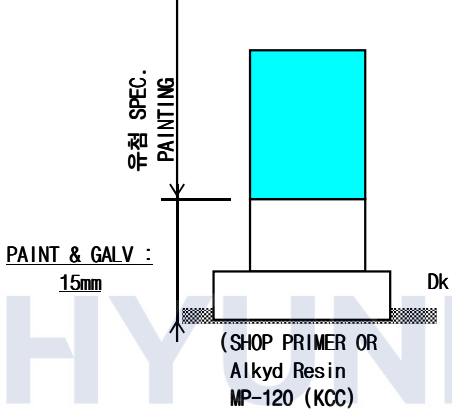
	製作仕様書(외주구매용)
<div>1. GALV. 두께 : HOT DIP GALV. 55~80 μ (단, BOLT/NUT류는 45~65 μ 시공) 2. GREASE NIPPLE은 FULL GREASING하고 규정된 고무 CAP을 씌울것. 3. SS400이 아닌 재질의 BOLT/NUT는 재질을 PUNCHING할것. 4. 도장 : 유첨 SPEC.에 준하되 특히 DECK에 취부되는 부위는 DECK OR WALL에서 15mm까지는 SHOP PRIMER 시공할 것. 5. HOT GALV. : DECK/WALL에서 취부되는 부위는 DECK/WALL에서 15mm까지는 Alkyd Resin MP-C1(KCC) Coating 하여 도금이 되지 않도록 할것.</div> <div></div> <div>6. GALV. 용 HOLE 시공할 경우는 GALV. 후 메공하고 GALV. 손상부위 수정 후 입고할 것. 7. 납품 시 P.O.R SHEET와 유첨도를 첨부할 것. 8. MAKER CERTIFICATE (특수재료는 MILL SHEET) 를 첨부할 것. 9. 무도장으로 입고되는 품목으로서 그 품목의 일부분이 도금이 되어있는 경우는 SHOT BLASTING으로부터 도금부분이 훼손되지 않도록 보호 MASKING을 하여 입고할 것. (단, 도금표면에 다시 PAINTING하는 경우는 제외됨) 10. 의장품 자재 PALLET 고박용 번선 및 고박 ITEM에 대한 묶음 WIRE(철사)는 필히 부식 방지용 COATING WIRE를 사용하여 입고시킬 것. 11. 의장품 자재 입고시 상.하.좌.우로 움직일수 있는 항목들은 상기 10)번항에 의거하여 반드시 고박하여 입고할 것.(안전사고 사전방지) 12. 납품 시 하기와 같은 TAG를 식별하기 쉬운 위치에 적의 부착하여 입고할 것.<div>1) 용접선 있는 자재는 용접선 부근 50mm 이내 PAINT MARKER 마킹 적용 (설치 후 은폐 도장작업 쉽게 하기 위함) 2) 용접선 없는 자재는 자재 인식표(TAG) 또는 안티 울트라테이프에 마킹 후 부착 (자재 TAG 및 안티 울트라테이프 제거는 의장 1,2부에서 실시함) 3) 적용대상 : 강재로 제작되는 모든 철의장품 4) MARKING 방법 : SHIP NO., BLOCK NO., POR NO., MARKING(PC'S) NO.</div></div>	

제품품별 납기 LIST							SHIP NO.	8158 - 8160	01
							DWG NO.	E41T0-C26-56BB	
P.O.R NO	SEQ NO	BLOCK	STAGE	MARK NO	DESCRIPTION	PAINT CODE	Q'TY /SHIP	WEIGHT (KG/SET)	설치부서
JTJ	1	E51P0	CS	VL-651FP	VERTICAL LADDER	P1	1	45.7	TB2
	2	E41P0	CS	VL-652FP	VERTICAL LADDER	P1	1	45.7	TB1
	3	E41P0	CS	VL-653FP	VERTICAL LADDER	P1	1	80.5	TB1
	4	E31P0	CS	VL-654FP	VERTICAL LADDER	P1	1	22.6	TB1
	5	E31P0	CS	VL-655FP	VERTICAL LADDER	P1	1	82.5	TB1
	6	E11LL	BS	VL-656FP	VERTICAL LADDER	P1	1	21.2	L-LOT
	7	E11LL	BS	VL-657FP	VERTICAL LADDER	P1	1	99.3	L-LOT
	8	E31P0	CS	VL-660AP	VERTICAL LADDER	P1	1	46.9	TB1
	9	E31S0	CS	VL-660AS	VERTICAL LADDER	P1	1	46.9	TB1
	10	E21P0	C1	VL-661AP	VERTICAL LADDER	P1	1	46.9	DK1
	11	E21S0	C1	VL-661AS	VERTICAL LADDER	P1	1	46.9	DK1
	12								
	13								
	14								
	15								
	16								
	17								
	18								
	19								
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	34								

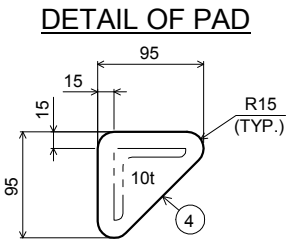
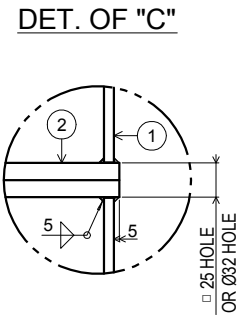
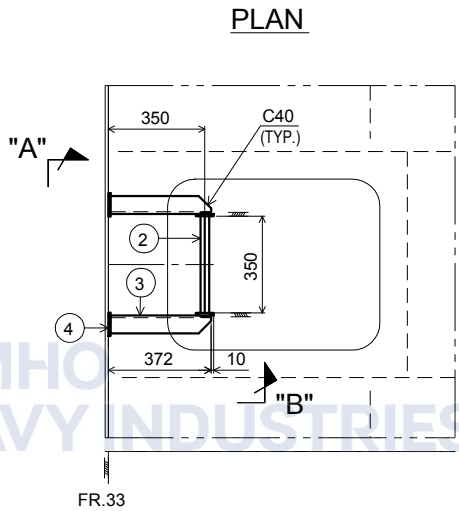
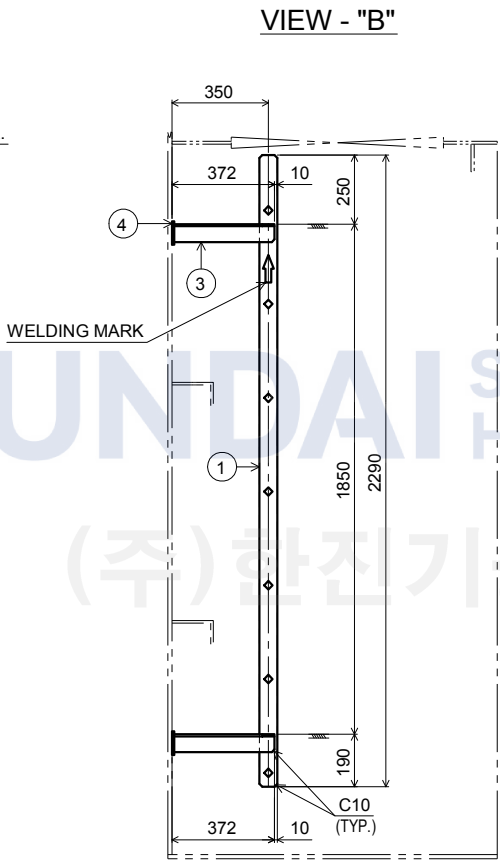
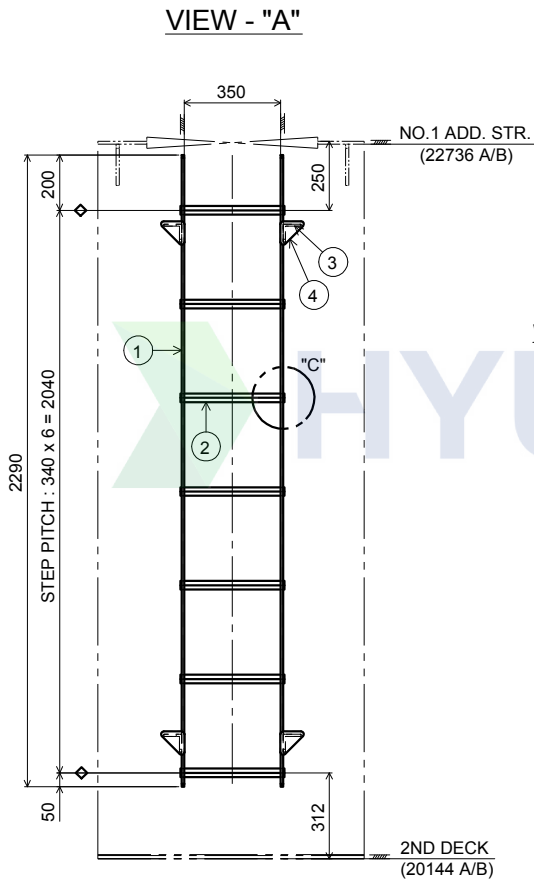


DETAIL OF VERTICAL LADDER

SHIP NO.	8158 - 8160	02
DWG NO.	E41T0C2656BB	

BLOCK NO.	MARK NO.	Q'TY /SHIP	W.T(KG/SET)	REMARK
E51P0	VL-651FP	1	45.7	본도제작

설치 BLOCK
E51P0



4	PAD	10t PLATE	SS400	4	1.2	
3	LUG	65 X 65 X 8t E.A	SS400	4	12.8	
2	STEP (L = 378)	□ 22 SQ. BAR	SS400	7	10.5	
1	SIDE FRAME	65 X 9t F.B	SS400	2	21.2	
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/SET	WT(KG)/SET	REMARK

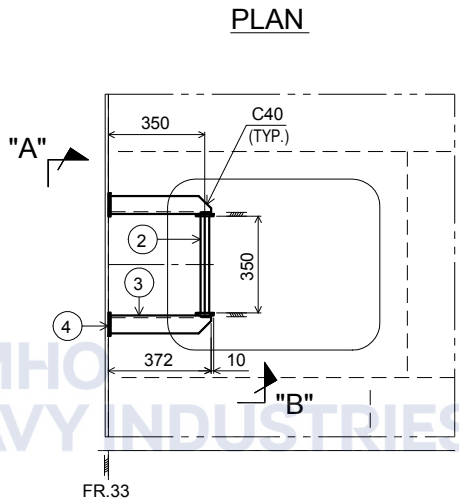
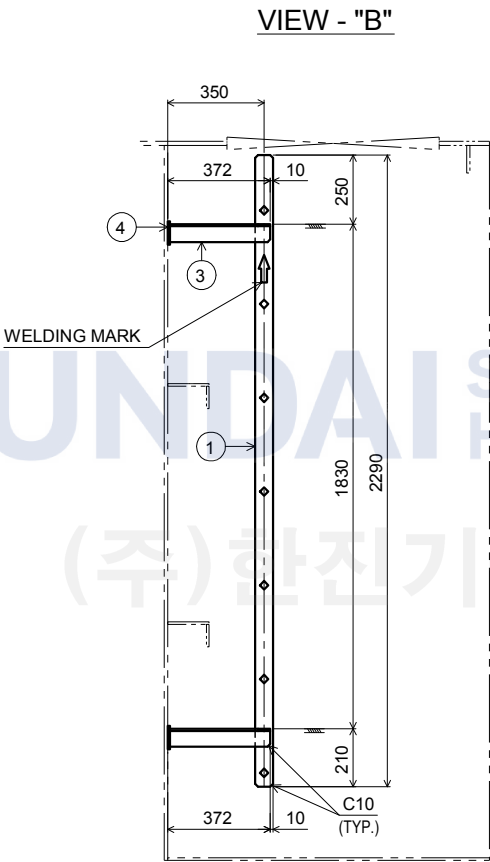
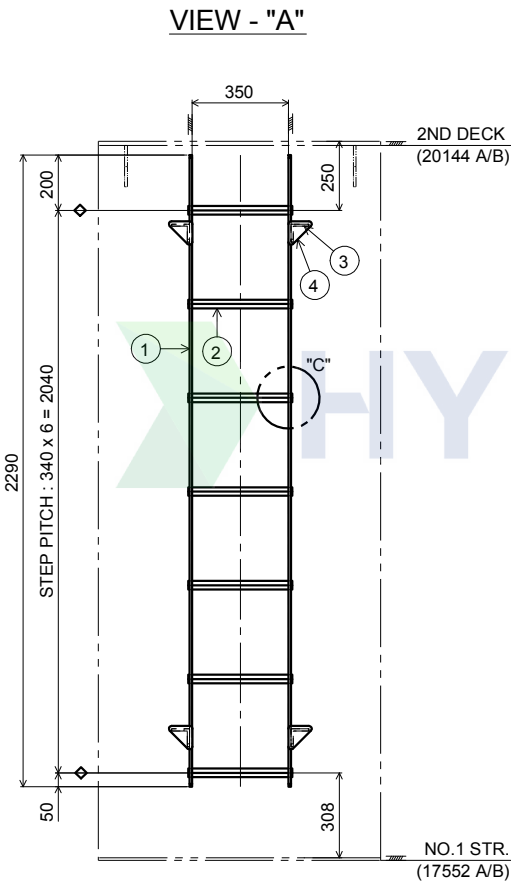


DETAIL OF VERTICAL LADDER

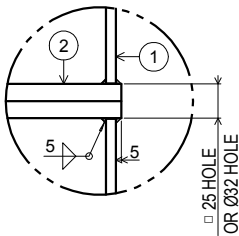
SHIP NO.	8158 - 8160	03
DWG NO.	E41T0C2656BB	

BLOCK NO.	MARK NO.	Q'TY /SHIP	W.T(KG/SET)	REMARK
E41P0	VL-652FP	1	45.7	본도제작

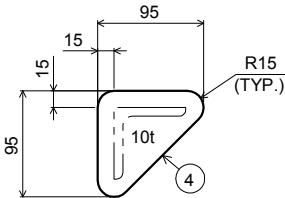
설치 BLOCK
E41P0



DET. OF "C"



DETAIL OF PAD



4	PAD	10t PLATE	SS400	4	1.2	
3	LUG	65 X 65 X 8t E.A	SS400	4	12.8	
2	STEP (L = 378)	□ 22 SQ. BAR	SS400	7	10.5	
1	SIDE FRAME	65 X 9t F.B	SS400	2	21.2	
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/SET	WT(KG)/SET	REMARK

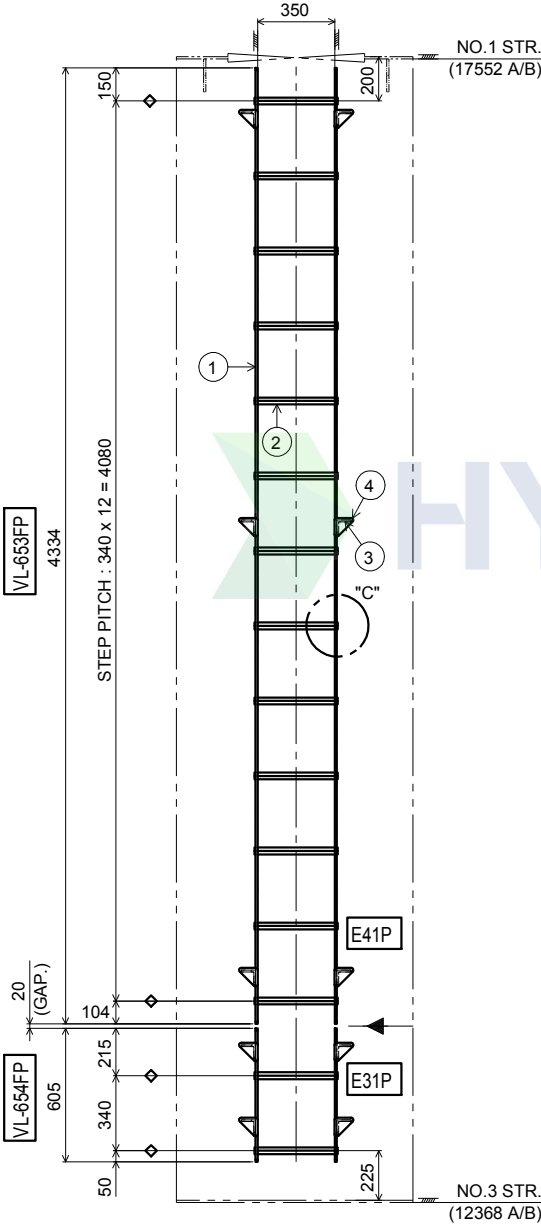


DETAIL OF VERTICAL LADDER

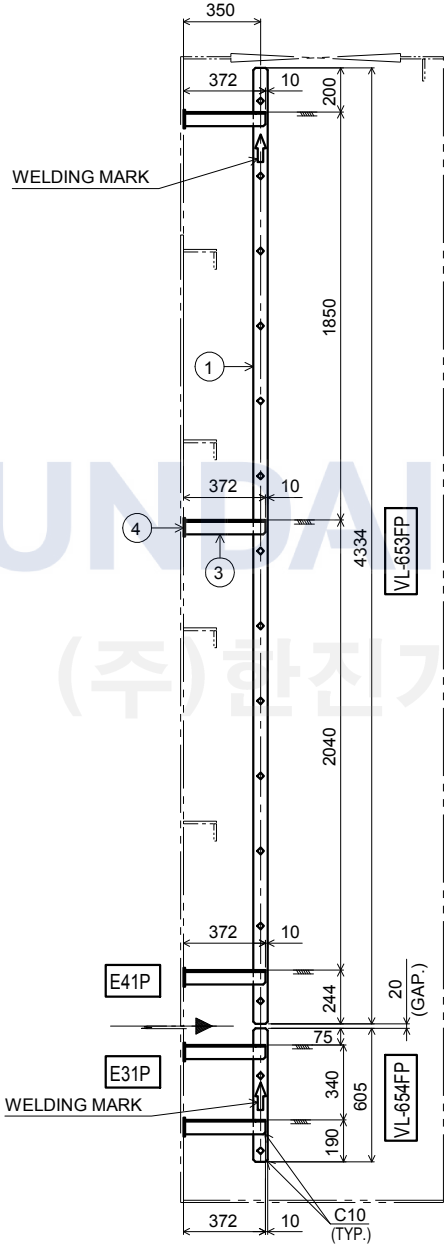
SHIP NO.	8158 - 8160	04
DWG NO.	E41T0C2656BB	
설치 BLOCK		
E41P0 E31P0		

BLOCK NO.	MARK NO.	Q'TY /SHIP	W.T(KG/SET)	REMARK
E41P0	VL-653FP	1	80.5	본도제작
E31P0	VL-654FP	1	22.6	본도제작

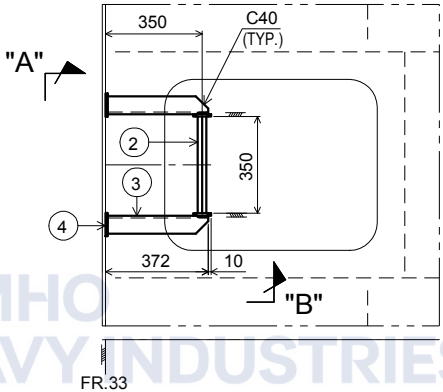
VIEW - "A"



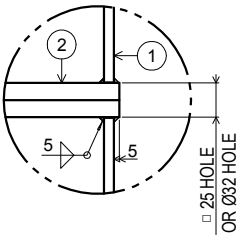
VIEW - "B"



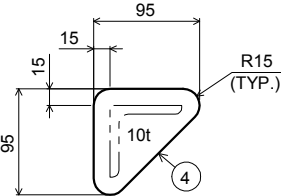
PLAN



DET. OF "C"



DETAIL OF PAD



4	PAD	10t PLATE	SS400	6 / 4	1.8 / 1.2	
3	LUG	65 X 65 X 8t E.A	SS400	6 / 4	19.2 / 12.8	
2	STEP (L = 378)	□ 22 SQ. BAR	SS400	13 / 2	19.5 / 3.0	
1	SIDE FRAME	65 X 9t F.B	SS400	2 / 2	40.0 / 5.6	
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/SET	WT(KG)/SET	REMARK



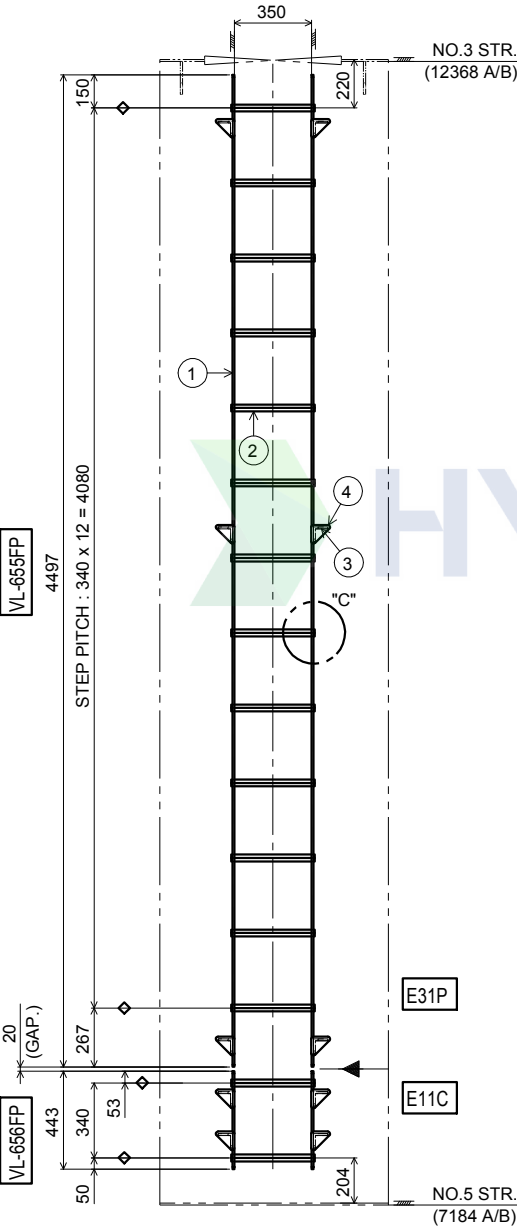
DETAIL OF VERTICAL LADDER

SHIP NO.	8158 - 8160	05
DWG NO.	E41T0C2656BB	

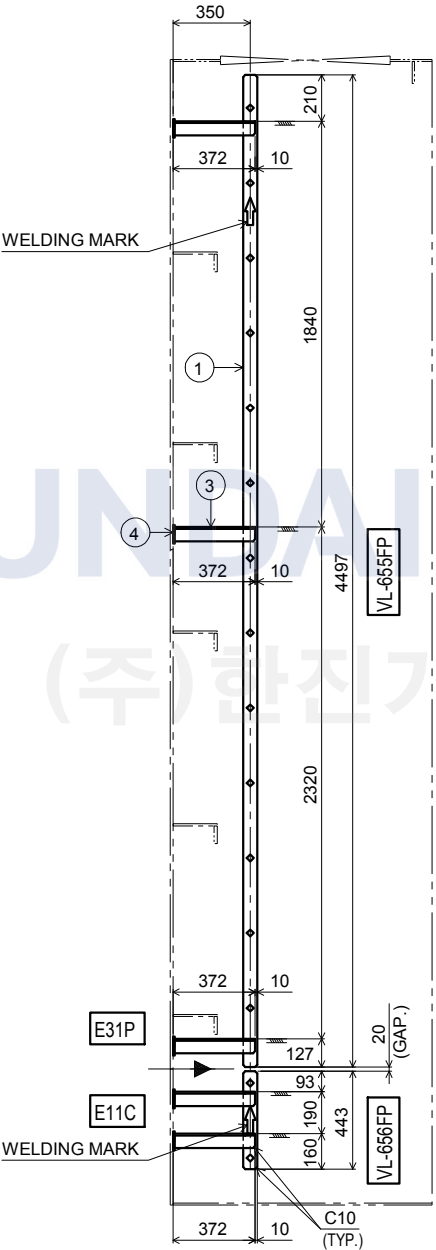
BLOCK NO.	MARK NO.	Q'TY /SHIP	W.T(KG/SET)	REMARK
E31P0	VL-655FP	1	82.5	본도제작
E11LL	VL-656FP	1	21.2	본도제작

설치 BLOCK
E31P0 E11LL

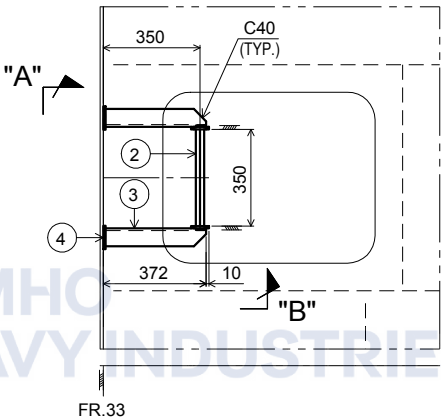
VIEW - "A"



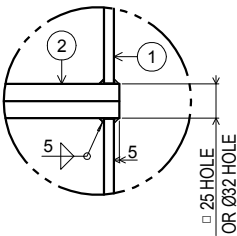
VIEW - "B"



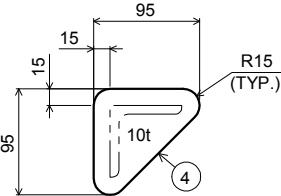
PLAN



DET. OF "C"



DETAIL OF PAD



4	PAD	10t PLATE	SS400	6 / 4	1.8 / 1.2	
3	LUG	65 X 65 X 8t E.A	SS400	6 / 4	19.2 / 12.8	
2	STEP (L = 378)	□ 22 SQ. BAR	SS400	13 / 2	19.5 / 3.0	
1	SIDE FRAME	65 X 9t F.B	SS400	2 / 2	42.0 / 4.2	
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/SET	WT(KG)/SET	REMARK



DETAIL OF VERTICAL LADDER

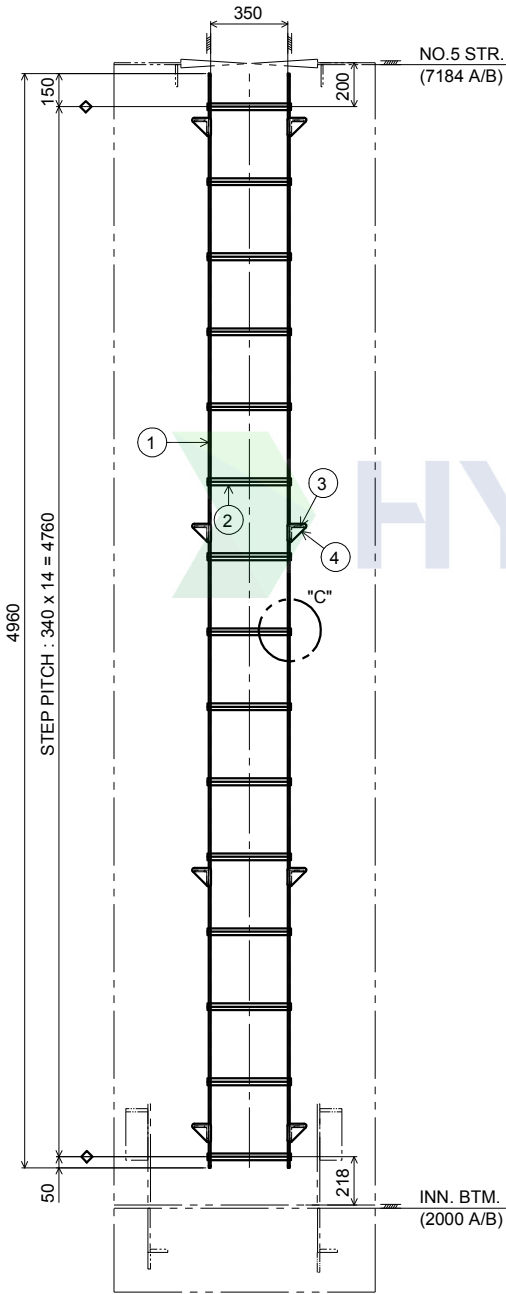
SHIP NO.	8158 - 8160	06
DWG NO.	E41T0C2656BB	

BLOCK NO.	MARK NO.	Q'TY /SHIP	W.T(KG/SET)	REMARK
E11LL	VL-657FP	1	99.3	본도제작

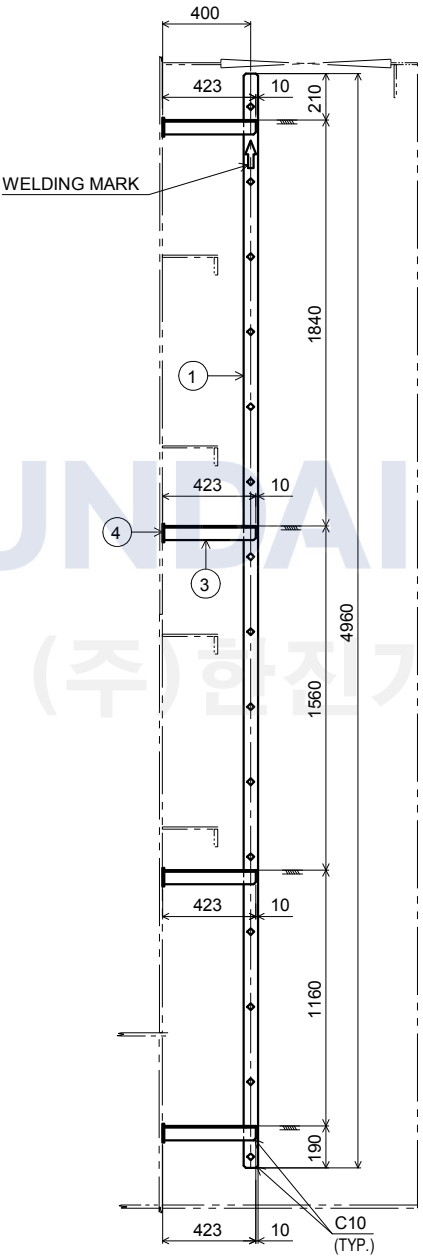
설치 BLOCK

E11LL

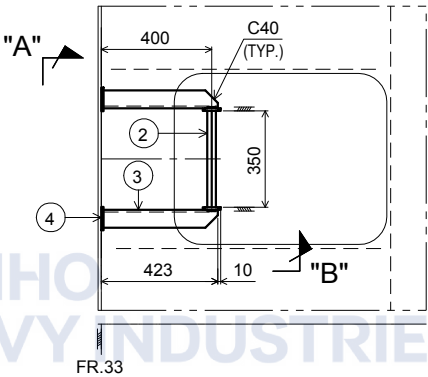
VIEW - "A"



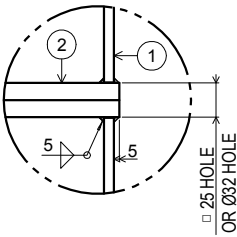
VIEW - "B"



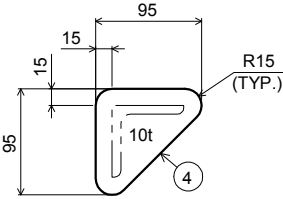
PLAN



DET. OF "C"



DETAIL OF PAD



4	PAD	10t PLATE	SS400	8	2.4	
3	LUG	65 X 65 X 8t E.A	SS400	8	28.8	
2	STEP (L = 378)	□ 22 SQ. BAR	SS400	15	22.5	
1	SIDE FRAME	65 X 9t F.B	SS400	2	45.6	
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/SET	WT(KG)/SET	REMARK



DETAIL OF VERTICAL LADDER

SHIP NO. 8158 - 8160 07

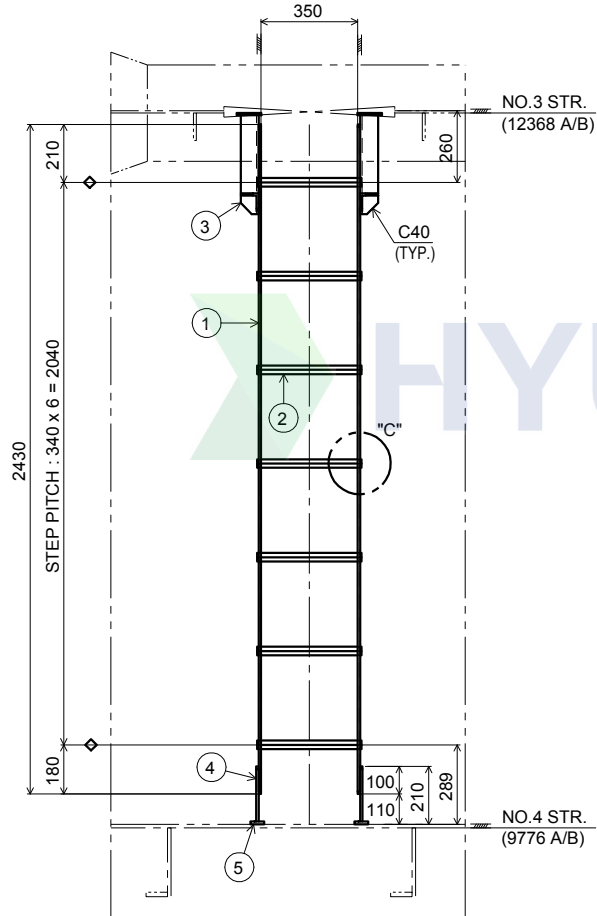
DWG NO. E41T0C2656BB

BLOCK NO.	MARK NO.	Q'TY /SHIP	W.T(KG/SET)	REMARK
E31P0	VL-660AP	1	46.9	본도제작
E31S0	VL-660AS	1	46.9	대칭제작

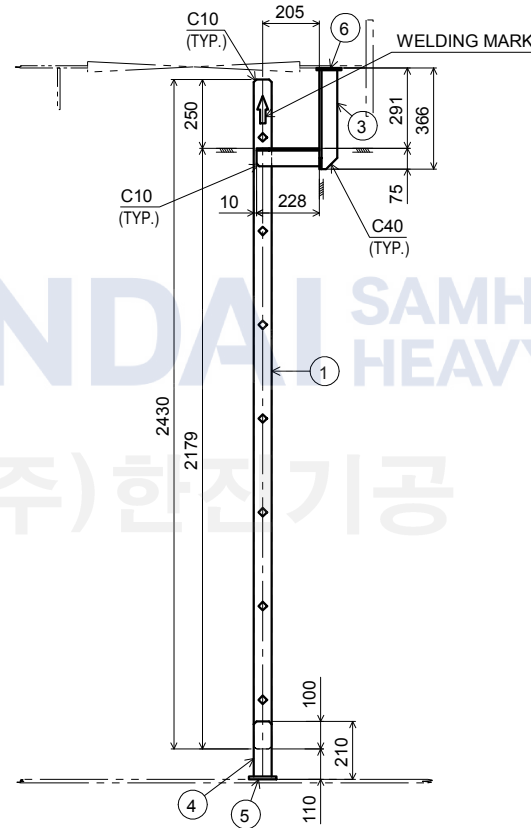
설치 BLOCK

E31P0 E31S0

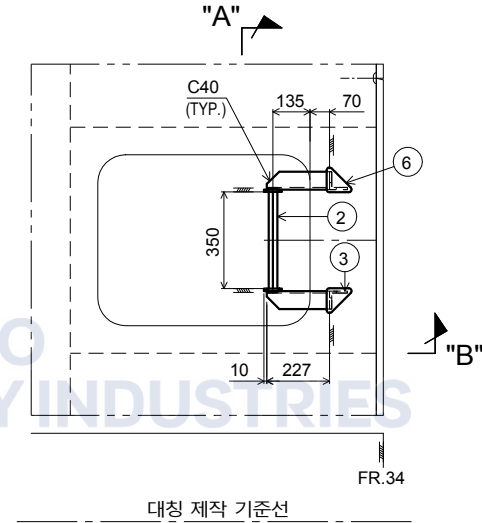
VIEW - "A"



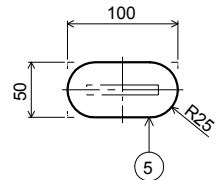
VIEW - "B"



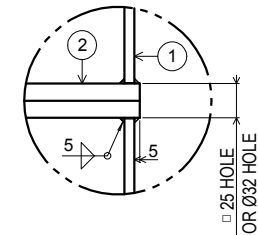
PLAN



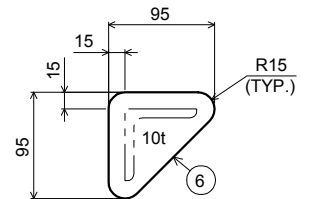
DET. OF "PAD"



DET. OF "C"



DETAIL OF PAD



6	PAD	10t PLATE	SS400	2	0.7	
5	PAD	10t PLATE	SS400	2	0.7	
4	LOWER LUG	65 X 9t F.B	SS400	2	2.6	
3	UPPER LUG	65 X 65 X 8t E.A	SS400	2	10.0	
2	STEP (L = 378)	□ 22 SQ. BAR	SS400	7	10.5	
1	SIDE FRAME	65 X 9t F.B	SS400	2	22.4	
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/SET	WT(KG)/SET	REMARK



DETAIL OF VERTICAL LADDER

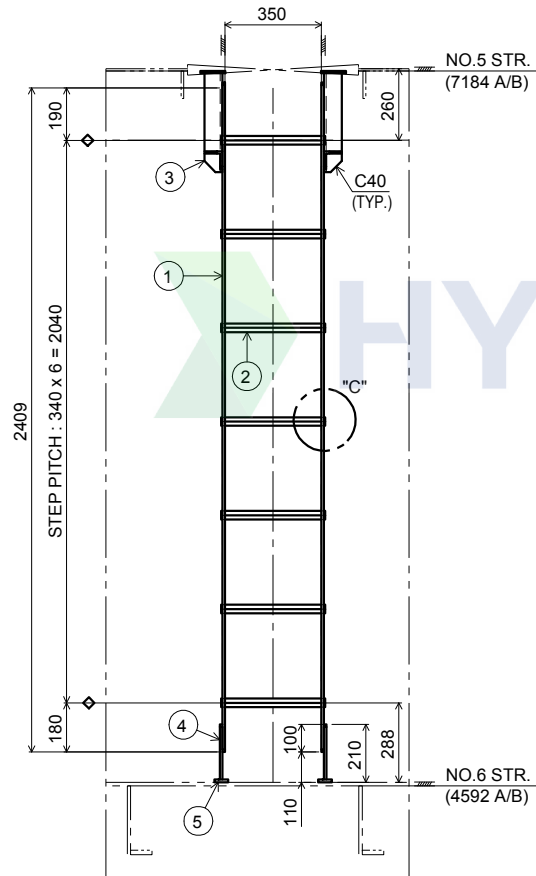
SHIP NO.	8158 - 8160	08
DWG NO.	E41T0C2656BB	

BLOCK NO.	MARK NO.	Q'TY /SHIP	W.T(KG/SET)	REMARK
E21P0	VL-661AP	1	46.9	본도제작
E21S0	VL-661AS	1	46.9	대칭제작

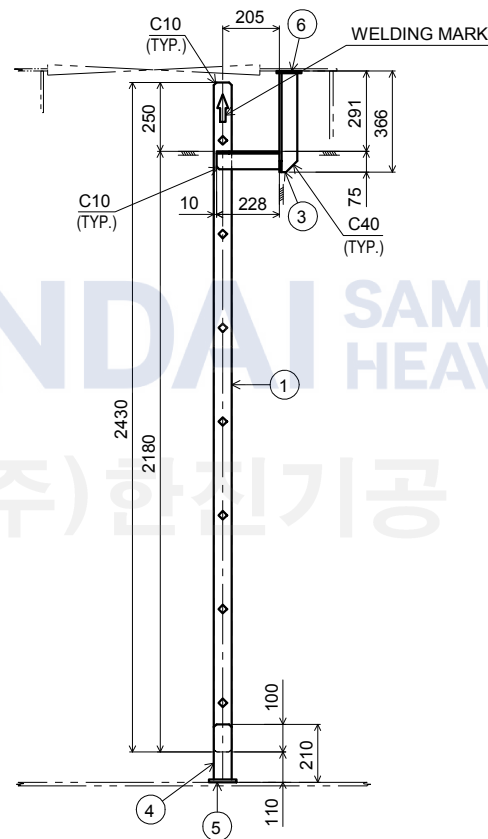
설치 BLOCK

E21P0 E21S0

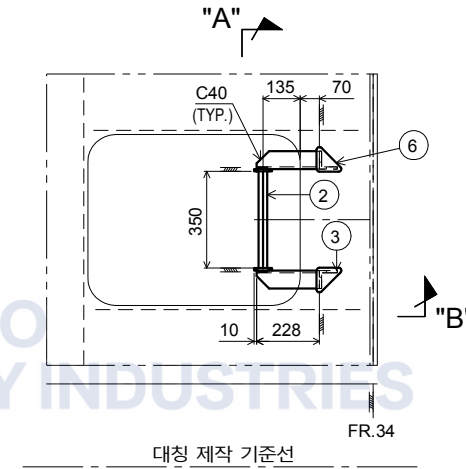
VIEW - "A"



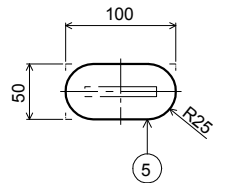
VIEW - "B"



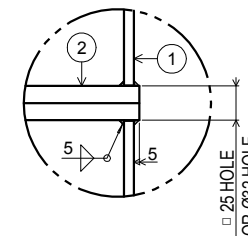
PLAN



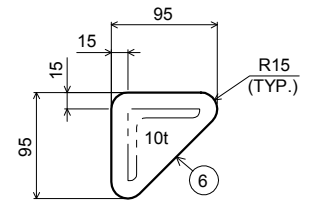
DET. OF "PAD"



DET. OF "C"



DETAIL OF PAD



6	PAD	10t PLATE	SS400	2	0.7	
5	PAD	10t PLATE	SS400	2	0.7	
4	LOWER LUG	65 X 9t F.B	SS400	2	2.6	
3	UPPER LUG	65 X 65 X 8t E.A	SS400	2	6.4	
2	STEP (L = 378)	□ 22 SQ. BAR	SS400	7	10.5	
1	SIDE FRAME	65 X 9t F.B	SS400	2	22.4	
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/SET	WT(KG)/SET	REMARK