


NOTE

공 통 사 항	1. 본도는 좌현을 표기하며 특기 외에는 양현 대칭임.
	2. 모서리 부분은 Smooth Grinding 할 것. (RC)
	3. 도장 보류 및 Protection 사항 : 자재의 끝단(PAD 포함)에서 15mm 이내
	4. 자재의 상(↑) 표시는 필히 Welding Bead로 할 것.
	5. 자재 입고시 용접선 부근 50mm 이내에 Paint Marker로 Marking(Ship No, POR No, Block No, 및 Mark No.) 할 것.
	6. 납품 시 자재 인식표(TAG)는 부착하여 입고할 것. MARKING 방법 : SHIP NO., BLOCK NO., POR NO., SEQ. NO., MARK NO.
	7. 자재는 필히 LOT No. 단위로 묶음하여 입고할 것. → 녹발청, 도장오염 방지 위해 코팅 Wire 사용
	8. 특기외 SU=160(10)mm, U=110mm이며, SB=80(10)mm, B=30mm임.

특이 사항	1. 모든 모서리 부분을 3 Pass Grinding(최소 2R)할 것.→ PP 도장 코드만 적용
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PLAN HISTORY					
REV NO	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	22. 11. 01	Vertical Ladder 제작용으로 작성	김성경	이천하	결재完
0	23. 02. 13	치수 누락으로 추가	김성경	이천하	결재完

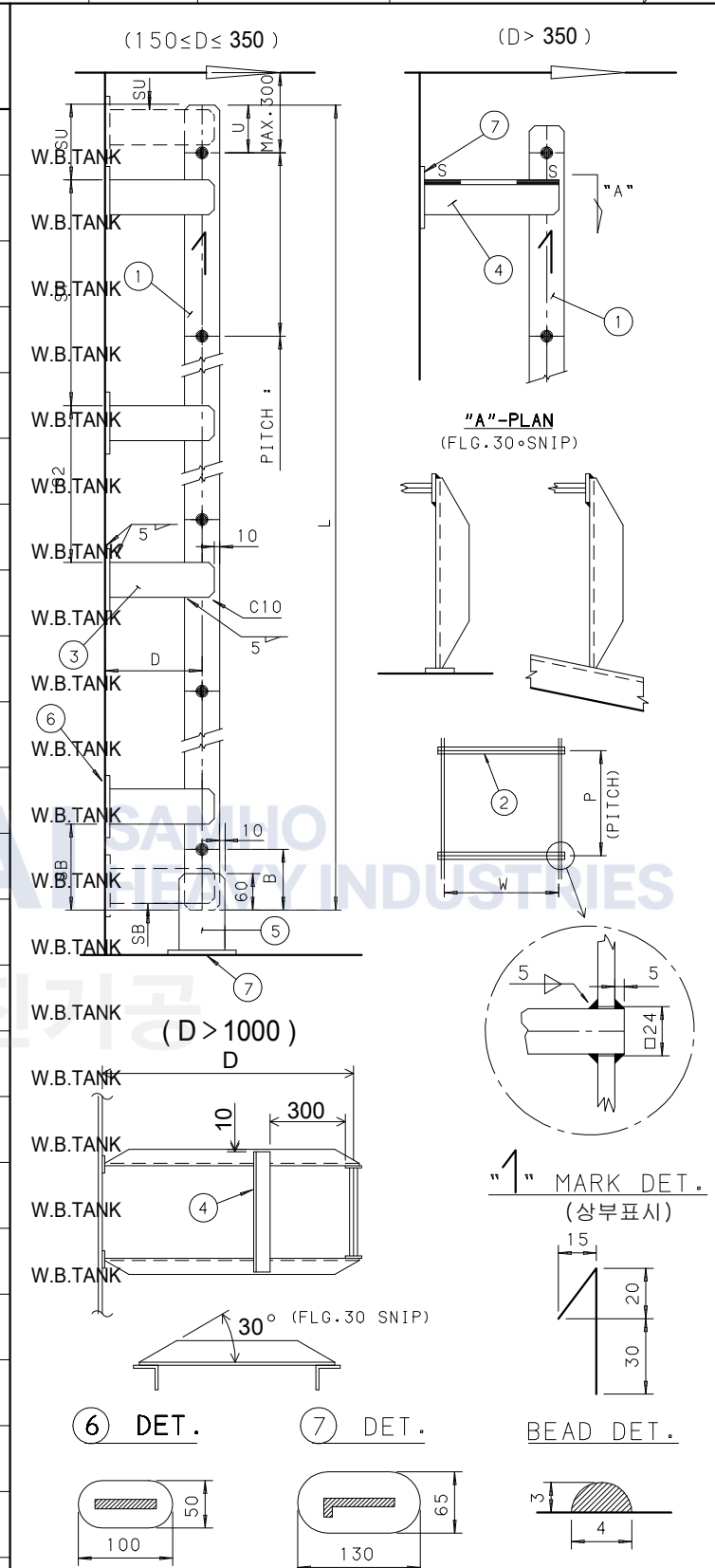
(표지 포함 6 매)

DEP'T NO. B111000	SHIP NO. 8150/51	SHIP TYPE 15,600 TEU CLASS CONTAINER CARRIER	
TEL. NO. 4787	부 서 명 구 조 설 계 부	도 면 명 Vertical Ladder 제작도	
승 인	책임 윤 경 신		
검 도	책임 이 천 하		
작 성	대리 김 성 경		
 Hyundai Samho Heavy Industries Co., Ltd. Samho Shipyard, Korea		도 면 번 호 S11P5015H	POR NO.
		DATE 2022. 11. 01	H42

VERTICAL LADDER MFG. LIST															예산대구분		PROJECT NO.		발행부서	작성자 사번		DATE	DWG. NO	PAGE					
															6016		8150		B111000	W126191		20221101	S11P5015H	1					
															8151		구조설계부	김성경	T : 4787		5								
NO.	예산 중구분	자재번호 (MATERIAL)	Q'TY	TYPE	PAINT CODE (도장 횟수)		DIMENSION							SQ.B Q'TY	LEG Q'TY		PAD # Q'TY		WEIGHT (Kg/ST)	POR NO		BLK.	MARK 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예산대구분	PROJECT NO.		발행부서	작성 자 사번		DATE	DWG.NO	PAGE
6016	8150		B111000	W126191		20221101	S11P5015H	2
	8151		구조설계부	김성경	T : 4787			5

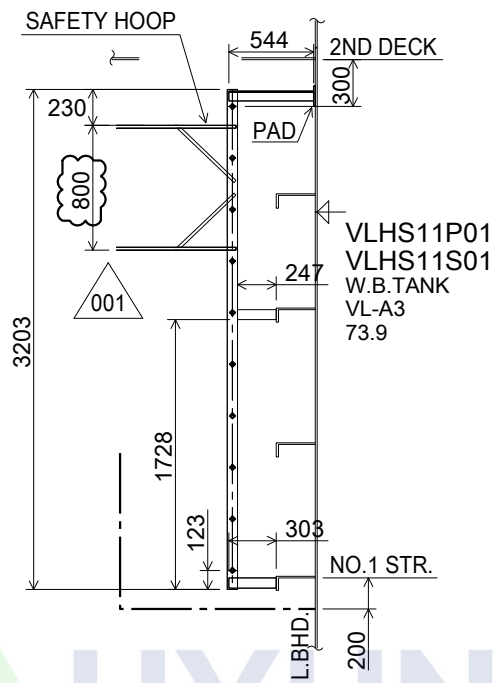
[illegible]

					※ MARK(No.4)
					LEG : 350<D≤1300 → 65*65*8 E.A
					LEG : D>1300 → 75*75*9 E.A
7	PAD	9.0	SS400		Kg / EA
6	PAD	9.0	SS400		Kg / EA
5	LEG	85*9	SS400		Kg / M
4	※ LEG	65*65*8/75*75*9	SS400		Kg / M
3	LEG	65*9	SS400		Kg / M
2	STEP	22*22	SS400		Kg / M
1	SIDE FRAME	65*9	SS400	2	Kg / M
NO	DESCRIPTION	SIZE	MAT'L	Q'TY/ST	WEIGHT

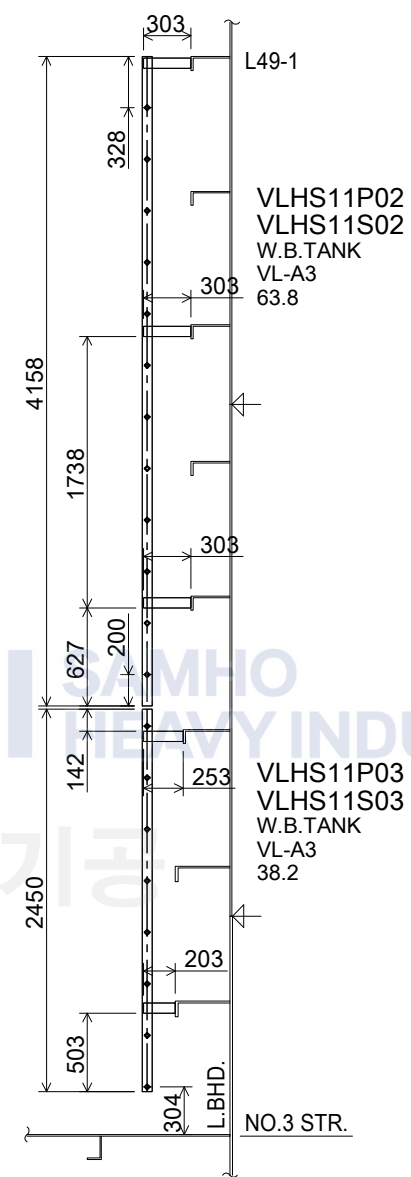


SHIP NO.	8150/8151	3
BLK NO.	S11P5015H	5

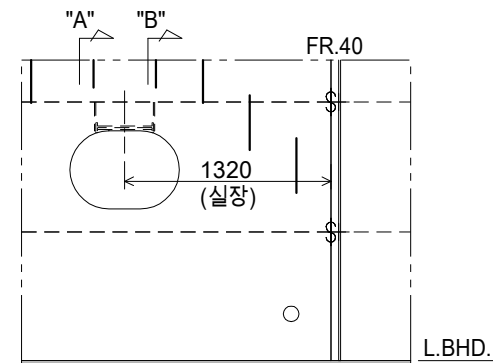
FR.40+650 SEC.
(P&S)



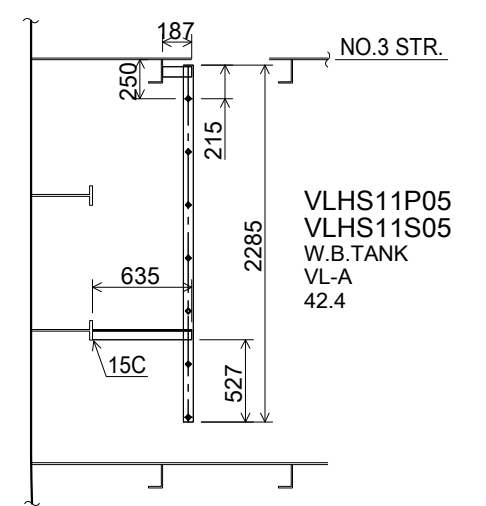
FR.40+1400 SEC.
(P&S)



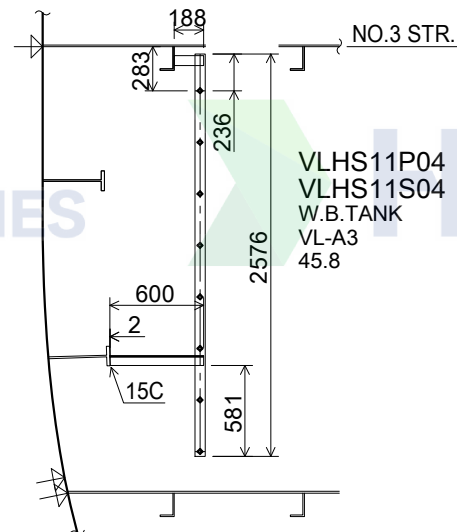
NO.3 STR. PLAN
(P&S)



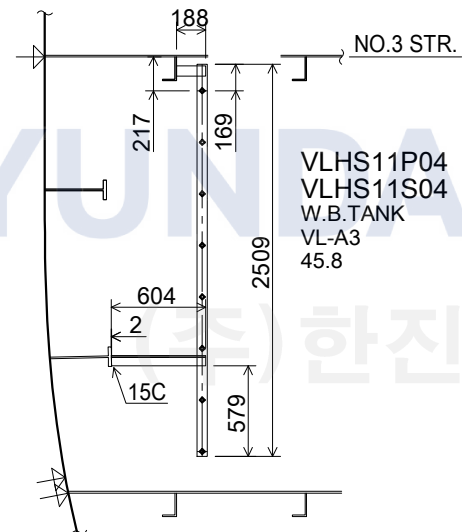
FR.42+2550 SEC.
(P&S)



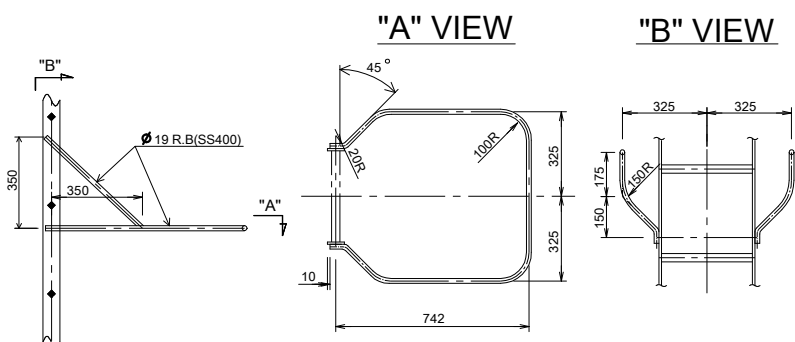
"A"-SEC.



"B"-SEC.



SAFETY HOOP DET.

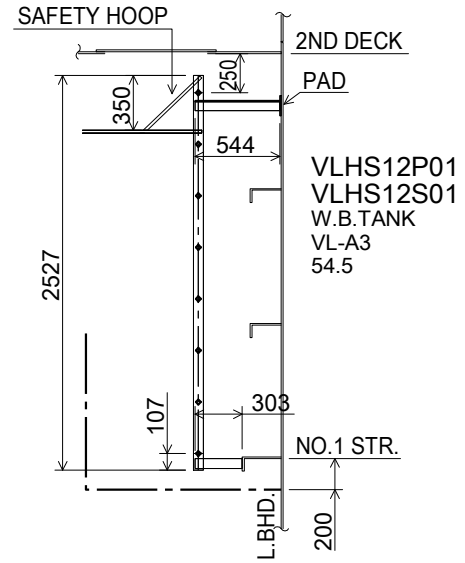


8150-VER-PDRH42-01-R1

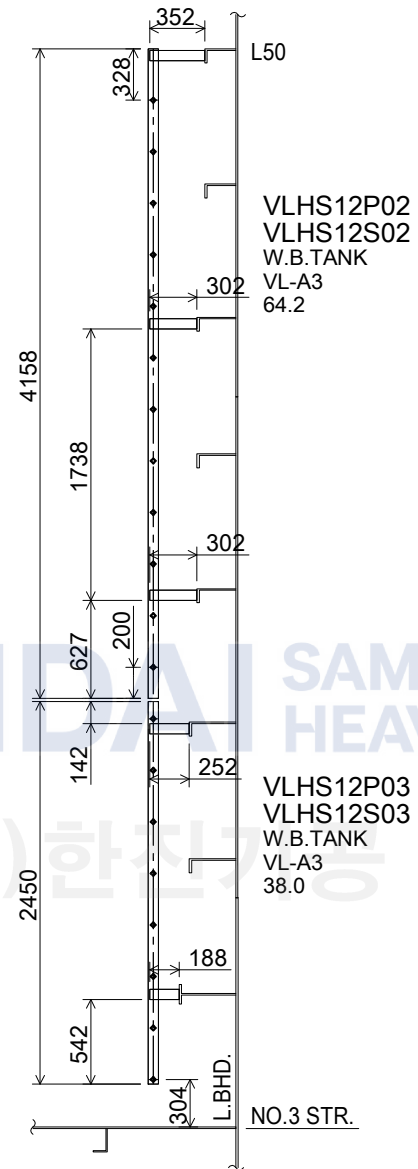


SHIP NO.	8150/8151	4
BLK NO.	S11P5015H	5

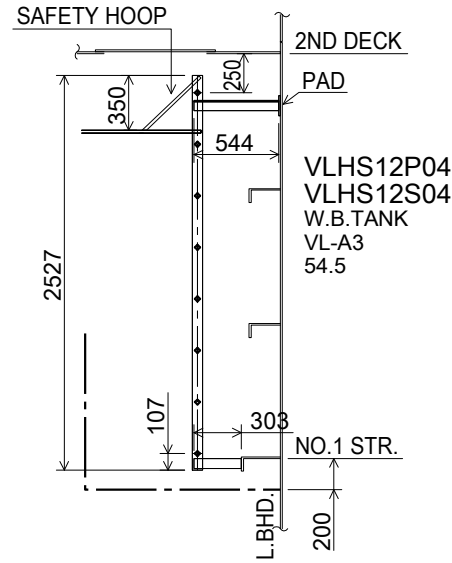
FR.43+650 SEC.
(P&S)



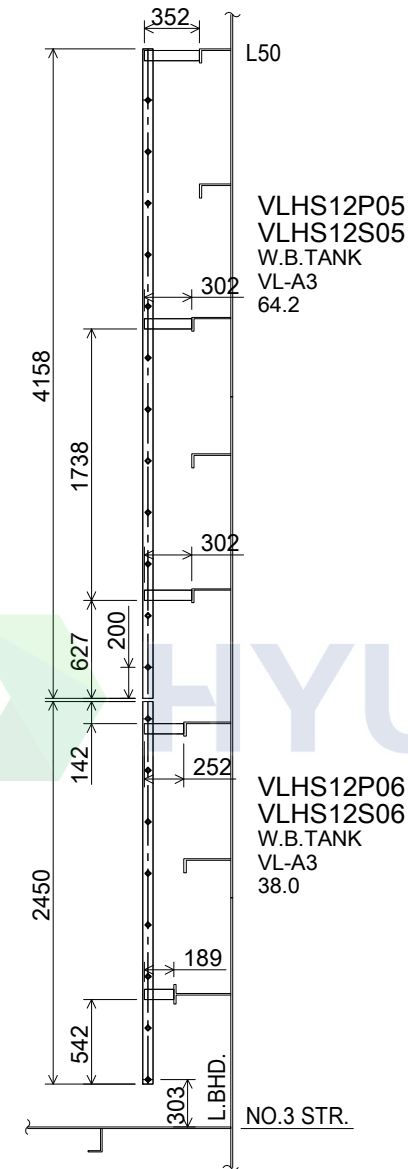
FR.40+1400 SEC.
(P&S)



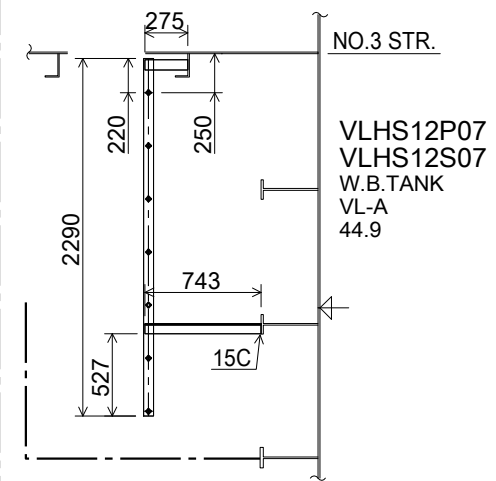
FR.46+2100 SEC.
(P&S)



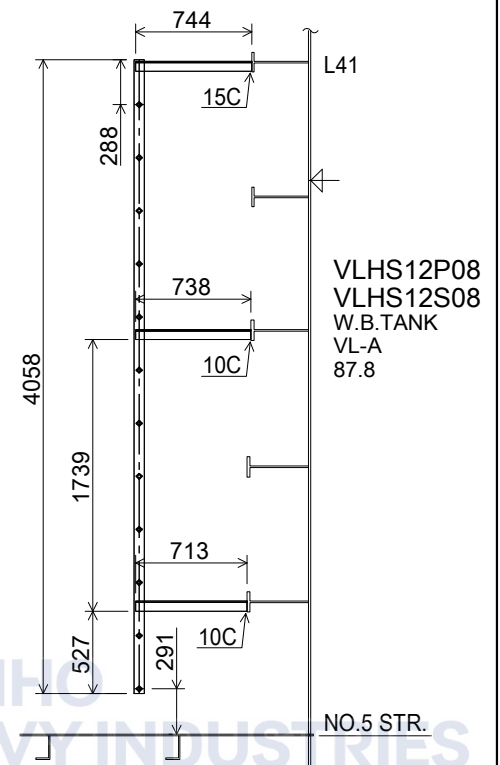
FR.46+1350 SEC.
(P&S)



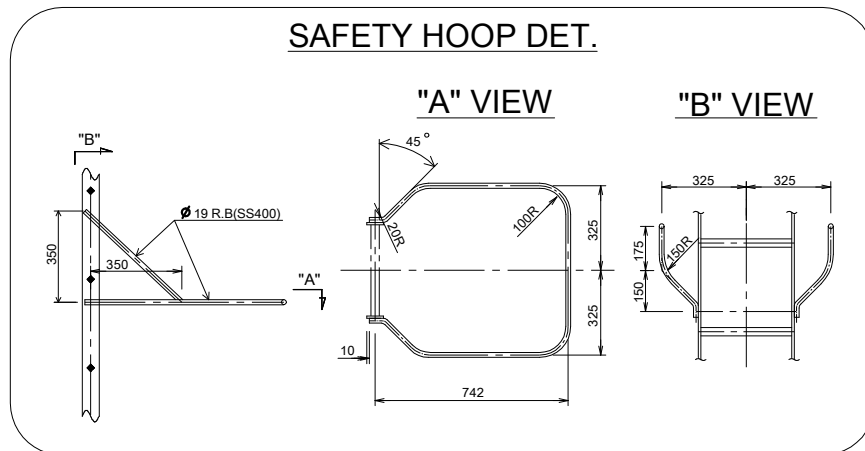
FR.47-1350 SEC.
(P&S)



FR.47-2100 SEC.
(P&S)



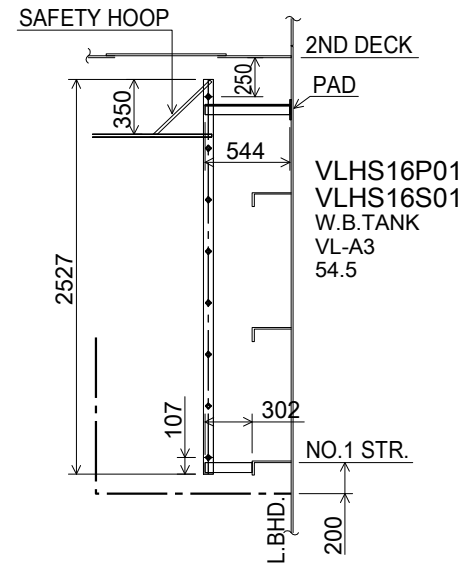
SAFETY HOOP DET.



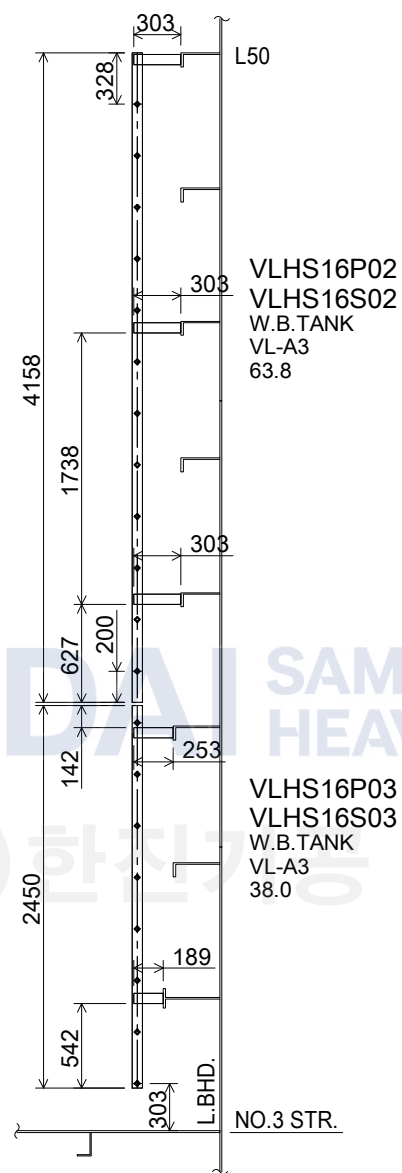


SHIP NO.	8150/8151	5
BLK NO.	S11P5015H	5

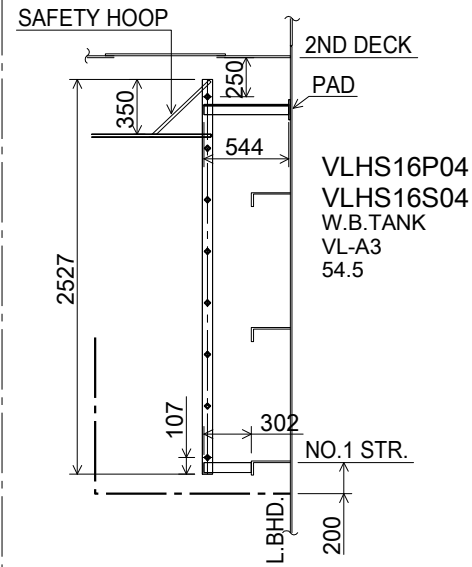
FR.63+650 SEC.
(P&S)



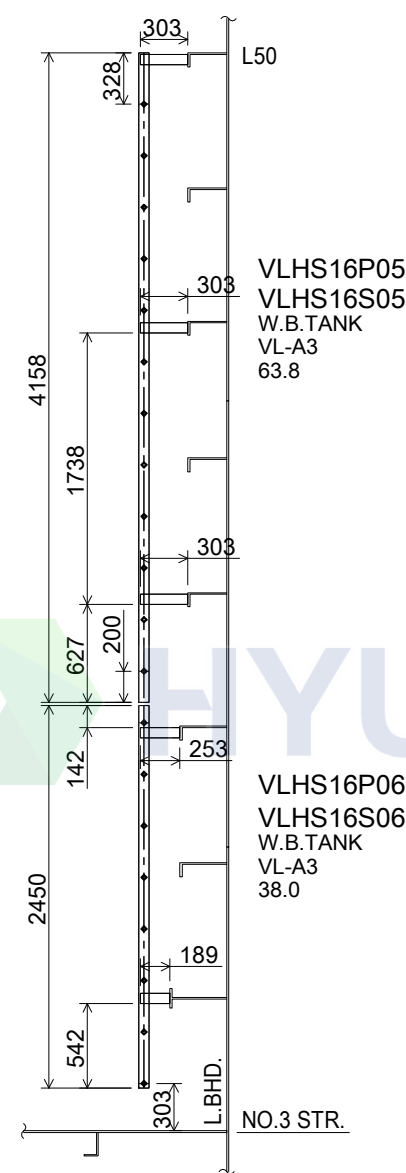
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(P&S)



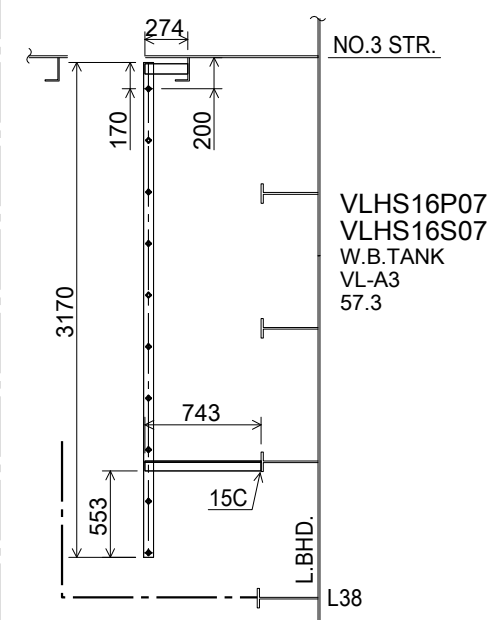
FR.67+650 SEC.
(P&S)



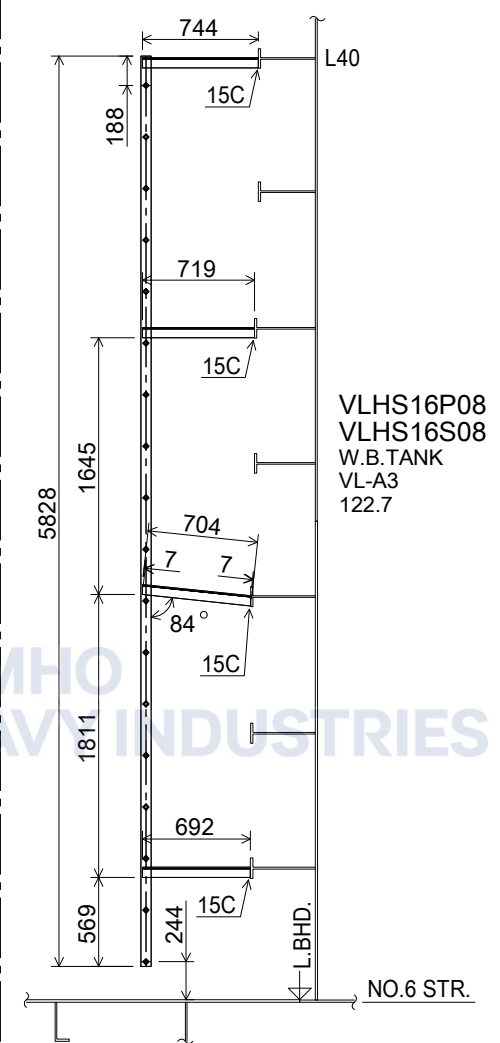
FR.67+1400 SEC.
(P&S)



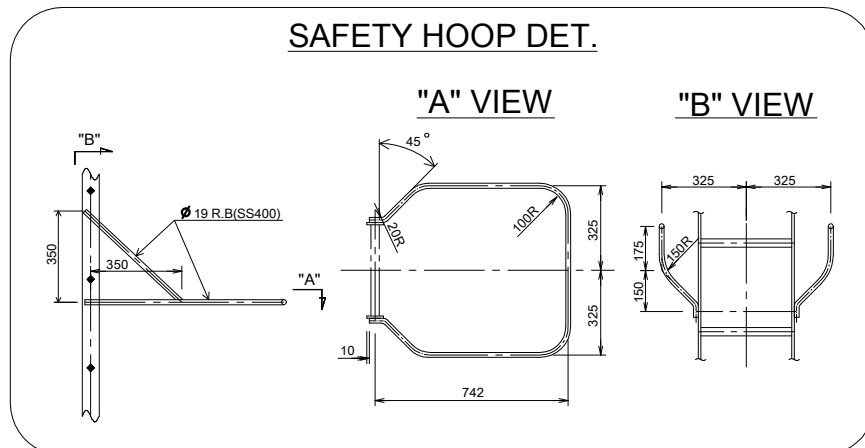
FR.63-1650 SEC.
(P&S)



FR.63-900 SEC.
(P&S)



SAFETY HOOP DET.



				C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH	
1																																				
2	SEQ	자재번호	Qty	TYPE	PAINT SPEC.				DIMENSION								SQ.B	LEG Qty				PAD Qty				WGT	BLK.	MARKNO	Step Hole	RC	3P	도금	Side Frame에 Hand Rail 용접	Back Band Stanchion 용접	Hand Rail Bending	Anti-Vibration Support
3									LEN	D	SU	U	SB	B	S1	S2	(2)	(3)	(4)	(5)	(6)	(7)	(8)					PT	KG	KG	KG	PT	PT	EA	EA	
4	01	416412100	1	A3	O				제	작	도	면	참	조				10	4	2			2		73.90	S11P	VLHS11P01	20		73.90		8		20		
5	02	416412100	1	A3					제	작	도	면	참	조				10	4	2			2		73.90	S11S	VLHS11S01	20		73.90		8		20		
6	03	416412100	1	A3					제	작	도	면	참	조				12	6					63.80	S11P	VLHS11P02	24		63.80							
7	04	416412100	1	A3					제	작	도	면	참	조				12	6					63.80	S11S	VLHS11S02	24		63.80							
8	05	416412100	1	A3					제	작	도	면	참	조				8	4					38.20	S11P	VLHS11P03	16		38.20							
9	06	416412100	1	A3					제	작	도	면	참	조				8	4					38.20	S11S	VLHS11S03	16		38.20							
10	07	416412100	1	A3					제	작	도	면	참	조				8	2	2				45.80	S11P	VLHS11P04	16		45.80							
11	08	416412100	1	A3					제	작	도	면	참	조				8	2	2				45.80	S11S	VLHS11S04	16		45.80							
12	09	416412100	1	A					제	작	도	면	참	조				7	2	2				42.40	S11P	VLHS11P05	14		42.40							
13	10	416412100	1	A					제	작	도	면	참	조				7	2	2				42.40	S11S	VLHS11S05	14		42.40							
14	11	416412100	1	A3					제	작	도	면	참	조				8	2	2		2		54.50	S12P	VLHS12P01	16		54.50		4		10			
15	12	416412100	1	A3					제	작	도	면	참	조				8	2	2		2		54.50	S12S	VLHS12S01	16		54.50		4		10			
16	13	416412100	1	A3					제	작	도	면	참	조				12	6					64.20	S12P	VLHS12P02	24		64.20							
17	14	416412100	1	A3					제	작	도	면	참	조				12	6					64.20	S12S	VLHS12S02	24		64.20							
18	15	416412100	1	A3					제	작	도	면	참	조				8	4					38.00	S12P	VLHS12P03	16		38.00							
19	16	416412100	1	A3					제	작	도	면	참	조				8	4					38.00	S12S	VLHS12S03	16		38.00							
20	17	416412100	1	A3					제	작	도	면	참	조				8	2	2		2		54.50	S12P	VLHS12P04	16		54.50		4		10			
21	18	416412100	1	A3					제	작	도	면	참	조				8	2	2		2		54.50	S12S	VLHS12S04	16		54.50		4		10			
22	19	416412100	1	A3					제	작	도	면	참	조				12	6					64.20	S12P	VLHS12P05	24		64.20							
23	20	416412100	1	A3					제	작	도	면	참	조				12	6					64.20	S12S	VLHS12S05	24		64.20							
24	21	416412100	1	A3					제	작	도	면	참	조				8	4					38.00	S12P	VLHS12P06	16		38.00							
25	22	416412100	1	A3					제	작	도	면	참	조				8	4					38.00	S12S	VLHS12S06	16		38.00							
26	23	416412100	1	A					제	작	도	면	참	조				7	2	2				44.90	S12P	VLHS12P07	14		44.90							
27	24	416412100	1	A	O				제	작	도	면	참	조				7	2	2				44.90	S12S	VLHS12S07	14		44.90							
28	25	416412100	1	A	O				제	작	도	면	참	조				12		6				87.80	S12P	VLHS12P08	24		87.80							
29	26	416412100	1	A					제	작	도	면	참	조				12		6				87.80	S12S	VLHS12S08	24		87.80							
30	27	416412100	1	A3					제	작	도	면	참	조				8	2	2		2		54.50	S16P	VLHS16P01	16		54.50		4		10			
31	28	416412100	1	A3					제	작	도	면	참	조				8	2	2		2		54.50	S16S	VLHS16S01	16		54.50		4		10			
32	29	416412100	1	A3					제	작	도	면	참	조				12	6					63.80	S16P	VLHS16P02	24		63.80							
33	30	416412100	1	A3					제	작	도	면	참	조				12	6					63.80	S16S	VLHS16S02	24		63.80							
34	31	416412100	1	A3					제	작	도	면	참	조				8	4					38.00	S16P	VLHS16P03	16		38.00							
35	32	416412100	1	A3					제	작	도	면	참	조				8	4					38.00	S16S	VLHS16S03	16		38.00							
36	33	416412100	1	A3					제	작	도	면	참	조				8	2	2		2		54.50	S16P	VLHS16P04	16		54.50		4		10			
37	34	416412100	1	A3					제	작	도	면	참	조				8	2	2		2		54.50	S16S	VLHS16S04	16		54.50		4		10			
38	35	416412100	1	A3					제	작	도	면	참	조				12	6					63.80	S16P	VLHS16P05	24		63.80							
39	36	416412100	1	A3					제	작	도	면	참	조				12	6					63.80	S16S	VLHS16S05	24		63.80							
40	37	416412100	1	A3					제	작	도	면	참	조				8	4					38.00	S16P	VLHS16P06	16		38.00							
41	38	416412100	1	A3					제	작	도	면	참	조				8	4					38.00	S16S	VLHS16S06	16		38.00							
42	39	416412100	1	A3					제	작	도	면	참	조				10	2	2				57.30	S16P	VLHS16P07	20		57.30							
43	40	416412100	1	A3					제	작	도	면	참	조				10	2	2				57.30	S16S	VLHS16S07	20		57.30							
44	41	416412100	1	A3					제	작	도	면	참	조				18		8				122.70	S16P	VLHS16P08	36		122.70							
45	42	416412100	1	A3	O				제	작	도	면	참	조				18		8				122.70	S16S	VLHS16S08	36		122.70							