


NOTE


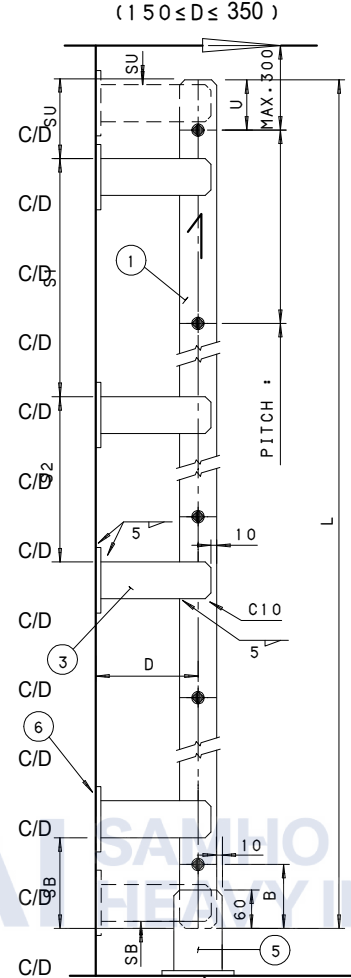
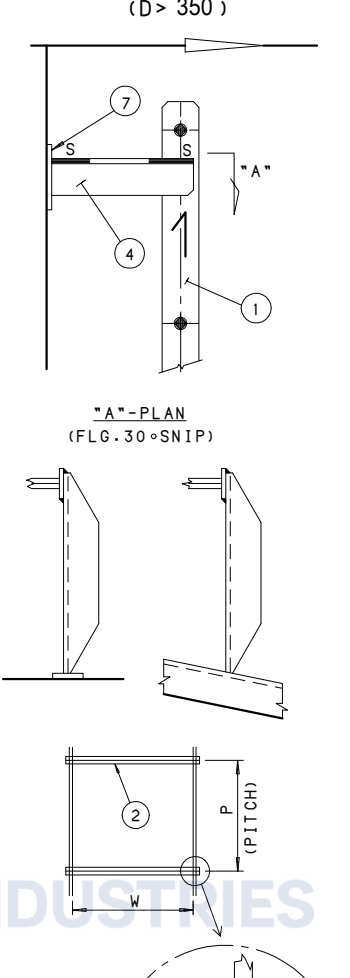
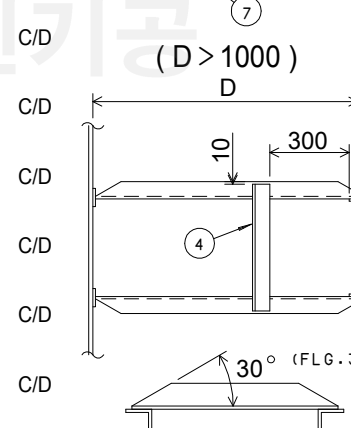
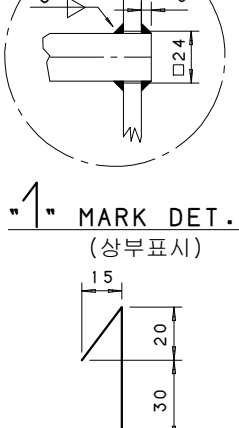
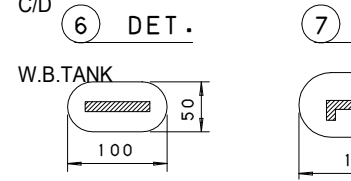
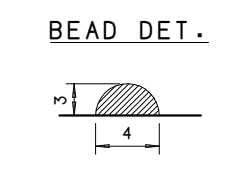
공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	1. 모든 모서리 부분을 3 Pass Grinding(최소 3R)할 것.→ PP 도장 코드만 적용
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PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	23. 03. 31	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完

(표지 포함 8 매)

DEP'T NO. B111000	SHIP NO. 8196/97	SHIP TYPE 174,000 CBM CLASS LNGC	
TEL. NO. 4787	부 서 명 선 체 설 계 부	도 면 명 Vertical Ladder 제작도	
승 인	책임 이 현		
검 도	책임 이 천 하		
작 성	대리 김 성 경		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도 면 번 호 B11P0C15H	POR NO.
		DATE 2023. 05. 31	H12

<div></div>		VERTICAL LADDER MFG. LIST																예산대구분		PROJECT NO.		발행부서	작성자 사번		DATE	DWG. NO		PAGE																																																				
																		6016		8196		B111000	W126191		20230531		B11P0C15H		1																																																			
																				8197			선체설계부	김성경						T : 4787																																																		
NO.	예산 중구분	자재번호 (MATERIAL)	Q'TY	TYPE	PAINT CODE (도장 횟수)				DIMENSION						SO. B Q'TY	LEG Q'TY				PAD Q'TY			WEIGHT (Kg/ST)	POR NO		BLK.	MARK NO.	<div><div><div>(150 ≤ D ≤ 350)</div></div><div><div>(D > 350)</div></div></div> <div><div>(D > 1000)</div></div> <div><div>1. MARK DET.</div></div> <div><div>W.B.TANK</div></div> <div><div>BEAD DET.</div></div> <div><div>※ MARK(No.4)</div><div>LEG : 350<D≤1300 → 65*65*8 E.A</div><div>LEG : D>1300 → 75*75*9 E.A</div></div> <table><tr><td>7</td><td>PAD</td><td>9.0</td><td>SS400</td><td></td><td>Kg / EA</td></tr><tr><td>6</td><td>PAD</td><td>9.0</td><td>SS400</td><td></td><td>Kg / EA</td></tr><tr><td>5</td><td>LEG</td><td>85*9</td><td>SS400</td><td></td><td>Kg / M</td></tr><tr><td>4</td><td>※ LEG</td><td>65*65*8/75*75*9</td><td>SS400</td><td></td><td>Kg / M</td></tr><tr><td>3</td><td>LEG</td><td>65*9</td><td>SS400</td><td></td><td>Kg / M</td></tr><tr><td>2</td><td>STEP</td><td>22*22</td><td>SS400</td><td></td><td>Kg / M</td></tr><tr><td>1</td><td>SIDE FRAME</td><td>65*9</td><td>SS400</td><td>2</td><td>Kg / M</td></tr><tr><td>NO</td><td>DESCRIPTION</td><td>SIZE</td><td>MAT'L</td><td>Q'TY/ST</td><td>WEIGHT</td></tr></table>						7	PAD	9.0	SS400		Kg / EA	6	PAD	9.0	SS400		Kg / EA	5	LEG	85*9	SS400		Kg / M	4	※ LEG	65*65*8/75*75*9	SS400		Kg / M	3	LEG	65*9	SS400		Kg / M	2	STEP	22*22	SS400		Kg / M	1	SIDE FRAME	65*9	SS400	2	Kg / M	NO	DESCRIPTION	SIZE	MAT'L	Q'TY/ST
7	PAD	9.0	SS400		Kg / EA																																																																											
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4	※ LEG	65*65*8/75*75*9	SS400		Kg / M																																																																											
3	LEG	65*9	SS400		Kg / M																																																																											
2	STEP	22*22	SS400		Kg / M																																																																											
1	SIDE FRAME	65*9	SS400	2	Kg / M																																																																											
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/ST	WEIGHT																																																																											
					MARK NO. MARKING																TYPE		P	W																																																								
					<div><div><div></div><div></div><div></div></div><div>VLH</div><div><div></div><div></div><div></div><div></div></div><div></div></div>																A1		340	350																																																								
					PROJECT NO.																																																																											
					BLOCK NO.																																																																											

8196-VERT-04

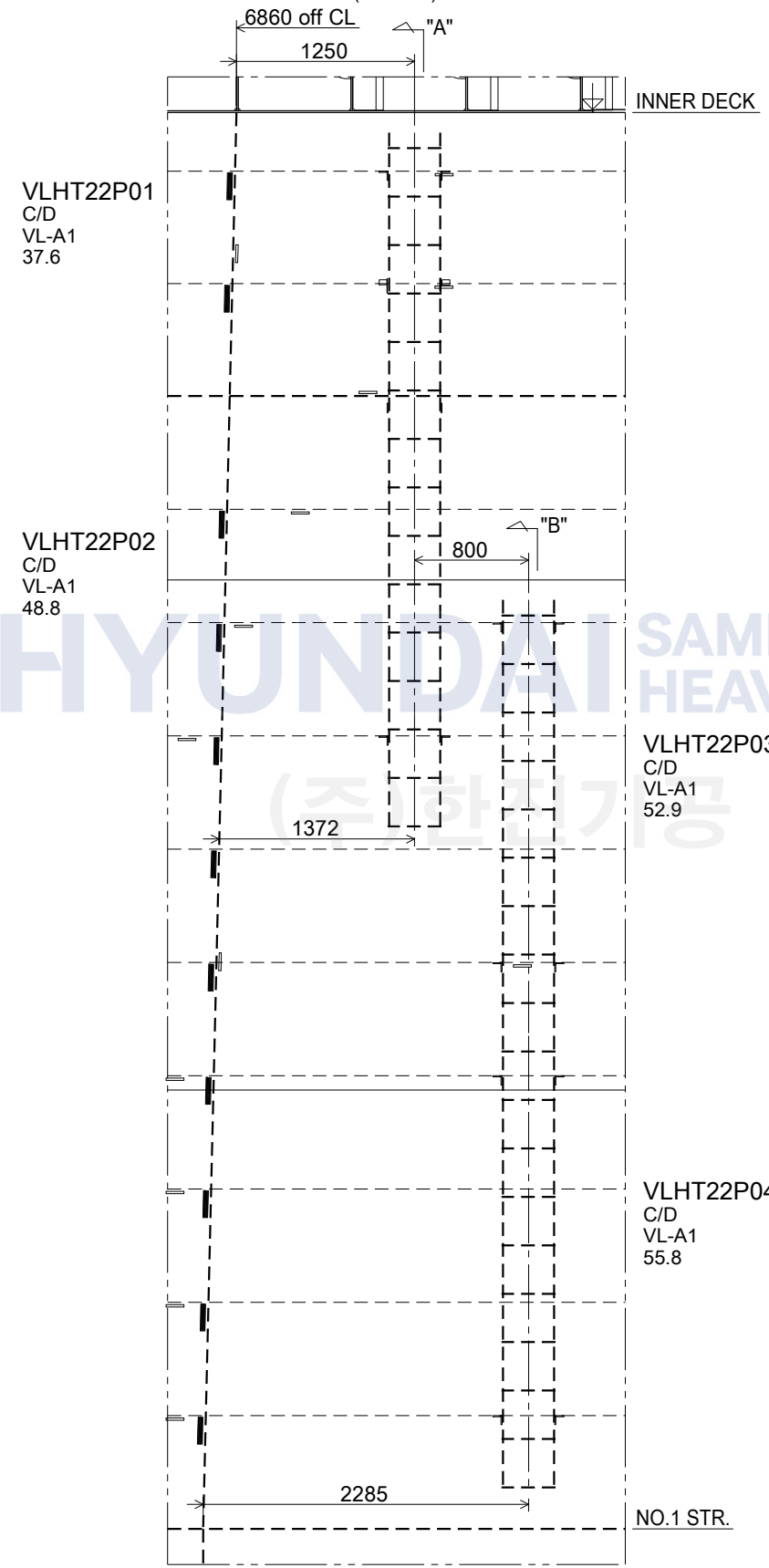
HYUNDAI SAMHO HEAVY INDUSTRIES CO., LTD.

A3 (420x297)

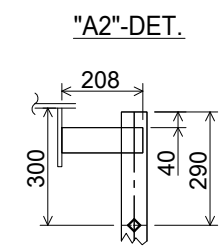
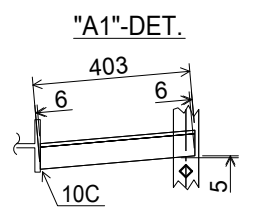
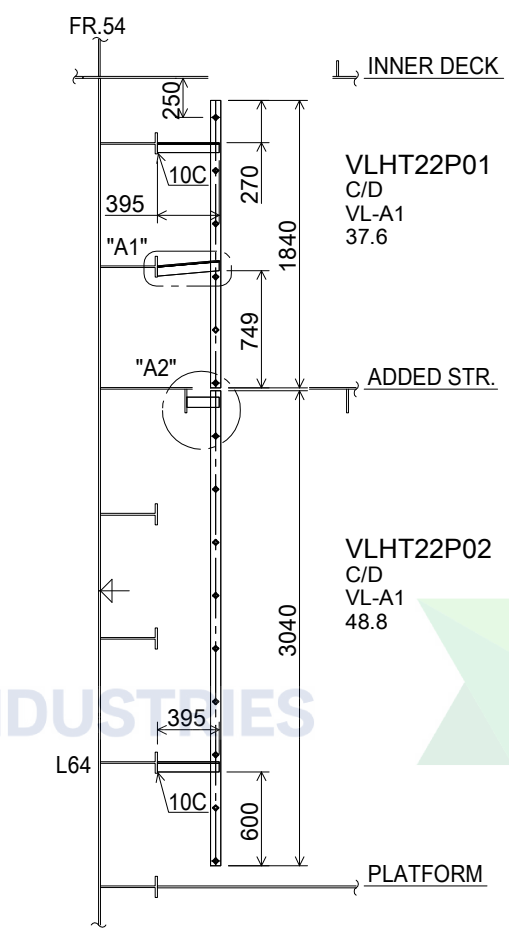


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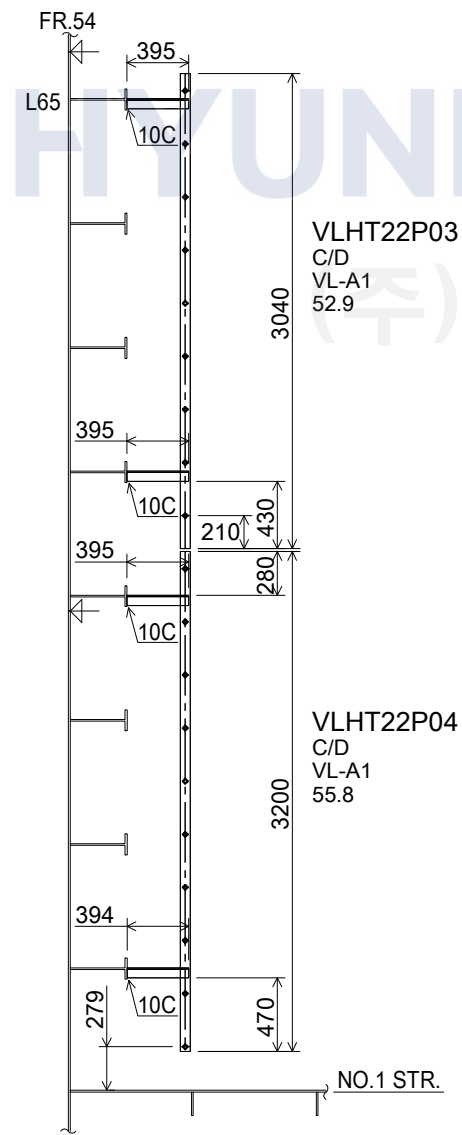
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(P-ONLY)



"A"-ELEV.



"B"-ELEV.

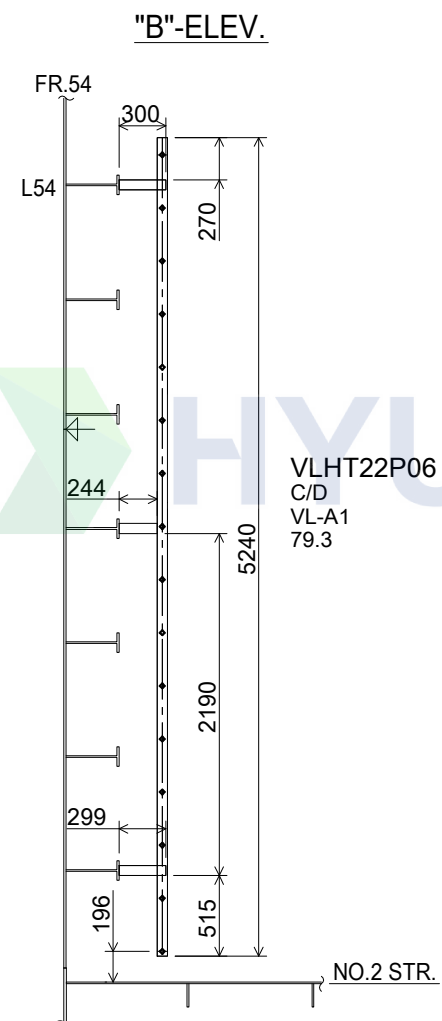
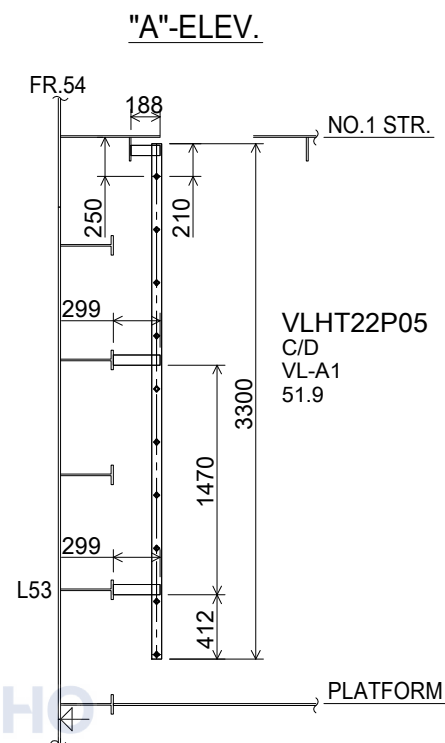
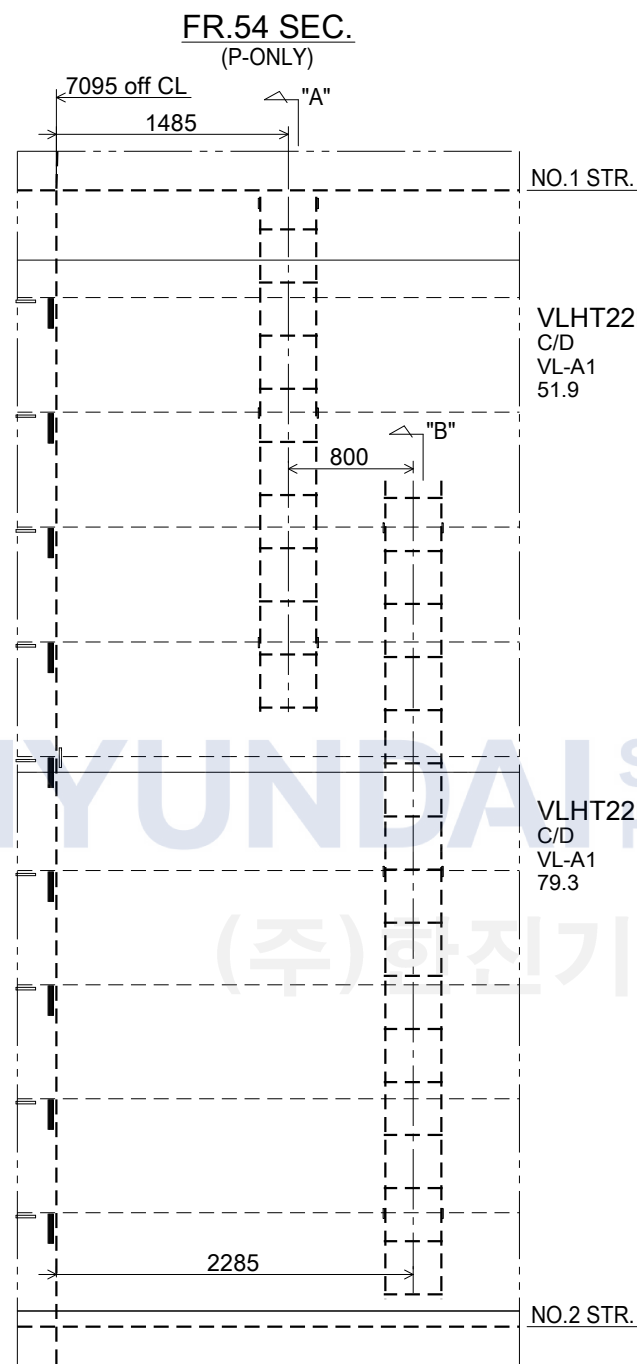


8196-VER-PORH12-01





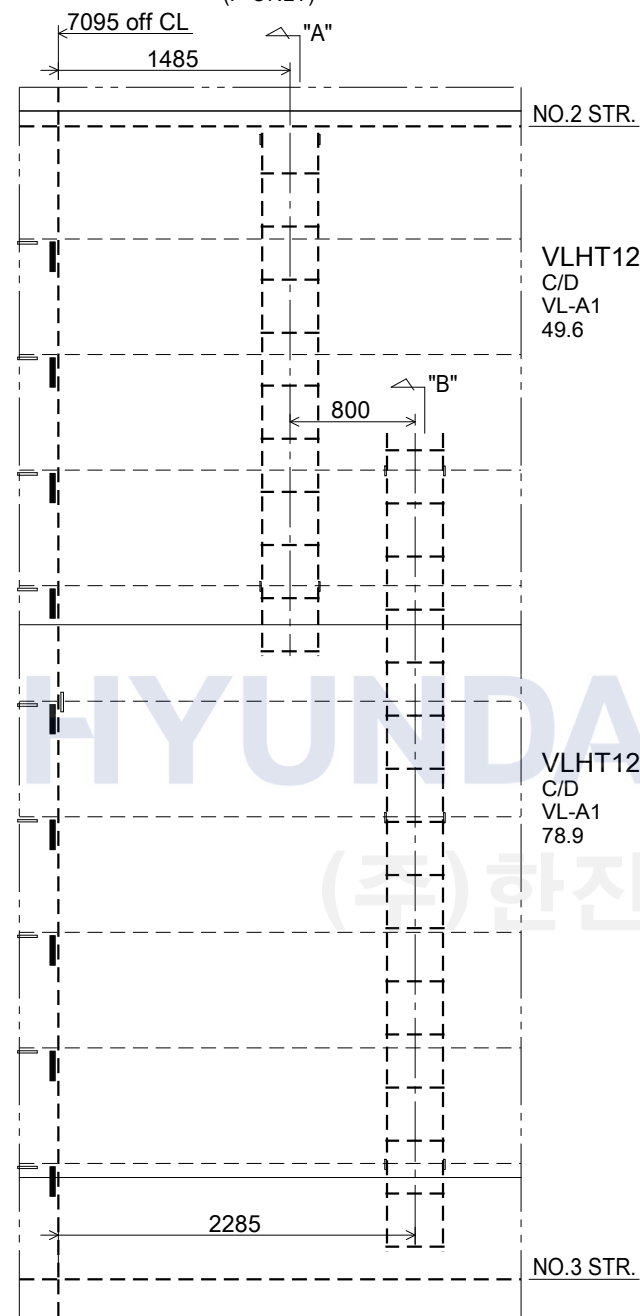
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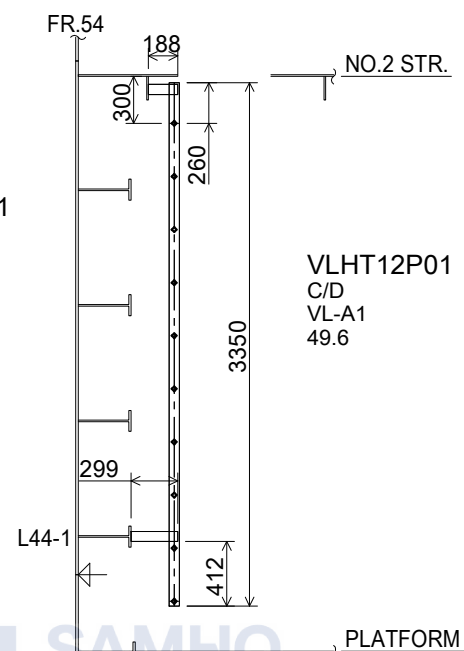


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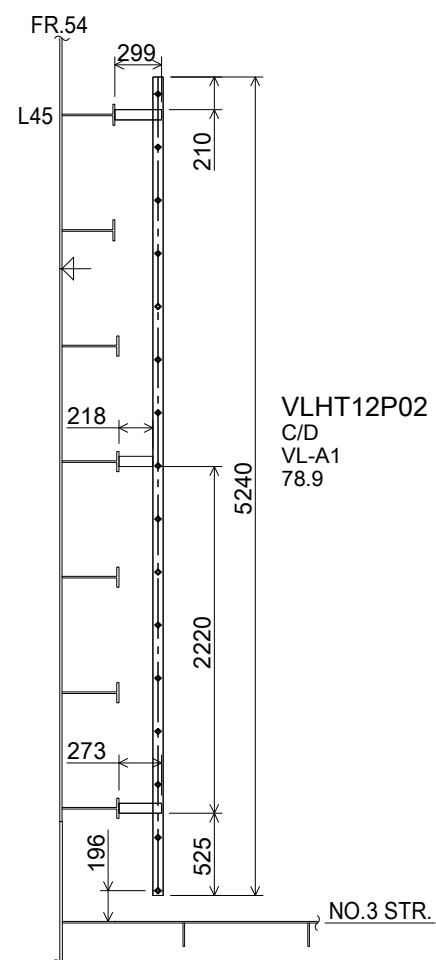
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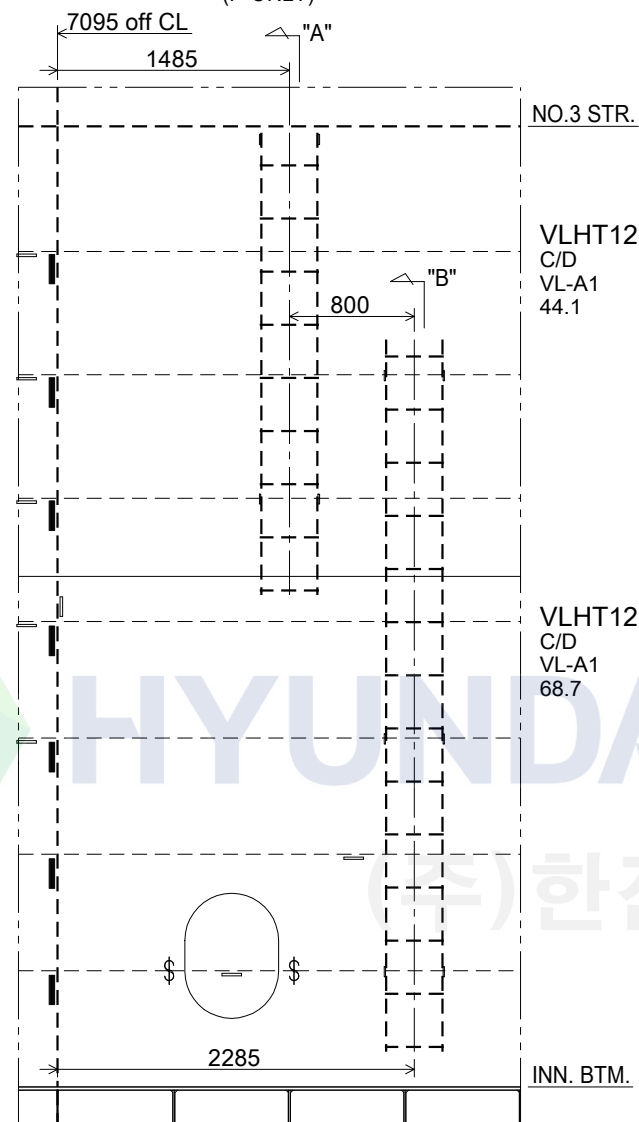
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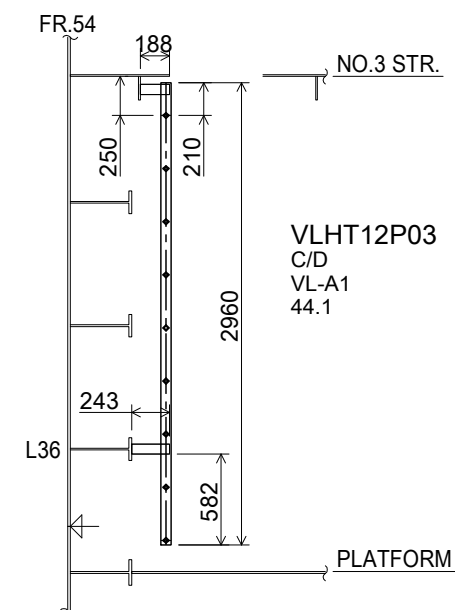
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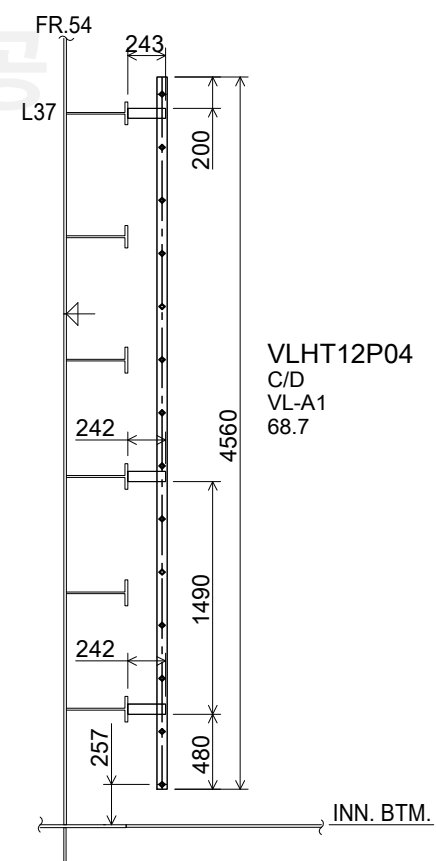
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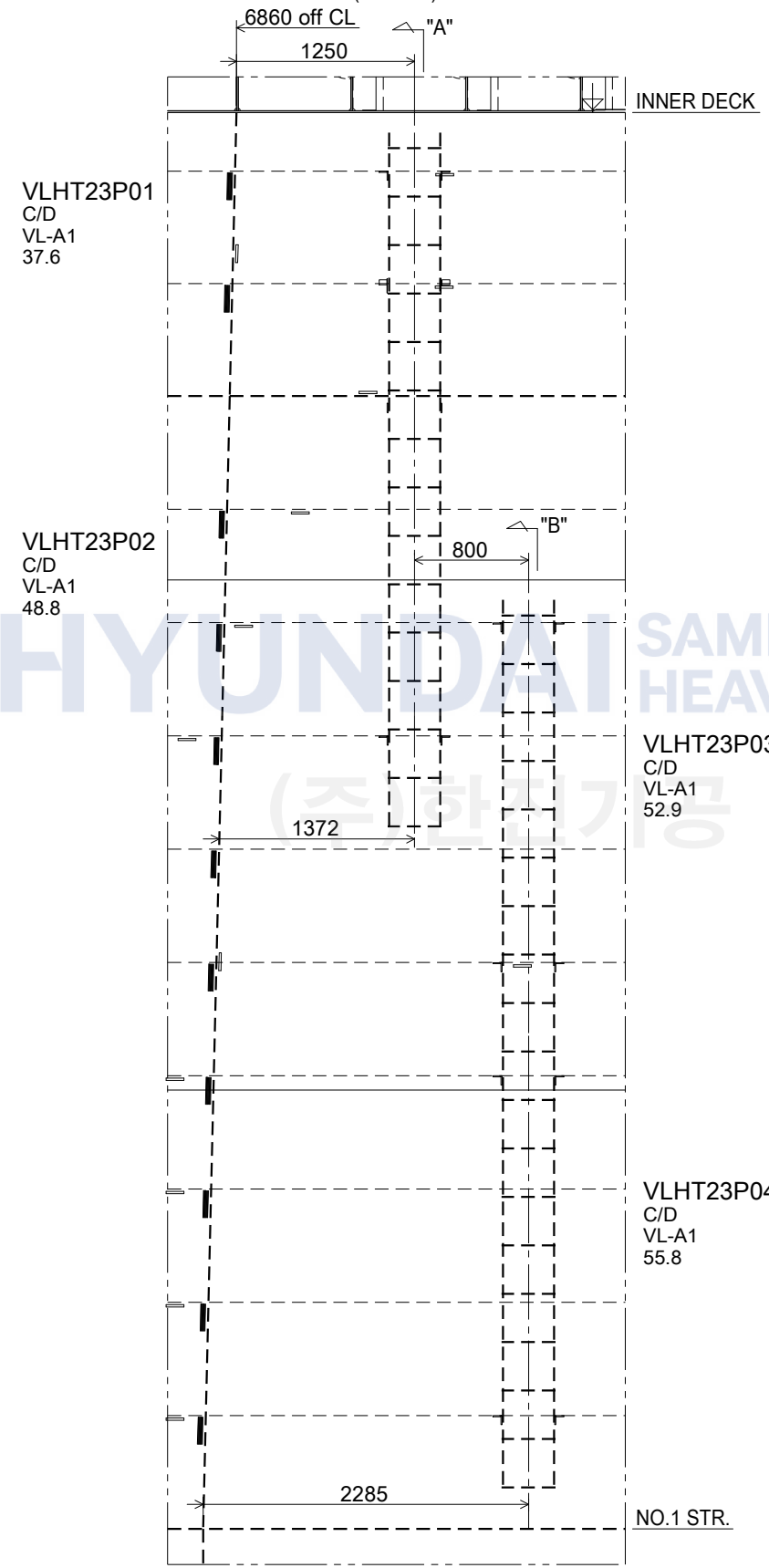
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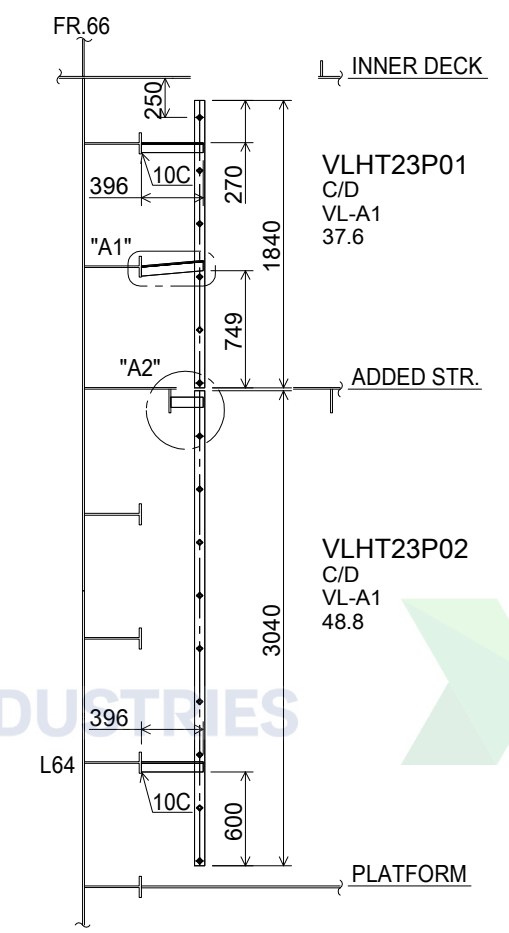


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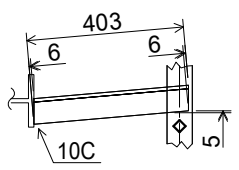
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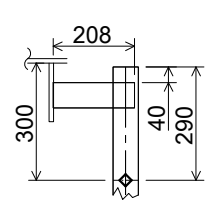
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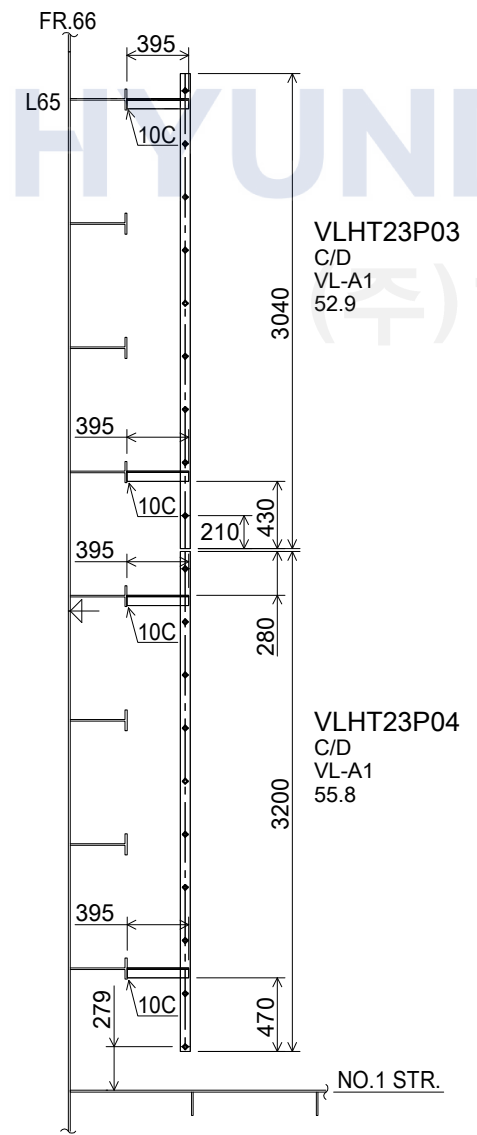
"A1"-DET.



"A2"-DET.



"B"-ELEV.

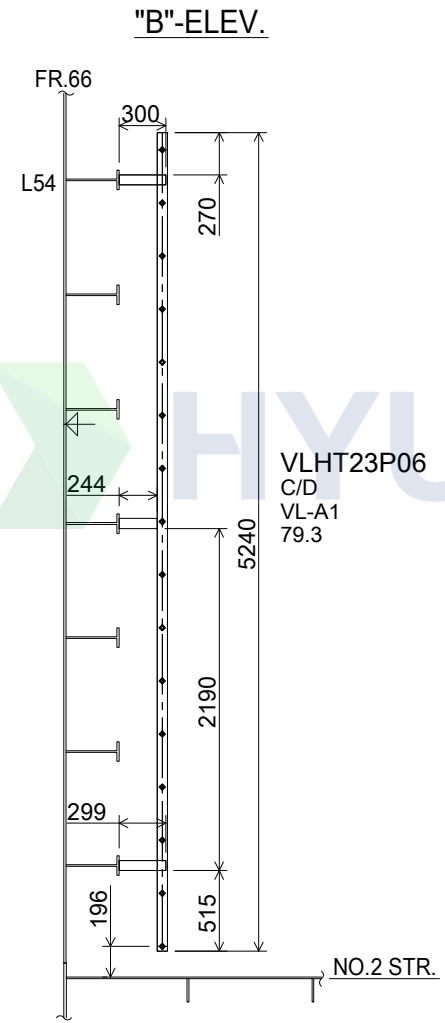
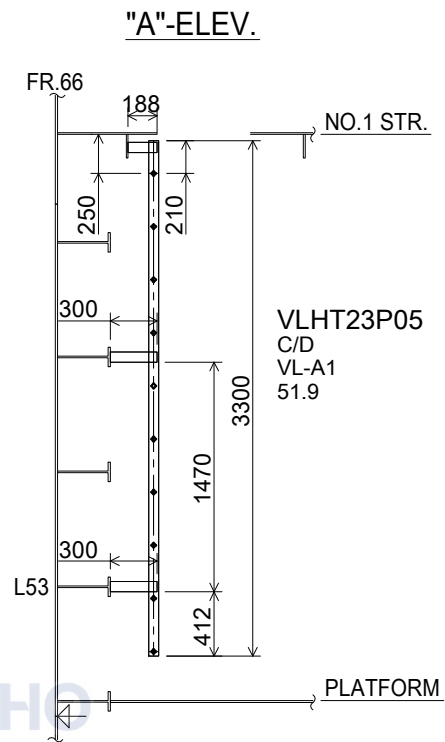
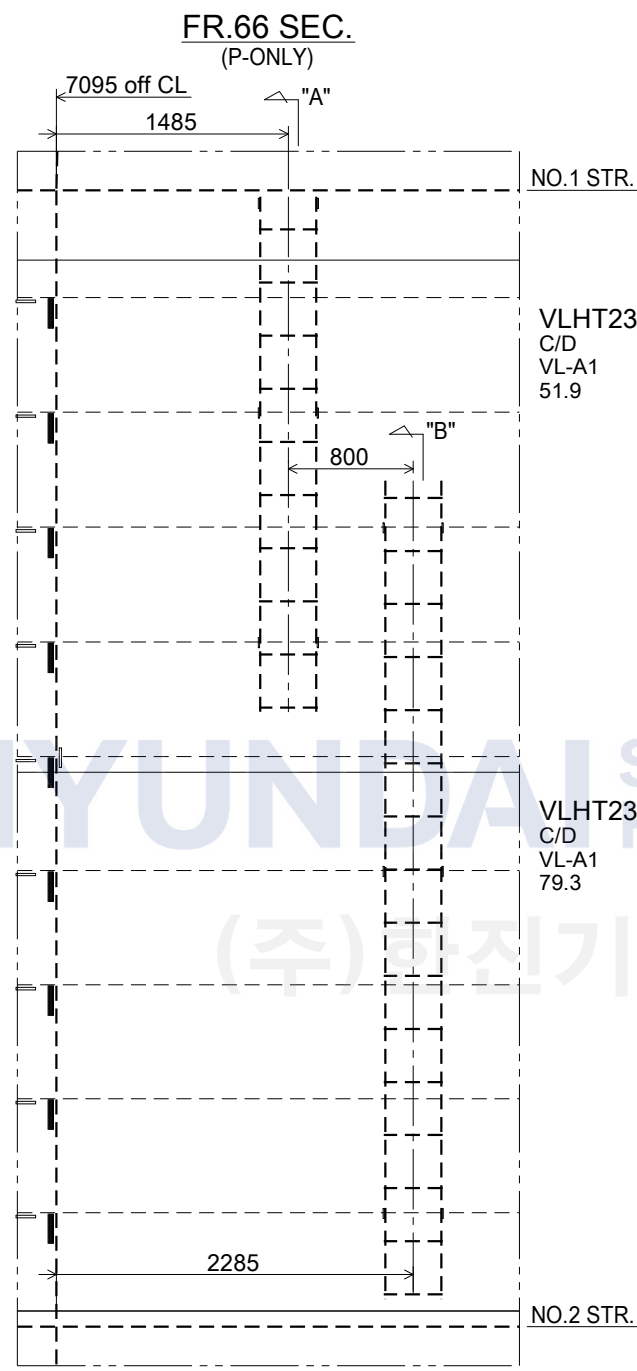


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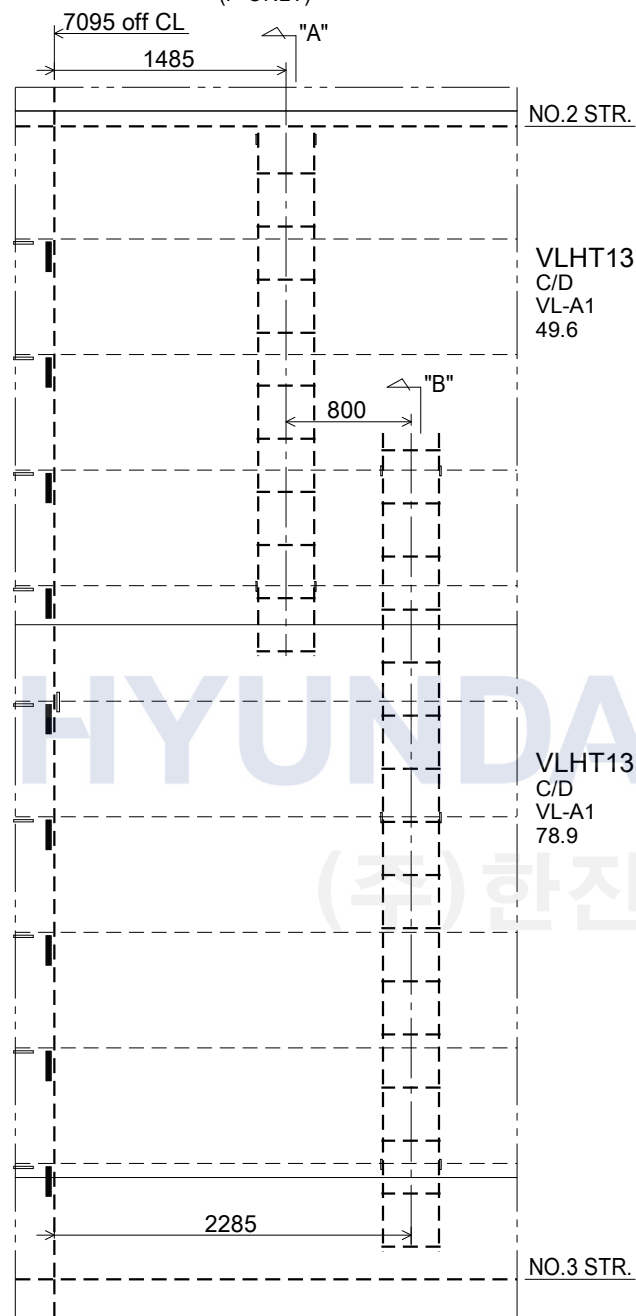
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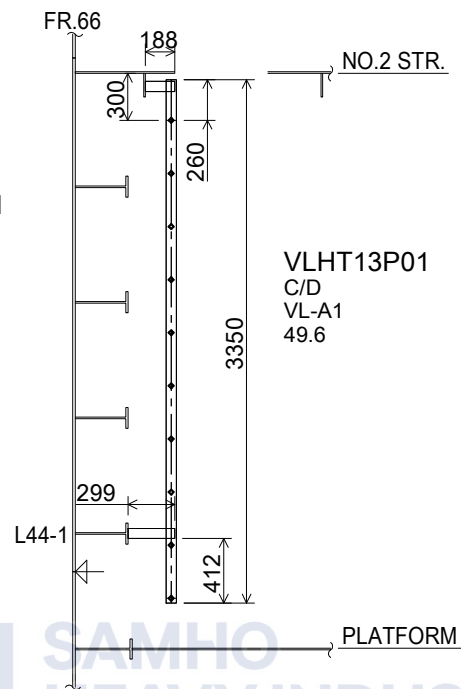


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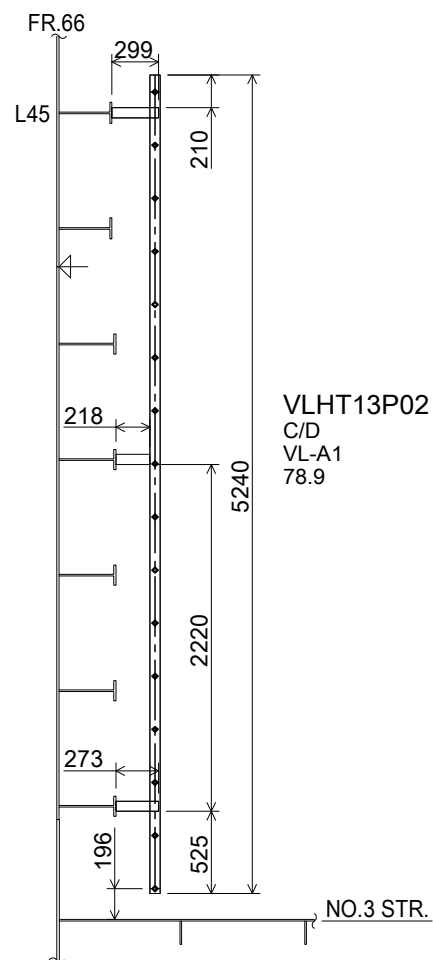
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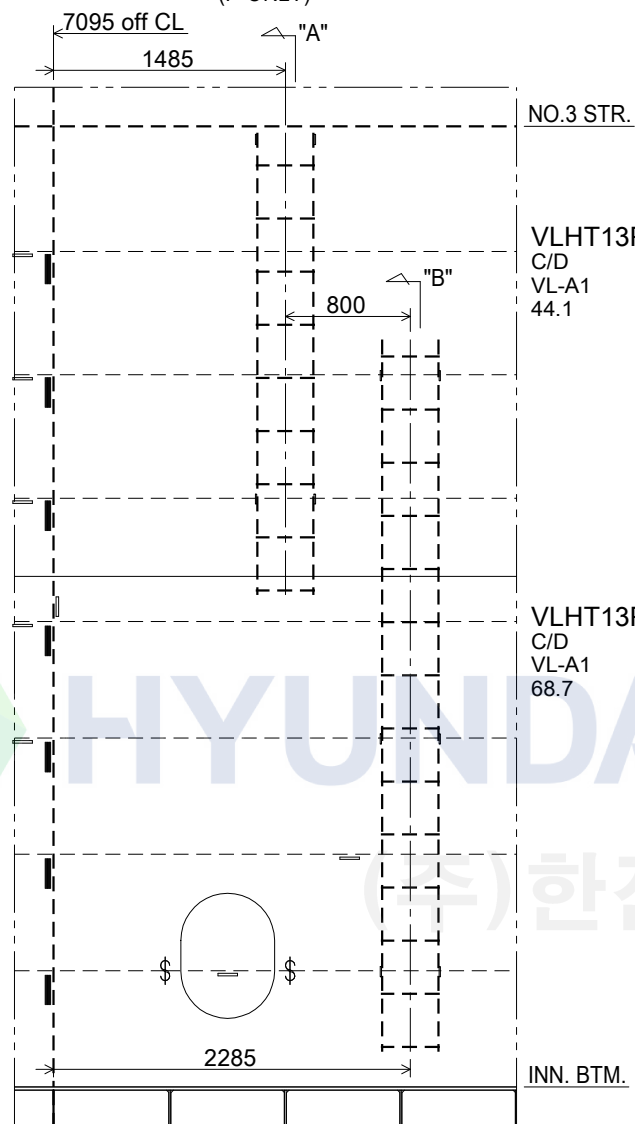
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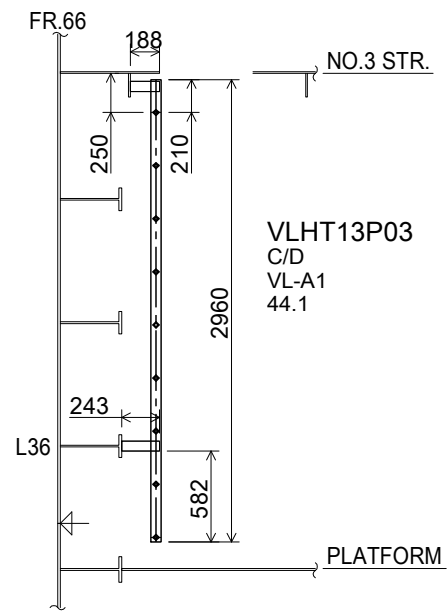
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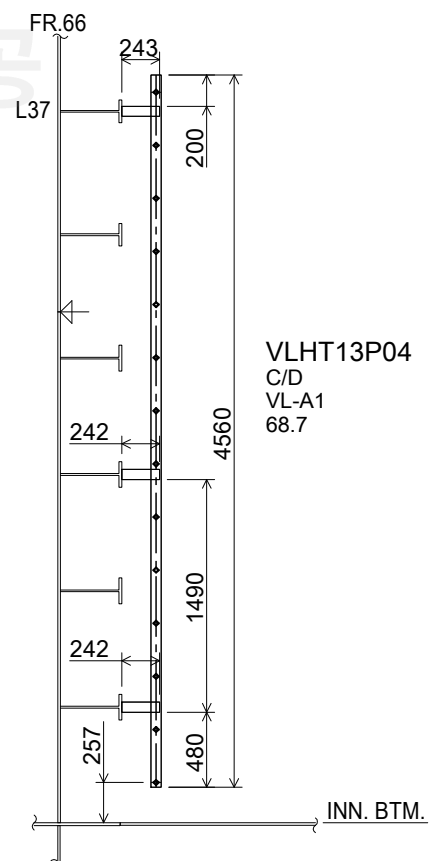
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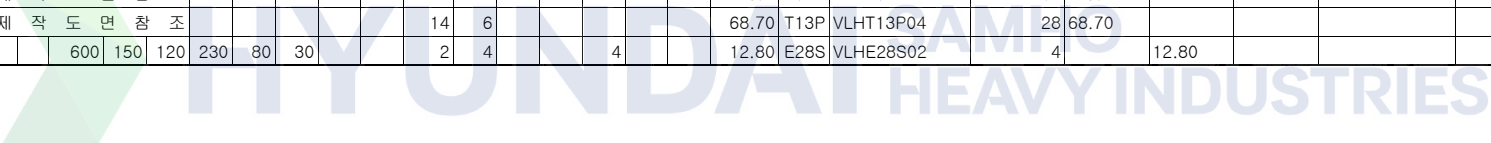


"B"-ELEV.



QR
Code

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH		
1																																				
2	SEQ	자재번호	Qty	TYPE	PAINT SPEC.				DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support
3									LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)					PT	KG	KG	KG	PT	PT	EA	EA	
4	01	416412100	1	A1	O				제	작	도	면	참	조				6		4					37.60	T22P	VLHT22P01	12	37.60							
5	02	416412100	1	A1	O				제	작	도	면	참	조				9	2	2					48.80	T22P	VLHT22P02	18	48.80							
6	03	416412100	1	A1	O				제	작	도	면	참	조				9		4					52.90	T22P	VLHT22P03	18	52.90							
7	04	416412100	1	A1	O				제	작	도	면	참	조				10		4					55.80	T22P	VLHT22P04	20	55.80							
8	05	416412100	1	A1	O				제	작	도	면	참	조				10	6						51.90	T22P	VLHT22P05	20	51.90							
9	06	416412100	1	A1	O				제	작	도	면	참	조				16	6						79.30	T22P	VLHT22P06	32	79.30							
10	07	416412100	1	A1	O				제	작	도	면	참	조				10	4						49.60	T12P	VLHT12P01	20	49.60							
11	08	416412100	1	A1	O				제	작	도	면	참	조				16	6						78.90	T12P	VLHT12P02	32	78.90							
12	09	416412100	1	A1	O				제	작	도	면	참	조				9	4						44.10	T12P	VLHT12P03	18	44.10							
13	10	416412100	1	A1	O				제	작	도	면	참	조				14	6						68.70	T12P	VLHT12P04	28	68.70							
14	11	416412100	1	A1	O				제	작	도	면	참	조				6		4					37.60	T23P	VLHT23P01	12	37.60							
15	12	416412100	1	A1	O				제	작	도	면	참	조				9	2	2					48.80	T23P	VLHT23P02	18	48.80							
16	13	416412100	1	A1	O				제	작	도	면	참	조				9		4					52.90	T23P	VLHT23P03	18	52.90							
17	14	416412100	1	A1	O				제	작	도	면	참	조				10		4					55.80	T23P	VLHT23P04	20	55.80							
18	15	416412100	1	A1	O				제	작	도	면	참	조				10	6						51.90	T23P	VLHT23P05	20	51.90							
19	16	416412100	1	A1	O				제	작	도	면	참	조				16	6						79.30	T23P	VLHT23P06	32	79.30							
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24	21	416412100	1	A1		O			600	150	120	230	80	30				2	4			4			12.80	E28S	VLHE28S02	4		12.80						



(주)한진기공