

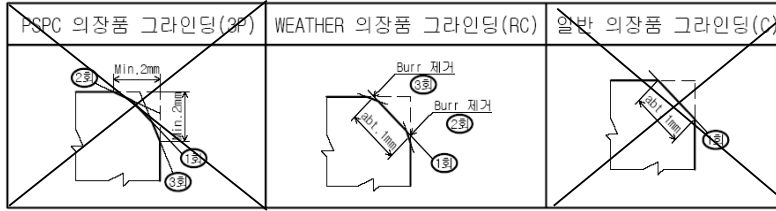
NOTE

PSPC 의장품

WEATHER 의장품

일반 의장품

1. 본도는 VERTICAL LADDER 제작도임.
2. 모서리 부분은 하기와 같이 GRINDING 할 것. (RC)

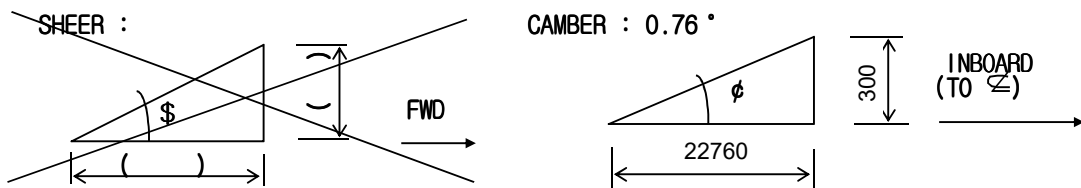


3. 용접은 특기와 하기 표 참조하고 연속 용접할 것.

* 필렛의 용접 각장은 아래를 따를 것.


재료의 두께	4.5	6	7~8	9~10	11~12	13	14~15	16~18	19~20
용접 각장	3	4	4.5	5	5.5	6	7	7.5	9

4. 제작시 DECK 상의 SHEER (\$: /)와 CAMBER (φ : 300/22760)를 필히 적용할 것.



5. 한 도면에서 서로 상이부분이 있거나 제작상 문제점 발생시 필히 당부와 협의/확정 후 제작 완료할 것.
6. 본 도면상에 표기된 자재 중 SS400 , 단조품(SF자재) 및 용접되는 주강품(SC42)은 탄소(C) 함유량이 0.23% 이하가 되어야 함에 유의할 것 (자재 MILL SHEET 제출 요).
- 또한, 주강품은 용접 시 PRE-HEATING(200℃) 한 후 용접하여 용접균열을 방지할 것.
7. 사용 자재의 MILL SHEET를 제출할 것.
8. 제작 시 정도관리를 철저히 하고, 제작 후 당사 자재 검사를 필할 것.
9. BOLT 길이는 NUT 체결후 ABT. 2~3 산이 남도록 할 것.
10. 모든 NAME PLATE는 상면에 GREASE COATING VINYL 3회 이상 감아서 청 TAP 부착하여 SET SCREW를 이용하여 정방향 부착 입고 할 것.
11. 도면 상 언급된 지시 사항 필히 준수하고 제작 TOLERANCE 준수할 것.
12. 소요부서 : 자재구매부, 판넬조립부, 가공부, 의장2부
13. P.O.R NO. : J63
14. TOTAL WEIGHT : 1694.2 Kg/SHIP

(표지 포함 10 매)

DEPT. B011000	SHIP NO. 8060/8061	SHIP TYPE 15,300 TEU CLASS CONTAINER CARRIER
TEL. 3326	부서명 구 조 설 계 부	도 면 명
승 인 김 성 주	검 도 이 완 순	VERTICAL LADDER 제 작 도
작 성 문 지 혁		
 HYUNDAI SAMHO HEAVY INDUSTRIES CO., LTD. SAMHO SHIPYARD, KOREA		도 면 번 호 1511-H13B-002
		날 짜 2022년 05월 04일



製作仕様書(외주구매용)

SHIP NO.

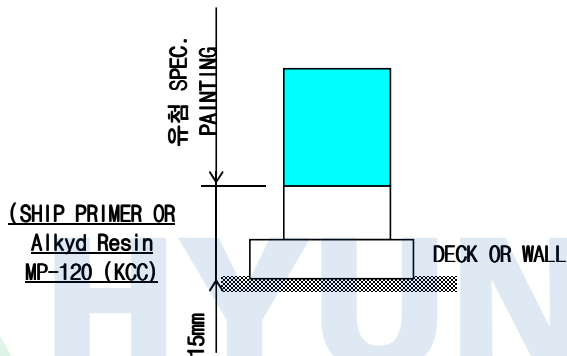
8060/8061

2

DWG NO.

1511-H13B

1. GALV. 두께 : HOT DIP GALV. 55~80 μ (단, BOLT/NUT류는 45~65 μ 시공)
2. GREASE NIPPLE은 FULL GREASING하고 규정된 고무 CAP을 씌울것.
3. SS400이 아닌 재질의 BOLT/NUT는 재질을 PUNCHING할것.
4. 도장 : 유첨 SPEC.에 준하되 특히 DECK에 취부되는 부위는
DECK OR WALL에서 15mm까지는 SHOP PRIMER 시공할 것.
5. HOT GALV. : DECK/WALL에서 취부되는 부위는 DECK/WALL에서 15mm까지는
Alkyd Resin MP-120(KCC) Coating 하여 도금이 되지 않도록 할것.



6. GALV. 용 HOLE 시공할 경우는 GALV. 후 메공하고 GALV. 손상 부위 수정 후 입고할 것.
7. 납품시 P.O.R SHEET와 유첨도를 첨부할 것.
8. MAKER CERTIFICATE (특수 재료는 MILL SHEET)를 첨부할 것.
9. 무도장으로 입고되는 품목으로서 그 품목의 일부분이 도금이 되어있는 경우는
SHOT BLASTING으로부터 도금 부분이 훼손되지 않도록 보호 MASKING을 하여 입고할 것.
(단 도금 표면에 다시 PAINTING하는 경우는 제외됨)
10. 의장품 자재 PALLET 고박용 번선 및 고박 ITEM에 대한 묶음 WIRE (철사)는 필히
부식 방지용 COATING WIRE를 사용하여 입고 시킬 것.
11. 의장품 자재 입고시 상,하,좌,우로 움직일 수 있는 항목들은 상기 10)번항에 의거하여
반드시 고박하여 입고할 것. (안전사고 사전방지)
12. 납품시 하기 참고하여 입고할 것.
 - 1) 용접선 있는 자재는 용접선 부근 50mm 이내 PAINT MARKER 마킹 적용
(설치 후 은폐 도장 작업 쉽게 하기 위함)
 - 2) 용접선 없는 자재는 자재 인식표 (TAG) 또는 안티 울트라테이프에 마킹 후 부착
(자재 TAG 및 안티 울트라테이프 제거는 의장 1,2부에서 실시함)
 - 3) 적용대상 : 강재로 제작되는 모든 철의장품
 - 4) MARKING 방법 : SHIP NO., BLOCK NO., POR NO., MARKING(PC'S) NO.



					SHIP NO.	8060/8061	3 3
제품품별 납기 LIST					DWG. NO.	1511-H13B	
P.O.R NO	SEQ NO.	BLOCK	STAGE	MARK NO.	DESCRIPTION	Q'TY /SHIP	WEIGHT (KG/SET)
J63	01	E55DL(P)	BF	VLD-S01P	VERTICAL LADDER	1	32.0
	02	E54DL(P)	BF	VLD-S02P	VERTICAL LADDER	1	31.7
	03	C16P0	GS	VLD-S03P	VERTICAL LADDER	1	26.5
	04	E51P0	CS	VLD-S04P	VERTICAL LADDER	1	26.0
	05	S11P0	CS	VLD-S04P	VERTICAL LADDER	1	26.0
	06	S12P0	CS	VLD-S04P	VERTICAL LADDER	1	26.0
	07	S13P0	CS	VLD-S04P	VERTICAL LADDER	2	26.0
	08	S14P0	CS	VLD-S04P	VERTICAL LADDER	1	26.0
	09	S15P0	CS	VLD-S04P	VERTICAL LADDER	1	26.0
	10	S16P0	CS	VLD-S04P	VERTICAL LADDER	1	26.0
	11	S19DL(P)	BF	VLD-S05P	VERTICAL LADDER	1	34.0
	12	S40DL(P)	BF	VLD-S06P	VERTICAL LADDER	1	34.1
	13	S61DL(P)	BF	VLD-S07P	VERTICAL LADDER	2	34.3
	14	C14AL(P)	BS	VLD-S08P	VERTICAL LADDER	1	34.4
	15	C13AL(P)	BS	VLD-S09P	VERTICAL LADDER	1	34.5
	16	E55DL(S)	BF	VLD-S01S	VERTICAL LADDER	1	32.0
	17	E54DL(S)	BF	VLD-S02S	VERTICAL LADDER	1	31.7
	18	C16S0	GS	VLD-S03S	VERTICAL LADDER	1	26.5
	19	E51S0	CS	VLD-S04S	VERTICAL LADDER	1	26.0
	20	S11S0	CS	VLD-S04S	VERTICAL LADDER	1	26.0
	21	S12S0	CS	VLD-S04S	VERTICAL LADDER	1	26.0
	22	S13S0	CS	VLD-S04S	VERTICAL LADDER	2	26.0
	23	S14S0	CS	VLD-S04S	VERTICAL LADDER	1	26.0
	24	S15S0	CS	VLD-S04S	VERTICAL LADDER	1	26.0
	25	S16S0	CS	VLD-S04S	VERTICAL LADDER	1	26.0
	26	S19DL(S)	BF	VLD-S05S	VERTICAL LADDER	1	34.0
	27	S40DL(S)	BF	VLD-S06S	VERTICAL LADDER	1	34.1
	28	S61DL(S)	BF	VLD-S07S	VERTICAL LADDER	2	34.3
	29	C14AL(S)	BS	VLD-S08S	VERTICAL LADDER	1	34.4
	30	C13AL(S)	BS	VLD-S09S	VERTICAL LADDER	1	34.5

					SHIP NO.	8060/8061	3 4
제작품별 납기 LIST					DWG. NO.	1511-H13B	
P.O.R NO	SEQ NO.	BLOCK	STAGE	MARK NO.	DESCRIPTION	Q'TY /SHIP	WEIGHT (KG/SET)
J63	31	D11P0	CS	VLD-T07AP	VERTICAL LADDER	1	45.0
	32	D11P0	MS	VLD-T07BP	VERTICAL LADDER	1	44.0
	33	D11S0	CS	VLD-T07AS	VERTICAL LADDER	1	45.0
	34	D11S0	MS	VLD-T07BS	VERTICAL LADDER	1	44.0
	35	D15P0	FS	VLD-S10P	VERTICAL LADDER	1	211.0
	36	D15P0	FS	HC-S01P	HINGED COVER	1	22.9
	37	D15S0	FS	VLD-S10S	VERTICAL LADDER	1	211.0
	38	D15S0	FS	HC-S01S	HINGED COVER	1	22.9
	39	F71P0	FS	VLD-T11P	VERTICAL LADDER	1	20.4
	40	F71S0	FS	VLD-T11S	VERTICAL LADDER	1	20.4
	41				합 계 (Q'TY, KG/SHIP)	42	1694.2
	42						
	43						
	44						
	45						
	46						
	47						
	48						
	49						
	50						
	51						
	52						
	53						
	54						
	55						
	56						
	57						
	58						
	59						
	60						

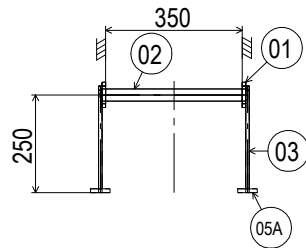


DETAIL OF VERTICAL LADDER

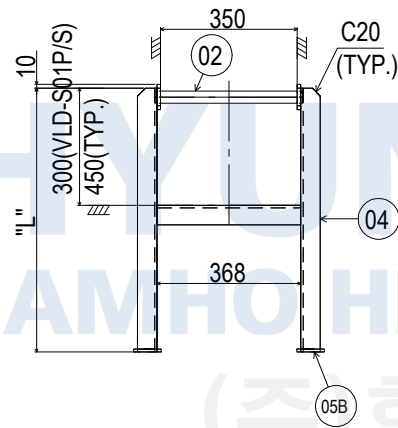
SHIP NO.	8060/8061	05
DWG NO.	1511-H13B	

MARK NO.	BLOCK NO.	"L"	Q'TY	WEIGHT Kg/SET
VLD-S01P	E55P0	675.5	1	32.0
VLD-S02P	E54P0	657.5	1	31.7
VLD-S05P	S19P0	923.5	1	34.0
VLD-S06P	S40P0	937.5	1	34.1
VLD-S07P	S61P0	957.5	2	34.3
VLD-S08P	C14P0	969.5	1	34.4
VLD-S09P	C13P0	982.5	1	34.5
VLD-S01S	E55S0	675.5	1	32.0
VLD-S02S	E54S0	657.5	1	31.7
VLD-S05S	S19S0	923.5	1	34.0
VLD-S06S	S40S0	937.5	1	34.1
VLD-S07S	S61S0	957.5	2	34.3
VLD-S08S	C14S0	969.5	1	34.4
VLD-S09S	C13S0	982.5	1	34.5

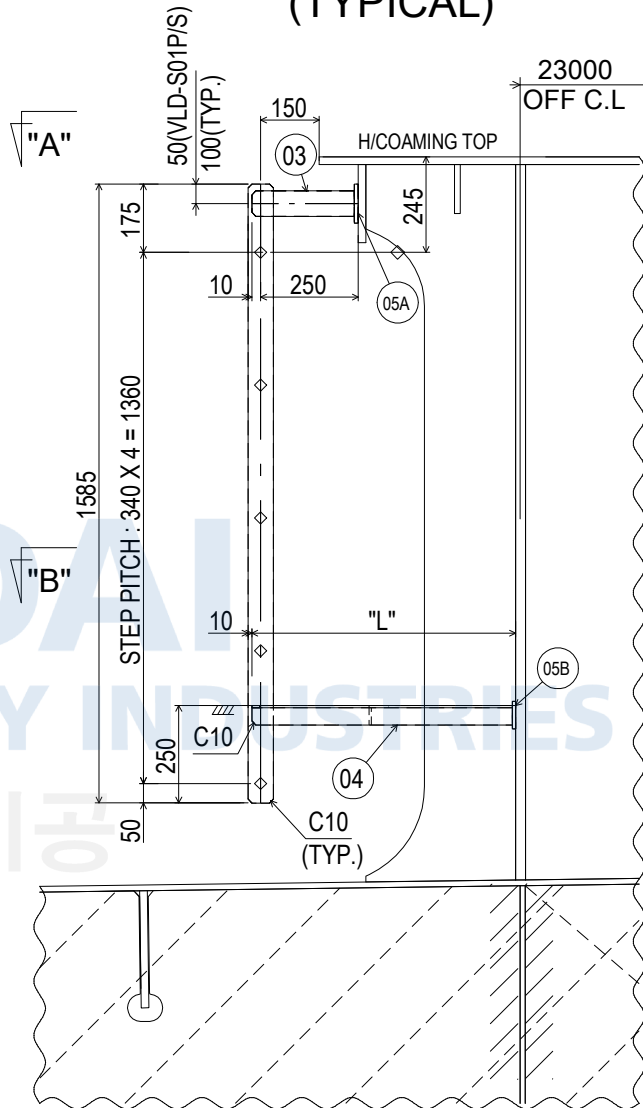
VIEW - "A"



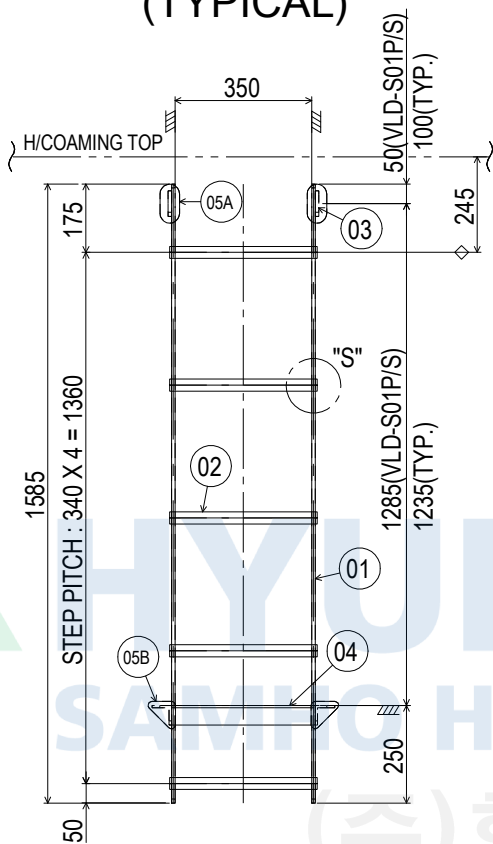
VIEW - "B"



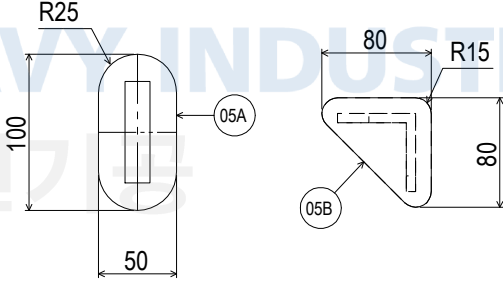
SECTION
(TYPICAL)



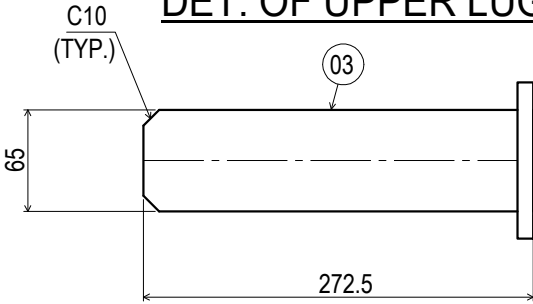
ELEVATION
(TYPICAL)



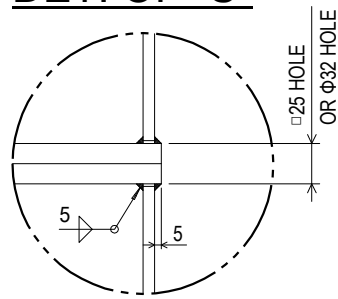
DET. OF PAD



DET. OF UPPER LUG



DET. OF "S"



NOTE
1. 본도는 PORT SIDE를 나타냄. STB'D SIDE는 대칭 제작할 것.

NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(Kg)	REMARK
01	SIDE FRAME	65 x 9t F.B	SS400 OR SS275	2	-	PAINT
02	STEP	□ 22 SQ.BAR	SS400 OR SS275	5	-	PAINT
03	LUG	65 x 9t F.B	SS400 OR SS275	2	-	PAINT
04	SUPPORT	50 x 50 x 6t E.A	SS400 OR SS275	3	-	PAINT
05A 05B	PAD	10t PLATE	AH32	4	-	

3162-3J7136004-23

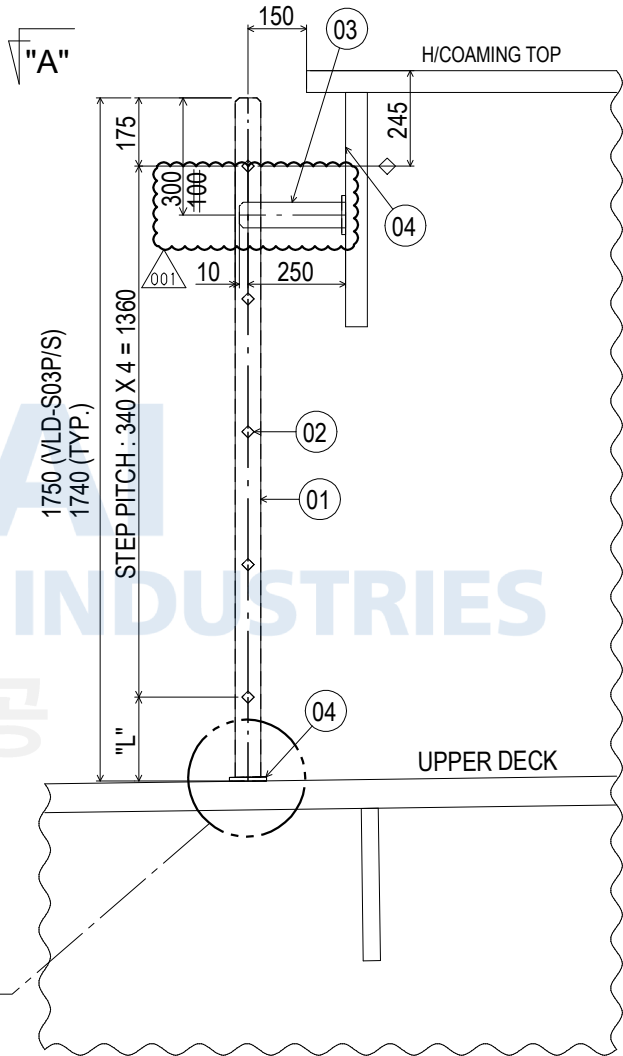


DETAIL OF VERTICAL LADDER

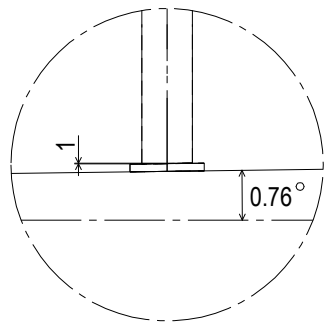
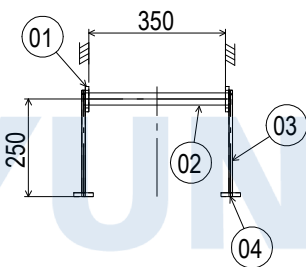
SHIP NO.	8060/8061	06
DWG NO.	1511-H13B	

MARK NO.	BLOCK NO.	"L"	Q'TY	WEIGHT Kg/SET
VLD-S03P	C16P0	225	1	26.5
VLD-S03S	C16S0	225	1	26.5
VLD-S04P	E51P0	215	1	26.0
	S11P0	215	1	26.0
	S12P0	215	1	26.0
	S13P0	215	2	26.0
	S14P0	215	1	26.0
	S15P0	215	1	26.0
VLD-S04S	S16P0	215	1	26.0
	E51S0	215	1	26.0
	S11S0	215	1	26.0
	S12S0	215	1	26.0
	S13S0	215	2	26.0
	S14S0	215	1	26.0
	S15S0	215	1	26.0
	S16S0	215	1	26.0

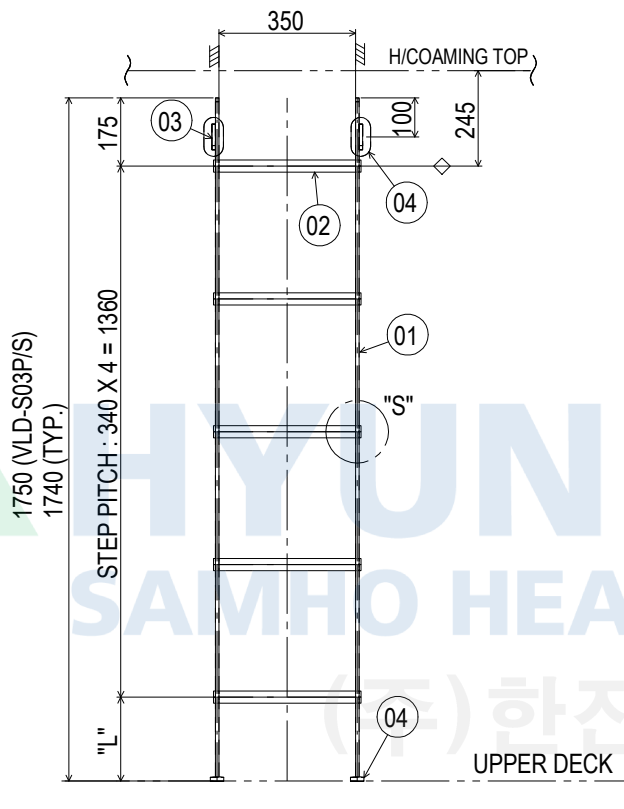
SECTION
(TYPICAL)



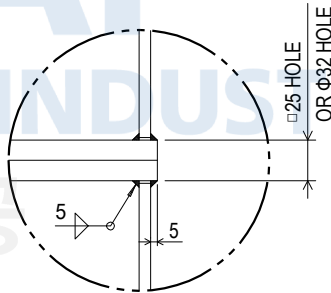
VIEW - "A"



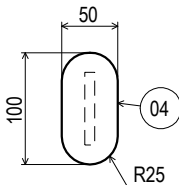
ELEVATION
(TYPICAL)



DET. OF "S"



DET. OF PAD



NOTE

1. 본도는 PORT SIDE를 나타냄. STB'D SIDE는 대칭 제작할 것.

NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(Kg)	REMARK
01	SIDE FRAME	65 x 9t F.B	SS400 OR SS275	2	-	PAINT
02	STEP	□ 22 SQ.BAR	SS400 OR SS275	5	-	PAINT
03	LUG	65 x 9t F.B	SS400 OR SS275	2	-	PAINT
04	PAD	10t PLATE	AH32	4	-	PAINT

<div><div></div><div>DETAIL OF VERTICAL LADDER (MARK NO. VLD-T07AP/S, T07BP/S)</div></div>												SHIP NO.	8060/8061	07																									
												DWG NO.	1511-H13B																										
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(Kg)	REMARK	NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(Kg)	REMARK																										
01	SIDE FRAME	65 x 9t F.B	SS400 OR SS275	2	-	PAINT	01	SIDE FRAME	65 x 9t F.B	SS400 OR SS275	2	-	PAINT																										
02	STEP	□ 22 SQ.BAR	SS400 OR SS275	8	-	PAINT	02	STEP	□ 22 SQ.BAR	SS400 OR SS275	8	-	PAINT																										
03	LUG	65 x 9t F.B	SS400 OR SS275	2	-	PAINT	03	LUG	65 x 9t F.B	SS400 OR SS275	2	-	PAINT																										
04	SUPPORT	65 x 65 x 6t E.A	SS400 OR SS275	2	-	PAINT	04	SUPPORT	65 x 65 x 6t E.A	SS400 OR SS275	2	-	PAINT																										
05A 05B	PAD	10t PLATE	SS400 OR SS275	4	-		05A 05B	PAD	10t PLATE	SS400 OR SS275	4	-																											
<div>NOTE</div> <div>1. 본도는 PORT SIDE를 나타냄. STB'D SIDE는 대칭 제작할 것.</div>						<table><tr><th>MARK NO.</th><th>BLOCK NO.</th><th>Q'TY</th><th>WEIGHT Kg/SET</th></tr><tr><td>VLD-T07AP</td><td>D11P0</td><td>1</td><td>45.0</td></tr><tr><td>VLD-T07AS</td><td>D11S0</td><td>1</td><td>45.0</td></tr></table>		MARK NO.	BLOCK NO.	Q'TY	WEIGHT Kg/SET	VLD-T07AP	D11P0	1	45.0	VLD-T07AS	D11S0	1	45.0	<div>NOTE</div> <div>1. 본도는 PORT SIDE를 나타냄. STB'D SIDE는 대칭 제작할 것.</div>						<table><tr><th>MARK NO.</th><th>BLOCK NO.</th><th>Q'TY</th><th>WEIGHT Kg/SET</th></tr><tr><td>VLD-T07BP</td><td>D11P0</td><td>1</td><td>44.0</td></tr><tr><td>VLD-T07BS</td><td>D11S0</td><td>1</td><td>44.0</td></tr></table>		MARK NO.	BLOCK NO.	Q'TY	WEIGHT Kg/SET	VLD-T07BP	D11P0	1	44.0	VLD-T07BS	D11S0	1	44.0
MARK NO.	BLOCK NO.	Q'TY	WEIGHT Kg/SET																																				
VLD-T07AP	D11P0	1	45.0																																				
VLD-T07AS	D11S0	1	45.0																																				
MARK NO.	BLOCK NO.	Q'TY	WEIGHT Kg/SET																																				
VLD-T07BP	D11P0	1	44.0																																				
VLD-T07BS	D11S0	1	44.0																																				
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div><div>SECTION</div></div>		<div><div>DET. OF PAD</div><div></div></div>																															
<div><div>VIEW - "A"</div><div></div><div>ELEVATION</div></div>						<div><div>VIEW - "B"</div><div></div></div>																																	



DETAIL OF VERTICAL LADDER (MARK NO. VLD-S10P, S10S)

SHIP NO.	8060/8061	08
DWG NO.	1511-H13B	

MARK NO.	BLOCK NO.	Q'TY	WEIGHT Kg/SET
VLD-S10P	D15P0	1	211.0
VLD-S10S	D15S0	1	211.0

ELEVATION

SECTION

VIEW - "A"

DET. OF BACK BAND

VIEW - "B"

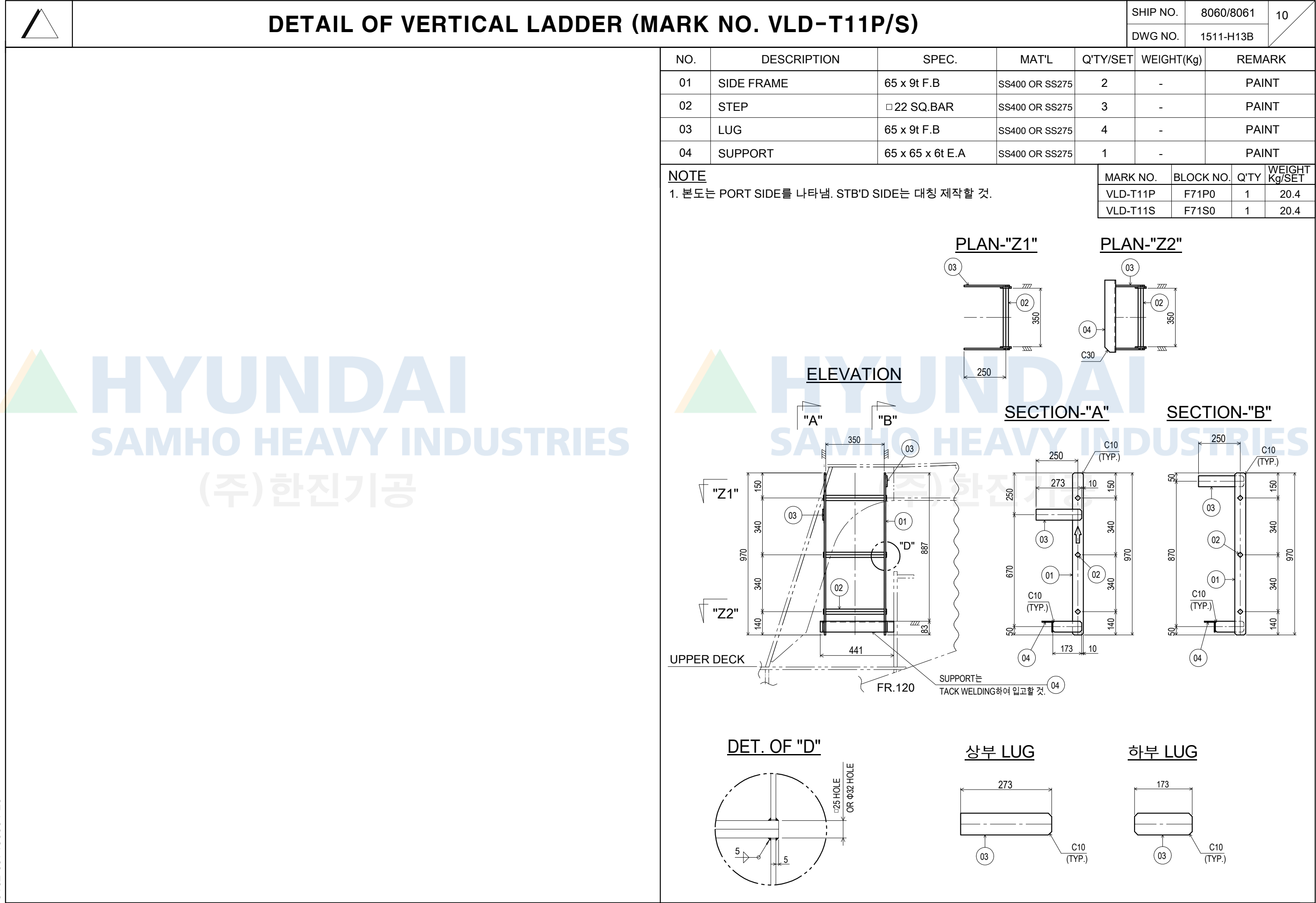
DET. OF PAD

DET. OF "S"

NOTE

1. 본도는 PORT SIDE를 나타냄. STB'D SIDE는 대칭 제작할 것.

NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(Kg)	REMARK
01	SIDE FRAME	65 x 9t F.B	SS400 OR SS275	2	-	PAINT
02	STEP	□ 22 SQ.BAR	SS400 OR SS275	17	-	PAINT
03	SUPPORT	75 x 75 x 6t E.A	SS400 OR SS275	13	-	PAINT
04	SUPPORT	100 x 100 x 10t E.A	SS400 OR SS275	4	-	PAINT
05	BACK BAND	Φ19 R.BAR	SS400 OR SS275	5	-	PAINT
06	SAFETY CAGE	50 x 6t F.B	SS400 OR SS275	3	-	
07A 07B	PAD	10t PLATE	SS400 OR SS275	6	-	



PAD

						B/M LIST													
8060	호선	PAD LOT				BLOCK : 구조문지혁				선급 : NV					W/C Date : 20220513				
SUB LOT	W/C Date	MARKNO	SUB ACT	TYPE	상 고	품명	재질	두께1	두께2	폭1	폭2	길이1	길이2	수정전 수량	수정후 수량	수정전중량	수정후중량	도면	발행일
						잔재B/M													
FL	20220513	A68071B5410501		11	1	잔재	AAH36	10.5	0	1450	0	1290	0	0	1	0	154	NCA01	20220510
FL	20220513	A68073B1710501		11	6	잔재	AAH36	10.5	0	1700	740	620	530	0	1	0	80	NCA02	20220510
FL	20220513	A68073T2510502		11	6	잔재	AAH36	10.5	0	1070	750	1210	530	0	1	0	89	NCA03	20220510
		잔재 수량 :			0		잔재 중량 :		3										

8060/8061 V/LADDER PAD용
사급강재 BM LIST 임.