


NOTE

공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	1. 모든 모서리 부분을 3 Pass Grinding(최소 2R)할 것.→ PP 도장 코드만 적용
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PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	23. 05. 10	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完
0	23. 05. 11	Side Frame 길이 변경	김성경	이천하	결재完

(표지 포함 4 매)

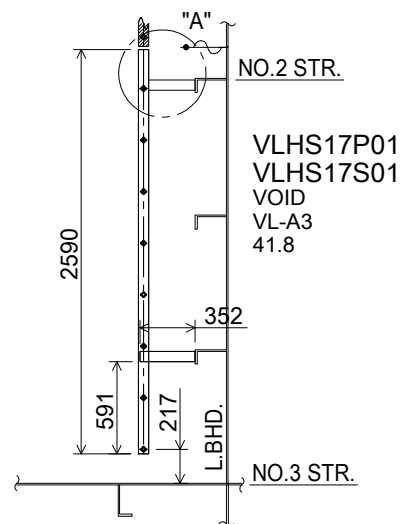
DEP'T NO. B111000	SHIP NO. 8184-8187	SHIP TYPE 7,900 TEU CLASS CONTAINER CARRIER	
TEL. NO. 4787	부 서 명 선 체 설 계 부	도 면 명 Vertical Ladder 제작도	
승 인	책임 이 현		
검 도	책임 이 천 하		
작 성	대리 김 성 경		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도 면 번 호 S17P5115H	POR NO.
		DATE 2023. 05. 10	H10



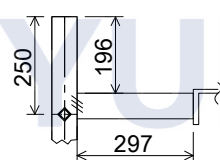
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BLK NO.	S17P5115H	3

FR.79-1950 SEC.
(P&S)

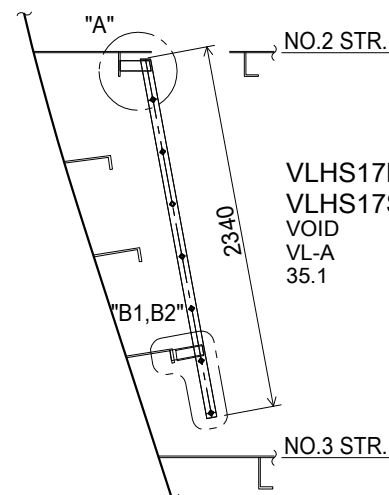
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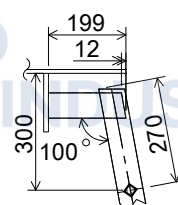
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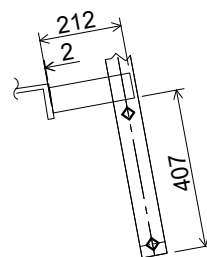
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(P&S)



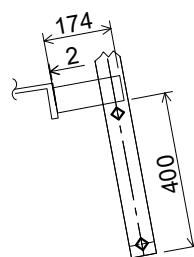
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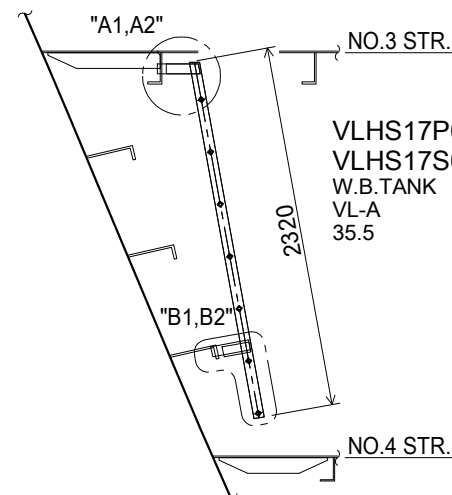
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(선미)



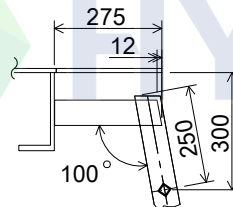
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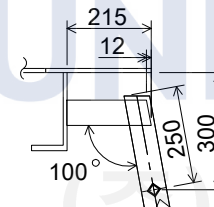
FR.82+1/2 SEC.
(P&S)



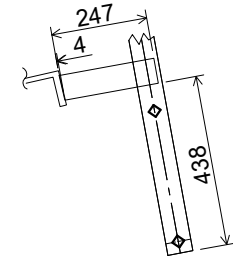
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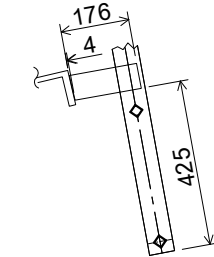
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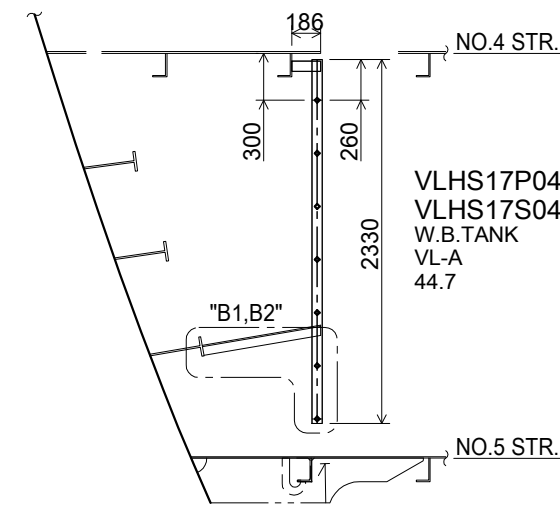
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(선미)



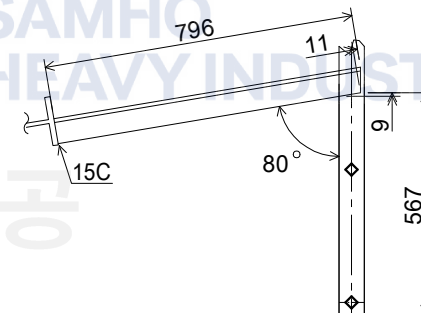
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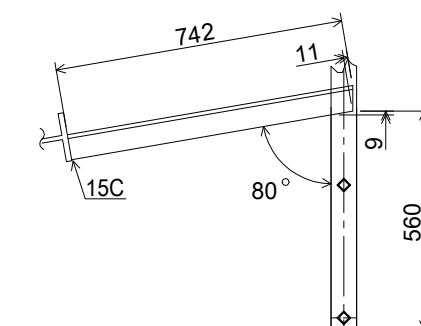
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(P&S)

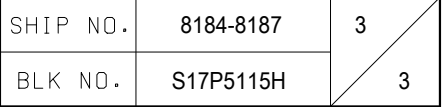


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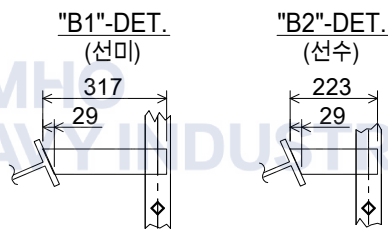
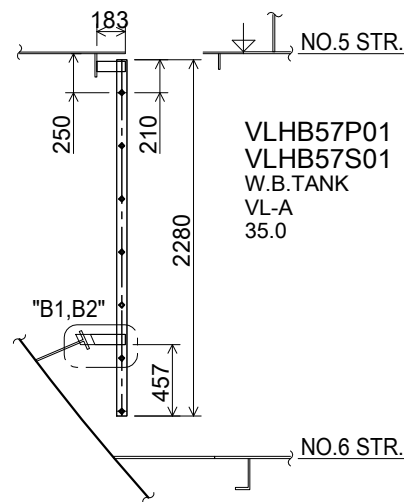


"B2"-DET.
(선수)





FR.82+1/2 SEC.
(P&S)



	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH		
1																																				
2	SEQ	자재번호	Qty	TYPE	PAINT SPEC.				DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support
3									LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)													
4	01	416412100	1	A3	O												8	4							40.90	S17P	VLHS17P01	16	40.90							
5	02	416412100	1	A3	O												8	4							40.90	S17S	VLHS17S01	16	40.90							
6	03	416412100	1	A	O												7	4							35.10	S17P	VLHS17P02	14	35.10							
7	04	416412100	1	A	O												7	4							35.10	S17S	VLHS17S02	14	35.10							
8	05	416412100	1	A		O											7	4							35.50	S17P	VLHS17P03	14		35.50						
9	06	416412100	1	A		O											7	4							35.50	S17S	VLHS17S03	14		35.50						
10	07	416412100	1	A		O											7	2	2						44.70	S17P	VLHS17P04	14		44.70						
11	08	416412100	1	A		O											7	2	2						44.70	S17S	VLHS17S04	14		44.70						
12	09	416412100	1	A			O		2180	150	160	110	80	30			7	4					4		34.50	B55P	VLHB55P01	14	34.50							
13	10	416412100	1	A			O		2180	150	160	110	80	30			7	4					4		34.50	B55S	VLHB55S01	14	34.50							
14	11	416412100	1	A		O											7	4							35.00	B56P	VLHB56P01	14		35.00						
15	12	416412100	1	A		O											7	4							35.00	B56S	VLHB56S01	14		35.00						
16	13	416412100	1	A		O											7	4							35.10	B56P	VLHB56P02	14		35.10						
17	14	416412100	1	A		O											7	4							35.10	B56S	VLHB56S02	14		35.10						
18	15	416412100	1	A		O											7	2	2						52.40	B56P	VLHB56P03	14		52.40						
19	16	416412100	1	A		O											7	2	2						52.40	B56S	VLHB56S03	14		52.40						
20	17	416412100	1	A		O											2	2							12.00	B56P	VLHB56P04	4		12.00						
21	18	416412100	1	A		O											2	2							12.00	B56S	VLHB56S04	4		12.00						
22	19	416412100	1	A		O											7	4							35.00	B57P	VLHB57P01	14		35.00						
23	20	416412100	1	A		O											7	4							35.00	B57S	VLHB57S01	14		35.00						

