


# NOTE

공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.


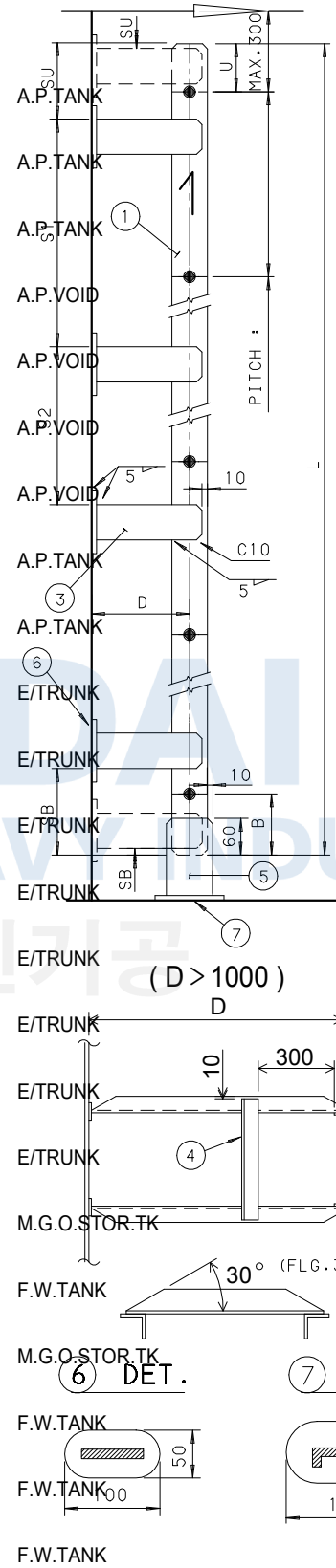
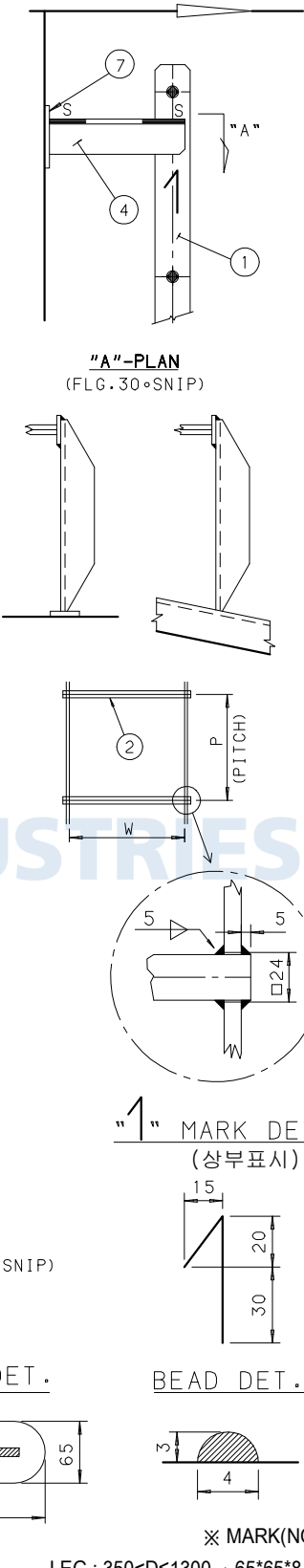
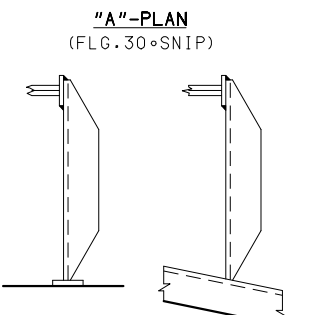
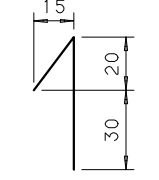
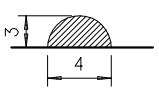
특이 사항	1. 모든 모서리 부분을 3 Pass Grinding(최소 3R)할 것.→ PP 도장 코드만 적용
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PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	21. 12. 27	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完
001	22. 01. 05	양쪽 Leg 길이 차이 발생으로 변경	김성경	이천하	결재完

(표지 포함 4 매)

DEP'T NO. B111000	SHIP NO. 8105/06/07	SHIP TYPE 174,000 CBM CLASS LNGC	
TEL. NO. 4787	부 서 명 구 조 설 계 부	도 면 명  Vertical Ladder 제작도	
승 인	책임 김 성 주		
검 도	책임 이 천 하		
작 성	대리 김 성 경	도 면 번 호 A21C5115H POR NO.	
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		DATE 2021. 12. 27	H24

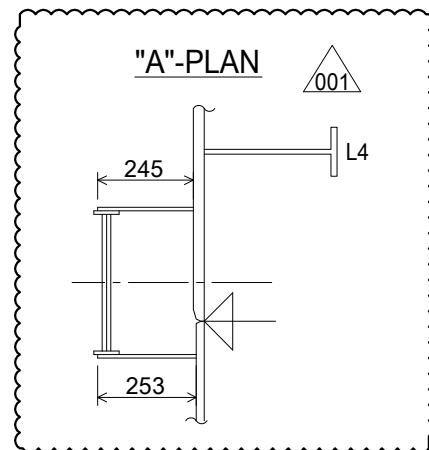
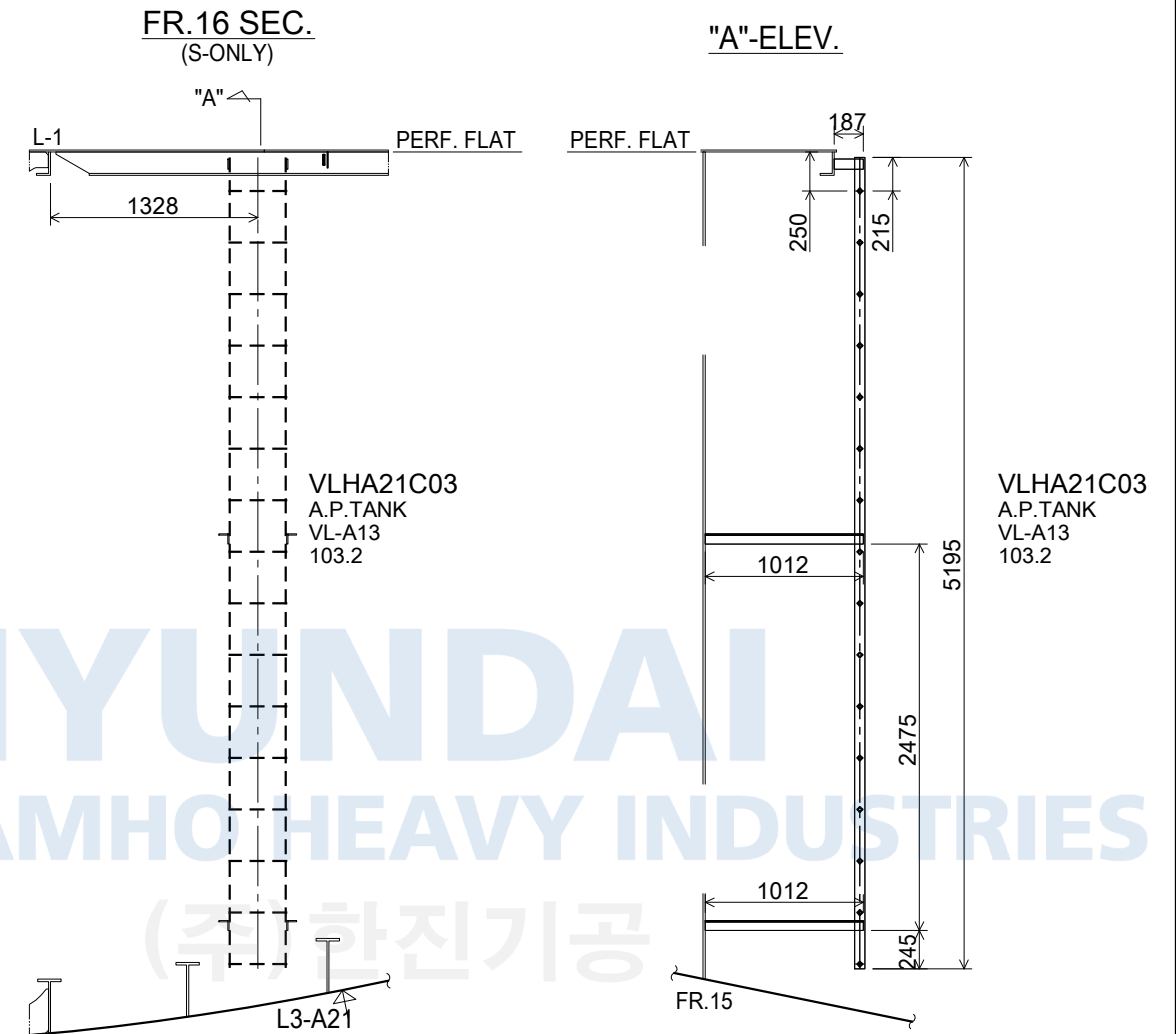
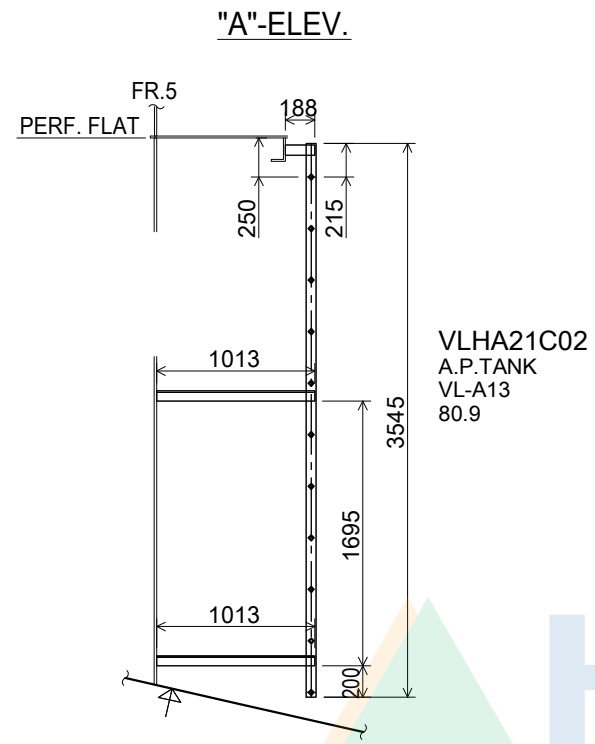
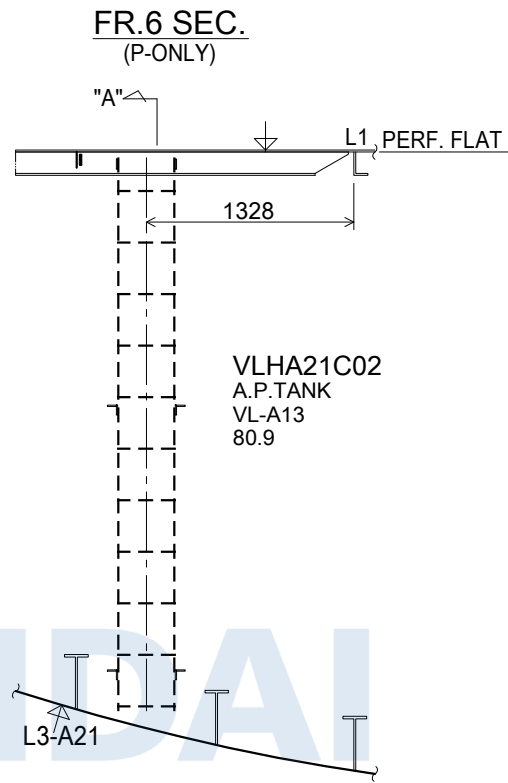
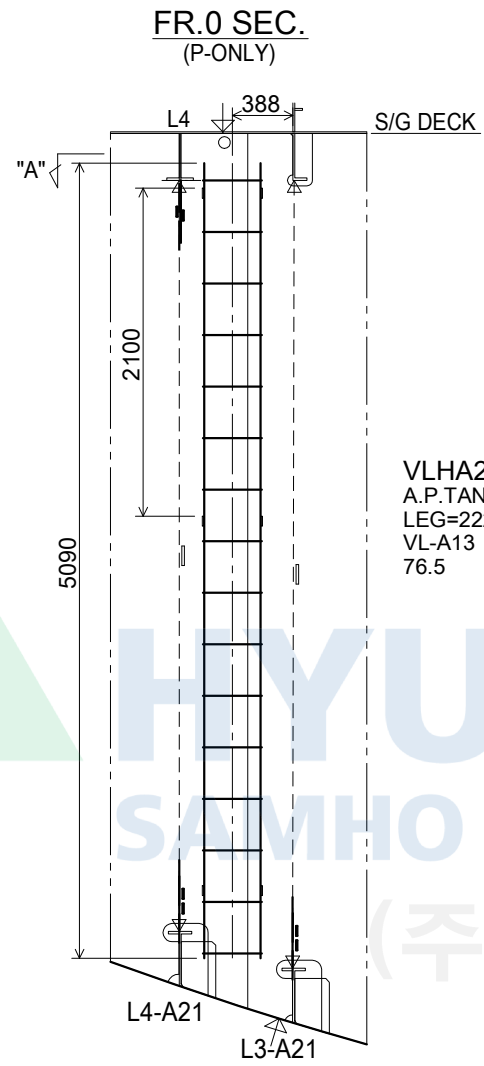
C:\EXDB\설계공통양식\W작도표지.xls

<div></div>		VERTICAL LADDER MFG. LIST															예산대구분		PROJECT NO.		발행부서	작성자 사번		DATE		DWG. NO		PAGE																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												
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NO.	예산 중구분	자재번호 (MATERIAL)	Q'TY	TYPE	PAINT CODE (도장 횟수)				DIMENSION							SQ. B Q'TY	LEG Q'TY				PAD # Q'TY		WEIGHT (Kg/ST)	POR NO		BLK.	MARK NO.	<div><div><div>(150≤D≤350)</div><div></div><div>(D&gt;350)</div><div></div></div><div>"A"-PLAN (FLG. 30° SNIP)</div><div></div><div>"1" MARK DET. (상부표시)</div><div></div><div>BEAD DET.</div><div></div></div> <div>※ MARK(No.4) LEG : 350&lt;D≤1300 → 65*65*8 E.A LEG : D&gt;1300 → 75*75*9 E.A</div> <table><tr><td>7</td><td>PAD</td><td>9.0</td><td>SS400</td><td></td><td></td><td>Kg / EA</td></tr><tr><td>6</td><td>PAD</td><td>9.0</td><td>SS400</td><td></td><td></td><td>Kg / EA</td></tr><tr><td>5</td><td>LEG</td><td>85*9</td><td>SS400</td><td></td><td></td><td>Kg / M</td></tr><tr><td>4</td><td>※ LEG</td><td>65*65*8/75*75*9</td><td>SS400</td><td></td><td></td><td>Kg / M</td></tr><tr><td>3</td><td>LEG</td><td>65*9</td><td>SS400</td><td></td><td></td><td>Kg / M</td></tr><tr><td>2</td><td>STEP</td><td>22*22</td><td>SS400</td><td></td><td></td><td>Kg / M</td></tr><tr><td>1</td><td>SIDE FRAME</td><td>65*9</td><td>SS400</td><td>2</td><td></td><td>Kg / M</td></tr><tr><td>NO</td><td>DESCRIPTION</td><td>SIZE</td><td>MAT'L</td><td>Q'TY/ST</td><td>WEIGHT</td><td></td></tr></table>	7	PAD	9.0	SS400			Kg / EA	6	PAD	9.0	SS400			Kg / EA	5	LEG	85*9	SS400			Kg / M	4	※ LEG	65*65*8/75*75*9	SS400			Kg / M	3	LEG	65*9	SS400			Kg / M	2	STEP	22*22	SS400			Kg / M	1	SIDE FRAME	65*9	SS400	2		Kg / M	NO	DESCRIPTION	SIZE	MAT'L	Q'TY/ST	WEIGHT		2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1
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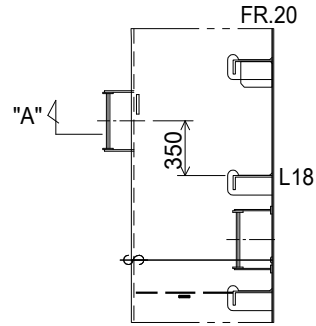
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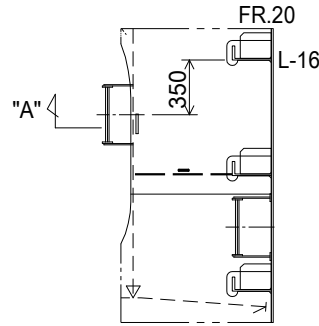


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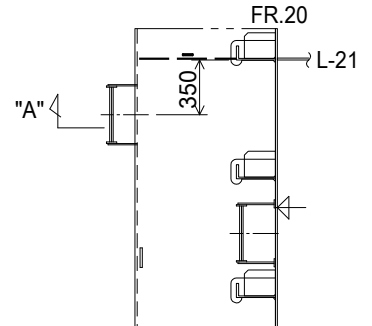
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(P-ONLY)



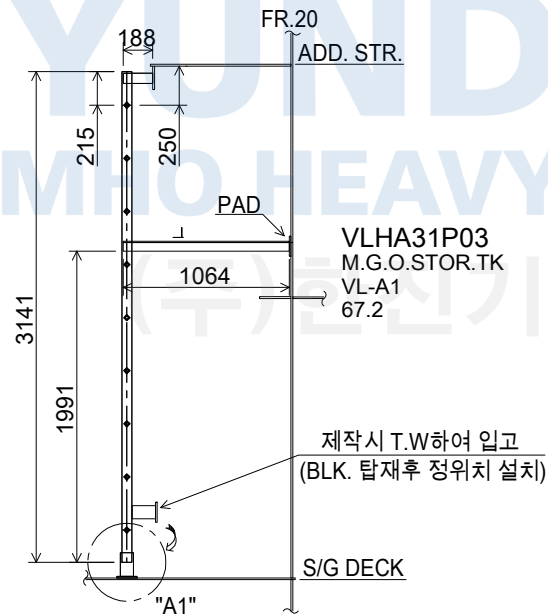
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(S-ONLY)



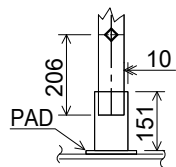
18100 A/B PLAN



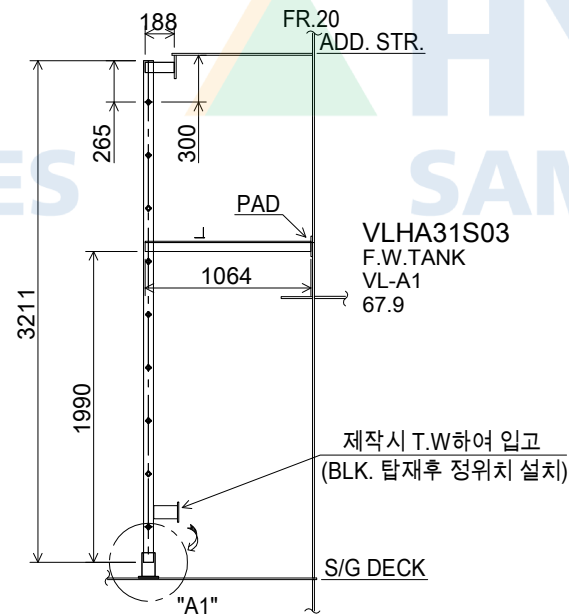
"A"-ELEV.



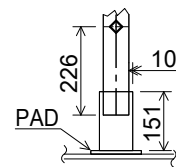
"A1"-DET.



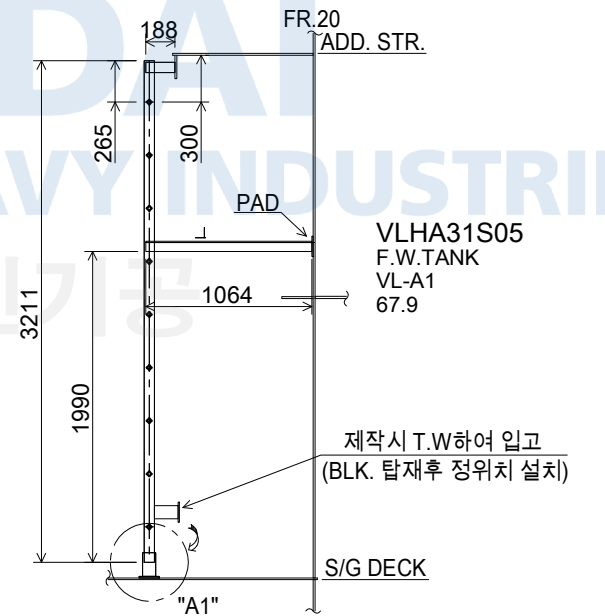
"A"-ELEV.



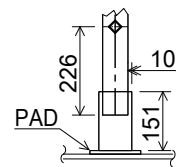
"A1"-DET.



"A"-ELEV.



"A1"-DET.



				C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH	AI		
1																																						
2	SEQ	자재번호	Qty	TYPE	PAINT SPEC.				DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support		
3									LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)								PT	KG	KG	KG	PT	PT	EA	EA
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5	02	416412100	1	A13	O												11	2	4					80.90	A21C	VLHA21C02	22		80.90									
6	03	416412100	1	A13	O												16	2	4					103.20	A21C	VLHA21C03	32		103.20									
7	04	416412100	1	P2	1				3120	215	160	110	150	40	1400		10	6			6			51.40	A22P	VLHA22P01	20	51.40										
8	05	416412100	1	P2	1				3120	215	160	110	150	40	1400		10	6			6			51.40	A22S	VLHA22S01	20	51.40										
9	06	416412100	1	P2	1				1950	215	100	270	80	30			6	4			4			32.10	A22P	VLHA22P02	12	32.10										
10	07	416412100	1	P2	1				1950	215	100	270	80	30			6	4			4			32.10	A22S	VLHA22S02	12	32.10										
11	08	416412100	1	A1	O				2860	230	160	110	180	30			9	4						43.80	A22P	VLHA22P03	18		43.80									
12	09	416412100	1	A1	O				2860	230	160	110	180	30			9	4						43.80	A22S	VLHA22S03	18		43.80									
13	10	416412100	1	A13		O			1590	165	160	110	200	160			5	4			4			26.50	A22P	VLHA22P04	10	26.50										
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23	20	416412100	1	A1			O										9	2	3	2		4		67.20	A31P	VLHA31P03	18	67.20										
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26	23	416412100	1	A1			O										9	2	3	2		4		67.90	A31S	VLHA31S05	18		67.90									

HYUNDAI  
(주)한진기공