


NOTE

공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	1. 모든 모서리 부분을 3 Pass Grinding(최소 2R)할 것.→ PP 도장 코드만 적용
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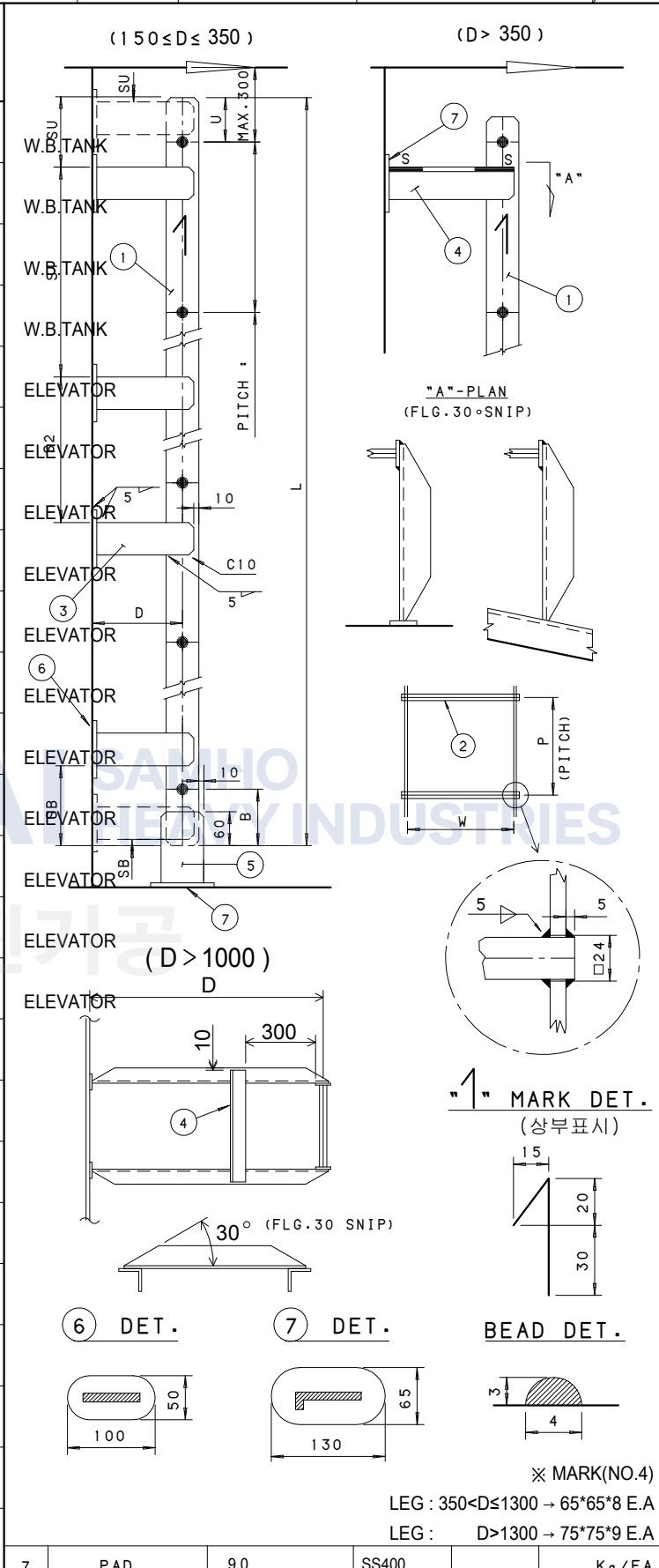
(주)현대중공업 PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	23. 05. 18	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完

(표지 포함 4 매)

DEP'T NO. B111000	SHIP NO. 8184-8187	SHIP TYPE 7,900 TEU CLASS CONTAINER CARRIER	
TEL. NO. 4787	부 서 명 선 체 설 계 부	도 면 명 Vertical Ladder 제작도	
승 인	책임 이 현		
검 도	책임 이 천 하		
작 성	대리 김 성 경		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도 면 번 호 B12P5115H	POR NO.
		DATE 2023. 05. 18	H13



예산대구분	PROJECT NO.		발행부서	작성 자 사번		DATE	DWG.NO	PAGE
6016	8184		B111000	W126191		20230518	B12P5115H	1
	8185-8187		선체설계부	김성경	T : 4787			3

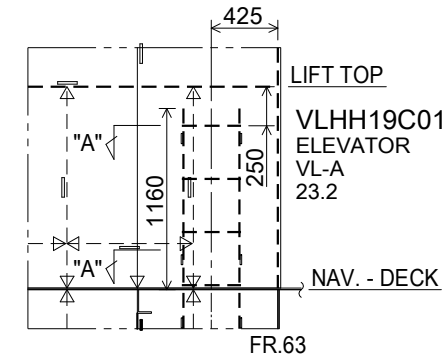
[illegible]

7	PAD	9.0	SS400		K _g / EA
6	PAD	9.0	SS400		K _g / EA
5	LEG	85*9	SS400		K _g / M
4	⌗ LEG	65*65*8/75*75*9	SS400		K _g / M
3	LEG	65*9	SS400		K _g / M
2	STEP	22*22	SS400		K _g / M
1	SIDE FRAME	65*9	SS400	2	K _g / M
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/ST	WEIGHT

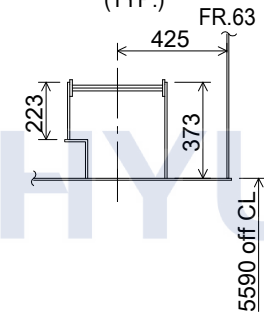


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BLK NO.	B12P5115H	3

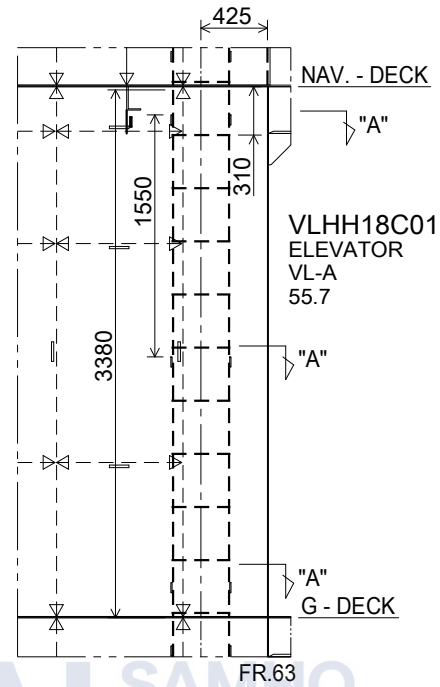
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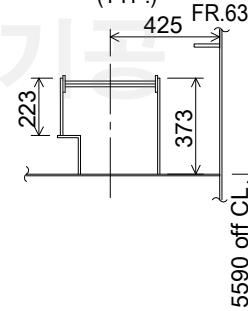
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(TYP.)



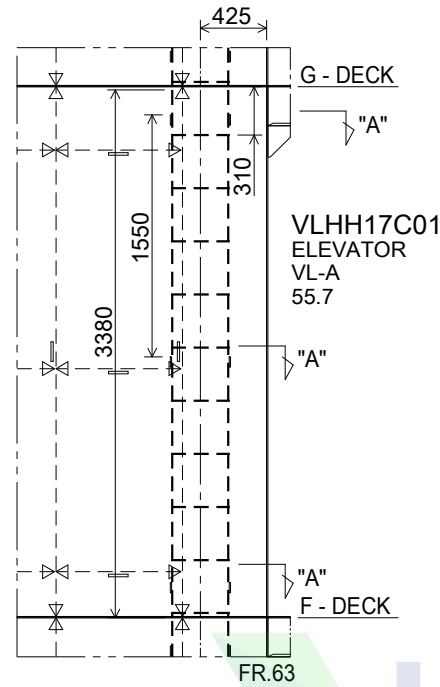
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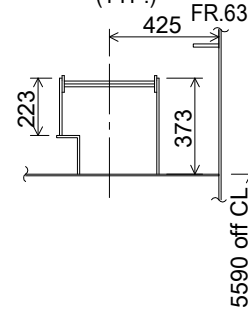
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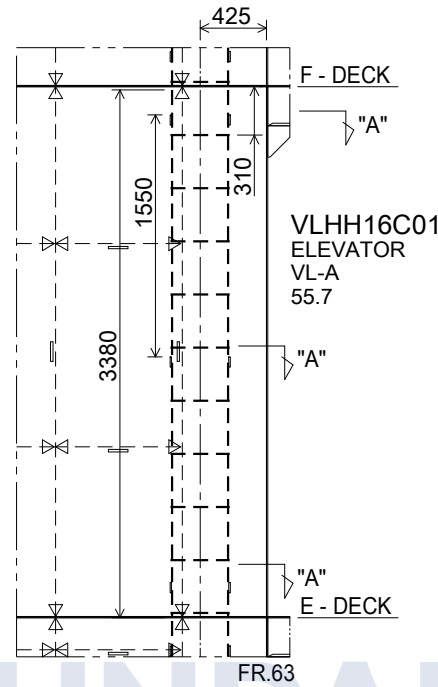
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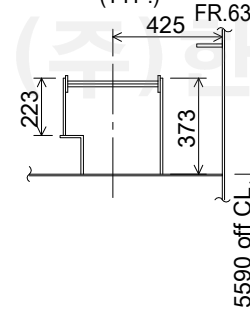
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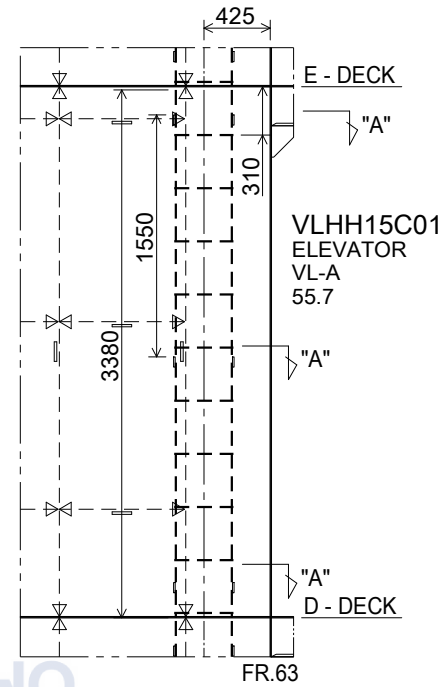
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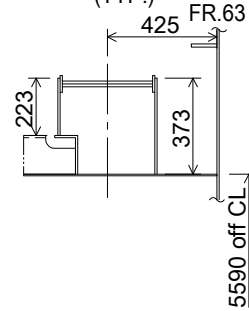
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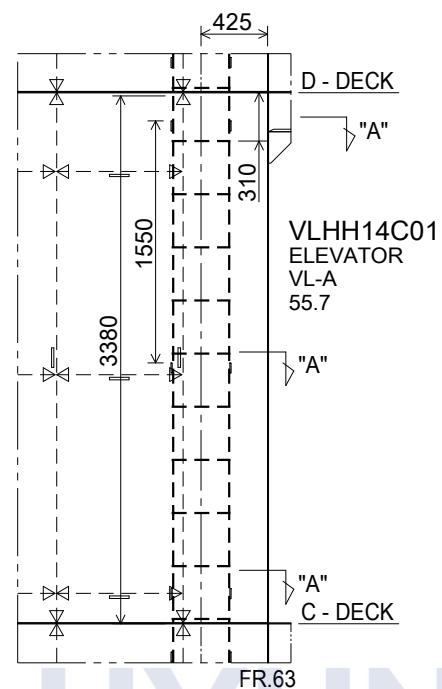
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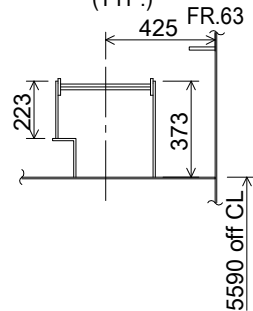


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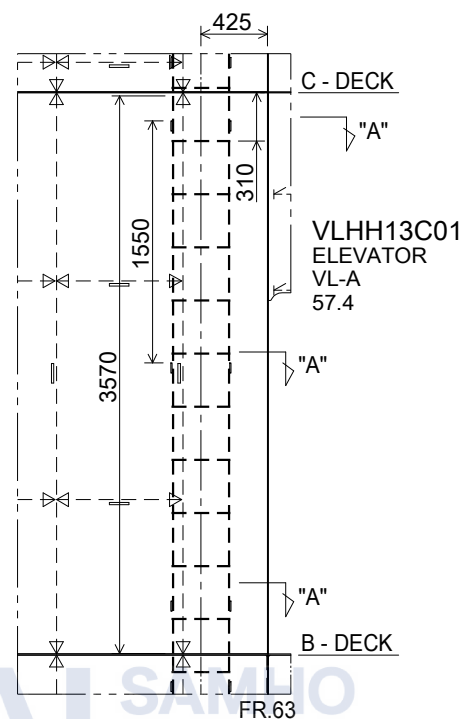
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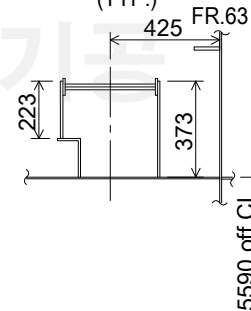
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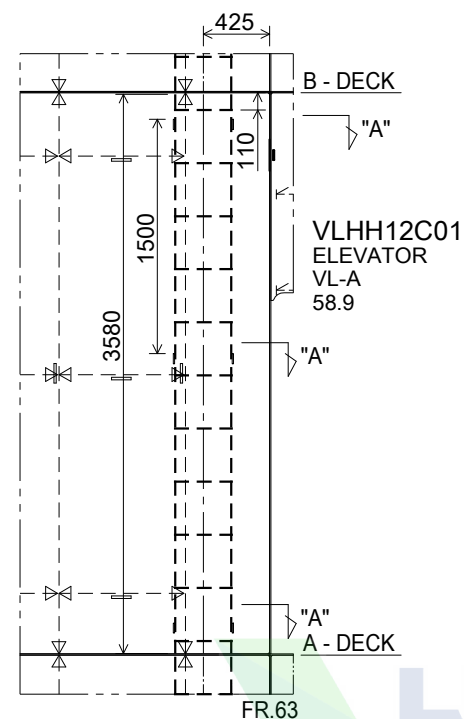
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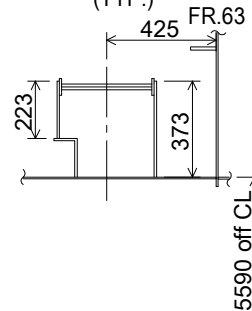
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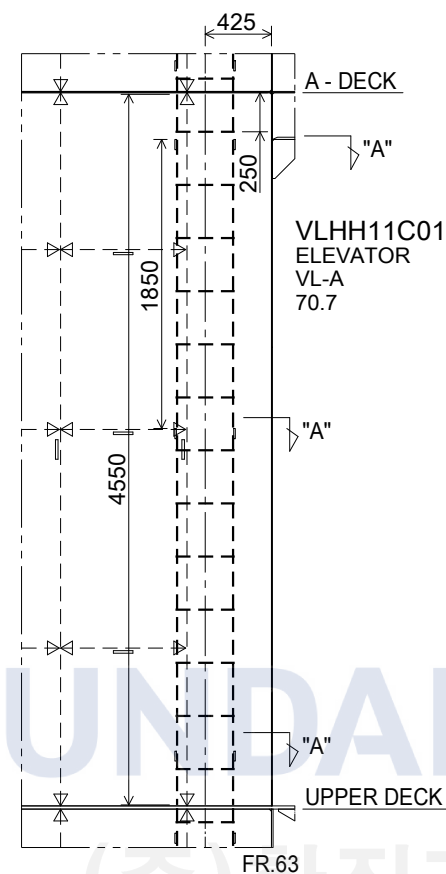
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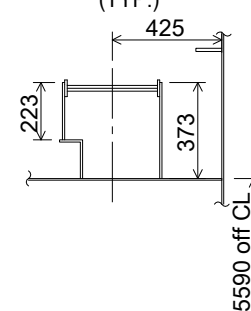
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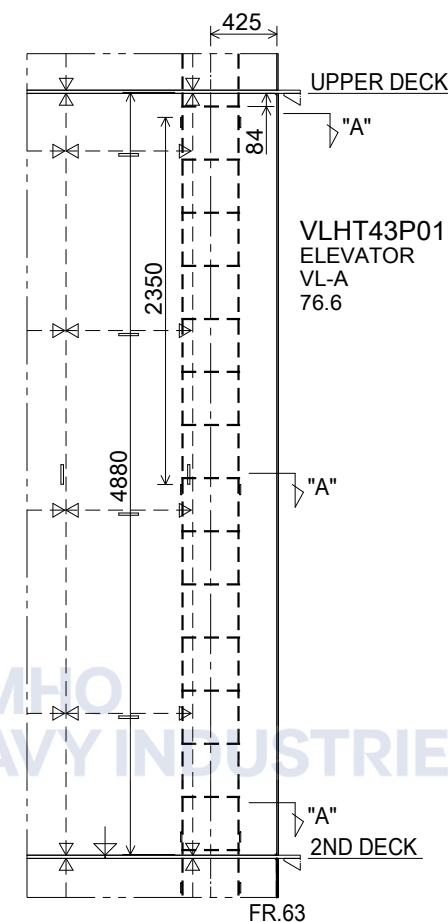
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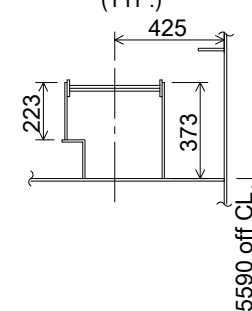
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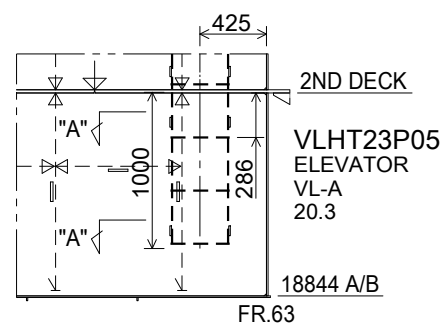
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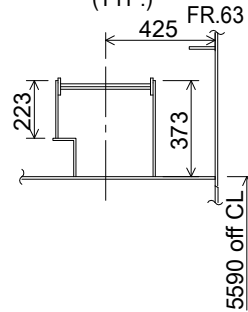
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"A"-PLAN
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						C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH	AI	25.41	24/2023	16-18.08	39/11/		
1																																												
2	SEQ	자재번호	Qty	TYPE	PAINT SPEC.				DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support								
3								LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)	PT	KG	KG				KG	PT	PT	EA	EA											
4	01	416412100	1	A3	O			1790	210	10	110	80	30			6	4									29.30	B12P	VLHB12P01	12		29.30													
5	02	416412100	1	A3	O			1790	210	10	110	80	30			6	4									29.30	B12S	VLHB12S01	12		29.30													
6	03	416412100	1	A3	O			1790	210	10	110	80	30			6	4									29.30	B13P	VLHB13P01	12		29.30													
7	04	416412100	1	A3	O			1790	210	10	110	80	30			6	4									29.30	B13S	VLHB13S01	12		29.30													
8	05	416412100	1	A		O		1160	참조	160	110	160	30			4	4									23.20	H19C	VLHH19C01	8	23.20														
9	06	416412100	1	A		O		3380	참조	160	290	160	30	1550		10	6									55.70	H18C	VLHH18C01	20	55.70														
10	07	416412100	1	A		O		3380	참조	160	290	160	30	1550		10	6									55.70	H17C	VLHH17C01	20	55.70														
11	08	416412100	1	A		O		3380	참조	160	290	160	30	1550		10	6									55.70	H16C	VLHH16C01	20	55.70														
12	09	416412100	1	A		O		3380	참조	160	290	160	30	1550		10	6									55.70	H15C	VLHH15C01	20	55.70														
13	10	416412100	1	A		O		3380	참조	160	290	160	30	1550		10	6									55.70	H14C	VLHH14C01	20	55.70														
14	11	416412100	1	A		O		3570	참조	160	290	270	220	1550		10	6									57.40	H13C	VLHH13C01	20	57.40														
15	12	416412100	1	A		O		3580	참조	160	100	130	80	1500		11	6									58.90	H12C	VLHH12C01	22	58.90														
16	13	416412100	1	A		O		4550	참조	290	240	280	230	1850		13	6									70.70	H11C	VLHH11C01	26	70.70														
17	14	416412100	1	A		O		4880	참조	160	90	80	30	2350		15	6									76.60	T43P	VLHT43P01	30	76.60														
18	15	416412100	1	A		O		1000	참조	160	290	80	30			3	4									20.30	T23P	VLHT23P05	6	20.30														



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