


NOTE


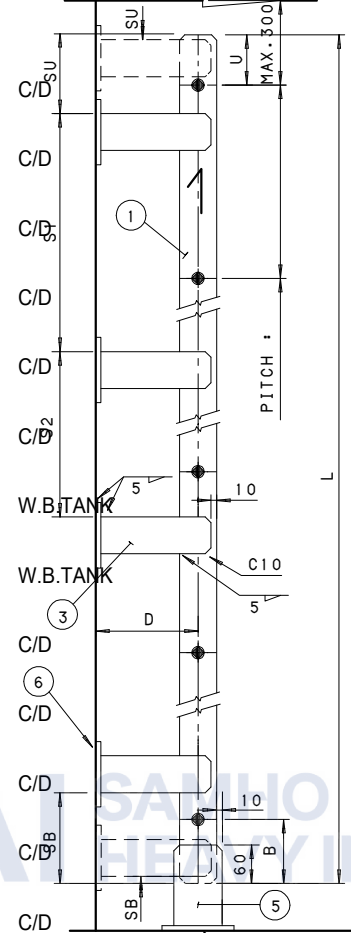
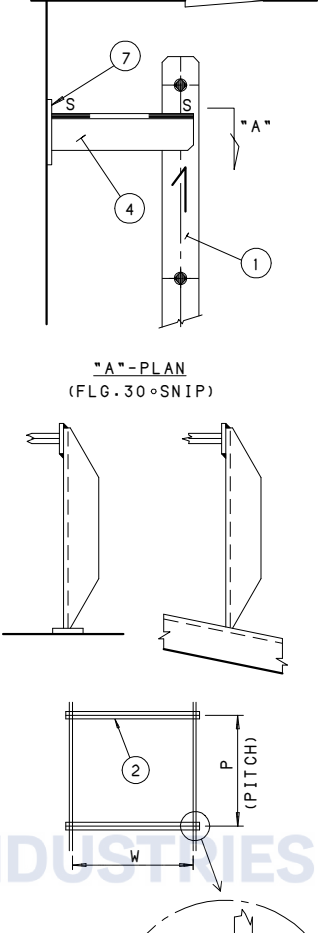
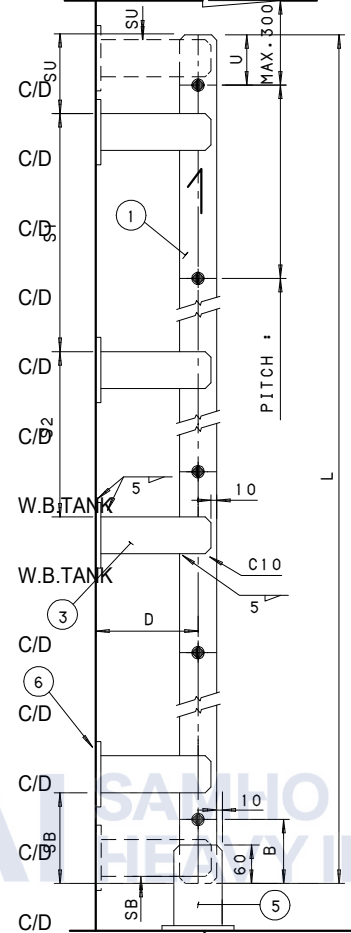
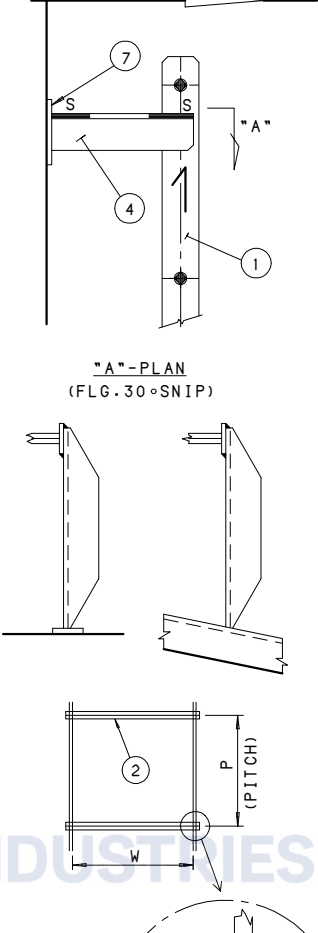
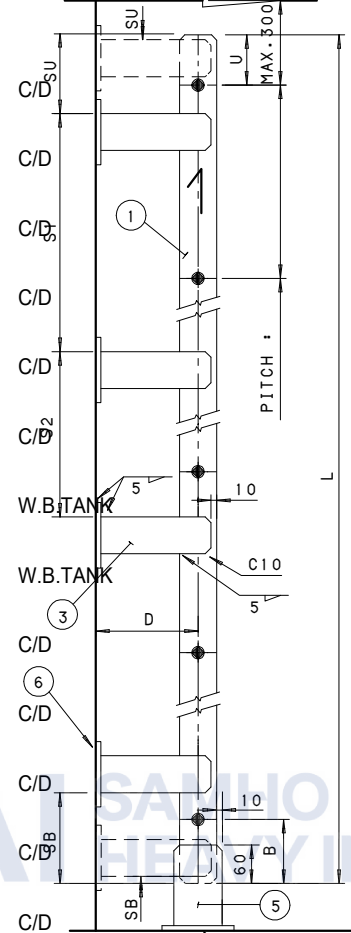
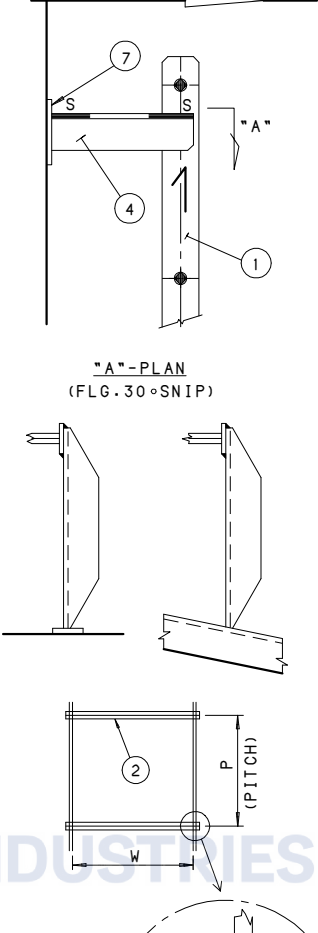
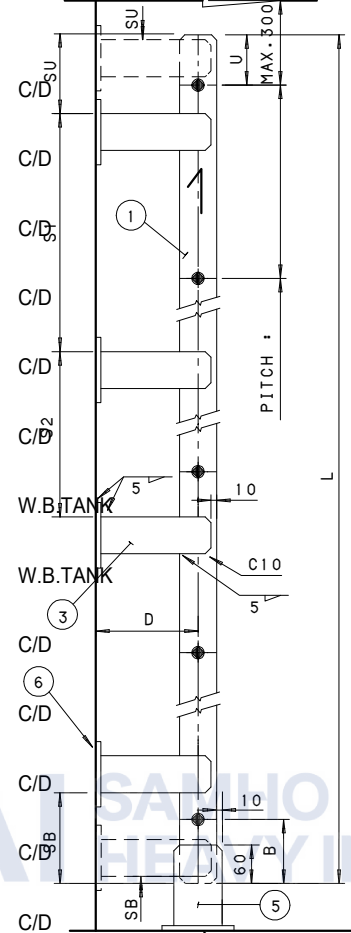
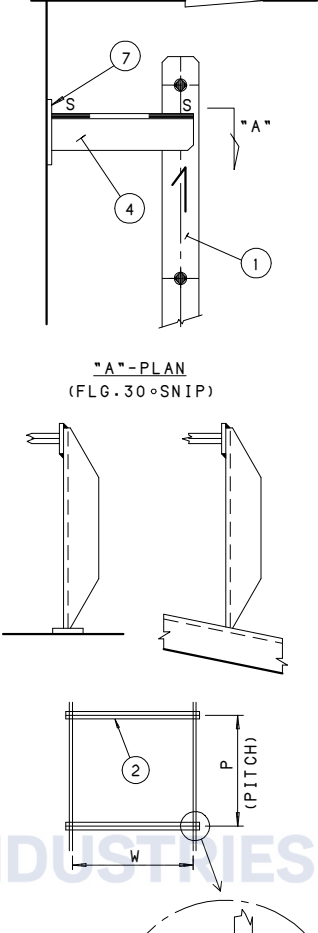
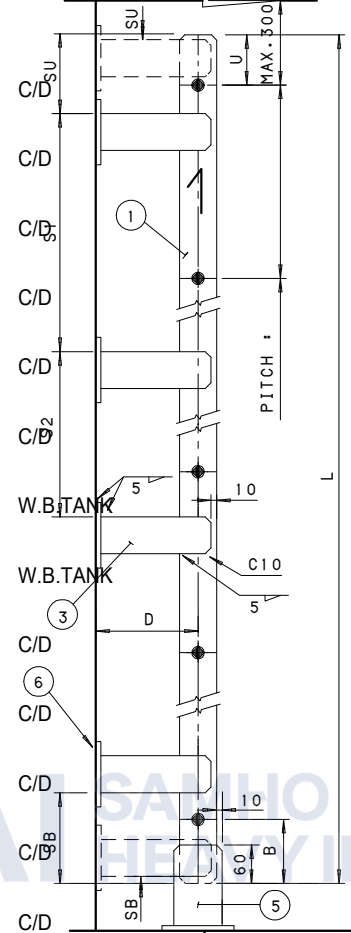
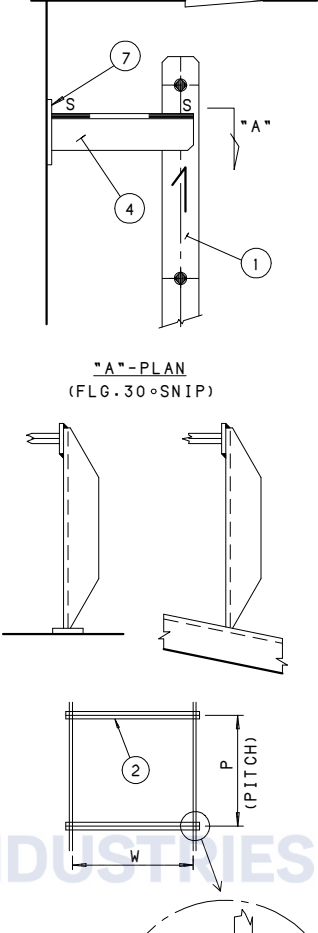
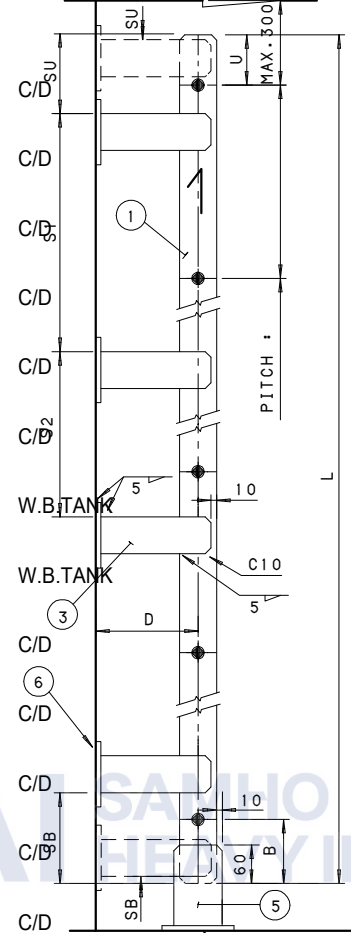
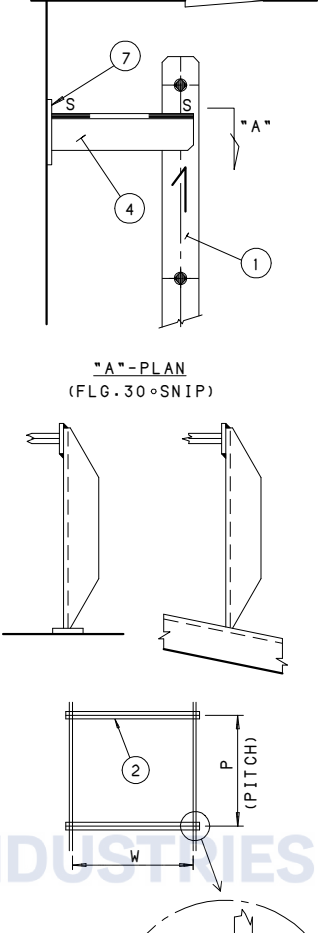
공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	1. 모든 모서리 부분을 3 Pass Grinding(최소 2R)할 것. → PP 도장 코드만 적용

PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	23. 02. 23	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完

(표지 포함 6 매)

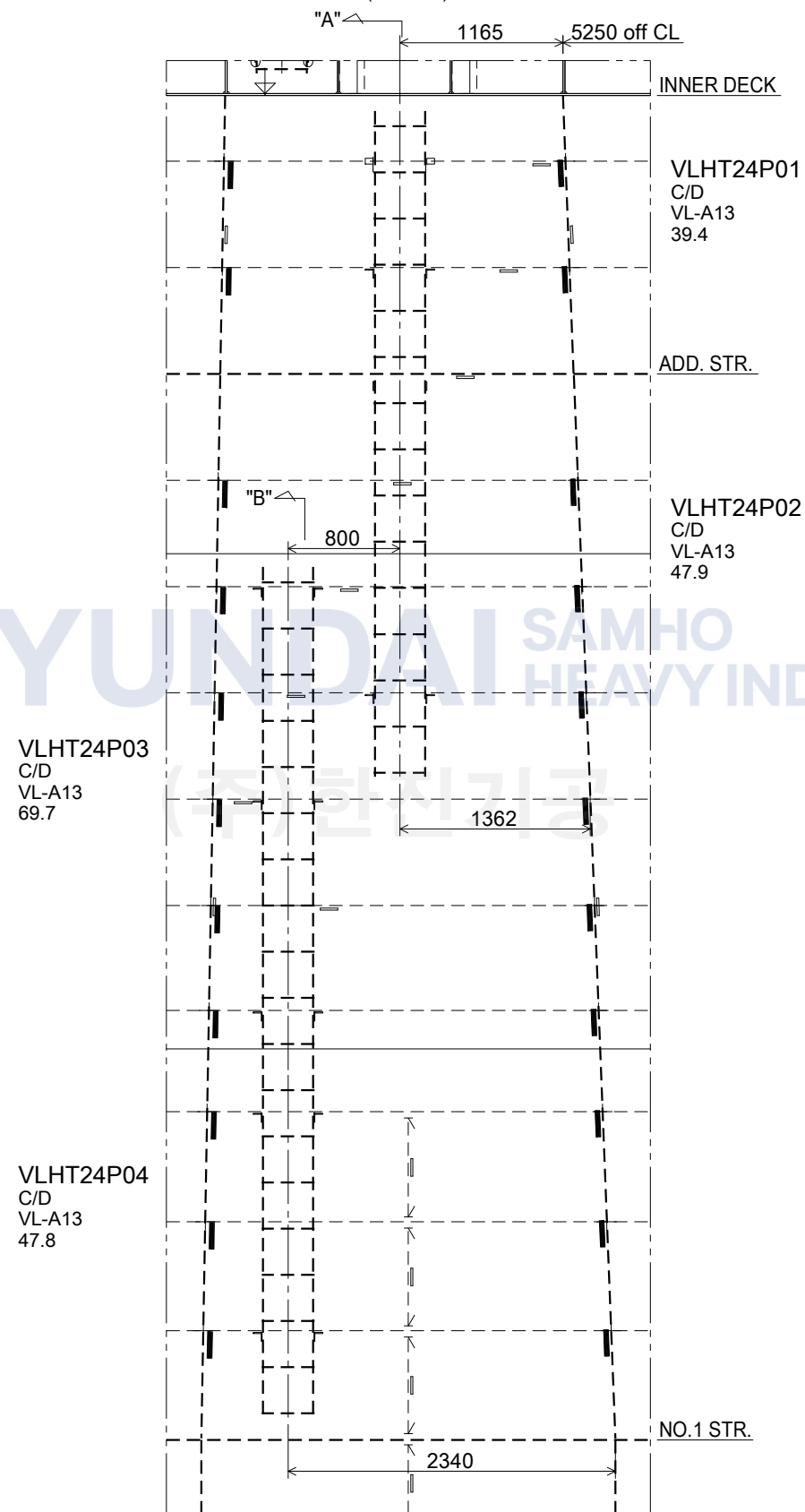
DEP'T NO. B111000	SHIP NO. 8170	SHIP TYPE 174,000 CBM CLASS LNGC	
TEL. NO. 4787	부 서 명 구 조 설 계 부	도 면 명 Vertical Ladder 제작도	
승 인	책임 이 현		
검 도	책임 이 천 하		
작 성	대리 김 성 경		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도 면 번 호 T24P5115H	POR NO.
		DATE 2023. 02. 23	H21

<div></div>		VERTICAL LADDER MFG. LIST														예산대구분		PROJECT NO.		발행부서	작성자 사번		DATE	DWG. NO	PAGE												
																6016		8170			B111000	W126191		20230223	T24P5115H		1										
																				5																	
NO.	예산 중구분	자재번호 (MATERIAL)	Q'TY	TYPE	PAINT CODE (도장 횟수)			DIMENSION							SO. B Q'TY	LEG Q'TY				PAD Q'TY		WEIGHT (Kg/ST)	POR NO		BLK.	MARK NO.	<div><div>(150 ≤ D ≤ 350)</div></div> <div><div>(D > 350)</div></div>										
					P2	PP		L	D	SU	U	SB	B	S1		S2	③	④	⑤	⑥	⑦		POR NO	SEQ.													
01	042	416412100	1	A13	O				제 작 도 면 참 조							6		4					39.4	H21	01	T24P	VLHT24P01	<div><div>(150 ≤ D ≤ 350)</div></div> <div><div>(D > 350)</div></div>									
02	042	416412100	1	A13	O				제 작 도 면 참 조							9	2	2					47.9	H21	02	T24P	VLHT24P02										
03	042	416412100	1	A13	O				제 작 도 면 참 조							11		6					69.7	H21	03	T24P	VLHT24P03										
04	042	416412100	1	A13	O				제 작 도 면 참 조							8		4					47.8	H21	04	T24P	VLHT24P04										
05	042	416412100	1	A1	O				제 작 도 면 참 조							12	2	4					69.4	H21	05	T24P	VLHT24P05										
06	042	416412100	1	A1	O				제 작 도 면 참 조							14		6					82.7	H21	06	T24P	VLHT24P06										
07	042	416412100	1	A13		O		3770	635	160	110	80	30	1700		12	6		6			84.9	H21	07	T14P	VLHT14P01	<div><div>(150 ≤ D ≤ 350)</div></div> <div><div>(D > 350)</div></div>										
08	042	416412100	1	A13		O		3770	635	160	110	80	30	1700		12	6		6			84.9	H21	08	T14S	VLHT14S01											
09	042	416412100	1	A1	O				제 작 도 면 참 조							9	2	2					49.1	H21	09	T14P			VLHT14P02								
10	042	416412100	1	A1	O				제 작 도 면 참 조							17		6					94.9	H21	10	T14P			VLHT14P03								
11	042	416412100	1	A1	O				제 작 도 면 참 조							9	4						43.9	H21	11	T14P			VLHT14P04								
12	042	416412100	1	A1	O				제 작 도 면 참 조							14	6						67.9	H21	12	T14P			VLHT14P05								
13	042	416412100	1	A13	O			2780	635	160	110	80	30			9	4		4			60.5	H21	13	T43P	VLHT43P01	<div><div>(150 ≤ D ≤ 350)</div></div> <div><div>(D > 350)</div></div>										
14	042	416412100	1	A13	O			2780	635	160	110	80	30			9	4		4			60.5	H21	14	T43S	VLHT43S01											
15	042	416412100	1	A13	O			3770	636	160	110	80	30	1700		12	6		6			84.9	H21	15	T43P	VLHT43P02											
16	042	416412100	1	A13	O			3770	636	160	110	80	30	1700		12	6		6			84.9	H21	16	T43S	VLHT43S02											
17	042	416412100	1	A13	O			2780	635	160	110	80	30			9	4		4			60.5	H21	17	T42P	VLHT42P01											
18	042	416412100	1	A13	O			2780	635	160	110	80	30			9	4		4			60.5	H21	18	T42S	VLHT42S01											
19	042	416412100	1	A13	O			3770	636	160	110	80	30	1700		12	6		6			84.9	H21	19	T42P	VLHT42P02	<div><div>(150 ≤ D ≤ 350)</div></div> <div><div>(D > 350)</div></div>										
20	042	416412100	1	A13	O			3770	636	160	110	80	30	1700		12	6		6			84.9	H21	20	T42S	VLHT42S02											
21	042	416412100	1	A1		O			제 작 도 면 참 조							4	2		2		2		22.3	H21	21	S12S			VLHS12S01								
22	042	416412100	1	A1		O			제 작 도 면 참 조							4	2		2		2		22.3	H21	22	S14S			VLHS14S01								
23	042	416412100	1	A1		O			제 작 도 면 참 조							4	2		2		2		22.3	H21	23	S17S			VLHS17S01								
																													<div><div>(150 ≤ D ≤ 350)</div></div> <div><div>(D > 350)</div></div>								
<div>8170-VERT-11</div>								MARK NO. MARKING												TYPE			P	W	7						PAD		9.0	SS400		Kg / EA	
								<div><div>PROJECT NO.</div><div>SERIAL NO. OF BLOCK</div><div>BLOCK NO.</div></div>												A1			340	350	6						PAD		9.0	SS400		Kg / EA	
																				A13			330	350	5						LEG		85*9	SS400		Kg / M	
																									4						※ LEG		65*65*8/75*75*9	SS400		Kg / M	
																									3						LEG		65*9	SS400		Kg / M	
					2					STEP		22*22	SS400		Kg / M																						
					1					SIDE FRAME		65*9	SS400	2		Kg / M																					
					NO					DESCRIPTION		SIZE	MAT'L	Q'TY/ST	WEIGHT																						
HYUNDAI SAMHO HEAVY INDUSTRIES CO., LTD.																									A3 (420×297)												

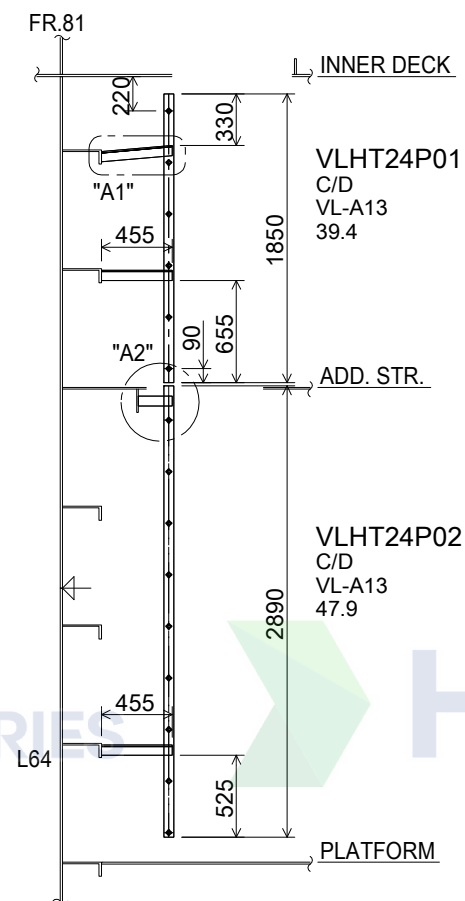


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BLK NO.	T24P5115H	5

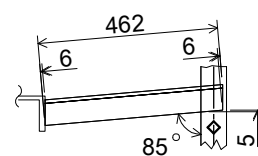
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(P-ONLY)



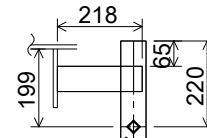
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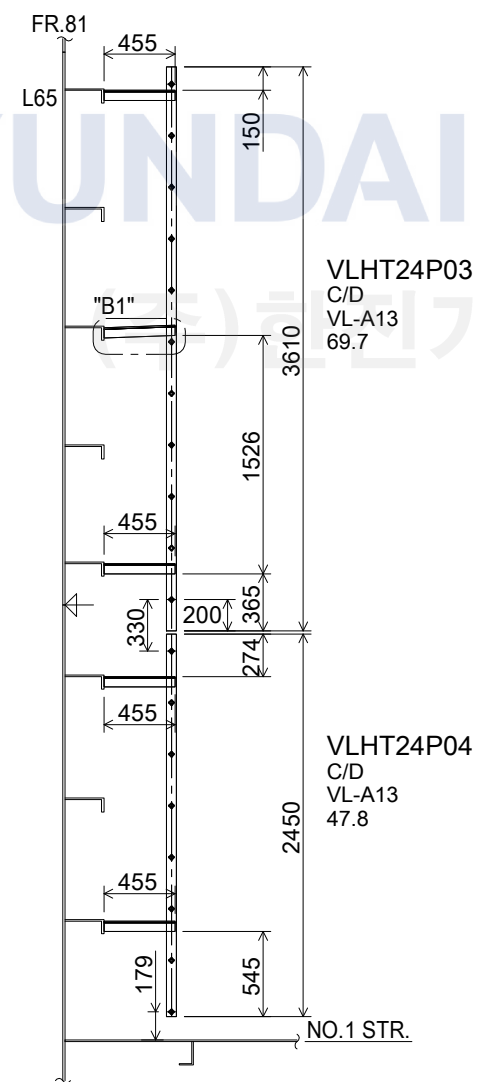
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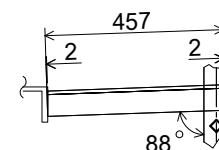
"A2"-DET.



"B"-ELEV.



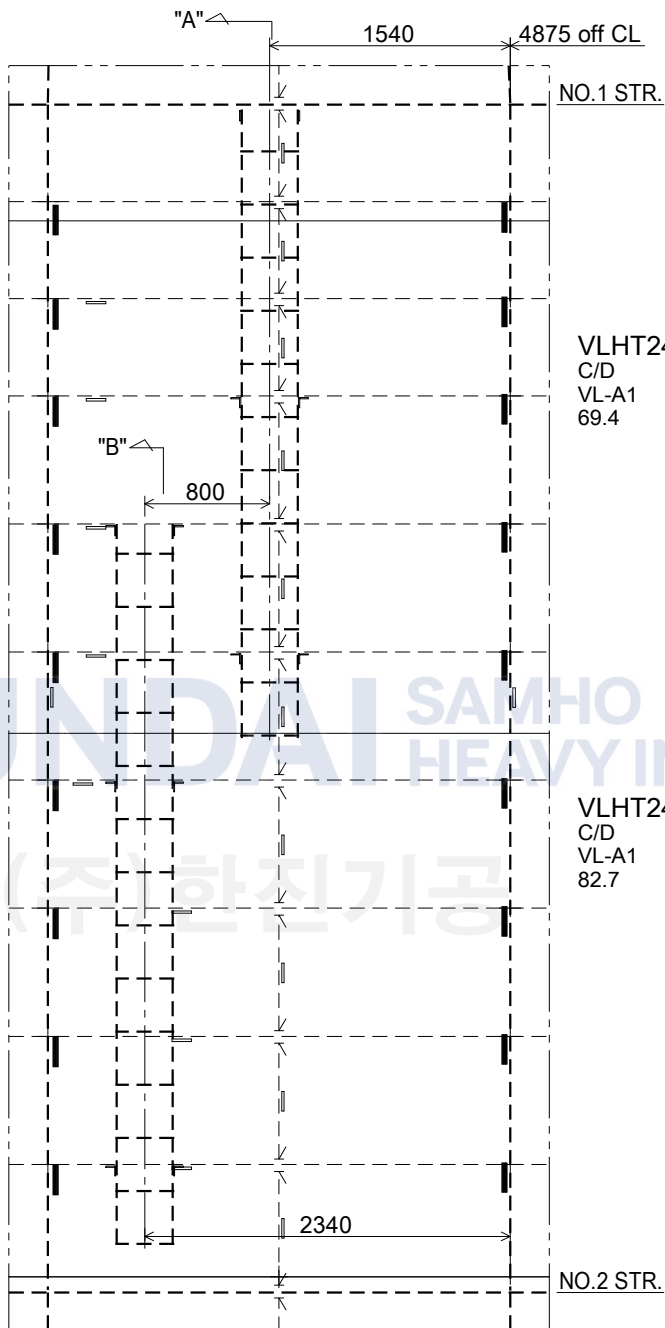
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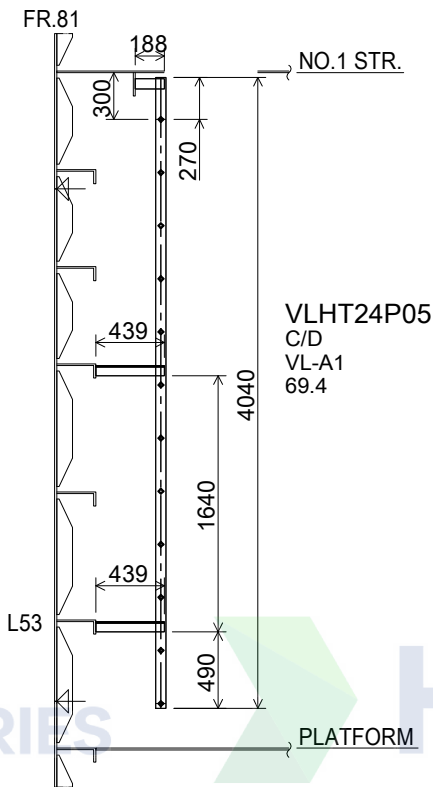


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BLK NO.	T24P5115H	5

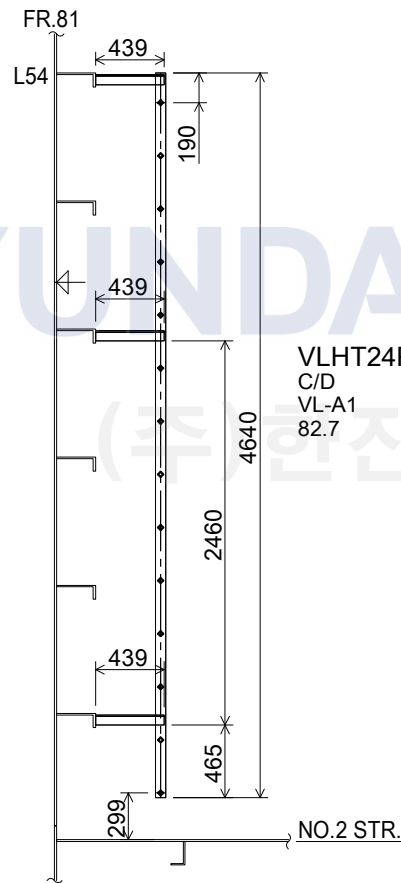
FR.81 SEC.
(P-ONLY)



"A"-ELEV.

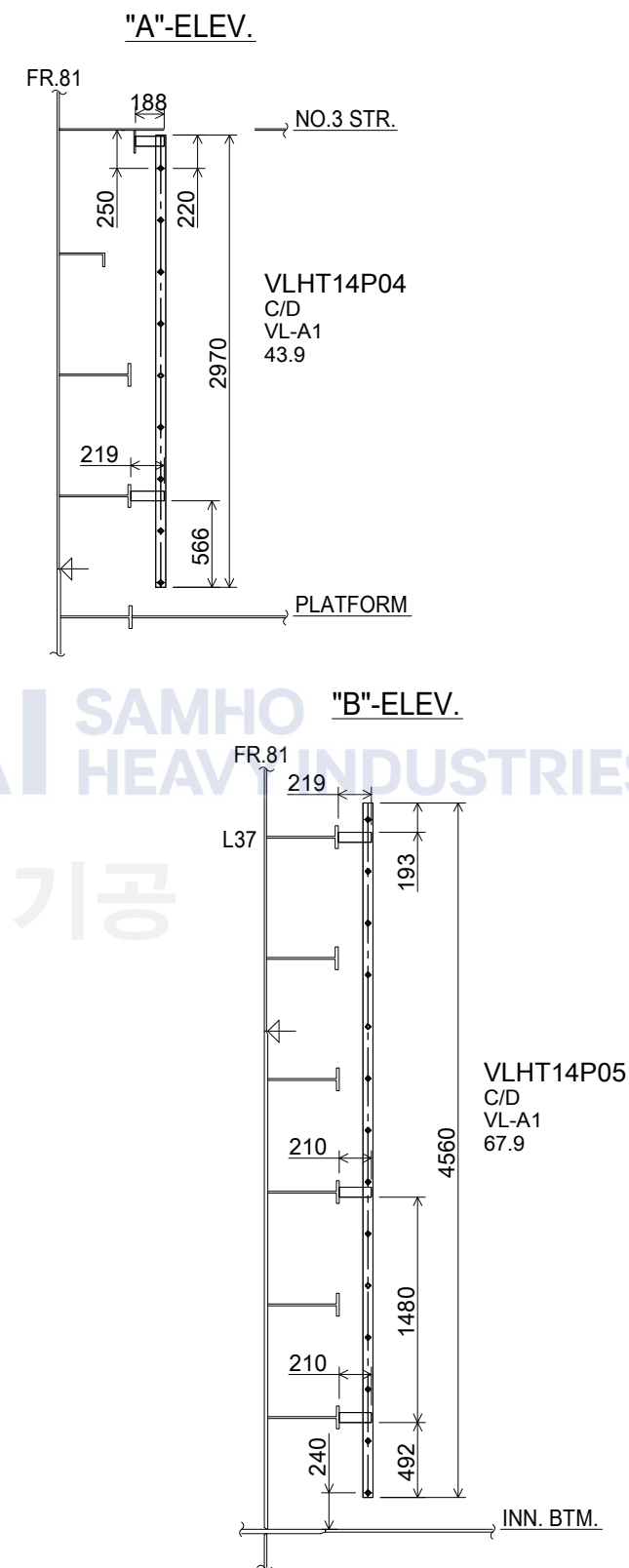
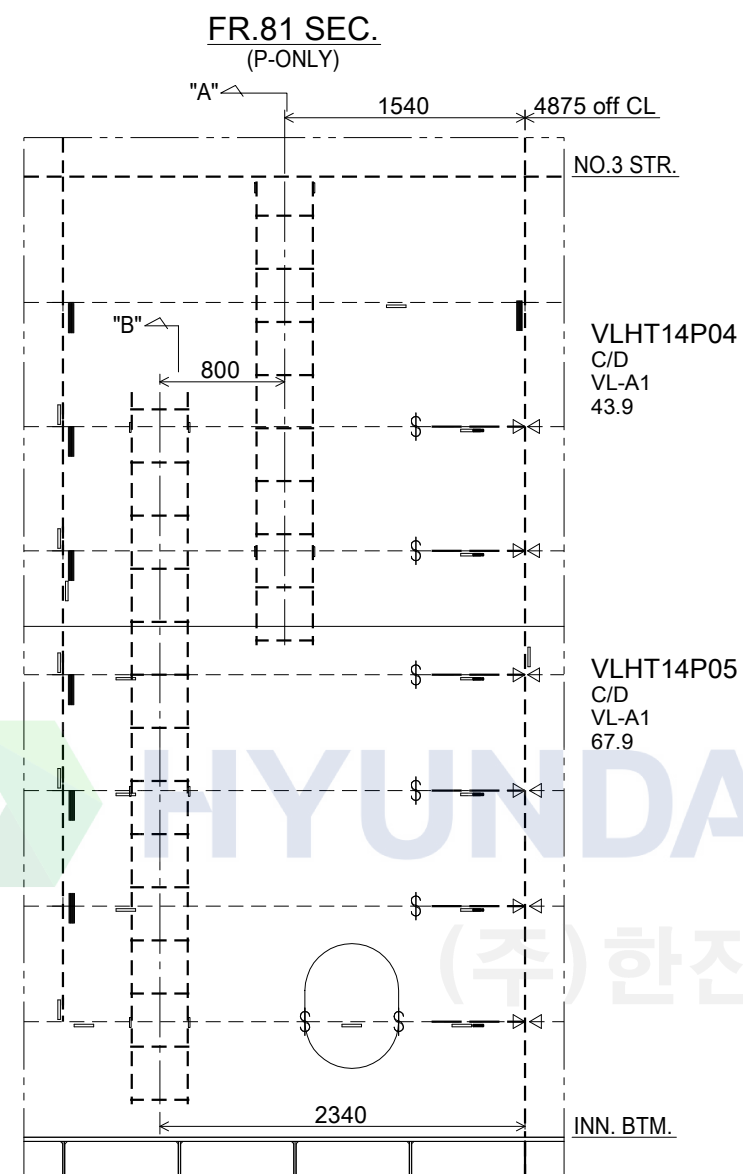
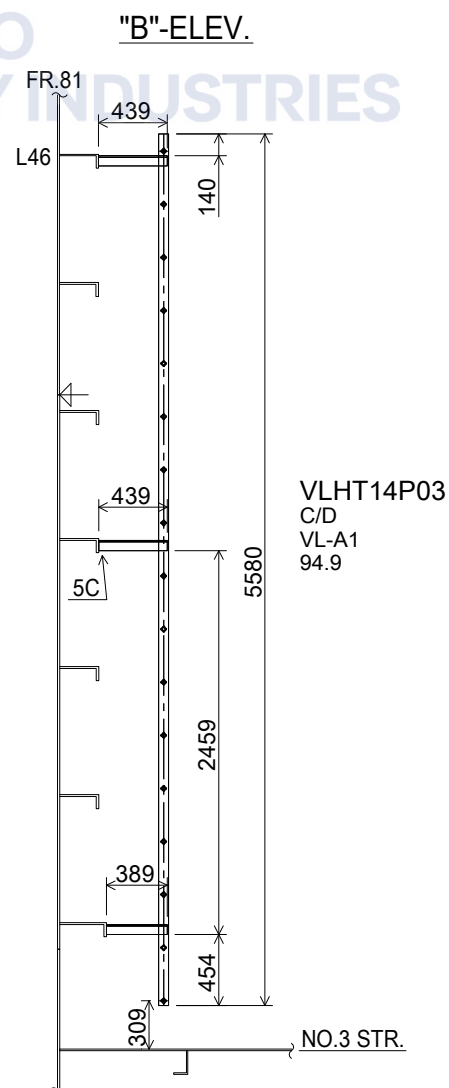
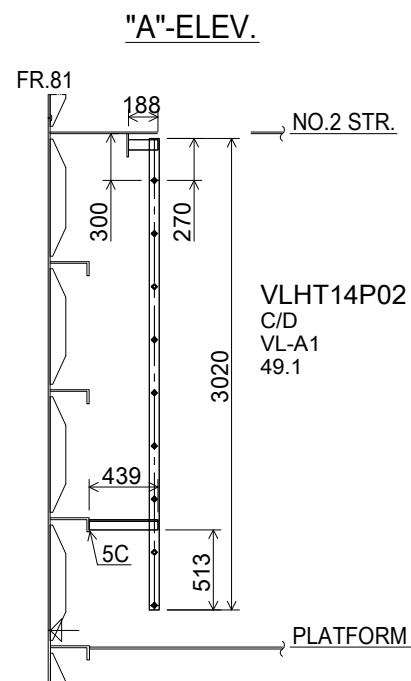
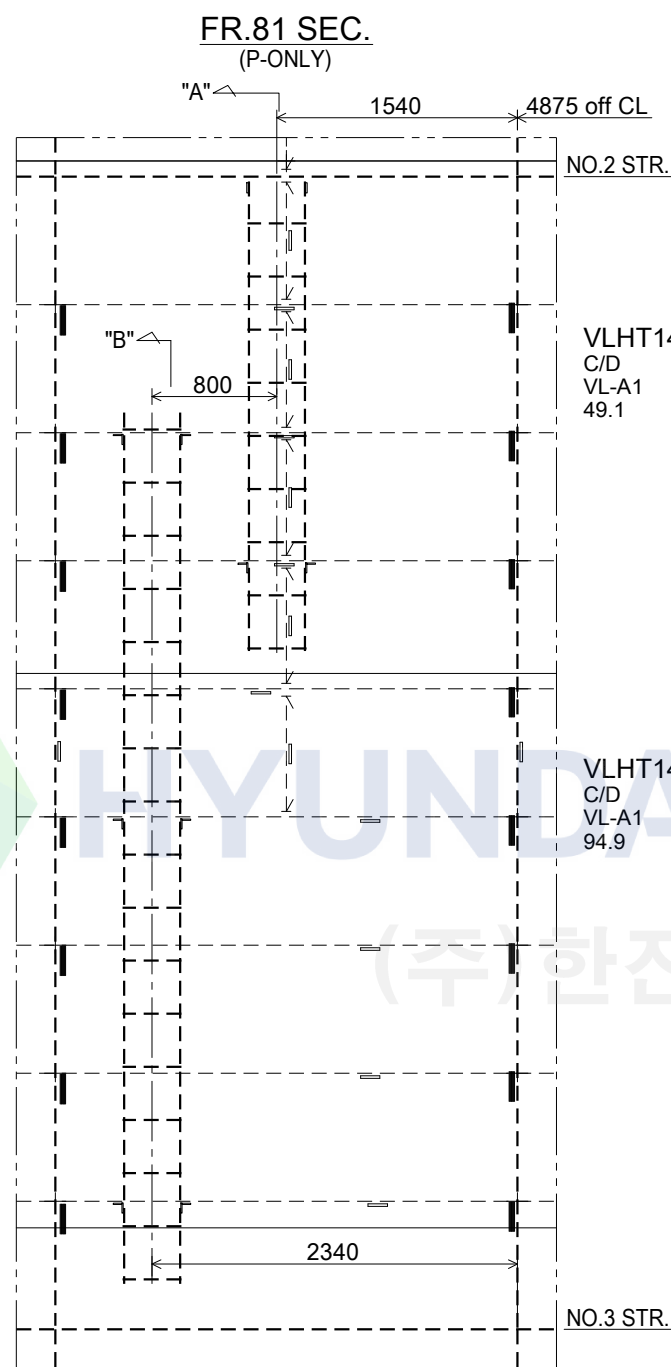


"B"-ELEV.





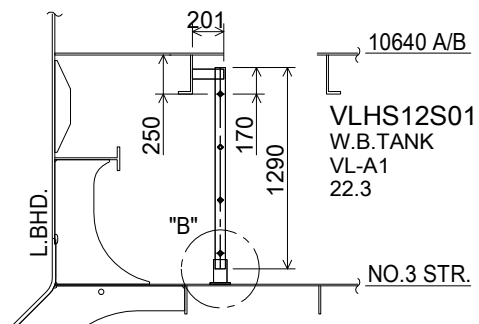
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BLK NO.	T24P5115H	5



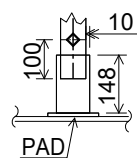


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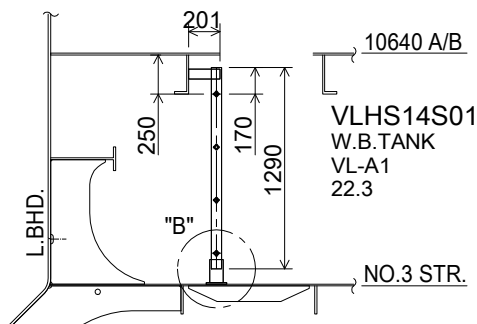
FR.50+2125 SEC.
(S-ONLY)



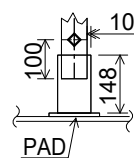
"B"-DET.



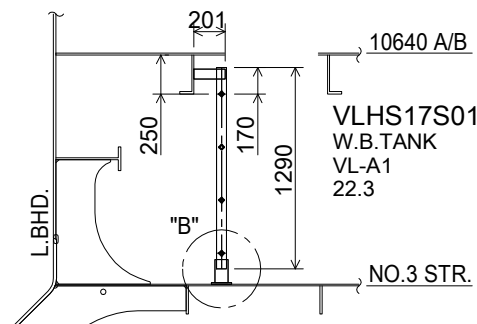
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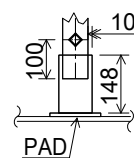
"B"-DET.



FR.74+2125 SEC.
(S-ONLY)



"B"-DET.



	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH	AI		
1																																					
2	SEQ	자재번호	Qty	TYPE	PAINT SPEC.				DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support	
3									LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)							PT	KG	KG	KG	PT	PT	EA	EA
4	01	416412100	1	A13	O												6		4						39.40	T24P	VLHT24P01	12	39.40								
5	02	416412100	1	A13	O												9	2	2						47.90	T24P	VLHT24P02	18	47.90								
6	03	416412100	1	A13	O												11		6						69.70	T24P	VLHT24P03	22	69.70								
7	04	416412100	1	A13	O												8		4						47.80	T24P	VLHT24P04	16	47.80								
8	05	416412100	1	A1	O												12	2	4						69.40	T24P	VLHT24P05	24	69.40								
9	06	416412100	1	A1	O												14		6						82.70	T24P	VLHT24P06	28	82.70								
10	07	416412100	1	A13		O			3770	635	160	110	80	30	1700		12		6			6			84.90	T14P	VLHT14P01	24		84.90							
11	08	416412100	1	A13		O			3770	635	160	110	80	30	1700		12		6			6			84.90	T14S	VLHT14S01	24		84.90							
12	09	416412100	1	A1	O												9	2	2						49.10	T14P	VLHT14P02	18	49.10								
13	10	416412100	1	A1	O												17		6						94.90	T14P	VLHT14P03	34	94.90								
14	11	416412100	1	A1	O												9	4							43.90	T14P	VLHT14P04	18	43.90								
15	12	416412100	1	A1	O												14	6							67.90	T14P	VLHT14P05	28	67.90								
16	13	416412100	1	A13	O				2780	635	160	110	80	30			9		4			4			60.50	T43P	VLHT43P01	18	60.50								
17	14	416412100	1	A13	O				2780	635	160	110	80	30			9		4			4			60.50	T43S	VLHT43S01	18	60.50								
18	15	416412100	1	A13	O				3770	636	160	110	80	30	1700		12		6			6			84.90	T43P	VLHT43P02	24	84.90								
19	16	416412100	1	A13	O				3770	636	160	110	80	30	1700		12		6			6			84.90	T43S	VLHT43S02	24	84.90								
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21	18	416412100	1	A13	O				2780	635	160	110	80	30			9		4			4			60.50	T42S	VLHT42S01	18	60.50								
22	19	416412100	1	A13	O				3770	636	160	110	80	30	1700		12		6			6			84.90	T42P	VLHT42P02	24	84.90								
23	20	416412100	1	A13	O				3770	636	160	110	80	30	1700		12		6			6			84.90	T42S	VLHT42S02	24	84.90								
24	21	416412100	1	A1		O											4	2		2		2			22.30	S12S	VLHS12S01	8		22.30							
25	22	416412100	1	A1		O											4	2		2		2			22.30	S14S	VLHS14S01	8		22.30							
26	23	416412100	1	A1		O											4	2		2		2			22.30	S17S	VLHS17S01	8		22.30							

HYUNDAI (주)한진기공