


# NOTE

공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	1. 모든 모서리 부분을 3 Pass Grinding(최소 2R)할 것.→ PP 도장 코드만 적용
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(주)현대중공업 PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	23. 01. 13	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完
001	23. 03. 13	Hole 위치 변경으로 Leg 길이 변경(8159~)	김성경	이천하	결재完
002	23. 07. 03	Hole 위치 변경으로 형상 변경(8161~)	김성경	이천하	결재完

(표지 포함 4 매)

DEP'T NO. B111000	SHIP NO. 8158-8163	SHIP TYPE 7,900 TEU CLASS CONTAINER CARRIER	
TEL. NO. 4787	부 서 명 선 체 설 계 부	도 면 명  Vertical Ladder 제작도	
승 인	책임 이 현		
검 도	책임 이 천 하		
작 성	대리 김 성 경		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도 면 번 호 S13P5015H	POR NO.
		DATE 2023. 01. 13	H16

C:\EXDB\설계공통양식\W\제작도표지.xls

## VERTICAL LADDER MFG. LIST

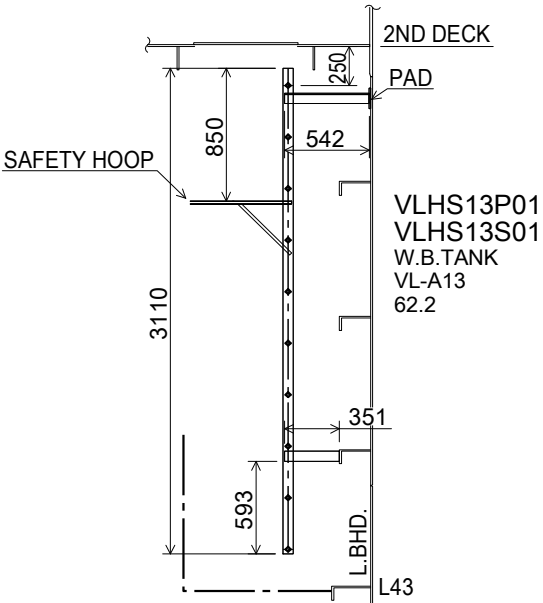
예산대구분	PROJECT NO.		발행부서	작성 자 사번		DATE	DWG.NO	PAGE
6016	8159		B111000	W126191		20230113	S13P5015H	1
	8160-8163		선체설계부	김성경	T : 4787			3

[illegible]

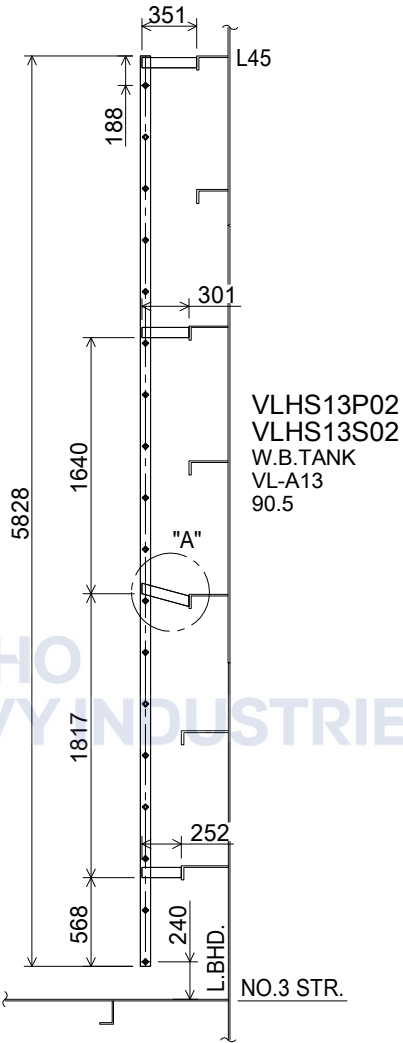


SHIP NO.	8158 - 8163	2
BLK NO.	S13P5015H	3

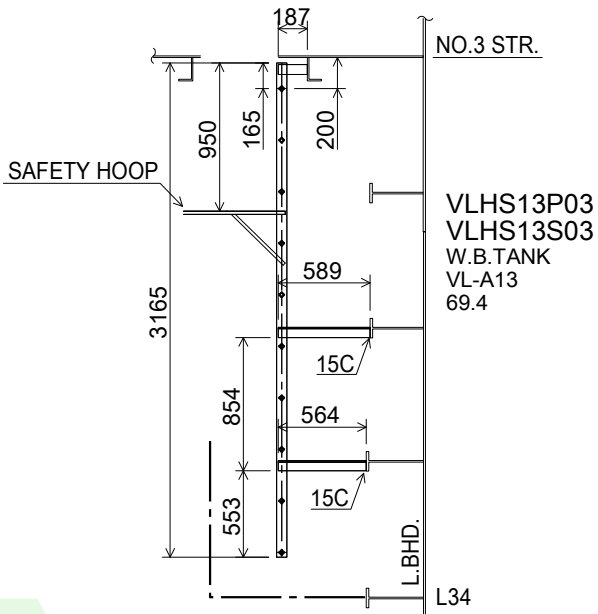
FR.49-1200 SEC.  
(P&S)



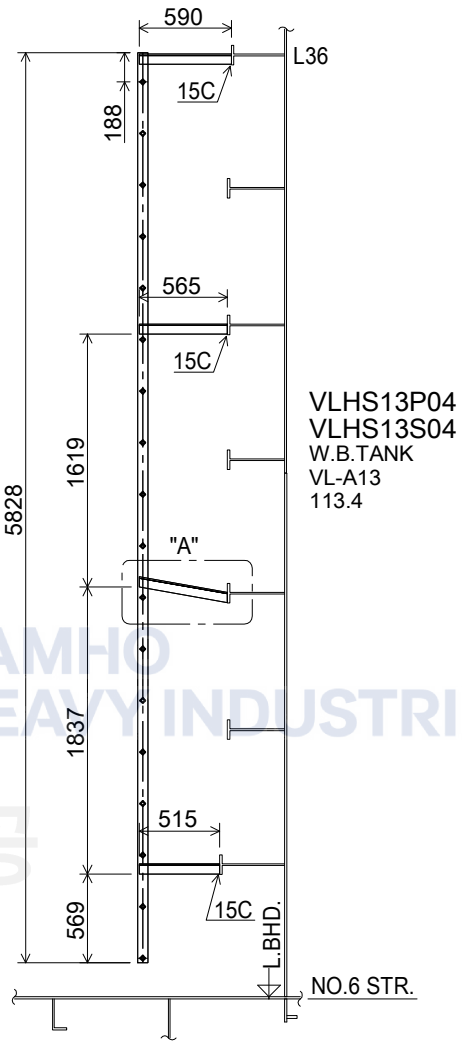
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(P&S)



FR.49+2100 SEC.  
(P&S)



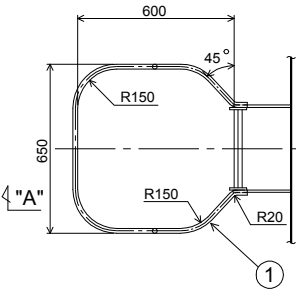
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(P&S)



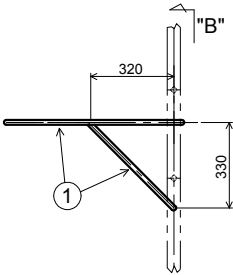
SAFETY HOOP

SER NO.	DESCRIPTION	SIZE	MAT'L
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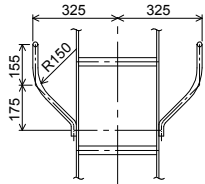
PLAN VIEW



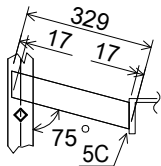
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"B" SEC.



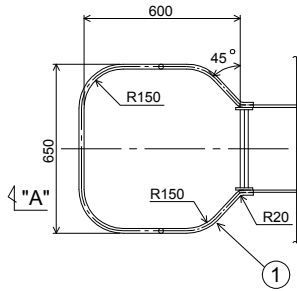
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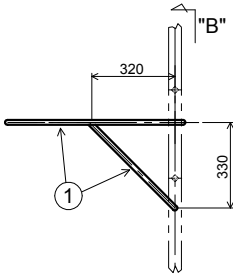
SAFETY HOOP

SER NO.	DESCRIPTION	SIZE	MAT'L
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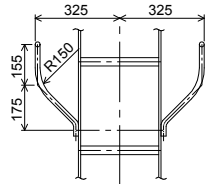
PLAN VIEW



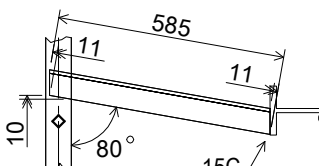
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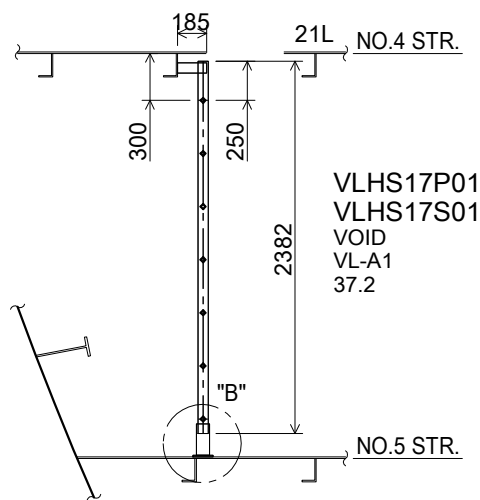
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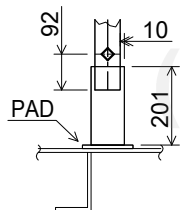


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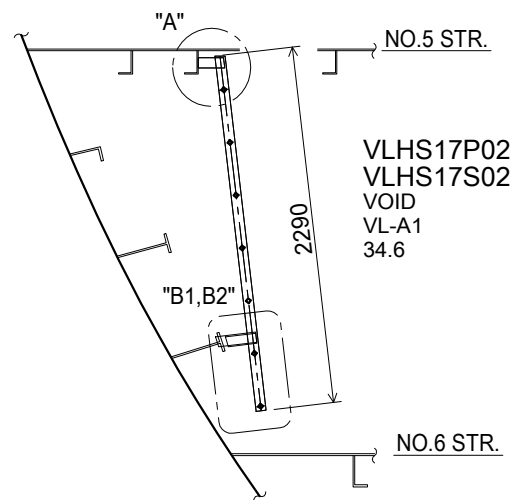
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(P&S)



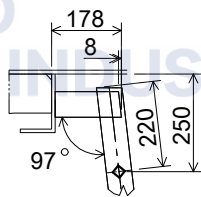
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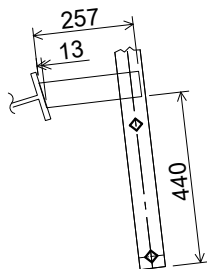
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(P&S)



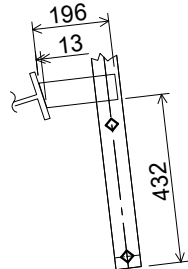
"A"-DET.



"B1"-DET.  
(선미)

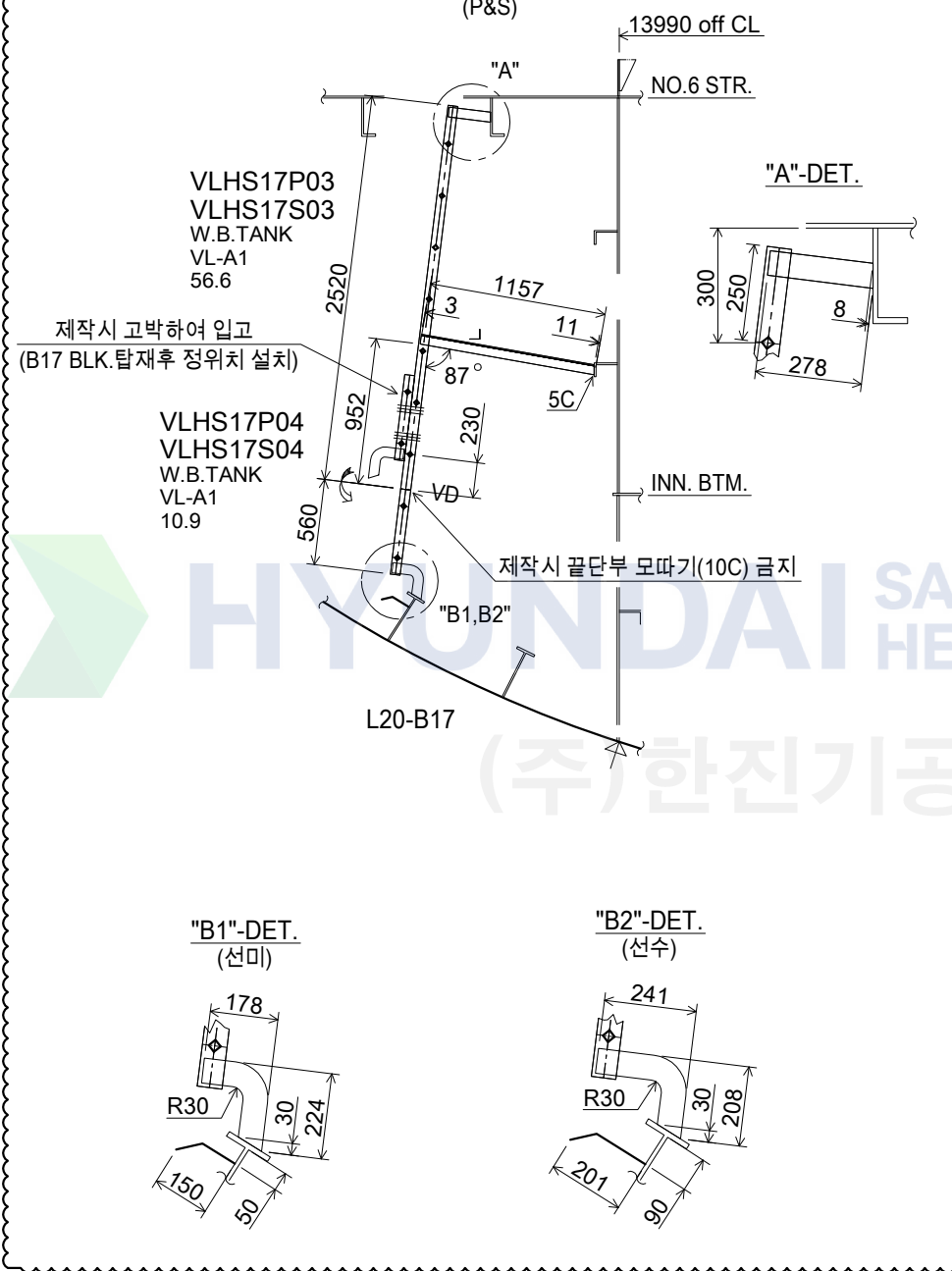


"B2"-DET.  
(선수)

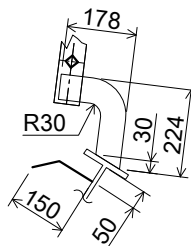


002

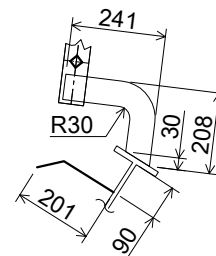
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(P&S)



"B1"-DET.  
(선미)



"B2"-DET.  
(선수)



					C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH	AI	
1																																						
2	SEQ	자재번호	Qty	TYPE	PAINT SPEC.				DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support		
3									LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)								PT	KG	KG	KG	PT	PT	EA	EA
4	01	416412100	1	A13	O												10	2	2				2		62.20	S13P	VLHS13P01	20		62.20			4			10		
5	02	416412100	1	A13	O												10	2	2				2		58.10	S13S	VLHS13S01	20		58.10			4			10		
6	03	416412100	1	A13	O												18	8							90.50	S13P	VLHS13P02	36		90.50								
7	04	416412100	1	A13	O												18	8							90.50	S13S	VLHS13S02	36		90.50								
8	05	416412100	1	A13	O												10	2	4						69.40	S13P	VLHS13P03	20		69.40			4			10		
9	06	416412100	1	A13	O												10	2	4						65.30	S13S	VLHS13S03	20		65.30			4			10		
10	07	416412100	1	A13	O												18		8						113.40	S13P	VLHS13P04	36		113.40								
11	08	416412100	1	A13	O												18		8						113.40	S13S	VLHS13S04	36		113.40								
12	09	416412100	1	A1		O			2180	516	160	110	80	30			7		4				4		48.40	S15P	VLHS15P05	14	48.40									
13	10	416412100	1	A1		O			2180	516	160	110	80	30			7		4				4		48.40	S15S	VLHS15S05	14	48.40									
14	11	416412100	1	A1		O			2180	816	160	110	80	30			7		4				4		57.60	S16P	VLHS16P07	14	57.60									
15	12	416412100	1	A1		O			2180	816	160	110	80	30			7		4				4		57.60	S16S	VLHS16S07	14	57.60									
16	13	416412100	1	A1			O										7	2			2		2		37.20	S17P	VLHS17P01	14	37.20									
17	14	416412100	1	A1			O										7	2			2		2		37.20	S17S	VLHS17S01	14	37.20									
18	15	416412100	1	A1			O										7	4							34.60	S17P	VLHS17P02	14	34.60									
19	16	416412100	1	A1			O										7	4							34.60	S17S	VLHS17S02	14	34.60									
20	17	416412100	1	A1	O												7	2	2						54.70	S17P	VLHS17P03	14		54.70								
21	18	416412100	1	A1	O												7	2	3						54.70	S17S	VLHS17S03	14		54.70								
22	19	416412100	1	A1	O												2	2							10.80	S17P	VLHS17P04	4		10.80								
23	20	416412100	1	A1	O												2	2							10.80	S17S	VLHS17S04	4		10.80								

