

NOTE

공
통
사
항

1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
2. 모서리 부분은 Smooth Grinding 할 것. (RC)
3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No., POR No., Block No., 및 Mark No.) 할 것.
6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것.
MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것.
→ 녹발청, 도장오염 방지 위해 코팅 Wire 사용
8. 특기외 SU=160mm, U=110mm이며, SB=80(10)mm, B=30mm임.


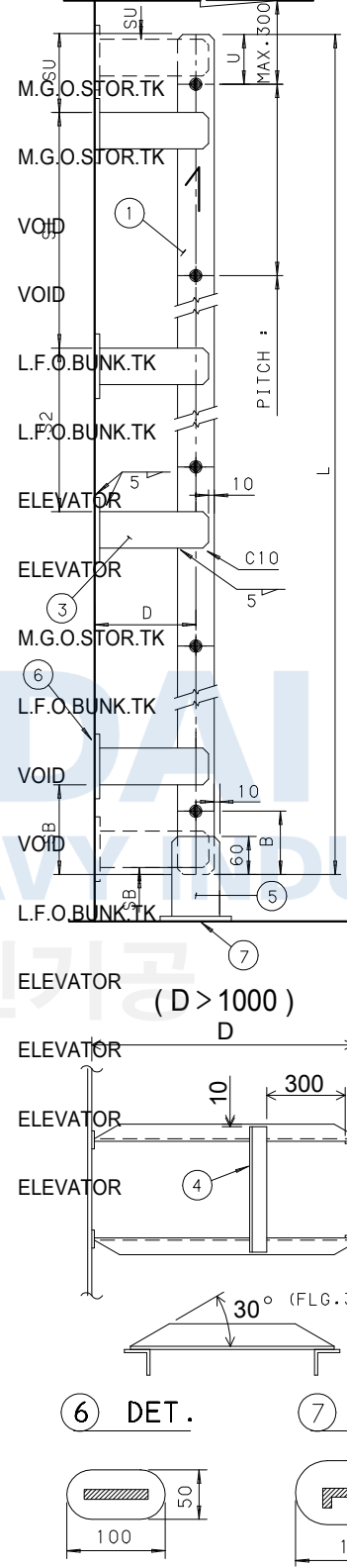
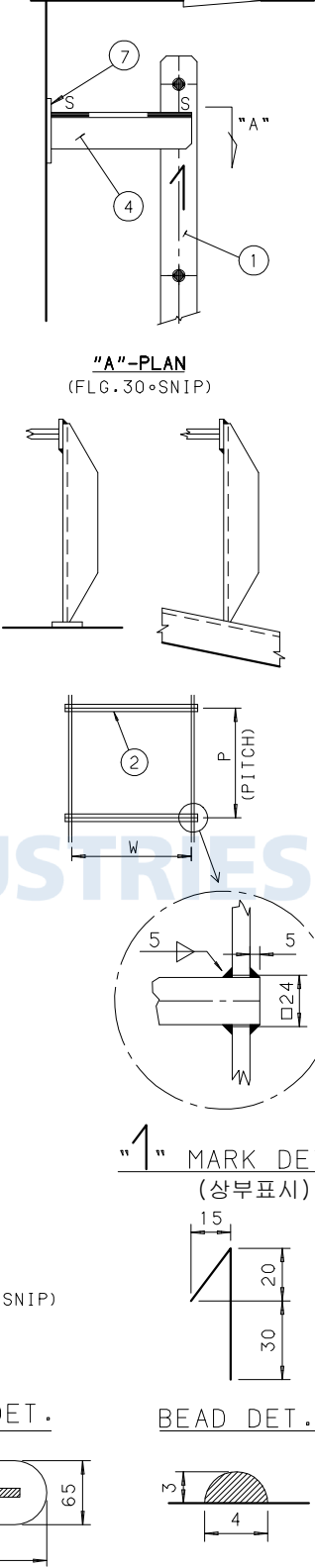
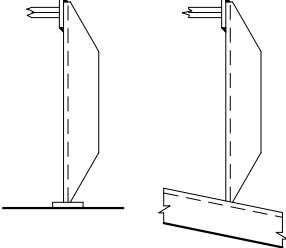
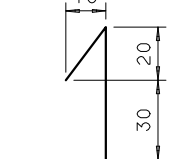
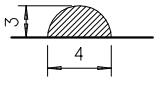
특이
사항

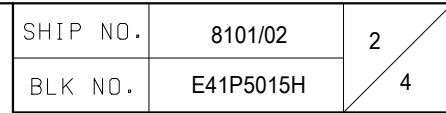
PLAN HISTORY

REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	21. 05. 31	Vertical Ladder 제작용으로 작성	이천하		결재完
0	21. 07. 07	SQ. Bar 수량 입력오류	이천하		결재完

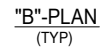
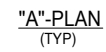
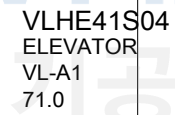
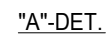
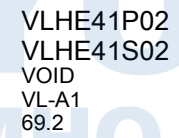
(표지 포함 5 매)

DEP'T NO. B111000	SHIP NO. 8101/02	SHIP TYPE 174,000 CBM CLASS LNGC	
TEL. NO. 2706	부 서 명 구 조 설 계 부	도 면 명 Vertical Ladder 제작도	
승 인 책임 김 성 주		<div> <div></div> <div>Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea</div> </div>	
검 도			
작 성 책임 이 천 하			
		도 면 번 호 E41P5015H	POR NO. H16
		DATE 2022. 05. 31	

<div></div>		VERTICAL LADDER MFG. LIST														예산대구분		PROJECT NO.		발행부서	작성자 사번		DATE	DWG.NO		PAGE																																																							
																6016	8101		B111000	P009313		20220531	E41P5015H		1	4																																																							
																	8102		구조설계부	이천하	T : 2706																																																												
NO.	예산 중구분	자재번호 (MATERIAL)	Q'TY	TYPE	PAINT CODE (도장 횟수)				DIMENSION							SQ.B Q'TY	LEG Q'TY				PAD # Q'TY		WEIGHT (Kg/ST)	POR NO		BLK.	MARK NO.	<div><div><div>(150≤D≤350)</div><div></div><div>(D>350)</div><div></div><div>"A"-PLAN (FLG.30°SNIP)</div><div></div><div>"1" MARK DET. (상부표시)</div><div></div><div>BEAD DET.</div><div></div><div>※ MARK(NO.4)</div><div>LEG : 350<D≤1300 → 65*65*8 E.A</div><div>LEG : D>1300 → 75*75*9 E.A</div><table><tr><td>7</td><td>PAD</td><td>9.0</td><td>SS400</td><td></td><td>Kg/EA</td></tr><tr><td>6</td><td>PAD</td><td>9.0</td><td>SS400</td><td></td><td>Kg/EA</td></tr><tr><td>5</td><td>LEG</td><td>85*9</td><td>SS400</td><td></td><td>Kg/M</td></tr><tr><td>4</td><td>※ LEG</td><td>65*65*8/75*75*9</td><td>SS400</td><td></td><td>Kg/M</td></tr><tr><td>3</td><td>LEG</td><td>65*9</td><td>SS400</td><td></td><td>Kg/M</td></tr><tr><td>2</td><td>STEP</td><td>22*22</td><td>SS400</td><td></td><td>Kg/M</td></tr><tr><td>1</td><td>SIDE FRAME</td><td>65*9</td><td>SS400</td><td>2</td><td>Kg/M</td></tr><tr><td>NO</td><td>DESCRIPTION</td><td>SIZE</td><td>MAT'L</td><td>Q'TY/ST</td><td>WEIGHT</td></tr></table></div></div>						7	PAD	9.0	SS400		Kg/EA	6	PAD	9.0	SS400		Kg/EA	5	LEG	85*9	SS400		Kg/M	4	※ LEG	65*65*8/75*75*9	SS400		Kg/M	3	LEG	65*9	SS400		Kg/M	2	STEP	22*22	SS400		Kg/M	1	SIDE FRAME	65*9	SS400	2	Kg/M	NO	DESCRIPTION	SIZE	MAT'L	Q'TY/ST	WEIGHT
7	PAD	9.0	SS400		Kg/EA																																																																												
6	PAD	9.0	SS400		Kg/EA																																																																												
5	LEG	85*9	SS400		Kg/M																																																																												
4	※ LEG	65*65*8/75*75*9	SS400		Kg/M																																																																												
3	LEG	65*9	SS400		Kg/M																																																																												
2	STEP	22*22	SS400		Kg/M																																																																												
1	SIDE FRAME	65*9	SS400	2	Kg/M																																																																												
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/ST	WEIGHT																																																																												
					P6	EV	ZO	P8	L	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)		POR NO	SEQ.																																																								
01	042	416412100	1	A1			O		4560	180	160	110	80	30	2100		14	6			6			69.4	H16	01	E41P	VLHE41P01																																																					
02	042	416412100	1	A1			O		4560	180	160	110	80	30	2100		14	6			6			69.4	H16	02	E41S	VLHE41S01																																																					
03	042	416412100	1	A1			O		제 작 도 면 참 조							14	6					69.2	H16	03	E41P	VLHE41P02																																																							
04	042	416412100	1	A1			O		제 작 도 면 참 조							14	6					69.2	H16	04	E41S	VLHE41S02																																																							
05	042	416412100	1	A1			O		4560	275	160	110	80	30	2100		14	6			6			72.0	H16	05	E41P	VLHE41P03																																																					
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08	042	416412100	1	A1				O	4900	도면 참조	150	50	150	90	2350		15	6						72.4	H16	08	E41S	VLHE41S05																																																					
09	042	416412100	1	A1			O		제 작 도 면 참 조							14	4	2			2		74.5	H16	09	E51P	VLHE51P01																																																						
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12	042	416412100	1	A1			O		제 작 도 면 참 조							14	2	4					88.9	H16	12	E51S	VLHE51S02																																																						
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14	042	416412100	1	A1			O	1400	도면 참조	160	110	150	270				4	4					22.5	H16	14	E51S	VLHE51S04	001																																																					
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17	042	416412100	1	A1			O	3570	도면 참조	300	240	150	270	1500			10	6					53.0	H16	17	E51S	VLHE51S07																																																						
													</																																																																				



4



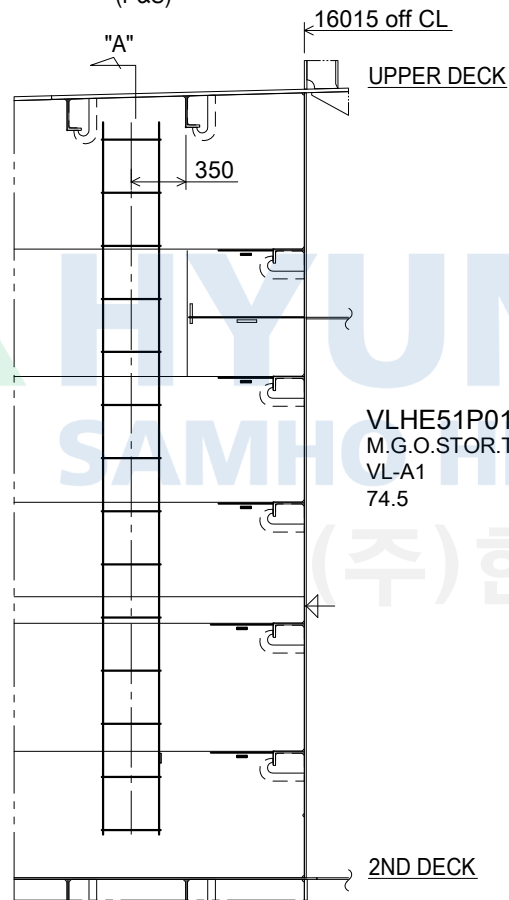
VLHE41S05
ELEVATOR
VL-A1
72.4



SHIP NO.	8101/02	3 4
BLK NO.	E41P5015H	

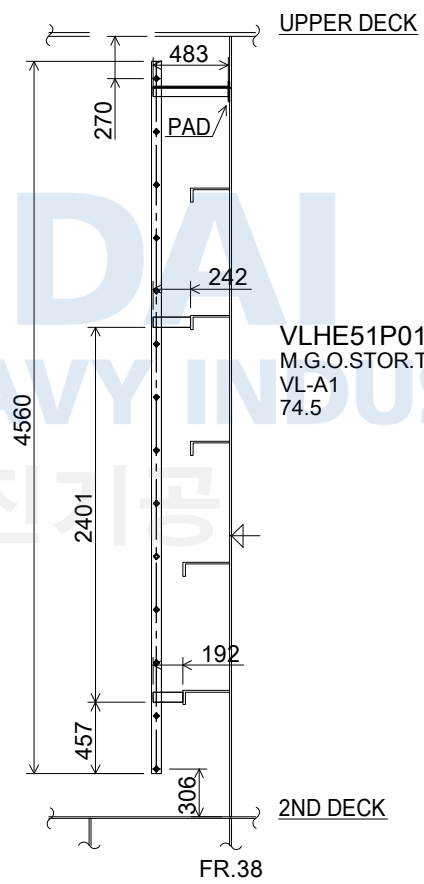
FR.38 SEC.

(P&S)



VLHE51P01
M.G.O.STOR.TK
VL-A1
74.5

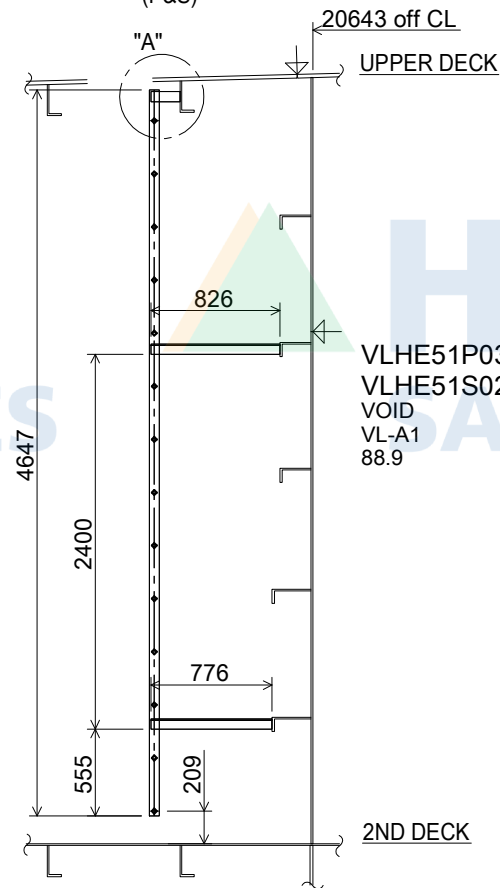
"A"-ELEV.



VLHE51P01
M.G.O.STOR.TK
VL-A1
74.5

FR.43+900 SEC.

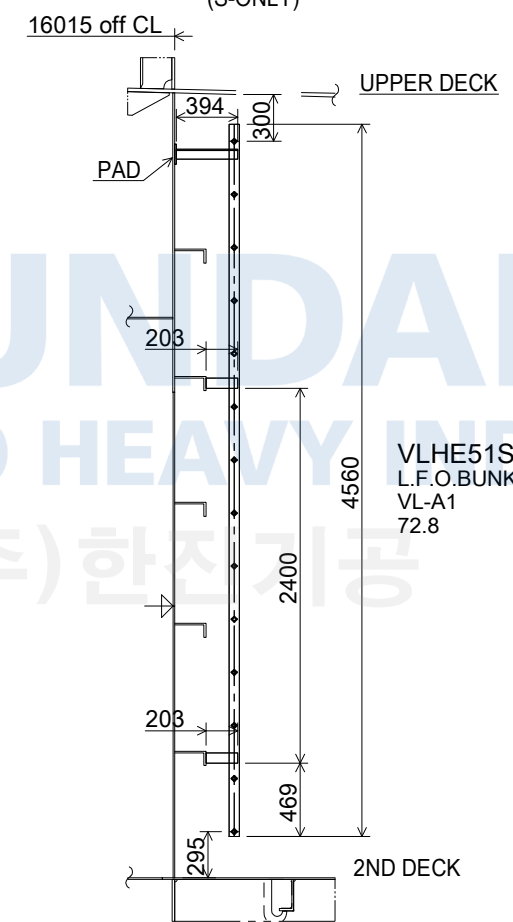
(P&S)



VLHE51P03
VLHE51S02
VOID
VL-A1
88.9

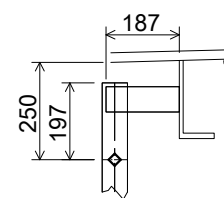
FR.44 SEC.

(S-ONLY)



VLHE51S03
L.F.O.BUNK.TK
VL-A1
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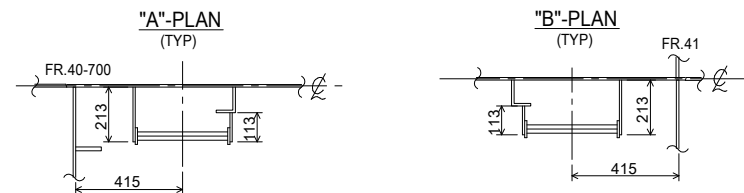
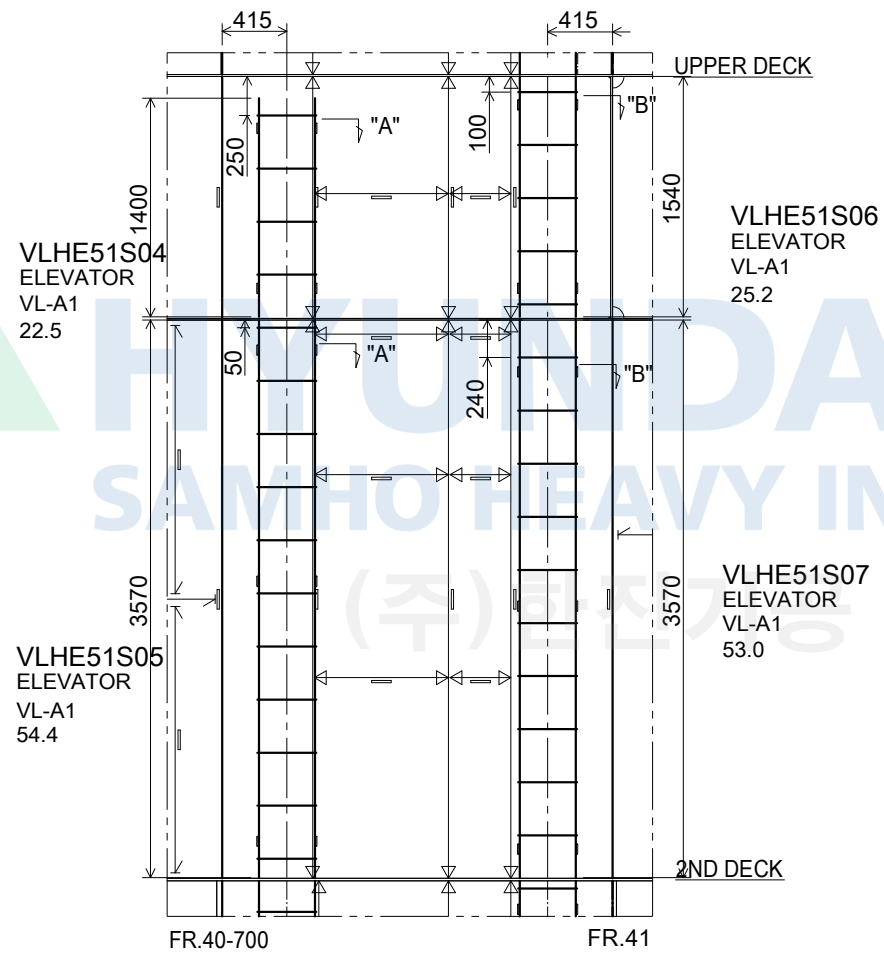
"A"-DET.





SHIP NO.	8101/02	4 4
BLK NO.	E41P5015H	

C.L ELEV.



8101-VER-PDRH16-03

QR
Code

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH		
1																																				
2	SEQ	자재번호	Qty	TYPE	PAINT SPEC.				DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support
3									LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)													
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6	03	416412100	1	A1		O			4667	면	참	조					14	6						69.20	E41P	VLHE41P02	28	69.20								
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