


NOTE

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| 공 통 사 항 | 1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임. |
| | 2. 모서리 부분은 Smooth Grinding 할 것. (RC) |
| | 3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내 |
| | 4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것. |
| | 5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것. |
| | 6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO. |
| | 7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용 |
| | 8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임. |

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| 특이 사항 | 1. 모든 모서리 부분을 3 Pass Grinding(최소 2R)할 것.→ PP 도장 코드만 적용 |
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| (주)현대중공업 PLAN HISTORY | | | | | |
|-----------------------|------------|--------------------------|-------|---------|----------|
| REV NO | DATE | DESCRIPTION | DRAWN | CHECKED | APPROVED |
| 0 | 23. 03. 16 | Vertical Ladder 제작용으로 작성 | 김성경 | 이천하 | 결재完 |
| | | | | | |
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| | | | | | |
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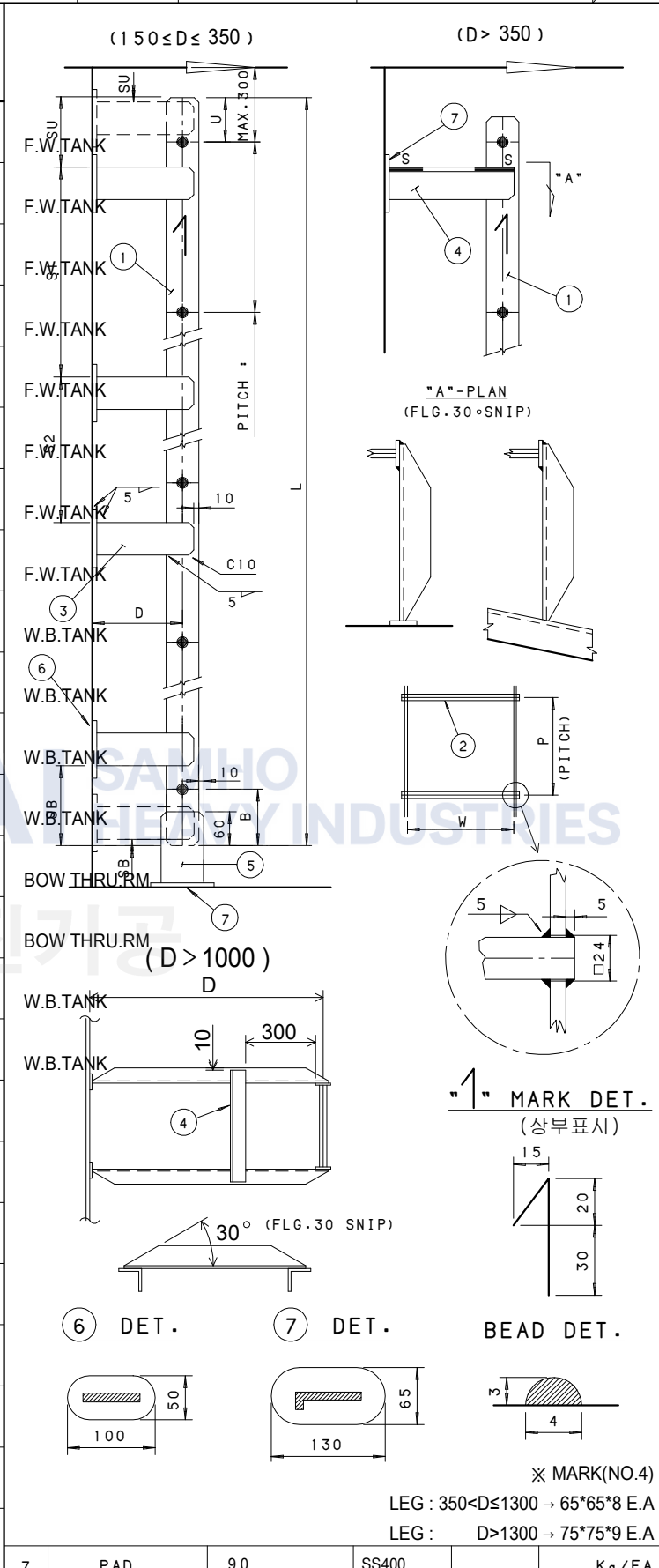
(표지 포함 4 매)

| | | | |
|--|-----------------------|--|---------|
| DEP'T NO. B111000 | SHIP NO. 8158-8163 | SHIP TYPE 7,900 TEU CLASS CONTAINER CARRIER | |
| TEL. NO. 4787 | 부 서 명 선 체 설 계 부 | 도 면 명 Vertical Ladder 제작도 | |
| 승 인 | 책임 이 현 | | |
| 검 도 | 책임 이 천 하 | | |
| 작 성 | 대리 김 성 경 | | |
|  Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea | | 도 면 번 호 E53P5015H | POR NO. |
| | | DATE 2023. 03. 16 | H44 |

C:\EXDB\설계공통양식\W\제작도표지.xls



| | | | | | | | | |
|-------|-------------|--|---------|---------|----------|----------|-----------|------|
| 예산대구분 | PROJECT NO. | | 발행부서 | 작성 자 사번 | | DATE | DWG.NO | PAGE |
| 6016 | 8158 | | B111000 | W126191 | | 20230316 | E53P5015H | 1 |
| | 8159-8163 | | 선체설계부 | 김성경 | T : 4787 | | | 3 |

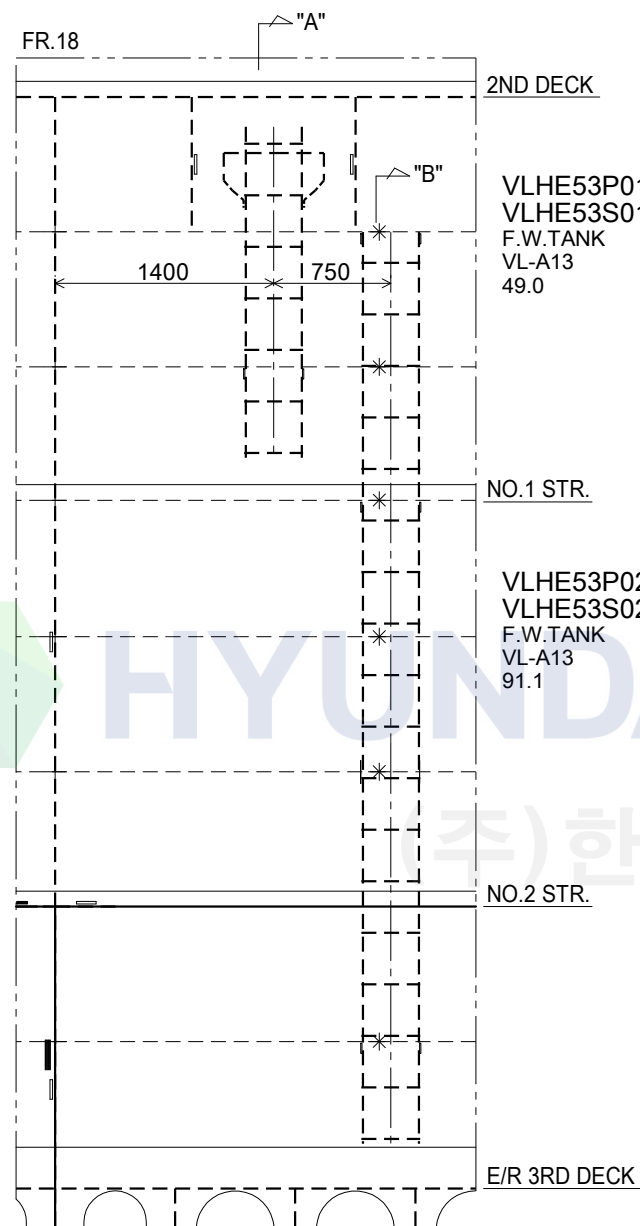
[illegible]

| | | | | | |
|----|-------------|-----------------|-------|---------|---------------------|
| 7 | PAD | 9.0 | SS400 | | K _g / EA |
| 6 | PAD | 9.0 | SS400 | | K _g / EA |
| 5 | LEG | 85*9 | SS400 | | K _g / M |
| 4 | ⌗ LEG | 65*65*8/75*75*9 | SS400 | | K _g / M |
| 3 | LEG | 65*9 | SS400 | | K _g / M |
| 2 | STEP | 22*22 | SS400 | | K _g / M |
| 1 | SIDE FRAME | 65*9 | SS400 | 2 | K _g / M |
| NO | DESCRIPTION | SIZE | MAT'L | Q'TY/ST | WEIGHT |

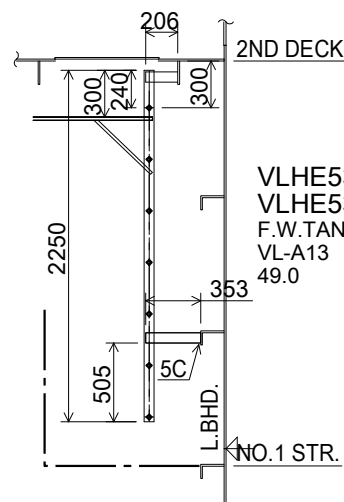


| | | |
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| SHIP NO. | 8158 - 8163 | 2 |
| BLK NO. | E53P5015H | 3 |

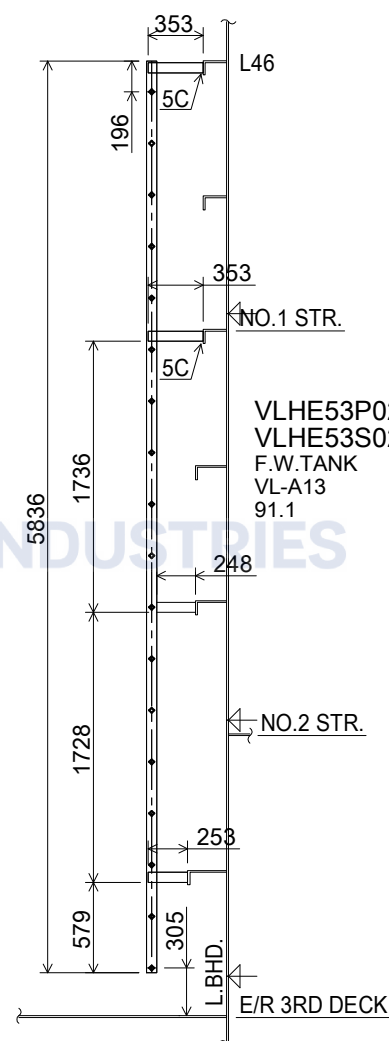
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(P&S)



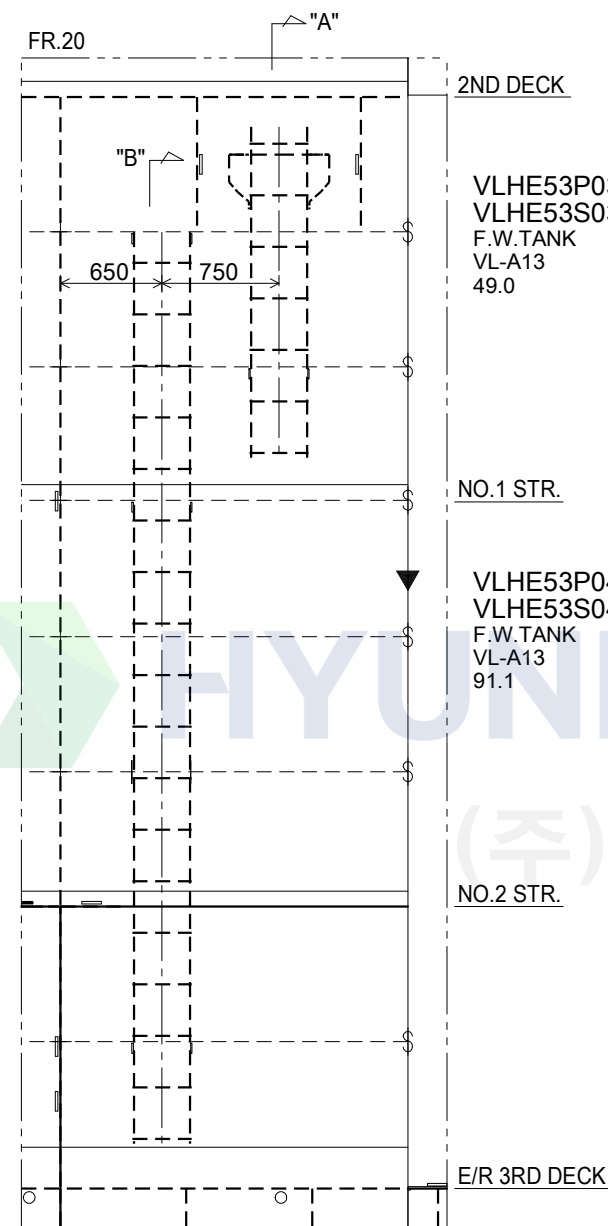
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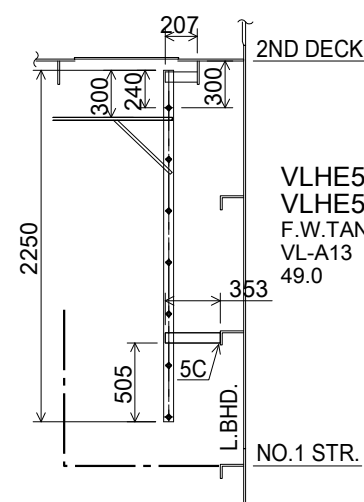
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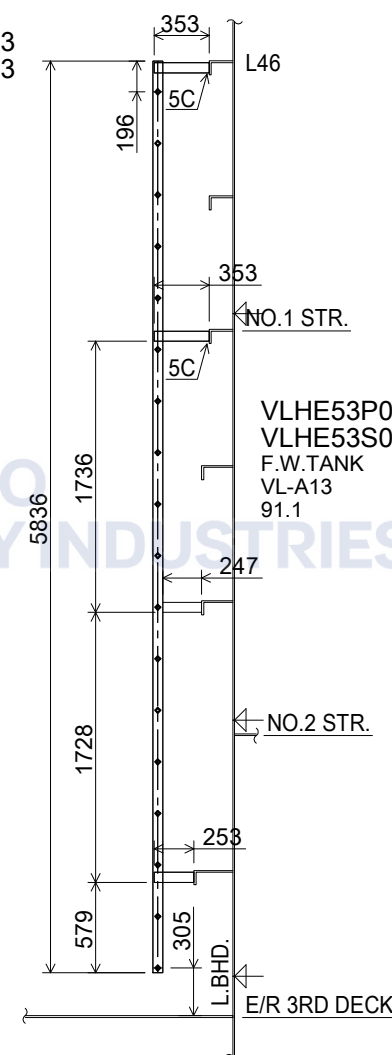
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(P&S)



"A"-SEC.



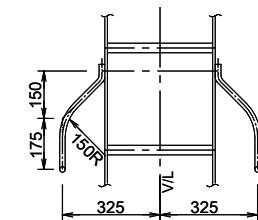
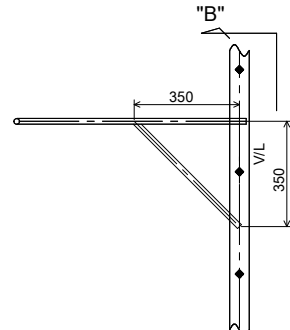
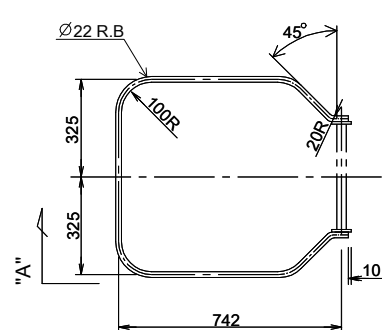
"B"-SEC.



SAFETY HOOP PLAN

"A" VIEW

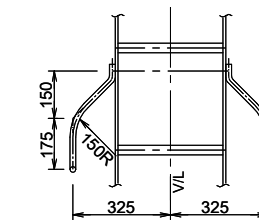
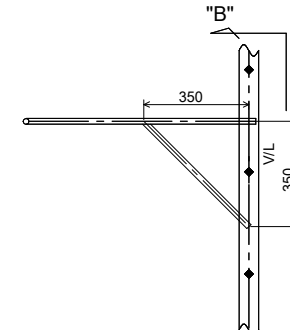
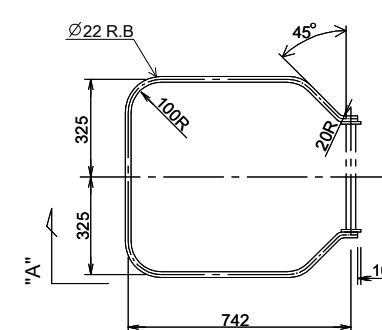
"B" VIEW



SAFETY HOOP PLAN

"A" VIEW

"B" VIEW

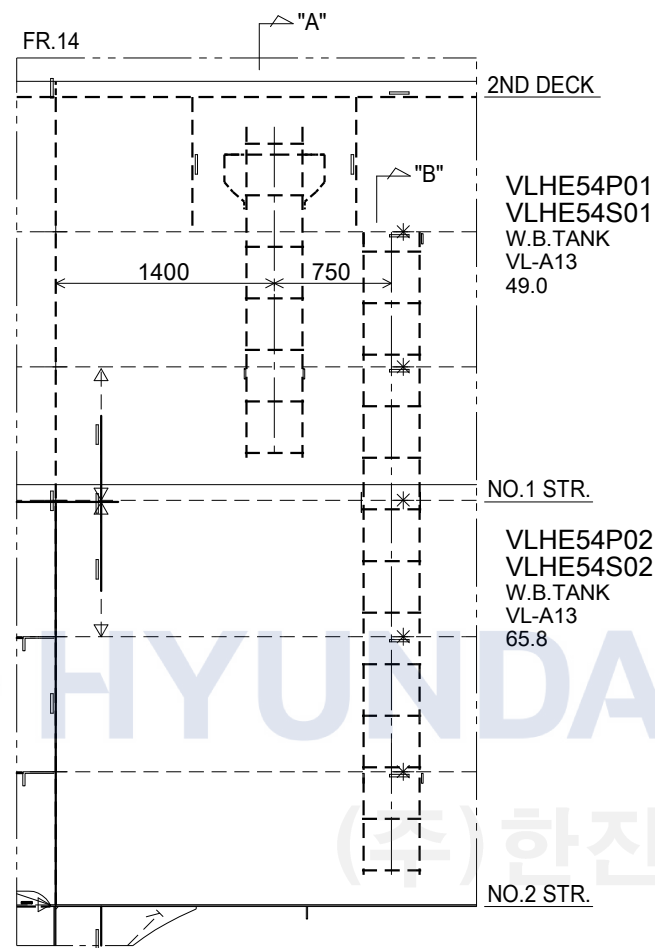


8158-VER-PORH44-01

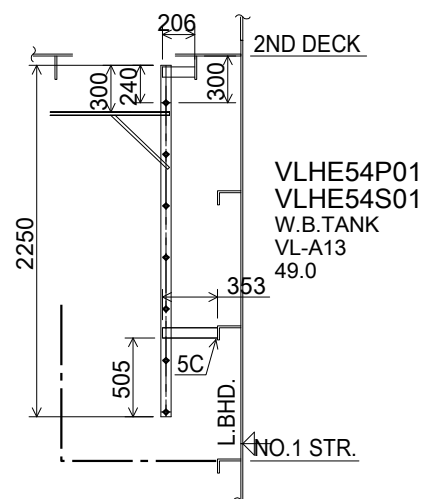


| | | |
|----------|-------------|---|
| SHIP NO. | 8158 - 8163 | 3 |
| BLK NO. | E53P5015H | 3 |

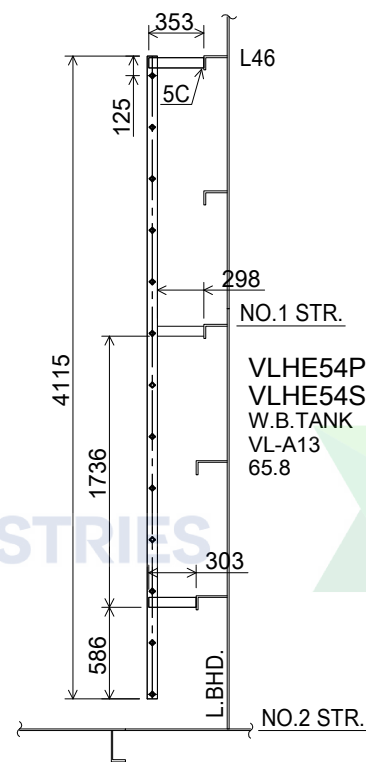
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(P&S)



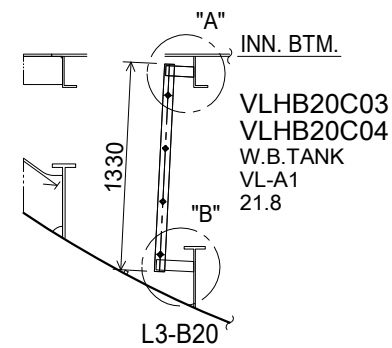
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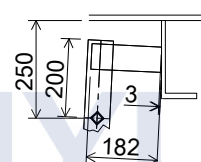
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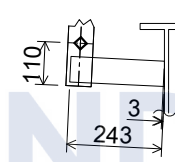
FR.93+1/2 SEC.
(P&S)



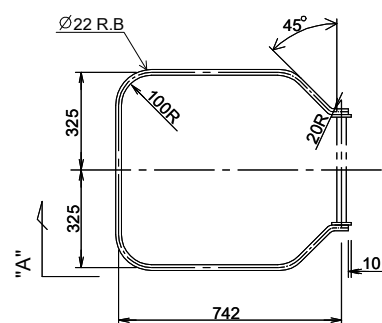
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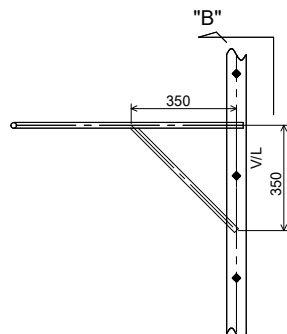
"B"-DET.



SAFETY HOOP PLAN



"A" VIEW



"B" VIEW

