


NOTE

공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	
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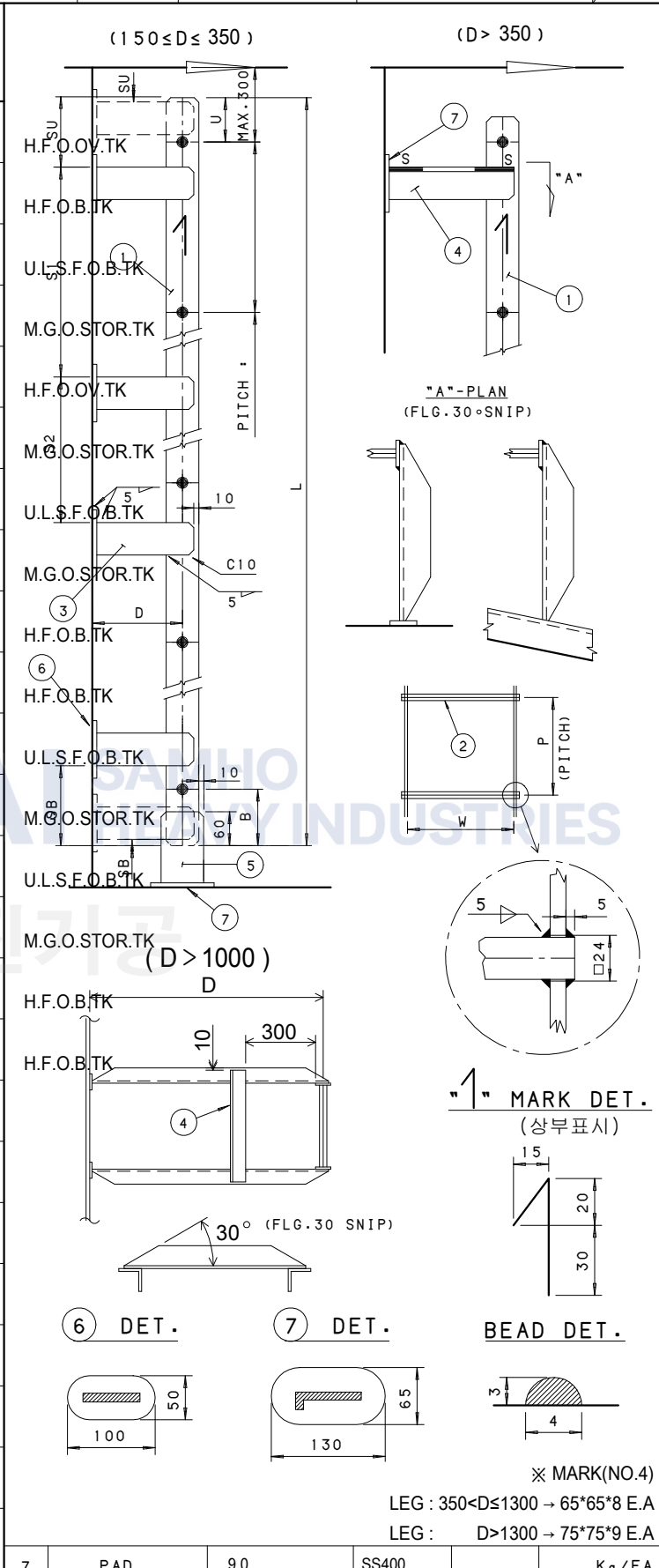
(주)현대중공업 PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	23. 05. 31	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完

(표지 포함 4 매)

DEP'T NO. B111000	SHIP NO. 8184-8187	SHIP TYPE 7,900 TEU CLASS CONTAINER CARRIER	
TEL. NO. 4787	부 서 명 선 체 설 계 부	도 면 명 Vertical Ladder 제작도	
승 인	책임 이 현		
검 도	책임 이 천 하		
작 성	대리 김 성 경		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도 면 번 호 T23P5115H	POR NO.
		DATE 2023. 05. 31	H15



예산대구분	PROJECT NO.		발행부서	작성 자 사번		DATE	DWG.NO	PAGE
6016	8184		B111000	W126191		20230530	T23P5115H	1
	8185-8187		선체설계부	김성경	T : 4787			3

[illegible]

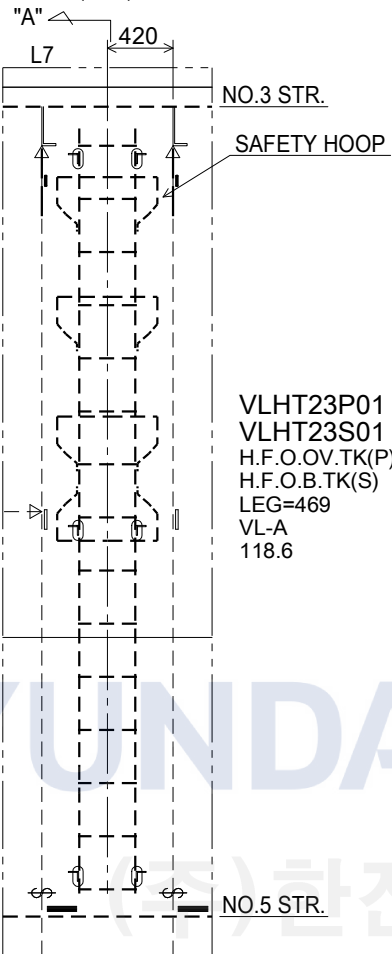
MARK NO. MARKING				TYPE	P	W
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PROJECT NO.						
BLOCK NO.						
SERIAL NO. OF BLOCK						

7	PAD	9.0	SS400		K _g / EA
6	PAD	9.0	SS400		K _g / EA
5	LEG	85*9	SS400		K _g / M
4	⌗ LEG	65*65*8/75*75*9	SS400		K _g / M
3	LEG	65*9	SS400		K _g / M
2	STEP	22*22	SS400		K _g / M
1	SIDE FRAME	65*9	SS400	2	K _g / M
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/ST	WEIGHT

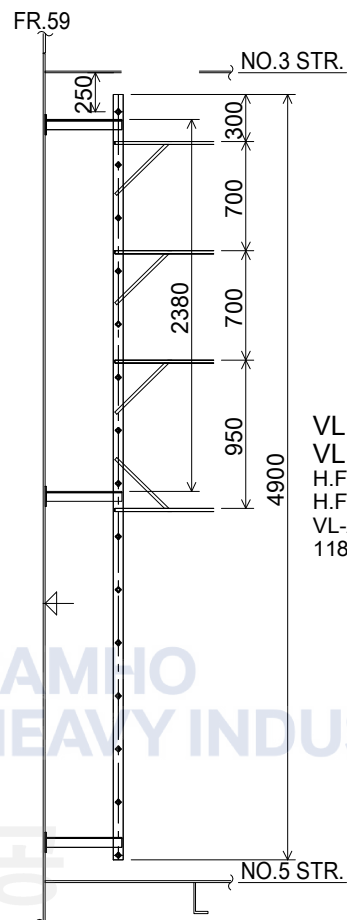


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BLK NO.	T23P5115H	3

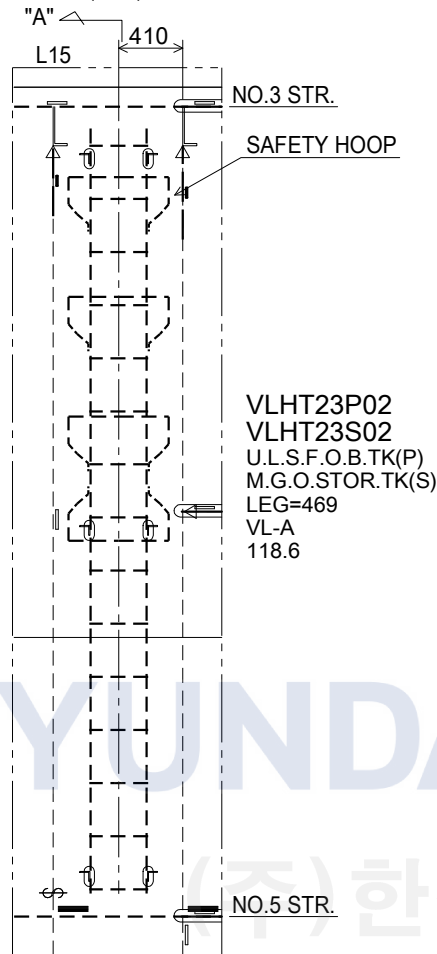
FR.59 SEC.
(P&S)



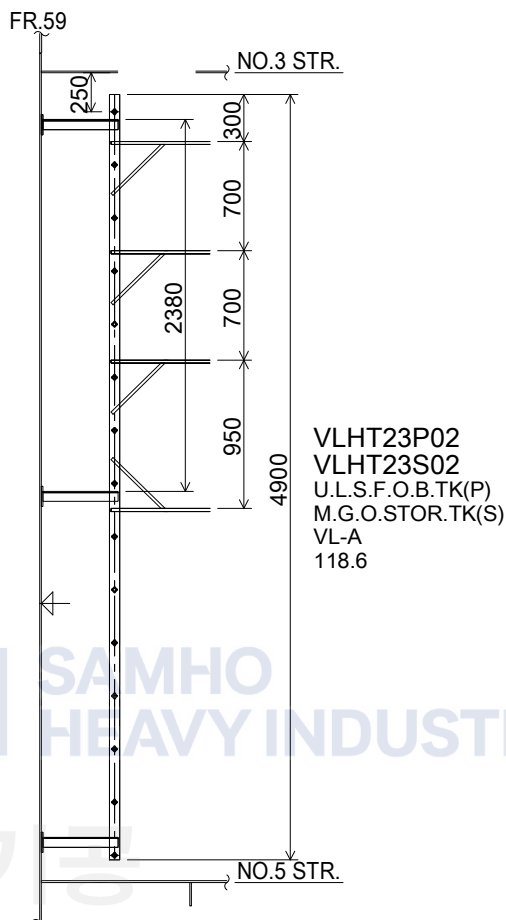
"A"-ELEV.



FR.59 SEC.
(P&S)



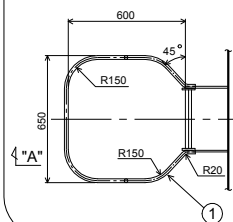
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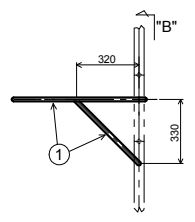
SAFETY HOOP

SER NO.	DESCRIPTION	SIZE	MAT'L
1	BACK HOOP & SUPPORT	Ø19 R.B	SS400(JIS) OR SS275(KS)

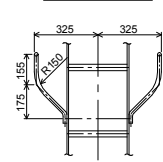
PLAN VIEW



"A" ELEV.



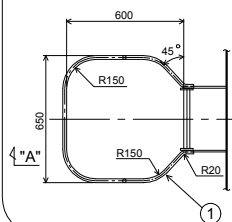
"B" SEC.



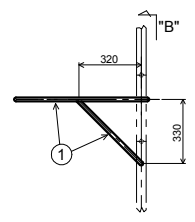
SAFETY HOOP

SER NO.	DESCRIPTION	SIZE	MAT'L
1	BACK HOOP & SUPPORT	Ø19 R.B	SS400(JIS) OR SS275(KS)

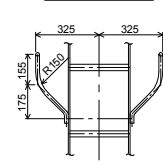
PLAN VIEW



"A" ELEV.

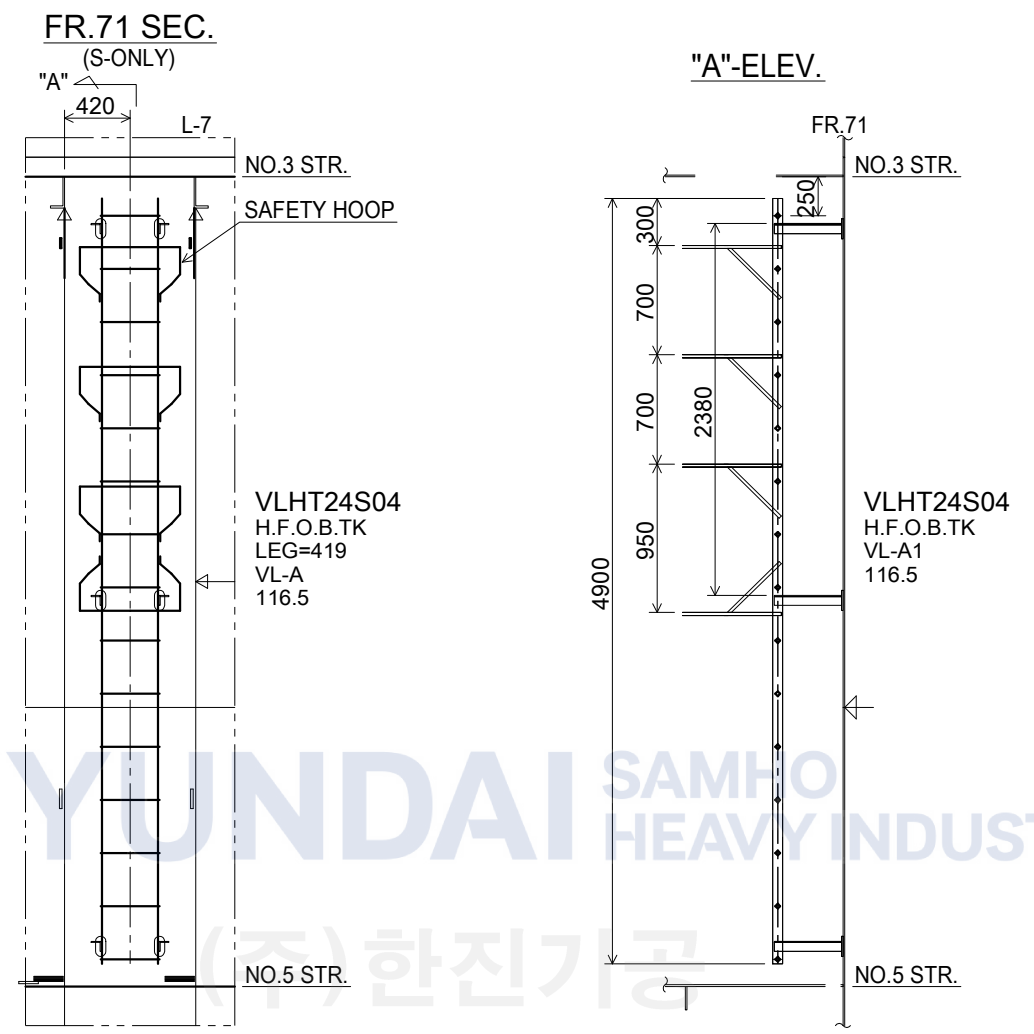
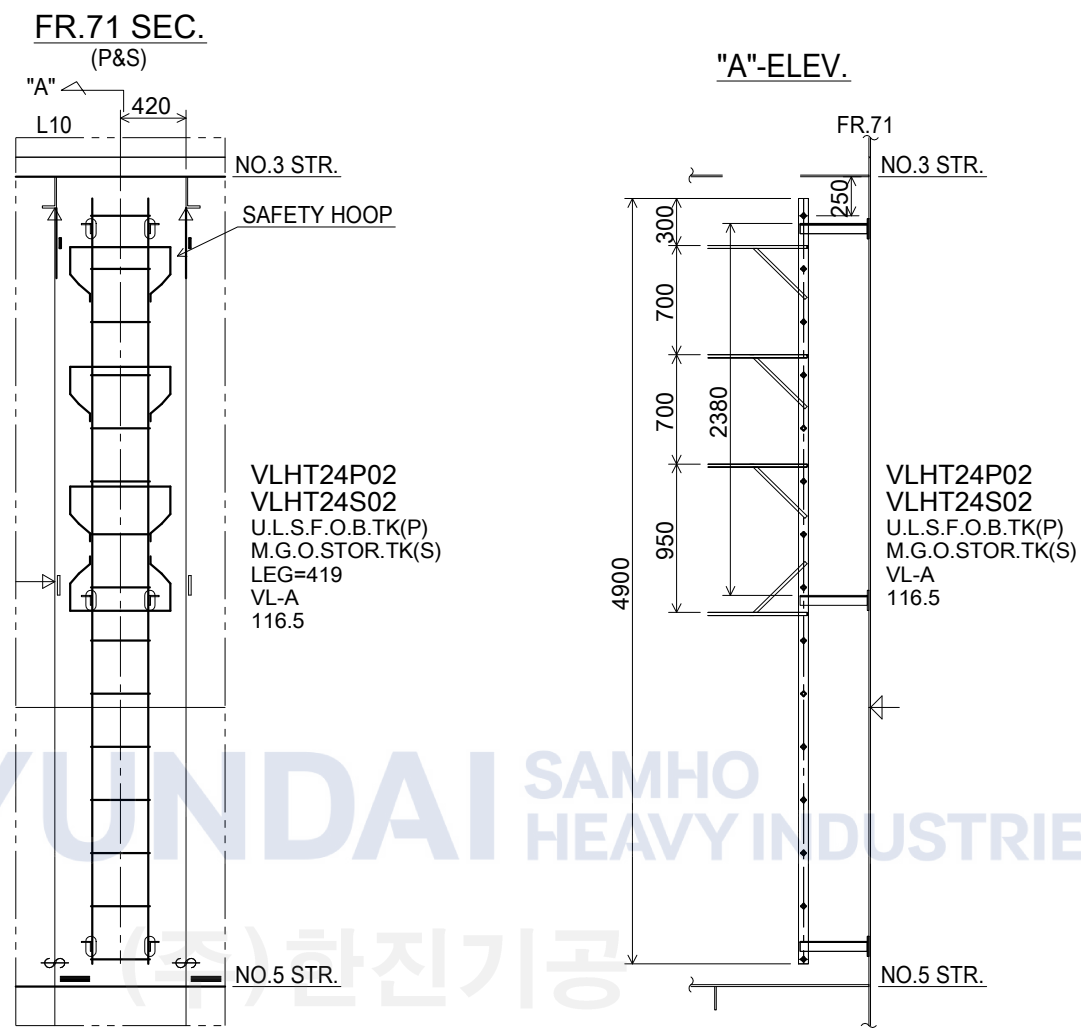


"B" SEC.





SHIP NO.	8184-8187	3
BLK NO.	T23P5115H	3



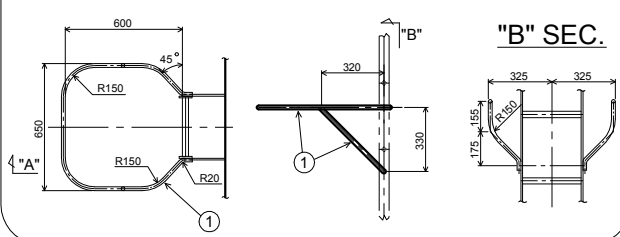
SAFETY HOOP

SER NO.	DESCRIPTION	SIZE	MAT'L
1	BACK HOOP & SUPPORT	Ø19 R.B	SS400(JIS) OR SS275(KS)

PLAN VIEW

"A" ELEV.

"B" SEC.



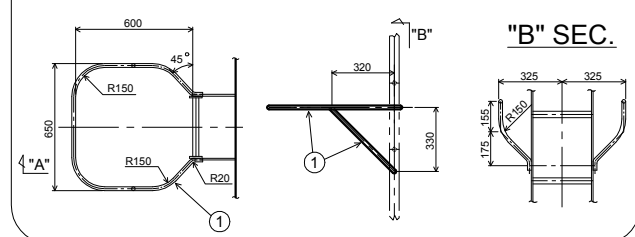
SAFETY HOOP

SER NO.	DESCRIPTION	SIZE	MAT'L
1	BACK HOOP & SUPPORT	Ø19 R.B	SS400(JIS) OR SS275(KS)

PLAN VIEW

"A" ELEV.

"B" SEC.



8184-VER-PDRH15-02



	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH		
1																																				
2	SEQ	자재번호	Qty	TYPE	PAINT SPEC.				DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support
3									LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)					PT	KG	KG	KG	PT	PT	EA	EA	
4	01	416412100	1	A	O				4900	469	설치)	110	80	30	2380		15		6			6		118.60	T23P	VLHT23P01	30	118.60				16		40		
5	02	416412100	1	A	O				4900	469	설치)	110	80	30	2380		15		6			6		118.60	T23S	VLHT23S01	30	118.60				16		40		
6	03	416412100	1	A	O				4900	469	설치)	110	80	30	2380		15		6			6		118.60	T23P	VLHT23P02	30	118.60				16		40		
7	04	416412100	1	A	O				4900	469	설치)	110	80	30	2380		15		6			6		118.60	T23S	VLHT23S02	30	118.60				16		40		
8	05	416412100	1	A	O				4900	418	160	110	80	30	2200		15		6			6		89.50	T23P	VLHT23P03	30	89.50								
9	06	416412100	1	A	O				4900	418	160	110	80	30	2200		15		6			6		89.50	T23S	VLHT23S03	30	89.50								
10	07	416412100	1	A	O				4900	418	160	110	80	30	2200		15		6			6		89.50	T23P	VLHT23P04	30	89.50								
11	08	416412100	1	A	O				4900	418	160	110	80	30	2200		15		6			6		89.50	T23S	VLHT23S04	30	89.50								
12	09	416412100	1	A	O				2180	150	160	110	80	30			7	4				4		34.50	T24P	VLHT24P01	14	34.50								
13	10	416412100	1	A	O				2180	150	160	110	80	30			7	4				4		34.50	T24S	VLHT24S01	14	34.50								
14	11	416412100	1	A	O				4900	419	설치)	110	80	30	2380		15		6			6		116.50	T24P	VLHT24P02	30	116.50				16		40		
15	12	416412100	1	A	O				4900	419	설치)	110	80	30	2380		15		6			6		116.50	T24S	VLHT24S02	30	116.50				16		40		
16	13	416412100	1	A	O				4900	418	160	110	80	30	2400		15		6			6		89.50	T24P	VLHT24P03	30	89.50								
17	14	416412100	1	A	O				4900	418	160	110	80	30	2400		15		6			6		89.50	T24S	VLHT24S03	30	89.50								
18	15	416412100	1	A	O				4900	419	설치)	110	80	30	2380		15		6			6		116.50	T24S	VLHT24S04	30	116.50				16		40		
19	16	416412100	1	A	O				2180	418	160	110	80	30			7		4			4		45.40	T24S	VLHT24S05	14	45.40								



(주)한진기공