

NOTE

공
통
사
항

1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
2. 모서리 부분은 Smooth Grinding 할 것. (RC)
3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것.
MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것.
→ 녹발청, 도장오염 방지 위해 코팅 Wire 사용
8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.


특이
사항

1. 모든 모서리 부분을 3 Pass Grinding(최소 3R)할 것.→ PP 도장 코드만 적용

PLAN HISTORY

REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	22. 06. 10	Vertical Ladder 제작용으로 작성	이천하		결재完
001	22. 07. 01	도장코드 입력오류로 수정	이천하		결재完
002	22. 08. 23	LEG 위치 촌법 누락으로 추가	이천하		결재完

(표지 포함 8 매)

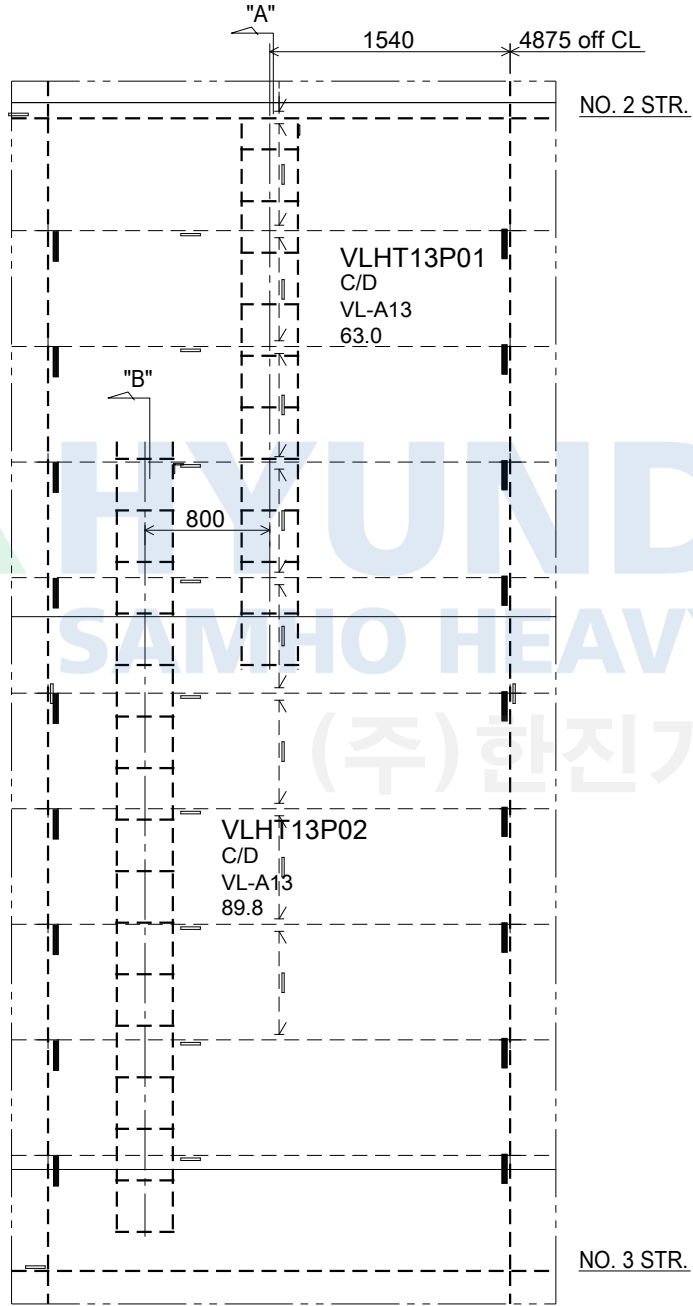
DEP'T NO. B111000	SHIP NO. 8101/02	SHIP TYPE 174,000 CBM CLASS LNGC	
TEL. NO. 2706	부 서 명 구 조 설 계 부	도 면 명 Vertical Ladder 제작도	
승 인 책임 김 성 주		도 면 번 호 T13P5115H POR NO. H25	
검 도			
작 성 책임 이 천 하			
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		DATE 2022. 06. 10	



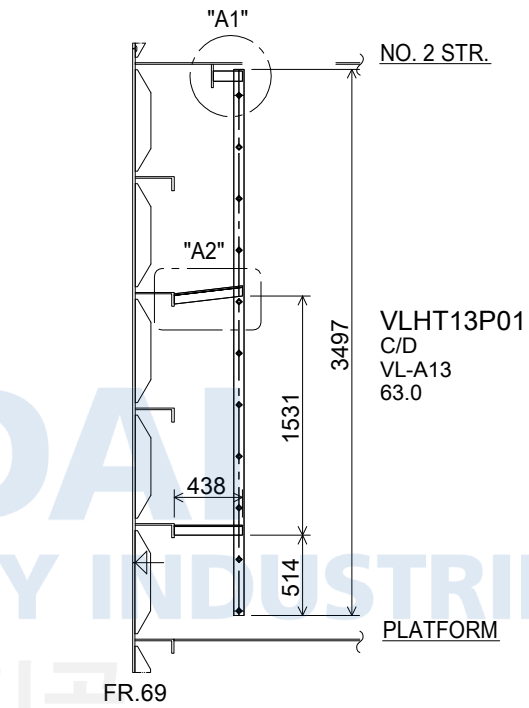
SHIP NO.	8101/02	2
BLK NO.	T13P5115H	7

FR.69 SEC.

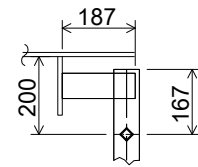
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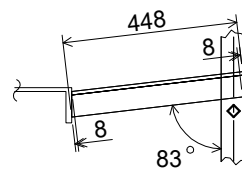
"A"-ELEV.



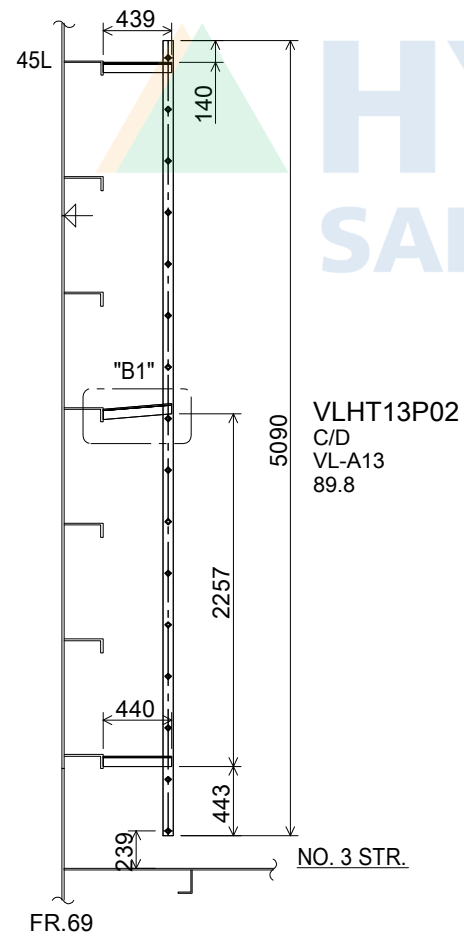
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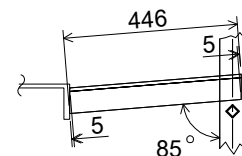
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"B"-ELEV.



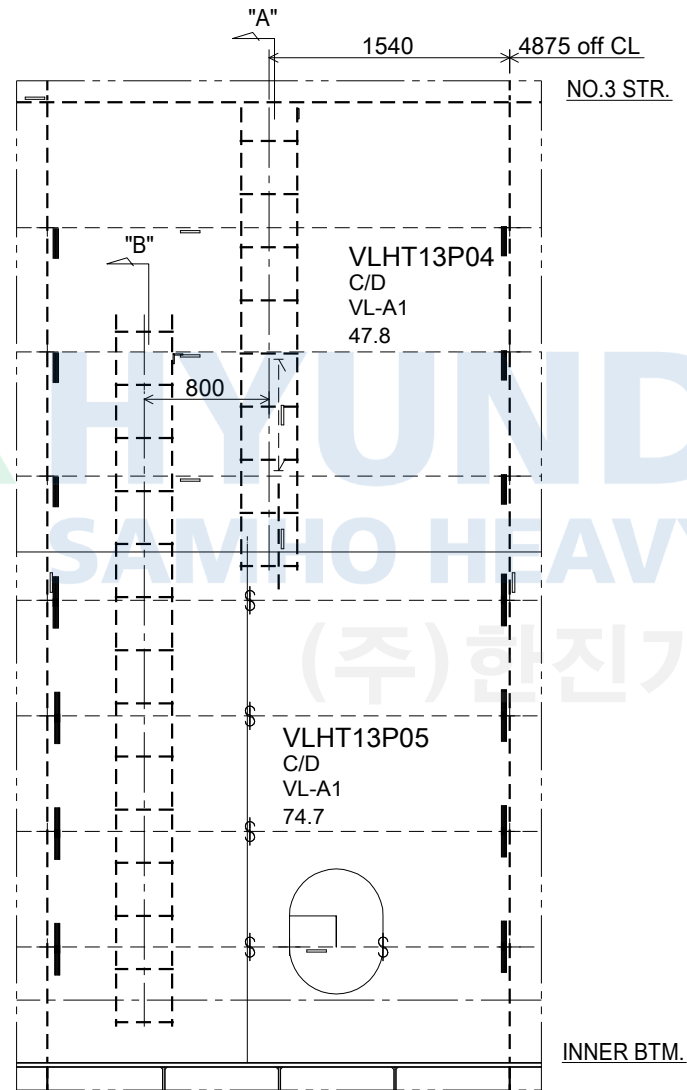
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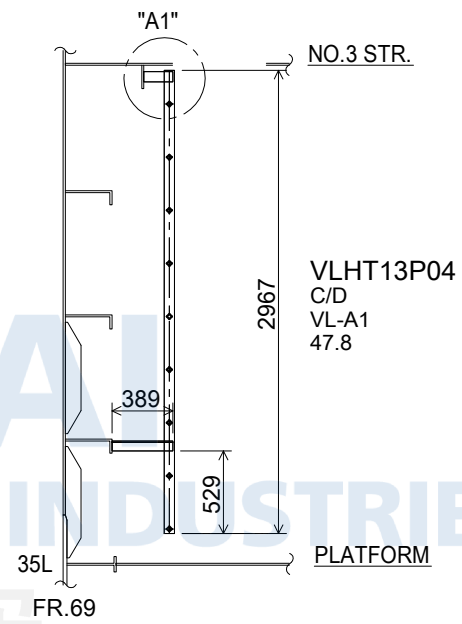


SHIP NO.	8101/02	3
BLK NO.	T13P5115H	7

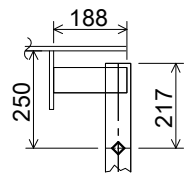
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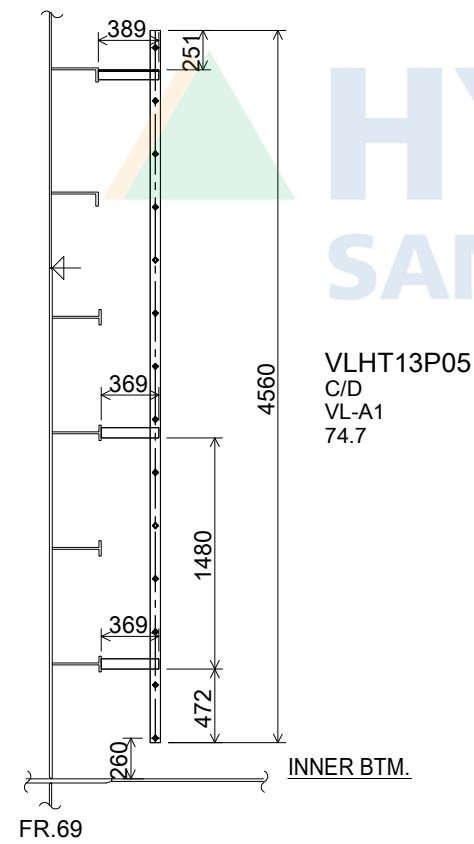
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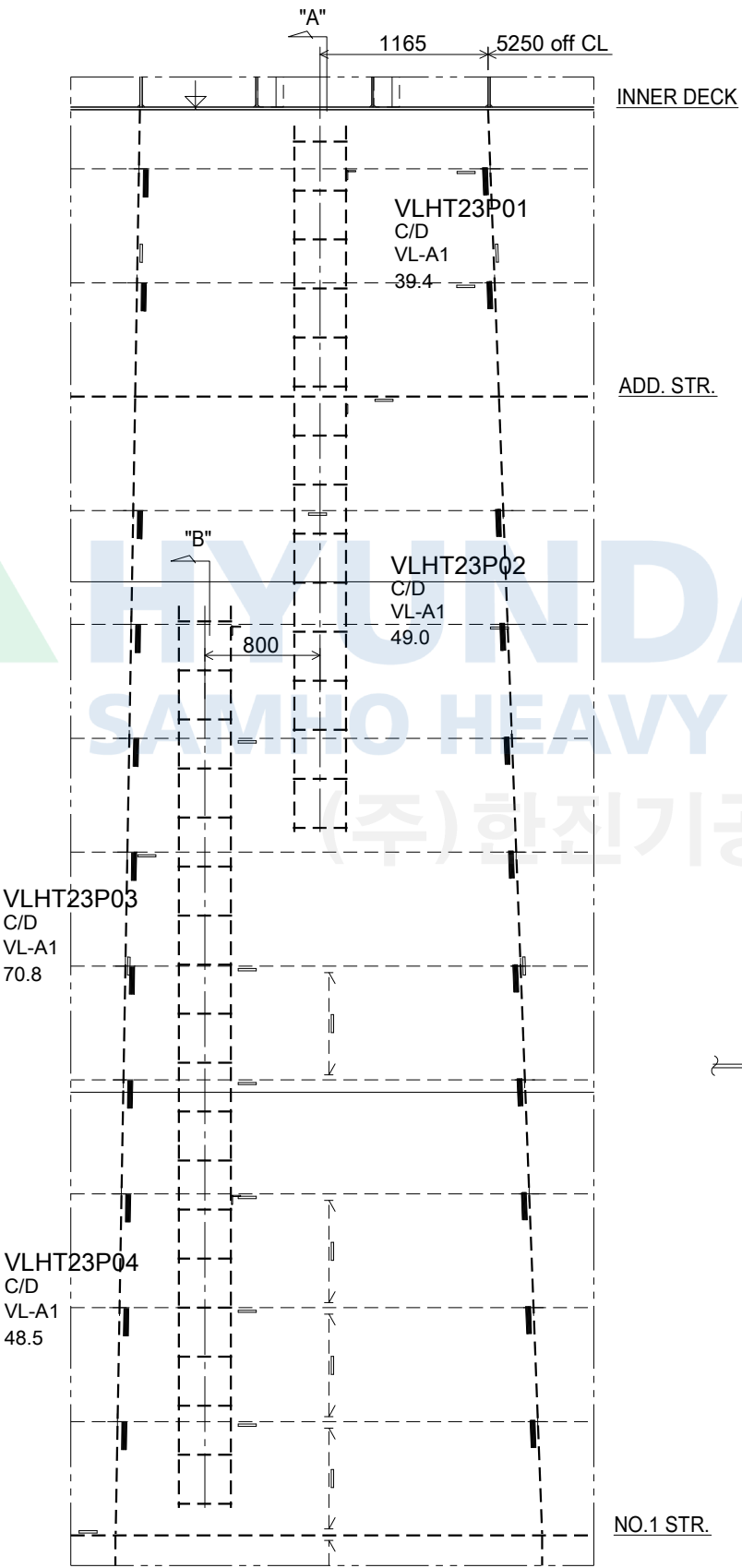
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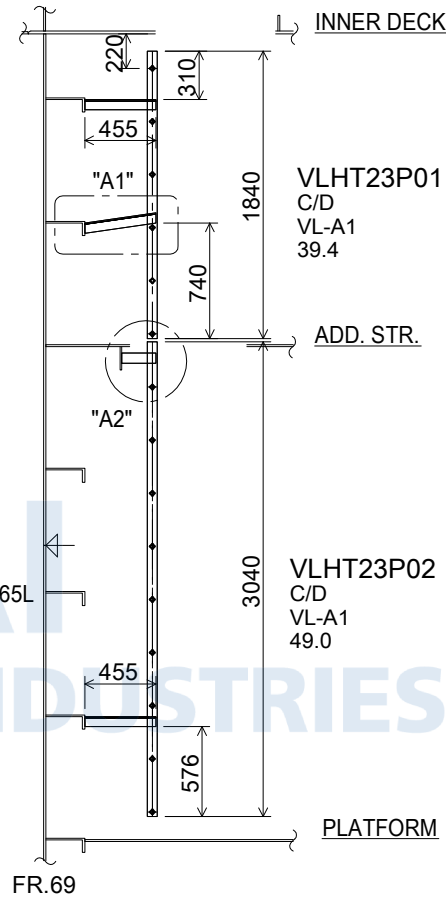


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BLK NO.	T13P5115H	7

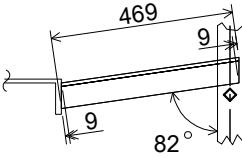
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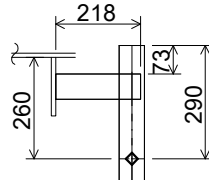
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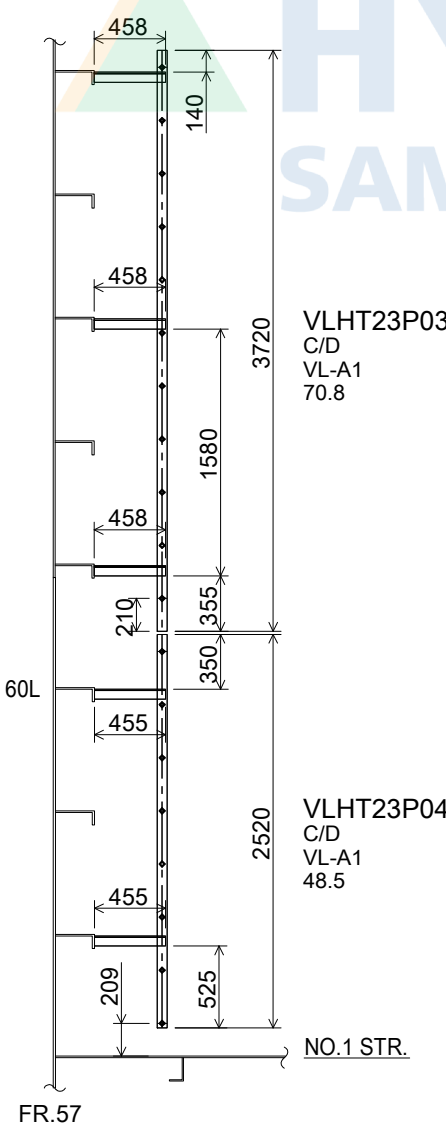
"A1"-DET.



"A2"-DET.



"B"-ELEV.

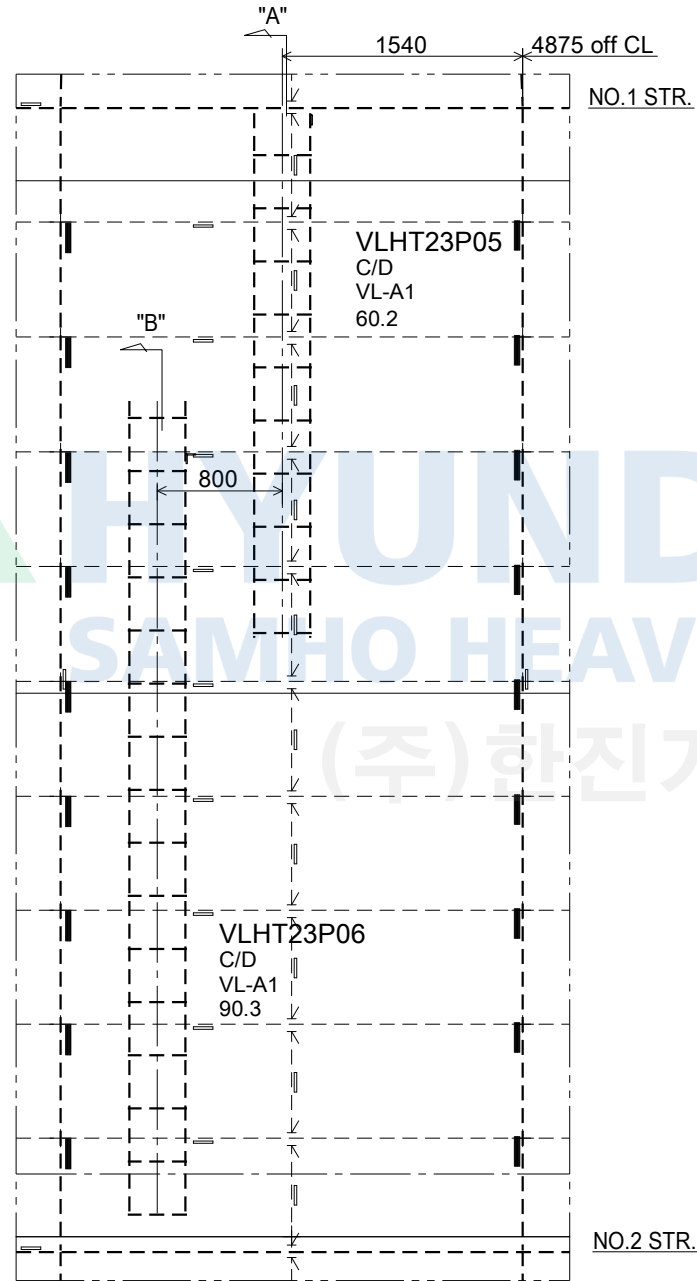




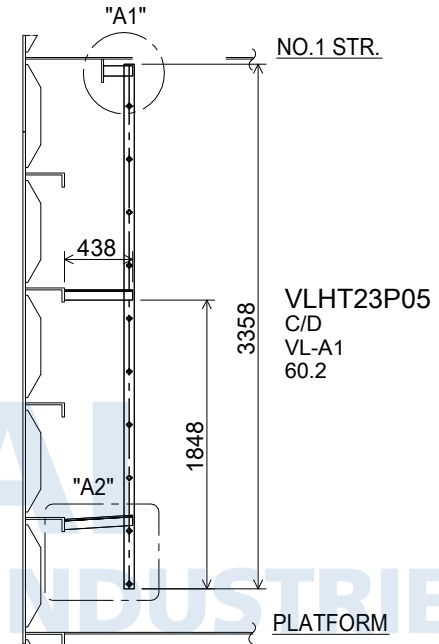
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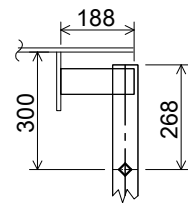


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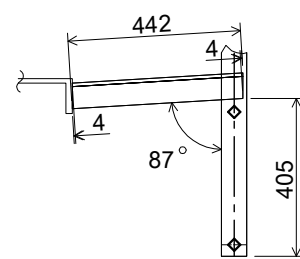


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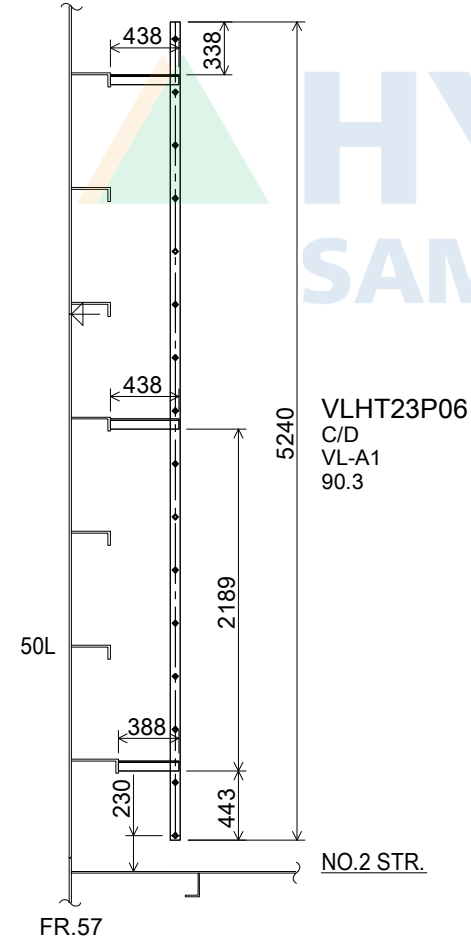
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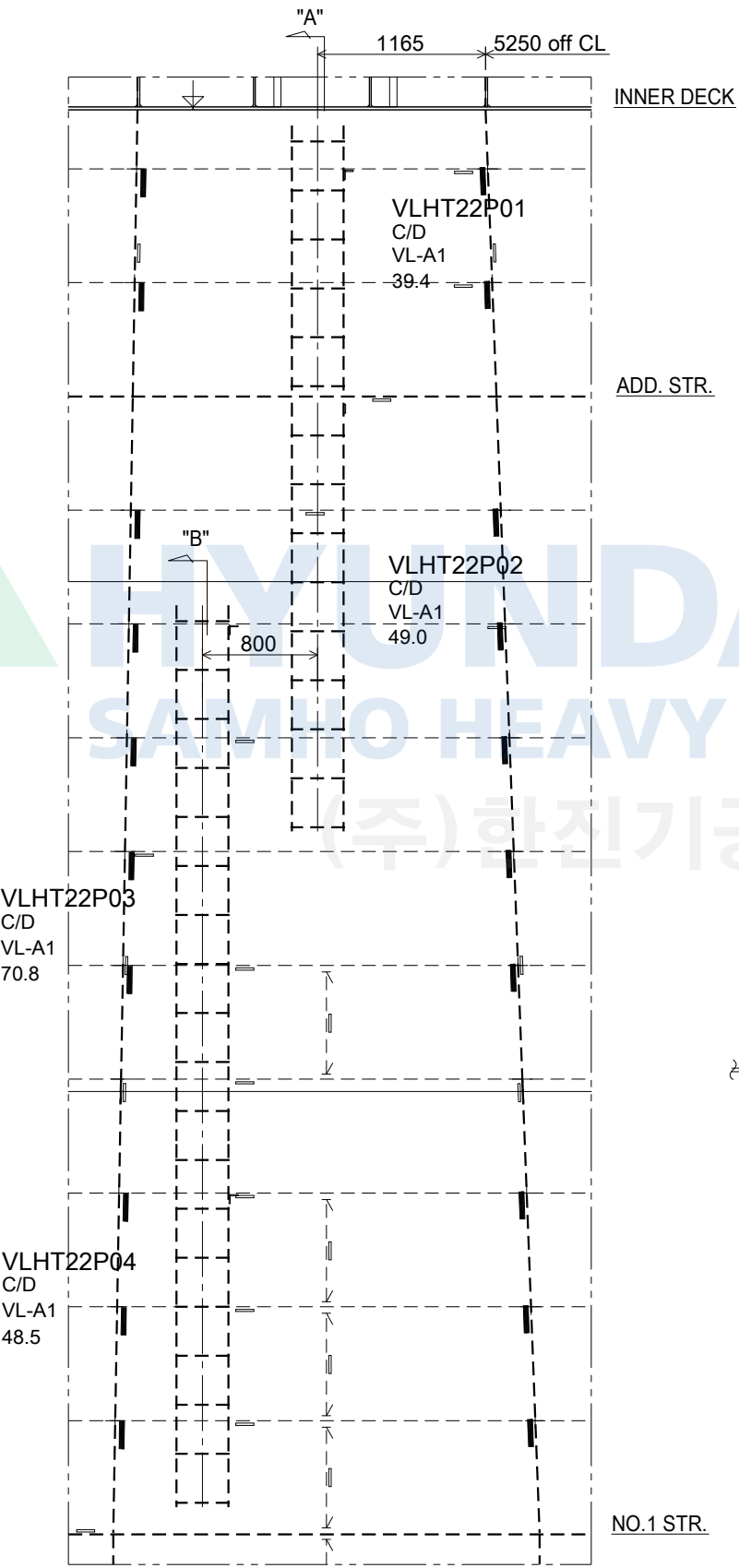
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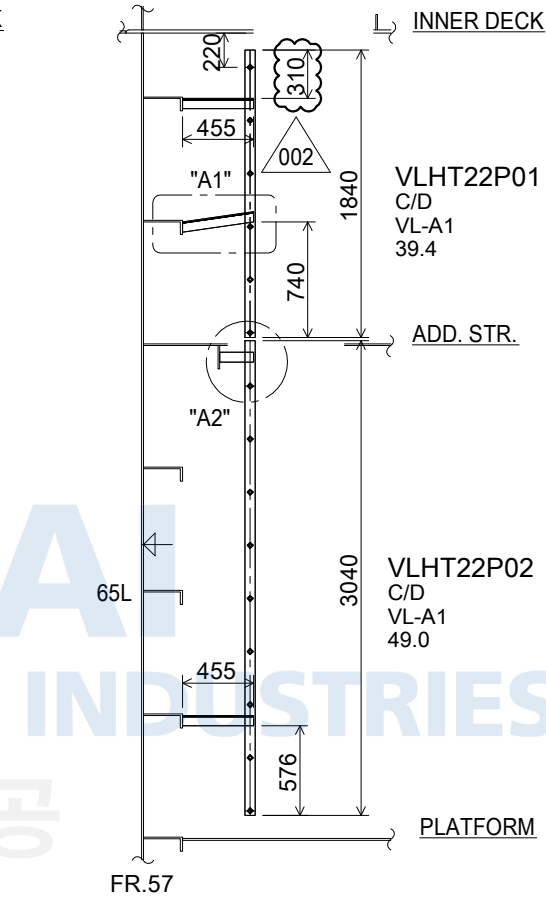


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BLK NO.	T13P5115H	7

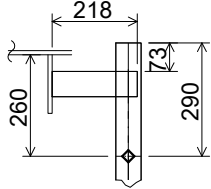
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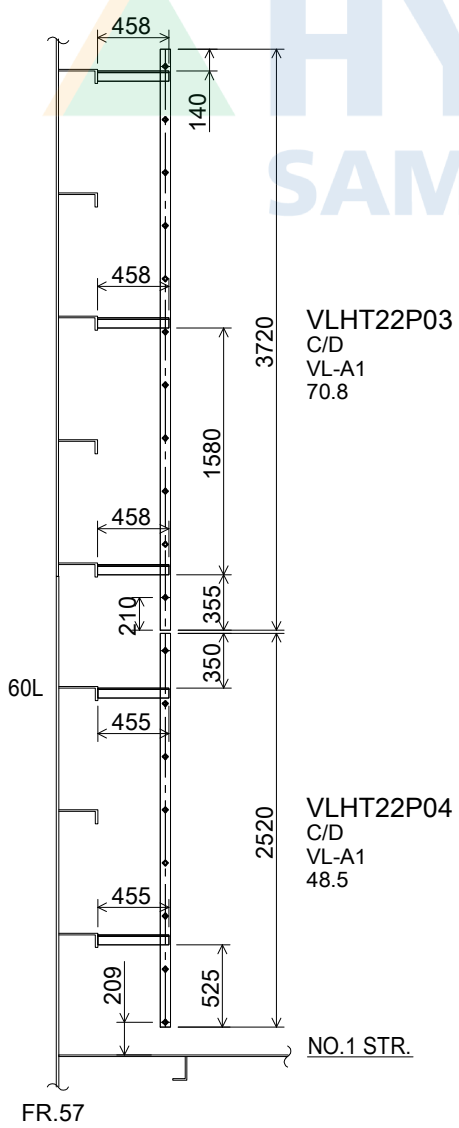
"A"-ELEV.



"A2"-DET.



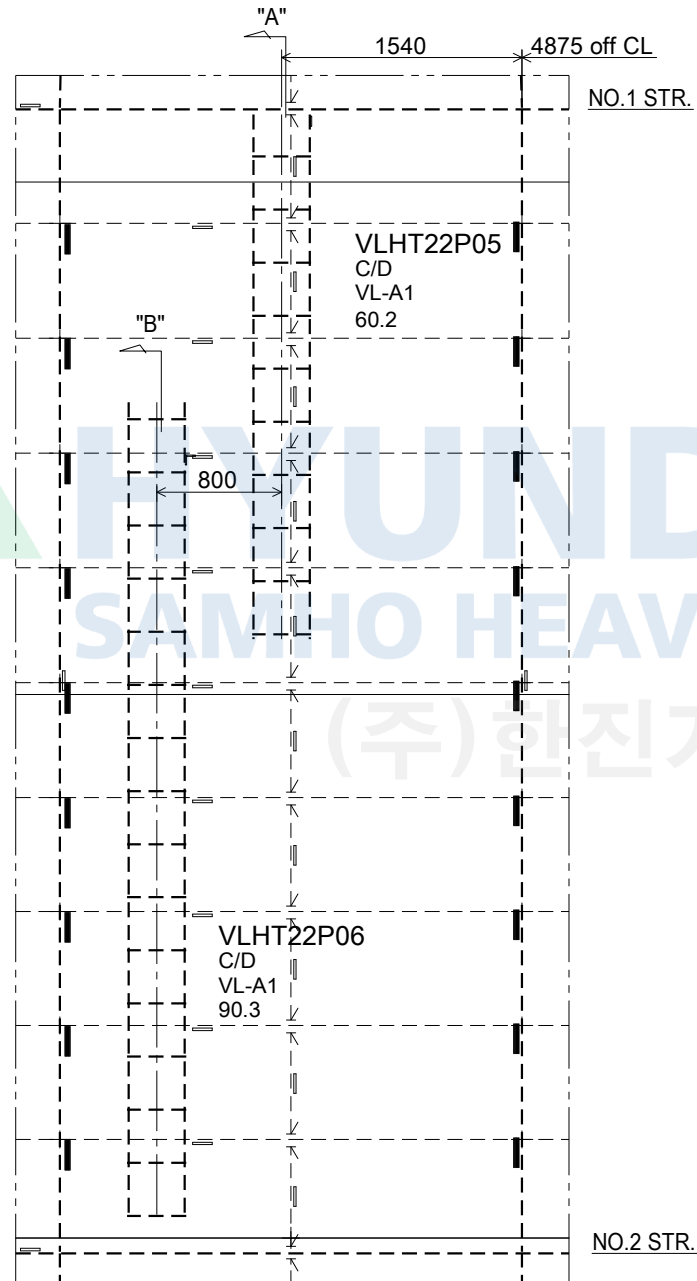
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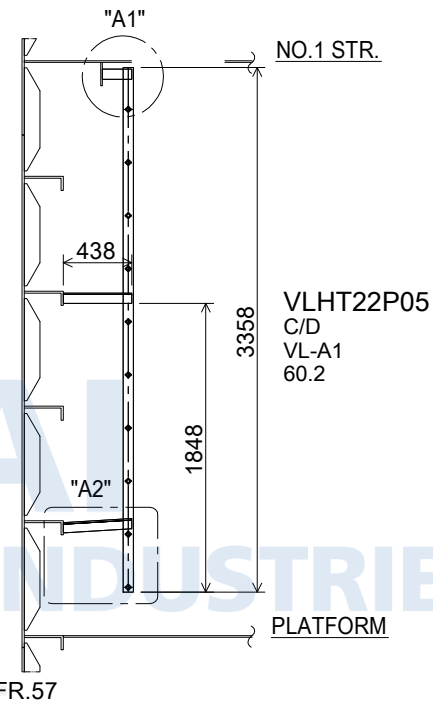


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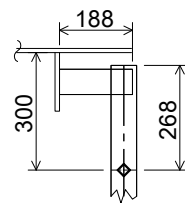
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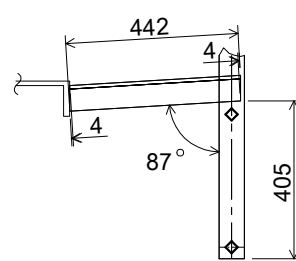
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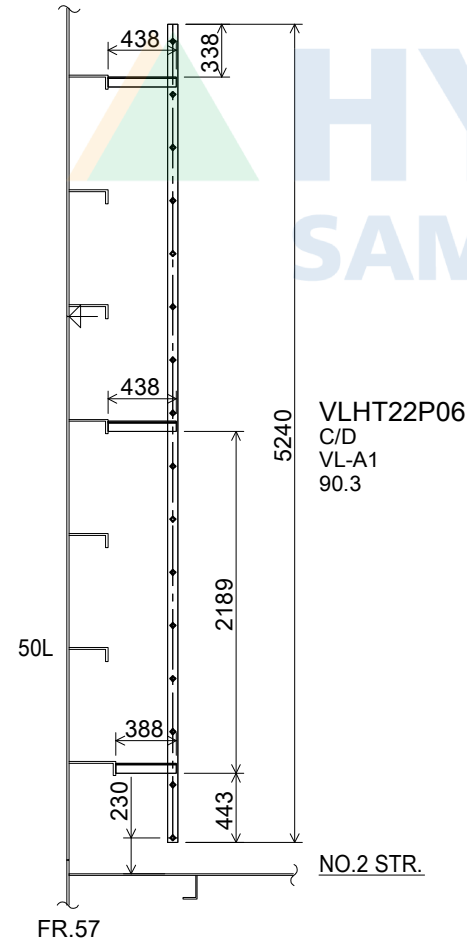
"A1"-DET.



"A2"-DET.



"B"-ELEV.



	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH					
1																	PLM 8100-T13P5115H-POS유첨용-002 8100-T13P5115H-002.pdf																						
2	SEQ	자재번호	Qty	TYPE	PAINT SPEC.				DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support			
3								LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)	PT	KG	KG				KG	PT	PT	EA	EA						
4	01	416412100	1	A13				O	3497	변	참	조					11	2	4						63.00	T13P	VLHT13P01	22	63.00										
5	02	416412100	1	A13				O	5090	변	참	조					16		6						89.80	T13P	VLHT13P02	32	89.80										
6	03	416412100	1	A13				O	3770	636	160	110	80	30	1750		12		6			6			84.90	T13P	VLHT13P03	24	84.90										
7	04	416412100	1	A13				O	3770	636	160	110	80	30	1750		12		6			6			84.90	T13S	VLHT13S01	24	84.90										
8	05	416412100	1	A1				O	2967	변	참	조					9	2	2						47.80	T13P	VLHT13P04	18	47.80										
9	06	416412100	1	A1				O	4560	변	참	조					14	4	2						74.70	T13P	VLHT13P05	28	74.70										
10	07	416412100	1	A1				O	1840	변	참	조					6		4						39.40	T23P	VLHT23P01	12	39.40										
11	08	416412100	1	A1				O	2977	변	참	조					9	2	2						49.00	T23P	VLHT23P02	18	49.00										
12	09	416412100	1	A1				O	3720	변	참	조					11		6						70.80	T23P	VLHT23P03	22	70.80										
13	10	416412100	1	A1				O	2520	변	참	조					8		4						48.50	T23P	VLHT23P04	16	48.50										
14	11	416412100	1	A1				O	3358	변	참	조					10	2	4						60.20	T23P	VLHT23P05	20	60.20										
15	12	416412100	1	A1				O	5240	변	참	조					16		6						90.30	T23P	VLHT23P06	32	90.30										
16	13	416412100	1	A1				O	2860	565	160	110	150	30			9		4			4			59.10	T23P	VLHT23P07	18	59.10										
17	14	416412100	1	A1				O	2860	565	160	110	150	30			9		4			4			59.10	T23S	VLHT23S01	18	59.10										
18	15	416412100	1	A1				O	1840	변	참	조					6		4						39.40	T22P	VLHT22P01	12	39.40										
19	16	416412100	1	A1				O	2977	변	참	조					9	2	2						49.00	T22P	VLHT22P02	18	49.00										
20	17	416412100	1	A1				O	3720	변	참	조					11		6						70.80	T22P	VLHT22P03	22	70.80										
21	18	416412100	1	A1				O	2520	변	참	조					8		4						48.50	T22P	VLHT22P04	16	48.50										
22	19	416412100	1	A1				O	3358	변	참	조					10	2	4						60.20	T22P	VLHT22P05	20	60.20										
23	20	416412100	1	A1				O	5240	변	참	조					16		6						90.30	T22P	VLHT22P06	32	90.30										
24	21	416412100	1	A1				O	2860	565	160	110	150	30			9		4			4			59.10	T22P	VLHT22P07	18	59.10										
25	22	416412100	1	A1				O	2860	565	160	110	150	30			9		4			4			59.10	T22S	VLHT22S01	18	59.10										
26	23	416412100	1	A1	O				2520	634	10	110	260	30			8		4			4			56.60	B18P	VLHB18P01	16		56.60									
27	24	416412100	1	A1	O				2520	634	10	110	260	30			8		4			4			56.60	B18S	VLHB18S01	16		56.60									

(주)한진기공