


NOTE

공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	
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PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	22. 12. 27	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完
001	23. 01. 02	형상 변경	김성경	이천하	결재完

(표지 포함 6 매)

DEP'T NO. B111000	SHIP NO. 8140, 8198/99	SHIP TYPE 174,000 CBM CLASS LNGC	
TEL. NO. 4787	부 서 명 선 체 설 계 부	<div>도 면 명</div> <div>Vertical Ladder</div> <div>제작도</div>	
승 인	책임 이 현		
검 도	책임 이 천 하		
작 성	대리 김 성 경		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도 면 번 호 T23P5115H	POR NO.
		DATE 2022. 12. 27	H19

C:\EXDB\설계공통양식\W작도표지.xls



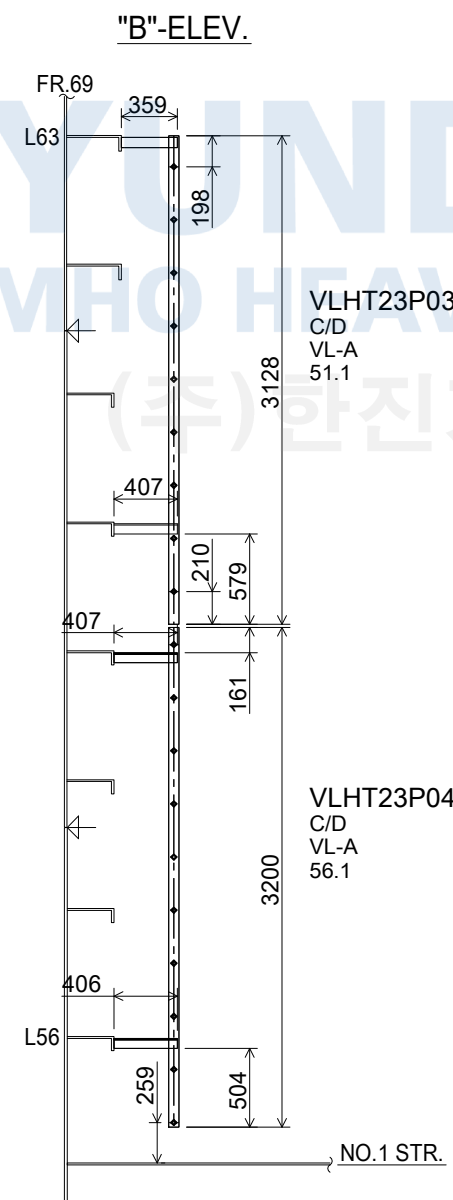
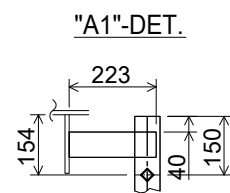
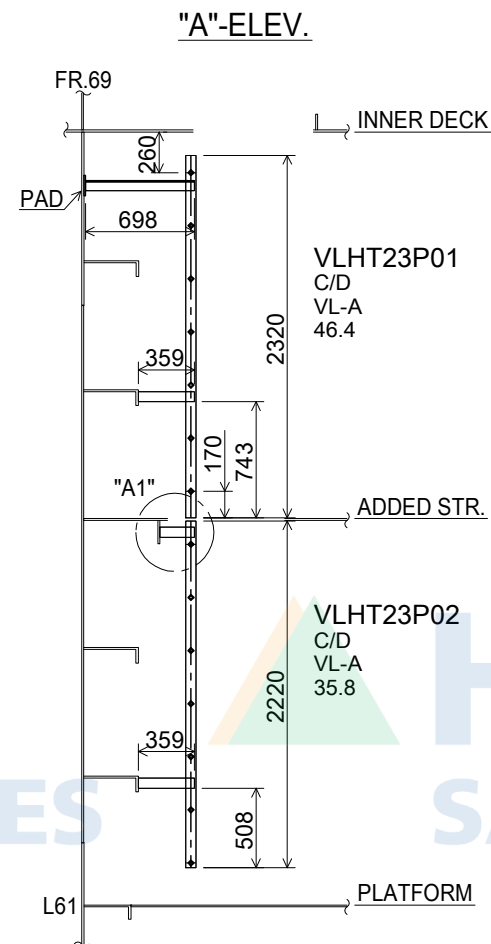
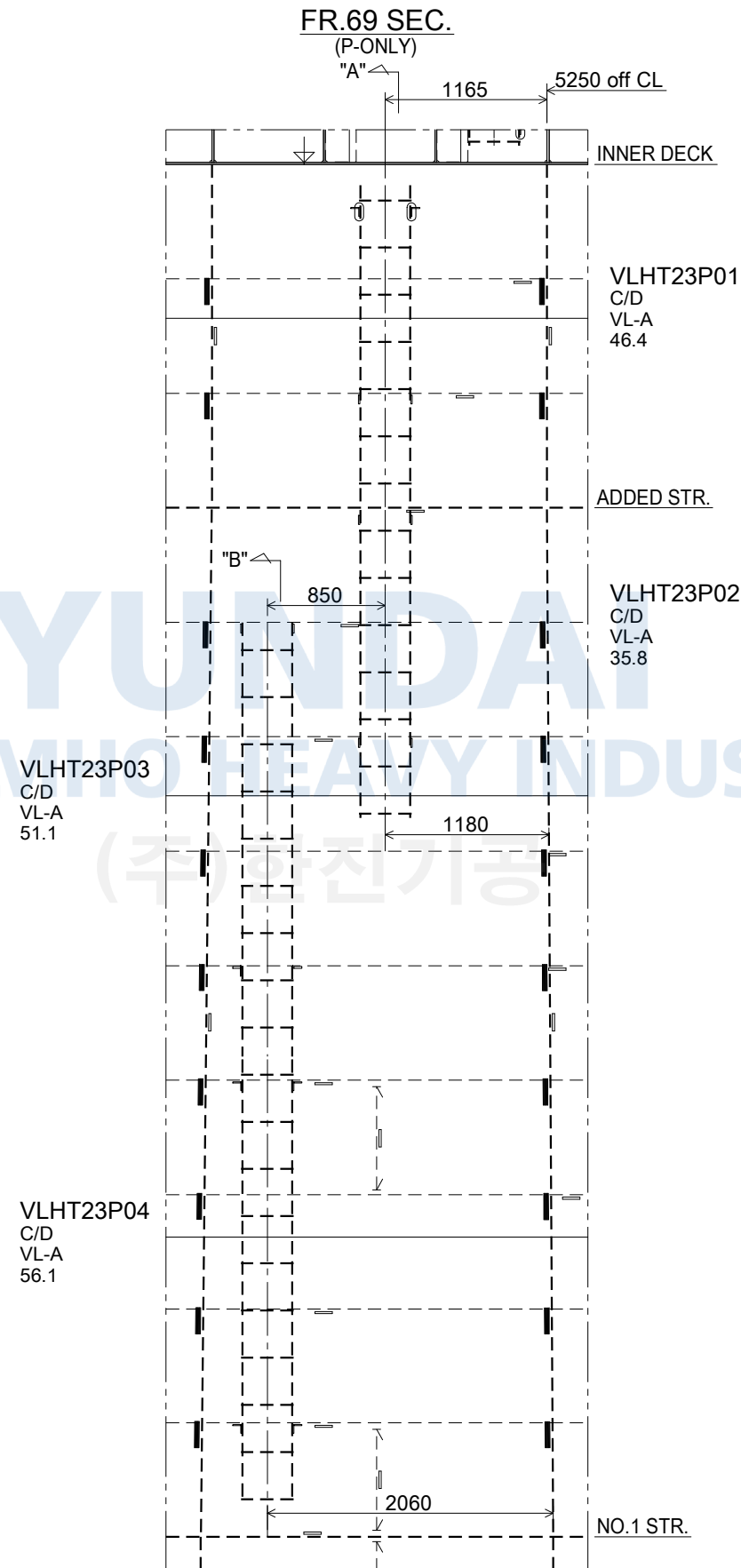
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6016	8140		B111000	W126191		20221227	T23P5115H	1
	8198/8199		선체설계부	김성경	T : 4787			5

[illegible]

※ MARK(No.4)					
LEG : 350<D≤1300 → 65*65*8 E.A					
LEG : D>1300 → 75*75*9 E.A					
7	PAD	9.0	SS400		Kg / EA
6	PAD	9.0	SS400		Kg / EA
5	LEG	85*9	SS400		Kg / M
4	※ LEG	65*65*8/75*75*9	SS400		Kg / M
3	LEG	65*9	SS400		Kg / M
2	STEP	22*22	SS400		Kg / M
1	SIDE FRAME	65*9	SS400	2	Kg / M
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/ST	WEIGHT



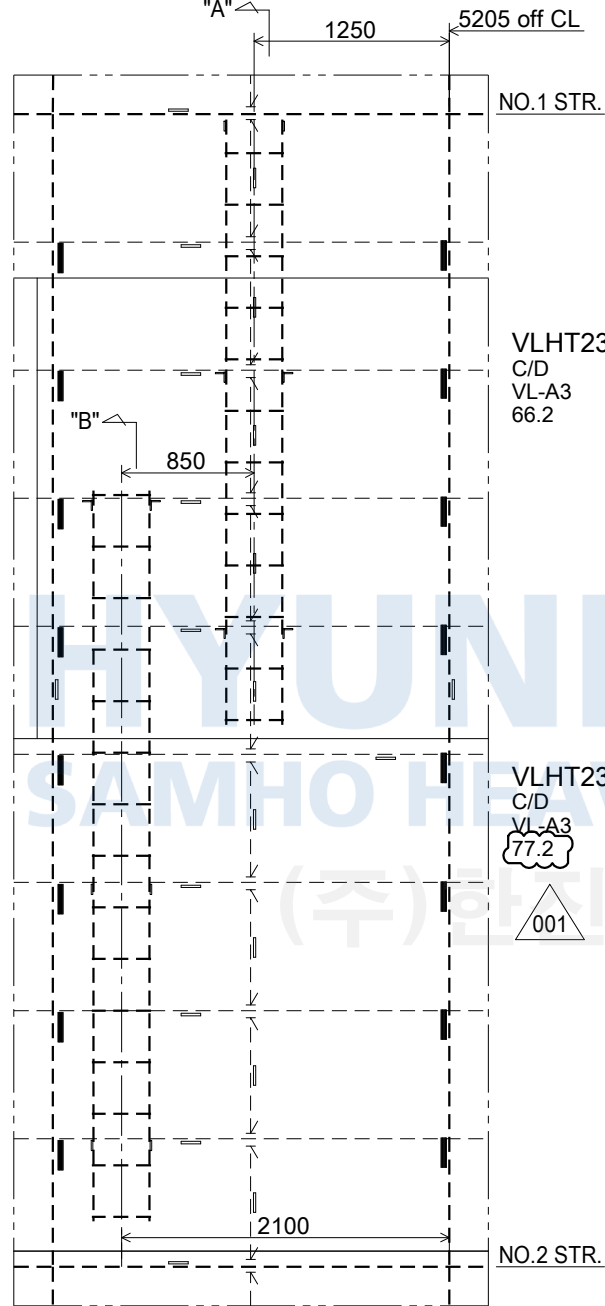
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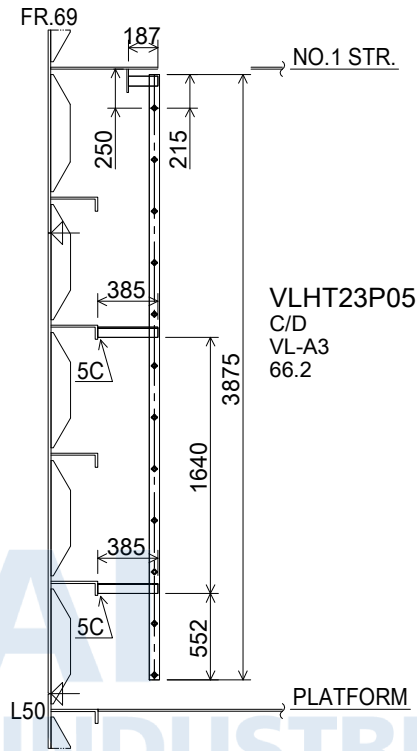


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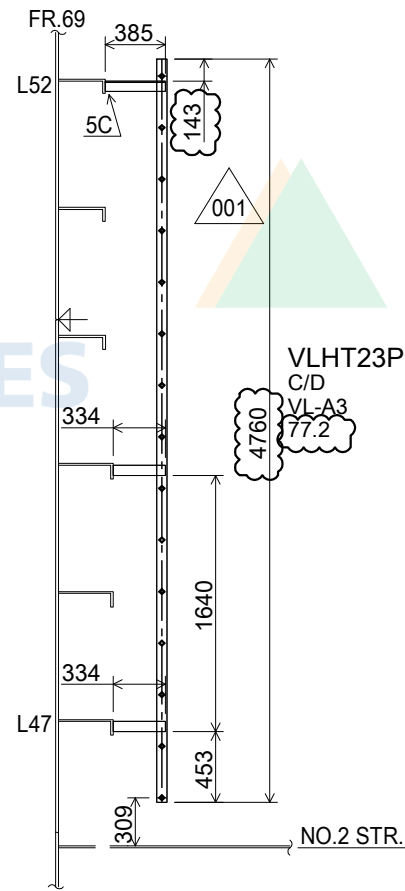
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(P-ONLY)



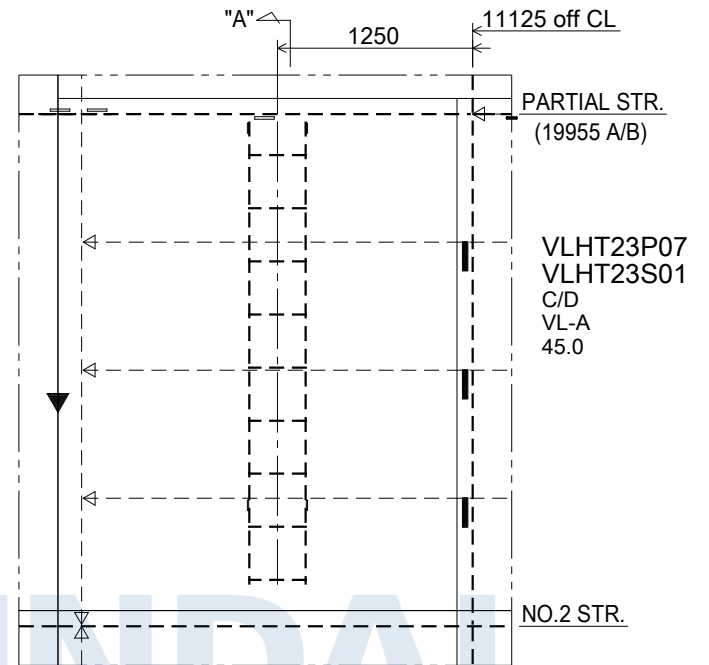
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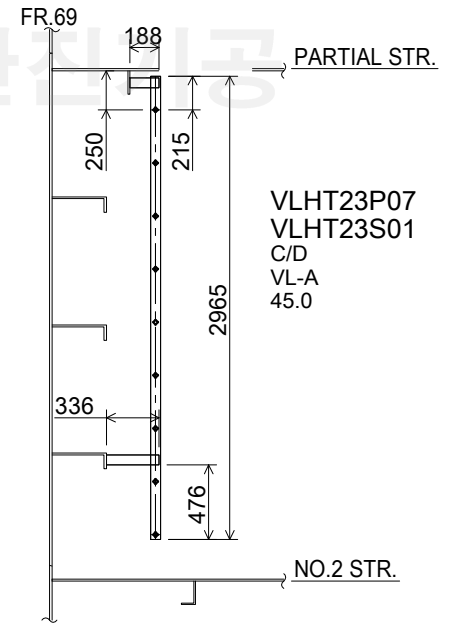
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FR.69 SEC.
(P&S)



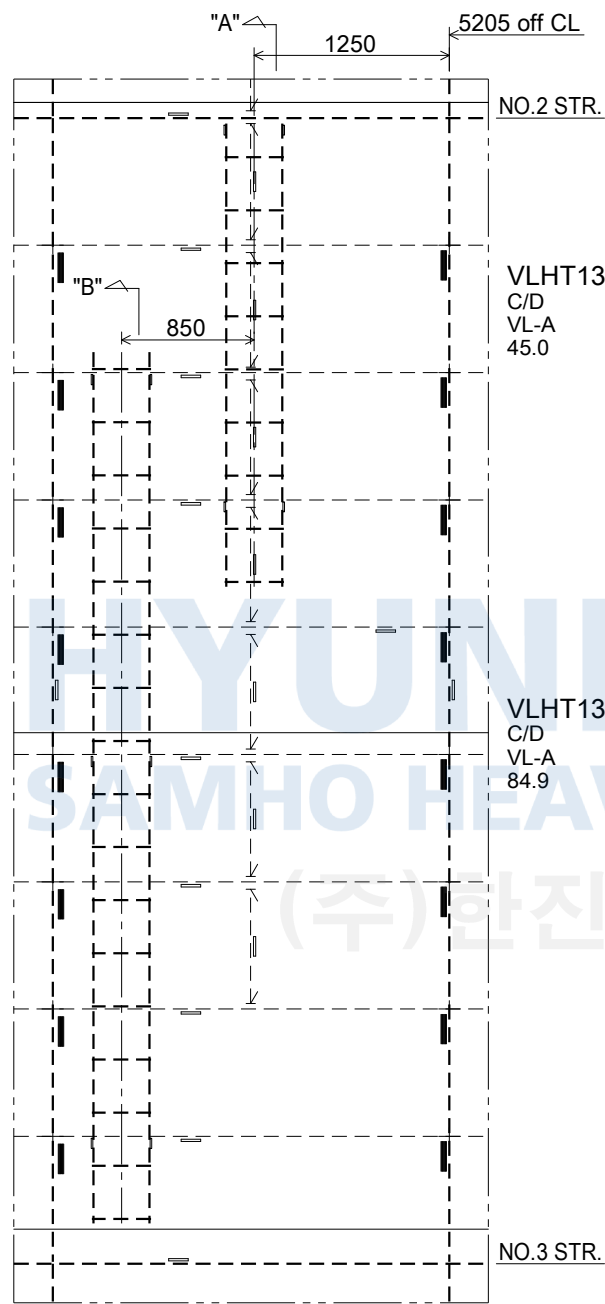
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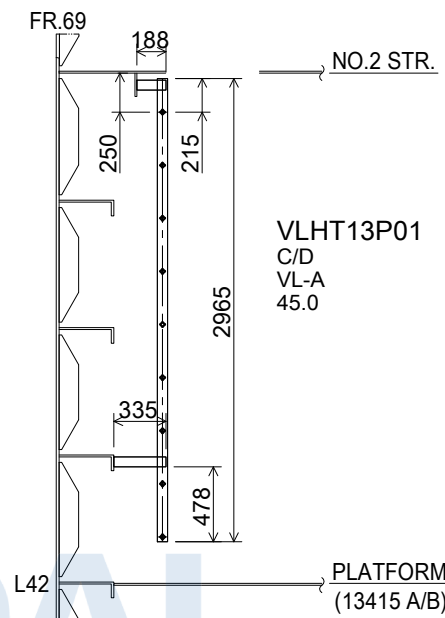


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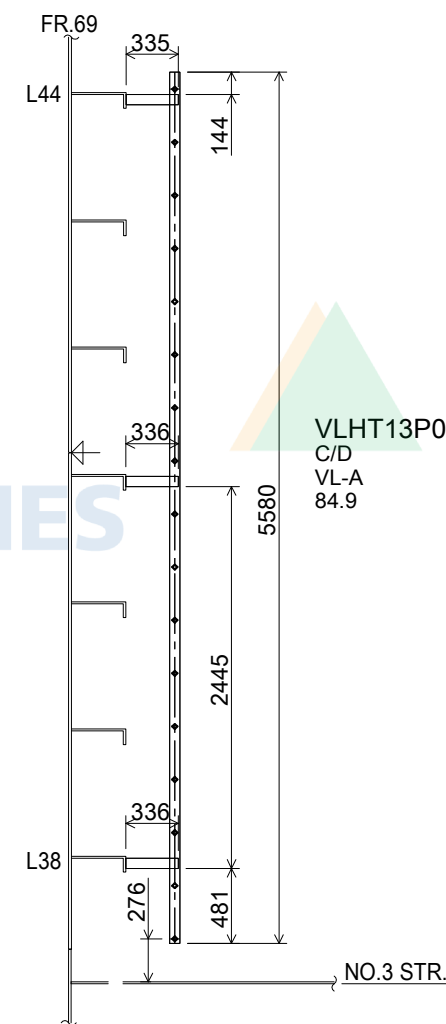
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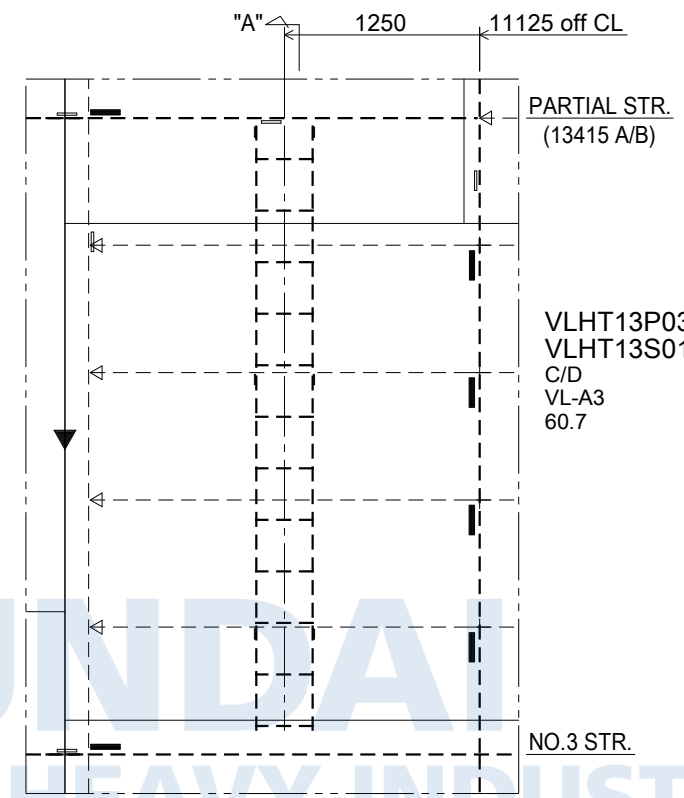
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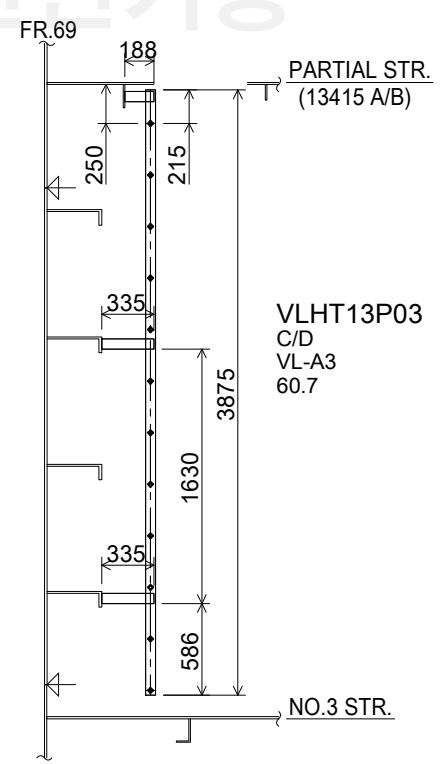
"B"-ELEV.



FR.69 SEC.
(P&S)



"A"-ELEV.



8140-VER-PDRH19-03

QR
Code



SHIP NO.	8140,8198/8199	5
BLK NO.	T23P5115H	5

