


NOTE

공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No., POR No., Block No., 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	1. 모든 모서리 부분을 3 Pass Grinding(최소 3R)할 것.→ PP 도장 코드만 적용
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PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	22. 05. 26	Vertical Ladder 제작용으로 작성	이천하		결재完

(표지 포함 5 매)

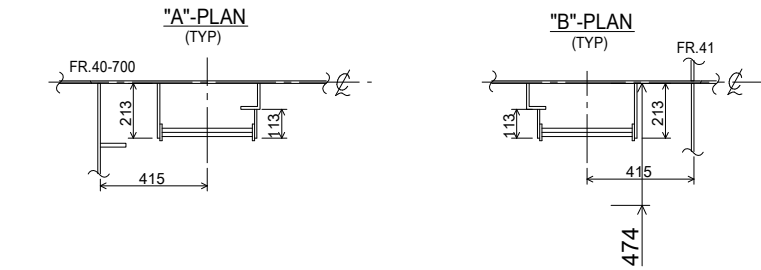
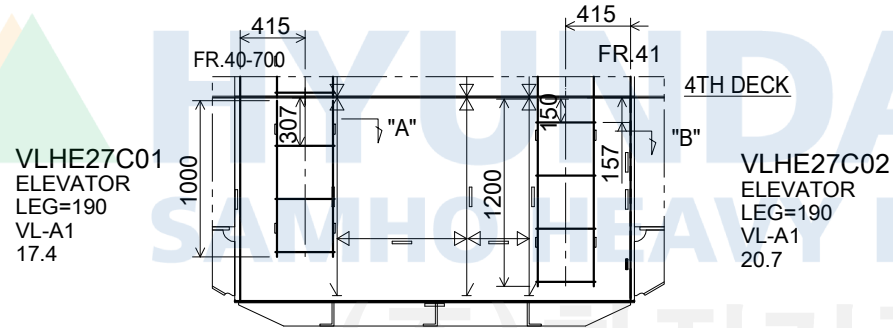
DEP'T NO. B111000	SHIP NO. 8101/02	SHIP TYPE 174,000 CBM CLASS LNGC	
TEL. NO. 2706	부서명 구조설계부	도면명 Vertical Ladder 제작도	
승인	책임 김성주		
검도			
작성	책임 이천하		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도면번호 E27C5015H	POR NO.
		DATE 2022. 05. 26	H10

C:\EXDB\설계공통양식\부제\작도표지.xls

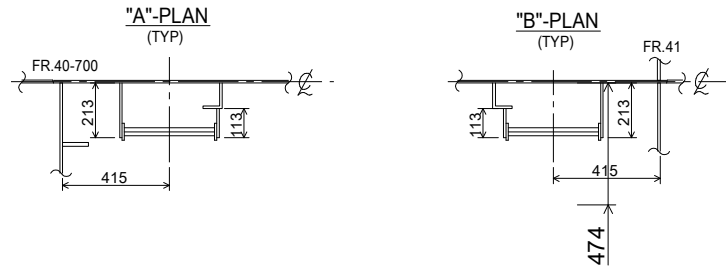
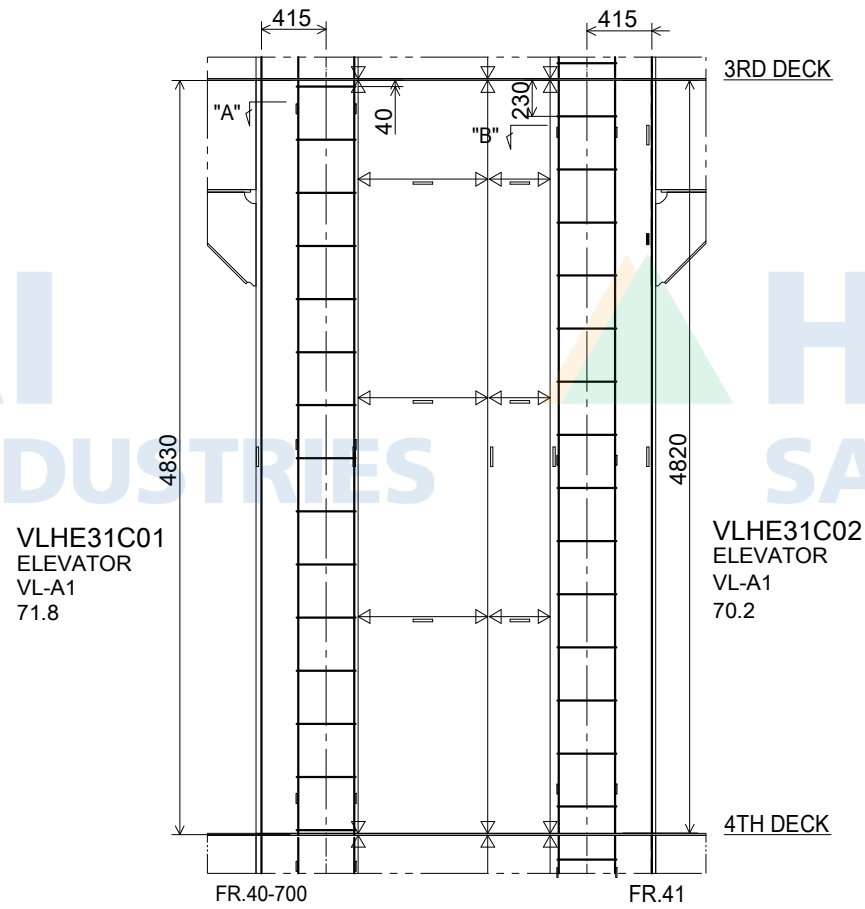


SHIP NO.	8101/02	2
BLK NO.	E27C5015H	4

C.L ELEV.

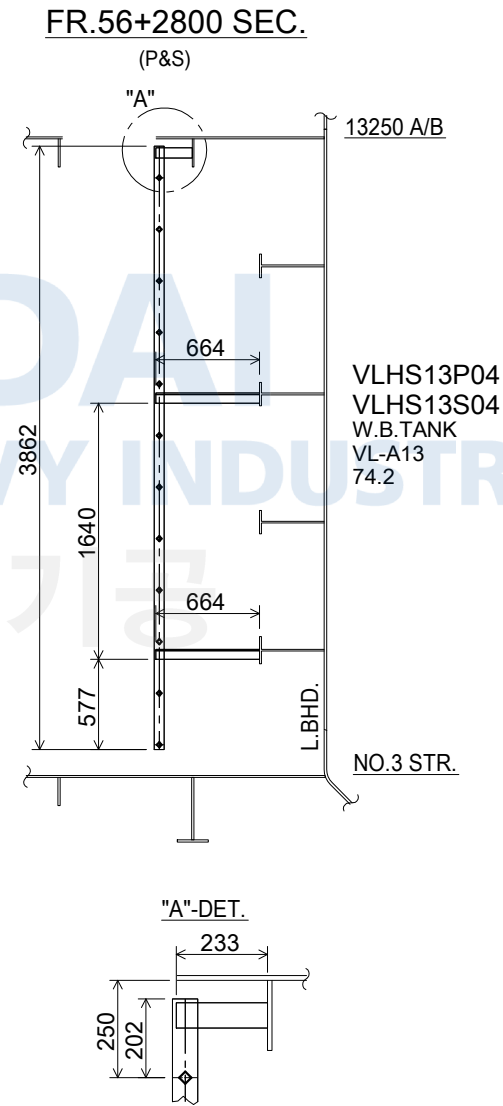
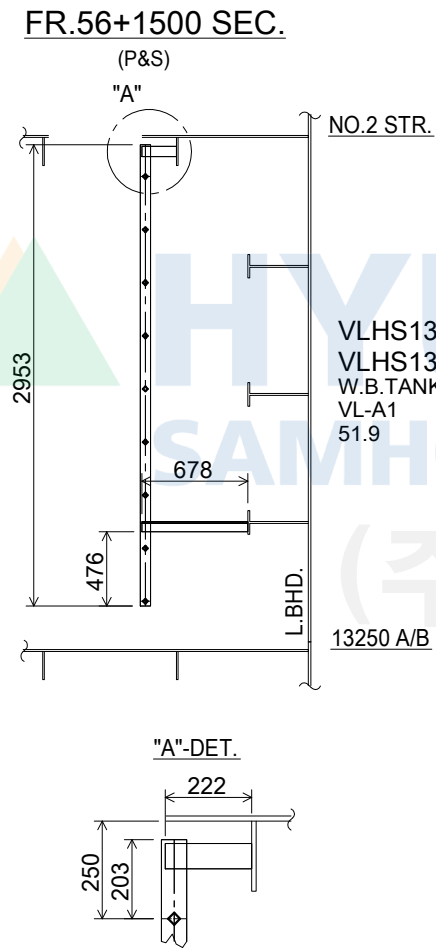
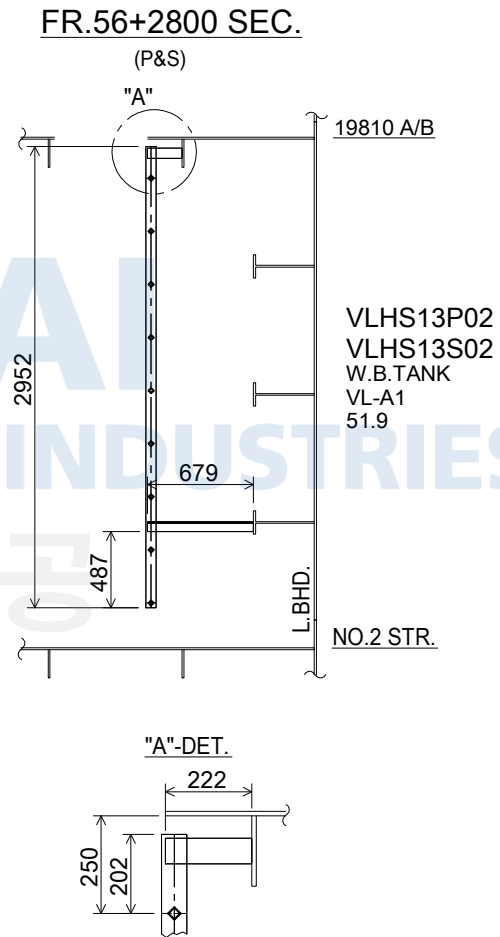
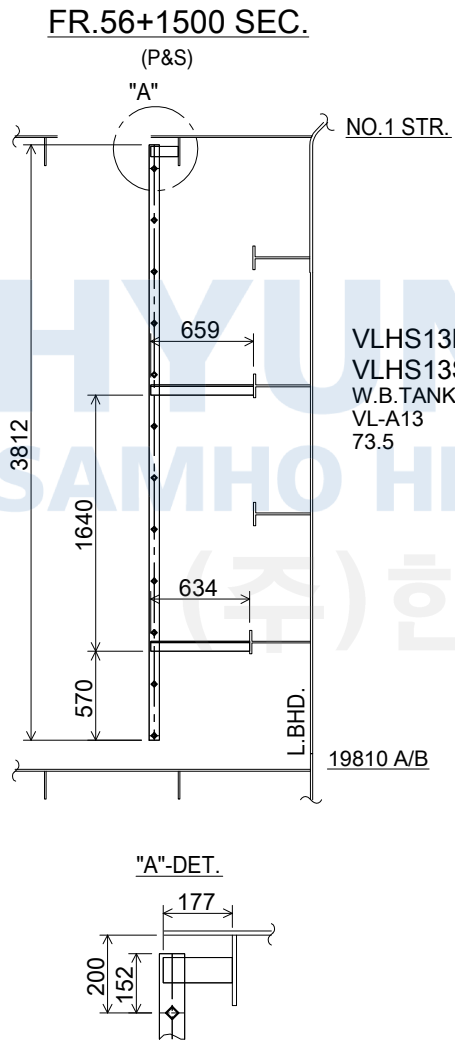


C.L ELEV.





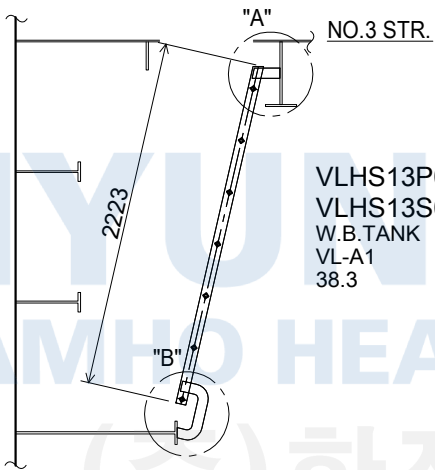
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BLK NO.	E27C5015H	



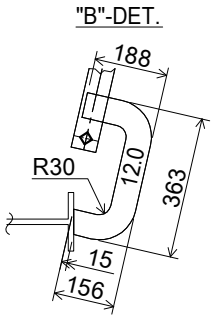
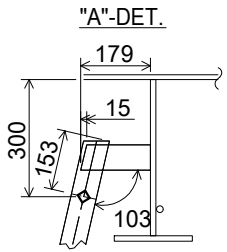


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BLK NO.	E27C5015H	

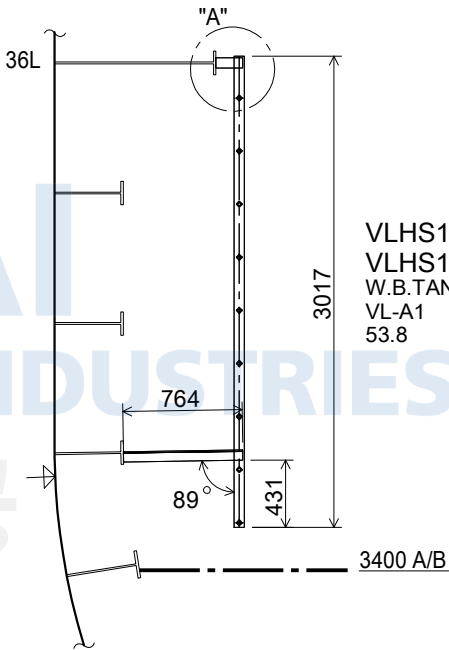
FR.56+1500 SEC.
(P&S)



VLHS13P05
VLHS13S05
W.B.TANK
VL-A1
38.3



FR.57-1900 SEC.
(P&S)



VLHS13P06
VLHS13S06
W.B.TANK
VL-A1
53.8

