


NOTE

공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No., POR No., Block No., 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	1. 모든 모서리 부분을 3 Pass Grinding(최소 3R)할 것.→ PP 도장 코드만 적용
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PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	22. 05. 31	Vertical Ladder 제작용으로 작성	이천하		결재完
001	22. 06. 09	Detail 누락 및 수량 입력 오류	이천하		결재完

(표지 포함 5 매)

DEP'T NO. B111000	SHIP NO. 8101/02	SHIP TYPE 174,000 CBM CLASS LNGC	
TEL. NO. 2706	부서명 구조설계부	도면명 Vertical Ladder 제작도	
승인	책임 김성주		
검도			
작성	책임 이천하		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도면번호 A21C0C15H	POR NO.
		DATE 2022. 05. 31	H14

C:\EXDB\설계공통양식\부제\작도표지.xls

VERTICAL LADDER MFG. LIST

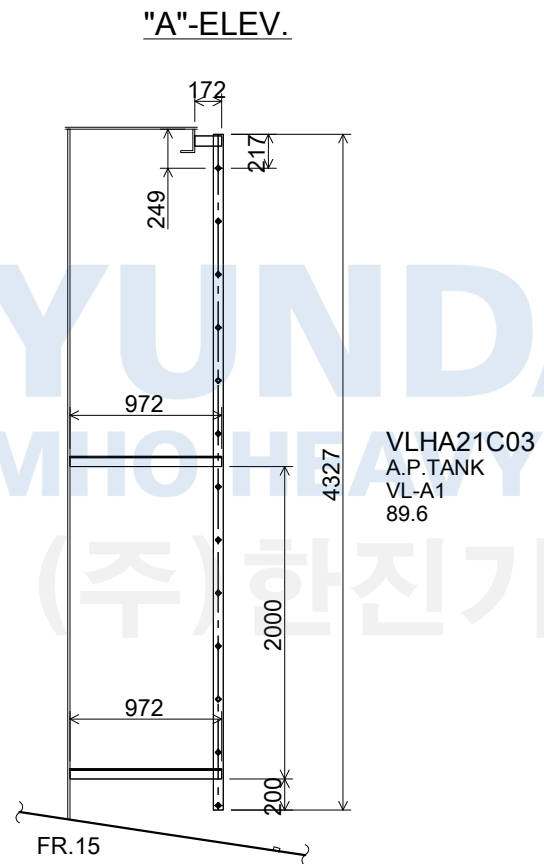
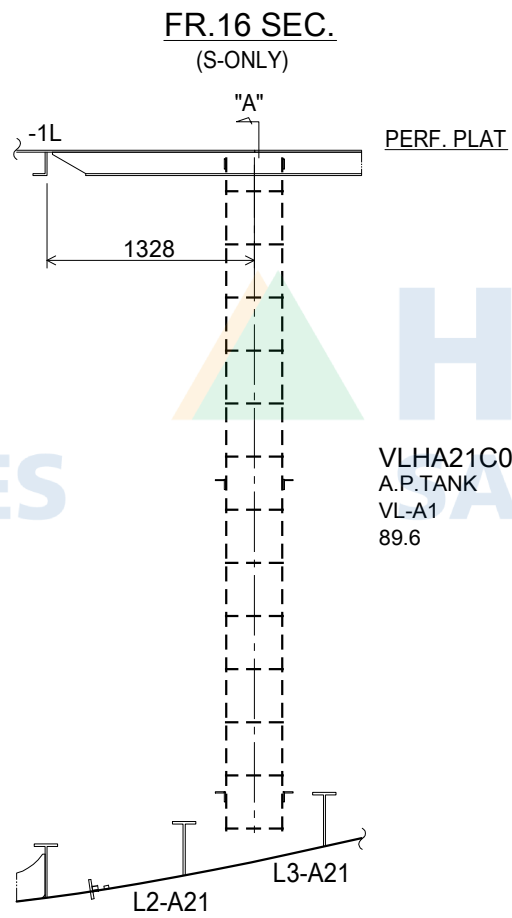
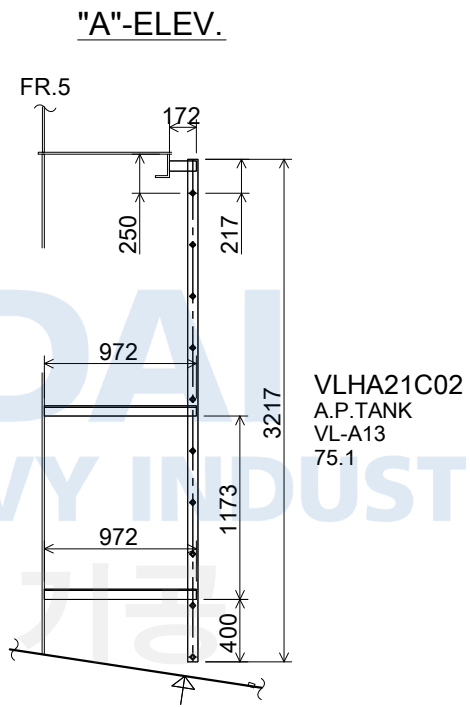
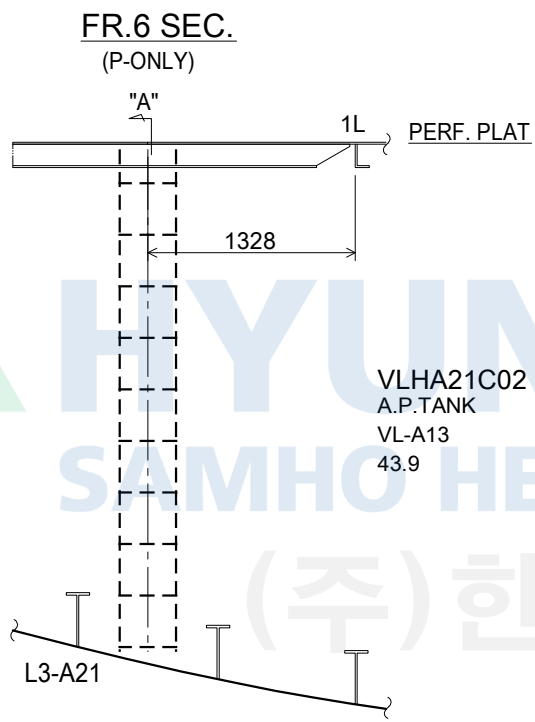
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6016	8101		B111000	P009313		20220531	A21C0C15H	1
	8102		구조설계부	이천하	T : 2706			4

8101-VERT-05-R1

NO.	예산 중구분	자재번호 (MATERIAL)	Q'TY	TYPE	PAINT CODE (도장 횟수)			DIMENSION								SQ.B Q'TY	LEG Q'TY			PAD Q'TY			WEIGHT (Kg/ST)	POR NO		BLK.	MARK NO.		<div><div>(150≤D≤350)</div><div>(D>350)</div></div>																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																		
					PP		PM	L	D	SU	U	SB	B	S1	S2		③	④	⑤	⑥	⑦			POR NO	SEQ.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						
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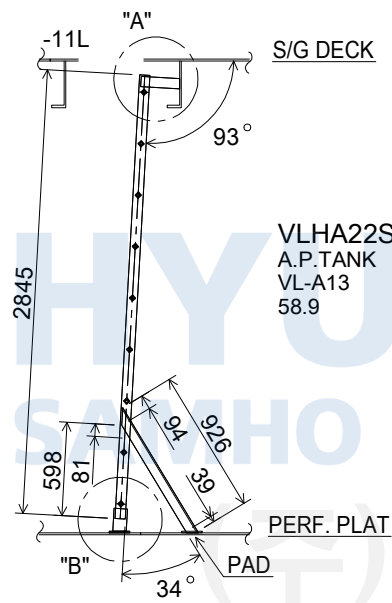
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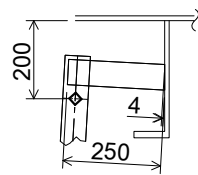


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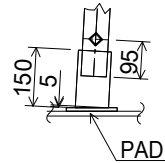
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(S-ONLY)



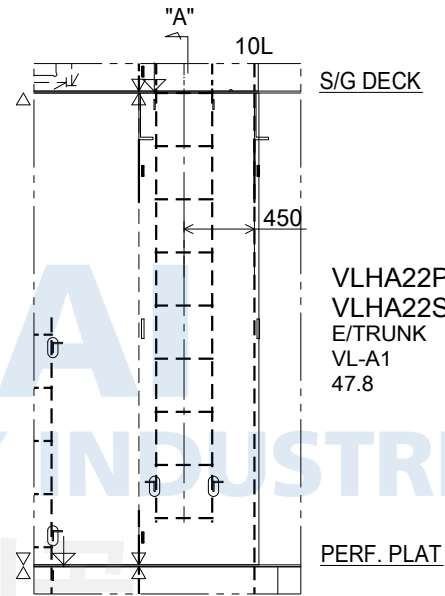
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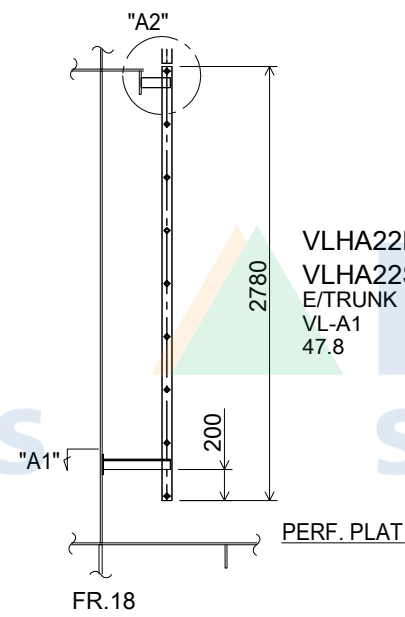
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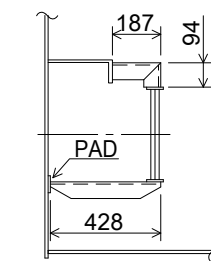
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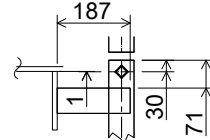
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"A1"-PLAN



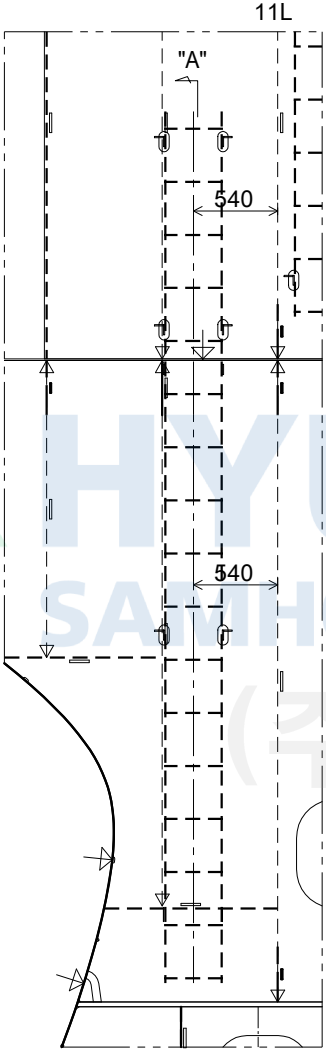
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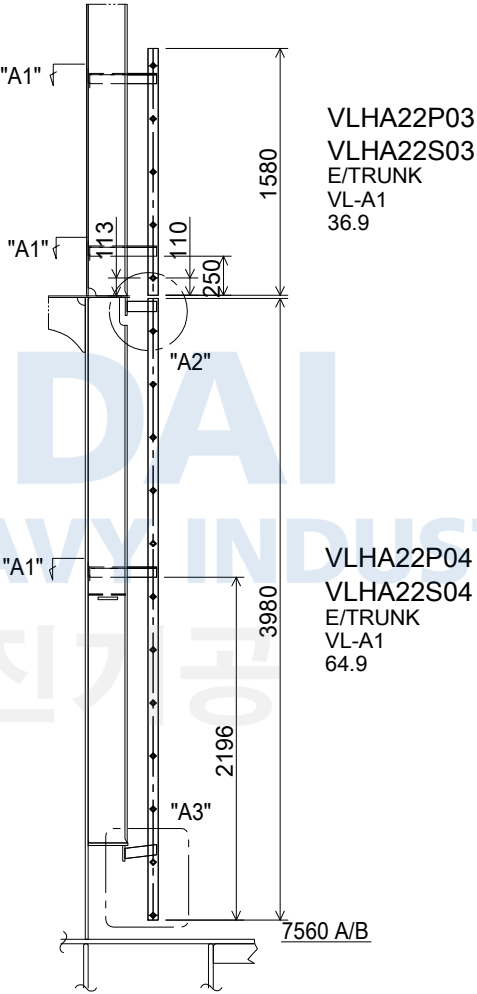


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(P&S)

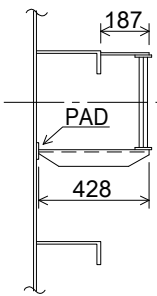


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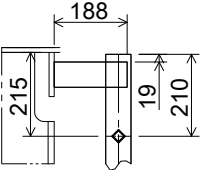
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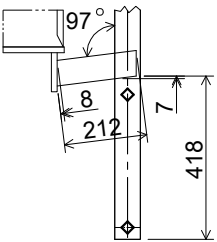


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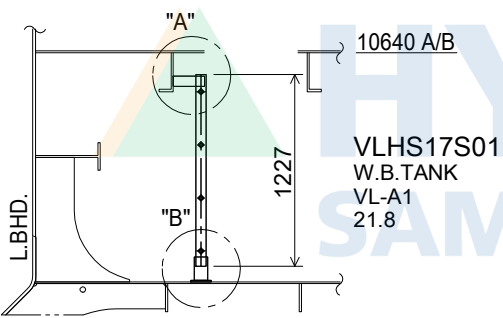
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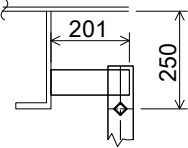
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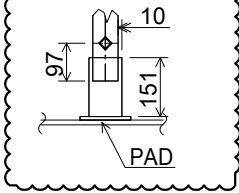
FR.74+2125 SEC.
(S-ONLY)



"A"-DET.



"B"-DET.



001

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH		
1																																				
2	SEQ	자재번호	Qty	TYPE	PAINT SPEC.				DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support
3								LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)				PT	KG		KG	KG	PT	PT	EA	EA		
4	01	416412100	1	A13	O			5420	210	160	110	80	30	1700	1700	17	8							82.70	A21C	VLHA21C01	34	82.70	82.70							
5	02	416412100	1	A1	O			2967	변	참	조						9	2	4					71.30	A21C	VLHA21C02	18	71.30	71.30							
6	03	416412100	1	A13	O			4207	변	참	조						13	2	4					88.50	A21C	VLHA21C03	26	88.50	88.50							
7	04	416412100	1	A13	O			2889	변	참	조						9	2	3	2		2		63.10	A22P	VLHA22P01	18	63.10	63.10							
8	05	416412100	1	A13	O			2882	변	참	조						9	2	2	2		4		60.30	A22S	VLHA22S01	18	60.30	60.30							
9	06	416412100	1	A1			O	2940	변	참	조						9	2	4			2		56.80	A22P	VLHA22P02	18		56.80							
10	07	416412100	1	A1			O	2940	변	참	조						9	2	4			2		56.80	A22S	VLHA22S02	18		56.80							
11	08	416412100	1	A1			O	1680	변	참	조						5		4			2		37.90	A22P	VLHA22P03	10		37.90							
12	09	416412100	1	A1			O	1680	변	참	조						5		4			2		37.90	A22S	VLHA22S03	10		37.90							
13	10	416412100	1	A1			O	3880	변	참	조						12	4	2			1		64.00	A22P	VLHA22P04	24		64.00							
14	11	416412100	1	A1			O	3880	변	참	조						12	4	2			1		64.00	A22S	VLHA22S04	24		64.00							
15	12	416412100	1	A1			O		2860	150	160	110	150	30			9	4						42.30	E32S	VLHE32S01	18		42.30							
16	13	416412100	1	A1	O			1500	165	160	110	150	30				5	4						24.40	B51P	VLHB51P01	10	24.40	24.40							
17	14	416412100	1	A1	O			1500	165	160	110	150	30				5	4						24.40	B51S	VLHB51S01	10	24.40	24.40							
18	15	416412100	1	A1	O			1227	변	참	조						4	2		2		2		21.80	S17S	VLHS17S01	8	21.80	21.80							