

PLAN HISTORY					
DATE	REV. NO.	DESCRIPTION	DRAWN	CHECKED	APPROVED
2022-05-27	0	8132/8133/8134 호선 C.O. TANK LADDER & PLATFORM (F - BLK.) 제작 도면으로 작성함.	곽선웅	곽선웅	조봉래

PAINTING SPEC.						PAINT SUPPLIER	KCC	
PAINT'G SYMBOL	PAINT ITEM OR AREA	MAT'L	SHOP PRIMER	표면 처리	BRAND NAME OF PAINT AND ITS COLOR SHADE	D.F.T (μ)	REMARK	
** PAINT CODE 납기 LIST 참조할 것.								
	ITEM	IN SIDE & OUT SIDE			IN SIDE	OUT SIDE		
	ALL	FINAL	SHOP PRIMER	PRIMER				

NOTE

1. 본도는 C.O. TANK LADDER & PLATFORM (F - BLK.) 제작 도면임.

2. 모서리 부분은 하기와 같이 GRINDING 할 것.

PSPC 의장품 그라인딩(3P)	WEATHER 의장품 그라인딩(BO)	일반 의장품 그라인딩(C)

3. 용접은 특기와 하기 표 참조하고 연속 용접 할 것.

* THE LEG LENGTH OF FILLET WELD TO BE AS FOLLOWS.

MAL'T THICKNESS	4.5	6	7~8	9~10	11~12	13	14~15	16~18	19~20
LEG LENGTH	3	4	4.5	5	5.5	6	7	7.5	9

4. 제작 시 DECK 상의 SHEER (\$: /)와 CAMBER (φ : /)를 필히 적용할 것.

SHEER :

CAMBER :

5. 한 도면에서 서로 상이부분이 있거나 제작상 문제점 발생시 필히 당부와 협의/확정 후 제작 완료할 것.

6. 본 도면상에 표기된 자재 중 SS400 ,단조품(SF자재) 및 용접되는 주강품(SC42)은 탄소(C) 함유량이 0.23% 이하가 되어야 함에 유의할 것 (자재 MILL SHEET 제출 요). 또한, 주강품은 용접 시 PRE-HEATING(200℃) 한 후 용접하여 용접균열을 방지할 것.

7. BOLT 길이는 NUT 체결후 ABT. 2-3 산이 남도록 할 것.


8. 이름/경고판 시공기준 : 모든 이름/경고판은 전면에 페인트나 신나에 녹지않는 비닐테이프를 부착한 상태로 뒤집어 조립하고, 그 후면에 도어 또는 밴트(VENT) 이름을 매직펜으로 기록하여 입력하고, 야드에서 정방향 설치시 나사산의 위치가 불일치 되지 않도록 구멍의 간격을 잘 유지하여 입고 할 것.
(이름, 경고판 재질: SUS316 & SUS316 SCREW BOLT)

9. 그리스 니뷸 : JIS B 1575 A-PT 1/8" BALL TYPE 러버캡을 씌울것(MAT'L : BRASS)

10. P.O.R NO. : JT1

11. TOTAL WEIGHT : 5231.2 KG/SHIP (표지 포함 38 매)

DEP'T.	SHIP NO.	SHIP TYPE
B126	8132/8133/8134	300,000 DWT CLASS CRUDE OIL CARRIER
TEL.	부서명	도 면 명
4767	선 장 설 계 부	
승 인	조 봉 래	MFG. OF LADDER & PLATFORM FOR C.O.TANK (F - BLOCK)
검 도	곽 선 웅	
작 성	곽 선 웅	
현대 E&T		도 면 번 호
		F31P0C3856BB - 0
		날 짜
		2022-05-27



製作仕様書(외주구매용)

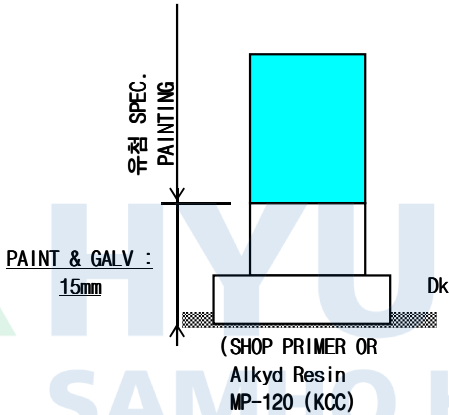
1. GALV. 두께 : HOT DIP GALV. 55~80 μ (단, BOLT/NUT류는 45~65 μ 시공)

2. GREASE NIPPLE은 FULL GREASING하고 규정된 고무 CAP을 씌울것.

3. SS400이 아닌 재질의 BOLT/NUT는 재질을 PUNCHING할것.

4. 도장 : 유첨 SPEC.에 준하되 특히 DECK에 취부되는 부위는
DECK OR WALL에서 15mm까지는 SHOP PRIMER 시공할 것.

5. HOT GALV. : DECK/WALL에서 취부되는 부위는 DECK/WALL에서 15mm까지는
Alkyd Resin MP-C1(KCC) Coating 하여 도금이 되지 않도록 할것.



6. GALV. 용 HOLE 시공할 경우는 GALV. 후 메공하고 GALV. 손상부위 수정 후
입고할 것.

7. 납품 시 P.O.R SHEET와 유첨도를 첨부할 것.

8. MAKER CERTIFICATE (특수재료는 MILL SHEET) 를 첨부할 것.

9. 무도장으로 입고되는 품목으로서 그 품목의 일부분이 도금이 되어있는 경우는
SHOT BLASTING으로부터 도금부분이 훼손되지 않도록 보호 MASKING을 하여 입고할 것.
(단, 도금표면에 다시 PAINTING하는 경우는 제외됨)

10. 의장품 자재 PALLET 고박용 번선 및 고박 ITEM에 대한 묶음 WIRE(철사)는 필히
부식 방지용 COATING WIRE를 사용하여 입고시킬 것.

11. 의장품 자재 입고시 상.하.좌.우로 움직일수 있는 항목들은 상기 10)번항에 의거하여
반드시 고박하여 입고할 것.(안전사고 사전방지)

12. 납품 시 하기와 같은 TAG를 식별하기 쉬운 위치에 적의 부착하여 입고할 것.

1) 용접선 있는 자재는 용접선 부근 50mm 이내 PAINT MARKER 마킹 적용
(설치 후 은폐 도장작업 쉽게 하기 위함)

2) 용접선 없는 자재는 자재 인식표(TAG) 또는 안티 울트라테이프에 마킹 후 부착
(자재 TAG 및 안티 울트라테이프 제거는 의장 1,2부에서 실시함)

3) 적용대상 : 강재로 제작되는 모든 철의장품

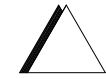
4) MARKING 방법 : SHIP NO., BLOCK NO., POR NO., MARKING(PC'S) NO.

제품품별 납기 LIST							SHIP NO.	8132/8133/8134	01
							DWG NO.	F31P0C3856BB	
P.O.R NO	SEQ NO	BLOCK	STAGE	MARK NO	DESCRIPTION	PAINT CODE	Q'TY /SHIP	WEIGHT (KG/SET)	설치부서
JT1	1	F51BL(P)	BS	VLF-T101P	VERTICAL LADDER	PT	1	43.3	B38(P)
	2	F51BL(P)	BS	VLF-T102P	VERTICAL LADDER	PT+IZ	1	73.6	B38(P)
	3	F51BL(P)	BS	VLF-T103P	VERTICAL LADDER	IZ	1	73.6	B38(P)
	4	F51P0	C1	VLF-T105P	VERTICAL LADDER	PT+IZ	1	73.6	C26
	5	F51P0	C1	VLF-T106P	VERTICAL LADDER	IZ	1	63.0	C26
	6	F51S0	C1	VLF-T105S	VERTICAL LADDER	PT+IZ	1	73.6	C26
	7	F51S0	C1	VLF-T106S	VERTICAL LADDER	IZ	1	63.0	C26
	8	F41P0	C1	VLF-T109P	VERTICAL LADDER	IZ	1	31.1	C26
	9	F41P0	C1	VLF-T110P	VERTICAL LADDER	IZ	1	31.7	C26
	10	F41P0	C1	VLF-T111P	VERTICAL LADDER	IZ	1	82.7	C26
	11	F41P0	C1	VLF-T112P	VERTICAL LADDER	IZ	1	43.5	C26
	12	F41S0	C1	VLF-T107S	VERTICAL LADDER	IZ	1	84.0	C26
	13	F41S0	C1	VLF-T108S	VERTICAL LADDER	IZ	1	78.2	C26
	14	F41S0	C1	VLF-T110S	VERTICAL LADDER	IZ	1	31.7	C26
	15	F41S0	C1	VLF-T111S	VERTICAL LADDER	IZ	1	82.7	C26
	16	F41S0	C1	VLF-T112S	VERTICAL LADDER	IZ	1	43.5	C26
	17	F31P0	C1	VLF-T113P	VERTICAL LADDER	IZ	1	54.4	C26
	18	F31P0	C1	VLF-T114P	VERTICAL LADDER	IZ	1	73.6	C26
	19	F31P0	C1	VLF-T115P	VERTICAL LADDER	IZ	1	54.3	C26
	20	F31P0	C1	VLF-T116P	VERTICAL LADDER	IZ	1	74.9	C26
	21	F31P0	C1	VLF-T117P	VERTICAL LADDER	IZ	1	14.3	C26
	22	F31S0	C1	VLF-T115S	VERTICAL LADDER	IZ	1	54.3	C26
	23	F31S0	C1	VLF-T116S	VERTICAL LADDER	IZ	1	74.9	C26
	24	F31S0	C1	VLF-T117S	VERTICAL LADDER	IZ	1	14.3	C26
	25	F11P0	C1	VLF-T119P	VERTICAL LADDER	IZ	1	18.2	C26
	26	F11P0	C1	VLF-T120P	VERTICAL LADDER	PT+IZ	1	74.9	C26
	27	F11S0	C1	VLF-T118S	VERTICAL LADDER	IZ	1	122.5	C26
	28	F11S0	C1	VLF-T119S	VERTICAL LADDER	IZ	1	18.2	C26
	29	F11S0	C1	VLF-T120S	VERTICAL LADDER	PT+IZ	1	74.9	C26
	30	F51BL(P)	BS	PFF-T101P	PLATFORM	PT+IZ	1	275.4	C26
	31	F51BL(P)	BS	PFF-T102P	PLATFORM	IZ	1	111.9	C26
	32	F51P0	C1	PFF-T103P	PLATFORM	PT+IZ	1	603.1	C26
	33	F51P0	C1	PFF-T104P	PLATFORM	IZ	1	111.9	C26
	34	F51S0	C1	PFF-T103S	PLATFORM	PT+IZ	1	603.1	C26

▲		제품품별 납기 LIST							
P.O.R NO	SEQ NO	BLOCK	STAGE	MARK NO	DESCRIPTION	PAINT CODE	Q'TY /SHIP	WEIGHT (KG/SET)	설치부서
JT1	35	F51S0	C1	PFF-T104S	PLATFORM	IZ	1	111.9	C26
	36	F41P0	C1	PFF-T106P	PLATFORM	IZ	1	111.9	C26
	37	F41P0	C1	PFF-T107P	PLATFORM	IZ	1	111.9	C26
	38	F41S0	C1	PFF-T105S	PLATFORM	IZ	1	315.8	C26
	39	F41S0	C1	PFF-T106S	PLATFORM	IZ	1	111.9	C26
	40	F41S0	C1	PFF-T107S	PLATFORM	IZ	1	111.9	C26
	41	F31P0	C1	PFF-T108P	PLATFORM	IZ	1	105.9	C26
	42	F31P0	C1	PFF-T109P	PLATFORM	IZ	1	305.9	C26
	43	F31S0	C1	PFF-T109S	PLATFORM	IZ	1	305.9	C26
	44	F11P0	C1	PFF-T110P	PLATFORM	IZ	1	111.9	C26
	45	F11S0	C1	PFF-T110S	PLATFORM	IZ	1	111.9	C26
	46	F51P0	C1	HGF-T001P	HANDGRIP	PT	1	2.5	C26
	47	F51S0	C1	HGF-T001S	HANDGRIP	PT	1	2.5	C26
	48	F41S0	C1	HGF-T002S	HANDGRIP	IZ	1	2.5	C26
	49	F31P0	C1	HGF-T003P	HANDGRIP	IZ	1	2.5	C26
	50	F31S0	C1	HGF-T003S	HANDGRIP	IZ	1	2.5	C26
	51								
	52								
	53								
	54								
	55								
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	62								
	63								
	64								
	65								
	66								
	67								
	68								

제품품별 납기 LIST						SHIP NO.	8132/8133/8134	02	
						DWG NO.	F31P0C3856BB		
P.O.R NO	SEQ NO	BLOCK	STAGE	MARK NO	DESCRIPTION	PAINT CODE	Q'TY /SHIP	WEIGHT (KG/SET)	설치부서
JT1	69								
	70								
	71								
	72								
	73								
	74								
	75								
	76								
	77								
	78								
	79								
	80								
	81								
	82								
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	86								
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	89								
	90								
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	92								
	93								
	94								
	95								
	96								
	97								
	98								
	99								
	A0								
	A1								
	A2								

O8132-F31P0C3856BB-004



DETAIL OF VERTICAL LADDER

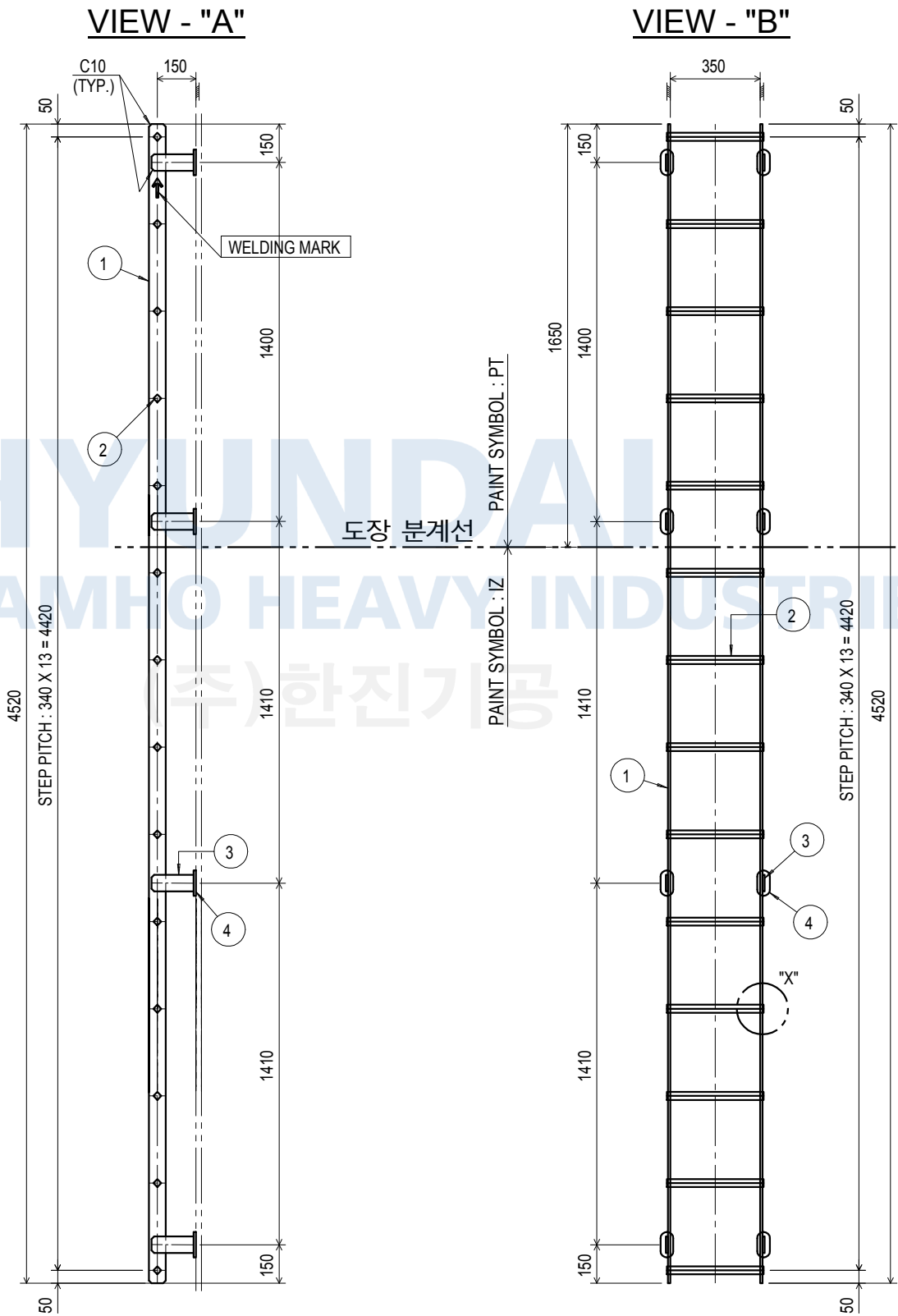
SHIP NO.	8132 / 8133 / 8134	04
DWG NO.	F31P0-C38-56BB	

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
F51BL(P)	VLf-T102P	1	73.6	본도 제작

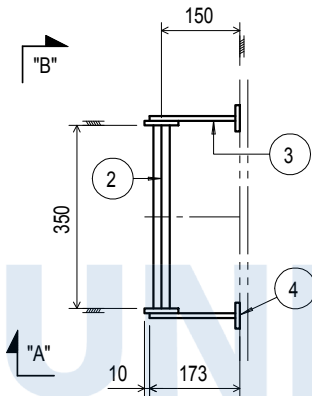
- ※ PAINT SYMBOL : PT + IZ
- ※ 폭 350MM
- ※ STEP PITCH : 340MM
- ※ 도장 분계선에 주의하여 도장할 것.

설치 BLOCK

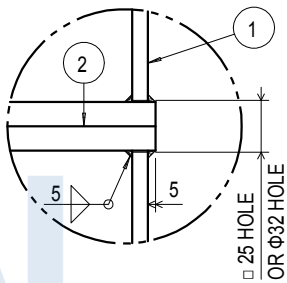
F51BL(P)



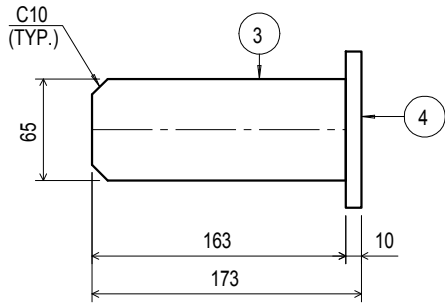
PLAN



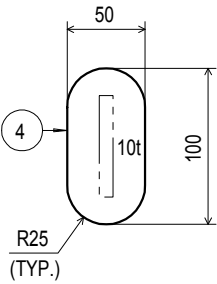
DET. OF "X"



DET. OF "UPPER LUG"



DET. OF "PAD"



4	PAD	10t PLATE	SS400 or SS275	8		
3	LUG	65 X 9t F.B	SS400 or SS275	8		
2	STEP	22 SQ.BAR	SS400 or SS275	14		
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2		
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

O8132-F31P0C3856BB-005



DETAIL OF VERTICAL LADDER

SHIP NO.	8132 / 8133 / 8134	05
DWG NO.	F31P0-C38-56BB	

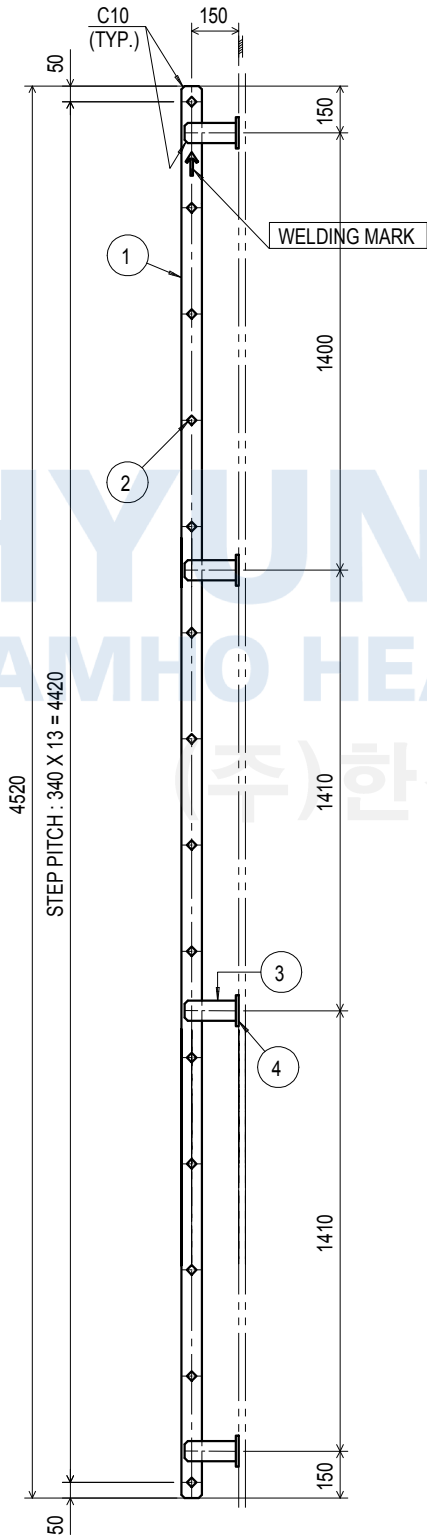
BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
F51BL(P)	VLf-T103P	1	73.6	본도 제작

※ PAINT SYMBOL : IZ
※ 폭 350MM
※ STEP PITCH : 340MM

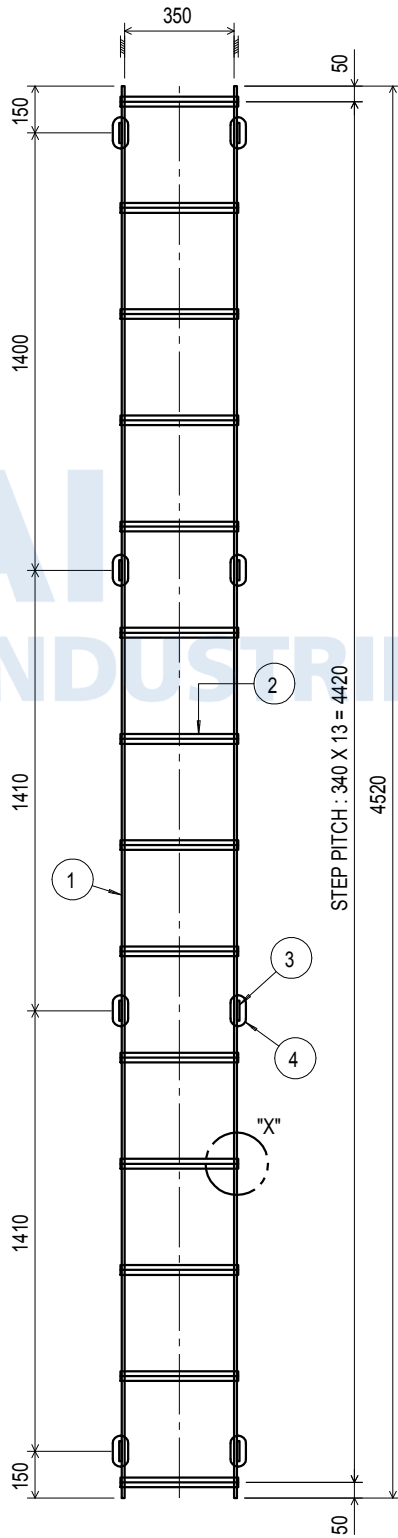
설치 BLOCK

F51BL(P)

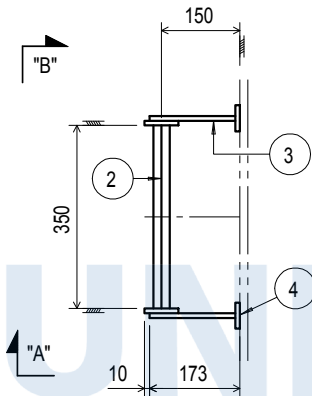
VIEW - "A"



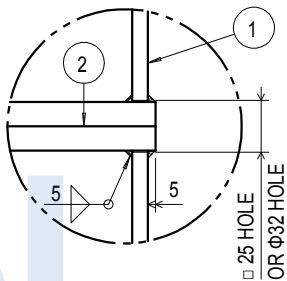
VIEW - "B"



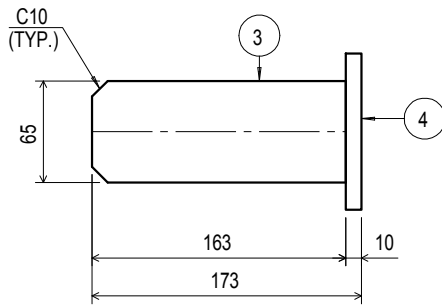
PLAN



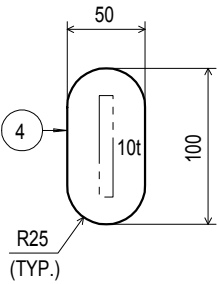
DET. OF "X"



DET. OF "UPPER LUG"



DET. OF "PAD"



4	PAD	10t PLATE	SS400 or SS275	8		
3	LUG	65 X 9t F.B	SS400 or SS275	8		
2	STEP	22 SQ.BAR	SS400 or SS275	14		
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2		
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

O8132-F31P0C3856BB-006



DETAIL OF VERTICAL LADDER

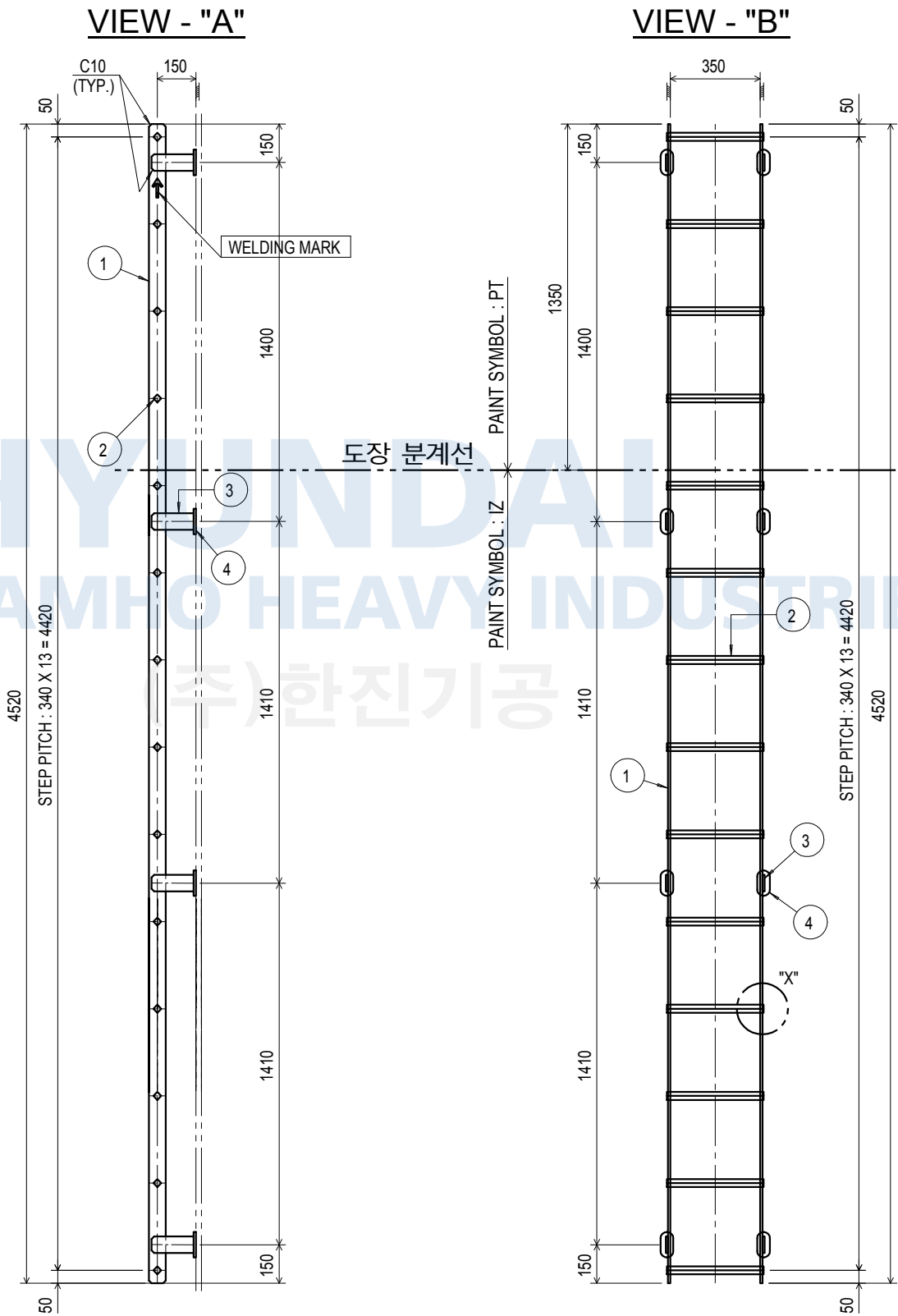
SHIP NO.	8132 / 8133 / 8134	06
DWG NO.	F31P0-C38-56BB	

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
F51P0	VLF-T105P	1	73.6	본도 제작
F51S0	VLF-T105S	1	73.6	대칭 제작

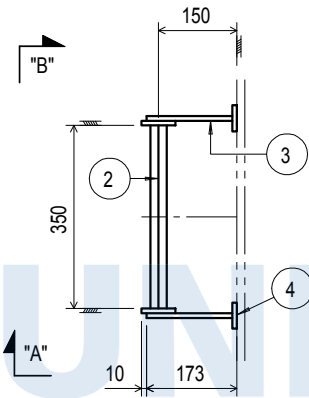
- ※ PAINT SYMBOL : PT + IZ
- ※ 폭 350MM
- ※ STEP PITCH : 340MM
- ※ 도장 분계선에 주의하여 도장할 것.

설치 BLOCK

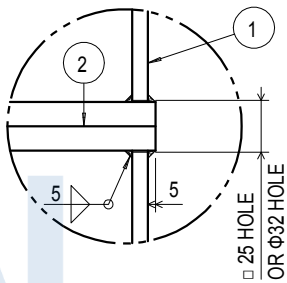
F51P0 F51S0



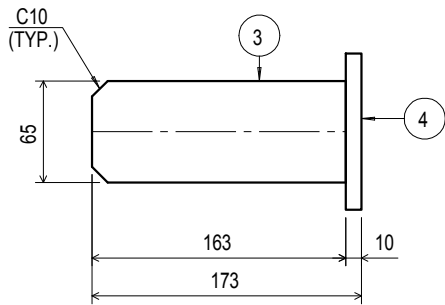
PLAN



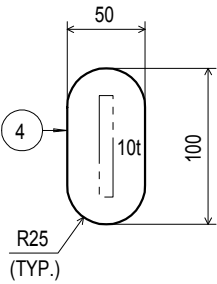
DET. OF "X"



DET. OF "UPPER LUG"



DET. OF "PAD"



4	PAD	10t PLATE	SS400 or SS275	8		
3	LUG	65 X 9t F.B	SS400 or SS275	8		
2	STEP	22 SQ.BAR	SS400 or SS275	14		
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2		
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

O8132-F31P0C3856BB-007



DETAIL OF VERTICAL LADDER

SHIP NO.	8132 / 8133 / 8134	07
DWG NO.	F31P0-C38-56BB	

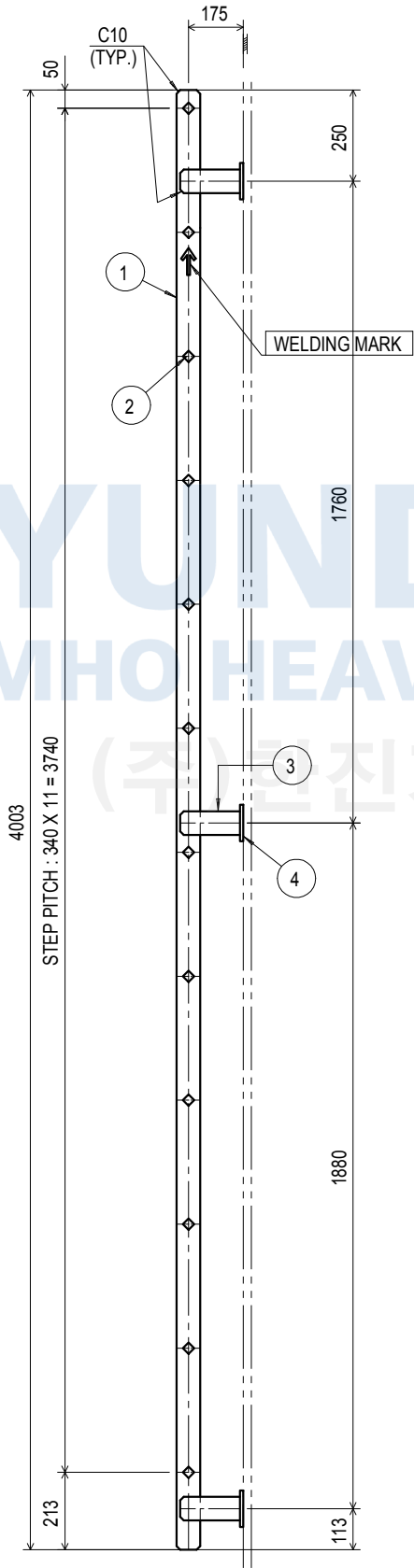
BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
F51P0	VLf-T106P	1	63.0	본도 제작
F51S0	VLf-T106S	1	63.0	대칭 제작

- ※ PAINT SYMBOL : IZ
- ※ 폭 350MM
- ※ STEP PITCH : 340MM
- ※ LUG 길이에 주의할 것.

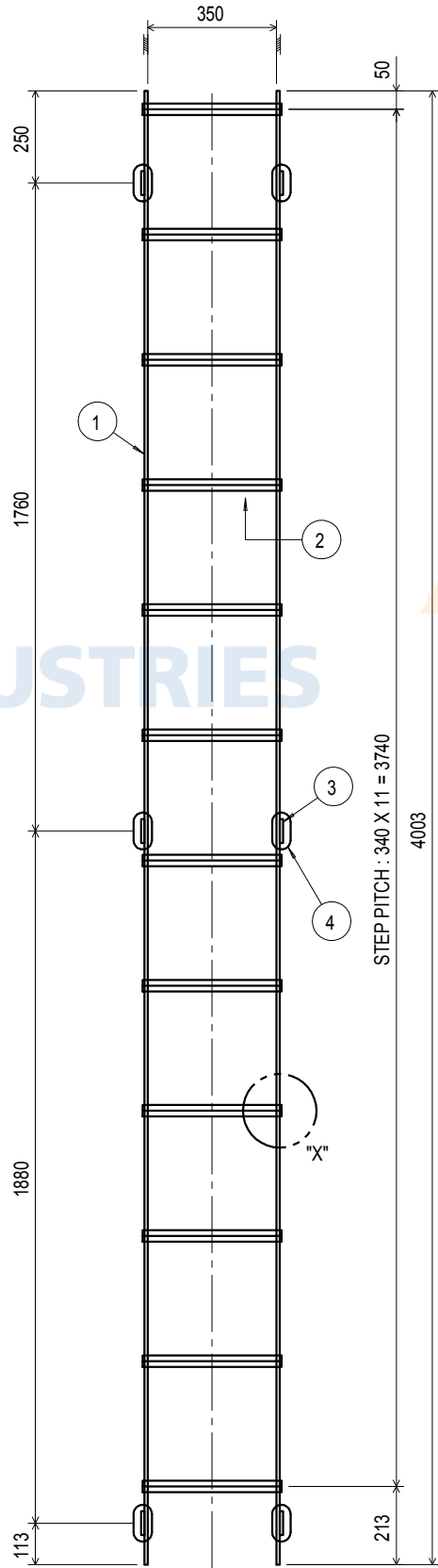
설치 BLOCK

F51P0 F51S0

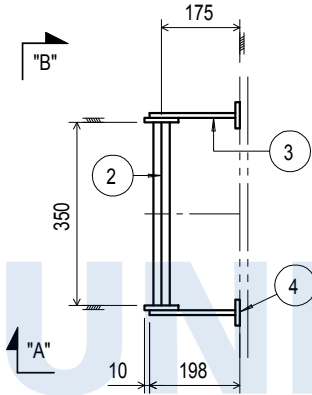
VIEW - "A"



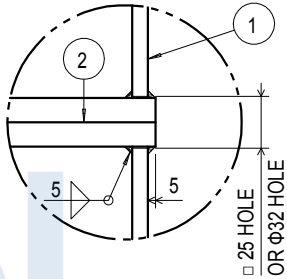
VIEW - "B"



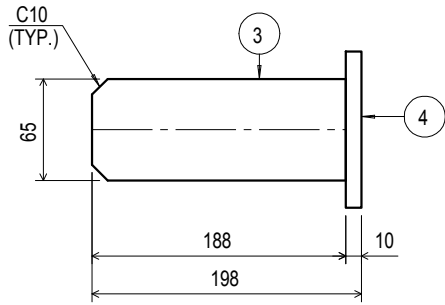
PLAN



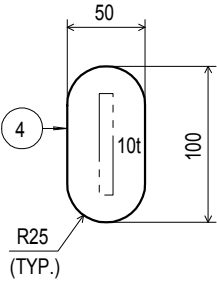
DET. OF "X"



DET. OF "UPPER LUG"



DET. OF "PAD"



4	PAD	10t PLATE	SS400 or SS275	6		
3	LUG	65 X 9t F.B	SS400 or SS275	6		
2	STEP	22 SQ.BAR	SS400 or SS275	12		
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2		
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

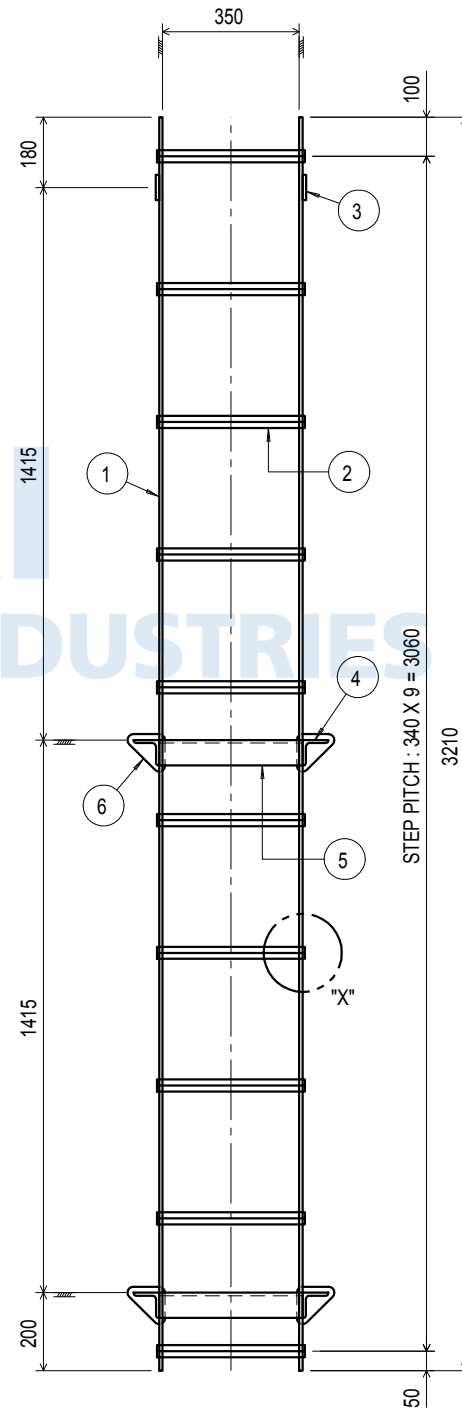


SHIP NO.	8132 / 8133 / 8134	08
DWG NO.	F31P0-C38-56BB	
설치 BLOCK		
F41S0		

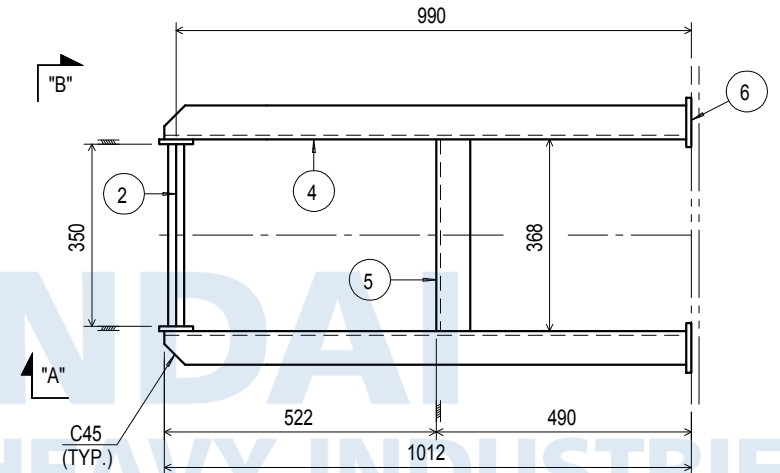
BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
F41S0	VLF-T107S	1	84.0	본도 제작

- ※ PAINT SYMBOL : IZ
- ※ 폭 350MM
- ※ STEP PITCH : 340MM

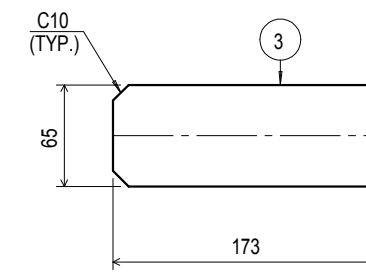
VIEW - "B"



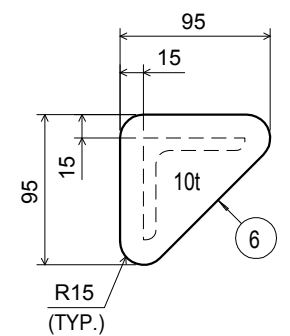
PLAN
(VIEW - "D")



DET. OF "UPPER LUG"



DET. OF "PAD"



6	PAD	10t PLATE	SS400 or SS275	4		
5	SUPPORT	65 X 65 X 8t E.A	SS400 or SS275	2		
4	MID, LOWER LUG	65 X 65 X 8t E.A	SS400 or SS275	4		
3	UPPER LUG	65 X 9t F.B	SS400 or SS275	2		
2	STEP	22 SQ.BAR	SS400 or SS275	10		
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2		
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

O8132-F31P0C3856BB-009



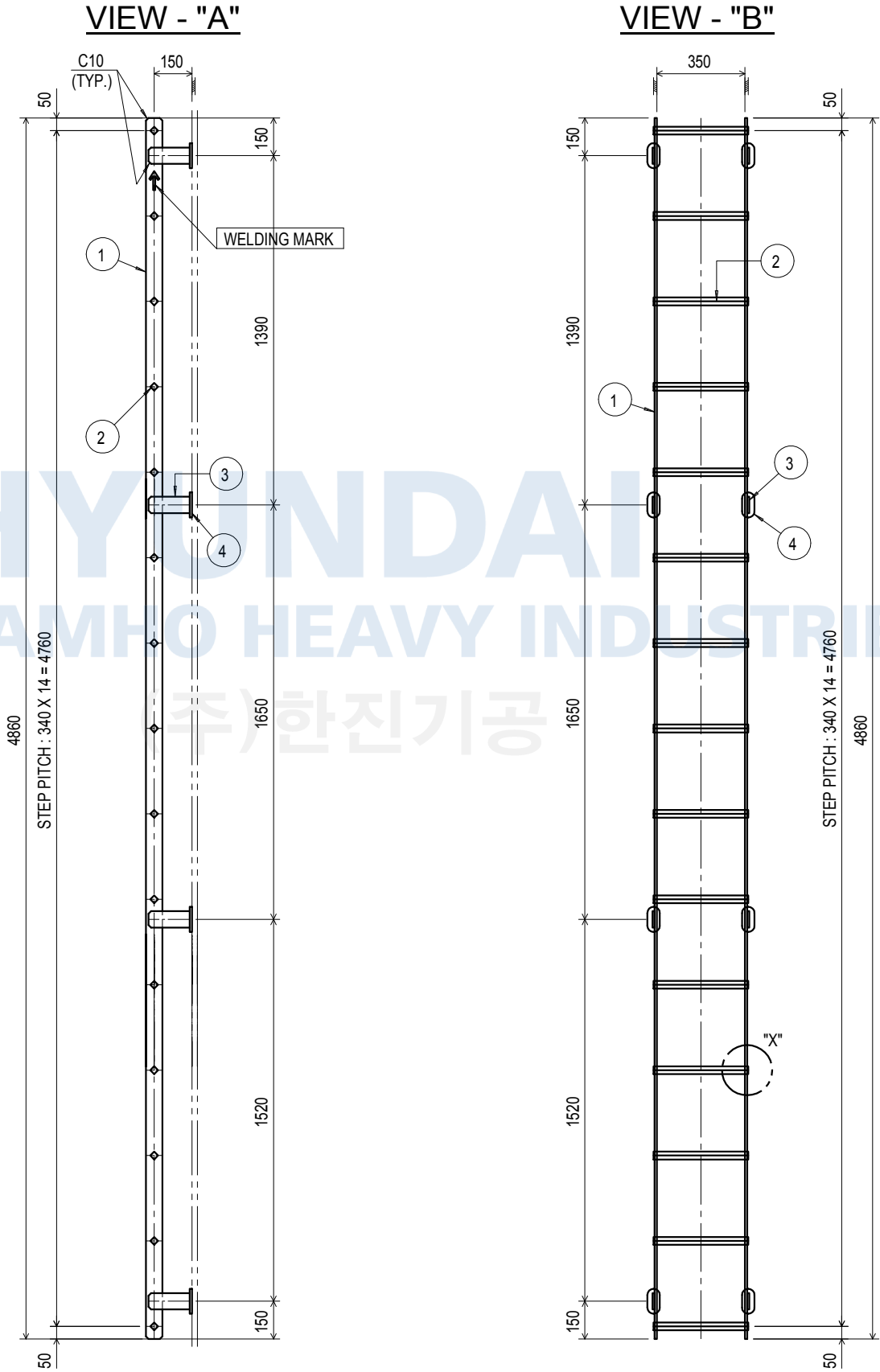
DETAIL OF VERTICAL LADDER

SHIP NO.	8132 / 8133 / 8134	09
DWG NO.	F31P0-C38-56BB	

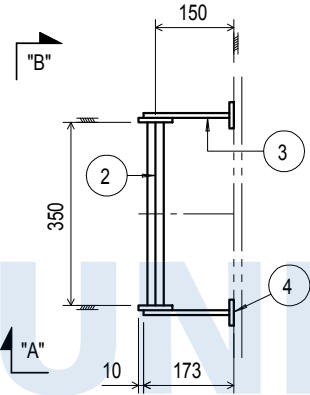
BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
F41S0	VLf-T108S	1	78.2	본도 제작

- ※ PAINT SYMBOL : IZ
- ※ 폭 350MM
- ※ STEP PITCH : 340MM
- ※ LUG 길이에 주의할 것.

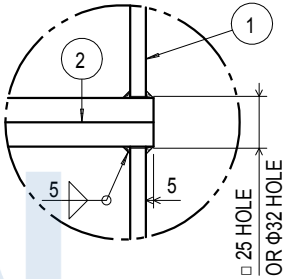
F41S0



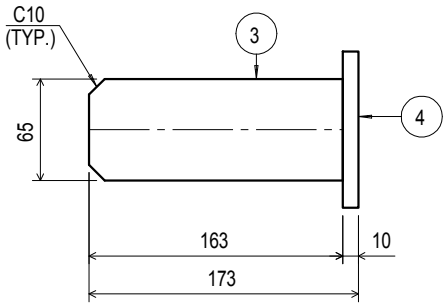
PLAN



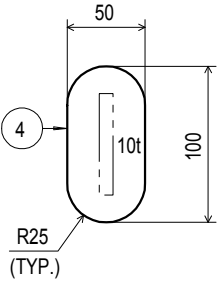
DET. OF "X"



DET. OF "UPPER LUG"



DET. OF "PAD"



4	PAD	10t PLATE	SS400 or SS275	8		
3	LUG	65 X 9t F.B	SS400 or SS275	8		
2	STEP	22 SQ.BAR	SS400 or SS275	15		
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2		
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

O8132-F31P0C3856BB-010



DETAIL OF VERTICAL LADDER

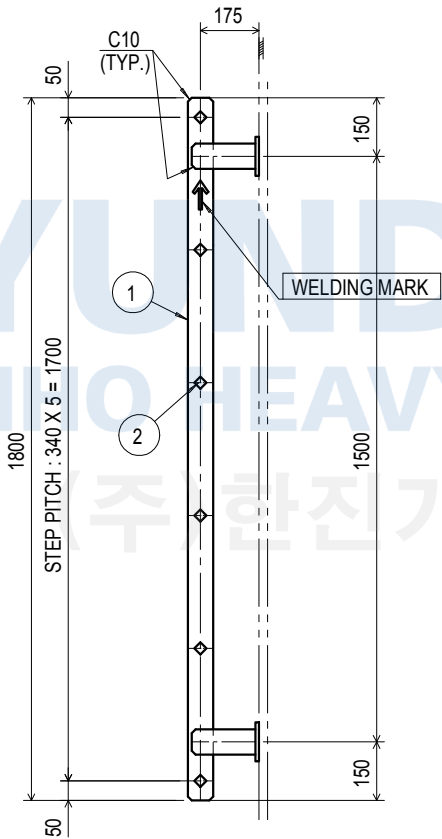
SHIP NO.	8132 / 8133 / 8134	10
DWG NO.	F31P0-C38-56BB	

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
F41P0	VLf-T109P	1	31.1	본도 제작

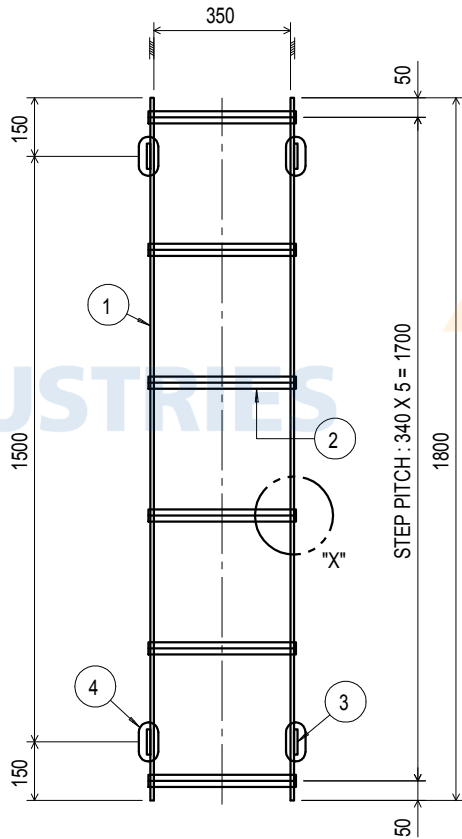
※ PAINT SYMBOL : IZ
※ 폭 350MM
※ STEP PITCH : 340MM

F41P0

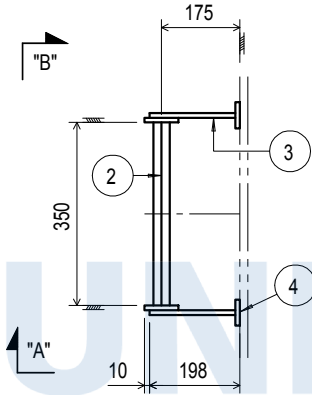
VIEW - "A"



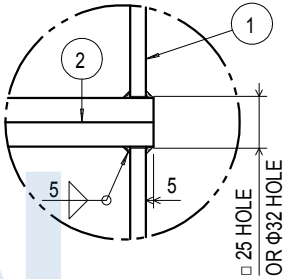
VIEW - "B"



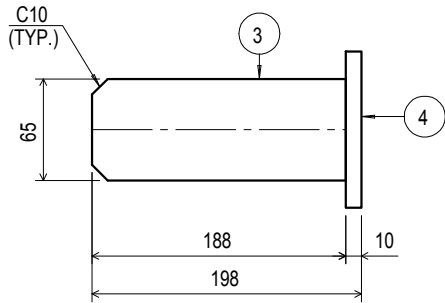
PLAN



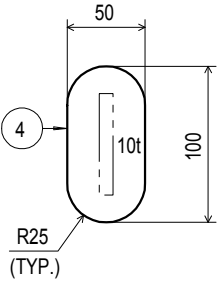
DET. OF "X"



DET. OF "UPPER LUG"



DET. OF "PAD"



4	PAD	10t PLATE	SS400 or SS275	4		
3	LUG	65 X 9t F.B	SS400 or SS275	4		
2	STEP	22 SQ.BAR	SS400 or SS275	6		
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2		
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK



DETAIL OF VERTICAL LADDER

SHIP NO.	8132 / 8133 / 8134	11
DWG NO.	F31P0-C38-56BB	

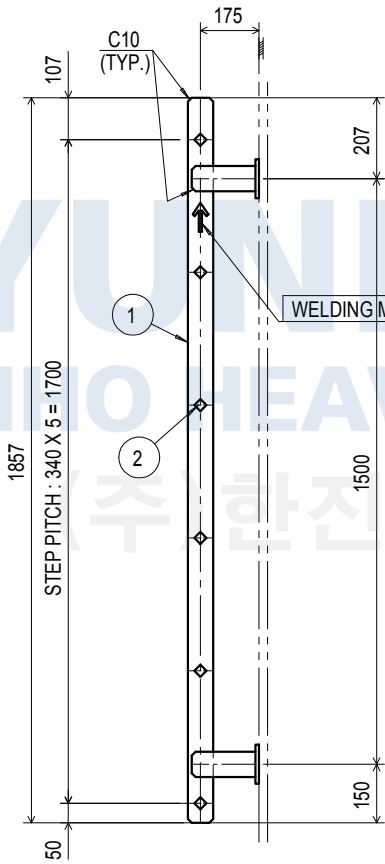
BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
F41P0	VLf-T110P	1	31.7	본도 제작
F41S0	VLf-T110S	1	31.7	대칭 제작

- ※ PAINT SYMBOL : IZ
- ※ 폭 350MM
- ※ STEP PITCH : 340MM
- ※ LUG 길이에 주의할 것.

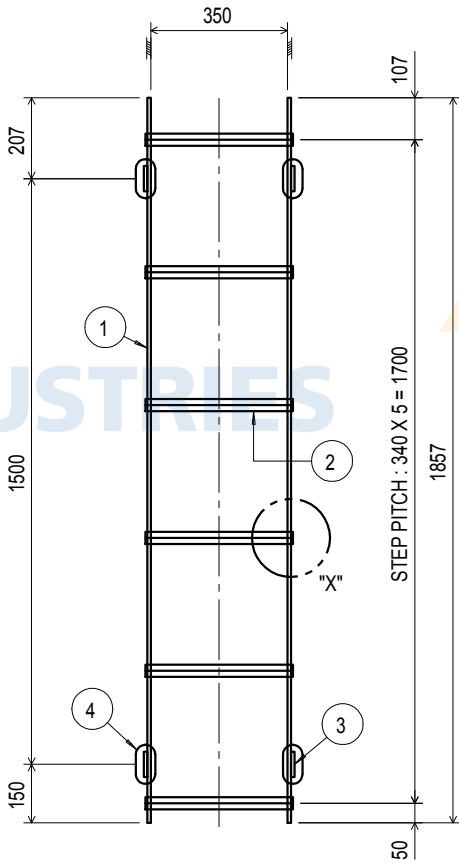
설치 BLOCK

F41P0 F41S0

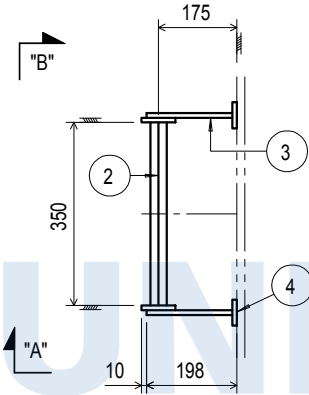
VIEW - "A"



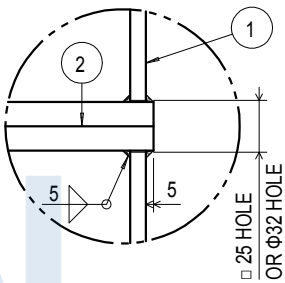
VIEW - "B"



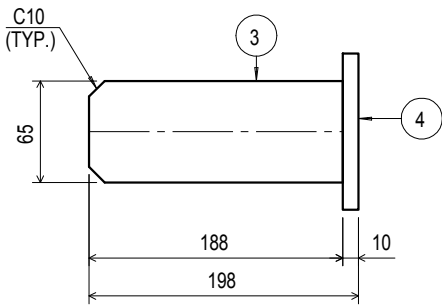
PLAN



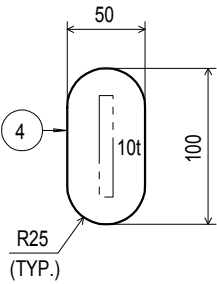
DET. OF "X"



DET. OF "UPPER LUG"



DET. OF "PAD"



4	PAD	10t PLATE	SS400 or SS275	4		
3	LUG	65 X 9t F.B	SS400 or SS275	4		
2	STEP	22 SQ.BAR	SS400 or SS275	6		
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2		
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

O8132-F31P0C3856BB-012



DETAIL OF VERTICAL LADDER

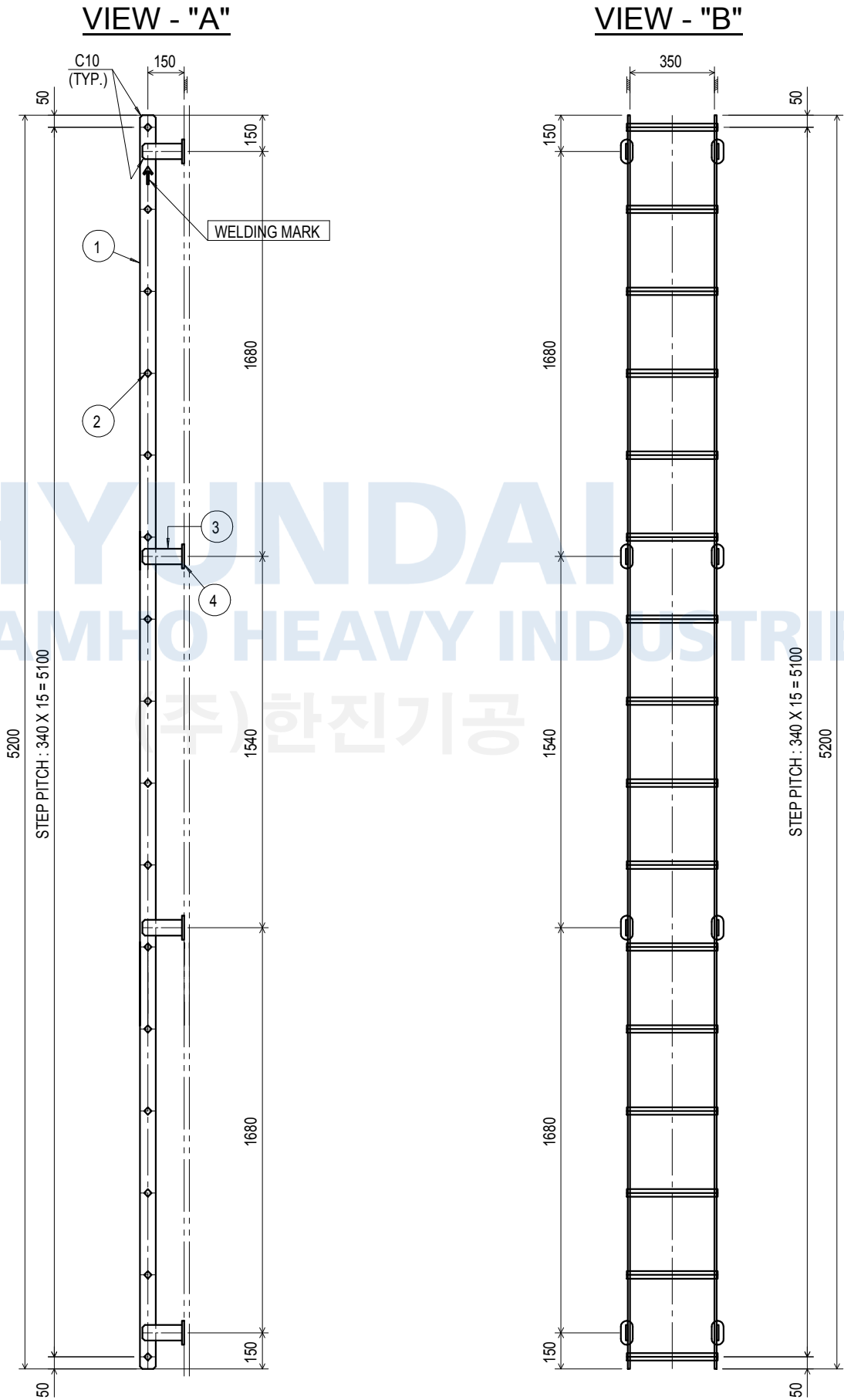
SHIP NO.	8132 / 8133 / 8134	12
DWG NO.	F31P0-C38-56BB	

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
F41P0	VLf-T111P	1	82.7	본도 제작
F41S0	VLf-T111S	1	82.7	대칭 제작

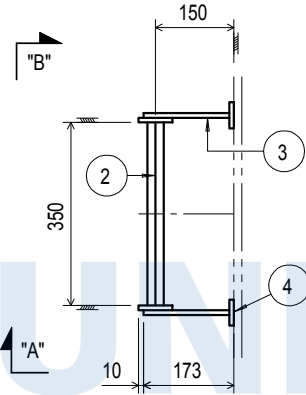
- ※ PAINT SYMBOL : IZ
- ※ 폭 350MM
- ※ STEP PITCH : 340MM

설치 BLOCK

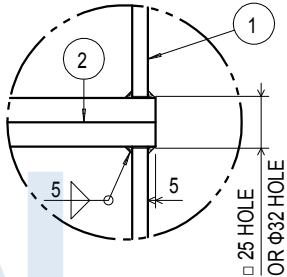
F41P0 F41S0



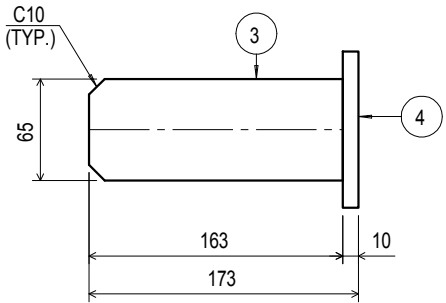
PLAN



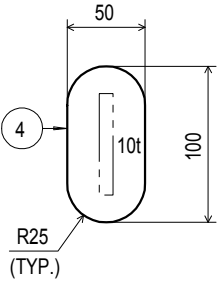
DET. OF "X"



DET. OF "UPPER LUG"



DET. OF "PAD"



4	PAD	10t PLATE	SS400 or SS275	8		
3	LUG	65 X 9t F.B	SS400 or SS275	8		
2	STEP	22 SQ.BAR	SS400 or SS275	16		
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2		
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

O8132-F31P0C3856BB-014



DETAIL OF VERTICAL LADDER

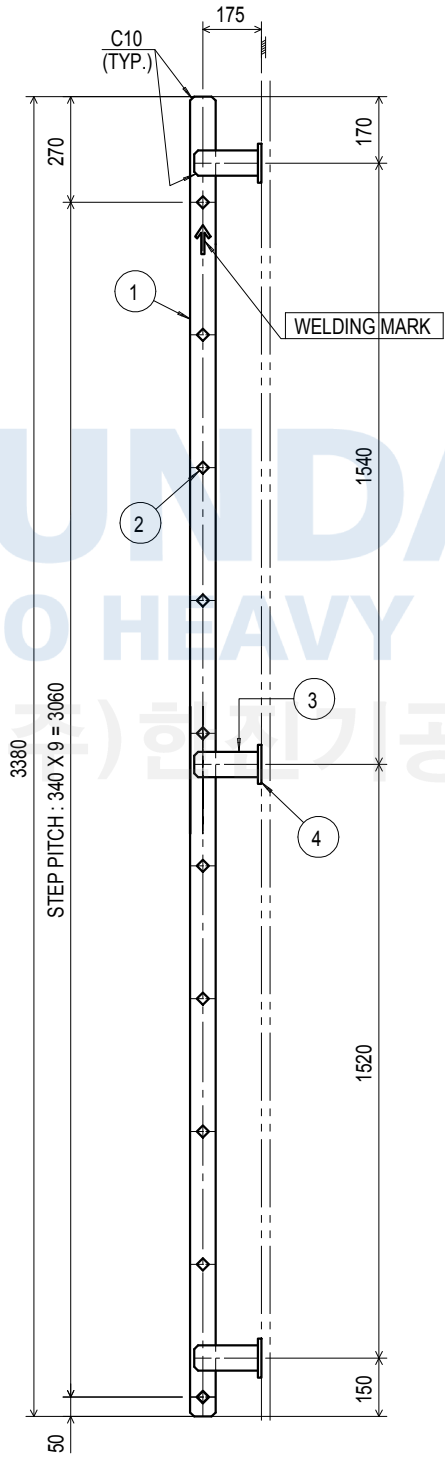
SHIP NO.	8132 / 8133 / 8134	14
DWG NO.	F31P0-C38-56BB	

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
F31P0	VLF-T113P	1	54.4	본도 제작

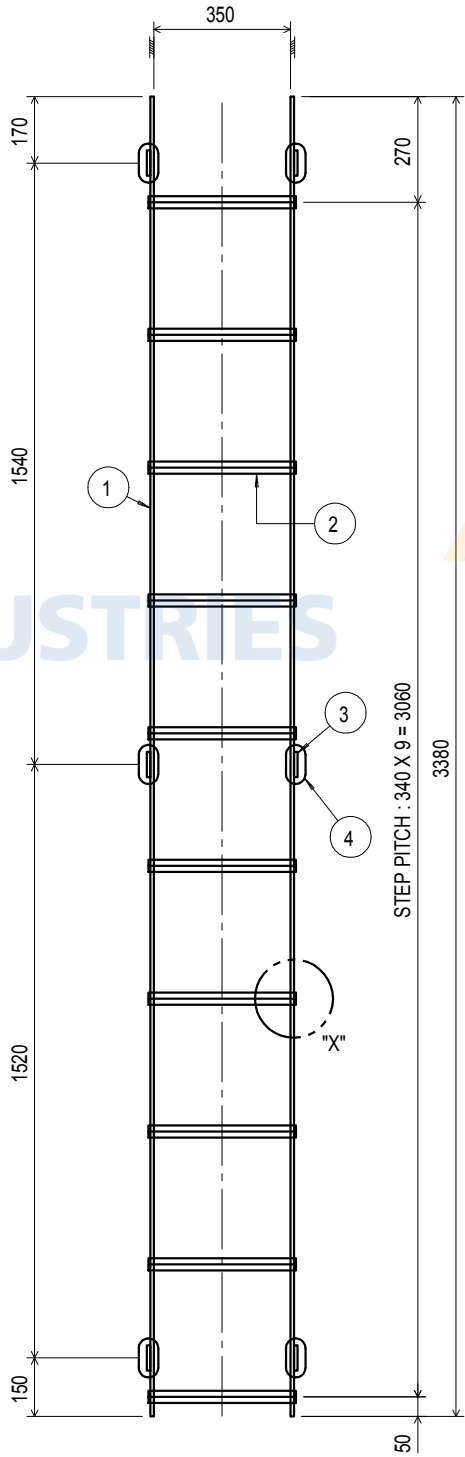
- ※ PAINT SYMBOL : IZ
- ※ 폭 350MM
- ※ STEP PITCH : 340MM
- ※ LUG 길이에 주의할 것.

F31P0

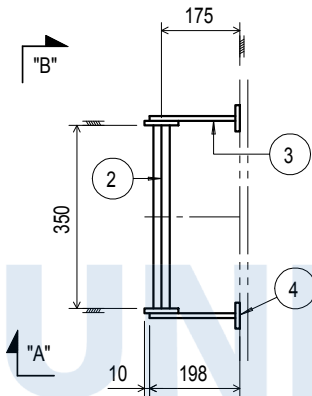
VIEW - "A"



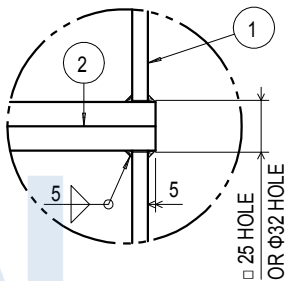
VIEW - "B"



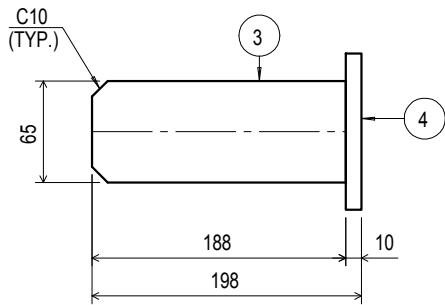
PLAN



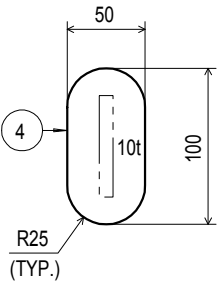
DET. OF "X"



DET. OF "UPPER LUG"



DET. OF "PAD"



4	PAD	10t PLATE	SS400 or SS275	6		
3	LUG	65 X 9t F.B	SS400 or SS275	6		
2	STEP	22 SQ.BAR	SS400 or SS275	10		
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2		
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

O8132-F31P0C3856BB-015



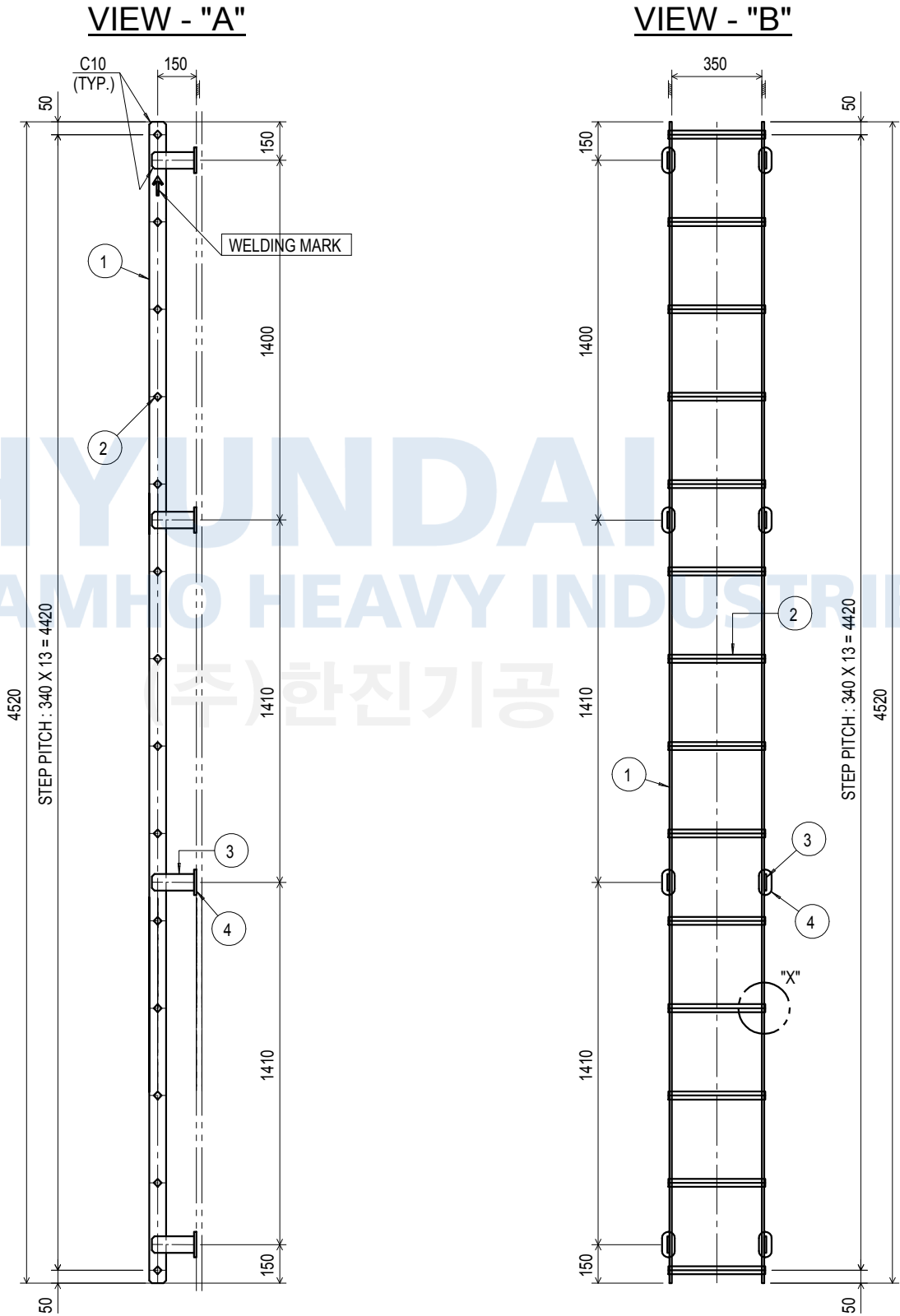
DETAIL OF VERTICAL LADDER

SHIP NO.	8132 / 8133 / 8134	15
DWG NO.	F31P0-C38-56BB	

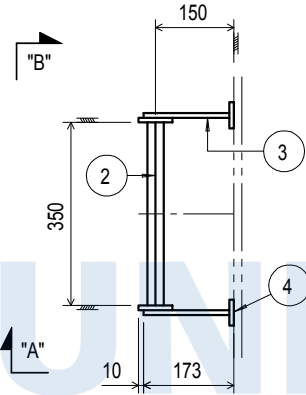
BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
F31P0	VLf-114P	1	73.6	본도 제작

※ PAINT SYMBOL : IZ
※ 폭 350MM
※ STEP PITCH : 340MM

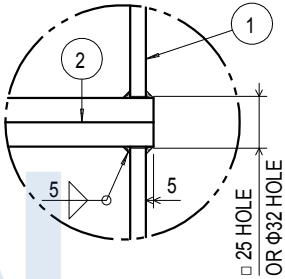
F31P0



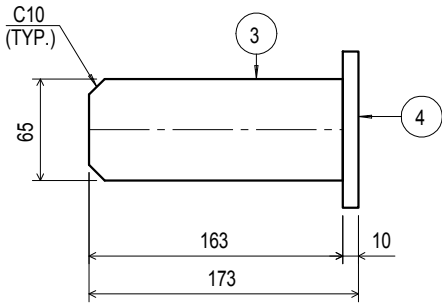
PLAN



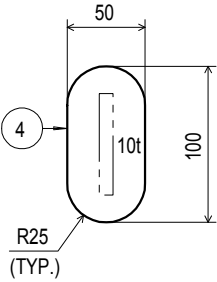
DET. OF "X"



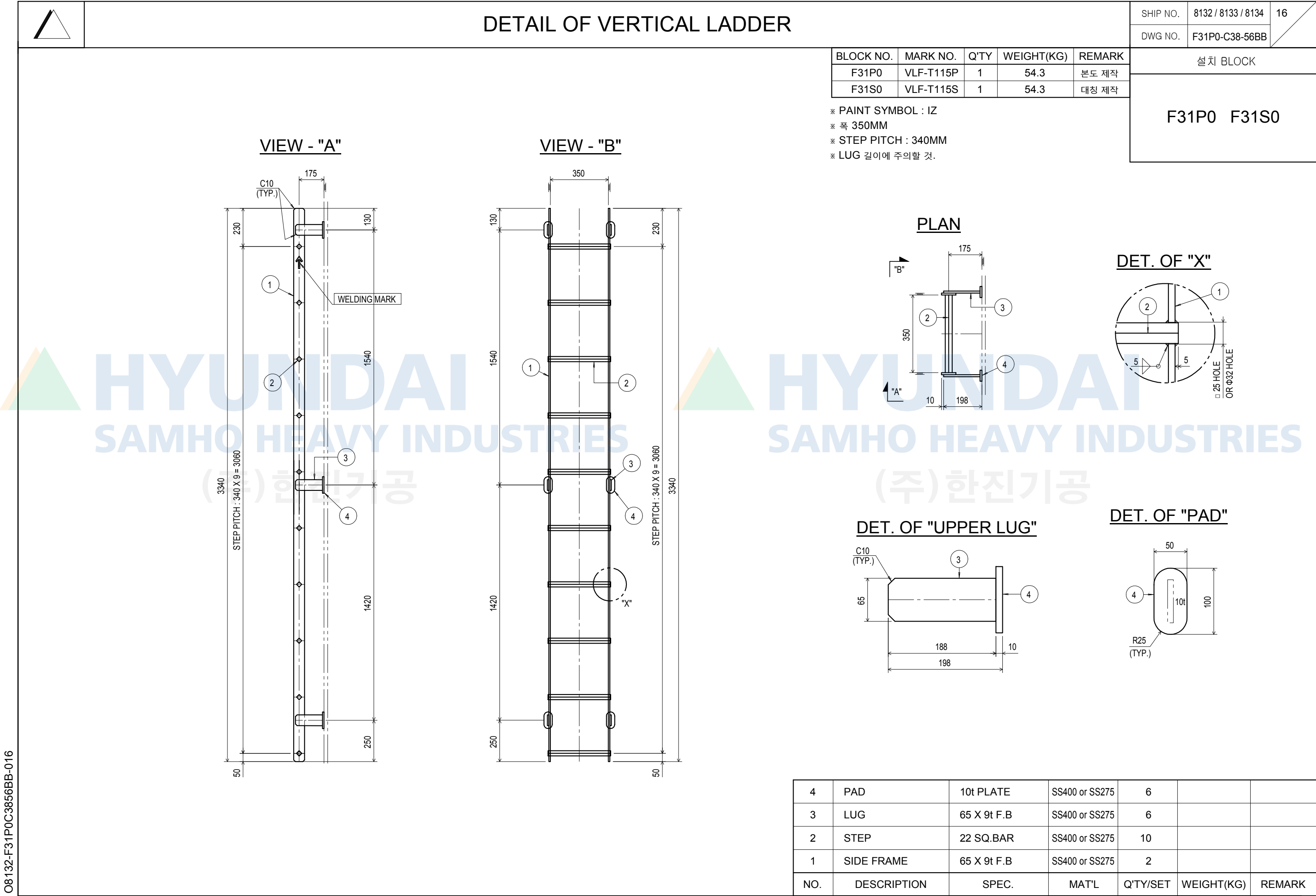
DET. OF "UPPER LUG"



DET. OF "PAD"



4	PAD	10t PLATE	SS400 or SS275	8		
3	LUG	65 X 9t F.B	SS400 or SS275	8		
2	STEP	22 SQ.BAR	SS400 or SS275	14		
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2		
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK



O8132-F31P0C3856BB-017



DETAIL OF VERTICAL LADDER

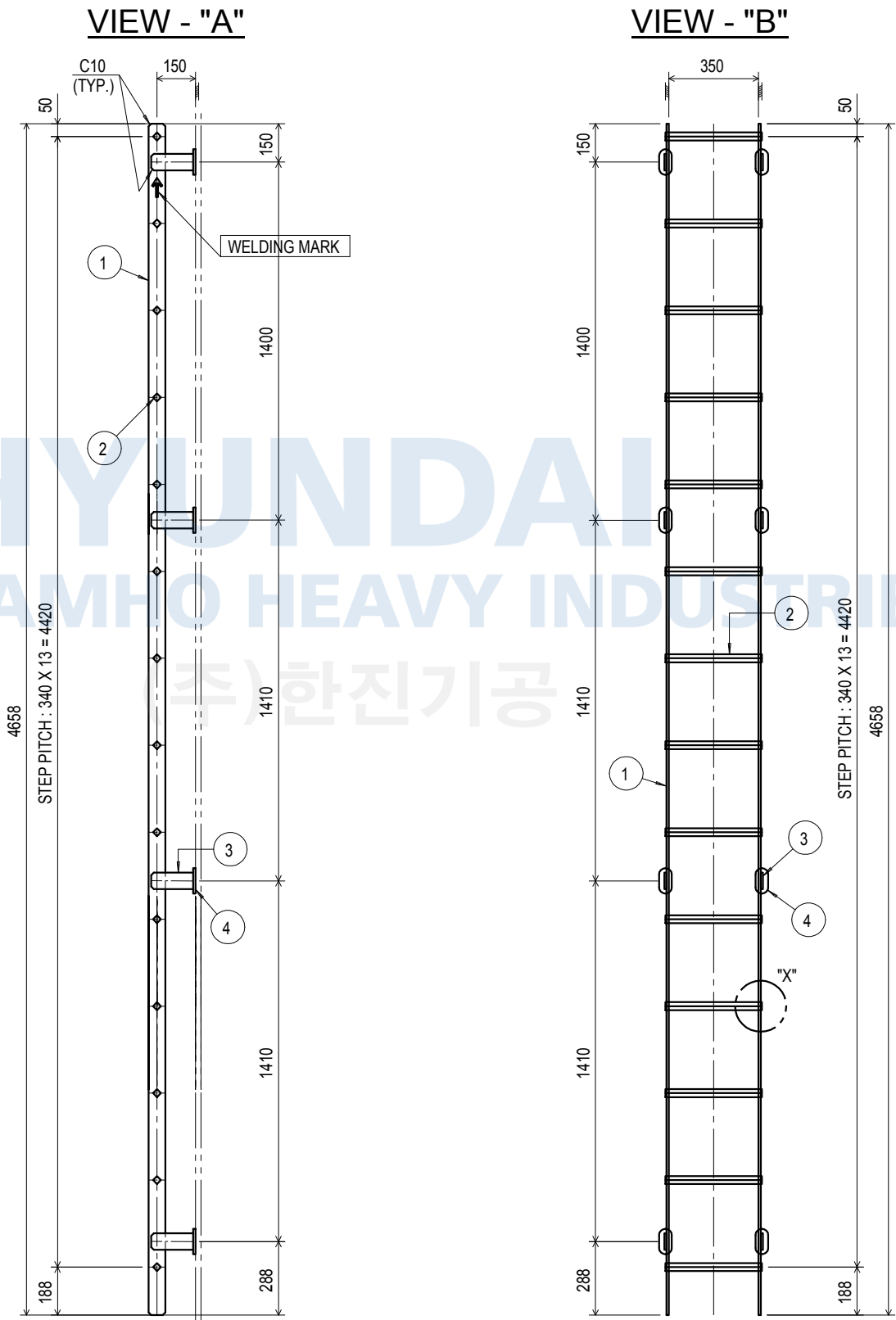
SHIP NO.	8132 / 8133 / 8134	17
DWG NO.	F31P0-C38-56BB	

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
F31P0	VLf-T116P	1	74.9	본도 제작
F31S0	VLf-T116S	1	74.9	대칭 제작

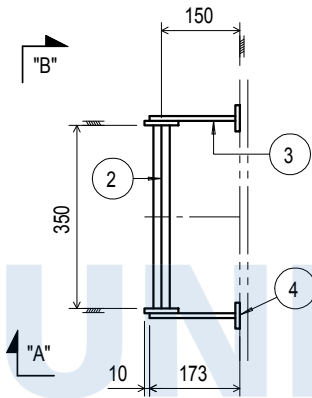
- ※ PAINT SYMBOL : IZ
- ※ 폭 350MM
- ※ STEP PITCH : 340MM

설치 BLOCK

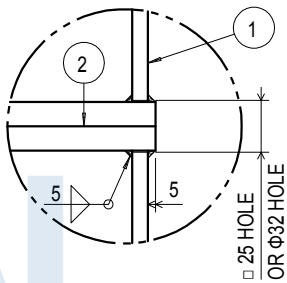
F31P0 F31S0



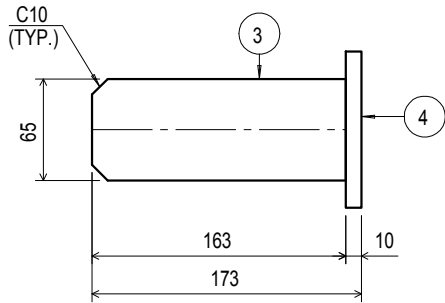
PLAN



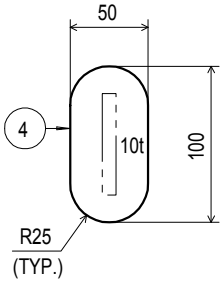
DET. OF "X"



DET. OF "UPPER LUG"



DET. OF "PAD"



4	PAD	10t PLATE	SS400 or SS275	8		
3	LUG	65 X 9t F.B	SS400 or SS275	8		
2	STEP	22 SQ.BAR	SS400 or SS275	14		
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2		
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

O8132-F31P0C3856BB-018

<div><div></div><div>DETAIL OF VERTICAL LADDER</div></div>										SHIP NO.		8132 / 8133 / 8134		18																													
										DWG NO.		F31P0-C38-56BB																															
<table><tr><th>BLOCK NO.</th><th>MARK NO.</th><th>Q'TY</th><th>WEIGHT(KG)</th><th>REMARK</th></tr><tr><td>F31P0</td><td>VLf-T117P</td><td>1</td><td>14.3</td><td>본도 제작</td></tr><tr><td>F31S0</td><td>VLf-T117S</td><td>1</td><td>14.3</td><td>대칭 제작</td></tr></table> <p>※ PAINT SYMBOL : IZ ※ 폭 350MM ※ STEP PITCH : 345MM ※ STEP PITCH에 주의할 것.</p>					BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK	F31P0	VLf-T117P	1	14.3	본도 제작	F31S0	VLf-T117S	1	14.3	대칭 제작	설치 BLOCK		<table><tr><th>BLOCK NO.</th><th>MARK NO.</th><th>Q'TY</th><th>WEIGHT(KG)</th><th>REMARK</th></tr><tr><td>F11P0</td><td>VLf-T119P</td><td>1</td><td>18.2</td><td>본도 제작</td></tr><tr><td>F11S0</td><td>VLf-T119S</td><td>1</td><td>18.2</td><td>대칭 제작</td></tr></table> <p>※ PAINT SYMBOL : IZ ※ 폭 350MM ※ STEP PITCH : 340MM</p>					BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK	F11P0	VLf-T119P	1	18.2	본도 제작	F11S0	VLf-T119S	1	18.2	대칭 제작	설치 BLOCK	
BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK																																							
F31P0	VLf-T117P	1	14.3	본도 제작																																							
F31S0	VLf-T117S	1	14.3	대칭 제작																																							
BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK																																							
F11P0	VLf-T119P	1	18.2	본도 제작																																							
F11S0	VLf-T119S	1	18.2	대칭 제작																																							
					F31P0 F31S0							F11P0 F11S0																															
<div><div><div><div>VIEW - "A"</div></div></div></div>																																											



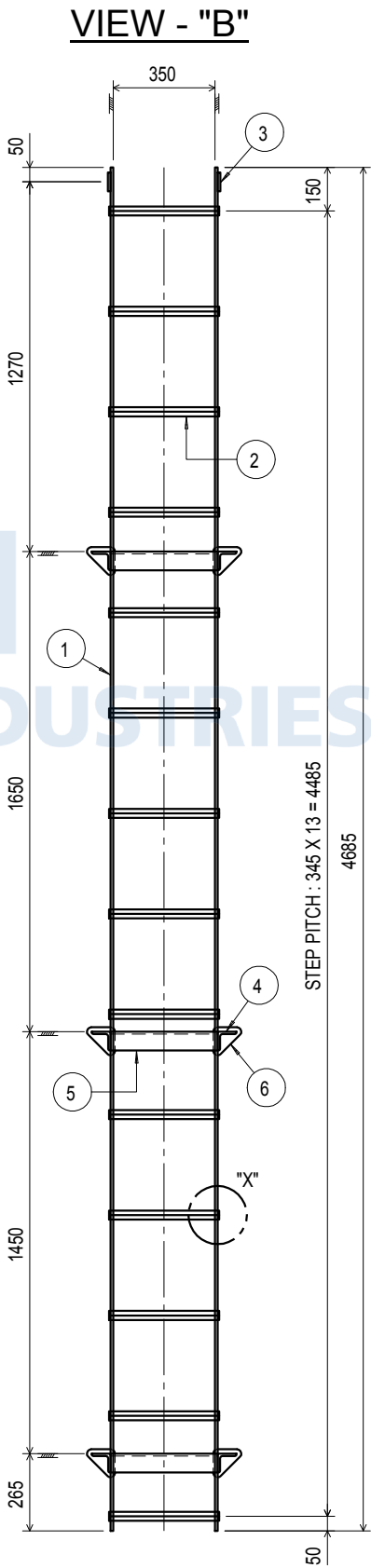
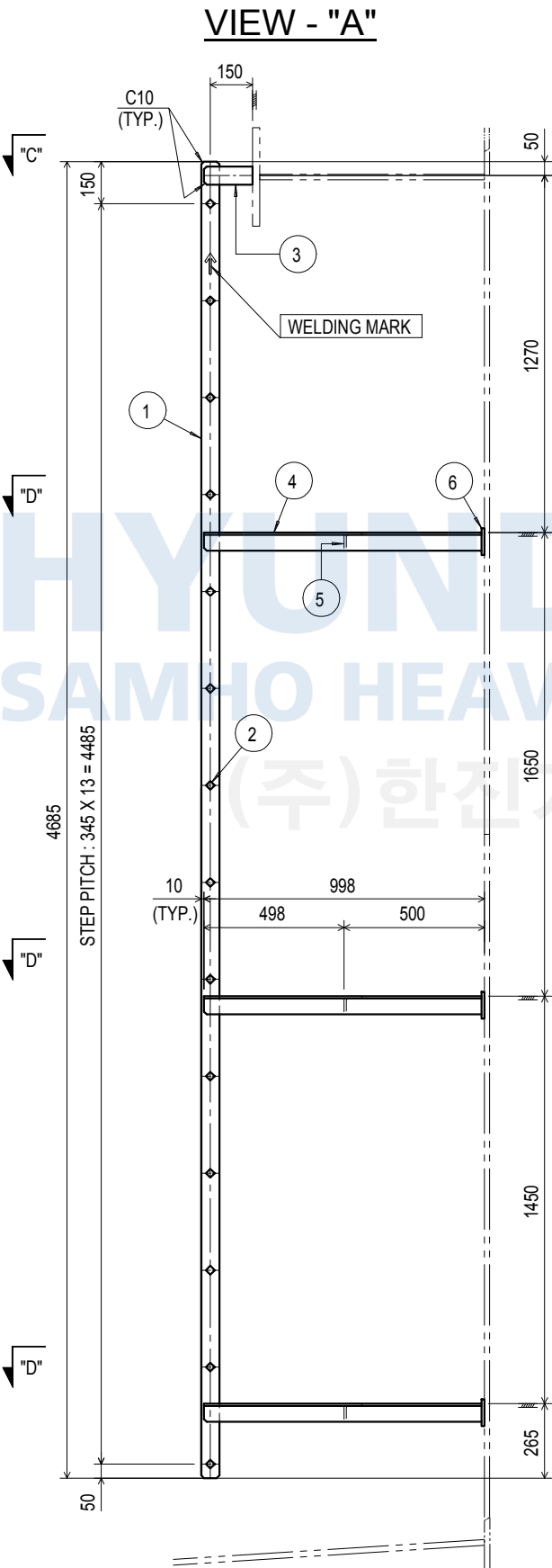
DETAIL OF VERTICAL LADDER

SHIP NO.	8132 / 8133 / 8134	19
DWG NO.	F31P0-C38-56BB	

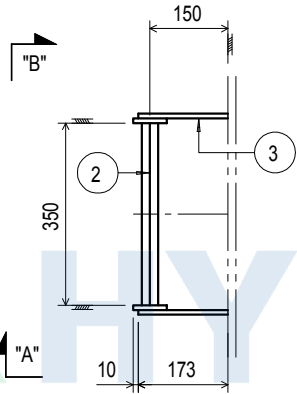
BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
F11S0	VLF-T118S	1	122.5	본도 제작

- ※ PAINT SYMBOL : IZ
- ※ 폭 350MM
- ※ STEP PITCH : 345MM
- ※ STEP PITCH에 주의할 것.

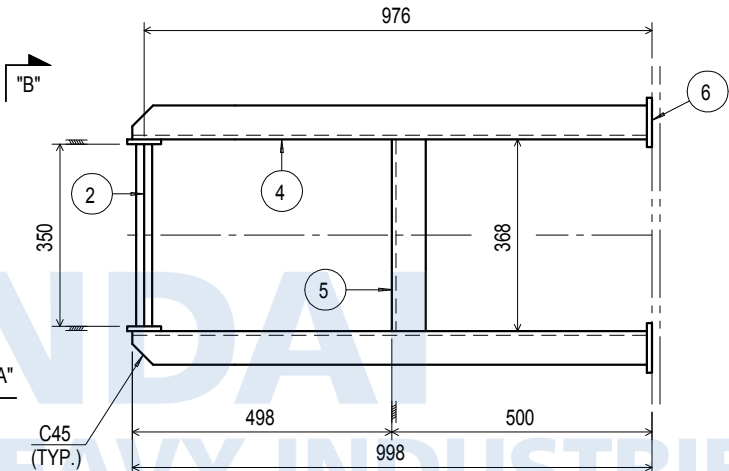
F11S0



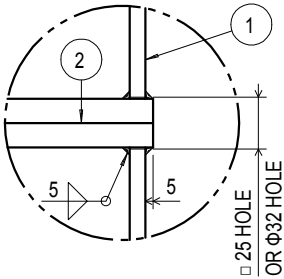
PLAN
(VIEW - "C")



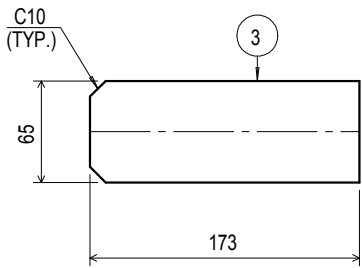
PLAN
(VIEW - "D")



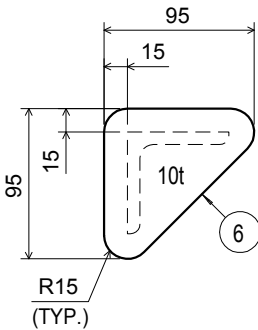
DET. OF "X"



DET. OF "UPPER LUG"



DET. OF "PAD"



6	PAD	10t PLATE	SS400 or SS275	6		
5	SUPPORT	65 X 65 X 8t E.A	SS400 or SS275	3		
4	MID, LOWER LUG	65 X 65 X 8t E.A	SS400 or SS275	6		
3	UPPER LUG	65 X 9t F.B	SS400 or SS275	2		
2	STEP	22 SQ.BAR	SS400 or SS275	14		
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2		
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

O8132-F31P0C3856BB-020



DETAIL OF VERTICAL LADDER

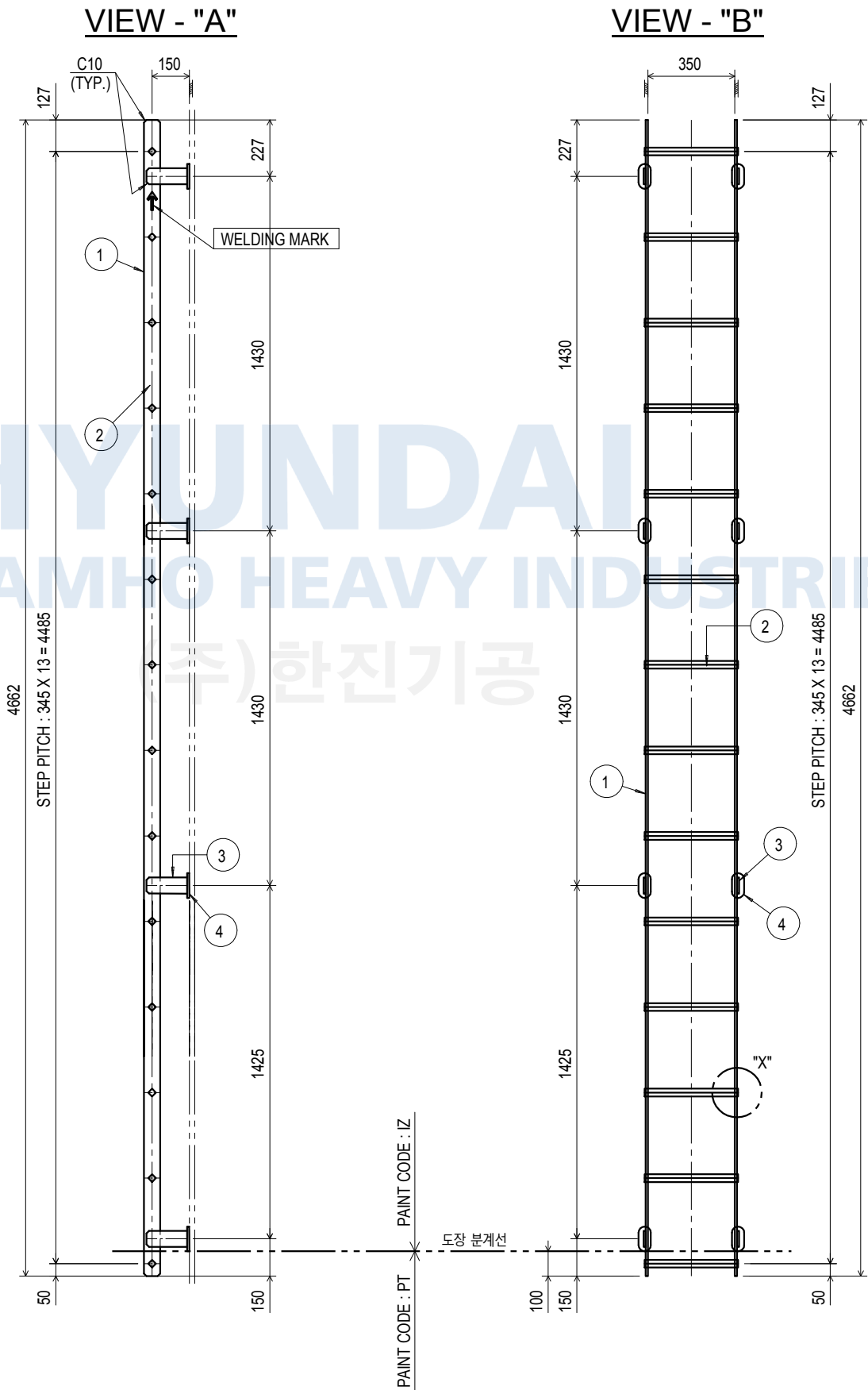
SHIP NO.	8132 / 8133 / 8134	20
DWG NO.	F31P0-C38-56BB	

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
F11P0	VLf-T120P	1	74.9	본도 제작
F11S0	VLf-T120S	1	74.9	대칭 제작

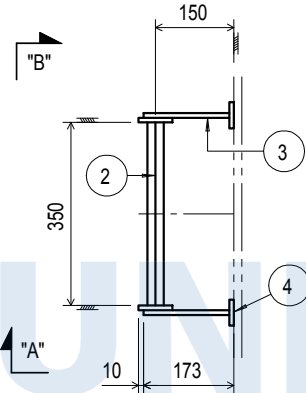
- ※ PAINT SYMBOL : PT + IZ
- ※ 폭 350MM
- ※ STEP PITCH : 345MM
- ※ STEP PITCH에 주의할 것.
- ※ 도장 분계선에 주의하여 도장할 것.

설치 BLOCK

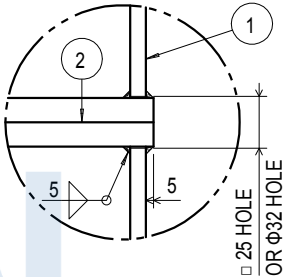
F11P0 F11S0



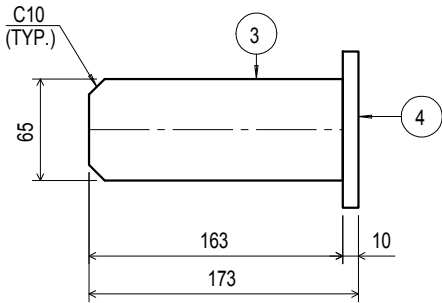
PLAN



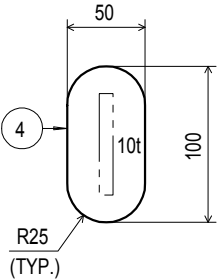
DET. OF "X"



DET. OF "UPPER LUG"



DET. OF "PAD"



4	PAD	10t PLATE	SS400 or SS275	8		
3	LUG	65 X 9t F.B	SS400 or SS275	8		
2	STEP	22 SQ.BAR	SS400 or SS275	14		
1	SIDE FRAME	65 X 9t F.B	SS400 or SS275	2		
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

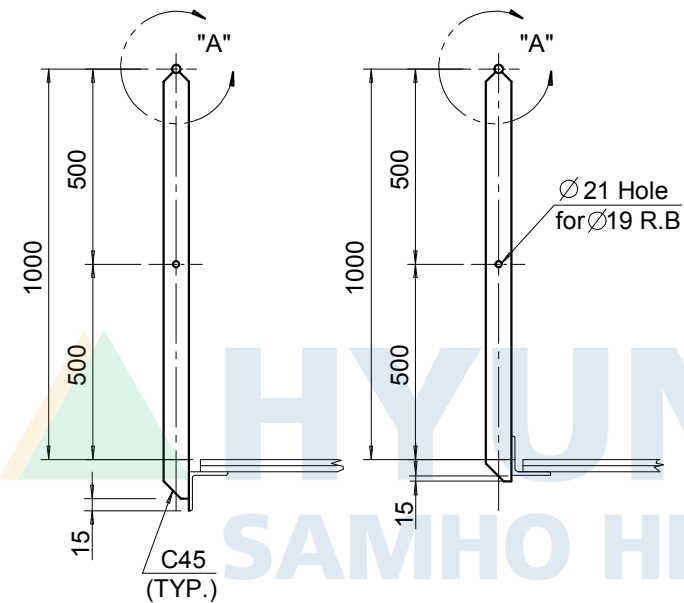


HANDRAIL (TYPE - D1)

SHIP NO.	8132 / 8133 / 8134	21
DWG NO.	F31P0-C38-56BB	

NO.	DESCRIPTION	SIZE	MAT'L	Q'TY	W.T (kg)	REMARK
01	TOP RAIL	Φ22 R.BAR	SS400 or SS275	1		PAINTED
02	MID RAIL	Φ19 R.BAR	SS400 or SS275	1		PAINTED
03	STANCHION	65 X 16t F.B	SS400 or SS275	1		PAINTED

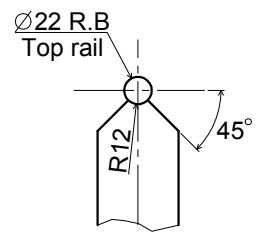
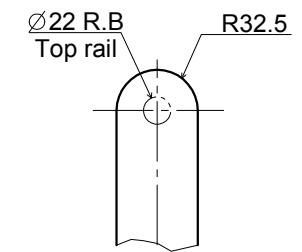
Stanchion



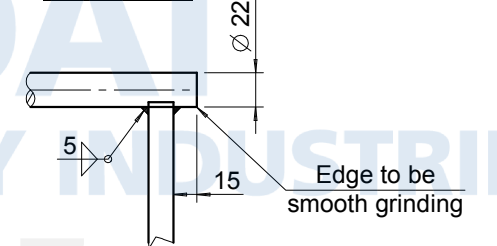
Det. of "A"

End Stanchion

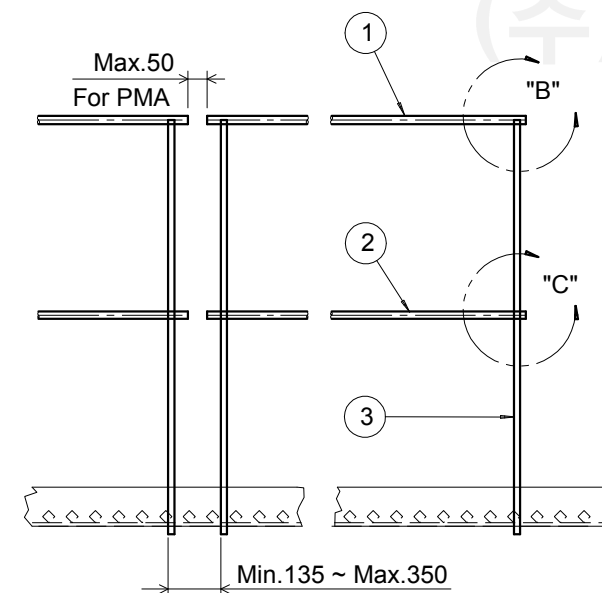
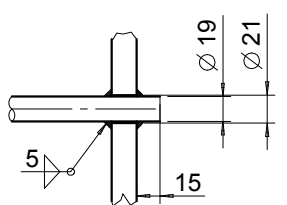
Mid Stanchion



Det. of "B"




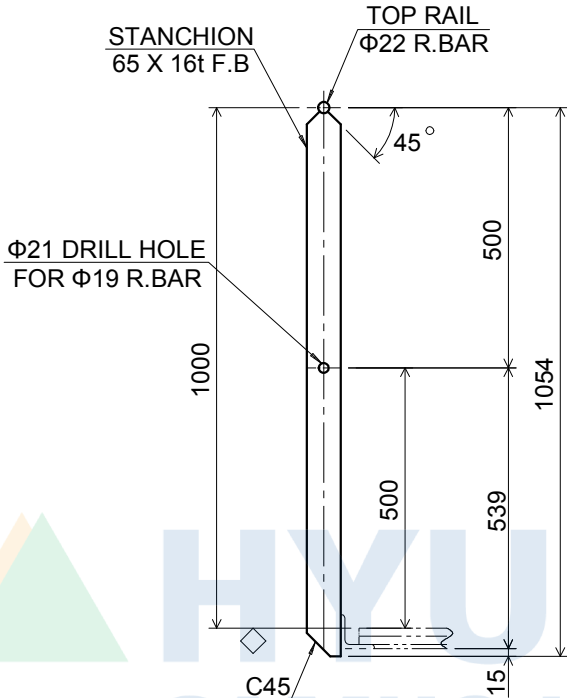
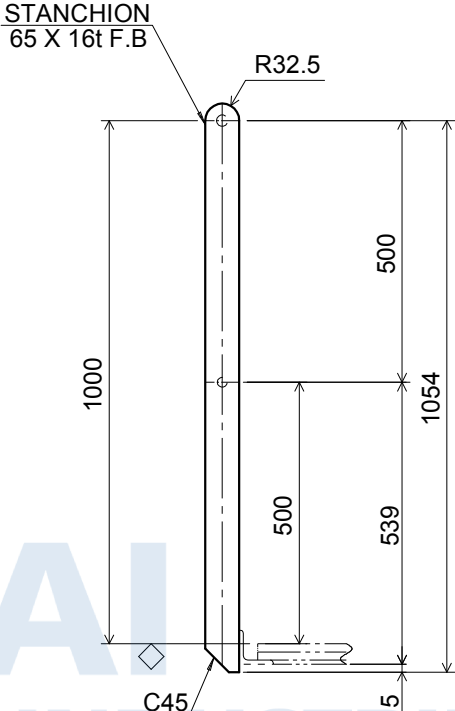
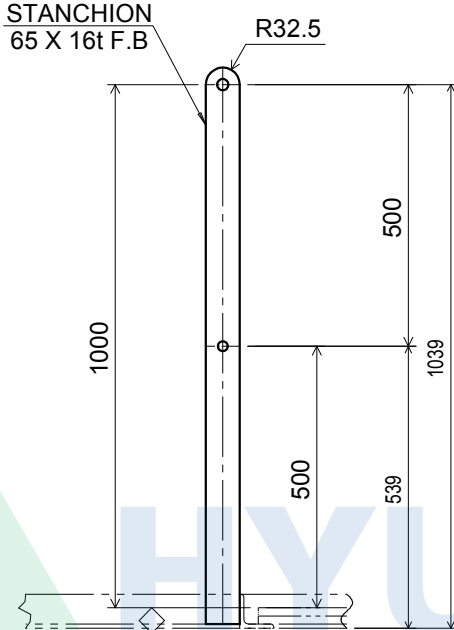
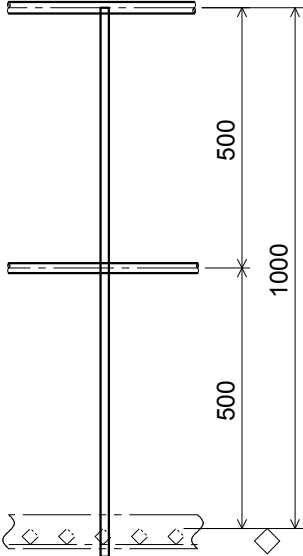
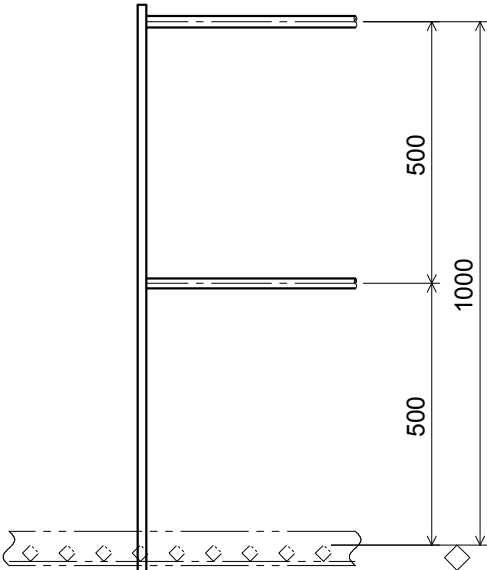
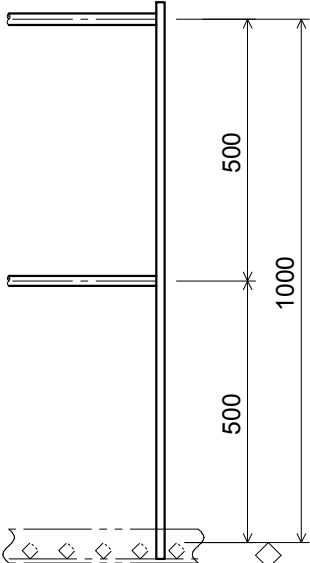
Det. of "C"



Note

- 1.Stanchion space : Abt. 1500mm
- 2.Application : Access platforms in water ballast tank for tanker including product oil carrier
- 3.Surface treatment shall be done in accordance with Painting specification.

O8132-F31P0C3856BB-022

		DETAIL OF STANCHION FOR PLATFORM		SHIP NO. 8132 / 8133 / 8134	22
				DWG NO. F31P0-C38-56BB	
TYPE - M		TYPE - E	TYPE - S	BLANK	
					
(MID STANCHION에 적용) 한진기공		(END STANCHION에 적용)	(END STANCHION에 적용) 한진기공		
					
TOP RAIL : Φ22 R.BAR		STANCHION : 65 X 16t F.B	TOP RAIL : Φ22 R.BAR	STANCHION : 65 X 16t F.B	
MID RAIL : Φ19 R.BAR			MID RAIL : Φ19 R.BAR		



DETAIL OF PLATFORM (1 / 2)

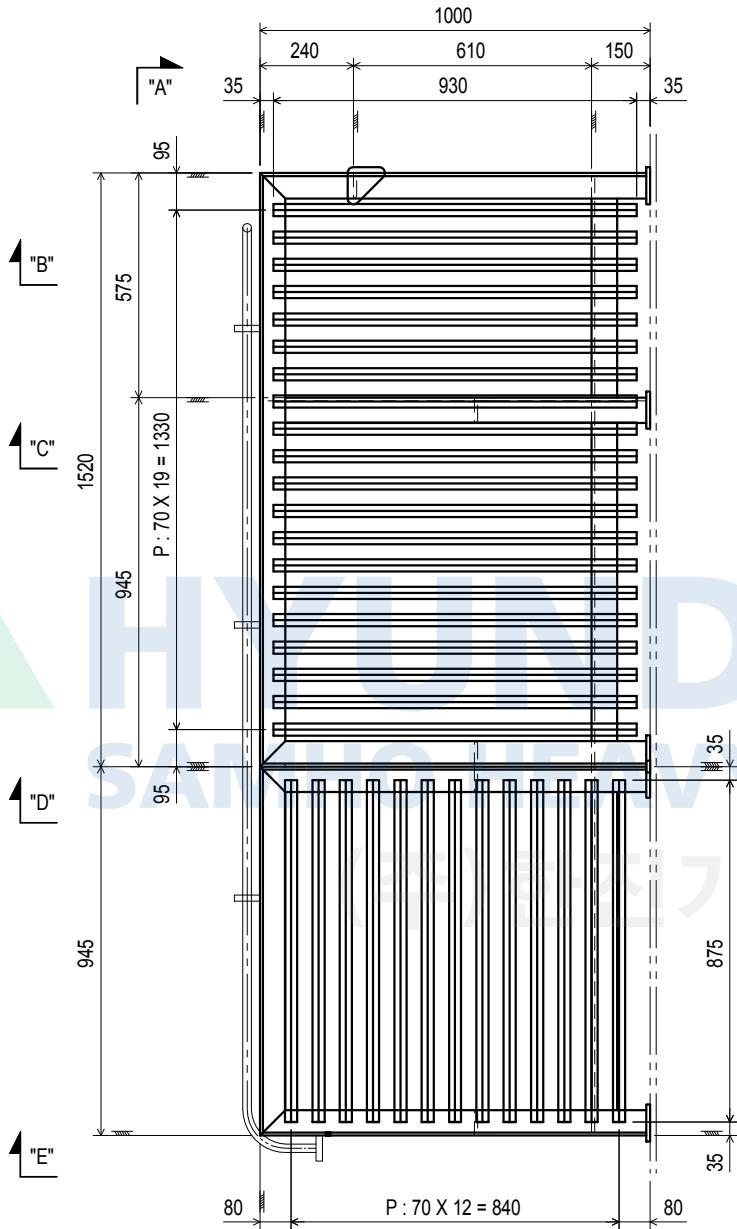
SHIP NO.	8132 / 8133 / 8134	23
DWG NO.	F31P0-C38-56BB	

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
F51BL(P)	PFF-T101P	1	275.4	본도 제작

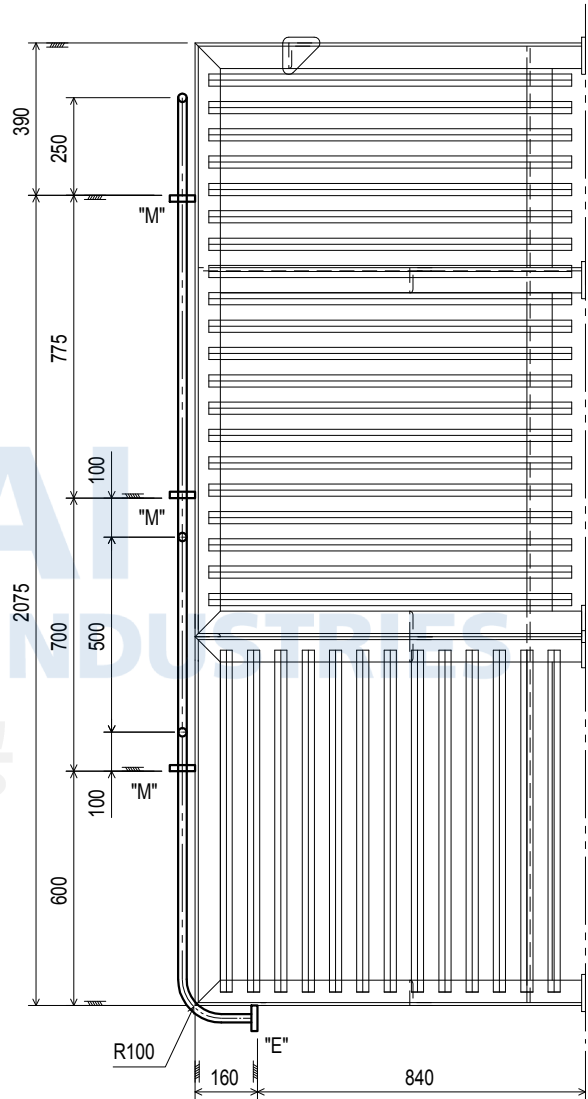
설치 BLOCK

F51BL(P)

PLATFORM PLAN



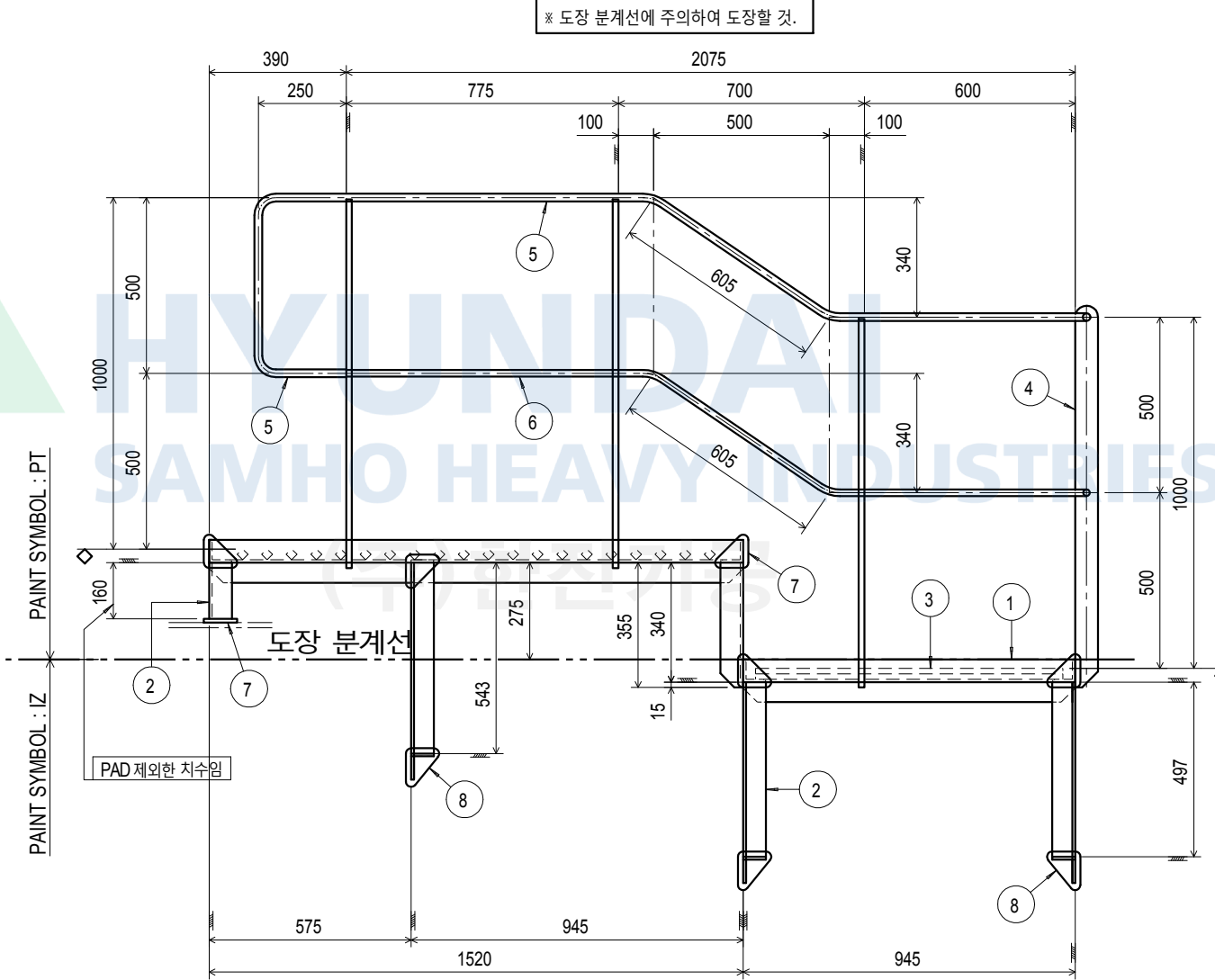
HANDRAIL PLAN



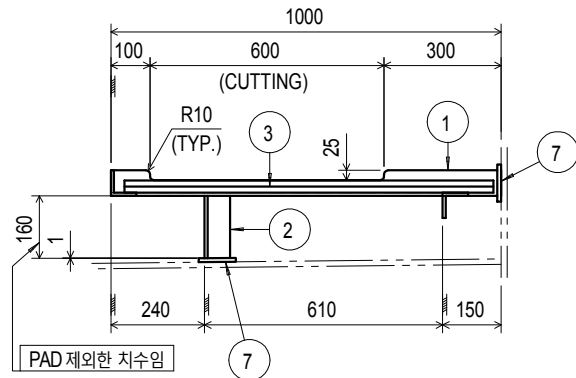
NOTE

1. 본도는 PORT SIDE (MARK NO. : PFF-T101P) 를 나타냄.
2. PAINT CODE : PT + IZ
3. HANDRAIL(STANCHION) 제작시 DETAIL 도면 (PAGE : 21, 22) 참조할 것.
4. 도장 분계선에 주의하여 도장할 것.

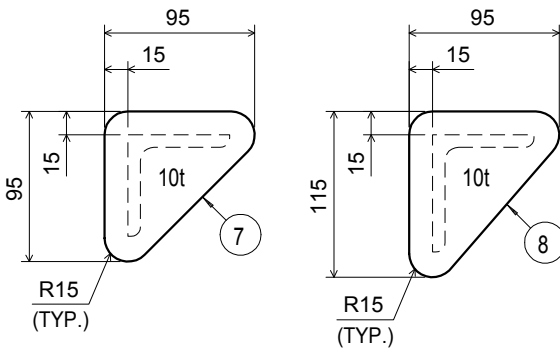
VIEW - "A"



VIEW - "B"



DETAIL OF "PAD"



8	PAD FOR SUPPORT	10t PLATE	SS400 or SS275	3		
7	PAD FOR SUPPORT	10t PLATE	SS400 or SS275	6		
6	MID RAIL	Φ19 R.BAR	SS400 or SS275	1		
5	TOP RAIL	Φ22 R.BAR	SS400 or SS275	1		
4	STANCHION	65 X 16t F.B	SS400 or SS275	4		
3	STEP	22 SQ.BAR	SS400 or SS275	33		
2	SUPPORT	65 X 65 X 8t E.A	SS400 or SS275	1		
1	SIDE FRAME	65 X 65 X 8t E.A	SS400 or SS275	1		
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK



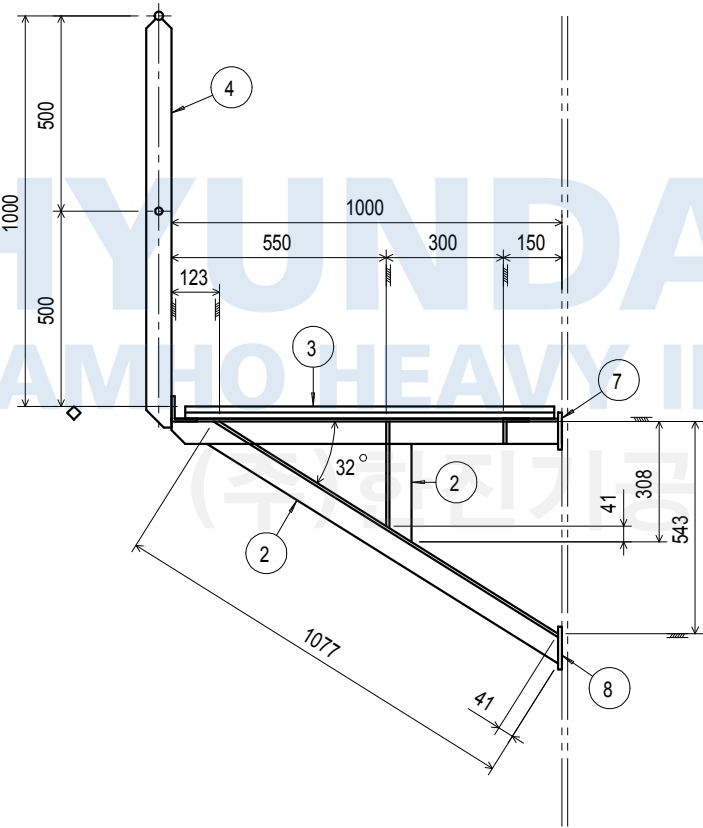
DETAIL OF PLATFORM (2 / 2)

SHIP NO.	8132 / 8133 / 8134	24
DWG NO.	F31P0-C38-56BB	

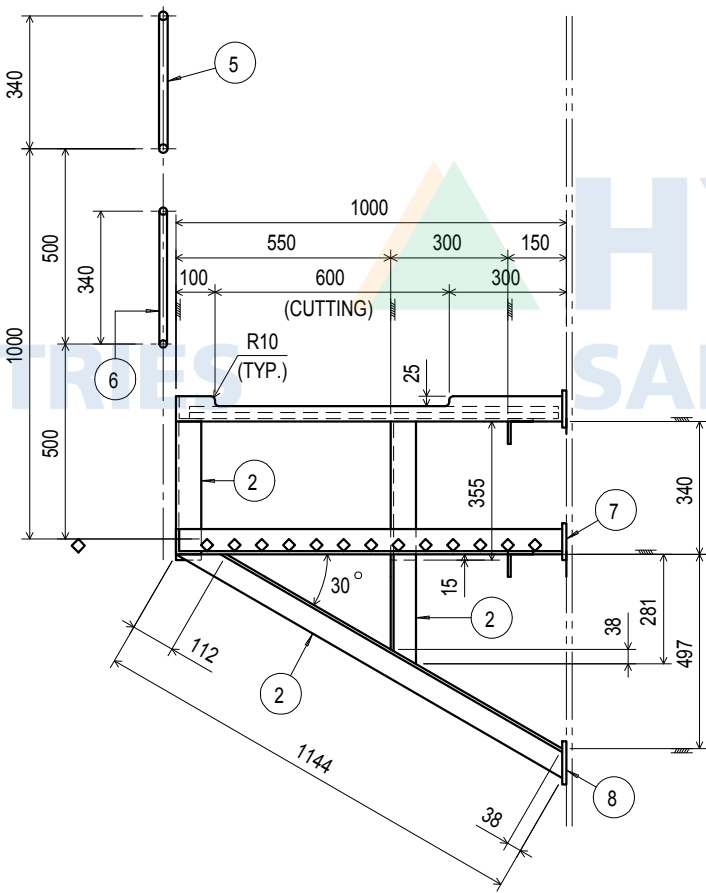
설치 BLOCK

F51BL(P)

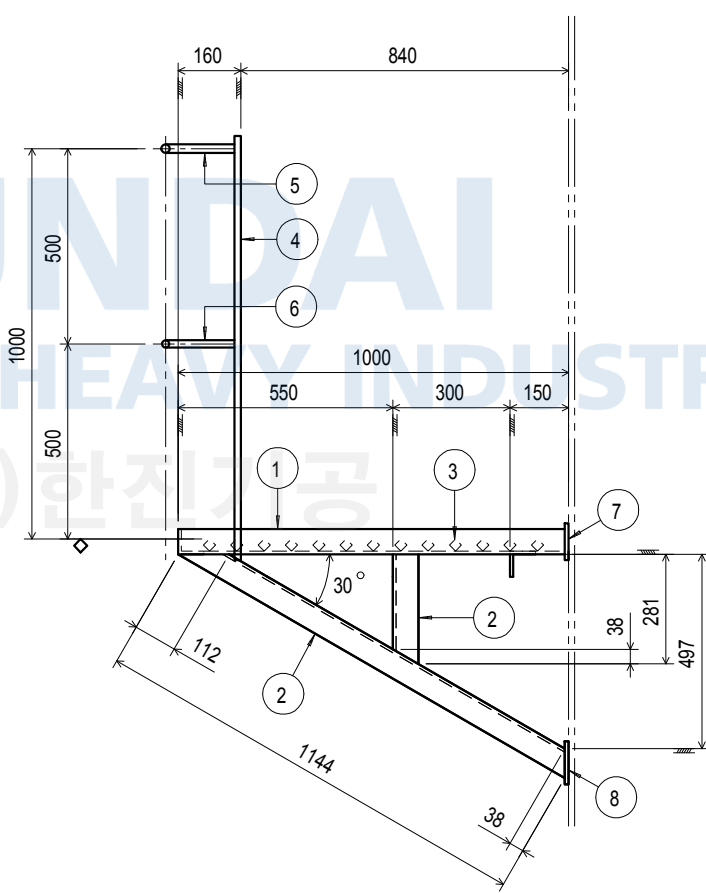
VIEW - "C"



VIEW - "D"



VIEW - "E"





DEATIL OF PLATFORM

SHIP NO.	8132 / 8133 / 8134	25
DWG NO.	F31P0-C38-56BB	

NOTE

1. 본도는 PORT & STB'D SIDE를 나타내었으며, 본도 제작 & 대칭제작에 주의할 것.
2. PAINT CODE : IZ
3. HANDRAIL(STANCHION) 제작시 DETAIL 도면 (PAGE : 20, 21) 참조할 것.

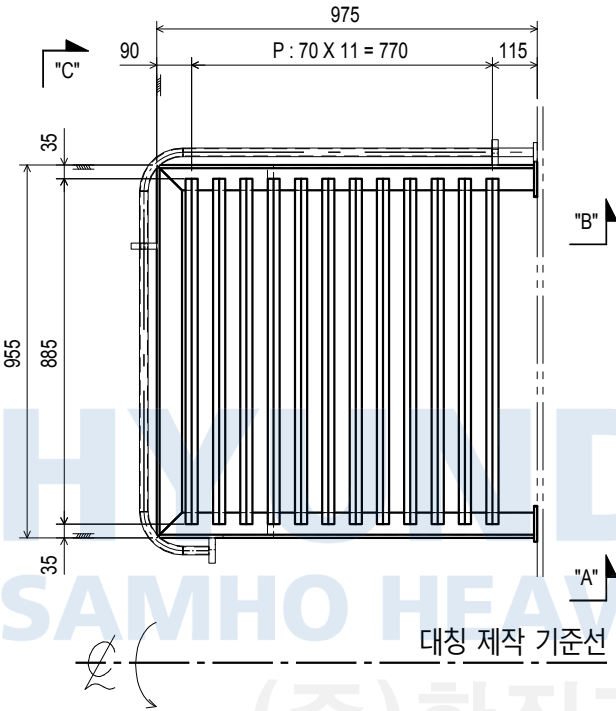
BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
F51BL(P)	PFF-T102P	1	111.9	대칭 제작
F51P0	PFF-T104P	1	111.9	본도 제작
F51S0	PFF-T104S	1	111.9	대칭 제작

본도 / 대칭 제작 주의

설치 BLOCK

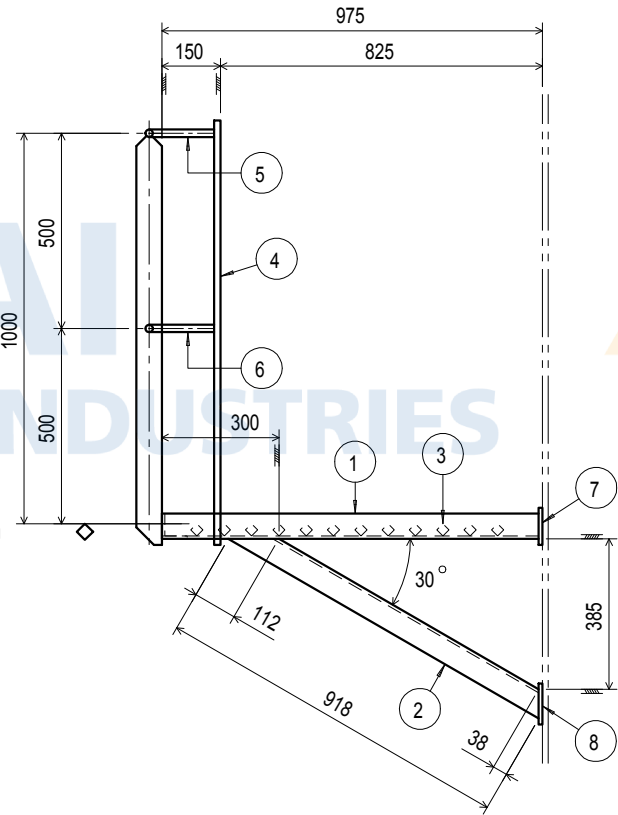
F51BL(P)
F51P0 F51S0

PLATFORM PLAN

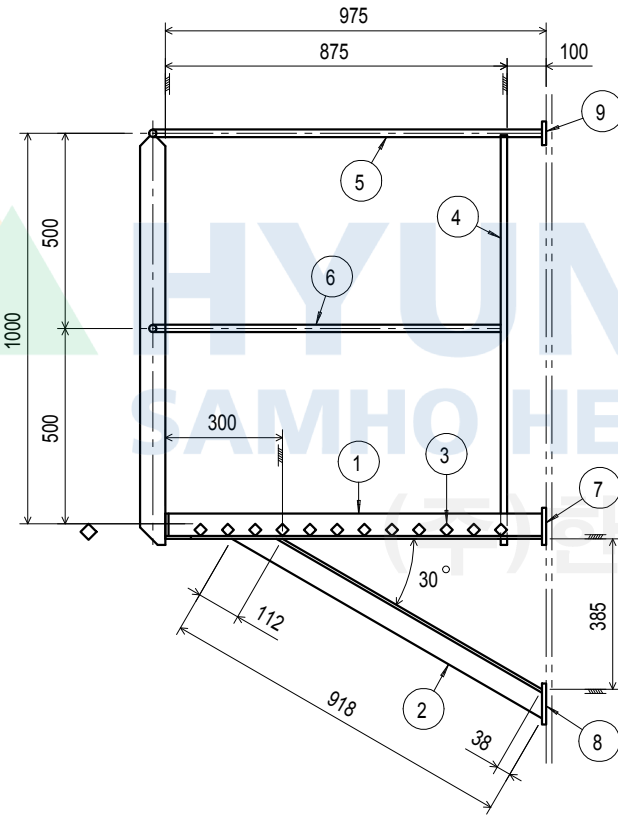


대칭 제작 기준선

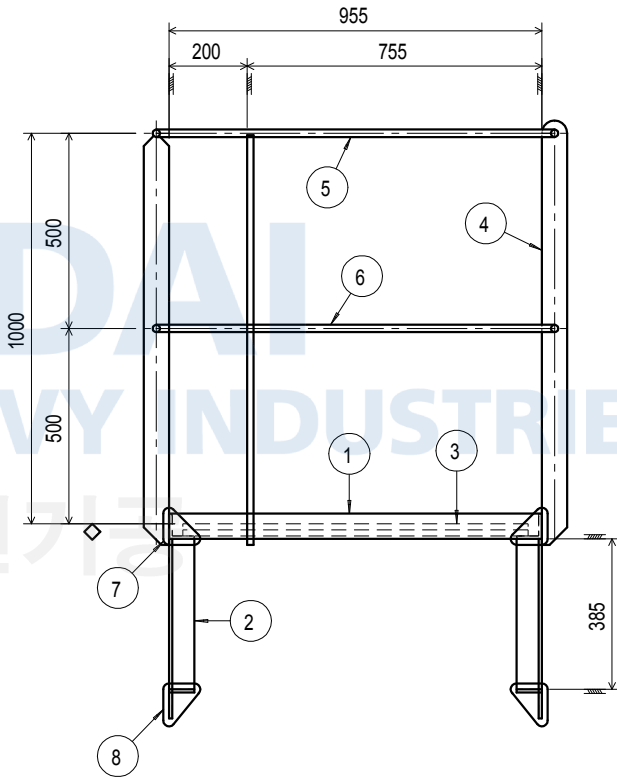
VIEW - "A"



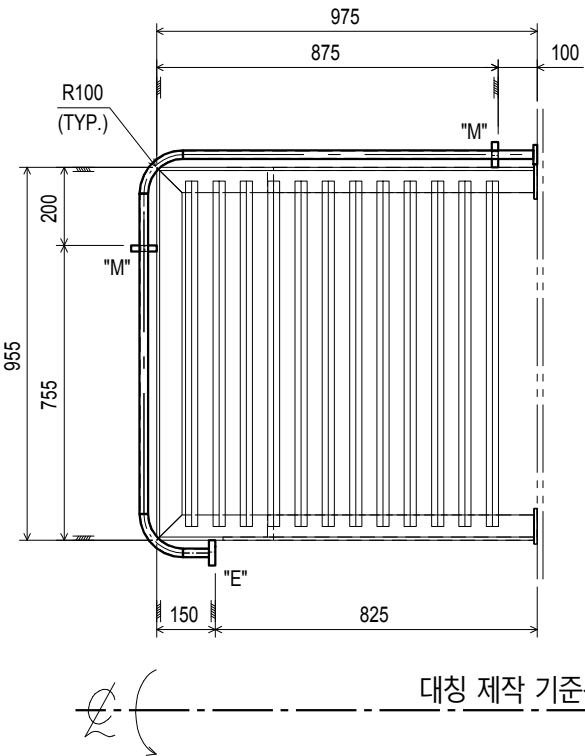
VIEW - "B"



VIEW - "C"

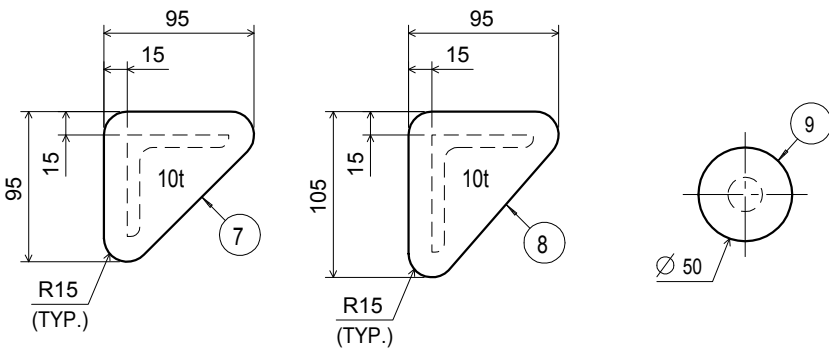


HANDRAIL PLAN



대칭 제작 기준선

DETAIL OF "PAD"



9	PAD FOR HANDRAIL	10t PLATE	SS400 or SS275	1		
8	PAD FOR SUPPORT	10t PLATE	SS400 or SS275	2		
7	PAD FOR SUPPORT	10t PLATE	SS400 or SS275	2		
6	MID RAIL	Φ19 R.BAR	SS400 or SS275	1		
5	TOP RAIL	Φ22 R.BAR	SS400 or SS275	1		
4	STANCHION	65 X 16t F.B	SS400 or SS275	3		
3	STEP	22 SQ.BAR	SS400 or SS275	12		
2	SUPPORT	65 X 65 X 8t E.A	SS400 or SS275	1		
1	SIDE FRAME	65 X 65 X 8t E.A	SS400 or SS275	1		
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK



DETAIL OF PLATFORM (1 / 3)

SHIP NO. 8132 / 8133 / 8134 26

DWG NO. F31P0-C38-56BB

NOTE

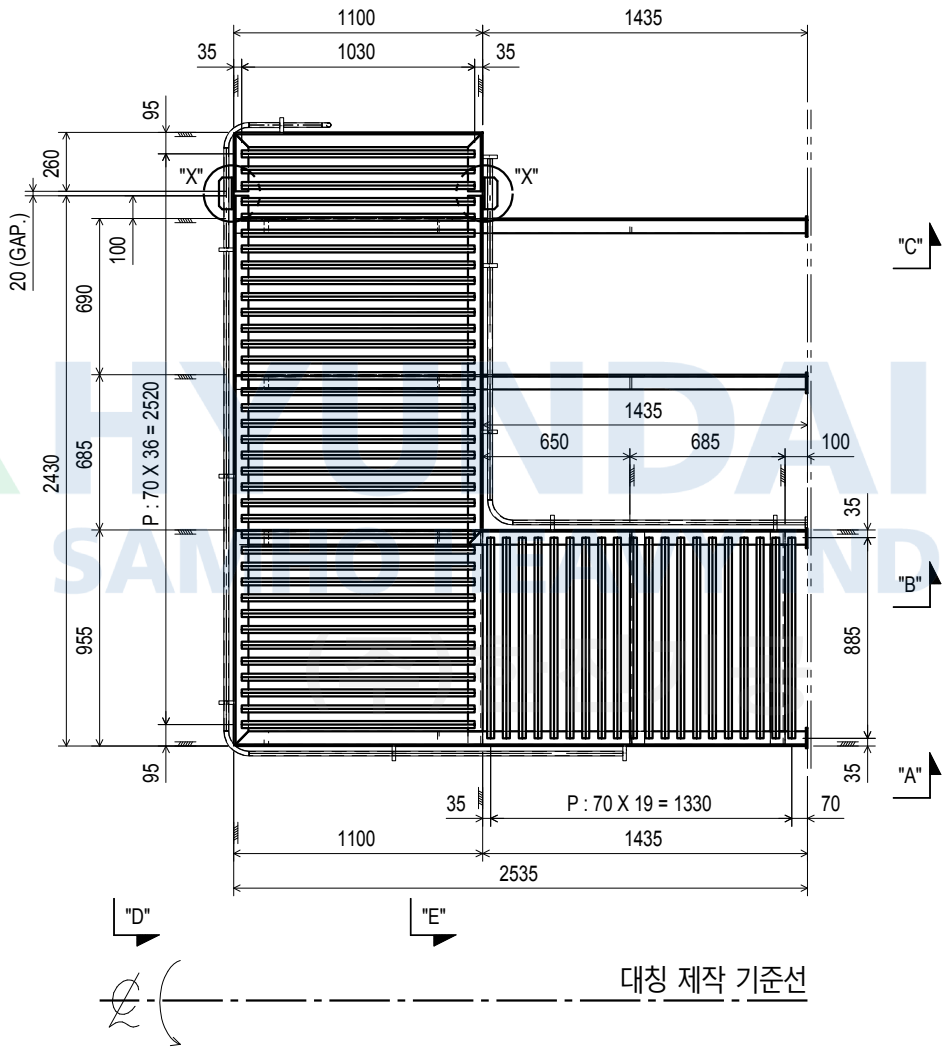
1. 본도는 PORT SIDE (MARK NO. : PFF-T103P) 를 나타냄.
STB'D SIDE (MARK NO. : PFF-T103S)는 대칭 제작할 것.
2. PAINT CODE : PT + IZ
3. HANDRAIL(STANCHION) 제작시 DETAIL 도면 (PAGE : 21, 22) 참조할 것.
4. 도장 분계선에 주의하여 도장할 것.(PAGE : 27 참조)

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
F51P0	PFF-T103P	1	603.1	본도 제작
F51S0	PFF-T103S	1	603.1	대칭 제작

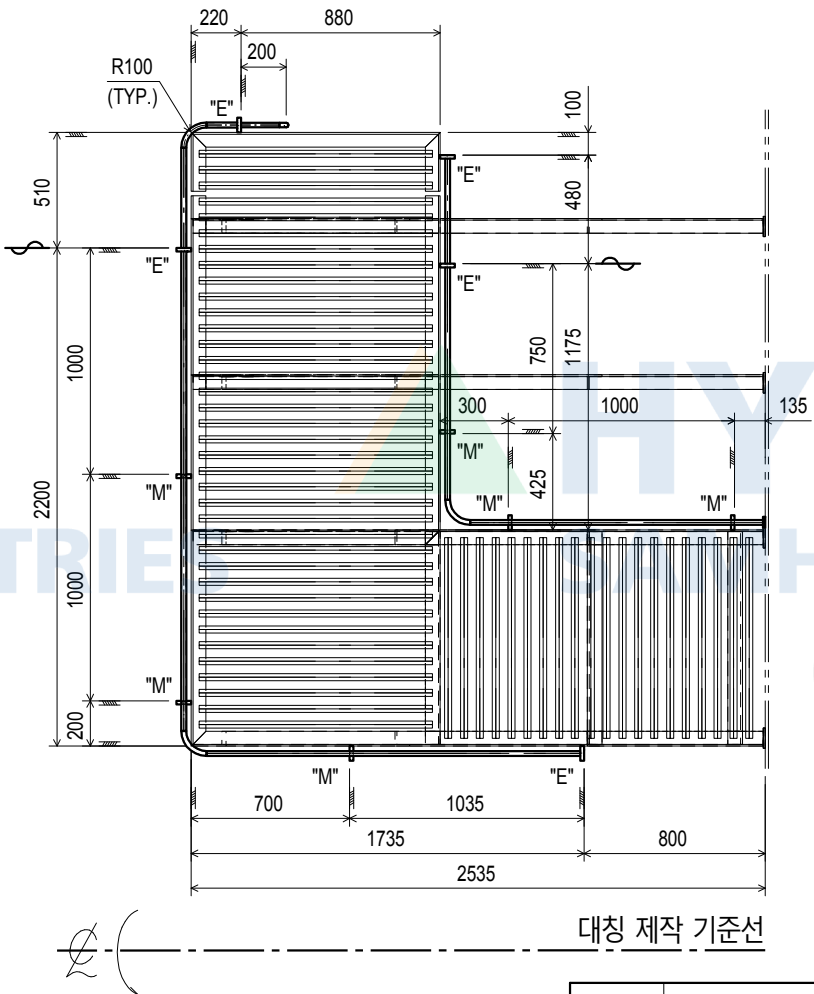
설치 BLOCK

F51P0 F51S0

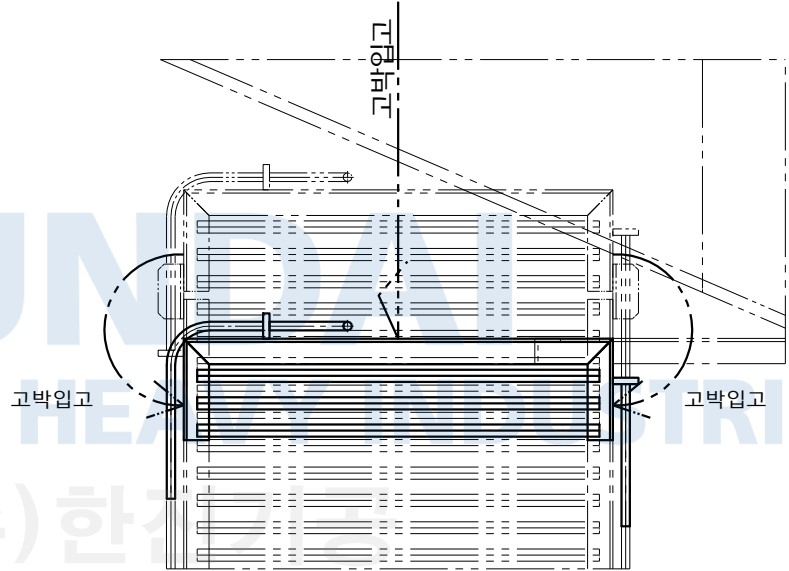
PLATFORM PLAN



HANDRAIL PLAN

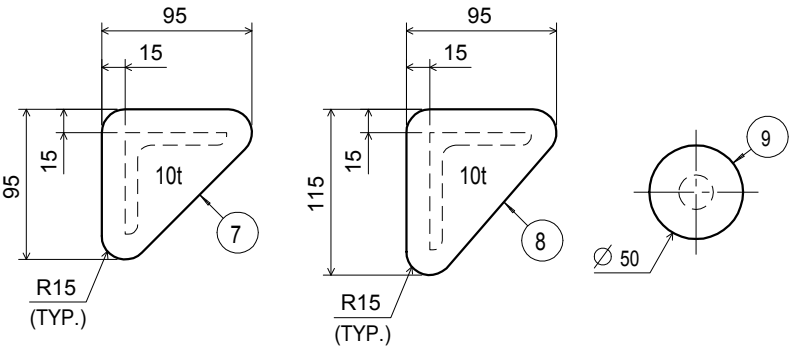


DET. OF "고박 입고"

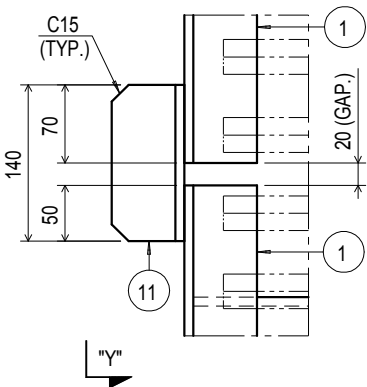


※ 고박 입고에 주의하여 제작할 것.

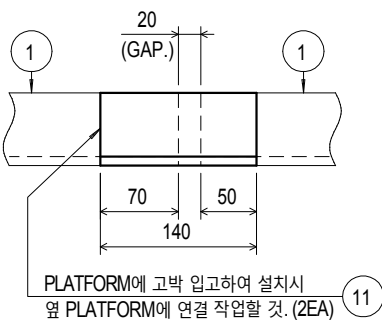
DETAIL OF "PAD"



DET. OF "X"



VIEW - "Y"



11	CON. PIECE	65 X 65 X 8t E.A	SS400 or SS275	2		
10	HANDGRIP	Φ19 R.BAR	SS400 or SS275	1		
9	PAD FOR HANDRAIL	10t PLATE	SS400 or SS275	1		
8	PAD FOR SUPPORT	10t PLATE	SS400 or SS275	4		
7	PAD FOR SUPPORT	10t PLATE	SS400 or SS275	4		
6	MID RAIL	Φ19 R.BAR	SS400 or SS275	4		
5	TOP RAIL	Φ22 R.BAR	SS400 or SS275	4		
4	STANCHION	65 X 16t F.B	SS400 or SS275	11		
3	STEP	22 SQ.BAR	SS400 or SS275	57		
2	SUPPORT	65 X 65 X 8t E.A	SS400 or SS275	1		
1	SIDE FRAME	65 X 65 X 8t E.A	SS400 or SS275	1		
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK



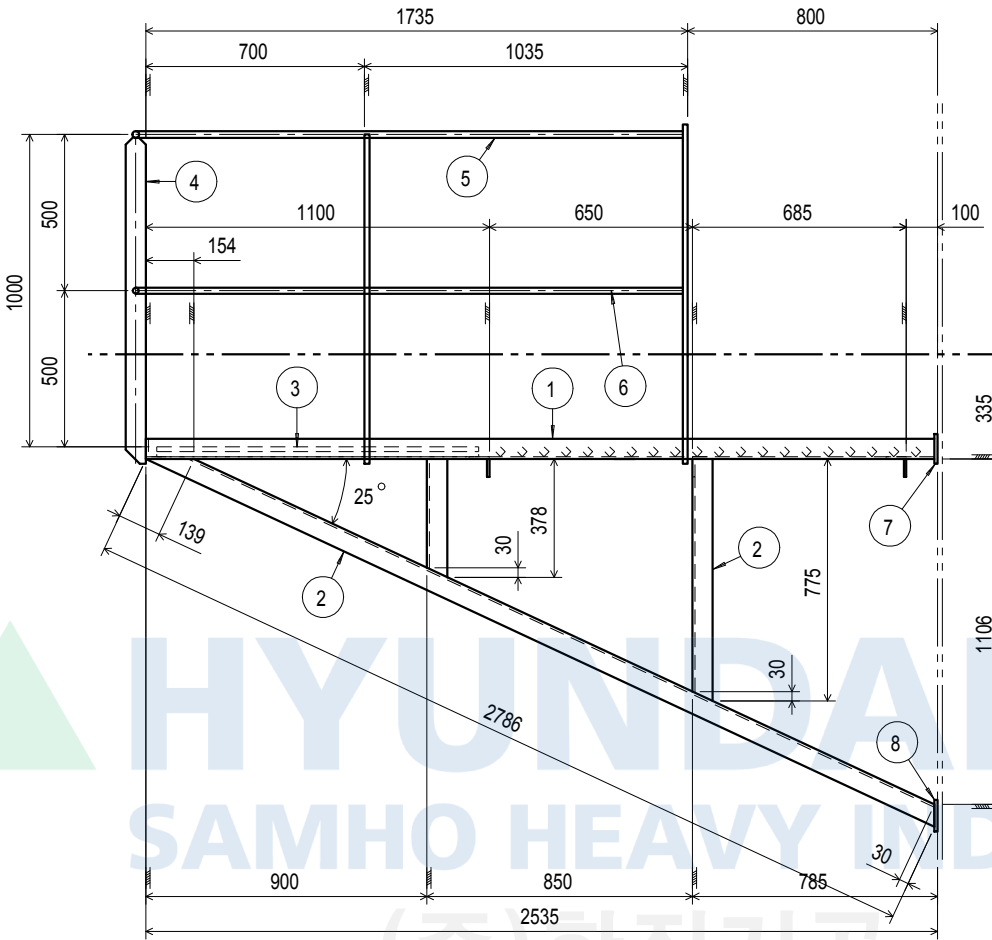
DETAIL OF PLATFORM (2 / 3)

SHIP NO.	8132 / 8133 / 8134	27
DWG NO.	F31P0-C38-56BB	

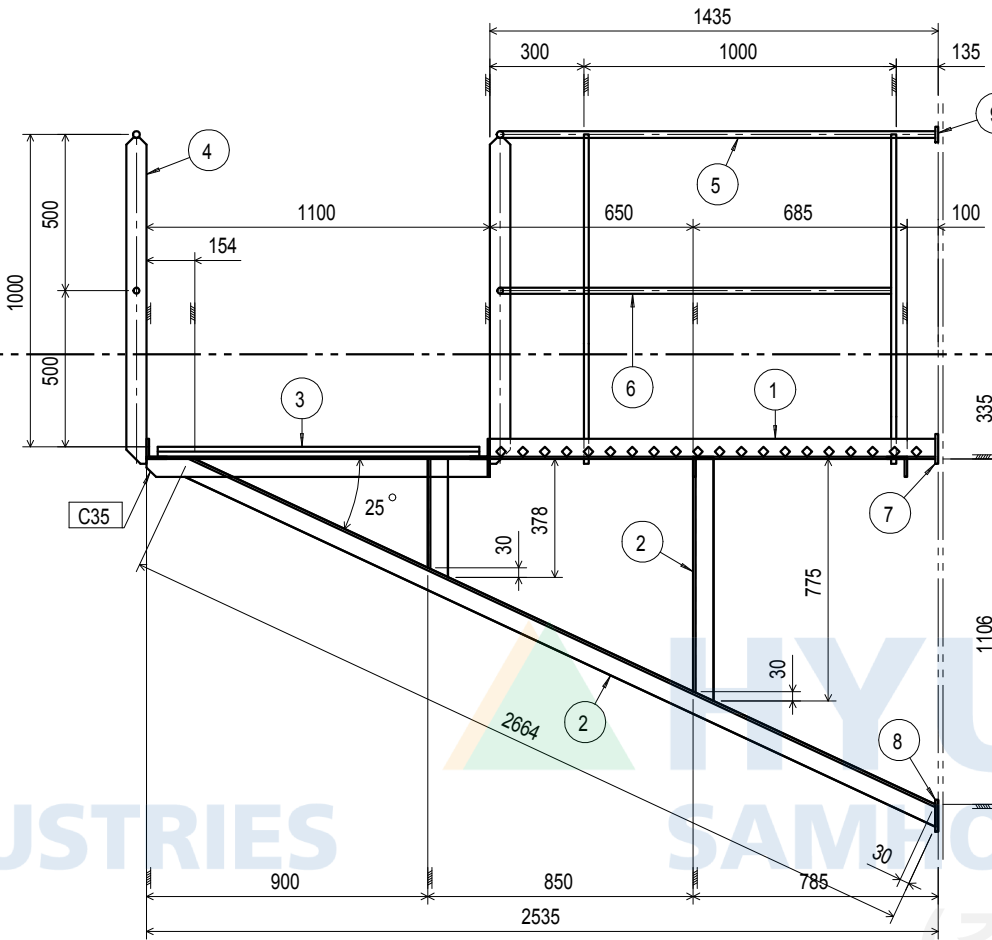
설치 BLOCK

F51P0 F51S0

VIEW - "A"



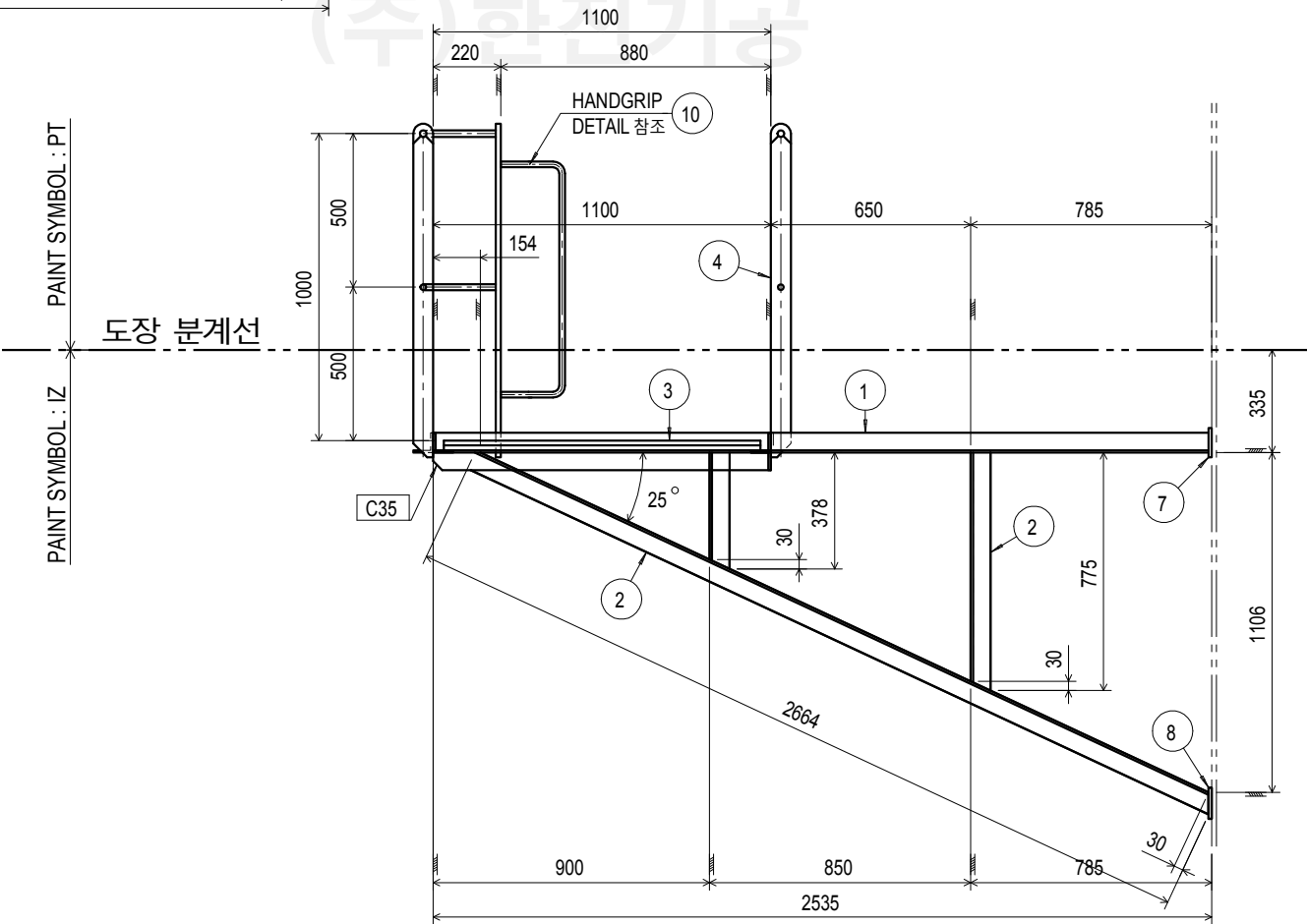
VIEW - "B"



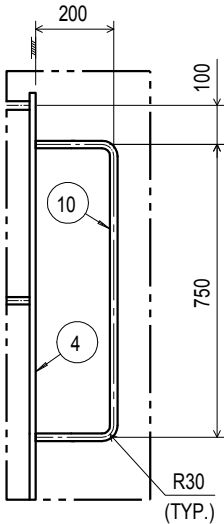
도장 분계선

PAINT SYMBOL : PT
PAINT SYMBOL : IZ

VIEW - "C"



DET. OF "HANDGRIP"



O8132-F31P0C3856BB-027



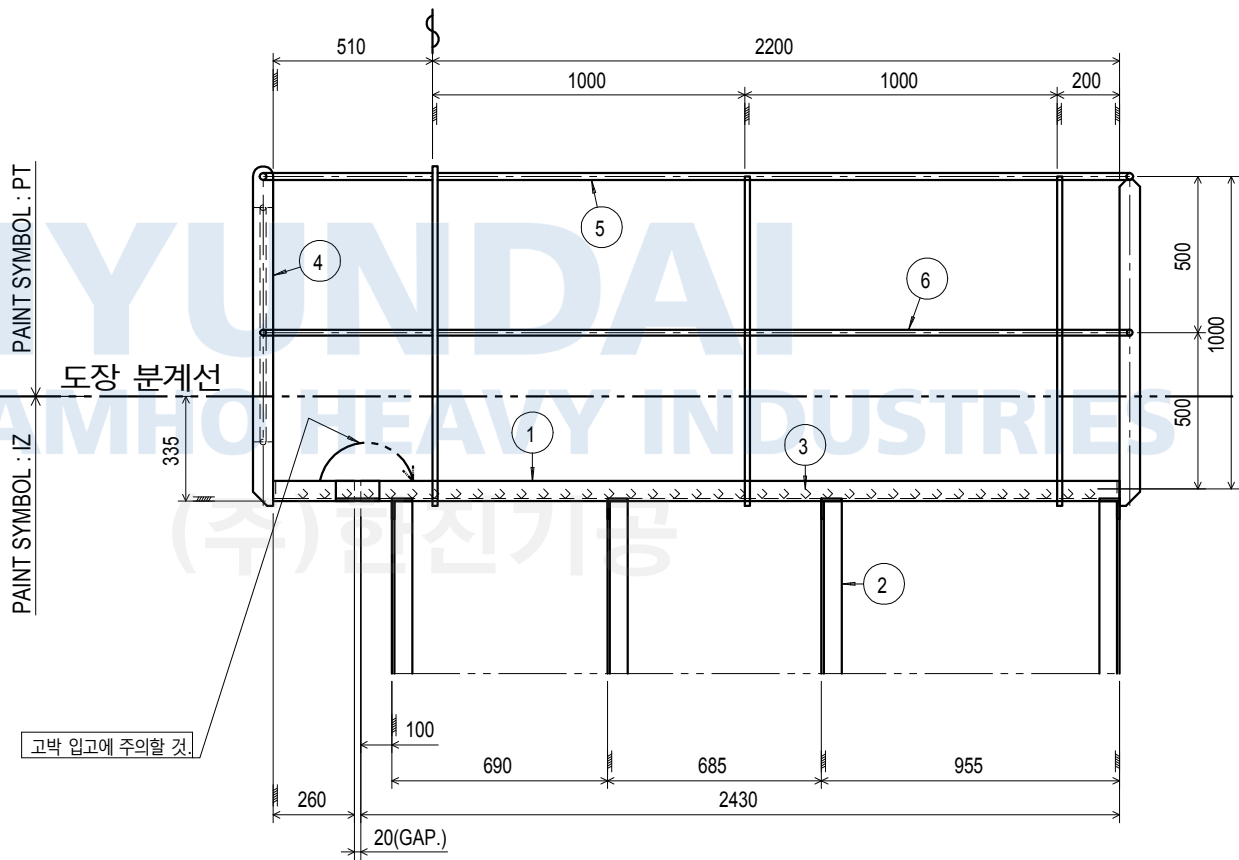
DETAIL OF PLATFORM (3 / 3)

SHIP NO.	8132 / 8133 / 8134	28
DWG NO.	F31P0-C38-56BB	

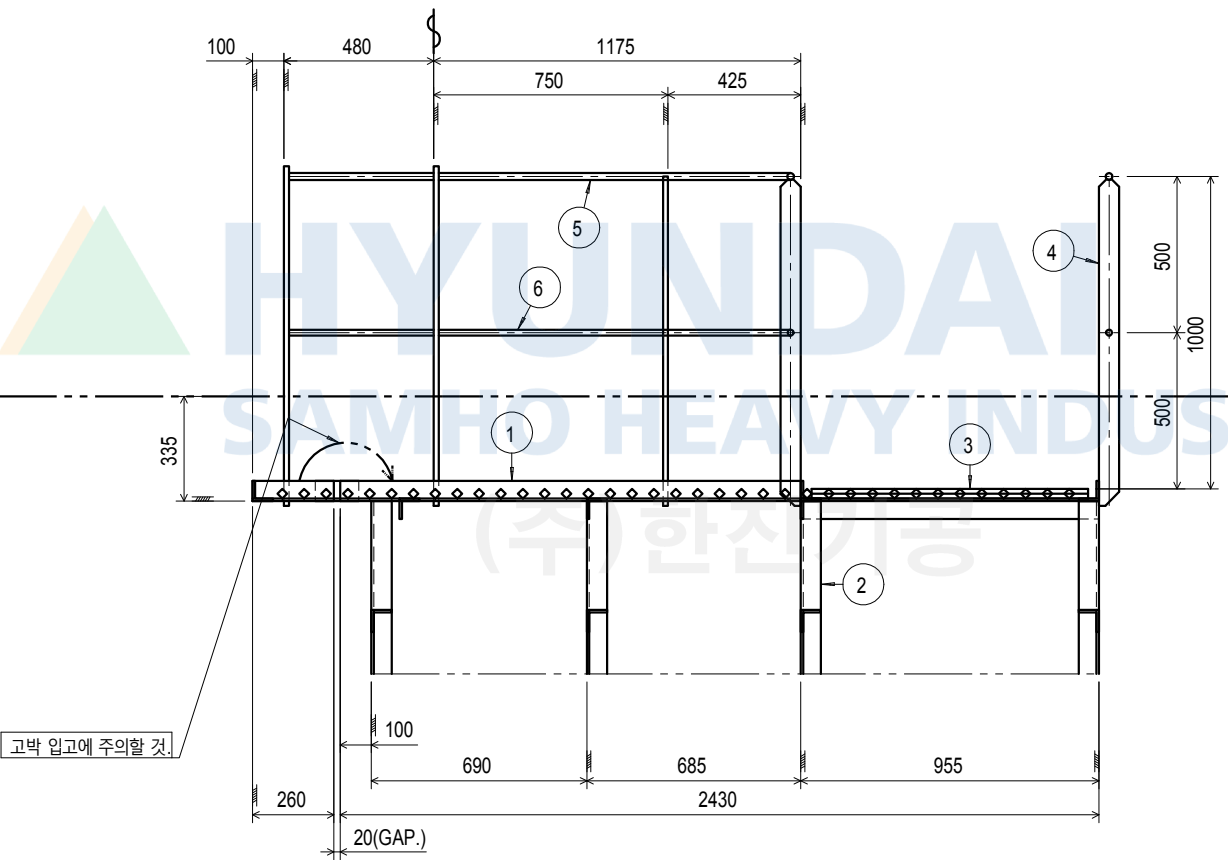
설치 BLOCK

F51P0 F51S0

VIEW - "D"



VIEW - "E"





DETAIL OF PLATFORM (1 / 3)

SHIP NO.	8132 / 8133 / 8134	29
DWG NO.	F31P0-C38-56BB	

NOTE

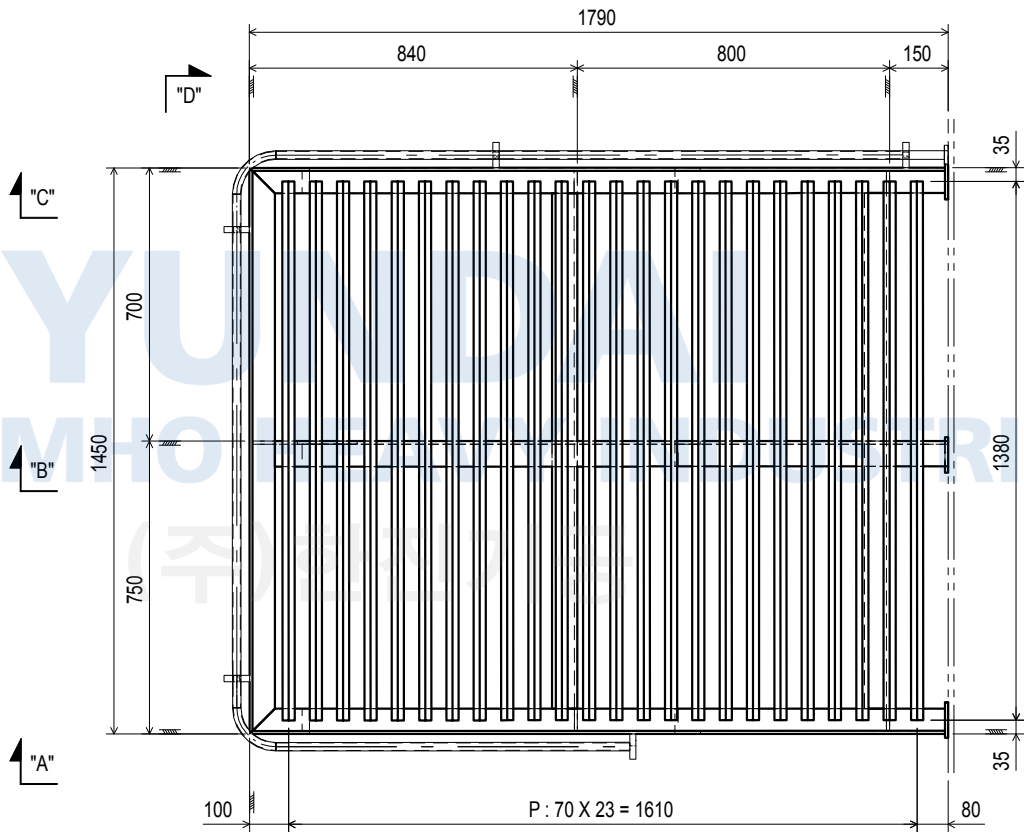
1. 본도는 STB'D SIDE (MARK NO. : PFF-T105S) 를 나타냄.
2. PAINT CODE : IZ
3. HANDRAIL(STANCHION) 제작시 DETAIL 도면 (PAGE : 21, 22) 참조할 것.

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
F41S0	PFF-T105S	1	315.8	본도 제작

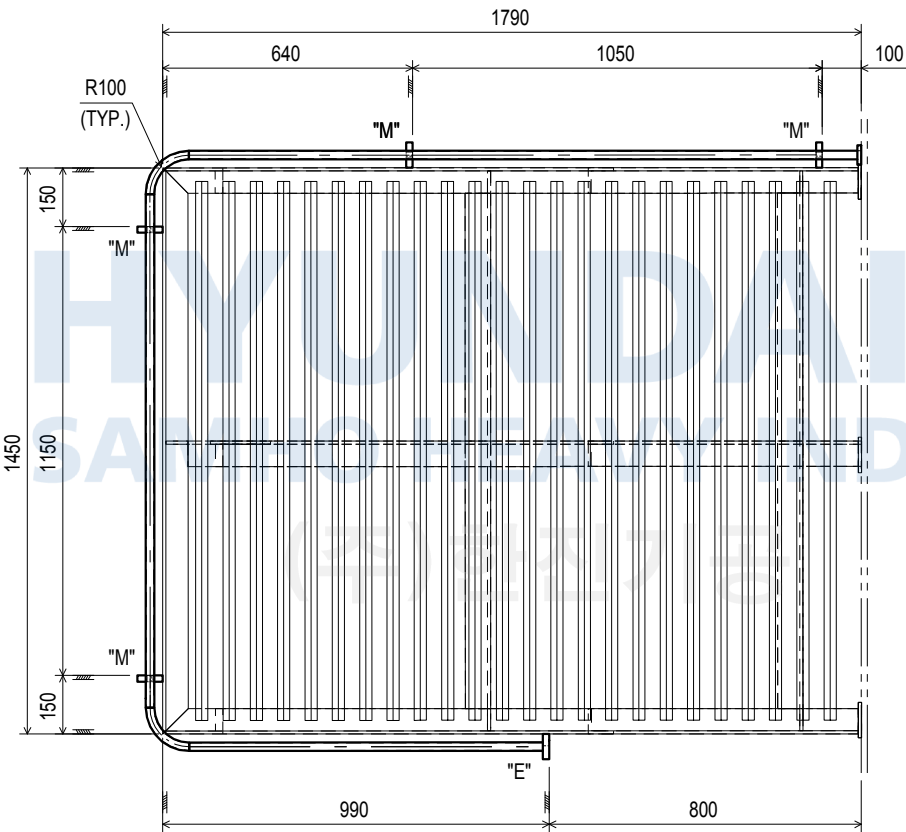
설치 BLOCK

F41S0

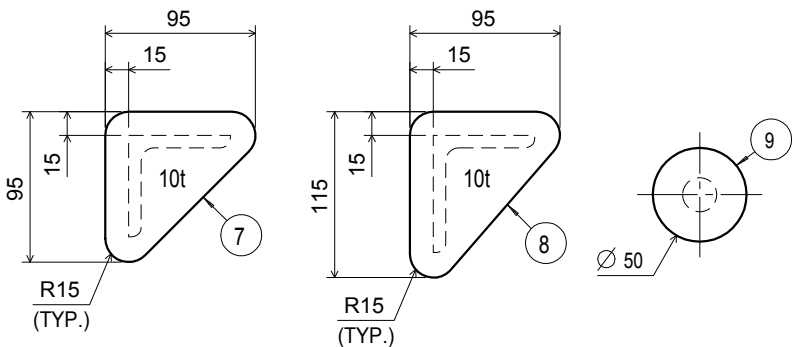
PLATFORM PLAN



HANDRAIL PLAN



DETAIL OF "PAD"



9	PAD FOR HANDRAIL	10t PLATE	SS400 or SS275	1		
8	PAD FOR SUPPORT	10t PLATE	SS400 or SS275	3		
7	PAD FOR SUPPORT	10t PLATE	SS400 or SS275	3		
6	MID RAIL	Φ19 R.BAR	SS400 or SS275	1		
5	TOP RAIL	Φ22 R.BAR	SS400 or SS275	1		
4	STANCHION	65 X 16t F.B	SS400 or SS275	5		
3	STEP	22 SQ.BAR	SS400 or SS275	24		
2	SUPPORT	65 X 65 X 8t E.A	SS400 or SS275	1		
1	SIDE FRAME	65 X 65 X 8t E.A	SS400 or SS275	1		
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK



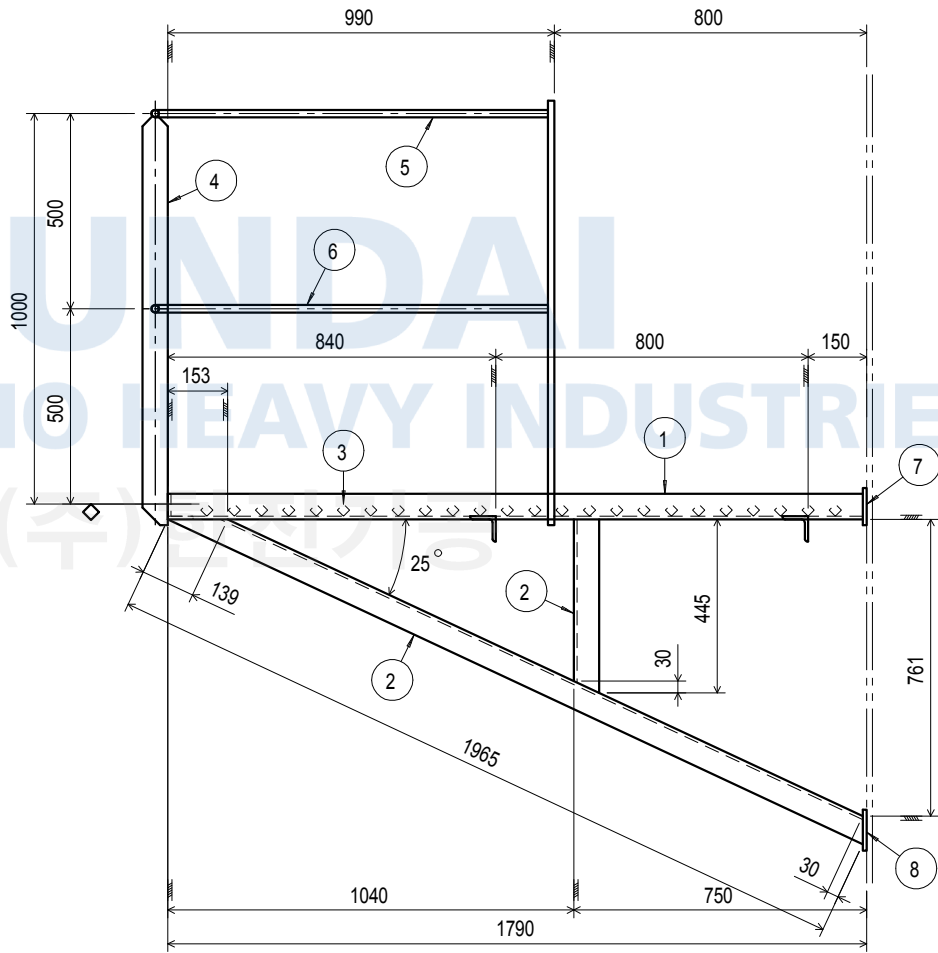
DETAIL OF PLATFORM (2 / 3)

SHIP NO.	8132 / 8133 / 8134	30
DWG NO.	F31P0-C38-56BB	

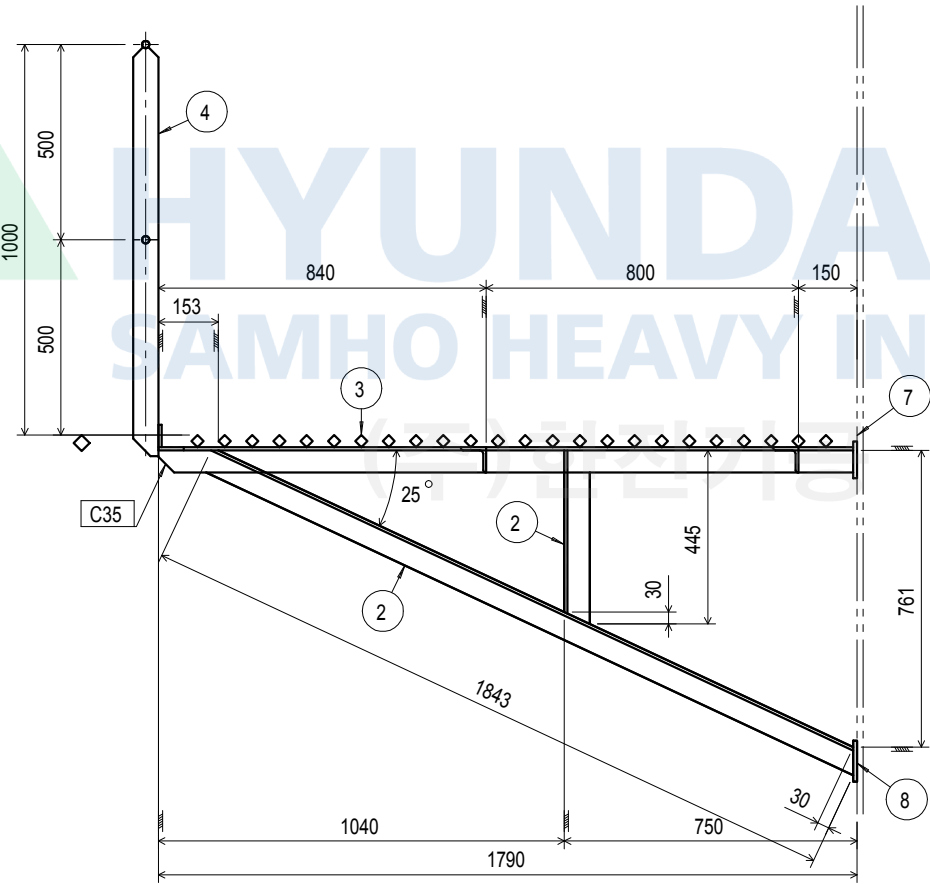
설치 BLOCK

F41S0

VIEW - "A"



VIEW - "B"



O8132-F31P0C3856BB-030



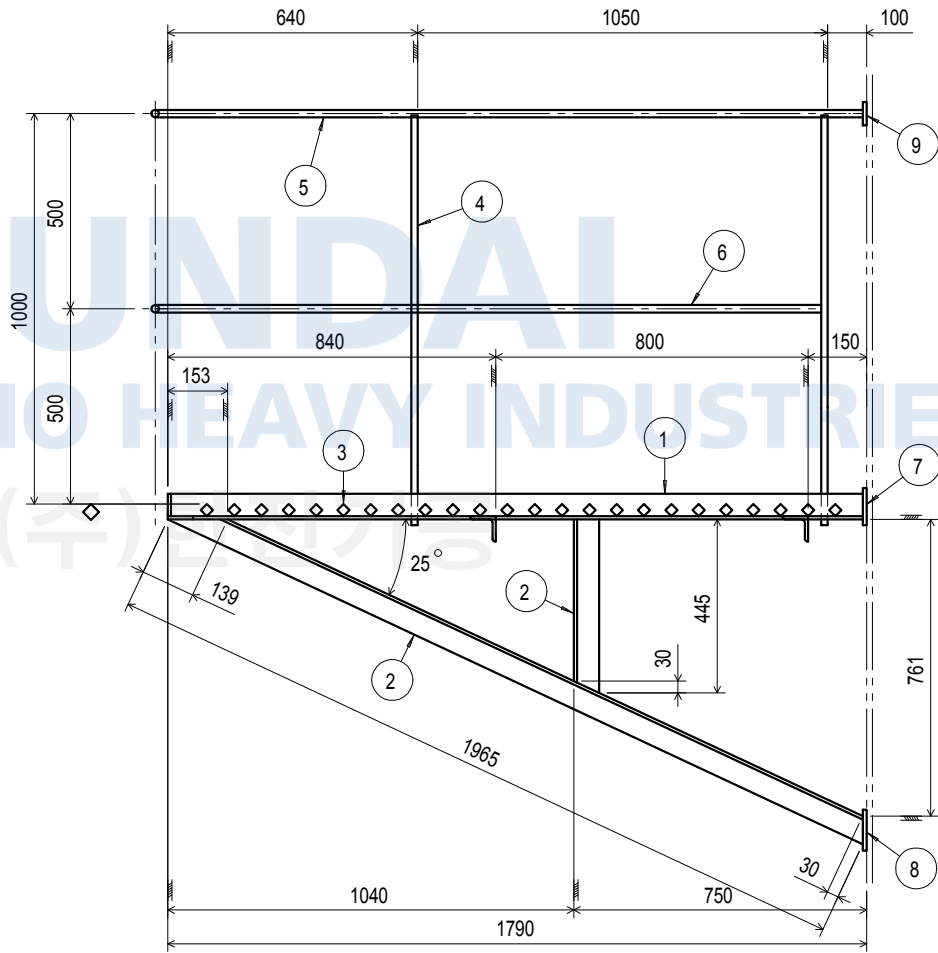
DETAIL OF PLATFORM (3 / 3)

SHIP NO.	8132 / 8133 / 8134	31
DWG NO.	F31P0-C38-56BB	

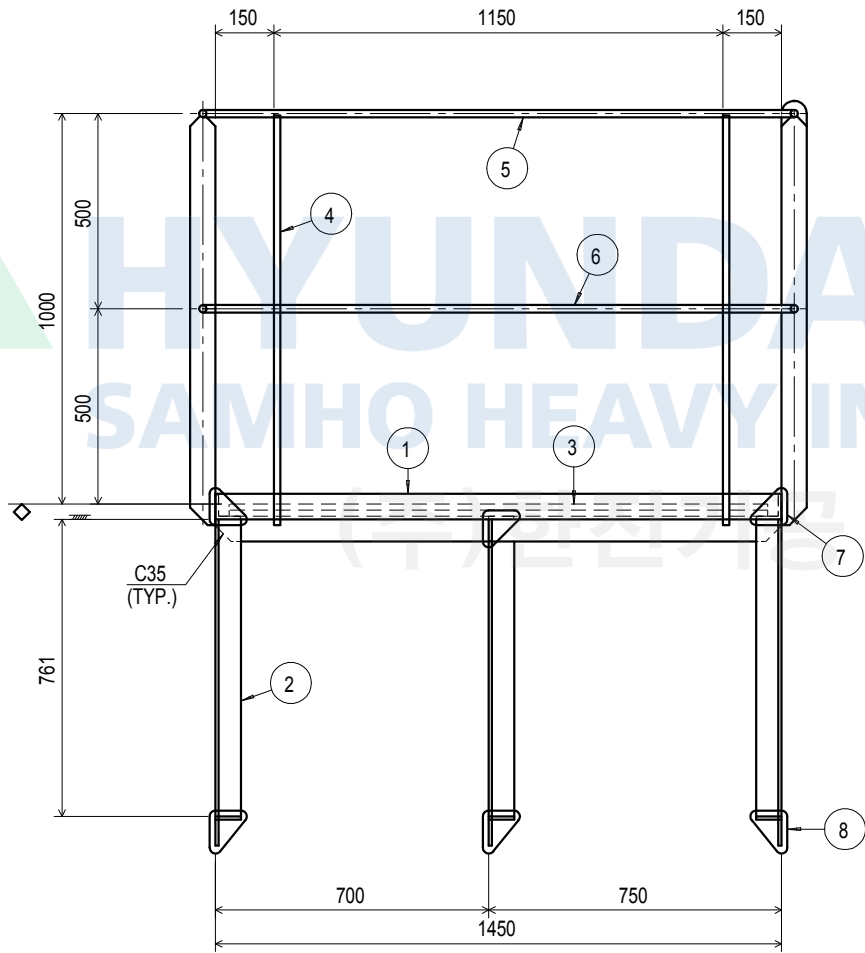
설치 BLOCK

F41S0

VIEW - "C"



VIEW - "D"





DEATIL OF PLATFORM

SHIP NO.	8132 / 8133 / 8134	32
DWG NO.	F31P0-C38-56BB	

NOTE

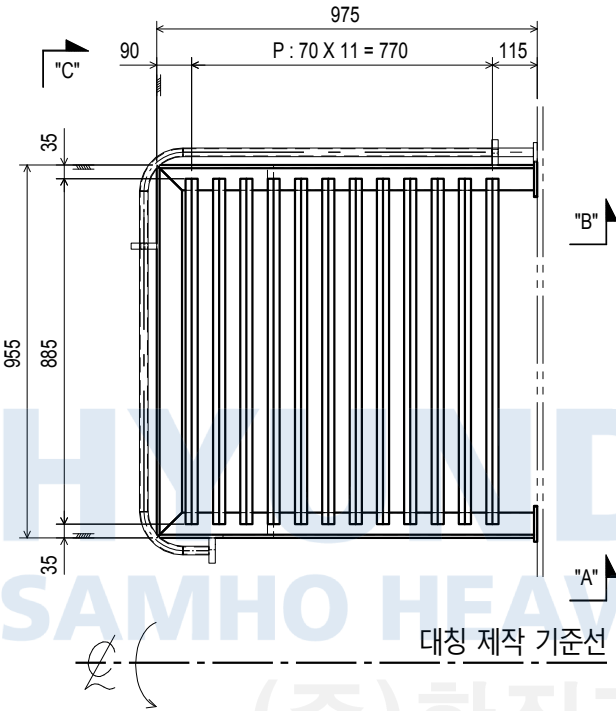
1. 본도는 PORT STB'D SIDE를 나타내었으며, STB'D SIDE는 대칭 제작할 것.
2. PAINT CODE : IZ
3. HANDRAIL(STANCHION) 제작시 DETAIL 도면 (PAGE : 20, 21) 참조할 것.

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
F41P0	PFF-T106P	1	111.9	본도 제작
F41P0	PFF-T107P	1	111.9	본도 제작
F41S0	PFF-T106S	1	111.9	대칭 제작
F41S0	PFF-T107S	1	111.9	대칭 제작

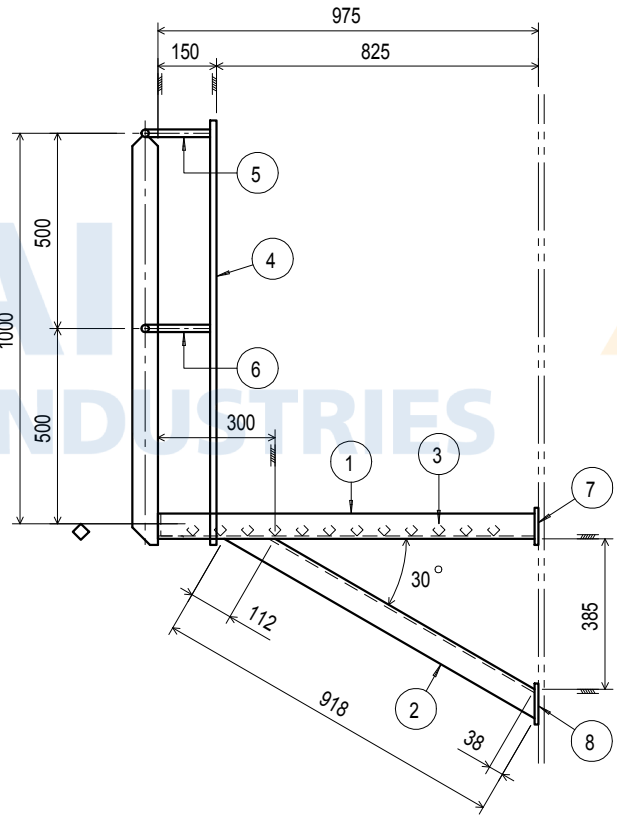
설치 BLOCK

F41P0 F41S0

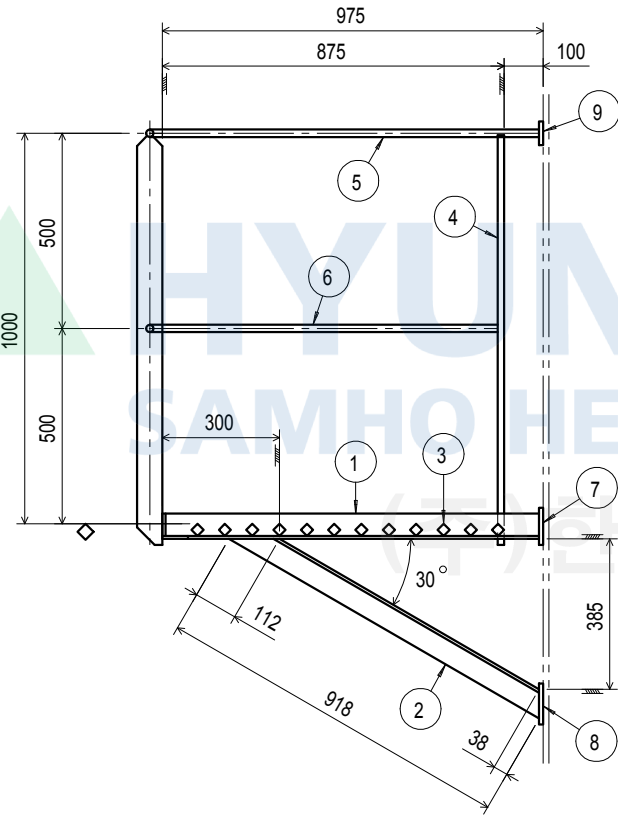
PLATFORM PLAN



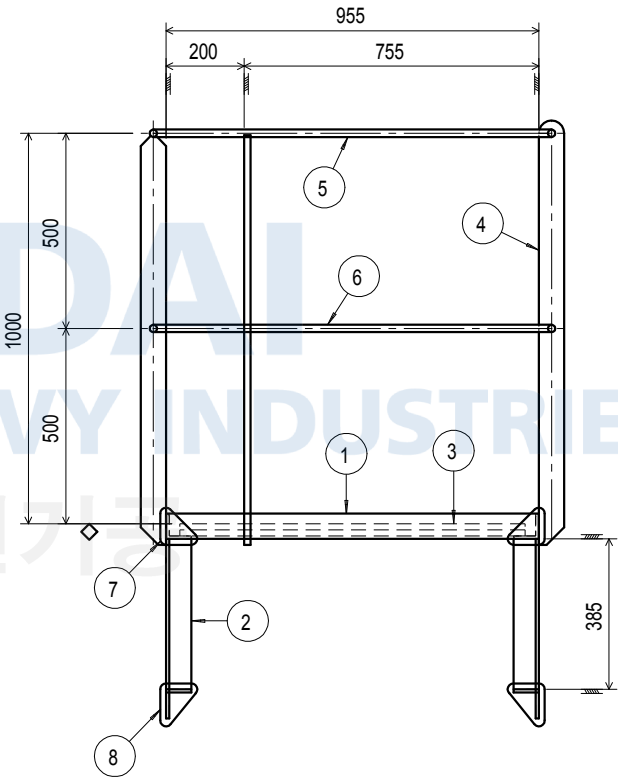
VIEW - "A"



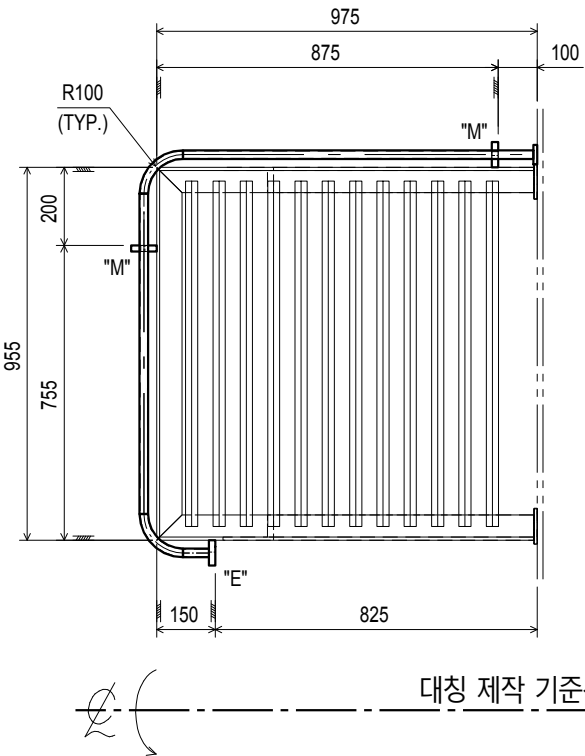
VIEW - "B"



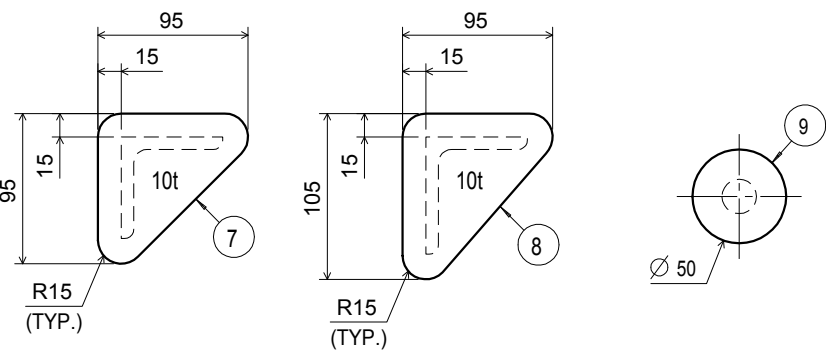
VIEW - "C"



HANDRAIL PLAN



DETAIL OF "PAD"



9	PAD FOR HANDRAIL	10t PLATE	SS400 or SS275	1		
8	PAD FOR SUPPORT	10t PLATE	SS400 or SS275	2		
7	PAD FOR SUPPORT	10t PLATE	SS400 or SS275	2		
6	MID RAIL	Φ19 R.BAR	SS400 or SS275	1		
5	TOP RAIL	Φ22 R.BAR	SS400 or SS275	1		
4	STANCHION	65 X 16t F.B	SS400 or SS275	3		
3	STEP	22 SQ.BAR	SS400 or SS275	12		
2	SUPPORT	65 X 65 X 8t E.A	SS400 or SS275	1		
1	SIDE FRAME	65 X 65 X 8t E.A	SS400 or SS275	1		
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

O8132-F31P0C3856BB-032



DEATIL OF PLATFORM

SHIP NO.	8132 / 8133 / 8134	33
DWG NO.	F31P0-C38-56BB	

NOTE

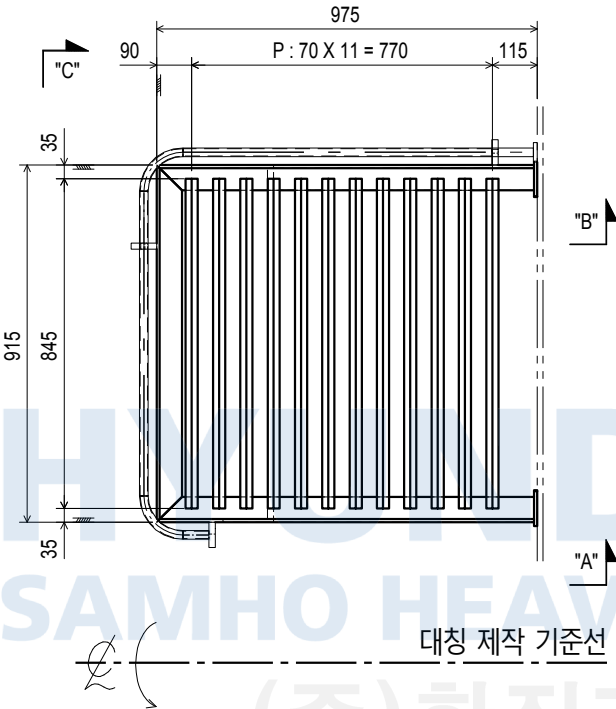
1. 본도는 PORT SIDE (MARK NO. : PFF-T108P) 를 나타냄.
2. PAINT CODE : IZ
3. HANDRAIL(STANCHION) 제작시 DETAIL 도면 (PAGE : 21, 22) 참조할 것.

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
F31P0	PFF-T108P	1	105.9	본도 제작

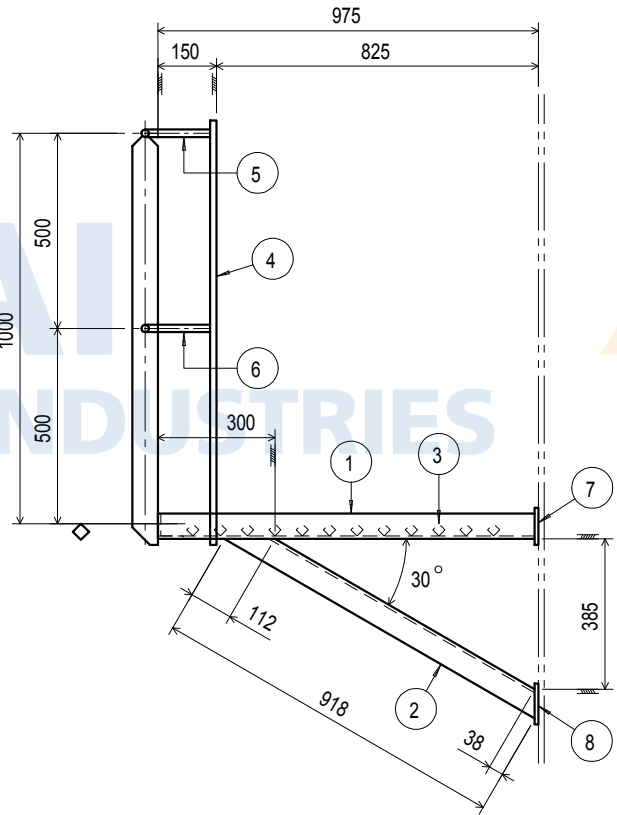
설치 BLOCK

F31P0

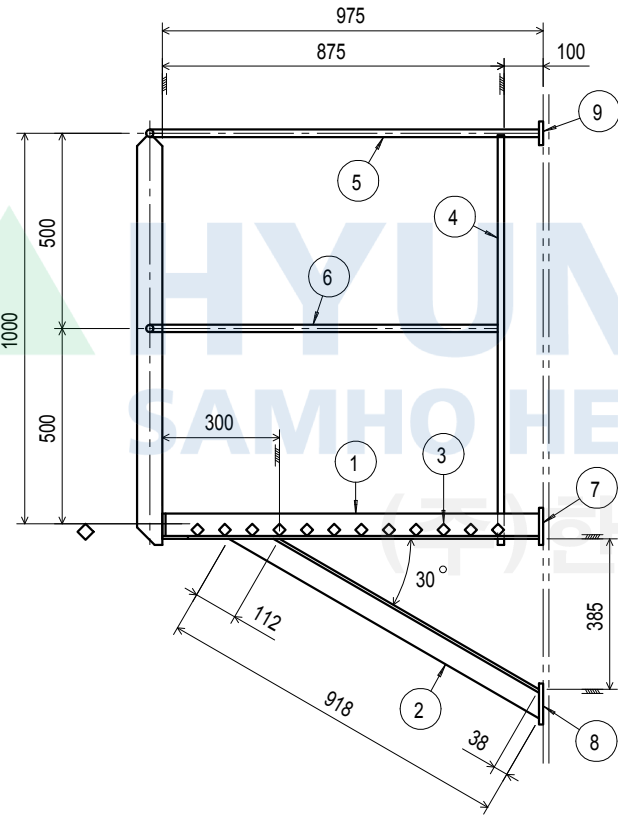
PLATFORM PLAN



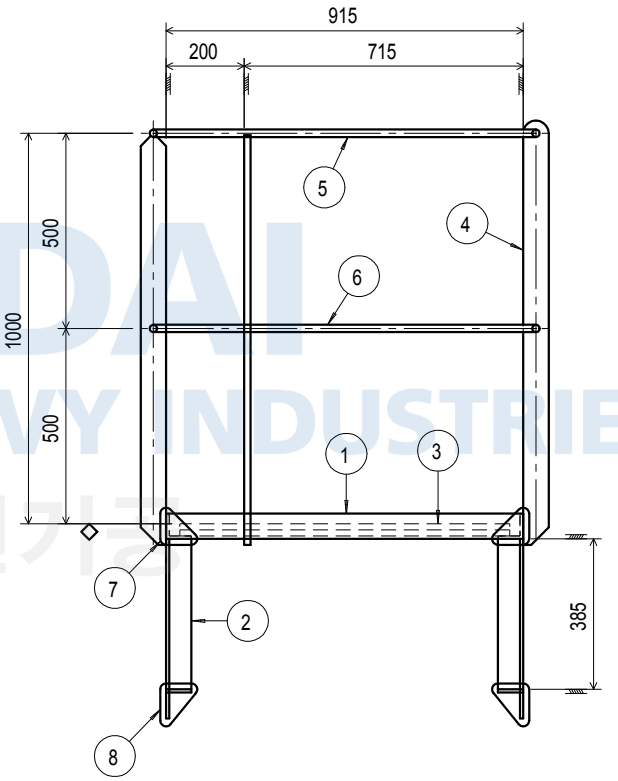
VIEW - "A"



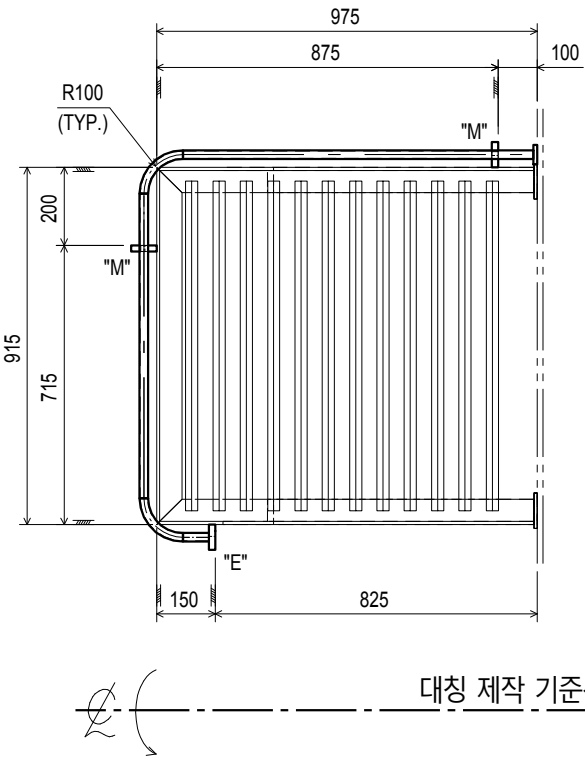
VIEW - "B"



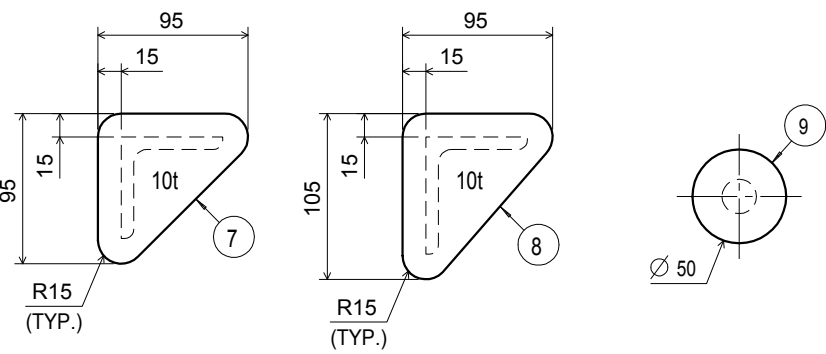
VIEW - "C"



HANDRAIL PLAN



DETAIL OF "PAD"



9	PAD FOR HANDRAIL	10t PLATE	SS400 or SS275	1		
8	PAD FOR SUPPORT	10t PLATE	SS400 or SS275	2		
7	PAD FOR SUPPORT	10t PLATE	SS400 or SS275	2		
6	MID RAIL	Φ19 R.BAR	SS400 or SS275	1		
5	TOP RAIL	Φ22 R.BAR	SS400 or SS275	1		
4	STANCHION	65 X 16t F.B	SS400 or SS275	3		
3	STEP	22 SQ.BAR	SS400 or SS275	12		
2	SUPPORT	65 X 65 X 8t E.A	SS400 or SS275	1		
1	SIDE FRAME	65 X 65 X 8t E.A	SS400 or SS275	1		
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

O8132-F31P0C3856BB-033



DEATIL OF PLATFORM (1 / 2)

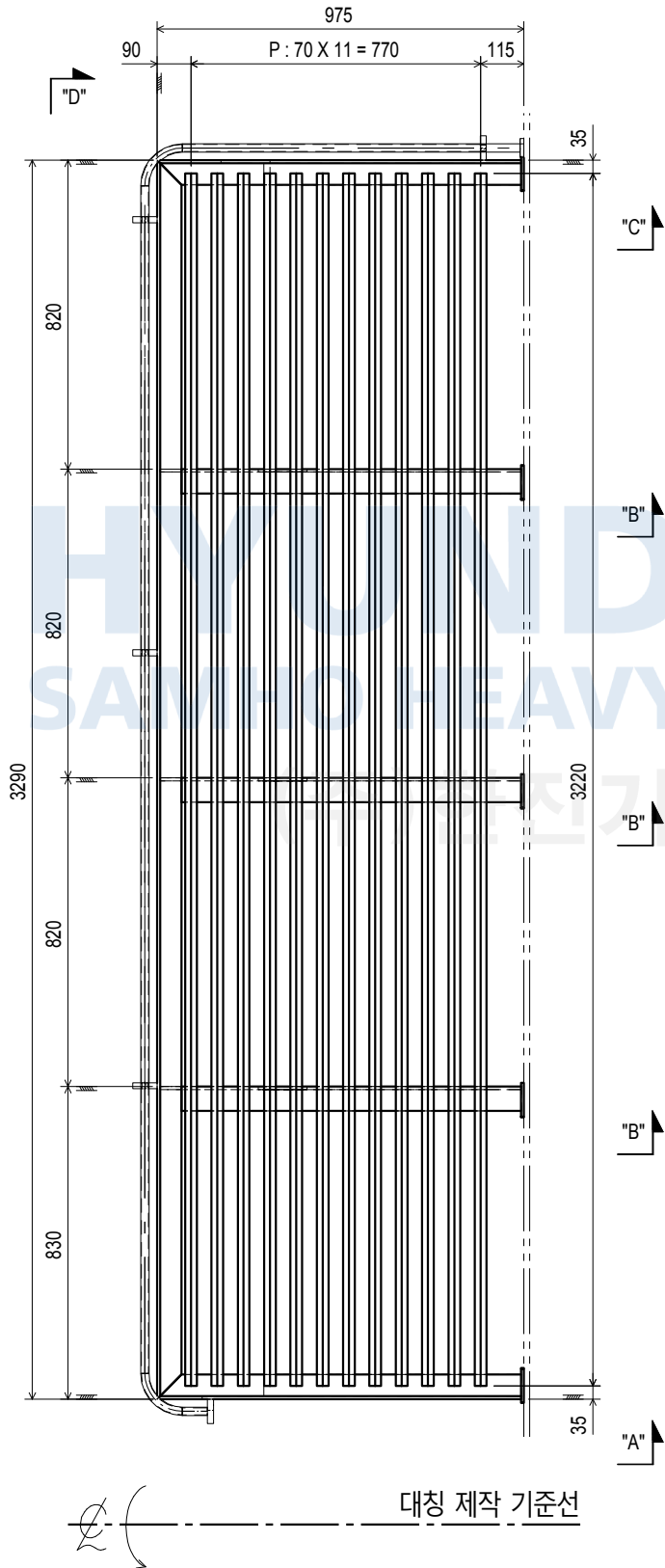
SHIP NO.	8132 / 8133 / 8134	34
DWG NO.	F31P0-C38-56BB	

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
F31P0	PFF-T109P	1	305.9	본도 제작
F31S0	PFF-T109S	1	305.9	대칭 제작

설치 BLOCK

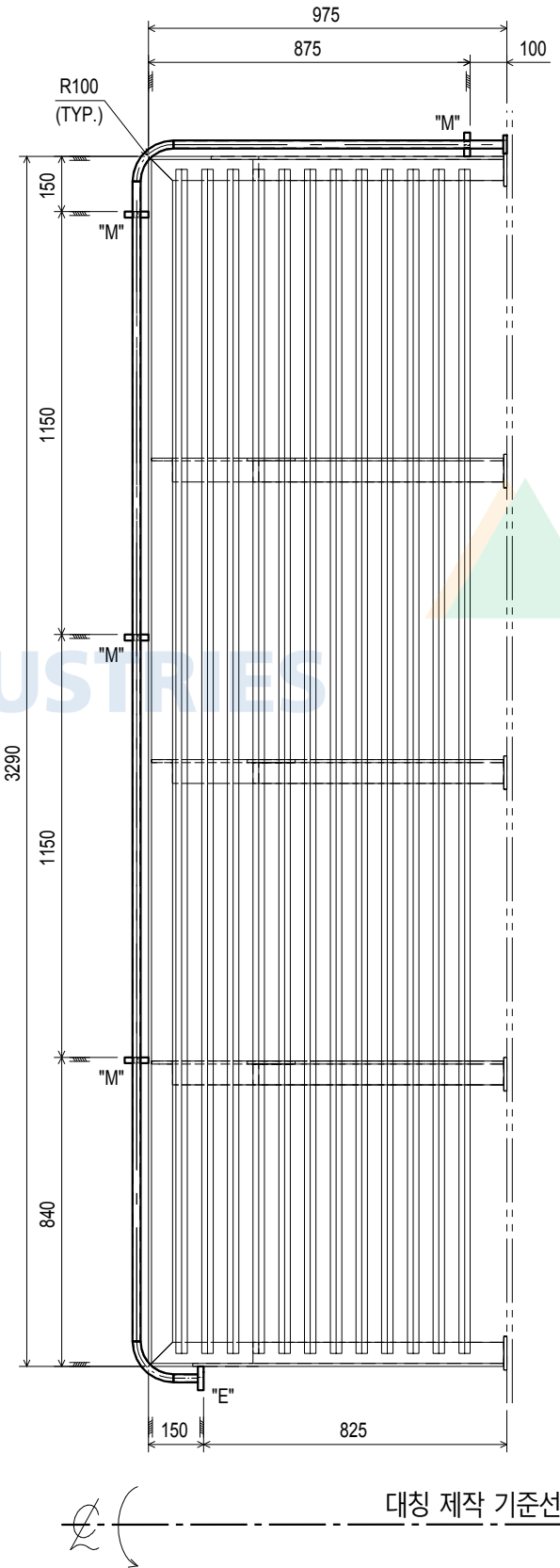
F31P0 F31S0

PLATFORM PLAN



대칭 제작 기준선

HANDRAIL PLAN

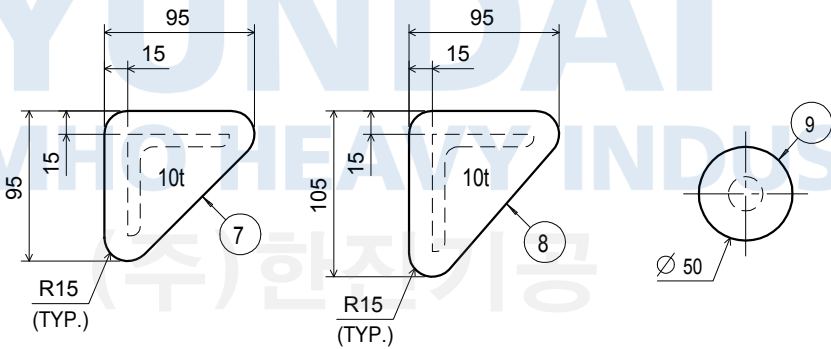


대칭 제작 기준선

NOTE

- 본도는 PORT STB'D SIDE를 나타내었으며, STB'D SIDE는 대칭 제작할 것.
- PAINT CODE : IZ
- HANDRAIL(STANCHION) 제작시 DETAIL 도면 (PAGE : 20, 21) 참조할 것.

DETAIL OF "PAD"



9	PAD FOR HANDRAIL	10t PLATE	SS400 or SS275	1		
8	PAD FOR SUPPORT	10t PLATE	SS400 or SS275	5		
7	PAD FOR SUPPORT	10t PLATE	SS400 or SS275	5		
6	MID RAIL	Φ19 R.BAR	SS400 or SS275	1		
5	TOP RAIL	Φ22 R.BAR	SS400 or SS275	1		
4	STANCHION	65 X 16t F.B	SS400 or SS275	5		
3	STEP	22 SQ.BAR	SS400 or SS275	12		
2	SUPPORT	65 X 65 X 8t E.A	SS400 or SS275	1		
1	SIDE FRAME	65 X 65 X 8t E.A	SS400 or SS275	1		
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

O8132-F31P0C3856BB-034



DEATIL OF PLATFORM (2 / 2)

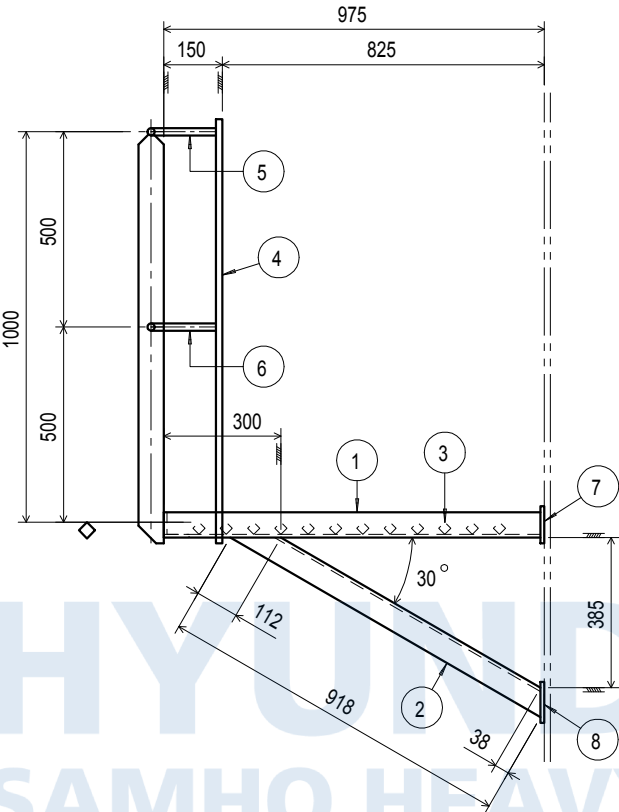
SHIP NO. 8132 / 8133 / 8134 35

DWG NO. F31P0-C38-56BB

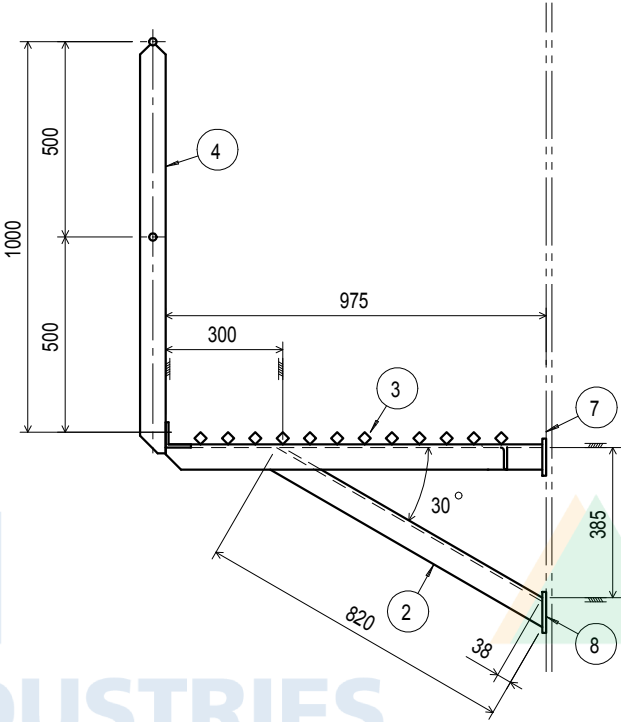
설치 BLOCK

F31P0 F31S0

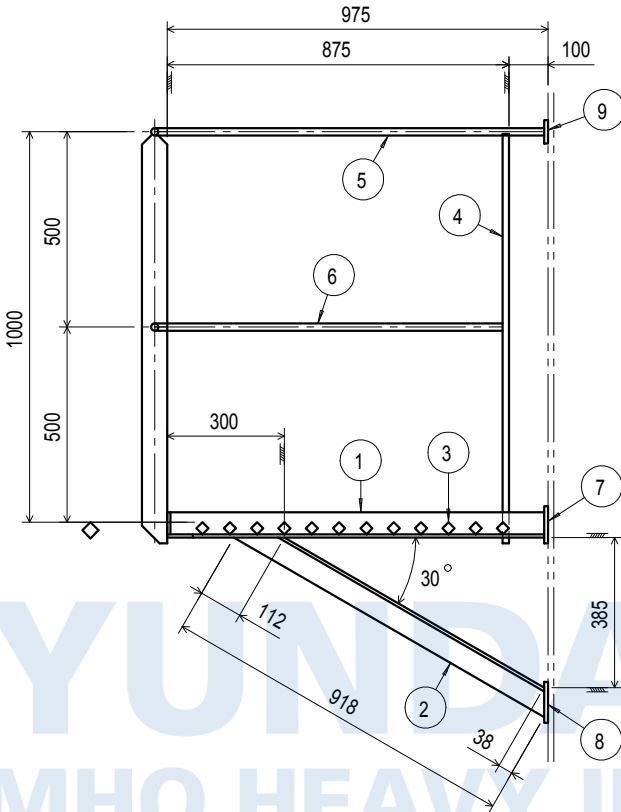
VIEW - "A"



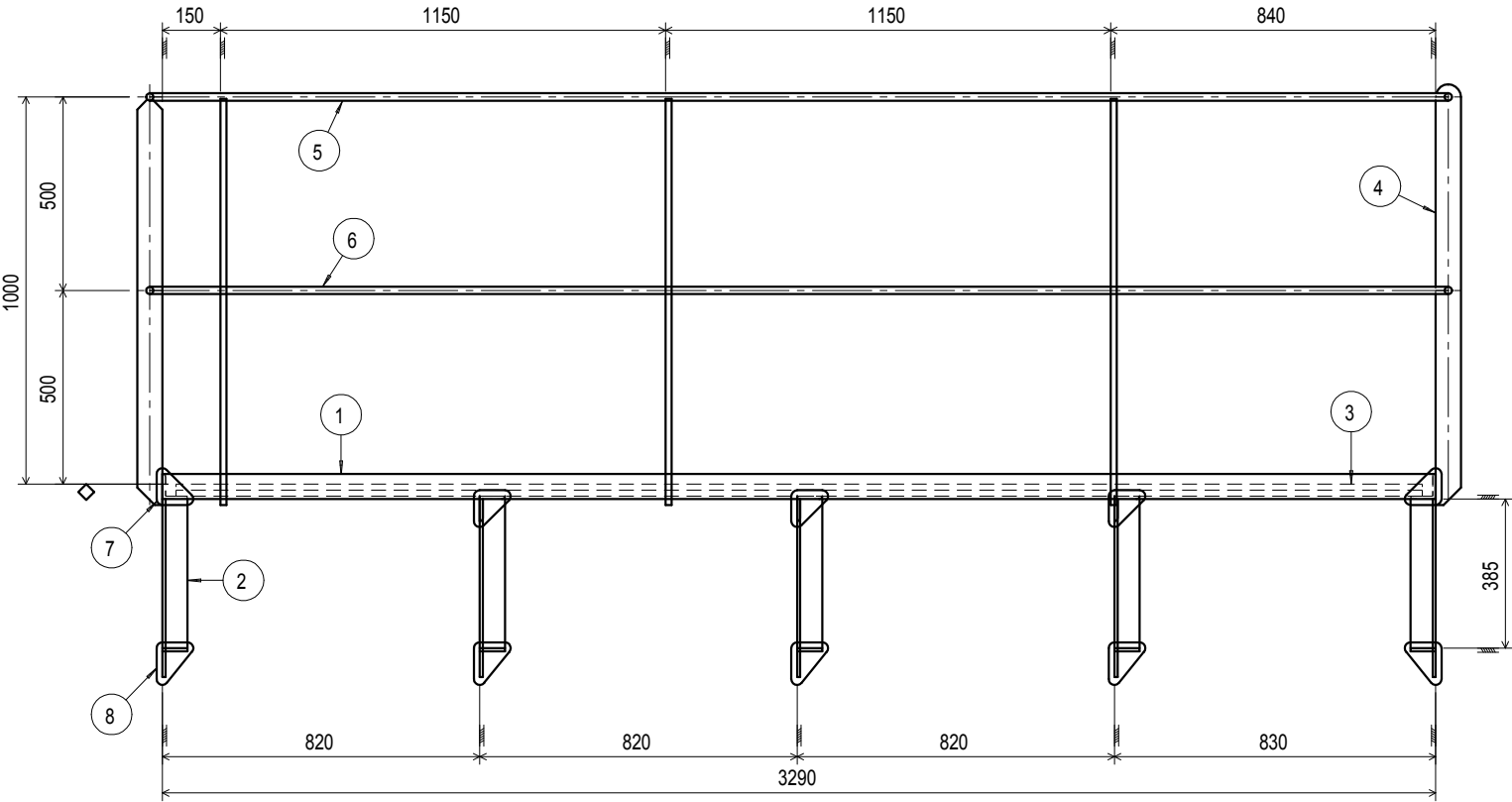
VIEW - "B"



VIEW - "C"



VIEW - "D"



O8132-F31P0C3856BB-035



DEATIL OF PLATFORM

SHIP NO.	8132 / 8133 / 8134	36
DWG NO.	F31P0-C38-56BB	

NOTE

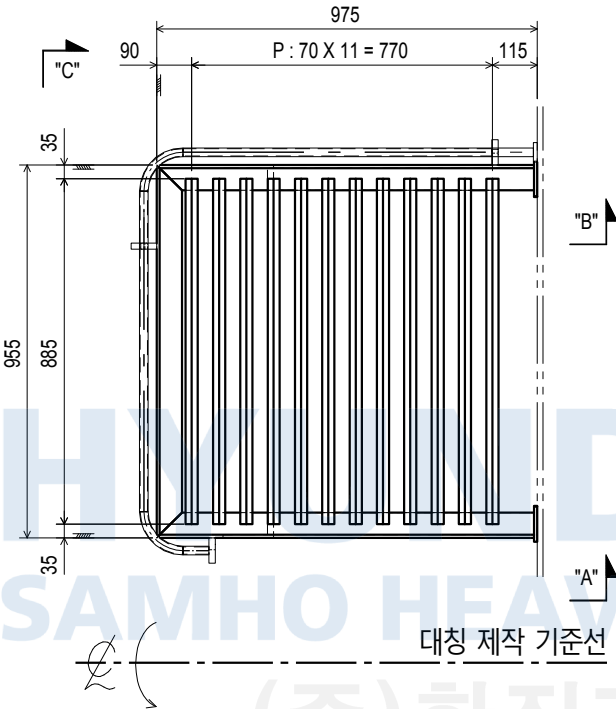
1. 본도는 PORT STB'D SIDE를 나타내었으며, STB'D SIDE는 대칭 제작할 것.
2. PAINT CODE : IZ
3. HANDRAIL(STANCHION) 제작시 DETAIL 도면 (PAGE : 20, 21) 참조할 것.

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
F11P0	PFF-T110P	1	111.9	본도 제작
F11S0	PFF-T110P	1	111.9	본도 제작

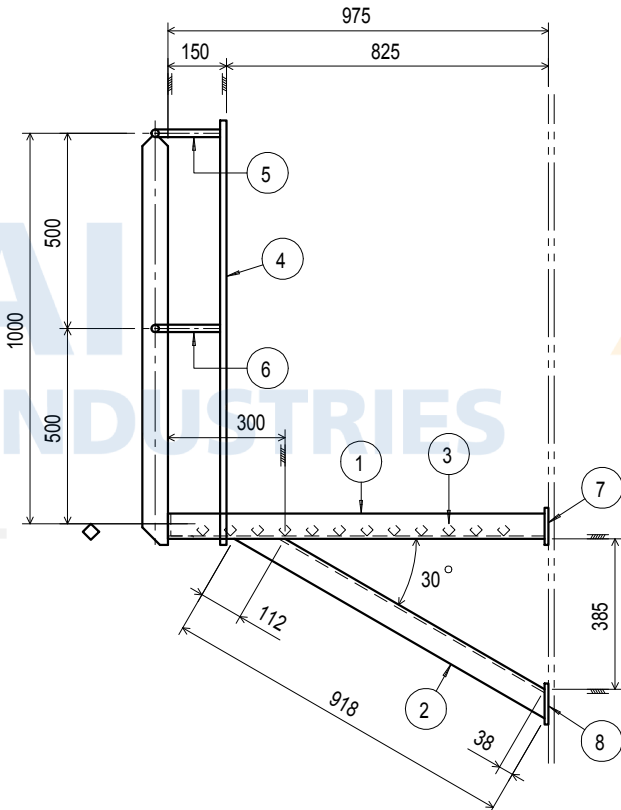
설치 BLOCK

F11P0 F11S0

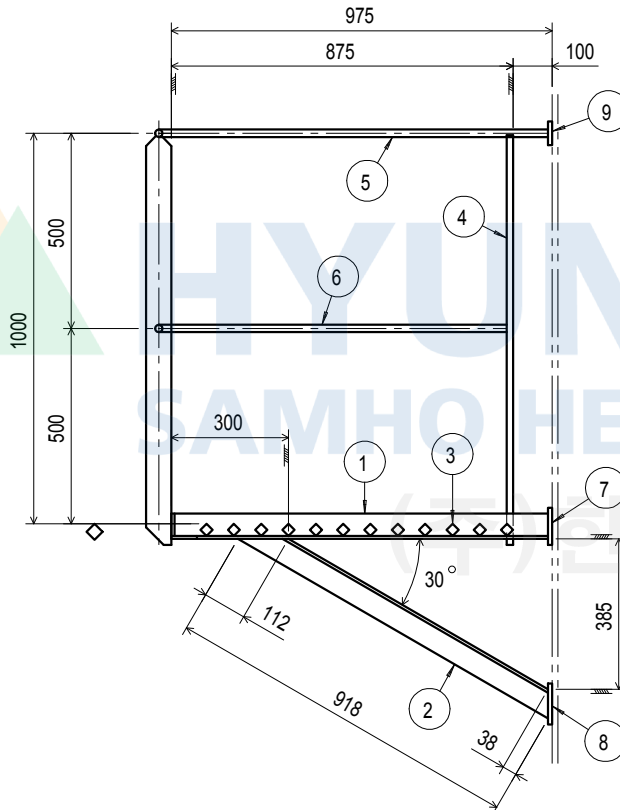
PLATFORM PLAN



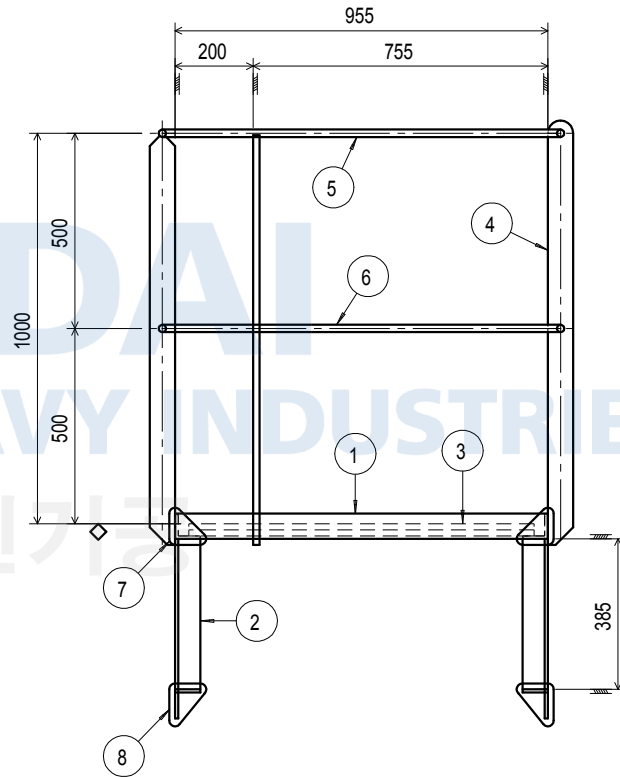
VIEW - "A"



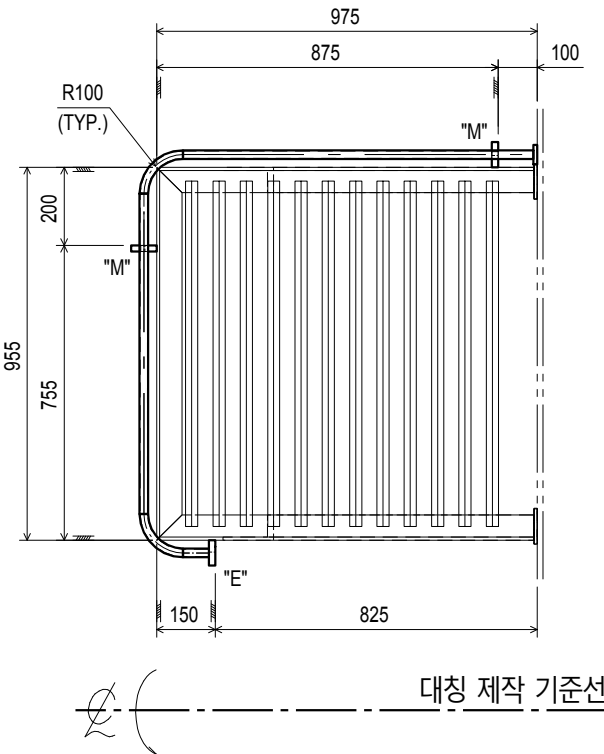
VIEW - "B"



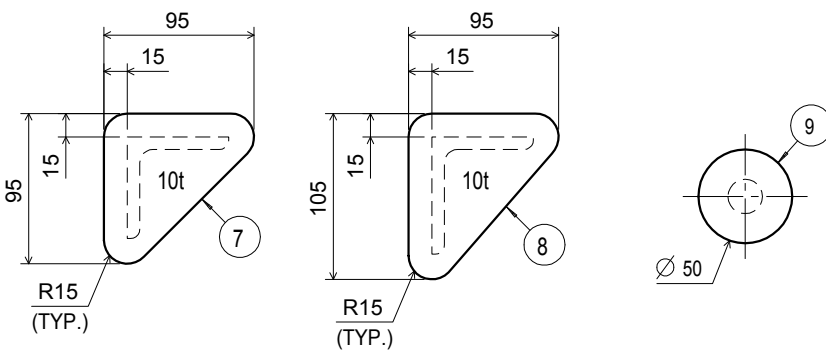
VIEW - "C"



HANDRAIL PLAN



DETAIL OF "PAD"



9	PAD FOR HANDRAIL	10t PLATE	SS400 or SS275	1		
8	PAD FOR SUPPORT	10t PLATE	SS400 or SS275	2		
7	PAD FOR SUPPORT	10t PLATE	SS400 or SS275	2		
6	MID RAIL	Φ19 R.BAR	SS400 or SS275	1		
5	TOP RAIL	Φ22 R.BAR	SS400 or SS275	1		
4	STANCHION	65 X 16t F.B	SS400 or SS275	3		
3	STEP	22 SQ.BAR	SS400 or SS275	12		
2	SUPPORT	65 X 65 X 8t E.A	SS400 or SS275	1		
1	SIDE FRAME	65 X 65 X 8t E.A	SS400 or SS275	1		
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

O8132-F31P0C3856BB-036

