

-
- 유원 SPEC.
PAINTING
- PAINT & GALV. :
15mm
- (SHOP PRIMER OR
Alkyd Resin
MP-120 (KCC))
- Dk

6. GALV. 용 HOLE 시공할 경우는 GALV. 후 메공하고 GALV. 손상부위 수정 후 입고할 것.
7. 납품 시 P.O.R SHEET와 유첨도를 첨부할 것.
8. MAKER CERTIFICATE (특수재료는 MILL SHEET) 를 첨부할 것.
9. 무도장으로 입고되는 품목으로서 그 품목의 일부분이 도금이 되어있는 경우는 SHOT BLASTING으로부터 도금부분이 훼손되지 않도록 보호 MASKING을 하여 입고할 것.
(단, 도금표면에 다시 PAINTING하는 경우는 제외됨)
10. 의장품 자재 PALLET 고박용 번선 및 고박 ITEM에 대한 묶음 WIRE(철사)는 필히 부식 방지용 COATING WIRE를 사용하여 입고시킬 것.
11. 의장품 자재 입고시 상.하.좌.우로 움직일수 있는 항목들은 상기 10)번항에 의거하여 반드시 고박하여 입고할 것.(안전사고 사전방지)
12. 납품 시 하기와 같은 TAG를 식별하기 쉬운 위치에 적의 부착하여 입고할 것.
 - 1) 용접선 있는 자재는 용접선 부근 50mm 이내 PAINT MARKER 마킹 적용
(설치 후 은폐 도장작업 쉽게 하기 위함)
 - 2) 용접선 없는 자재는 자재 인식표(TAG) 또는 안티 울트라테이프에 마킹 후 부착
(자재 TAG 및 안티 울트라테이프 제거는 의장 1,2부에서 실시함)
 - 3) 적용대상 : 강재로 제작되는 모든 철의장품
 - 4) MARKING 방법 : SHIP NO., BLOCK NO., POR NO., MARKING(PC'S) NO.

제품별 납기 LIST

01

T22T0-C26-56BB

[illegible]

08150-T22T0C2656BB-002



DETAIL OF INCLINED LADDER

| | | |
|----------|----------------|----|
| SHIP NO. | 8150 / 8151 | 02 |
| DWG NO. | T22T0-C26-56BB | |

| BLOCK NO. | MARK NO. | Q'TY | WEIGHT(KG) | REMARK |
|-----------|----------|------|------------|--------|
| T22P0 | IL-601A | 1 | 178.4 | 본도제작 |
| T22P0 | IL-604A | 1 | 178.4 | 본도제작 |

설치 BLOCK

T22P0

[PAINT CODE 상세]
1. INCLINED LADDER : 'P1'
2. 최상부 & 최하부 STEP : 'P1' 적용 후 YELLOW 3000 적용.

ELEVATION
(VIEW "Q")

SECTION

"Q"

R80
(TYP.)

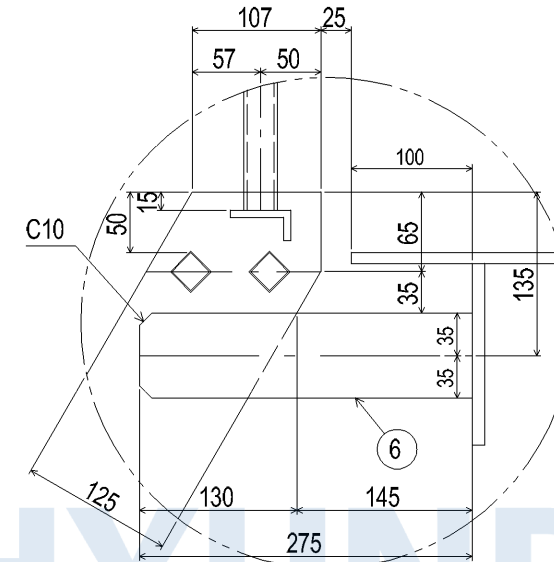
8 ANTI-VIB. PIECE 고박위치
철사로 분리되지 않도록 고박

R-3 STR.
R-6 STR.

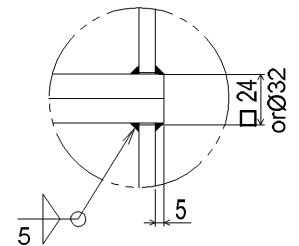
R-4 STR.
R-7 STR.

STEP PITCH : 245 X 11 = 2695

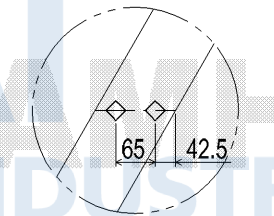
DET. OF "A"



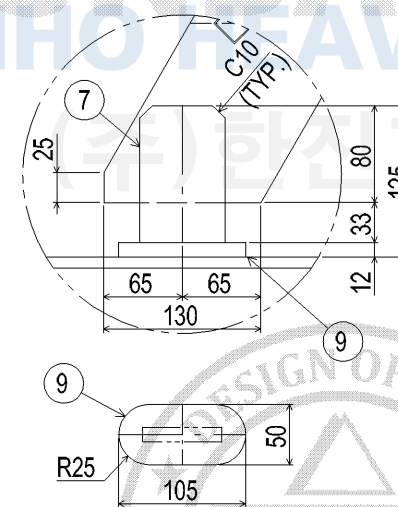
DET. OF "C"



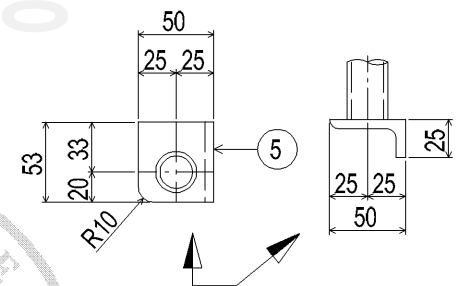
DET. OF "D"



DET. OF "B"



DET. OF SUPPORT



| | | | | | | |
|----|----------------------|------------------|----------------|----------|------------|--------|
| 9 | PAD | 12t PLATE | SS400 or SS275 | 2 | 1.0 | |
| 8 | ANTI-VIB. PIECE | Ø19 R.B | SS400 or SS275 | 1 | 3.6 | L=1600 |
| 7 | LOWER LUG | 70 x 10t PLATE | SS400 or SS275 | 2 | 1.4 | |
| 6 | UPPER LUG | 70 x 10t PLATE | SS400 or SS275 | 2 | 3.0 | |
| 5 | SUPPORT WITH BRACKET | 50 X 50 X 6t E.A | SS400 or SS275 | 10 | 2.0 | |
| 4 | MID RAIL | Ø16 R.B | SS400 or SS275 | 2 | 9.6 | |
| 3 | HANDRAIL & POST | 20A PIPE | SPP | 2 | 29.0 | |
| 2 | STEP | □ 22 SQ. BAR | SS400 or SS275 | 24 | 48.7 | |
| 1 | SIDE FRAME | 125 X 12t F.B | SS400 or SS275 | 2 | 80.1 | |
| NO | DESCRIPTION | SIZE | MAT'L | Q'TY/SET | WT(KG)/SET | REMARK |

08150-T22T0C2656BB-003



DETAIL OF INCLINED LADDER

| | | |
|----------|----------------|----|
| SHIP NO. | 8150 / 8151 | 03 |
| DWG NO. | T22T0-C26-56BB | |

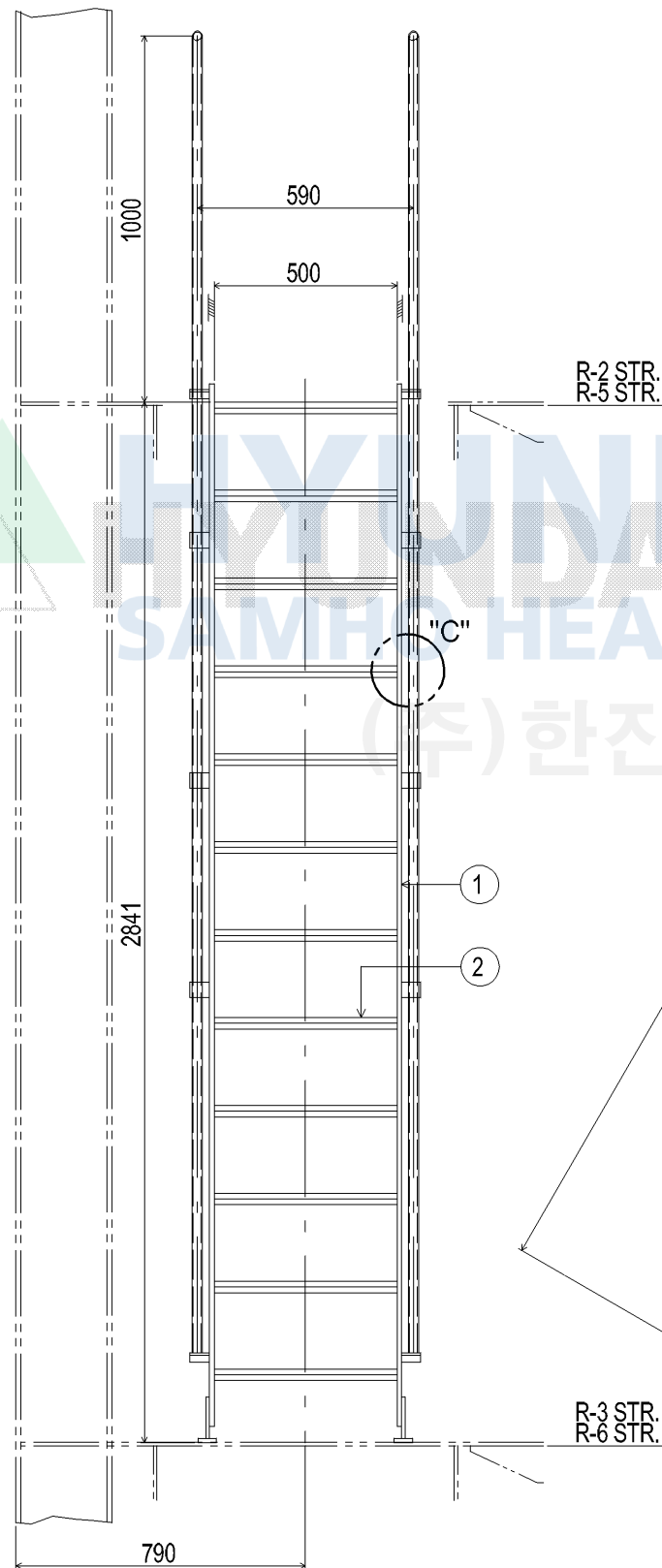
[PAINT CODE 상세]
1. INCLINED LADDER : 'P1'
2. 최상부 & 최하부 STEP : 'P1' 적용 후 YELLOW 3000 적용.

| BLOCK NO. | MARK NO. | Q'TY | WEIGHT(KG) | REMARK |
|-----------|----------|------|------------|--------|
| T22P0 | IL-602A | 1 | 176.5 | 본도제작 |
| T22P0 | IL-605A | 1 | 176.5 | 본도제작 |

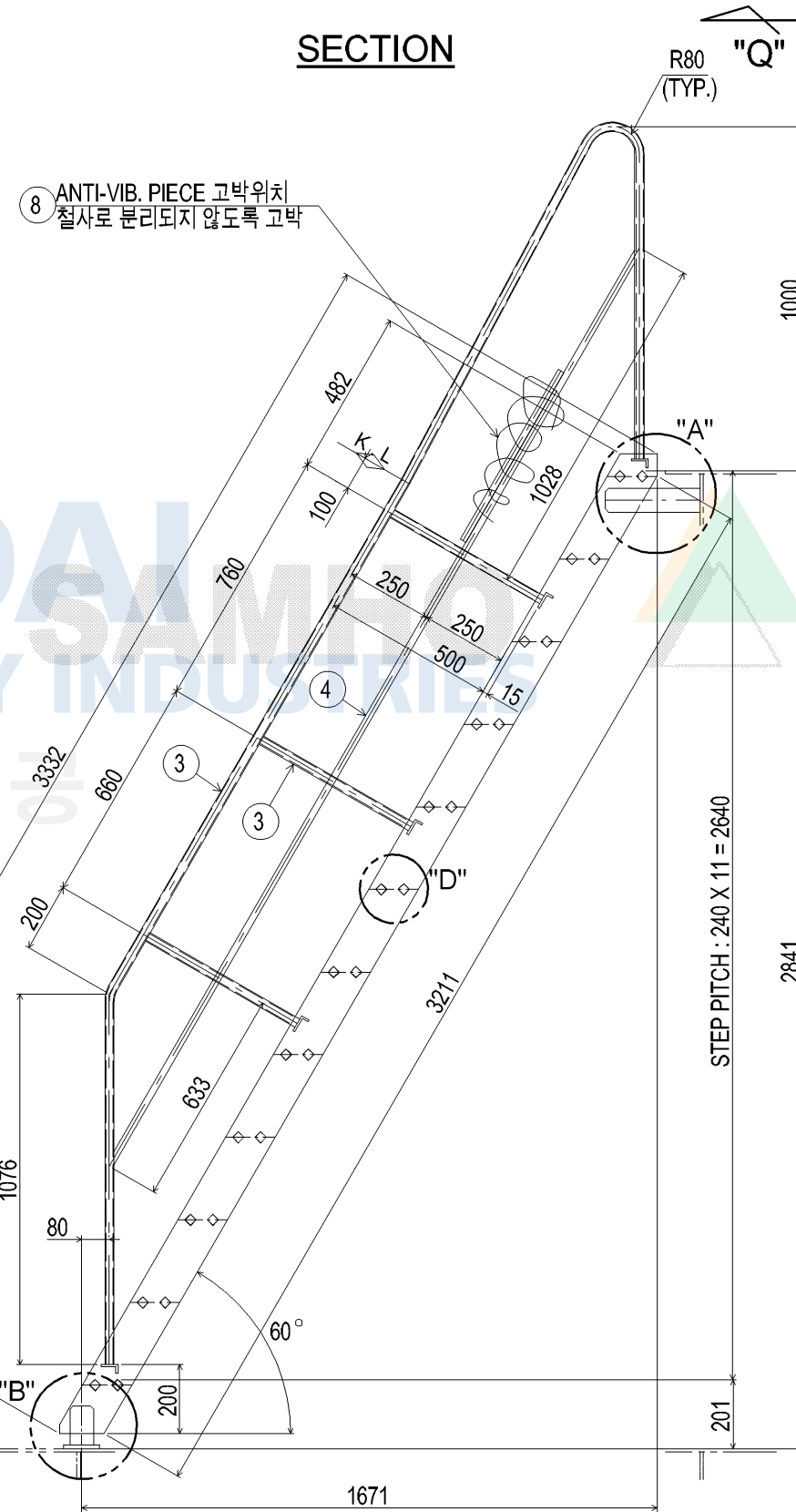
설치 BLOCK

T22P0

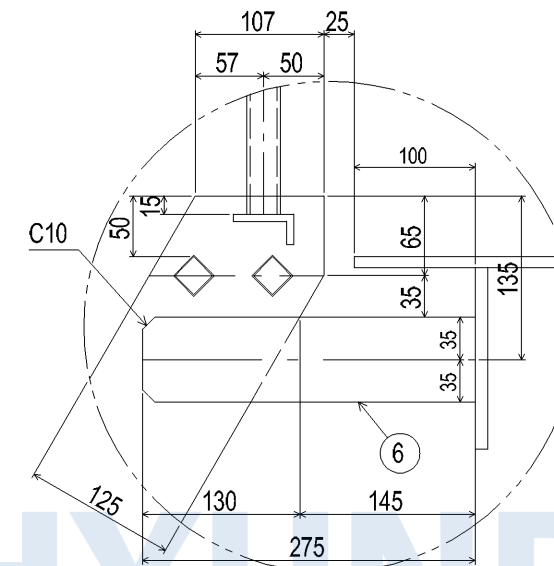
ELEVATION
(VIEW "Q")



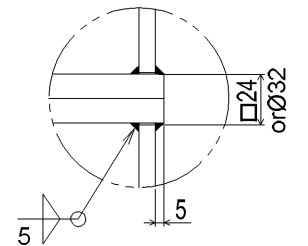
SECTION



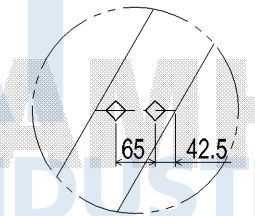
DET. OF "A"



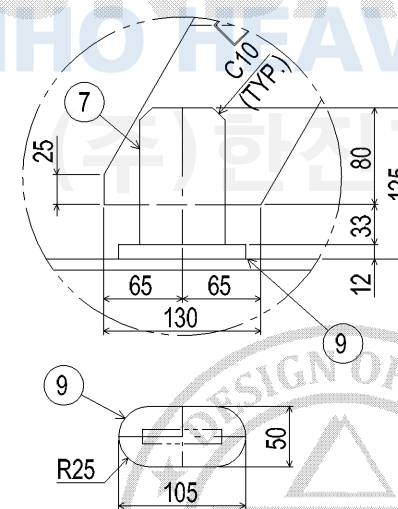
DET. OF "C"



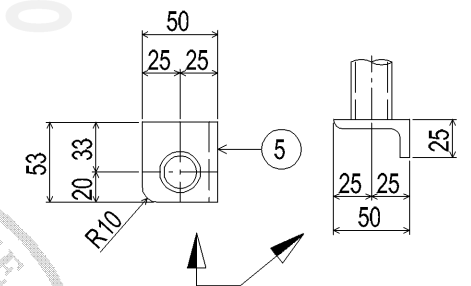
DET. OF "D"



DET. OF "B"



DET. OF SUPPORT



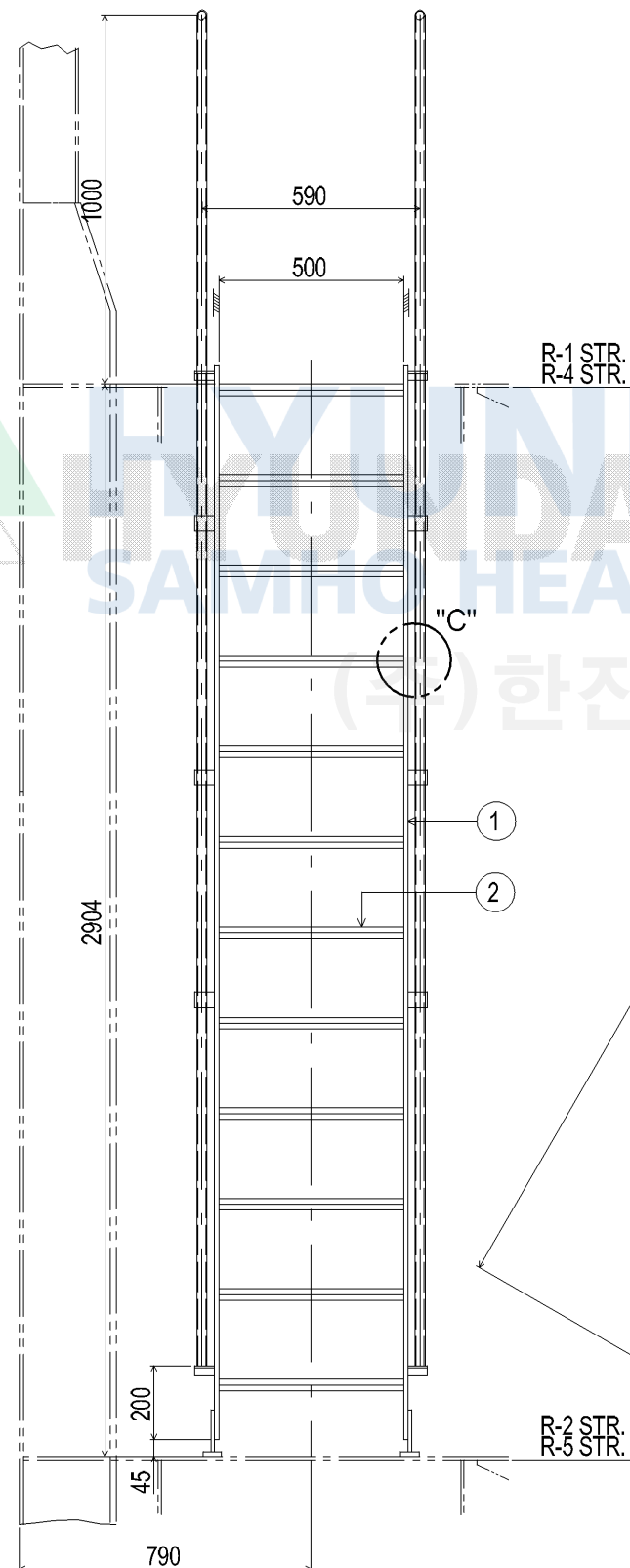
| | | | | | | |
|----|----------------------|------------------|----------------|----------|------------|--------|
| 9 | PAD | 12t PLATE | SS400 or SS275 | 2 | 1.0 | |
| 8 | ANTI-VIB. PIECE | Ø19 R.B | SS400 or SS275 | 1 | 3.6 | L=1600 |
| 7 | LOWER LUG | 70 x 10t PLATE | SS400 or SS275 | 2 | 1.4 | |
| 6 | UPPER LUG | 70 x 10t PLATE | SS400 or SS275 | 2 | 3.0 | |
| 5 | SUPPORT WITH BRACKET | 50 X 50 X 6t E.A | SS400 or SS275 | 10 | 2.0 | |
| 4 | MID RAIL | Ø16 R.B | SS400 or SS275 | 2 | 9.4 | |
| 3 | HANDRAIL & POST | 20A PIPE | SPP | 2 | 28.8 | |
| 2 | STEP | □ 22 SQ. BAR | SS400 or SS275 | 24 | 48.7 | |
| 1 | SIDE FRAME | 125 X 12t F.B | SS400 or SS275 | 2 | 78.6 | |
| NO | DESCRIPTION | SIZE | MAT'L | Q'TY/SET | WT(KG)/SET | REMARK |

| BLOCK NO. | MARK NO. | Q'TY | WEIGHT(KG) | REMARK |
|-----------|----------|------|------------|--------|
| T22P0 | IL-603A | 1 | 178.9 | 본도제작 |
| T22P0 | IL-606A | 1 | 178.9 | 본도제작 |

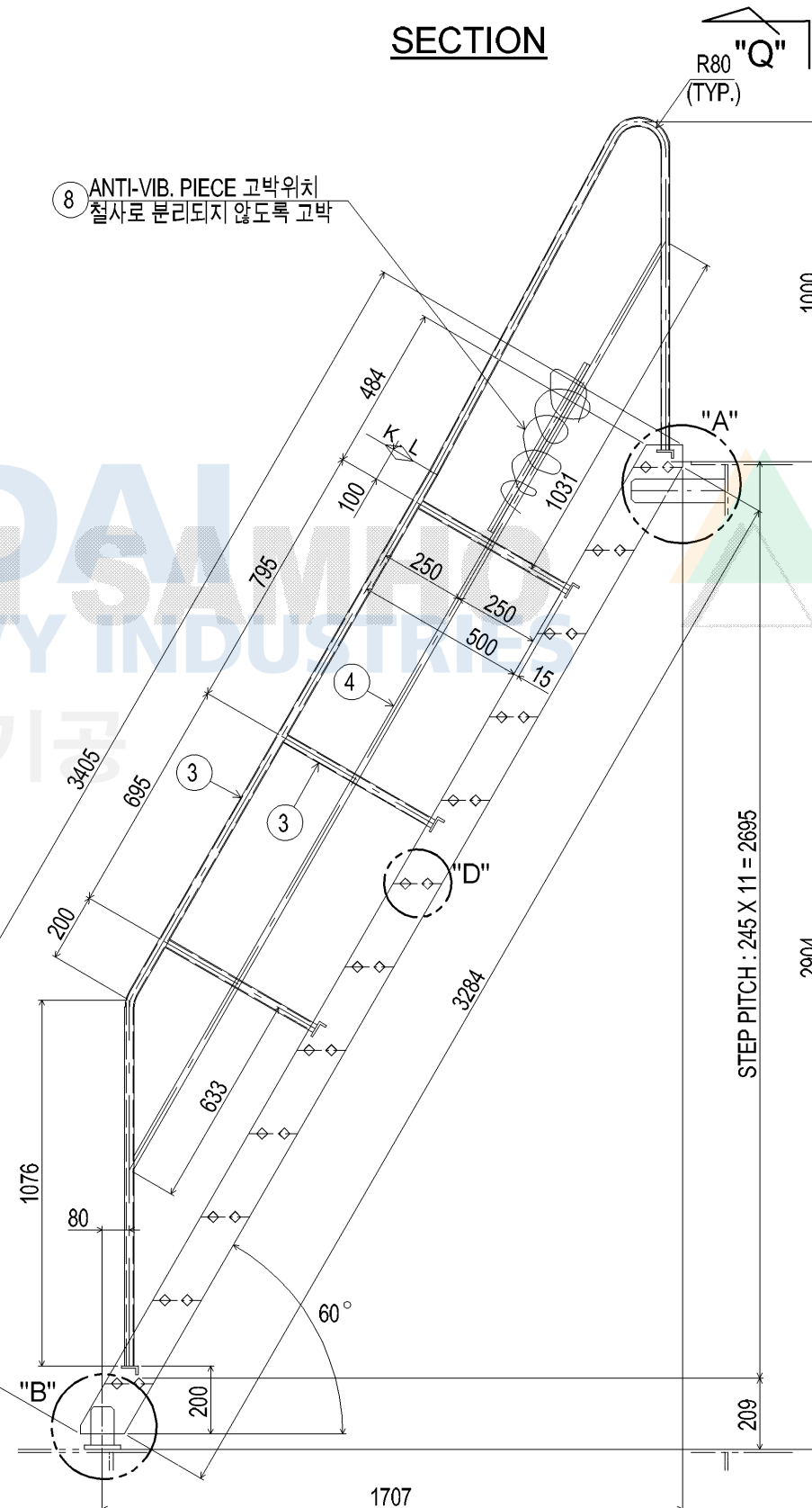
설치 BLOCK

T22P0

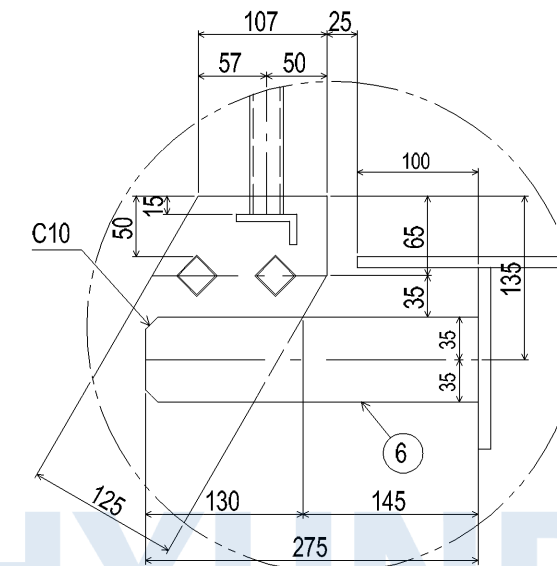
ELEVATION
(VIEW "Q")



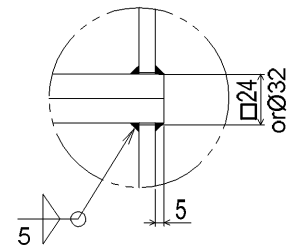
SECTION



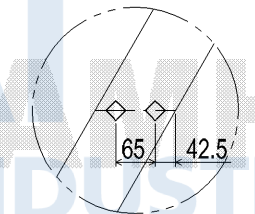
DET. OF "A"



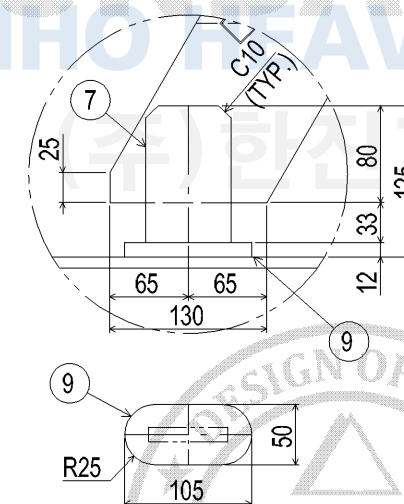
DET. OF "C"



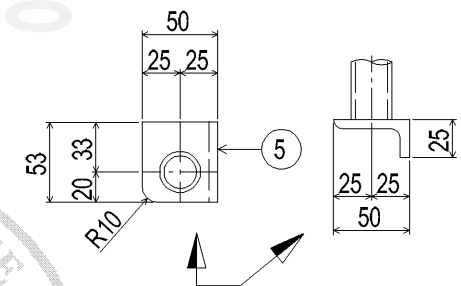
DET. OF "D"



DET. OF "B"



DET. OF SUPPORT



| | | | | | | |
|----|----------------------|------------------|----------------|----------|------------|--------|
| 9 | PAD | 12t PLATE | SS400 or SS275 | 2 | 1.0 | |
| 8 | ANTI-VIB. PIECE | Ø19 R.B | SS400 or SS275 | 1 | 3.6 | L=1600 |
| 7 | LOWER LUG | 70 x 10t PLATE | SS400 or SS275 | 2 | 1.4 | |
| 6 | UPPER LUG | 70 x 10t PLATE | SS400 or SS275 | 2 | 3.0 | |
| 5 | SUPPORT WITH BRACKET | 50 X 50 X 6t E.A | SS400 or SS275 | 10 | 2.0 | |
| 4 | MID RAIL | Ø16 R.B | SS400 or SS275 | 2 | 9.8 | |
| 3 | HANDRAIL & POST | 20A PIPE | SPP | 2 | 29.0 | |
| 2 | STEP | □ 22 SQ. BAR | SS400 or SS275 | 24 | 48.7 | |
| 1 | SIDE FRAME | 125 X 12t F.B | SS400 or SS275 | 2 | 80.4 | |
| NO | DESCRIPTION | SIZE | MAT'L | Q'TY/SET | WT(KG)/SET | REMARK |



DETAIL OF INCLINED LADDER

| | | |
|----------|----------------|----|
| SHIP NO. | 8150 / 8151 | 06 |
| DWG NO. | T22T0-C26-56BB | |

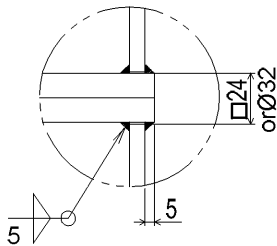
- [PAINT CODE 상세]
1. INCLINED LADDER : 'P1'
2. 최상부 & 최하부 STEP : 'P1' 적용 후 YELLOW 3000 적용.

| BLOCK NO. | MARK NO. | Q'TY | WEIGHT(KG) | REMARK |
|-----------|----------|------|------------|--------|
| S144L(P) | IL-608A | 1 | 59.7 | 본도제작 |
| S144L(S) | IL-609A | 1 | 59.7 | 본도제작 |

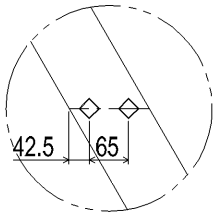
설치 BLOCK

S144L(P) S144L(S)

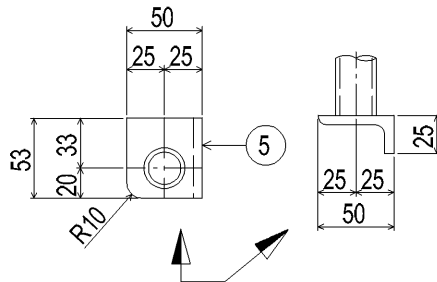
DET. OF "C"



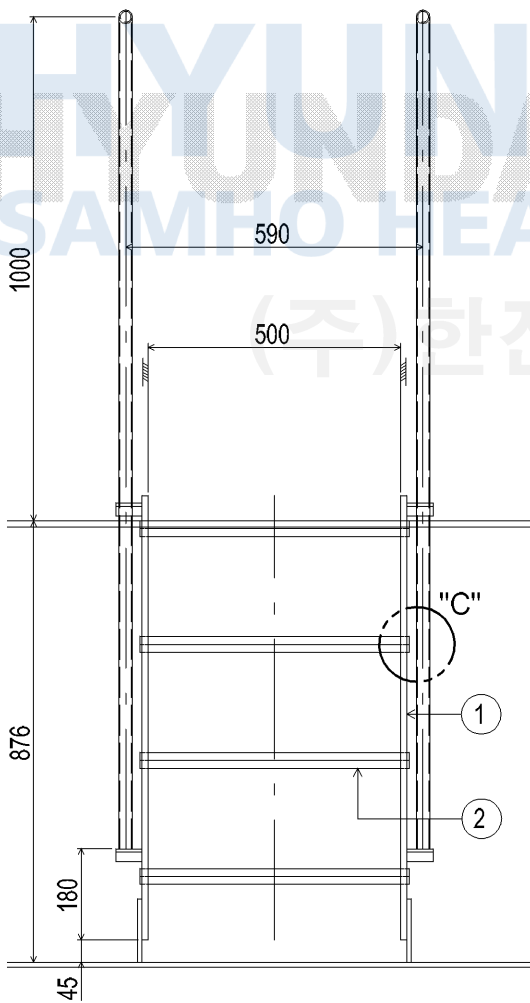
DET. OF "D"



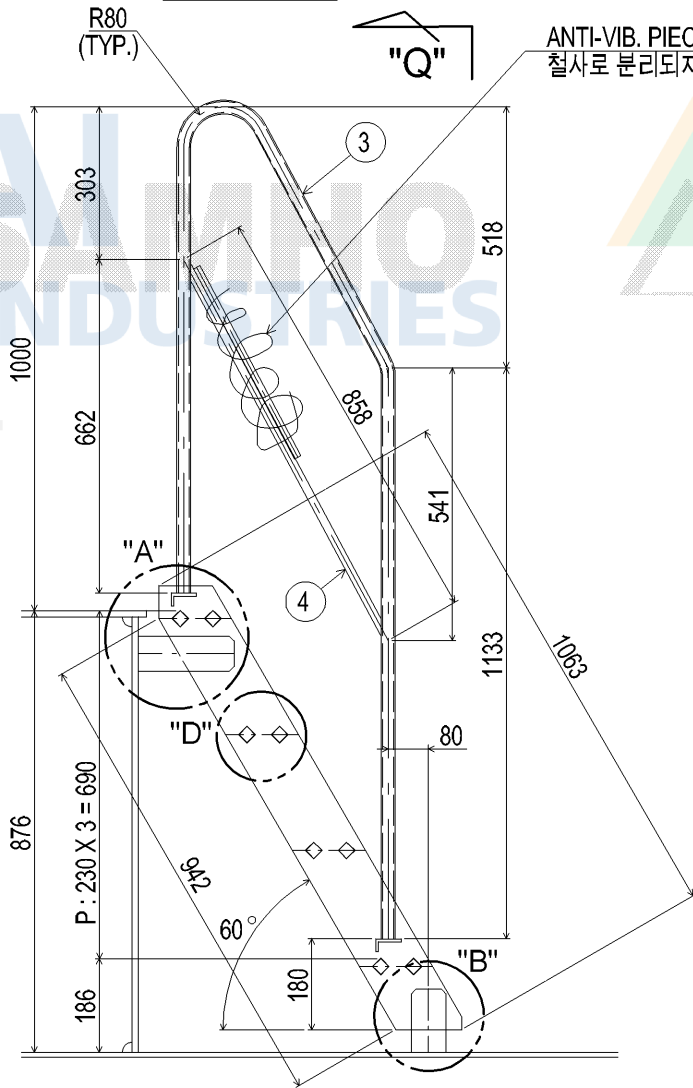
DET. OF SUPPORT



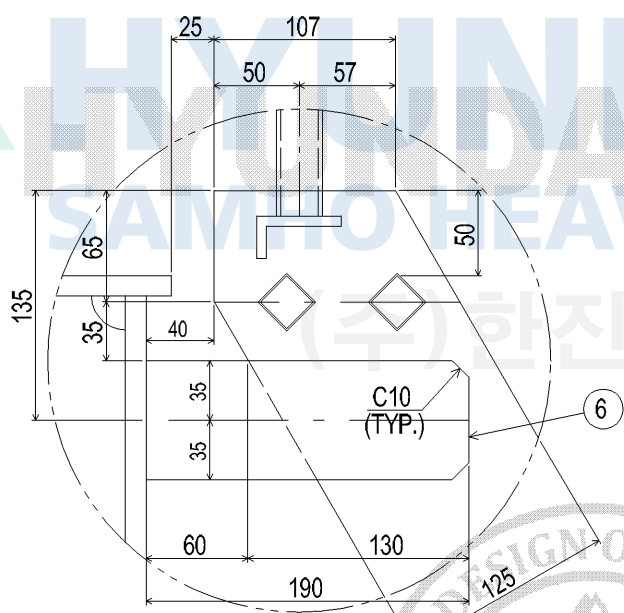
ELEVATION
(VIEW "Q")



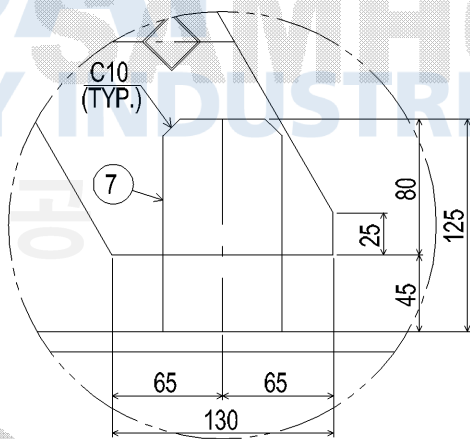
SECTION



DET. OF "A"



DET. OF "B"



| | | | | | | |
|----|----------------------|------------------|----------------|----------|------------|--------|
| 8 | ANTI-VIB. PIECE | Ø19 R.B | SS400 or SS275 | 1 | 1.8 | L=800 |
| 7 | LOWER LUG | 70 x 10t PLATE | SS400 or SS275 | 2 | 1.7 | |
| 6 | UPPER LUG | 70 x 10t PLATE | SS400 or SS275 | 2 | 2.1 | |
| 5 | SUPPORT WITH BRACKET | 50 X 50 X 6t E.A | SS400 or SS275 | 4 | 1.0 | |
| 4 | MID RAIL | Ø16 R.B | SS400 or SS275 | 2 | 2.6 | |
| 3 | HANDRAIL & POST | 20A PIPE | SPP | 2 | 9.2 | |
| 2 | STEP | □ 22 SQ. BAR | SS400 or SS275 | 8 | 16.2 | |
| 1 | SIDE FRAME | 125 X 12t F.B | SS400 or SS275 | 2 | 25.1 | |
| NO | DESCRIPTION | SIZE | MAT'L | Q'TY/SET | WT(KG)/SET | REMARK |



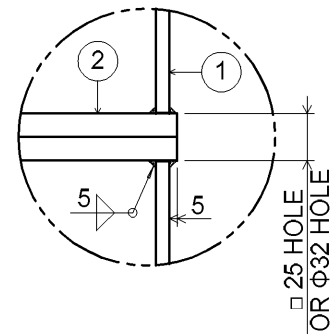
| | | |
|----------|----------------|----|
| SHIP NO. | 8150 / 8151 | 07 |
| DWG NO. | T22T0-C26-56BB | |

| BLOCK NO. | MARK NO. | Q'TY | WEIGHT(KG) | REMARK |
|-----------|----------|------|------------|--------|
| T227L(S) | VL-610A | 1 | 51.6 | 본도제작 |

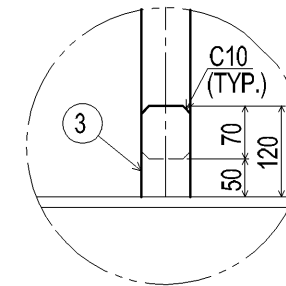
설치 BLOCK

T227L(S)

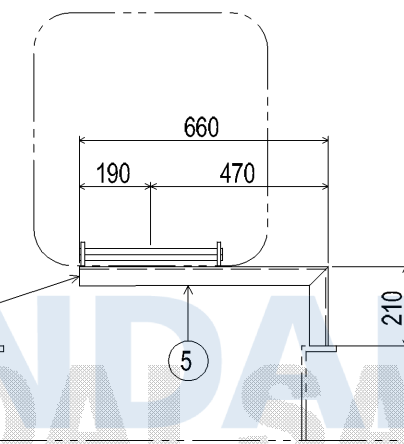
DETAIL OF "Q"



DETAIL OF "A"

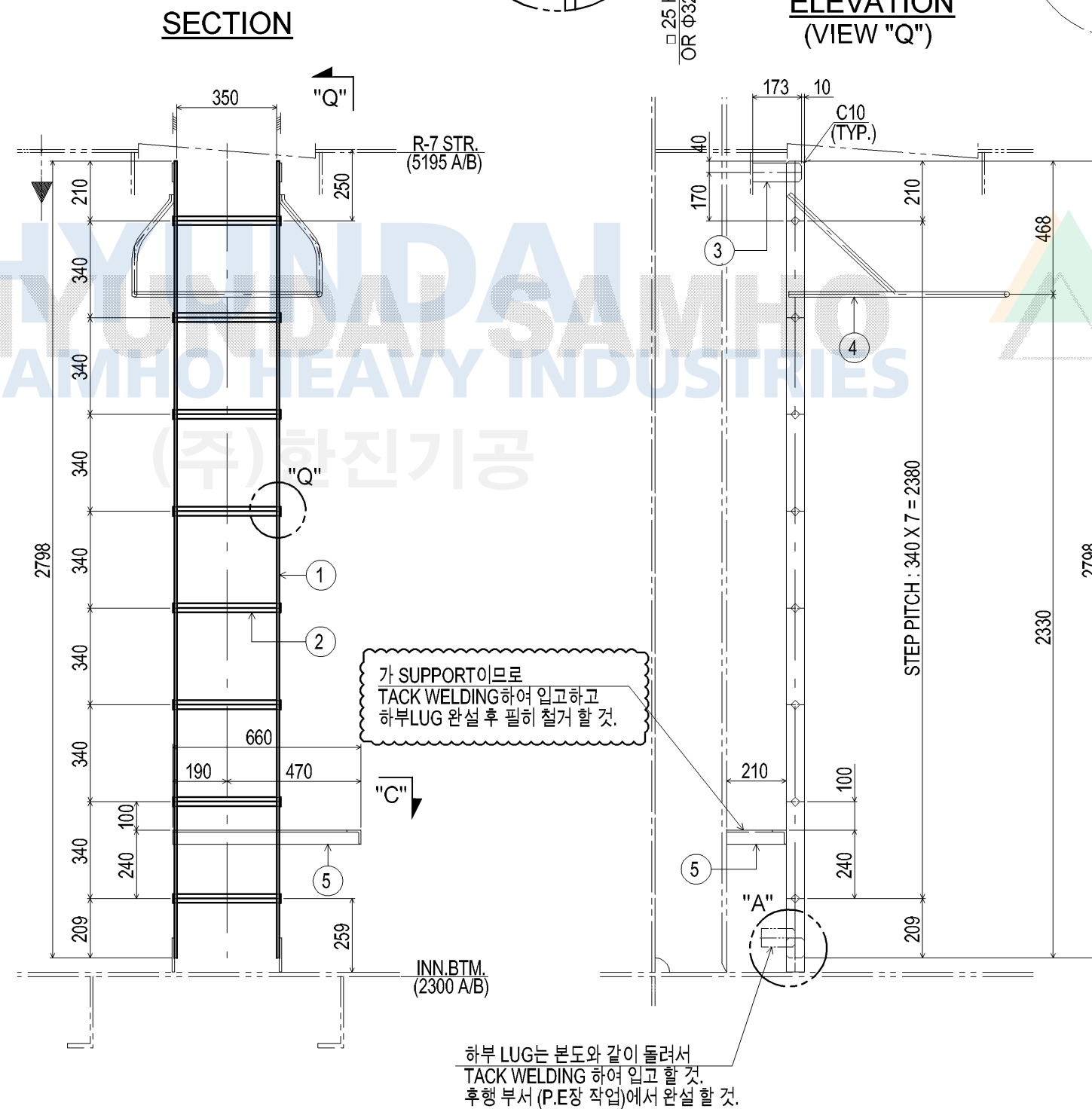
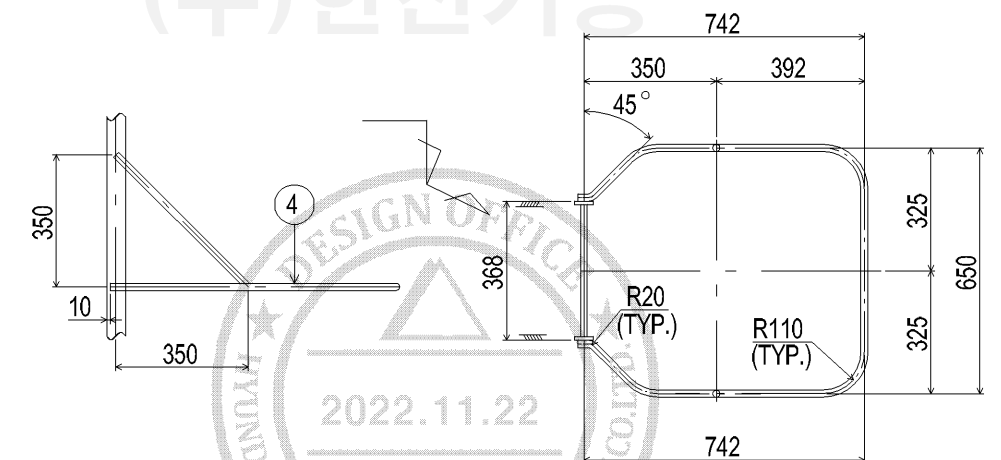


PLAN - "C"



가 SUPPORT이므로
TACK WELDING하여 입고하고
하부 LUG 완설 후 필히 철거할 것

DETAIL OF BACKBAND



하부 LUG는 본도와 같이 돌려서
TACK WELDING 하여 입고 할 것.
후행 부서 (P.E장 작업)에서 완설 할 것.

| | | | | | | |
|----|-------------|------------------|----------------|----------|------------|--------------|
| 5 | SUPPORT | 50 x 50 x 6t E.A | SS400 or SS275 | 1 | 3.9 | TACK WELDING |
| 4 | BACK BAND | Ø19 R.B | SS400 or SS275 | 1 | 7.8 | |
| 3 | LUG | 65 x 9t F.Bar | SS400 or SS275 | 4 | 2.7 | |
| 2 | STEP | □ 22 SQ. Bar | SS400 or SS275 | 8 | 11.5 | |
| 1 | SIDE FRAME | 65 x 9t F.Bar | SS400 or SS275 | 2 | 25.7 | |
| NO | DESCRIPTION | SIZE | MAT'L | Q'TY/SET | WT(KG)/SET | REMARK |