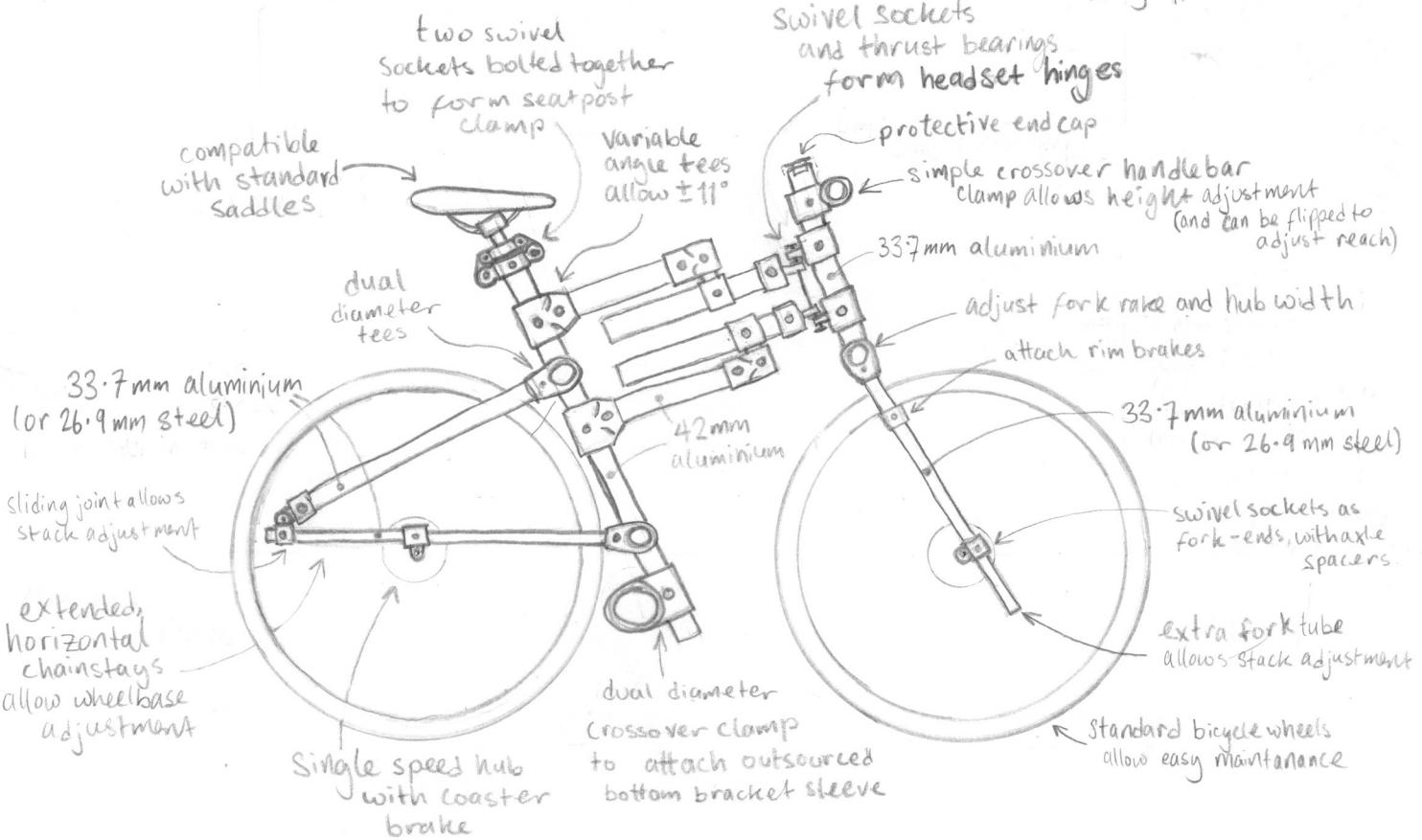
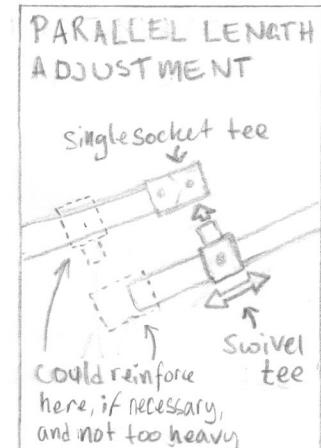
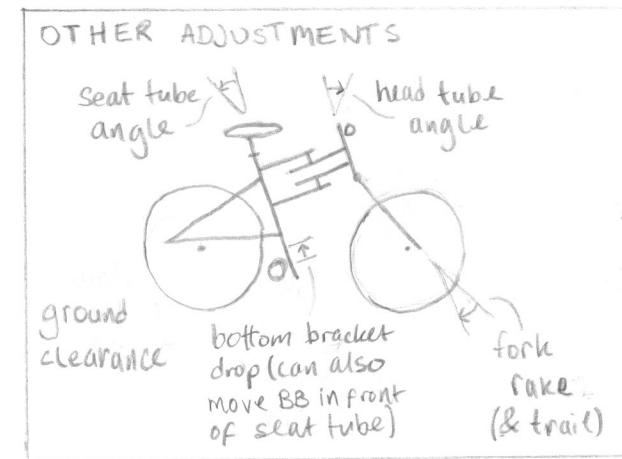
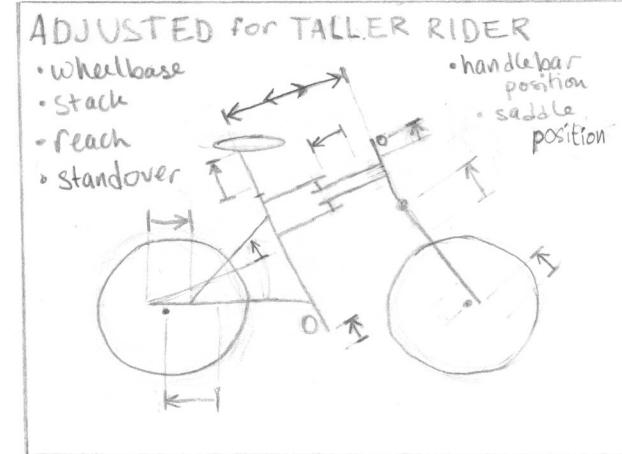


FINAL CONCEPT: DESIGN FOR ADJUSTABILITY

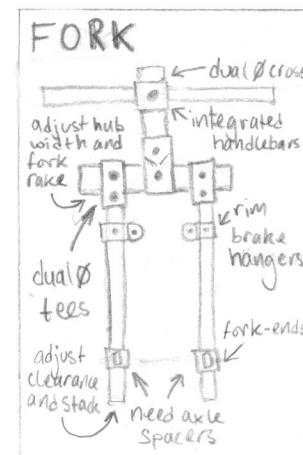


approx:	frame	bike
weight(kg)	19	25
cost(£)	454	554

(Very approximate estimates)



- Geometry is simple, robust, and fully adjustable.
- All tubes except 26.9 mm are aluminium.
- All clamps except dual-diameter, adjustable angle, and 26.9mm are available in aluminium.
- Aluminium clamps will be used where budget and availability allows; in order to reduce weight.
- Otherwise, cast iron clamps will be used.
- Designed for maximum adjustability, and therefore uses more clamps than previous concepts.
- This will add to the cost and weight, but the design can be optimised according to the user's priorities - adjustability or weight/cost efficiency.



KEY CLAMPS

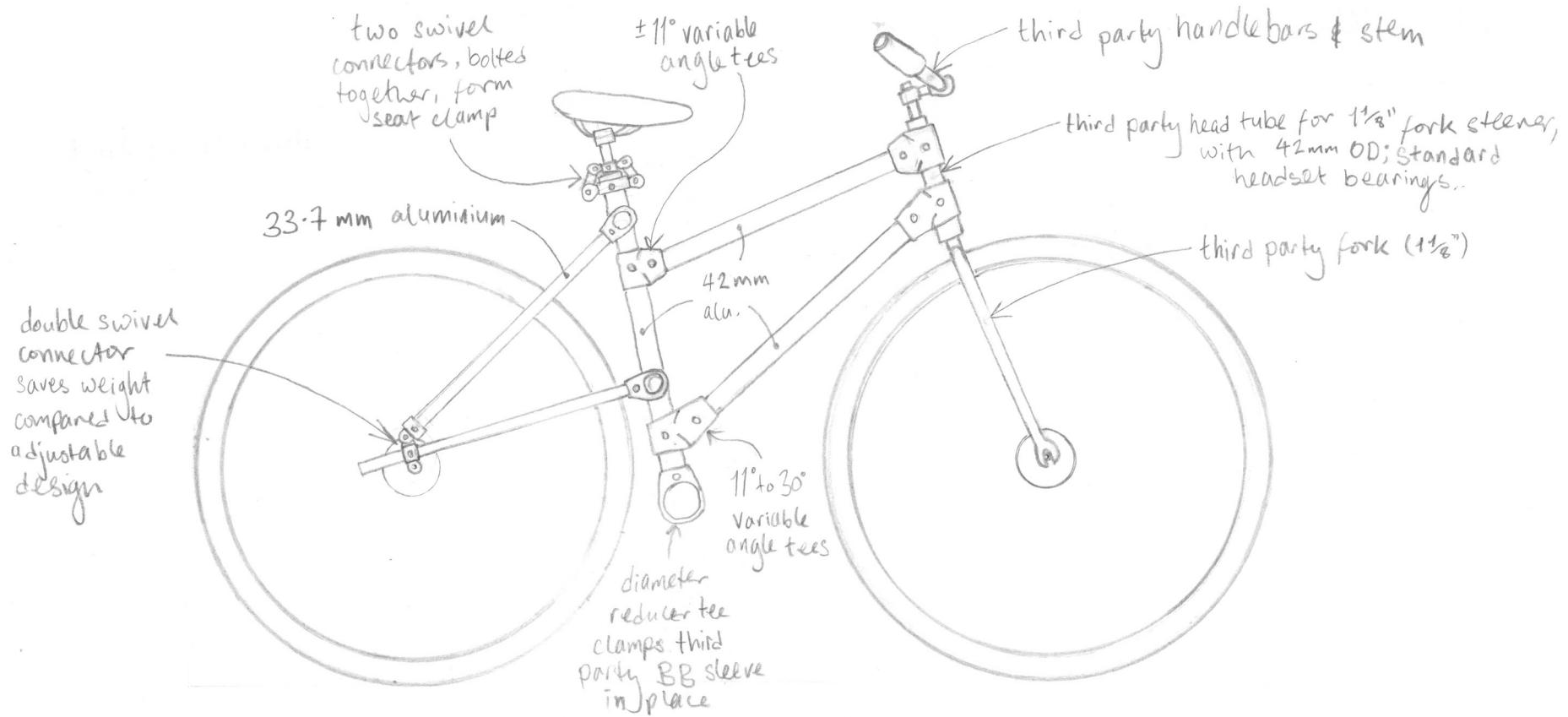
- Originally used for hand rails
- Also used to build temporary structures
- Several competing brands of tube clamps
- One piece; grub screw bites into centre of tube
- Cast iron or aluminium
- Used as alternative to welding in industry
- 6 sizes, from 21.3mm to 60.3mm tube OD
- Only tooling needed is an allen key
- Rated to 8kN slip load



FINAL CONCEPT: DESIGN FOR PERFORMANCE

approx...	frame	bike
w (kg)	11	17
C (\$)	263	363

(very approximate estimate)



ALTERNATIVE GEOMETRIES



longer wheelbase, reach, and/or stack



slacker head tube angle and/or steeper seat tube angle.

- This design is focussed on simplicity, efficiency, and performance rather than a wide range of adjustability.
- Smaller ranges of adjustment are still possible by changing the angle and position of clamps.
- As the design does not incorporate a length adjustment mechanism, the bike is not "one size fits all" and users will need to choose which length of tubes to cut according to their height.
- Fewer clamps and less tube means significant weight and cost savings (see tables in top right corners)

WHAT CAN BE ADJUSTED?

- wheelbase
- reach
- stack
- bottom bracket drop
- seat position
- handlebar position
- head tube angle
- seat tube angle
- trail

note: these are not all independent