

NOTE

공
통
사
항

1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
2. 모서리 부분은 Smooth Grinding 할 것. (RC)
3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것.
MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것.
→ 녹발청, 도장오염 방지 위해 코팅 Wire 사용
8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.


특이 사항

1. 모든 모서리 부분을 3 Pass Grinding(최소 3R)할 것. → PP 도장 코드만 적용

PLAN HISTORY

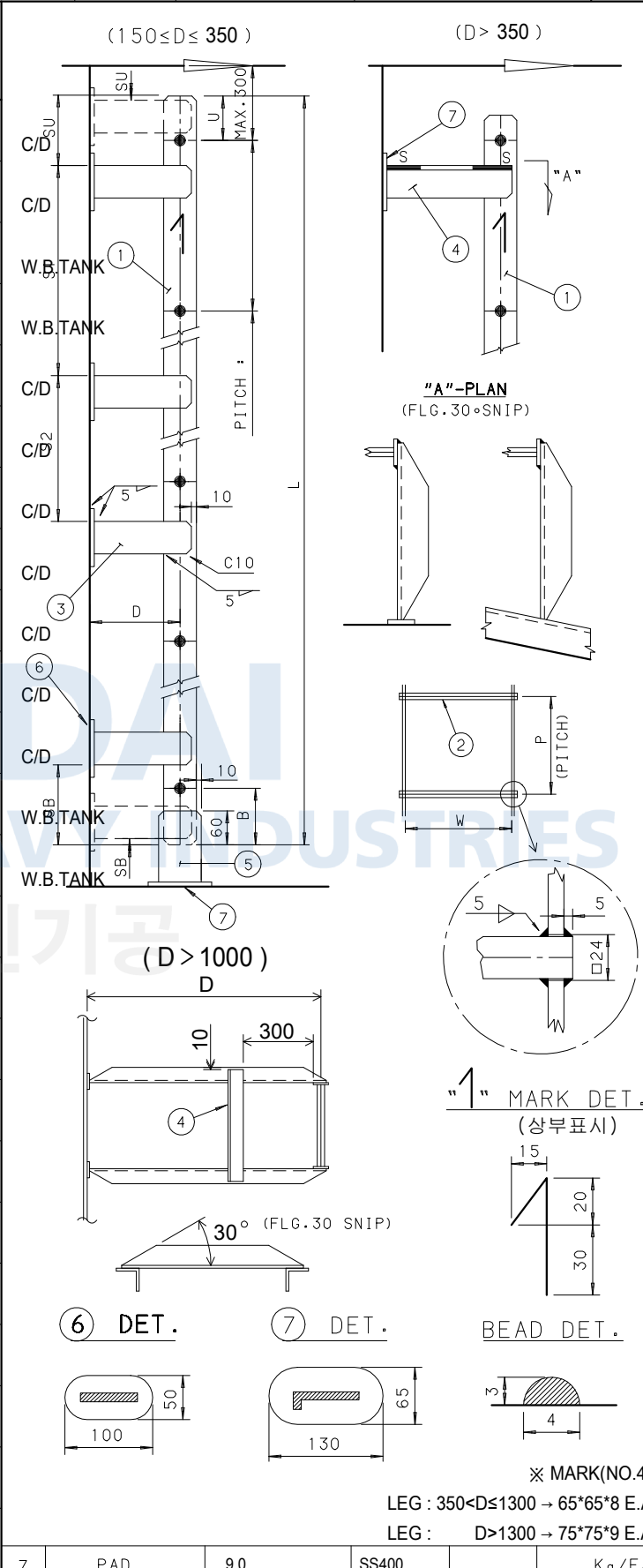
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	22. 05. 05	Vertical Ladder 제작용으로 작성	이천하		결재完

(표지 포함 6매)

DEP'T NO. B111000	SHIP NO. 8147, 8175	SHIP TYPE 174,000 CBM CLASS LNGC	
TEL. NO. 2706	부 서 명 구 조 설 계 부	<div style="text-align: center;"> Vertical Ladder 제작도 </div>	
<div style="text-align: center;"> 승 인 <u>책임 김 성 주</u> 검 도 _____ 작 성 <u>책임 이 천 하</u> </div>			
<div style="text-align: center;">  Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea </div>			
		도 면 번 호 T14P5115H	POR NO. H30
		DATE 2022. 05. 05	



예산대구분	PROJECT NO.		발행부서	작성자 사번		DATE	DWG. NO	PAGE
6016	8147		B111000	P009313		20220505	T14P5115H	1
	8175		구조설계부	이천하	T : 2706			5

[illegible]

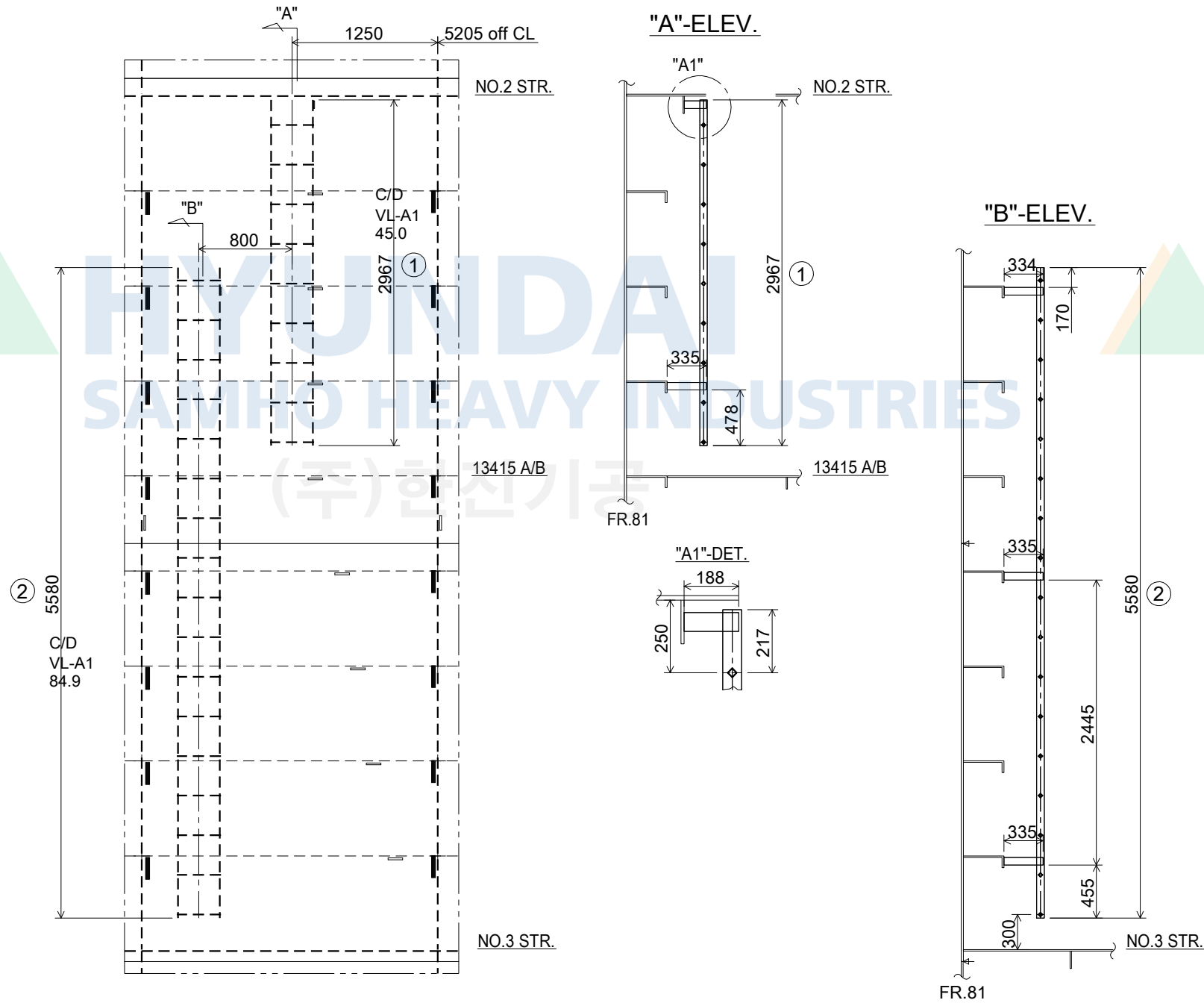
MARK NO. MARKING				TYPE	P	W
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				A13	330	350
PROJECT NO.				SERIAL NO. OF BLOCK		
				BLOCK NO.		



SHIP NO.	8147, 8175	2
BLK NO.	T14P5115H	5

- ① : VLHT14P01
② : VLHT14P02

FR.81 SEC.
(P-ONLY)

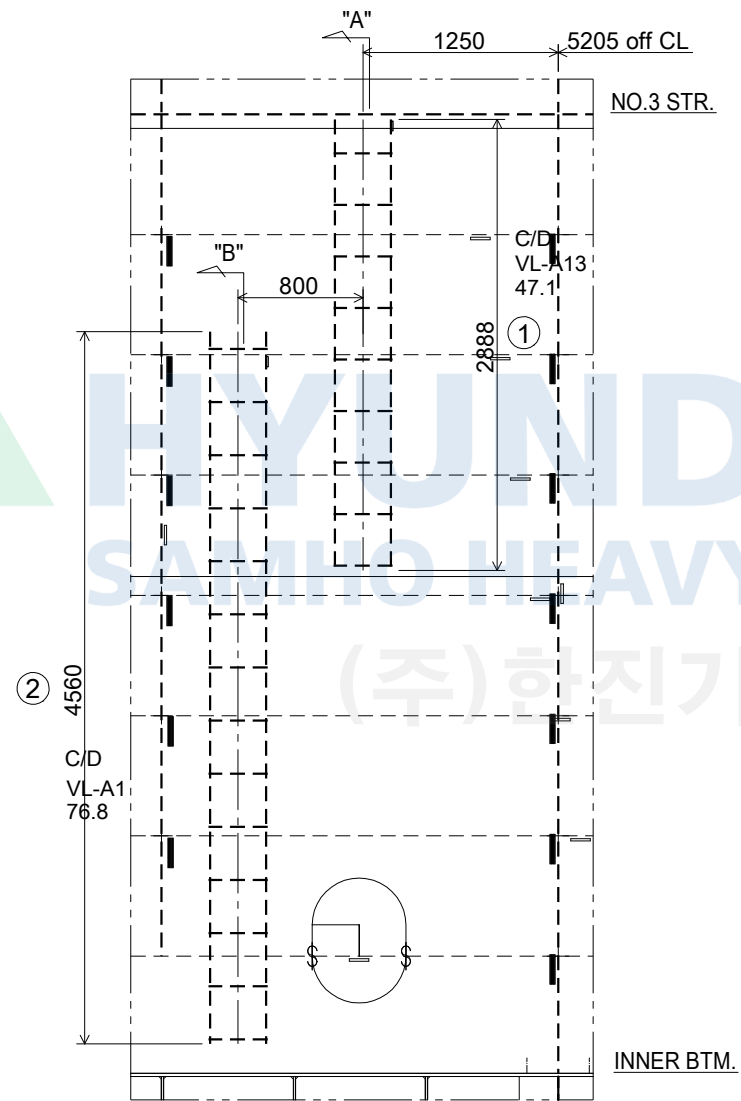




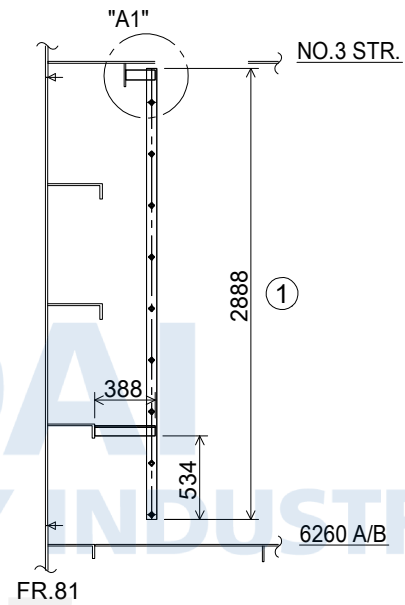
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BLK NO.	T14P5115H	5

- ① : VLHT14P04
② : VLHT14P05

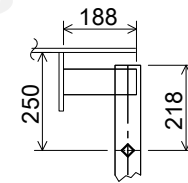
FR.81 SEC.
(P-ONLY)



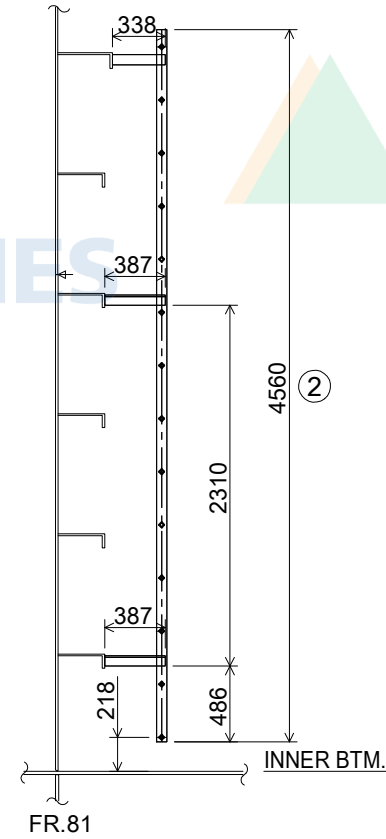
"A"-ELEV.



"A1"-DET.



"B"-ELEV.

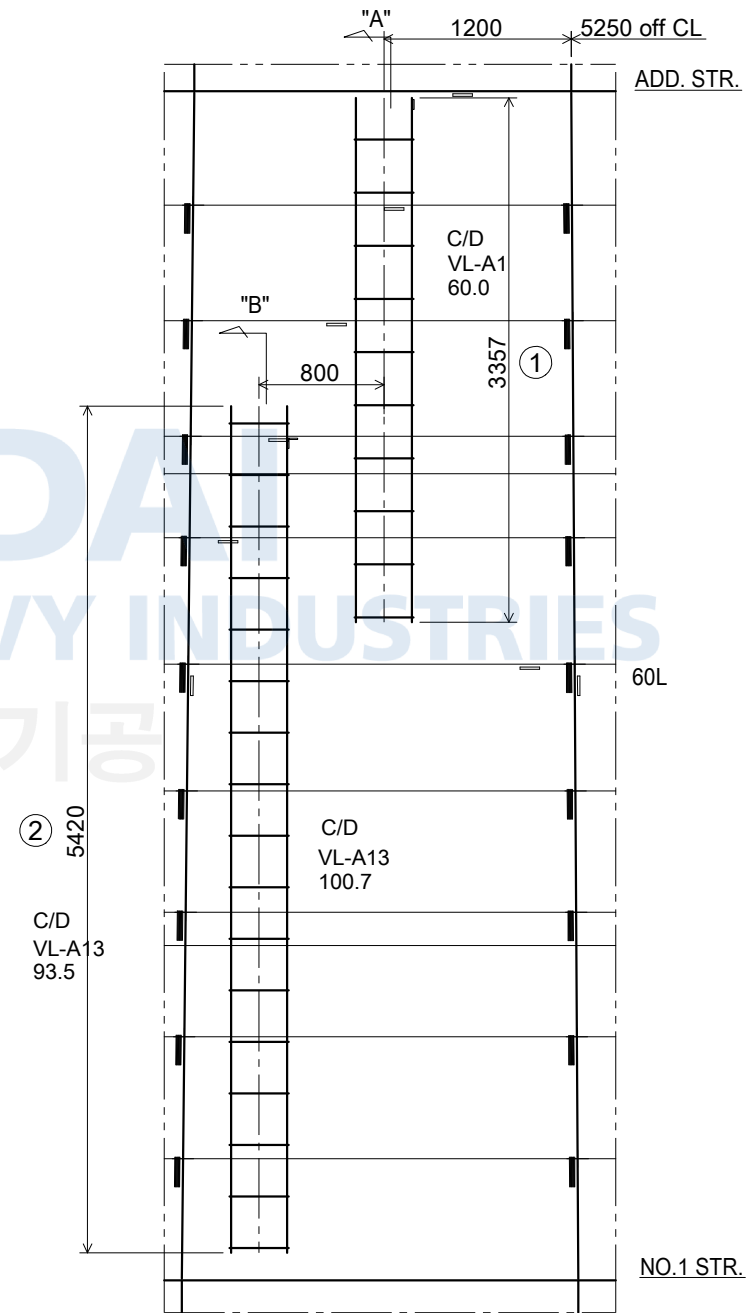




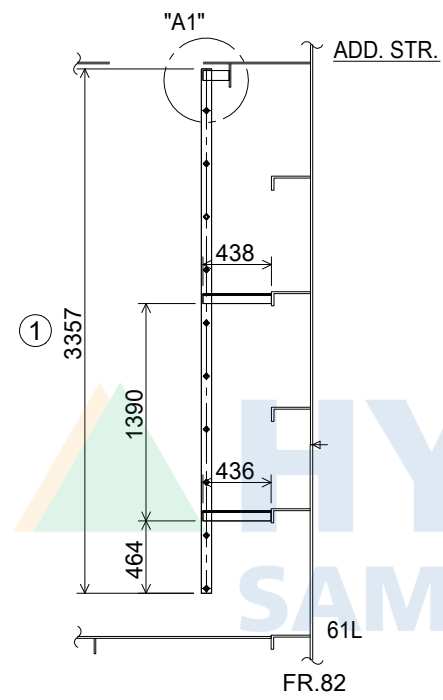
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BLK NO.	T14P5115H	5

- ① : VLHT24P02
② : VLHT24P03

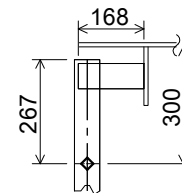
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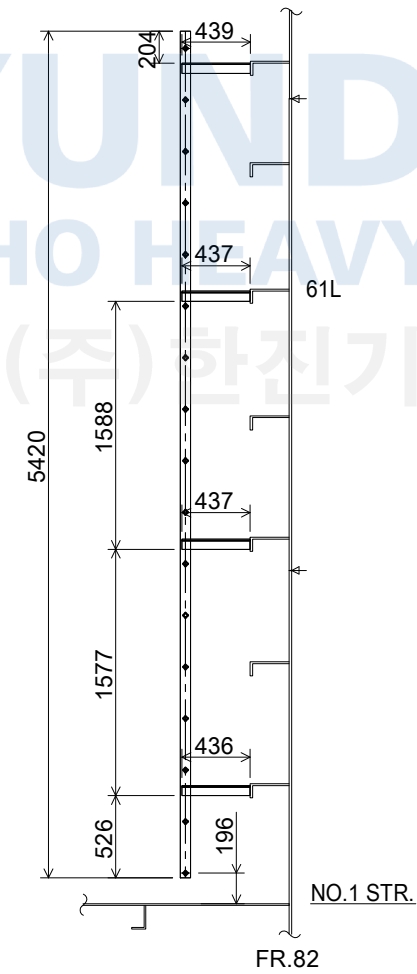
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"A1"-DET.



"B"-ELEV.

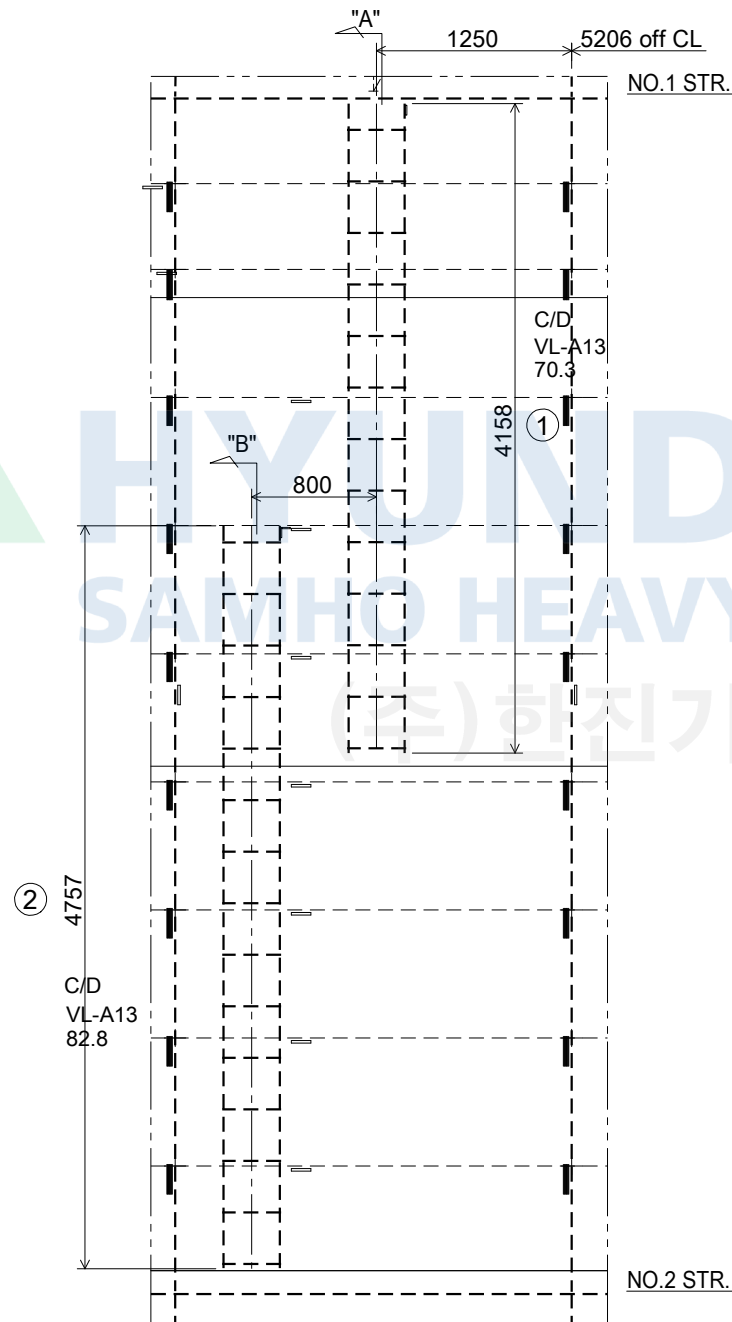




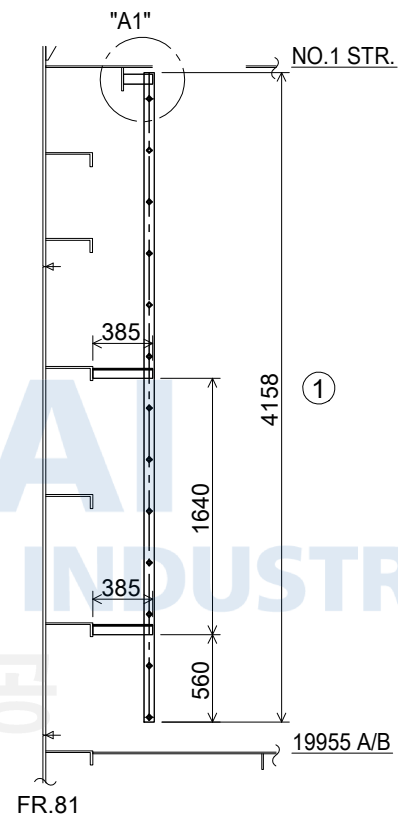
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BLK NO.	T14P5115H	5

- ① : VLHT24P04
② : VLHT26P05

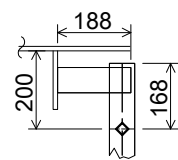
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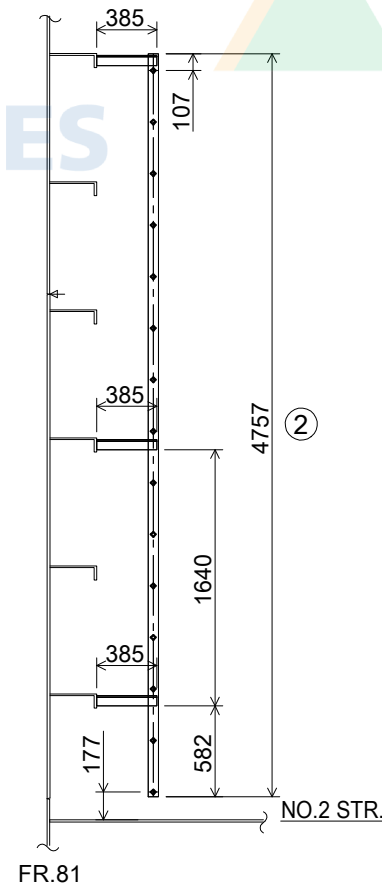
"A"-ELEV.



"A1"-DET.



"B"-ELEV.



	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH	
1																																			
2																	Vertical Ladder Option 사항										Vertical Ladder Option 사항								
3	SEQ	자재번호	Qty	TYPE	PAINT SPEC.			DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support
4								LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)					PT	KG	KG	KG	PT	PT	EA	EA	
5	01	416412100	1	O				2967	변	참	조						9	4							45.00	T14P	VLHT14P01	18	45.00						
6	02	416412100	1	O				5580	변	참	조						17	6							84.90	T14P	VLHT14P02	34	84.90						
7	03	416412100	1	A13				O 3770	635	160	110	80	30	1700		12		6			6				84.90	T14P	VLHT14P03	24		84.90					
8	04	416412100	1	A13				O 3770	635	160	110	80	30	1700		12		6			6				84.90	T14S	VLHT14S01	24		84.90					
9	05	416412100	1	O				2888	변	참	조						9	2	2						47.10	T14P	VLHT14P04	18	47.10						
10	06	416412100	1	O				4560	변	참	조						14	2	4						76.80	T14P	VLHT14P05	28	76.80						
11	07	416412100	1	O				1500	636	160	110	60	30				5		4			4			43.00	T24P	VLHT24P01	10	43.00						
12	08	416412100	1	O				3357	변	참	조						10	2	4						60.00	T24P	VLHT24P02	20	60.00						
13	09	416412100	1	O				5420	변	참	조						17		8						100.70	T24P	VLHT24P03	34	100.70						
14	10	416412100	1	O				4158	변	참	조						13	2	4						70.30	T24P	VLHT24P04	26	70.30						
15	11	416412100	1	O				4757	변	참	조						15		6						82.80	T24P	VLHT24P05	30	82.80						
16	12	416412100	1	A1				O 2860	637	160	110	150	30				9		4			4			61.30	T44P	VLHT44P01	18		61.30					
17	13	416412100	1	A1				O 2860	637	160	110	150	30				9		4			4			61.30	T44S	VLHT44S01	18		61.30					



HYUNDAI

SAMHO HEAVY INDUSTRIES

(주)한진기공