

<div>신장설계부/선장의상1과</div> <div>고상우/책임엔지니어/2862</div> <div>이영진/사공/2862</div> <div>HYUNDAI SAMHO HEAVY INDUSTRIES</div>	제작사양서 (외주구매용)					제품품별 납기 LIST				SHIP NO.	8091~8096,8100	001									
										DWG NO.	S14W0-C26-56BB										
<div>1. GALV. 두께 : HOT DIP GALV. 55~80μ (단, BOLT/NUT류는 45~65μ 시공)</div> <div>2. GREASE NIPPLE은 FULL GREASING하고 규정된 고무 CAP을 씌울 것.</div> <div>3. SS400이 아닌 재질의 BOLT/NUT는 재질을 PUNCHING 할 것.</div> <div>4. 도장 : 유첨 SPEC. 에 준하되 특히 DECK에 취부되는 부위는 DECK OR WALL에서 15mm까지는 SHOP PRIMER 시공 할 것.</div> <div>5. HOT-DIP GALV. : DECK/WALL 에서 취부되는 부위는 DECK/WALL에서 15mm까지는 ALKYD RESIN MP-120(KCC) COATING 하여 도금이 되지 않도록 할 것.</div> <div><div><div>유첨 SPEC. PAINTING</div><div>(SHOP PRIMER OR Alkyd Resin MP-120 (KCC))</div><div>15mm</div><div>DECK OR WALL</div></div></div> <div>6. GALV. 용 HOLE 시공할 경우는 GALV. 후 메공하고 GALV. 손상부위 수정 후 입고 할 것.</div> <div>7. 납품시 P.O.R SHEET와 유첨도를 첨부 할 것.</div> <div>8. MAKER CERTIFICATE (특수재료는 MILL SHEET)를 첨부 할 것.</div> <div>9. 무도장으로 입고되는 품목으로서 그 품목의 일부분이 도금이 되어있는 경우는 SHOT BLASTING으로부터 도금부분이 훼손되지 않도록 보호 MASKING을 하여 입고 할 것. (단 도금표면에 다시 PAINTING하는 경우는 제외됨)</div> <div>10. 의장품 자재 PALLET 고박용 번선 및 고박 ITEM에 대한 묶음 WIRE(철사)는 필히 부식 방지용 COATING WIRE를 사용하여 입고 시킬 것.</div> <div>11. 의장품 자재 입고시 상,하,좌,우로 움직일 수 있는 항목들은 상기 10)번항에 의거하여 반드시 고박하여 입고할 것. (안전사고 사전 방지)</div> <div>12. 납품시 하기 참고하여 입고 할 것.<div>1) 용접선 있는 자재는 용접선 부근 50mm 이내 PAINT MARKER 마킹 적용 (설치 후 은폐 도장작업 쉽게 하기 위함)</div><div>2) 용접선 없는 자재는 자재 인식표(TAG) 또는 안티 울트라테이프에 마킹 후 부착 (자재 TAG 및 안티 울트라테이프 제거는 의장 1,2부에서 실시함)</div><div>3) 적용대상 : 강재로 제작되는 모든 철의장품</div><div>4) MARKING 방법 : SHIP NO., BLOCK NO., POR NO., MARKING(PC'S) NO.</div></div>												P.O.R NO.	SEQ. NO.	BLOCK	STAGE	MARK NO.	DESCRIPTION	PAINT CODE	Q'TY /SHIP	WEIGHT (KG/SET)	설치부서
JWG	01	D34P	C1	VLW-301P	VERTICAL LADDER	PP	1	53.1	LB1												
	02	D34S	C1	VLW-301S	VERTICAL LADDER	PP	1	53.1	LB1												
	03	S14P	CS	ILW-301P	INCLINED LADDER	PP	1	290.1	LB1												
	04	S14P	CS	ILW-302P	INCLINED LADDER	PP	1	237.7	LB1												
	05	S14P	CS	ILW-303P	INCLINED LADDER	PP	1	239.0	LB1												
	06	S14P	CS	ILW-304P	INCLINED LADDER	PP	1	310.0	LB1												
	07	S14P	C1	ILW-305P	INCLINED LADDER	PP	1	183.3	SS1												
	08	S14P	CS	ILW-306P	INCLINED LADDER	PP	1	568.6	BS1												
	09	S14P	C1	PFW-301P	PLATFORM	PP	1	154.7	SS1												
	10	S14S	CS	ILW-301S	INCLINED LADDER	PP	1	290.1	LB1												
	11	S14S	CS	ILW-302S	INCLINED LADDER	PP	1	237.7	LB1												
	12	S14S	CS	ILW-303S	INCLINED LADDER	PP	1	239.0	LB1												
	13	S14S	CS	ILW-304S	INCLINED LADDER	PP	1	310.0	LB1												
	14	S14S	C1	ILW-305S	INCLINED LADDER	PP	1	183.3	SS1												
	15	S14S	CS	ILW-306S	INCLINED LADDER	PP	1	568.6	BS1												
	16	S14S	C1	PFW-301S	PLATFORM	PP	1	154.7	SS1												
	17	S15P	CS	VLW-351P	VERTICAL LADDER	PP	1	62.3	BS1												
	18	S15P	CS	PFW-351P	PLATFORM	PP	1	189.0	BS1												
	19	S15S	CS	VLW-351S	VERTICAL LADDER	PP	1	62.3	BS1												
	20	S15S	CS	PFW-351S	PLATFORM	PP	1	189.0	BS1												

DETAIL OF VERTICAL LADDER

※ STPE PITCH : 340 임에 유의할 것.

SHIP NO. 8091~8096,8100

002

DWG NO. S14W0-C26-56BB

NOTE

1. 본도는 PORT SIDE (MARK NO. : VLW-301P) 를 나타냄.
ST'BD SIDE (MARK NO. : VLW-301S)는 대칭으로 제작할 것.
2. 대칭 제작에 주의하여 제작할 것.
3. STEP PITCH : 340MM에 주의할 것.
4. PAINT CODE : PP

개정 도면

개정 내용 : 전체 수정

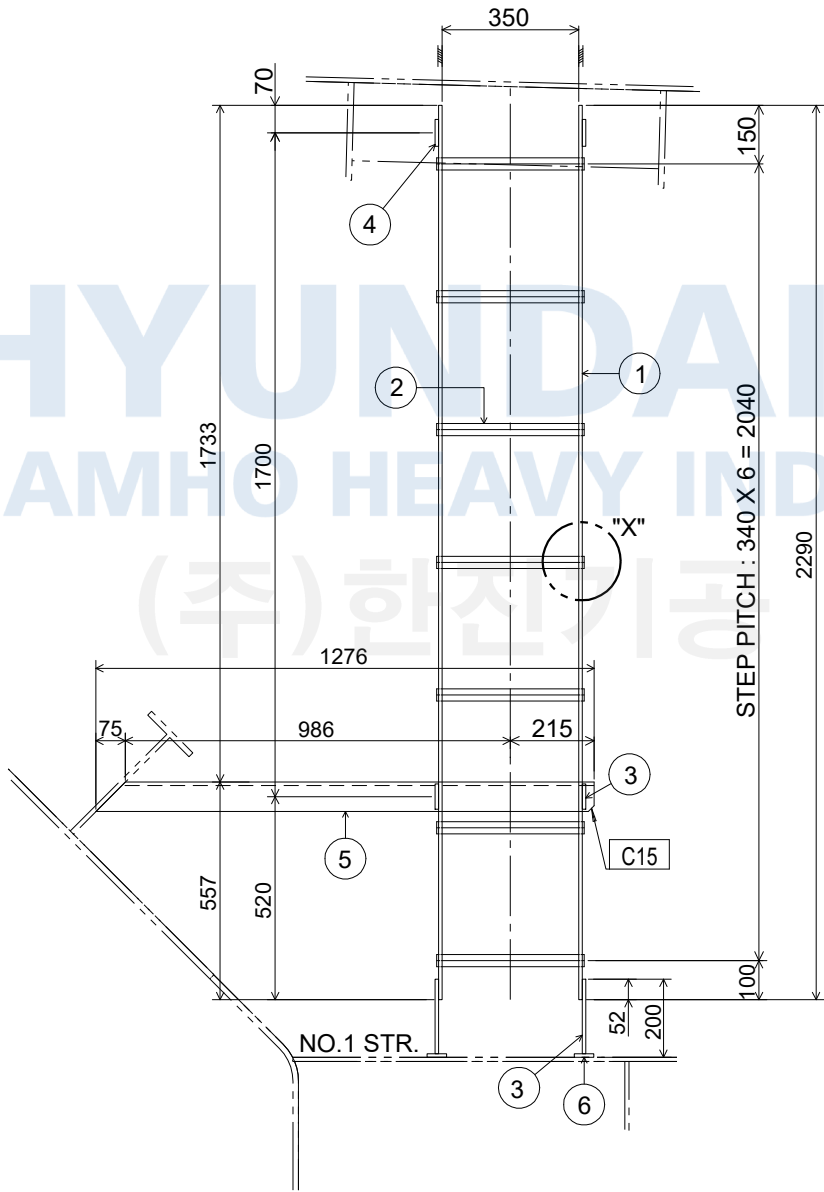
001

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
D34P	VLW-301P	1	53.1	본도 제작
D34S	VLW-301S	1	53.1	대칭 제작

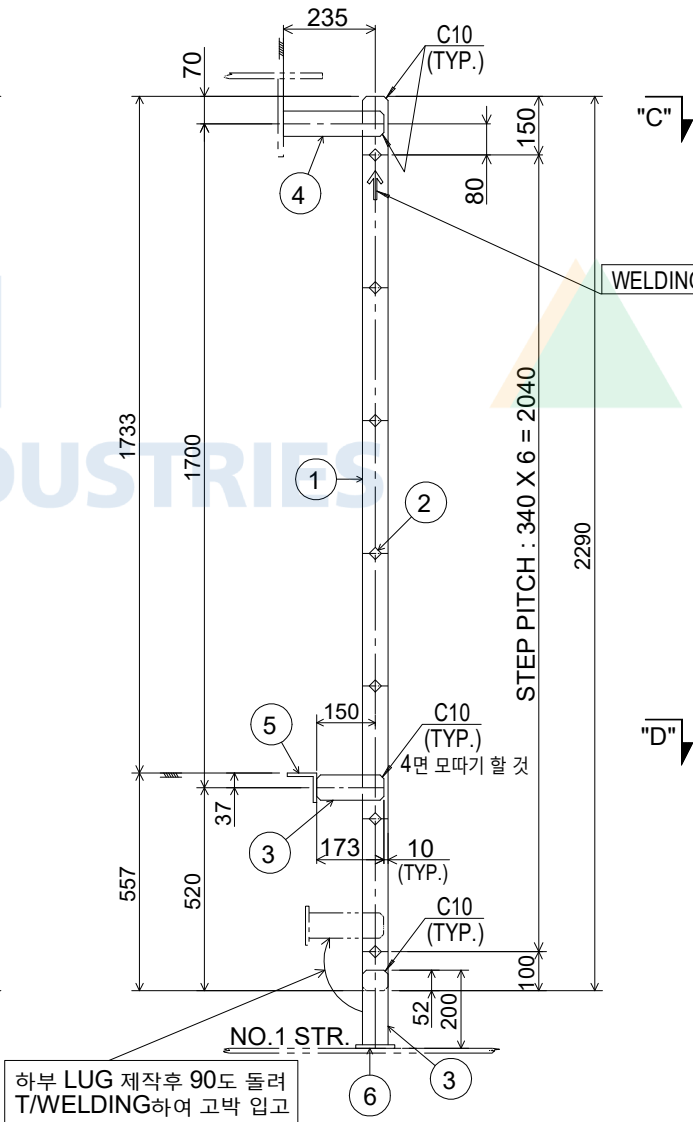
설치 BLOCK

D34P
D34S

VIEW - "A"

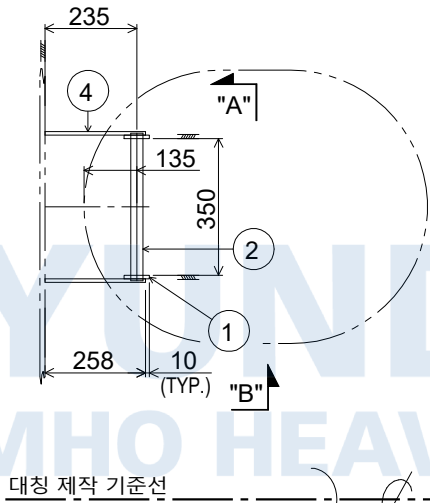


VIEW - "B"



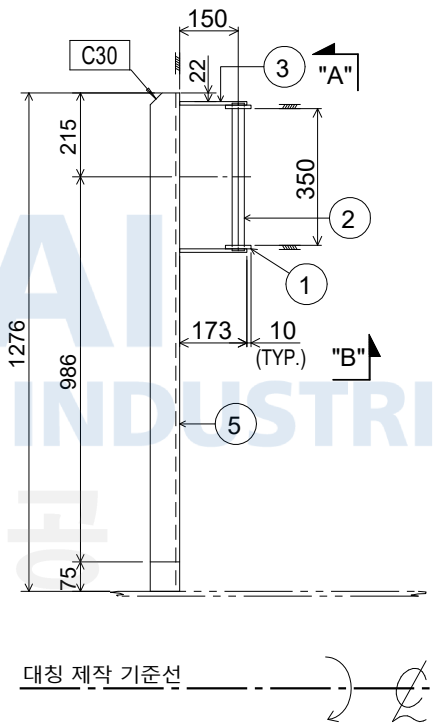
PLAN

(VIEW - "C")

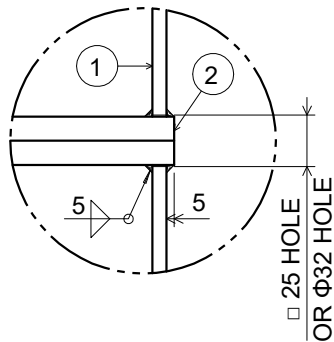


PLAN

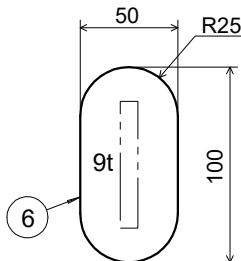
(VIEW - "D")



DETAIL OF "X"



DETAIL OF "PAD"



6	PAD	9t PLATE	SS400 OR SS275	2	0.7	
5	SUPPORT	75 X 75 X 9t E.A	SS400 OR SS275	1	12.7	
4	상부 LUG	65 X 9t F.B	SS400 OR SS275	2	2.4	
3	하부 LUG	65 X 9t F.B	SS400 OR SS275	4	3.3	
2	STEP	22 SQ.BAR	SS400 OR SS275	7	10.0	
1	SIDE FRAME	65 X 9t F.B	SS400 OR SS275	2	21.0	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

DETAIL OF VERTICAL LADDER

※ STPE PITCH : 330 임에 유의할 것.

SHIP NO. 8091~8096,8100

003

DWG NO. S14W0-C26-56BB

NOTE

- 본도는 PORT SIDE (MARK NO. : VLW-351P) 를 나타냄.
ST'BD SIDE (MARK NO. : VLW-351S)는 대칭으로 제작할 것.
- 대칭 제작에 주의하여 제작할 것.
- STEP PITCH : 335MM에 주의할 것.
- PAINT CODE : PP

개정 도면

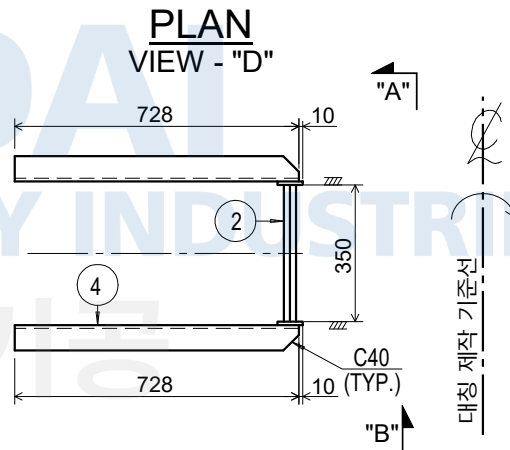
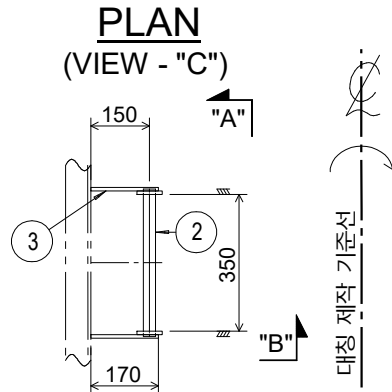
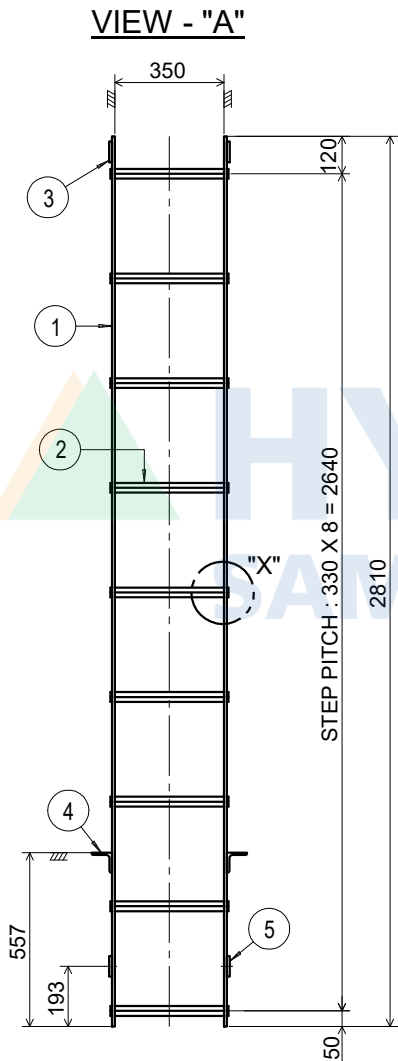
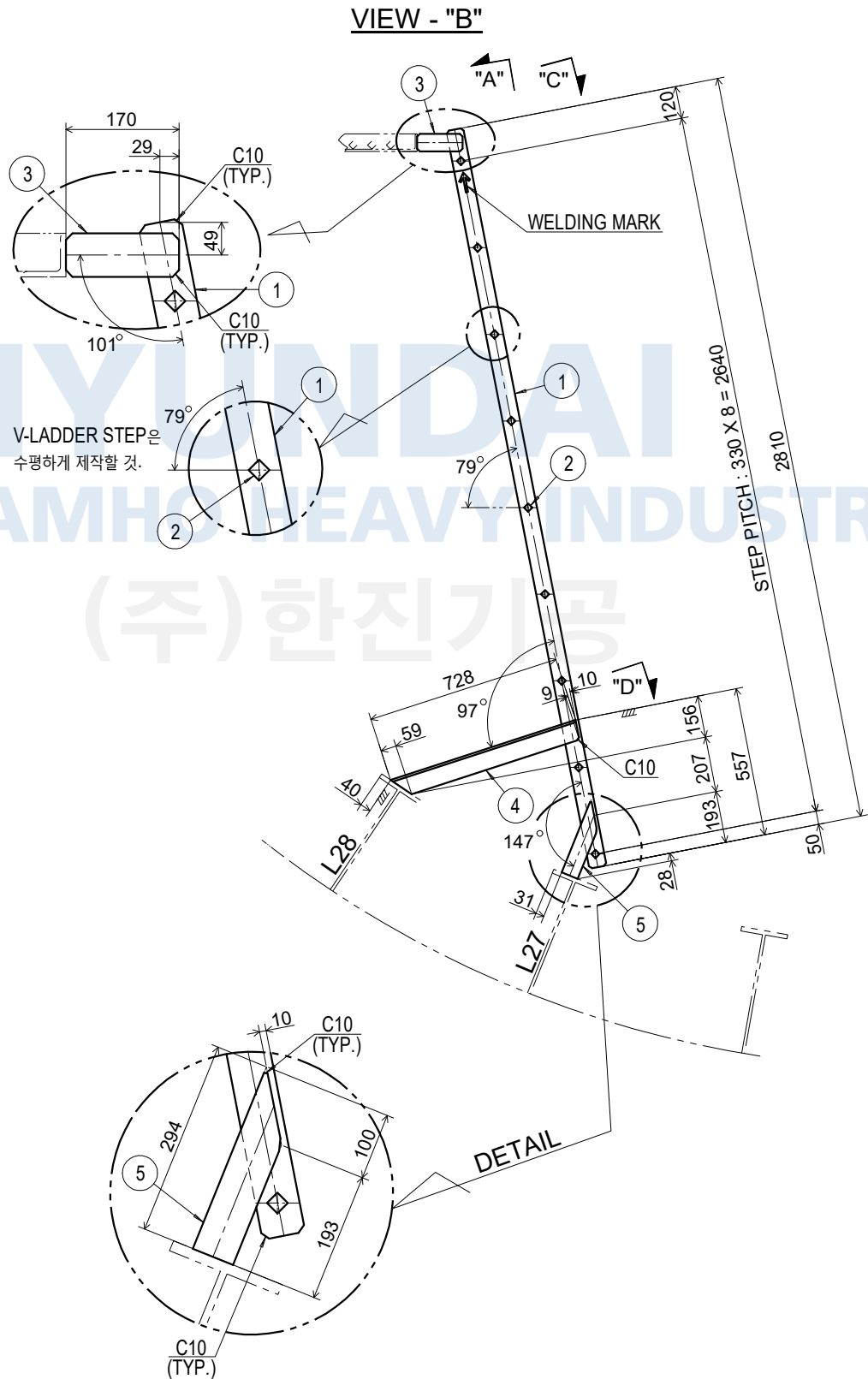
개정 내용 : 전체 수정

002

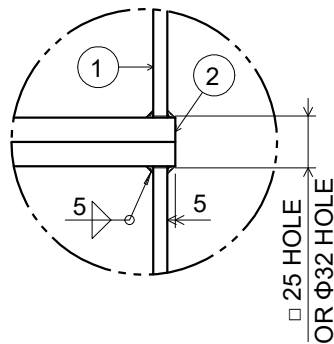
BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
S15P	VLW-351P	1	62.3	본도 제작
S15S	VLW-351S	1	62.3	대칭 제작

설치 BLOCK

S15P
S15S



DETAIL OF "X"



5	하부 LUG	65 X 9t F.B	SS400 OR SS275	2	3.2	
4	중간 LUG	65 x 65 x 8t E.A	SS400 OR SS275	2	13.6	
3	상부 LUG	65 X 9t F.B	SS400 OR SS275	2	1.6	
2	STEP	22 SQ.BAR	SS400 OR SS275	9	14.4	
1	SIDE FRAME	65 X 9t F.B	SS400 OR SS275	2	29.5	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

※ 각도에 주의하여 제작할 것.(60도)

DETAIL OF INCLINED LADDER

※ STPE PITCH : 255 임에 유의할 것.

SHIP NO.	8091~8096,8100	004
DWG NO.	S14W0-C26-56BB	

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
S14P	ILW-301P	1	290.1	본도 제작
S14S	ILW-301S	1	290.1	대칭 제작

설치 BLOCK

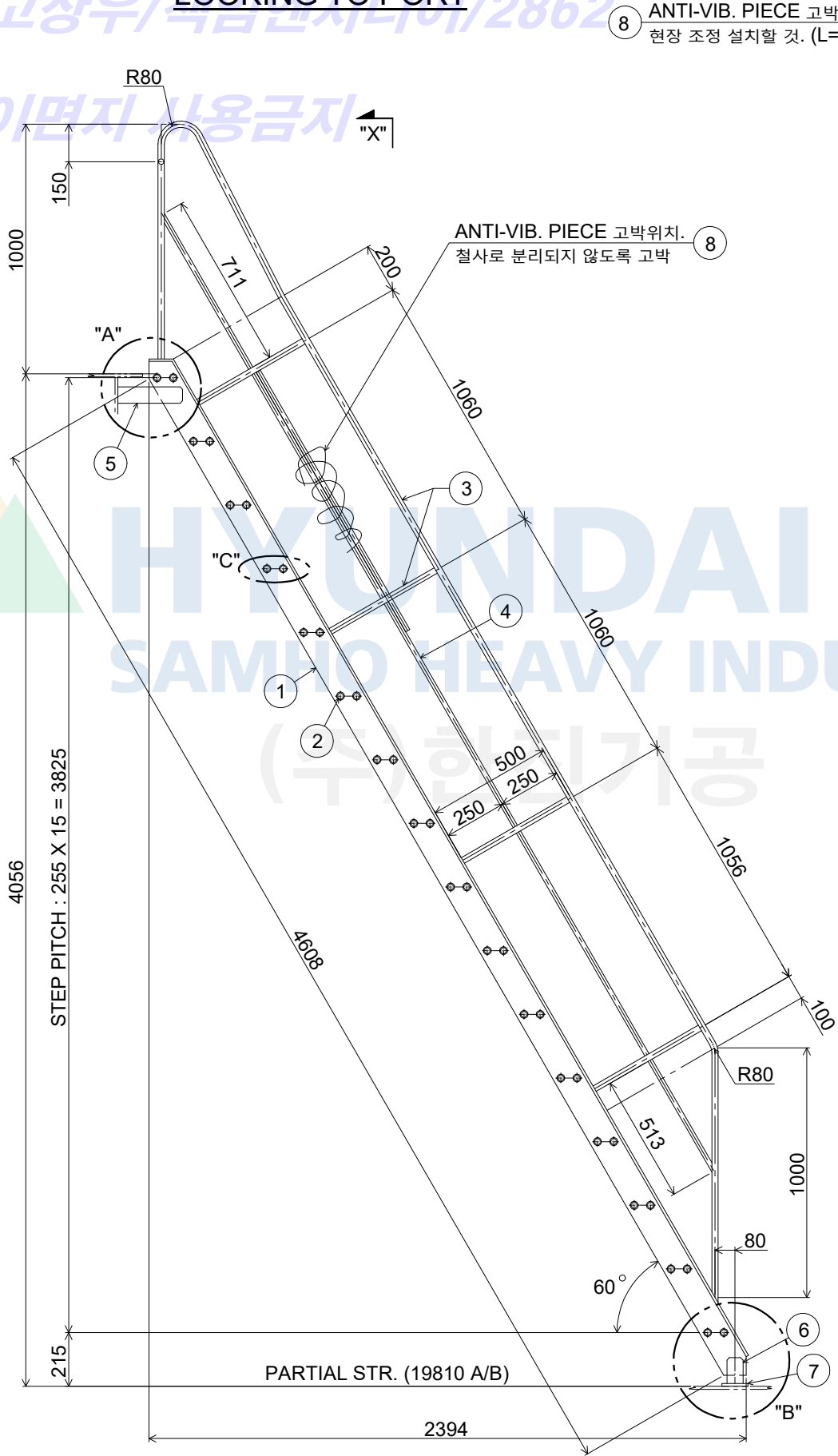
S14P
S14S

NOTE

- 본도는 PORT SIDE (MARK NO. : ILW-301P)를 나타냄.
STB'D SIDE (MARK NO. : ILW-301S)는 대칭으로 제작할 것.
- PAINT CODE : PP

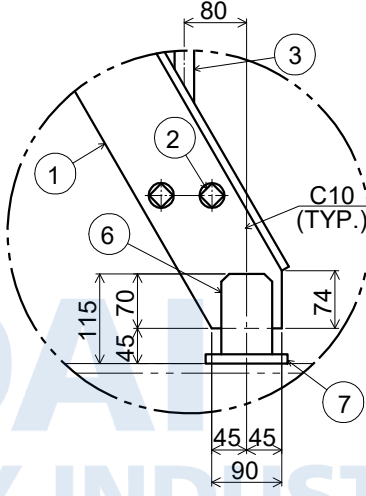
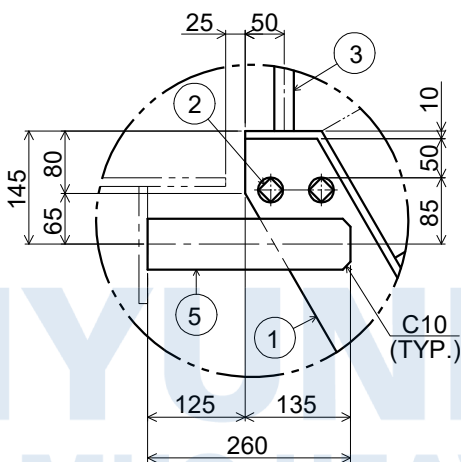
LOOKING TO PORT

VIEW - "X"



DET. OF "A"

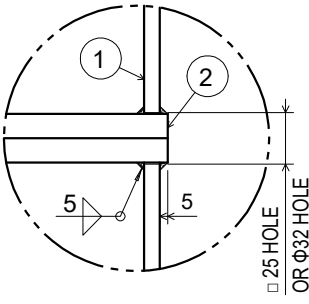
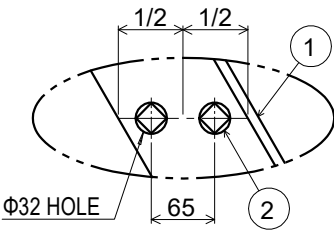
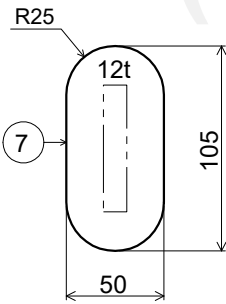
DET. OF "B"



DET. OF "PAD"

DET. OF "C"

DET. OF "D"



8	ANTI-VIB. PIECE	Φ19 R.BAR	SS400 or SS275	1	2.7	L=1200
7	PAD	12t PLATE	SS400 or SS275	2	1.0	
6	LOWER LUG	65 X 12t F.B	SS400 or SS275	2	1.4	
5	UPPER LUG	65 X 12t F.B	SS400 or SS275	2	3.2	
4	MID RAIL	Φ19 R.BAR	SS400 or SS275	2	20.6	
3	TOP RAIL & POST	Φ25 R.BAR	SS400 or SS275	2	65.3	
2	STEP	22 SQ.BAR	SS400 or SS275	32	58.4	
1	SIDE FRAME	125 X 75 X 10t U.A	SS400 or SS275	2	137.5	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

※ 각도에 주의하여 제작할 것.(60도)

DETAIL OF INCLINED LADDER

※ STPE PITCH : 255 임에 유의할 것.

SHIP NO. 8091-8096,8100 005
DWG NO. S14W0-C26-56BB

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
S14P	ILW-302P	1	237.7	본도 제작
S14S	ILW-302S	1	237.7	대칭 제작

설치 BLOCK

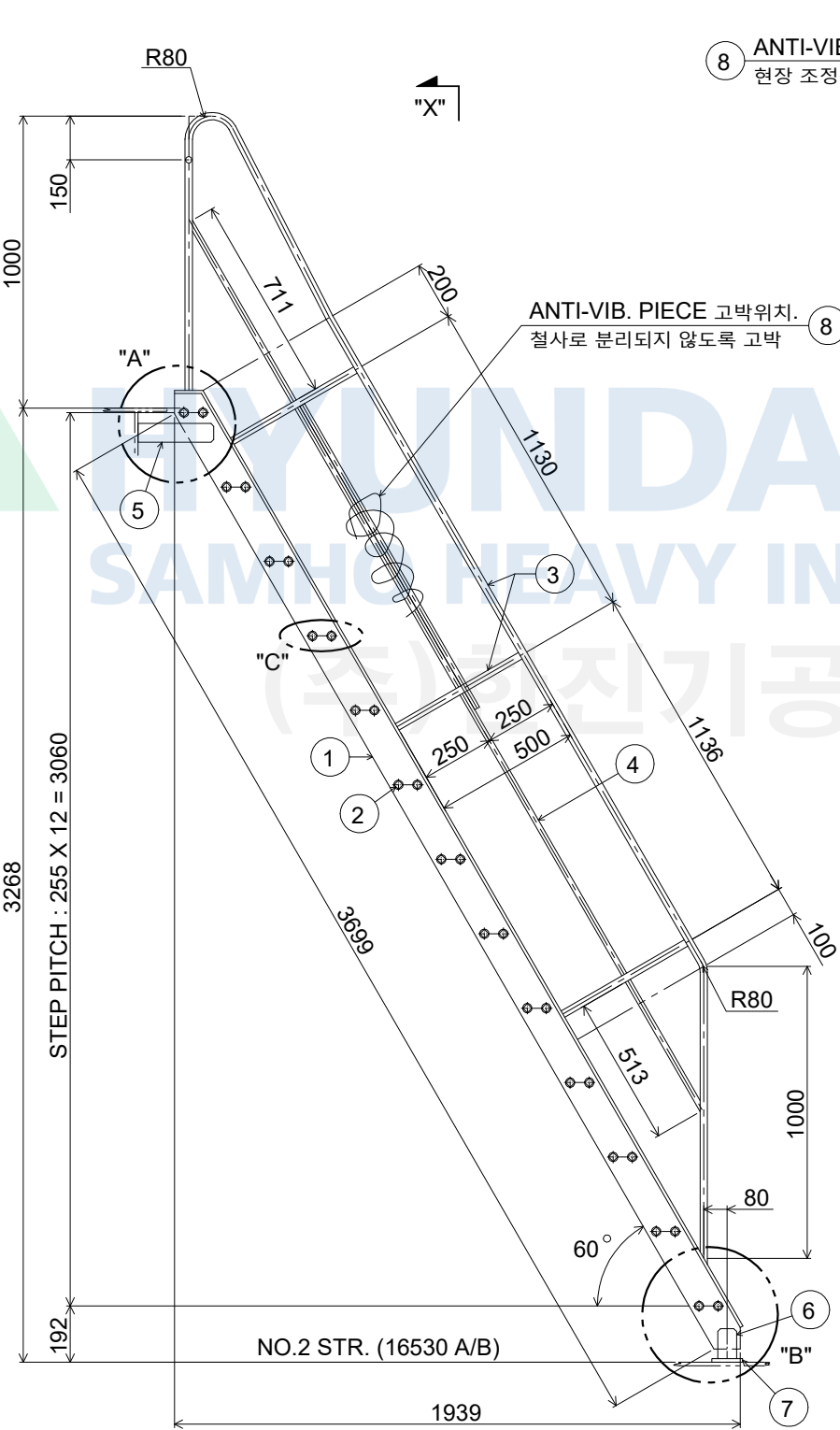
S14P
S14S

NOTE

- 본도는 PORT SIDE (MARK NO. : ILW-302P)를 나타냄.
STB'D SIDE (MARK NO. : ILW-302S)는 대칭으로 제작할 것.
- PAINT CODE : PP

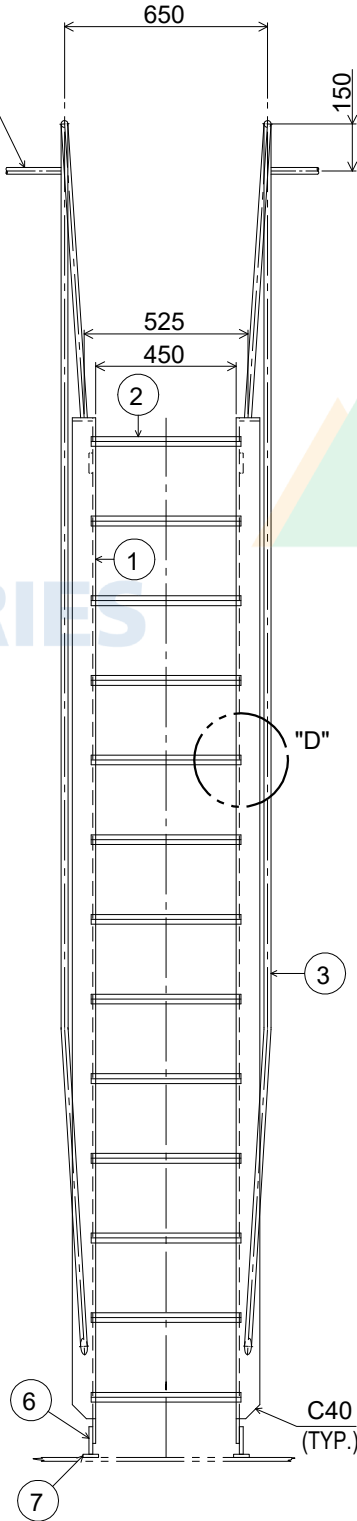
LOOKING TO PORT

VIEW - "X"

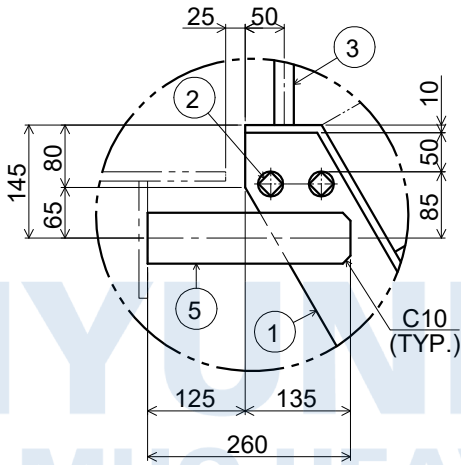


8 ANTI-VIB. PIECE 고박하여 입고 후,
현장 조정 설치할 것. (L=1200)

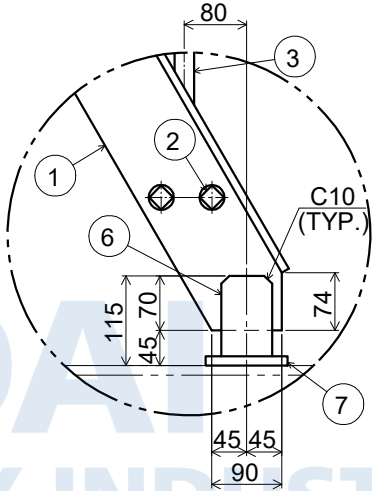
ANTI-VIB. PIECE 고박위치.
철사로 분리되지 않도록 고박



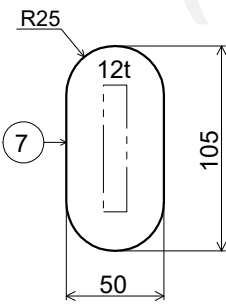
DET. OF "A"



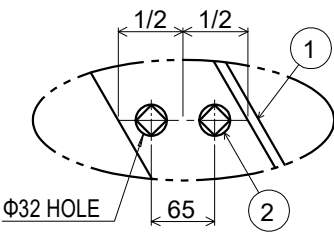
DET. OF "B"



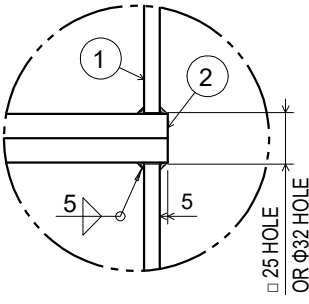
DET. OF "PAD"



DET. OF "C"



DET. OF "D"



8	ANTI-VIB. PIECE	Φ19 R.BAR	SS400 or SS275	1	2.7	L=1200
7	PAD	12t PLATE	SS400 or SS275	2	1.0	
6	LOWER LUG	65 X 12t F.B	SS400 or SS275	2	1.4	
5	UPPER LUG	65 X 12t F.B	SS400 or SS275	2	3.2	
4	MID RAIL	Φ19 R.BAR	SS400 or SS275	2	15.8	
3	TOP RAIL & POST	Φ25 R.BAR	SS400 or SS275	2	55.8	
2	STEP	22 SQ.BAR	SS400 or SS275	26	47.5	
1	SIDE FRAME	125 X 75 X 10t U.A	SS400 or SS275	2	110.3	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

이면지 사용금지

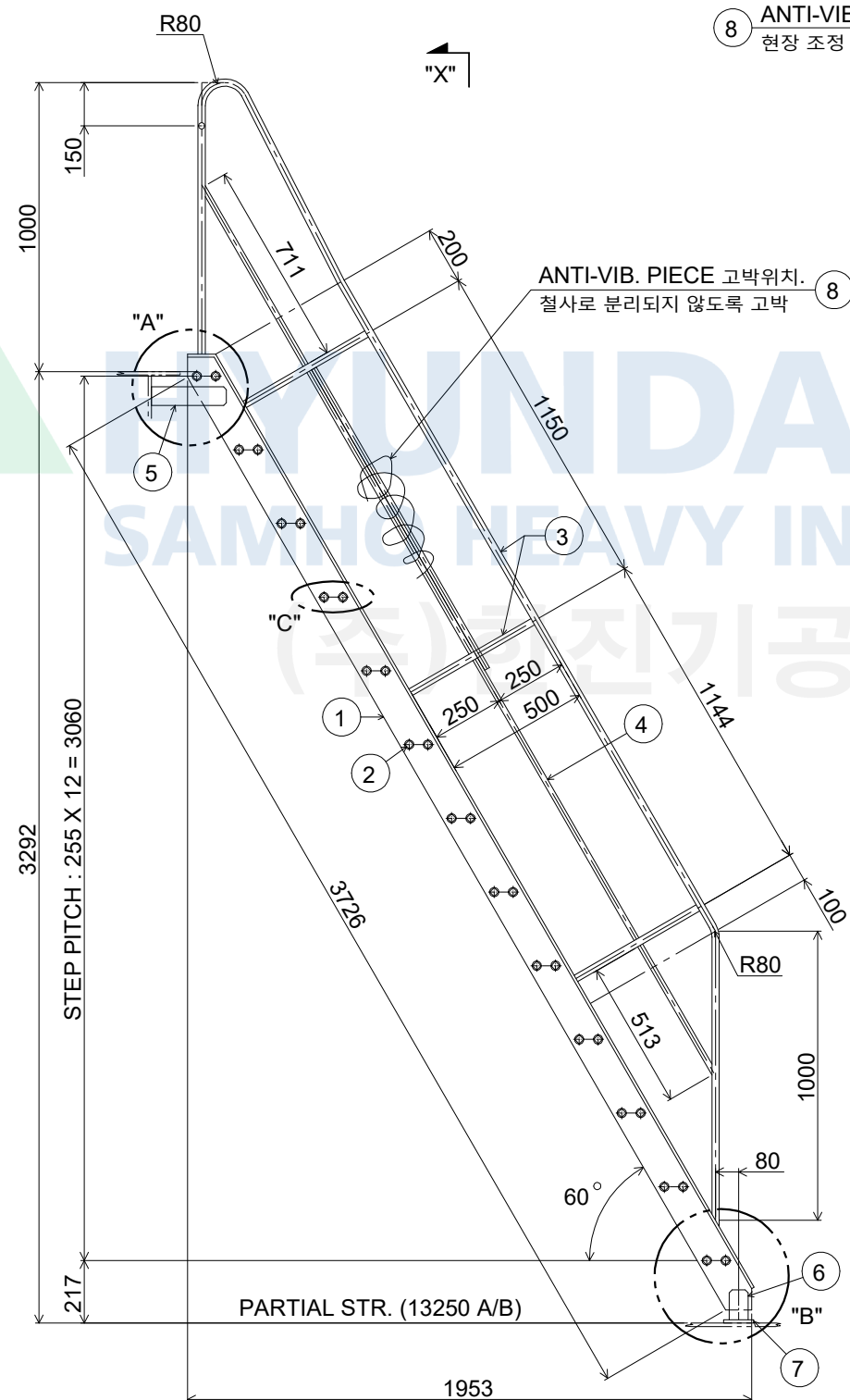
※ STPE PITCH : 255 임에 유의할 것.

DWG NO.	S14W0-C26-56BB	/
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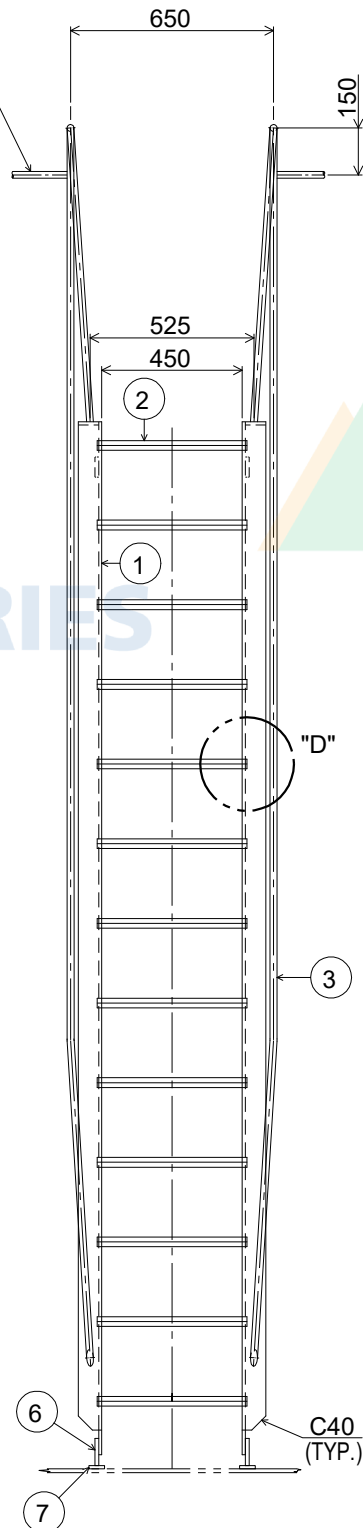
설치 BLOCK

S14P
S14S

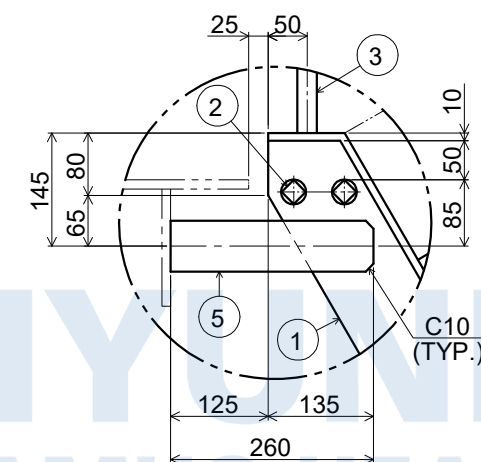
LOOKING TO PORT



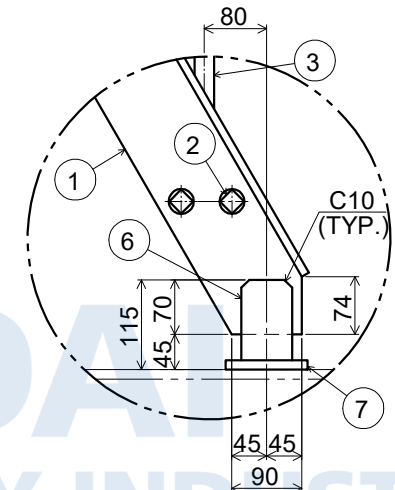
VIEW - "X"



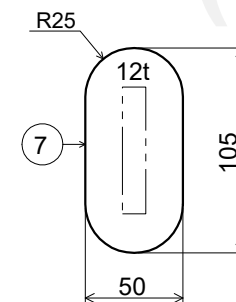
DET. OF "A"



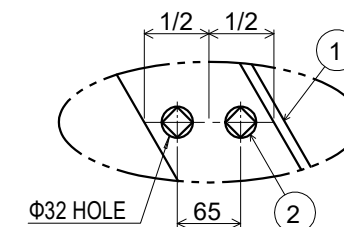
DET. OF "B"



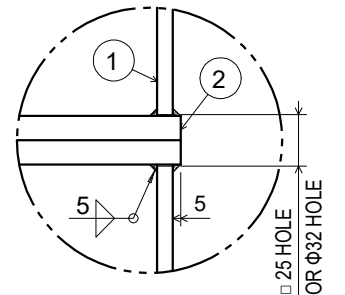
DET. OF "PAD"



DET. OF "C"



DET. OF "D"



8	ANTI-VIB. PIECE	Φ19 R.BAR	SS400 or SS275	1	2.7	L=1200
7	PAD	12t PLATE	SS400 or SS275	2	1.0	
6	LOWER LUG	65 X 12t F.B	SS400 or SS275	2	1.4	
5	UPPER LUG	65 X 12t F.B	SS400 or SS275	2	3.2	
4	MID RAIL	Φ19 R.BAR	SS400 or SS275	2	16.0	
3	TOP RAIL & POST	Φ25 R.BAR	SS400 or SS275	2	56.2	
2	STEP	22 SQ.BAR	SS400 or SS275	26	47.5	
1	SIDE FRAME	125 X 75 X 10t U.A	SS400 or SS275	2	111.0	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK



※ 각도에 주의하여 제작할 것.(60도)

DETAIL OF INCLINED LADDER

※ STPE PITCH : 240 임에 유의할 것.

SHIP NO. 8091~8096,8100 007
DWG NO. S14W0-C26-56BB

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
S14P	ILW-304P	1	310.0	본도 제작
S14S	ILW-304S	1	310.0	대칭 제작

설치 BLOCK

S14P
S14S

NOTE

- 본도는 PORT SIDE (MARK NO. : ILW-304P)를 나타냄.
STB'D SIDE (MARK NO. : ILW-304S)는 대칭으로 제작할 것.
- PAINT CODE : PP

LOOKING TO PORT

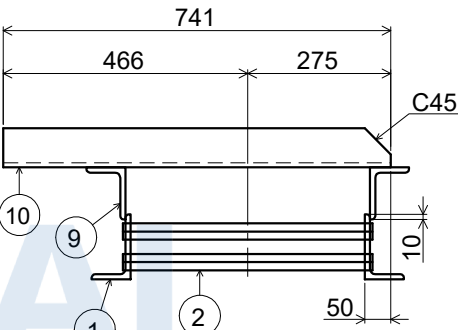
VIEW - "X"

8 ANTI-VIB. PIECE 고박하여 입고 후,
현장 조정 설치할 것. (L=1200)

ANTI-VIB. PIECE 고박위치.
철사로 분리되지 않도록 고박

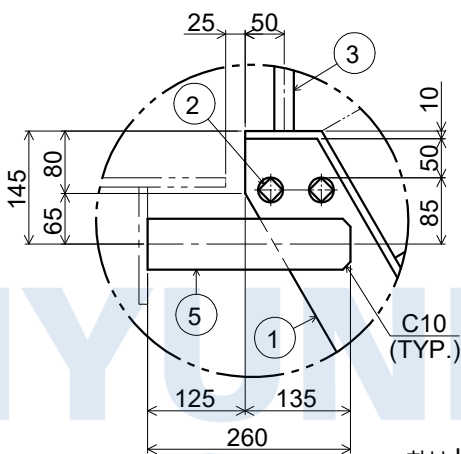
DET. OF SUPPORT

L = 800으로 제작하여 고박 입고 후
현장 조정 설치할 것.

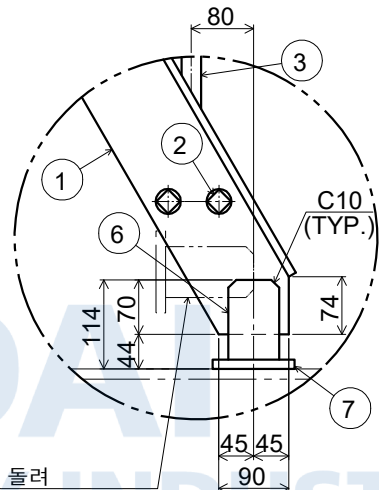


DET. OF "A"

DET. OF "B"



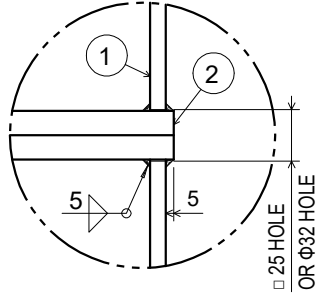
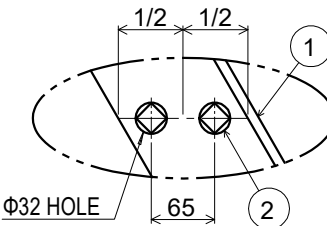
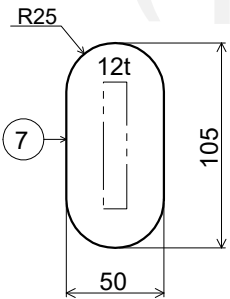
하부 LEG 90도 돌려
TACK WELDING 입고 할 것.



DET. OF "PAD"

DET. OF "C"

DET. OF "D"



10	SUPPORT	75 X 75 X 9t E.A	SS400 or SS275	1	8.0	고박입고
9	STIFFENER	100 X 75 X 10t U.A	SS400 or SS275	2	6.5	
8	ANTI-VIB. PIECE	Φ19 R.BAR	SS400 or SS275	1	2.7	L=1200
7	PAD	12t PLATE	SS400 or SS275	2	1.0	
6	LOWER LUG	65 X 12t F.B	SS400 or SS275	2	1.4	
5	UPPER LUG	65 X 12t F.B	SS400 or SS275	2	3.2	
4	MID RAIL	Φ19 R.BAR	SS400 or SS275	2	21.0	
3	TOP RAIL & POST	Φ25 R.BAR	SS400 or SS275	2	65.7	
2	STEP	22 SQ.BAR	SS400 or SS275	34	62.0	
1	SIDE FRAME	125 X 75 X 10t U.A	SS400 or SS275	2	138.5	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

※ 각도에 주의하여 제작할 것.(60도)

DETAIL OF INCLINED LADDER

※ STPE PITCH : 255 임에 유의할 것.

SHIP NO. 8091-8096,8100 008
DWG NO. S14W0-C26-56BB

BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
S14P	ILW-305P	1	183.3	본도 제작
S14S	ILW-305S	1	183.3	대칭 제작

설치 BLOCK

S14P
S14S

NOTE

- 본도는 PORT SIDE (MARK NO. : ILW-305P)를 나타냄.
STB'D SIDE (MARK NO. : ILW-305S)는 대칭으로 제작할 것.
- PAINT CODE : PP

LOOKING TO PORT

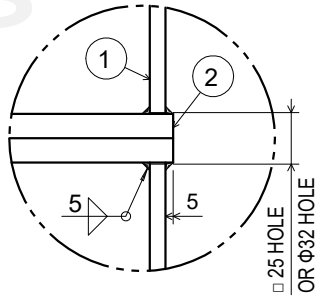
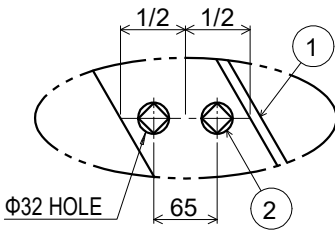
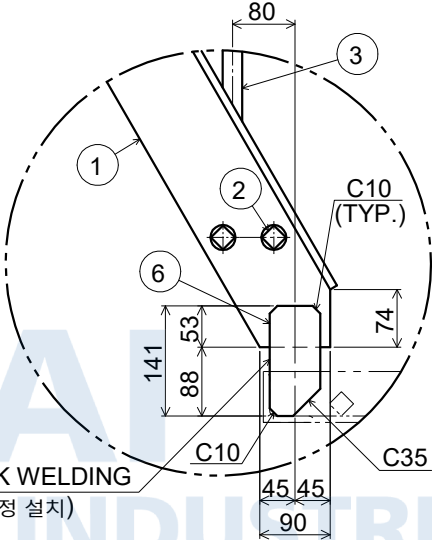
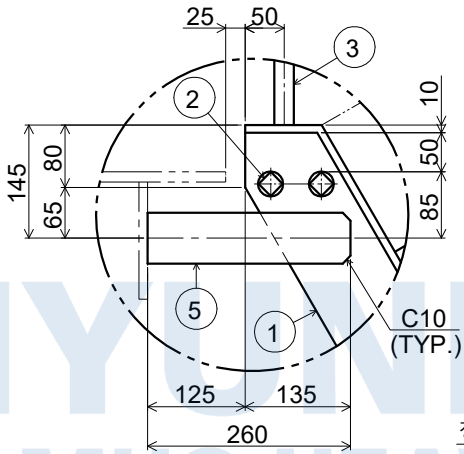
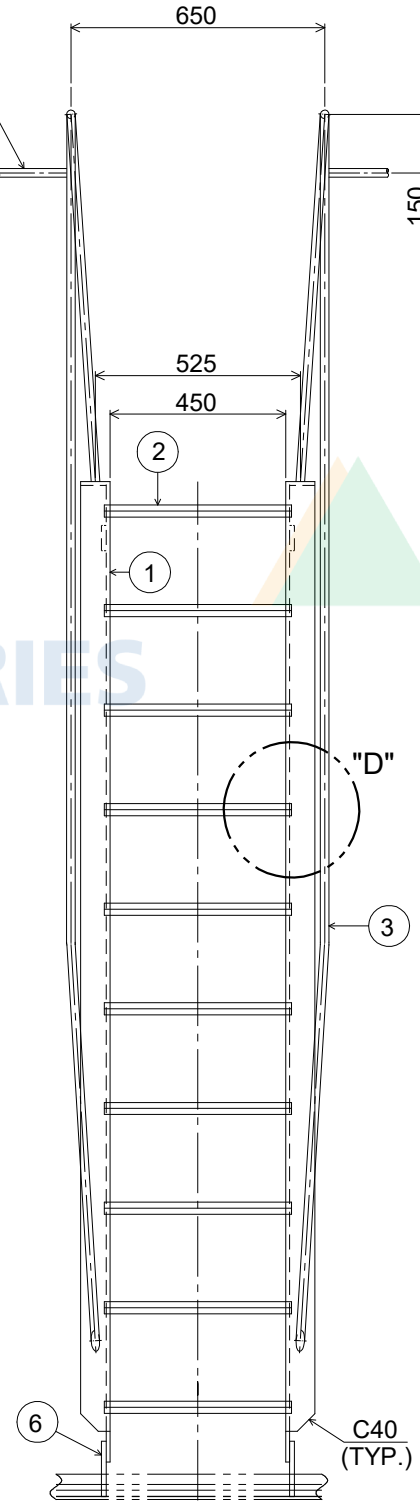
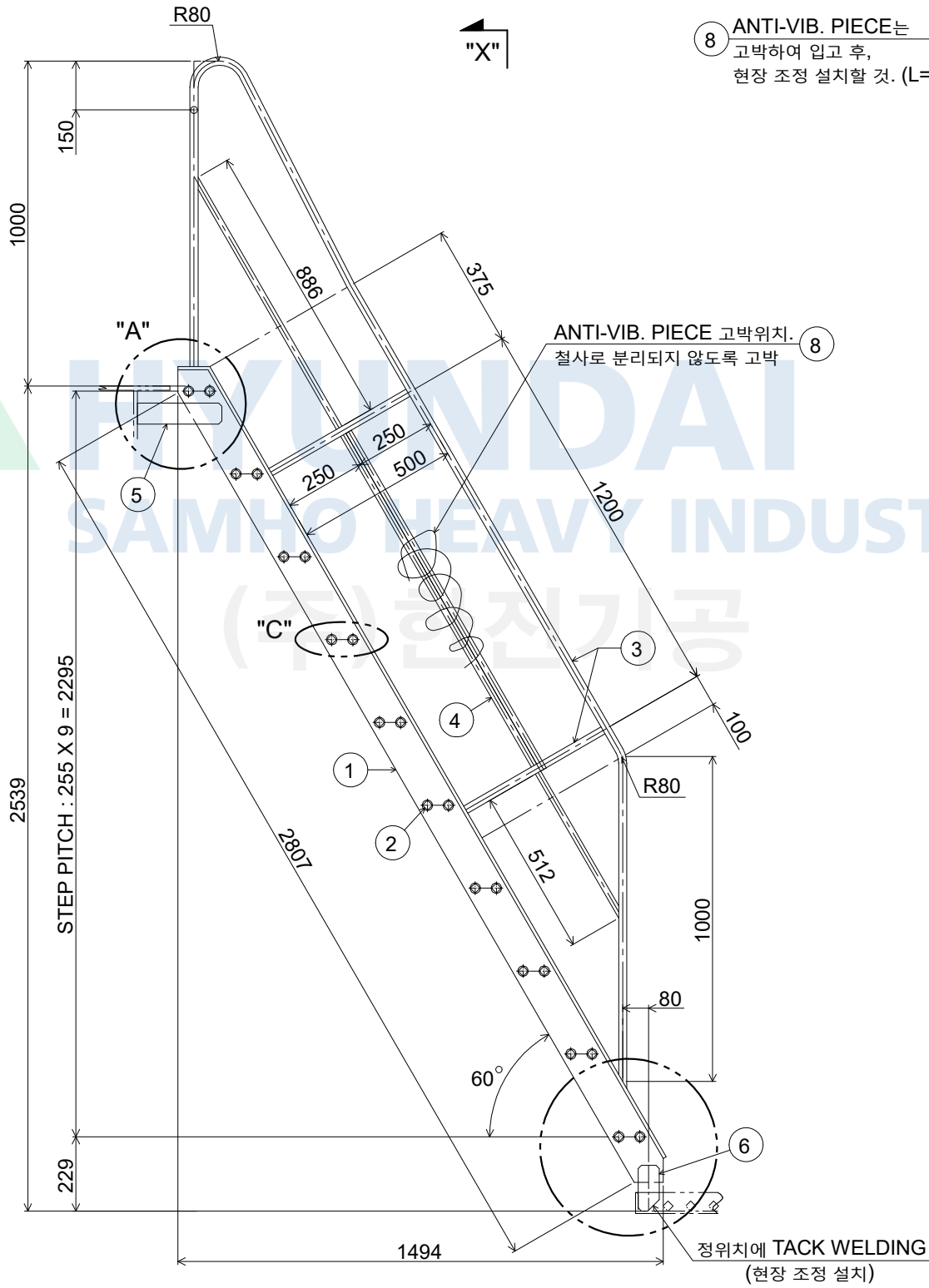
VIEW - "X"

DET. OF "A"

DET. OF "B"

DET. OF "C"

DET. OF "D"



8	ANTI-VIB. PIECE	Φ19 R.BAR	SS400 or SS275	1	2.7	L=1200
7	PAD	12t PLATE	SS400 or SS275	2	1.0	
6	LOWER LUG	65 X 12t F.B	SS400 or SS275	2	1.8	
5	UPPER LUG	65 X 12t F.B	SS400 or SS275	2	3.2	
4	MID RAIL	Φ19 R.BAR	SS400 or SS275	2	11.7	
3	TOP RAIL & POST	Φ25 R.BAR	SS400 or SS275	2	43.7	
2	STEP	22 SQ.BAR	SS400 or SS275	20	36.5	
1	SIDE FRAME	125 X 75 X 10t U.A	SS400 or SS275	2	83.7	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

O8091-S14W0C2656BB-008

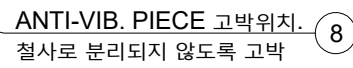
LOOKING TO FWD.

이면지 사용금지

SHIP NO.	8091~8096,8100	009
DWG NO.	S14W0-C26-56BB	

S14P
S14S

L = 1060으로 제작하여 고박 입고 후
현장 조정 설치.



The technical drawing shows a side view of a mechanical component. It includes two circular holes, each labeled "Ø32 HOLE". The distance between the centers of these holes is dimensioned as 65. Above the holes, there are two horizontal segments, each labeled 1/2. To the right of the main body, there is a feature labeled 1, which appears to be a threaded section or a specific profile. Below this feature, there is another label 2 pointing to a specific surface or edge. A dashed line indicates a hidden internal feature.

650

150

525

450

1011

736

275

FR.71

ANT
고박
현장

ES

C40
(TYP.)

L24

6

7

10

2

3

1

"D"

NOTE

1. 본도는 PORT SIDE (MARK NO. : ILW-306P)를 나타냄.
STB'D SIDE (MARK NO. : ILW-306S)는 대칭으로 제작할 것.

2. PAINT CODE : PP

도 돌려서
IG하여

25 50 10 85 50 80 65 25 135 160

1 2 3 5

C10 (TYP.)

Technical drawing of a lug after grinding. The drawing shows a cross-section of the lug with dimensions 5 and 5. Labels 1, 2, and 5 point to specific features. A note indicates 'GRINDING 후 LUG 취부할 것.' (After grinding, attach the LUG). Label 6 points to the grinding surface.

10	SUPPORT	75 X 75 X 9t E.A	SS400 or SS275	1	10.5	고박업고
9	STIFFNER	100 X 75 X 10t U.A	SS400 or SS275	2	117.0	
8	ANTI-VIB. PIECE	Φ19 R.BAR	SS400 or SS275	1	2.7	L=1200
7	PAD	9t PLATE	SS400 or SS275	1	1.0	
6	LOWER LUG	65 X 12t F.B	SS400 or SS275	2	2.0	
5	UPPER LUG	65 X 12t F.B	SS400 or SS275	2	2.0	
4	MID RAIL	Φ19 R.BAR	SS400 or SS275	2	31.8	
3	TOP RAIL & POST	Φ25 R.BAR	SS400 or SS275	2	93.4	
2	STEP	22 SQ.BAR	SS400 or SS275	50	91.2	
1	SIDE FRAME	125 X 75 X 10t U.A	SS400 or SS275	2	217.0	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

<div>선장설계부/선장의장1과</div> <div>고상우/책임엔지니어/2862</div> <div>이면지 사용금지</div> <div>HYUNDAI SAMHO HEAVY INDUSTRIES (주)한진기공</div>	HANDRAIL (TYPE - D1)		SHIP NO.	8091~8096,8100	010																								
			DWG NO.	S14W0-C26-56BB																									
		<table><tr><th>No.</th><th>Description</th><th>Size</th><th>Mat'l</th><th>Q'ty /Set</th><th>Remark</th></tr><tr><td>1</td><td>Top rail</td><td>Ø 22 R.B</td><td>SS400 OR SS275</td><td>1</td><td>Painted</td></tr><tr><td>2</td><td>Mid rail</td><td>Ø 19 R.B</td><td>SS400 OR SS275</td><td>1</td><td>Painted</td></tr><tr><td>3</td><td>Stanchion</td><td>65X16t F.B</td><td>SS400 OR SS275</td><td>1</td><td>Painted</td></tr></table>	No.	Description	Size	Mat'l	Q'ty /Set	Remark	1	Top rail	Ø 22 R.B	SS400 OR SS275	1	Painted	2	Mid rail	Ø 19 R.B	SS400 OR SS275	1	Painted	3	Stanchion	65X16t F.B	SS400 OR SS275	1	Painted			
No.	Description	Size	Mat'l	Q'ty /Set	Remark																								
1	Top rail	Ø 22 R.B	SS400 OR SS275	1	Painted																								
2	Mid rail	Ø 19 R.B	SS400 OR SS275	1	Painted																								
3	Stanchion	65X16t F.B	SS400 OR SS275	1	Painted																								
		<div>Stanchion</div> <div>Det.of "A"</div> <div>Det.of "B"</div> <div>Det.of "C"</div> <div>Note</div> <div>1.Stanchion space : Abt. 1500mm</div> <div>2.Application : Platform inside Tanks, Trunk deck space, cofferdam, access trunk, etc.</div> <div>3.Surface treatment shall be done in accordance with Painting specification.</div>																											

<div>선장설계부/선장의장1과</div> <div>고상우/책임엔지니어/2862</div> <div>이면지 사용금</div>		DETAIL OF STANCHION FOR RAIL		<div>SHIP NO.8091~8096,8100011</div> <div>DWG NO.S14W0-C26-56BB</div>			
TYPE - M		TYPE - E		TYPE - EL			
<div><div><div><div><div>STANCHION 65 X 16t F.B</div><div>TOP RAIL Ø22 R.BAR</div><div>45°</div><div>Φ21 DRILL HOLE FOR MID RAIL (Φ19 R.B)</div><div>1000</div><div>500</div><div>1054</div><div>539</div><div>15</div><div>C45</div></div></div><div>(MID STANCHION에 적용)</div></div><div><div><div><div>500</div><div>1000</div><div>500</div></div></div></div></div>		<div><div><div><div><div>STANCHION 65 X 16t F.B</div><div>R32.5</div><div>1000</div><div>500</div><div>1054</div><div>539</div><div>15</div><div>C45</div></div></div><div>(END STANCHION에 적용)</div></div><div><div><div><div>500</div><div>1000</div><div>500</div></div></div></div></div>		<div><div><div><div><div>STANCHION 65 X 16t F.B</div><div>R32.5</div><div>1000</div><div>500</div><div>1054</div><div>539</div><div>15</div><div>C45</div><div>HANDGRIP Φ19 R.BAR</div><div>R20 (TYP.)</div><div>100</div><div>750</div><div>150</div><div>35</div><div>80</div></div></div><div>(END STANCHION에 적용)</div></div><div><div><div><div>500</div><div>1000</div><div>500</div></div></div></div></div>		<div><div><div><div><div>STANCHION 65 X 16t F.B</div><div>R32.5</div><div>1000</div><div>500</div><div>1054</div><div>539</div><div>15</div><div>C45</div><div>HANDGRIP Φ19 R.BAR</div><div>R20 (TYP.)</div><div>100</div><div>750</div><div>150</div><div>35</div><div>80</div></div></div><div>(END STANCHION에 적용)</div></div><div><div><div><div>500</div><div>1000</div><div>500</div></div></div></div></div>	
TOP RAIL : Φ22 R.BAR		STANCHION : 65 X 16t F.BAR		TOP RAIL : Φ22 R.BAR			
MID RAIL : Φ19 R.BAR				MID RAIL : Φ19 R.BAR			
				HAND GRIP : Φ19 R.BAR			

08091-S14W0C2656BB-011

선장설계부/선장의장1과

DETAIL OF PLATFORM (1/2)

SHIP NO.8091~8096,8100012

DWG NO.S14W0-C26-56BB

BLOCK NO.

MARK NO.

Q'TY

WEIGHT(KG)

REMARK

S14P

PFW-301P

1

154.7

본도 제작

S14S

PFW-301S

1

154.7

대칭 제작

설치 BLOCK

S14P

S14S

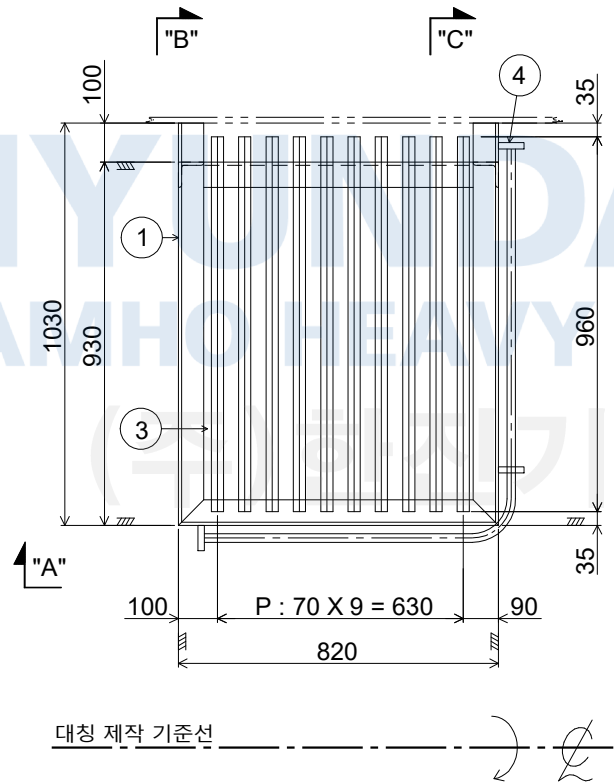
NOTE

1. 본도는 PORT SIDE (MARK NO. : PFW-301P)를 나타냄.
STB'D SIDE (MARK NO. : PFW-301S)는 대칭으로 제작할 것.

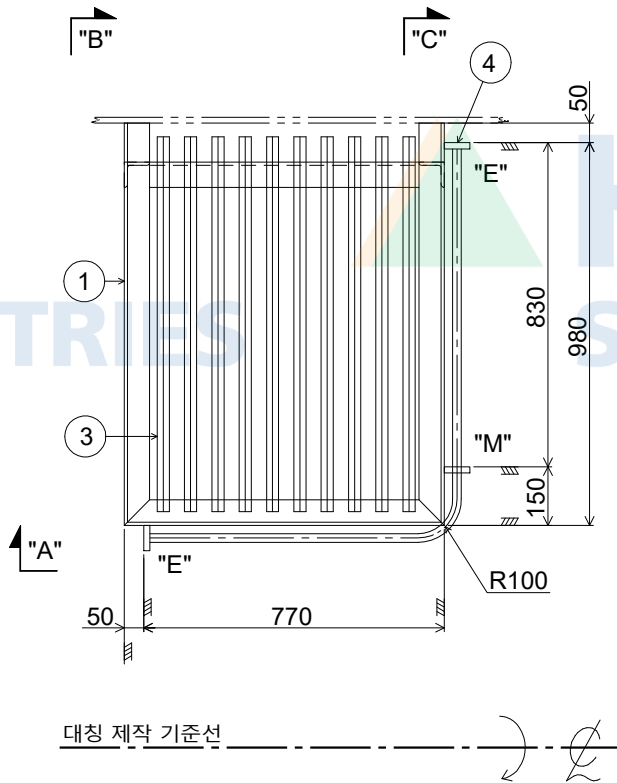
2. HANDRAIL(STANCHION) 제작시 P.10 ~ 11 DETAIL 도면 참조할 것.

3. PAINT CODE : PP

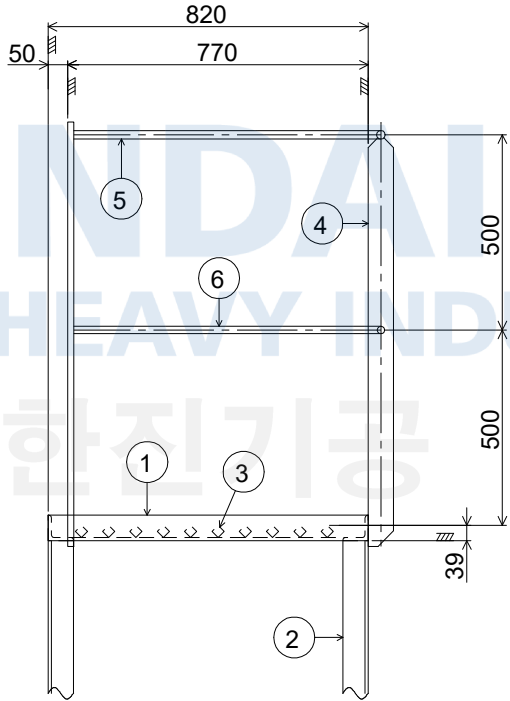
PLATFORM PLAN



HANDRAIL PLAN



VIEW - "A"



7	PAD	10t PLATE	SS400 or SS275	-	-	
6	MID RAIL	Φ19 R.BAR	SS400 or SS275	1	4.2	
5	TOP RAIL	Φ22 R.BAR	SS400 or SS275	1	5.6	
4	STANCHION	65 X 16t F.B	SS400 or SS275	3	25.1	
3	STEP	22 SQ.BAR	SS400 or SS275	10	37.9	
2	SUPPORT	65 X 65 X 8t E.A	SS400 or SS275	1	44.6	
1	SIDE FRAME	65 X 65 X 8t E.A	SS400 or SS275	1	37.3	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

O8091-S14W0C2656BB-012

선장설계부/선장의장1과

DETAIL OF PLATFORM (2/2)

SHIP NO. 8091~8096,8100

013

DWG NO. S14W0-C26-56BB

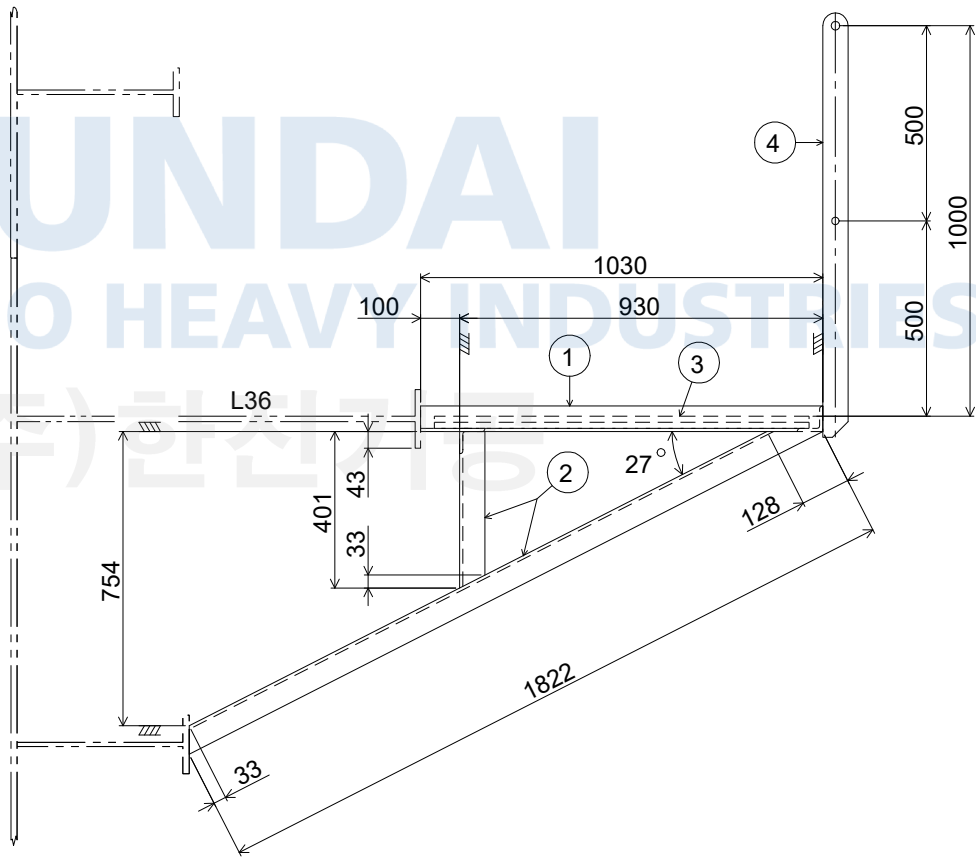
설치 BLOCK

S14P
S14S

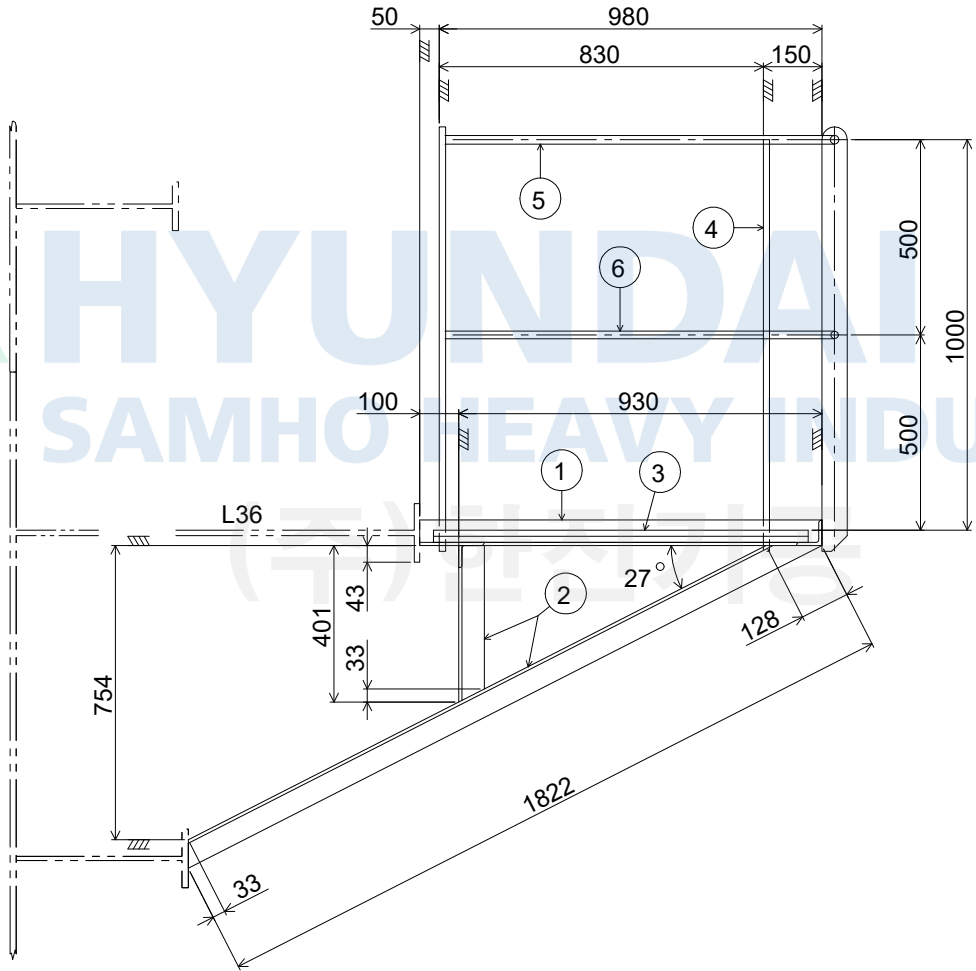
고상우/책임엔지니어/2862

이면지 사용금지

VIEW - "B"



VIEW - "C"



선장설계부/선장의장1과

DETAIL OF PLATFORM (1/2)

SHIP NO. 8091~8096,8100 014

DWG NO. S14W0-C26-56BB

NOTE

1. 본도는 PORT SIDE (MARK NO. : PFW-351P)를 나타냄.
STB'D SIDE (MARK NO. : PFW-351S)는 대칭으로 제작할 것.
2. HANDRAIL(STANCHION) 제작시 P.10 ~ 11 DETAIL 도면 참조할 것.
3. PAINT CODE : PP

이면지 사용금지

DET.OF ANTI.VIB PIECE
(2EA)

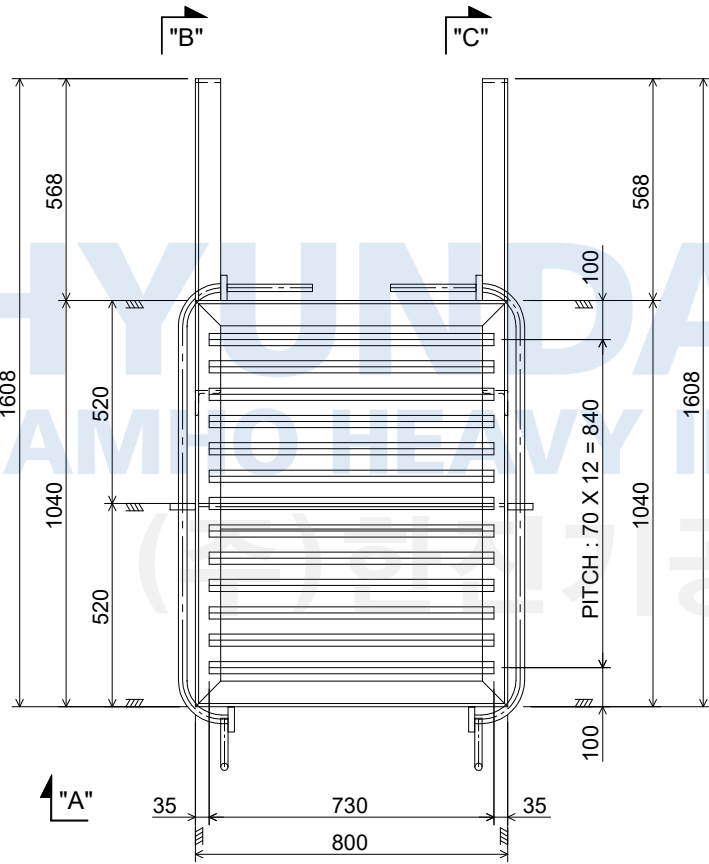


BLOCK NO.	MARK NO.	Q'TY	WEIGHT(KG)	REMARK
S15P	PFW-351P	1	189.0	본도 제작
S15S	PFW-351S	1	189.0	대칭 제작

설치 BLOCK

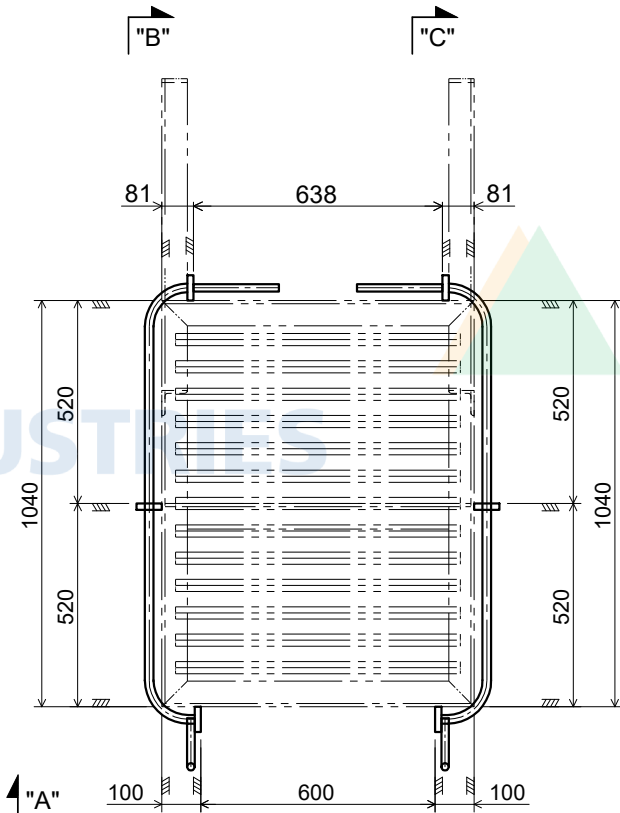
S15P
S15S

PLATFORM PLAN



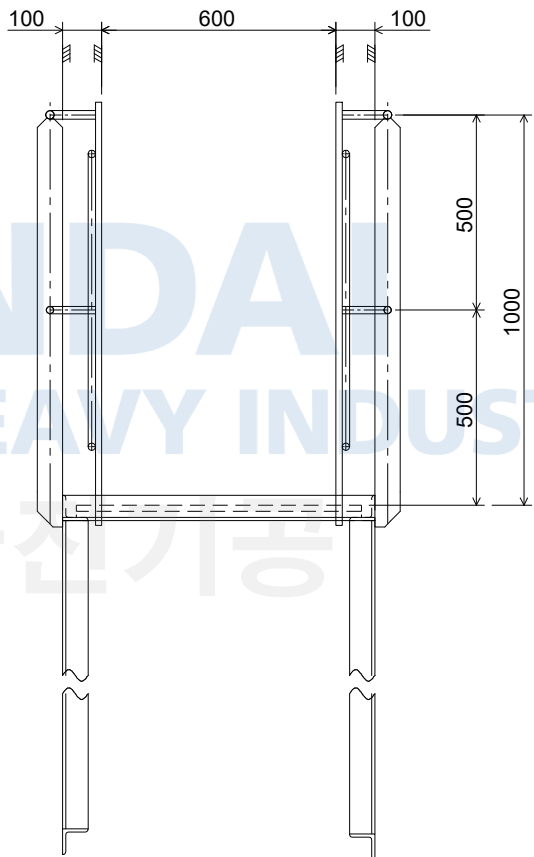
대칭 제작 기준선

HANDRAIL PLAN



대칭 제작 기준선

VIEW "A"



7	ANTI-VIB.PIECE	Φ19 R.BAR	SS400 or SS275	2	0.9	
6	MID RAIL	Φ19 R.BAR	SS400 or SS275	2	5.6	
5	TOP RAIL	Φ22 R.BAR	SS400 or SS275	2	7.4	
4	STANCHION	65 X 16t F.B	SS400 or SS275	6	56.3	
3	STEP	22 SQ.BAR	SS400 or SS275	13	36.1	
2	SUPPORT	65 X 65 X 8t E.A	SS400 or SS275	4	39.5	
1	SIDE FRAME	65 X 65 X 8t E.A	SS400 or SS275	1	43.2	
NO.	DESCRIPTION	SPEC.	MAT'L	Q'TY/SET	WEIGHT(KG)	REMARK

선장설계부/선장의장1과

DETAIL OF PLATFORM (2/2)

SHIP NO.	8091~8096,8100	015
DWG NO.	S14W0-C26-56BB	END

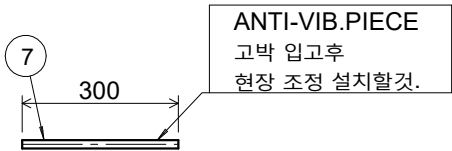
고상우/책임엔지니어/2862

이면지 사용금지

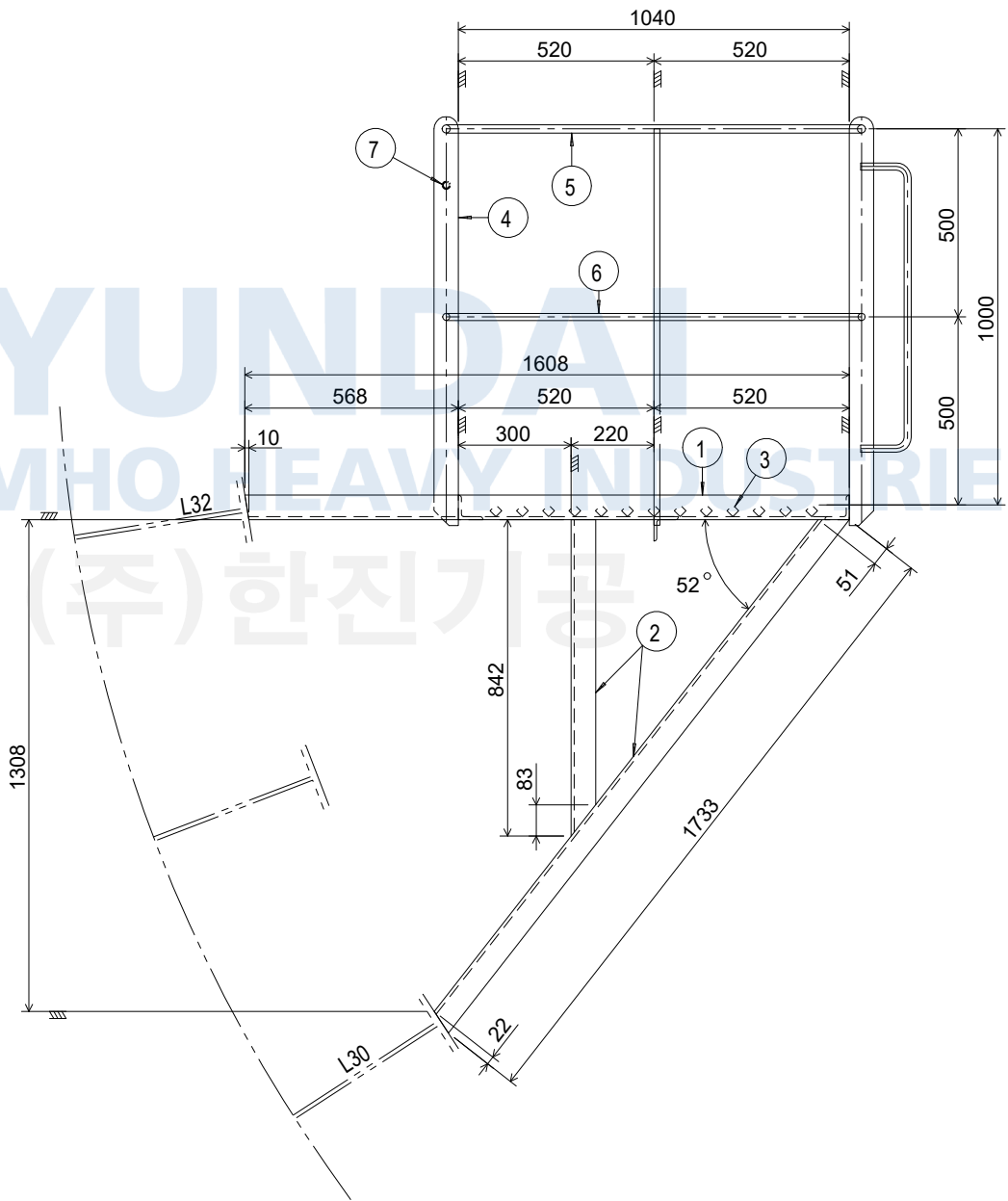
설치 BLOCK

S15P
S15S

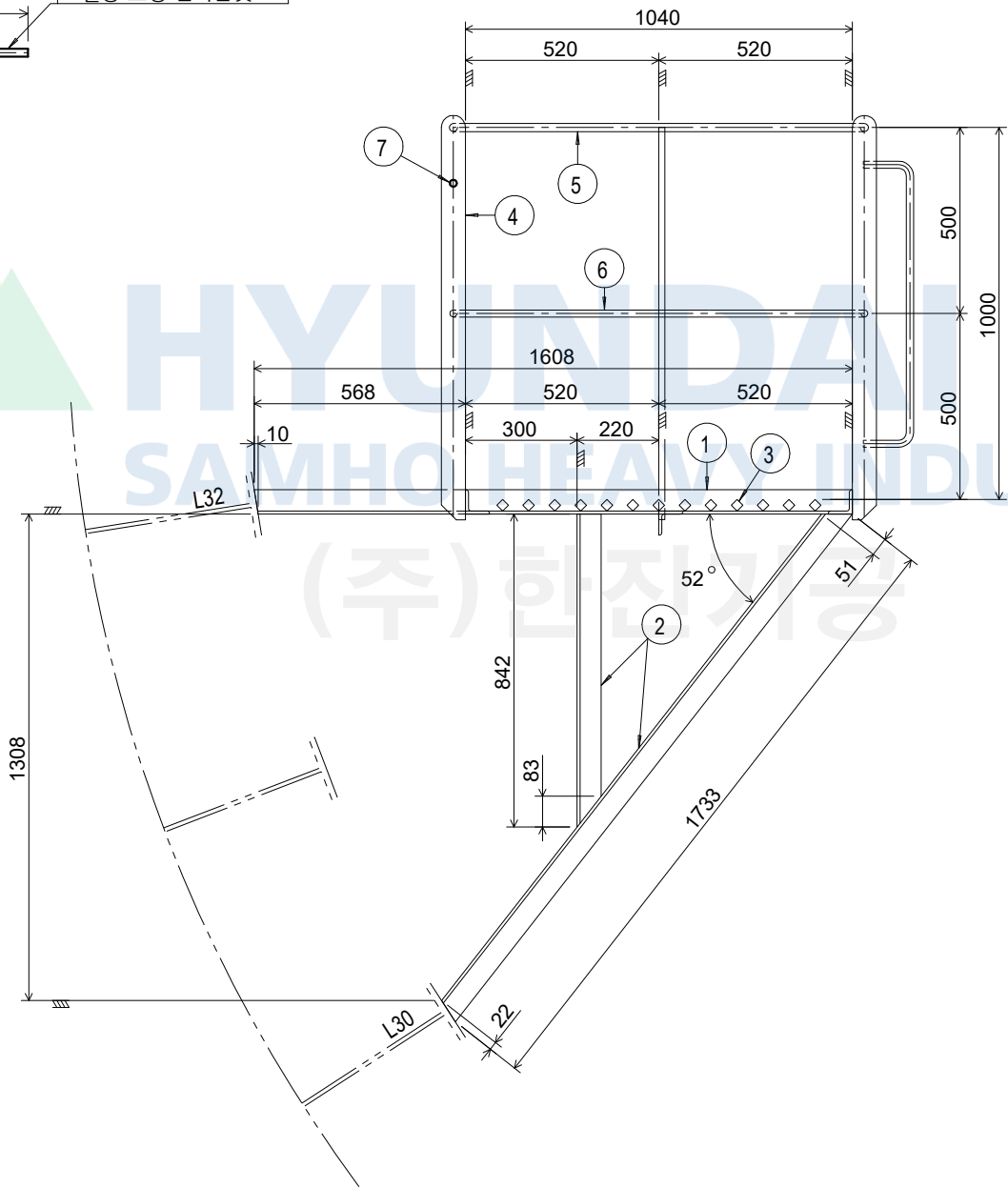
DET.OF ANTI.VIB PIECE
(2EA)



VIEW "B"



VIEW "C"



O8091-S14W0C2656BB-015