


NOTE

공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	
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(주)현대중공업 PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	23. 02. 13	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完

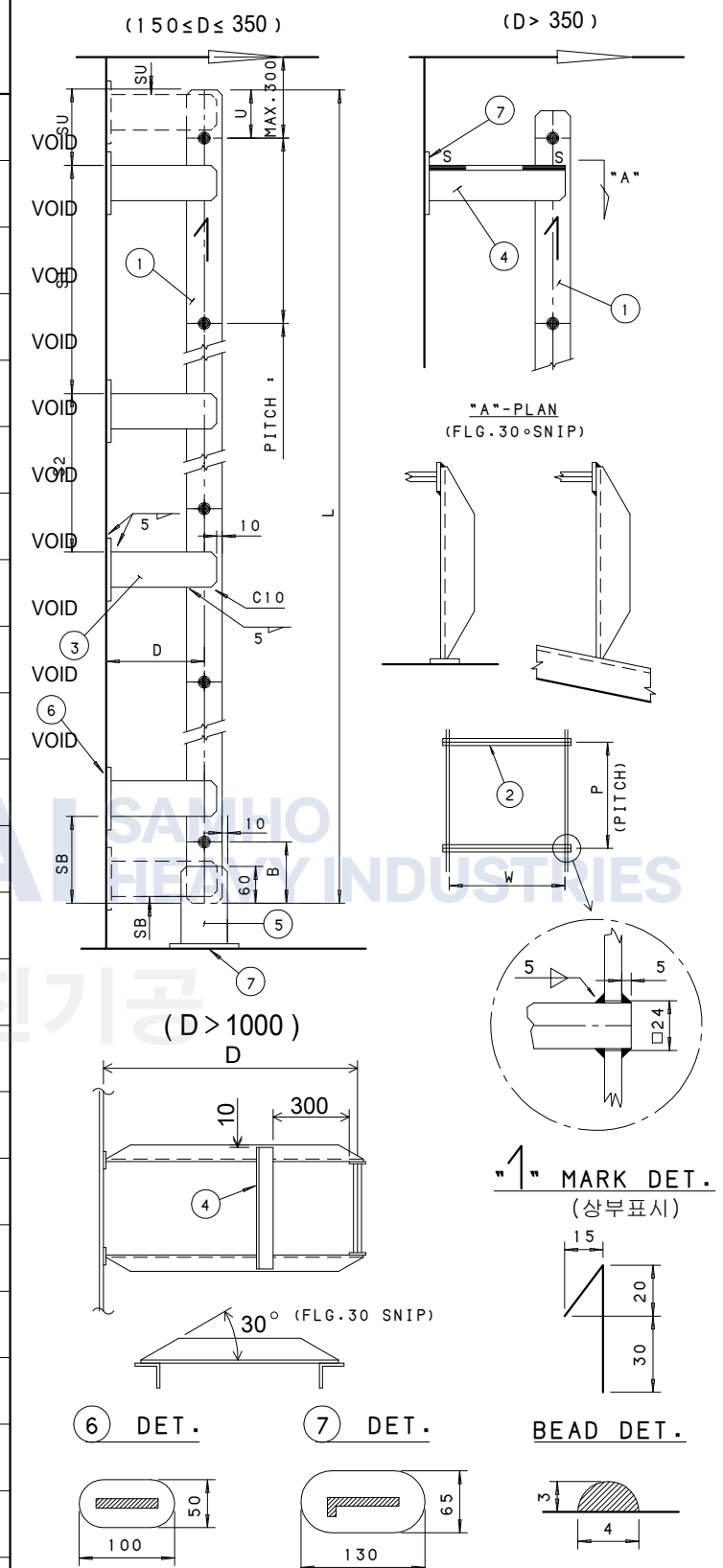
(표지 포함 3 매)

DEP'T NO. B111000	SHIP NO. 8158-8163	SHIP TYPE 7,900 TEU CLASS CONTAINER CARRIER	
TEL. NO. 4787	부 서 명 선 체 설 계 부	도 면 명 Vertical Ladder 제작도	
승 인	책임 이 현		
검 도	책임 이 천 하		
작 성	대리 김 성 경		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도 면 번 호 S37P5115H	POR NO.
		DATE 2023. 02. 13	H34

C:\EXDB\설계공통양식\W\제작도표지.xls



예산대구분	PROJECT NO.		발행부서	작성 자 사 번		DATE	DWG. NO	PAGE
6016	8158		B111000	W126191		20230213	S37P5115H	1
	8159-8163		선체설계부	김성경	T : 4787			2

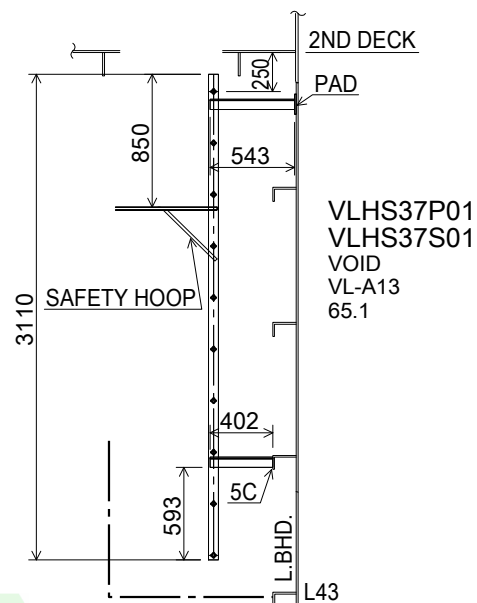
[illegible]

					※ MARK(No.4)
					LEG : 350<D≤1300 → 65°65'8 E.A
					LEG : D>1300 → 75°75'9 E.A
7	PAD	9.0	SS400		K _g / EA
6	PAD	9.0	SS400		K _g / EA
5	LEG	85°9	SS400		K _g / M
4	※ LEG	65°65'8/75°75'9	SS400		K _g / M
3	LEG	65°9	SS400		K _g / M
2	STEP	22°22	SS400		K _g / M
1	SIDE FRAME	65°9	SS400	2	K _g / M
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/ST	WEIGHT

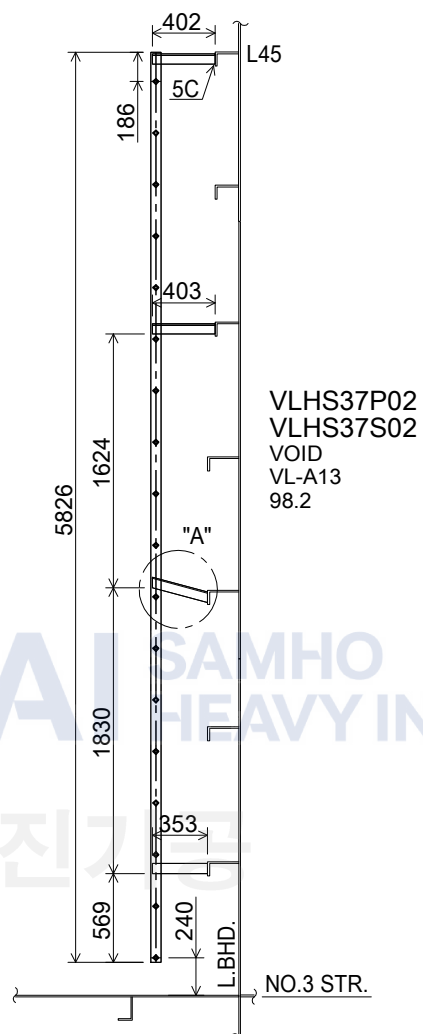


SHIP NO.	8158 - 8163	2
BLK NO.	S37P5115H	2

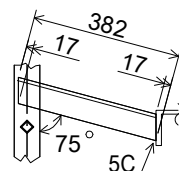
FR.79-1200 SEC.
(P&S)



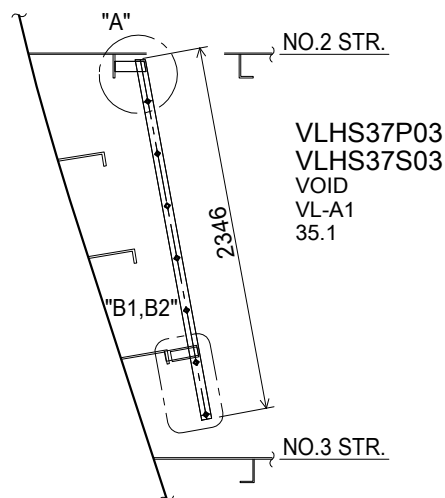
FR.79-1950 SEC.
(P&S)



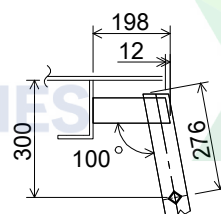
"A"-DET.



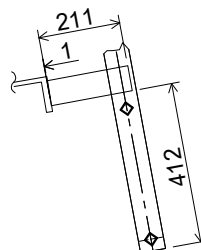
FR.79+1000 SEC.
(P&S)



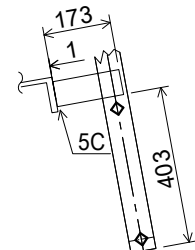
"A"-DET.



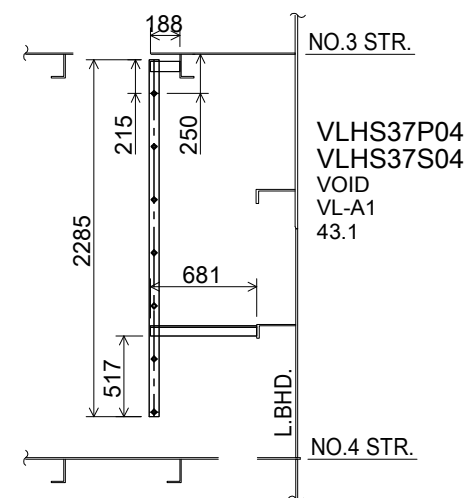
"B1"-DET.
(선미)



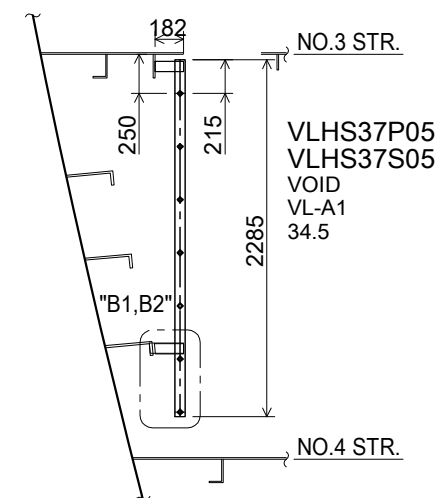
"B2"-DET.
(선수)



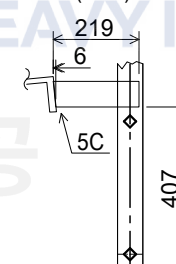
FR.73+1/2 SEC.
(P&S)



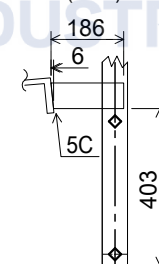
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"B1"-DET.
(선미)



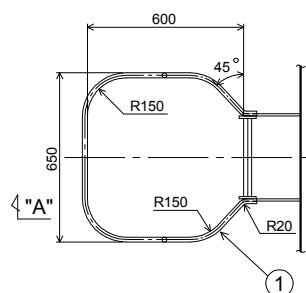
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(선수)



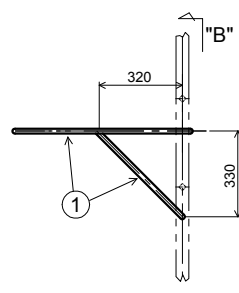
SAFETY HOOP

SER NO.	DESCRIPTION	SIZE	MAT'L
1	BACK HOOP & SUPPORT	Ø19 R.B	SS400(JIS) OR SS275(KS)

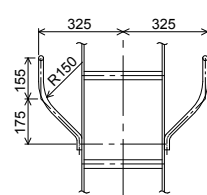
PLAN VIEW



"A" ELEV.



"B" SEC.



8158-VER-PDRH34-01

			C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH			
1																																					
2	SEQ	자재번호	Qty	TYPE	PAINT SPEC.	DIMENSION												SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support
3						LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)																	
4	01	416412100	1	A13	O										10		4			2				65.10	S37P	VLHS37P01	20	65.10				4		10			
5	02	416412100	1	A13											10		4		2				65.10	S37S	VLHS37S01	20	65.10				4		10				
6	03	416412100	1	A13											18	2	6						98.20	S37P	VLHS37P02	36	98.20										
7	04	416412100	1	A13											18	2	6						98.20	S37S	VLHS37S02	36	98.20										
8	05	416412100	1	A1											7	4							35.10	S37P	VLHS37P03	14	35.10										
9	06	416412100	1	A1											7	4							35.10	S37S	VLHS37S03	14	35.10										
10	07	416412100	1	A1											7	2	2						43.10	S37P	VLHS37P04	14	43.10										
11	08	416412100	1	A1											7	2	2						43.10	S37S	VLHS37S04	14	43.10										
12	09	416412100	1	A1											7	4							34.50	S37P	VLHS37P05	14	34.50										
13	10	416412100	1	A1	O										7	4							34.50	S37S	VLHS37S05	14	34.50										



HYUNDAI

SAMHO
HEAVY INDUSTRIES

(주)한진기공