

## NOTE

공  
통  
사  
항

1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
2. 모서리 부분은 Smooth Grinding 할 것. (RC)
3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것.  
MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것.  
→ 녹발청, 도장오염 방지 위해 코팅 Wire 사용
8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.


특이  
사항

1. 모든 모서리 부분은 3 Pass Grinding(최소 3R)할 것.  
→ PP 도장 코드만 적용

## PLAN HISTORY

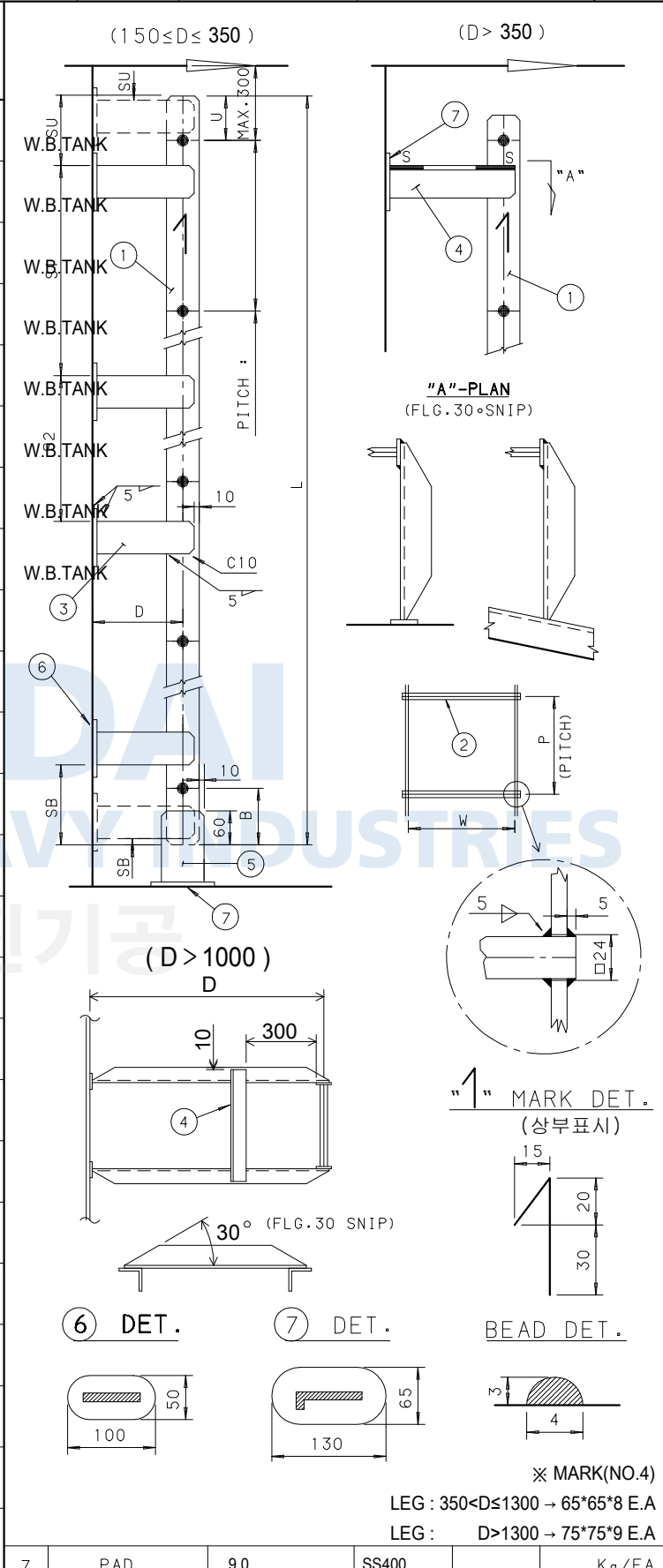
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	22. 08. 11	Vertical Ladder 제작용으로 작성	이천하		결재完

(표지 포함 5매)

DEP'T NO. B111000	SHIP NO. 8120/21	SHIP TYPE 180,000 DWT CLASS BULK CARRIER	
TEL. NO. 2706	부 서 명 구 조 설 계 부	도 면 명  Vertical Ladder  제작도	
승 인    책임 윤 경 신  검 도    _____  작 성    책임 이 천 하    _____			
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도 면 번 호 D38P5115H	POR NO.
		DATE 2022. 08. 11	H44



예산대구분	PROJECT NO.		발행부서	작성자 사번		DATE	DWG. NO	PAGE
6016	8120		B111000	P009313		20220811	D38P5115H	1
	8121		구조설계부	이천하	T : 2706			4

[illegible]

MARK NO. MARKING				TYPE	P	W
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7	PAD	9.0	SS400		Kg/EA
6	PAD	9.0	SS400		Kg/EA
5	LEG	85*9	SS400		Kg/M
4	⌘ LEG	65*65*8/75*75*9	SS400		Kg/M
3	LEG	65*9	SS400		Kg/M
2	STEP	22*22	SS400		Kg/M
1	SIDE FRAME	65*9	SS400	2	Kg/M
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/ST	WEIGHT



SHIP NO.	8120/21	2
BLK NO.	D38P5115H	4

FR.155-1560 SEC.

(P&S)

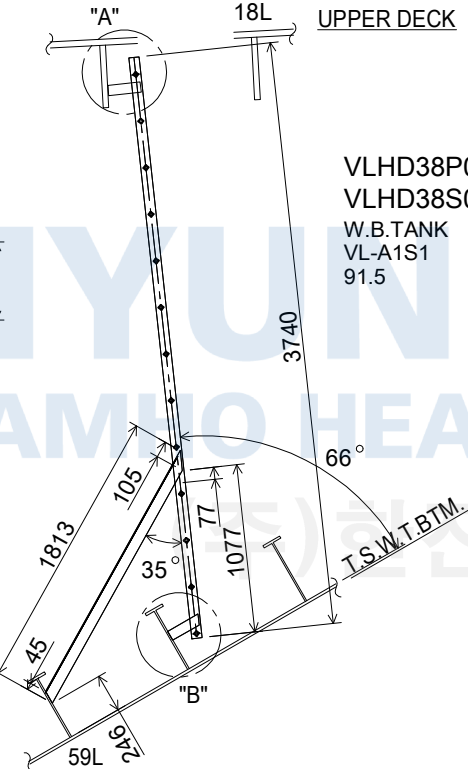
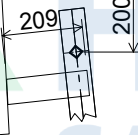
"A"

18L

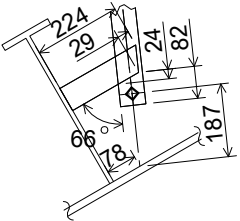
UPPER DECK

VLHD38P01  
VLHD38S01  
W.B.TANK  
VL-A1S1  
91.5

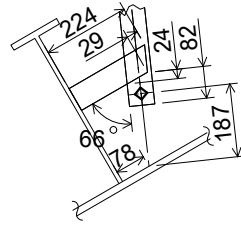
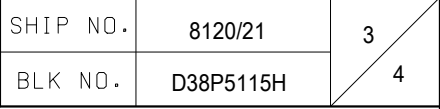
"A"-DET.



"B"-DET.



8120-VER-PDRH44-01





SHIP NO.	8120/21	4 / 4
BLK NO.	D38P5115H	

FR.200+1560 SEC.

(P&S)

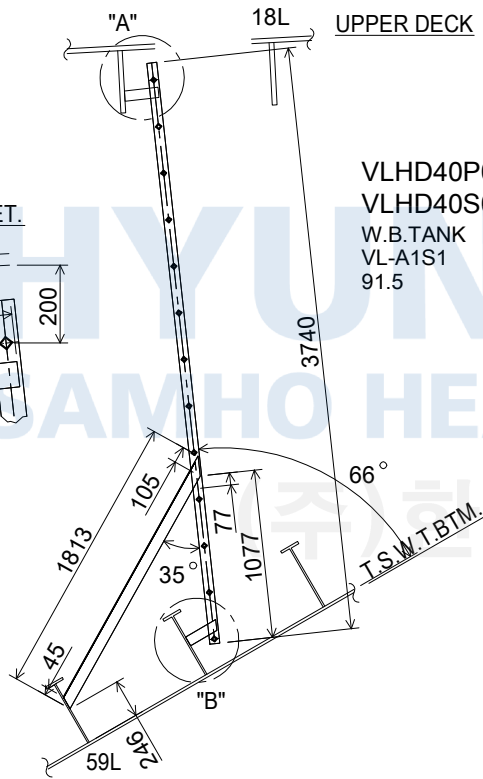
"A"

18L

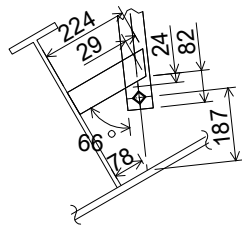
UPPER DECK

"A"-DET.

VLHD40P01  
VLHD40S01  
W.B.TANK  
VL-A1S1  
91.5



"B"-DET.



HYUNDAI

SAMHO HEAVY INDUSTRIES

(주)한진기공

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH		
1																																				
2																	Vertical Ladder Option 사항												Vertical Ladder Option 사항							
3	SEQ	자재번호	Qty	TYPE	PAINT SPEC.			DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Slide Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support	
4								LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)	PT	KG				KG	KG	PT	PT	EA	EA			
5	01	416412100	1	A1S1			O	3740	변	참	조						13	4	3					95.70	D38P	VLHD38P01	26		95.70							
6	02	416412100	1	A1S1			O	3740									13	4	3					95.70	D38S	VLHD38S01	26		95.70							
7	03	416412100	1	A1S1			O	3740									13	4	3					95.70	D39P	VLHD39P01	26		95.70							
8	04	416412100	1	A1S1			O	3740									13	4	3					95.70	D39S	VLHD39S01	26		95.70							
9	05	416412100	1	A1S1			O	3740									13	4	3					95.70	D39P	VLHD39P02	26		95.70							
10	06	416412100	1	A1S1			O	3740									13	4	3					95.70	D39S	VLHD39S02	26		95.70							
11	07	416412100	1	A1S1			O	3740									13	4	3					95.70	D40P	VLHD40P01	26		95.70							
12	08	416412100	1	A1S1			O	3740	변	참	조						13	4	3					95.70	D40S	VLHD40S01	26		95.70							



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