

UGBA 141

Discussion 3

Agenda: Process module wrap-up

- Rework and flow-dependent processing**
- Inventory buildup tool**

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Vibe Check Survey

- Waiting for your feedback!



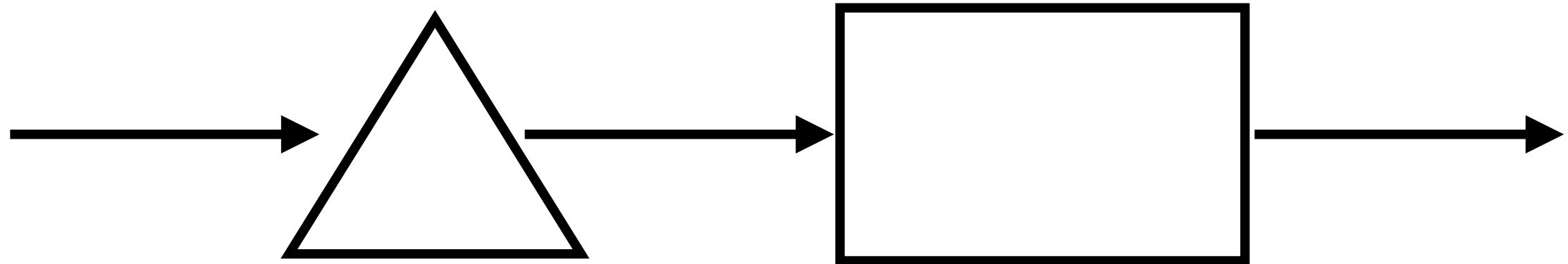
Rework

- Certain percentages of flow units need **more than one** passes of a process
- TSA screening example from lecture
- Capacity computation with rework

Unit-dependent Processing

- Not all units are the same...
- Key idea: **redefine** flow unit as **minute/hour of work**
- Utilization computation

Inventory Buildup Tool



- Example of Cheeseboard Pizza