

NOTE

공
통
사
항

1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
2. 모서리 부분은 Smooth Grinding 할 것. (RC)
3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것.
MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것.
→ 녹발청, 도장오염 방지 위해 코팅 Wire 사용
8. 특기외 SU=160mm, U=110mm이며, SB=80(10)mm, B=30mm임.


특이
사항

HYUNDAI
SAMHO HEAVY INDUSTRIES
(주)한신중공업

PLAN HISTORY

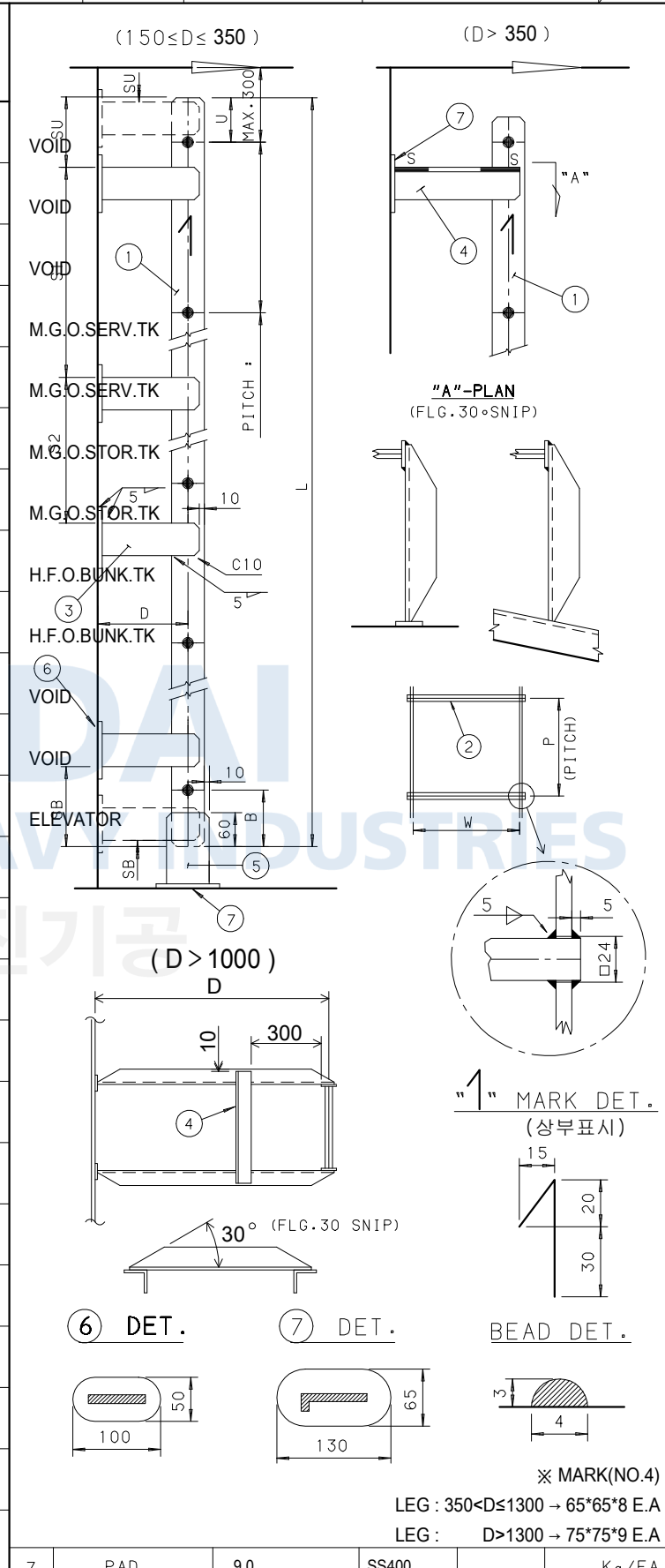
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	22. 03. 31	Vertical Ladder 제작용으로 작성	이천하		결재完

(표지 포함 5 매)

DEP'T NO. B111000	SHIP NO. 8147, 8175	SHIP TYPE 174,000 CBM CLASS LNGC	
TEL. NO. 2706	부서명 구조설계부	도면명 Vertical Ladder 제작도	
승인	책임 김성주		
검도			
작성	책임 이천하		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도면번호 E41P0C15H	POR NO. H04
		DATE 2022. 03. 31	



예산대구분	PROJECT NO.		발행부서	작성 자 사 번		DATE	DWG.NO	PAGE
6016	8147		B111000	P009313		20220330	E41P0C15H	1
	8175		구조설계부	이천하	T : 2706			4

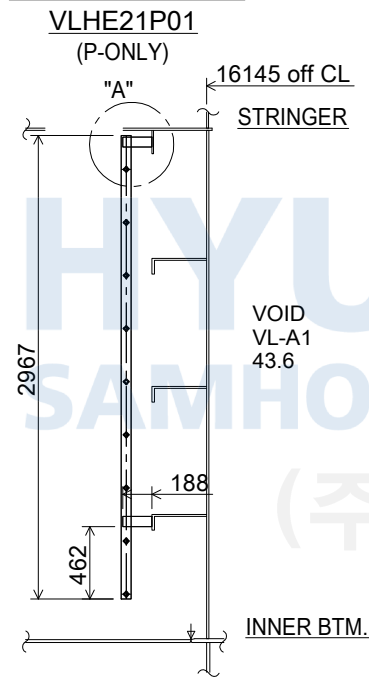
[illegible]

7	PAD	9.0	SS400		Kg/EA
6	PAD	9.0	SS400		Kg/EA
5	LEG	65*65*8	SS400		Kg/M
4	⊗ LEG	65*65*8/75*75*9	SS400		Kg/M
3	LEG	65*9	SS400		Kg/M
2	STEP	22*22	SS400		Kg/M
1	SIDE FRAME	65*9	SS400	2	Kg/M
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/ST	WEIGHT

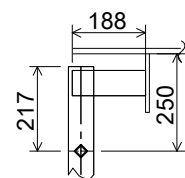


SHIP NO.	8147, 8175	2
BLK NO.	E41P0C15H	4

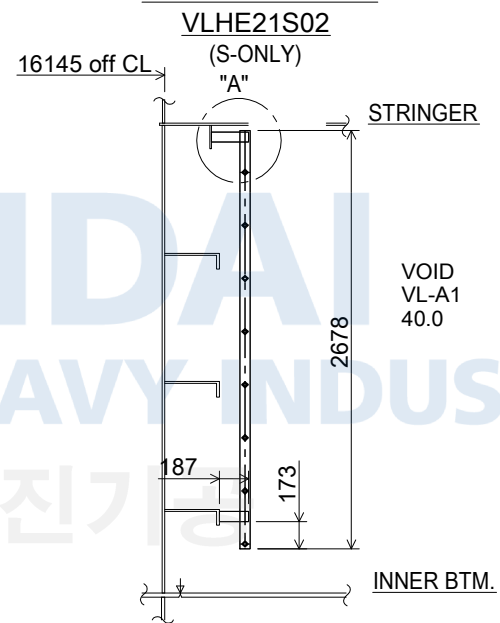
FR.42-450 SEC.



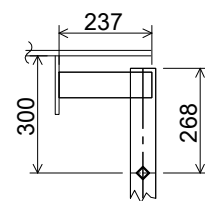
"A"-DET.



FR.44+450 SEC.



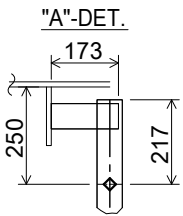
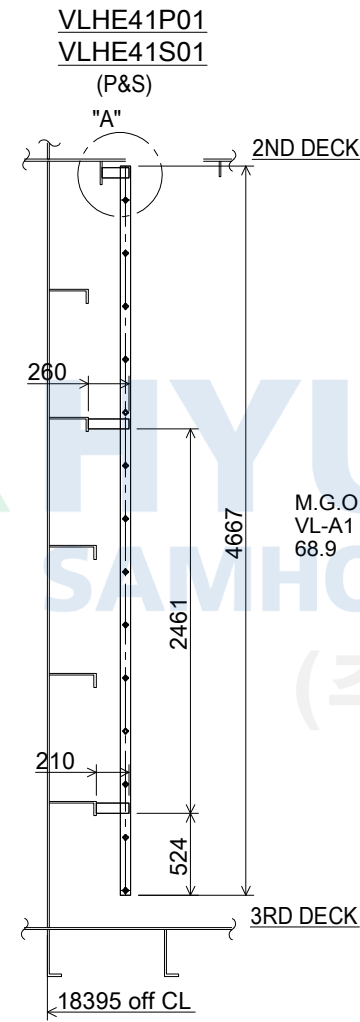
"A"-DET.



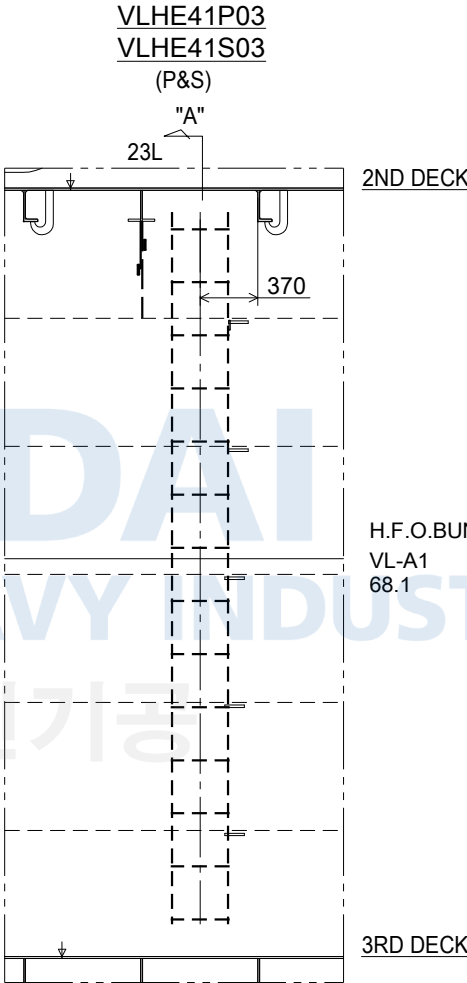


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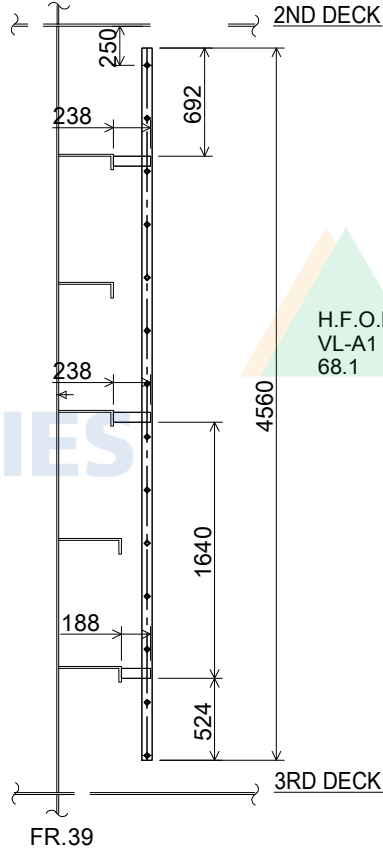
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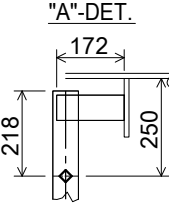
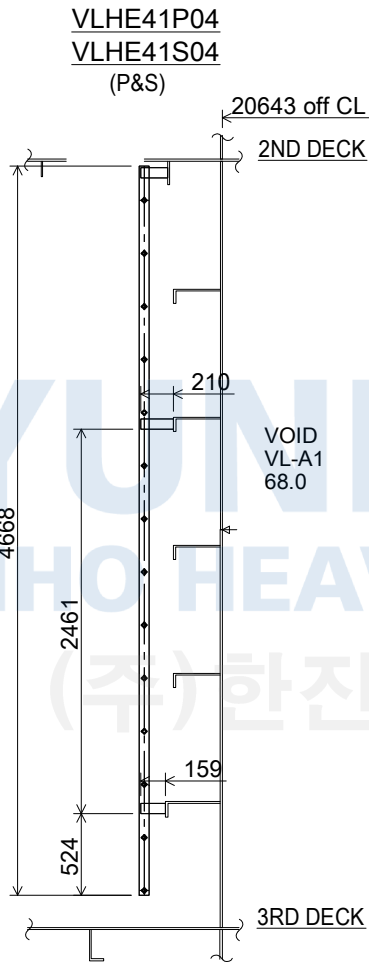
FR.39 SEC.



"A"-ELEV.



FR.42 SEC.



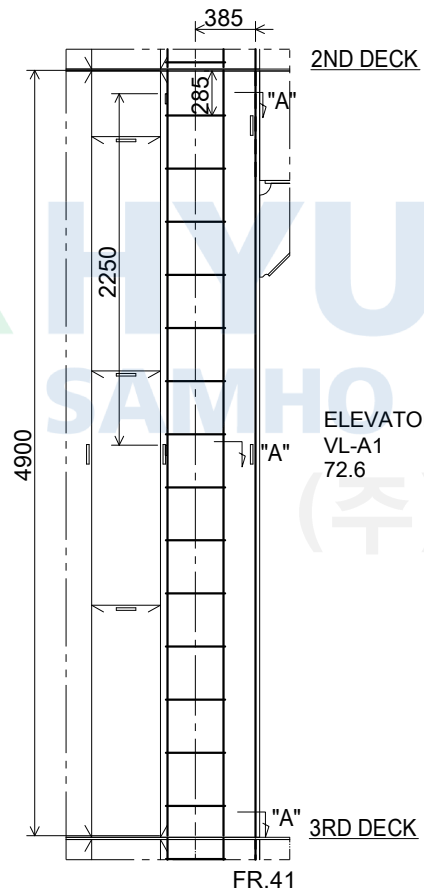
8147-VER-PDRH04-02

QR
Code

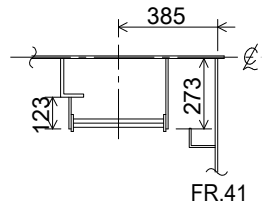


SHIP NO.	8147, 8175	4
BLK NO.	E41P0C15H	4

CENTER LINE ELEV.
VLHE41S05



"A"-PLAN
(TYP)



8147-VER-PDRH04-03

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH	
1																																			
2																	Vertical Ladder Option 사항											Vertical Ladder Option 사항							
3	SEQ	자재번호	Qty	TYPE	PAINT SPEC.			DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support
4								LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)					PT	KG	KG	KG	PT	PT	EA	EA	
5	01	416412100	1	A1	O			2967	변	참	조						9	4							43.60	E21P	VLHE21P01	18	43.60						
6	02	416412100	1	A1	O			2860	380	160	110	150	30				9		4			4			53.40	E21S	VLHE21S01	18	53.40						
7	03	416412100	1	A1	O			2678	변	참	조						8	4							40.00	E21S	VLHE21S02	16	40.00						
8	04	416412100	1	A1		O		4667	변	참	조						14	6							68.90	E41P	VLHE41P01	28	68.90						
9	05	416412100	1	A1		O		4667	변	참	조						14	6							68.90	E41S	VLHE41S01	28	68.90						
10	06	416412100	1	A1		O		4560	168	160	110	80	30	2150		14	6				6				69.10	E41P	VLHE41P02	28	69.10						
11	07	416412100	1	A1		O		4560	168	160	110	80	30	2150		14	6				6				69.10	E41S	VLHE41S02	28	69.10						
12	08	416412100	1	A1		O		4560	변	참	조						14	6							68.10	E41P	VLHE41P03	28	68.10						
13	09	416412100	1	A1		O		4560	변	참	조						14	6							68.10	E41S	VLHE41S03	28	68.10						
14	10	416412100	1	A1	O			4668	변	참	조						14	6							68.00	E41P	VLHE41P04	28	68.00						
15	11	416412100	1	A1	O			4668	변	참	조						14	6							68.00	E41S	VLHE41S04	28	68.00						
16	12	416412100	1	A1			O	도면참조			150	260	300	230	2250		14	6							72.70	E41S	VLHE41S05	28	72.70						



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(주)한진기공