NOTE

- 1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
- 2. 모서리 부분은 Smooth Grinding 할 것. (RC)
- 3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
- 4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.

공

5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.

통

사

6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것.

MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.

7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것.

→ 녹발청, 도장오염 방지 위해 코팅 Wire 사용

8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

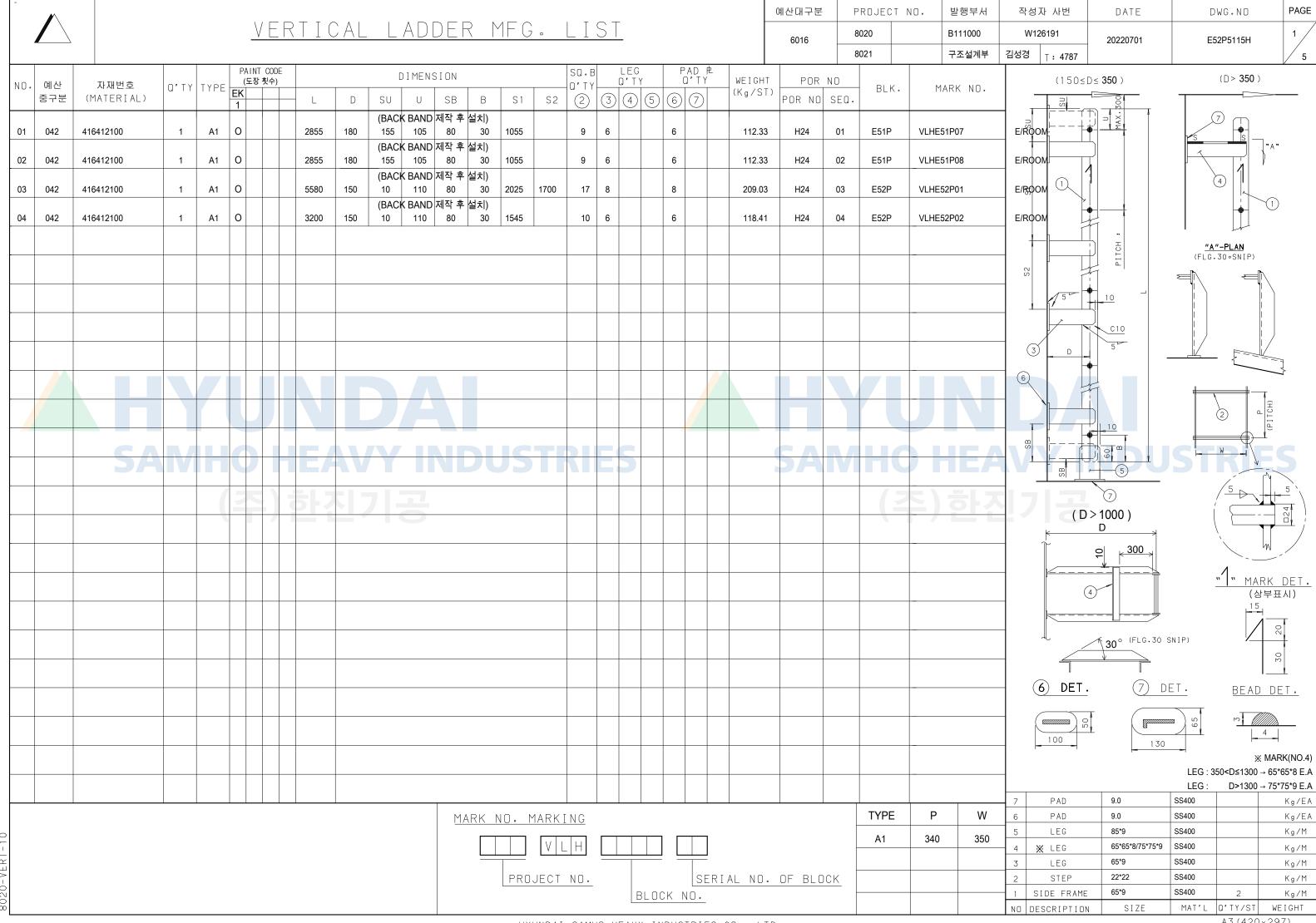
특이 사항

HYUNDAI SAMHO HEAVY INDUST

PLAN HISTORY													
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED								
0	22. 07. 02	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完								

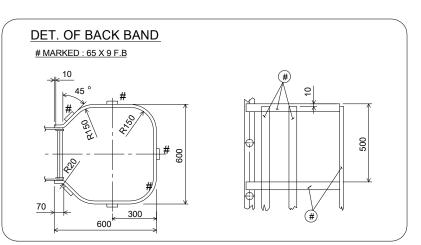
(표지 포함 6 매)

	DEP'T NO.	SHIP NO.	SHIP TYPE								
	B111000	8020/21	157,000 DWT CLASS CRUDE OIL CARRIER								
	TEL. NO.	부 서 명	도 면 명								
	4787	구 조 설 계 부									
	승 인	백임 김성주	Vertical Ladder								
식₩제작도표지.xls	검 5	책임 이 천 하	제작도								
스 ★세 작.	작 성	대리 김성경									
C:\EXDB\설계공동양			도면 번호 E52P5115H POR NO.								
C:\EXDB\⊈	'	Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea	DATE 2022. 07. 02 H24								



 SHIP NO.
 8020/8021
 2

 BLK NO.
 E52P5115H
 5



ELEVATION (LGP11 - LGP12) SECTION (FR30)

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설치도 및 제작도임

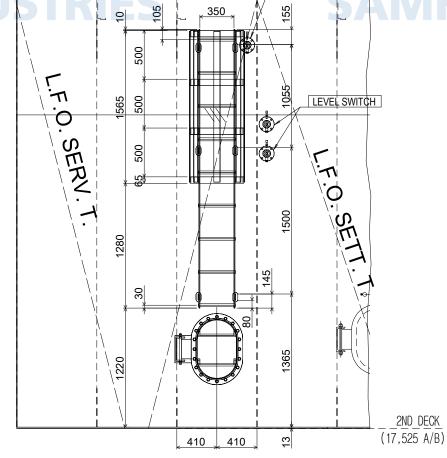
문의 : 현대이엔티/ 최평규 사원 (T:4760)

(4) ELZI J B

2ND_DECK (17,525 A/B)

FR.30

UPP DECK



LADDER WEIGHT : 46.48KG BACK BEND WEIGHT : 65.85KG

TOTAL: 112.33KG

QR Code

A3(420×297)

SHIP NO. 8020/8021 3 BLK NO. E52P5115H DET. OF BACK BAND # MARKED : 65 X 9 F.B SECTION ELEVATION (FR28+900 - FR29) (LGP14) <u>LGP14</u> (11,480) FR.29 FR.30 FR.28 UPP DECK UPP DECK 설치도 및 제작도임 문의 : 현대이엔티/ 최평규 사원 (T:4760) U.L.S.F.O.B.T.(P) U.L.S.F.O.B.T.(P) LEVEL SWITCH PAD(TYP.) SETT VLHE51P08 SERV LEVEL SWITCH U.L.S.F.O. PAD(TYP.) PAD(TYP) ___2ND_DECK_ (17,525 A/B) _2ND_DECK (17,525 A/B) 450 450 LADDER WEIGHT: 46.48KG

A3(420×297)

QR Code

BACK BEND WEIGHT: 65.85KG

TOTAL: 112.33KG

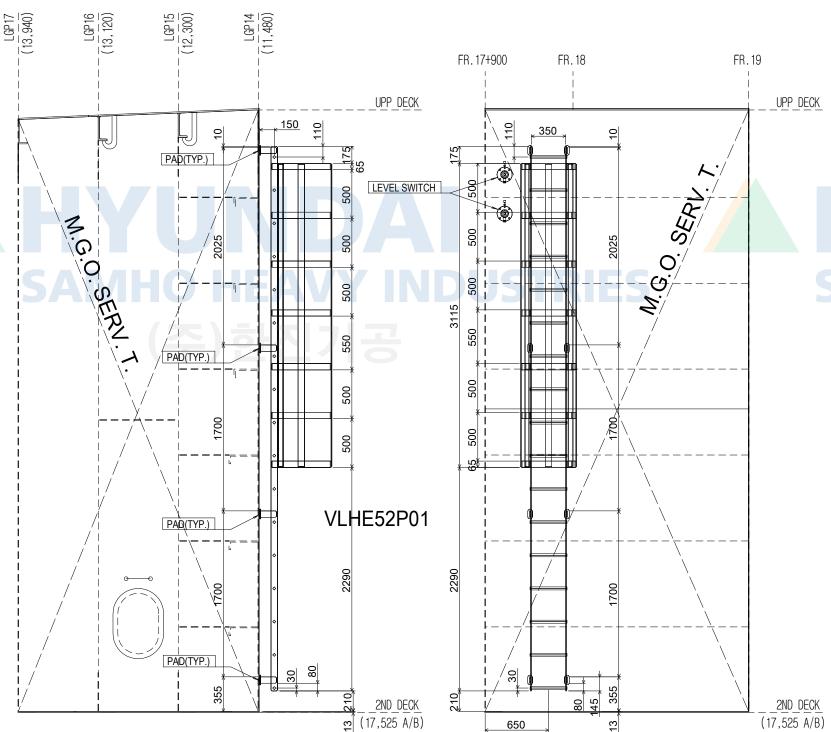


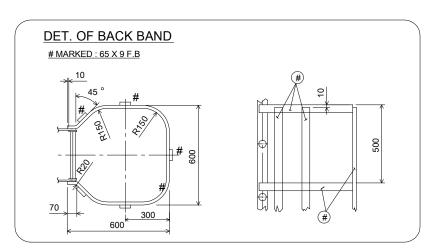
SHIP NO. 8020/8021 4

BLK NO. E52P5115H 5



ELEVATION (LGP14)





설치도 및 제작도임

문의 : 현대이엔티/ 최평규 사원 (T:4760)

HYUNDAI SAMHO HEAVY INDUSTRIES (주)한진기공

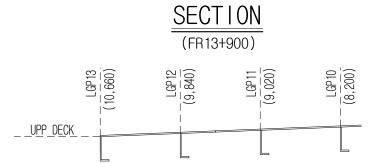
LADDER WEIGHT: 84.36KG BACK BEND WEIGHT: 124.67KG

TOTAL: 209.03KG

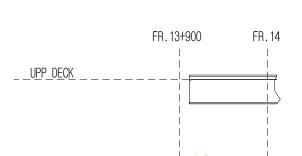


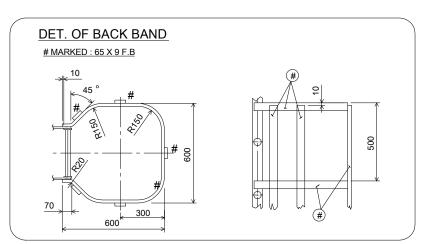
SHIP NO. 8020/8021 5

BLK NO. E52P5115H 5



ELEVATION (LGP11 - LGP12)





설치도 및 제작도임

문의 : 현대이엔티/ 최평규 사원 (T:4760)

HYUNDAI

410 410

____2ND_DECK______ (20,900 A/B) ☎ AMHO HEAVY INDUSTRIES (주)한진기공

> LADDER WEIGHT : 50.27KG BACK BEND WEIGHT : 68.14KG

TOTAL: 118.41KG

QR Code

	III İKIII I		С	D	Ε	F G	Н	- 1	J	K L	М	Ν	0	P Q R	S T	UV	W	X Y	Z	AA	AB	AC	AD	AE	AF	1 A 2 2 5.41.	124/2022 A 107-01 14:59:1
1																											
2	SEQ 자재번호 Qty T		TYPE	PAINT S		EC.	DIMENSION				N	SQ.B LEG Qty			PAD Qty		WGT BLK. MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support		
3								LEN	D	SU U	SB	В	S1	S2 (2) (3)	(4) (5)	(6) (7)	(8)			PT	KG	KG	KG	PT	PT	EA	EA
4	01	416412100	1	A1	0			2855	180	105	5 80	30	1055	9	3	6		112.33 E51F	P VLHE51P07	18	112.33			8	20	24	
5	02	416412100	1	A1	0			2855	180	105	5 80	30	1055	9	3	6		112.33 E51F	P VLHE51P08	18	112.33			8	20	24	
6	03	416412100	1	A1	0			5580	150	110	08	30	2025 1	700 17	3	8		209.03 E52F	P VLHE52P01	34	209.03			14	35	42	
7	04	416412100	1	A1	0			3200	150	110	08	30	1545	10	3	6		118.41 E52F	P VLHE52P02	20	118.41			8	20	24	

