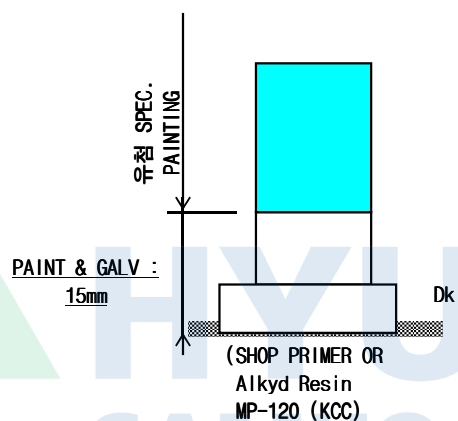


1. GALV. 두께 : HOT DIP GALV. 55~80 μ (단, BOLT/NUT류는 45~65 μ 시공)
2. GREASE NIPPLE은 FULL GREASING하고 규정된 고무 CAP을 씌울것.
3. SS400이 아닌 재질의 BOLT/NUT는 재질을 PUNCHING할것.
4. 도장 : 유첨 SPEC.에 준하되 특히 DECK에 취부되는 부위는
DECK OR WALL에서 15mm까지는 SHOP PRIMER 시공할 것.
5. HOT GALV. : DECK/WALL에서 취부되는 부위는 DECK/WALL에서 15mm까지는
Alkyd Resin MP-120(KCC) Coating 하여 도금이 되지 않도록 할것.



6. GALV. 용 HOLE 시공할 경우는 GALV. 후 메공하고 GALV. 손상부위 수정 후 입고할 것.
7. 납품 시 P.O.R SHEET와 유침도를 첨부할 것.
8. MAKER CERTIFICATE (특수재료는 MILL SHEET) 를 첨부할 것.
9. 무도장으로 입고되는 품목으로서 그 품목의 일부분이 도금이 되어있는 경우는 SHOT BLASTING으로부터 도금부분이 훼손되지 않도록 보호 MASKING을 하여 입고할 것.
(단, 도금표면에 다시 PAINTING하는 경우는 제외됨)
10. 의장품 자재 PALLET 고박용 번선 및 고박 ITEM에 대한 묶음 WIRE(철사)는 필히 부식 방지용 COATING WIRE를 사용하여 입고시킬 것.
11. 의장품 자재 입고시 상.하.좌.우로 움직일수 있는 항목들은 상기 10)번항에 의거하여 반드시 고박하여 입고할 것.(안전사고 사전방지)
12. 납품 시 하기와 같은 TAG를 식별하기 쉬운 위치에 적의 부착하여 입고할 것.
 - 1) 용접선 있는 자재는 용접선 부근 50mm 이내 PAINT MARKER 마킹 적용
(설치 후 은폐 도장작업 쉽게 하기 위함)
 - 2) 용접선 없는 자재는 자재 인식표(TAG) 또는 안티 울트라테이프에 마킹 후 부착
(자재 TAG 및 안티 울트라테이프 제거는 의장 1,2부에서 실시함)
 - 3) 적용대상 : 강재로 제작되는 모든 철의장품
 - 4) MARKING 방법 : SHIP NO., BLOCK NO., POR NO., MARKING(PC'S) NO.

제품별 납기 LIST

SHIP NO.

8150 / 8151

01

DWG NO.

T71T0-C26-56BB

[illegible]



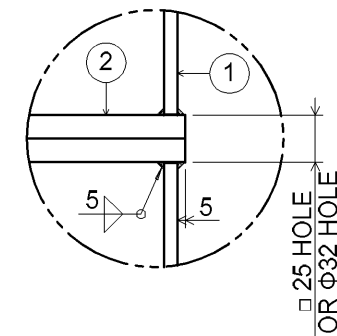
SHIP NO.	8150 / 8151	02
DWG NO.	T71T0-C26-56BB	

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
E34BL(P)	VL-901FP	1	58.6	본도제작
E34BL(S)	VL-901FS	1	58.6	본도제작

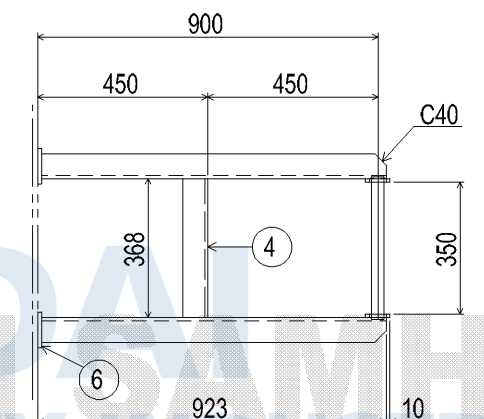
설치 BLOCK

E34BL(P) E34BL(S)

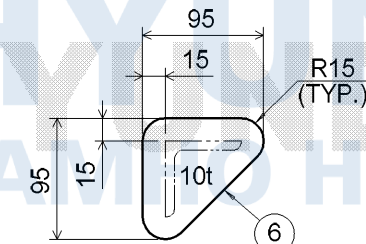
DETAIL OF "Q"



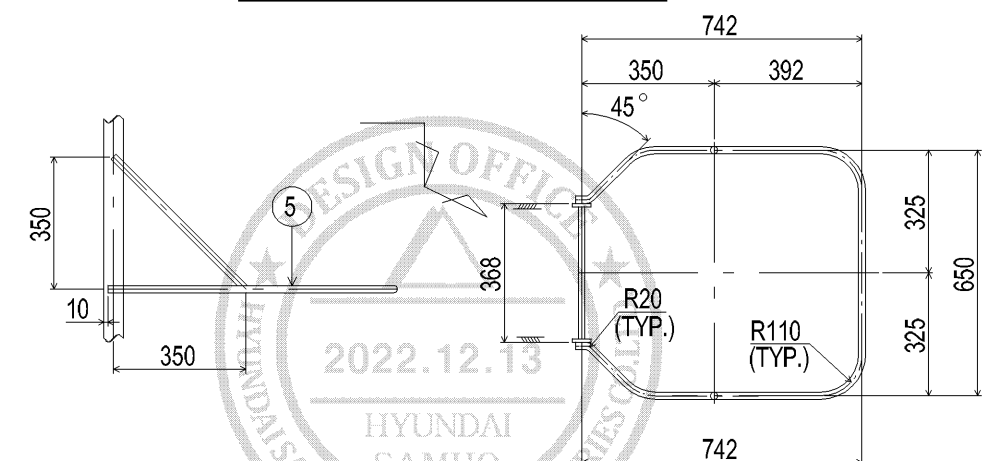
PLAN - "C"



⑥ DETAIL OF PAD



DETAIL OF BACKBAND



6	PAD	10t PLATE	SS400 or SS275	2	1.4	
5	BACK BAND	Ø19 R.B	SS400 or SS275	1	7.8	
4	LUG	65 x 65 x 6t E.A	SS400 or SS275	3	13.1	
3	LUG	65 x 9t F.Bar	SS400 or SS275	2	1.8	
2	STEP	□ 22 SQ. Bar	SS400 or SS275	8	11.5	
1	SIDE FRAME	65 x 9t F.Bar	SS400 or SS275	2	23.0	
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/SET	WT(KG)/SET	REMARK

08150-T71T0C2656BB-002

HYUNDAI SAMHO HEAVY INDUSTRIES CO., LTD.

A3 (420x297)

08150-T71T0C2656BB-003



DETAIL OF VERTICAL LADDER

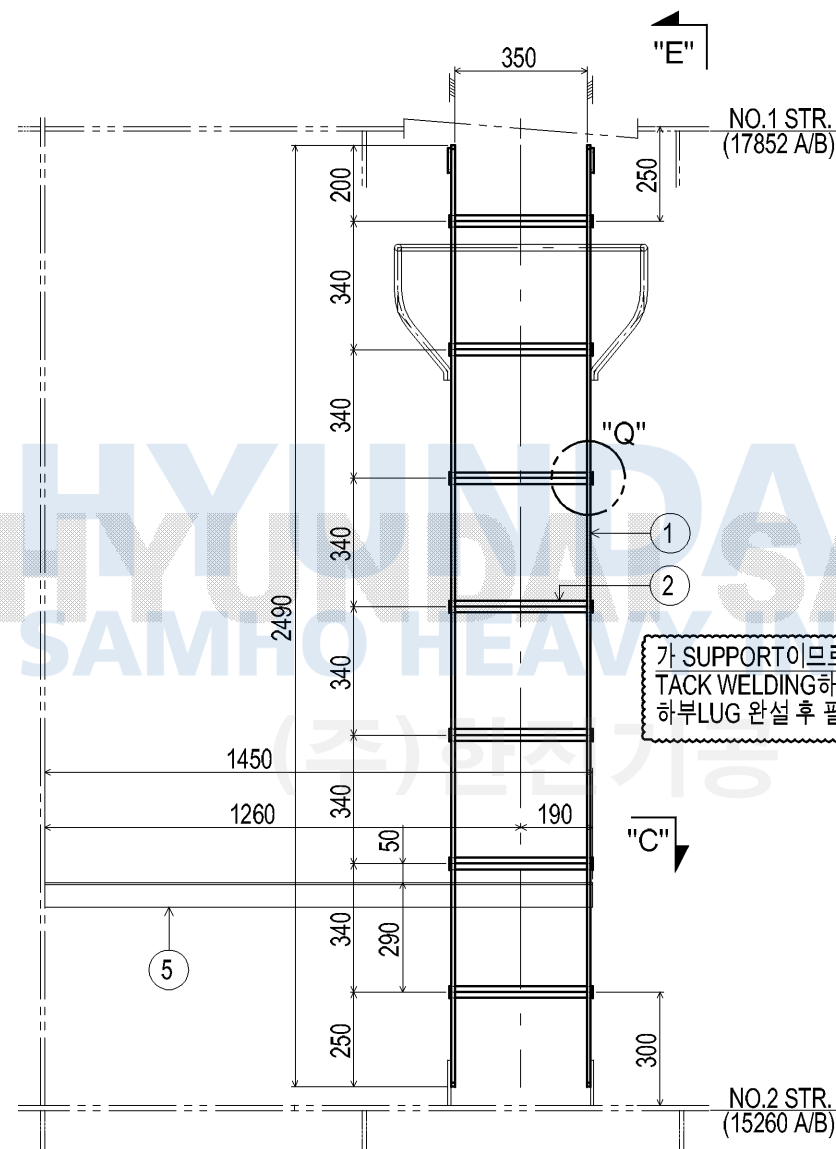
SHIP NO.	8150 / 8151	03
DWG NO.	T71T0-C26-56BB	

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T71P0	VL-902FP	1	52.3	본도제작

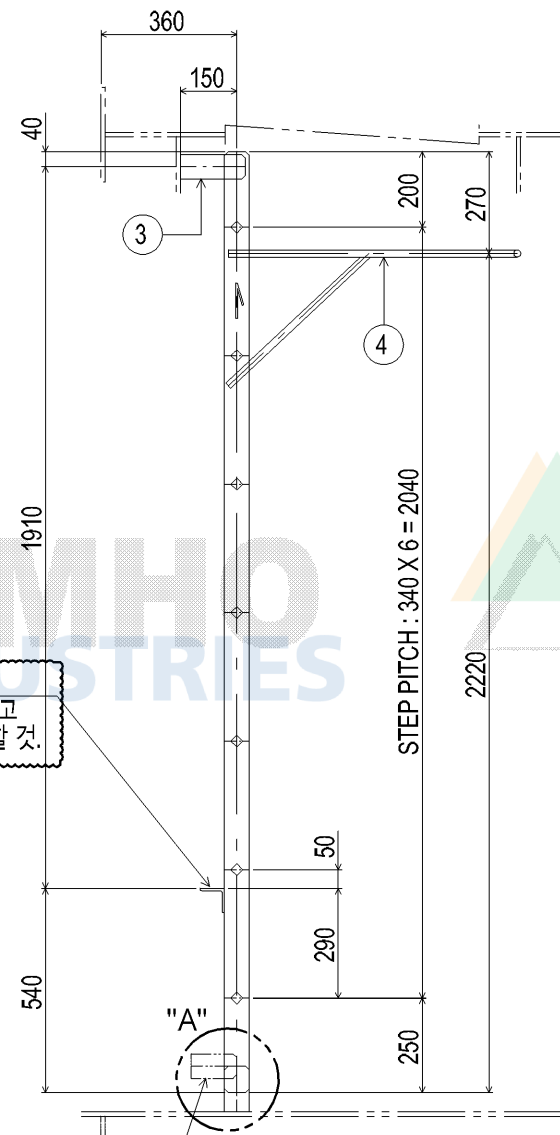
설치 BLOCK

T71P0

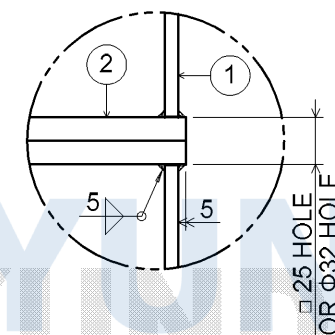
SECTION



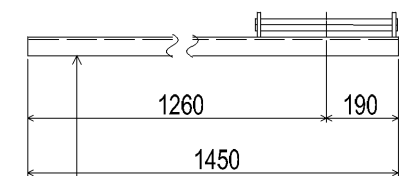
ELEVATION
(VIEW "E")



DETAIL OF "Q"

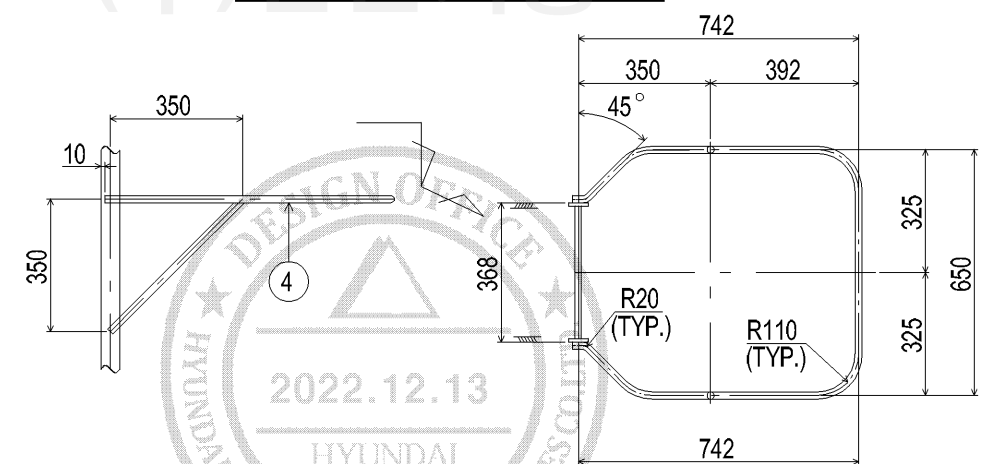


PLAN - "C"

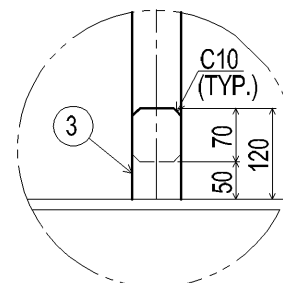


가 SUPPORT이므로
TACK WELDING하여 입고하고
하부LUG 완설 후 필히 철거 할 것.

DETAIL OF BACKBAND



DETAIL OF "A"



5	SUPPORT	50 x 50 x 6t E.A	SS400 or SS275	1	8.6	TACK WELDING
4	BACK BAND	Ø19 R.B	SS400 or SS275	1	7.8	
3	LUG	65 x 9t F.Bar	SS400 or SS275	4	2.9	
2	STEP	□ 22 SQ. Bar	SS400 or SS275	7	10.1	
1	SIDE FRAME	65 x 9t F.Bar	SS400 or SS275	2	22.9	
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/SET	WT(KG)/SET	REMARK

08150-T71T0C2656BB-004



DETAIL OF VERTICAL LADDER

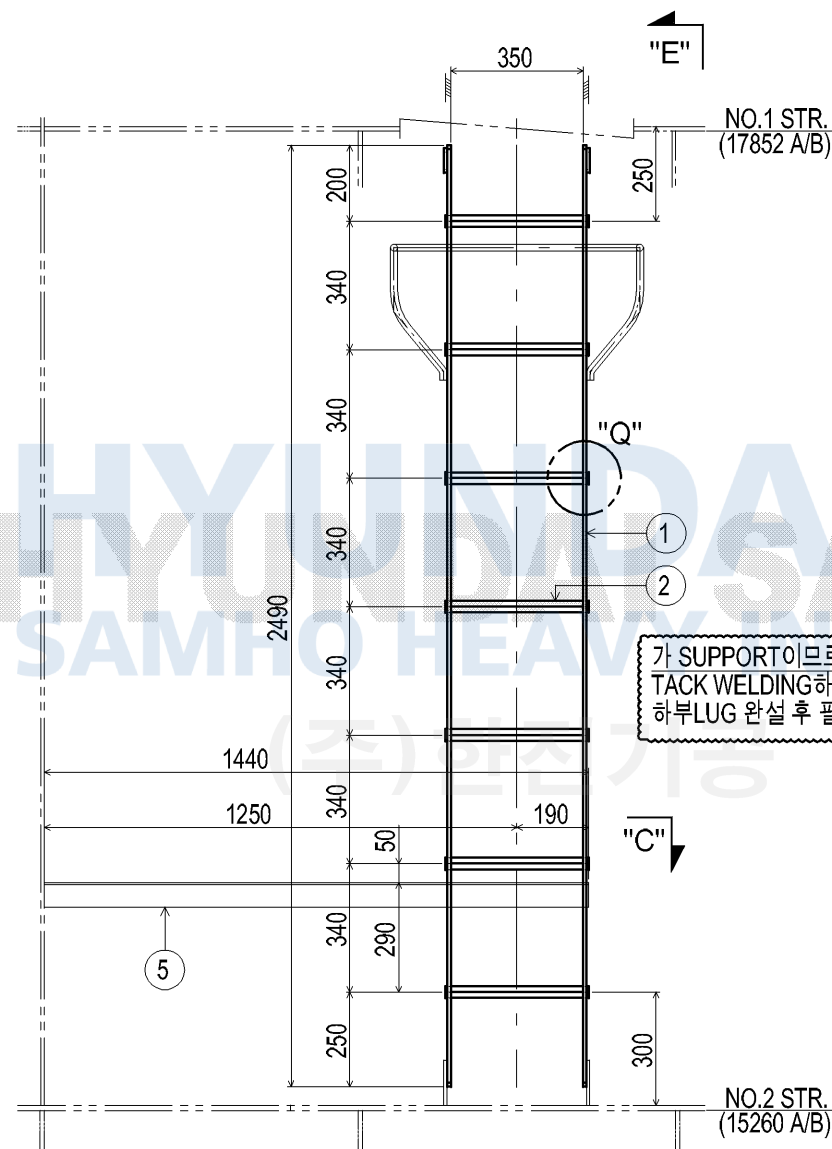
SHIP NO.	8150 / 8151	04
DWG NO.	T71T0-C26-56BB	

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T71S0	VL-902FS	1	52.3	본도제작

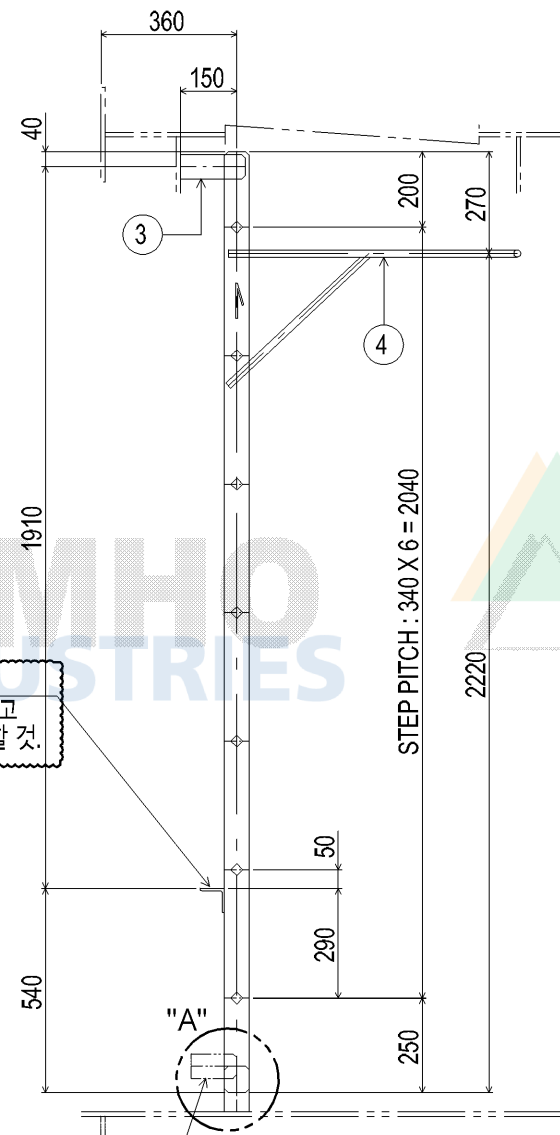
설치 BLOCK

T71S0

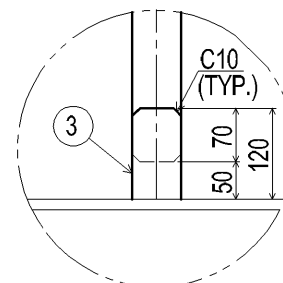
SECTION



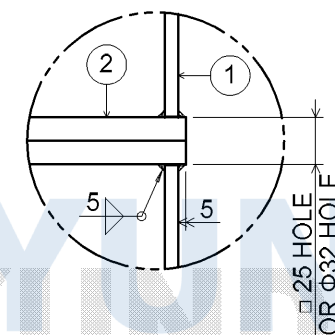
ELEVATION
(VIEW "E")



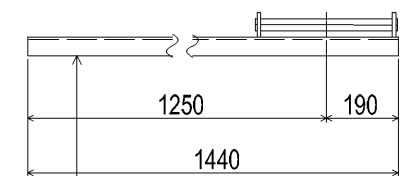
DETAIL OF "A"



DETAIL OF "Q"

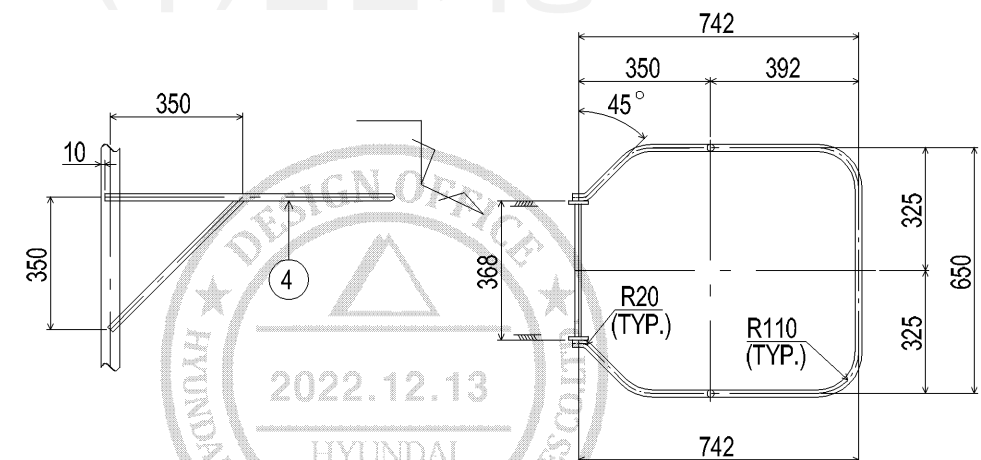


PLAN - "C"



가 SUPPORT이므로
TACK WELDING하여 입고하고
하부LUG 완설 후 필히 철거 할 것.

DETAIL OF BACKBAND



5	SUPPORT	50 x 50 x 6t E.A	SS400 or SS275	1	8.6	TACK WELDING
4	BACK BAND	Ø19 R.B	SS400 or SS275	1	7.8	
3	LUG	65 x 9t F.Bar	SS400 or SS275	4	2.9	
2	STEP	□ 22 SQ. Bar	SS400 or SS275	7	10.1	
1	SIDE FRAME	65 x 9t F.Bar	SS400 or SS275	2	22.9	
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/SET	WT(KG)/SET	REMARK



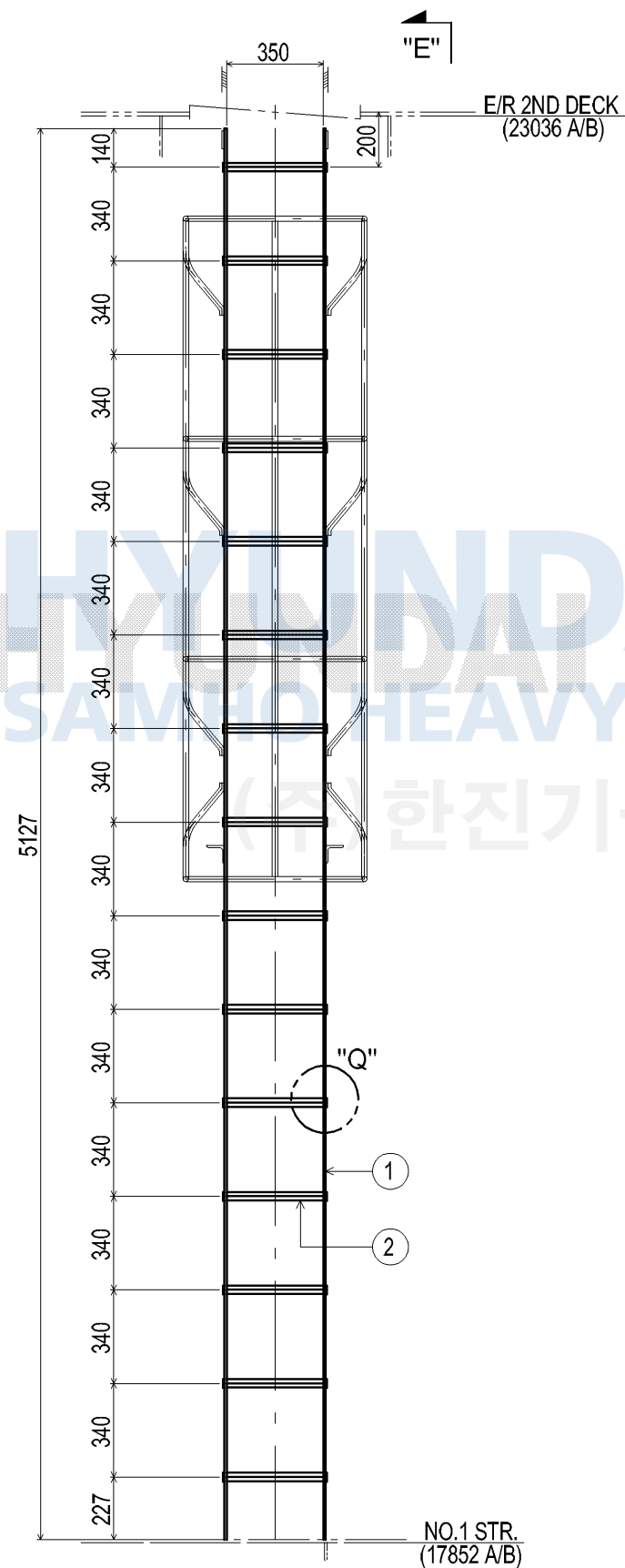
SHIP NO.	8150 / 8151	05
DWG NO.	T71T0-C26-56BB	

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T71P0	VL-903FP	1	118.5	본도제작
T71S0	VL-903FS	1	118.5	본도제작

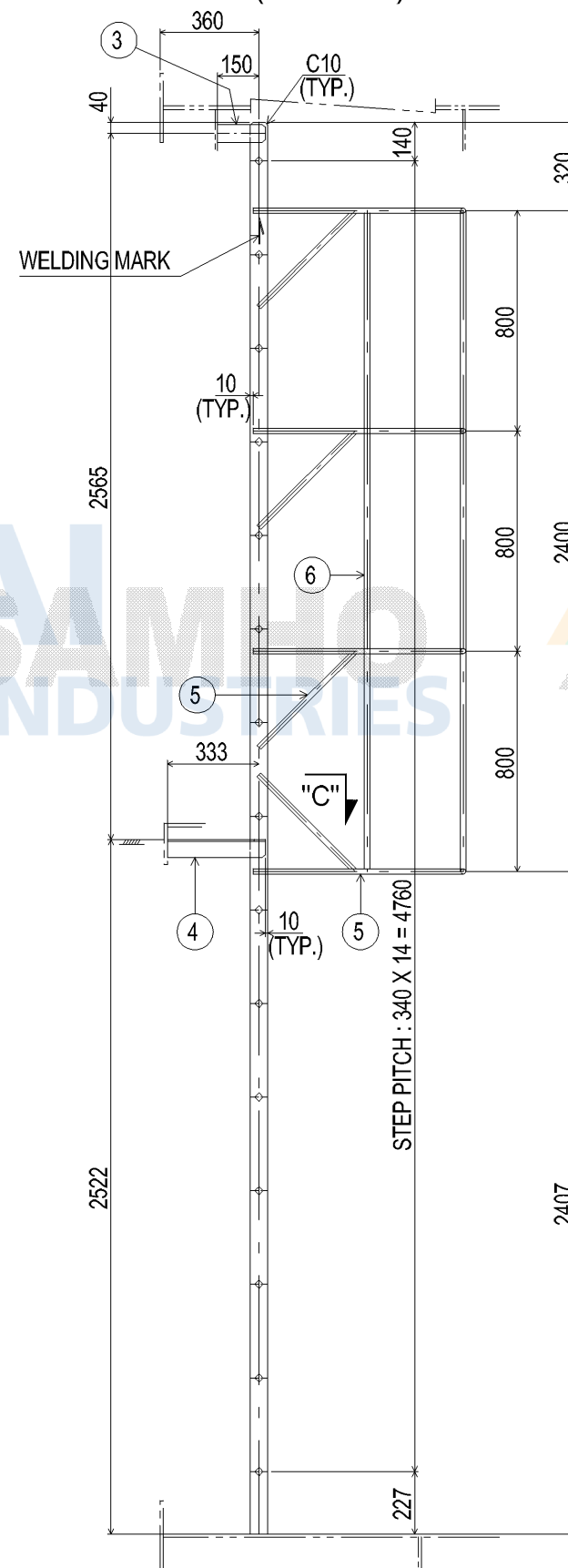
설치 BLOCK

T71P0 T71S0

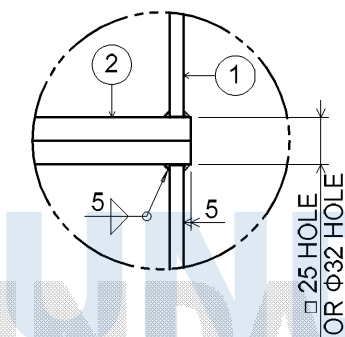
SECTION



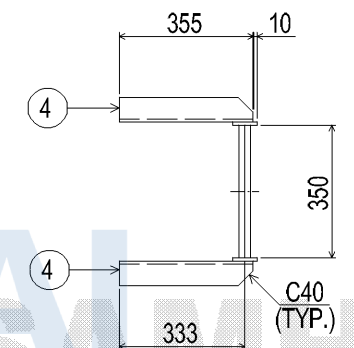
ELEVATION
(VIEW "E")



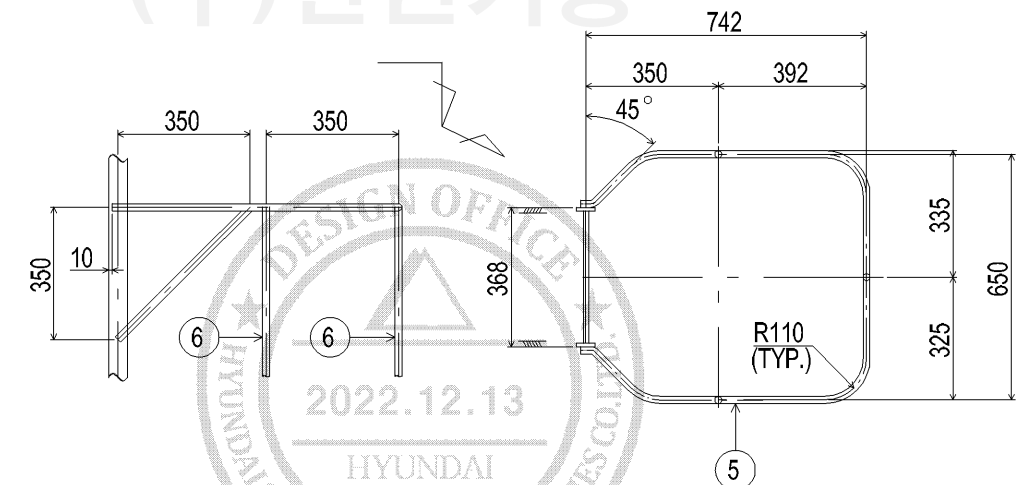
DETAIL OF "Q"



PLAN - "C"



DETAIL OF BACKBAND



6	VERTICAL BAR	Ø19 R.B	SS400 or SS275	3	15.6	
5	BACK BAND	Ø19 R.B	SS400 or SS275	4	28.2	
4	LUG	65 x 65 x 6t E.A	SS400 or SS275	2	4.4	
3	LUG	65 x 9t F.Bar	SS400 or SS275	2	1.6	
2	STEP	□ 22 SQ. Bar	SS400 or SS275	15	21.5	
1	SIDE FRAME	65 x 9t F.Bar	SS400 or SS275	2	47.2	
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/SET	WT(KG)/SET	REMARK



DETAIL OF VERTICAL LADDER

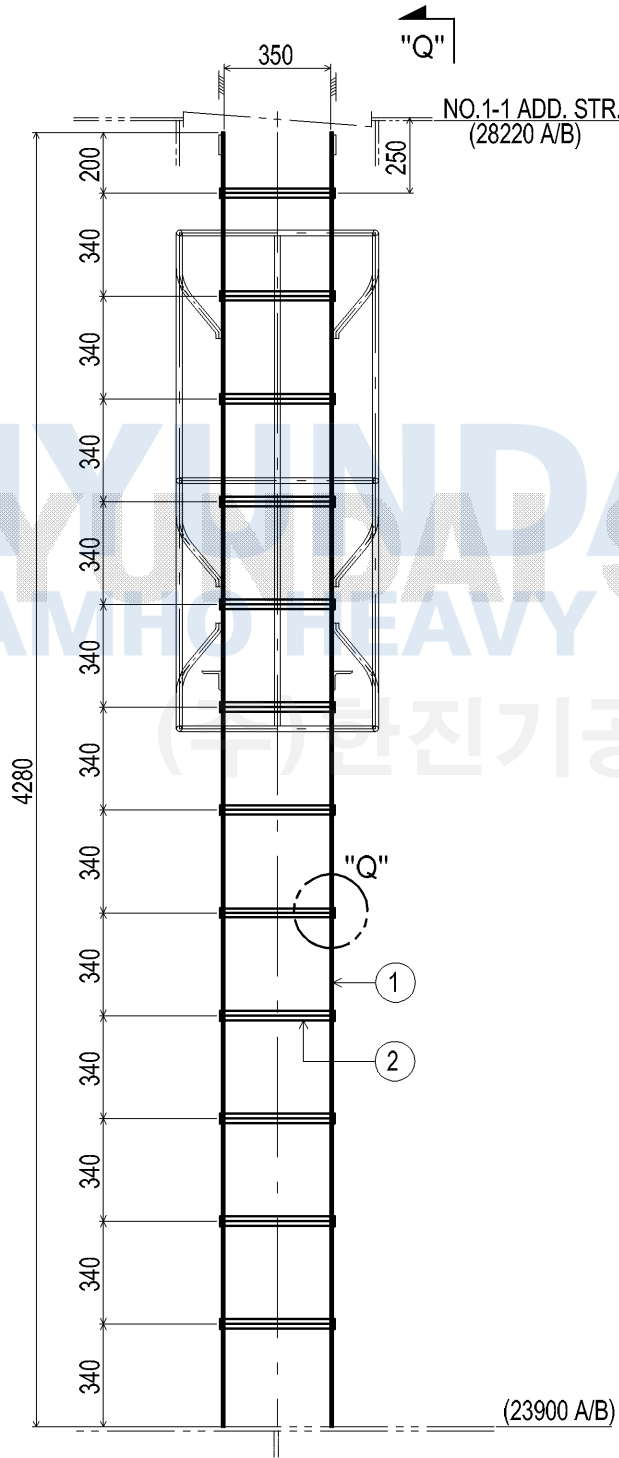
SHIP NO.	8150 / 8151	06
DWG NO.	T71T0-C26-56BB	

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T71P0	VL-904FP	1	94.7	본도제작

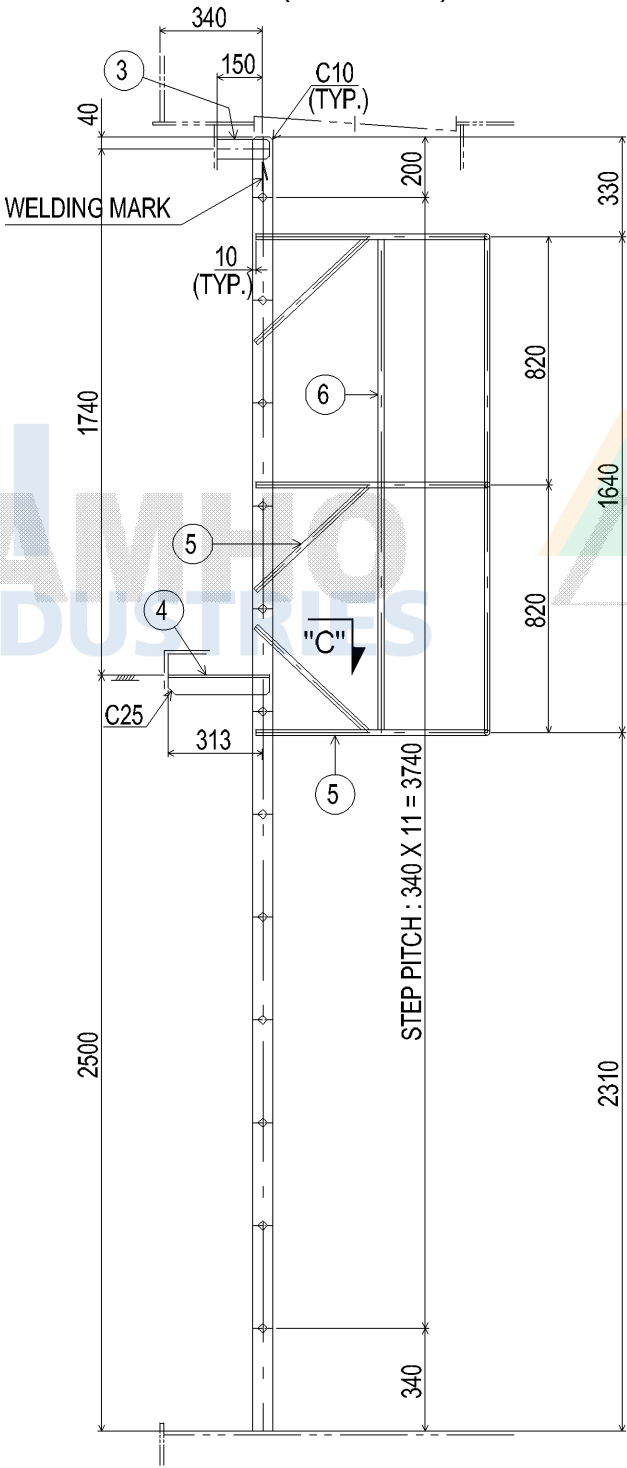
설치 BLOCK

T71P0

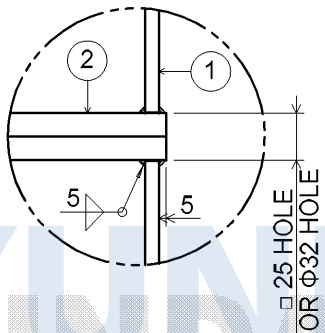
SECTION



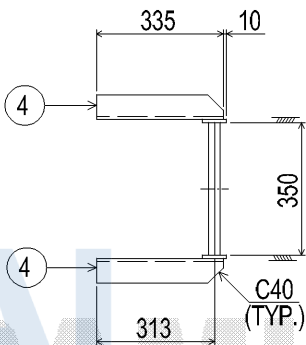
ELEVATION
(VIEW "Q")



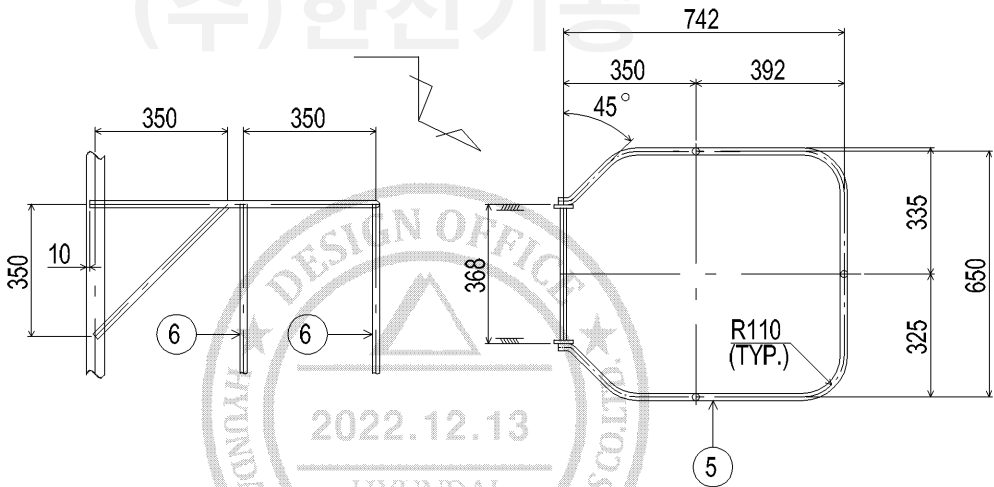
DETAIL OF "Q"



PLAN - "C"



DETAIL OF BACKBAND



6	VERTICAL BAR	Ø19 R.B	SS400 or SS275	3	10.8	
5	BACK BAND	Ø19 R.B	SS400 or SS275	3	21.3	
4	LUG	65 x 65 x 6t E.A	SS400 or SS275	2	5.0	
3	LUG	65 x 9t F.Bar	SS400 or SS275	2	1.6	
2	STEP	□ 22 SQ. Bar	SS400 or SS275	12	16.8	
1	SIDE FRAME	65 x 9t F.Bar	SS400 or SS275	2	39.2	
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/SET	WT(KG)/SET	REMARK