


NOTE


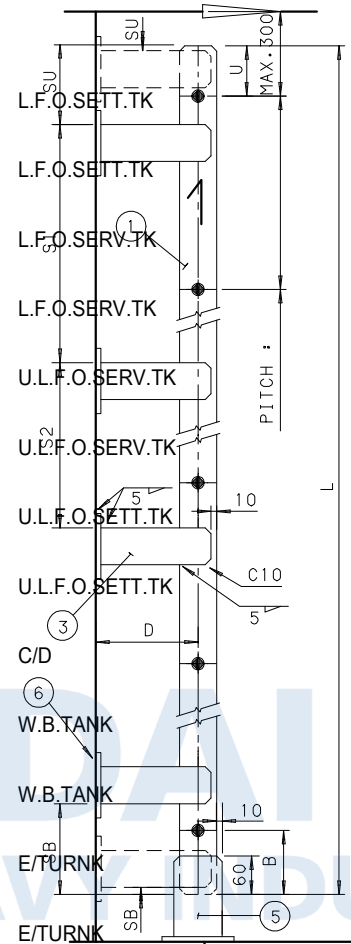
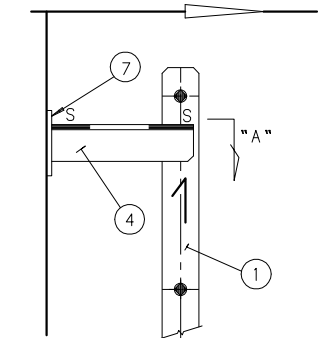
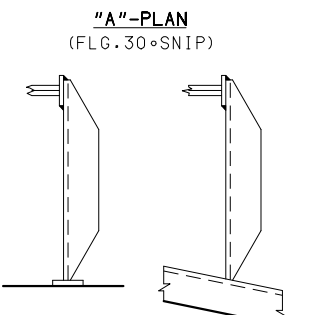
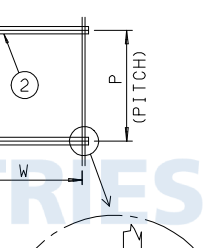
공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	
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PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	22. 06. 02	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完
001	22. 06. 11	현장 작업성 고려 LEG T.W하여 입고	김성경	이천하	결재完
002	22. 06. 13	안전설계로 Hoop 추가 설치	김성경	이천하	결재完
003	22. 12. 13	Void 구획 도장코드 변경(8061)	김성경	이천하	결재完

(표지 포함 4 매)

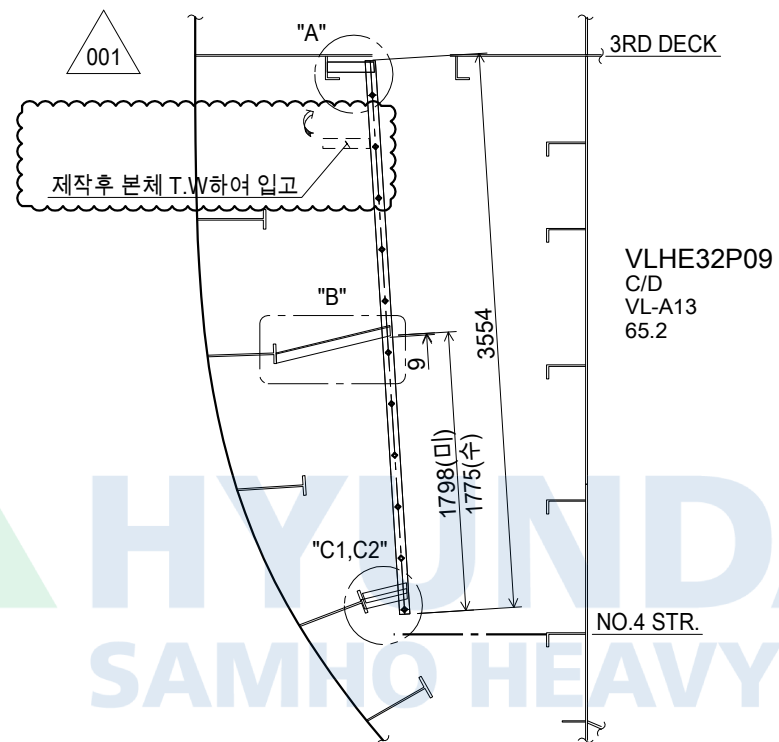
DEP'T NO. B111000	SHIP NO. 8060/61	SHIP TYPE 15,300 TEU CLASS CONTAINER CARRIER	
TEL. NO. 4787	부 서 명 구 조 설 계 부	도 면 명 Vertical Ladder 제작도	
승 인	책임 김 성 주		
검 도	책임 이 천 하		
작 성	대리 김 성 경		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도 면 번 호 E32P5115H	POR NO.
		DATE 2022. 06. 02	H26

<div></div>		VERTICAL LADDER MFG. LIST														예산대구분		PROJECT NO.		발행부서	작성자 사번		DATE	DWG. NO	PAGE										
																6016		8060		B111000	W126191		20220602	E32P5115H	1										
																	8061		구조설계부	김성경	T : 4787				3										
NO.	예산 중구분	자재번호 (MATERIAL)	Q'TY	TYPE	PAINT CODE (도장 횟수)				DIMENSION								SQ. B Q'TY (2)	LEG Q'TY				PAD # Q'TY			WEIGHT (Kg/ST)	POR NO		BLK.	MARK NO.	<div><div>(150≤D≤350)</div><div>(D>350)</div><div>"A"-PLAN (FLG. 30° SNIP)</div><div>1" MARK DET. (상부표시)</div></div>					
					Z	O	E	V	P	P	M		L	D	SU	U		SB	B	S1	S2	(3)	(4)	(5)		(6)	(7)								
01	042	416412100	1	A1	O				2520	165	(SAFETY HOOP 설치 제작 도면 참조)				002	8	4		4			46.8	H26	01	E32P	VLHE32P01									
02	042	416412100	1	A1	O				4220	165	160	110	80	30	1850		13	6		6			64.4	H26	02	E32P	VLHE32P02								
03	042	416412100	1	A13	O				2120	165	160	110	80	30			7	4		4			34.2	H26	03	E32P	VLHE32P03								
04	042	416412100	1	A13	O				4430	165	160	110	80	30	2000		14	6		6			67.8	H26	04	E32P	VLHE32P04								
05	042	416412100	1	A13	O				2120	415	160	110	80	30			7		4		4		44.8	H26	05	E32P	VLHE32P05								
06	042	416412100	1	A13	O				4430	415	160	110	80	30	2000		14	6		6			83.7	H26	06	E32P	VLHE32P06								
07	042	416412100	1	A13	O				2120	415	160	110	80	30			7	4		4			44.8	H26	07	E32P	VLHE32P07								
08	042	416412100	1	A13	O				4430	415	160	110	80	30	2000		14	6		6			83.7	H26	08	E32P	VLHE32P08								
09	042	416412100	1	A13		O			제 작 도 면 참 조								11	4	2					65.2	H26	09	E32P	VLHE32P09							
10	042	416412100	1	A1S23		O			제 작 도 면 참 조								10	6		2				95.2	H26	10	E32P	VLHE32P10							
11	042	416412100	1	A1S23		O			제 작 도 면 참 조								10	6		2				95.2	H26	11	E32S	VLHE32S01							
12	042	416412100	1	A1			O	2570	219	110	260	150	270				7	4		4			39.3	H26	12	T72P	VLHT72P01								
13	042	416412100	1	A1			O	1870	219	160	110	150	60				6	4		4			31.5	H26	13	T72P	VLHT72P02								
14	042	416412100	1	A1			O	2700	219	160	290	80	30				8	4		4			41.9	H26	14	T72P	VLHT72P03								
15	042	416412100	1	A1			O	3880	219	160	110	80	30	1800			12	6		6			61.4	H26	15	T72P	VLHT72P04								
16	042	416412100	1	A1			O	2360	219	160	290	80	30				7	4		4			37.4	H26	16	T72P	VLHT72P05								
17	042	416412100	1	A1			O	4220	219	160	110	80	30	1850			13	6		6			65.9	H26	17	T72P	VLHT72P06								
18	042	416412100	1	A1			O	2460	219	160	50	80	30				8	4		4			39.7	H26	18	T72P	VLHT72P07								
19	042	416412100	1	A1			O	1740	217	160	110	150	270				5	4		4			28.8	H26	19	T72P	VLHT72P08								
20	042	416412100	1	A13			O	제 작 도 면 참 조								10	2	4					66.7	H26	20	T72P	VLHT72P09								
21	042	416412100	1	A1			P1		003	제 작 도 면 참 조								4	2	2		2			27.5	H26	21	E52C	VLHE52C01						
22	042	416412100	1	A1			P1			제 작 도 면 참 조								4	2	2		2			27.5	H26	22	E52C	VLHE52C02						
23	042	416412100	1	A1				제 작 도 면 참 조								3	4						17.1	H26	23	C15P	VLHC15P01								
				MARK NO. MARKING																				TYPE		P	W								
																								A1		340	350								
																								A13		330	350								
																								A1S23		330	400								
																								</											

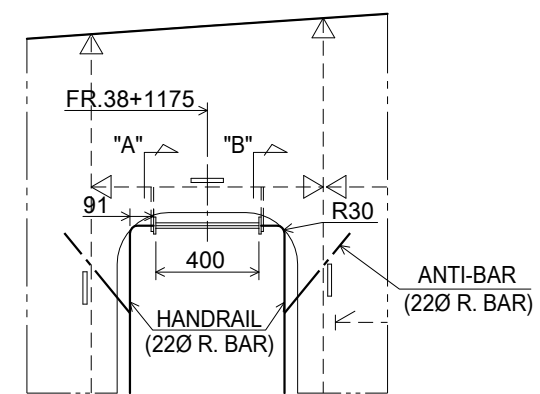


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BLK NO.	E32P5115H	3

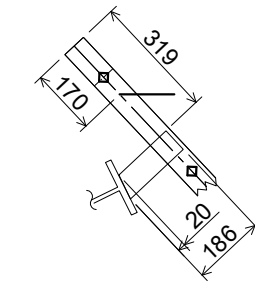
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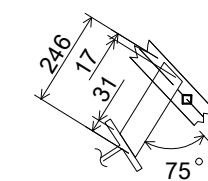
NO.4 STR. PLAN
(P&S)



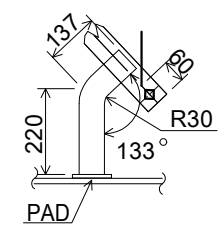
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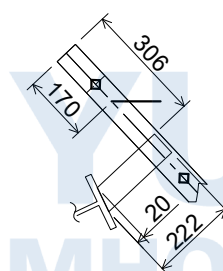
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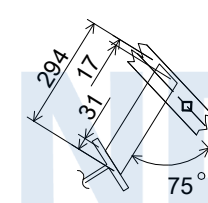
"A3"-DET.
("B3"은 이에 준함.)



"B1"-DET.

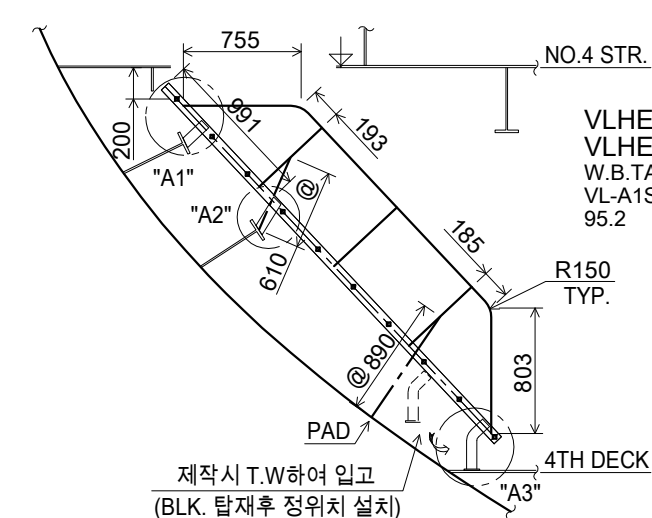


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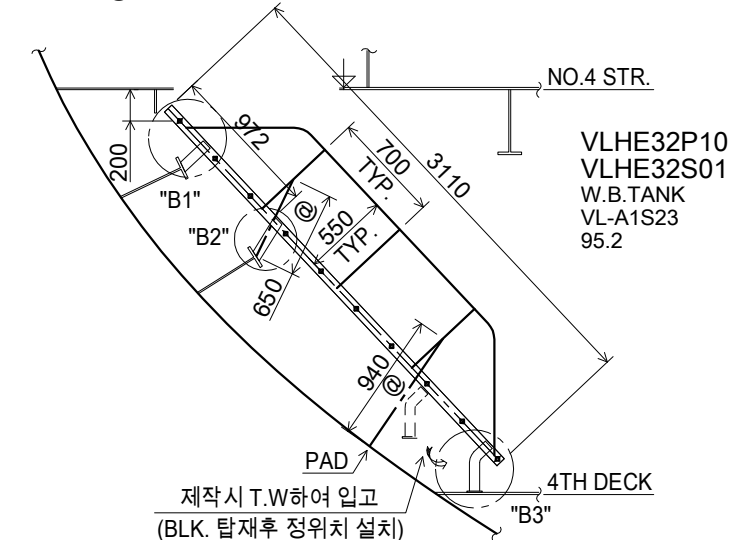
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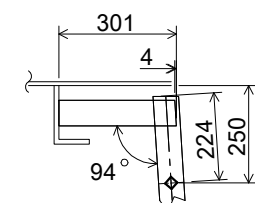


"B"-SEC.

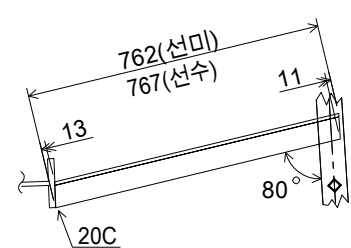
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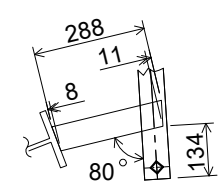
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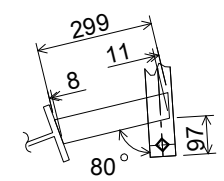
"B"-DET.



"C1"-DET.
(선미)



"C2"-DET.
(선수)



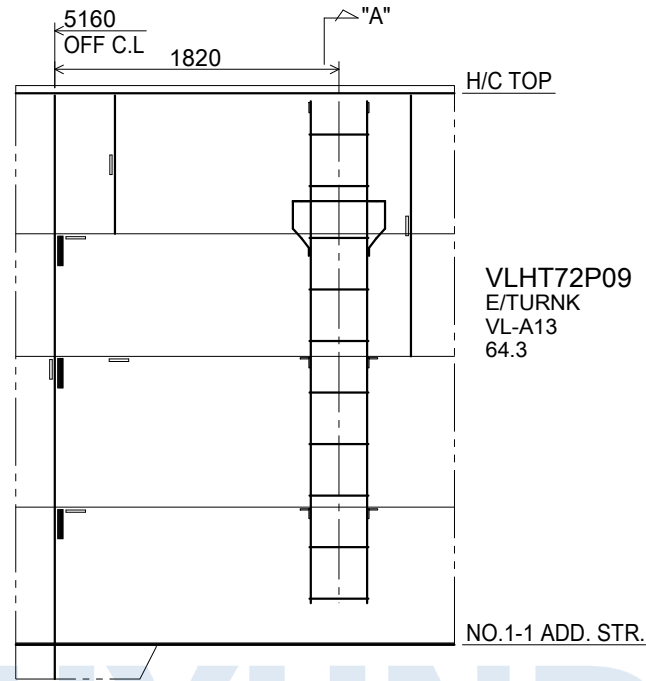
8060-VER-PDRH26-01-R1

QR
Code

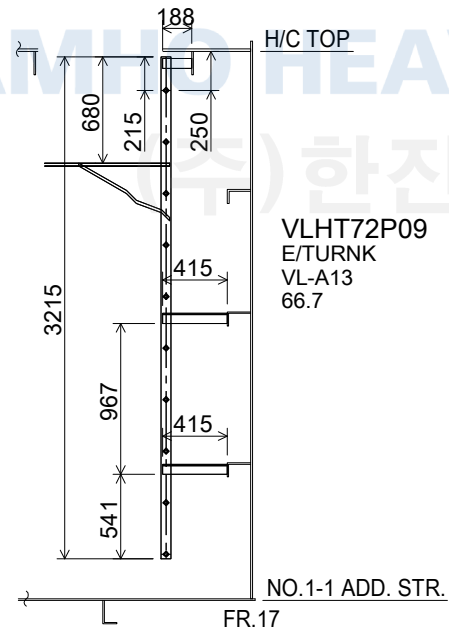


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BLK NO.	E32P5115H	3

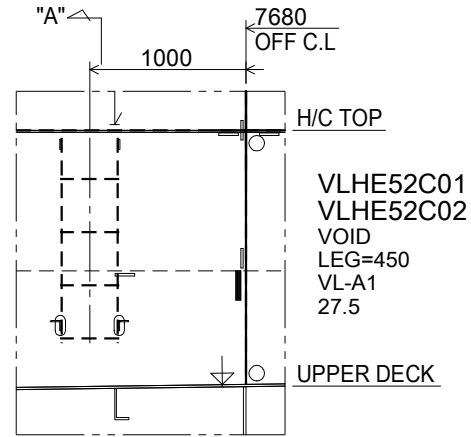
FR.17 SEC.
(P-ONLY)



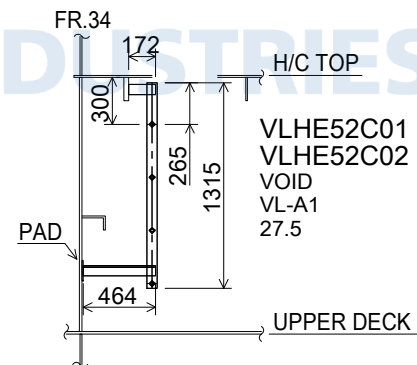
"A"-ELEV.



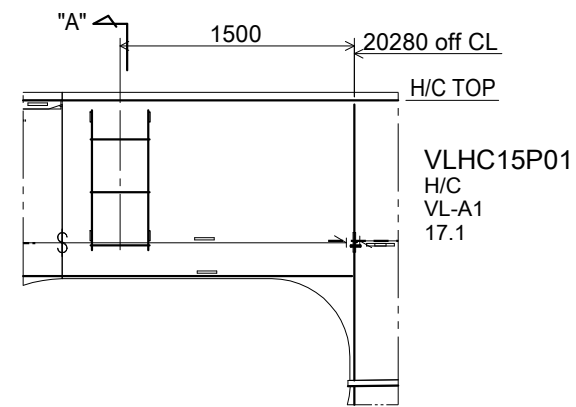
FR.34 SEC.
(P&S)



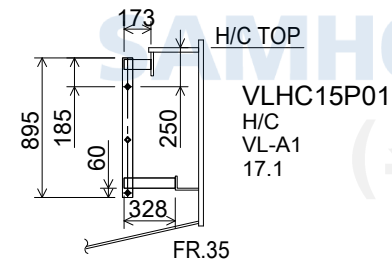
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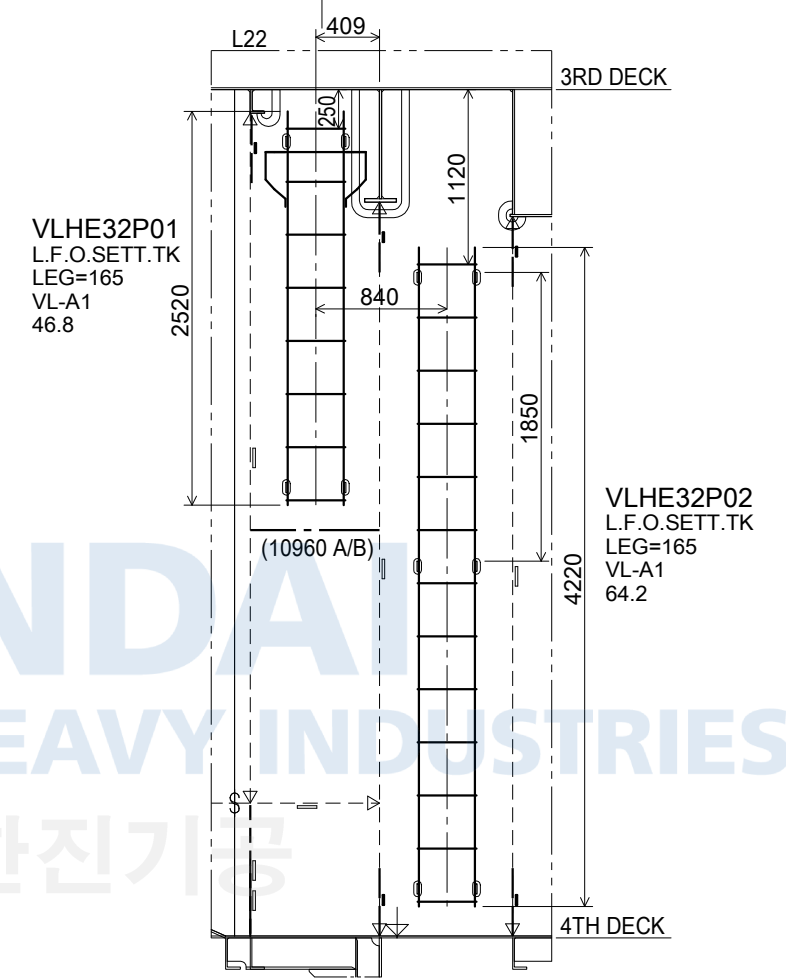
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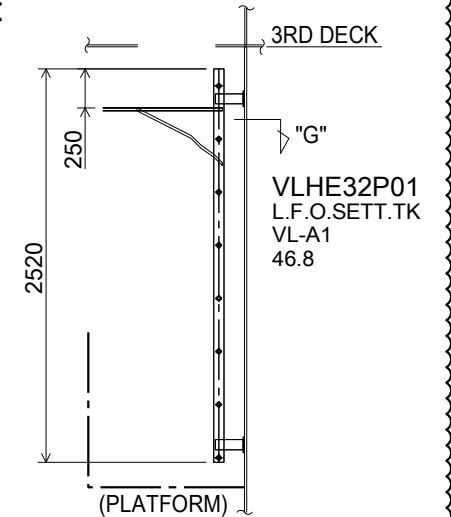
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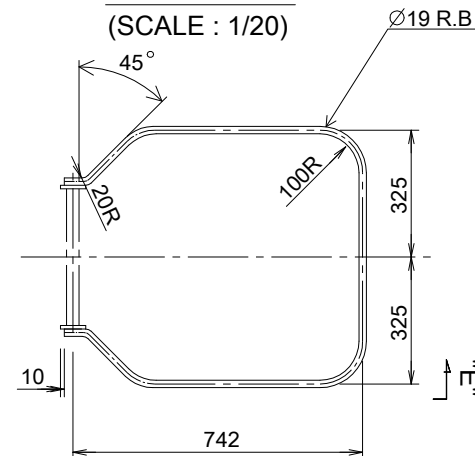
FR.36+3/5 SEC.
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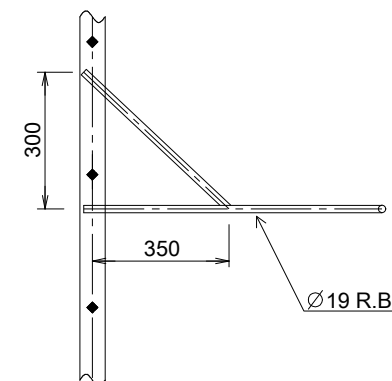
"A"-SEC.



"G" PLAN
(SCALE : 1/20)

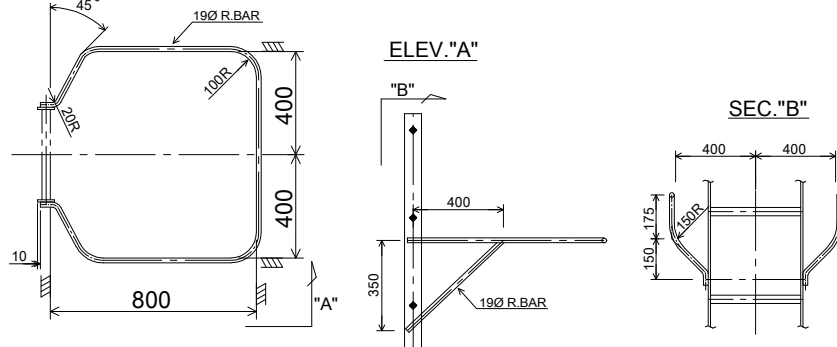


"E" ELEV.
(SCALE : 1/20)



002

SAFETY HOOP



8060-VER-PDRH26-02-R2

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH	AI		
1																																					
2	SEQ	자재번호	Qty	TYPE	PAINT SPEC.				DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support	
3								LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)								PT	KG	KG	KG	PT	PT	EA	EA
4	01	416412100	1	A1	O			2520	165	160	110	80	30			8	4				4			39.30	E32P	VLHE32P01	16	39.30									
5	02	416412100	1	A1	O			4220	165	160	110	80	30	1850		13	6				6			64.40	E32P	VLHE32P02	26	64.40									
6	03	416412100	1	A13	O			2120	165	160	110	80	30			7	4				4			34.20	E32P	VLHE32P03	14	34.20									
7	04	416412100	1	A13	O			4430	165	160	110	80	30	2000		14	6				6			67.80	E32P	VLHE32P04	28	67.80									
8	05	416412100	1	A13	O			2120	415	160	110	80	30			7		4				4		44.80	E32P	VLHE32P05	14	44.80									
9	06	416412100	1	A13	O			4430	415	160	110	80	30	2000		14		6				6		83.70	E32P	VLHE32P06	28	83.70									
10	07	416412100	1	A13	O			2120	415	160	110	80	30			7		4				4		44.80	E32P	VLHE32P07	14	44.80									
11	08	416412100	1	A13	O			4430	415	160	110	80	30	2000		14		6				6		83.70	E32P	VLHE32P08	28	83.70									
12	09	416412100	1	A13		O	제	작	도	면	참	조				11	4	2						65.20	E32P	VLHE32P09	22	65.20									
13	10	416412100	1	A1S23			O	작	도	면	참	조				10	6					2		95.20	E32P	VLHE32P10	20		95.20								
14	11	416412100	1	A1S23			O	작	도	면	참	조				10	6					2		95.20	E32S	VLHE32S01	20		95.20								
15	12	416412100	1	A1			O	2570	219	110	260	150	270			7	4					4		39.30	T72P	VLHT72P01	14	39.30									
16	13	416412100	1	A1			O	1870	219	160	110	150	60			6	4					4		31.50	T72P	VLHT72P02	12	31.50									
17	14	416412100	1	A1			O	2700	219	160	290	80	30			8	4					4		41.90	T72P	VLHT72P03	16	41.90									
18	15	416412100	1	A1			O	3880	219	160	110	80	30	1800		12	6					6		61.40	T72P	VLHT72P04	24	61.40									
19	16	416412100	1	A1			O	2360	219	160	290	80	30			7	4					4		37.40	T72P	VLHT72P05	14	37.40									
20	17	416412100	1	A1			O	4220	219	160	110	80	30	1850		13	6					6		65.90	T72P	VLHT72P06	26	65.90									
21	18	416412100	1	A1			O	2460	219	160	50	80	30			8	4					4		39.70	T72P	VLHT72P07	16	39.70									
22	19	416412100	1	A1			O	1740	217	160	110	150	270			5	4					4		28.80	T72P	VLHT72P08	10	28.80									
23	20	416412100	1	A13			O	도	면	참	조					10	2	4						66.70	T72P	VLHT72P09	20	66.70									
24	21	416412100	1	A1		2	작	도	면	참	조					4	2	2				2		27.50	E52C	VLHE52C01	8	27.50									
25	22	416412100	1	A1		2	작	도	면	참	조					4	2	2				2		27.50	E52C	VLHE52C02	8	27.50									
26	23	416412100	1	A1		2	작	도	면	참	조					3	4							17.10	C15P	VLHC15P01	6	17.10									

HYUNDAI (주)한진기공