


NOTE


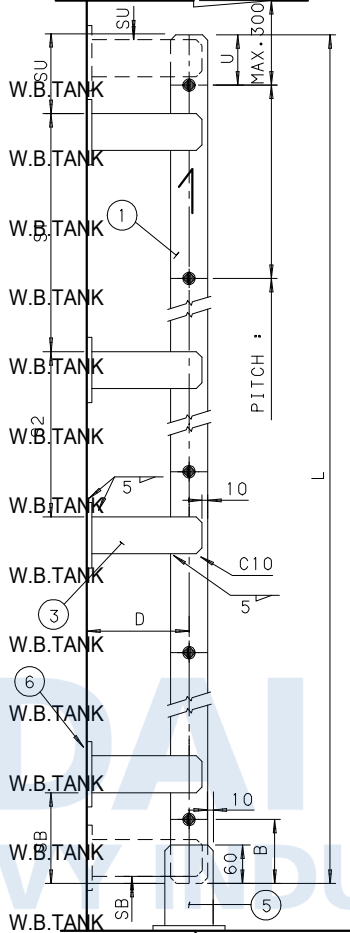
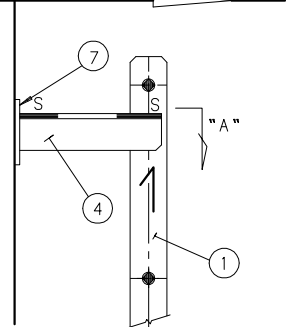
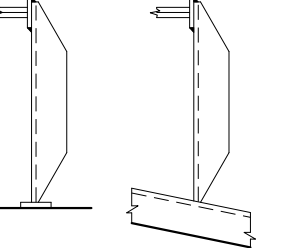
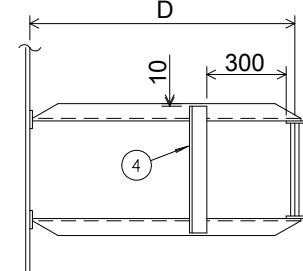
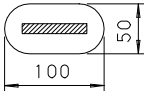
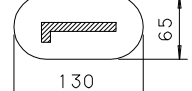
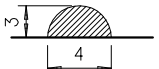
공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	1. 모든 모서리 부분을 3 Pass Grinding(최소 2R)할 것. → GP 도장 코드만 적용
	1. GALV'D 사양 : 산세처리 후, HOT DIP GALV'D 55-80μ 적용할 것. → A1G, A13G Type

PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	22. 08. 17	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完

(표지 포함 2 매)

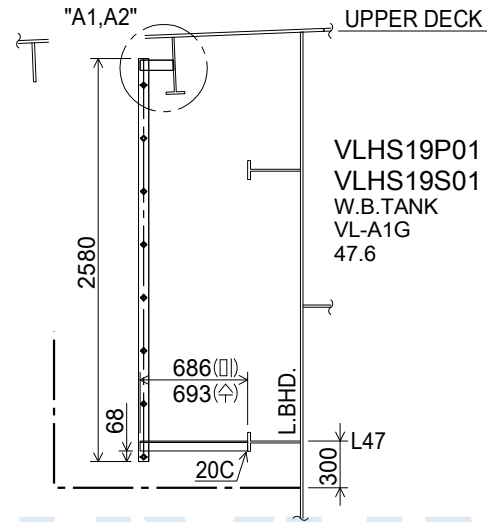
DEP'T NO. B111000	SHIP NO. 8020/21	SHIP TYPE 157,000 DWT CLASS CRUDE OIL CARRIER	
TEL. NO. 4787	부 서 명 구 조 설 계 부	도 면 명 Vertical Ladder 제작도	
승 인	책임 윤 경 신		
검 도	책임 이 천 하		
작 성	대리 김 성 경		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도 면 번 호 S19P5115H	POR NO.
		DATE 2022. 08. 17	H39

<div></div>		VERTICAL LADDER MFG. LIST															예산대구분	PROJECT NO.		발행부서	작성자 사번		DATE	DWG. NO	PAGE							
																	6016	8020		B111000	W126191		20220817	S19P5115H	1							
																		3														
NO.	예산 중구분	자재번호 (MATERIAL)	Q'TY	TYPE	PAINT CODE (도장 횟수)			DIMENSION							SQ. B Q'TY	LEG Q'TY				PAD # Q'TY		WEIGHT (Kg/ST)	POR NO		BLK.	MARK NO.	<div><div>(150≤D≤350)</div><div></div><div>(D>350)</div><div></div><div>"A"-PLAN (FLG.30°SNIP)</div><div></div><div>(D>1000)</div><div></div><div>⑥ DET.</div><div></div><div>⑦ DET.</div><div></div><div>BEAD DET.</div><div></div></div>					
					GP			L	D	SU	U	SB	B	S1		S2	②	③	④	⑤	⑥		⑦	POR NO								
01	042	416412100	1	A1G	O											8	2	2					47.6	H39	01	S19P	VLHS19P01					
02	042	416412100	1	A1G												8	2	2					47.6	H39	02	S19S	VLHS19S01					
03	042	416412100	1	A1G												11		7			2		90.0	H39	03	S19P	VLHS19P02					
04	042	416412100	1	A1G												11		7			2		90.0	H39	04	S19S	VLHS19S02					
05	042	416412100	1	A1G												16	2	6					114.3	H39	05	S19P	VLHS19P03					
06	042	416412100	1	A1G												16	2	6					114.3	H39	06	S19S	VLHS19S03					
07	042	416412100	1	A1G												16	2	6					112.7	H39	07	S19P	VLHS19P04					
08	042	416412100	1	A1G												16	2	6					112.7	H39	08	S19S	VLHS19S04					
09	042	416412100	1	A13G												5	4						30.3	H39	09	S19P	VLHS19P05					
10	042	416412100	1	A13G												5	4						30.3	H39	10	S19S	VLHS19S05					
11	042	416412100	1	A13G												3		2					20.1	H39	11	B61P	VLHB61P01					
12	042	416412100	1	A13G												3		2					20.1	H39	12	B61S	VLHB61S01					
13	042	416412100	1	A1G	√											8	2	2					44.3	H39	13	B61P	VLHB61P02					
14	042	416412100	1	A1G	O											8	2	2					44.3	H39	14	B61S	VLHB61S02					

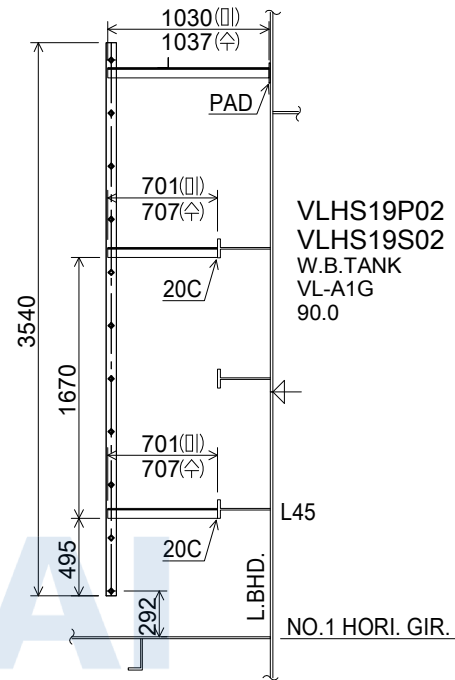


SHIP NO.	8020/8021	2
BLK NO.	S19P5115H	3

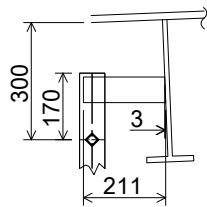
FR.65+1000 SEC.
(P&S)



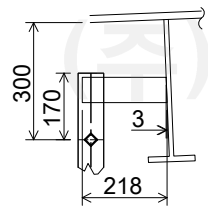
FR.65+1800 SEC.
(P&S)



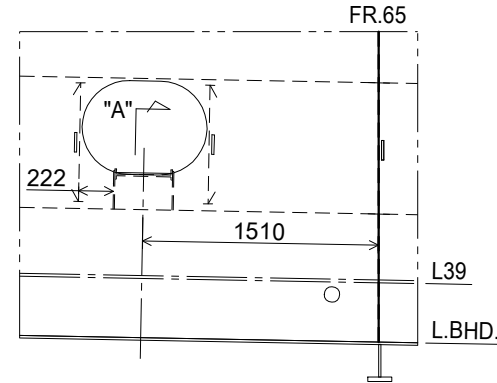
"A1"-DET.
(선미)



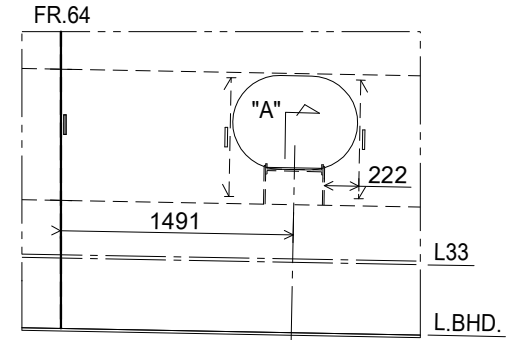
"A2"-DET.
(선수)



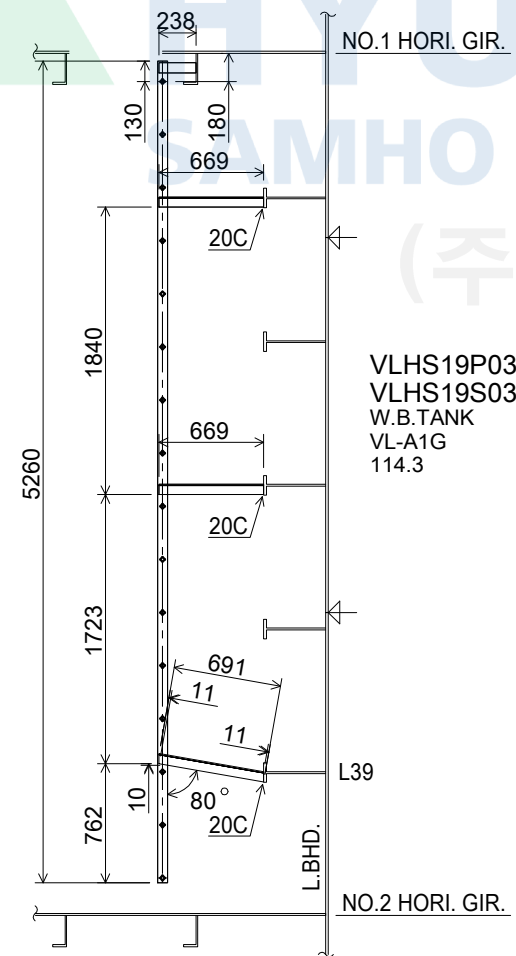
NO.1 HORI. GIR. PLAN
(P&S)



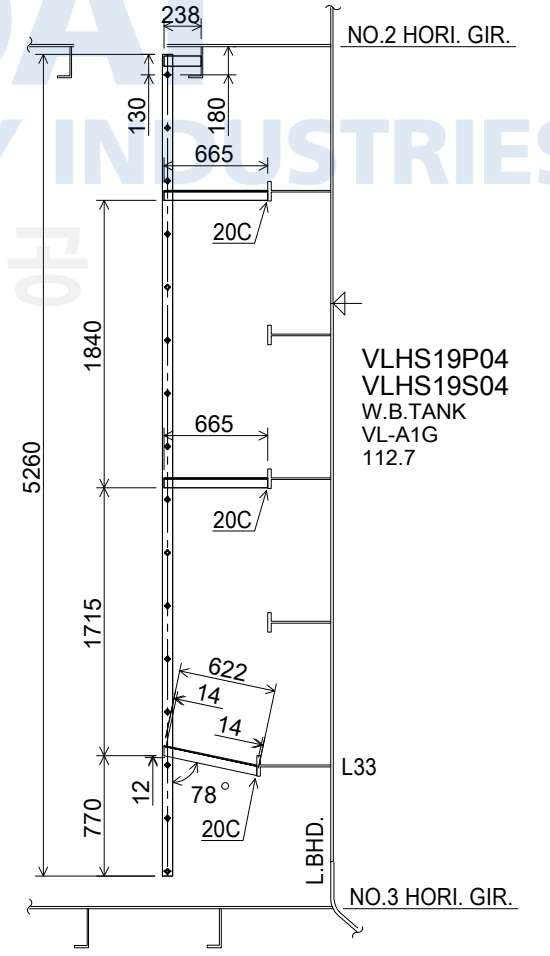
NO.2 HORI. GIR. PLAN
(P&S)



"A"-VIEW



"A"-VIEW

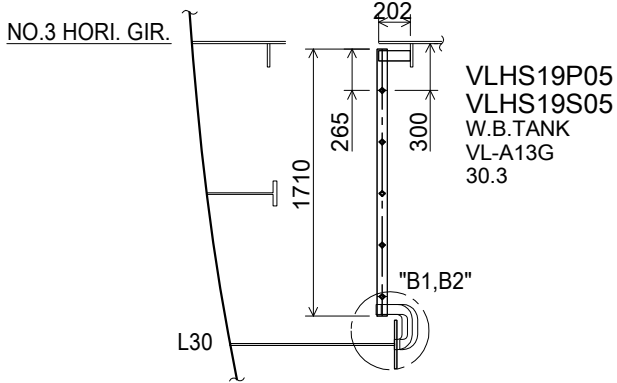


QR
Code

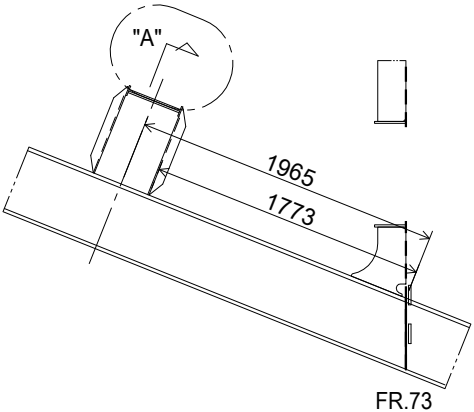


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BLK NO.	S19P5115H	3

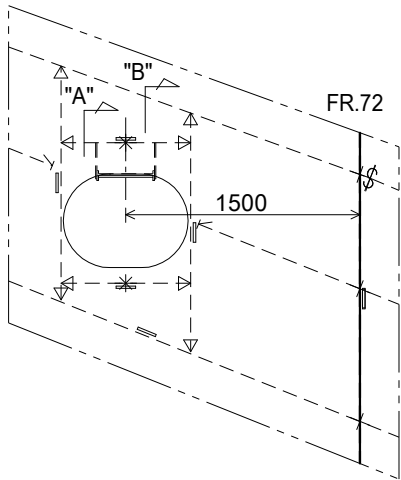
FR.65+1500 SEC.
(P&S)



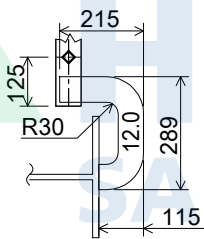
NO.33 LONGL PLAN
(P&S)



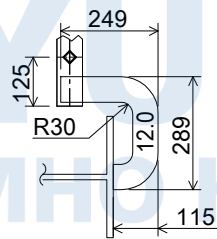
NO. 3 HORI. GIR. PLAN
(P&S)



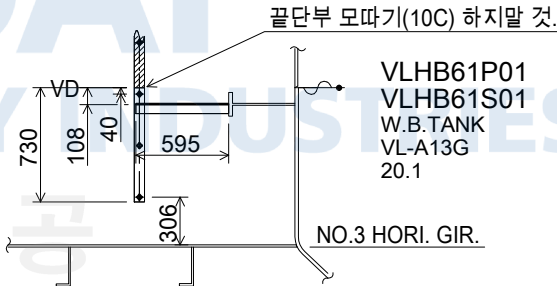
"B1"-DET.
(선미)



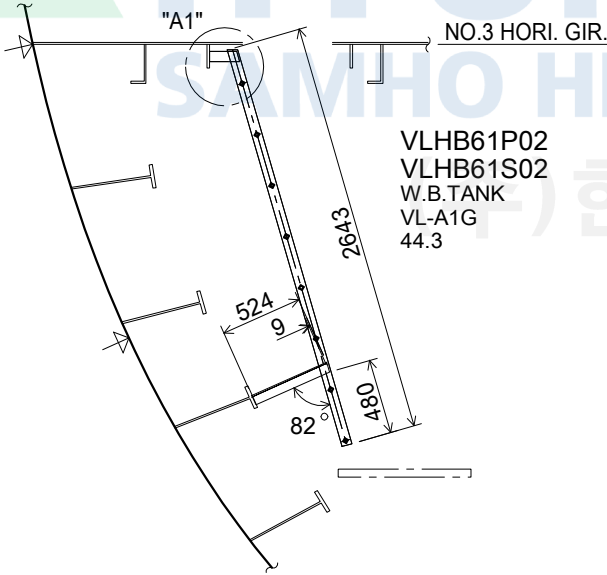
"B2"-DET.
(선수)



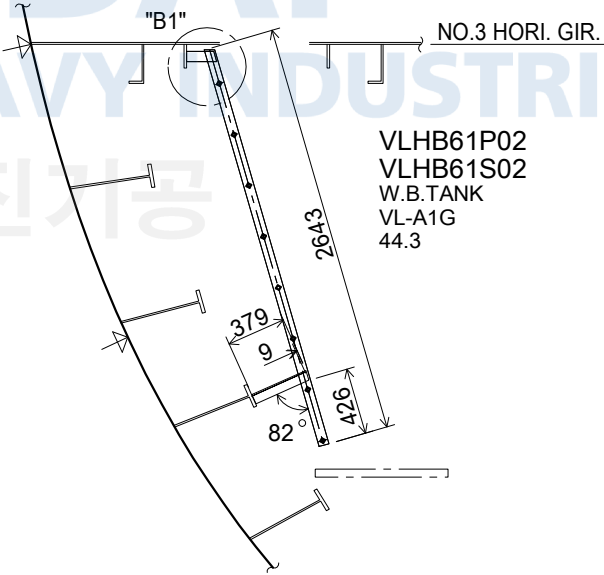
"A"-VIEW



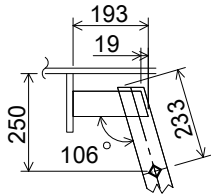
"A"-SEC.



"B"-SEC.



"A1"-DET.
("B1"은 이에 준함.)



8020-VER-PDRH39-02

					C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH	AI	25.41	24/2022	18-17	11	10:		
1																																												
2	SEQ	자재번호	Qty	TYPE	PAINT SPEC.	DIMENSION														SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support					
3										LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)									PT	KG	KG	KG	PT	PT	EA	EA				
4	01	416412100	1	A1G	O														8	2	2							47.60	S19P	VLHS19P01	16		47.60											
5	02	416412100	1	A1G															8	2	2							47.60	S19S	VLHS19S01	16		47.60											
6	03	416412100	1	A1G															11		7				2			90.00	S19P	VLHS19P02	22		90.00											
7	04	416412100	1	A1G															11		7				2			90.00	S19S	VLHS19S02	22		90.00											
8	05	416412100	1	A1G															16	2	6							114.30	S19P	VLHS19P03	32		114.30											
9	06	416412100	1	A1G															16	2	6							114.30	S19S	VLHS19S03	32		114.30											
10	07	416412100	1	A1G															16	2	6							112.70	S19P	VLHS19P04	32		112.70											
11	08	416412100	1	A1G															16	2	6							112.70	S19S	VLHS19S04	32		112.70											
12	09	416412100	1	A13G															5	4								30.30	S19P	VLHS19P05	10		30.30											
13	10	416412100	1	A13G															5	4								30.30	S19S	VLHS19S05	10		30.30											
14	11	416412100	1	A13G															3		2							20.10	B61P	VLHB61P01	6		20.10											
15	12	416412100	1	A13G															3		2							20.10	B61S	VLHB61S01	6		20.10											
16	13	416412100	1	A1G															8	2	2							44.30	B61P	VLHB61P02	16		44.30											
17	14	416412100	1	A1G	O														8	2	2							44.30	B61S	VLHB61S02	16		44.30											

