


NOTE

공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	
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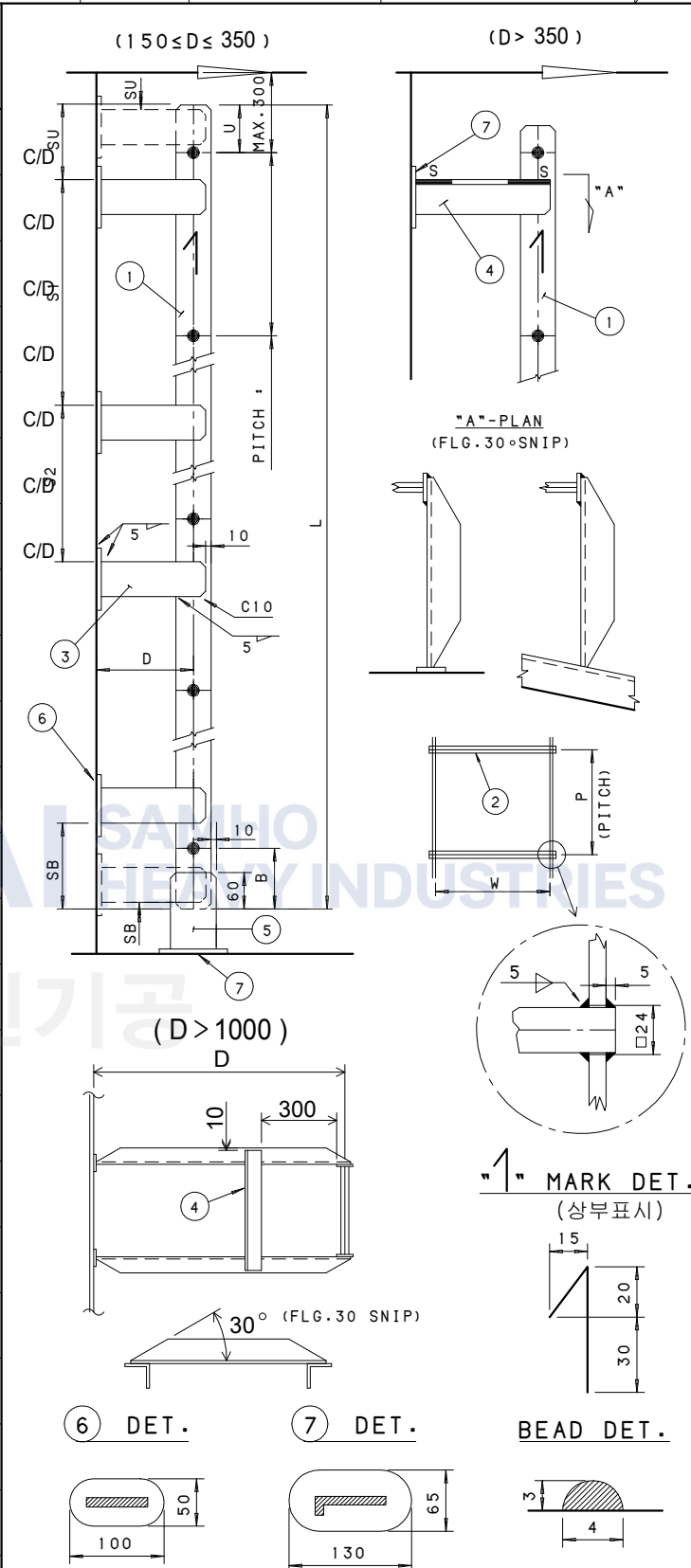
PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	23. 06. 29	Vertical Ladder 제작용으로 작성	이천하		결재完

(표지 포함 4 매)

DEP'T NO. B111000	SHIP NO. 8049, 8174	SHIP TYPE 174,000 CBM CLASS LNGC	
TEL. NO. 2706	부서명 선 체 설 계 부	Vertical Ladder 제작도	
승 인	책 임 이 현		
검 도			
작 성	책 임 이 천 하		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도면 번호 T23P5115H	POR NO.
		DATE 2023. 06. 29	H35



예산대구분	PROJECT NO.		발행부서	작성자 사번		DATE	DWG. NO	PAGE
6016	8049		B111000	P009313		20230629	T23P5115H	1
	8174		선체설계부	이천하	T : 2706			3

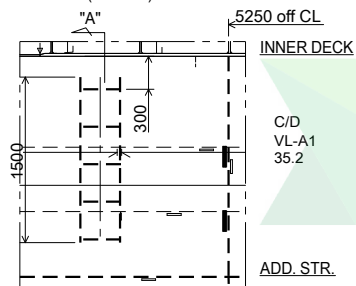
[illegible]

※ MARK(No.4)					
LEG : 350<D≤1300 → 65°65°8 E. D>1300 → 75°75°9 E.					
		9.0	SS400		
7	PAD	9.0	SS400		K _g / E
6	PAD	9.0	SS400		K _g / E
5	LEG	9.0	SS400		K _g / M
4	※ LEG	65°65°8	SS400		K _g / M
3	LEG	65°9	SS400		K _g / M
2	STEP	22°22	SS400		K _g / M
1	SIDE FRAME	65°9	SS400	2	K _g / M
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/ST	WEIGHT

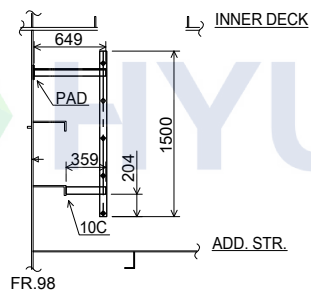


SHIP NO.	8049, 8174	2
BLK NO.	T23P5115H	3

FR.98 SEC.
VLHT23P01
(P-ONLY)

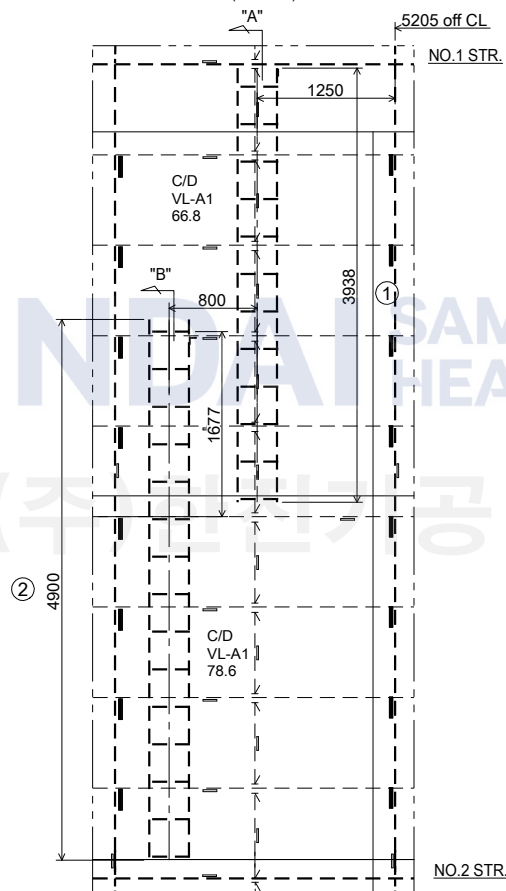


"A"-ELEV.

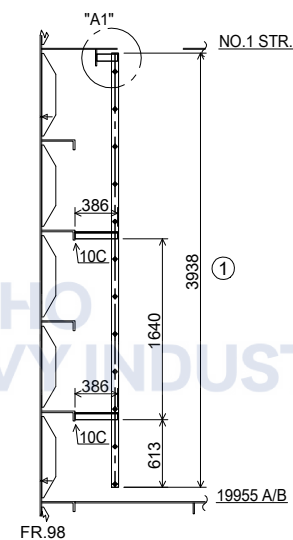


- ①: VLHT23P02
- ②: VLHT23P03

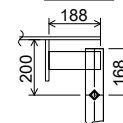
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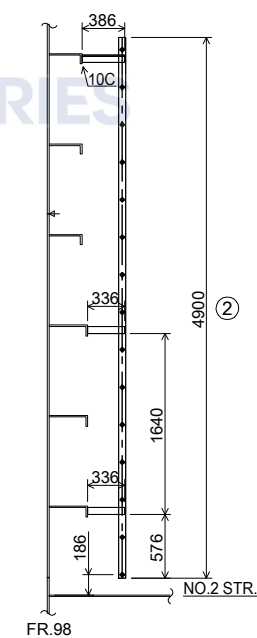
"A"-ELEV.



"A1"-DET.



"B"-ELEV.

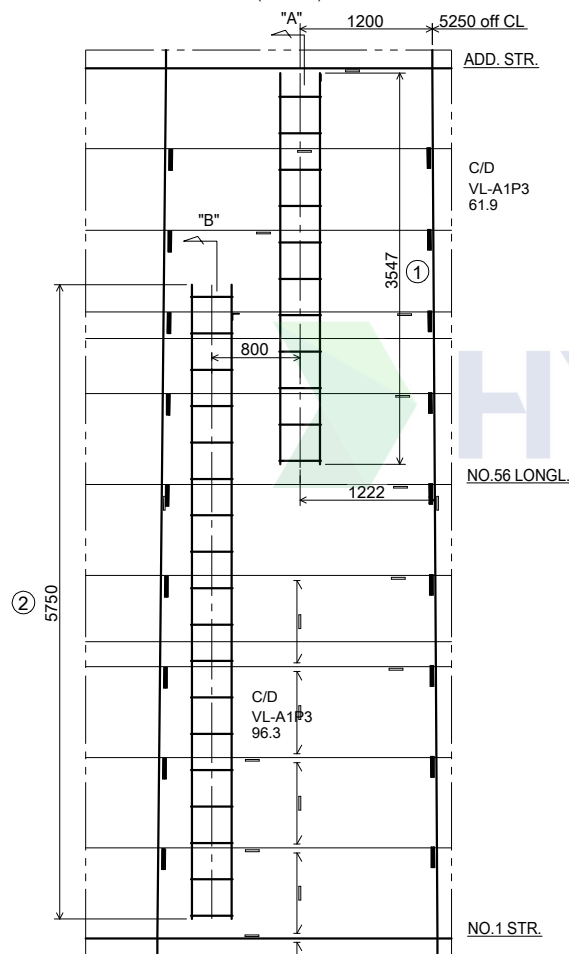




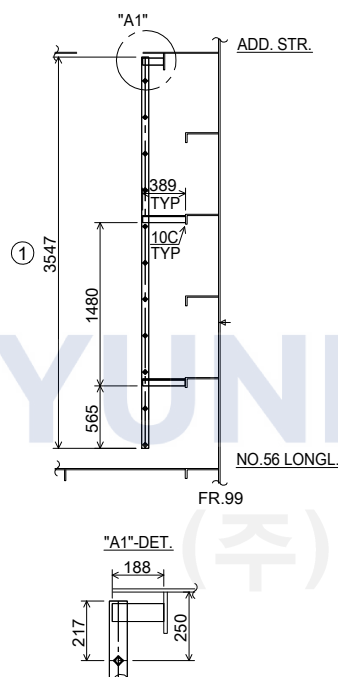
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BLK NO.	T23P5115H	3

- ① : VLHT23P04
② : VLHT23P05

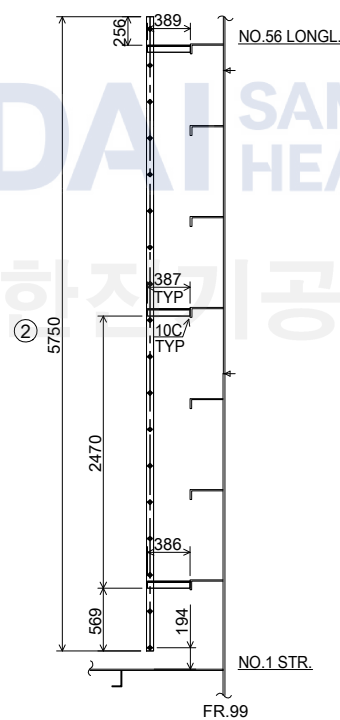
FR.99 SEC.
(P-ONLY)



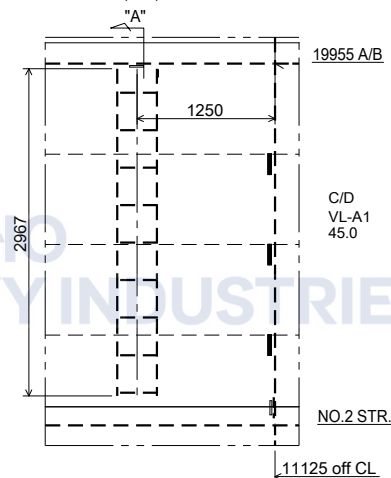
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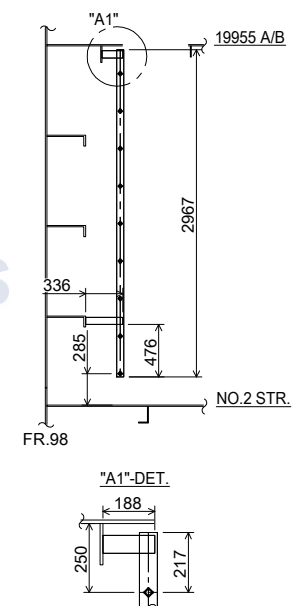
"B"-ELEV.



FR.98 SEC.
VLHT23P06
VLHT23S01
(P&S)



"A"-ELEV.



	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH		
1																																				
2																	Vertical Ladder Option 사항												Vertical Ladder Option 사항							
3	SEQ	자재번호	Qty	TYPE	PAINT SPEC.			DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support	
4								LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)					PT	KG	KG	KG	PT	PT	EA	EA		
5	01	416412100	1	A1	O			1500	변	창	조					5	2	2				2		35.20	T23P	VLHT23P01	10	35.20								
6	02	416412100	1	A1	O			3938								12	2	4						66.80	T23P	VLHT23P02	24	66.80								
7	03	416412100	1	A1	O			4900								15	4	2						78.50	T23P	VLHT23P03	30	78.50								
8	04	416412100	1	A1P3	O			3547								11	2	4						61.90	T23P	VLHT23P04	22	61.90								
9	05	416412100	1	A1P3	O			5750								18		6						96.30	T23P	VLHT23P05	36	96.30								
10	06	416412100	1	A1	O			2967								9	4							45.00	T23P	VLHT23P06	18	45.00								
11	07	416412100	1	A1	O			2967	변	창	조					9	4							45.00	T23S	VLHT23S01	18	45.00								



HYUNDAI SAMHO
HEAVY INDUSTRIES

(주)한진기공