

-
- 우원 SPEC.
PAINTING
- PAINT & GALV. :
15mm
- (SHOP PRIMER OR
Alkyd Resin
MP-120 (KCC))
- Dk

6. GALV. 용 HOLE 시공할 경우는 GALV. 후 메공하고 GALV. 손상부위 수정 후 입고할 것.
7. 납품 시 P.O.R SHEET와 유첨도를 첨부할 것.
8. MAKER CERTIFICATE (특수재료는 MILL SHEET) 를 첨부할 것.
9. 무도장으로 입고되는 품목으로서 그 품목의 일부분이 도금이 되어있는 경우는 SHOT BLASTING으로부터 도금부분이 훼손되지 않도록 보호 MASKING을 하여 입고할 것.
(단, 도금표면에 다시 PAINTING하는 경우는 제외됨)
10. 의장품 자재 PALLET 고박용 번선 및 고박 ITEM에 대한 묶음 WIRE(철사)는 필히 부식 방지용 COATING WIRE를 사용하여 입고시킬 것.
11. 의장품 자재 입고시 상.하.좌.우로 움직일수 있는 항목들은 상기 10)번항에 의거하여 반드시 고박하여 입고할 것.(안전사고 사전방지)
12. 납품 시 하기와 같은 TAG를 식별하기 쉬운 위치에 적의 부착하여 입고할 것.
 - 1) 용접선 있는 자재는 용접선 부근 50mm 이내 PAINT MARKER 마킹 적용
(설치 후 은폐 도장작업 쉽게 하기 위함)
 - 2) 용접선 없는 자재는 자재 인식표(TAG) 또는 안티 울트라테이프에 마킹 후 부착
(자재 TAG 및 안티 울트라테이프 제거는 의장 1,2부에서 실시함)
 - 3) 적용대상 : 강재로 제작되는 모든 철의장품
 - 4) MARKING 방법 : SHIP NO., BLOCK NO., POR NO., MARKING(PC'S) NO.

제품별 납기 LIST

01

T22T0-C26-56BB

[illegible]

08150-T22T0C2656BB-002



DETAIL OF INCLINED LADDER

SHIP NO.	8150 / 8151	02
DWG NO.	T22T0-C26-56BB	

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T22P0	IL-601A	1	178.4	본도제작
T22P0	IL-604A	1	178.4	본도제작

설치 BLOCK

T22P0

ELEVATION
(VIEW "Q")

SECTION

"Q"

[PAINT CODE 상세]
1. INCLINED LADDER : 'P1'
2. 최상부 & 최하부 STEP : 'P1' 적용 후 YELLOW 3000 적용.

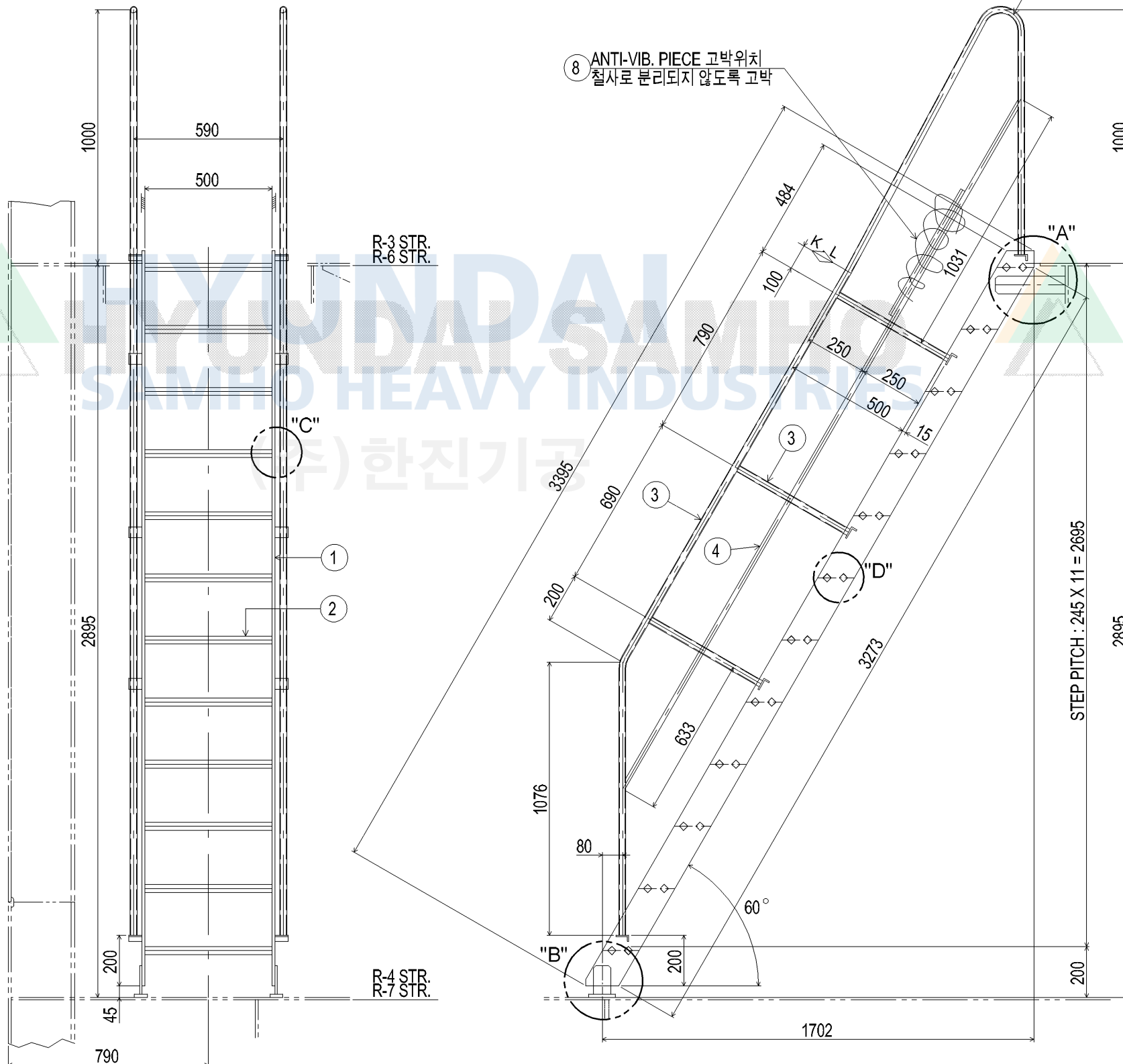
DET. OF "A"

DET. OF "C"

DET. OF "D"

DET. OF "B"

DET. OF SUPPORT



9	PAD	12t PLATE	SS400 or SS275	2	1.0	
8	ANTI-VIB. PIECE	Ø19 R.B	SS400 or SS275	1	3.6	L=1600
7	LOWER LUG	70 x 10t PLATE	SS400 or SS275	2	1.4	
6	UPPER LUG	70 x 10t PLATE	SS400 or SS275	2	3.0	
5	SUPPORT WITH BRACKET	50 X 50 X 6t E.A	SS400 or SS275	10	2.0	
4	MID RAIL	Ø16 R.B	SS400 or SS275	2	9.6	
3	HANDRAIL & POST	20A PIPE	SPP	2	29.0	
2	STEP	□ 22 SQ. BAR	SS400 or SS275	24	48.7	
1	SIDE FRAME	125 X 12t F.B	SS400 or SS275	2	80.1	
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/SET	WT(KG)/SET	REMARK

08150-T22T0C2656BB-003



DETAIL OF INCLINED LADDER

SHIP NO.	8150 / 8151	03
DWG NO.	T22T0-C26-56BB	

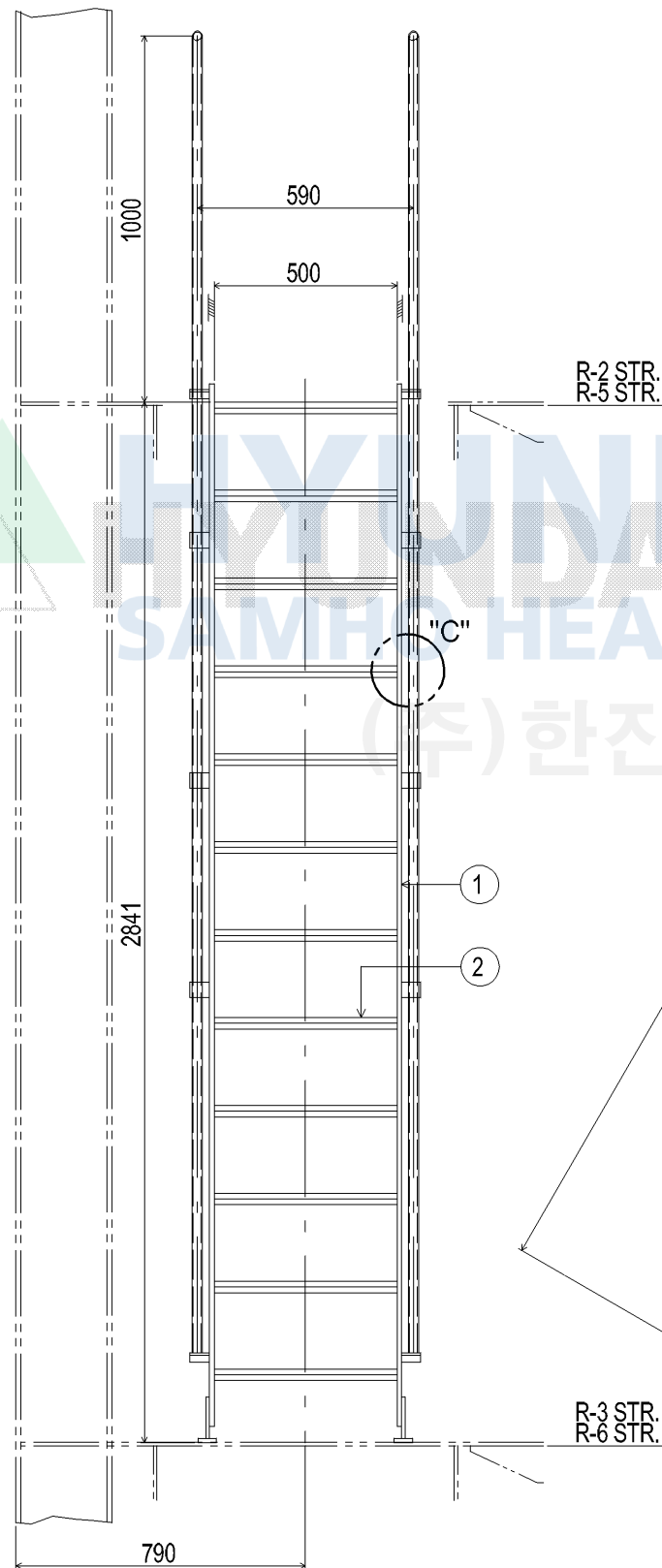
- [PAINT CODE 상세]
1. INCLINED LADDER : 'P1'
2. 최상부 & 최하부 STEP : 'P1' 적용 후 YELLOW 3000 적용.

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T22P0	IL-602A	1	176.5	본도제작
T22P0	IL-605A	1	176.5	본도제작

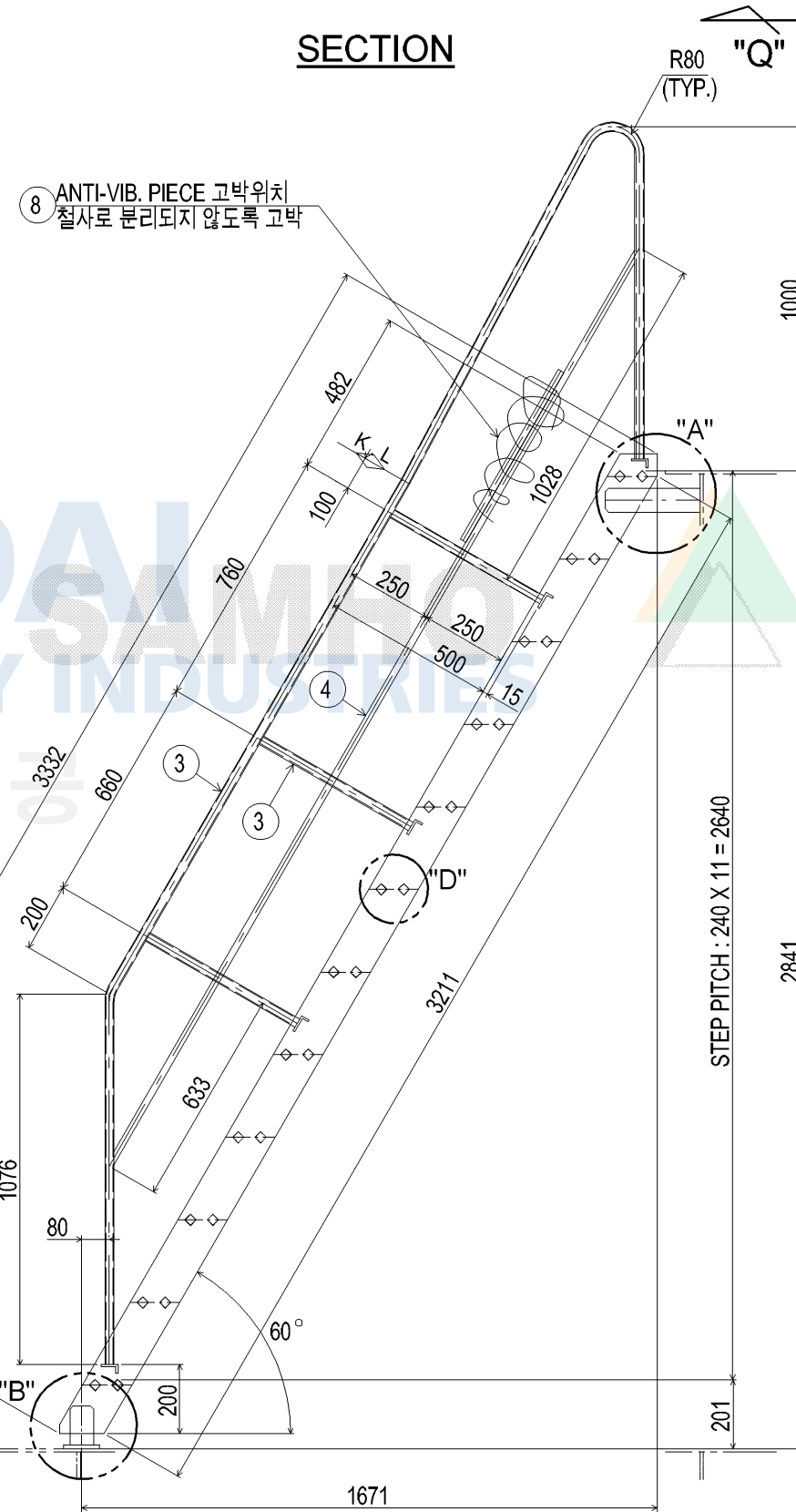
설치 BLOCK

T22P0

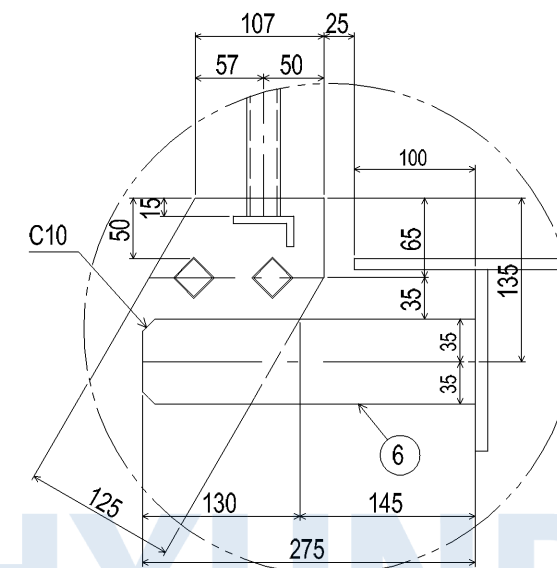
ELEVATION
(VIEW "Q")



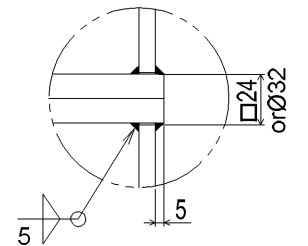
SECTION



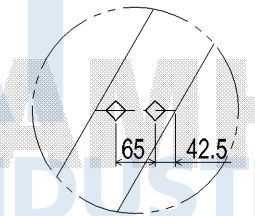
DET. OF "A"



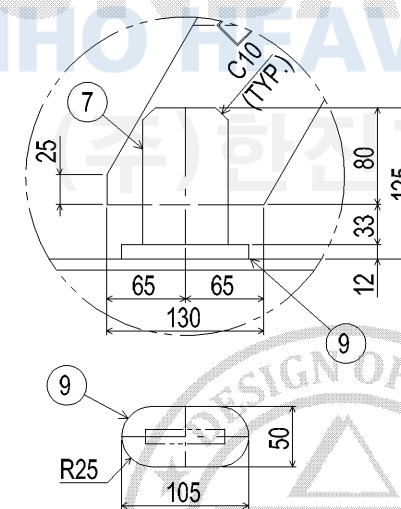
DET. OF "C"



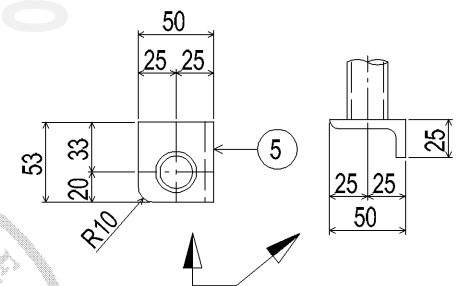
DET. OF "D"



DET. OF "B"



DET. OF SUPPORT



9	PAD	12t PLATE	SS400 or SS275	2	1.0	
8	ANTI-VIB. PIECE	Ø19 R.B	SS400 or SS275	1	3.6	L=1600
7	LOWER LUG	70 x 10t PLATE	SS400 or SS275	2	1.4	
6	UPPER LUG	70 x 10t PLATE	SS400 or SS275	2	3.0	
5	SUPPORT WITH BRACKET	50 X 50 X 6t E.A	SS400 or SS275	10	2.0	
4	MID RAIL	Ø16 R.B	SS400 or SS275	2	9.4	
3	HANDRAIL & POST	20A PIPE	SPP	2	28.8	
2	STEP	□ 22 SQ. BAR	SS400 or SS275	24	48.7	
1	SIDE FRAME	125 X 12t F.B	SS400 or SS275	2	78.6	
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/SET	WT(KG)/SET	REMARK

08150-T22T0C2656BB-004



DETAIL OF INCLINED LADDER

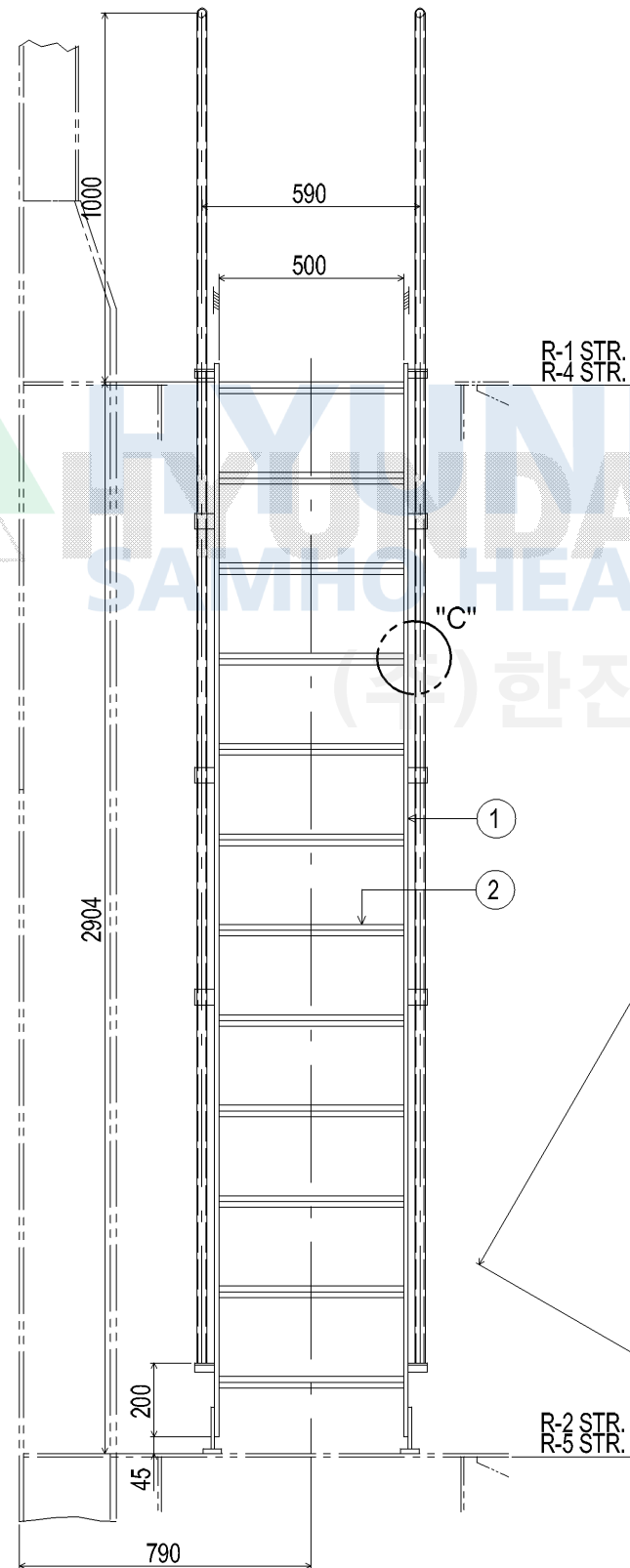
SHIP NO.	8150 / 8151	04
DWG NO.	T22T0-C26-56BB	

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T22P0	IL-603A	1	178.9	본도제작
T22P0	IL-606A	1	178.9	본도제작

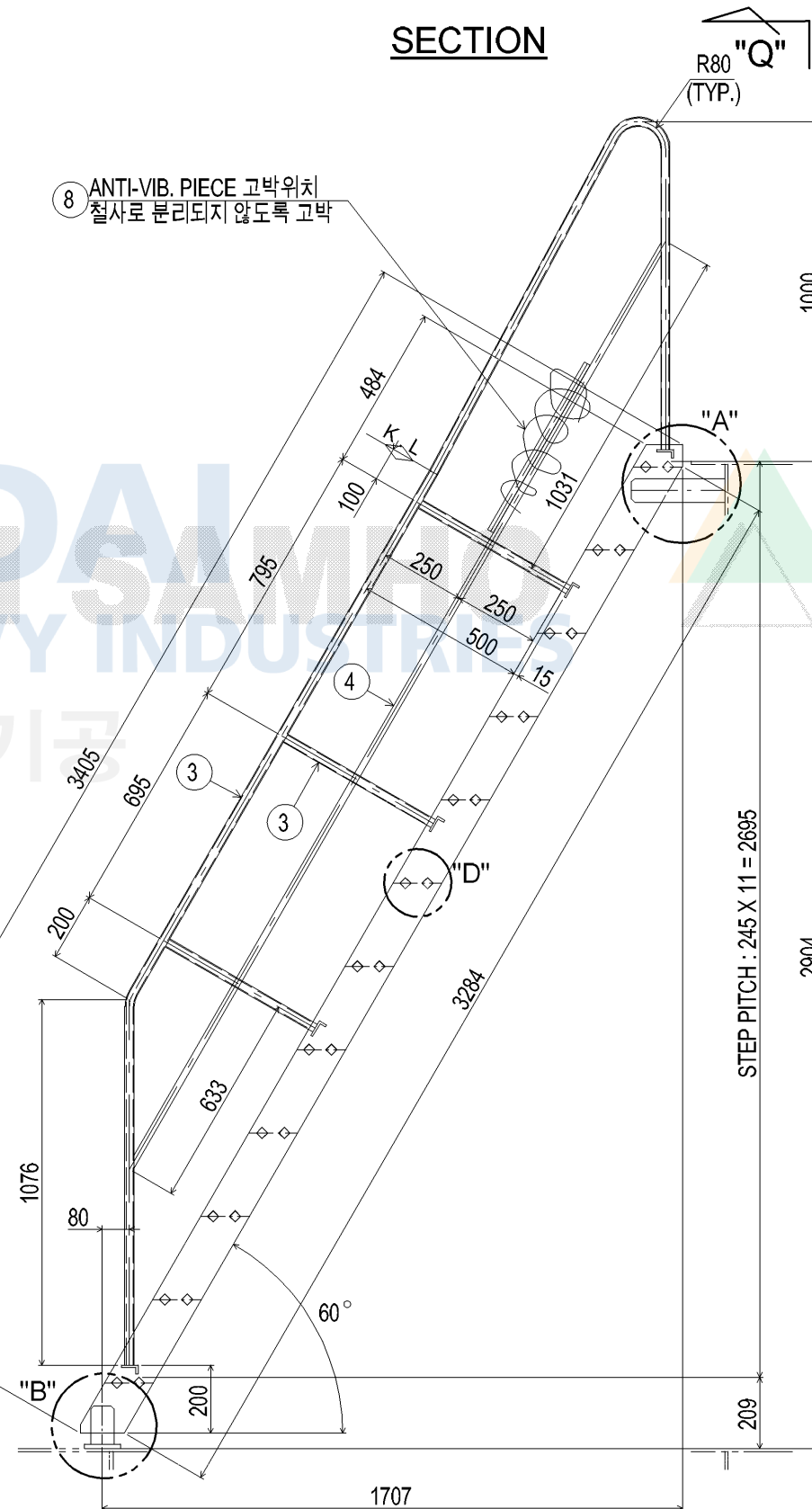
설치 BLOCK

T22P0

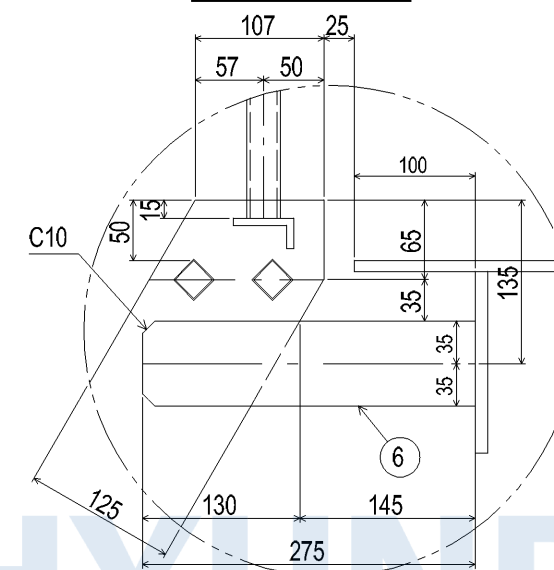
ELEVATION
(VIEW "Q")



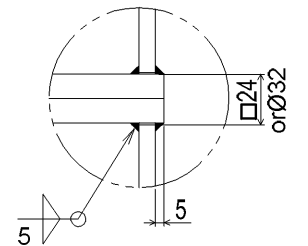
SECTION



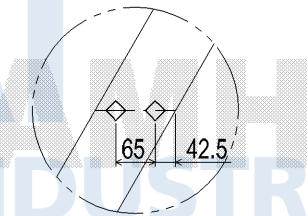
DET. OF "A"



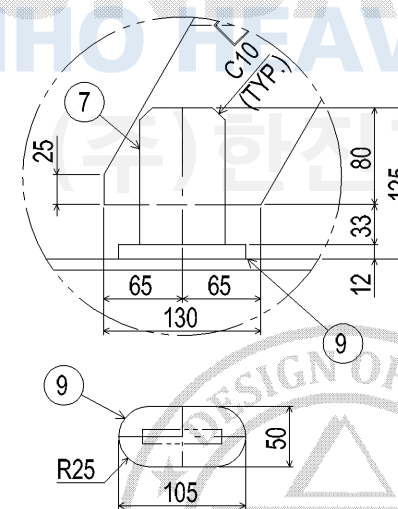
DET. OF "C"



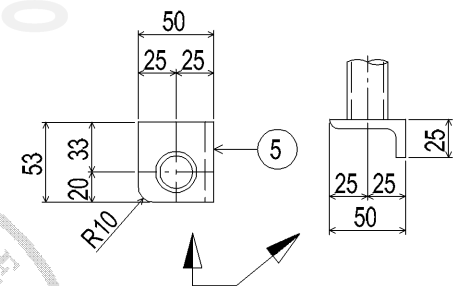
DET. OF "D"



DET. OF "B"



DET. OF SUPPORT



9	PAD	12t PLATE	SS400 or SS275	2	1.0	
8	ANTI-VIB. PIECE	Ø19 R.B	SS400 or SS275	1	3.6	L=1600
7	LOWER LUG	70 x 10t PLATE	SS400 or SS275	2	1.4	
6	UPPER LUG	70 x 10t PLATE	SS400 or SS275	2	3.0	
5	SUPPORT WITH BRACKET	50 X 50 X 6t E.A	SS400 or SS275	10	2.0	
4	MID RAIL	Ø16 R.B	SS400 or SS275	2	9.8	
3	HANDRAIL & POST	20A PIPE	SPP	2	29.0	
2	STEP	□ 22 SQ. BAR	SS400 or SS275	24	48.7	
1	SIDE FRAME	125 X 12t F.B	SS400 or SS275	2	80.4	
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/SET	WT(KG)/SET	REMARK





DETAIL OF INCLINED LADDER

SHIP NO.	8150 / 8151	06
DWG NO.	T22T0-C26-56BB	

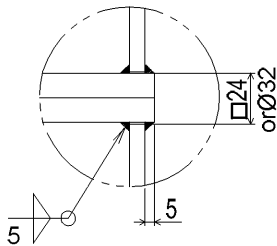
- [PAINT CODE 상세]
1. INCLINED LADDER : 'P1'
2. 최상부 & 최하부 STEP : 'P1' 적용 후 YELLOW 3000 적용.

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
S144L(P)	IL-608A	1	59.7	본도제작
S144L(S)	IL-609A	1	59.7	본도제작

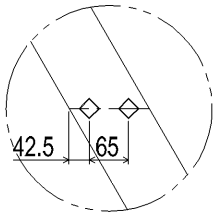
설치 BLOCK

S144L(P) S144L(S)

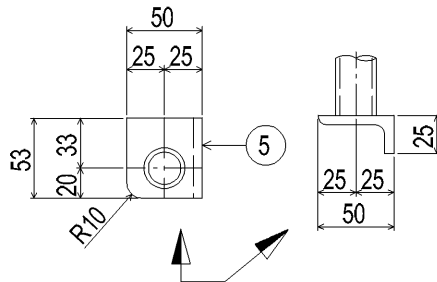
DET. OF "C"



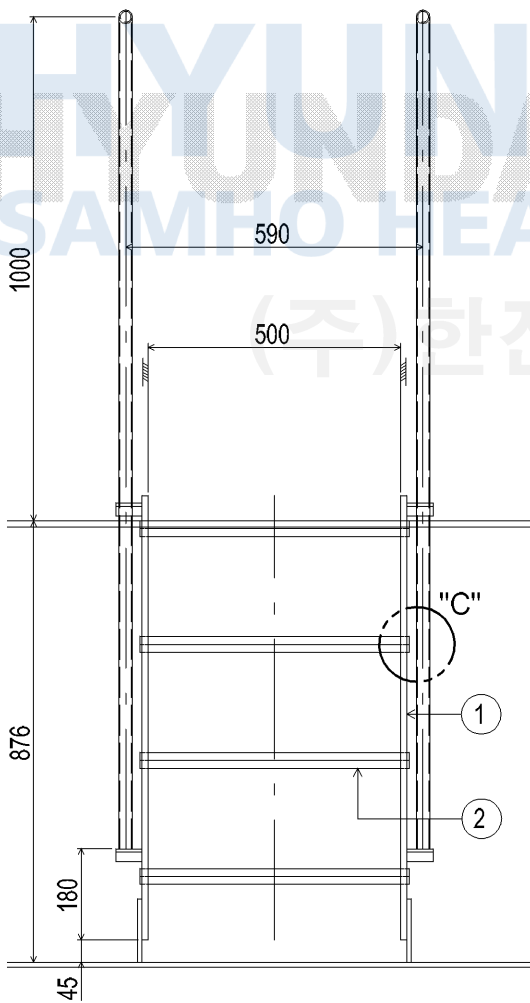
DET. OF "D"



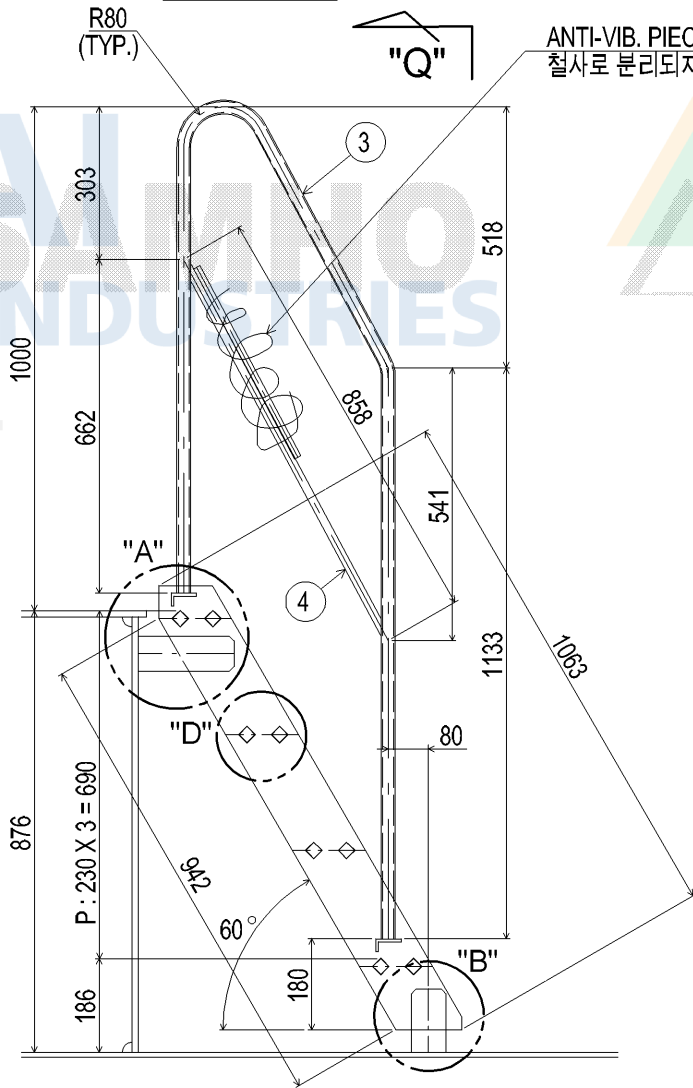
DET. OF SUPPORT



ELEVATION
(VIEW "Q")

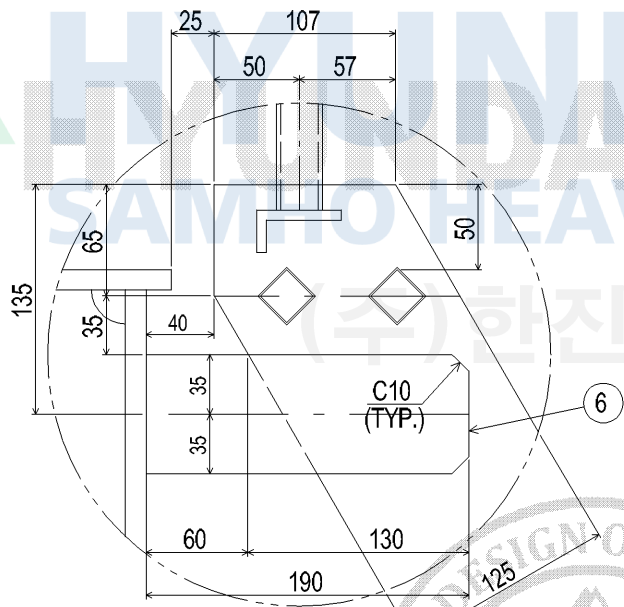


SECTION

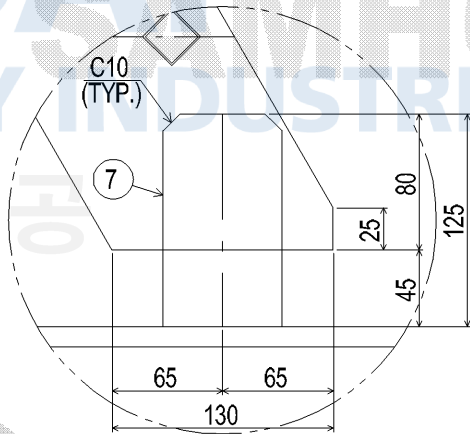


ANTI-VIB. PIECE 고박위치
철사로 분리되지 않도록 고박

DET. OF "A"



DET. OF "B"



8	ANTI-VIB. PIECE	Ø19 R.B	SS400 or SS275	1	1.8	L=800
7	LOWER LUG	70 x 10t PLATE	SS400 or SS275	2	1.7	
6	UPPER LUG	70 x 10t PLATE	SS400 or SS275	2	2.1	
5	SUPPORT WITH BRACKET	50 X 50 X 6t E.A	SS400 or SS275	4	1.0	
4	MID RAIL	Ø16 R.B	SS400 or SS275	2	2.6	
3	HANDRAIL & POST	20A PIPE	SPP	2	9.2	
2	STEP	□ 22 SQ. BAR	SS400 or SS275	8	16.2	
1	SIDE FRAME	125 X 12t F.B	SS400 or SS275	2	25.1	
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/SET	WT(KG)/SET	REMARK

08150-T22T0C2656BB-007



DETAIL OF VERTICAL LADDER

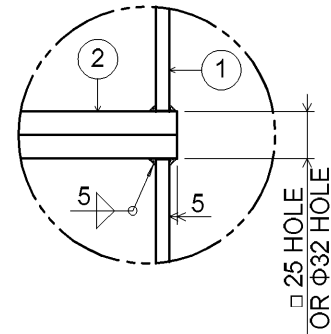
SHIP NO.	8150 / 8151	07
DWG NO.	T22T0-C26-56BB	

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T227L(S)	VL-610A	1	51.6	본도제작

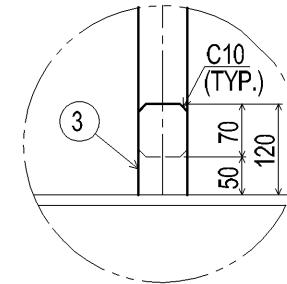
설치 BLOCK

T227L(S)

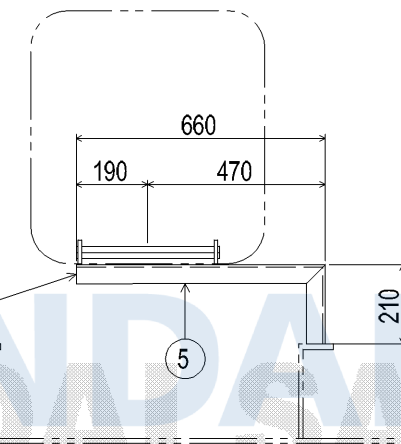
DETAIL OF "Q"



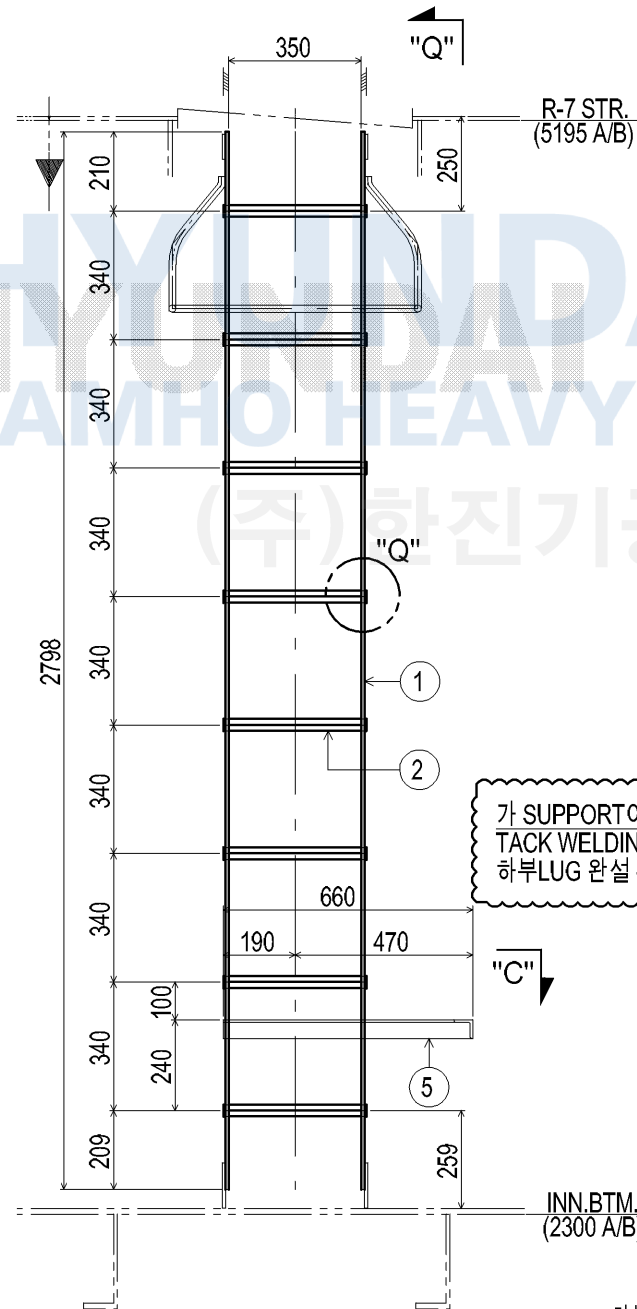
DETAIL OF "A"



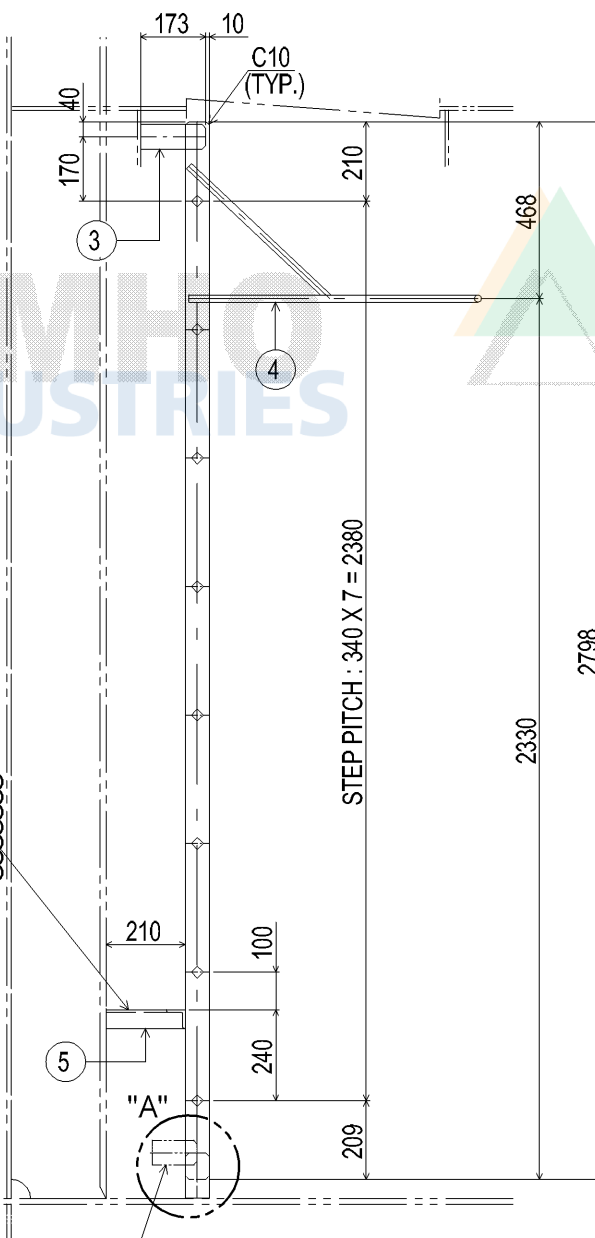
PLAN - "C"



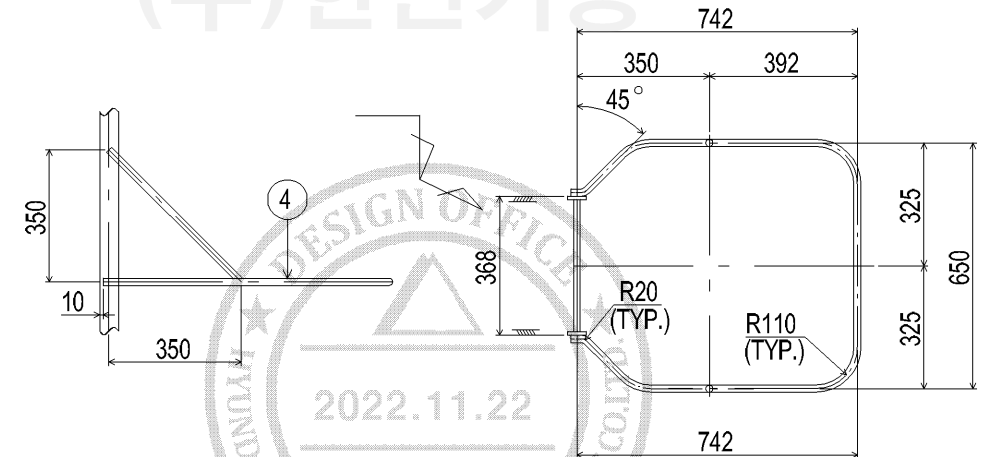
SECTION



ELEVATION
(VIEW "Q")



DETAIL OF BACKBAND



가 SUPPORT이므로
TACK WELDING하여 입고하고
하부LUG 완설 후 필히 철거 할 것.

하부 LUG는 본도와 같이 돌려서
TACK WELDING 하여 입고 할 것.
후행 부서 (P.E장 작업)에서 완설 할 것.

5	SUPPORT	50 x 50 x 6t E.A	SS400 or SS275	1	3.9	TACK WELDING
4	BACK BAND	Ø19 R.B	SS400 or SS275	1	7.8	
3	LUG	65 x 9t F.Bar	SS400 or SS275	4	2.7	
2	STEP	□ 22 SQ. Bar	SS400 or SS275	8	11.5	
1	SIDE FRAME	65 x 9t F.Bar	SS400 or SS275	2	25.7	
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/SET	WT(KG)/SET	REMARK