## **NOTE**

- 1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
- 2. 모서리 부분은 Smooth Grinding 할 것. (RC)
- 3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
- 4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.

공

5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.

통

사

6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것.

MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.

7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것.

→ 녹발청, 도장오염 방지 위해 코팅 Wire 사용

8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항

## YUNDAI SAMHO HEAVY INDUSTRIE

		PLAN HISTORY	7		
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	23. 06. 30	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完
001	23. 07. 06	타 부서 요청으로 형상 변경	김성경	이천하	결재完

(표지 포함 3 매)

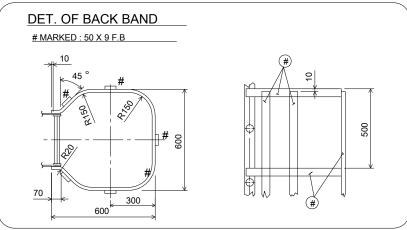
	DEP'T NO.	SHIP NO.	SHIP TYPE
	B111000	8184-8187	7,900 TEU CLASS CONTAINER CARRIER
	TEL. NO.	부서명	도면명
	4787	선 체 설 계 부	
	승 인	백임이 현	Vertical Ladder
표퍼ks	검 5	책임 이 천 하	제작도
식₩제작	작 &	대리 김성경	
∑:\EXDB\설계공통양식₩제작도표지.xls			도면 번호 E41S5115H POR NO.
C:\EXDB\≙		Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea	2023. 06. 30 H34

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MARK NO. MARKING    V   H											T														7 PAD	9.0		1300<	
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HYUNDAI SAMHO HEAVY INDUSTRIES CO., LTD. A3(420×297)	8																	=							NO DESCRIP		IZE MAT'L		WEIGHT

ELEVATION(P) SECTION(P) (LGP16) (FR32) FR32 LGP17 FR33 LGP19 LGP18 LGP16 E/R 2ND DECK (20, 144 A/B)100 VLHE41P03 H.F.O. SERIV. TANK H.F.O. SERV. TANK 001 <u>E/R 3RD DECK</u> (13,155 A/B)

SHIP NO. 8184-8187 2

BLK NO. E41S5115H 2



₹V/L 제작도 및 설치도

문의 : 기장설계부/김용현 엔지니어 (T.4438)

## DAI SAMHO HEAVY INDUSTRIES 한진기공

LADDER WEIGHT : 59.08 KG

BACK BEND WEIGHT : 21.73 KG

TOTAL : 80.81KG

QR Code

	Α	В	С	D	Εſ	FG	Н	l J	K	l	L M	Ν	0	Р	Q	R	S	Т	J	V	W	Χ	Υ	Z	AA	AB	AC	AD	AE	AF	AG	AH
1																																
2	SEQ	자재번호	Qty	TYPE	PAIN	IT SPE	C.			DIMENSION					SQ.B	LEG Qty		ty	PAD Qty		ty	WGT BLK.		MARKNO	Step Hole	RC	3P	대	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접		Anti-Vibration Support
3								LEN D	SU	J	U SB	В	B S1 S2		(2)	(3)	(4)	(5)	(6) (7)		(8)				PT	KG	KG	KG	PT	PT	EA	EA
4	01	416412100	1	Α	0		4	4320 180	0설치	) 1	75 150	65	5		13	6						85.20	E41P	VLHE41P03	26	85.20			4	10	12	



(주)한진기공