


NOTE

공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	
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PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	23. 06. 30	Vertical Ladder 제작용으로 작성	이천하		결재完

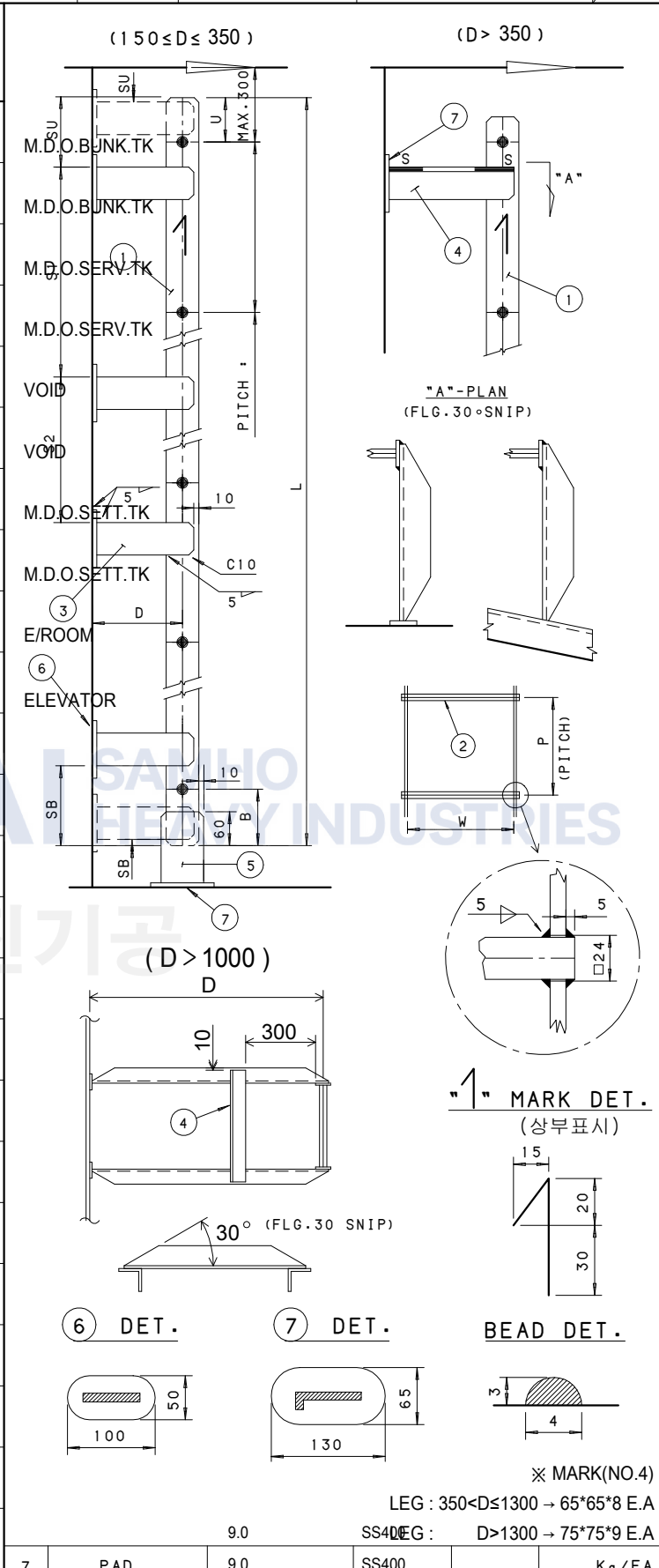
(표지 포함 4 매)

DEP'T NO. B111000	SHIP NO. 8049, 8174	SHIP TYPE 174,000 CBM CLASS LNGC	
TEL. NO. 2706	부서명 선 체 설 계 부	도면명 Vertical Ladder 제작도	
승 인	책 임 이 현		
검 도			
작 성	책 임 이 천 하		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도면 번호 E41P5015H	POR NO.
		DATE 2023. 06. 30	H07

C:\EXDB\설계공통양식\제작도표지.xls



예산대구분	PROJECT NO.		발행부서	작성 자 사 번		DATE	DWG. NO	PAGE
6016	8049		B111000	P009313		20230630	E41P5015H	1
	8174		선채설계부	이천하	T : 2706			3

[illegible]

MARK NO. MARKING				TYPE	P	W
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PROJECT NO.						
BLOCK NO.						
SERIAL NO. OF BLOCK						

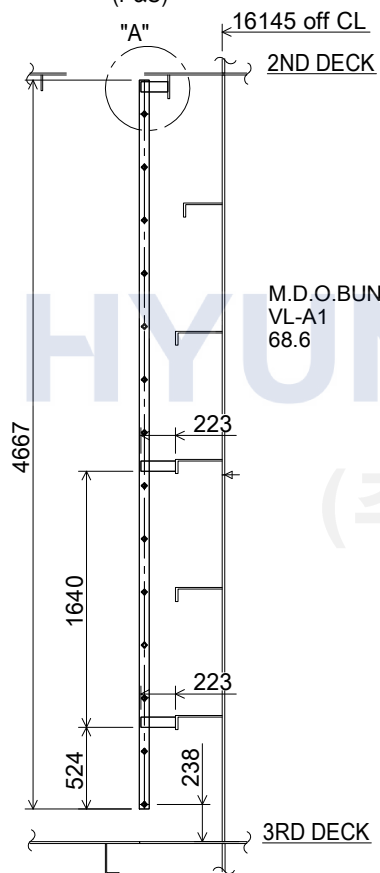
7	PAD	9.0	SS400		Kg / EA
6	PAD	9.0	SS400		Kg / EA
5	LEG	9.0	SS400		Kg / M
4	⌘ LEG	65*65*8	SS400		Kg / M
3	LEG	65*9	SS400		Kg / M
2	STEP	22*22	SS400		Kg / M
1	SIDE FRAME	65*9	SS400	2	Kg / M
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/ST	WEIGHT



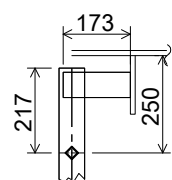
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BLK NO.	E41P5015H	3

FR.54+1800 SEC.

VLHE41P01
VLHE41S01
(P&S)

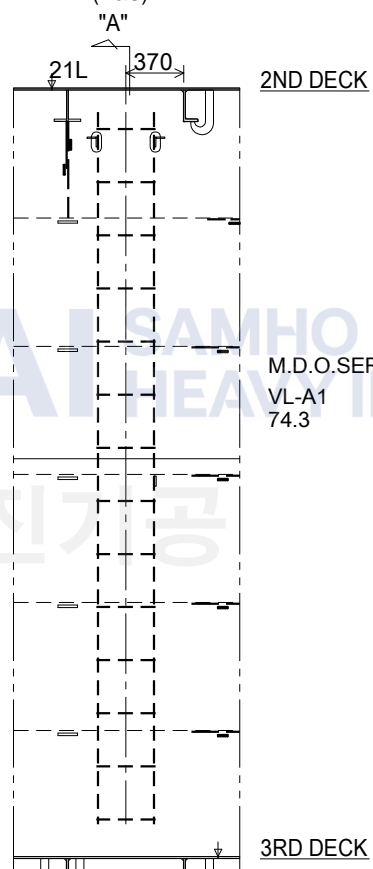


"A"-DET.

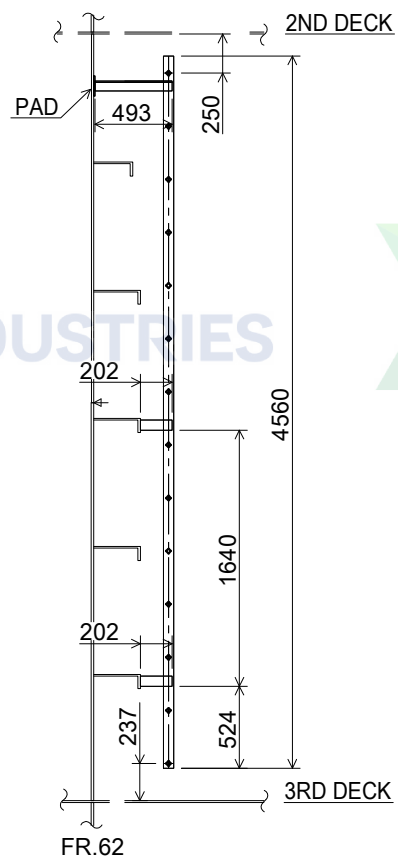


FR.62 SEC.

VLHE41P02
VLHE41S02
(P&S)

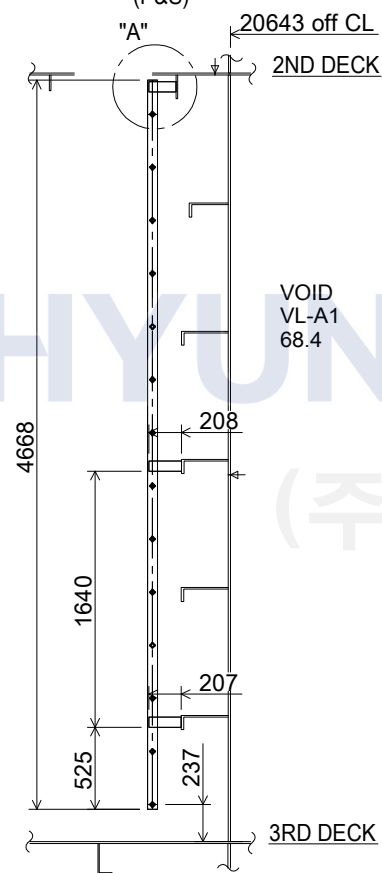


"A"-ELEV.

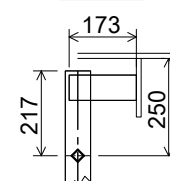


FR.62+1800 SEC.

VLHE41P03
VLHE41S03
(P&S)

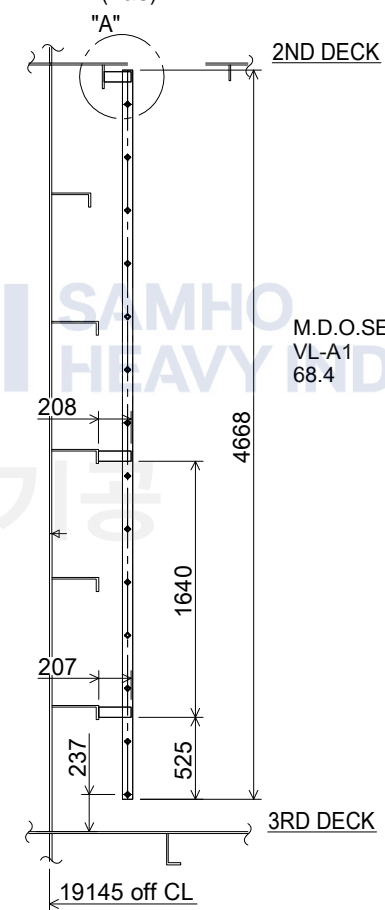


"A"-DET.

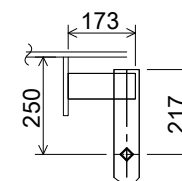


FR.66+2250 SEC.

VLHE41P04
VLHE41S04
(P&S)



"A"-DET.

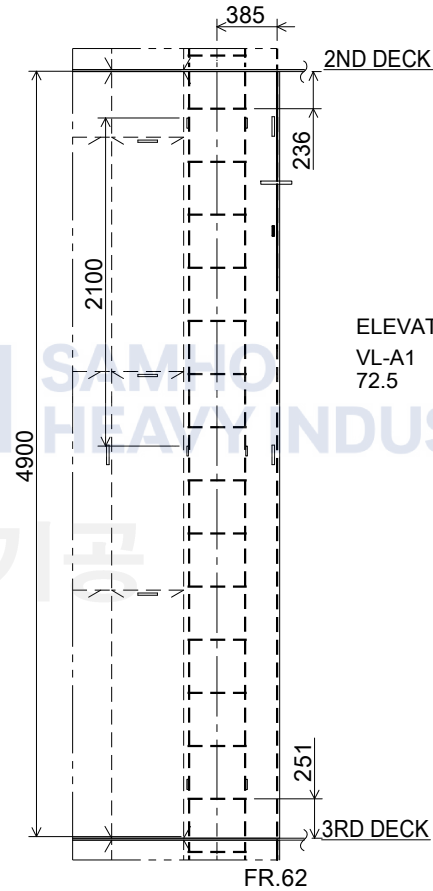




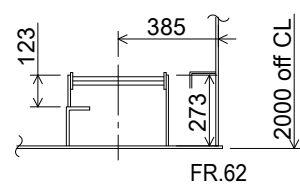
SHIP NO.	8049, 8174	3
BLK NO.	E41P5015H	3

2000 OFF C.L ELEV.

VLHE41S06
(S-ONLY)



V/LADDER PLAN
(TYP)



8049-VER-PDRH07-02

