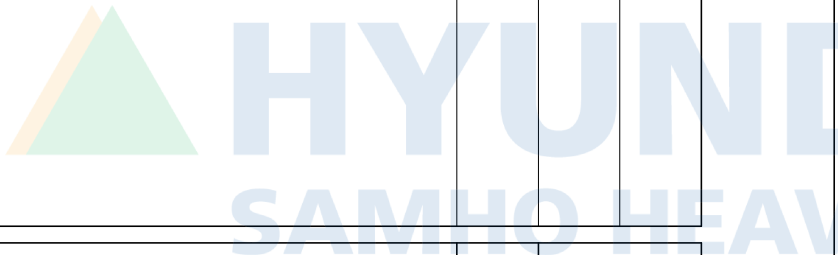
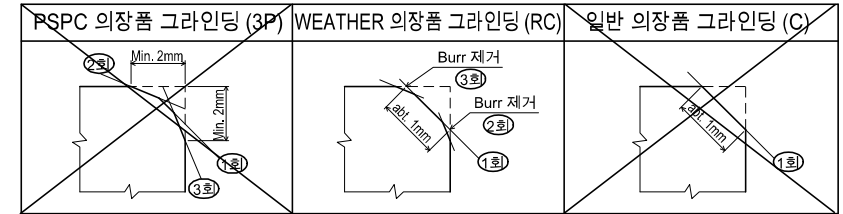


PLAN HISTORY					
DATE	REV. NO.	DESCRIPTION	DRAWN	CHKD	APPRD
2021. 03.03	0	8091 ~ 8096, 8100 호선 LADDER & PLATFORM FOR NO.1 COFFERDAM 제작 도면으로 작성함.	고상우	황규성	정호진
2021. 03.05	001	ILT-104 INCLINED LADDER 상부 LUG 수정으로 개정도 발행함. (PAGE : 007)	고상우	황규성	정호진
2021. 11.02	002	8096, 8100호선 PFT-101 PLATFORM에 HANDGRIP TYPE STANCHION 추가로 수정 POR 발행함. (001, 011, 012, 013)	고상우	황규성	정호진
2022. 03.10	003	8100호선 전체 PAINTING SPEC. 변경으로 개정도 발행함.	고상우	김유만	김동휘
					

PAINTING SPEC.							PAINT SUPPLIER	
PAINT'G SYMBOL	PAINT ITEM OR AREA	MATERIAL	SHOP PRIMER	표면 처리	BRAND NAME OF PAINT AND ITS COLOR SHADE		T (μ)	REMARK
PG	ALL ITEM	STEEL	NS	T3	1st	ENA 371/373 (ALUMINIUM)	150	
<div>003</div>								
외주 MAKER PAINT 시공범위	ITEM	IN SIDE & OUT SIDE			IN SIDE		OUT SIDE	
		FINAL	SHOP PRIMER	PRIMER				

NOTE

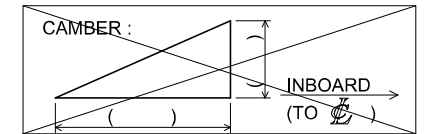
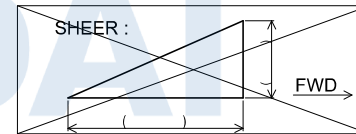
- 본도는 LADDER & PLATFORM FOR NO.1 COFFERDAM 제작도임.
- 모서리 부분은 하기와 같이 그라인딩 할 것.




- 용접은 특기의 하기표 참조하여 연속 용접 할 것.
* 필렛의 용접각장은 아래를 따를 것.

재료의 두께	4.5	6	7~8	9~10	11~12	13	14~15	16~18	19~20
용접 각장	4	4	4.5	5	5.5	6	7	7.5	9

- 제작시 DECK 상의 SHEER (S:) 와 캠버(CAMBER) (C:) 필히 적용 할 것.



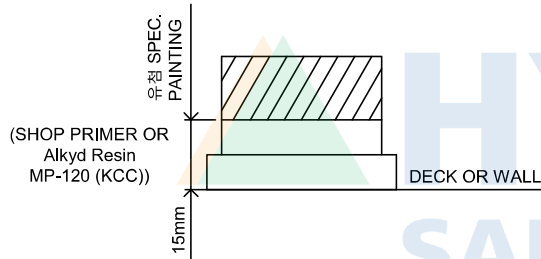
- 한 도면에서 서로 상이부분이 있거나 제작상 문제점 발생시 필히 당부와 협의/확정 후 제작 완료 할 것.
- 본 도면상에 표기된 자재중 SS400, 단조품(SF자재) 및 용접되는 주강품(SC42) 은 탄소(C) 함유량이 0.23% 이하가 되어야함에 유의 할 것. (자재 MILL SHEET 제출요)
또한, 주강품은 용접시 예열(200℃)한 후 용접하여 용접균열을 방지할 것.
- 볼트 길이는 너트 체결후 약 2~3 산이 남도록 할 것.
- 이름/경고판 시공기준 : 모든 이름/경고판은 전면에 페인트나 신나에 녹지않는 비닐테이프를 부착한 상태로 뒤집어 조립하고, 그 후면에 도어 또는 밴트(VENT) 이름을 매직펜으로 기록하여 입력하고, 야드에서 정방향 설치시 나사산의 위치가 불일치 되지 않도록 구멍의 간격을 잘 유지하여 입고 할 것. (이름, 경고판 재질: SUS316 & SUS316 SCREW BOLT)
- 그리스 니플 : JIS B 1575 A-PT1/8" BALL TYPE 러버 캡을 씌울것.[재질:브라스(BRASS)]
- P.O.R NO: JTC
- TOTAL WEIGHT : 2,337.6 kg/SHIP

(14 SHEETS WITH COVER)		
DEP'T NO. B026	SHIP NO. 8091 ~ 8096, 8100	SHIP TYPE 174,000 CBM CLASS LNGC (MARK III FLEX, MEMB., XDF)
TEL. NO. 2862	SHIP DESIGN OFFICE 선장 설계부	SHIP NAME
APPROVED BY 정 호 진 CHECKED BY 황 규 성 DRAWN BY 고 상 우		TITLE LADDER & PLATFORM FOR NO.1 COFFERDAM 제 작 도
 Hyundai Samho Heavy Industries Co., Ltd Samho Shipyard Korea		SCALE DWG NO. T25T-J16BB-003 DATE 2021. 03. 03 CONSOLIDATED NO.



제작사양서 (외주구매용)

1. GALV. 두께 : HOT DIP GALV. 55~80 μ (단, BOLT/NUT류는 45~65 μ 시공)
2. GREASE NIPPLE은 FULL GREASING하고 규정된 고무 CAP을 씌울 것.
3. SS400이 아닌 재질의 BOLT/NUT는 재질을 PUNCHING 할 것.
4. 도장 : 유첨 SPEC. 에 준하되 특히 DECK에 취부되는 부위는
DECK OR WALL에서 15mm까지는 SHOP PRIMER 시공 할 것.
5. HOT-DIP GALV. : DECK/WALL 에서 취부되는 부위는 DECK/WALL에서 15mm까지는
ALKYD RESIN MP-120(KCC) COATING 하여 도금이 되지 않도록 할 것.



6. GALV. 용 HOLE 시공할 경우는 GALV. 후 메공하고 GALV. 손상부위 수정 후 입고 할 것.
7. 납품시 P.O.R SHEET와 유첨도를 첨부 할 것.
8. MAKER CERTIFICATE (특수재료는 MILL SHEET)를 첨부 할 것.
9. 무도장으로 입고되는 품목으로서 그 품목의 일부분이 도금이 되어있는 경우는
SHOT BLASTING으로부터 도금부분이 훼손되지 않도록 보호 MASKING을 하여 입고 할 것.
(단 도금표면에 다시 PAINTING하는 경우는 제외됨)
10. 의장품 자재 PALLET 고박용 번선 및 고박 ITEM에 대한 묶음 WIRE(철사)는 필히
부식 방지용 COATING WIRE를 사용하여 입고 시킬 것.
11. 의장품 자재 입고시 상,하,좌,우로 움직일 수 있는 항목들은 상기 10)번항에 의거하여
반드시 고박하여 입고할 것. (안전사고 사전 방지)
12. 납품시 하기 참고하여 입고 할 것.
 - 1) 용접선 있는 자재는 용접선 부근 50mm 이내 PAINT MARKER 마킹 적용
(설치 후 은폐 도장작업 쉽게 하기 위함)
 - 2) 용접선 없는 자재는 자재 인식표(TAG) 또는 안티 울트라테이프에 마킹 후 부착
(자재 TAG 및 안티 울트라테이프 제거는 의장 1,2부에서 실시함)
 - 3) 적용대상 : 강재로 제작되는 모든 철의장품
 - 4) MARKING 방법 : SHIP NO., BLOCK NO., POR NO., MARKING(PC'S) NO.

제품품별 납기 LIST

SHIP NO.	8091~8096,8100	001
DWG NO.	T25T-J16BB	

P.O.R NO.	SEQ. NO.	BLOCK	STAGE	MARK NO.	DESCRIPTION	PAINT CODE	Q'TY /SHIP	WEIGHT (KG/SET)	설치부서
JTC	01	D21C	C1	VLT-101	VERTICAL LADDER	PG	1	26.0	DK1
	02	T25S	CS	VLT-102	VERTICAL LADDER	PG	1	36.5	TB1
	03	T25S	CS	ILT-101	INCLINED LADDER	PG	1	393.3	TB1
	04	T25S	CS	ILT-102	INCLINED LADDER	PG	1	313.5	TB1
	05	T25S	CS	ILT-103	INCLINED LADDER	PG	1	451.7	TB1
	06	T15S	CS	ILT-104	INCLINED LADDER	PG	1	247.7	TB1
	07	T15S	CS	ILT-105	INCLINED LADDER	PG	1	278.4	TB1
	08	T15S	CS	ILT-106	INCLINED LADDER	PG	1	382.1	TB1
	09	T15S	CS	PFT-101	PLATFORM	PG	1	206.4 219.9	TB1

003

002

설계부/선장의장1과

고상우/책임엔지니어/2862

이면지 사용금지

DETAIL OF VERTICAL LADDER

※ STEP PITCH : 330 임에 유의할 것.

SHIP NO.	8091-8096,8100	002
DWG NO.	T25T-J16BB	

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
D21C	VLT-101	1	26.0	본도 제작

설치 BLOCK

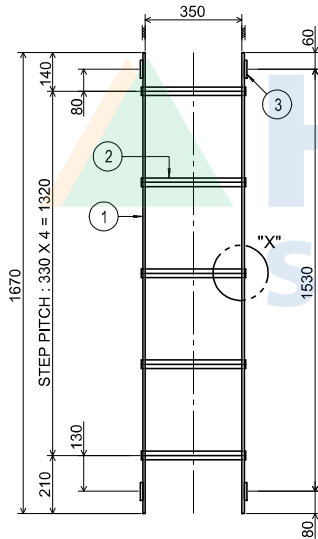
D21C

NOTE

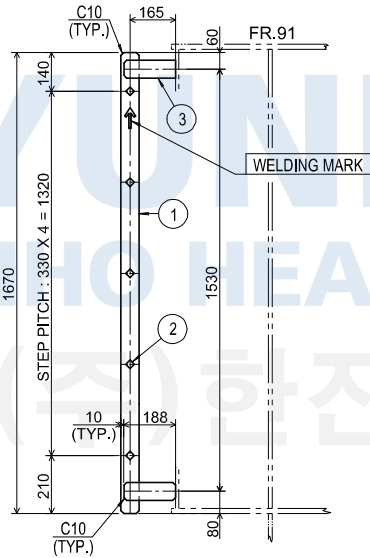
1. 본도는 STB'D SIDE (MARK NO. : VLT-101) 를 나타냄.
2. STEP PITCH : 330MM에 주의할 것.
3. PAINT CODE : PG



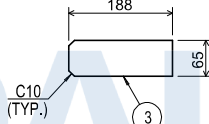
VIEW-"A"



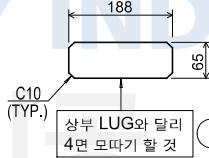
VIEW-"B"



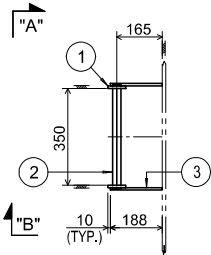
상부 LUG



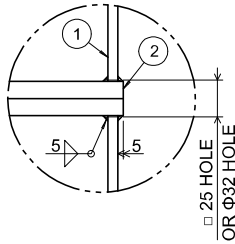
하부 LUG



PLAN



DETAIL OF "X"



3	LUG	65 X 9t F.B	SS400 or SS275	4	3.5	
2	STEP	22 SQ.BAR	SS400 or SS275	5	7.2	
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2	15.3	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	





선장설계부/선장의장1과

고상우/책임엔지니어/2862

이면지 사용금지

DETAIL OF VERTICAL LADDER

※ STEP PITCH : 330 임에 유의할 것.

SHIP NO. 8091-8096,8100 003

DWG NO. T25T-J16BB

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T25S	VLT-102	1	36.5	본도 제작

설치 BLOCK

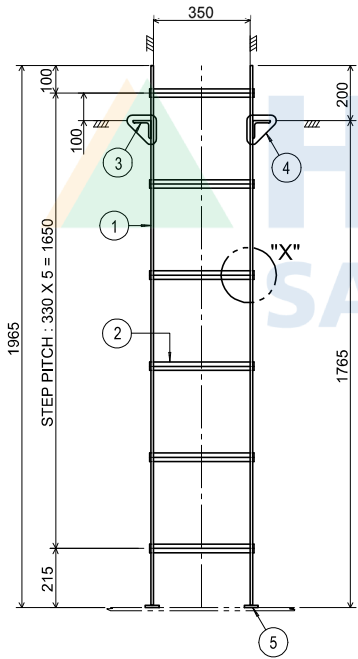
T25S

NOTE

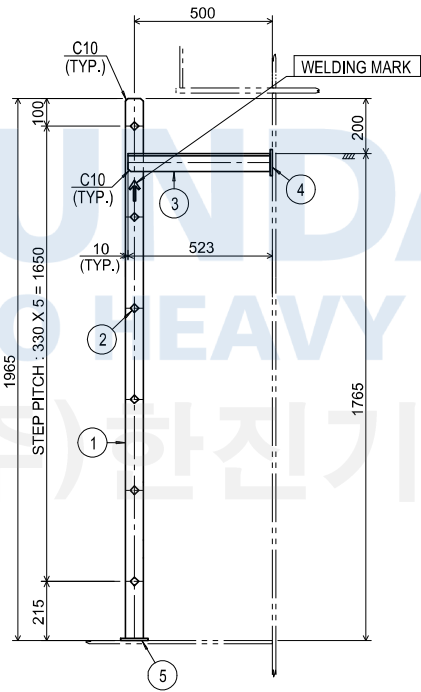
1. 본도는 STB'D SIDE (MARK NO. : VLT-102) 를 나타냄.
2. STEP PITCH : 330MM에 주의할 것.
3. PAINT CODE : PG



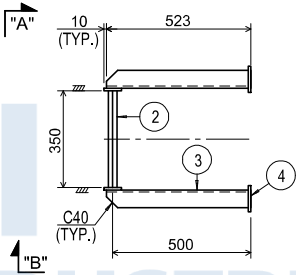
VIEW - "A"



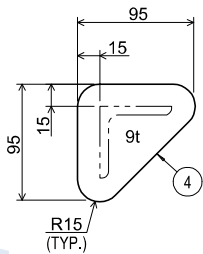
VIEW-"B"



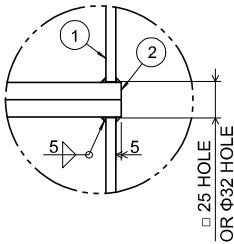
PLAN



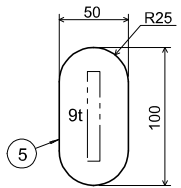
DETAIL OF PAD



DETAIL OF "X"



DETAIL OF "PAD"



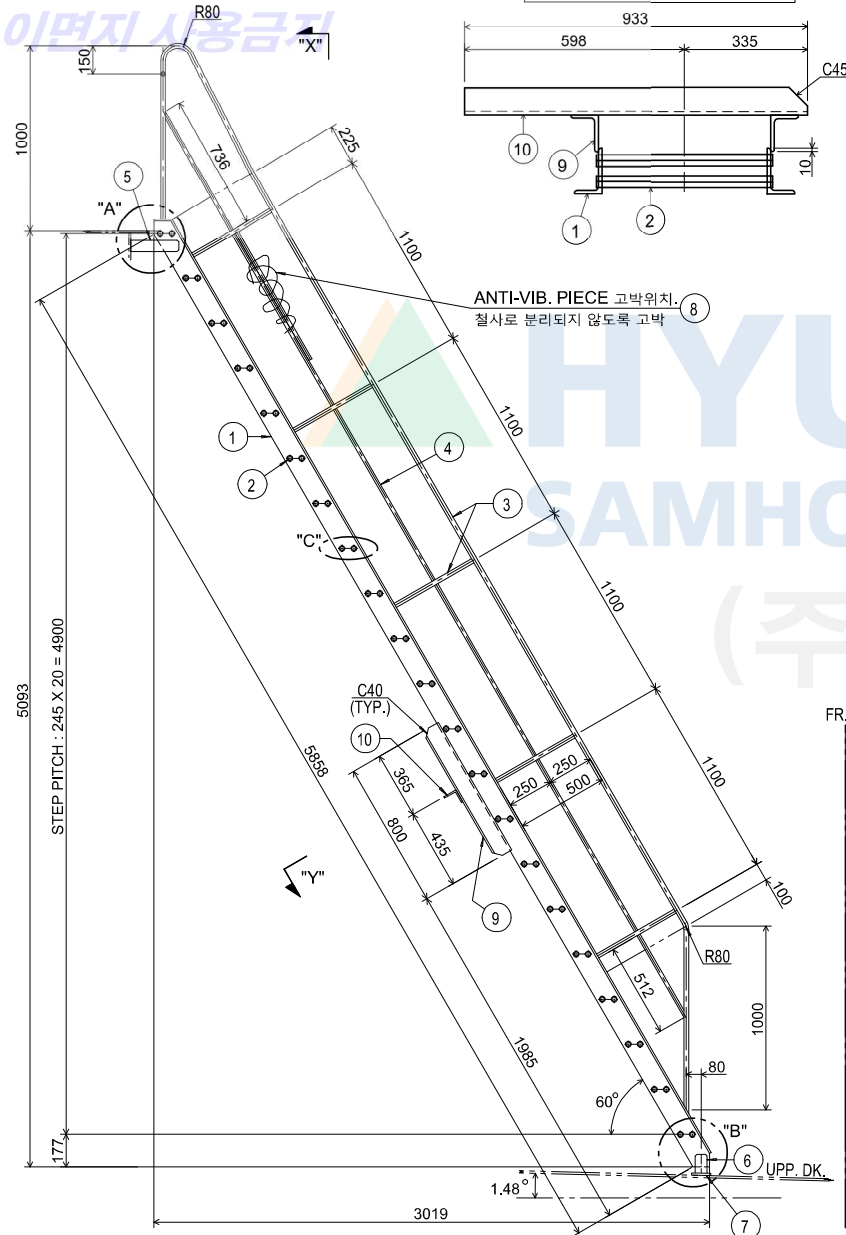
5	PAD	9t PLATE	SS400 or SS275	2	0.7	
4	PAD	9t PLATE	SS400 or SS275	2	1.3	
3	LUG	65 X 65 X 8t E.A	SS400 or SS275	2	7.9	
2	STEP	22 SQ.BAR	SS400 or SS275	6	8.6	
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2	18.0	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	



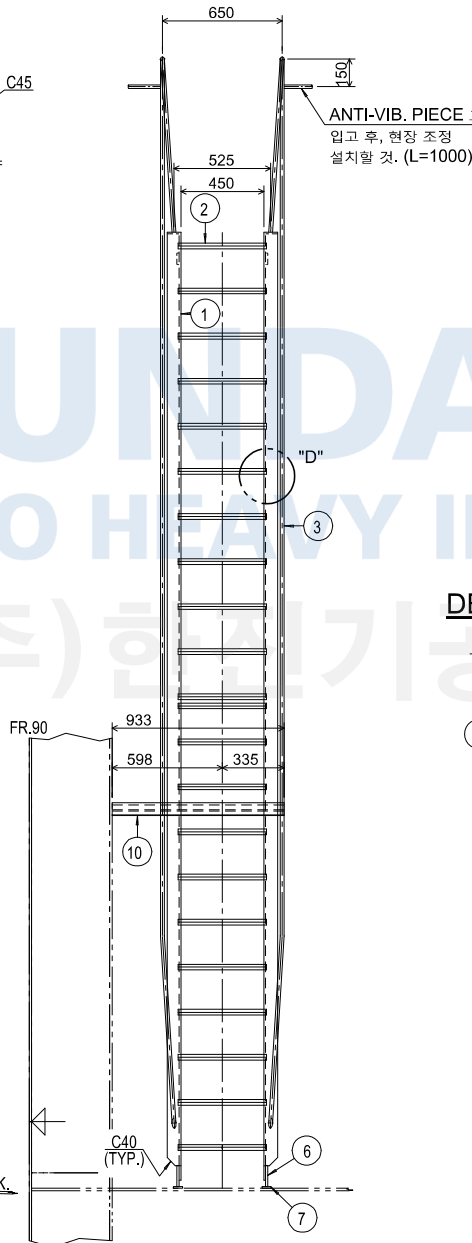
VIEW - "Y"
(DETAIL OF SUPPORT)

L = 933로 제작하여 고박 입고 후
현장 조정 설치할 것.

LOOKING TO FWD.




VIEW - "X"



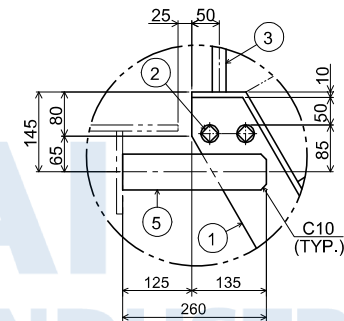
BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T25S	ILT-101	1	393.3	본도 제작

NOTE

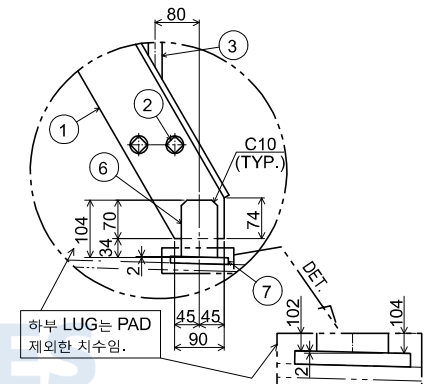
3. PAINT CODE : PG 



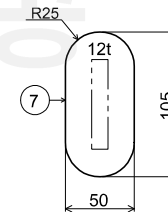
DET. OF "A"



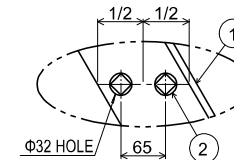
DET. OF "B"



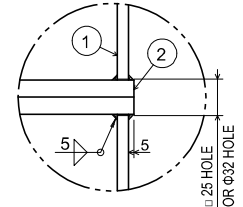
DET. OF "PAD"




DET. OF "C"



DET. OF "D"



10	SUPPORT	75 X 75 X 9t E.A	SS400 or SS275	1	9.4	고박입고
9	STIFFENER	100 X 75 X 10t U.A	SS400 or SS275	2	20.8	
8	ANTI-VIB. PIECE	Φ19 R.BAR	SS400 or SS275	1	2.2	L=1000
7	PAD	12t PLATE	SS400 or SS275	2	1.0	
6	LOWER LUG	65 X 12t F.B	SS400 or SS275	2	1.4	
5	UPPER LUG	65 X 12t F.B	SS400 or SS275	2	3.2	
4	MID RAIL	Φ19 R.BAR	SS400 or SS275	2	25.4	
3	TOP RAIL & POST	Φ25 R.BAR	SS400 or SS275	2	78.7	
2	STEP	22 SQ.BAR	SS400 or SS275	42	76.6	
1	SIDE FRAME	125 X 75 X 10t U.A	SS400 or SS275	2	174.6	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	





※ 각도에 주의하여 제작할 것.(60도)

DETAIL OF INCLINED LADDER

※ STPE PITCH : 245 임에 유의할 것.

SHIP NO. 8091-8096,8100 005
DWG NO. T25T-J16BB

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T25S	ILT-102	1	313.5	본도 제작

설치 BLOCK

T25S

NOTE

- 본도는 STB'D SIDE (MARK NO. : ILT-102)를 나타냄.
- PAIN CODE : PG



고상우/책임엔지니어/2862

이면지 사용금지

LOOKING TO FWD.

VIEW - "X"

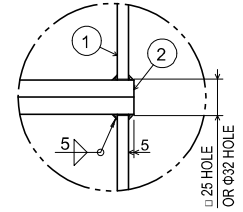
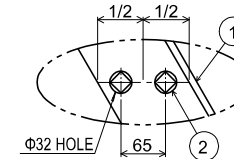
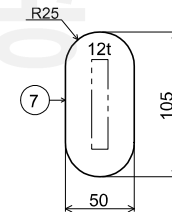
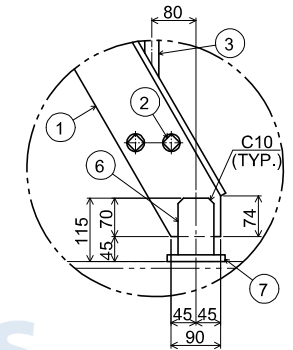
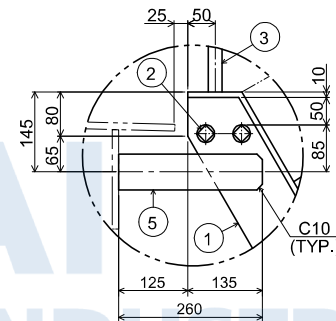
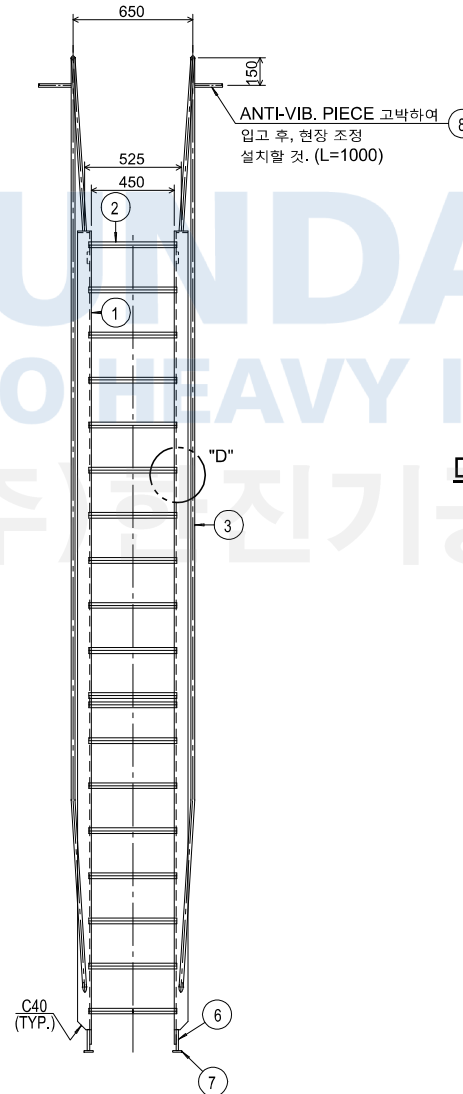
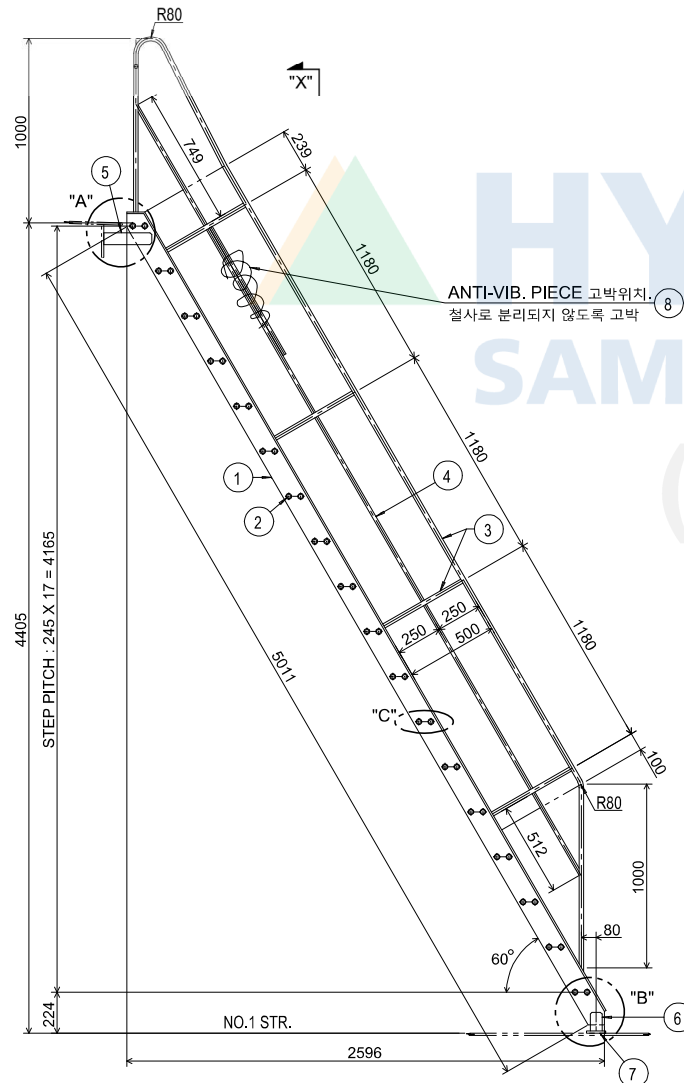
DET. OF "A"

DET. OF "B"

DET. OF "PAD"

DET. OF "C"

DET. OF "D"



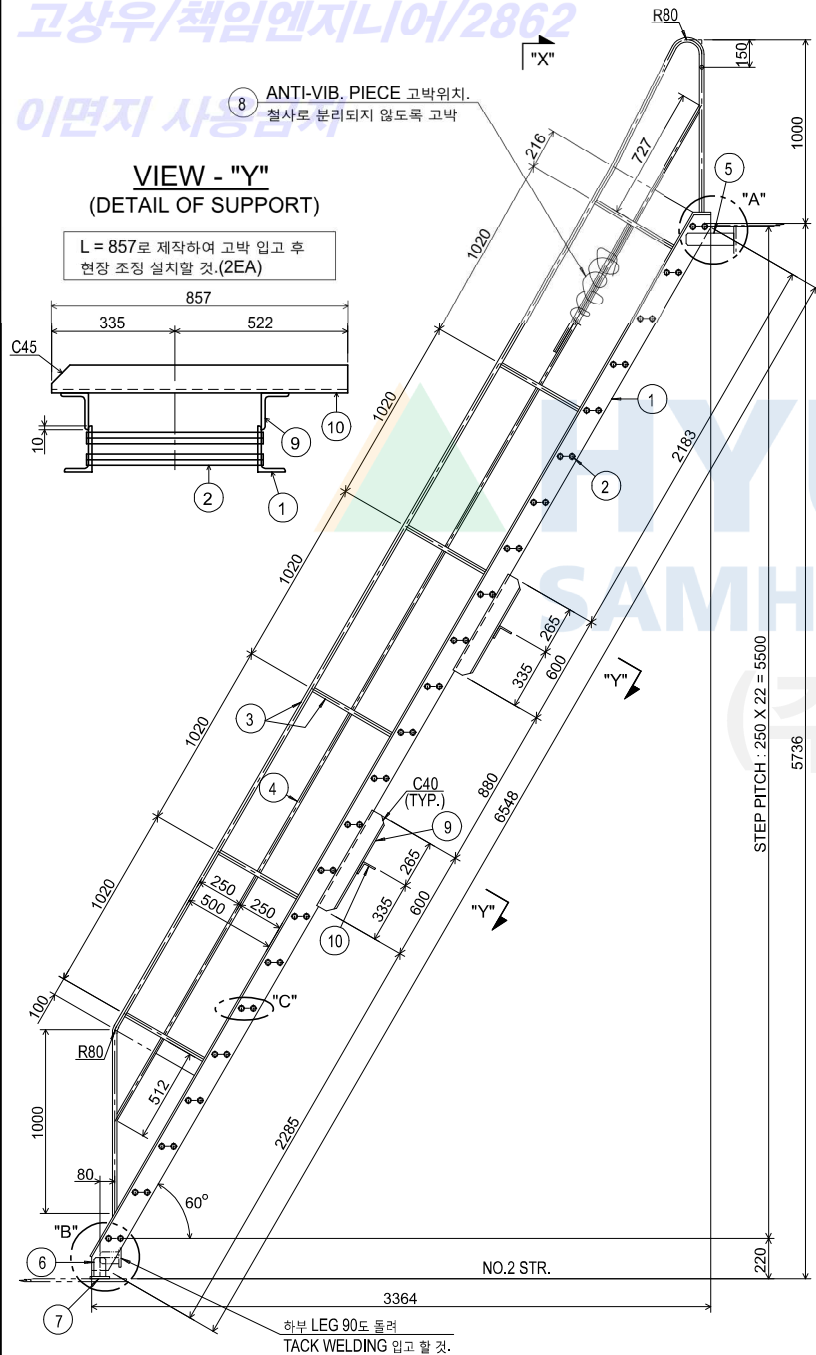
8	ANTI-VIB. PIECE	Φ19 R.BAR	SS400 or SS275	1	2.2	L=1000
7	PAD	12t PLATE	SS400 or SS275	2	1.0	
6	LOWER LUG	65 X 12t F.B	SS400 or SS275	2	1.4	
5	UPPER LUG	65 X 12t F.B	SS400 or SS275	2	3.2	
4	MID RAIL	Φ19 R.BAR	SS400 or SS275	2	21.6	
3	TOP RAIL & POST	Φ25 R.BAR	SS400 or SS275	2	68.4	
2	STEP	22 SQ.BAR	SS400 or SS275	36	65.7	
1	SIDE FRAME	125 X 75 X 10t U.A	SS400 or SS275	2	150.0	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	



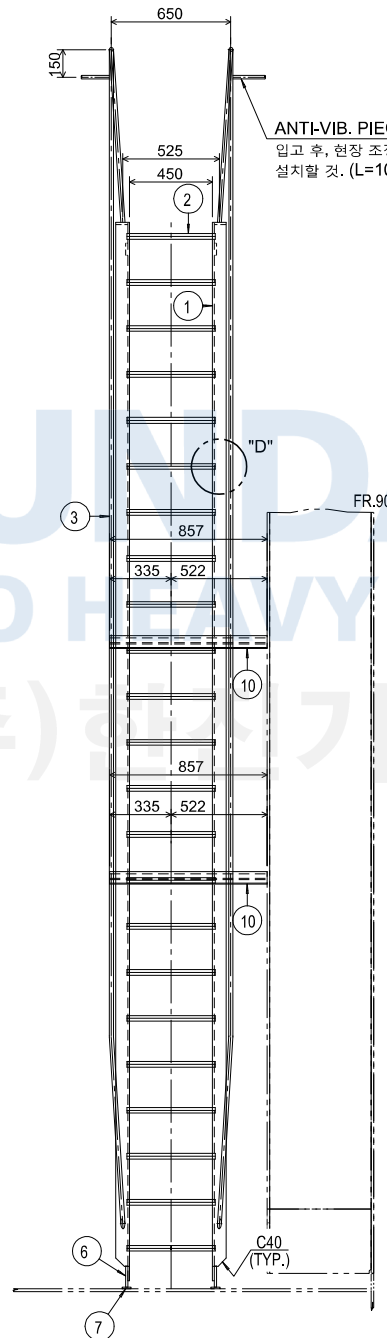
SHIP NO.	8091~8096,8100	006
DWG NO.	T25T-J16BB	

T25S

LOOKING TO FWD.



VIEW - "X"



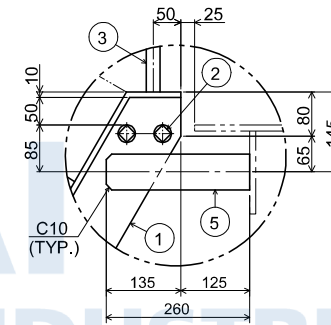
BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T25S	ILT-103	1	451.7	본도 제작

NOTE

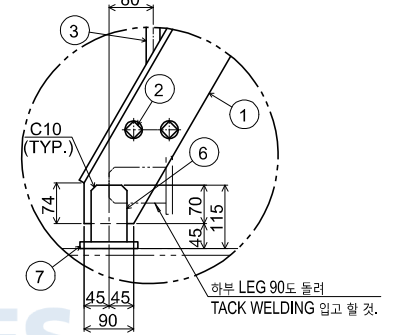
2. PAINT CODE : PG



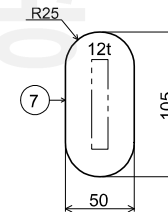
DET. OF "A"



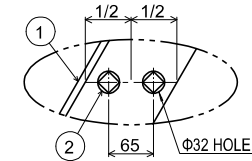
DET. OF "B"



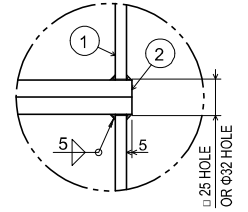
DET. OF "PAD"




DET. OF "C"



DET. OF "D"



10	SUPPORT	75 X 75 X 9t E.A	SS400 or SS275	2	17.1	고박입고 
9	STIFFENER	100 X 75 X 10t U.A	SS400 or SS275	4	31.2	
8	ANTI-VIB. PIECE	Φ19 R.BAR	SS400 or SS275	1	2.2	
7	PAD	12t PLATE	SS400 or SS275	2	1.0	
6	LOWER LUG	65 X 12t F.B	SS400 or SS275	2	1.4	
5	UPPER LUG	65 X 12t F.B	SS400 or SS275	2	3.2	
4	MID RAIL	Φ19 R.BAR	SS400 or SS275	2	28.5	
3	TOP RAIL & POST	Φ25 R.BAR	SS400 or SS275	2	88.0	
2	STEP	22 SQ.BAR	SS400 or SS275	46	83.9	
1	SIDE FRAME	125 X 75 X 10t U.A	SS400 or SS275	2	195.2	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	





※ 각도에 주의하여 제작할 것.(60도)

DETAIL OF INCLINED LADDER

※ STPE PITCH : 245 임에 유의할 것.

SHIP NO. 8091-8096,8100 007
DWG NO. T25T-J16BB

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T15S	ILT-104	1	247.7	본도 제작

설치 BLOCK

T15S

NOTE

- 본도는 STB'D SIDE (MARK NO. : ILT-104)를 나타냄.
- PAIN CODE : PG



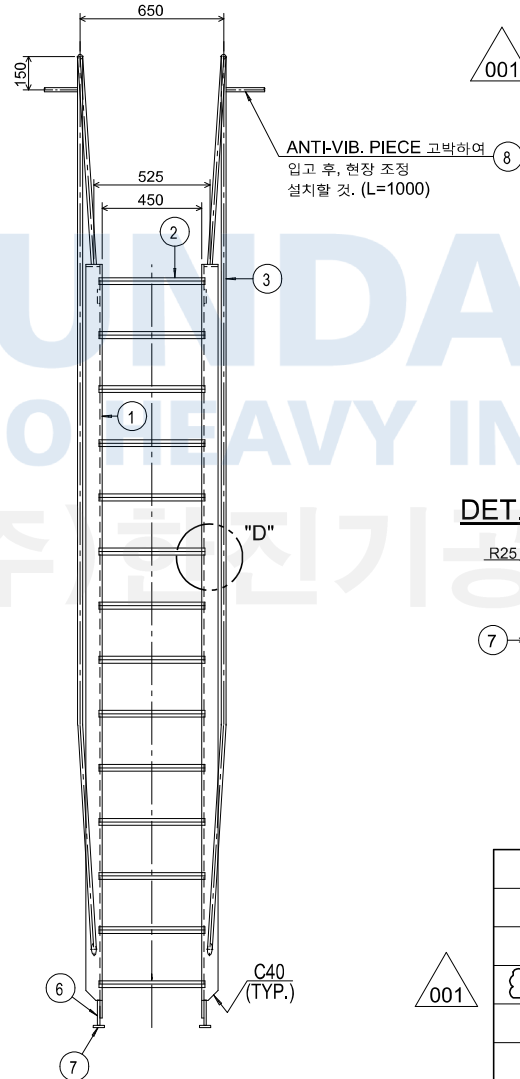
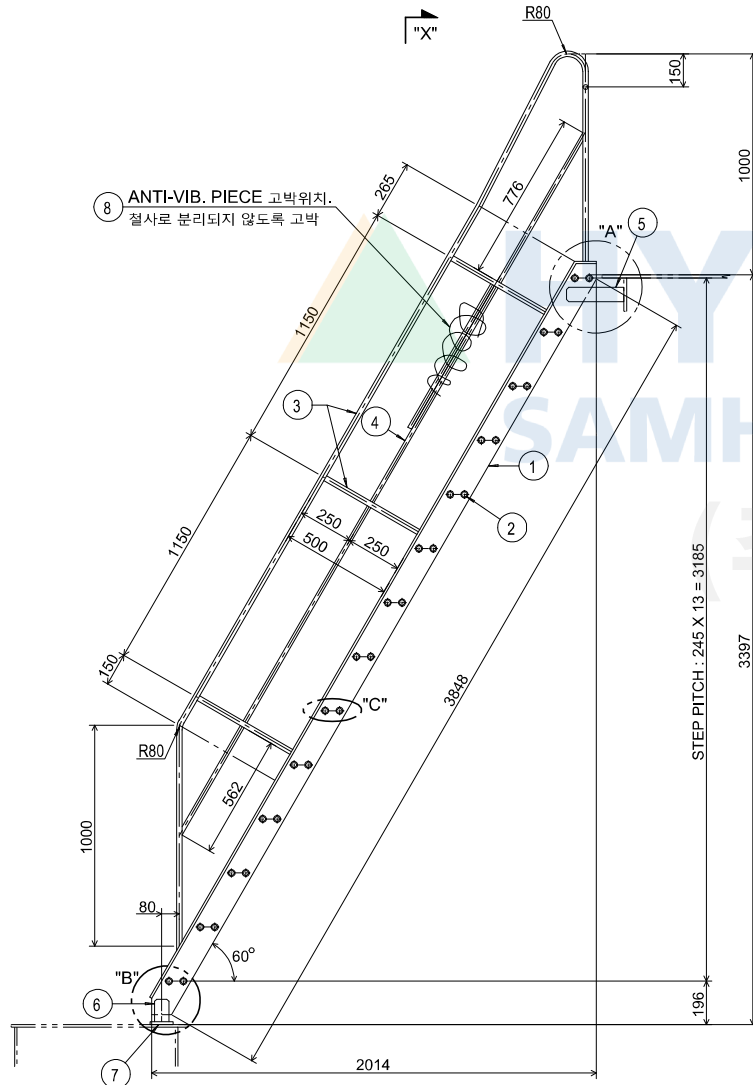
개정 도면

개정 내용 : 상부 LUG 수정.

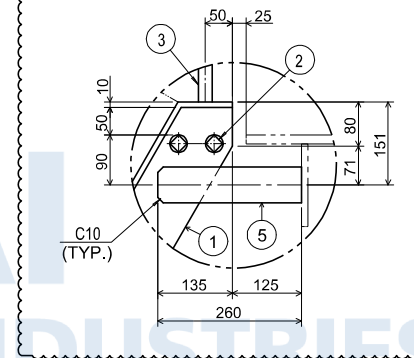
001

LOOKING TO FWD.

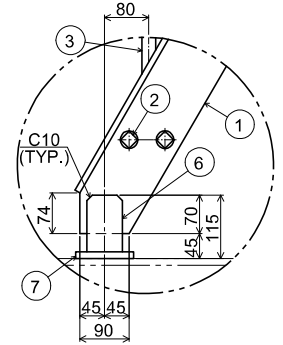
VIEW - "X"



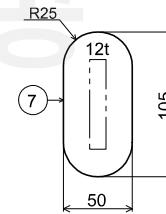
DET. OF "A"



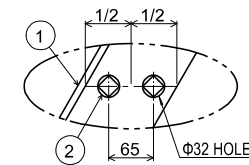
DET. OF "B"



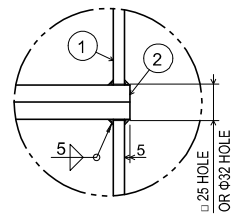
DET. OF "PAD"



DET. OF "C"



DET. OF "D"



8	ANTI-VIB. PIECE	Φ19 R.BAR	SS400 or SS275	1	2.2	L=1000
7	PAD	12t PLATE	SS400 or SS275	2	1.0	
6	LOWER LUG	65 X 12t F.B	SS400 or SS275	2	1.4	
5	UPPER LUG	65 X 12t F.B	SS400 or SS275	2	6.9	
4	MID RAIL	Φ19 R.BAR	SS400 or SS275	2	16.5	
3	TOP RAIL & POST	Φ25 R.BAR	SS400 or SS275	2	53.9	
2	STEP	22 SQ.BAR	SS400 or SS275	28	51.1	
1	SIDE FRAME	125 X 75 X 10t U.A	SS400 or SS275	2	114.7	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK



※ 각도에 주의하여 제작할 것.(60도)

DETAIL OF INCLINED LADDER

※ STPE PITCH : 250 임에 유의할 것.

SHIP NO. 8091-8096,8100 008
DWG NO. T25T-J16BB

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T15S	ILT-105	1	278.4	본도 제작

설치 BLOCK

T15S

NOTE

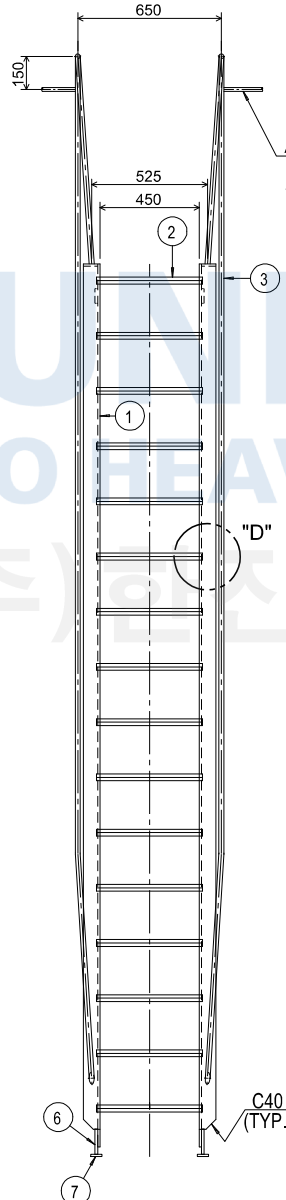
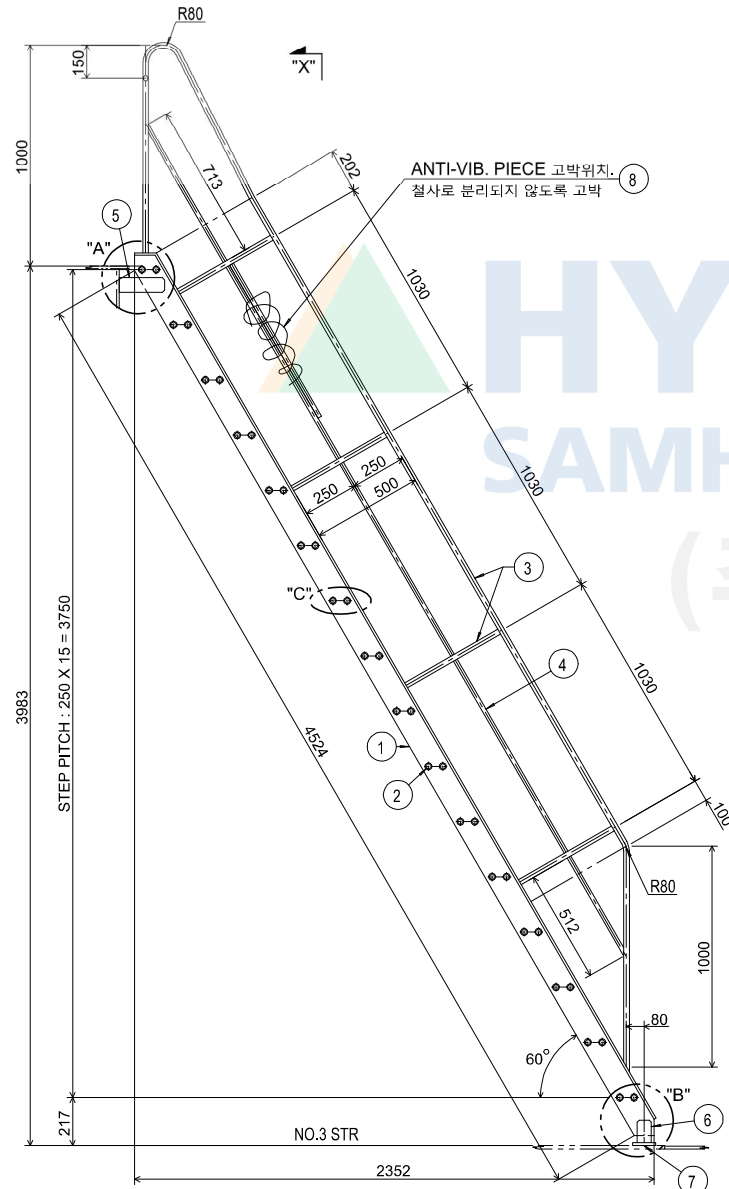
1. 본도는 STB'D SIDE (MARK NO. : ILT-105)를 나타냄.
2. PAINT CODE : PG



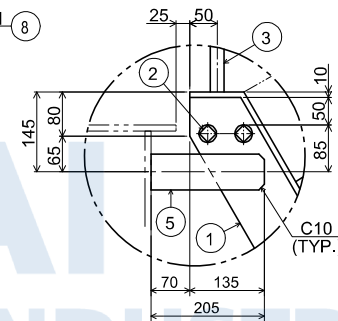
고상우/책임엔지니어/2862
이면지 사용금지

LOOKING TO FWD.

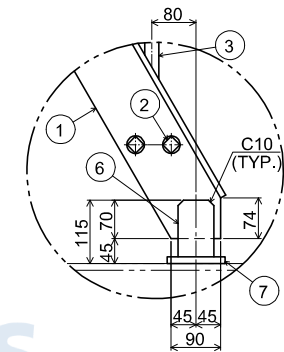
VIEW - "X"



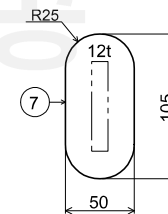
DET. OF "A"



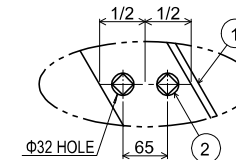
DET. OF "B"



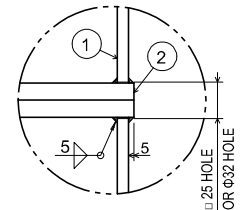
DET. OF "PAD"



DET. OF "C"

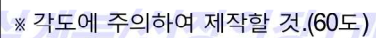


DET. OF "D"



8	ANTI-VIB. PIECE	Φ19 R.BAR	SS400 or SS275	1	2.2	L=1000
7	PAD	12t PLATE	SS400 or SS275	2	1.0	
6	LOWER LUG	65 X 12t F.B	SS400 or SS275	2	1.4	
5	UPPER LUG	65 X 12t F.B	SS400 or SS275	2	2.5	
4	MID RAIL	Φ19 R.BAR	SS400 or SS275	2	19.5	
3	TOP RAIL & POST	Φ25 R.BAR	SS400 or SS275	2	64.7	
2	STEP	22 SQ.BAR	SS400 or SS275	32	58.4	
1	SIDE FRAME	125 X 75 X 10t U.A	SS400 or SS275	2	128.7	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	





※ STPE PITCH : 255 임에 유의할 것.

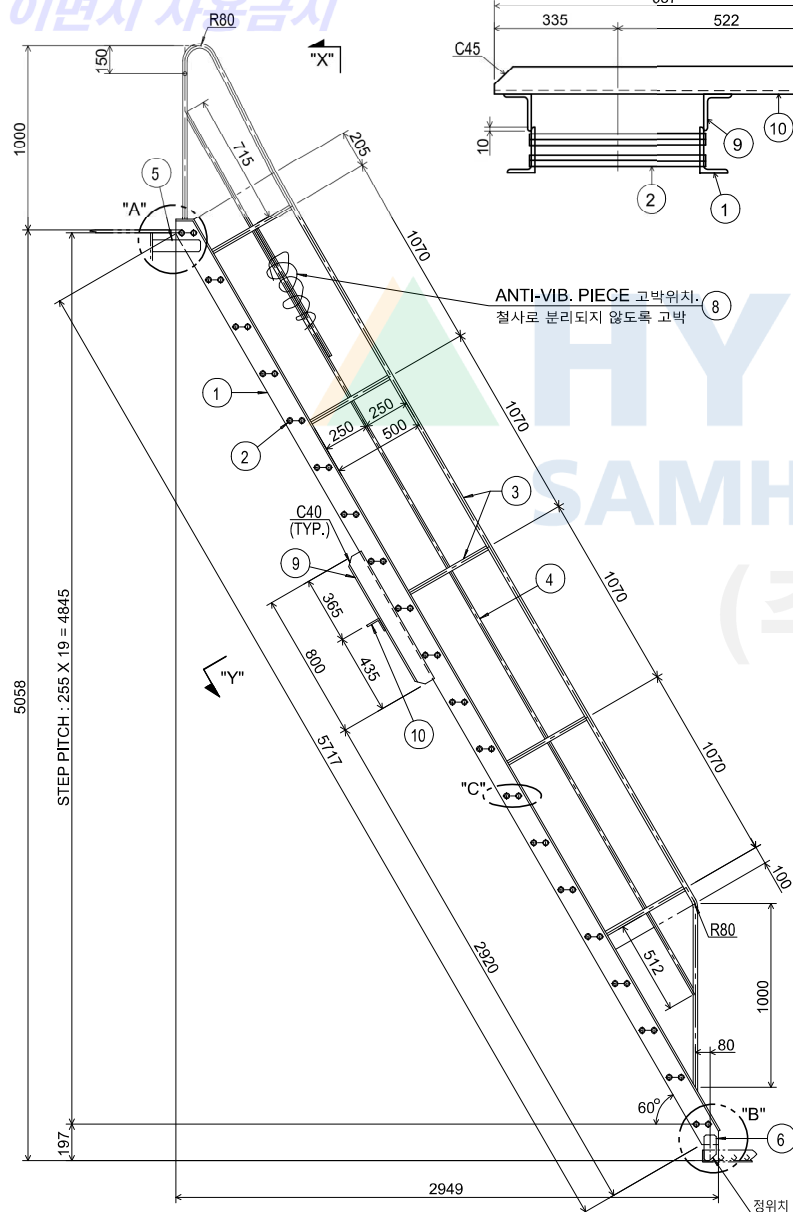
설치 BLOCK

T15S

L = 857로 제작하여 고박 입고 후
현장 조정 설치할 것.

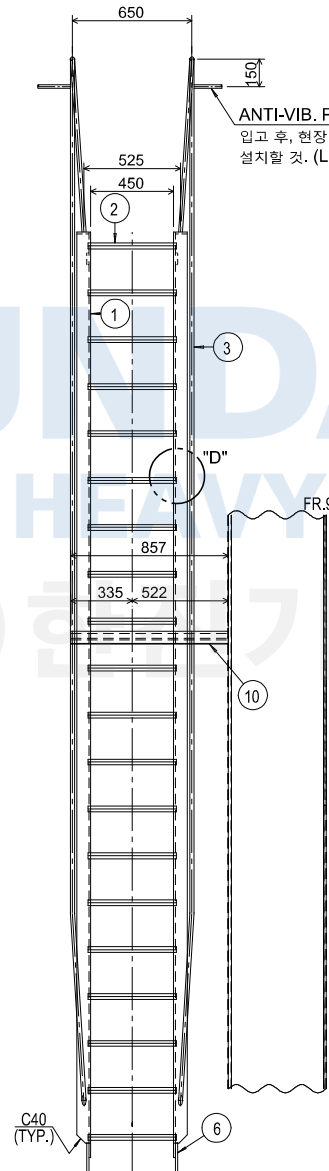
L = 857로 제작하여 고박 입고 후
현장 조정 설치할 것.

LOOKING TO FWD.

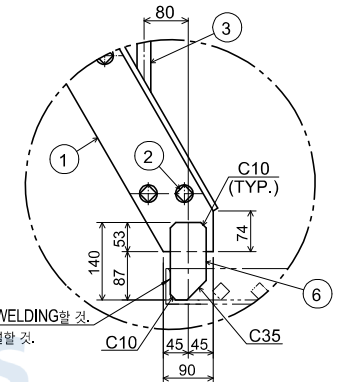


정위치 TACK WELDING할 것.
YARD에서 완설할 것.

ANTI-VIB. PIECE 고박하여 (8)
입고 후, 현장 조정
설치할 것. (L=1000)

[illegible]

정위치 TACK WELDING할 것.
YARD에서 완설할 것.



10	SUPPORT	75 X 75 X 9t E.A	SS400 or SS275	1	8.6	고박입고
9	STIFFENER	100 X 75 X 10t U.A	SS400 or SS275	2	20.8	
8	ANTI-VIB. PIECE	Φ19 R.BAR	SS400 or SS275	1	2.2	L=1000
7	PAD	12t PLATE	SS400 or SS275	2	1.0	
6	LOWER LUG	65 X 12t F.B	SS400 or SS275	2	1.4	
5	UPPER LUG	65 X 12t F.B	SS400 or SS275	2	3.2	
4	MID RAIL	Φ19 R.BAR	SS400 or SS275	2	24.8	
3	TOP RAIL & POST	Φ25 R.BAR	SS400 or SS275	2	77.7	
2	STEP	22 SQ.BAR	SS400 or SS275	40	73.0	
1	SIDE FRAME	125 X 75 X 10t U.A	SS400 or SS275	2	170.4	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	





선장설계부/선장의장1과

고상우/책임엔지니어/2862

이면지 사용금지

BLANK

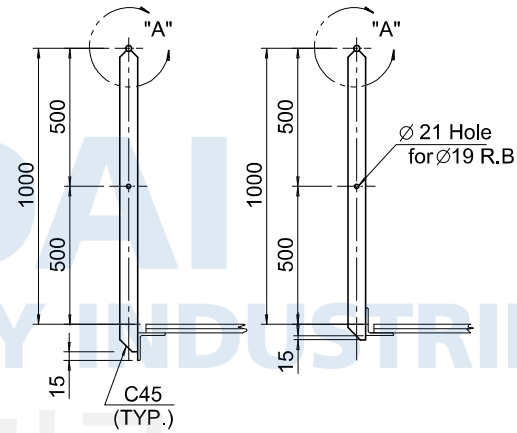
HYUNDAI
SAMHO HEAVY INDUSTRIES
(주)한진기공

HANDRAIL (TYPE - D1)

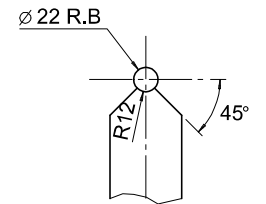
SHIP NO.	8091~8096,8100	010
DWG NO.	T25T-J16BB	

No.	Description	Size	Mat'l	Q'ty /Set	Remark
1	Top rail	Ø 22 R.B	SS400 OR SS275	1	Painted
2	Mid rail	Ø 19 R.B	SS400 OR SS275	1	Painted
3	Stanchion	65X16t F.B	SS400 OR SS275	1	Painted

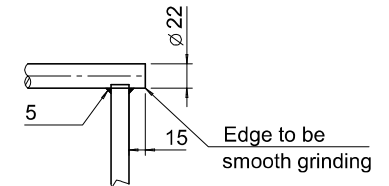
Stanchion



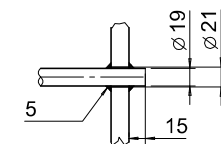
Det. of "A"



Det. of "B"



Det. of "C"



Note

- 1.Stanchion space : Abt. 1500mm
- 2.Application : Platform inside Tanks, Trunk deck space, cofferdam, access trunk, etc.
- 3.Surface treatment shall be done in accordance with Painting specification.

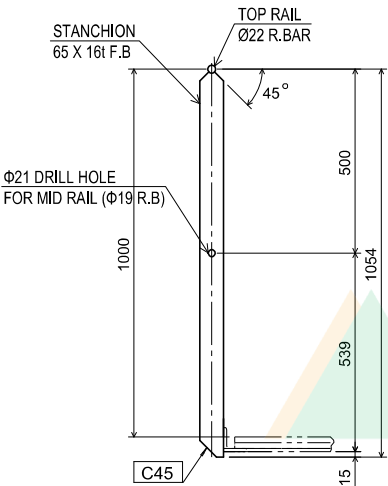




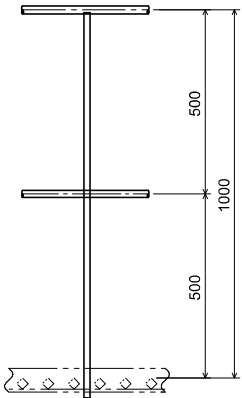
DETAIL OF STANCHION FOR RAIL

SHIP NO. 8091~8096,8100 011
DWG NO. T25T-J16BB

TYPE - M



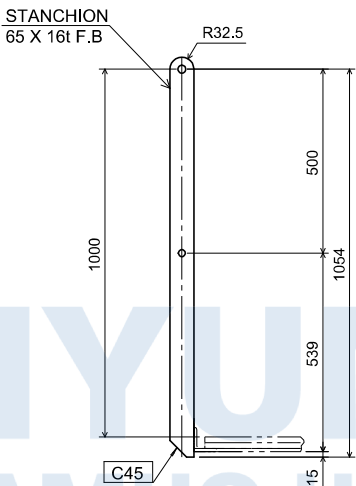
(MID STANCHION에 적용)



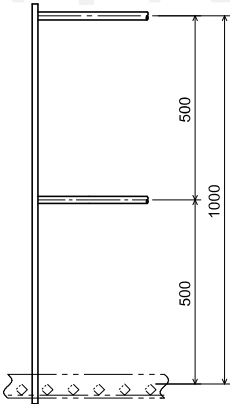
TOP RAIL : Ø22 R.BAR

MID RAIL : Φ19 R.BAR

TYPE - E

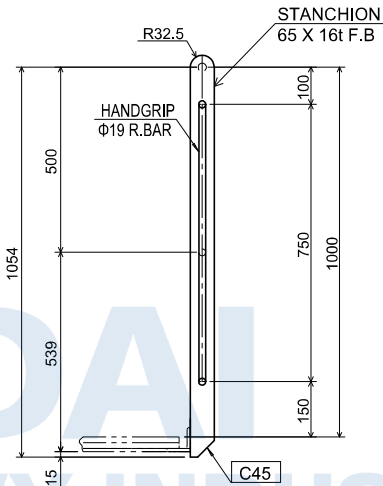


(END STANCHION에 적용)

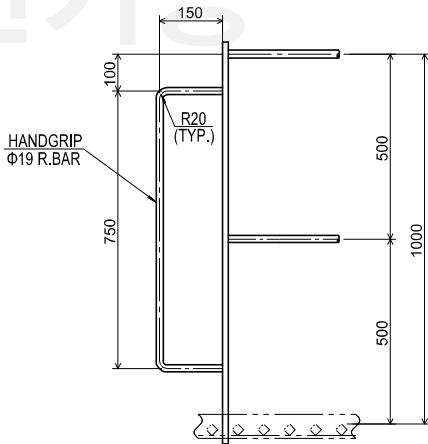


STANCHION : 65 X 16t F.BAR

TYPE - ES



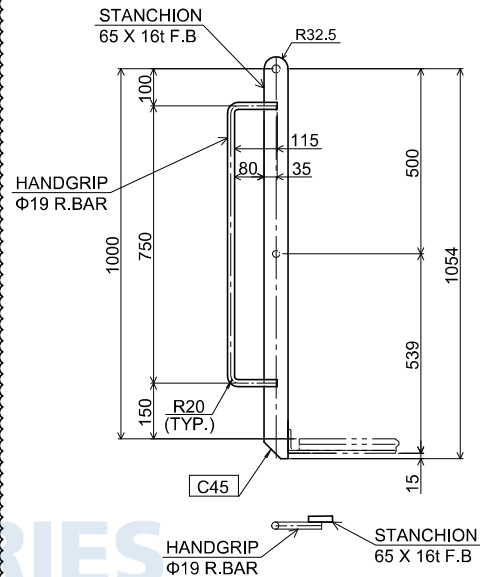
(END STANCHION에 적용)



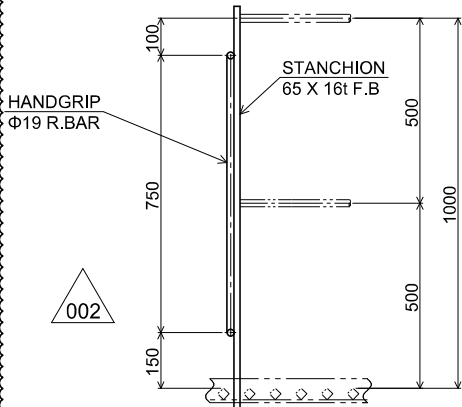
TOP RAIL : Ø22 R.BAR

MID RAIL : Φ19 R.BAR

TYPE - ER



(END STANCHION에 적용)



STANCHION : 65 X 16t F.BAR

HAND GRIP : Φ19 R.BAR

08091-T25TJ16BB-011R



DETAIL OF PLATFORM (1/2)

002

SHIP NO. 8091~8096,8100 012
DWG NO. T25T-J16BB

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
T15S	PFT-101	1	208.4 219.9	본도 제작

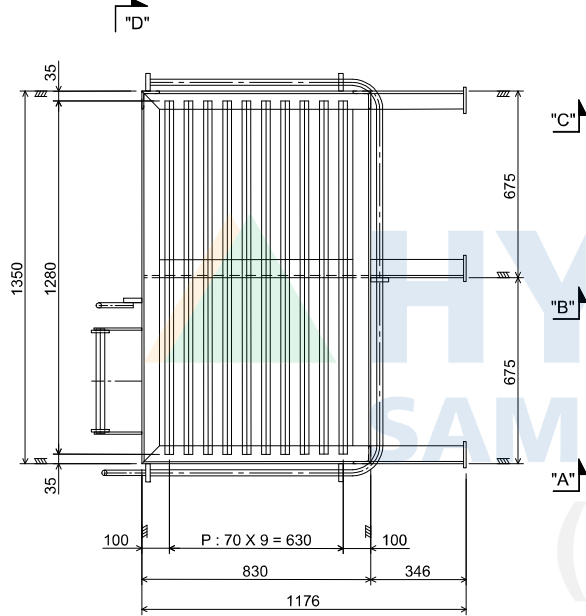
설치 BLOCK

T15S

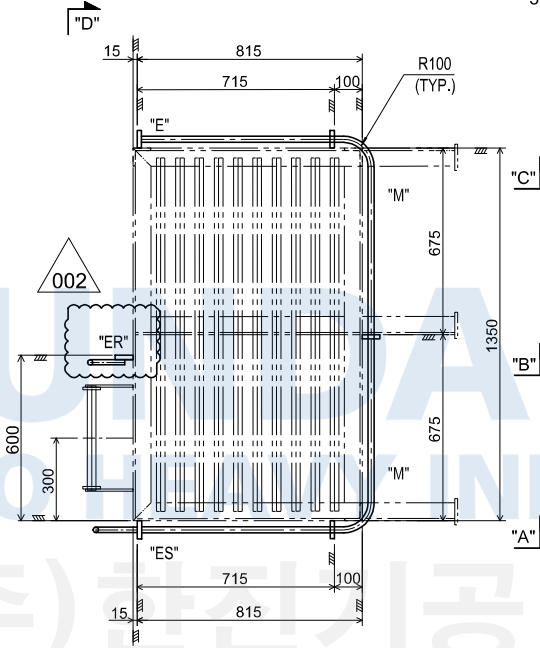
NOTE

- 본도는 STB'D SIDE (MARK NO. : PFT-101)를 나타냄.
- PAINT CODE : PG**
- V/LADDER는 PLATFORM에 설치하여 입고하고, 하부 LUG는 고박하여 입고 현장 조정 설치할 것.

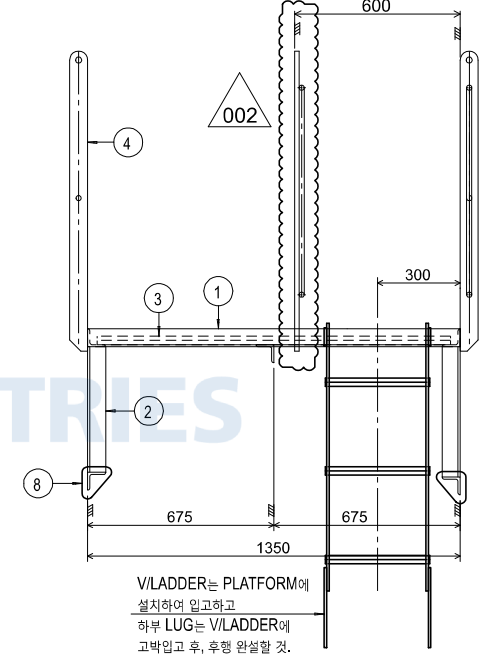
PLATFORM PLAN



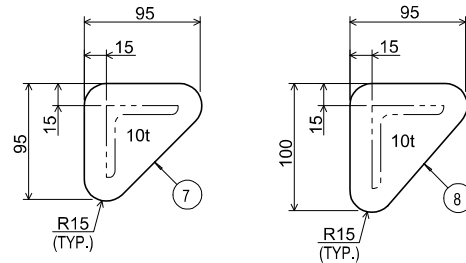
HANDRAIL PLAN



VIEW - "D"



DETAIL OF PAD



11	LUG	65 X 9t F.B	SS400 or SS275	4	5.3	V/LADDER (P.13 참조)
10	STEP	22 SQ.BAR	SS400 or SS275	3	4.3	
9	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2	9.4	
8	PAD	10t PLATE	SS400 or SS275	2	2.0	
7	PAD	10t PLATE	SS400 or SS275	3	2.7	
6	MID RAIL	Φ19 R.BAR	SS400 or SS275	1	6.7	
5	TOP RAIL	Φ22 R.BAR	SS400 or SS275	1	8.9	
4	STANCHION	65 X 16t F.B	SS400 or SS275	5 6	48.0 59.5	002
3	STEP	22 SQ.BAR	SS400 or SS275	10	48.7	
2	SUPPORT	65 X 65 X 8t E.A	SS400 or SS275	5	27.2	
1	SIDE FRAME	65 X 65 X 8t E.A	SS400 or SS275	1	45.2	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK



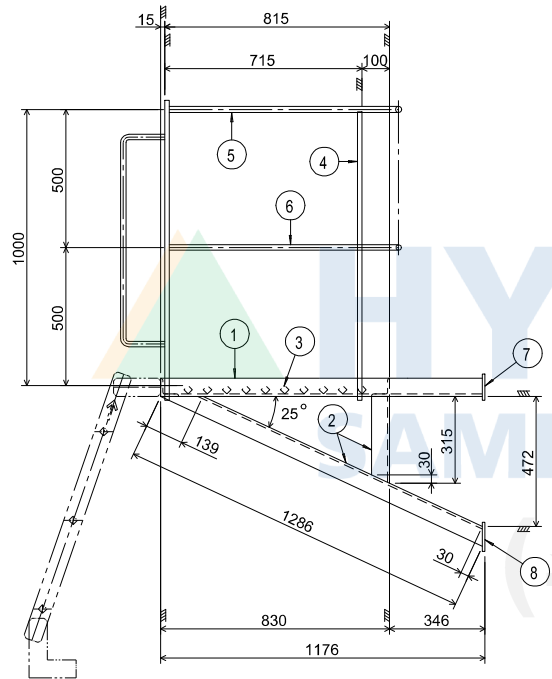
DETAIL OF PLATFORM (2/2)

SHIP NO.	8091~8096,8100	013
DWG NO.	T25T-J16BB	END

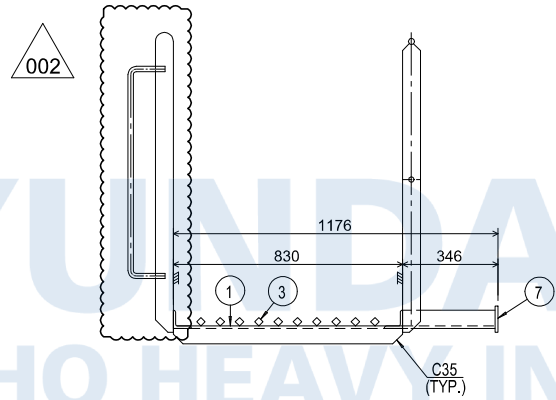
설치 BLOCK

T15S

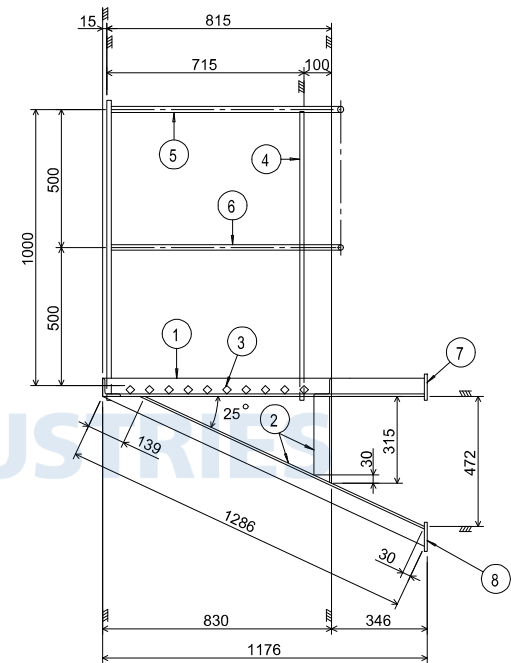
VIEW - "A"



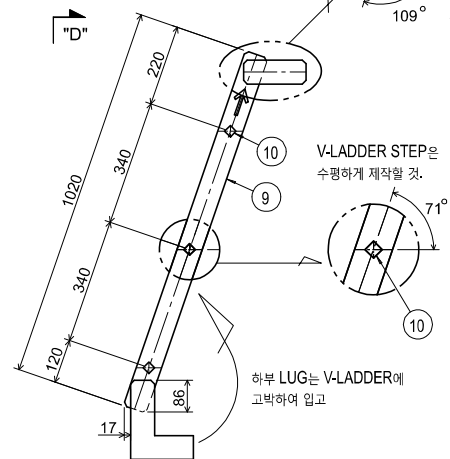
VIEW - "B"



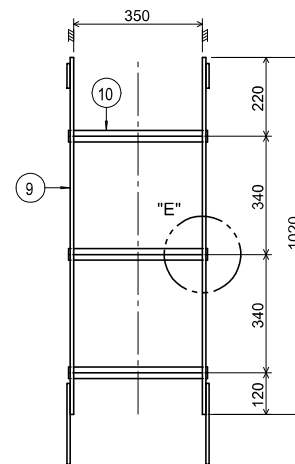
VIEW - "C"



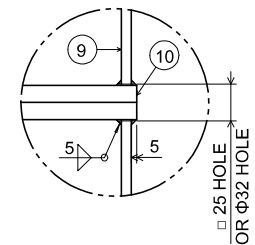
DET. OF V-LADDER



VIEW - "D"



DETAIL OF "E"



DET. OF 하부 LUG

