


# NOTE

공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	
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PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	21. 12. 21	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完
001	22. 10. 28	구조변경으로 형상 수정	김성경	이천하	결재完

(표지 포함 10 매)

DEP'T NO. B111000	SHIP NO. 8105/06/07	SHIP TYPE 174,000 CBM CLASS LNGC	
TEL. NO. 4787	부 서 명 구 조 설 계 부	<div>도 면 명</div> <div>Vertical Ladder</div> <div>제작도</div>	
승 인	책임 김 성 주		
검 도	책임 이 천 하		
작 성	대리 김 성 경		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도 면 번 호 T12P5115H	POR NO.
		DATE 2021. 12. 21	H17

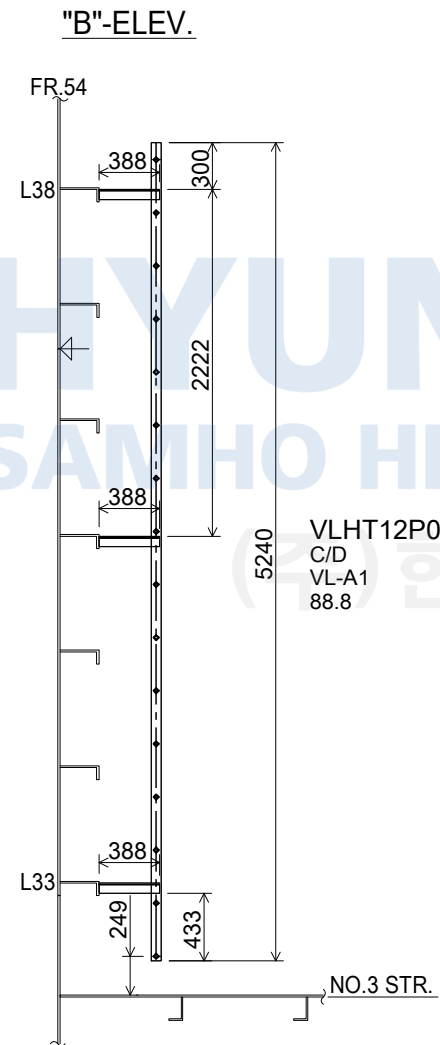
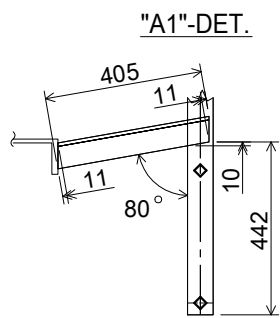
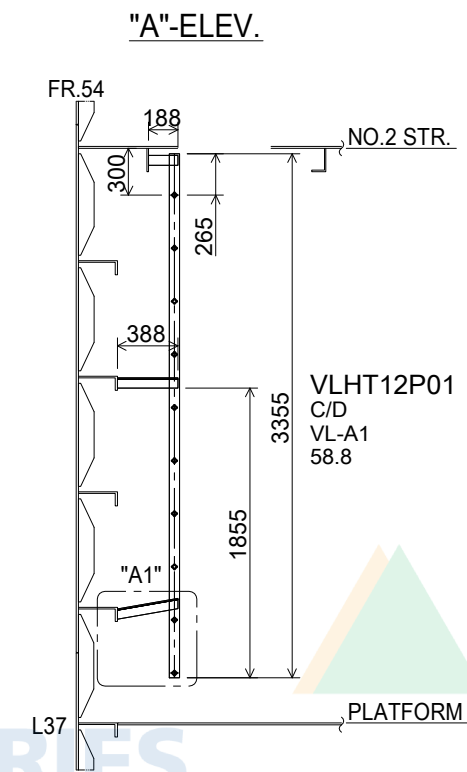
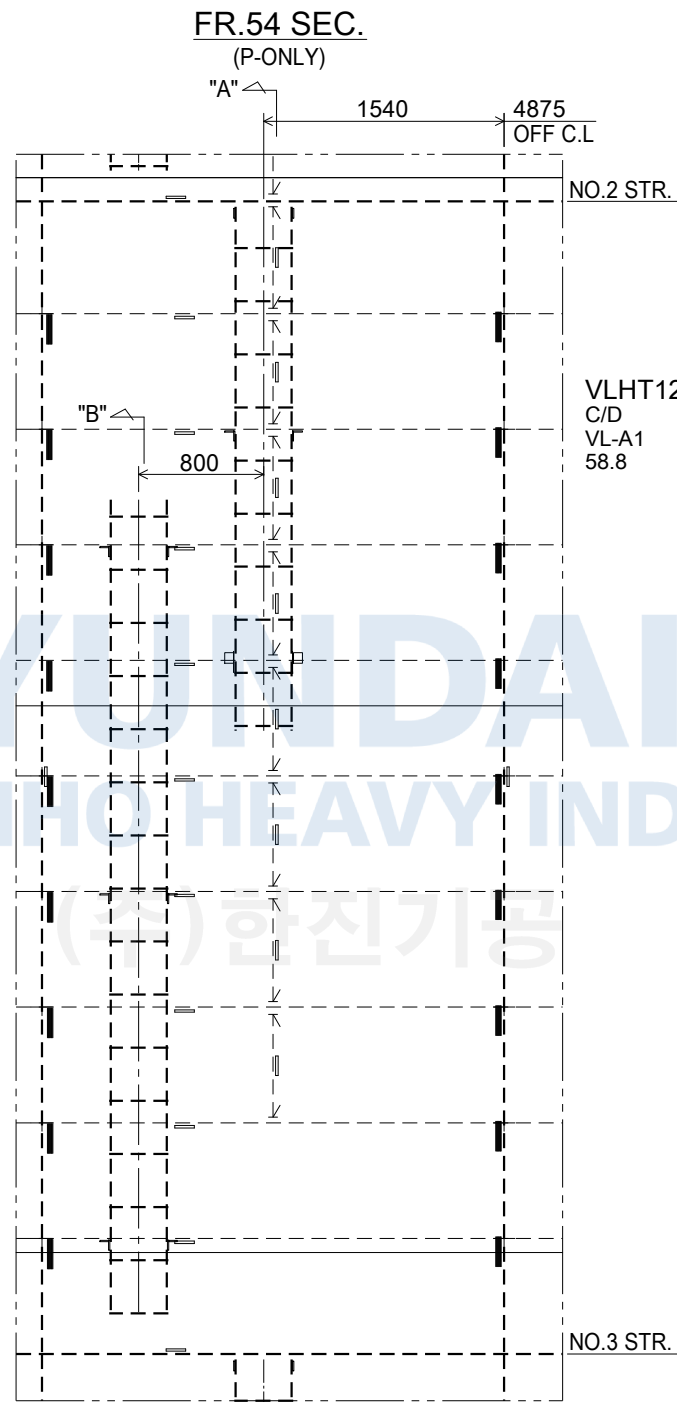
C:\EXDB\설계공통양식\W작도표지.xls

VERTICAL LADDER MFG. LIST															예산대구분		PROJECT NO.		발행부서	작성자 사번		DATE	DWG. NO		PAGE							
															6016	8105		B111000	W126191		20211221	T12P5115H		1								
																8106,8107			구조설계부	김성경		T : 4787										
NO.	예산 중구분	자재번호 (MATERIAL)	Q' TY	TYPE	PAINT CODE (도장 횟수)		DIMENSION						SQ.B Q' TY	LEG Q' TY		PAD # Q' TY		WEIGHT (Kg / ST)	POR NO		BLK.	MARK NO.	<div><div>(150≤D≤ 350 )</div><div>(D&gt; 350 )</div></div>									
					P2		L	D	SU	U	SB	B		S1	S2	③	④		⑤	⑥									⑦	POR NO	SEQ.	
01	042	416412100	1	A1	O									10	2	4						58.8	H17	01	T12P	VLHT12P01						
02	042	416412100	1	A1										16		6						88.8	H17	02	T12P	VLHT12P02						
03	042	416412100	1	A1										9	4							45.4	H17	03	T12P	VLHT12P03						
04	042	416412100	1	A1										14	6							71.0	H17	04	T12P	VLHT12P04						
05	042	416412100	1	A1										10	2	4						58.8	H17	05	T13P	VLHT13P01						
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11	042	416412100	1	A1										9		4						56.3	H17	11	T22P	VLHT22P03						
12	042	416412100	1	A1										10		4						59.2	H17	12	T22P	VLHT22P04						
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18	042	416412100	1	A1										10		4						59.2	H17	18	T23P	VLHT23P04						
19	042	416412100	1	A1										10	2	4						58.7	H17	19	T23P	VLHT23P05						
20	042	416412100	1	A1	O									16		6						88.8	H17	20	T23P	VLHT23P06						
												MARK NO. MARKING										TYPE		P	W							
												<div><div></div><div>VLH</div><div></div><div></div></div>										A1		340	350							
												<div><div></div><div>PROJECT NO.</div></div> <div><div></div><div>SERIAL NO. OF BLOCK</div></div> <div><div></div><div>BLOCK NO.</div></div>																				

8105-VERT-07

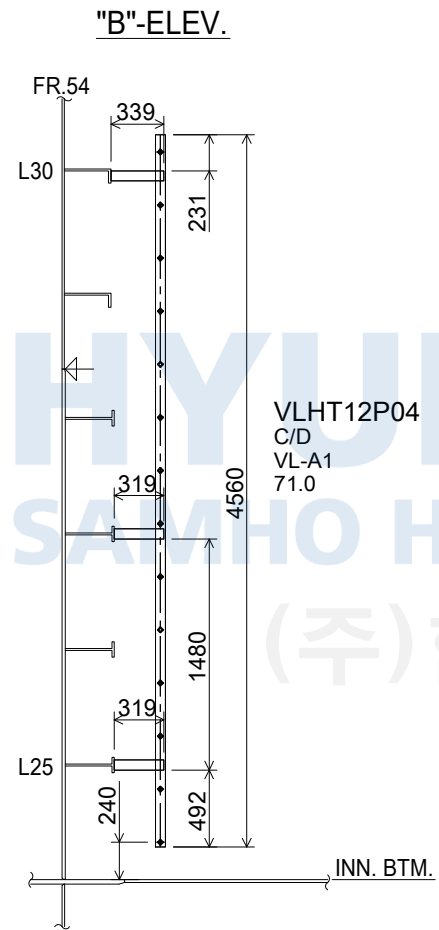
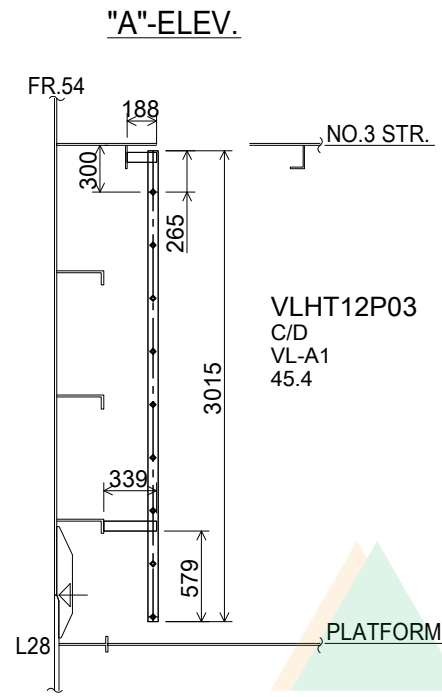
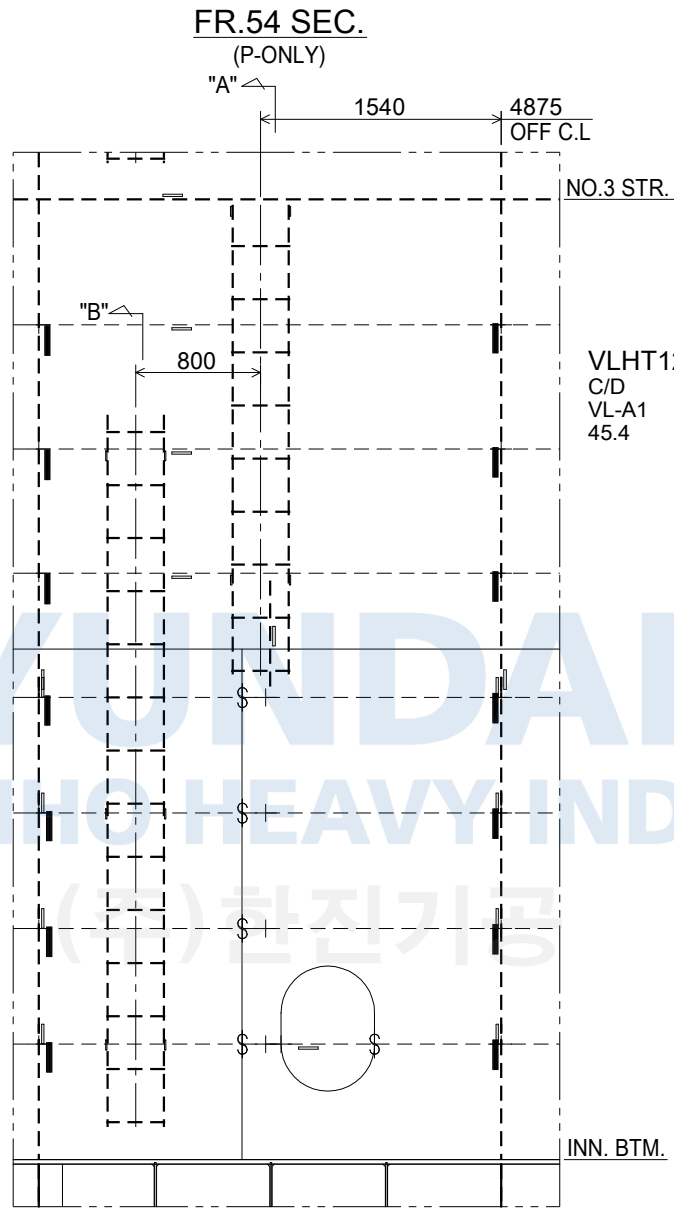


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BLK NO.	T12P5115H	9



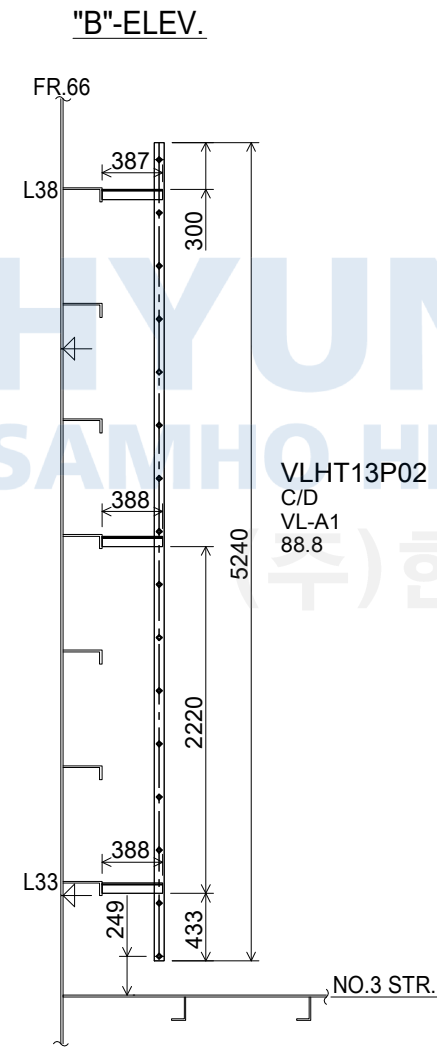
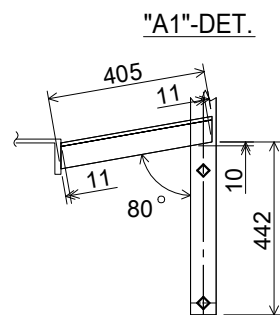
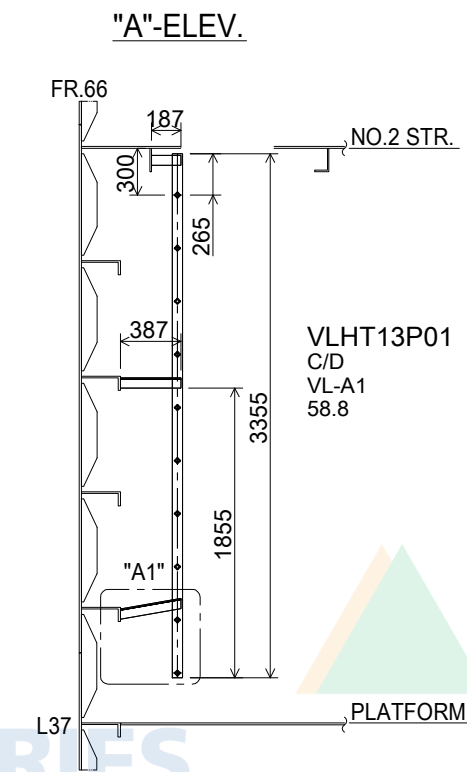
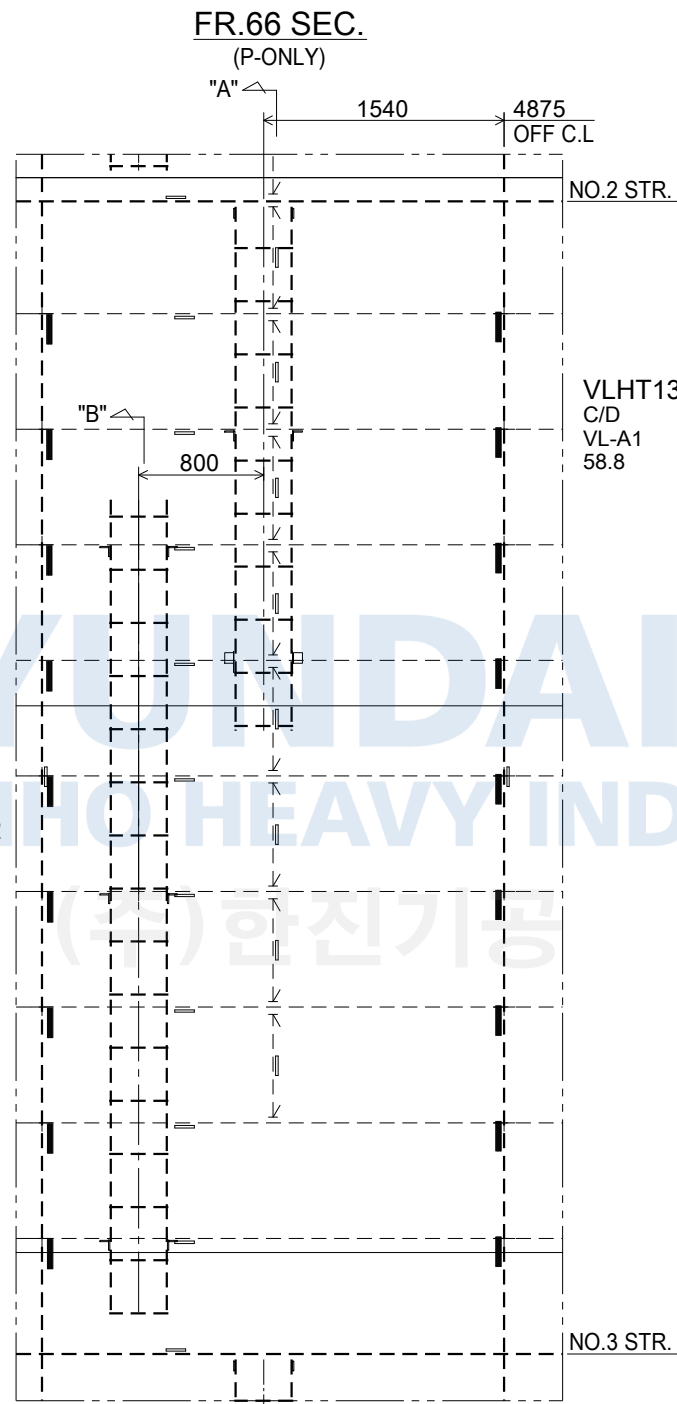


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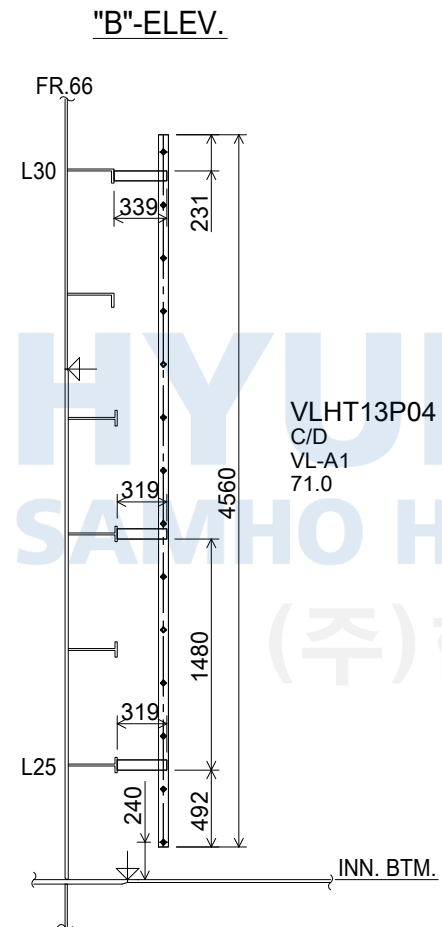
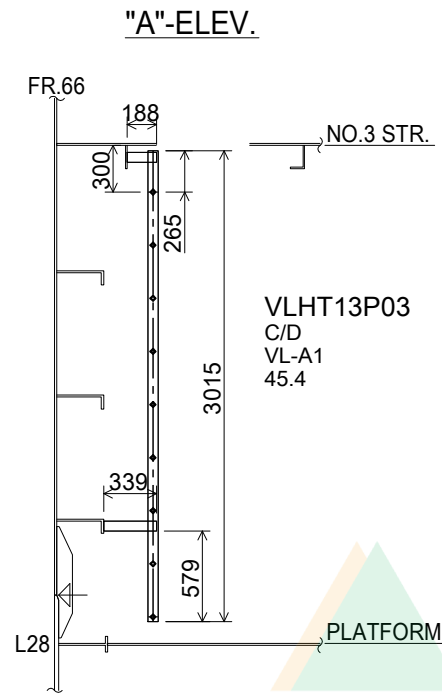
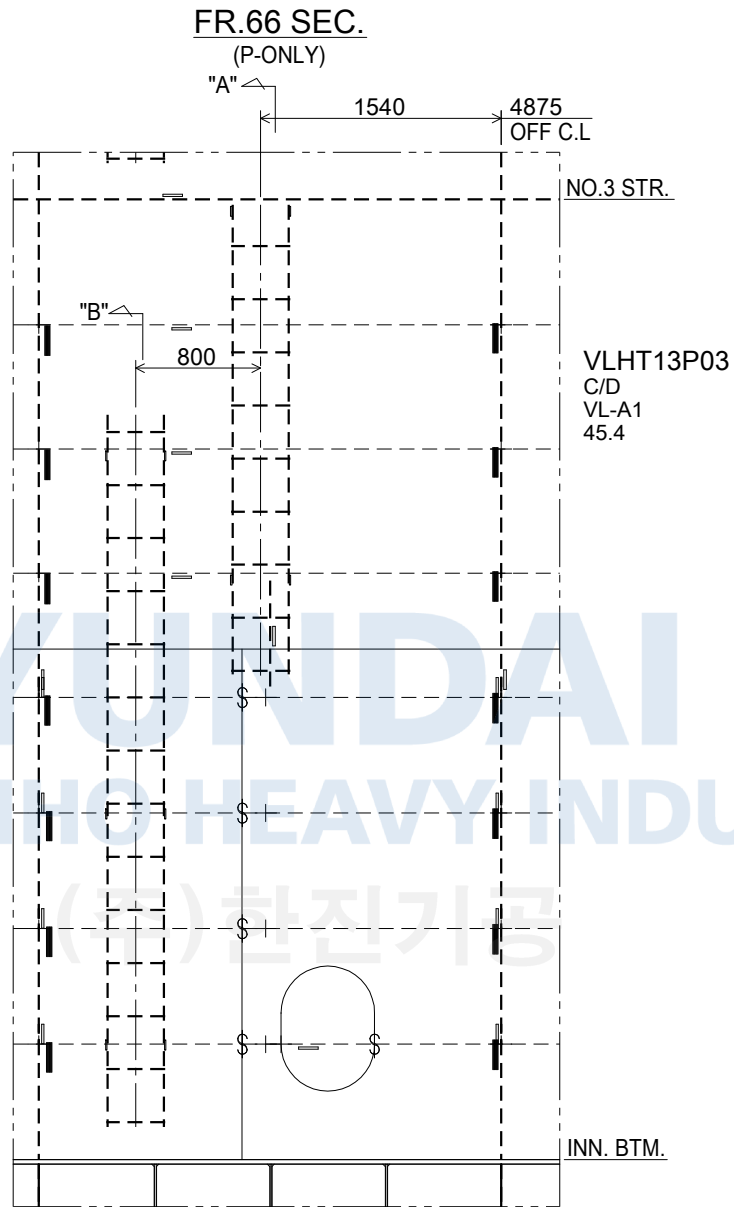


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BLK NO.	T12P5115H	9



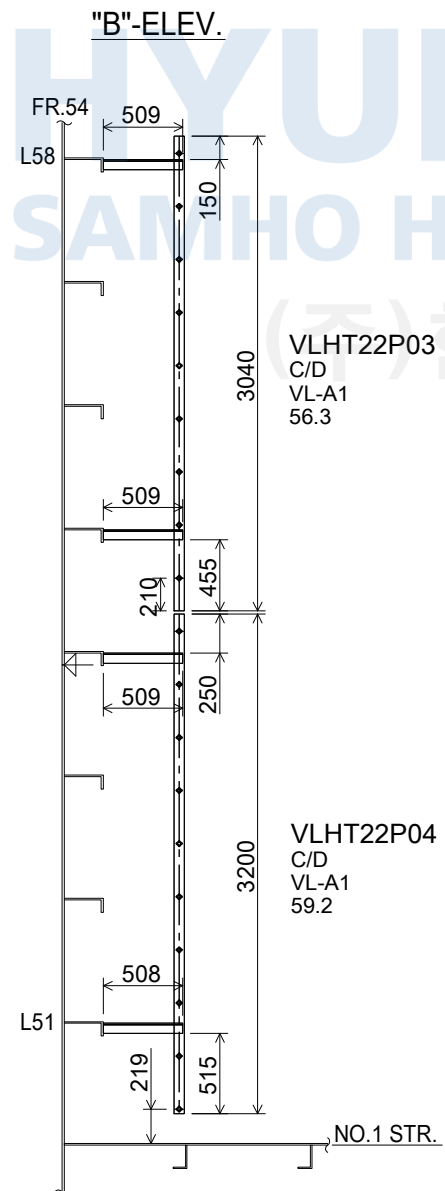
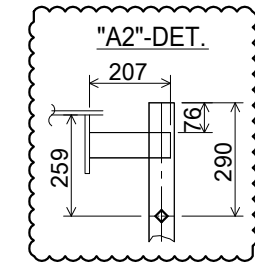
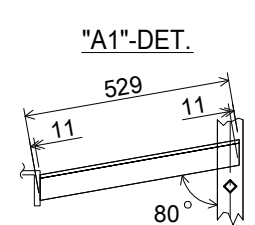
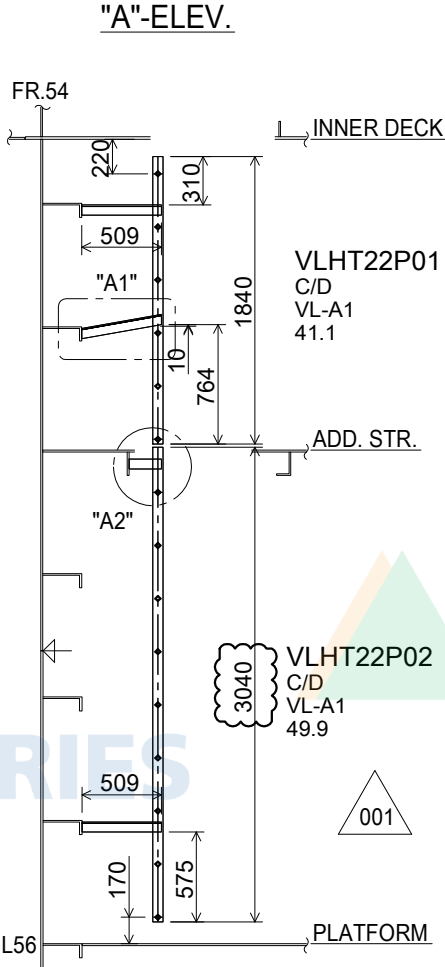
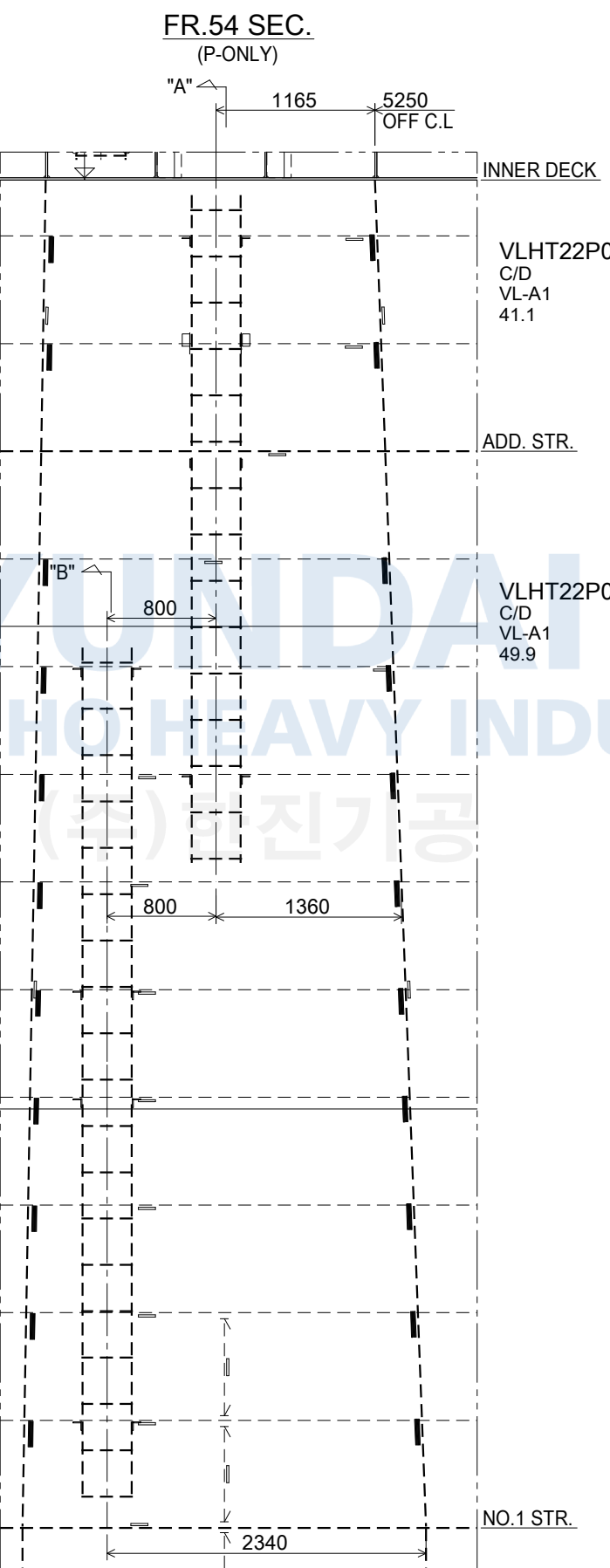


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BLK NO.	T12P5115H	9





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BLK NO.	T12P5115H	9

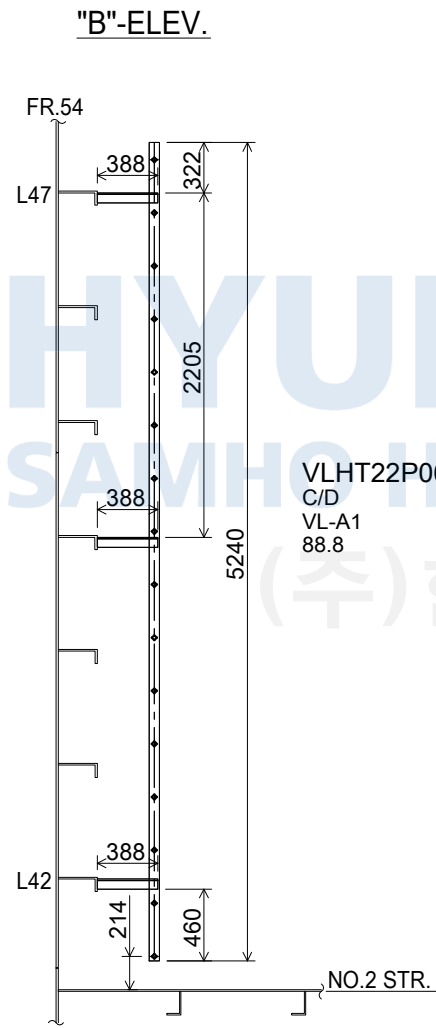
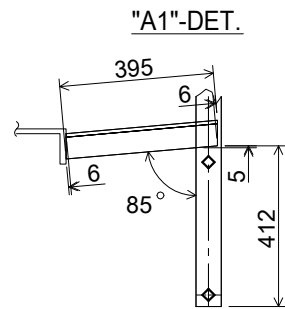
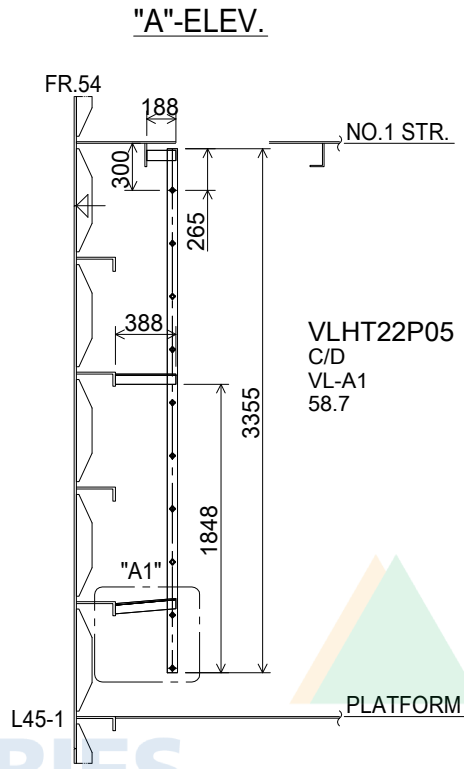
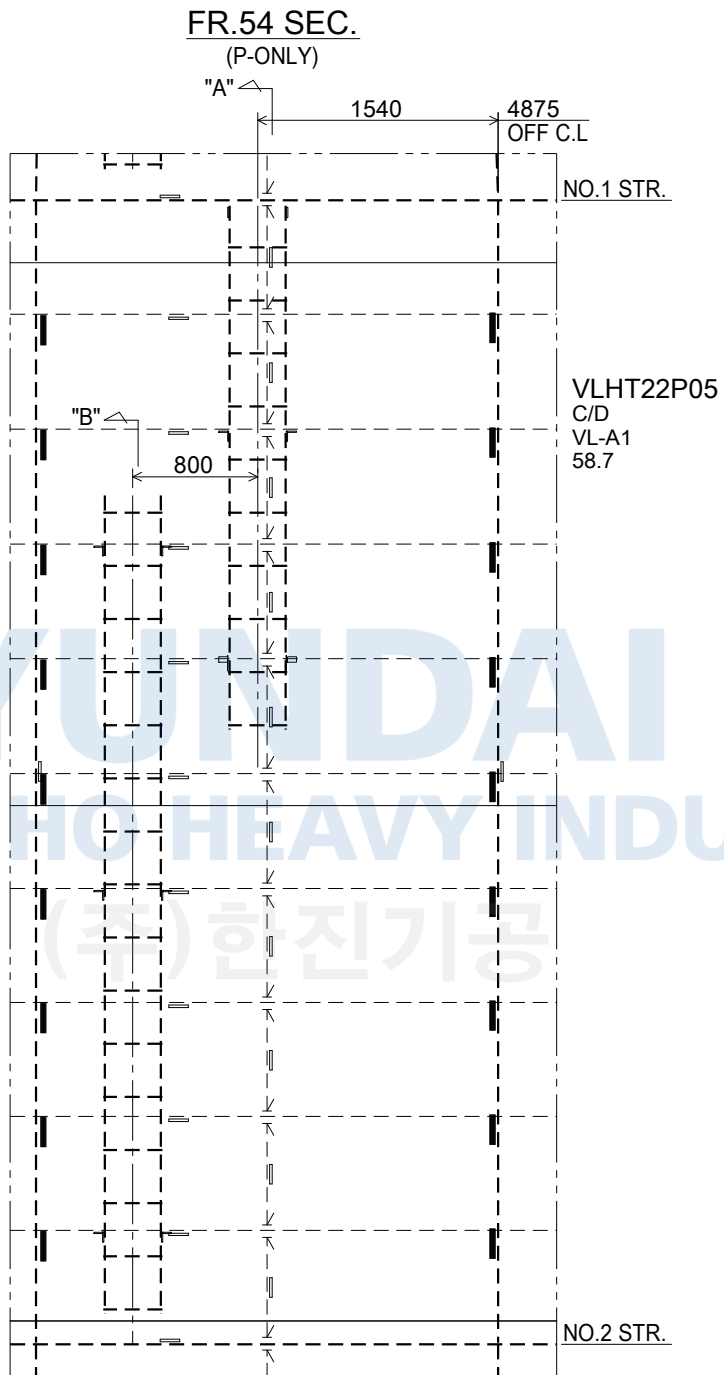


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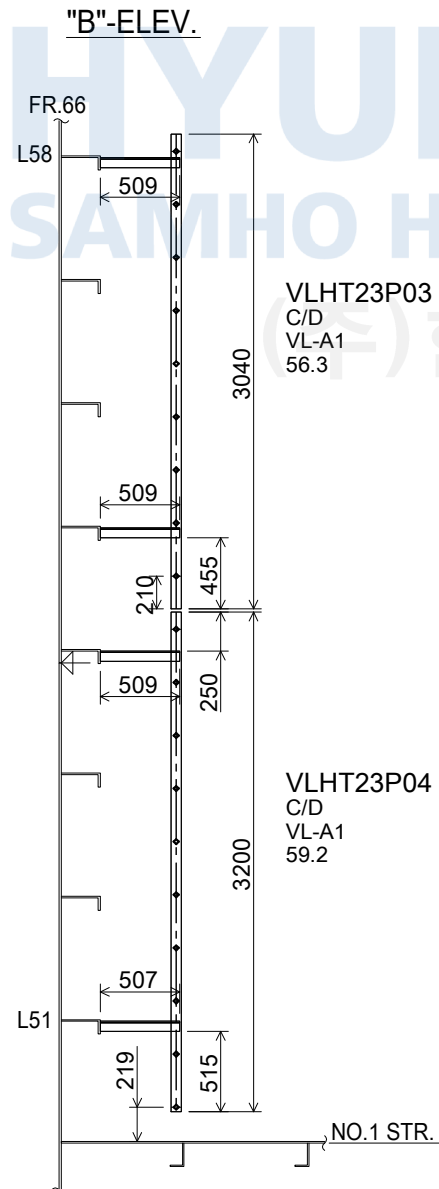
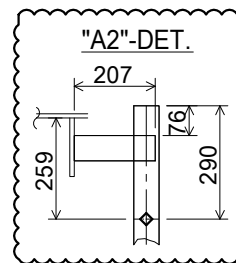
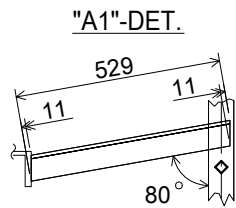
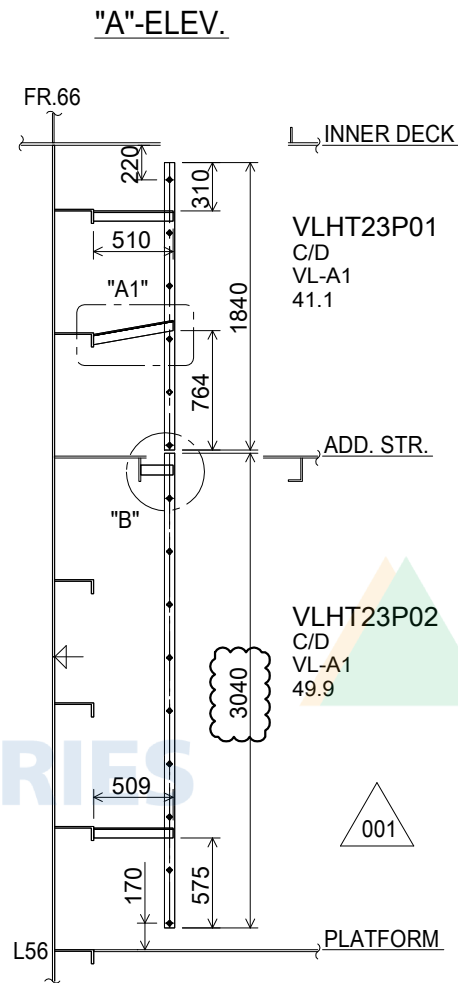
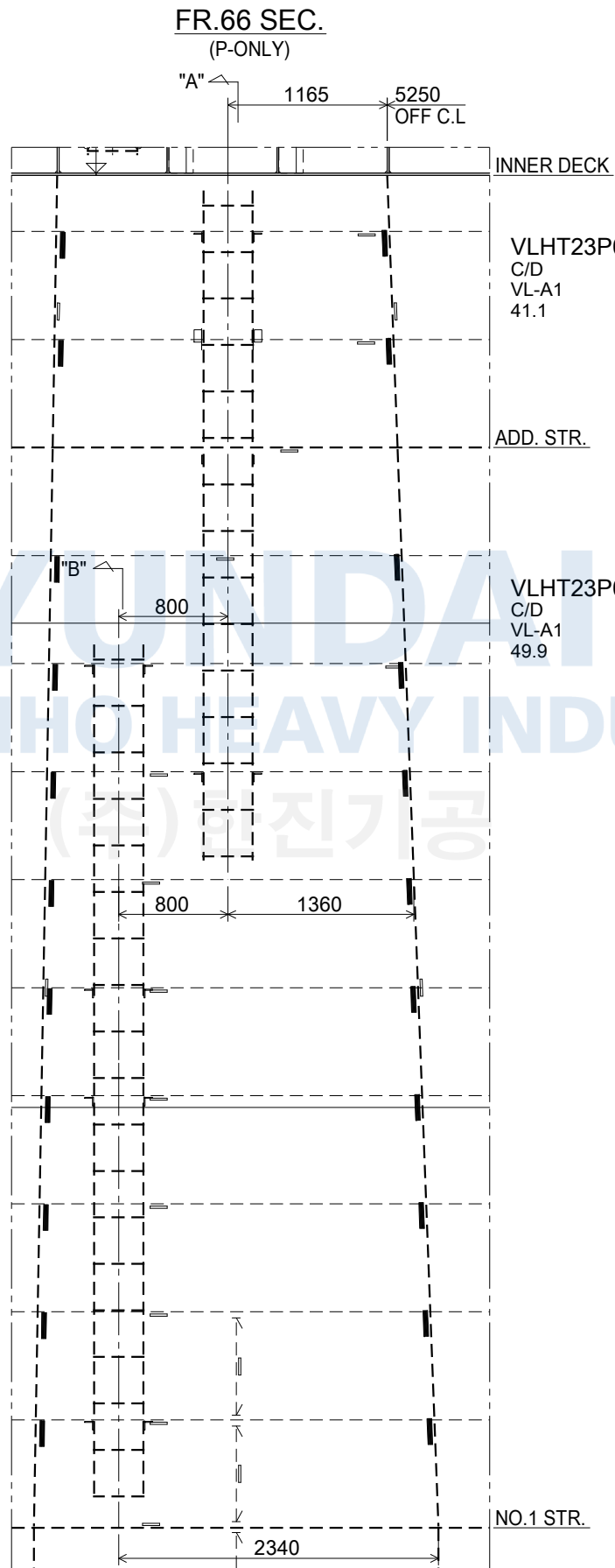
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BLK NO.	T12P5115H	9





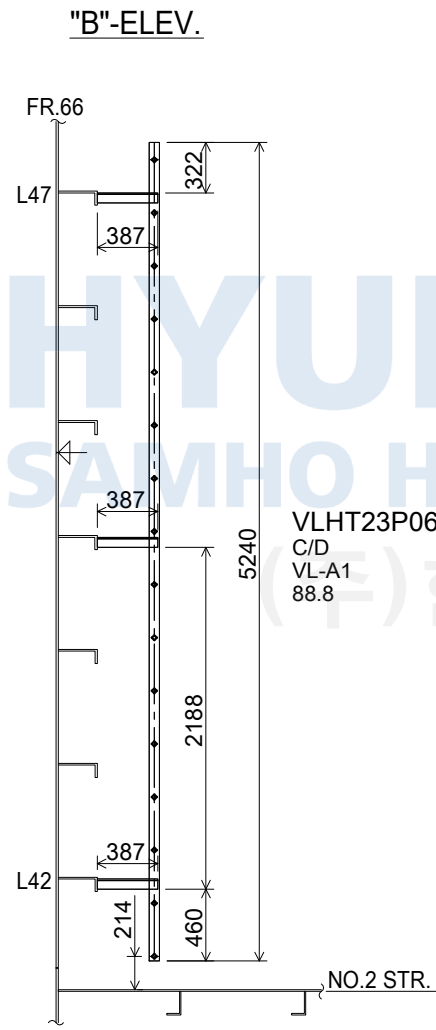
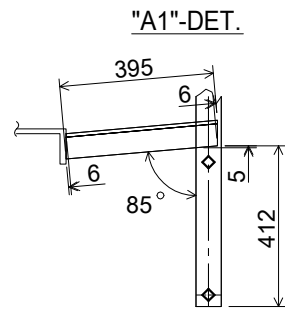
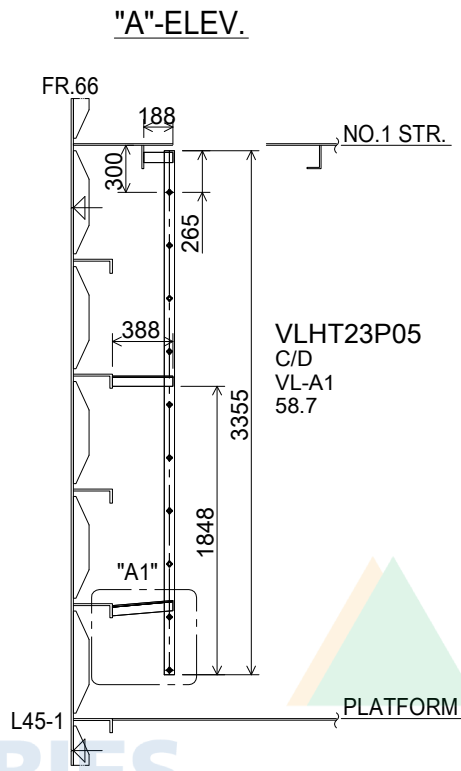
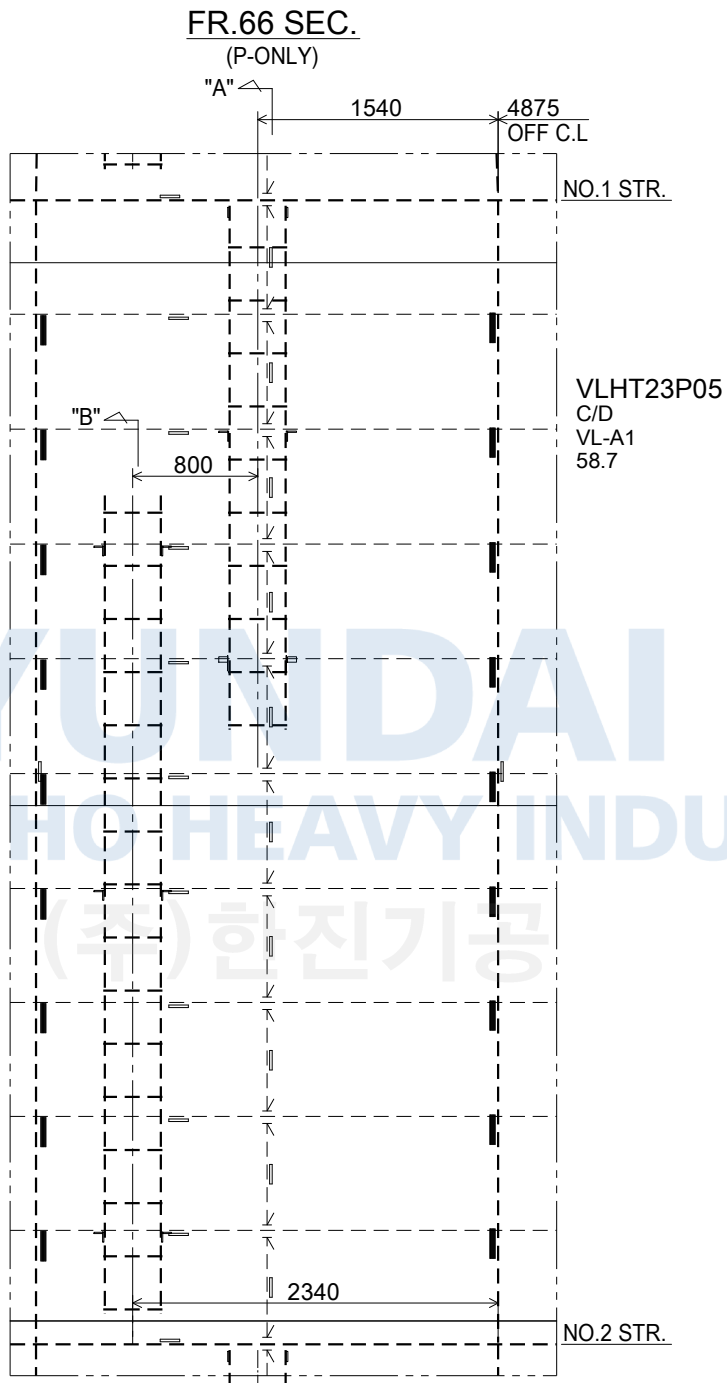


SHIP NO.	8105-8107	8
BLK NO.	T12P5115H	9





SHIP NO.	8105-8107	9
BLK NO.	T12P5115H	9



					C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH	AI
1																																					
2	SEQ	자재번호	Qty	TYPE	PAINT SPEC.				DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support	
3									LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)														
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5	02	416412100	1	A1					제	작	도	면	참	조				16		6					88.80	T12P	VLHT12P02	32	88.80								
6	03	416412100	1	A1					제	작	도	면	참	조				9	4						45.40	T12P	VLHT12P03	18	45.40								
7	04	416412100	1	A1					제	작	도	면	참	조				14	6						71.00	T12P	VLHT12P04	28	71.00								
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SAMHO HEAVY INDUSTRIES

주)한진기공