


NOTE

공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	1. 모든 모서리 부분을 3 Pass Grinding(최소 2R)할 것.→ PP 도장 코드만 적용
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(주)현대중공업 PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	23. 02. 16	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完

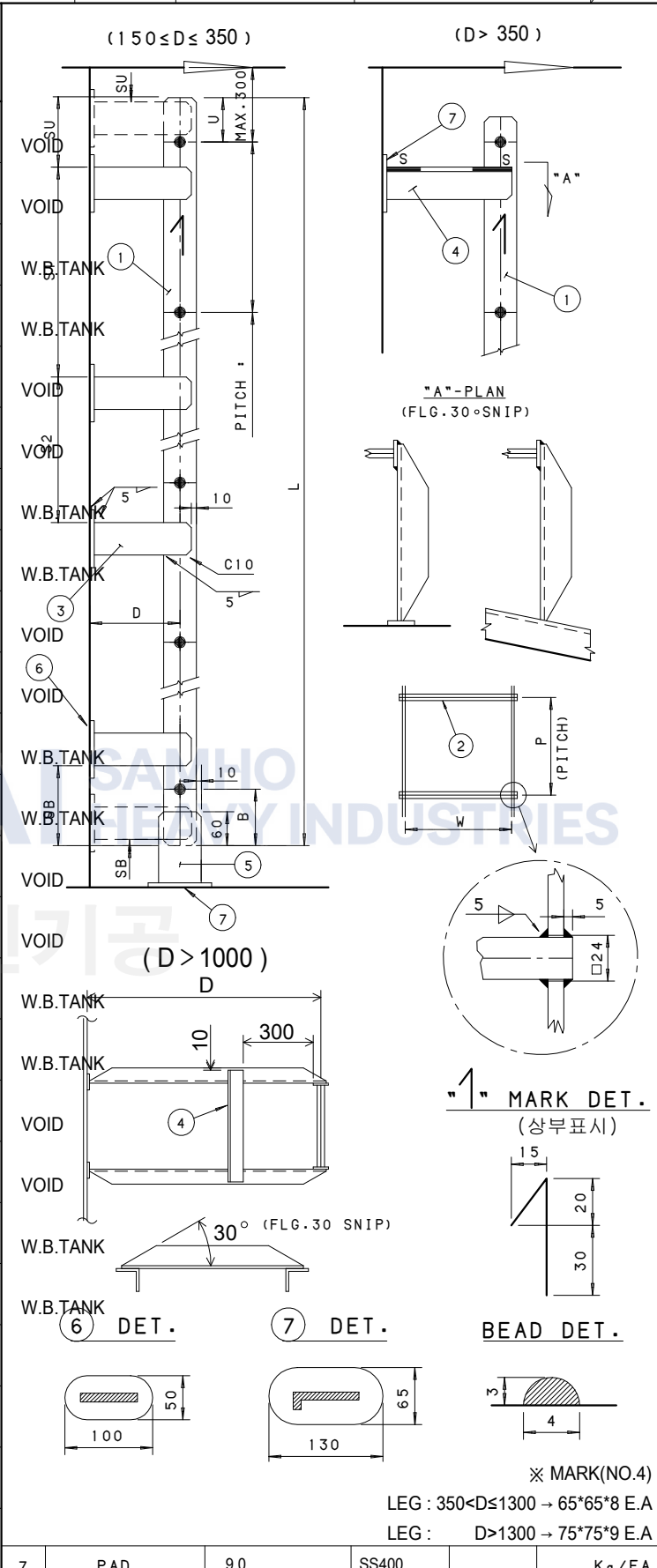
(표지 포함 3 매)

DEP'T NO. B111000	SHIP NO. 8158-8163	SHIP TYPE 7,900 TEU CLASS CONTAINER CARRIER	
TEL. NO. 4787	부 서 명 선 체 설 계 부	도 면 명 Vertical Ladder 제작도	
승 인	책임 이 현		
검 도	책임 이 천 하		
작 성	대리 김 성 경		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도 면 번 호 S19P5015H	POR NO.
		DATE 2023. 02. 16	H37

C:\EXDB\설계공통양식\W작도표지.xls



예산대구분	PROJECT NO.		발행부서	작성자 사번		DATE	DWG.NO	PAGE
6016	8158		B111000	W126191		20230215	S19P5015H	1
	8159-8163		선체설계부	김성경	T : 4787			4

[illegible]

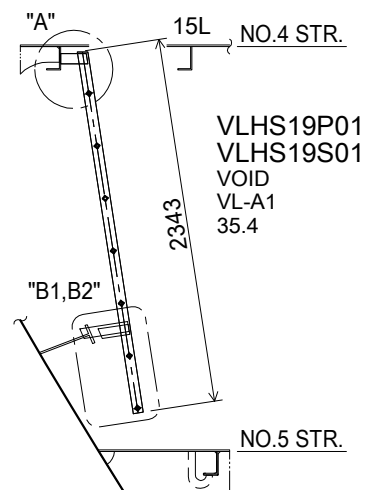
MARK NO. MARKING				TYPE	P	W
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7	PAD	9.0	SS400		Kg / EA
6	PAD	9.0	SS400		Kg / EA
5	LEG	85*9	SS400		Kg / M
4	⌗ LEG	65*65*8/75*75*9	SS400		Kg / M
3	LEG	65*9	SS400		Kg / M
2	STEP	22*22	SS400		Kg / M
1	SIDE FRAME	65*9	SS400	2	Kg / M
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/ST	WEIGHT

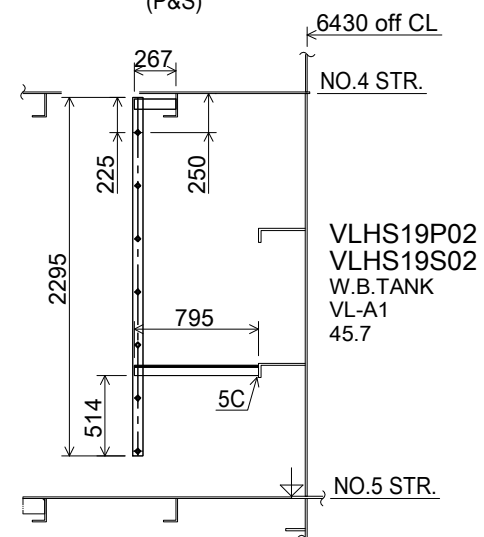


SHIP NO.	8158 - 8163	2
BLK NO.	S19P5015H	4

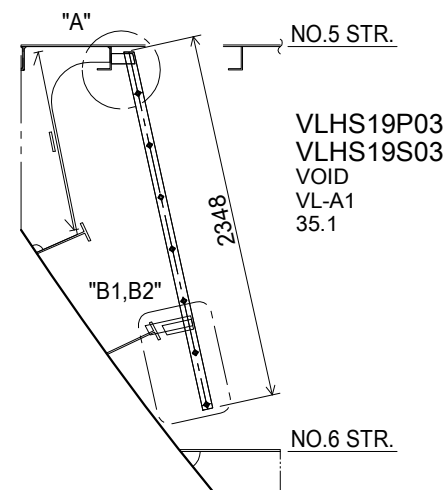
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(P&S)



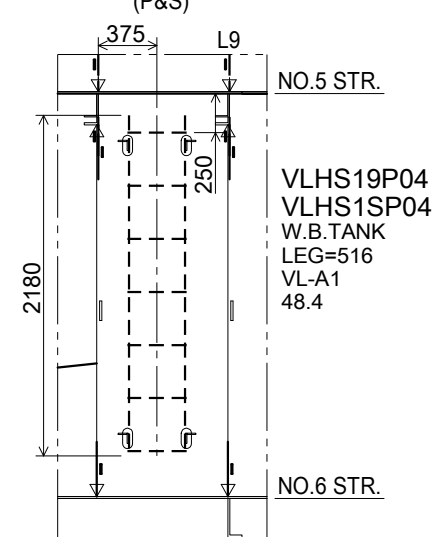
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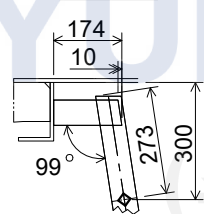
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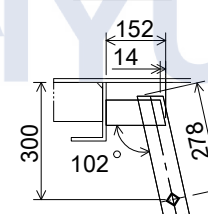
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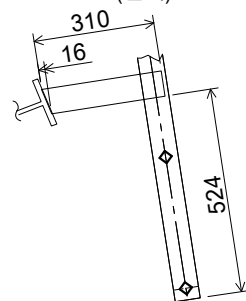
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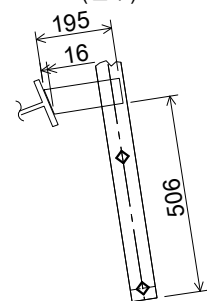
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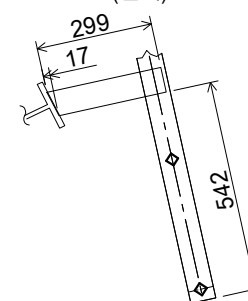
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(선미)



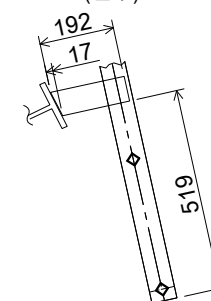
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(선수)



"B1"-DET.
(선미)



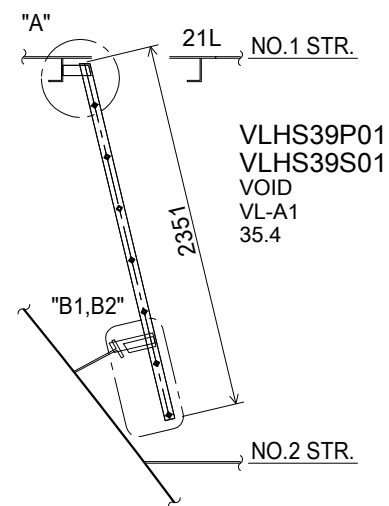
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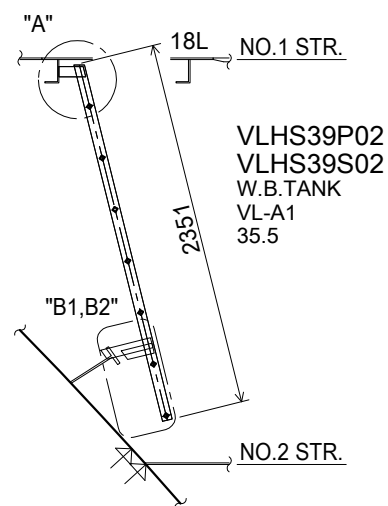


SHIP NO.	8158 - 8163	3
BLK NO.	S19P5015H	4

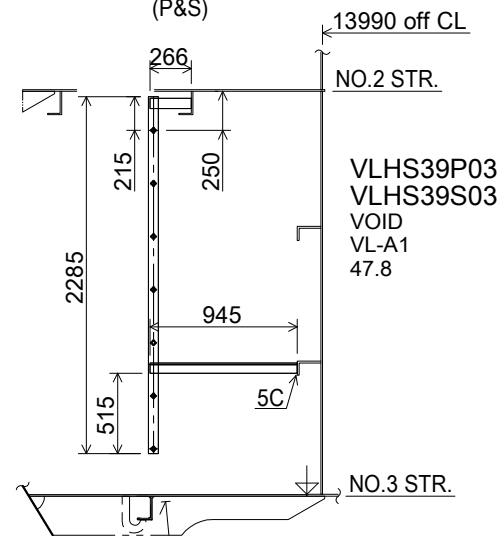
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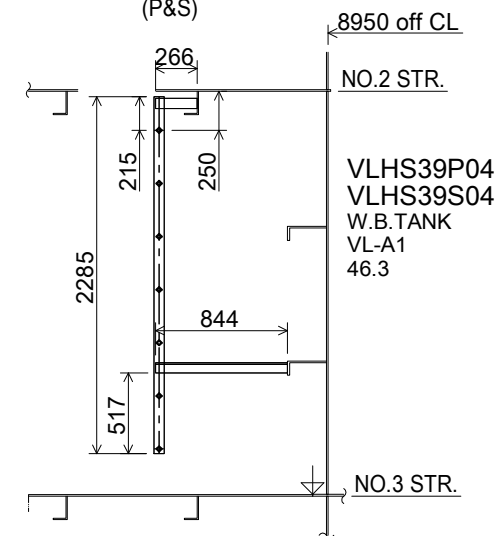
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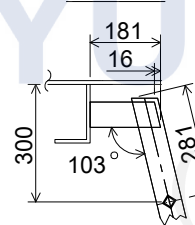
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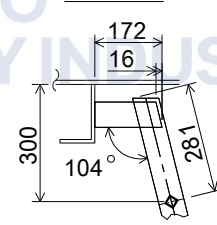
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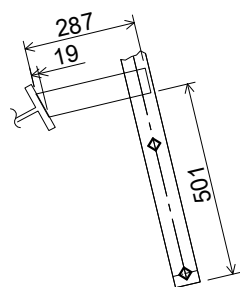
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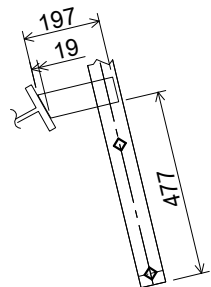
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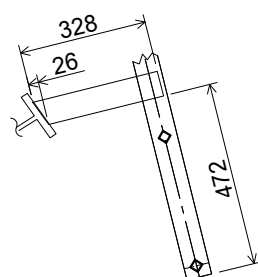
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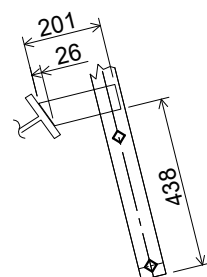
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(선수)



"B1"-DET.
(선미)



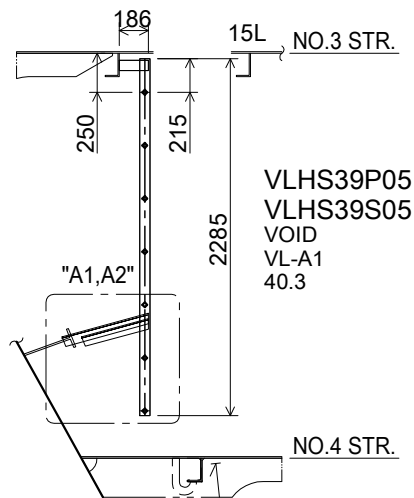
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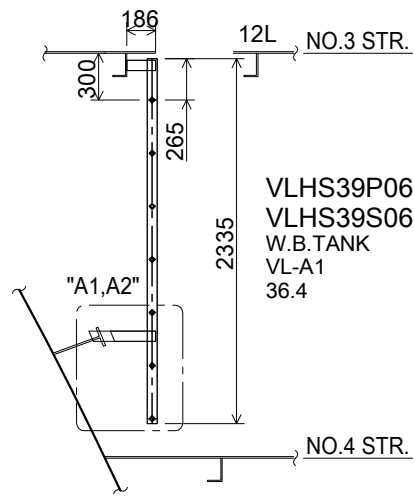


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BLK NO.	S19P5015H	4

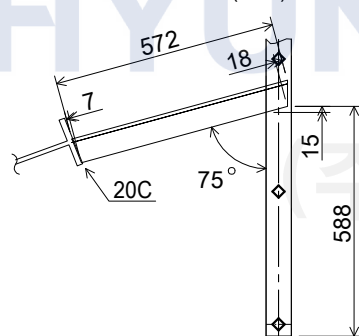
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(P&S)



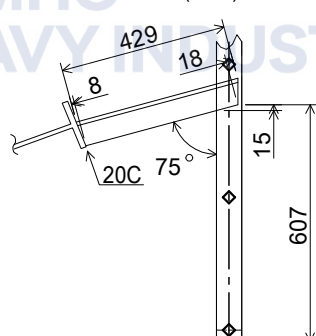
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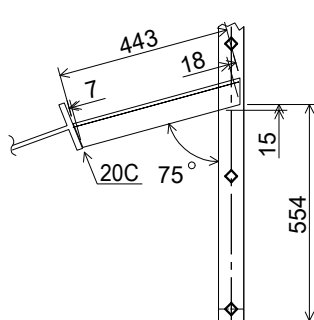
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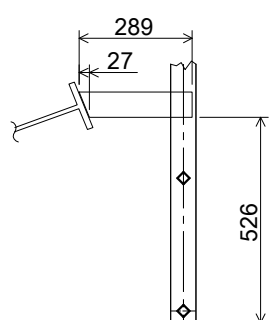
"A1"-DET.
(선미)



"A2"-DET.
(선수)



"A2"-DET.
(선수)



					C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH	AI	
1																																						
2	SEQ	자재번호	Qty	TYPE	PAINT SPEC.				DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support		
3									LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)						PT	KG	KG	KG	PT	PT	EA	EA		
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5	02	416412100	1	A1	O												7	4								35.40	S19S	VLHS19S01	14	35.40								
6	03	416412100	1	A1		O											7	2	2							45.70	S19P	VLHS19P02	14		45.70							
7	04	416412100	1	A1		O											7	2	2							45.70	S19S	VLHS19S02	14		45.70							
8	05	416412100	1	A1	O												7	4								35.10	S19P	VLHS19P03	14	35.10								
9	06	416412100	1	A1	O												7	4								35.10	S19S	VLHS19S03	14	35.10								
10	07	416412100	1	A1		O			2180	516	160	110	80	30			7		4				4			48.40	S19P	VLHS19P04	14		48.40							
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13	10	416412100	1	A1	O												7	4								35.40	S39S	VLHS39S01	14	35.40								
14	11	416412100	1	A1		O											7	4								35.50	S39P	VLHS39P02	14		35.50							
15	12	416412100	1	A1		O											7	4								35.50	S39S	VLHS39S02	14		35.50							
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17	14	416412100	1	A1	O												7	2	2							47.80	S39S	VLHS39S03	14	47.80								
18	15	416412100	1	A1		O											7	2	2							46.30	S39P	VLHS39P04	14		46.30							
19	16	416412100	1	A1		O											7	2	2							46.30	S39S	VLHS39S04	14		46.30							
20	17	416412100	1	A1	O												7	2	2							40.30	S39P	VLHS39P05	14	40.30								
21	18	416412100	1	A1	O												7	2	2							40.30	S39S	VLHS39S05	14	40.30								
22	19	416412100	1	A1		O											7	3	1							36.40	S39P	VLHS39P06	14		36.40							
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