


NOTE

공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	
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(주)현대중공업 PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	23. 03. 16	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完

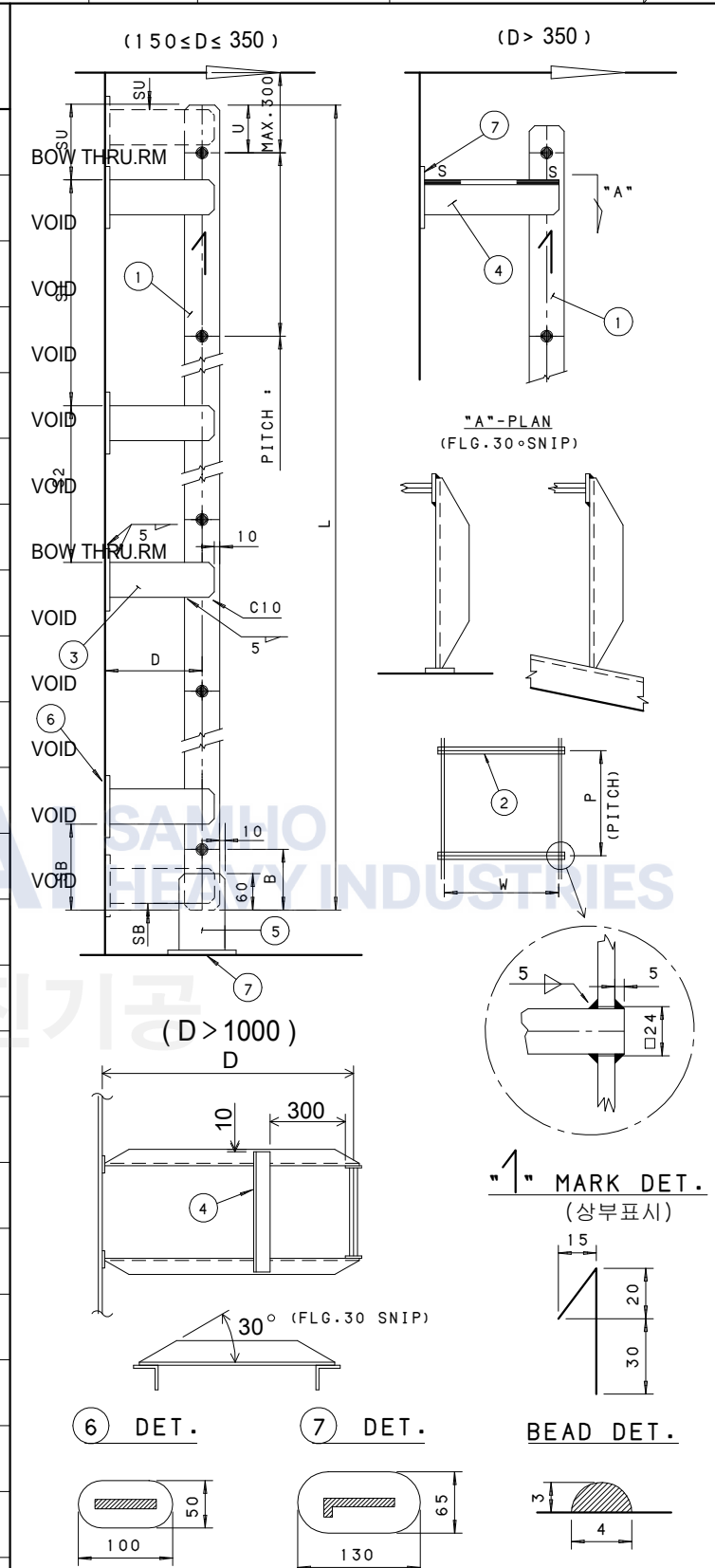
(표지 포함 4 매)

DEP'T NO. B111000	SHIP NO. 8158-8163	SHIP TYPE 7,900 TEU CLASS CONTAINER CARRIER	
TEL. NO. 4787	부 서 명 선 체 설 계 부	도 면 명 Vertical Ladder 제작도	
승 인	책임 이 현		
검 도	책임 이 천 하		
작 성	대리 김 성 경		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도 면 번 호 F11C0C15H	POR NO.
		DATE 2023. 03. 16	H46

C:\EXDB\설계공통양식\W\제작도표지.xls



예산대구분	PROJECT NO.		발행부서	작성 자 사번		DATE	DWG.NO	PAGE
6016	8158		B111000	W126191		20230316	F11C0C15H	1
	8159-8163		선체설계부	김성경	T : 4787			3

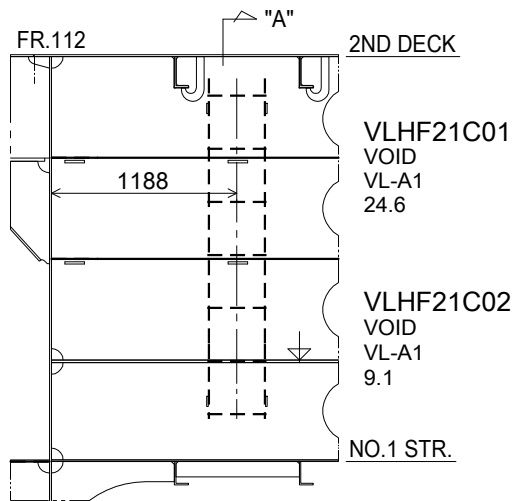
[illegible]

					※ MARK(No.4)
					LEG : 350<D≤1300 → 65°65'8 E.A
					LEG : D>1300 → 75°75'9 E.A
7	PAD	9.0	SS400		K _g / EA
6	PAD	9.0	SS400		K _g / EA
5	LEG	85°9	SS400		K _g / M
4	※ LEG	65°65'8/75°75'9	SS400		K _g / M
3	LEG	65°9	SS400		K _g / M
2	STEP	22°22	SS400		K _g / M
1	SIDE FRAME	65°9	SS400	2	K _g / M
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/ST	WEIGHT

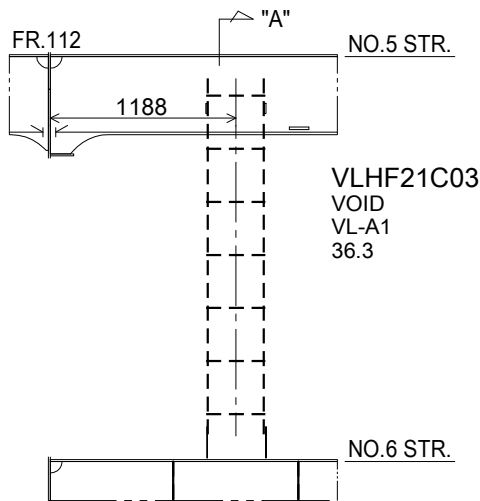


SHIP NO.	8158 - 8163	2
BLK NO.	F11C0C15H	3

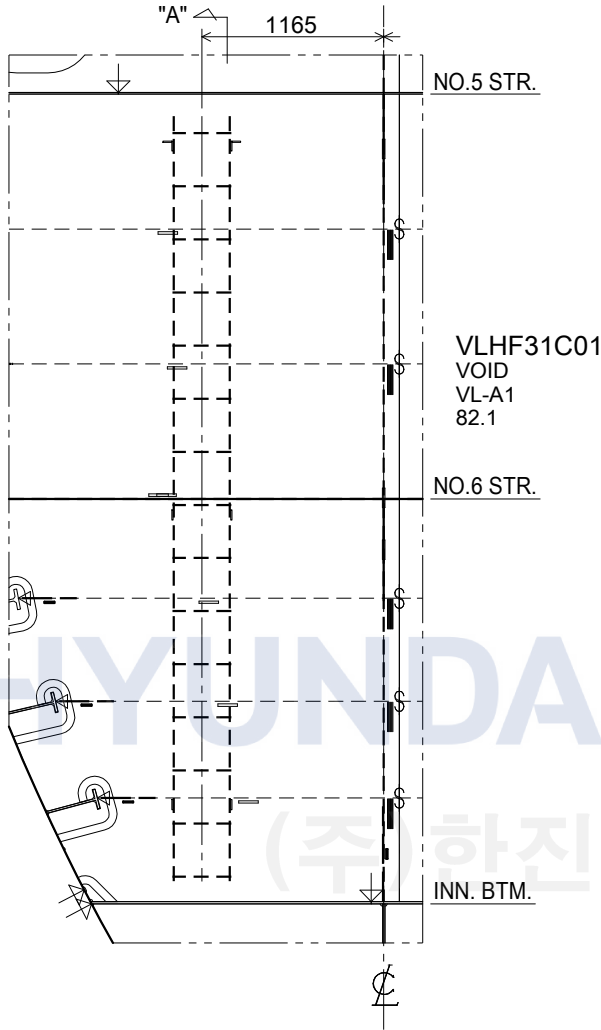
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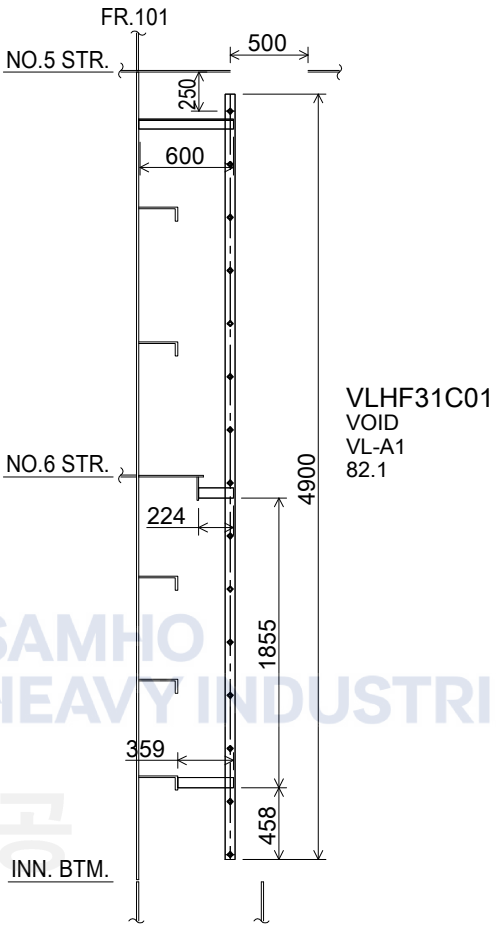
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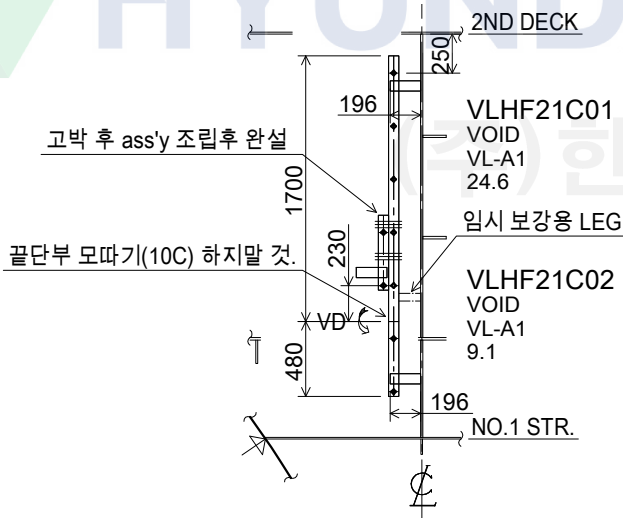
FR.101 SEC.
(P-ONLY)



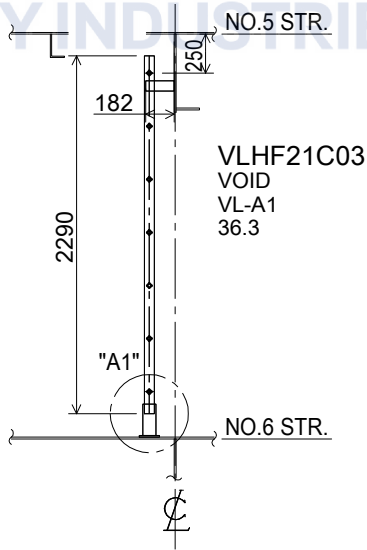
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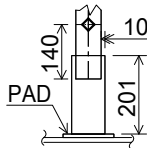
"A"-SEC.



"A"-SEC.



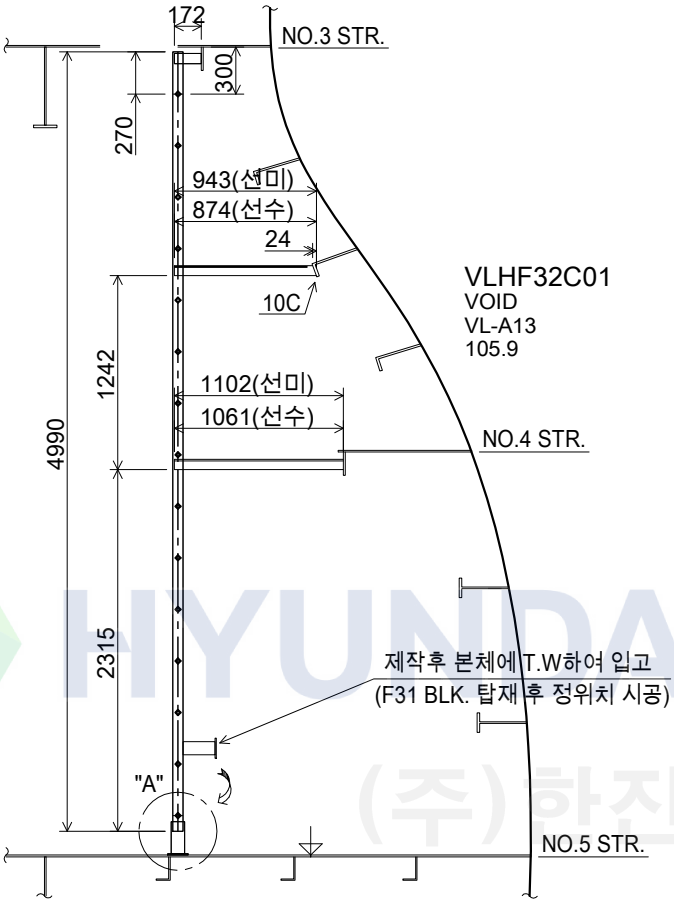
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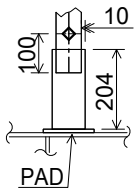


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BLK NO.	F11C0C15H	3

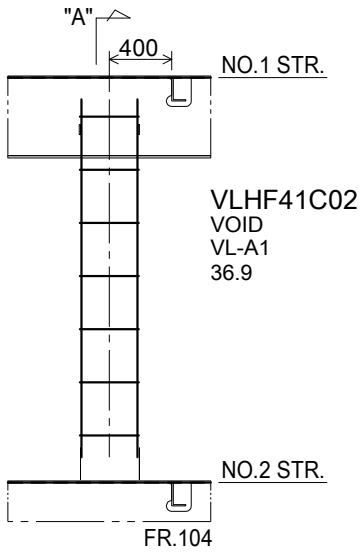
FR.103-365 SEC.
(S-ONLY)



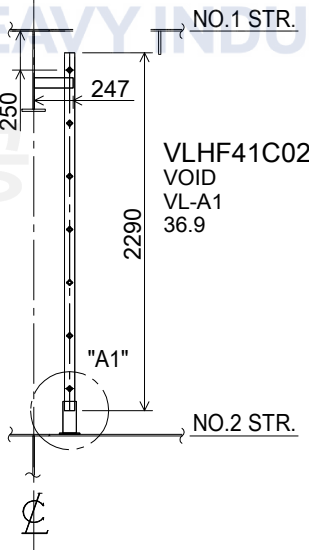
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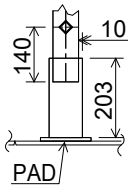
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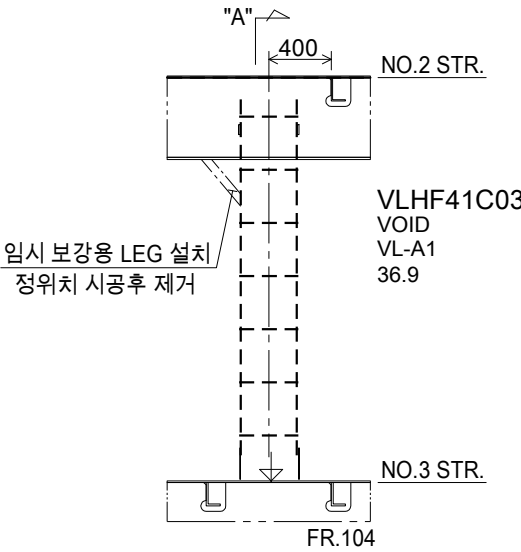
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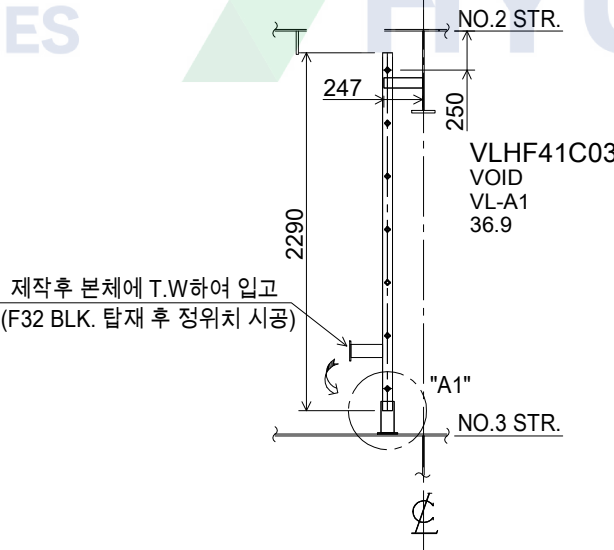
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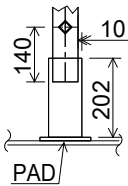
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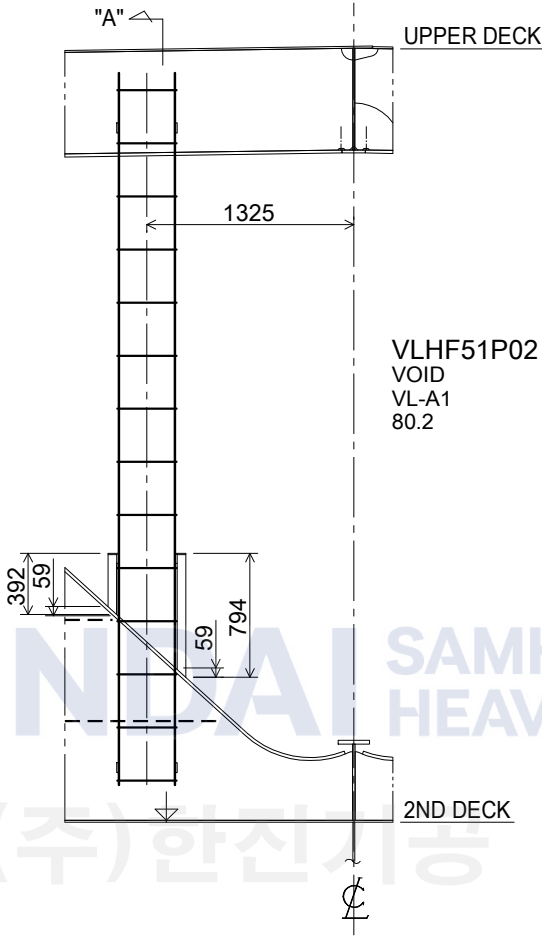
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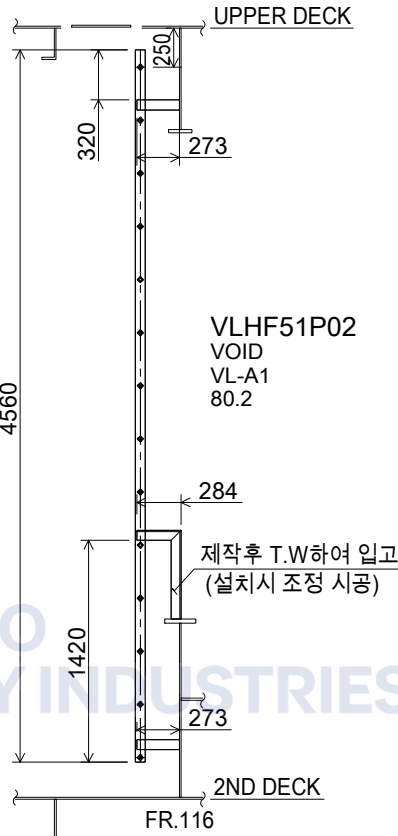
"A1"-DET.



FR.116 SEC.
(P-ONLY)



"A"-ELEV.



				C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH	
1																																				
2	SEQ	자재번호	Qty	TYPE	PAINT SPEC.				DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support
3									LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)													
4	01	416412100	1	A13	O				1460	150	160	110	80	30			5	4				4			25.00	F11C	VLHF11C01	10	25.00							
5	02	416412100	1	A1		O											5	2						24.60	F21C	VLHF21C01	10	24.60								
6	03	416412100	1	A1		O											2	2						9.10	F21C	VLHF21C02	4	9.10								
7	04	416412100	1	A1		O											7	2		2		2		36.30	F21C	VLHF21C03	14	36.30								
8	05	416412100	1	A1		O			1840	159	160	110	80	30			6	4						28.80	F21C	VLHF21C04	12	28.80								
9	06	416412100	1	A1		O											15	4	2			2		82.10	F31C	VLHF31C01	30	82.10								
10	07	416412100	1	A1	O				2180	150	160	110	80	30			7	4						33.20	F31C	VLHF31C02	14	33.20								
11	08	416412100	1	A13		O											15	2	4	2		2		105.90	F32C	VLHF32C01	30	105.90								
12	09	416412100	1	A1		O			2180	168	160	110	80	30			7	4				4		34.80	F41C	VLHF41C01	14	34.80								
13	10	416412100	1	A1		O											7	2		2		2		36.90	F41C	VLHF41C02	14	36.90								
14	11	416412100	1	A1		O											7	2		2		2		36.90	F41C	VLHF41C03	14	36.90								
15	12	416412100	1	A1		O											14	4	2					80.20	F51P	VLHF51P02	28	80.20								



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