#### **NOTE**

- 1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
- 2. 모서리 부분은 Smooth Grinding 할 것. (RC)
- 3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
- 4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.

공

5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.

통

사

6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것.

MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.

7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것.

→ 녹발청, 도장오염 방지 위해 코팅 Wire 사용

8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항

DEP'T NO SHIP NO.

## HYUNDAI SAMHO HEAVY INDUS

		PLAN HISTORY			
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	22. 12. 14	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完

(표지 포함 4 매)

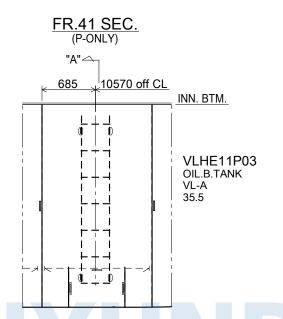
	DEF INO.	SHIF NO.	Shir TTPL			
	B111000	8140, 8198/99	174,000 CBM CLASS LNGC			
l	TEL. NO.	부서명	도면명			
ı	4787	선 체 설 계 부				
s	승 2	책임이 현	Vertical Ladder			
#>IXIX	검 5	<u> 책임 이 천 하</u>	ᆌᅐᄔᆮ			
식쌍세약도표시	작 &	대리 김성경	제작도			
0 H0 H0			도면 번호 E28P5115H POR	NO.		
C:\EXDB\솔 세	ı	Hyundai Samho Heavy Industries Co., Ltd.	DATE 2022. 12. 14 H1	1		
C:\E		Samho Shipyard, Korea		''''		

SHIP TYPE

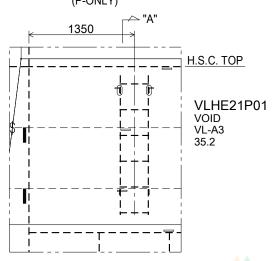
C:\EXDB\설계공통양식₩제작도표지.xls

-	<b>*</b>																			(	예산대구분	P	'ROJECT	NO.	발행부서	작성자	사번	DATE		DWG.NO	PAGE
					$\overline{\vee}$	ER	TIC	<u> AL</u>		<u>ADI</u>	DEF	7 /	1FG	.	_ I_	ST					6016	8	3140		B111000	W1261	191	20221214	F	28P5115H	1
																		,				819	8/8199		구조설계부	김성경 Ţ	: 4787	· <b>-</b> ··			3
NO.	예산	자재번호	n, TY	TYPE -	PAINT C (도장 횟	!수)			D	IMENS	SION				SQ.B Q'TY		_EG )'TY	F	PAD P Q'TY	WEIGHT	POR	NO	BLK.	M	ARK NO.		(150≤D	≤ <b>350</b> )		( □ > 350 )	
	중구분	(MATERIAL)	Q II	4	ZO EZ E 1 2		L	D	SU	U	SB	В	S1	S2	2	3	4	5 6	7	(Kg/ST)	POR NO	SEQ.	DLN.	11	ANN NO.		DS (	300	T		
01	042	416412100	1	A3	0		2780	209	160	110	80	30			9	4		4		43.8	H11	01	E11P	VLHE	11P01	F.O.OV.	K +	) ⊃ × V			
02	042	446442400	1	42	0		2790		160	110					0			4		43.8	LIAA	02	F110	VI HE	11501	D LI TANK			1	"A,	พ
02	042	416412100	1	A3			2780	209	160	110	80	30			9	4	+	4		43.8	H11	02	E11S	VLHE	11501	B.H.TAN	<b>`</b>			$\searrow_4$	
03	042	416412100	1	A		0	1500	150	160	110	80	30			5	4				24.1	H11	03	E11P	VLHE	11P02	VOID					
04	042	416412100	1	A		0	1500	150	160	110	80	30			5	4				24.1	H11	04	E11S	VLHE	11S02	VOID					
05	042	416412100	1	A	0				제	작 도	면 침	조			7	4		4		35.5	H11	05	E11P	VLHE	11P03	OIL.B.TA	NK	PITCH :		A"-PLAN	
06	042	416412100	1	A3		0	2120	200	160	110	80	30			7	4		4		34.7	H11	06	E11P	VLHE	11P04				(FLG ₩	G.30∘SNIP)	
																											15-	10			
07	042	416412100	1	A	0		2180	165	160	110	80	30			7	4		4		34.6	H11	07	E11S	VLHE	11S03	B.H. <u></u> TAN	<b>∀</b>   †				
08	042	416412100	1	A3	0		1460	425	160	110	250	30			5		4		4	36.2	H11	08	E11P	VLHE	11P05	M.G.O.D	R.TK	C10 5			
09	042	416412100	1	A		0	1840	158	160	110	80	30			6	4				28.8	H11	09	E12P	VLHE	12P01	VOID VOID	- D -	-		-	7
10	042	416412100	1	A		О	1840	158	160	110	80	30			6	4				28.8	H11	10	E12S	VLHE	12S01	VOID VOID			<b>=</b>	<del></del>	,
11	042	416412100	1	A		0	2180	178	160	110	80	30			7	4		4		34.9	H11	11	E13C	VLHE	13001	GREY W	нтк			(H)	
			<u> </u>																									10			
12	042	416412100	1	A	0		2180	178	160	110	80	30	15		7	4		4		34.9	H11	12	E13C	VLHE	13C02	A.C.DR.	-		IST	W -	5
13	042	416412100	1	A3		0			제	작 도	면 침	조			6	2	2		2	35.2	H11	13	E21P	VLHE:	21P01	VOID_	SB +	5		(5, []	5 `.
14	042	416412100	1	A		0	2180	150	160	110	80	30			7	4		4		34.3	H11	14	E21P	VLHE:	21P02	VOID	( D :	> 1000 )			4 1 1
15	042	416412100	1	A3		E7		150	160	110	250	30			6	4		4		29.3	H11	15	E21S	VLHE:	21S01	EGR DR	, (	D >			
16	042	416412100	1	A		0	2520	200	160	110	80	30			8	4		4		39.8	H11	16	E21P	VLHE:	21P03	VOID	,	2 300		W	/
						E7																								<u>"1" mark</u>	DET.
17	042	416412100	1	A3		2	2780	235	160	110	80	30			9	4		4		44.3	H11	17	E22S	VLHE	22S01	EGR DR.	TK (4	<sup>j</sup>		(상부표 나 <mark>카</mark>	표시)
18	042	416412100	1	A3		0			제	작 도	면침	조			14	4	2	2	2	77.5	H11	18	E28P	VLHE	28P01	VOID		,		<u>i</u> —	20
19	042	416412100	1	A		0					면침				3	3	1			21.7	H11	19	E28S	VLHE:	28S01	VOID		30° (FLG.30	SNIP)		30
20	042	416412100	1	A		О	1530	200	SAFET 190	Y HOOF 140	제작 후 150	설치 30			5	4		4		41.6	H11	20	E28P	VLHE:	28P02	VOID 6			\	l	_
21	042	416412100	1	A		0	1340	200	160	290	80	30			4	4		4		23.2	H11	21	E28P	VLHE:	28D03	VOID	DET.	7) [	DET.	<u>BEAD D</u>	ET.
21	042	410412100	'	^	<u> </u>		1340	200	100	290	00	30				4				23.2	1111	21	LZOF	VLIIL	20103	$\dashv$	0.00		ZZZZ ) 15 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	M 1	
																	_										100	130		4	`
																													LEG:		NRK(NO.4) 5*65*8 E.A
																										7	PAD	9.0	LEG:	D>1300 → 75	5*75*9 E.A Kg/EA
											MA	ARK N	0.	IARKI	N G								TYPE	Р	W	6	PAD	9.0	SS400		Kg/EA
-03														VI	П								Α	340	350		LEG LEG	85*9 65*65*8/75*75*9	SS400 SS400	+ +	Kg/M Kg/M
ERT-														V   L	111	<u></u>	+	<u> </u>					А3	330	350		LEG	65*9	SS400		Kg/M Kg/M
N-01													PRO	JECT	<u>NO.</u>			001/		RIAL NO.	OF BLO	<u>ck</u>					STEP E FRAME	22*22 65*9	SS400 SS400	2	Kg/M Kg/M
812																	ΓRI	_OCK	NU.								CRIPTION		MAT'L	Q'TY/ST W	VE I GHT
													НΥ	JNDAI	SAMH	IO HE	AVY	INDUS	TRIES	S CO., LTD										A3(420×29	97)





#### <u>16145 OFF C.L ELEV.</u> (P-ONLY)



#### $\frac{\text{FR.39 SEC.}}{\text{(P-ONLY)}}$ "A"-ELEV. 9220 A/B (L34) 9220 A/B (L34) VLHE28P02 VOID LEG=200 VL-A 41.6 VLHE28P02 870 VOID VL-A 41.6 SAFETY HOOP SAFETY HOOP 7625 A/B (L32) 7625 A/B (L32) VLHE28P03 VOID LEG=200 VL-A 23.2 STR. PLAN

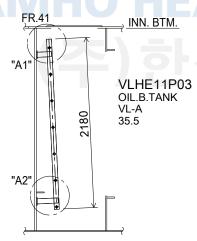
SHIP NO.

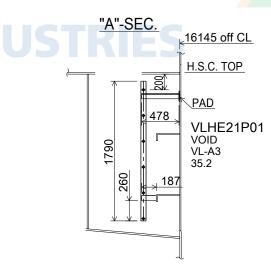
BLK NO.

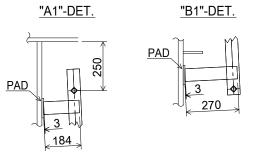
8140,8198/8199

E28P5115H

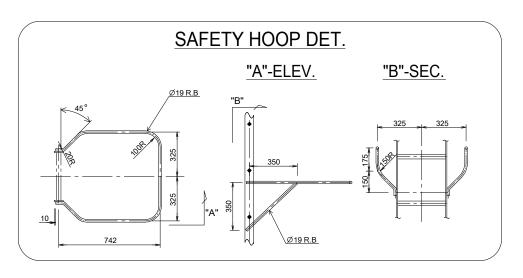
# <u>"A"-ELEV.</u> FR.41 INN. BTM.



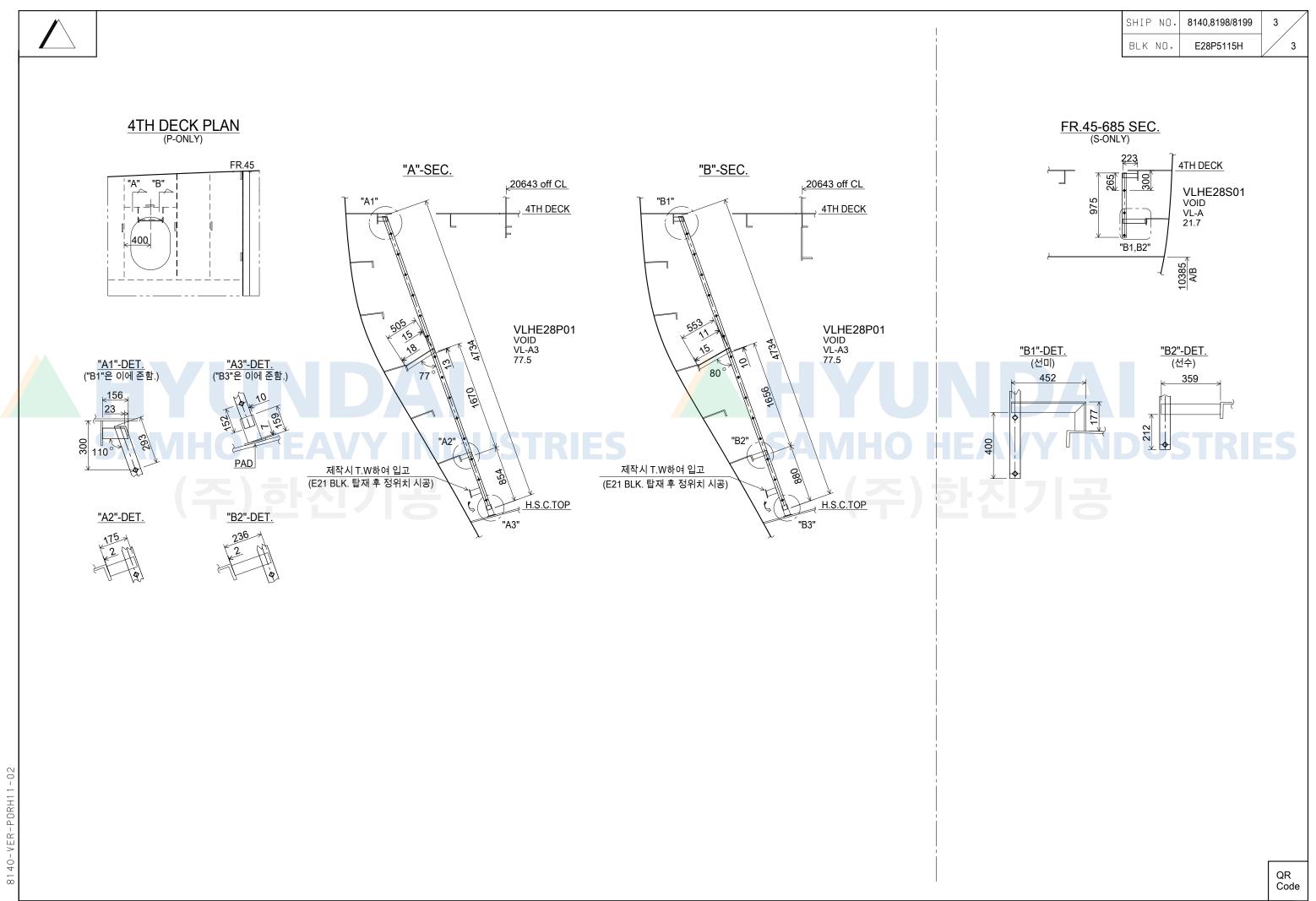




### MHO HEAVY INDUSTRIES (주)한진기공



QR Code



	ШДШ		С	D	E F	GH	1	J K	Ĺ	М	N O	P Q R	S T	U	V	W	X Y	Z	AA	AB	AC	AD	AE	AF	1 <b>AG</b> 25.41.	24/2022 <del>AH2</del> -14 10	47:39
1																				·							]
2	SEQ	자재번호	Qty	TYPE	PAINT	SPEC.			DIME	NSION		SQ.B	_EG Qty	F	PAD Qty		WGT BLK.	MARKNO	Step Hole	RC	3P	도급	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support	
3							LEN I	D SI	JU	SB	B S1	S2 (2) (3)	(4) (5)	(6)	(7)	(8)			PT	KG	KG	KG	PT	PT	EA	EA	j
4	01	416412100	1	А3	0		2780 2	09 16	0 110	08	30	9 4	1	4	1		43.80 E11P	VLHE11P01	18	43.80							j
5	02	416412100	1	АЗ	0		2780 2	09 16	30 110	08	30	9 4	1	4	1		43.80 E11S	VLHE11S01	18	43.80							j
6	03	416412100	1	Α		0	1500 1	50 16	30 110	08	30	5 4	1				24.10 E11P	VLHE11P02	10	24.10							j
7	04	416412100	1	Α		0	1500 1	50 16	30 110	08	30	5 4	1				24.10 E11S	VLHE11S02	10	24.10							j
8	05	416412100	1	Α	0	제	작 도 면	참 :	조			7 4	1	4	1		35.50 E11P	VLHE11P03	14	35.50							j
9	06	416412100	1	АЗ		0	2120 2	00 16	30 110	08 0	30	7 4	1	4	1		34.70 E11P	VLHE11P04	14	34.70							]
10	07	416412100	1	Α	0		2180 1	65 16	30 110	08 0	30	7 4	1	4	1		34.60 E11S	VLHE11S03	14	34.60							]
11	80	416412100	1	АЗ	0		1460 4	25 16	30 110	250	30	5	4		4		36.20 E11P	VLHE11P05	10	36.20							j
12	09	416412100	1	Α		0	1840 1	58 16	30 110	08	30	6 4	1				28.80 E12P	VLHE12P01	12	28.80							j
13	10	416412100	1	Α		0	1840 1	58 16	30 110	08	30	6 4	1				28.80 E12S	VLHE12S01	12	28.80							j
14	11	416412100	1	Α		0	2180 1	78 16	30 110	08 0	30	7 4	1	4	1		34.90 E13C	VLHE13C01	14	34.90							]
15	12	416412100	1	Α	0		2180 1	78 16	30 110	08	30	7 4	1	4	1		34.90 E13C	VLHE13C02	14	34.90							j
16	13	416412100	1	АЗ		이제	작 도 면	1 참	조			6 2	2 2		2		35.20 E21P	VLHE21P01	12	35.20							j
17	14	416412100	1	Α		0	2180 1	50 16	30 110	08	30	7 4	1	4	1		34.30 E21P	VLHE21P02	14	34.30							j
18	15	416412100	1	А3		0	1790 1	50 16	30 110	250	30	6 4	1	4	1		29.30 E21S	VLHE21S01	12	29.30							j
19	16	416412100	1	A		0	2520 2	00 16	30 110	80	30	8 4	1	4	1		39.80 E21P	VLHE21P03	16	39.80							]
20	17	416412100	1	А3		0	2 <mark>78</mark> 0 2	35 16	30 110	08	30	9 4	1	4	1		44.30 E22S	VLHE22S01	18	44.30							]
21	18	416412100	1	А3		O제	작 도 면	1 참	조			14	1 2 2	2	2		77.50 E28P	VLHE28P01	28	77.50							j
22	19	416412100	1	A		O 제	작 도 면	1 참	조			3 3	3 1			WIF	21.70 E28S	VLHE28S01	6	21.70							j
23	20	416412100	1	Α		0	1530 2	00 설:	치 140	150	30	5 4	1	4	4	A A A A A A A A A A A A A A A A A A A	41.60 E28P	VLHE28P02	10	41.60			8		20		i
24	21	416412100	1	Α		0	1340 2	00 16	30 290	08 (	30	4 4	1	4	1		23.20 E28P	VLHE28P03	8	23.20							l

SAMHQ HEAVY INDUSTRIES (화) 한진기금