


NOTE

공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	1. 모든 모서리 부분을 3 Pass Grinding(최소 2R)할 것.→ PP 도장 코드만 적용
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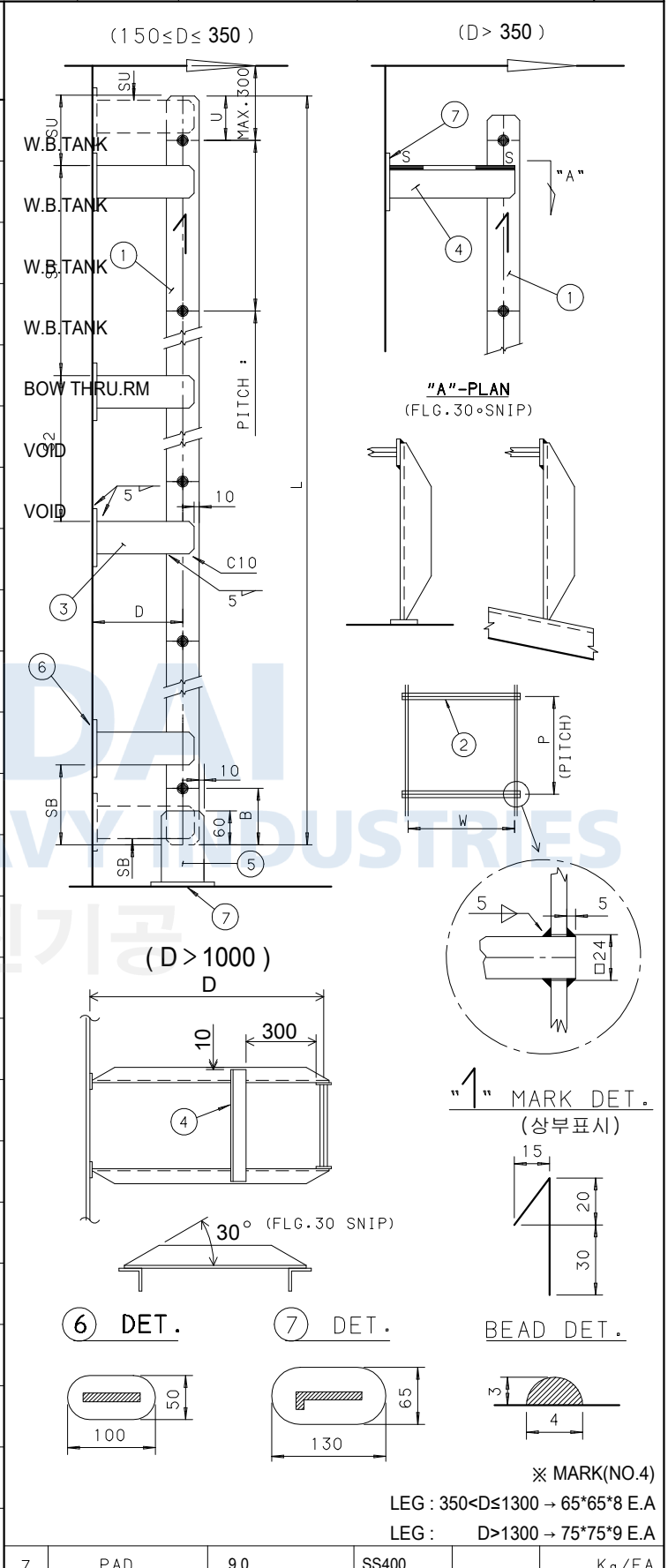
PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	22. 07. 28	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完
001	22. 08. 12	형상 수정	김성경	이천하	결재完

(표지 포함 4매)

DEP'T NO. B111000	SHIP NO. 8060/61	SHIP TYPE 15,300 TEU CLASS CONTAINER CARRIER	
TEL. NO. 4787	부 서 명 구 조 설 계 부	도 면 명 Vertical Ladder 제작도	
승 인	책임 윤 경 신		
검 도	책임 이 천 하		
작 성	대리 김 성 경	도 면 번 호 S43P5115H POR NO. H57	
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		DATE 2022. 07. 28	



예산대구분	PROJECT NO.		발행부서	작성자 사번		DATE	DWG. NO	PAGE
6016	8060		B111000	W126191		20220728	S43P5115H	1
	8061		구조설계부	김성경	T : 4787			3

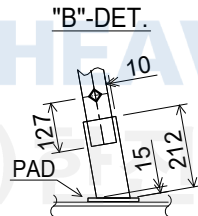
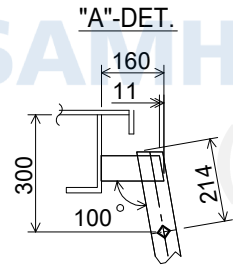
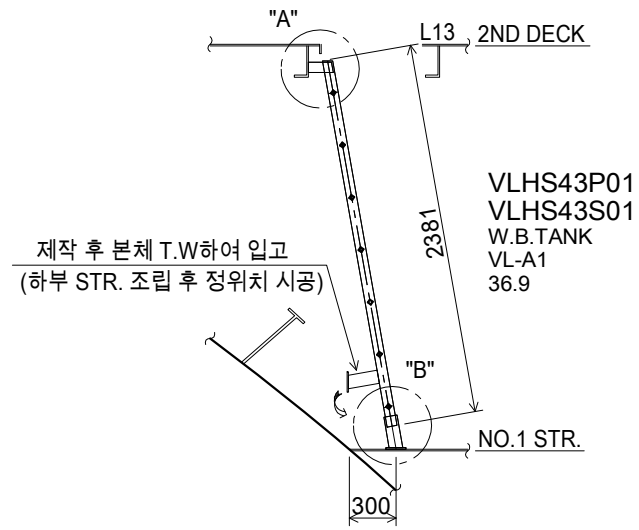
[illegible]

MARK NO. MARKING				TYPE	P	W
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				A13	330	350

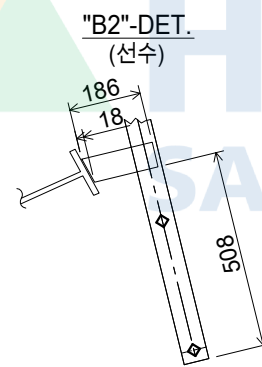
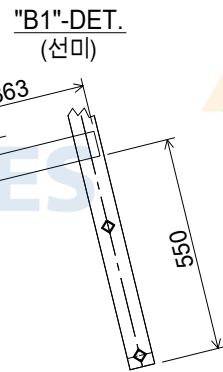
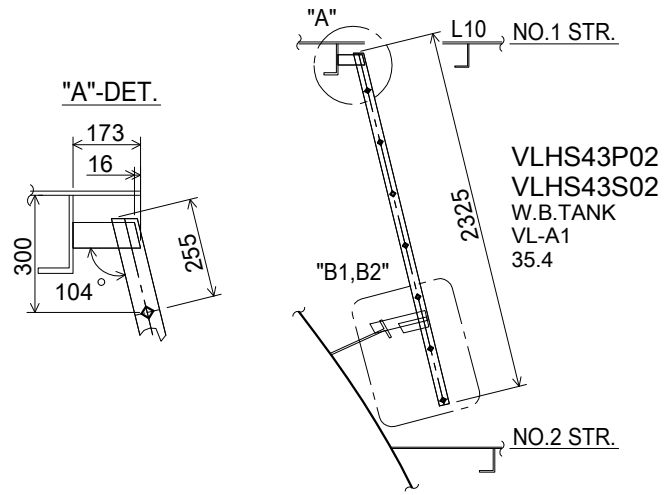


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BLK NO.	S43P5115H	3

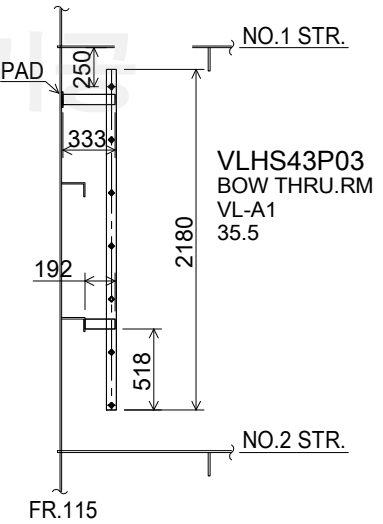
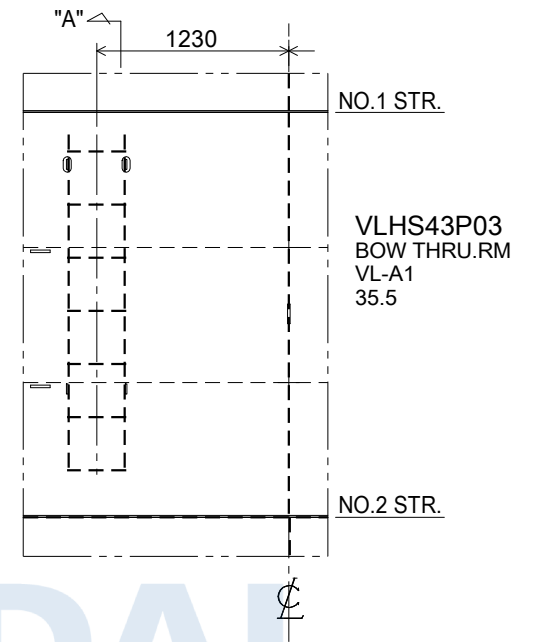
FR.113+1200 SEC.
(P&S)



FR.114-1200 SEC.
(P&S)



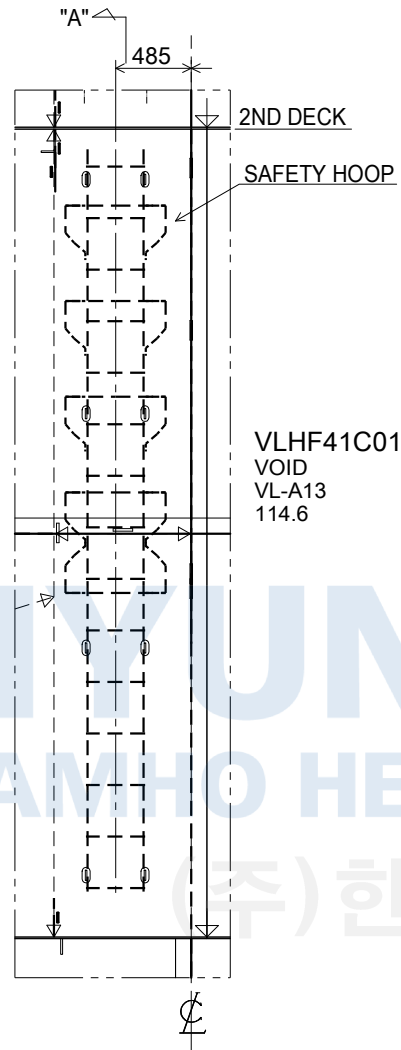
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(P-ONLY)



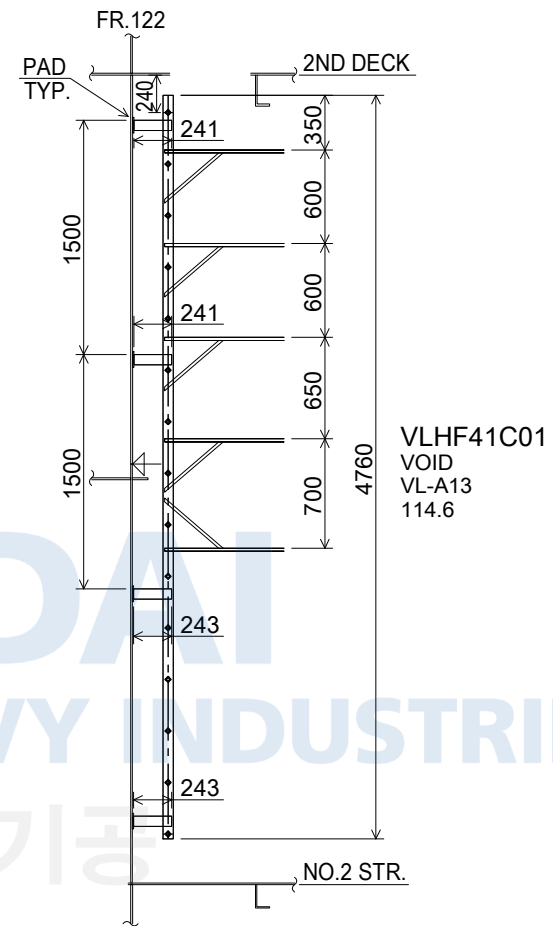


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BLK NO.	S43P5115H	3

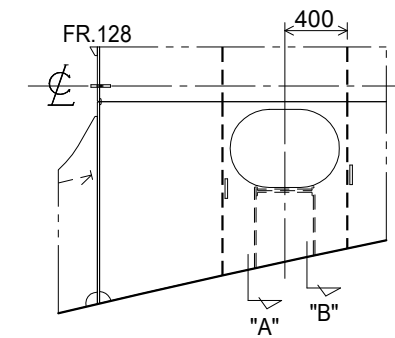
FR.122 SEC.
(P-ONLY)



"A"-ELEV.

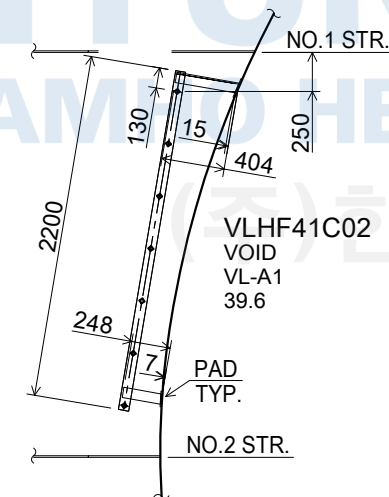


NO.1 STR. PLAN
(S-ONLY)



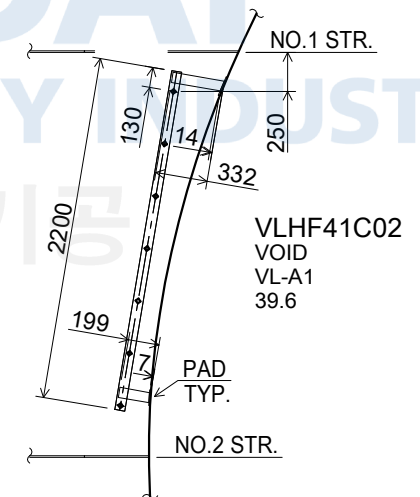
"A"-SEC.

* PAD는 제작 후 T.W하여 입고



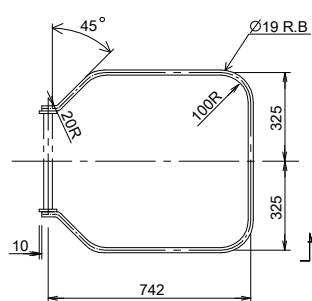
"B"-SEC.

* PAD는 제작 후 T.W하여 입고

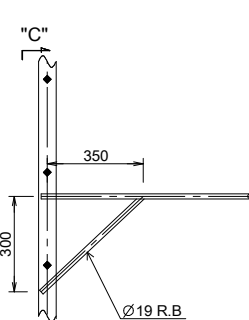


SAFETY HOOP

"A" PLAN



"B" ELEV.



"C" VIEW.

