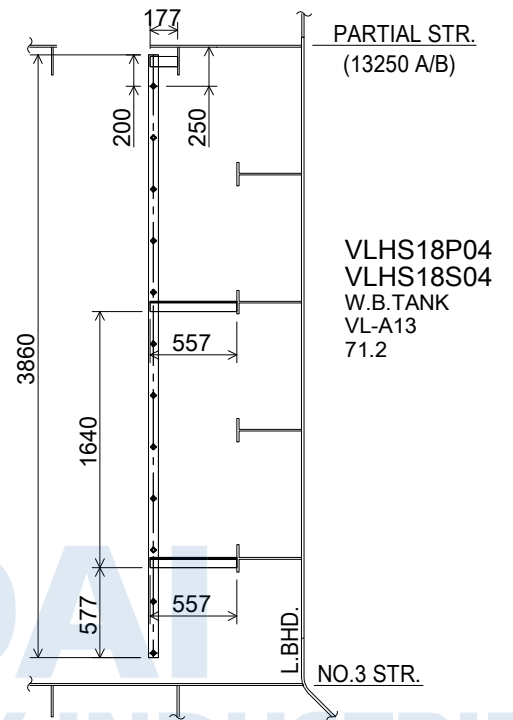
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(P&S)



FR.77+1500 SEC.  
(P&S)



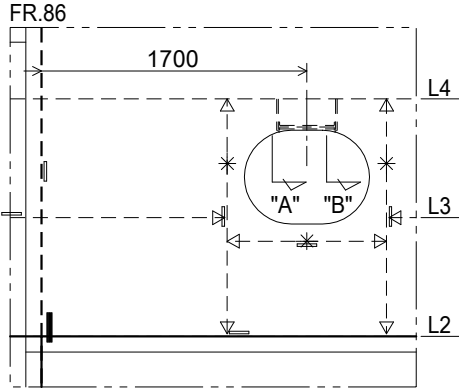
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(P&S)



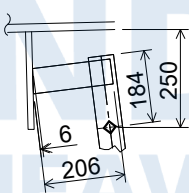


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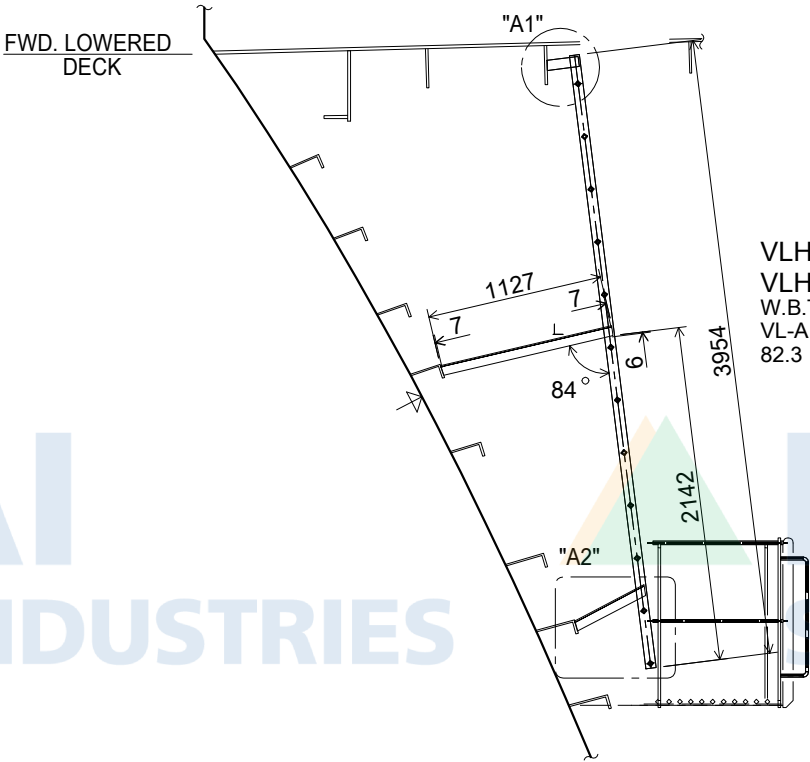
FWD. LOWERED DECK PLAN  
(P&S)



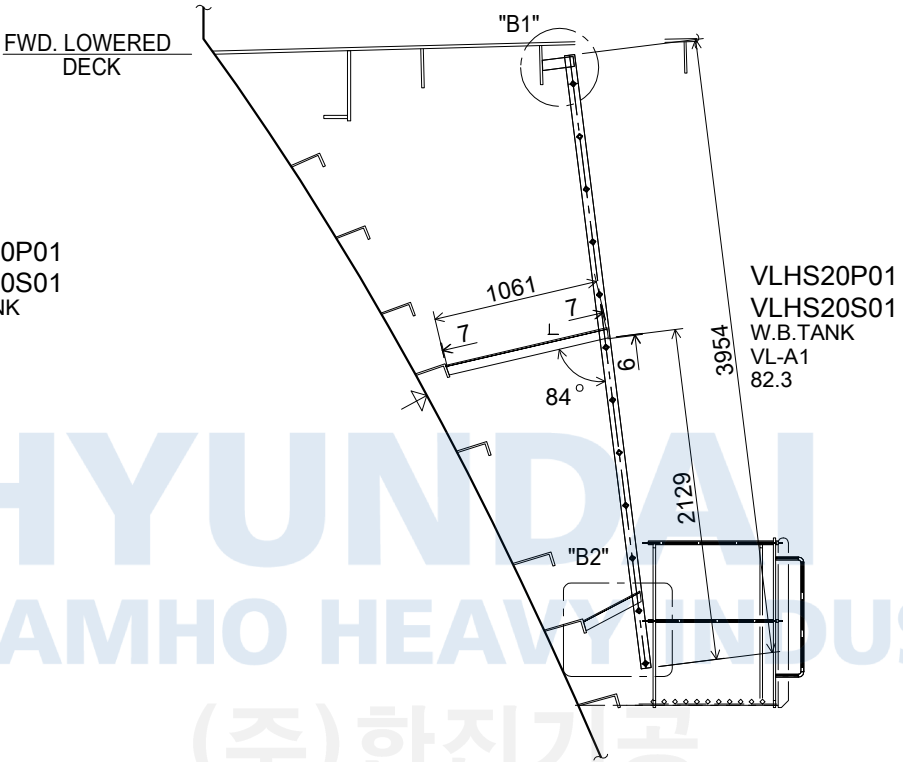
"A1"-DET.  
("B1"은 이에 준함.)



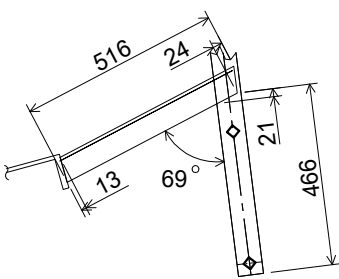
"A"-SEC.



"B"-SEC.



"A2"-DET.  
(선미)



"B2"-DET.  
(선수)

