

NOTE

공
통
사
항


1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
2. 모서리 부분은 Smooth Grinding 할 것. (RC)
3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No., Block No, 및 Mark No.) 할 것.
6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것.
MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것.
→ 녹발청, 도장오염 방지 위해 코팅 Wire 사용
8. 특기외 SU=160mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이
사항

PLAN HISTORY

REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	22. 05. 04	Vertical Ladder 제작용으로 작성	이천하		결재完
001	22. 05. 25	BLK. 입력오류로 Mark No. 변경	이천하		결재完
002	22. 09. 15	도장코드 입력오류로 수정	이천하		결재完

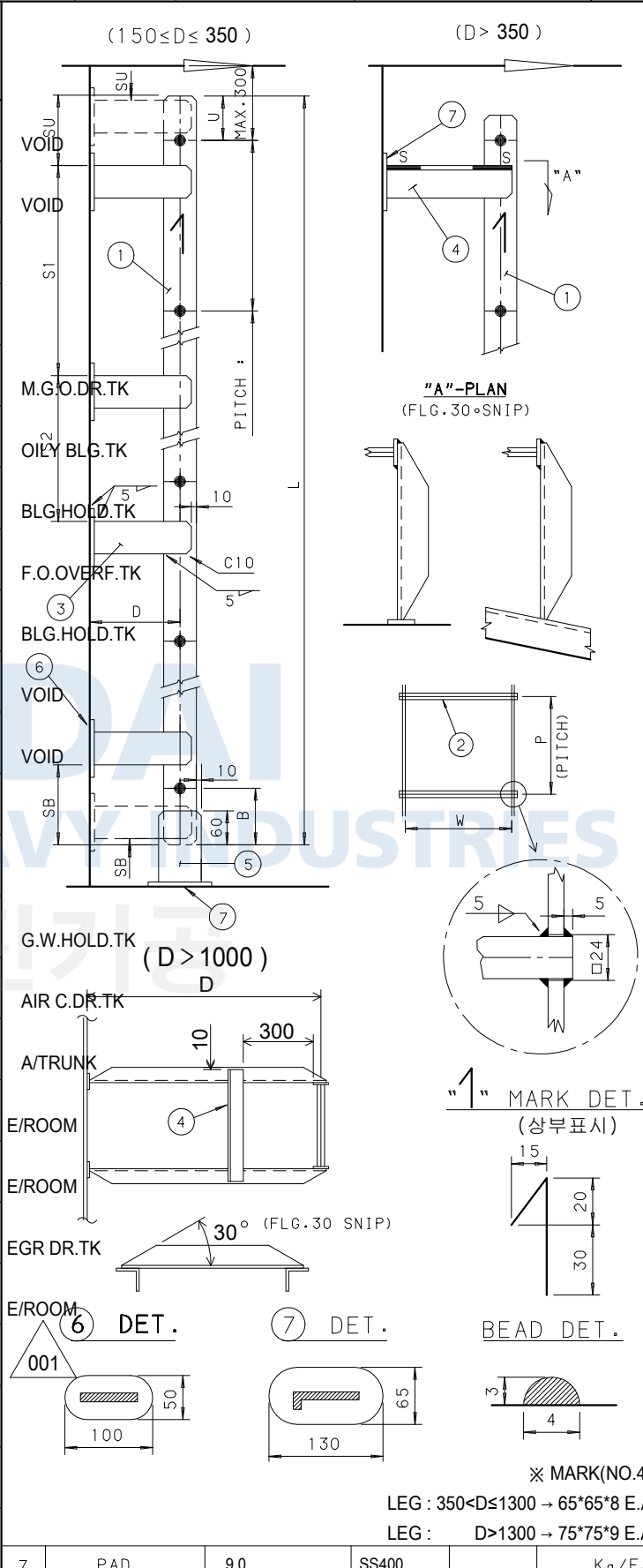
(표지 포함 2 매)

DEP'T NO. B111000	SHIP NO. 8101/02	SHIP TYPE 174,000 CBM CLASS LNGC	
TEL. NO. 2706	부서명 선 각 기 술 부	도면명 Vertical Ladder 제작도	
승 인 책임 김 성 주			
검 도			
작 성 책임 이 천 하			
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도면 번호 E12P5015H	POR NO. H06
		DATE 2022. 05. 04	



예산대구분	PROJECT NO.		발행부서	작성자 사번		DATE	DWG. NO	PAGE
6016	8101		B111000	P009313		20220504	E12P5015H	1
	8102		구조설계부	이천하	T : 2706			2

NO.	예산 중구분	자재번호 (MATERIAL)	Q'TY	TYPE	PAINT CODE (도장 횟수)				DIMENSION								SQ.B Q'TY	LEG Q'TY				PAD Q'TY			WEIGHT (Kg/ST)	POR NO		BLK.	MARK NO.
					EV	EK	ZO	EZ	L	D	SU	U	SB	B	S1	S2		②	③	④	⑤	⑥	⑦			POR NO	SEQ.		
					1	1	1	3																					
01	042	416412100	1	A13	O				1130	175	160	110	80	30			4	4						19.8	H06	01	E11P	VLHE11P01	
02	042	416412100	1	A13	O				1130	175	160	110	80	30			4	4						19.0	H06	02	E11S	VLHE11S01	
05	042	416412100	1	A1			O		1840	169	160	110	80	30			6	4			4			30.1	H06	05	E11P	VLHE11P03	
06	042	416412100	1	A1				O	2180	270	160	110	80	30			7	4			4			36.5	H06	06	E11S	VLHE11S03	
07	042	416412100	1	A1				O	2180	165	160	110	80	30			7	4			4			34.6	H06	07	E11S	VLHE11S04	
08	042	416412100	1	A1			O		2520	175	160	110	80	30			8	4			4			39.5	H06	08	E11P	VLHE11P04	
09	042	416412100	1	A1				O	2520	175	160	110	80	30			8	4			4			39.5	H06	09	E11S	VLHE11S05	
10	042	416412100	1	A1	O				1840	168	160	110	80	30			6	4					29.0	H06	10	E12P	VLHE12P01		
11	042	416412100	1	A1	O				1840	168	160	110	80	30			6	4					29.0	H06	11	E12S	VLHE12S01		
14	042	416412100	1	A13				E4 2	1790	174	160	110	80	30			6	4			4			29.9	H06	14	E13C	VLHE13C03	
15	042	416412100	1	A13				O	1790	174	160	110	80	30			6	4			4			29.9	H06	15	E13C	VLHE13C04	
16	042	416412100	1	A1				PZ 2	1920	150	160	110	10	110			6	4					29.4	H06	16	E13C	VLHE13C05		
17	042	416412100	1	A13		O			1790	제 작 도 면 참 조							6	4			2			30.8	H06	17	E21P	VLHE21P01	
18	042	416412100	1	A1		O			1160	150	160	110	80	30			4	4			4			20.7	H06	18	E21P	VLHE21P02	
19	042	416412100	1	A1			E4 2		1840	250	160	110	80	30		002	6	4			4			31.6	H06	19	E21S	VLHE21S01	
20	042	416412100	1	A1		O			1160	150	160	110	80	30			4	4			4			20.7	H06	20	E21S	VLHE21S03	



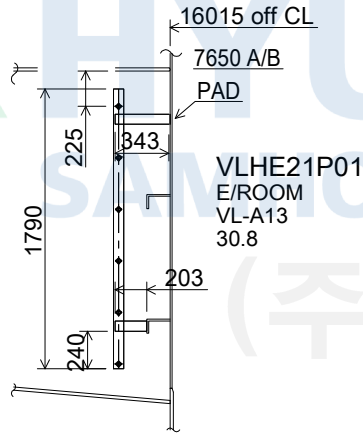
MARK NO. MARKING				TYPE	P	W
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 2px;"> <div style="border: 1px solid black; width: 20px; height: 20px; display: inline-block;"></div> <div style="border: 1px solid black; width: 20px; height: 20px; display: inline-block;"></div> <div style="border: 1px solid black; width: 20px; height: 20px; display: inline-block;"></div> </div> <div style="border: 1px solid black; padding: 2px;"> <div style="border: 1px solid black; width: 20px; height: 20px; display: inline-block; text-align: center;">V</div> <div style="border: 1px solid black; width: 20px; height: 20px; display: inline-block; text-align: center;">L</div> <div style="border: 1px solid black; width: 20px; height: 20px; display: inline-block; text-align: center;">H</div> </div> <div style="border: 1px solid black; padding: 2px;"> <div style="border: 1px solid black; width: 20px; height: 20px; display: inline-block;"></div> <div style="border: 1px solid black; width: 20px; height: 20px; display: inline-block;"></div> <div style="border: 1px solid black; width: 20px; height: 20px; display: inline-block;"></div> <div style="border: 1px solid black; width: 20px; height: 20px; display: inline-block;"></div> </div> <div style="border: 1px solid black; padding: 2px;"> <div style="border: 1px solid black; width: 20px; height: 20px; display: inline-block;"></div> <div style="border: 1px solid black; width: 20px; height: 20px; display: inline-block;"></div> </div> </div>				A1	340	350
				A13	330	350

7	PAD	9.0	SS400		Kg / E
6	PAD	9.0	SS400		Kg / E
5	LEG	85*9	SS400		Kg / M
4	※ LEG	65*65*8/75*75*9	SS400		Kg / M
3	LEG	65*9	SS400		Kg / M
2	STEP	22*22	SS400		Kg / M
1	SIDE FRAME	65*9	SS400	2	Kg / M
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/ST	WEIGHT



SHIP NO.	8101/02	2 / 2
BLK NO.	E12P5015H	

FR.44-450 SEC.
(P-ONLY)



HYUNDAI
SAMHO HEAVY INDUSTRIES
(주)한진기공

8101-VER-PDRH06-01

QR
Code

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH		
1																																				
2	SEQ	자재번호	Qty	TYPE	PAINT SPEC.				DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support
3									LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)													
4	01	416412100	1	O					1130	175	160	110	80	30			4	4							19.80	E11P	VLHE11P01	8	19.80							
5	02	416412100	1	O					1130	175	160	110	80	30			4	4							19.00	E11S	VLHE11S01	8	19.00							
6																																				
7																																				
8	05	416412100	1	A1			O		1840	169	160	110	80	30			6	4			4				30.10	E11P	VLHE11P03	12	30.10							
9	06	416412100	1	A1			O		2180	270	160	110	80	30			7	4			4				36.50	E11S	VLHE11S03	14	36.50							
10	07	416412100	1	A1			O		2180	165	160	110	80	30			7	4			4				34.60	E11S	VLHE11S04	14	34.60							
11	08	416412100	1	A1			O		2520	175	160	110	80	30			8	4			4				39.50	E11P	VLHE11P04	16	39.50							
12	09	416412100	1	A1			O		2520	175	160	110	80	30			8	4			4				39.50	E11S	VLHE11S05	16	39.50							
13	10	416412100	1	O					1840	168	160	110	80	30			6	4							29.00	E12P	VLHE12P01	12	29.00							
14	11	416412100	1	O					1840	168	160	110	80	30			6	4							29.00	E12S	VLHE12S01	12	29.00							
15																																				
16																																				
17	14	416412100	1	A13			O		1790	174	160	110	80	30			6	4			4				29.90	E13C	VLHE13C03	12	29.90							
18	15	416412100	1	A13			O		1790	174	160	110	80	30			6	4			4				29.90	E13C	VLHE13C04	12	29.90							
19	16	416412100	1	A1			2	1920	150	160	110	10	110				6	4							29.40	E13C	VLHE13C05	12	29.40							
20	17	416412100	1	A1			2	1920	150	160	110	10	110				6	4							29.40	E13C	VLHE13C05	12	29.40							
21	18	416412100	1	A1			2	1920	150	160	110	10	110				4	4							29.40	E13C	VLHE13C05	8	29.40							
22	19	416412100	1	A1			2	1920	150	160	110	10	110				6	4							29.40	E13C	VLHE13C05	12	29.40							
23	20	416412100	1	A1			2	1920	150	160	110	10	110				4	4							29.40	E13C	VLHE13C05	8	29.40							

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