


NOTE

공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	1. 모든 모서리 부분을 3 Pass Grinding(최소 2R)할 것. → PP 도장 코드만 적용
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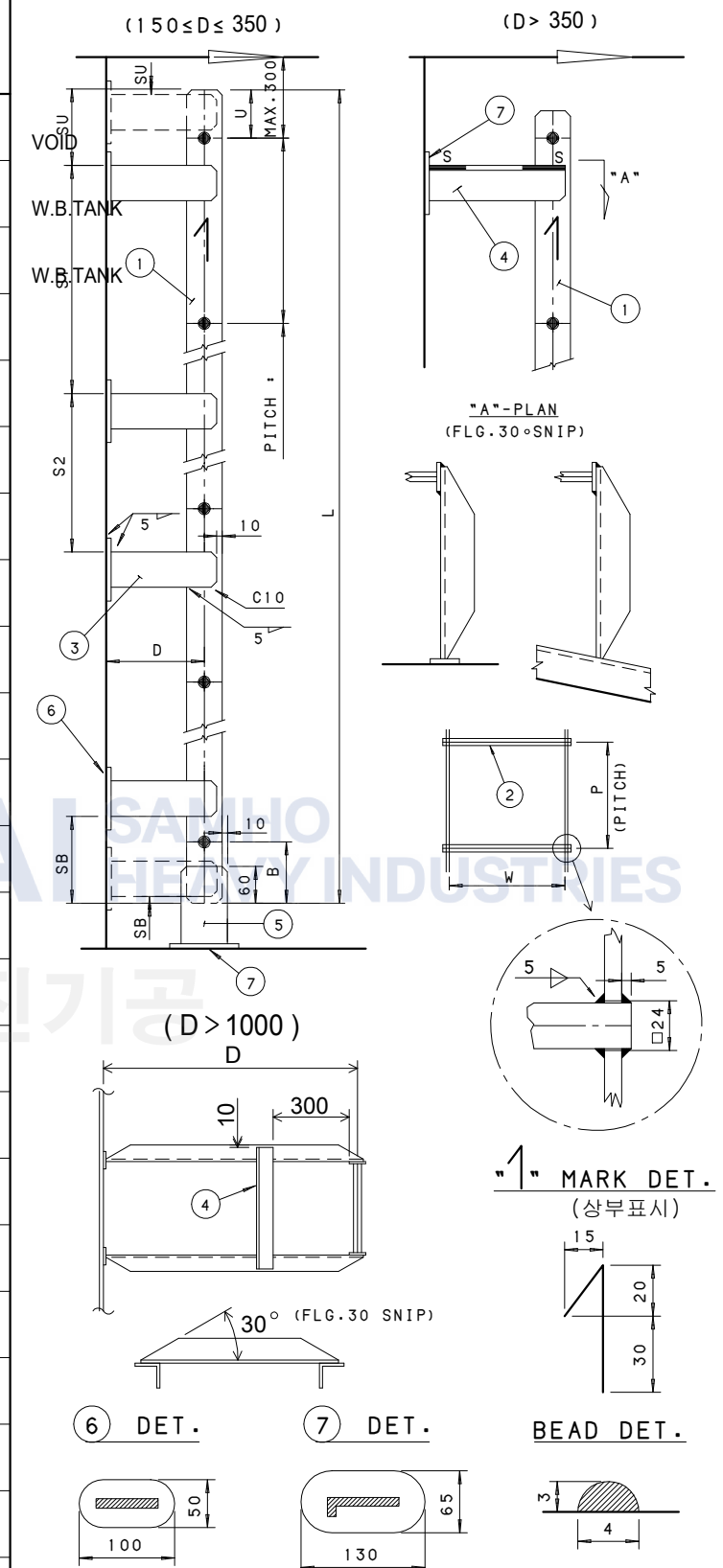
(주)현대중공업 PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	23. 02. 24	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完


(표지 포함 3 매)

DEP'T NO. B111000	SHIP NO. 8164-8169	SHIP TYPE 15,600 TEU CLASS CONTAINER CARRIER	
TEL. NO. 4787	부서명 선체설계부	도면명 Vertical Ladder 제작도	
승인	책임이현		
검도	책임이천하		
작성	대리김성경		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도면번호 E32P5115H	POR NO.
		DATE 2023. 02. 24	H31



예산대구분	PROJECT NO.		발행부서	작성자 사번		DATE	DWG.NO	PAGE
6016	8164		B111000	W126191		20230224	E32P5115H	1
	8165-8169		선체설계부	김성경	T : 4787			2

[illegible]

<div> <div>  </div> <div> <div>※ MARK(No.4)</div> <div>LEG : 350<D≤1300 → 65*65*8 E.A</div> <div>LEG : D>1300 → 75*75*9 E.A</div> </div> </div>					
7	PAD	9.0	SS400		Kg / EA
6	PAD	9.0	SS400		Kg / EA
5	LEG	85*9	SS400		Kg / M
4	※ LEG	65*65*8/75*75*9	SS400		Kg / M
3	LEG	65*9	SS400		Kg / M
2	STEP	22*22	SS400		Kg / M
1	SIDE FRAME	65*9	SS400	2	Kg / M
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/ST	WEIGHT

MARK NO. MARKING

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V	L	H
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PROJECT NO.

SERIAL NO.	OF BLOCK
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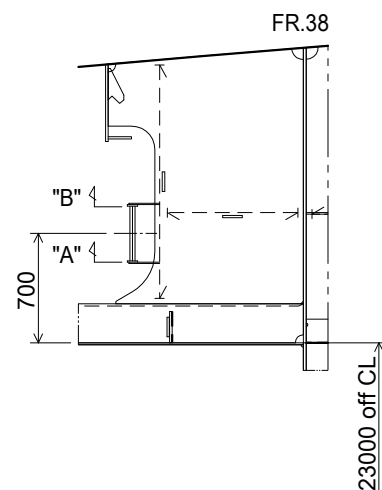
BLOCK NO.

TYPE	P	W
A1	340	350
A13	330	350

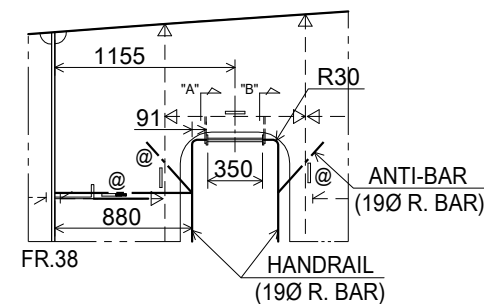


SHIP NO.	8164-8169	2
BLK NO.	E32P5115H	2

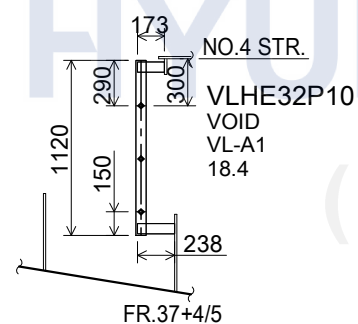
NO.4 STR. PLAN
(P-ONLY)



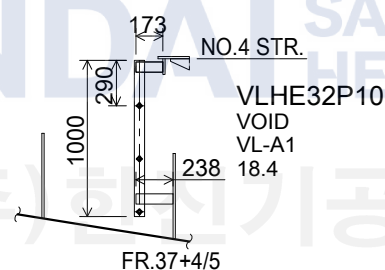
NO.4 STR. PLAN
(P&S)



"A"-ELEV.

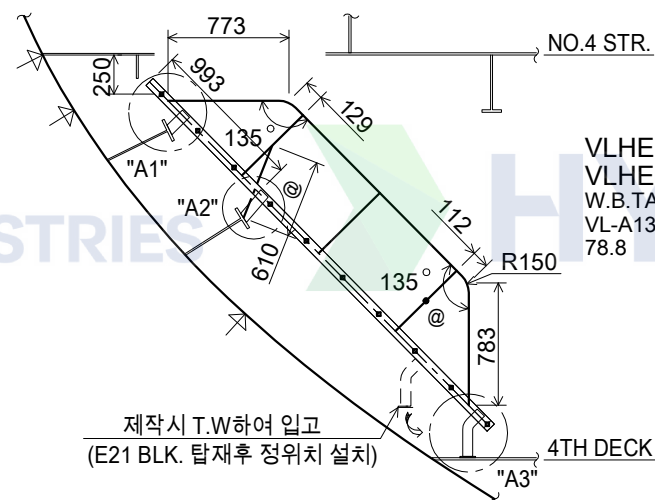


"B"-ELEV.



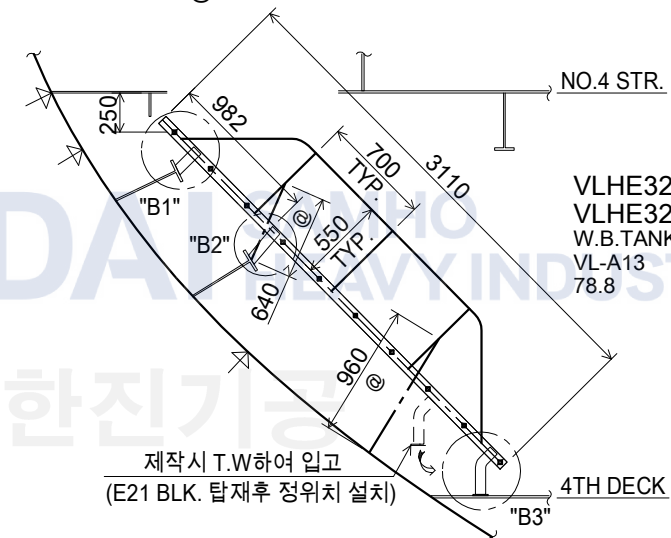
"A"-SEC.

@ : 제작시 본체 고박하여 입고

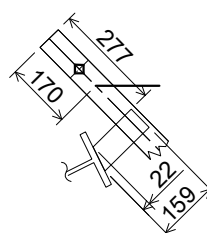


"B"-SEC.

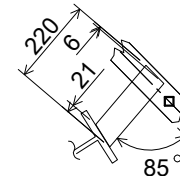
@ : 제작시 본체 고박하여 입고



"A1"-DET.

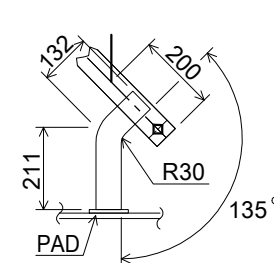


"A2"-DET.

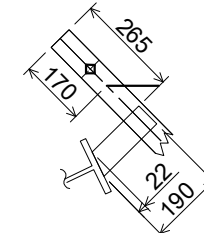


"A3"-DET.

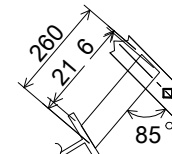
("B3"은 이에 준함.)



"B1"-DET.



"B2"-DET.



			C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH		
1																																				
2	SEQ	자재번호	Qty	TYPE	PAINT SPEC.				DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support
3								LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)	PT	KG	KG				KG	PT	KG	KG	KG	PT	EA	EA
4	01	416412100	1	A1	O												3	4						18.40	E32P	VLHE32P10	6	18.40								
5	02	416412100	1	A13	O												10	6				2		78.80	E32P	VLHE32P11	20		78.80		10		4	4		
6	03	416412100	1	A13	O												10	6				2		78.80	E32S	VLHE32S01	20		78.80		10		4	4		

