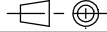
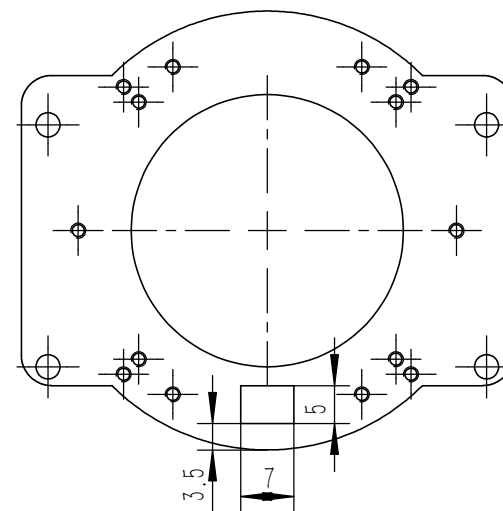


技术要求:

- 1、必须按照设计、工艺要求及本规定和有关标准进行装配;
- 2、所有零部件(包括外购、外协件)必须具有检验合格证方能进行装配;
- 3、零件在装配前必须清理和清洗干净,不得有毛刺、飞边、氧化皮、锈蚀、切屑、砂粒、灰尘和油污等,并应符合相应清洁度要求;
- 4、装配过程中零件不得磕碰、划伤和锈蚀;
- 5、油漆未干的零件不得进行装配;
- 6、相对运动的零件,装配时接触面间应加润滑油脂;
- 7、各零、部件装配后相对位置应准确。

业务代码: FS-ALB- (XA) -65-58-2

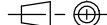
2	YG-XA-1228-002	挡板2	5052-H32	1	0.008	
1	YG-XA-1228-001	挡板1	5052-H32	1	0.011	
序号 (Item)	图号 (Drawing Number)	名称 (Part Name)	材料 (Material)	数量 (QTY)	单重 (Weight)	备注 (Note)
Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4		Material (材料): (装配图) Weight: (重量) (Kg) 0.019		YONGU 永固		
Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°		Protection: (表面处理): Part Name (零/部件名称):				
Drawing Number (图号): YG-XA-1228-000						
Drawn by (绘图): 关可宏		Date (日期): 2024.03.21	Size: (图幅): A4			
Check by (校对):		Date (日期):	Scale (比例): 1:1		Sheet (页数):	
Signature by (批准):		Date (日期):	Revision (版本): A1		1 / 1	

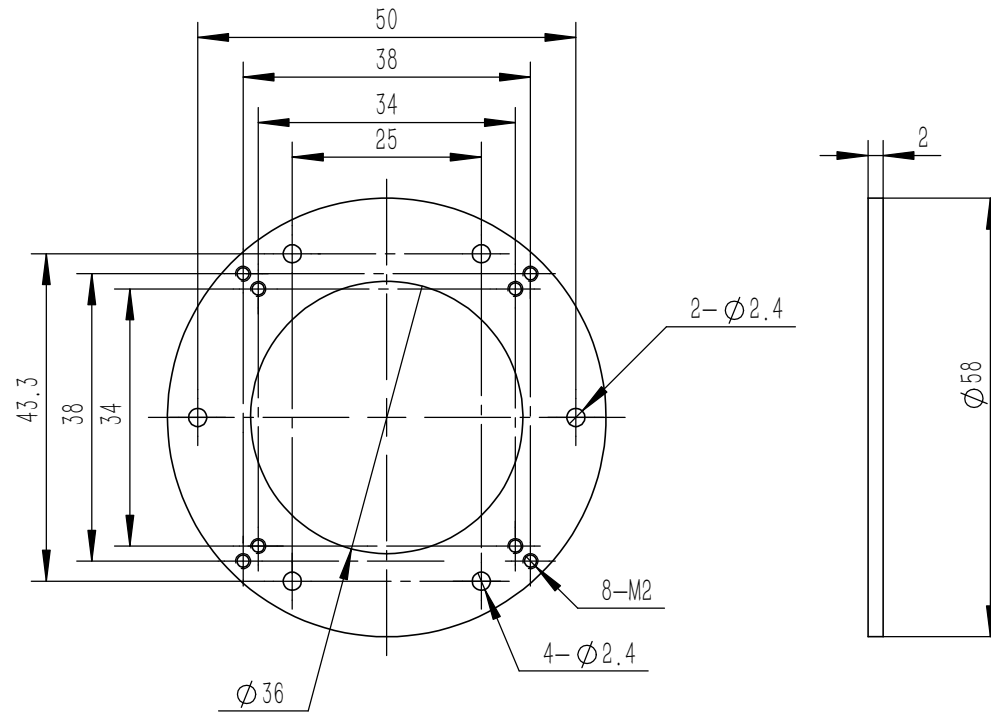


需要去毛刺

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷；
- 2、去除毛刺倒边，锐角倒钝；
- 3、未标注尺寸见3D数模。

业务代码: FS-ALB- (XA) -65-58-2

Tolerances (未注公差):		Material (材料): 5052-H32		YONGU 永固	
0.5 to 6 ± 0.1		Weight: (重量) (Kg) 0.011			
6 to 30 ± 0.2		Protection: (表面处理): 毛坯			
30 to 120 ± 0.3		Part Name (零/部件名称):		Drawing Number (图号):	
120 to 400 ± 0.4		挡板1		YG-XA-1228-001	
Angular tolerances (未注角度公差):		Drawn by (绘图): 关可宏	Date (日期): 2024.03.21	Size: (图幅): A4	
<6° ± 10'		Check by (校对):	Date (日期):	Scale (比例): 1:1	Sheet (页数):
<30° ± 20'		Signature by (批准):	Date (日期):	Revision (版本): A1	1 / 1
<120° ± 30'					
>120° ± 1°					

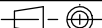


需要去毛刺

技术要求:

- 零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 去除毛刺飞边,锐角倒钝;
- 未标注尺寸见3D数模。

业务代码: FS-ALB- (XA) -65-58-2

Tolerances (未注公差):		Material (材料): 5052-H32		YONGU 永固	
0.5 to 6 ± 0.1		Weight: (重量) (Kg) 0.008			
6 to 30 ± 0.2		Protection: (表面处理): 毛坯		Drawing Number (图号): YG-XA-1228-002	
30 to 120 ± 0.3		Part Name (零/部件名称): 挡板2			
120 to 400 ± 0.4					
Angular tolerances (未注角度公差):		Drawn by (绘图): 关可宏		Size: (图幅): A4	
<6° ± 10'		Date (日期): 2024.03.21			
<30° ± 20'		Check by (校对):		Scale (比例): 1:1	
<120° ± 30'		Date (日期):		Sheet (页数):	
<120° ± 30'		Signature by (批准):		Revision (版本): A1	
>120° ± 1°		Date (日期):		1 / 1	